

# Results from test-beam measurements of monolithic pixel detectors in SOI technology

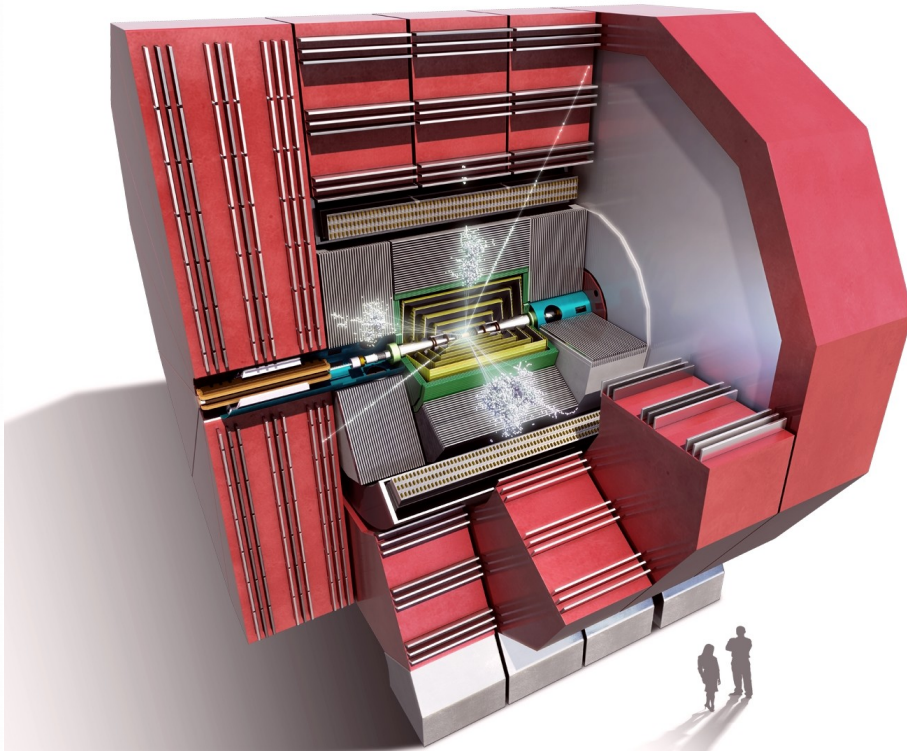
Marek Idzik  
on behalf of the CLICdp collaboration

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- **Introduction**
  - Motivation, SOI technology
- **SOI pixel detector prototype**
  - Architecture and performance
- **Testbeam measurement results**
  - Setup
  - Data preparation
  - Efficiency
  - Spatial resolution
- **New SOI prototype detector for CLICdp**
- **Summary**

## CLIC – Compact Linear Collider

Linear  $e^+e^-$  Collider with  $\sqrt{s}$  up to 3 TeV



### CLIC accelerator:

- electron-positron collider
- tunnel length: 11.4 m - 50.1 m
- center-of-mass: 360 GeV - 3 TeV
- train length: 156 ns
- BX: 312 with 0.5 ns repetition
- train repetition: 50 Hz
- two drive-beam acceleration
- "Higgs factory", top quark
- physics, BSM, SUSY

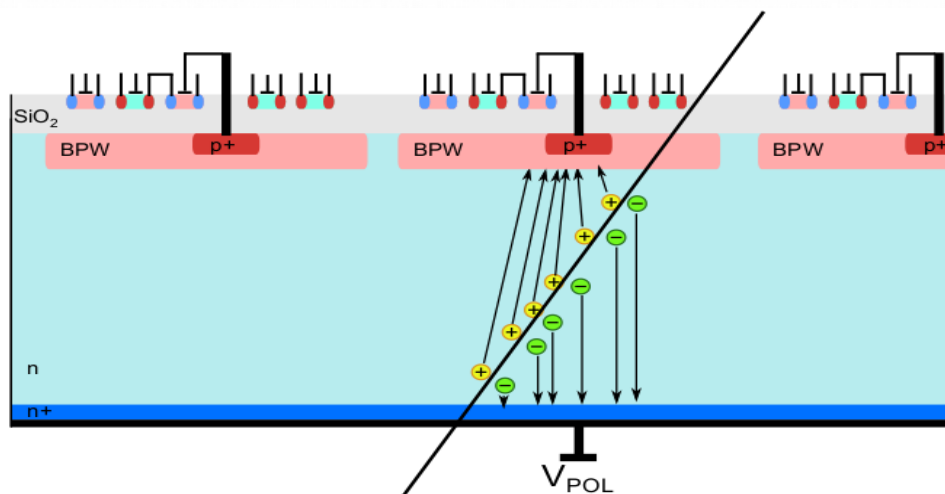
### Requirements for CLIC vertex detector:

- Single point resolution  $\sim 3\mu\text{m}$
- Silicon detector thickness 50-100 $\mu\text{m}$
- Time resolution  $\sim 10\text{ns}$

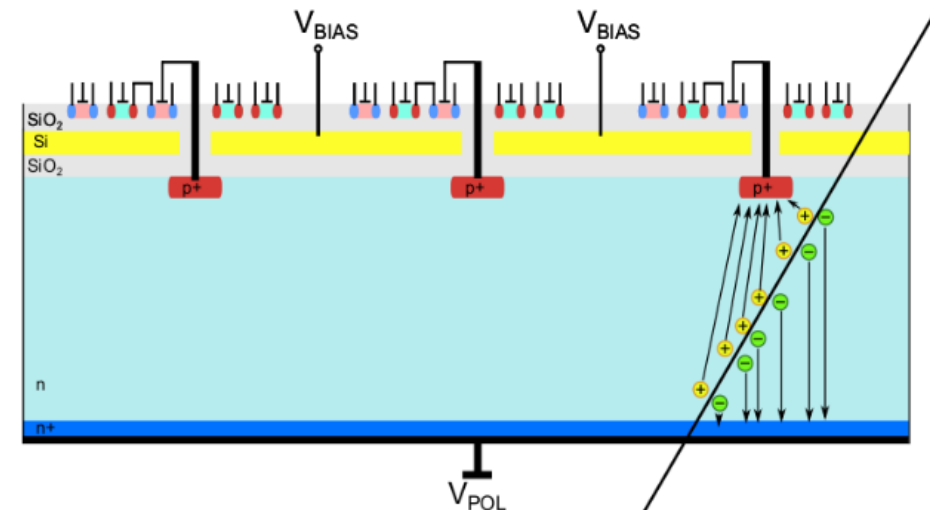
Prototype SOI detector structures shown in this talk were designed as generic R&D, not yet for CLIC specifications

## Main advantages of monolithic detector in SOI Lapis technology for imaging/tracking :

- Separate thin 200nm SOI CMOS and thick sensor bulk
- Full CMOS process available
- Sensor can be fully depleted and thinned down to ~50 $\mu$ m
- High resistivity (up to >10 k $\Omega$ cm) n-type and p-type bulk
- Double SOI version available (better shielding, helpful for radiation hardness)

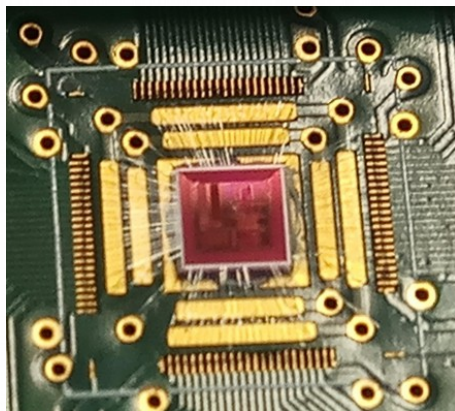


SOI structure

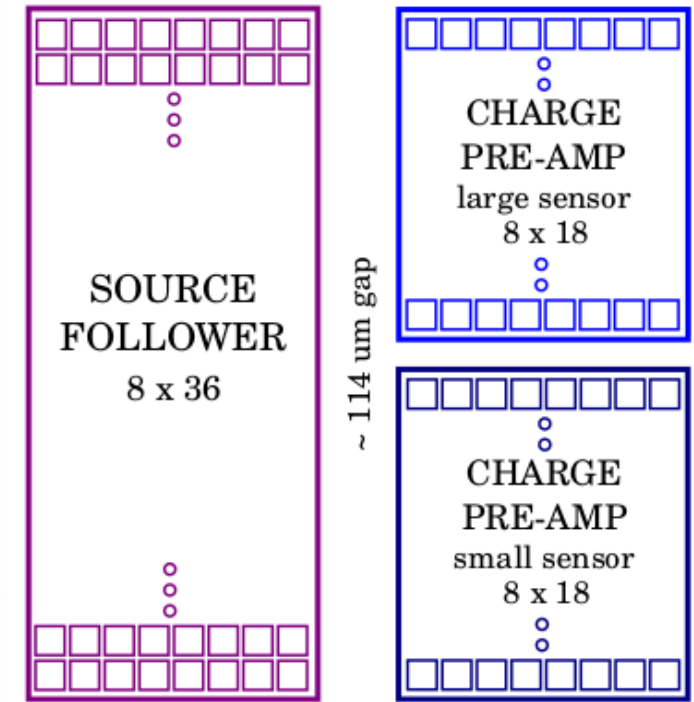
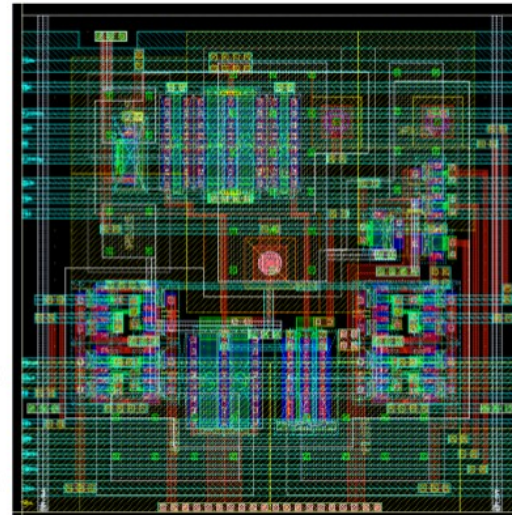


Double SOI structure

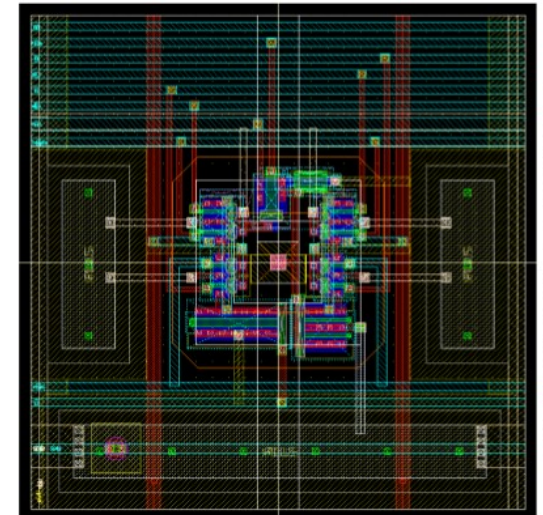
- Two pixel types:
  - source follower front-end (**SF**)
  - charge-preamplifier front-end with two sensing diode sizes (**CPAsmall**, **CPAlarge**)
- In total 16 x 36 pixel in matrix
- 30 um x 30 um pixel size
- Rolling shutter readout
- Two wafer types:
  - **FZ-n** 500 um thickness
  - **DSOI-p** 300 um thickness



CHARGE PRE-AMPLIFIER



SOURCE FOLLOWER



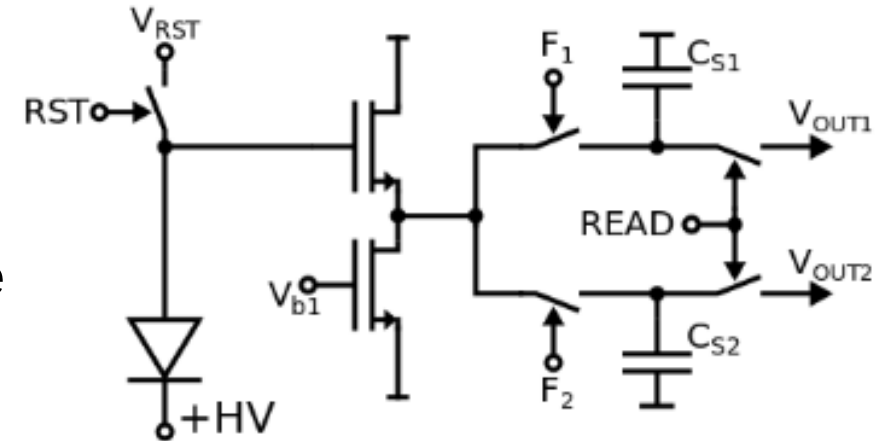
## SOURCE FOLLOWER front-end:

- source follower input stage
- Correlated Double Sampling (CDS)
- 16x16 um sensor implant, 30x30 um pixel size
- dedicated for FZ-n wafer
- sensitive for detector capacitance:
- simple architecture benefits in reducing sources of electronic noise

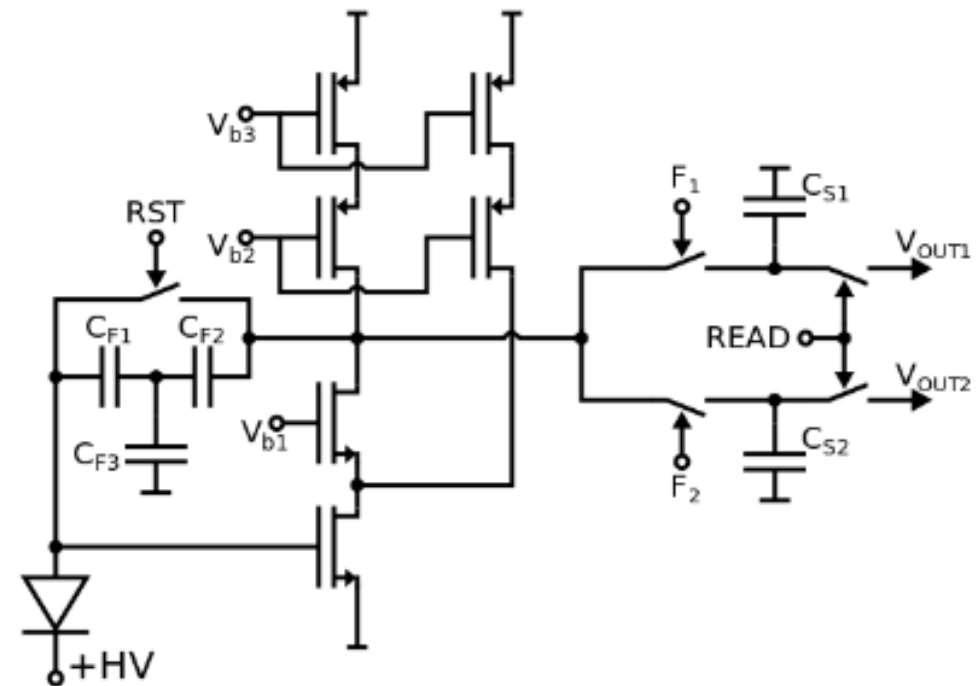
## CHARGE PREAMPLIFIER front-end:

- telescopic amplifier with additional current source in input stage,
- "T-shape" capacitor feedback structure to decrease capacitance (~6 fF) / increase gain
- CDS
- sensor implant 5x5um, 29x29um, pixel size 30x30um

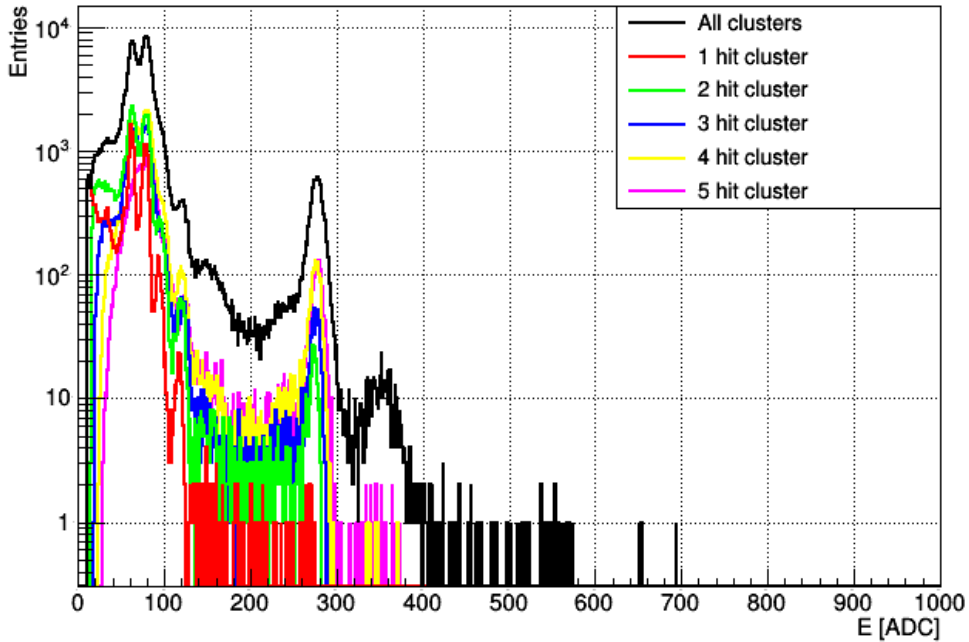
## SOURCE FOLLOWERS



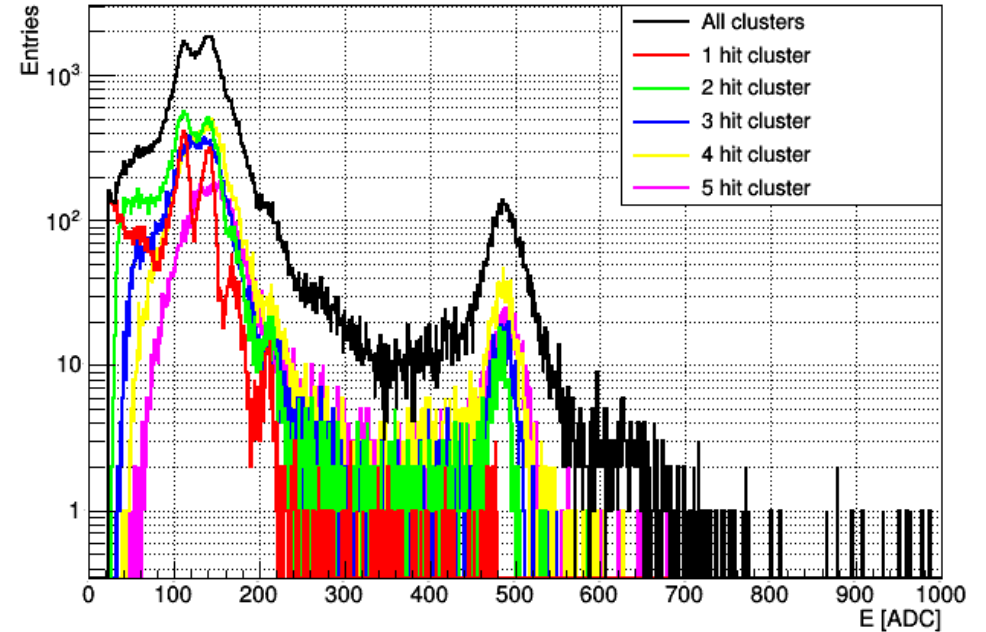
## CHARGE PREAMP



## SOURCE FOLLOWER (SF)



## CHARGE PRE-AMP (CPAlarge)



	DSOI-p	FZ-n
<b>CPAlarge</b>	128 e-	131e-
<b>CPAsmall</b>	98 e-	148 e-
<b>Source follower</b>	321 e-	113 e-

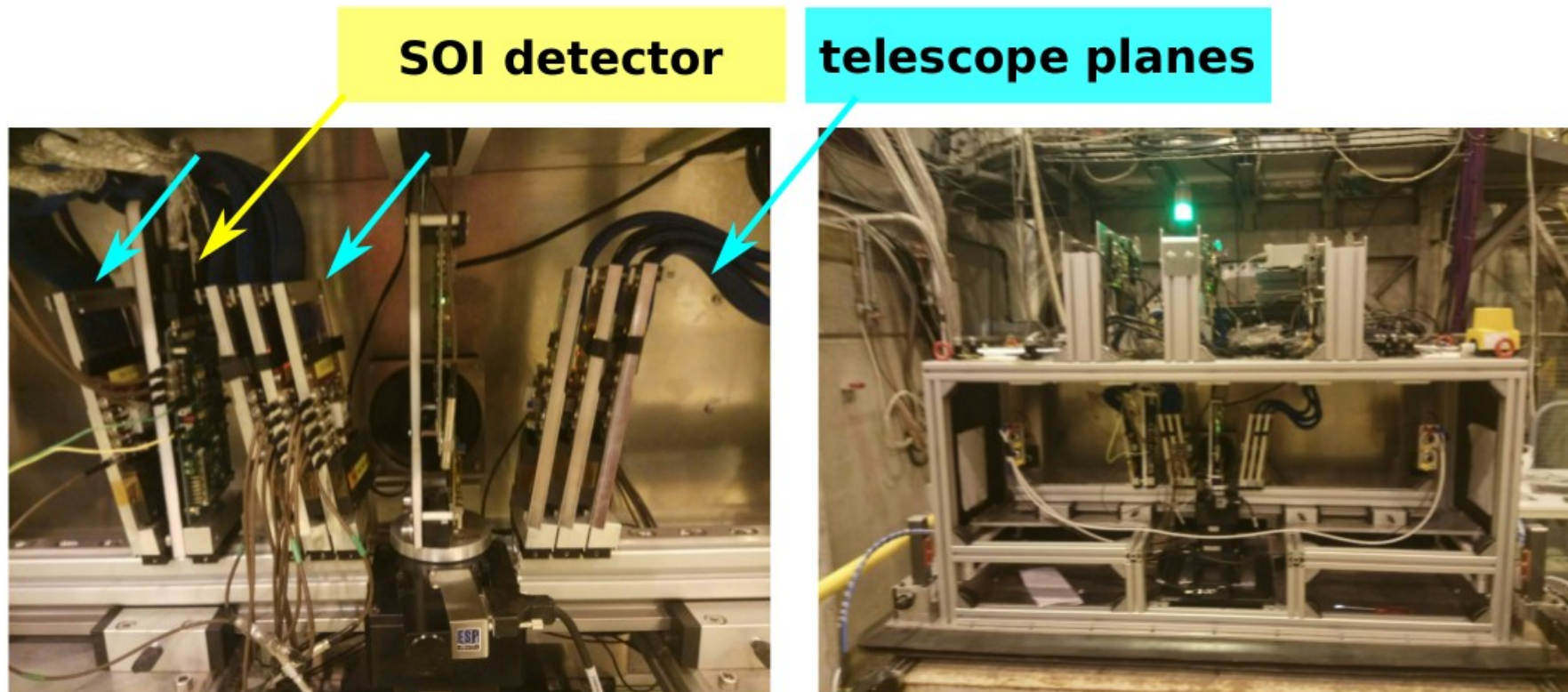
- measurements with Am-241 source
- gain and noise calculated from Am,Np,Cu X-ray lines

## DAQ setup:

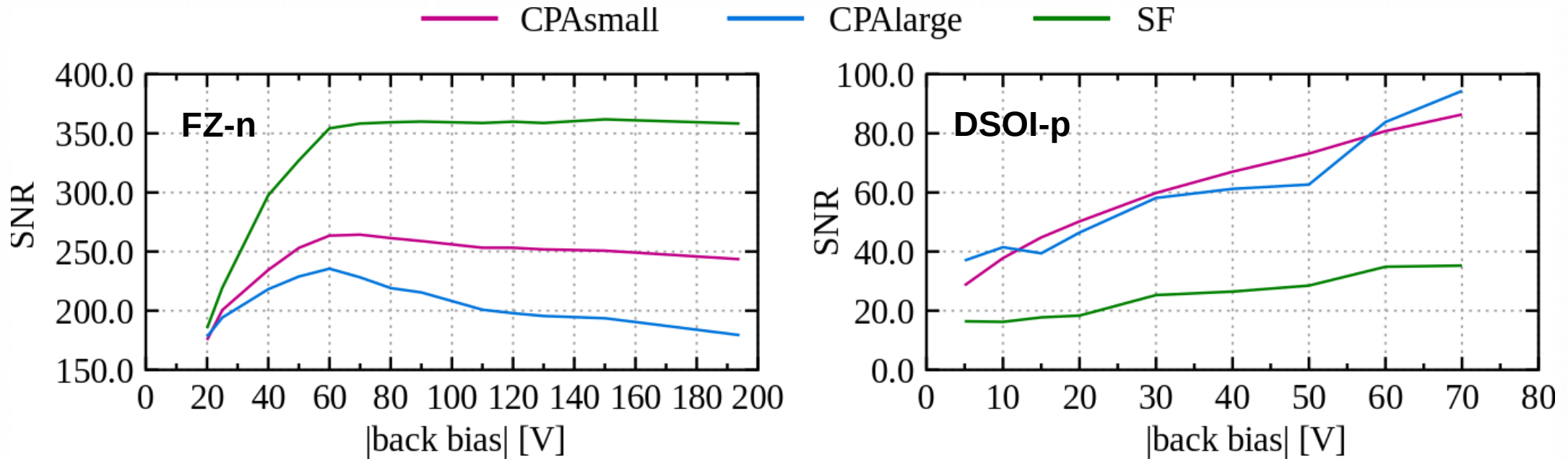
- Main readout PCB + mezzanine board with prototype SOI chips
- FPGA – PC → Ethernet
- DAQ Software – ROOT 6

## Testbeam:

- SPS H6 beam line at CERN with Timepix-3 based CLICdp telescope
- CLICdp test-beam with 120 GeV pion beam







## FZ-n:

- Fully depleted around 70V (corresponding resistivity  $\sim 12.3$  kOhm cm)
- Best SNR for source followers (**SF**): above 350 for full depletion
- Good performance also for CPA matrices (**CPAsmall**, **CPAlarge**) with good SNR ( $\sim 250$ ,  $\sim 200$ )
- Even at very low back bias voltages the SNR is high

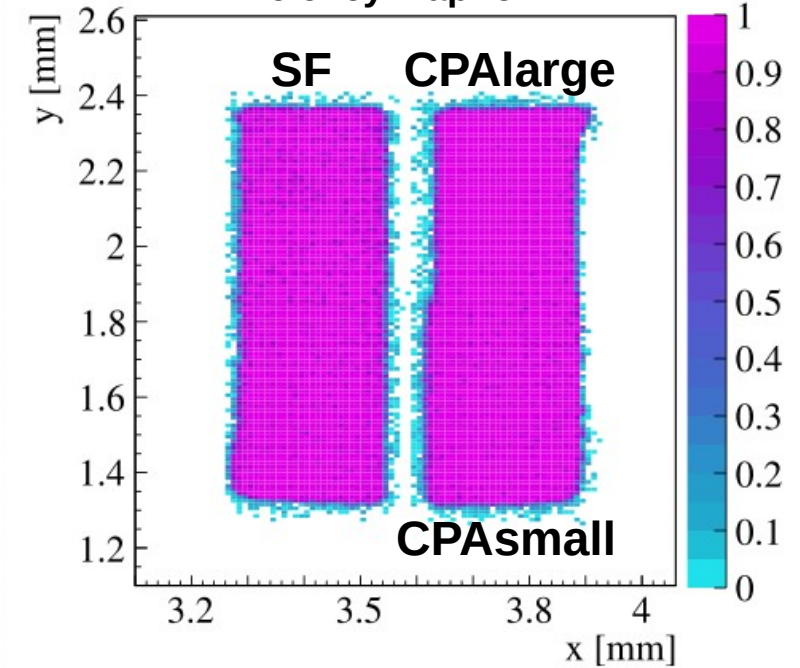
## DSOI-p:

- Not fully depleted, bias only up to  $\sim 70$ V (leakage of unknown source prevented higher bias)
- SNR in the range 20-100
- Charge preamplifier performance better than source follower (due to detector capacitance)

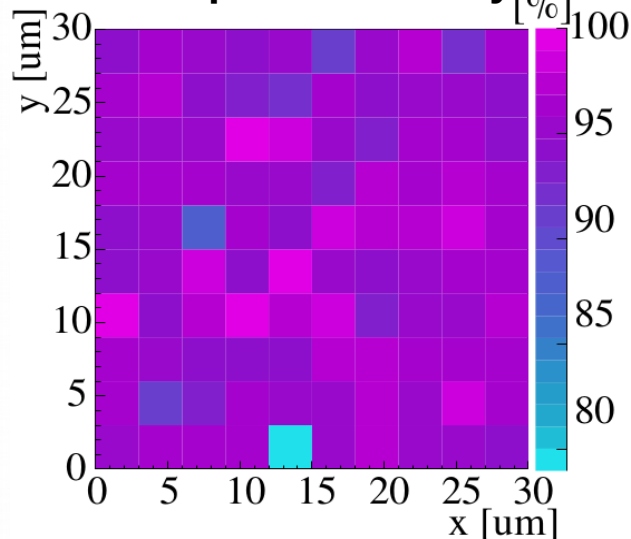
**Efficiency = SOI events / all telescope tracks**

- For FZ-n at full depletion
  - Source followers → 97.98% (average)
  - Charge preamplifiers → 96.80% (average)
  - Within pixel efficiency looks uniform
  - Unefficiency is caused most probably by the dead time in the rolling shutter readout (reset phase)
- Similar results are obtained for DSOI-p matrix at high enough sensor bias voltage

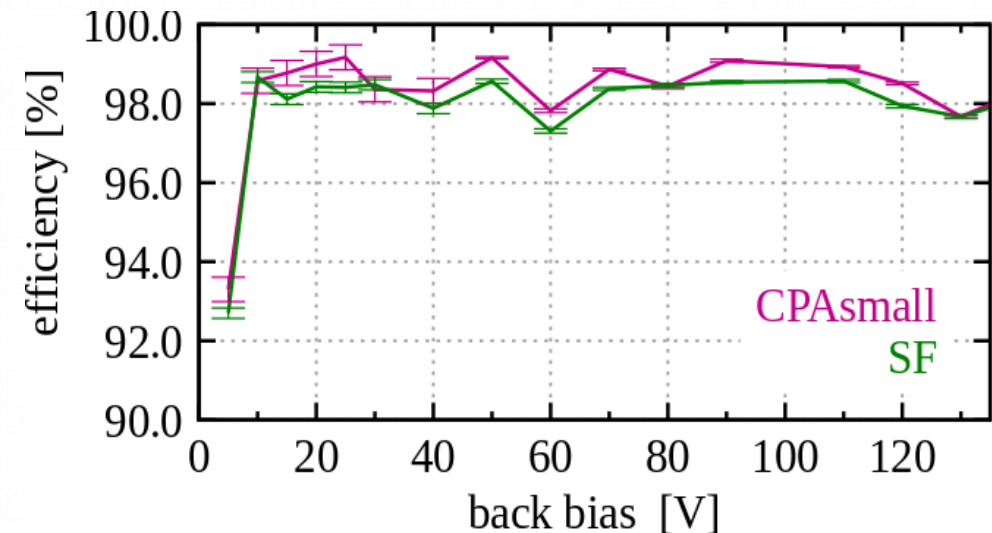
Efficiency map for FZ-n



SF in-pixel efficiency

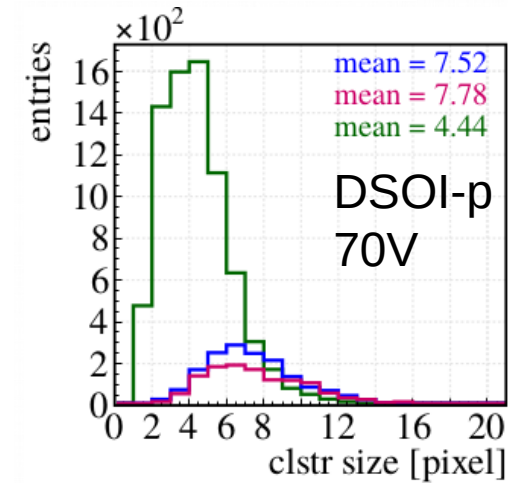
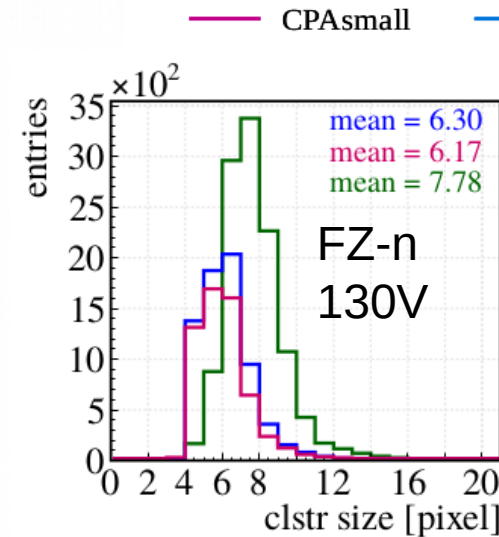
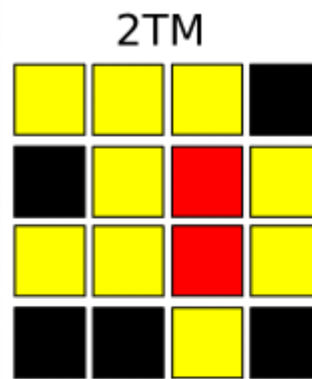


**FZ-n  
130V**

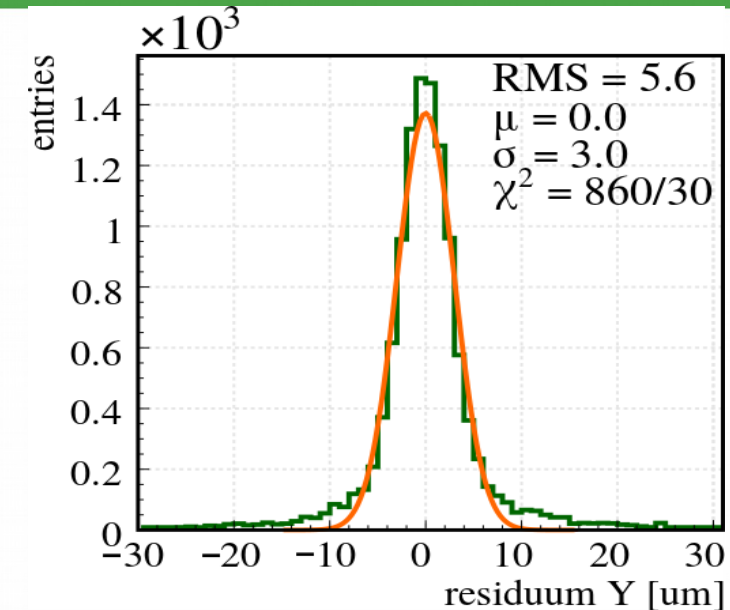


To check the sensitivity of spatial resolution to main cluster parameters like size, shape or SNR, analyses are done with several methods to find cluster. Two thresholds are used: high threshold –  $th_{seed}$  (red) and lower one –  $th_{neigh}$  (yellow). Different values of these thresholds are tried.

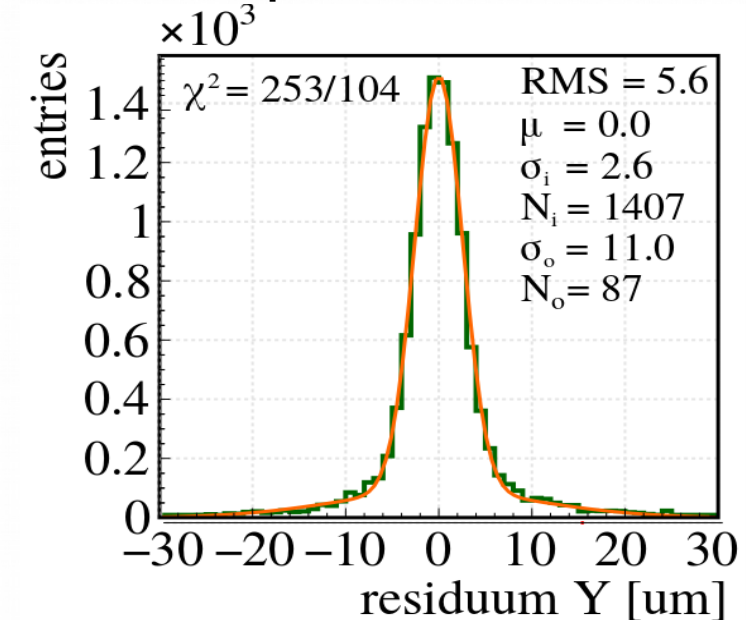
- 2TM - 2 thresholds method
- 2HLM - 2 highest lines (rows) method
- 9PM - 9 pixel method (only  $th_{seed}$ )
- 4PM - 4 pixel method (only  $th_{seed}$ )
- CROS - cross method (only  $th_{seed}$ )



- Spatial resolution is calculated fitting gauss curve to the residuum distribution (difference between telescope and SOI position)
- Calculated raw SOI detector resolution is corrected for the telescope resolution (2um)
- Since the residuum distribution contains non-gaussian tail different fitting approaches may be used
- Exemplary plots for SF matrix of FZ-n wafer at 130V bias are shown here for:
  - Single gauss fit to 95.5% of statistics
  - Fit of Sum of 2 gaussses to the whole statistics
- For the above example, after telescope correction, one gets
  - 2.2um for single gauss
  - 1.7um for „inner” gauss sigma in 2-gauss fit
  - 5.2um taking RMS without fitting
- **In this work we show the results of single gauss fitting to 95.5% of the statistics, as was proposed by CLICdp collaboration**
- Analyses are ongoing, fitting procedure can still be modified...



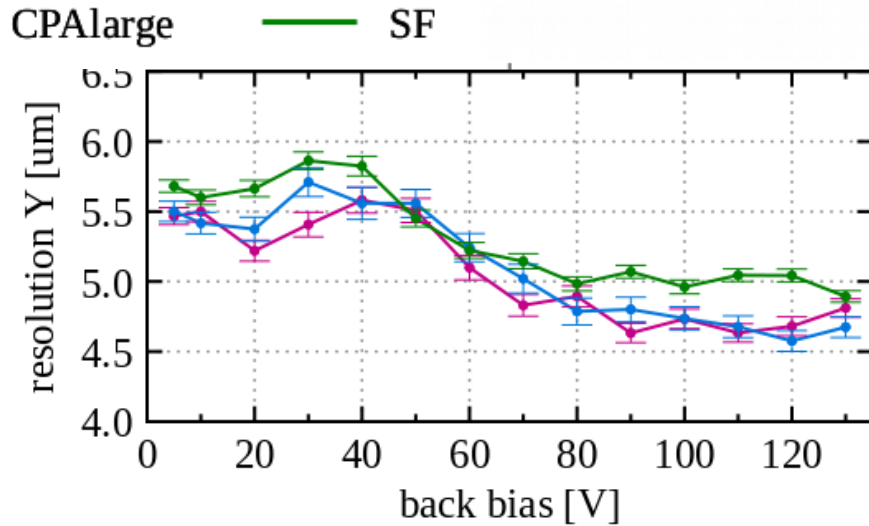
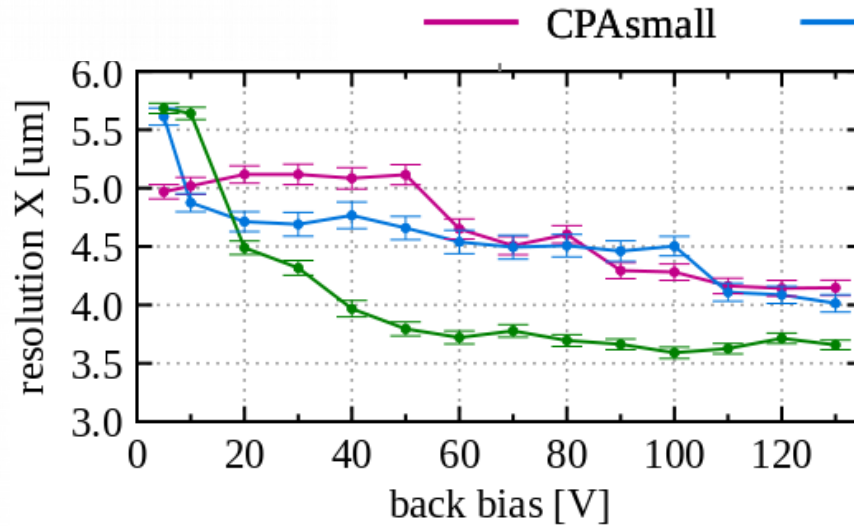
After telescope correction  $\sigma=2.23\mu\text{m}$



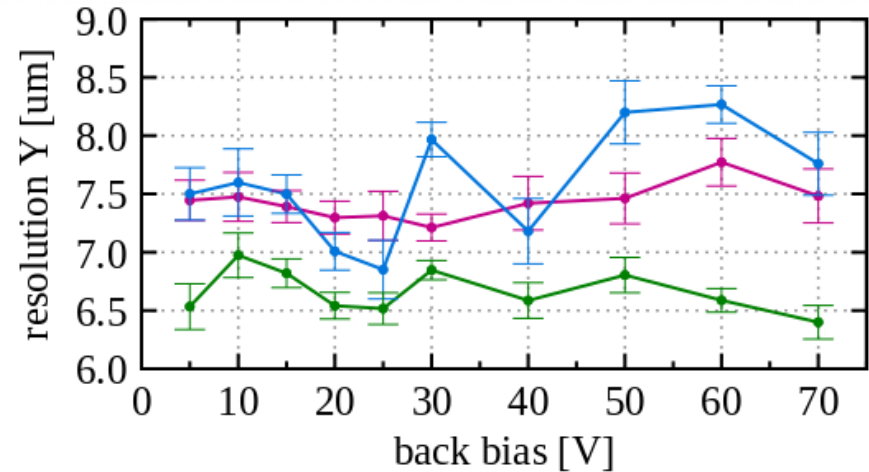
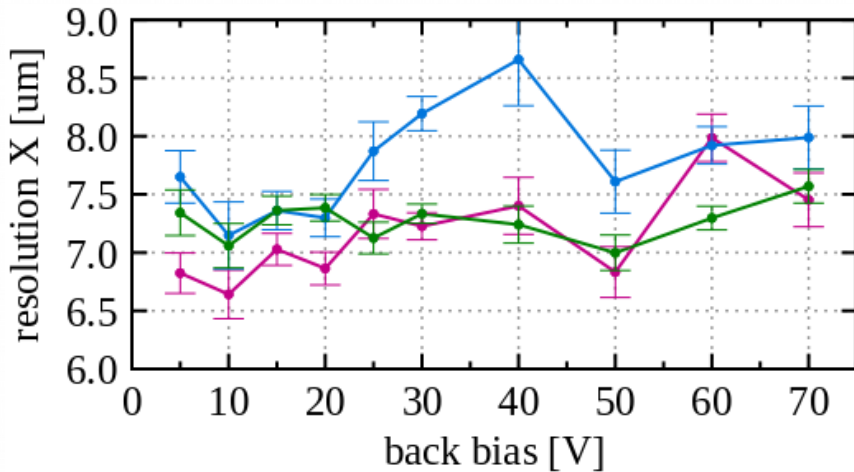
Corrected „inner”  $\sigma=1.67\mu\text{m}$

First analyses of spatial resolution were done with Center Of Gravity (COG) method

**FZ-n**  
**130V**  
**CROS**



**DSOI-p**  
**70V**  
**CROS**

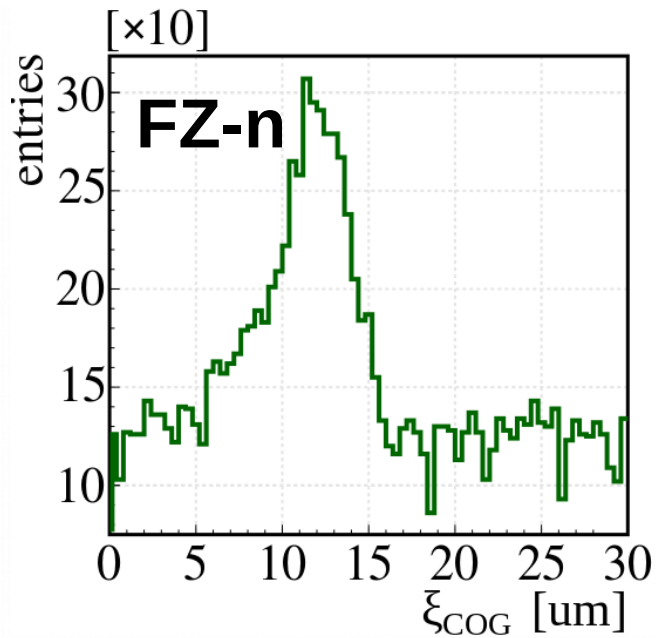


For FZ-n wafer ~3.5um, ~4.5um are obtained for „X”, „Y” direction at full depletion

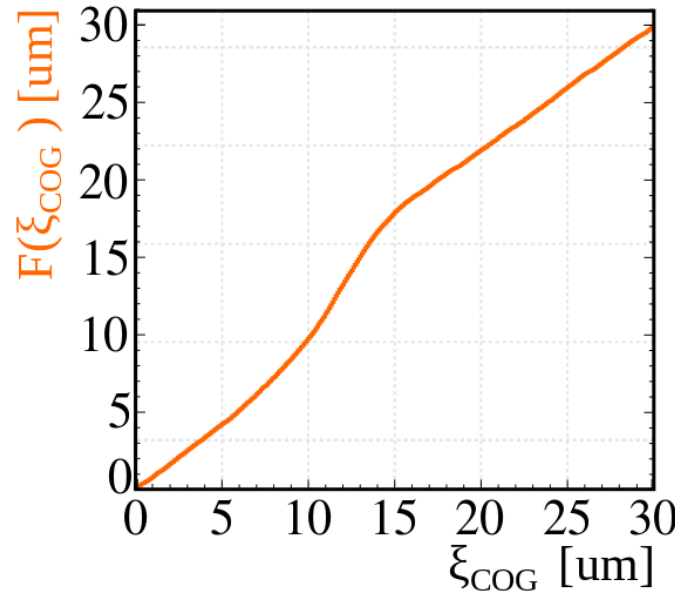
For DSOI-p spatial resolution is worse than 6.5um in both directions

# Multi-pixel eta correction for „X”

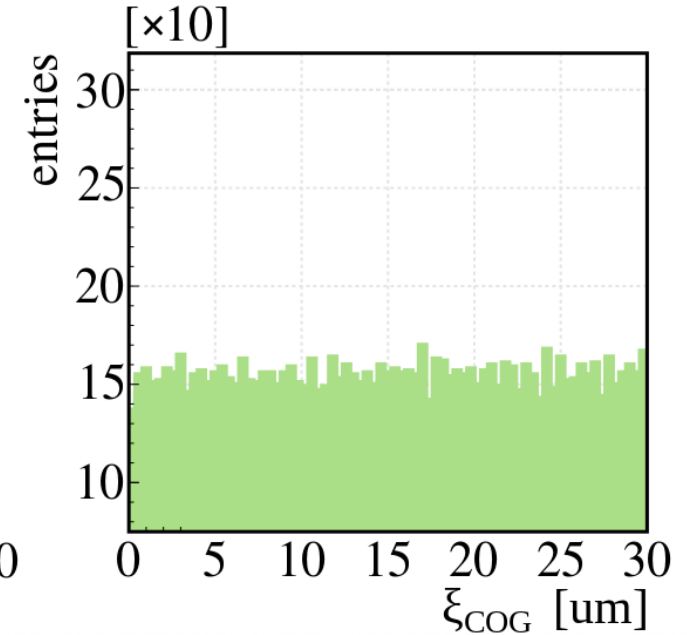
Distribution of COG hit x-position projected on pixel pitch



Cumulative function of distribution on left



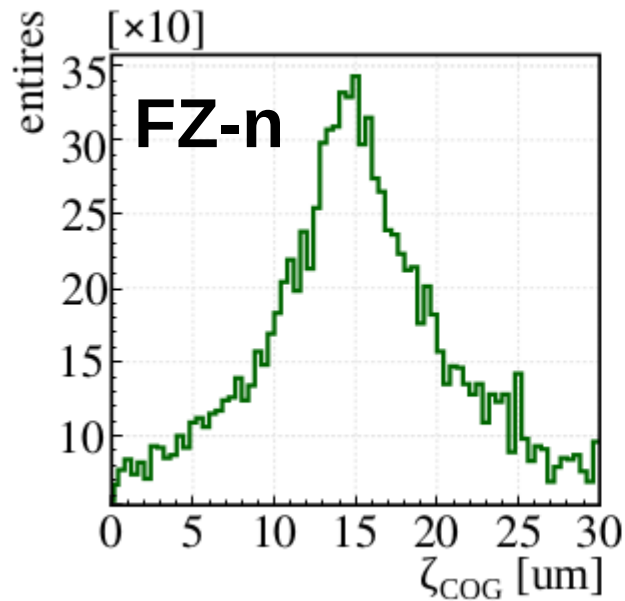
Distribution of ETA-corrected hit x-position projected on pixel pitch



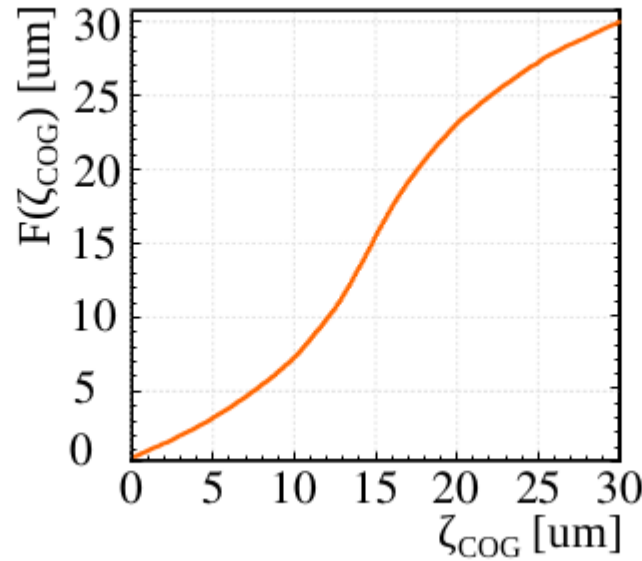
- Due to diffusion in sensor the charge sharing between neighbouring pixels is not linear
- Eta correction of hit position is proposed, projecting the COG hit position onto pixel pitch and assuming that the distribution of the projected hit position  $\xi_{\text{COG}}$  should be uniform
- After the correction, using eta cumulative function (middle plot), the initial projected hit position histogram (left plot) becomes uniform (right plot)
- Typically, one would expect the initial hit position histogram (left plot) to be symmetrical in respect to the center of pixel (15um). This is not the case for „X” direction
- Most probable explanation, confirmed by the inspection of detector layout, is the existence of parasitic crosstalk to „left” neighbour

# Multi-pixel eta correction for „Y”

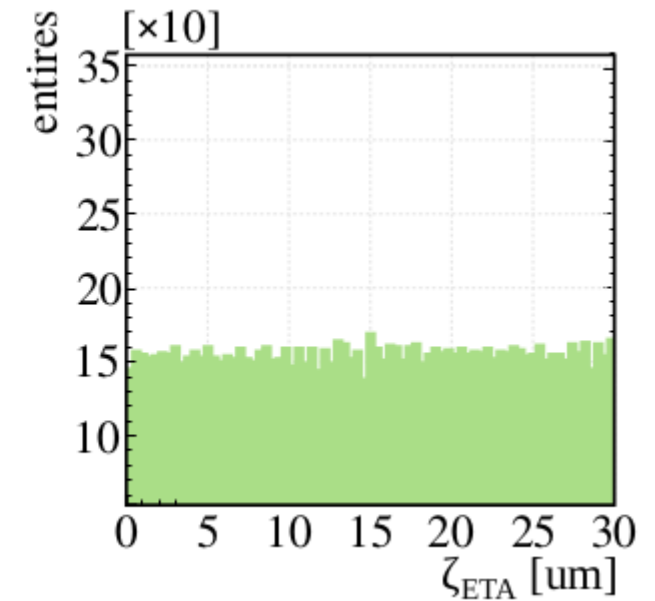
Distribution of COG hit y-position projected on pixel pitch



Cumulative function of distribution on left

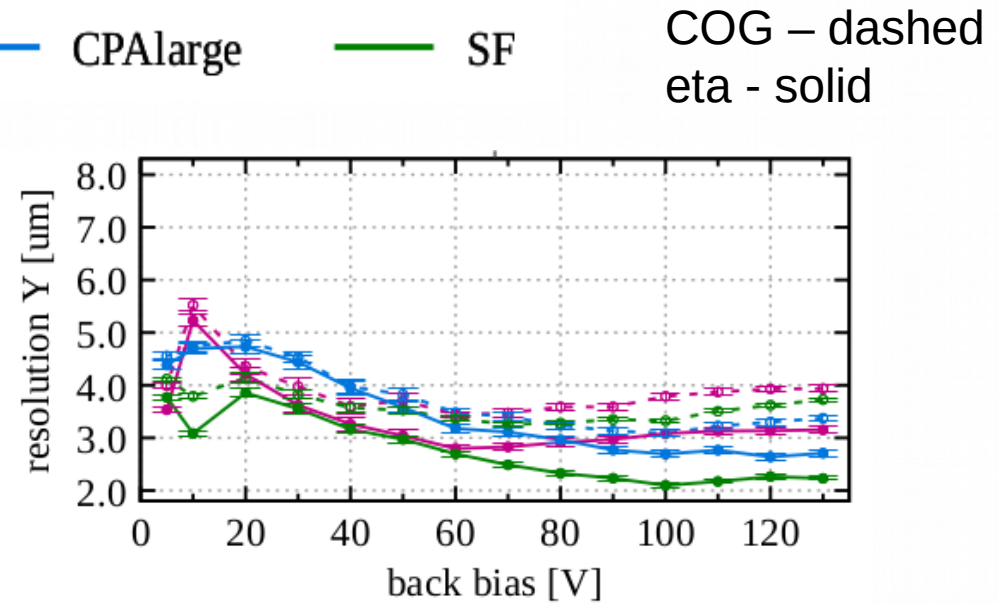
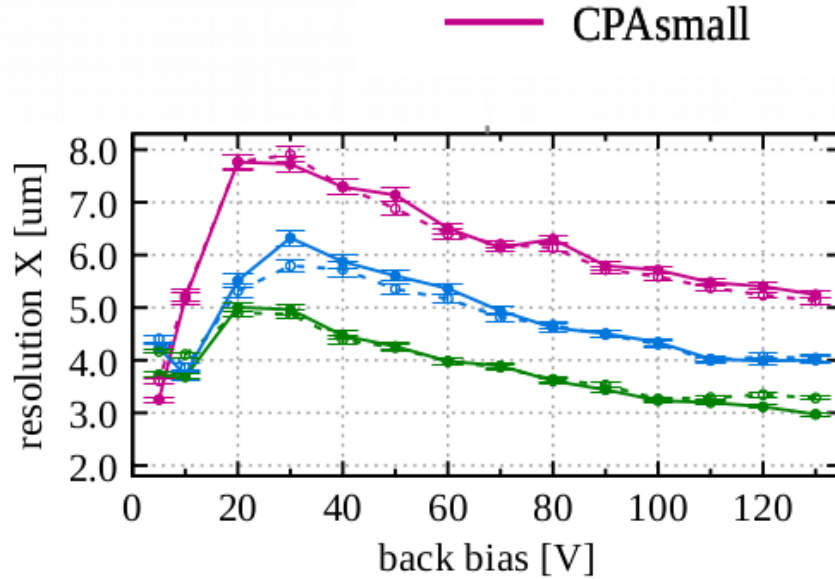


Distribution of ETA-corrected hit y-position projected on pixel pitch

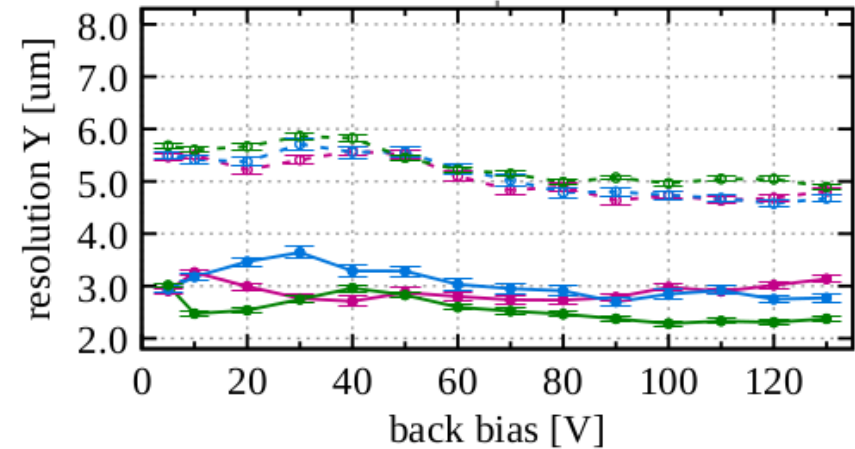
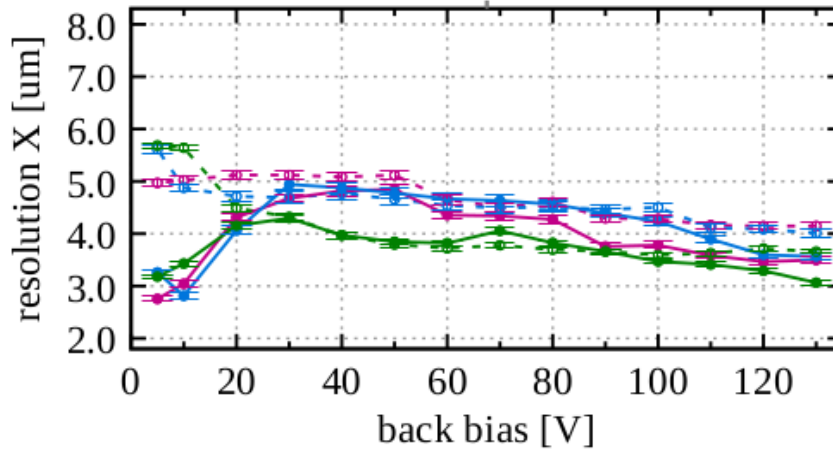


- Eta correction in „Y” direction is done in exactly the same way as in „X” direction
  - Using cumulative function (middle plot) a uniform distribution of the projected hit position  $\xi_{\text{COG}}$  (right plot) is obtained from the initial distribution of the projected hit position  $\xi_{\text{COG}}$  (left plot)
- In „Y” direction the initial distribution of the projected hit position  $\xi_{\text{COG}}$  is symmetrical about the pixel center, as one would expect from the symmetrical layout of the pixel

FZ-n  
130V  
2TM



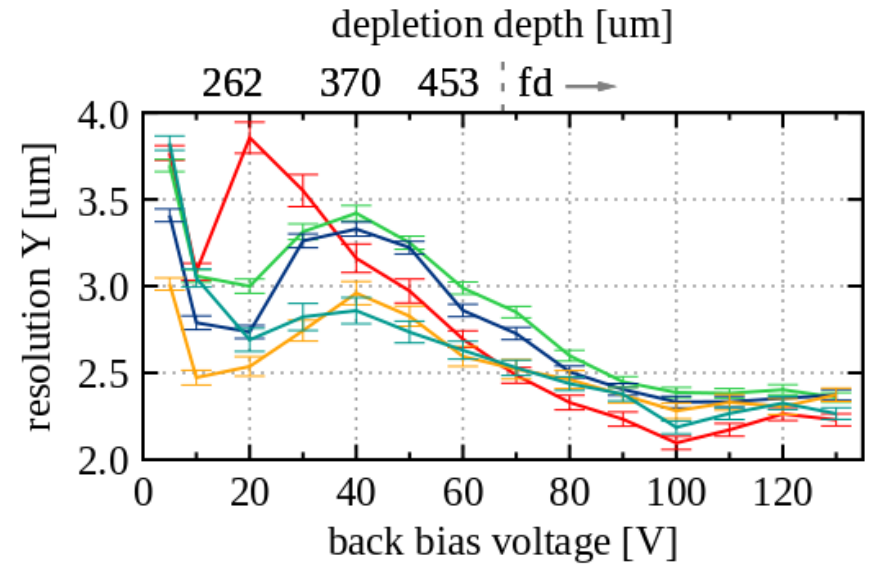
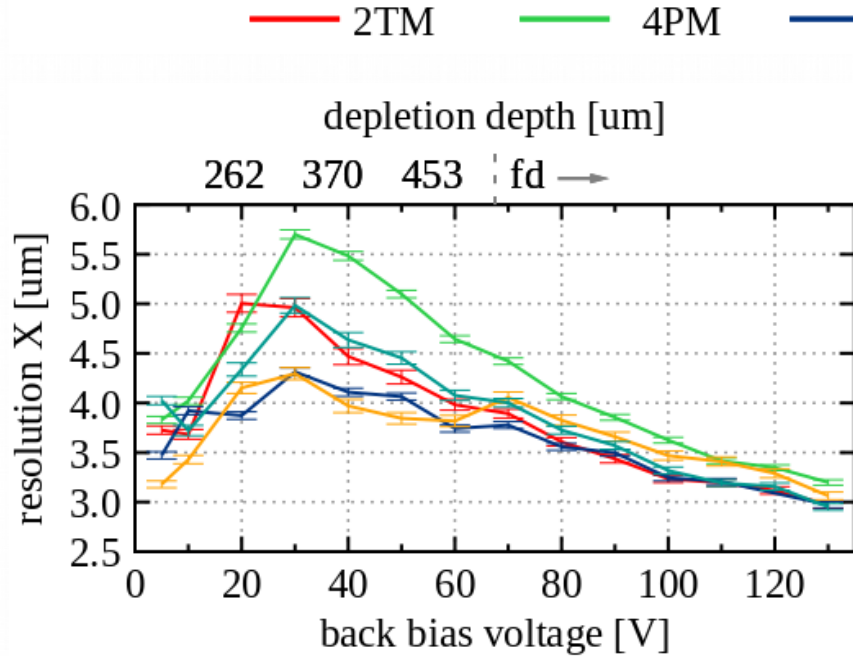
FZ-n  
130V  
CROS



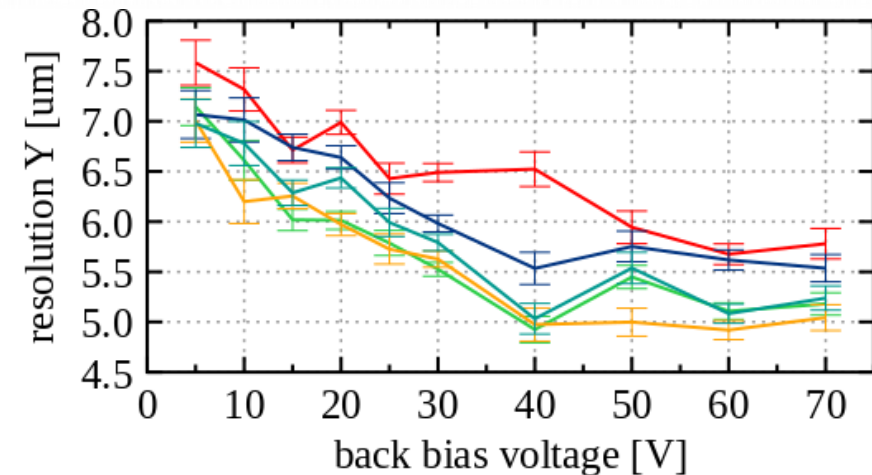
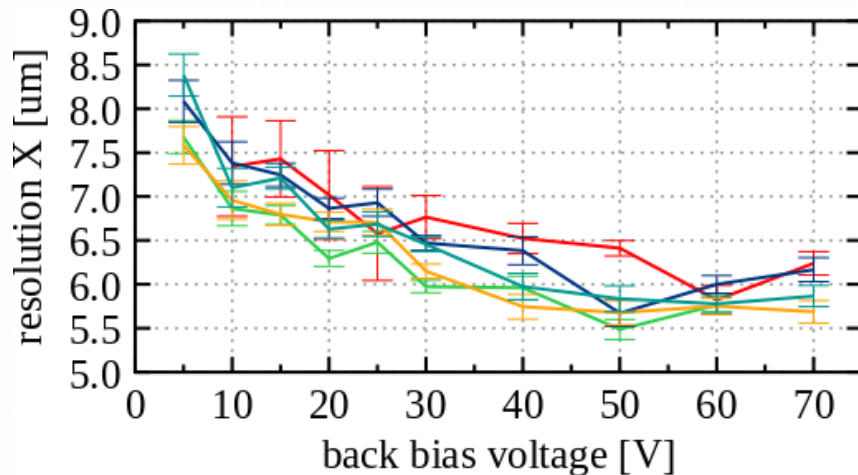
- For „Y” results with eta are definitely better, for „X” they are not, probably due to crosstalk effect.
- SF matrix (highest SNR) gives the best resolution.



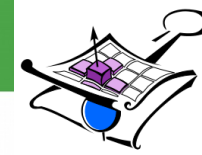
FZ-n  
SF



DSOI-p  
SF

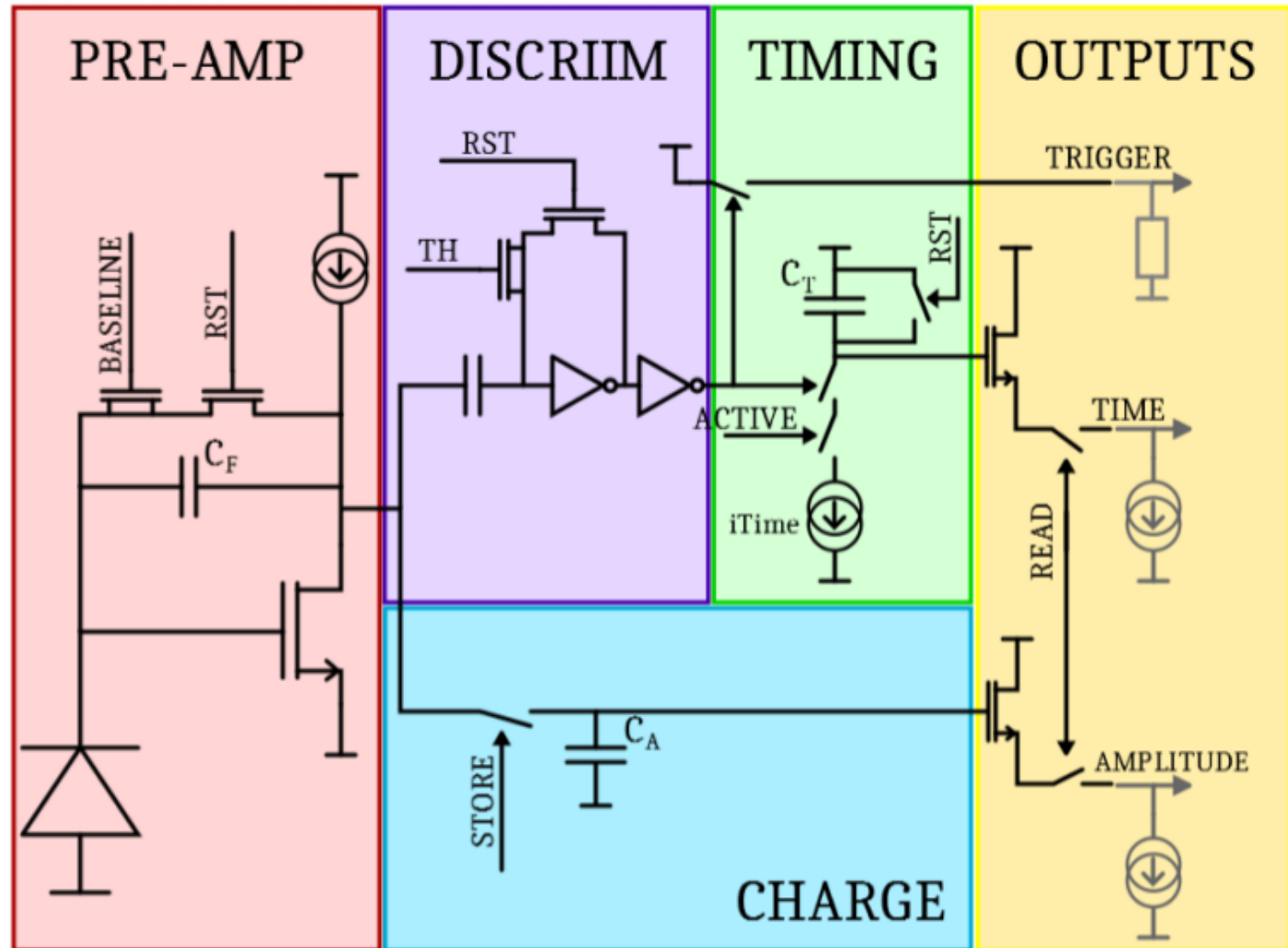


Trends similar for all methods, absolute values may differ significantly, the best resolution not always obtained by the same method, although CROS is a good candidate. Needs more studies...



## Main features

- targeting CLIC vertex detector resolutions specifications (time: 10ns, spatial: 3um)
- 3 matrices, each 64x64
- 20x20  $\mu\text{m}^2$  pixel pitch
- Anaougue information about time and amplitude stored in capacitors on each pixel  $\rightarrow$  no need for fast clock distribution
- snapshot readout between bunch trains
- analogue multiplexing to external ADC
- external readout control possible



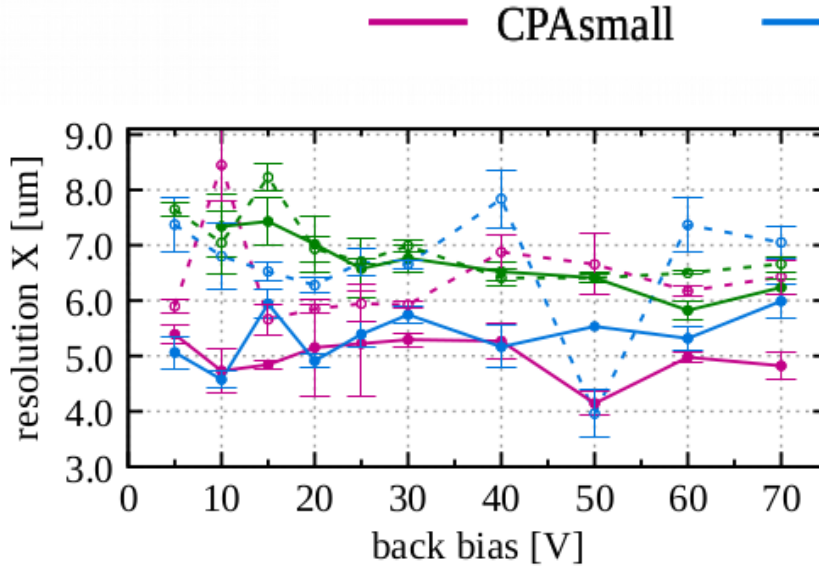
Prototype of CLIPS chip already designed and fabricated. Test setup needs to be developed...

- Prototype SOI monolithic pixel structures have been developed and studied in lab measurements and on beam line
- Good efficiency  $>97\%$  has been measured
- Measurements show that for  $30 \times 30 \text{ um}^2$  pixel detector the spatial resolution of 2-2.5 um can be achieved
- More analyses still needed for better understanding of clustering methods, etc...
- New, CLICdp dedicated, prototype pixel detector – CLIPS has been developed and fabricated

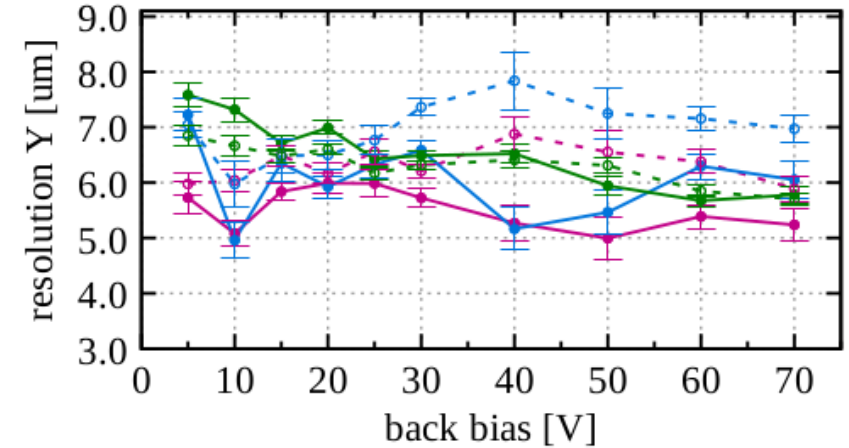
**Thank You for Attention**

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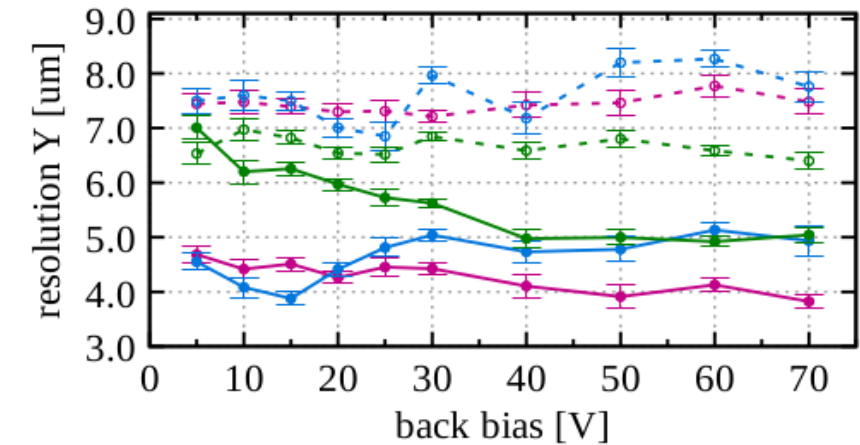
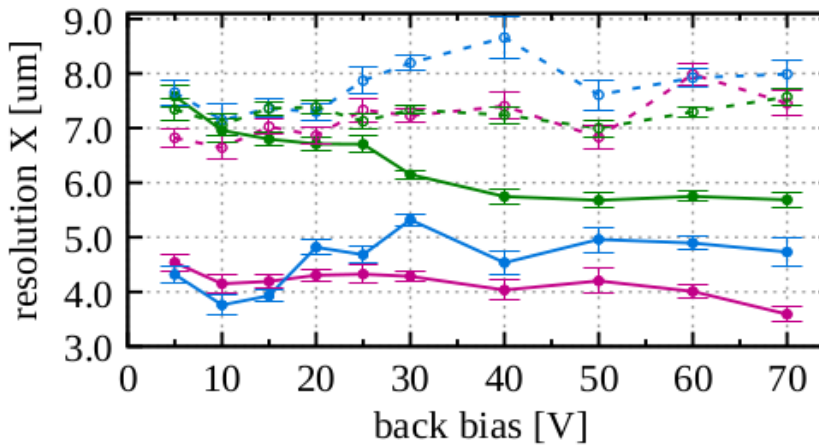
DSOI-p  
70V  
2TM



CPAsmall CPAlarge SF COG – dashed  
eta - solid



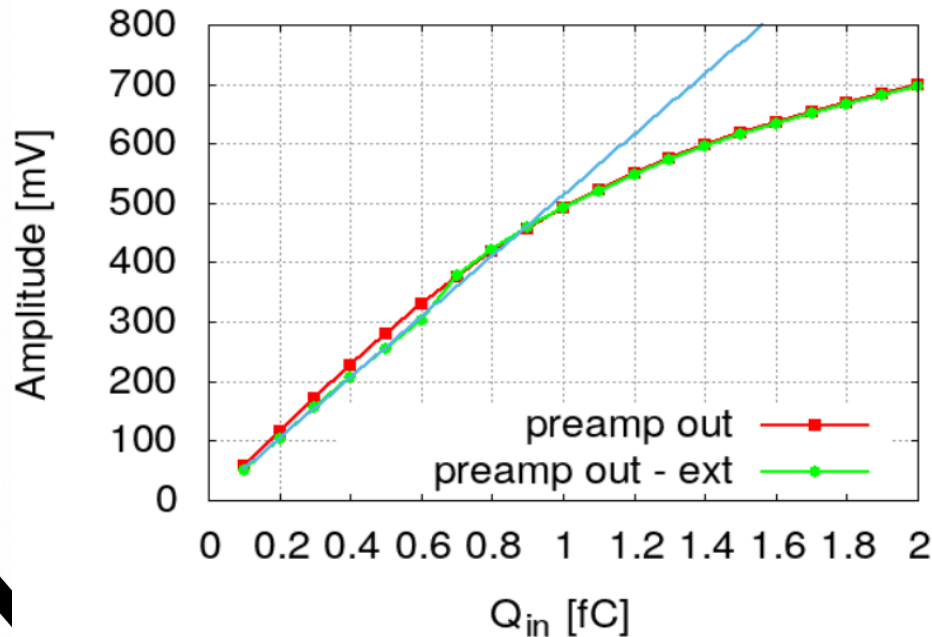
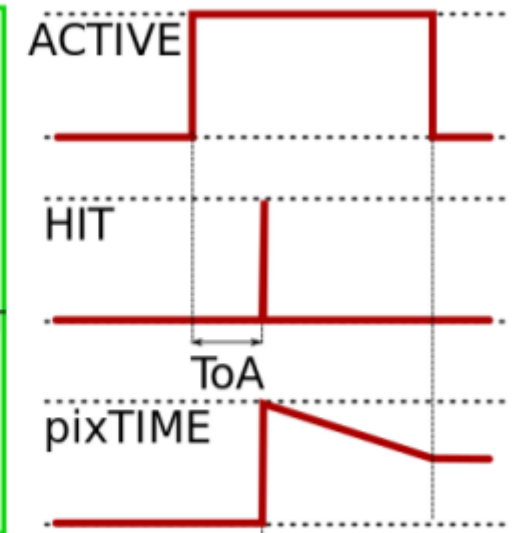
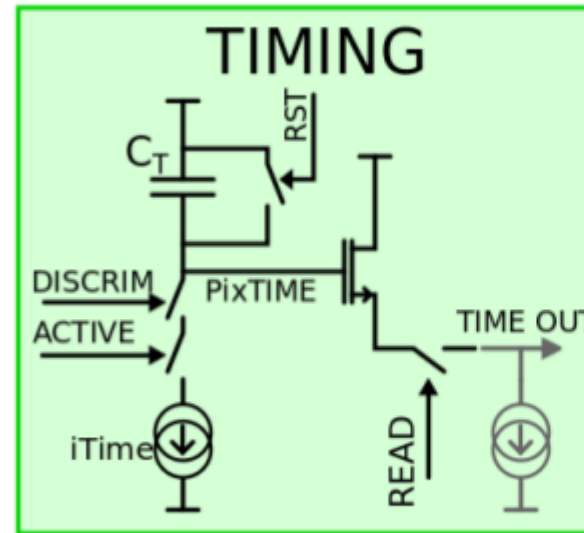
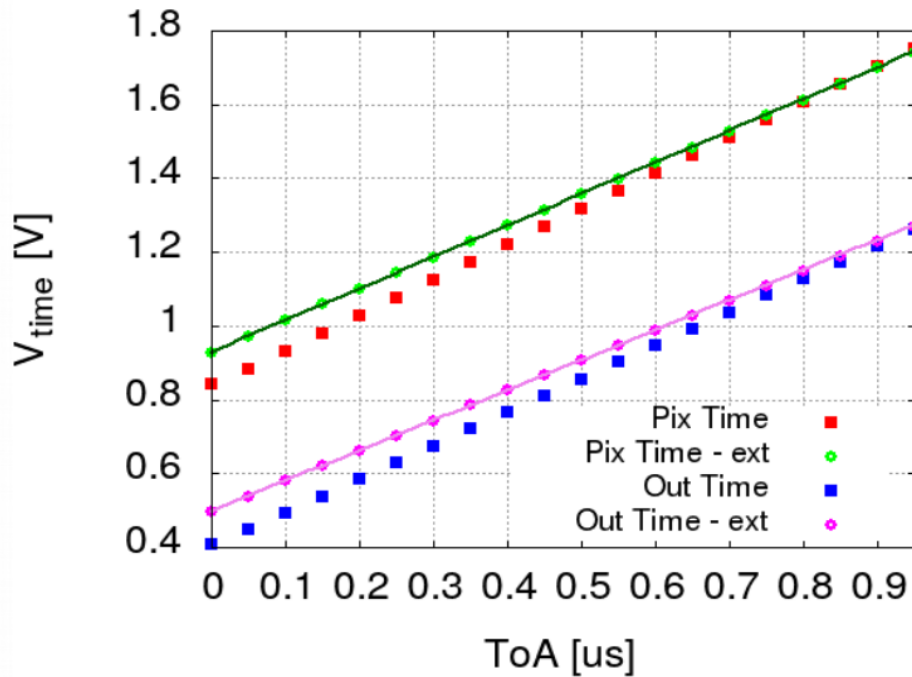
DSOI-p  
70V  
CROS



- For „Y” eta definitely better.



# CLIPS

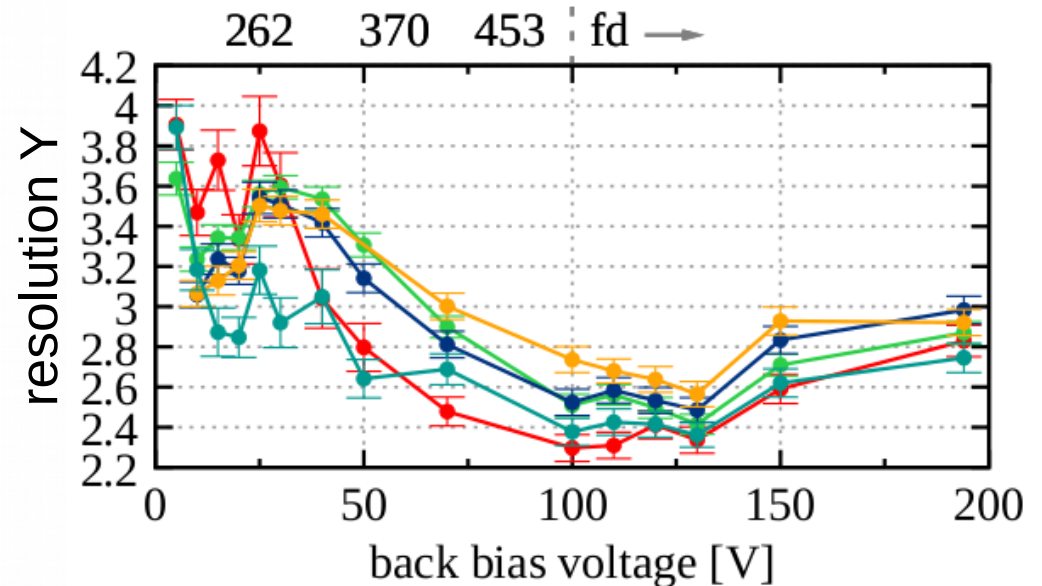
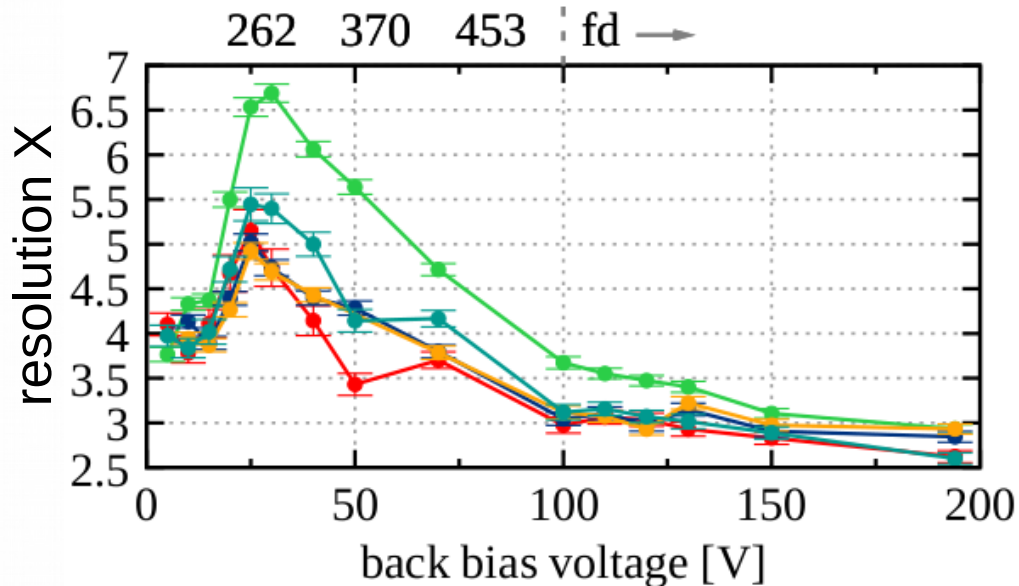
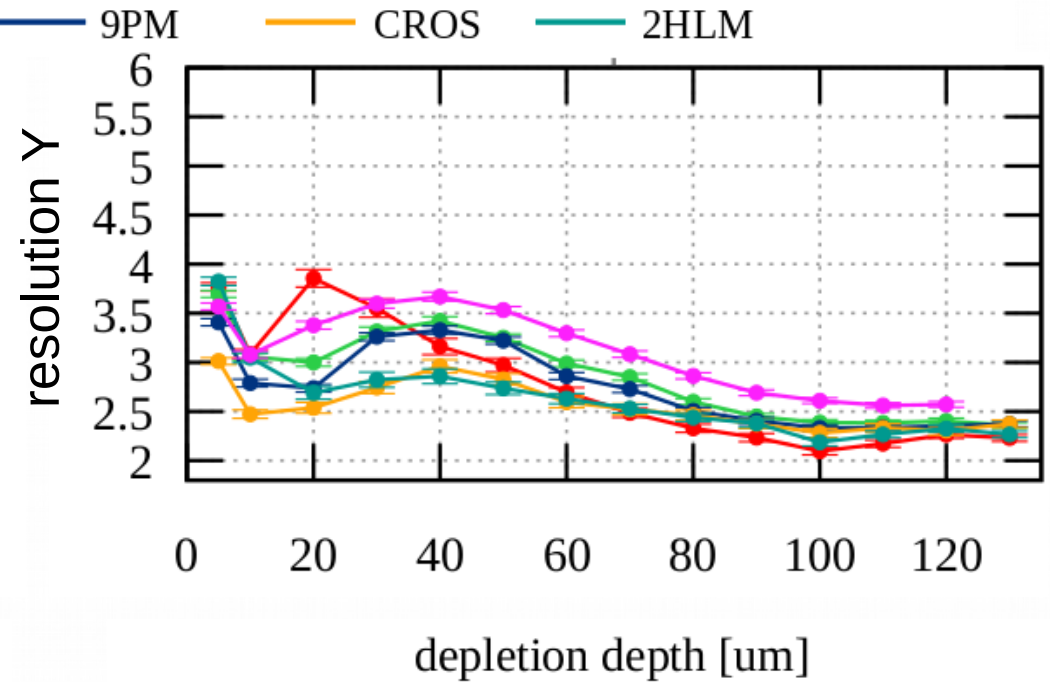
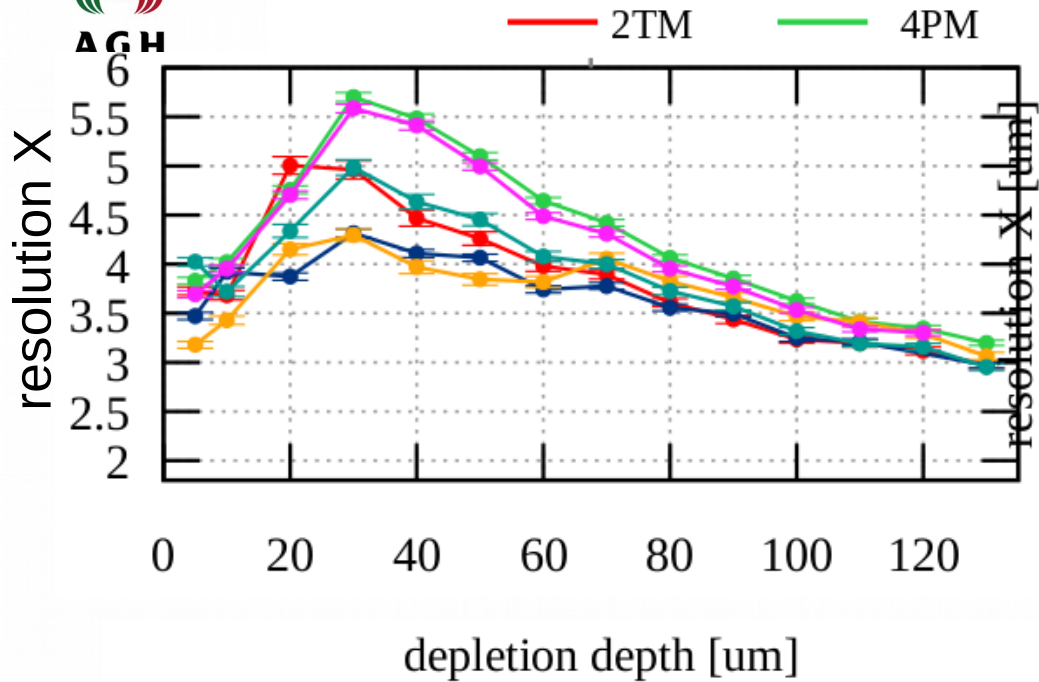


- Active time is adjustable (from 100 ns – 300 us)
- Timing resolution depends on active time
- Simulations done for 1 us active width
- Nonlinearities below 0.5% (below 5 ns)
- After sensor thinning to 100 um expect signal for MIP is around 1fC
- Linear dynamic range up to ~1fC
- Above 1fC signal starts to saturate

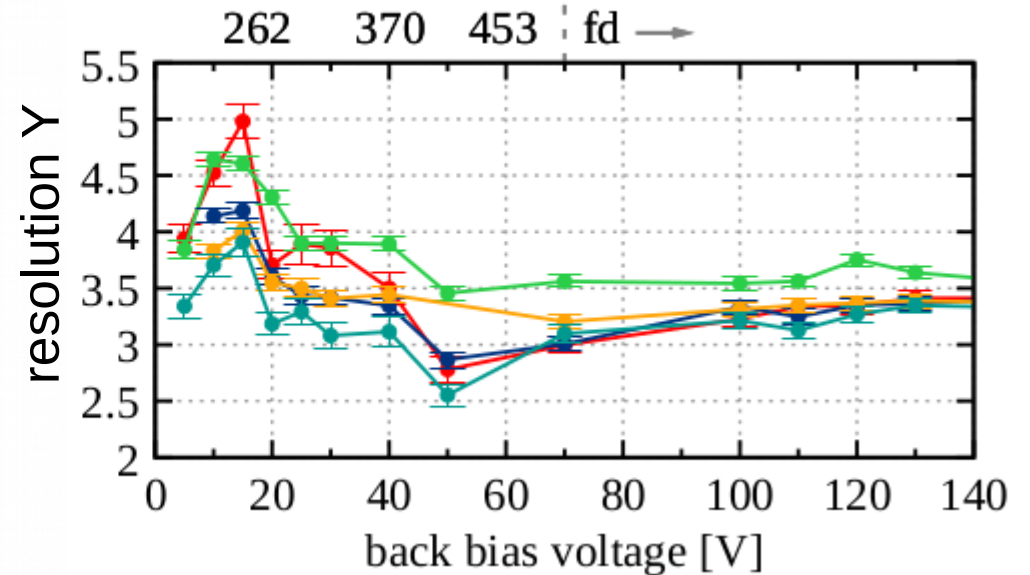
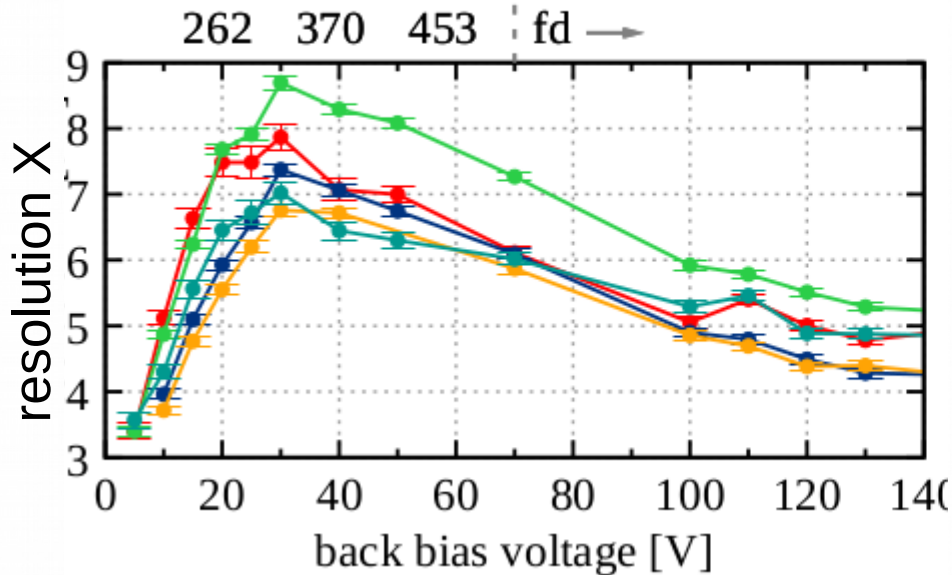
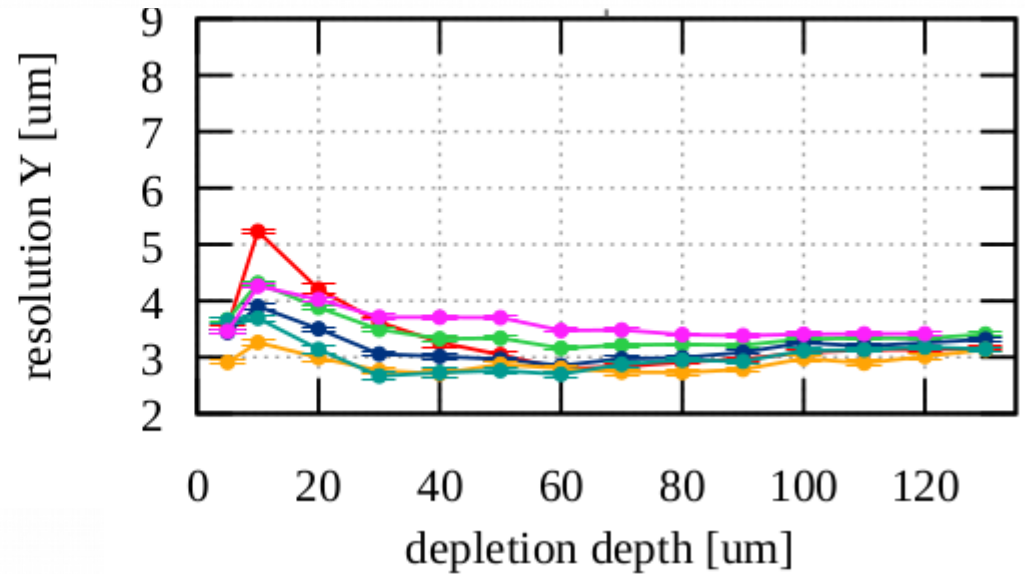
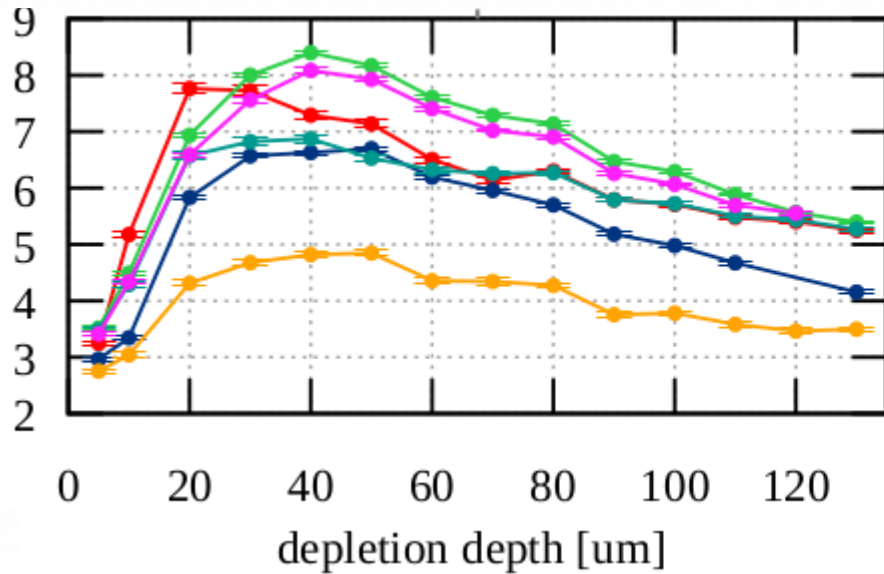


AGH

# Spatial resolution FZ-n prot1vs 3 SF



— 2TM — 4PM — 9PM — CROS — 2HLM





— 2TM — 4PM — 9PM — CROS — 2HLM

