

Design of 3D silicon sensors for high resolution time measurements

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On behalf of the TIMESPOT project

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Introduction

Introduction

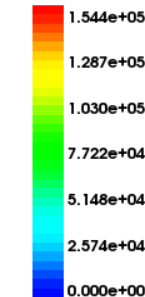
- Importance of 3D sensor design for fast timing:
 - Unlike planar silicon sensors, 3D sensors do not have commonly a uniform electric field between their electrodes
 - The electric field can change much from point to point.
 - Effects of a non uniform field influence strongly the shape of the output current signal, following Ramo theorem, which also is a crucial factor for a fast timing sensor

$$i_1 = q_m \nabla \left(\frac{V_m}{V_1} \right) \cdot \mathbf{v} = -q_m \mathbf{E}_w \cdot \mathbf{v}$$

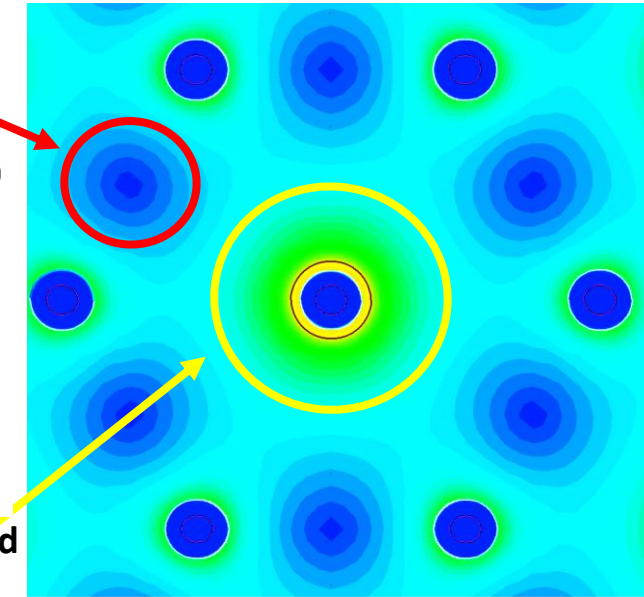
- Research activity is part of the **TIMESPOT** project
 - 3 years long, from (INFN) financed research initiative, started in 2018.
 - Purpose: Develop a first prototype for a 4D (space and time) tracking detector for future high luminosity experiments
 - Project includes also the development of its own fast readout electronics and fast tracking algorithm.

Low electric field region

Abs(ElectricField-V) (V*cm^-1)



High electric field region



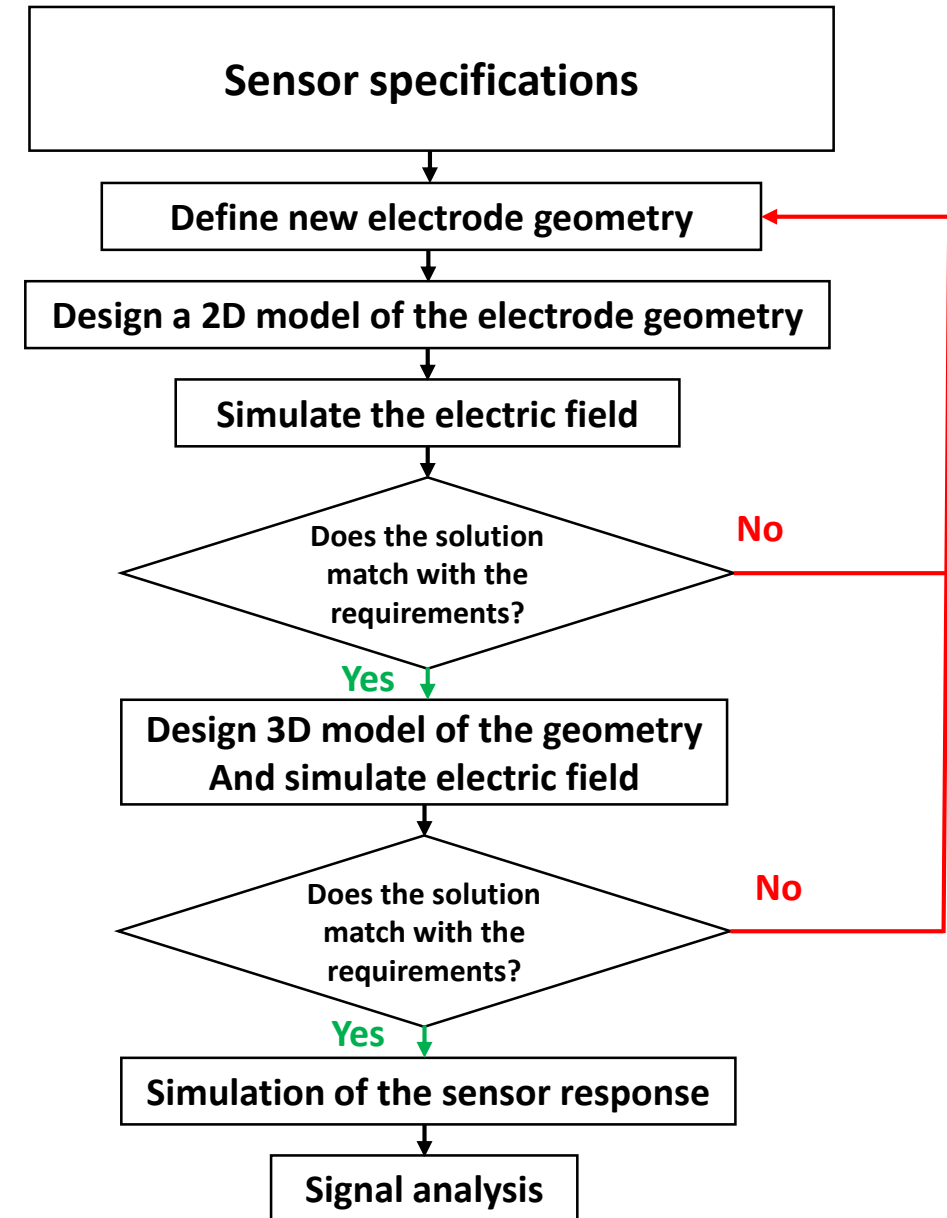
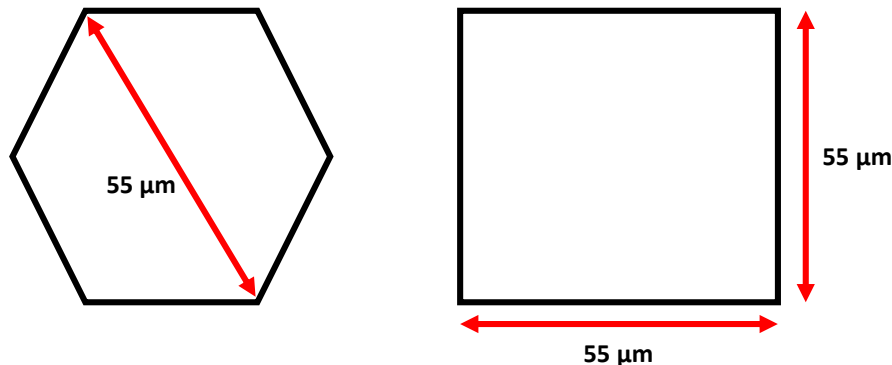
↑ Electric field map for a hexagonal pixel with a electrode geometry of 5 corner electrodes for electric field bias and a central diode electrode for signal output. Between same kind electrodes the field goes down to 0 V/cm which is a critical factor for timing

Model design and simulation

Design approach

- **Following specifications:**

- Pixel sensor for tracking measurements in 4D (space and time) in high luminosity environment
- Resolution:
 - Resolution in space around 50 μm
 - Resolution in time possible less than 100 ps
- Possible shapes and dimensions:
 - Square pixel, 55 μm x 55 μm pitch
 - Hexagonal pixel with 55 μm diagonal



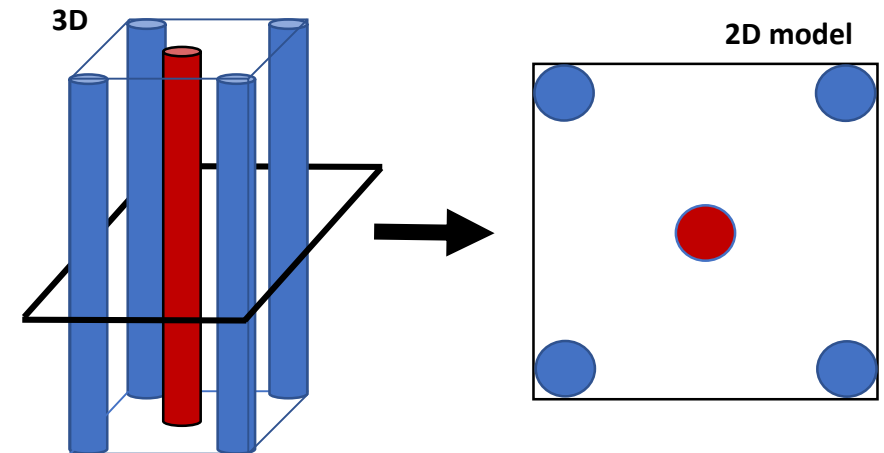
2D model design

- **Motivations:**

- 3D modelling and simulation is very time consuming
 - 3D models have an average of 1 M points instead of 2D, which are defined by an average of 10 k points
- Explore as much as possible geometric electrode configurations in order to find the solution which better matches to the requested performances

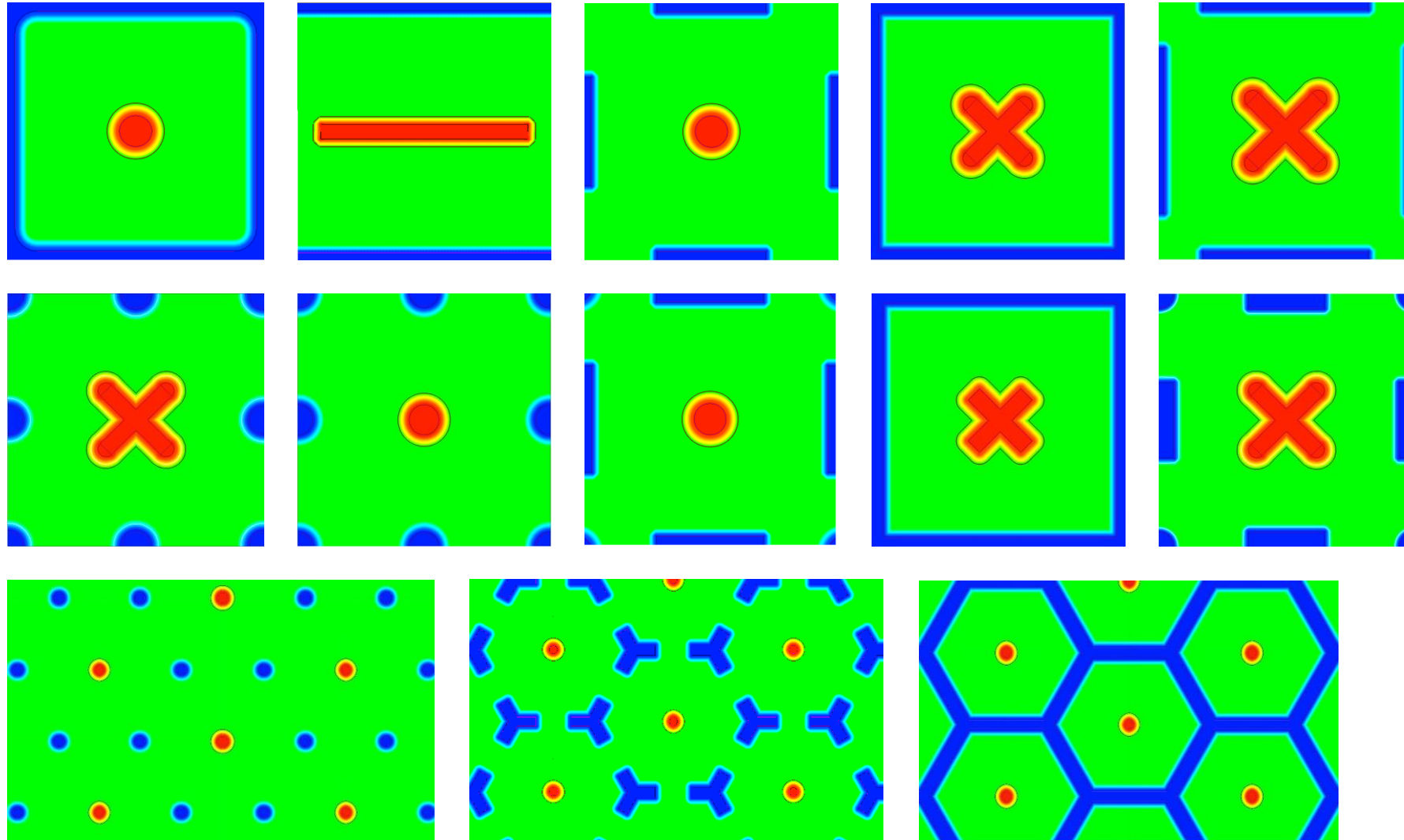
- **Steps to do:**

- Design the geometry
- Simulate the electric field between the electrodes
 - Using a voltage ramp from 0 V to -100 V
 - Use bias @ -100 V as reference
- Analyse electric field behaviour
 - Presence of low field areas and their effects



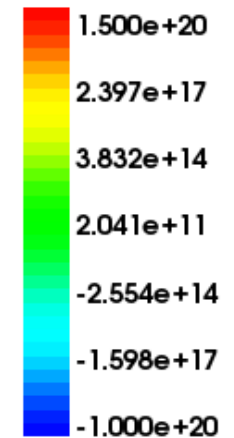
↑ Instead of modelling the entire pixel, only a cut section of it is designed in a 2D, which is enough to have first information about the electric field behaviour between the electrodes

2D model design approach: Some solutions



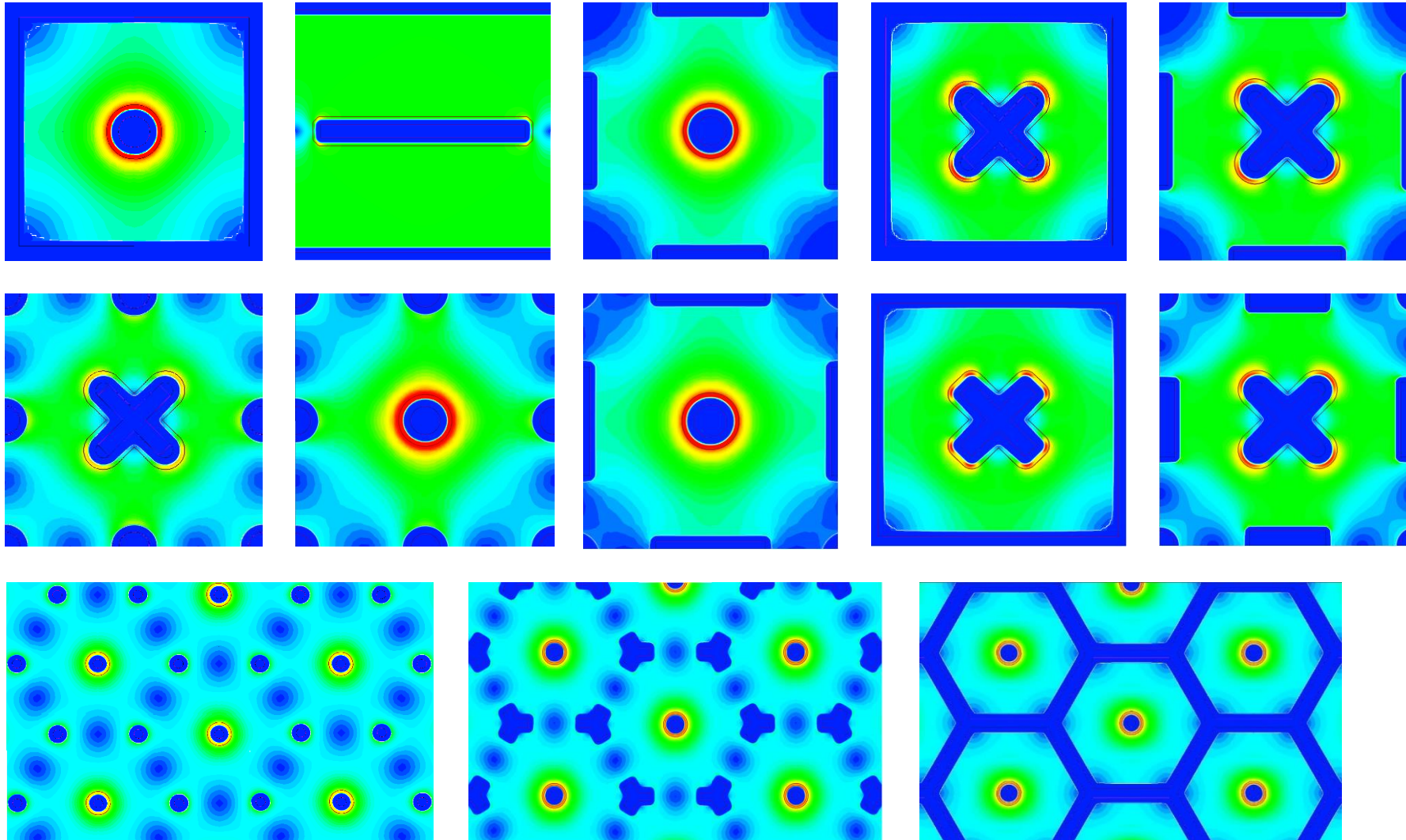
Square pixel geometries

DopingConcentration (cm^{-3})



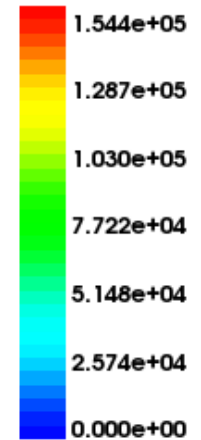
Hexagonal pixel geometries

2D model design approach: Electric field



Square pixel geometries

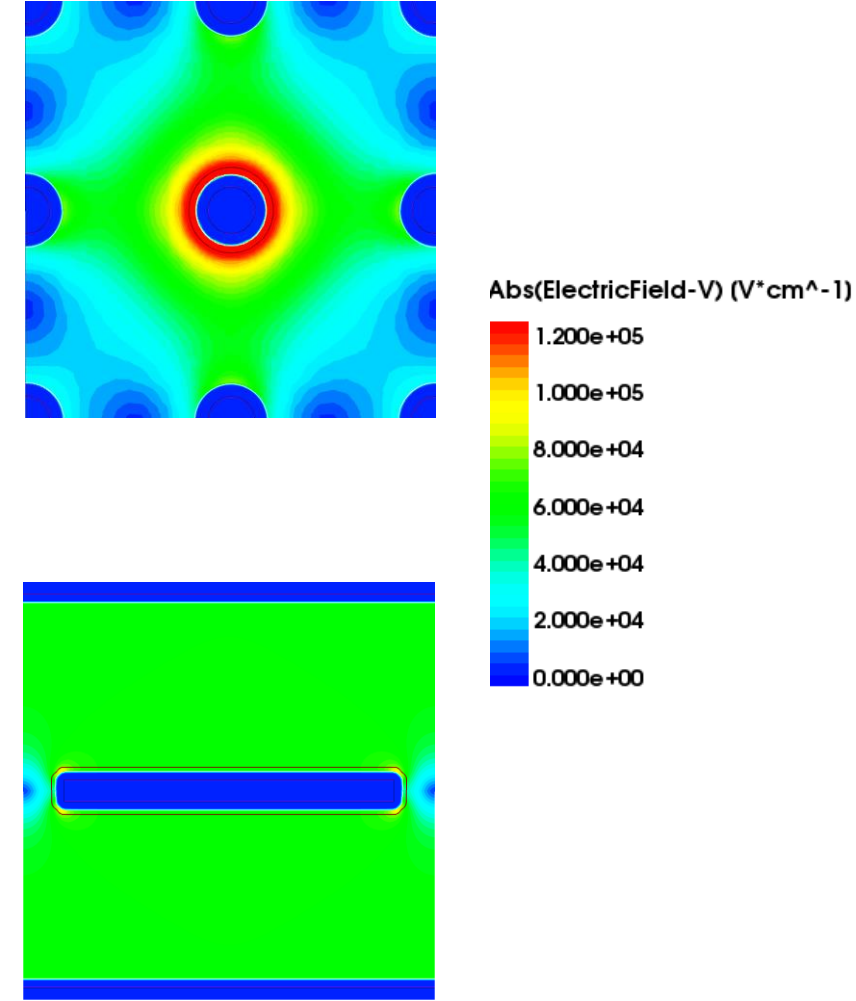
Abs(ElectricField-V) ($V \cdot cm^{-1}$)



Hexagonal pixel geometries

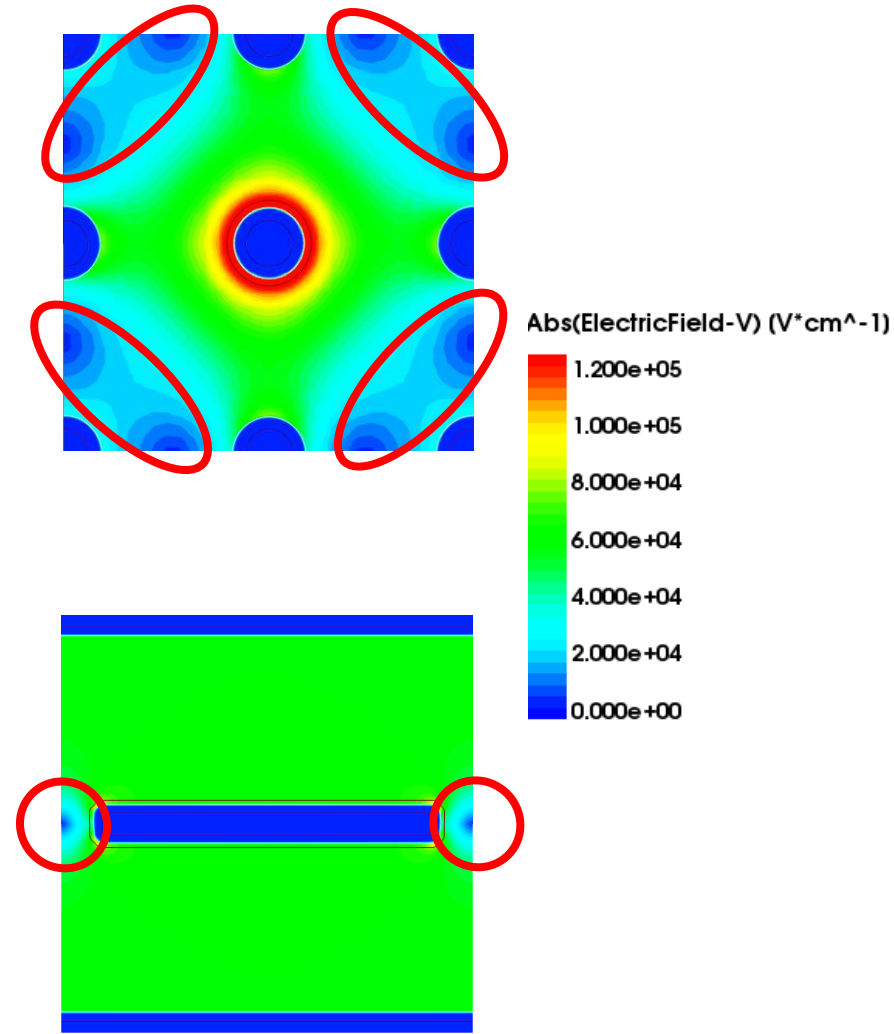
Electric field analysis, some examples

- **Rejected solution:** Square pixel with columnar electrodes
 - Electric field is uniform only between different electrodes
 - Electric field changes much along the corner regions
 - Electric field goes down to 0 V/cm between boarder electrodes
- **Selected configuration:** Square pixel with parallel trench configuration
 - Electric field is uniform, with little exceptions, over all the entire pixel
 - Two low field regions are present between the diode electrodes
 - Charge collection is not heavily affected because the region is close to the electrode



Electric field analysis, some examples

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3D modelling approach

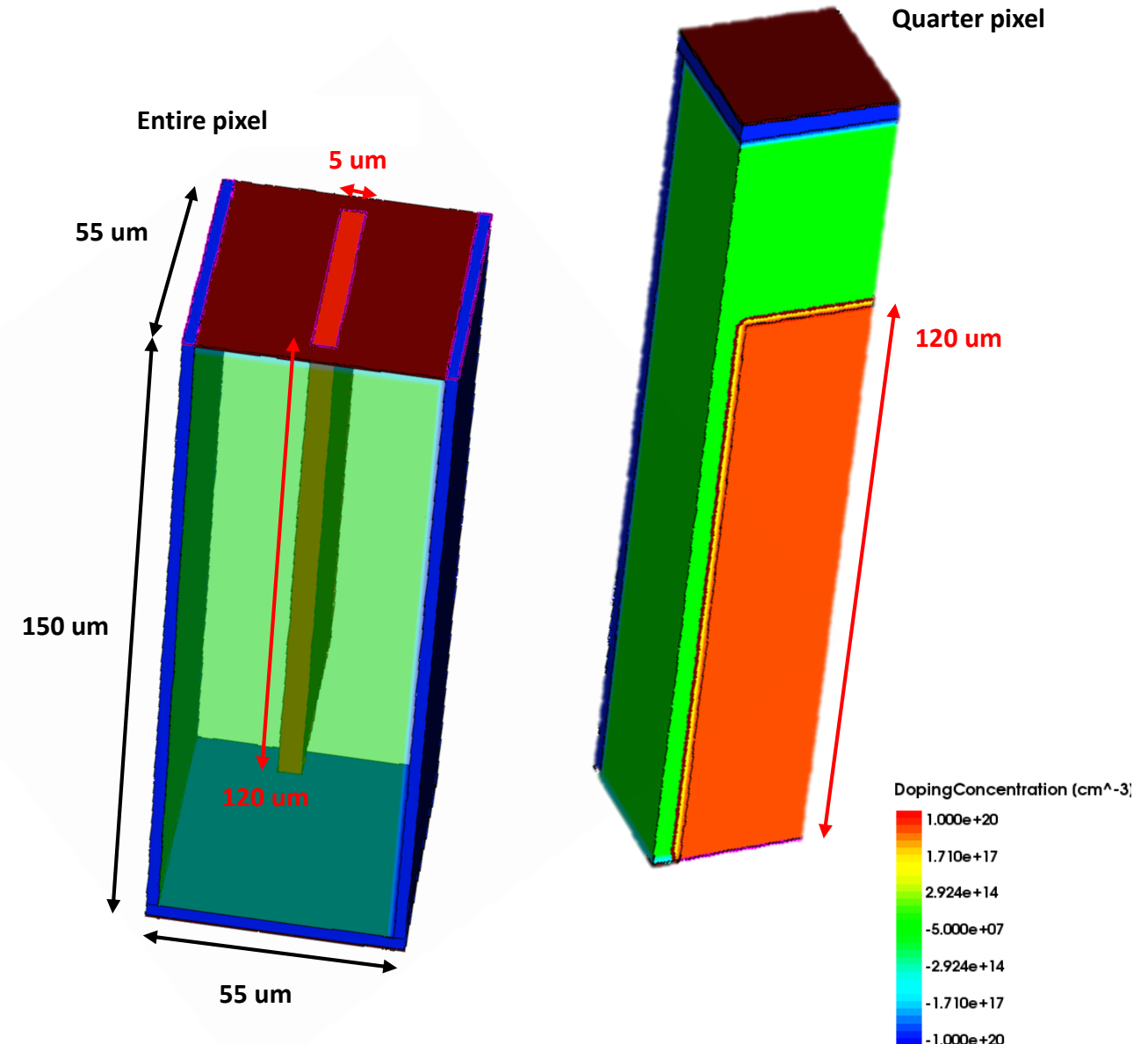
- Two different models were edited

- One complete pixel

- Which will be used later for signal simulation
 - 2.8 million points
 - Critical if I want to use it to simulate hundreds of signals

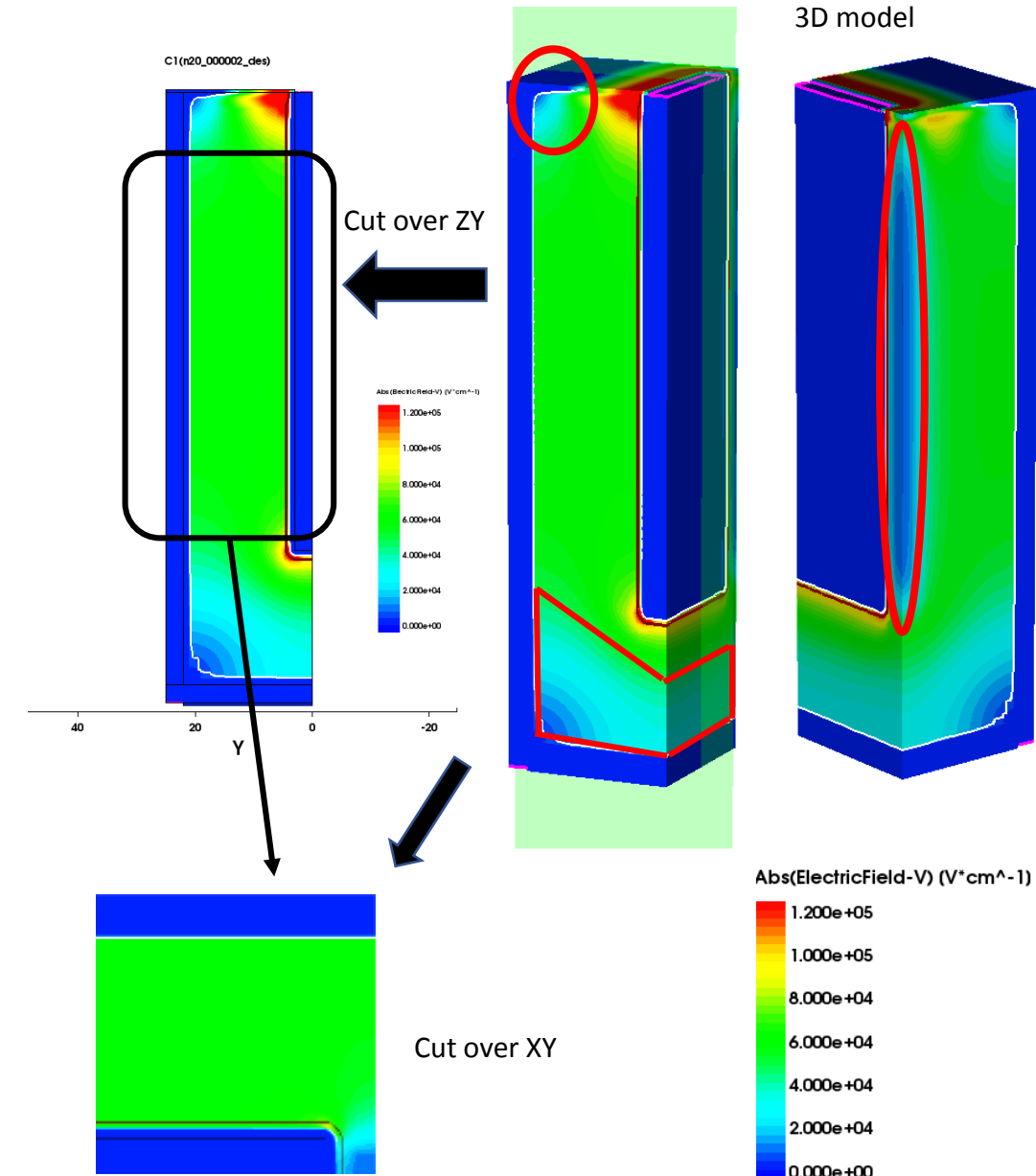
- One quarter pixel

- Useful if I want to save computing time (1/4 times less points compared to complete model)



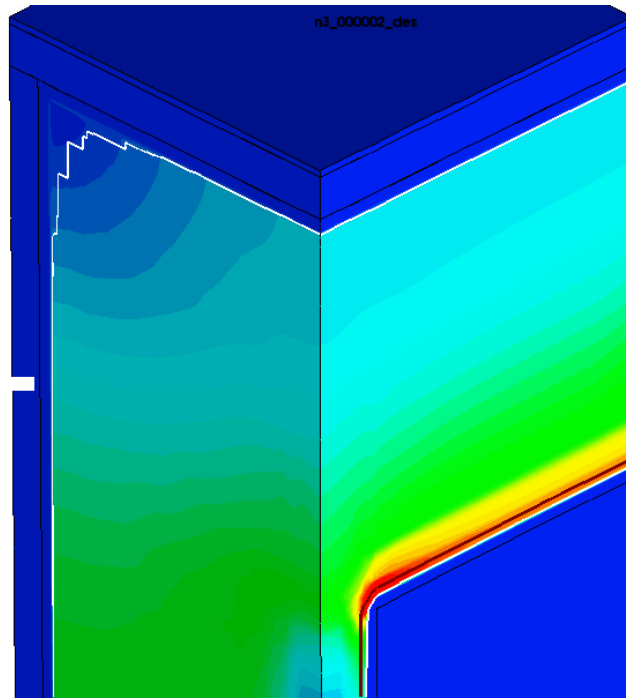
3D design approach

- Two different models were edited
 - One complete pixel
 - Which will be used later for signal simulation
 - 2.8 million points
 - Critical if I want to use it to simulate hundreds of signals
 - One quarter pixel
 - Useful if I want to save computing time (1/4 times less meshes compared to complete model)
- Electric field analysis
 - Presence of a low field areas at the bottom of the diode trench

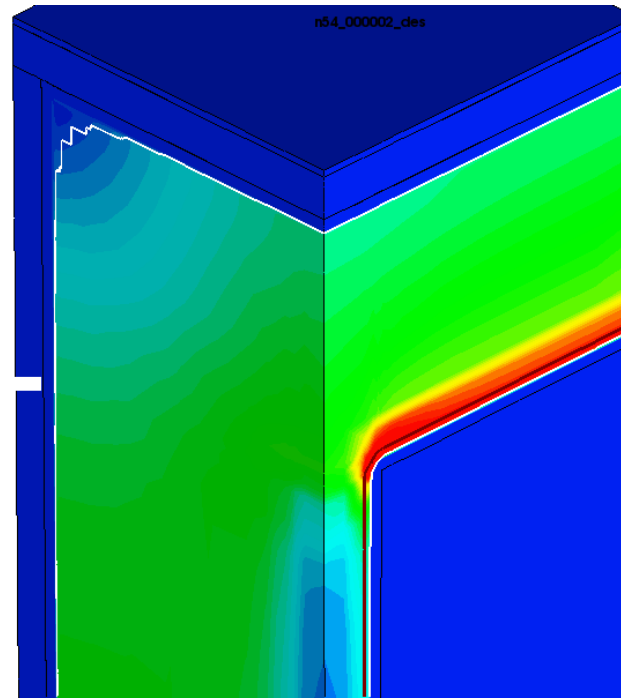


3D design approach

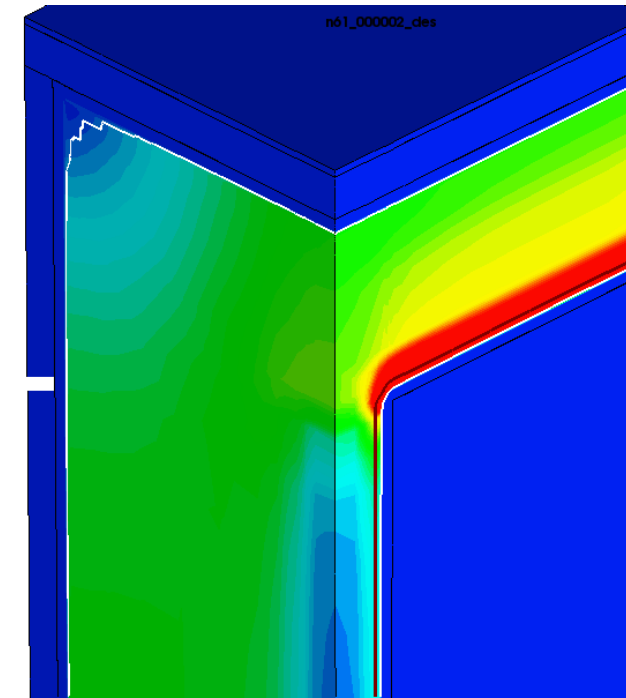
- Low field area needs to be reduced
 - Trying 3 electric field simulations with different diode trench depth
 - Low field area becomes less influent for trench depths down to 130 μm



120 μm



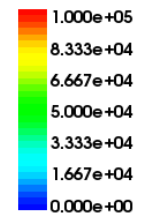
130 μm



135 μm



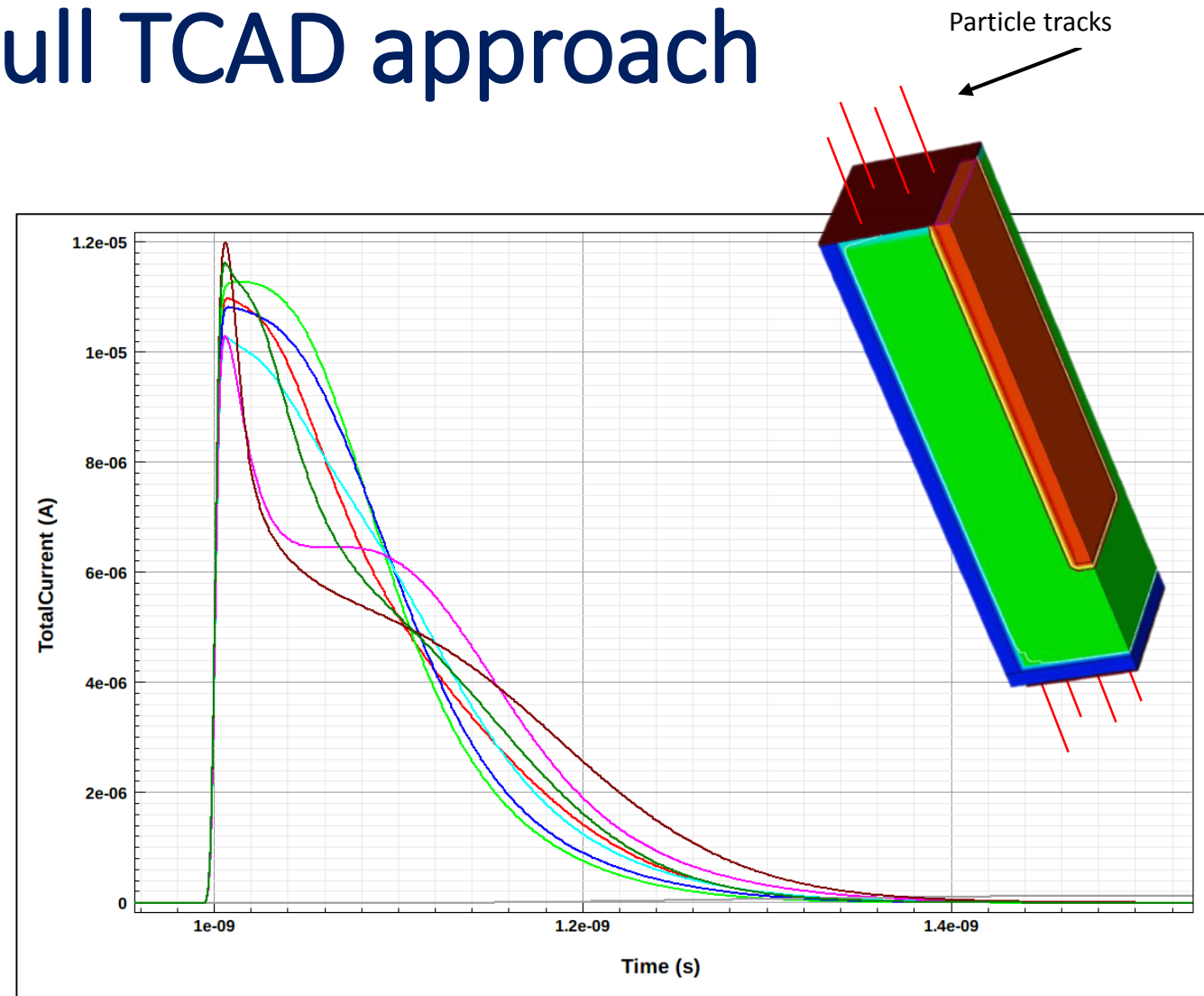
Abs(ElectricField-V) ($\text{V}\cdot\text{cm}^{-1}$)



Signal simulation

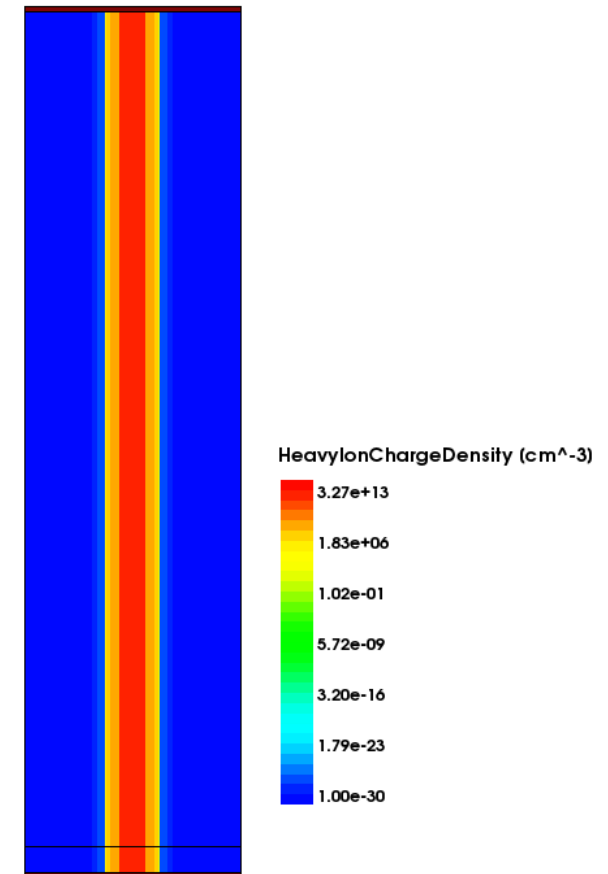
First signal simulation: Full TCAD approach

- Possibility to emulate with TCAD the charge generated by the ionisation of a crossing high energy particle
 - sdevice “Heavylon” model
- First simulation approach
 - Particle direction was set parallel to the trenches
 - Start point was changed few times to see possible differences of the shape in function of the ionised region
 - Energy deposit was set at 80 e-h couples/ μm
 - Average number of charges generated by ionisation from high energy particle in Si



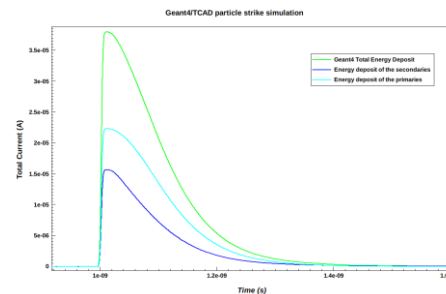
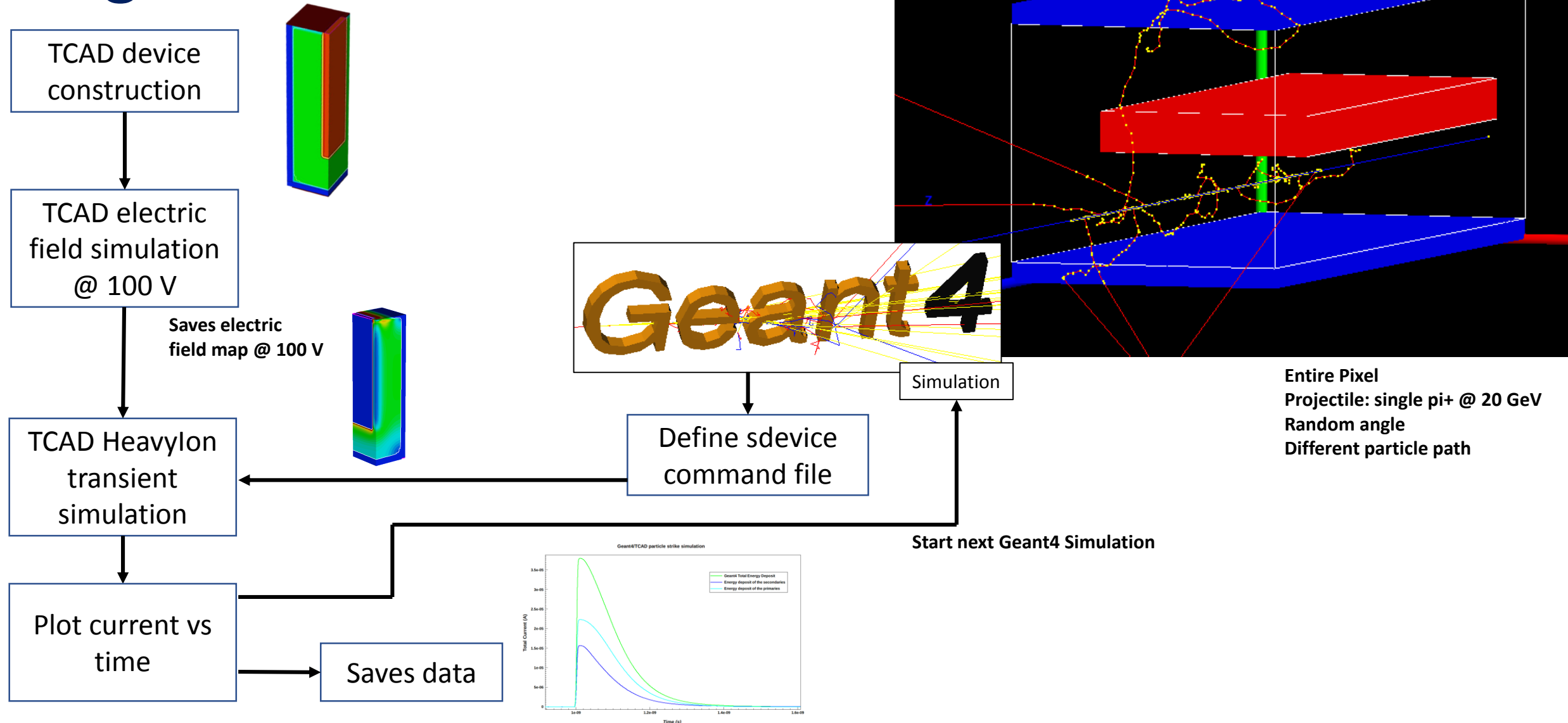
Geant4 assisted 3D model signal simulation

- The TCAD Heavylon model does not provide further information about:
 - Energy deposit variation along the particle track
 - Generation of possible secondary particles and their energy deposit
 - For example delta rays
- In order to add those information, a Geant4 simulation was developed with the following characteristics:
 - It simulates the interactions of a high energy particle which crosses a same scale replication of the pixel model from TCAD
 - All the information about particle paths and their energy deposit is used to write a TCAD simulation file
 - At the end of the simulation the simulation file will be executed by TCAD which simulates the output signal of the pixel in response of those interactions



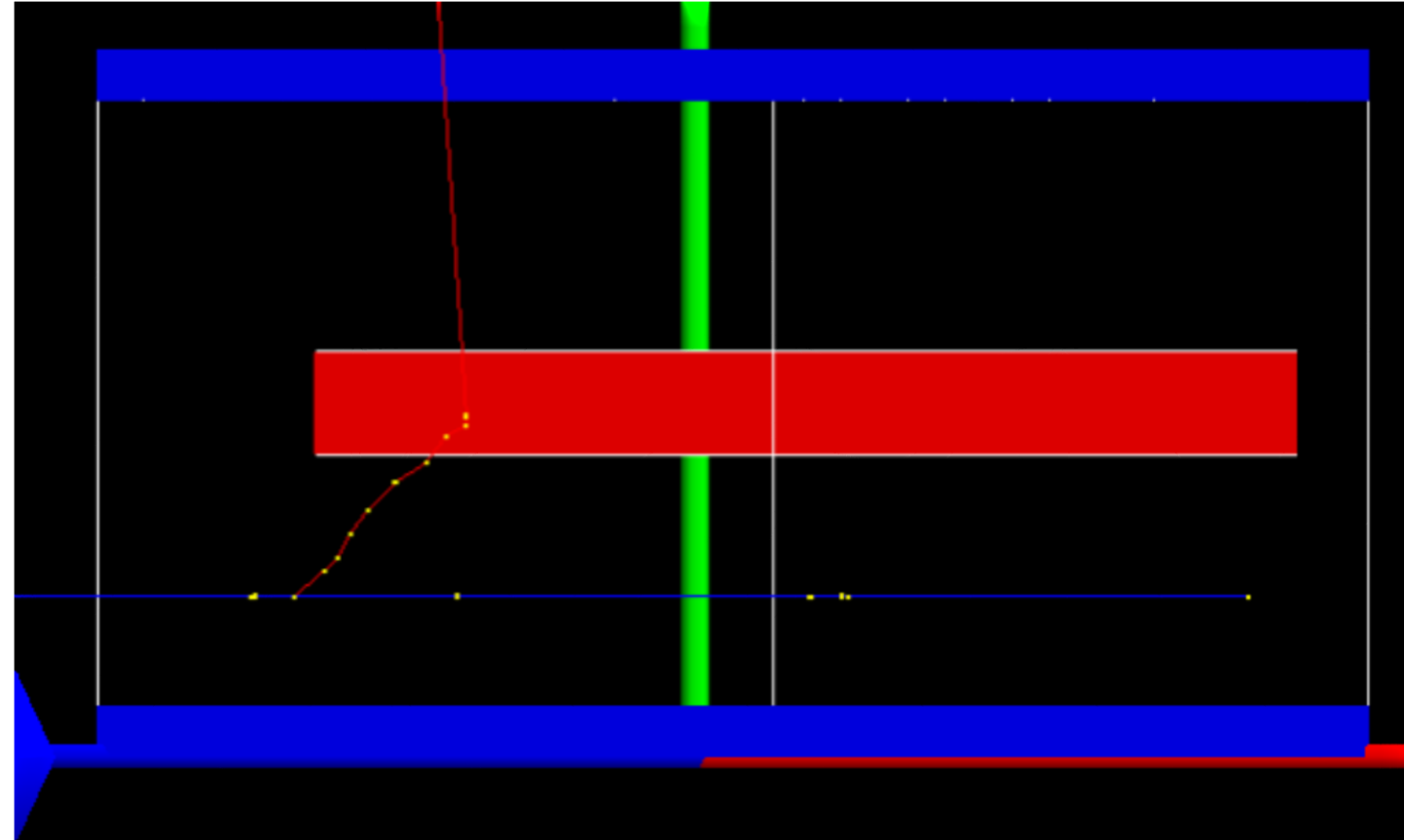
2D section of the 3D model watching charge density deposit from the ideal heavylon model set at 80eh/um

Program structure



First results and comparison to normal TCAD HeavyIon simulation

- **First test results:**
 - **Primary particle and energy:**
 - **Pion @ 20 GeV**
 - **Source location and direction:**
 - **(12.5 ; 12.5 ; -100) μm**
 - **Path along z axis**
 - **Number of secondaries:**
 - **3**
 - **Total number of observed tracks**
 - **4 primary**
 - **11 secondaries**

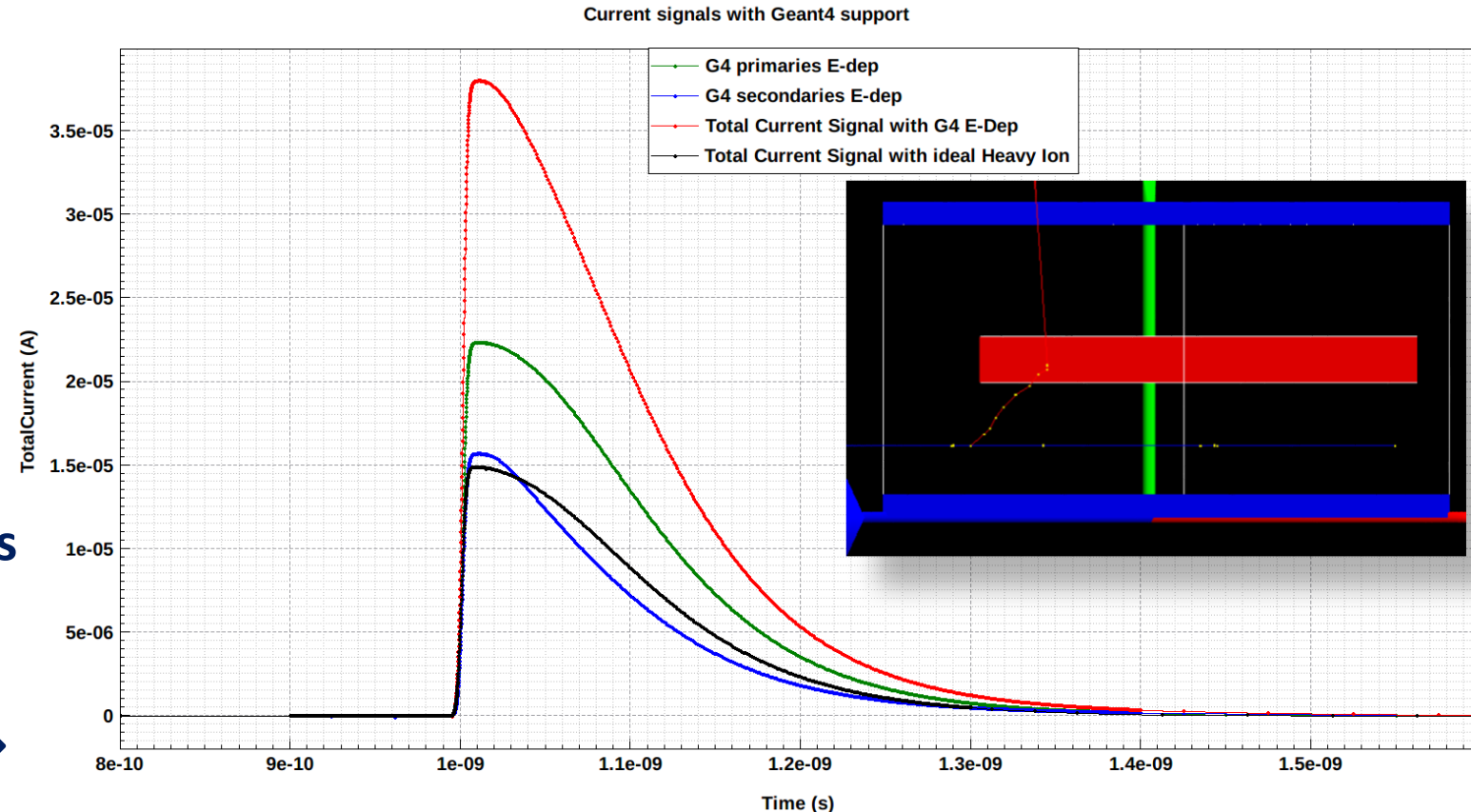


↑ Complete simulation of a single π^+ at 20 GeV shot against the pixel model. The blue track belongs to the pion, the red one belongs to a low energy electron.

First results and comparison to normal TCAD HeavyIon simulation

• First test results:

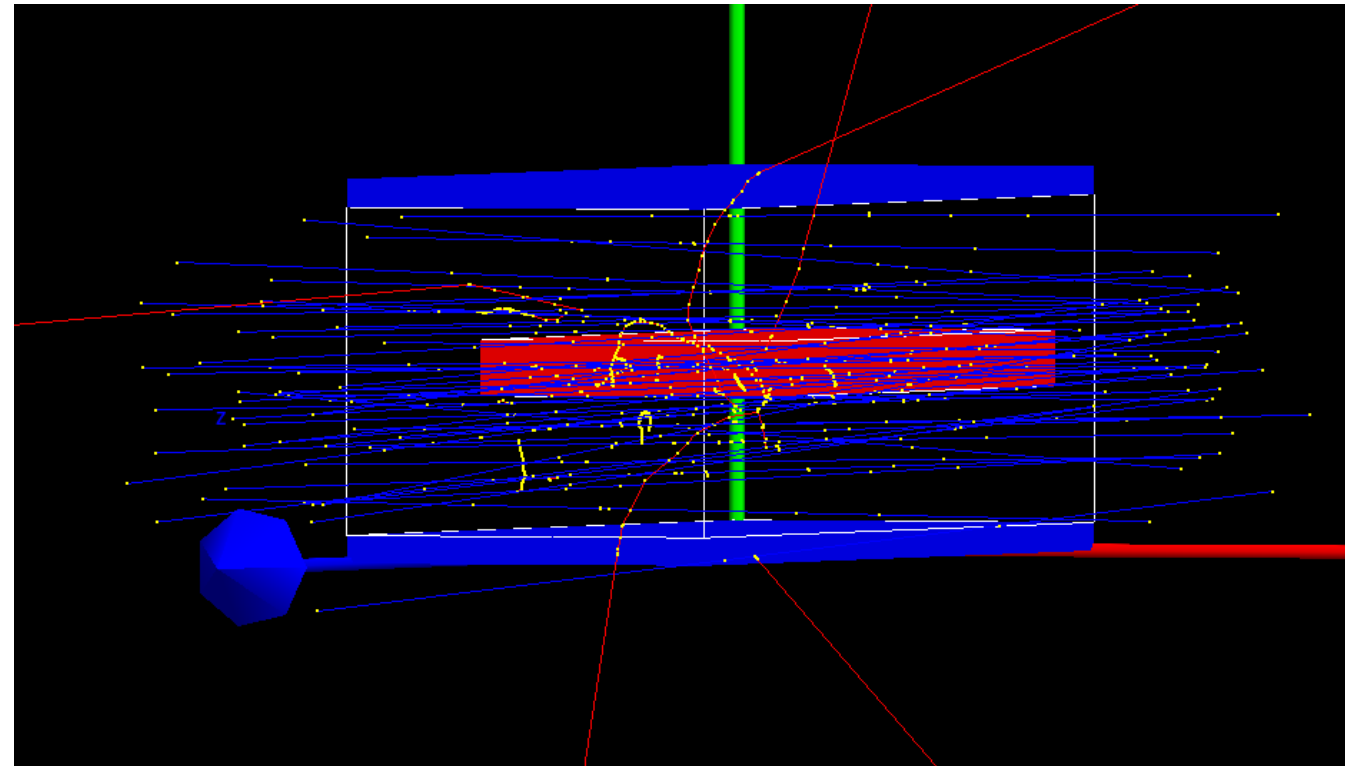
- Primary particle and energy:
 - Pion @ 20 GeV
- Source location and direction:
 - (12.5 ; 12.5 ; -100) μm
 - Path along z axis
- Number of secondaries:
 - 3
- Total number of observed tracks
 - 4 primary
 - 11 secondaries
- Comparison with standard HI →
 - 80 e/h pairs / μm



↑ Total current signal generated by multiple HeavyIon codes defined using the Geant4 simulation (**red curve**), compared with the previous HeavyIon simulation (**black curve**). **Green** curve describes the contribution of the primaries and the **blue** one of the secondaries.

First signal set

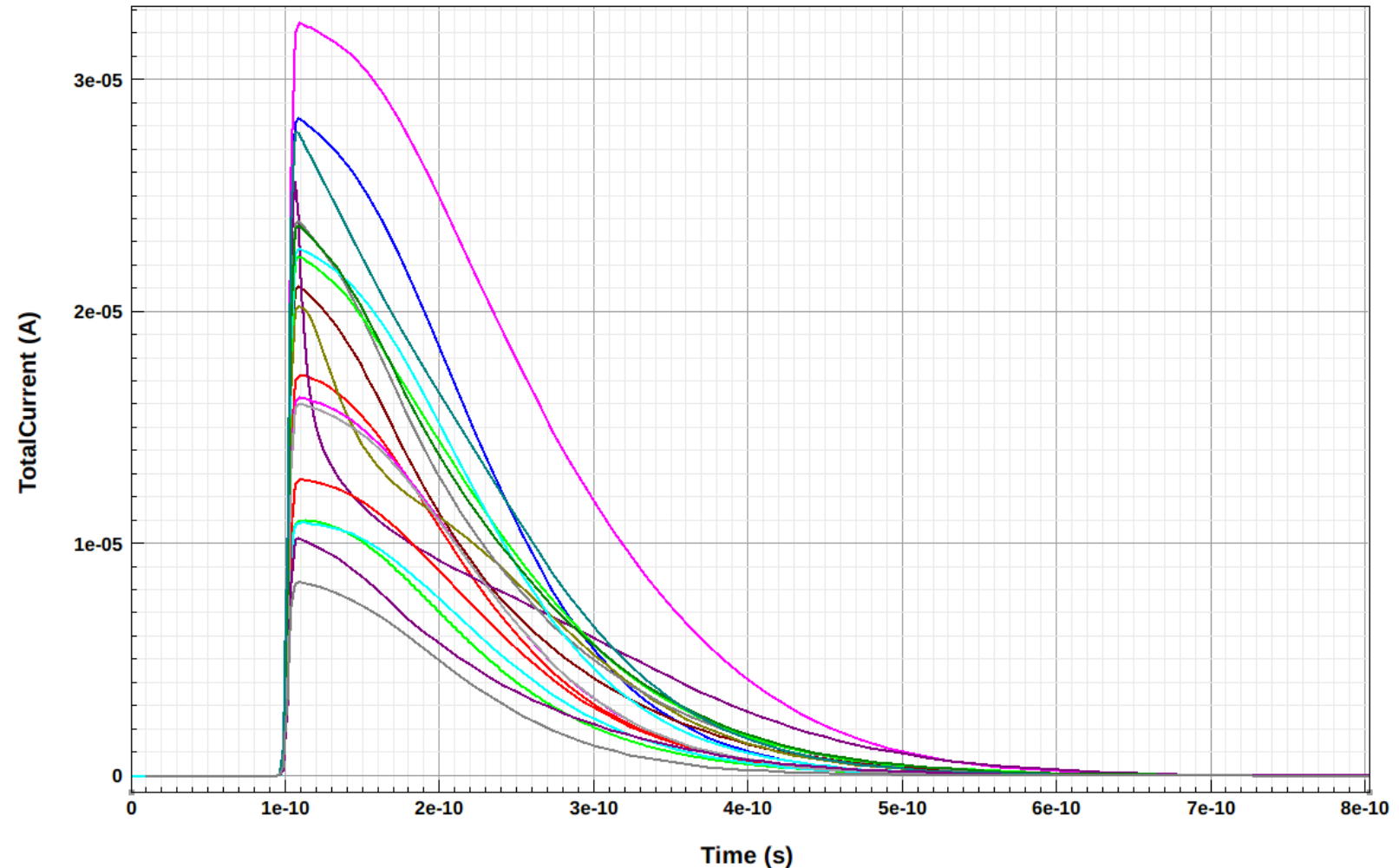
- Currently 100 interactions are simulated π^+ @ 20 GeV are shot against the pixel
 - **Trajectory**
 - is parallel to central diode trench
 - Crosses only $\frac{1}{4}$ th of the region of the pixel
 - **Primaries**
 - Describes an average of 3-5 tracks
 - **Secondaries**
 - Average case travels few nanometers
 - Every 8-10 pions, one e- travels for more than 10 μm



First signal set

- **Current status:**
 - 18 observed signals
 - Simulation is still running
- **Signal shape**
 - Is independent...
 - From track length
 - Track angulation
 - Primary energy deposit
 - Secondaries energy deposit
- **Time information**
 - Charge collection lower than 1 ns
 - Risetime in less than 20 ps

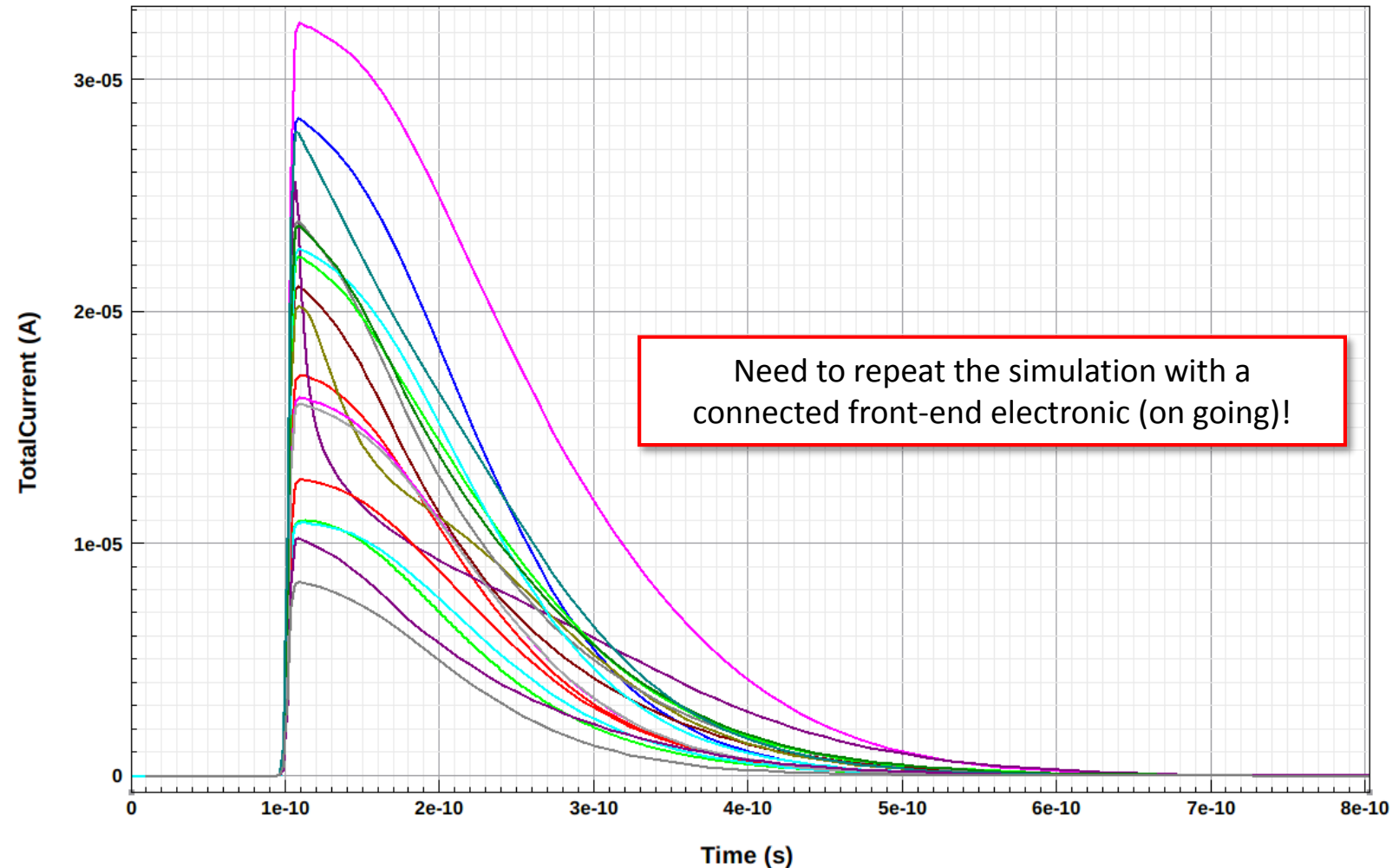
Geant4 assisten signal simulation: Results



First signal set

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Geant4 assisten signal simulation: Results



Summary

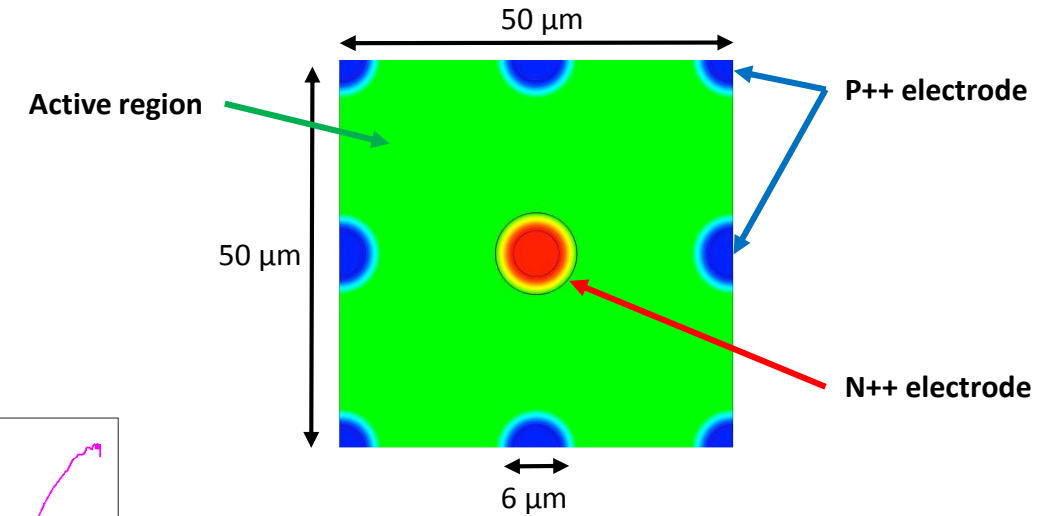
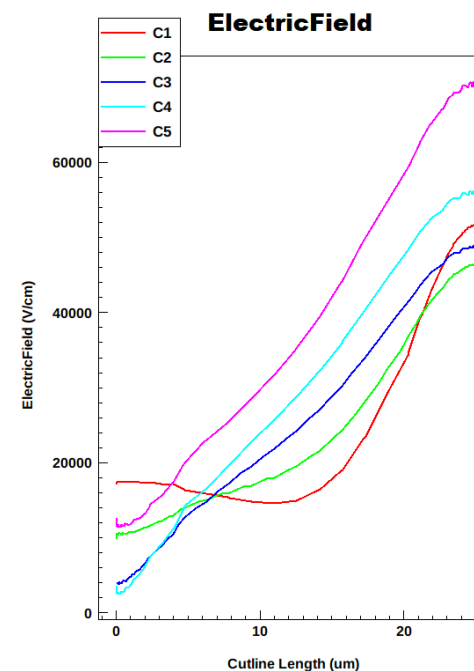
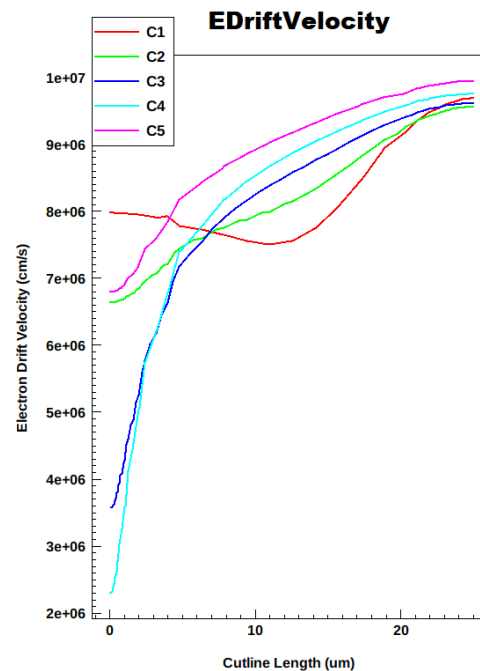
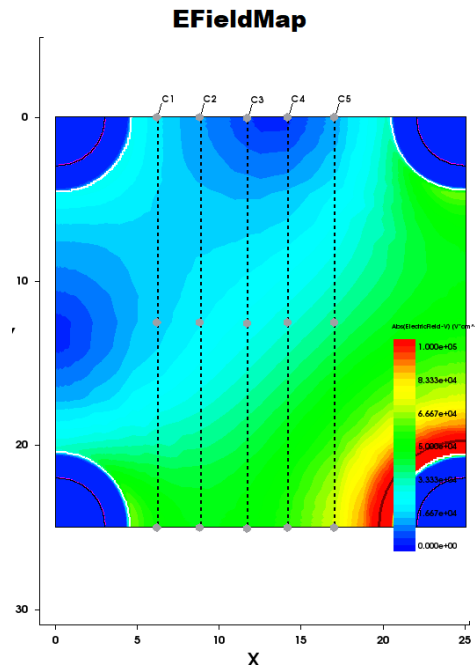
Summary

- For the TIMESPOT project a 3D sensor for fast timing tracking measurements is needed
- A first selection of geometric configurations was done in order to find the one with the best electric field characteristics
 - Starting with 2D modelling and selecting the solution which was build in a 3D model
- 3D model is then used for signal simulation
 - Using only TCAD is not recommended if you want further information about energy deposit and particle track inside the sensor
 - Geant4 can help to correct those aspects by adding more information about track and energy deposit.
- Next step is to simulate the output signal with a connected front-end

Backup

Rejected solutions, some examples (1)

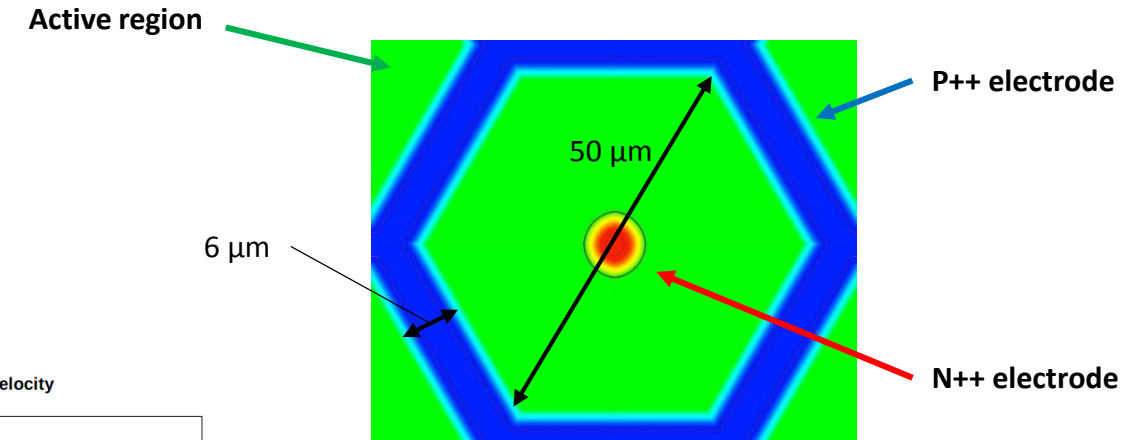
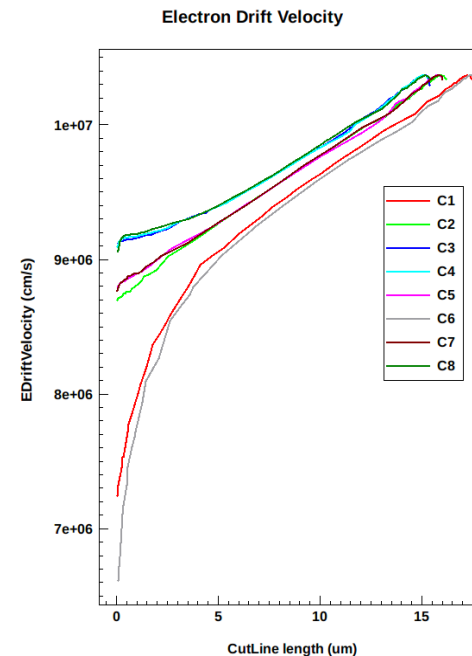
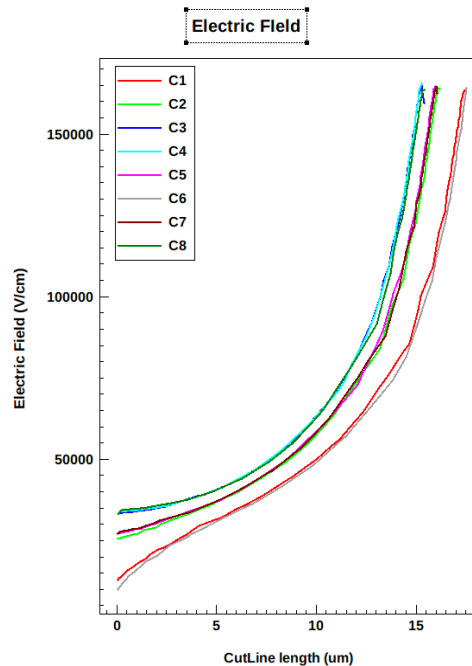
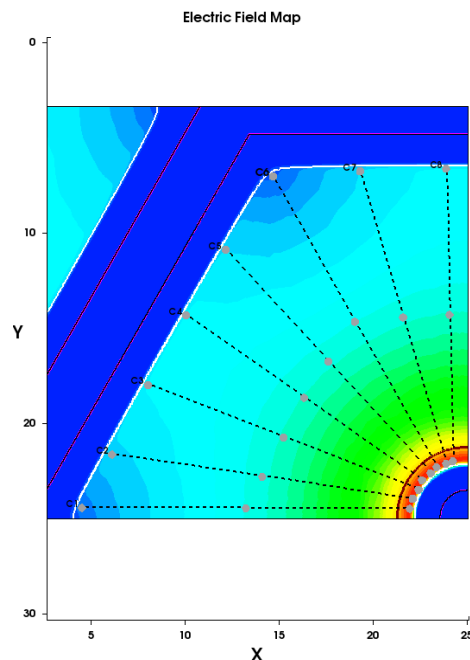
- **Square pixel with columnar electrodes**
 - Electric field changes too much over all the pixel area.
 - 15 kV/cm over the low field area
 - Over 100 kV/cm near the collector electrode



- Electric Field:
 - Electric field changes too much over all the pixel area.
- Drift Velocity:
 - Is not saturated @ 100 V

Rejected solutions, some examples (2)

- Hexagonal pixel with continuous trench frame electrode
 - Electric field changes too much over all the pixel area.
 - 15 kV/cm over the low field area
 - Over 100 kV/cm near the collector electrode

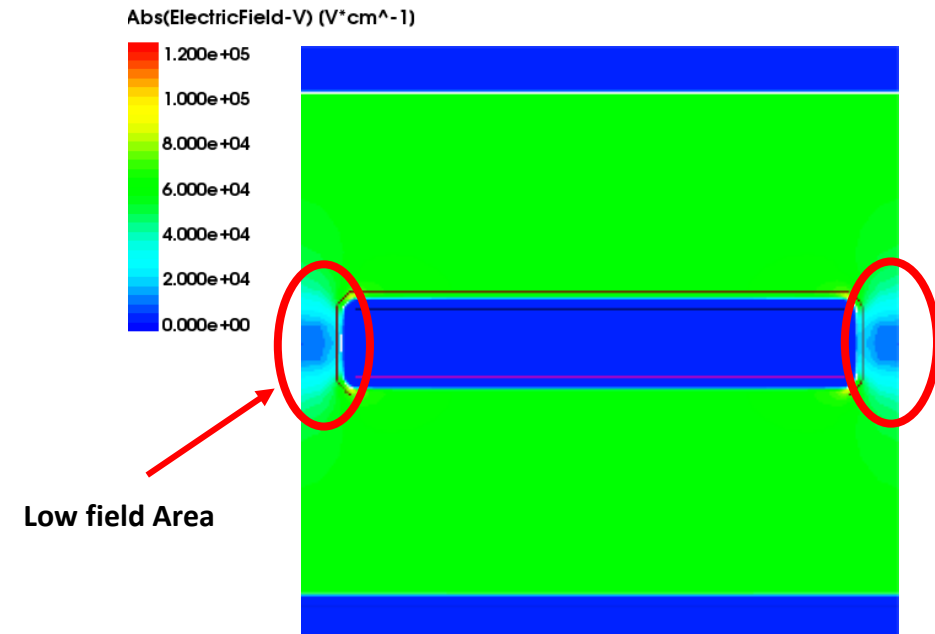
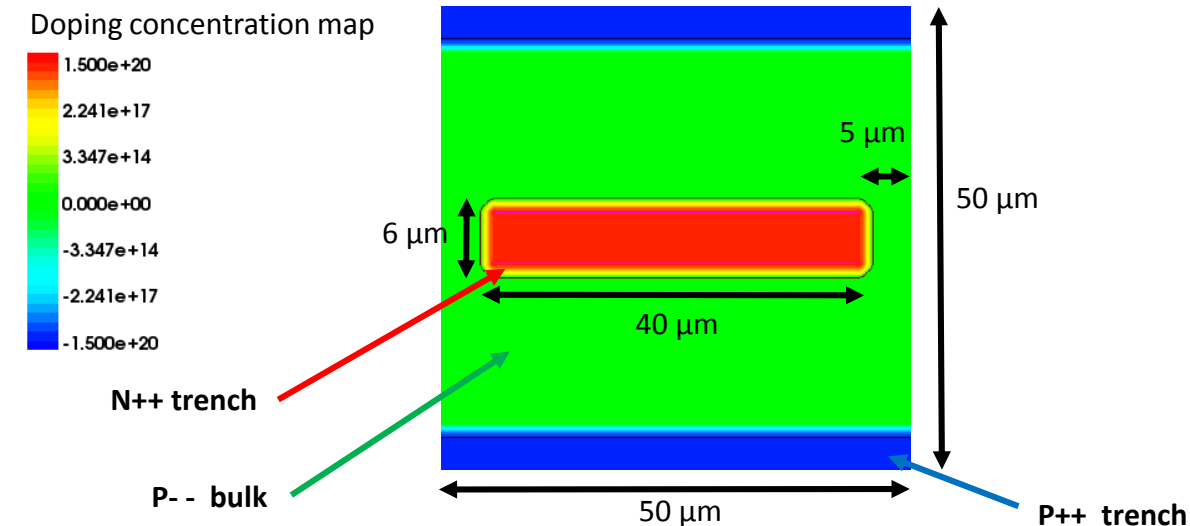


- Electric Field:
 - Electric field changes too much over all the pixel area.
- Drift Velocity:
 - Is not saturated @ 100 V

Selected solutions, some details

- **Parallel trench geometry:**
 - 50 μm x 50 μm pixel
 - 3 parallel trenches
 - Two external with same doping (P++) for bias
 - One 10 μm shorter central trench for signal acquisition (N++ doped trench)
 - 32 different designs were explored, changing:
 - Pixel dimension: (50 μm x 50 μm) and (100 μm x 100 μm)
 - Trench width (3 μm and 6 μm)
 - Central Trench Length (from 45 μm to 35 μm)

- **Electric field:**
 - Is the most uniform of all explored geometries
 - Low field areas covers ca. 1.5 % of the entire area (34 μm^2)
 - Areas between two N-electrodes
 - Charge collection remain fast due to the extremely short distance to the electrodes



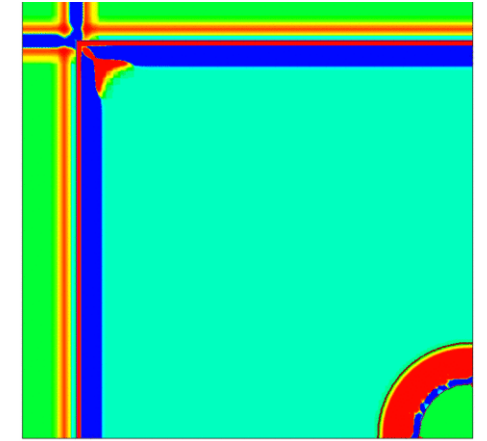
Signal generation: low field area and signal generation

- 2D model signal simulation (test)
 - 80 e/h couples are injected in specific points
 - Signal shape changes from point to point
 - Amplitude becomes lower
 - Risetime slower
 - Signal width larger

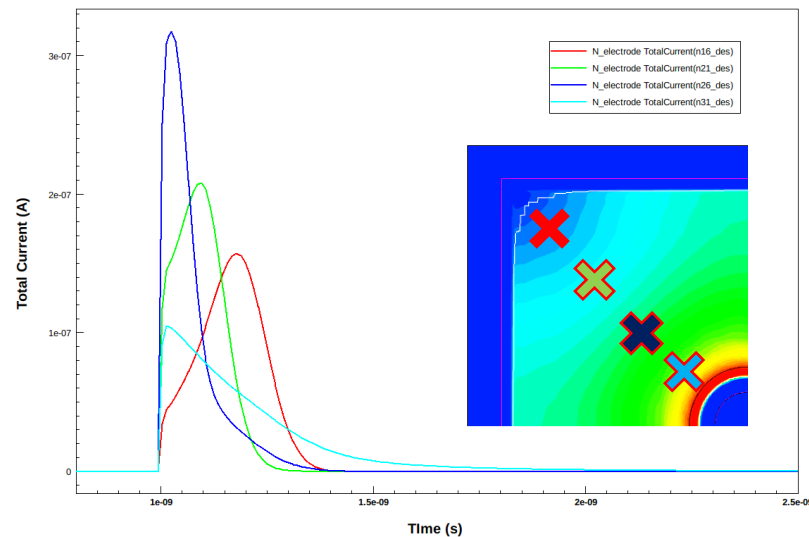
$$i_1 = q_m \nabla \left(\frac{V_m}{V_1} \right) \cdot \mathbf{v} = -q_m \mathbf{E}_w \cdot \mathbf{v}$$

Charge density map representing 15 MIP crossing the pixel and the drift of the e-h pair to their respective electrodes →

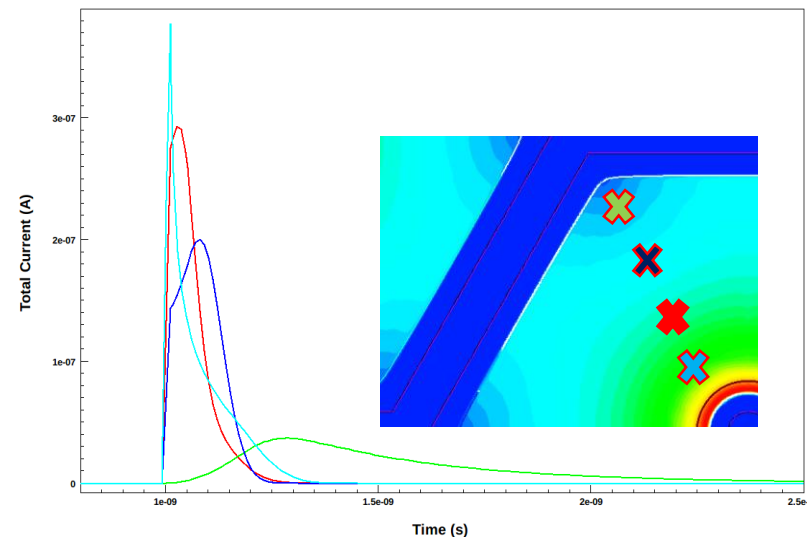
← Ramo Theorem gives the explanation of the different signal shapes



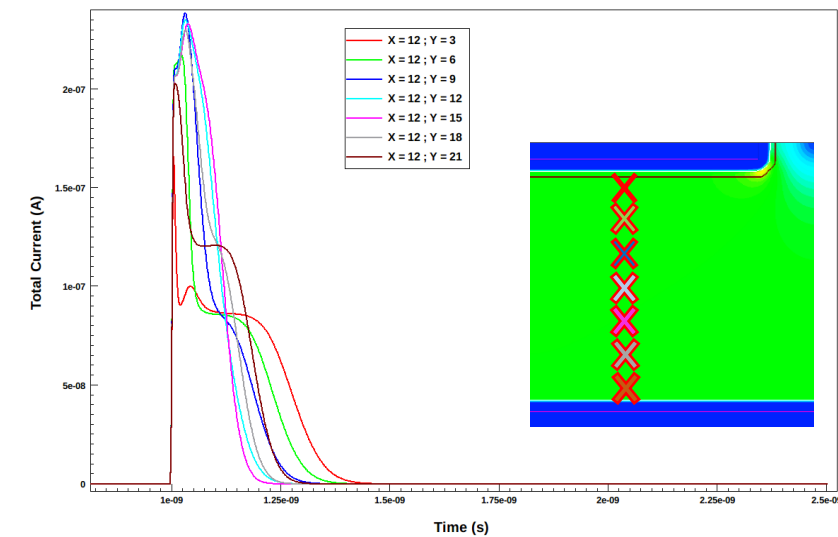
Square pixel with central column



“Closed” hexagon with central column



Parallel trench pixel



TCAD HeavyIon model

• Heavy Ion Mmodel

```
HeavyIon(
  Direction = (0, 0, 1)
  Location  = (12, 12, 0)
  Time      = 1e-9
  Length    = 10
  LET_f     = 80
  Gaussian
)
```

↑ Sentaurus Device Heavy Ion interaction Code

Particle path direction (x,y)

Start point (x,y)

Start time

Path length

Charge deposition width

Charge deposition/ μm

Charge distribution
Shape along axis

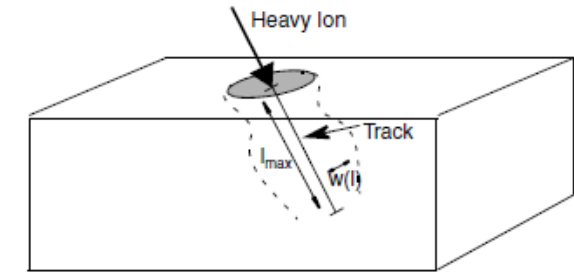


Figure 53 A heavy ion penetrating a semiconductor; its track is defined by a length and the transverse spatial influence is assumed to be symmetric about the track axis

Generation rate: $G(l, w, t) = \underline{G_{\text{LET}}(l)} R(w, l) T(t)$

$$G_{\text{LET}}(l) = a_1 + a_2 l + a_3 e^{a_4 l} + k' [c_1 (c_2 + c_3 l)^{c_4} + \text{LET_f}(l)] = \text{LET_f}(l)$$

Normal HIM

Table 112 Coefficients for carrier generation by heavy ion (HeavyIon parameter set)

| | s_{hi} | a_1 | a_2 | a_3 | a_4 | k | c_1 | c_2 | c_3 | c_4 |
|-------------------------------|-----------------|-----------------------|---------------------------------------|-----------------------|--------------------|------|-----------------------|-------|--------------------|-------|
| Keyword | s_hi | a_1 | a_2 | a_3 | a_4 | k_hi | c_1 | c_2 | c_3 | c_4 |
| Default value | 2e-12 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 0 | 1 |
| Default unit | s | pairs/cm ³ | pairs/cm ³ /cm | pairs/cm ³ | cm ⁻¹ | 1 | pairs/cm ³ | 1 | cm ⁻¹ | 1 |
| Unit if PicoCoulomb is chosen | s | pairs/cm ³ | pairs/cm ³ / μm | pairs/cm ³ | μm^{-1} | 1 | pC/ μm | 1 | μm^{-1} | 1 |