



2012 :15th SESSION of ESMP

Lecture presented in Archamps (Salève Building) by :

Gerd-Jürgen BEYER (CHU-Geneva)



RADIOISOTOPES in MEDICINE:

Requirements - Production - Application
and Perspectives

1

History

Gerd-Jürgen BEYER

Prof.Dr.rer.nat.habil.

Cyclotron Unit, University Hospital of Geneva, Switzerland

GSG-Int. GmbH, Switzerland

gerd.beyer@cern.ch

gerd.beyer@gsg-int.com

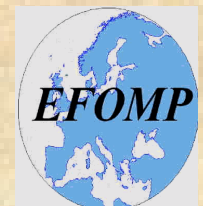
Lecture

ESI

Week 1

Archamps (France) October 19, 2012

European School of Medical Physics - Archamps

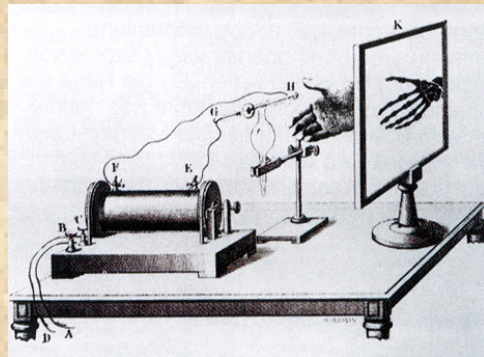


NUCLEAR MEDICINE – HOW IT BEGAN

- 1789 Klaproth Uran
- 1895 Conrad Roentgen X-Ray
- 1896 Henry Becquerel Radioactivity
- 1898 M.&P.Curie **Po** und **Ra**
- 1923 G.Hevesy Tracer Principle
- 1932 Lawrence Cyclotron
- 1934 I.&F.Juliot-Curie Artif.Radiactivity
- 1938 Hahn / Strassmann U-Fission

W.C. Roentgen discovers X-rays

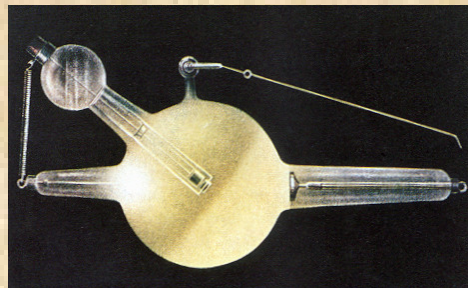
Nov.8, 1895



W.C. Roentgen's experiment
in Würzburg



Radiograph of
Mrs. Roentgen's hand,
the first x-ray image
ever taken,
22. Dec. 1895, published in
The New York Times
January 16, 1896



An early XXth century
X-ray tube

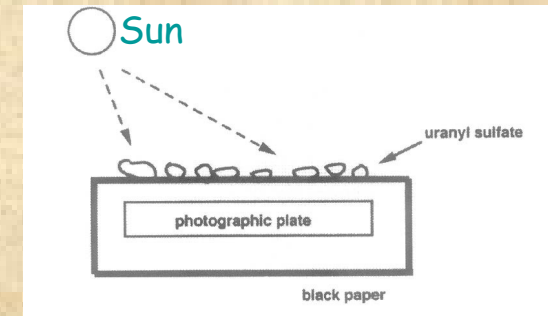
The Académie of Sciences in Paris Monday Meetings in early 1896:

Monday, January 20: Poincaré's Hypothesis:

„... Since Roentgen rays seem to emerge from the fluorescence of the wall of the Crookes tube, other fluorescent substances may emit both visible and invisible X-rays.“

Monday, February 24: First Becquerel Note:

first experiments to verify Poincaré's hypothesis:
„On radiation emitted by phosphorescence“,
Comptes Rendus 122 (1896) 420

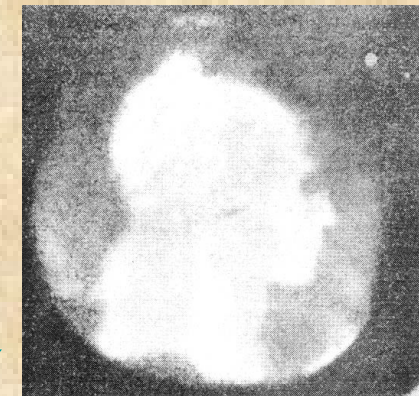


Monday, March 2: second Becquerel Note:

„On the invisible radiation emitted by phosphorescent substances“,

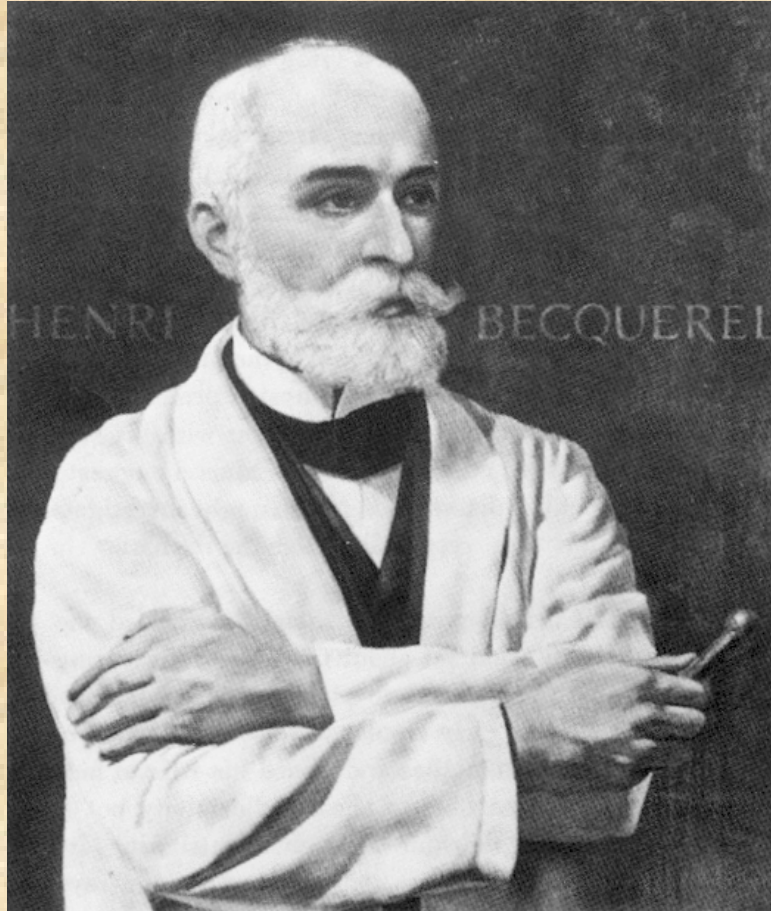
Comptes Rendus 122 (1896) 501

„I had prepared some plates on Wednesday, February 26 and some more on Thursday February 27. Because the sun appeared only intermittently on those days, I had saved the experiments, completely assembled, and returned the plateholders to the darkness of a drawer, leaving the uranium crystals in place. Since the sun did not reappear during the following days, I did develop the plates on March 1, expecting to find very weak images. On the contrary, the silhouettes appeared with great intensity...“

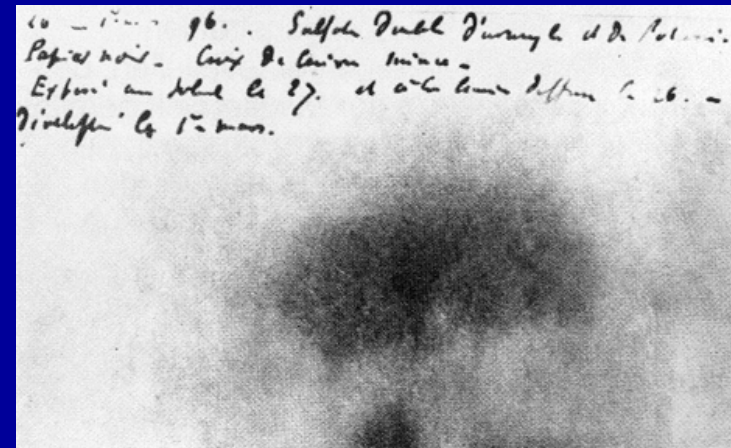


1896

RADIOACTIVITY



First image of potassium uranyl disulfate on **24 February 1896** was the discovery of natural radioactivity



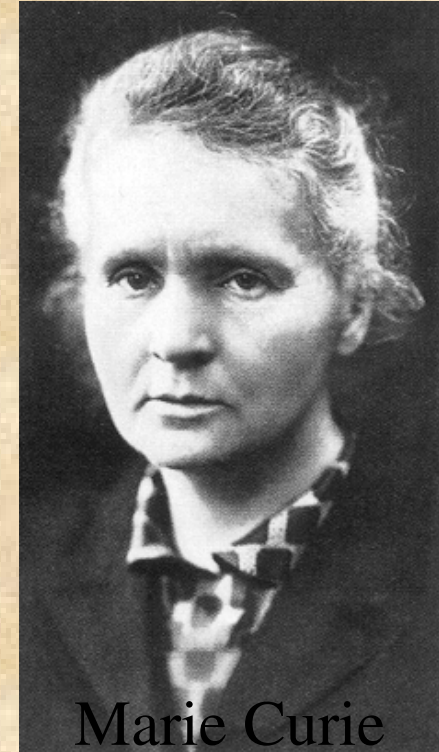
Antoine Henry Becquerel

RADIOACTIVITY

Marie Curie Pierre Curie
(1867 – 1934) (1859 – 1906)



Marie and Pierre Curie
with their daughter Irene



Marie Curie

**1898 Polonium
Radium**
1903 Nobel Prize
together with Pierre
and H.Becquerel
1911 Nobel Prize
alone

1897 Becquerels friend, Pierre Curie, also Prof. of physics in Paris suggested to his young wife, Marie, that she study the phenomena discovered by H.Becquerel for her thesis. She found soon that some components of Uranium minerals were much more radioactive than Uranium itself. “**We shall call the mysterious rays ‘radioactivity’**,” she told to her husband Pierre, and the substances that produce the rays “**radioelements**”.

1898 Pierre started to join Marie in the study of the mysterious rays. In **July** that year they reported the discovery of **Polonium** (^{210}Po) and in **December** they announced the discovery of the **Radium** (^{226}Ra)

THE TRACER PRINCIPLE 1923

G.V.Hevesy:

The Absorption and Translocation of Lead (ThB) by Plants [ThB = ^{212}Pb]
Biochem.J. **17**, 439 (1923)

Measurements of the tracer's Radioactivity provided thousand fold increases in sensitivity and accuracy over existing chemical assays. The foundation and basic rationale of much of Hevesy visualized that **a radioactive atom might be used as a "representative" tracer of stable atoms of the same element** whenever and wherever it accompanied them in biological systems.

1943 Nobel Prize Chemistry



G.V.HEVESY

the father of Nuclear Medicine

European School of Medical Physics - Archamps

INVENTION of the CYCLOTRON

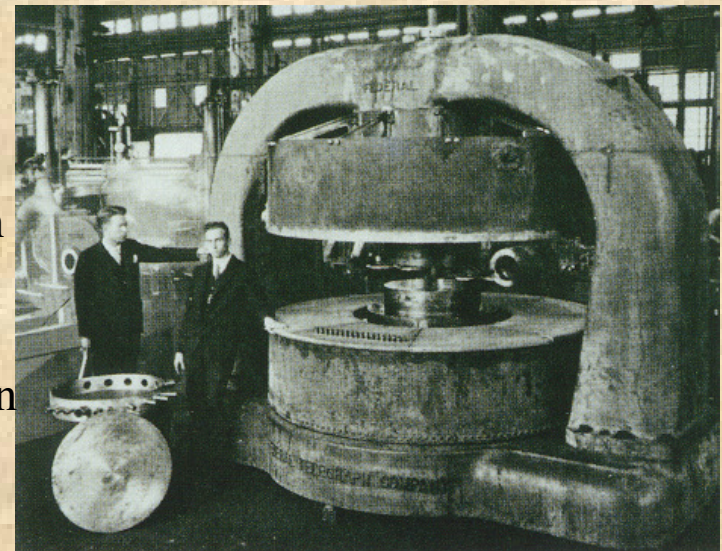


Ernest O Lawrence and his
First cyclotron 1932

1932

E.O.Lawrence and M.S. Livingston
“The production of high speed Light
ions without the use of High voltages”,
A milestone in the production of
usable quantities of radionuclides.

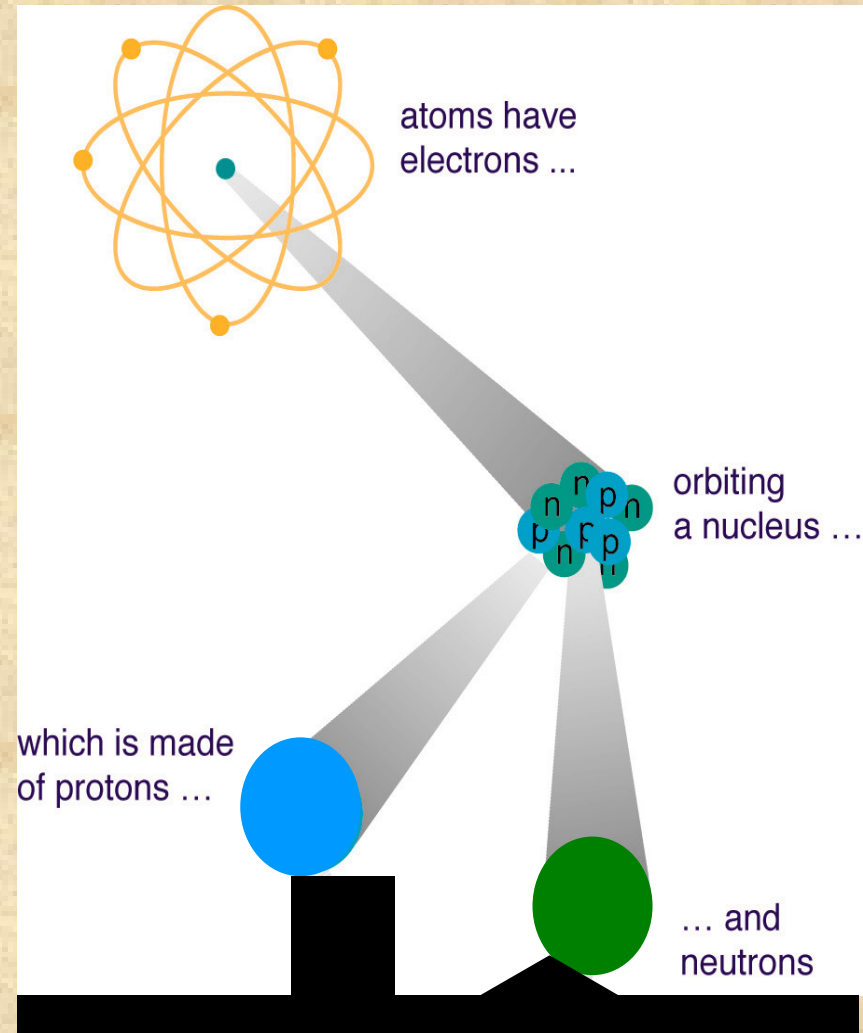
E.O Lawrence
and
M.S.Livingston
with the 27-inch
cyclotron at
Berkeley 1933,
the first cyclotron
that produced
radioisotopes



Discovery of the neutron 1932



James Chadwick
(1891 - 1974)

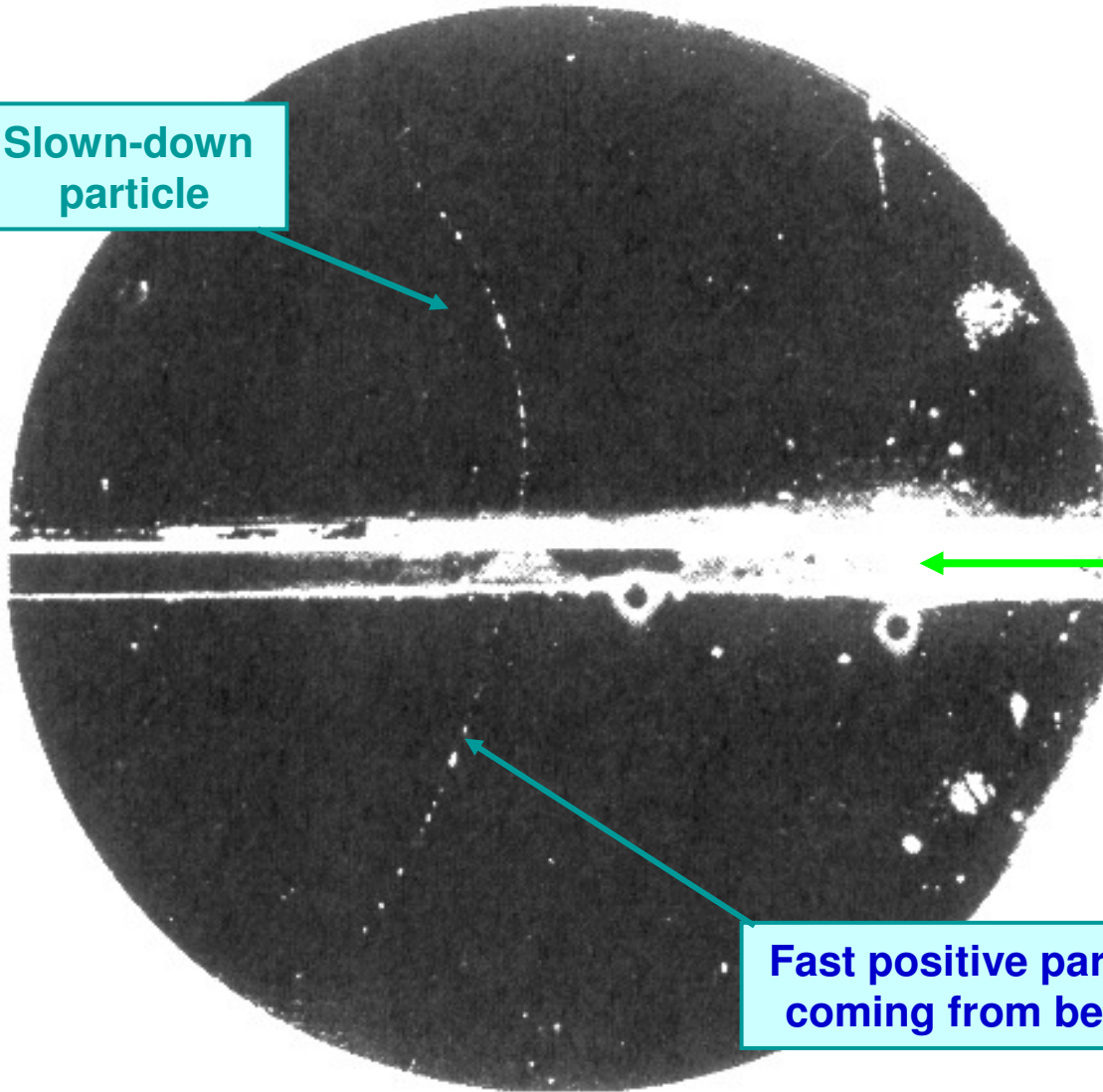


1932

Discovery of the Positron

C. D. Anderson

Slown-down
particle



Layer of lead
Inserted in a cloud chamber

Fast positive particle
coming from below

1934 Artificial RADIOACTIVITY

Irene and Frédéric Joliot-Curie

1934 Nature, February 10

1935 Nobel Prize

“Our latest experiments have shown a very striking fact: when aluminum foil is irradiated on a polonium preparation, the emission of positrons does not cease immediately when the active preparation is removed. The foil remains radioactive and the emission of radiation decays exponentially as for an ordinary radioelement. We observed the same phenomena with boron and magnesium.”



The discovery of artificial radioactivity in combination with the cyclotron opened the door to the production of a variety of useful radio-indicators. Practically any element could be bombarded in the cyclotron to generate radioactive isotopes.

- 1935 Nature **136**, 754 O.Chievitz and G.V.Hevesy
Radioactive indicators in the study of phosphorus metabolism in rats (^{32}P)
- 1937 Radiology **28**, 178 J.G.Hamilton, R.S.Stone:
The administration of radio-sodium (^{24}Na)
- 1938 Proc.Soc.Exp.Biol.Med. **38**, 510 S.Hertz, A.Roberts, R.D.Evans
Radioactive iodine (^{128}I) – Study of thyroid physiology
- 1939 Proc.Soc.Exp.Biol.Med. **40**, 694, J.H.Lawrence, K.G.Scott:
Metabolism of phosphorus (^{32}P) in normal and lymphomatous animals
- 1940 Am.J.Physiol. **131**, 135 J.G.Hamilton, M.H.Soley:
Studies of **iodine** metabolism by thyroid in situ
- 1940 J.Biol.Chem. **134**, 543 J.F.Volker, H.C.Hodge, H.J.Wilson
The adsorption of fluoride (^{18}F) by enamel, dentine, bone and hydroxyapatite
- 1945 Am.J.Physiol. 145, 253 C.A.Tobias, J.H.Lawrence, F.Roughton
The elimination of ^{11}C -Carbon monoxide from the human body



Otto Hahn, 1944 Nobel Prize

Als Chemiker müßten wir ... statt Ra, Ac und Th die Symbole Ba, La und Ce einsetzen. Als der Physik in gewisser Weise nahestehende Kernchemiker können wir uns zu diesem, allen bisherigen Erfahrungen der Kernphysik widersprechenden Sprung noch nicht entschließen. Es könnten doch vielleicht eine Reihe seltsamer Zufälle unsere Ergebnisse vorgetäuscht haben.

Niels Bor (Jan.1939)

Mein Gott, wie haben wir das nur so lange übersehen können

FISSION of Uranium

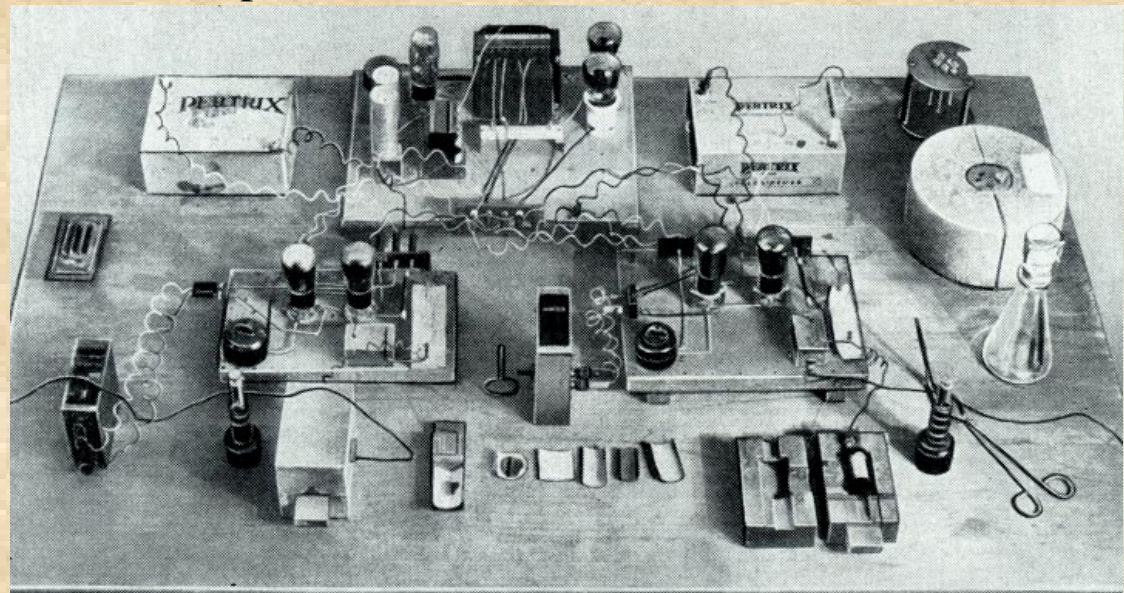
1938, 17. Dec.

Naturwissenschaften 1, (1939) 1

O.Hahn und F.Straßmann

Über den Nachweis und das Verhalten der bei der Bestrahlung des Urans mittels Neutronen entstehenden Erdalkalimetalle

Lise Meitner and O.R Frisch described the Explanation and defined the terminus "FISSION"

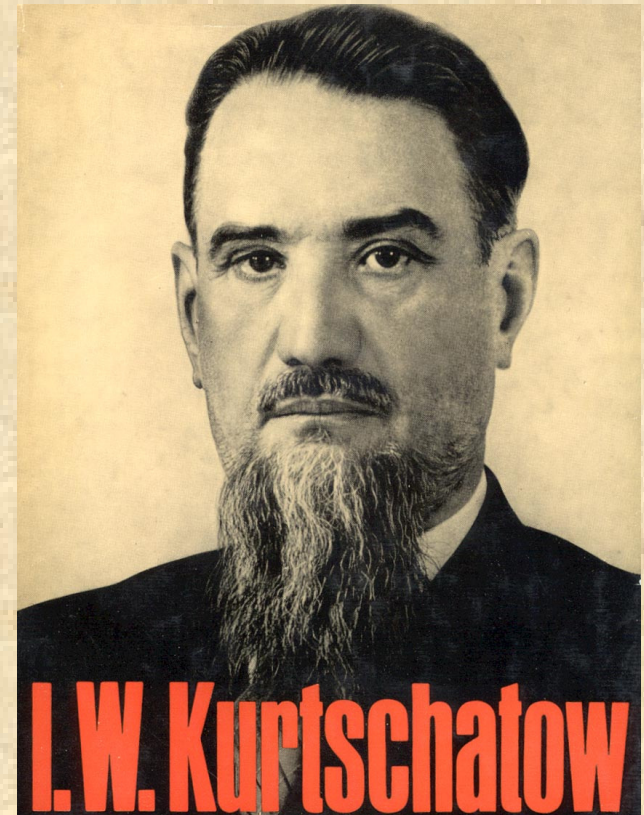
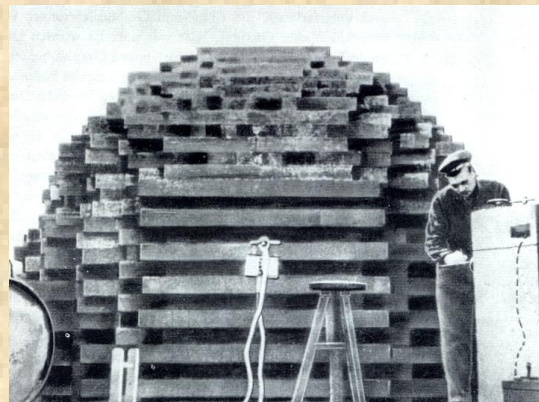
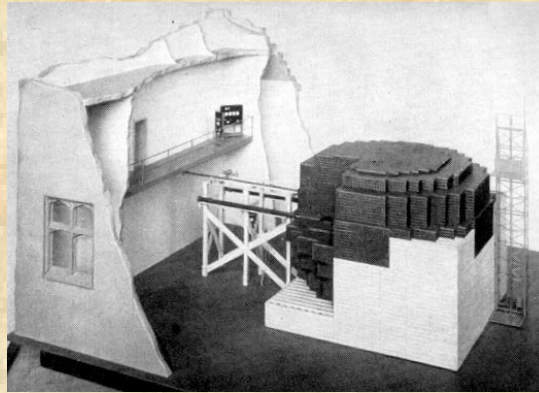
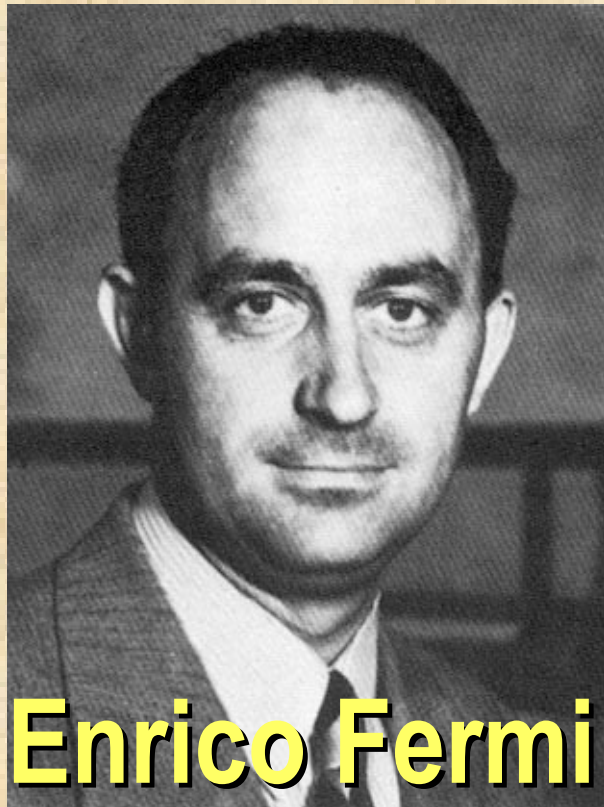


Laboratory table of Otto Hahn

FISSION of Uranium



1942 Dec.2, first graphite miler in Chicago



1946 Dec.25, first graphite miler in Moscow

Note: first A-Bomb 1945/1949, first atomic E-power station 1954

European School of Medical Physics - Archamps



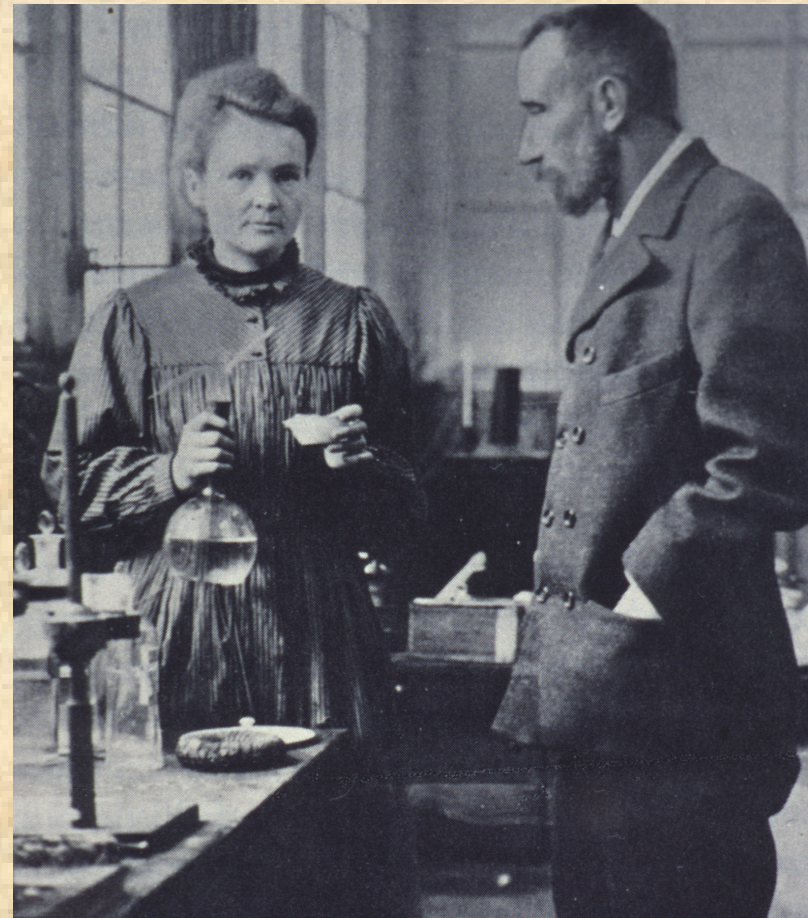
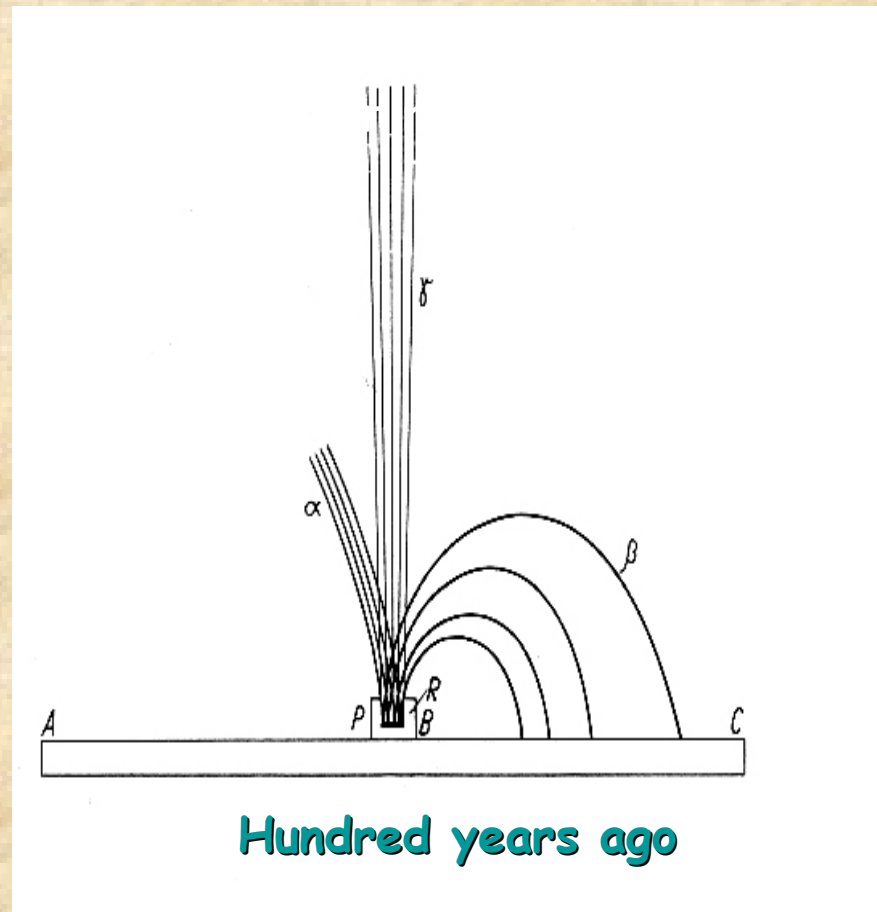
10 MW swimming pool reactor, Geesthacht (D)

European School of Medical Physics - Archamps

Foto: G.Beyer, 1973

RADIOACTIVITY

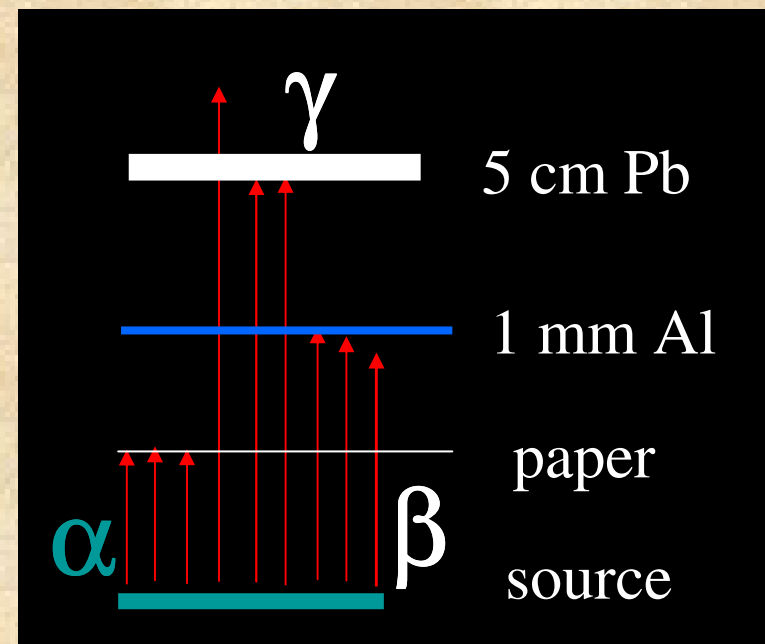
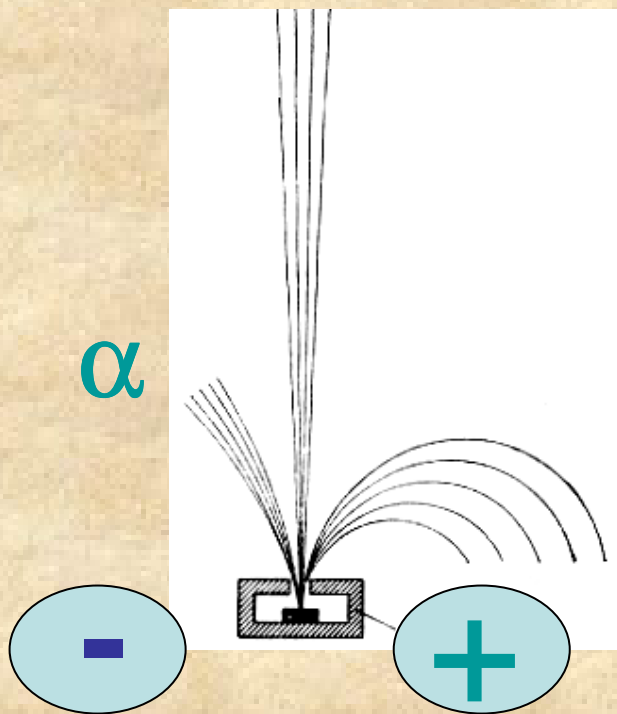
Marie Curie Pierre Curie
(1867 – 1934) (1859 – 1906)



European School of Medical Physics - Archamps

RADIOACTIVITY

The radiation characteristics of an isotope determines where and how it can be used in medicine



DECAY MODES

	Energy	Range in water / Pb
β^- , β^+	$\sim 0.2 - 4$ MeV	~ 1 cm
EC, X-ray	f(Z) Fe: 7 keV Ra: 100 keV	$d_{1/2} \sim 1$ mm $d_{1/2} \sim 4$ cm
α	4 - 8 MeV	28 - 80 μ m
γ	50 keV	$d_{1/2} \sim 3$ cm 0.01 mm
	140 keV	$d_{1/2} \sim 5$ cm 0.4 mm
	1 000 keV	$d_{1/2} \sim 10$ cm 1 cm
	2 000 keV	$d_{1/2} \sim 15$ cm 1.5 cm
conversion electrons	$E_\gamma - E_e$	\sim mm range
Auger electrons		\sim μ m range
IT	like γ	
exotic decay modes, spontaneous fission		

1946, June 14

Nuclear Medicine's modern era began

Availability of Radioactive Isotopes,

Announcement from Headquarters, Manhattan Project, Washington D.C.:

Production of tracer and therapeutic radioisotopes has been heralded as one of the greatest peacetime contributions of the uranium chain-pile. This use of the uranium pile will unquestionably be rich in scientific, medical, and technological application.

On 1.Aug.1946 the Atomic Energy Act
passed the congress,
releasing radioisotopes from military control.

RADIOISOTOPES in MEDICINE:

Requirements - Production - Application
and Perspectives

2

Imaging with Radiotracers

Gerd-Jürgen BEYER

Prof.Dr.rer.nat.habil.

Cyclotron Unit, University Hospital of Geneva, Switzerland

GSG-Int. GmbH, Switzerland

gerd.beyer@cern.ch

gerd.beyer@gsg-int.com

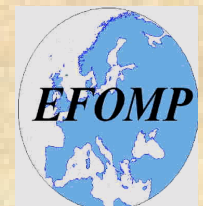
Lecture

ESI

Week 1

Archamps (France) October 19, 2012

European School of Medical Physics - Archamps



ISOTOPES IN MEDICINE

DIAGNOSIS		THERAPY		
in vitro	in vivo	internal	external	
^{14}C ^3H ^{125}I others	^{99}Mo - $^{99\text{m}}\text{Tc}$ ^{201}Tl ^{123}I ^{111}In ^{67}Ga ^{81}Rb - $^{81\text{m}}\text{Kr}$ others β^+ emitters for PET ^{18}F , ^{11}C , ^{13}N , ^{15}O ^{86}Y , ^{124}I , ^{64}Cu ^{68}Ge - ^{68}Ga ^{82}Sr - ^{82}Rb ^{44}Ti - ^{44}Sc	systemic ^{131}I , ^{90}Y ^{153}Sm , ^{186}Re ^{188}W - ^{188}Re ^{166}Ho , ^{177}Lu , others α -emitters: ^{225}Ac - ^{213}Bi ^{211}At , ^{223}Ra ^{149}Tb e^- -emitters: ^{125}I	sources sealed sources ^{192}Ir , ^{182}Ta , ^{137}Cs many others needles for brachytherapy: (^{103}Pd), ^{125}I many others stands ^{32}P and others seeds ^{90}Sr or ^{90}Y , others applicators ^{137}Cs , others	tele radio ^{60}Co gamma knife ^{137}Cs blood cell irradiation

THE TRACER PRINCIPLE 1923

G.V.Hevesy:

The Absorption and Translocation of Lead (ThB) by Plants [ThB = ^{212}Pb]
Biochem.J. **17**, 439 (1923)

Measurements of the tracer's Radioactivity provided thousand fold increases in sensitivity and accuracy over existing chemical assays. The foundation and basic rationale of much of Hevesy visualized that **a radioactive atom might be used as a "representative" tracer of stable atoms of the same element** whenever and wherever it accompanied them in biological systems.

1943 Nobel Prize Chemistry



G.V.HEVESY

the father of Nuclear Medicine

NUCLEAR MEDICINE = in vivo APPLICATION of RADIOTRACERS

- 1923 First tracer study with $^{210}\text{Pb}/^{210}\text{Bi}$ G.Hevesy
- 1925 ^{214}Bi arm-to-arm circulation time, H.Blumgart
- 1935 ^{32}P renewal of mineral constituents of bone, O.Chievitz & G.Hevesy
- 1937 dynamics of sodium transport in vivo, J.G.Hamilton
- 1937 ^{128}I , thyroid physiology, R.Hertz, A.Roberts, R.Evans
- 1938 ^{131}I discovered by G.T.Seeborg, 1939 first diagnostic use J.G.Hamilton et al.
- 1947 ^{131}I –Fluorescein, 1950 ^{131}I –HSA, 1955 ^{131}I -rose bengal & hippurane, ...
- 1957 ^{99}Mo - $^{99\text{m}}\text{Tc}$ generator (1960 first sale), ^{133}Xe for lung ventilation
- 1969 ^{67}Ga accumulation in cancer, C.L.Edwards
- 1970 Instant KIT's for $^{99\text{m}}\text{Tc}$
- 1973 ^{201}Tl , ^{123}I , ^{111}In , many other isotopes and tracer compounds
- 1978 first ^{18}F FDG PET scan

> 30 million individuals receive every year a radiotracer for diagnosis

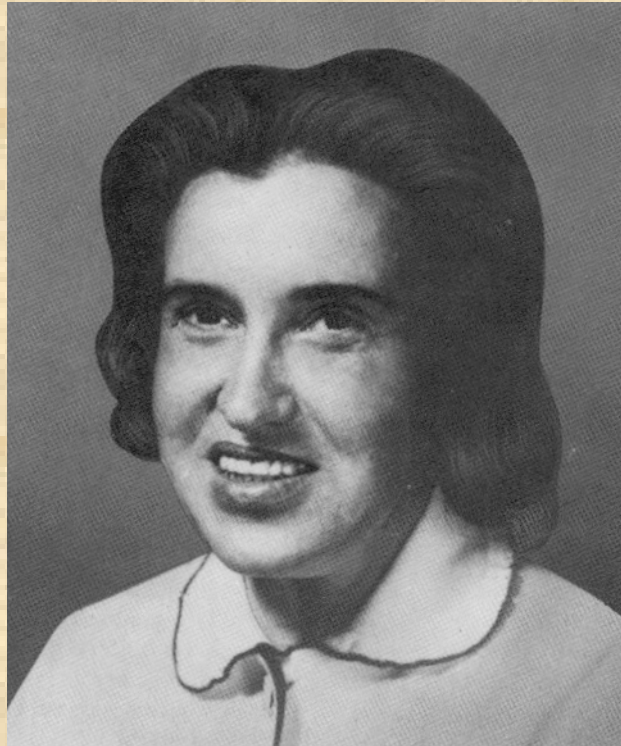
ISOTOPES in MEDICINE

Application Requirement Isotope

<p>DIAGNOSIS in vitro</p>	<p>$T_{1/2} = \text{long}$ biogenic behavior</p>	<p>$^3\text{H}, ^{14}\text{C}$ ^{125}I</p>
<p>DIAGNOSIS In vivo SPECT</p>	<p>single photons no particles biogenic behavior $T_{1/2} = \text{moderate}$</p>	<p>$^{99\text{m}}\text{Tc},$ $^{123}\text{I}, ^{111}\text{In},$ $^{201}\text{Tl},$</p>
<p>DIAGNOSIS in vivo PET</p>	<p>β^+-decay mode biogenic elements $T_{1/2} = \text{short}$</p>	<p>$^{11}\text{C},$ $^{13}\text{N}, ^{15}\text{O},$ ^{18}F</p>

Diagnostic in vitro

RIA



Rosalyn S.YALOW



S.A.BERSON

Nobel Prize 1977

Introduced the radioimmunoassay (RIA)

**assay for insulin based on the principle of competitive binding by antibody
of natural and radioactive labeled hormone)**

European School of Medical Physics - Archamps

ISOTOPES in MEDICINE

Application Requirement Isotope

DIAGNOSIS In vitro	$T_{1/2} = \text{long}$ biogenic behavior	${}^3\text{H}$, ${}^{14}\text{C}$ ${}^{125}\text{I}$
DIAGNOSIS In vivo SPECT	single photons no particles biogenic behavior $T_{1/2} = \text{moderate}$	${}^{99\text{m}}\text{Tc}$, ${}^{123}\text{I}$, ${}^{111}\text{In}$, ${}^{201}\text{Tl}$,
DIAGNOSIS in vivo PET	β^+ -decay mode biogenic elements $T_{1/2} = \text{short}$	${}^{11}\text{C}$, ${}^{13}\text{N}$, ${}^{15}\text{O}$, ${}^{18}\text{F}$

Photo published 1942

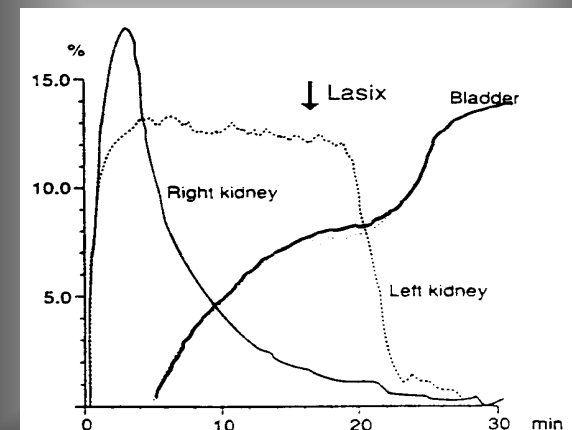


J.G.Hamilton, M.H.Soley:

“Studies of iodine
metabolism by
thyroid in situ”

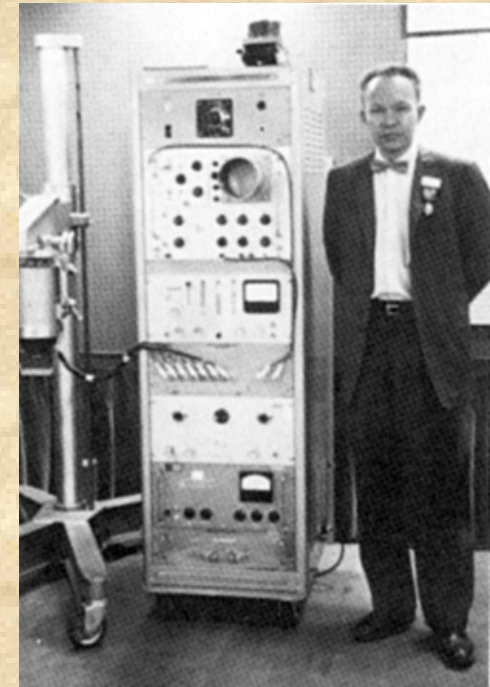
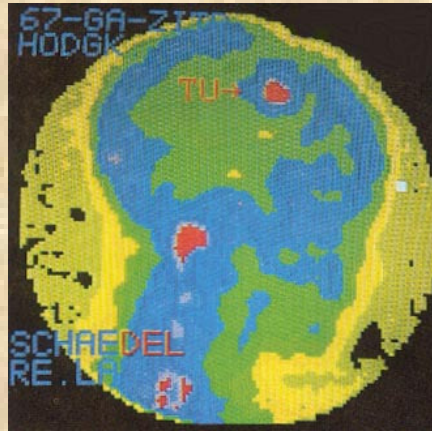
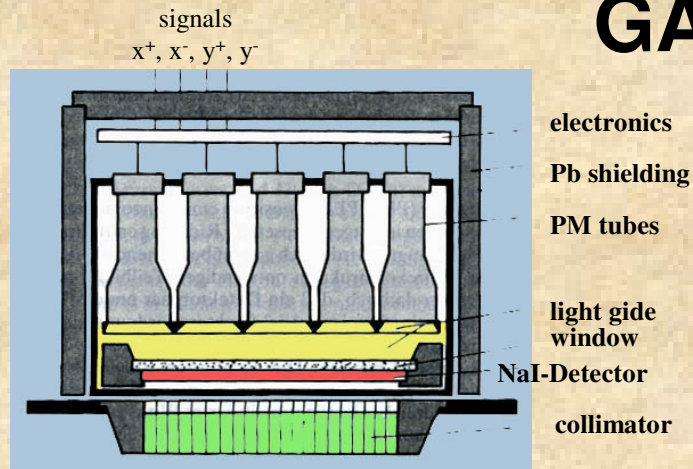
1940, Am.J.Physiol. **131**, 135

Kidney Isotope Nephrogram

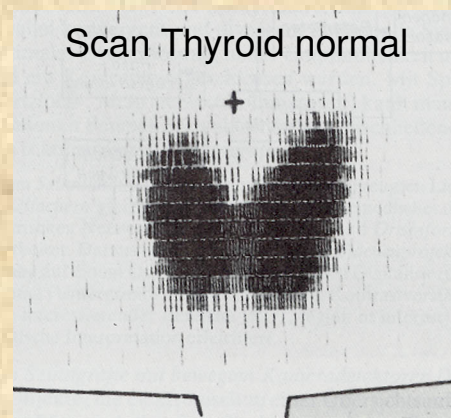


GAMMA CAMERA

H.O. ANGER



1958 Planar scintigram

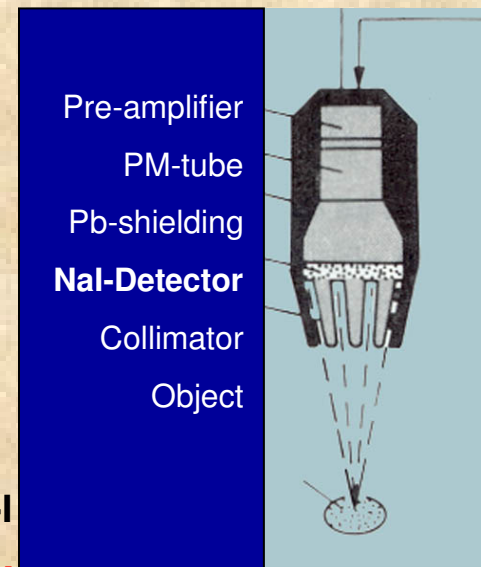


1951

B.CASSEN

SCANNER

The scanner was designed for ^{131}I

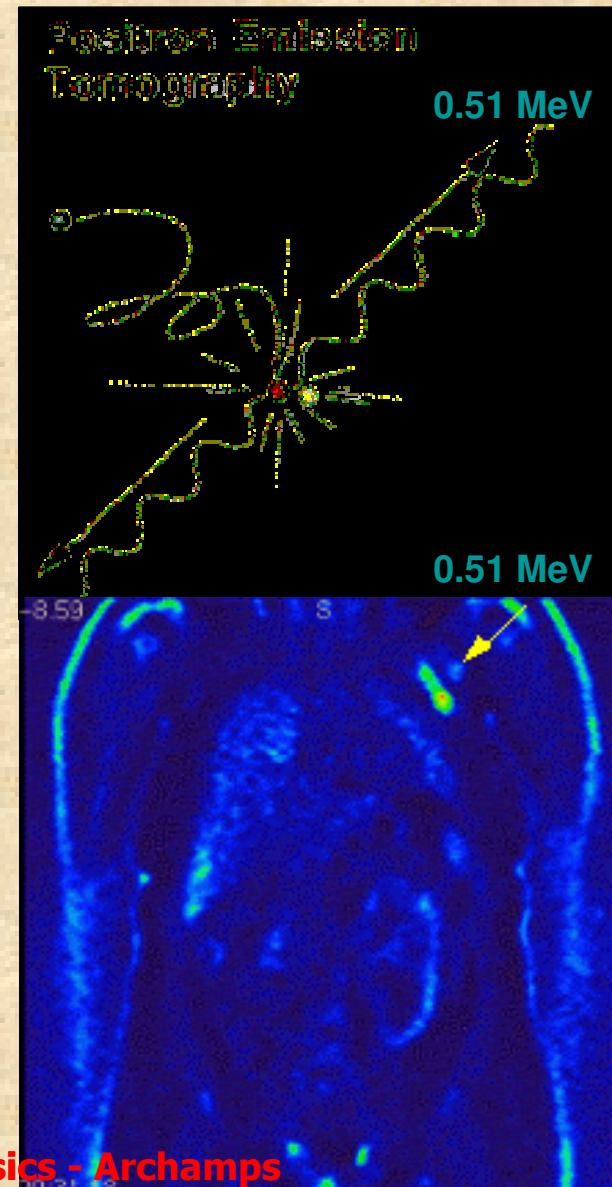
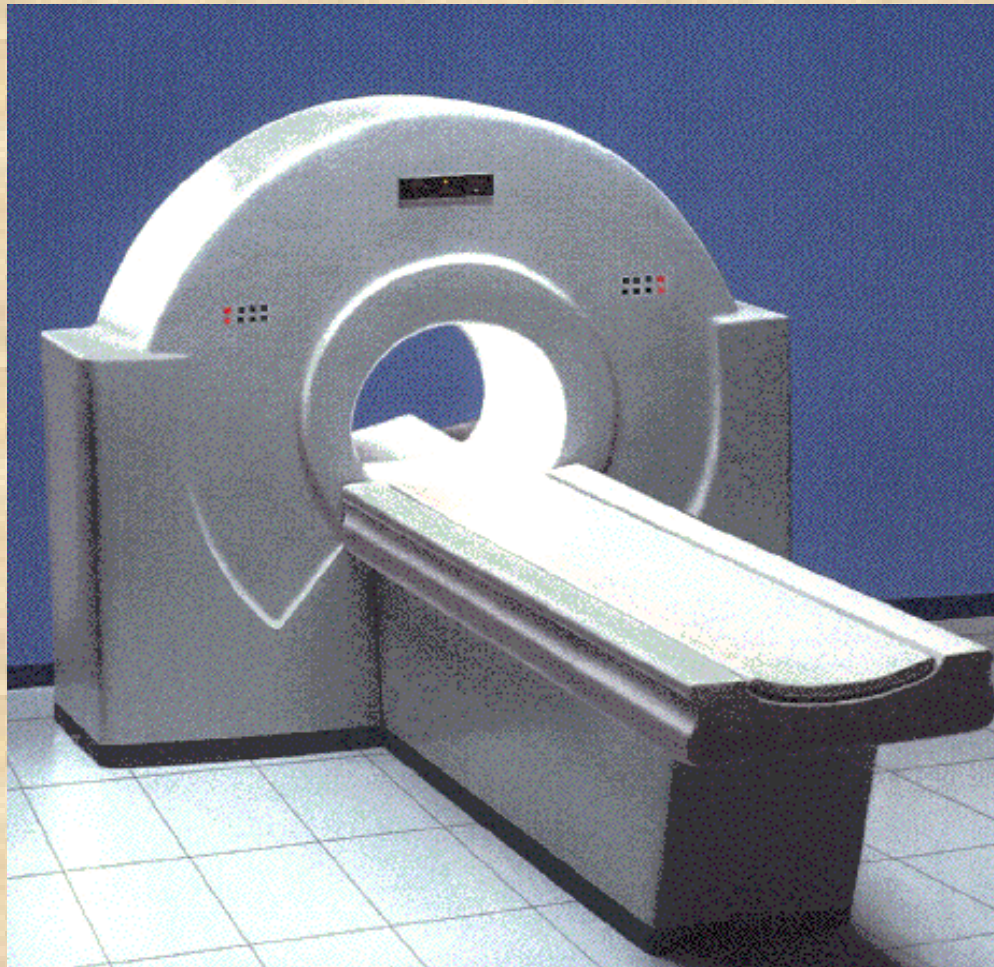




**Modern SPET
Cameras
(GE Medical Systems)**



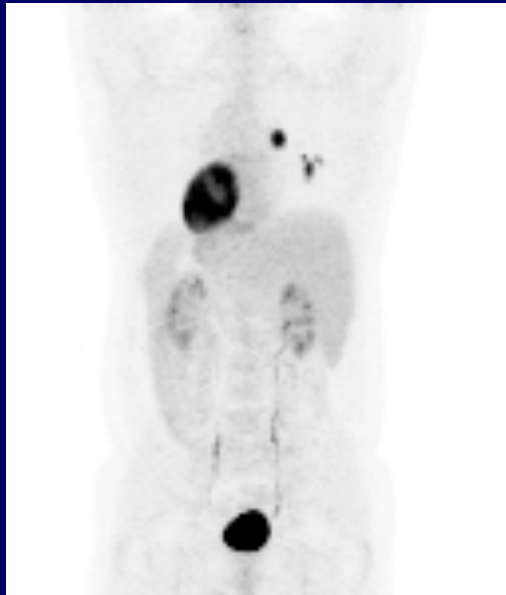
PET = Positron Emission Tomography



3D whole-body PET

ECAT HR+

25 year-old male with Melanoma,
71 kg, 178 cm, 625 MBq FDG, 45 min p.i.

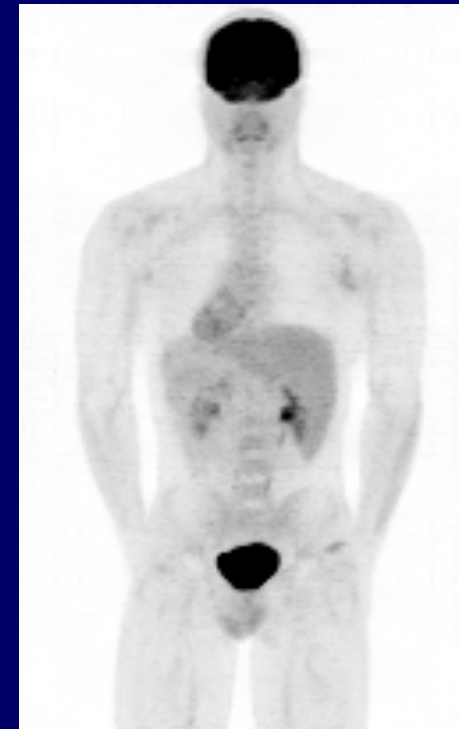


Emission scan time: 54 min
Transmission scan time: 18 min

Data courtesy of
Kettering Memorial Hospital, Kettering, USA

ECAT ACCEL

50 year-old male with colon CA
91 kg, 183 cm, 720 MBq FDG, 162 min p.i.



Emission scan time: 27 min
Transmission scan time: 18 min

Data courtesy of
NC PET Imaging Center, Sacramento, USA

**year
2000**

PET/CT concepts

1998-2000



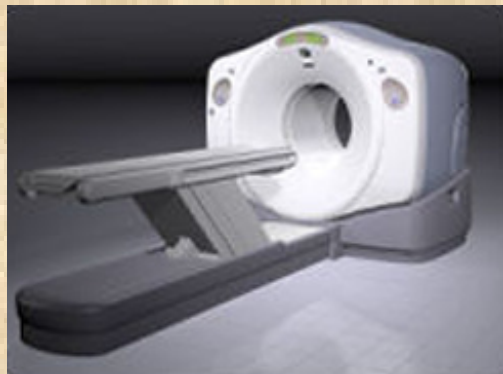
¹⁸F₂FDG-PET/CT of a patient w/ ENT



TIME, 04-Dec-2000



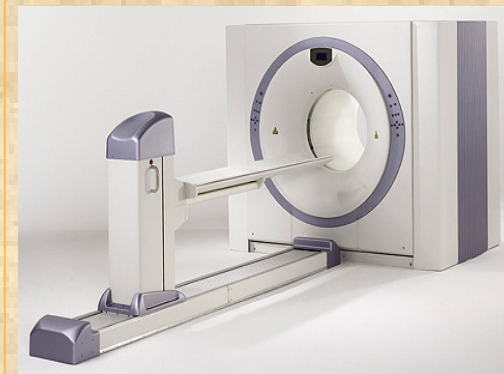
PET/CT today



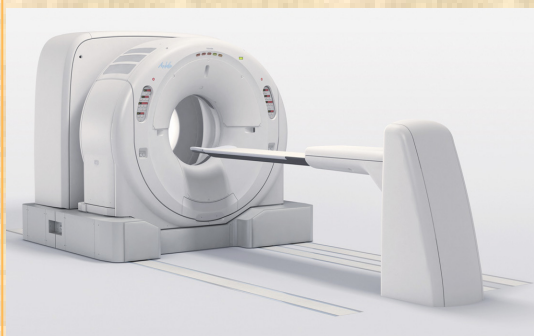
Discovery ST, STE, RX



Gemini GXL, TF



Biograph HiRez, TruV



Aquiduo



Sceptre P3



AnyScan PC

Trend: New PET components in combination w/ high-performance CT

PET/CT 2009: routine application

Oncology



35 y/o M w/ malignancy in mandibula

Feb: ^{18}F FDG-PET/CT identified disease

Mar: right mandibulectomy and maxillectomy

Jun: PET/CT identified recurrent disease

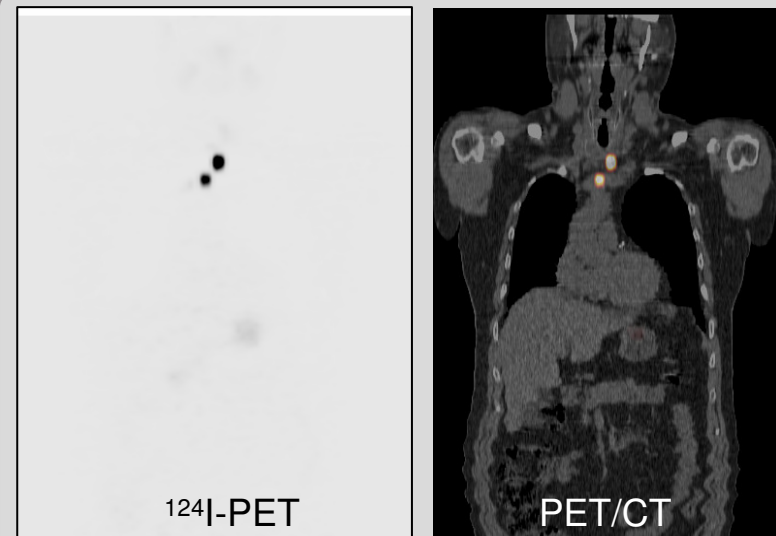
Jun: Extensive surgery

Oct: PET/CT showed recurrent disease

UPMC, Pittsburgh

Anatomy
CT-based AC

Oncology - Specific tracer



45 y/o M w/ papillary thyroid CA (pT4)

^{124}I -PET/CT

→ mediastinal LN metastasis w/o CT correlate

UH Essen-Duisburg

Anatomy
CT-based AC

Structure without function is a corpse,
... function without structure is a ghost.

Stephen Wainwright, Duke Dept Biology



RADIOISOTOPES in MEDICINE:

Requirements - Production - Application
and Perspectives

3

Medical Isotope Production

Gerd-Jürgen BEYER

Prof.Dr.rer.nat.habil.

Cyclotron Unit, University Hospital of Geneva, Switzerland

GSG-Int. GmbH, Switzerland

gerd.beyer@cern.ch

gerd.beyer@gsg-int.com

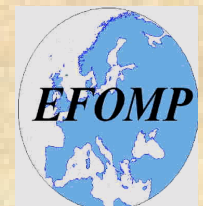
Lecture

ESI

Week 1

Archamps (France) October 19, 2012

European School of Medical Physics - Archamps



NUCLEAR MEDICINE 2009

DIAGNOSIS

SPECT (SINGLE PHOTON EMISSION TOMOGRAPHY)

- ^{99m}Tc still working horse
- Increase of diagnostic value
- New radiopharmaceuticals
- New instrumentation & quantification

PET became a clinical tool

- [^{18}F] FDG is the working horse
- ONCOLOGY (80%)
- Neurology
- Cardiology

PET is a powerful R&D tool

- clinical research
- Drug development
- invivo biochemistry

Multi-Modality Imaging

- SPECT - PET
- PET – CT, SPECT - CT
- PET – MRI
- Animal PET-CT, SPECT-CT, PET-MRI

THERAPY (RIT)

New Approaches in Radionuclide Therapy

- free chelates (EDTMP, others)
- bio-selective antibody conjugates (mab)
- bio-specific peptide conjugates
- Lyposomes
- Nanoparticles
- others

New Radionuclides for Therapy:

- Beta-Emitters with different energies
- Alpha emitters
- Auger electron emitters
- Research isotopes

PET for individual invivo dosimetry

- Quest for metallic positron emitters
- longer lived positron emitters
- PET imaging with „durt“ isotopes
- Simmulatne Multi-tracer studies

Molecular Imaging

ISOTOPES IN MEDICINE

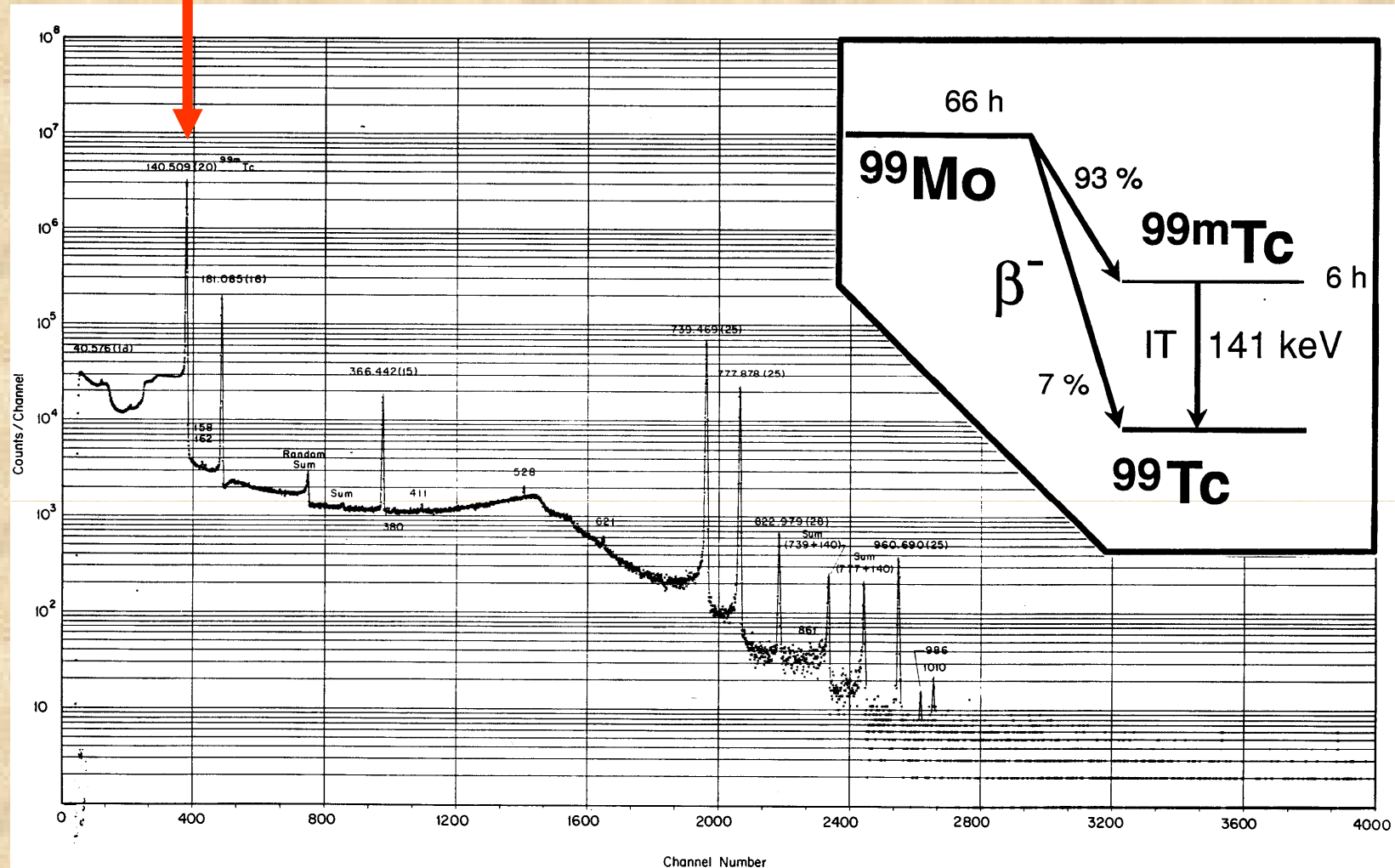
DIAGNOSIS		THERAPY		
in vitro	in vivo	internal	external	
^{14}C ^3H ^{125}I others	^{99}Mo - $^{99\text{m}}\text{Tc}$ ^{201}Tl ^{123}I ^{111}In ^{67}Ga ^{81}Rb - $^{81\text{m}}\text{Kr}$ others β^+ emitters for PET ^{18}F , ^{11}C , ^{13}N , ^{15}O ^{86}Y , ^{124}I , ^{64}Cu ^{68}Ge - ^{68}Ga ^{82}Sr - ^{82}Rb ^{44}Ti - ^{44}Sc	systemic ^{131}I , ^{90}Y ^{153}Sm , ^{186}Re ^{188}W - ^{188}Re ^{166}Ho , ^{177}Lu , others α -emitters: ^{225}Ac - ^{213}Bi ^{211}At , ^{223}Ra ^{149}Tb e^- -emitters: ^{125}I	sources sealed sources ^{192}Ir , ^{182}Ta , ^{137}Cs many others needles for brachytherapy: (^{103}Pd), ^{125}I many others stands ^{32}P and others seeds ^{90}Sr or ^{90}Y , others applicators ^{137}Cs , others	tele radio ^{60}Co gamma knife ^{137}Cs blood cell irradi- ation

Why ^{99m}Tc

Three Aspects:

1. Nuclear properties
2. Generator principle (availability)
3. Sn(II) as reducing agent opened the door for KIT Technology

141 keV photons - the strength of ^{99m}Tc



Discovery of ^{99m}Tc generator in 1957 in BNL



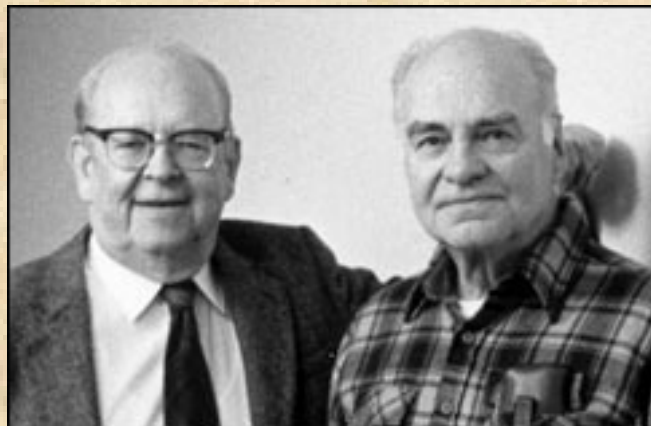
^{99m}Tc detected while refining ^{132}I
from $^{132}\text{Te} \rightarrow ^{99}\text{Mo}-^{99m}\text{Tc}$ generator
 \rightarrow Stang, Tucker, Greene,

Richards

*BNL declined to file a patent for
this device - ^{99m}Tc generator!*

BNL memo in 1958:

*“We are not aware of a potential
market for technetium-99 great
enough to encourage one to
undertake the risk of patenting in
hopes of successful and
rewarding licensing.”*



Slide from Ramamoorthy, IAEA Vienna

Sn(II) as reducing agent

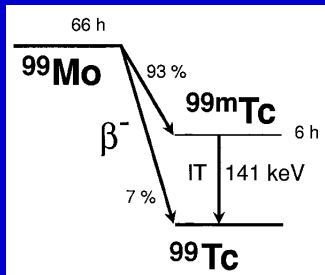
1962: The 99-Mo / 99m-Tc Generator introduced into clinical practice:
Harper P.V., G.Autors, K.A.Latrhop, W Siemens, L Weiss:
Technetium-99m as a biological tracer, J.Nucl.Med. **3** (1962) 209

1969: **Introduction of Sn(II) as reducing agent:**

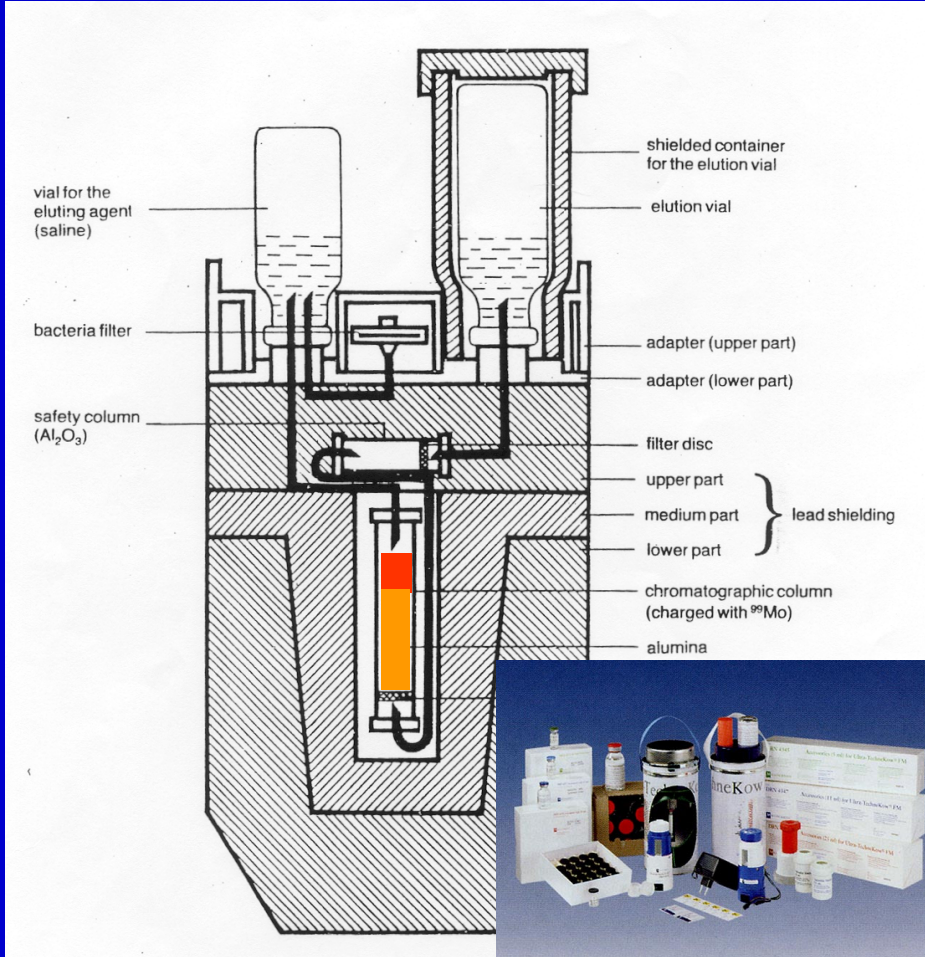
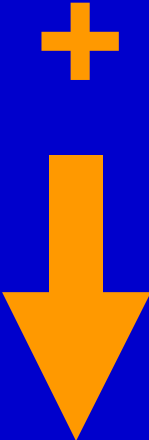
Dreyer R. & Muenze R. (Dresden, Germany);
Markierung von Human Serum Albumin with 99m-Tc
Wiss.Z.K-Marx Uni Leipzig Nat.Wiss.R. **18** (1969) 629-633
Zur Tc-99m-Markierung von Serumalbumin; Isotopenpraxis **5** (1969) 296

2009: **Eckelmann W.C.:** JACC cardiovascular Imaging **2**, (2009) 364-368:

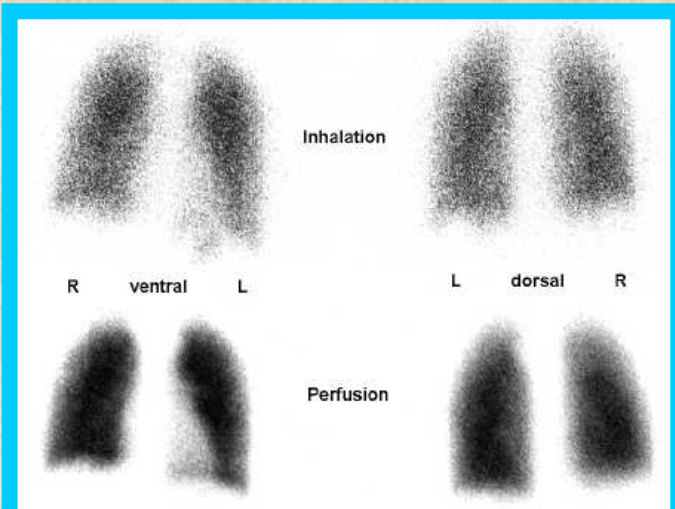
“...On a practical level, the use of stannous ion was a key development and current radiopharmaceutical kits employ the stannous reduction technique. With the advent of the Mo-99/Tc-99m generator in the 1960s followed by the development of "instant" kits, the use of Tc-99m-labeled compounds expanded rapidly”



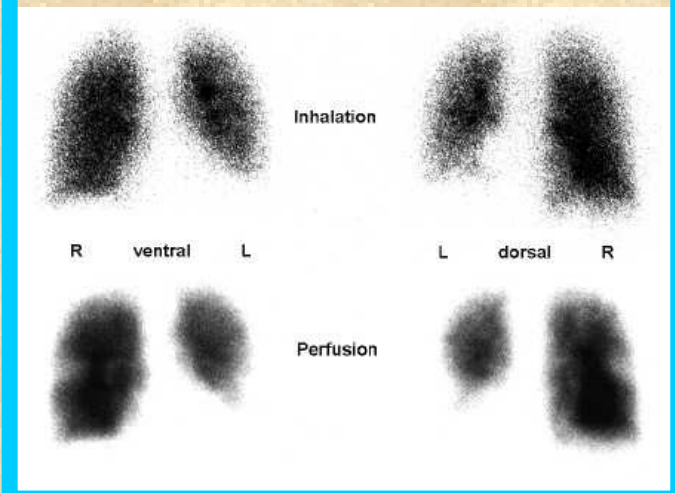
$^{99\text{m}}\text{TcO}_4^-$
 0.9 % NaCl solution



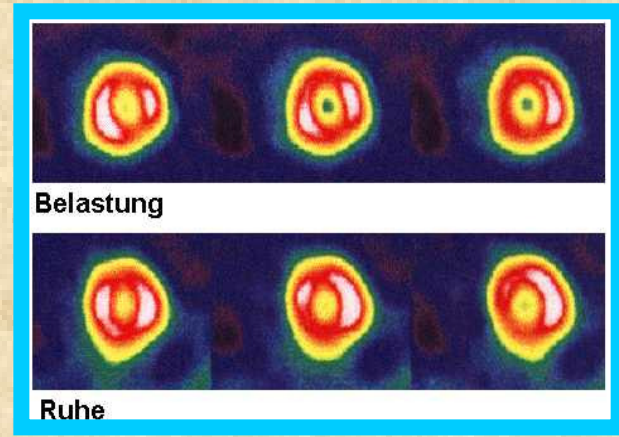
many different $^{99\text{m}}\text{Tc}$ -tracer
 for
 imaging of many
 different
 organ and tissue
 functions



Ventilation study
LUNG Function
Perfusion Study



**HEART
Perfusion**



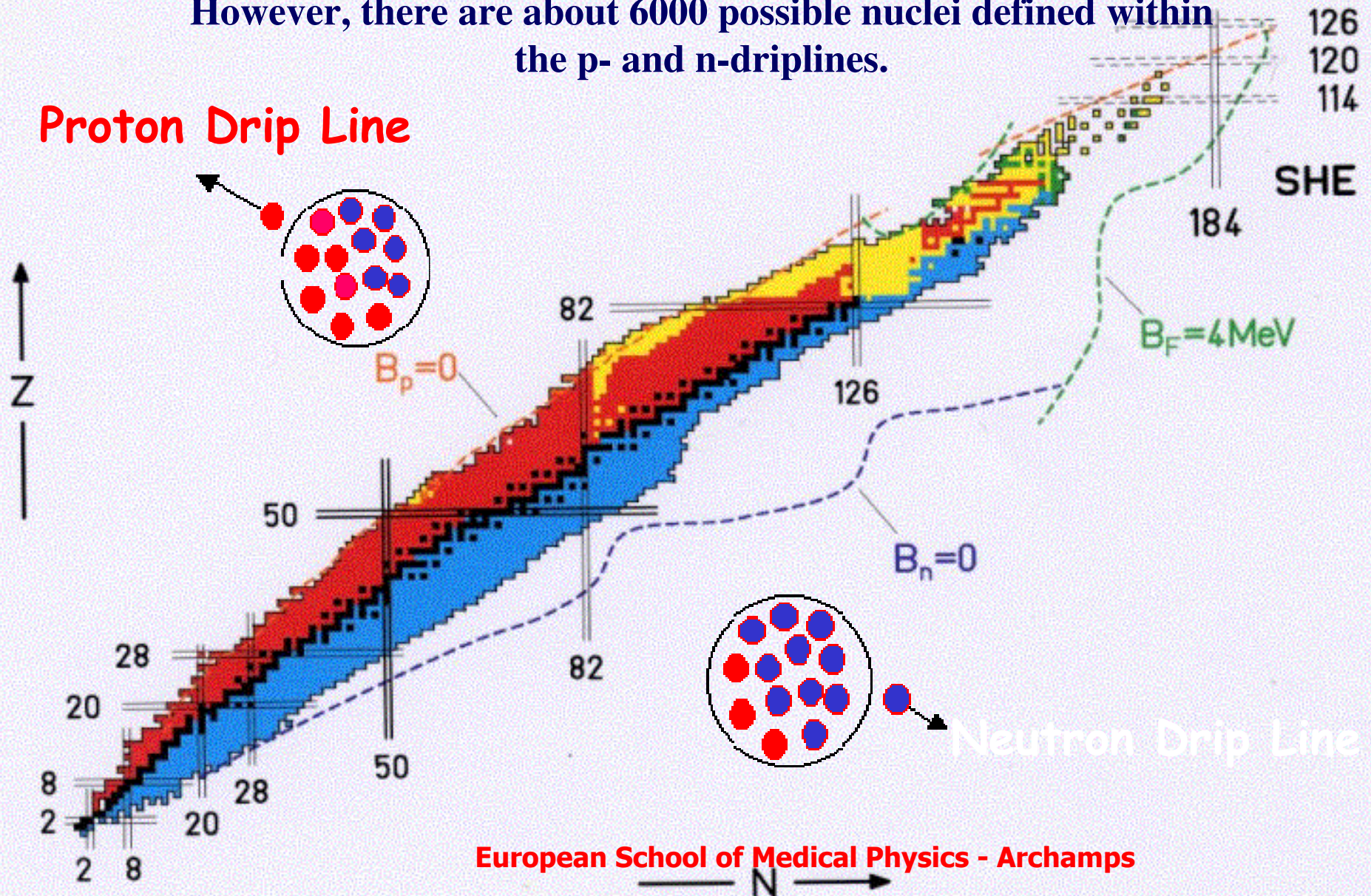
**^{99m}Tc
TRACER
Examples**

**BONE
metabolic
activity**

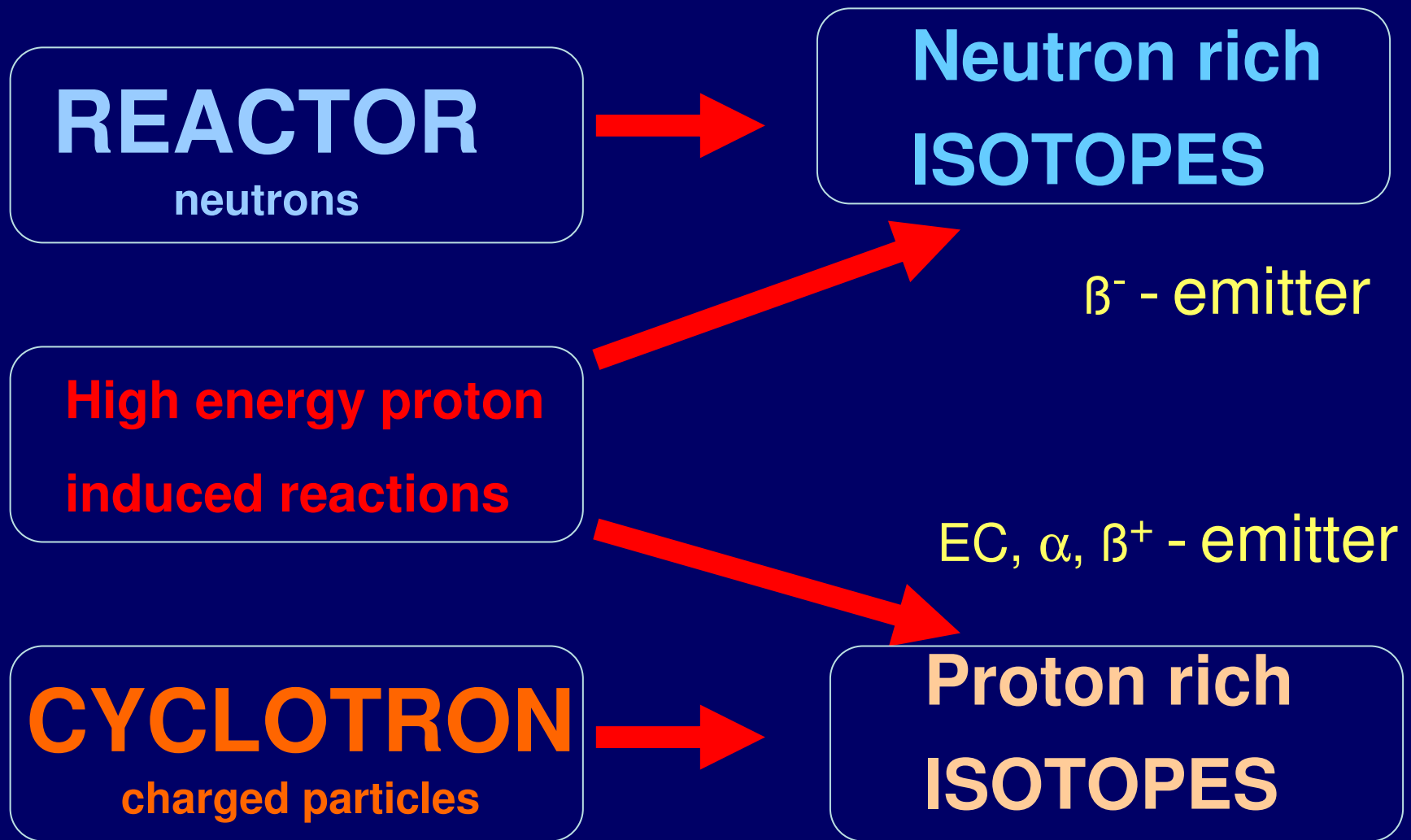


Naturally found on our planet are 265 stable plus 60 radioactive nuclei
About 3000 isotopes are synthesised in laboratories

However, there are about 6000 possible nuclei defined within
the p- and n-driplines.



ISOTOPE PRODUCTION





10 MW swimming pool reactor, Geesthacht (D)

European School of Medical Physics - Archamps Foto: G.Beyer, 1973

⁹⁹Mo: PRODUCTION ROUTES



$$\sigma = 0.130 \text{ b}$$

$$1 \text{ g } {}^{98}\text{Mo}, \Phi_{\text{nth}} = 1 * 10^{13} \text{ cm}^{-2}\text{s}^{-1}$$

8 GBq ⁹⁹Mo/g ⁹⁸Mo (**low specific activity**)



$$\sigma = 586 \text{ b}$$

⁹⁹Mo - fission yield = 6.15 %

$$1 \text{ g } {}^{235}\text{U}, \Phi_{\text{nth}} = 1 * 10^{13} \text{ cm}^{-2}$$

914 GBq ⁹⁹Mo/ mg Mo (**high specific activity**)

NRU Reactor, Canada

- 15 May 2009: D₂O leak
- stopped till spring 2010+
- license till October 2011

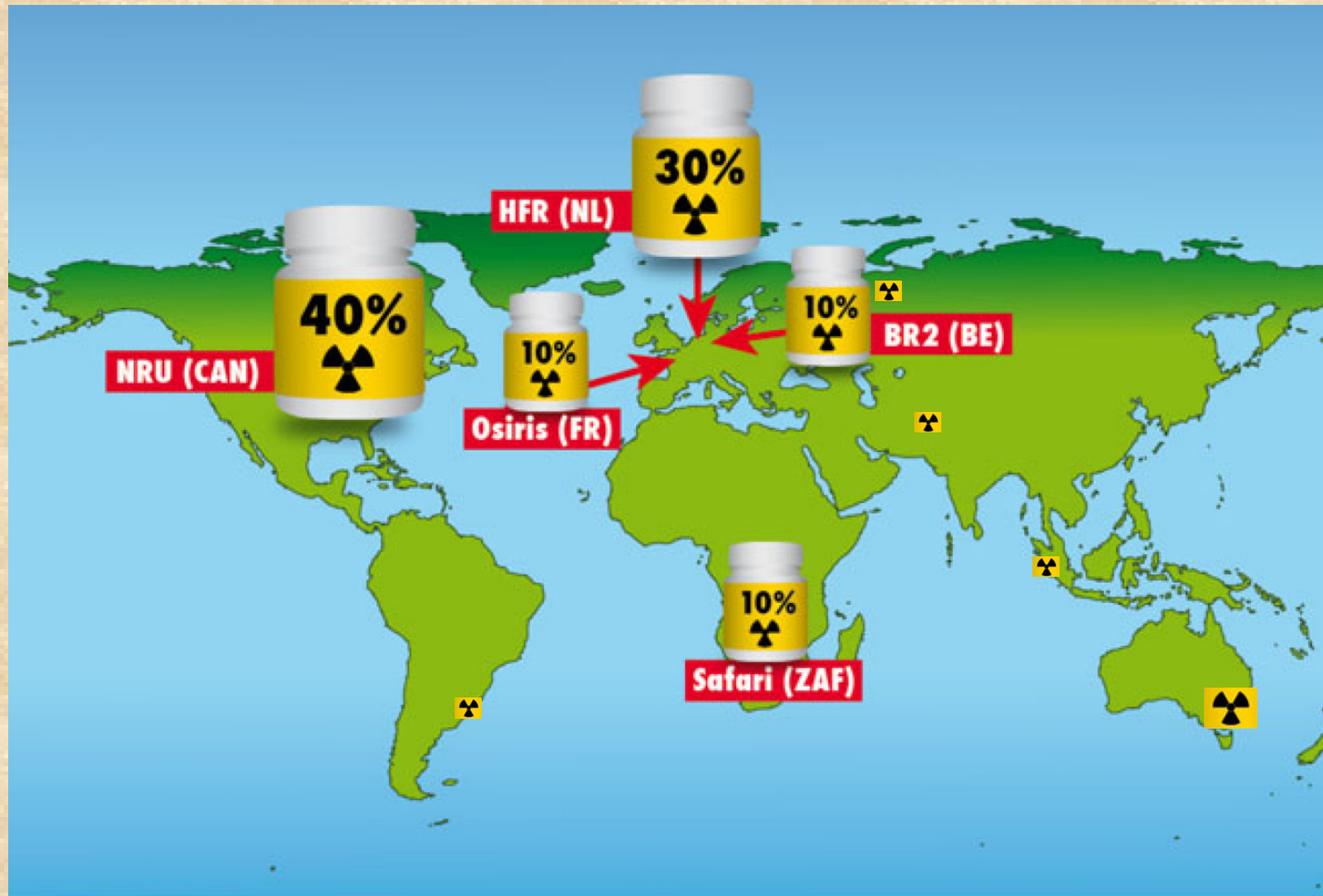


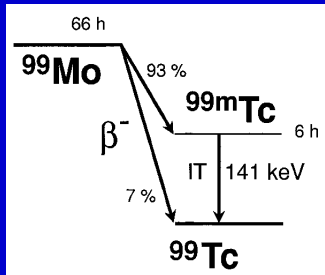
HFR Petten, NL

- extended maintenance stop from 19 February 2010

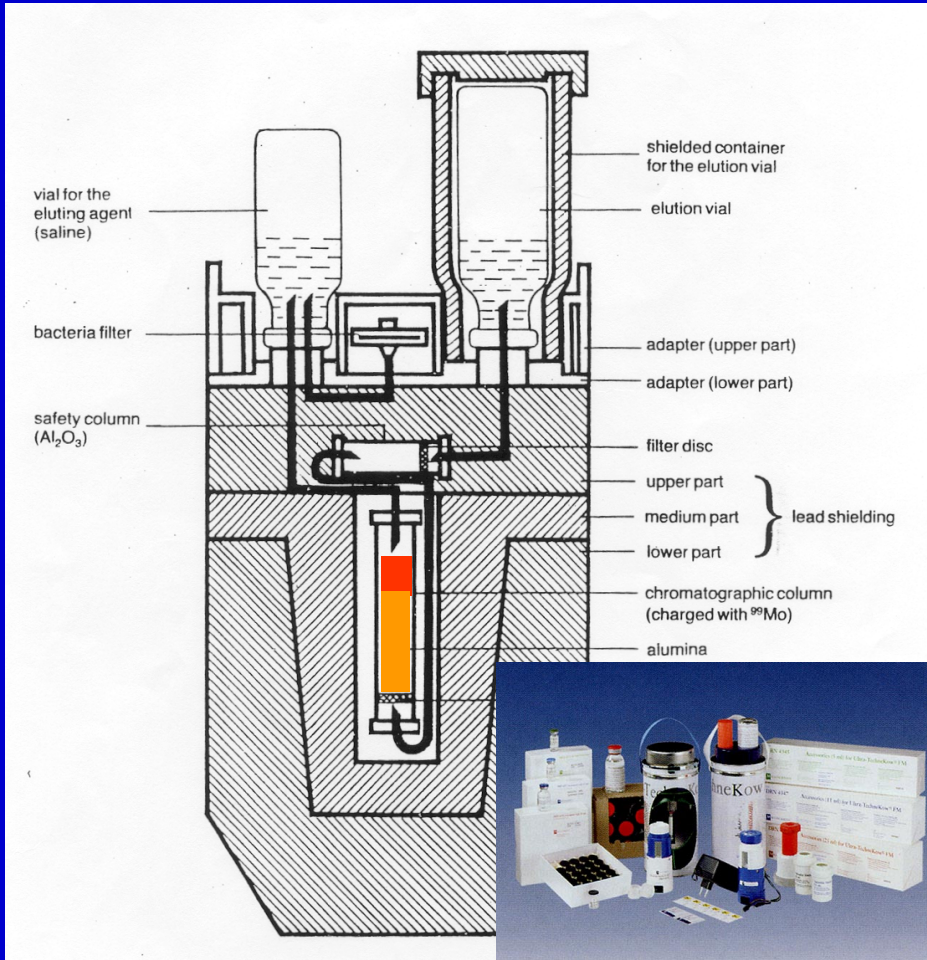
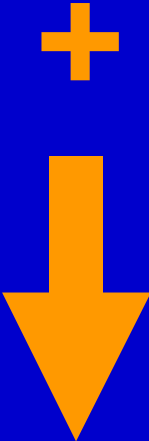


Main ^{99}Mo -Production Sites

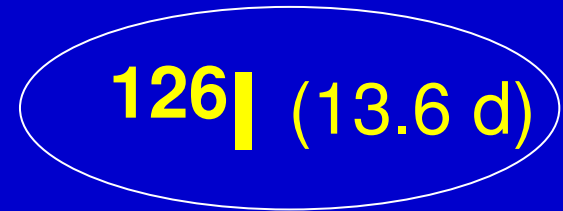
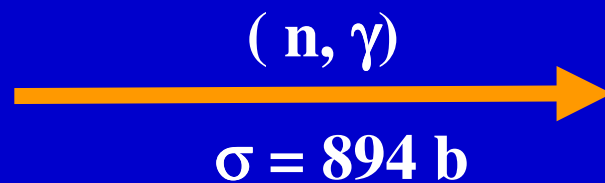
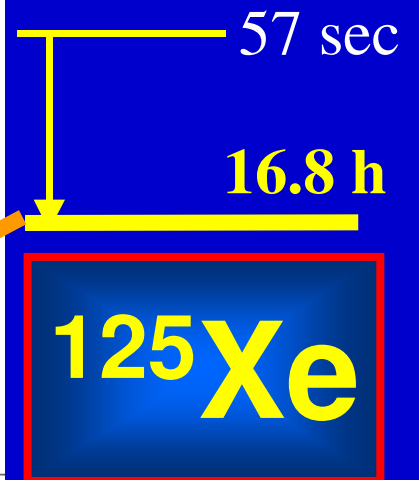
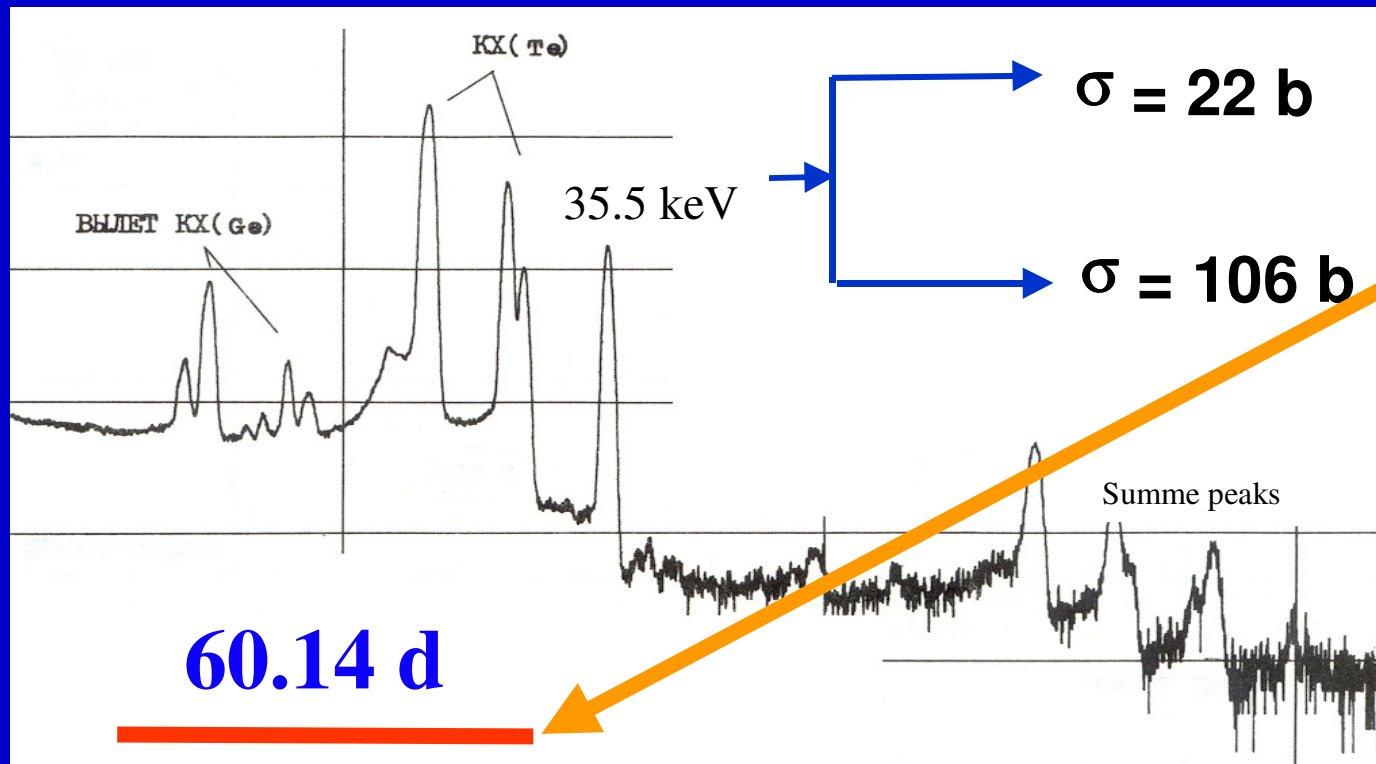
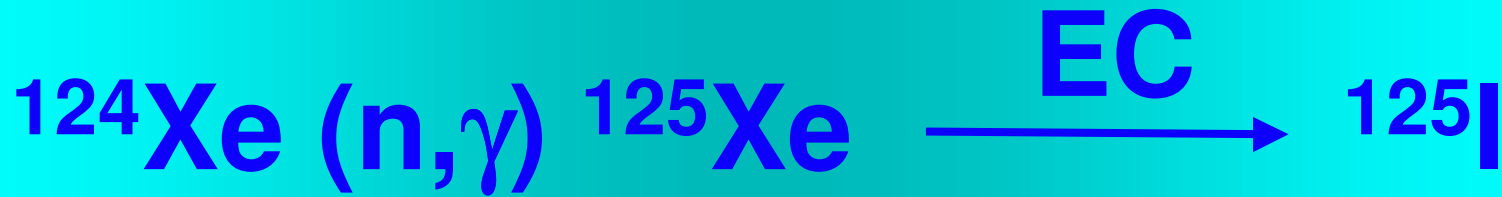


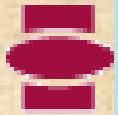


$^{99\text{m}}\text{TcO}_4^-$
 0.9 % NaCl solution



many different $^{99\text{m}}\text{Tc}$ -tracer
 for
 imaging of many
 different
 organ and tissue
 functions

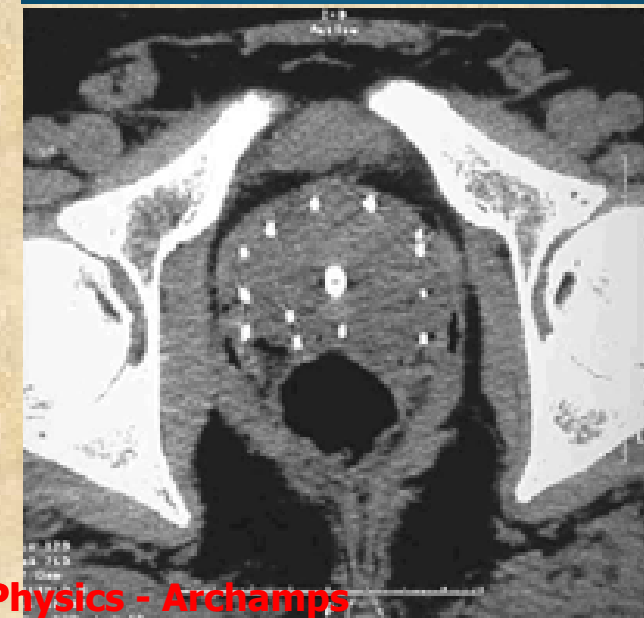
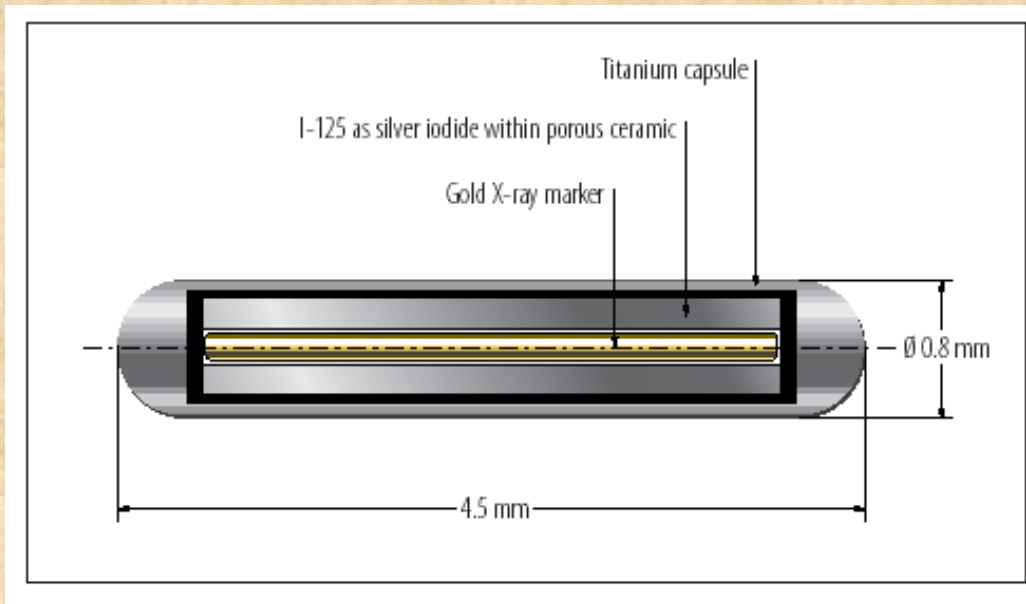




BEBIG

An Eckert & Ziegler Company

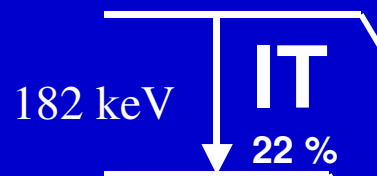
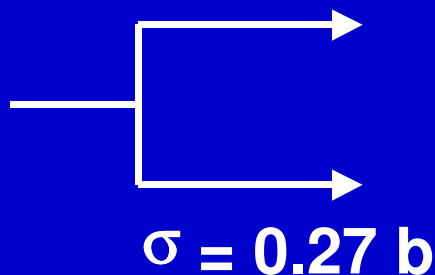
IsoSeed I-125



The IsoSeed is equipped with a high-density gold marker providing excellent CT visibility. The full-length marker allows easy and precise location of each seed and produces minimal artefacts. This enhances the precision of the post-implant quality control.

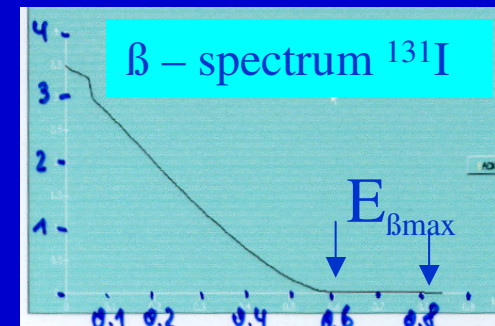


$\sigma = 0.02 \text{ b}$



30 h

25 min



22 %

78 %

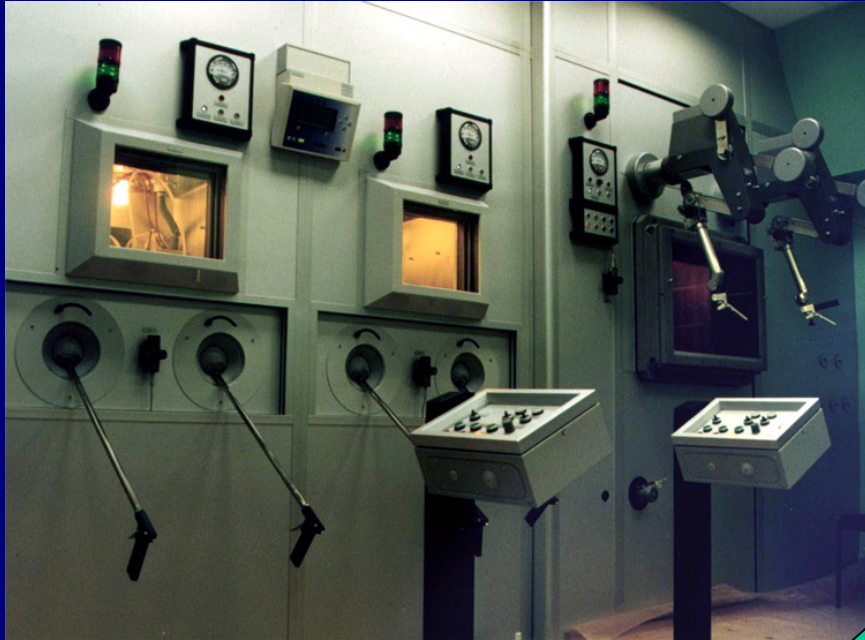
8.04 d

β^-

^{131}I

Simplified scheme
for ^{131}I -production via
thermal neutron irradiation
of natural TeO_2

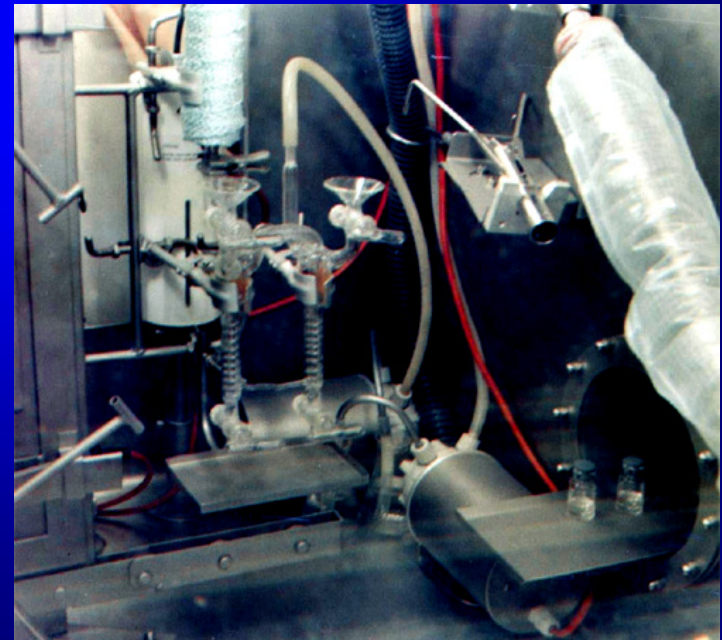
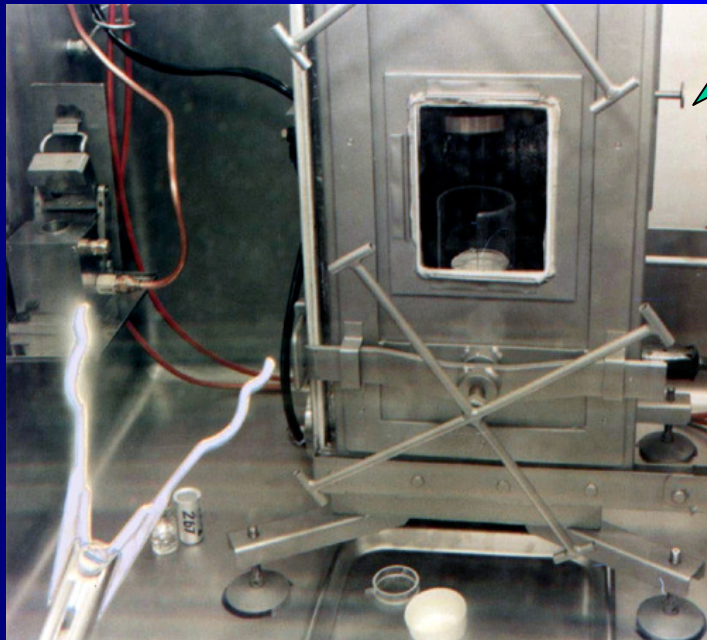
^{131}I Production Technology



Hot Cell Facility

Target Processing

Iodine Trapping



Problems of medical RI Production with CYCLOTRONS

- **Short range of the particle beam**

Range: 30 MeV p about 1 mm
 15 MeV d about 0.3 mm
 30 MeV a about 0.1 mm

small target - high thermic energy deposition!

- **Small cross sections**

Low productivity

- **Limited and expensive target material**

enriched isotopes

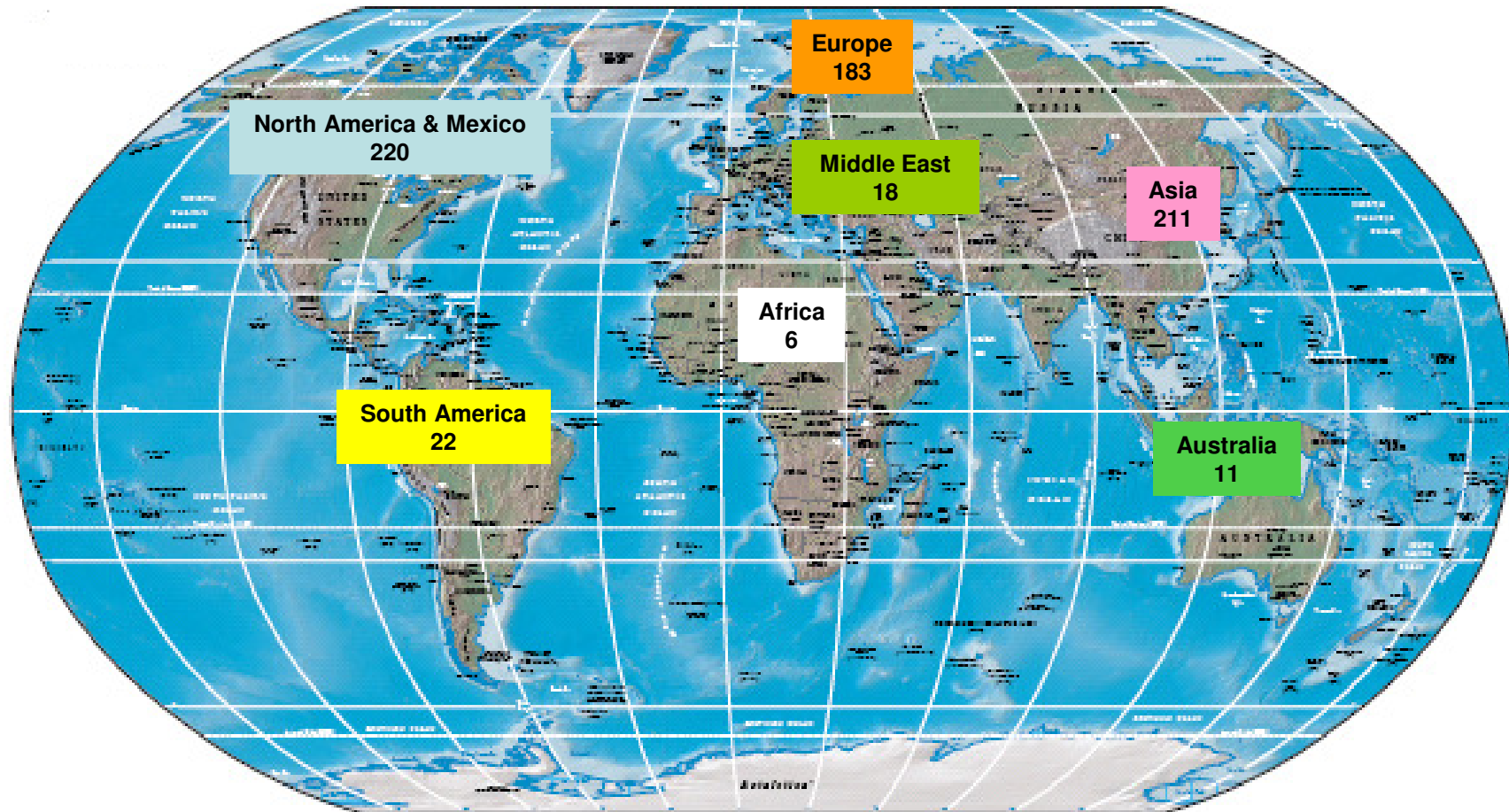
- **Vacuum**

Target window problems, sensitive target material

- **Single target – one isotope**

Distribution of cyclotrons for production of PET tracers (2008)

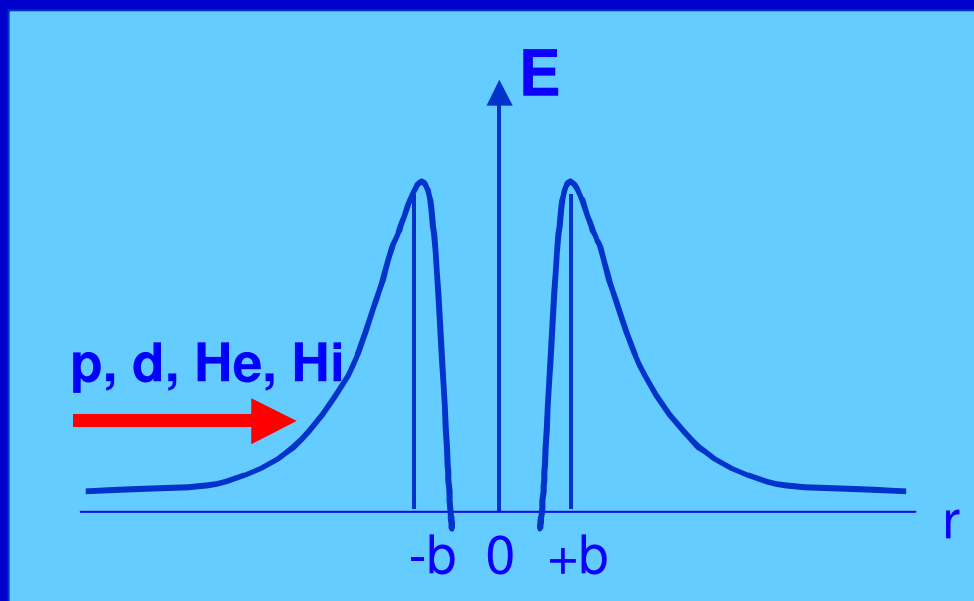
(source: D. Schlyer, BNL/USA, based on inputs of 4 major manufacturers)



Each year: about 40 new installations, PET

European School of Medical Physics - Archamps

Particle Beam Energy



$$E_p = 30 \text{ MeV,}$$

$$I_p = 100 \text{ } \mu\text{A}$$

$$E_{th} = 3 \text{ kW}$$

$$\text{Area} = 1 \text{ cm}$$

$$\text{Range} = 1 \text{ mm}$$

- at “b” strong nuclear force
- only one particle out of $10^4 \dots\dots 10^7$ reacts in reality
- full particle beam is stopped inside the target material
- the whole particle energy is transformed into thermic energy (heat)

123-IODINE PRODUCTION ROUTES



1985
Karlsruhe, Canada

1980
Würenlingen PSI

1975
Many places

$^{124}\text{Xe} (p,2n)$	$^{127}\text{I} (p,5n)$	$^{124}\text{Te} (p,2n)$
20 – 30 MeV p	75 MeV p	22 – 28 MeV
$^{125}\text{I} < 10^{-3} \%$	$^{125}\text{I} < 1 \%$	$^{124}\text{I} = 1 \%$

ALTERNATIVES:

local ^{123}I production using PET cyclotrons



15 MeV p, 150 MBq/ μAh

Fast, easy, reliable, clean product, suitable for direct labeling,

ISOTOPES for Tracer Synthesis

ISOTOPE	T _{1/2}	Reaction	Target	Product
¹¹ C	20 min	¹⁴ N (p,α) ¹¹ C	N ₂	unlimited
¹³ N	10 min	¹⁶ O (p,α) ¹³ N	H ₂ O	[¹³ N]NH ₃
¹⁵ O	2 min	¹⁴ N (d,n) ¹⁵ O	H ₂ O	[¹⁵ O]H ₂ O
¹⁸ F	110 min	¹⁸ O (p,n) ¹⁸ F ²⁰ Ne (d, α) ¹⁸ F	[¹⁸ O]H ₂ O ²⁰ Ne	[¹⁸ F]FDG [¹⁸ F]FDOPA

The FIRST FDG SYNTHESIZER

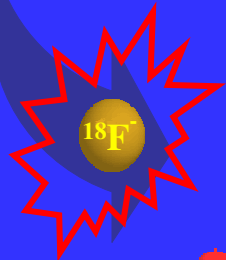


European School of Medical Physics - Archamps J. Fowler, BNL

SYNTHESIS OF $[^{18}\text{F}]\text{FDG}$



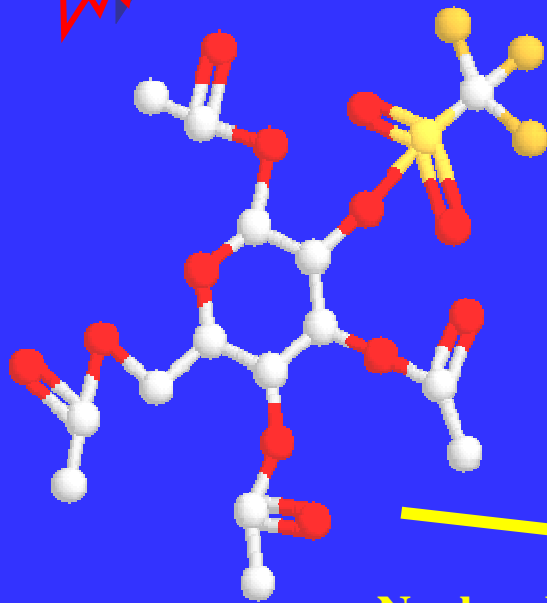
Preparation



"NAKED"
FLUORIDE

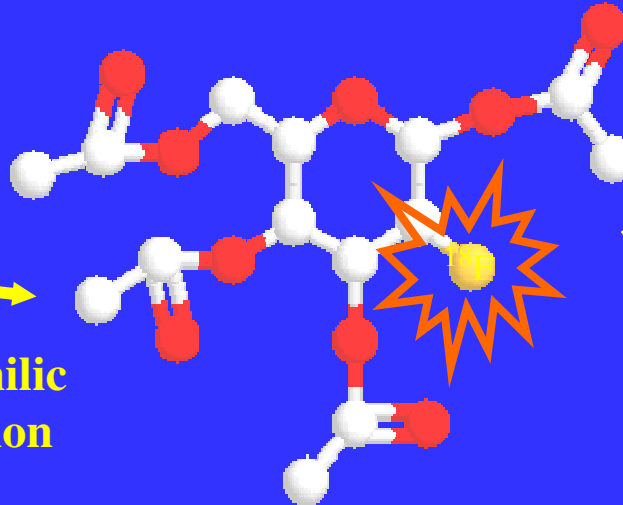


Nuclear Interface

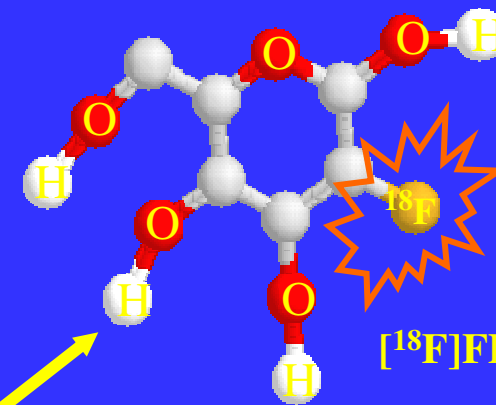


PRECURSOR

Nucleophilic
substitution



INTERMEDIATE



$[^{18}\text{F}]\text{FDG}$

De-protection

PRODUCT

Cleaning





July.2000

European School of Medical Physics - Archamps

A photograph of a hot lab facility. The room contains several hot cells, which are large, shielded enclosures used for handling radioactive materials. The cells are arranged in a row, with control panels and viewing windows. The room has a clean, industrial appearance with white walls and a light-colored floor. The ceiling features recessed lighting and ventilation fans. The text "Hot Cells" is overlaid in red in the upper right corner.

Hot Cells

HOT LAB

European School of Medical Physics - Archamps

ISOTOPES IN MEDICINE

DIAGNOSIS		THERAPY		
in vitro	in vivo	internal	external	
^{14}C ^3H ^{125}I others	^{99}Mo - $^{99\text{m}}\text{Tc}$ ^{201}Tl ^{123}I ^{111}In ^{67}Ga ^{81}Rb - $^{81\text{m}}\text{Kr}$ others β^+ emitters for PET ^{18}F , ^{11}C , ^{13}N , ^{15}O ^{86}Y , ^{124}I , ^{64}Cu ^{68}Ge - ^{68}Ga ^{82}Sr - ^{82}Rb ^{44}Ti - ^{44}Sc	systemic ^{131}I , ^{90}Y ^{153}Sm , ^{186}Re ^{188}W - ^{188}Re ^{166}Ho , ^{177}Lu , others α -emitters: ^{225}Ac - ^{213}Bi ^{211}At , ^{223}Ra ^{149}Tb e^- -emitters: ^{125}I	sources sealed sources ^{192}Ir , ^{182}Ta , ^{137}Cs many others needles for brachytherapy: (^{103}Pd), ^{125}I many others stands ^{32}P and others seeds ^{90}Sr or ^{90}Y , others applicators ^{137}Cs , others	tele radio ^{60}Co gamma knife ^{137}Cs blood cell irradiation

TRENDS

- **Therapy** fast growing demand
mab, peptides, oligonucleotides, nanoparticles, seeds
- **PET** cost effective use of [^{18}F] FDG
new tracer molecules,
diagnostic support of therapy
- $^{99}\text{Mo}/^{99\text{m}}\text{Tc}$ remains working horse in Nucl.Med.
growing demand, presently shortage in supply
- **Brachytherapy** growing demand
seeds (^{125}I) spheres (^{90}Y)