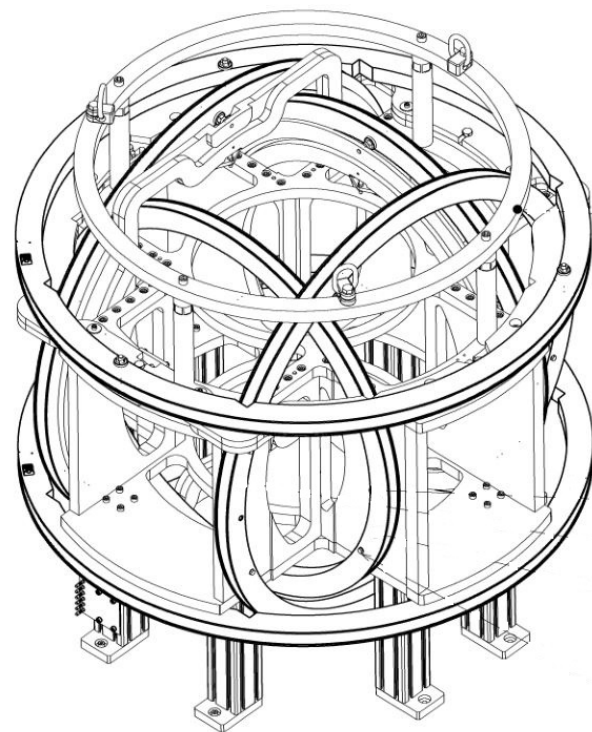
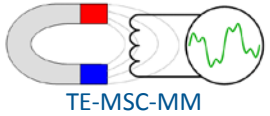


# *Magnetic Field Compensation with Helmholtz Coils*

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V. Remondino, S. Russenschuck, J. Weick,  
T. Zickler

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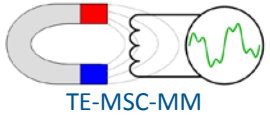




# Outline



- ✓ What is a Helmholtz Coil?
- ✓ Why do we need a Helmholtz Coil?
- ✓ Specification & Design
- ✓ Construction
- ✓ Geometrical Measurements
- ✓ Magnetic Measurements
- ✓ Powering & Control System
- ✓ What comes next...?



# What is a Helmholtz Coil?



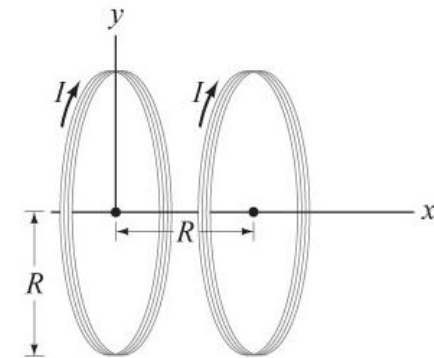
Named after the German physicist Hermann von Helmholtz (1821 – 1894)



Def.: (Merriam-Webster)

One of two equal parallel coaxial circular coils in series that are separated from each other by a distance equal to the radius of one coil for producing an approximately uniform magnetic field in the space between the coils.

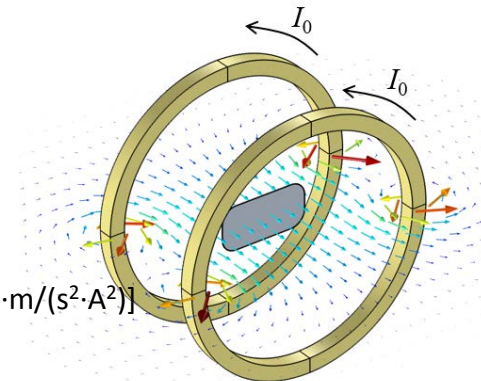
- Two equal circular coils (solenoids)
- Placed symmetrically on the same axis
- Separated by a distance equal to the radius of the coils ( $h = R$ )
- Both coils powered by identical current in the same direction
- Generate a homogeneous field in the centre between the two coils
- Can be also used in a passive mode as pick-up coils



Field in a Helmholtz coil:

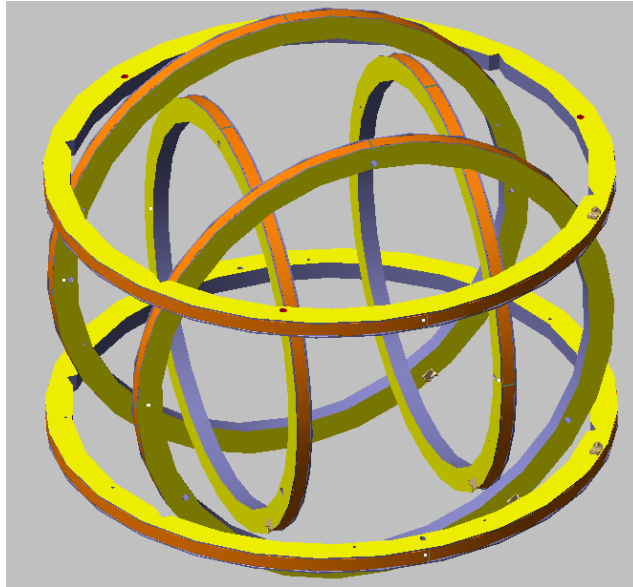
$$B = \left(\frac{4}{5}\right)^{\frac{3}{2}} \mu_0 \frac{NI}{r} \quad [\text{T}]$$

$I$  = current [A]  
 $N$  = number of turns  
 $r$  = coil radius [m]  
 $\mu_0$  = permeability [ $4\pi \times 10^{-7} \text{ kg}\cdot\text{m}/(\text{s}^2\cdot\text{A}^2)$ ]

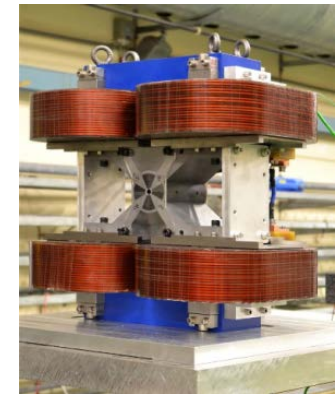


**Active mode** to create a zero-field volume (earth field compensation) or any arbitrary field vector to calibrate magnetic field sensors

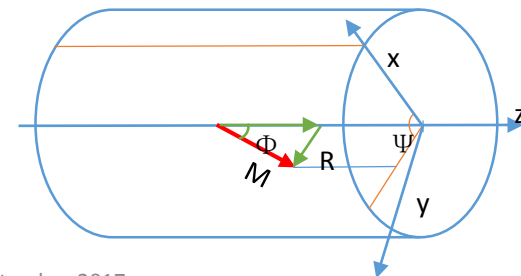
**Passive mode** to characterize permanent magnets by measuring the magnitude and direction of the magnetic moment



Halbach array in a Linac 4 PMQ



Permanent magnets in the CLIC Q0 Hybrid Quadrupole

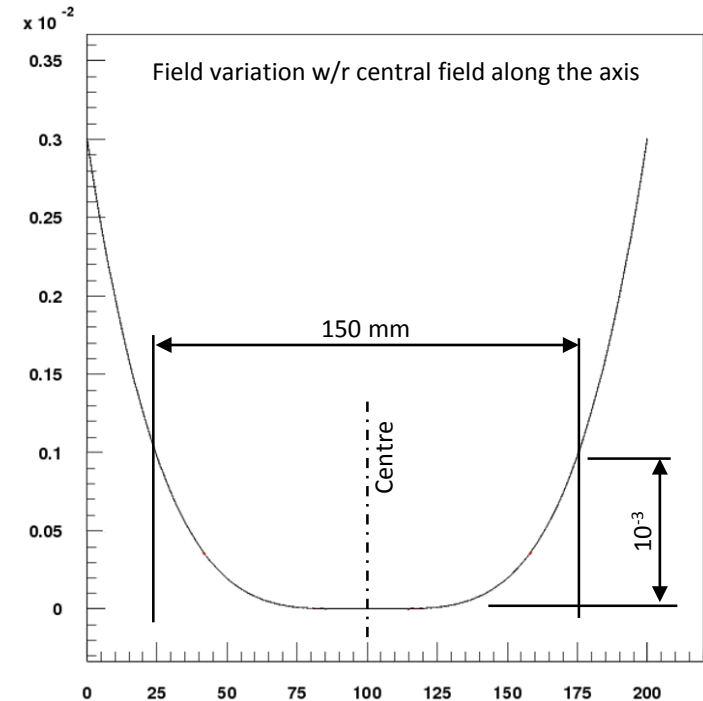
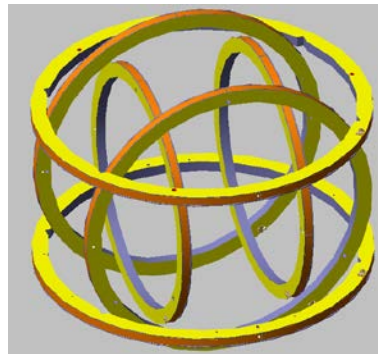
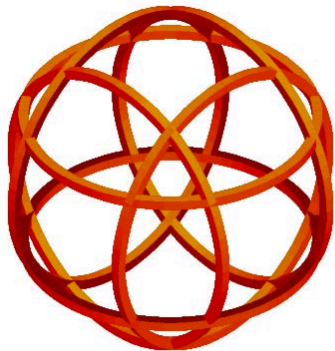


## Specification

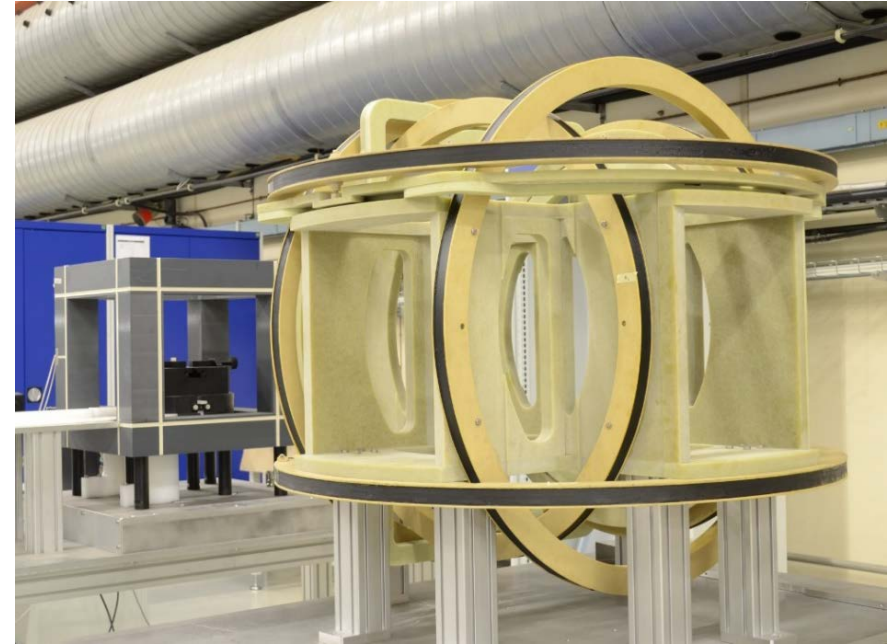
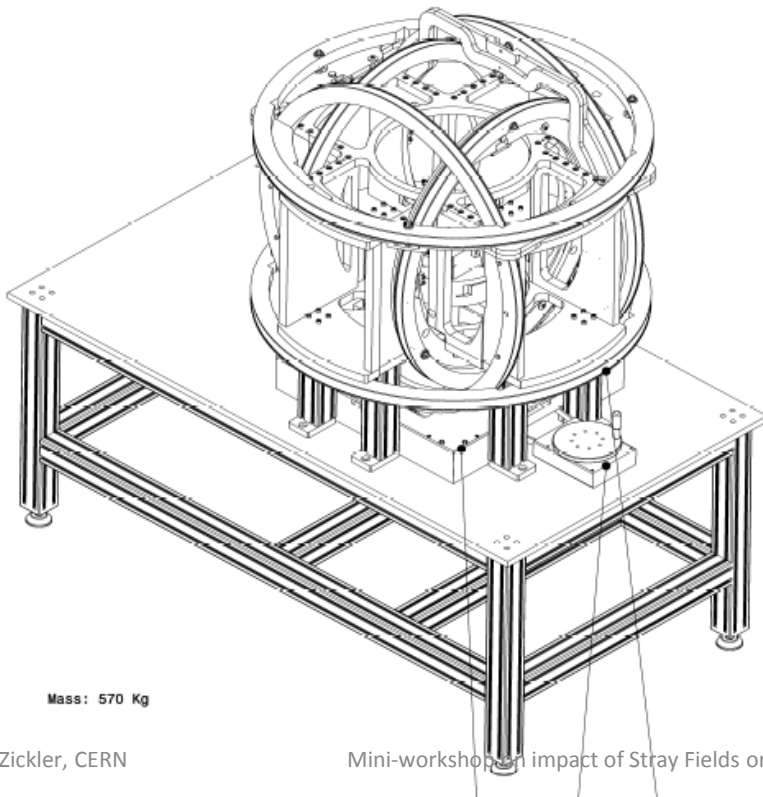
- 3D Arrangement to be operated in active and passive mode
- Good-field region: 150 mm x 150 mm x 150 mm
- Field per axis: 5 – 10 Gauss
- Field homogeneity in GFR:  $< 10$  units ( $= 10 \times 10^{-4}$ )

## Design

- Coil radius:  $r = \sim 500$  mm
- Enamelled copper wire:  $\varnothing = 0.5$  mm
- Current:  $I = 0.2$  A corresponds to  $J = \sim 1$  A/mm<sup>2</sup>
- Number of turns:  $N = \sim 2200$
- Max. field:  $B = 7.9$  Gauss



- Solid support and coil cores from EPGM 203 (G11)
- Machining accuracy < 0.1 mm
- Wide aperture to introduce easily probes and samples
- 1 fixed coil per axis
- 1 adjustable coil per axis to align distance, concentricity and parallelism
- Each coil individually cabled (Helmholtz ↔ Maxwell)



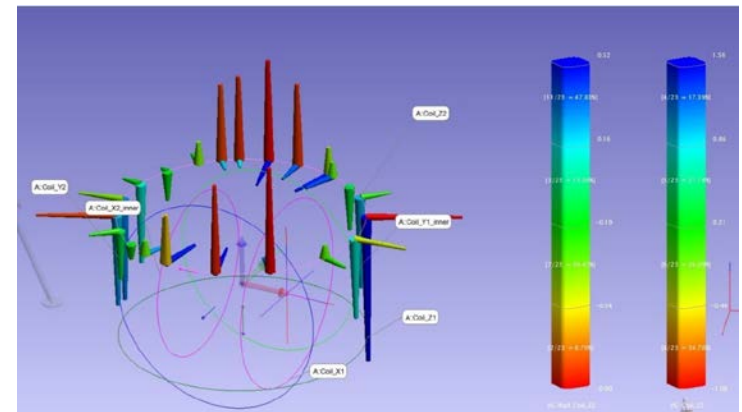
	Radius [mm]	Nb. Turns	Resistance [Ω]	Inductance [H]	Exp. field @ 0.2 A [G]
Coils x	436.5	1955	497	8.3	8.05
Coils y	497.5	2225	645	12.3	8.04
Coils z	563.0	2522	825	17.8	8.05



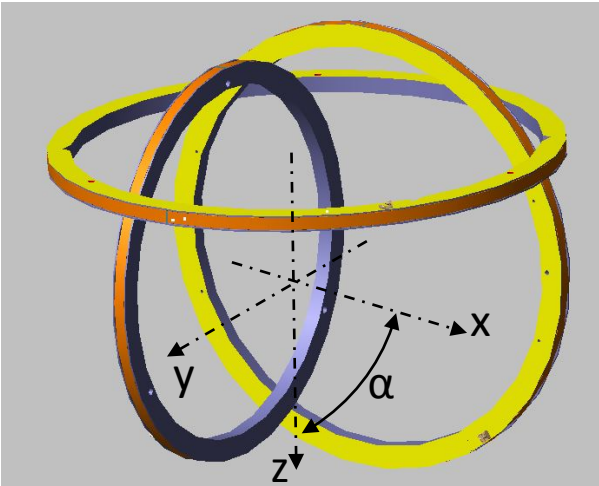
Geometrical measurements with Leica AT402 Laser tracker system to identify possible construction and assembly errors

Flatness of the coils:

Coils	min (mm)	max (mm)	abs. (mm)
$X_f$	-0.40	0.41	0.81
$X_a$	-0.08	0.12	0.20
$Y_f$	-0.11	0.17	0.28
$Y_a$	-0.33	0.38	0.71
$Z_f$	-0.36	0.31	0.67
$Z_a$	-1.50	1.04	2.54



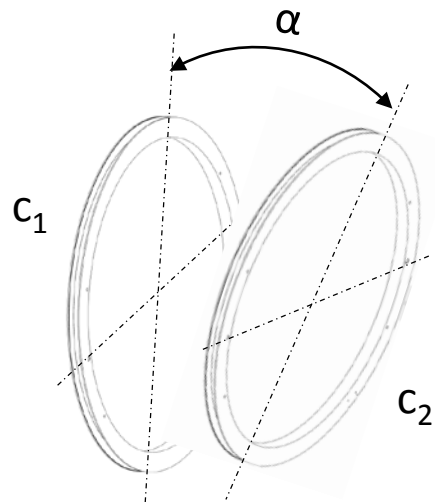
Important irregularity of flatness on the adjustable z-coil



Perpendicularity between fixed coils:

Coils	A (deg.)	$\Delta\alpha$ (deg.)	$\Delta\alpha$ (mrad)
$x_f - y_f$	89.966	0.034	0.57
$x_f - z_f$	89.963	0.037	0.65

Perpendicularity:  
 $< 0.037^\circ$

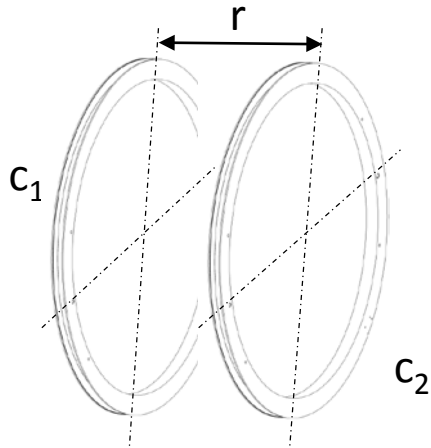


Parallelism between fixed and adjustable coil:

Coils	$\alpha$ (deg.)	$\alpha$ (mrad)
$x_f - x_a$	0.0456	0.80
$y_f - y_a$	0.0953	1.66
$z_f - z_a$	0.0791	1.38

Tilt angle:  
 $< 0.096^\circ$

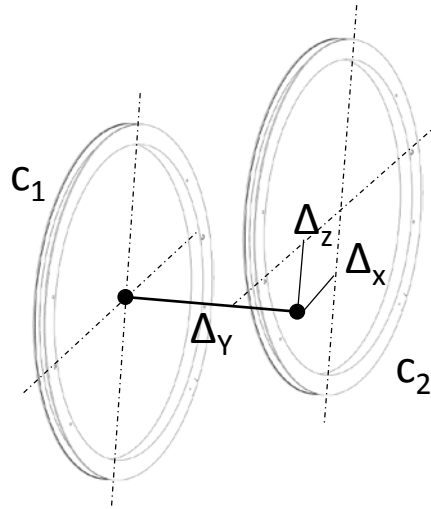




Distance between fixed and adjustable coil:

Coils	$r_{\text{theory}}$ (mm)	$r_{\text{real}}$ (mm)	$\Delta r$ (mm)
$x_f - x_a$	436.5	436.29	0.21
$y_f - y_a$	497.5	497.41	0.09
$z_f - z_a$	563.0	563.30	0.30

Helmholtz condition violation: < 0.53%

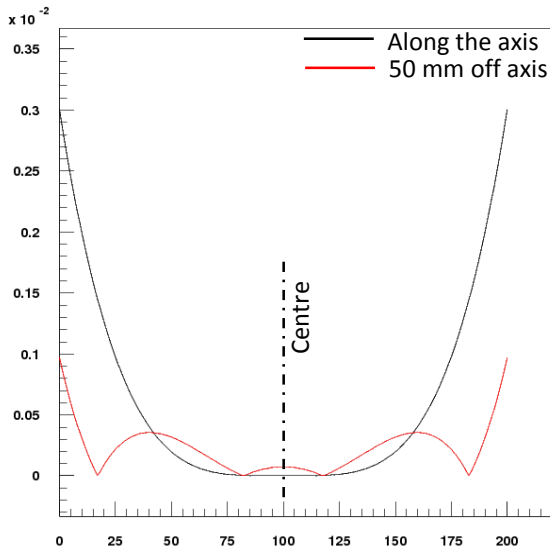


Concentricity between fixed and adjustable coil:

Coils	X (mm)	Y (mm)	Z (mm)
$x_f - x_a$	---	0.33	0.75
$y_f - y_a$	0.01	---	0.47
$z_f - z_a$	0.31	0.57	---

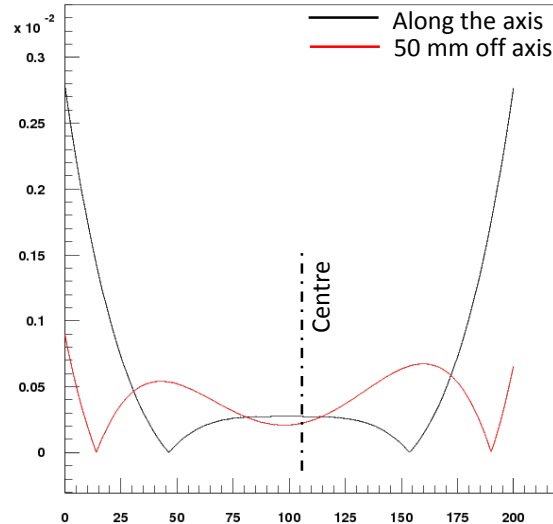
Axis misalignment: < 0.75 mm

Homogeneous field size and the effect of the geometrical defaults on the good field  
(Roxie simulation for the smallest coil pair ( $x_f - x_a$ ):



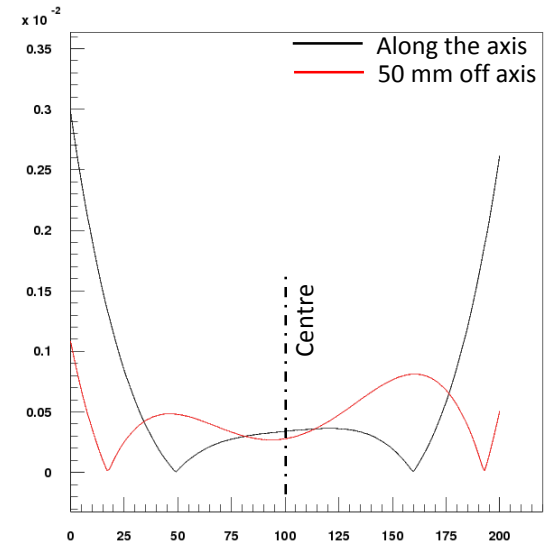
**Coils as designed**

- Field size: 150 mm
- Field variation:  $< 10^{-3}$



**Coils with geometrical defaults**

- Field size: 150 mm
- Field variation:  $< 10^{-3}$



**Demonstration:  
Simulated angle of  $2^\circ$   
between  $x_f$  and  $x_a$**

Visible effects on the homogeneous field for wider angles [ $e = f (\cos \alpha)$ ]

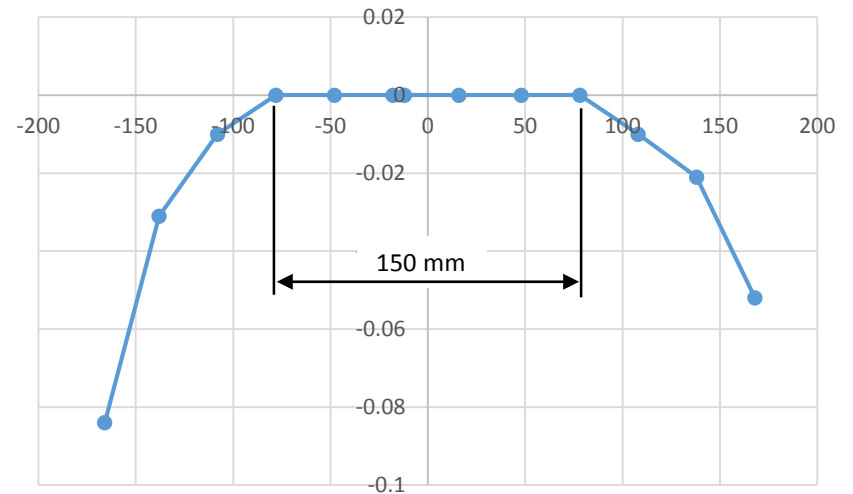
Effects  $< 10^{-3}$  on the homogeneous field.  
Min. homogeneous field size (for  $x_f - x_a$ ): 150 mm ( $y_f - y_a = 190$  mm,  $z_f - z_a = 220$  mm).



Bartington 3D fluxgate Bartington Mag-03MS1000  
Range: 0 to 10 G, resolution 0.01 G

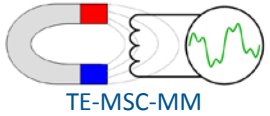
## Central field at 200 mA

Coils	$B_{\text{design}}$ (G)	$B_{\text{mes.}}$ (G)	$\Delta B$ (G)
$X_f - X_a$	8.05	8.30	0.25
$Y_f - Y_a$	8.04	8.39	0.35
$Z_f - Z_a$	8.05	8.30	0.25



Measured field homogeneity for the smallest coils (x) at 200 mA

Reason to be investigated...



# Powering & Control System

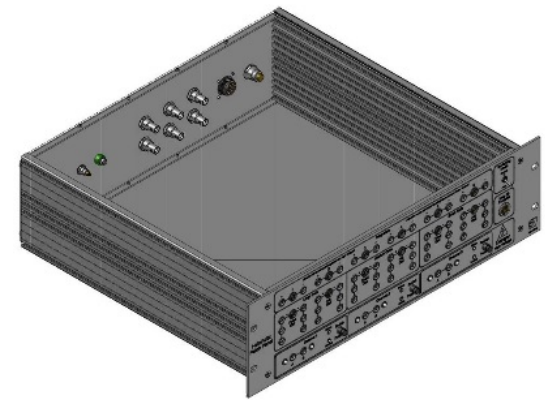


## Patch Panel to switch between:

- passive mode: characterization of permanent magnets
- active mode: create zero-field or any arbitrary field vector  $B$

## Technical characteristics of control system:

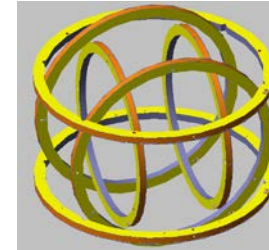
- Automatic earth-field compensation
- Max. zero-field offset:  $\pm 51$  nT
- Independently adjustable field components  $B_x, B_y, B_z$  between 0-800  $\mu$ T
- 1 nT resolution
- Pos. and neg. polarity for each axis (switch)
- Automatic compensation for alignment errors between sensor axis and Helmholtz coil axis



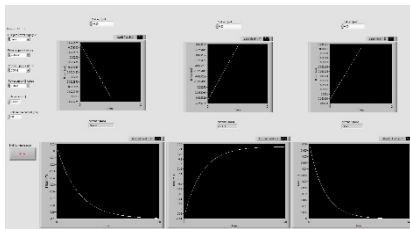
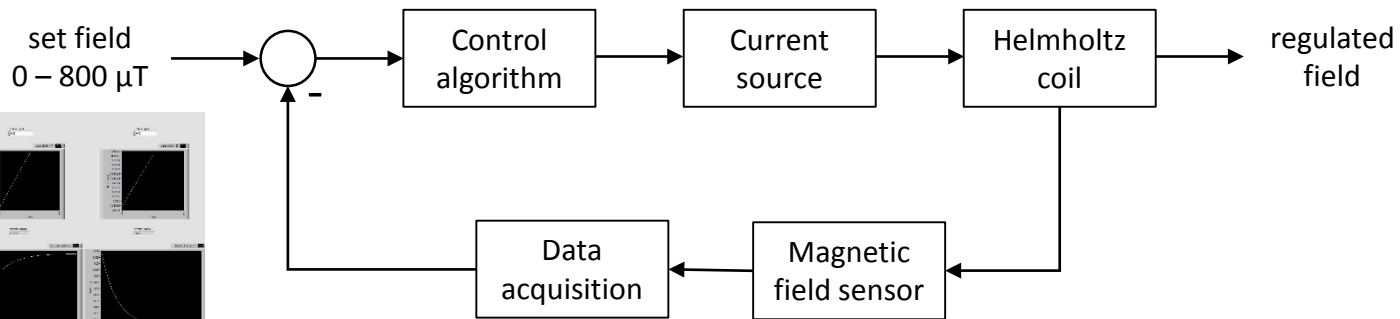
## Control system for Helmholtz coils in active mode:



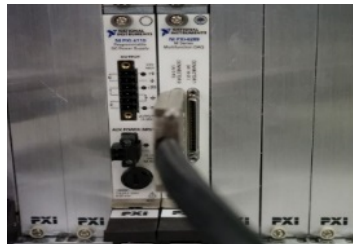
Current source:  
 FUG MCP 140-6500  
 0-1000 V, 0-200 mA  
 Setting range: 0.1% - 100%  
 with 20 bit resolution



Helmholtz coil:  
 Diameter: 436 – 563 mm  
 Windings: 1955 – 2522  
 Inductance: 8.3 – 17.8 H  
 Useful volume:  $r = 75$  mm  
 Field uniformity:  $< 0.05$  dB



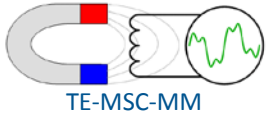
Control software in LabVIEW/C++



Data acquisition:  
 NI PXI 6281  
 8-ch, 18 Bit, 500 kS/s



Field sensor:  
 Bartington Mag-03MS1000  
 3-axis Flux Gate  
 Measuring range:  $\pm 1$  mT  
 Analogue output: 0 to  $\pm 10$  V  
 Orthogonality error:  $0.05^\circ$   
 Linearity error:  $< 0.0015\%$



# *What comes next...?*

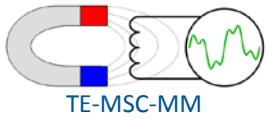


- Detailed error and sensitivity analysis
- Measure homogeneous field size and field homogeneity more accurately
- Mechanical readjustment of the coils
- Motorize the rotation unit to automate measurements in passive mode
- New electronics (digital integrators, adjustable gain,... ?)
- Full integration in FFMM
- Study possibility to produce higher field (increase current for short duration)
- Use as Maxwell coil

*Thanks for your attention...!*  
*Questions...?*







# Geometrical Measurements



Influence of construction and assembly errors on the field quality

