



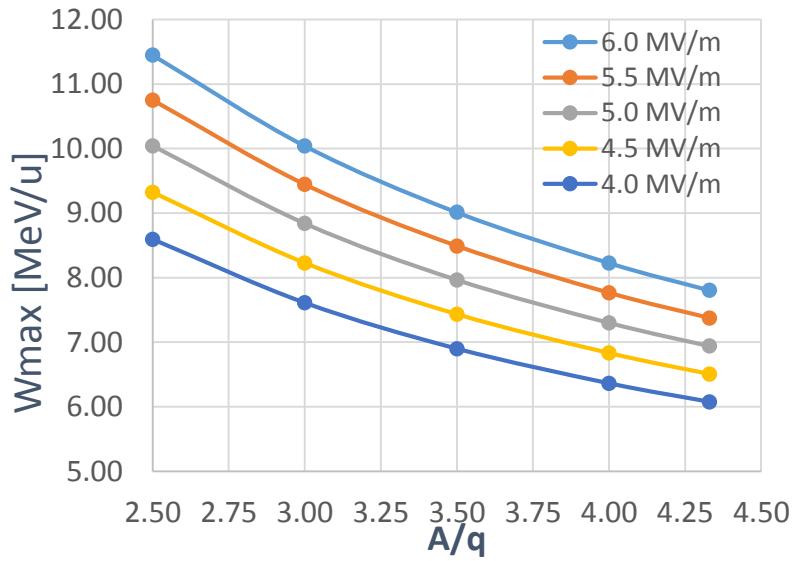
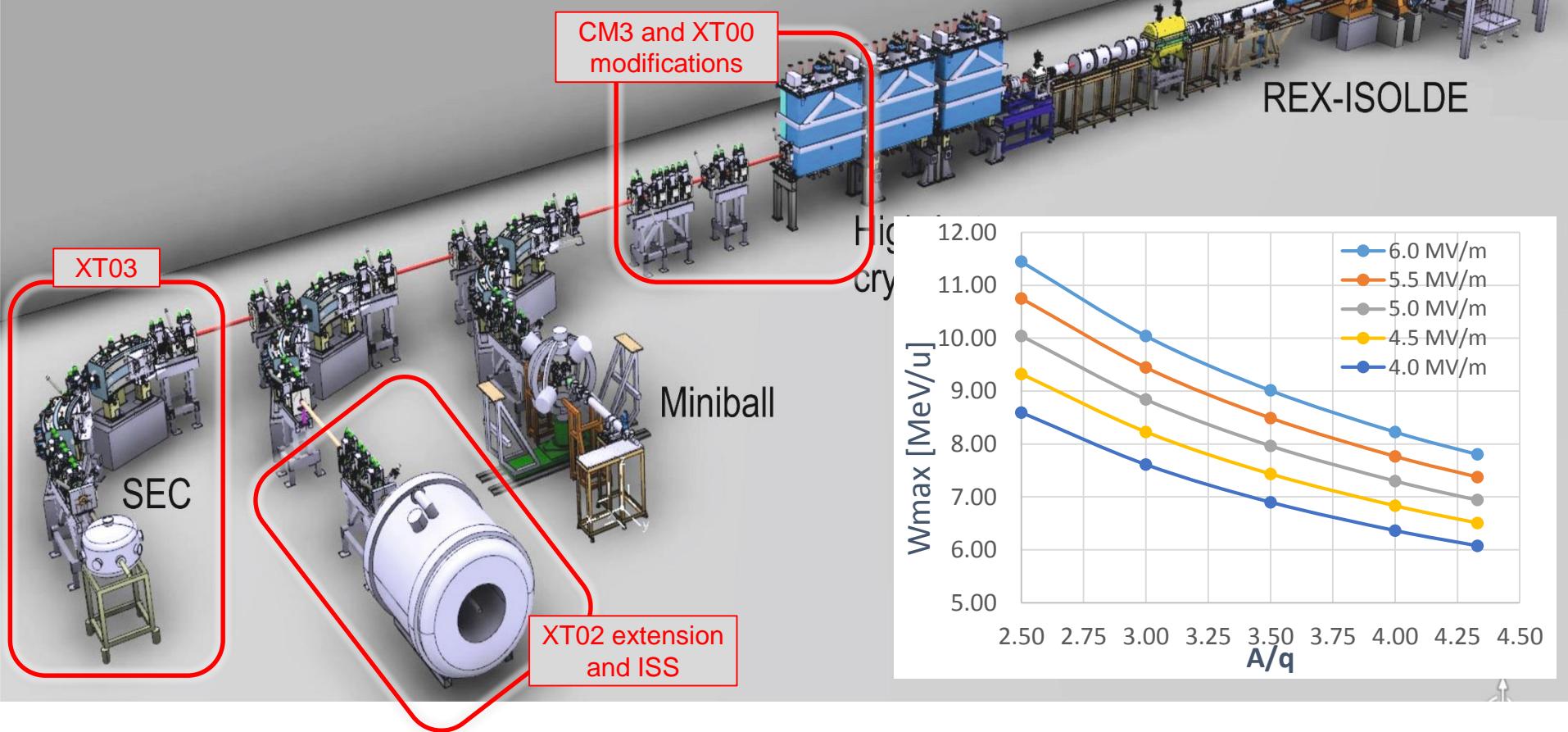
# Status and Planning of HIE-ISOLDE phase 2

Y. Kadi for the HIE-ISOLDE  
project team

# Phase2 Installation

Phase 2A HIE-ISOLDE project:

- Additional cryomodule (CM3)
- Additional HEBT line (XT03)
- Modification of the XT02 HEBT line



# 2016/2017 Shutdown works

## Cryo Maintenance & Repair



Third Cryomodule (CM3)  
January – February

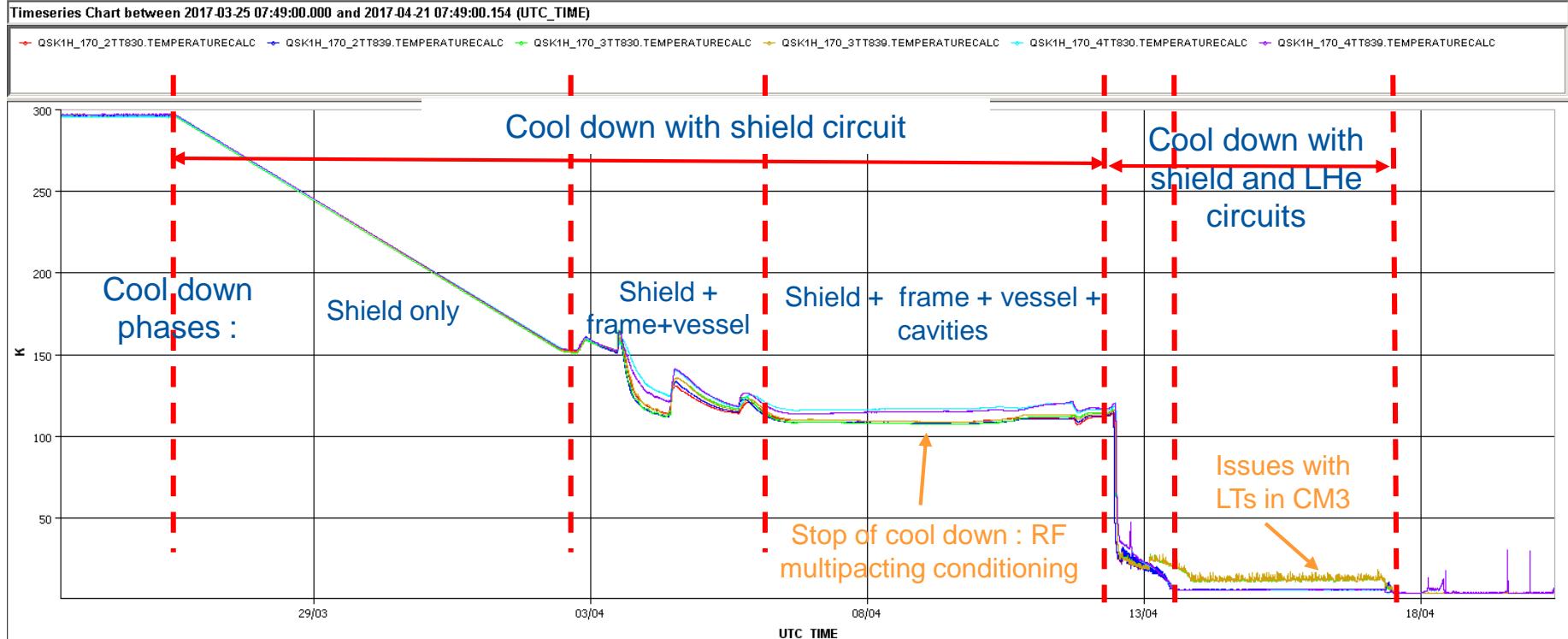


Third HEBT line (XT03)  
& ISS installation



Courtesy of E. Siesling (BE/OP)

# Cryo Plant Performance:



Cooldown: LHe filling of cryomodules achieved much quicker wrt 2016 and via the frame circuit only ⇒ proof of better LHe «quality»

Operation: ~ 100% available (one LHe loss event in CM1 caused 12 hrs downtime)

Phases	2016 2 CMs	2017 3 CMs
300K → 5K	≈ 15 days	≈ 9 days
LHe Filling (stable)	5 days	4h for CM1&2 + 4h for CM3

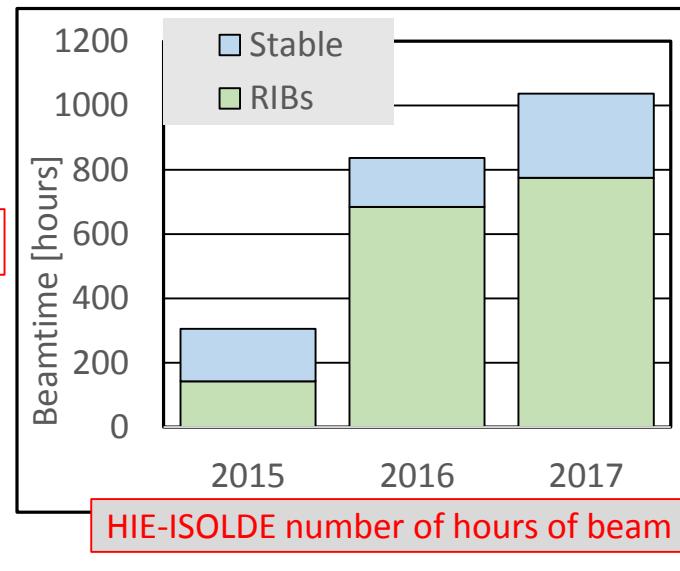
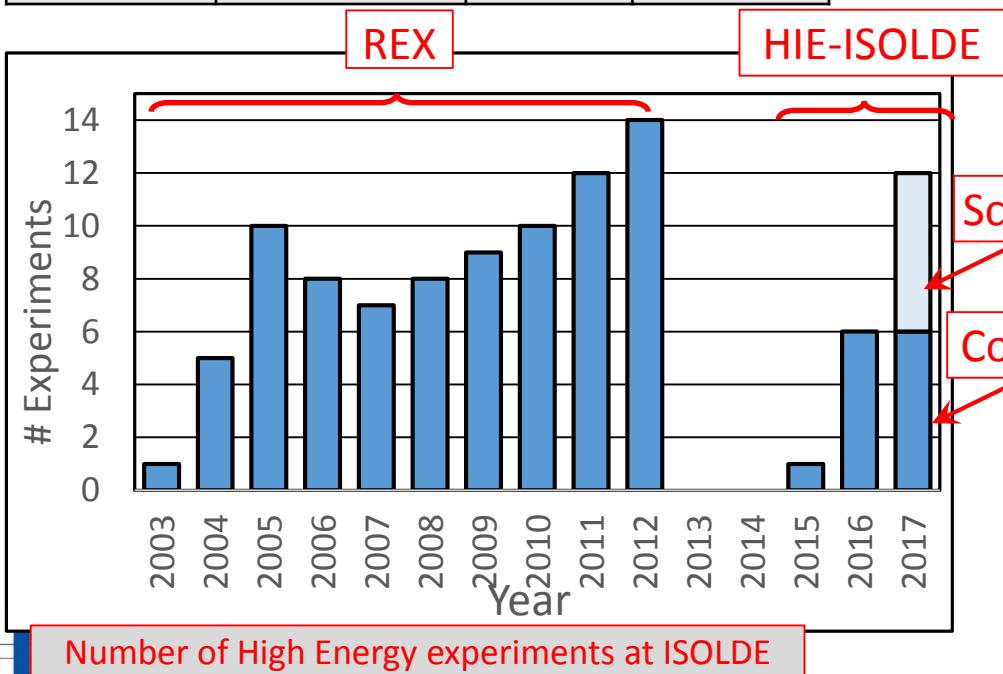
# REX/HIE-ISOLDE Physics Campaign:



Experiment number	Beam	Energy [MeV/u]	Beamtime [hours]
IS572	$^{94}\text{Rb}^{23+}$	6.21	140
IS619	$^{15}\text{C}^{5+} \rightarrow ^{15}\text{C}^{6+}$	4.35	245
IS558	$^{140}\text{Sm}^{34+}$	4.65	112.5
IS553	$^{142}\text{Ba}^{33+}$	3.40	23
	$^{144}\text{Ba}^{33+}$	3.40	39.5
	$^{144}\text{Ba}^{33+}$	4.20	84.5
IS659	$^{66}\text{Ge}^{16+}$	4.40	84.25
	$^{70}\text{Se}^{17+}$	4.40	13.1
IS597	$^{72}\text{Se}^{19+}$	4.40	33.5

- First stable beam delivered to the Miniball experimental station (end wk. 25)
- First radioactive ion beam (RIB) delivered (end wk. 27)
- Despite the short Physics campaign:
  - ✓ Six experiments already completed
  - ✓ Six additional experiments planned for the rest of the year

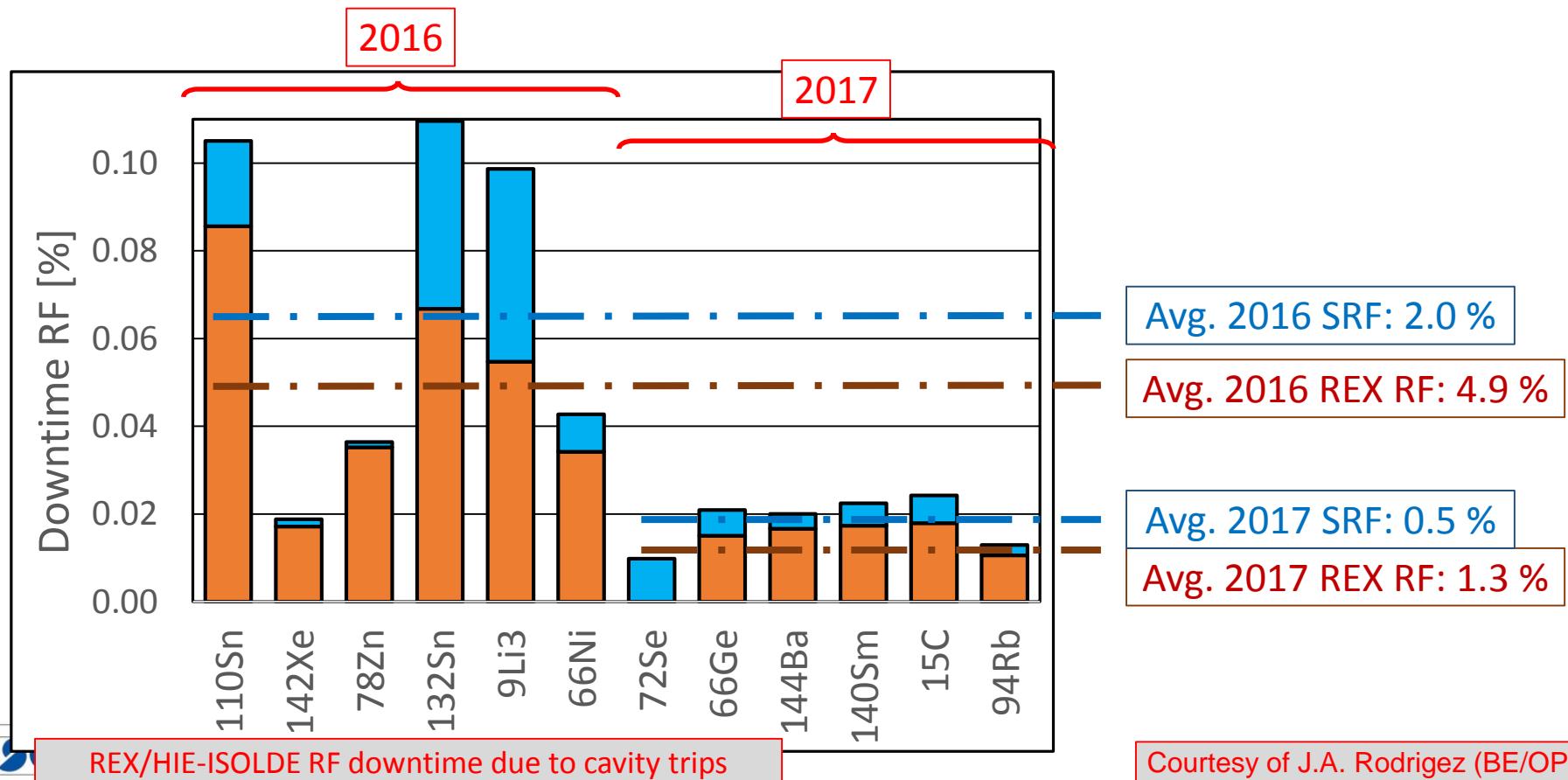
Courtesy of J.A. Rodriguez (BE/OP)



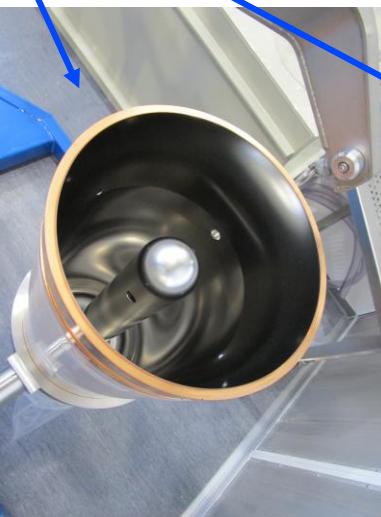
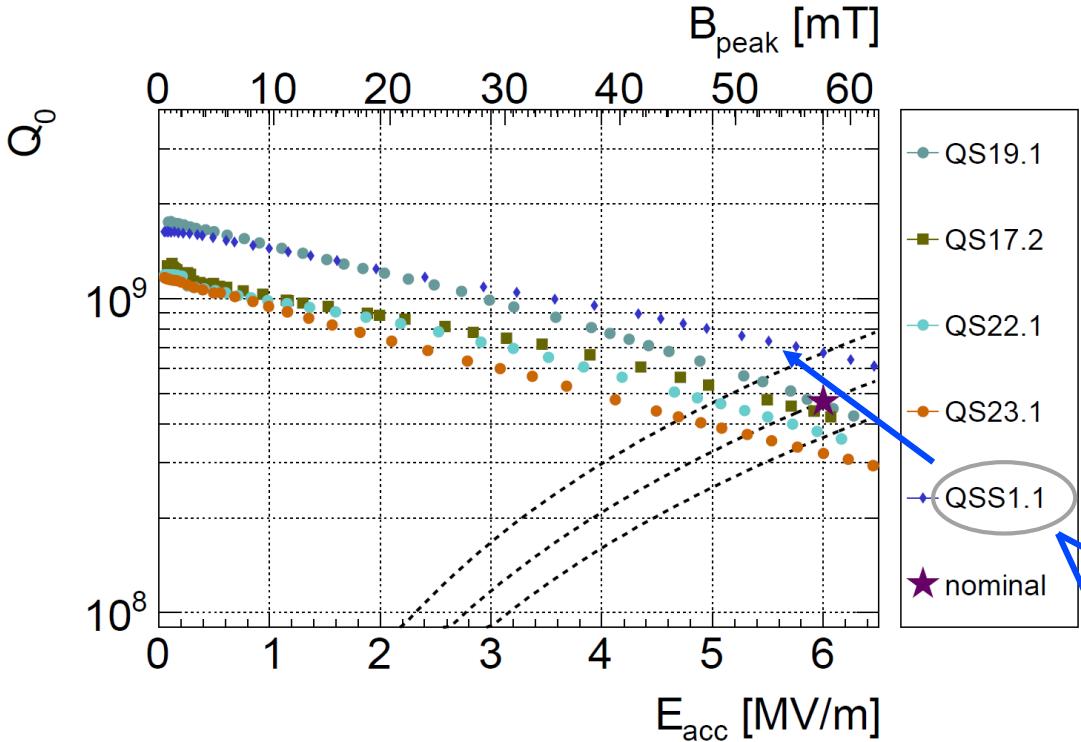
# REX/HIE-ISOLDE Reliability:



- Big improvement of the reliability of the linac:
  - REX RF 2016: 8 days down because of failure of the 9gap amplifier + 4.9 % cavity trips
  - REX RF 2017: 1.3 % cavity trips
  - SRF 2016: 2.0 % cavity trips
  - SRF 2017: 12 hours because of LHe loss in CM1 + 0.5 % cavity trips



# CM4 Assembly work



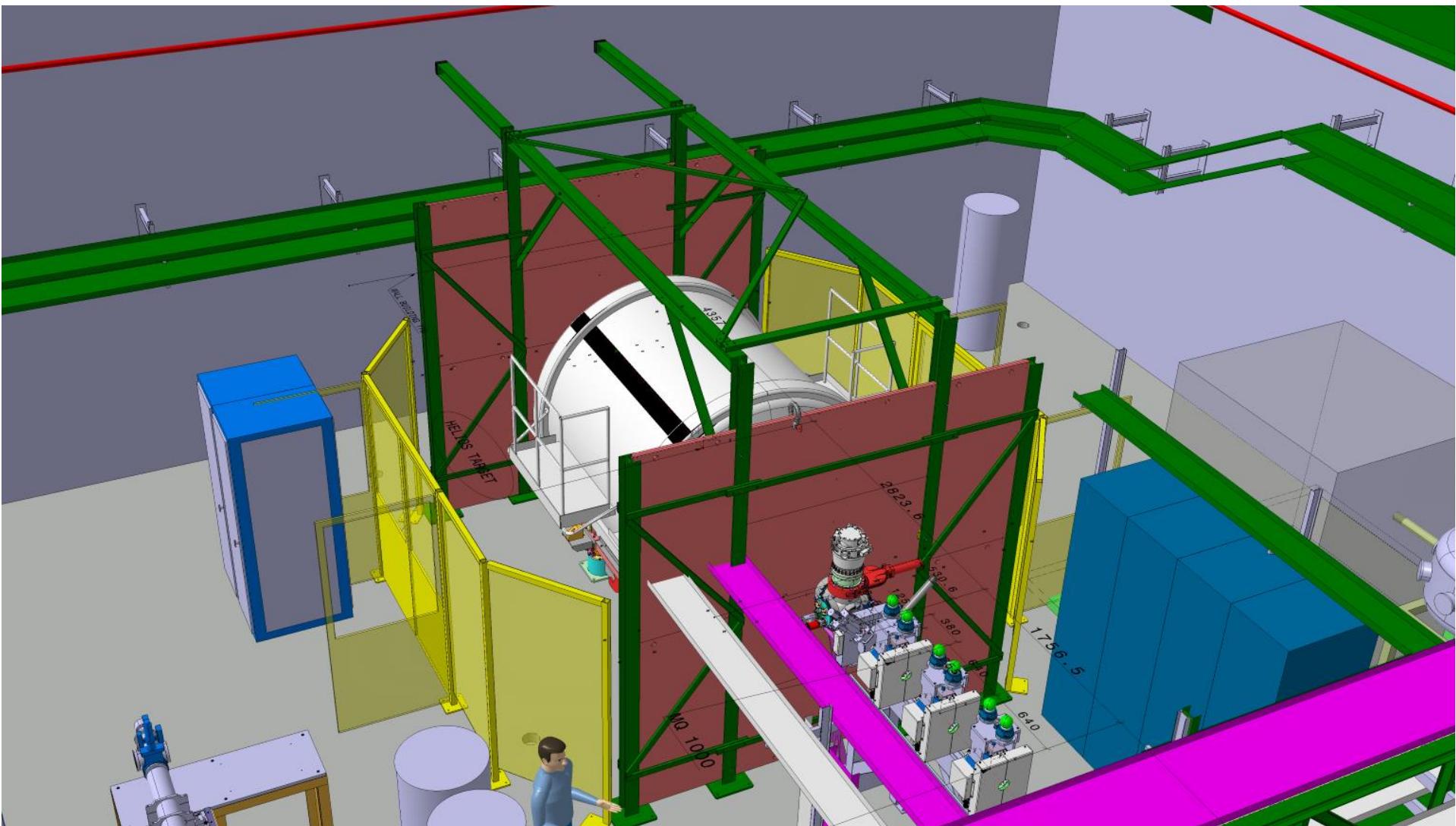
# CM4 Assembly work



ID	% Compl	Task Name	Duration	Start	End	Notes
715	89%	Assembly CM4 (21+1 wks)	216 days	Wed 25/01/17	Mon 20/03/17	Assembly CM4 (21+1 wks)
716	100% ✓	Housekeeping	18 days	Wed 25/01/17	Mon 12/02/17	
717	100% ✓	Vacuum vessel assembly	4 wks	Mon 13/02/17	Tue 07/03/17	
718	100% ✓	Thermal shield and vacuum vessel assembly	3 wks	Mon 06/03/17	Mon 03/04/17	
719	100% ✓	Chimney assembly	1 wk	Mon 27/03/17	Mon 03/04/17	
720	100% ✓	Top plate assembly	2 wks	Mon 03/04/17	Mon 18/04/17	
721	100% ✓	Upper thermal shield and helium tank	3.4 wks	Wed 19/04/17	Fri 13/05/17	
722	100% ✓	Insertion of chimney	1 wk	Mon 15/05/17	Mon 22/05/17	
723	100% ✓	Installation of the support frame	3 wks	Mon 22/05/17	Mon 12/06/17	
724	100% ✓	Installation of the solenoid	2 wks	Mon 14/06/17	Mon 02/07/17	
725	100% ✓	Intermediate vacuum testing	4.8 wks	Mon 28/06/17	Mon 13/08/17	
726	100% ✓	Installation of cavities	2 wks	Mon 25/09/17	Mon 09/10/17	
727	60%	Installation of the cavities's aux (tuner, coupler, RF cables)	5.8 wks	Mon 09/10/17	Mon 06/11/17	
728	100% ✓	Adjusters test campaign	3 wks	Mon 16/10/17	Mon 03/11/17	
729	0%	Cryo-module vessel clousure	1 wk	Fri 17/11/17	Sat 25/11/17	
730	0%	Contingency	2 wks	Fri 24/11/17	Sat 02/12/17	
731	0%	Final assembly qualification testing	1 wk	Fri 24/11/17	Sat 02/12/17	
732	0%	CM4 test outside CR	2 wks	Fri 01/12/17	Sat 09/12/17	

Courtesy of F. Formenti (EN/EA)

# ISS Magnetic Shielding



Courtesy of S. Maridor (EN/ACE)

# ISS Magnetic Shielding



Courtesy of K. J. Buffet (EN/EA)

# ISS Magnetic Shielding



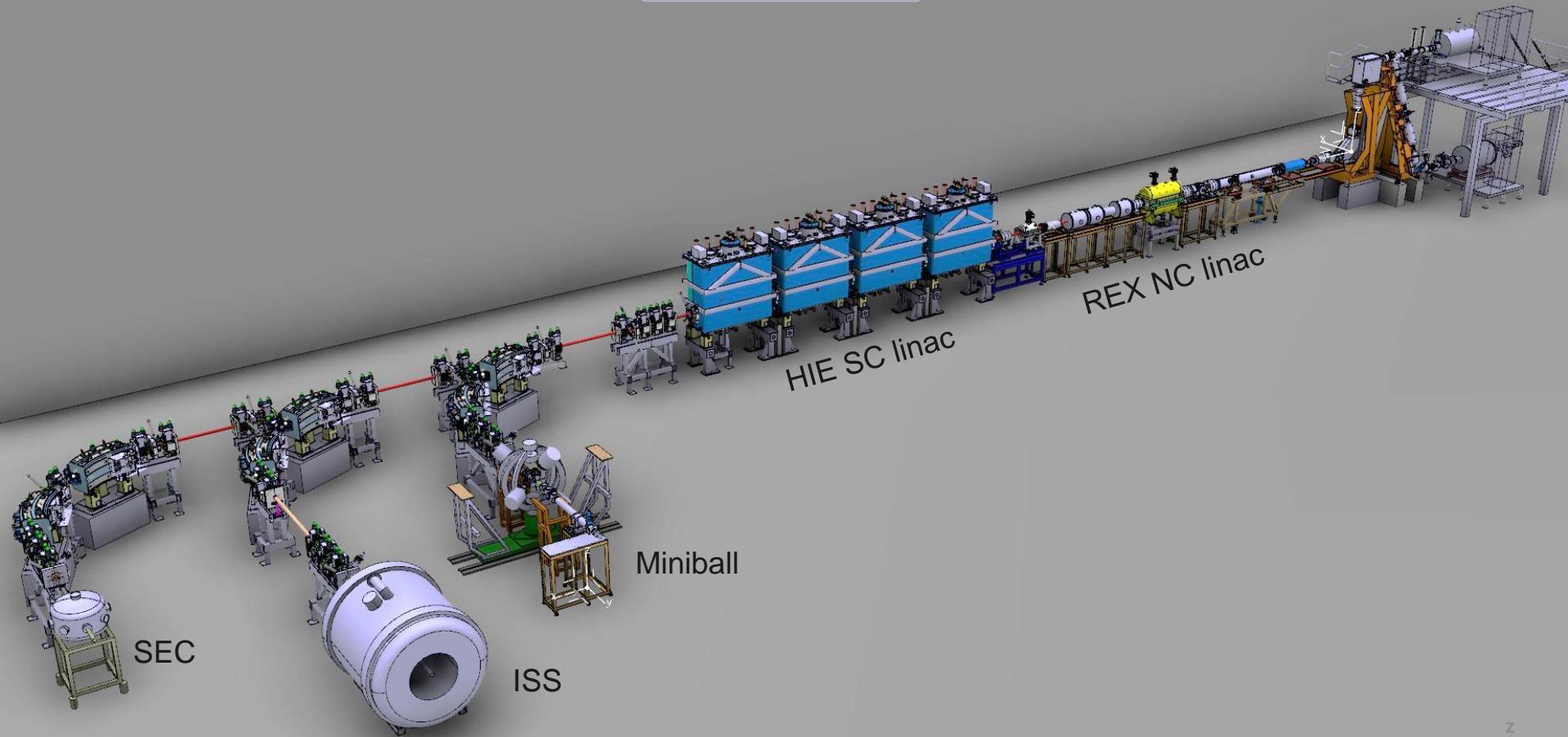
ID	% Comp.	Task Name	Duration	Start	Finish	2018													
						August 31	September 1	September 31	October 1	October 31	November 1	November 30	December 1	December 31	January 1	January 31	February 1	February 28	March 1
473	47%	ISS Magnetic shielding installation and first tests	40.5 days	Mon 09/10/17	Mon 04/12/17														
474	10... ✓	Tracing structure and Dbox support holes	2 days	Tue 10/10/17	Wed 11/10/17														
475	55%	Design, fabrication flanges (feedthroughs, etc) + vacuum chamber	31 days	Mon 09/10/17	Mon 20/11/17														
476	10... ✓	Installation shielding structure, plates + drilling holes & inserts (incl Dbox support holes)	5 days	Mon 23/10/17	Fri 27/10/17														
477	10... ✓	Installation (temp routing) DC and instrumentation cabling	4 days	Mon 30/10/17	Thu 02/11/17														
478	10... ✓	Installation side fences	3 days	Fri 03/11/17	Tue 07/11/17														
479	0%	Magnetic field measurement system installation	1.5 days	Mon 13/11/17	Tue 14/11/17														
480	0%	Alignment magn. Field measurement system	1 day	Tue 14/11/17	Wed 15/11/17														
481	0%	Ramp up magnet	0.5 days	Wed 15/11/17	Wed 15/11/17														
482	0%	Magnetic field mapping (includes weekend shifts?)	2.5 days	Thu 16/11/17	Mon 20/11/17														
483	0%	Ramp down magnet for remaining installation work	0.5 days	Mon 20/11/17	Mon 20/11/17														
484	0%	Installation electronic racks (pre-amps, etc) if necessary for first test	4 days	Tue 21/11/17	Fri 24/11/17														
485	0%	Installation Dbox support	0.5 days	Tue 21/11/17	Tue 21/11/17														
486	0%	Level Dbox table	0.5 days	Tue 21/11/17	Tue 21/11/17														
487	0%	Installation Dbox + opening shielding back side (for survey work Dbox)	0.5 days	Wed 22/11/17	Wed 22/11/17														
488	0%	Alignment Dbox + closure shielding	1 day	Wed 22/11/17	Thu 23/11/17														
489	0%	Installation vacuum flanges, chambers & closure vacuum	1 day	Thu 23/11/17	Fri 24/11/17														
490	0%	Pumping the magnet and sector (includes weekend)	1.5 days	Thu 23/11/17	Sun 26/11/17														
491	0%	Ramp up magnet	0.5 days	Mon 27/11/17	Mon 27/11/17														
492	0%	Possible period of tests with stable beam	4.5 days	Mon 27/11/17	Sun 03/12/17														
493	0%	Ramp down magnet for shutdown period	0.5 days	Mon 04/12/17	Mon 04/12/17														

Courtesy of F. Formenti (EN/EA)

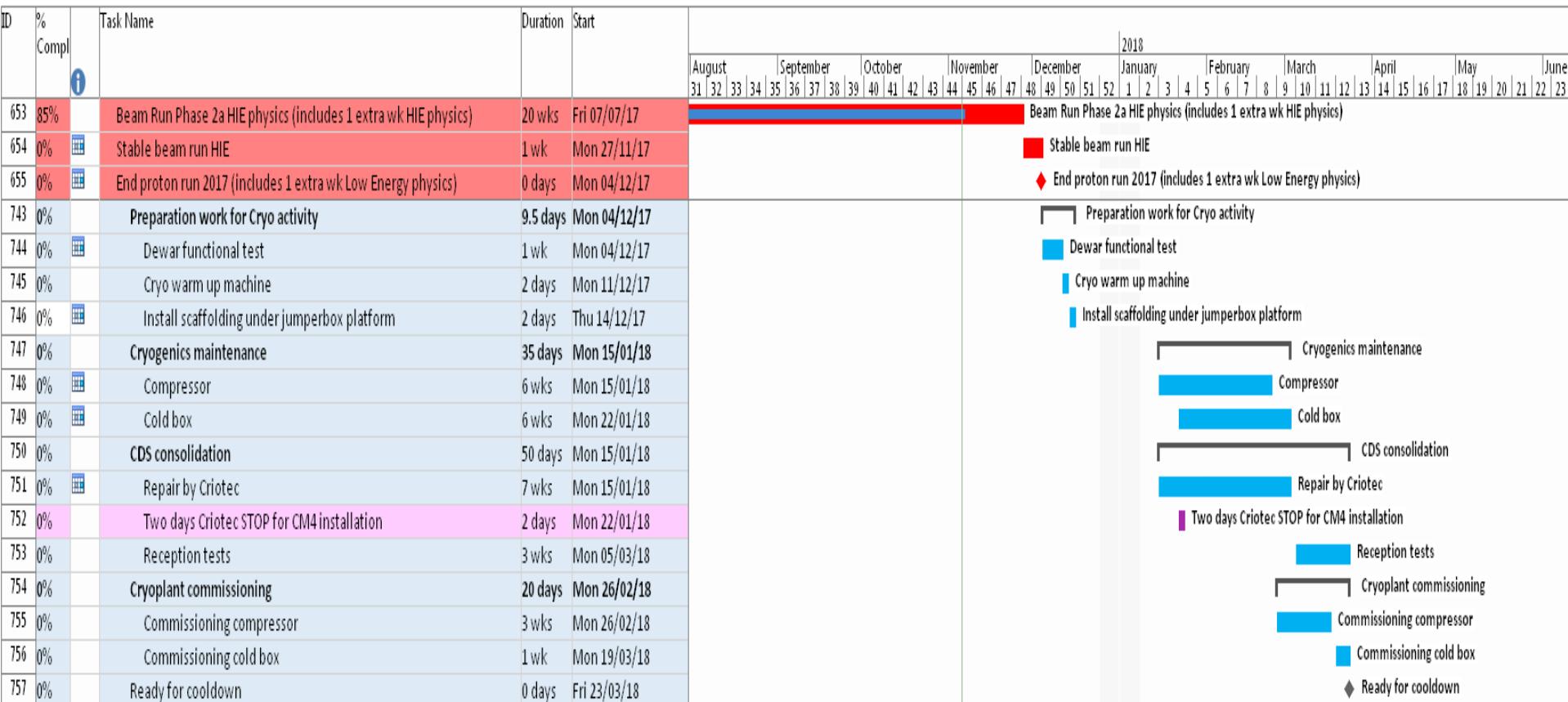
# Phase2 Completion YETS 2017/2018



- Additional cryomodule (CM4)



# Cryo Plant Maintenance

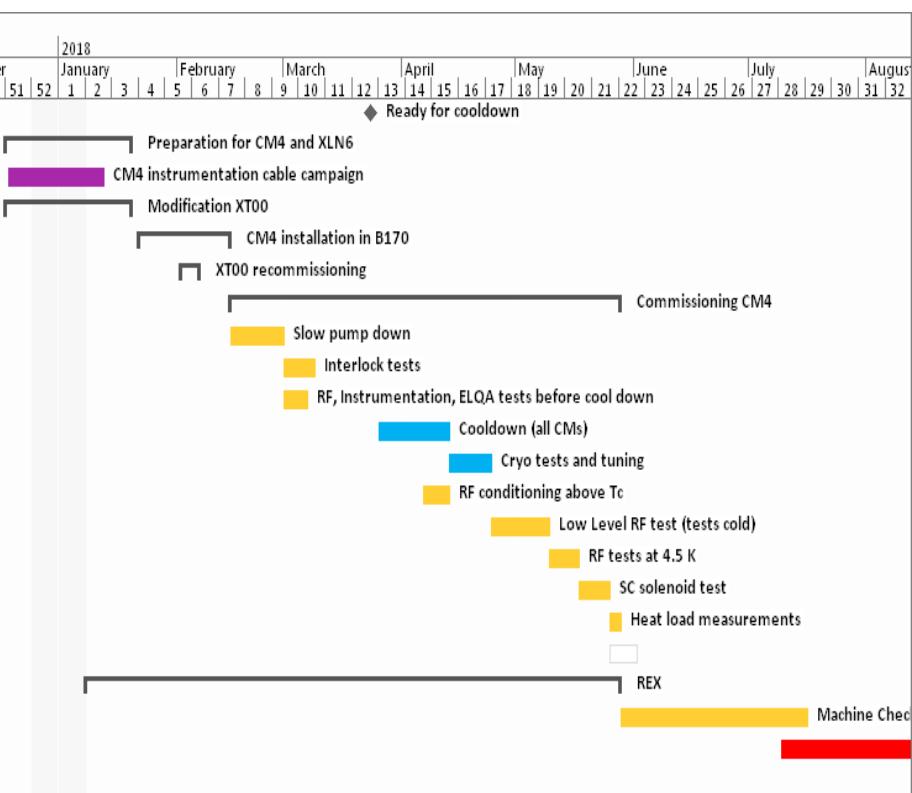


Courtesy of F. Formenti (EN/EA)

# CM4 Installation & Commissioning



ID	% Compl.	Task Name	Duration	Start
757	0%	Ready for cooldown	0 days	Fri 23/03/18
758	0%	Preparation for CM4 and XLN6	15 days	Mon 18/12/17
759	0%	CM4 instrumentation cable campaign	1.8 wks	Mon 18/12/17
760	0%	Modification XT00	15 days	Mon 18/12/17
776	0%	CM4 installation in B170	18 days	Mon 22/01/18
797	0%	XT00 recommissioning	3 days	Fri 02/02/18
800	0%	Commissioning CM4	67.5 days	Thu 15/02/18
801	0%	Slow pump down	2 wks	Thu 15/02/18
802	0%	Interlock tests	1.2 wks	Thu 01/03/18
803	0%	RF, Instrumentation, ELQA tests before cool down	4 days	Thu 01/03/18
804	0%	Cooldown (all CMs)	2.5 wks	Mon 26/03/18
805	0%	Cryo tests and tuning	7 days	Fri 13/04/18
806	0%	RF conditioning above Tc	1 wk	Fri 06/04/18
807	0%	Low Level RF test (tests cold)	2 wks	Tue 24/04/18
808	0%	RF tests at 4.5 K	1 wk	Wed 09/05/18
809	0%	SC solenoid test	1 wk	Thu 17/05/18
810	0%	Heat load measurements	1 day	Fri 25/05/18
811	0%	Thermal cycles	1 wk	Fri 25/05/18
812	0%	REX	95.5 days	Mon 08/01/18
815	0%	Machine Check out and beam commissioning	7 wks	Mon 28/05/18
816	0%	Beam run Phase 2b	18.6 wks	Mon 09/07/18
817	0%	End proton run 2018	0 days	Fri 16/11/18



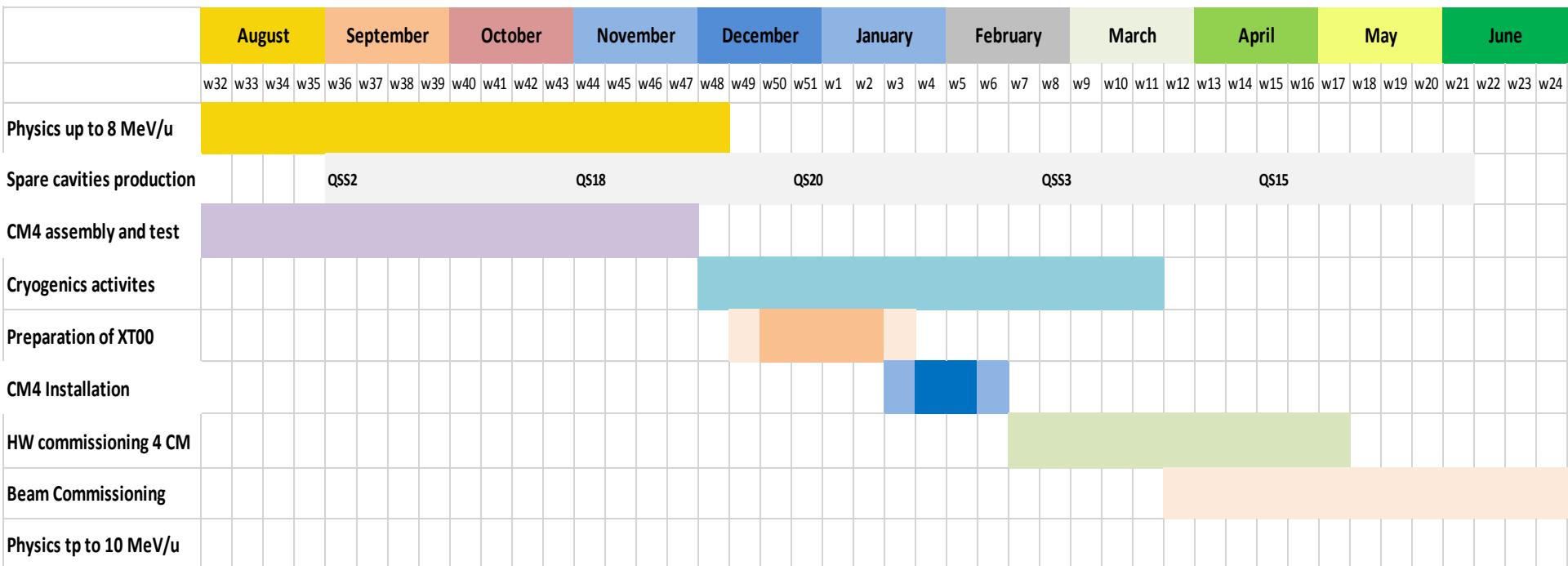
Detailed planning on:

<https://espace.cern.ch/HIE-ISOLDE-mgt/Presentations/Forms/AllItems.aspx>

Courtesy of F. Formenti (EN/EA)



# Spare Cavities



Courtesy of W. Delsolaro Venturini (BE/RF)

