



# Xilinx 9500/9500XL CPLD Testing CNGS 2009 Update 3.09



TE/MPE/MI

Radiation Working Group

3<sup>rd</sup> September 2009

B.Todd, M. Zerlauth, I. Romera, A. Castaneda

MI has installed a Radiation Test Bench "CIRX" which is in CNGS

**32 x XC9500 (5V)**

**32 x XC9500XL (3.3V)**



**32 x XC9500 (5V)**

**9 glitches**

**15/08/2009 03:12:08.0289 – Beam ON**

**16/08/2009 15:33:13.7339 – Beam ON**

**17/08/2009 18:35:46.0737 – Beam ON/OFF**

**20/08/2009 05:55:53.3168 – Beam ON**

**22/08/2009 00:40:03.1329 – Beam ON**

**23/08/2009 05:17:16.3159 – Beam ON**

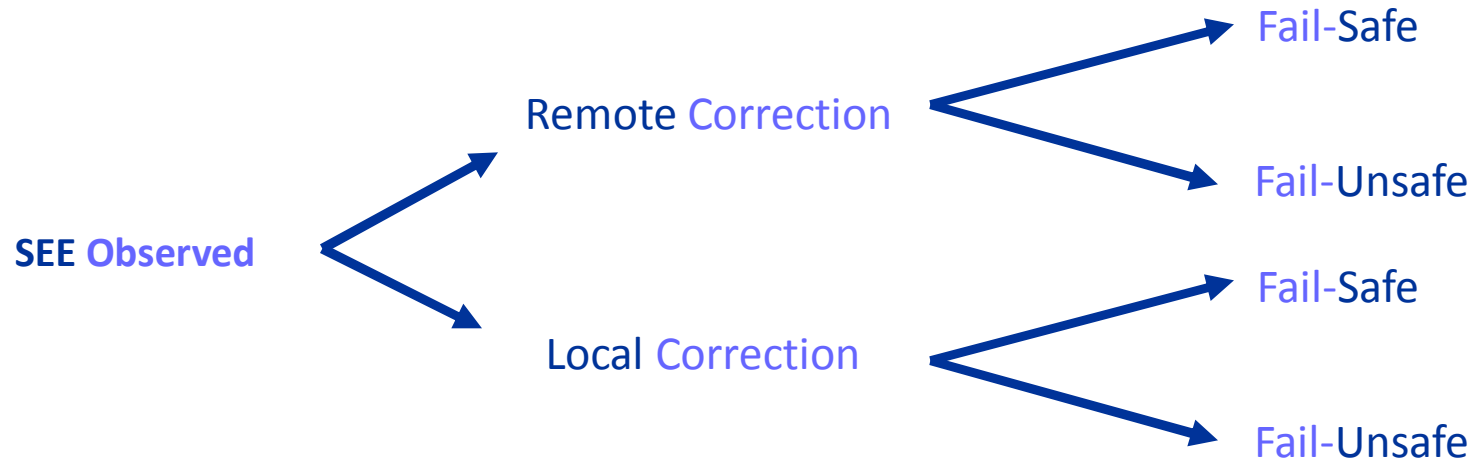
**01/09/2009 08:11:19.3216 – Beam ON**

**01/09/2009 11:15:13.6641 – Beam ON**

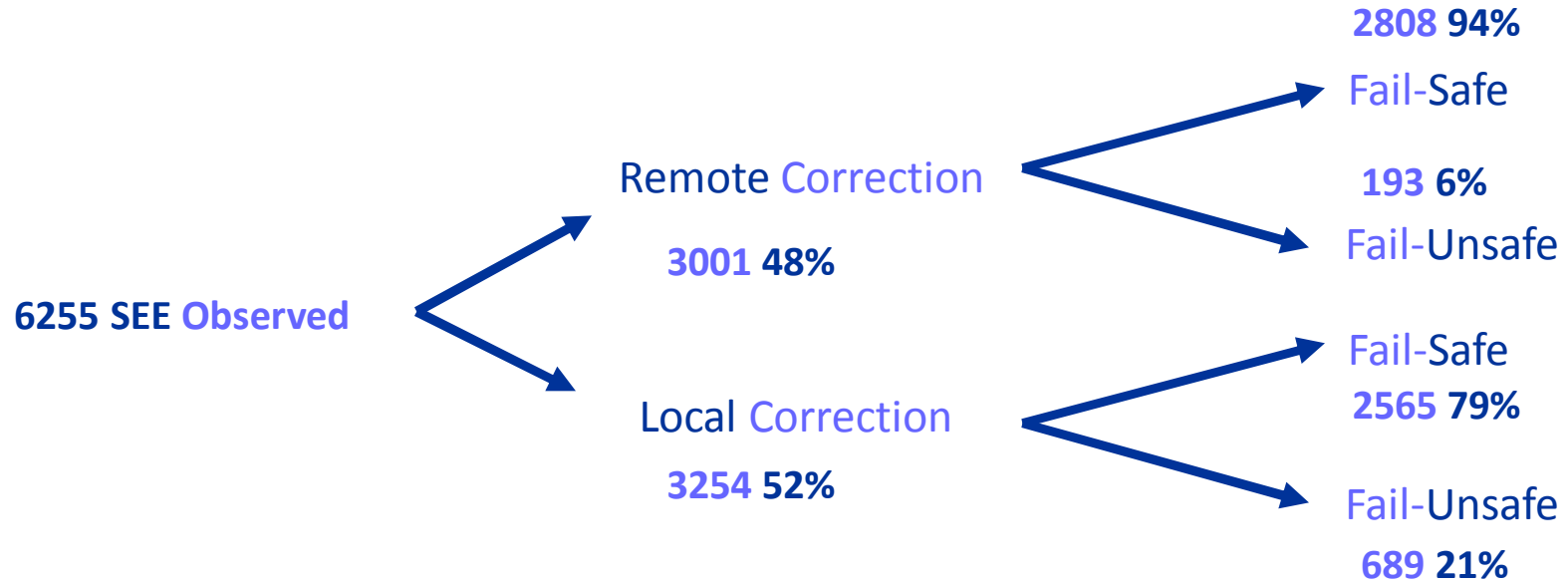
**02/09/2009 08:27:47.7136 – Beam ON**

one event doubtful there was beam – will have to look at logging shot-by-shot  
Could be EMC...

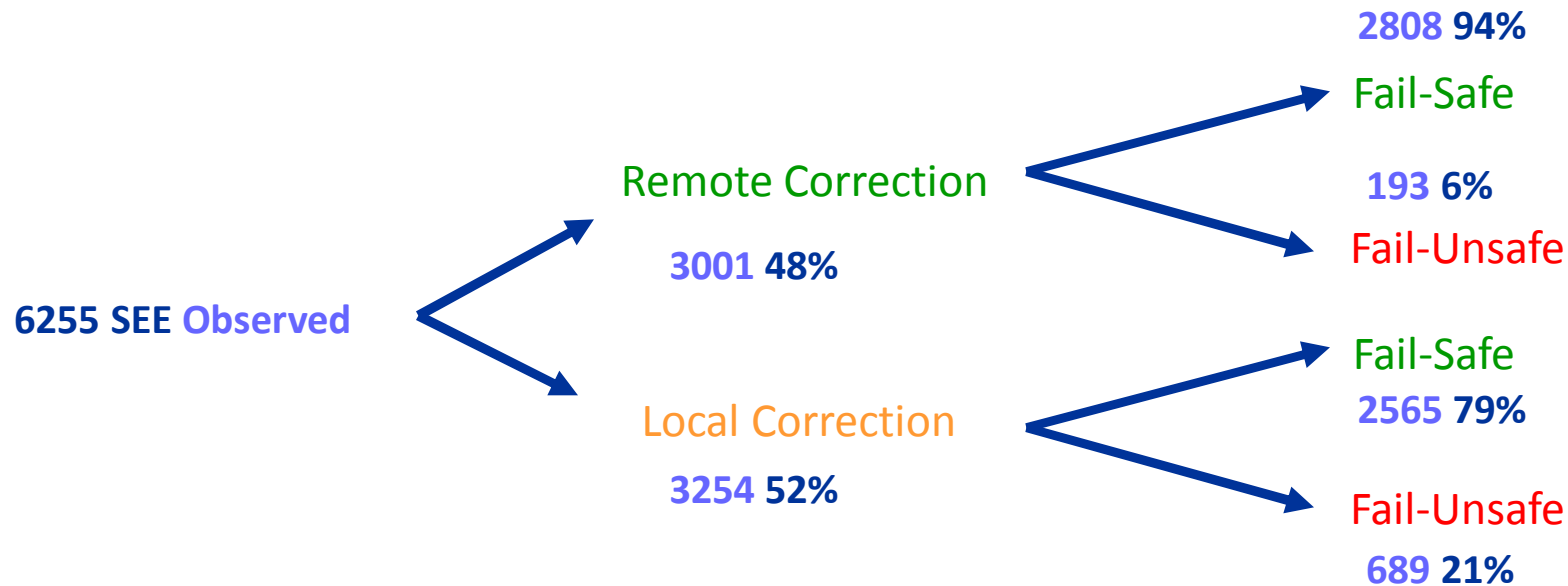
32 x XC9500XL (3.3V)



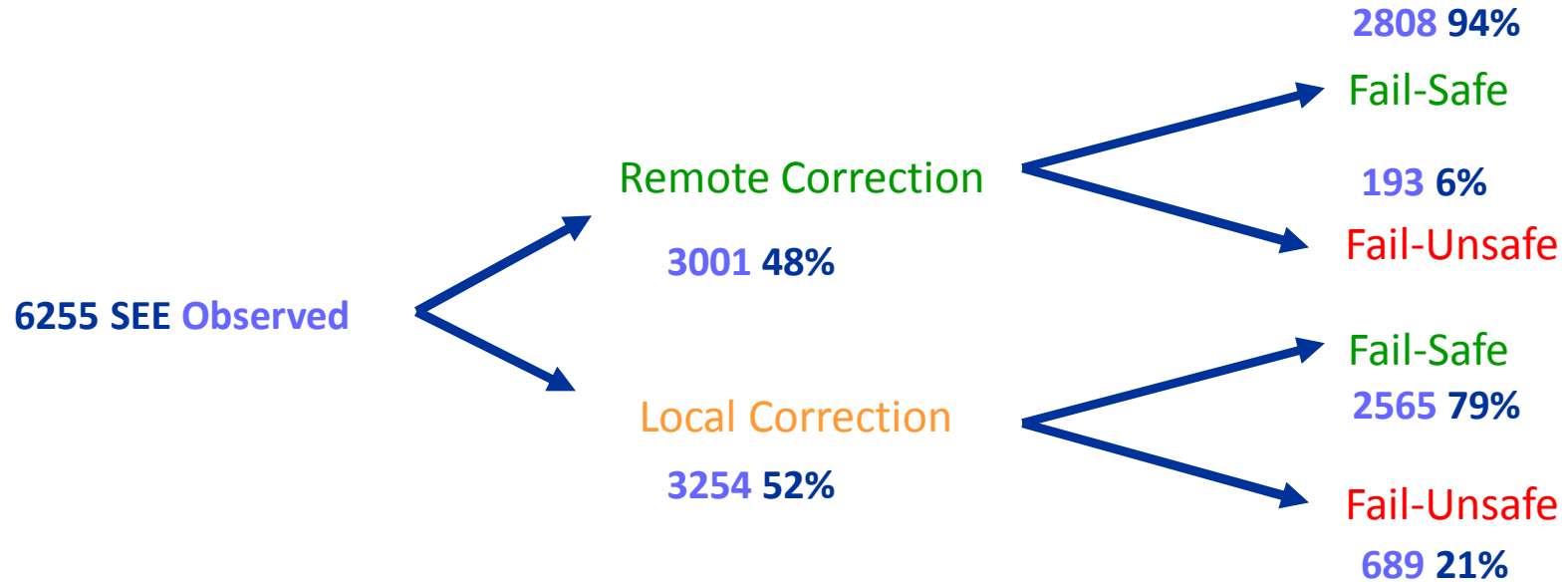
32 x XC9500XL (3.3V)



32 x XC9500XL (3.3V)



32 x XC9500XL (3.3V)



47 (Gy) Total Dose

No failed devices yet.

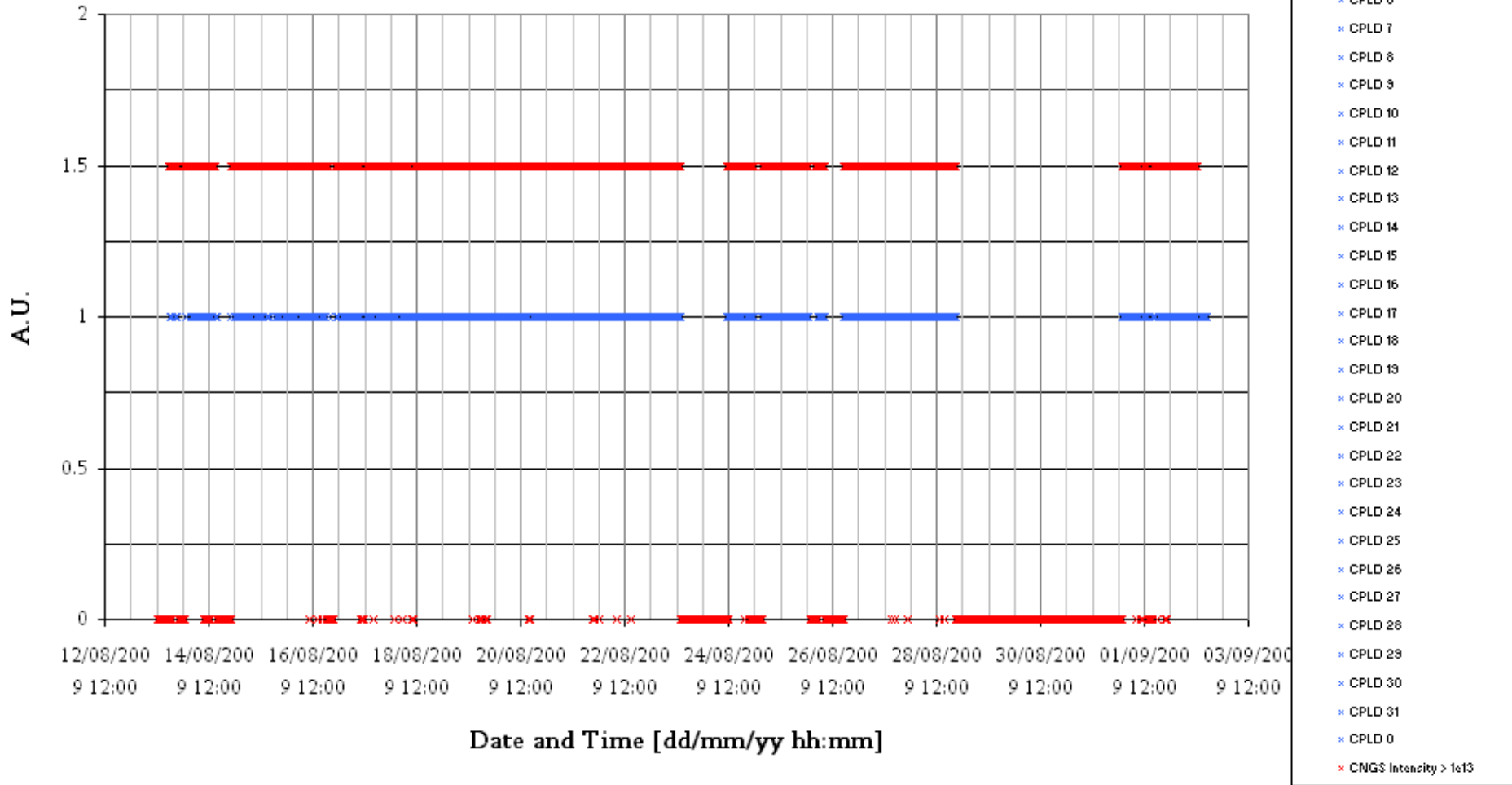
1.13e12 1MeV equivalent Hadrons

5e-9 Events per Particle

7.8e11 >20MeV Neutrons

8e-9 Events per Particle

## Single Event Upsets Observed in the CIRB Test Bench with Fluence on CNGS Target





## A look in our stock showed:

Device:	Package:	has Pb:	Circuit Revision:	Wafer Fabrication Location:	Geometry:	Year:	Week:	Assembly:	Full Lot Number:	Speed Grade:	Temperature:
XC95288	HQ208	Yes	A	E	M	05	13	A	1352012A	-10	Commercial
XC95288	HQ208	Yes	A	M	M	06	49	A	1433121A	-10	Commercial
XC95144	PQ100	Yes	A	M	M	03	45	F	1287020A	-15	Commercial
XC95144	PQ100	No	A	M	M	06	09	F	3018364A	-10	Commercial
XC95144	PQ100	No	A	M	M	06	45	F	3052264A	-10	Commercial
XC95144	PQ100	No	A	M	M	06	45	F	3031762A	-10	Commercial
XC95144	PQ100	No	A	M	M	07	09	F	3065279A	-10	Commercial
XC95288XL	TQ144	No	A	W	N	09	05	D	3631628A	-6	Commercial

### Wafer Fabrication Location Codes:

- E = UMC, 8"
- F = UMC, 8"
- G = UMC, 12"
- K = Seiko
- M = UMC, 8"
- N = Toshiba
- P = Philips, MOSIV
- R = ST Micro
- W = He-Jian, China

### Geometry Codes

- H = 1.00um
- J = 0.60um (3-layer CMOS)
- K = 0.85um
- M = 0.50um (3-layer CMOS)
- N = 0.35 (4 metal)
- P = 0.35-0.25 Hybrid
- S = 0.18-0.22 Hybrid
- T = 0.18-0.15 Hybrid

### Assembly Codes:

- A = AMKOR Korea
- B = IBM, Canada
- D = SPIL, Taiwan
- F = AMKOR Philippines
- S = STATS ChipPAC

Sylvie (EPC) will arrange to have the plastic taken off, so we can inspect

## Next steps:

### 1 . Keep going

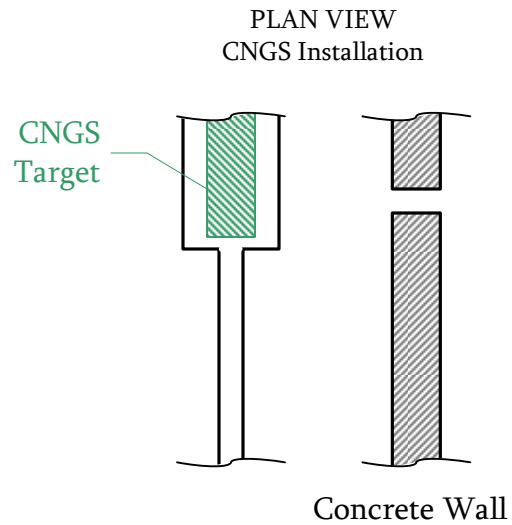
Want to get figures for **Total Dose** too

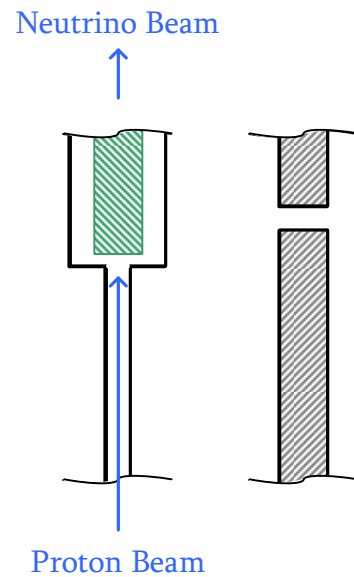
### 2. Contingency preparation for moving the BIC away from radiation

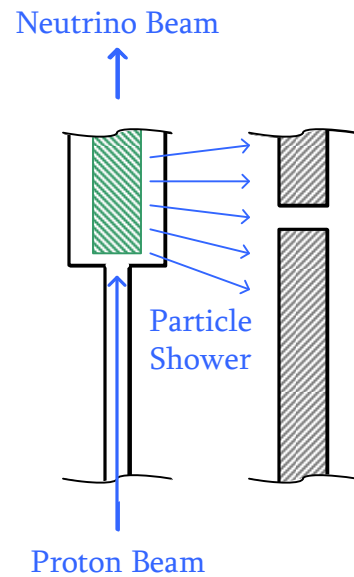
**UA63/67**

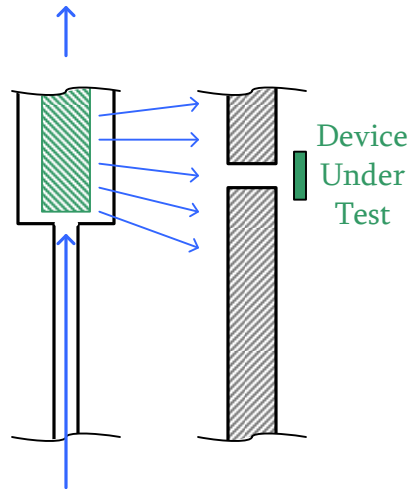


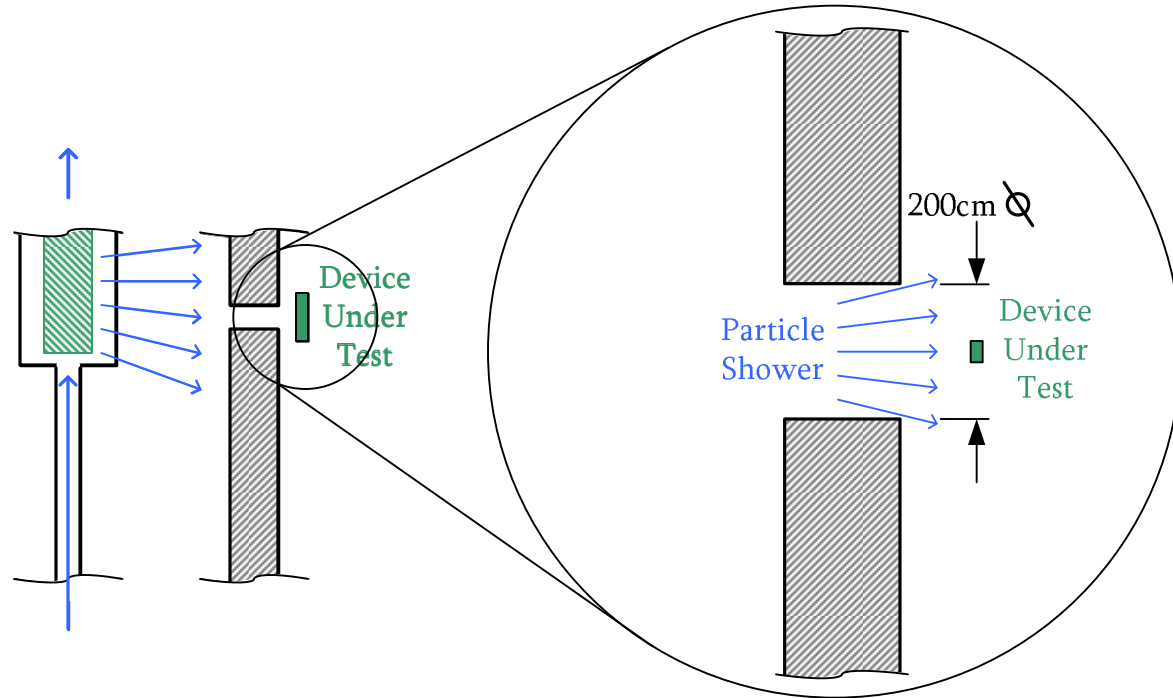
FIN



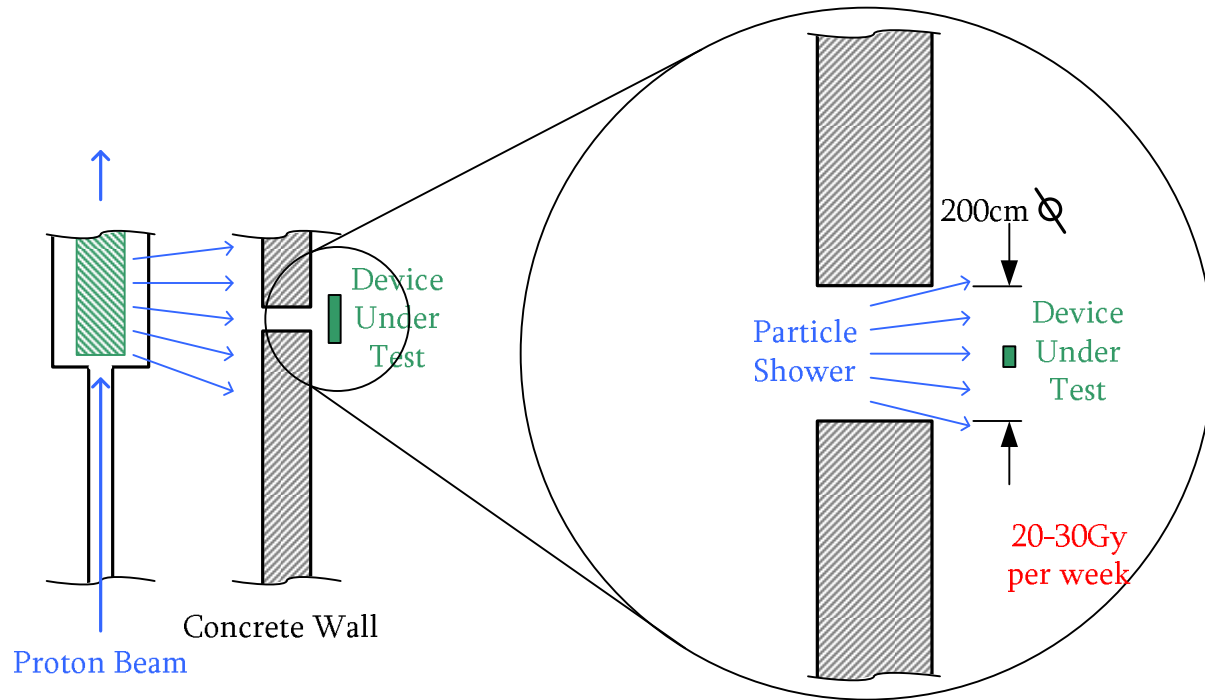


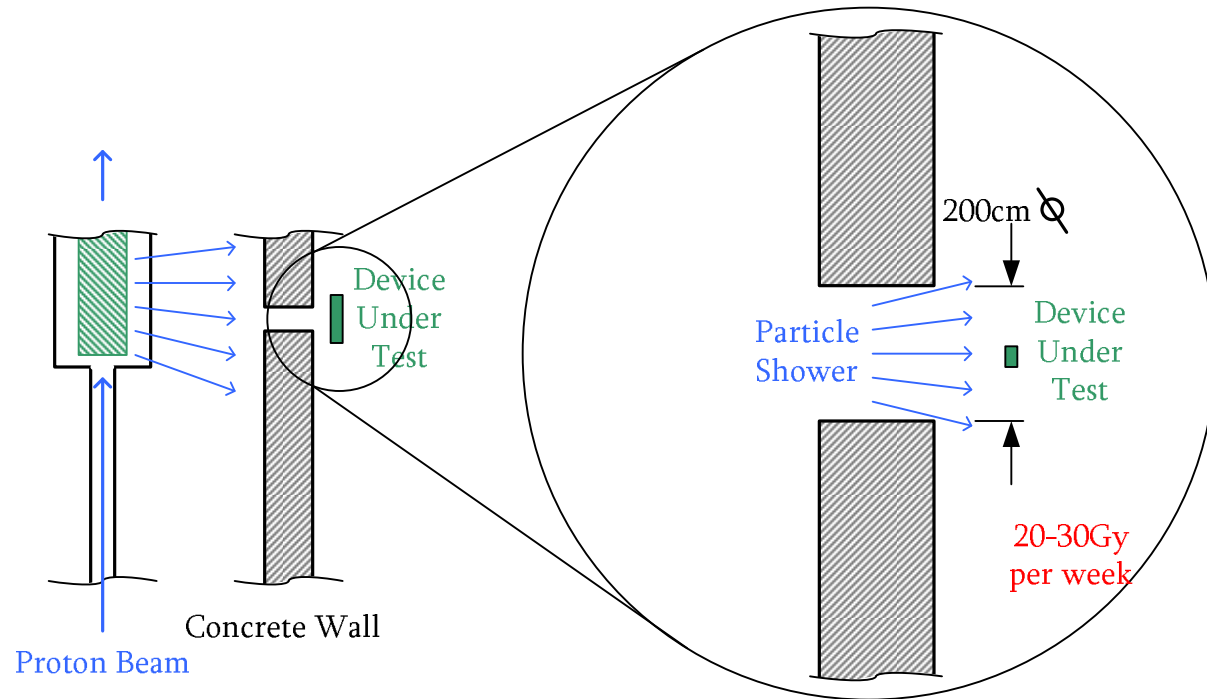




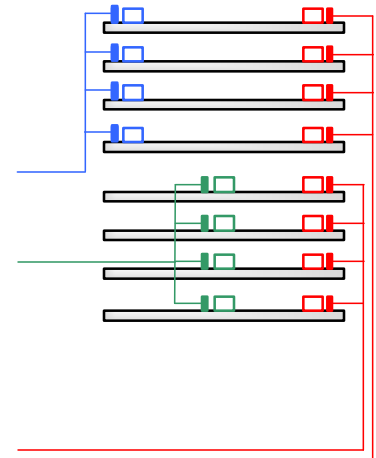
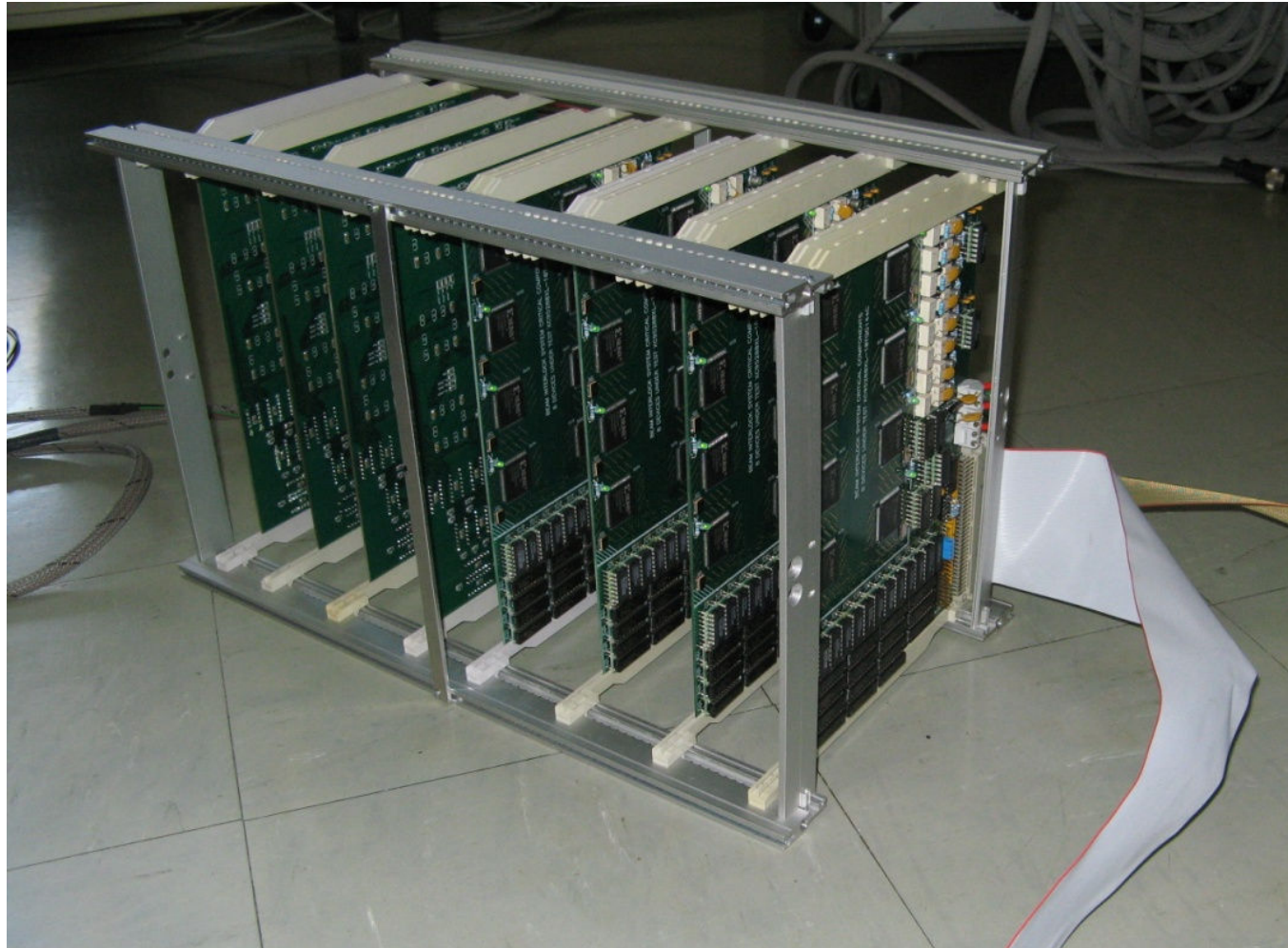




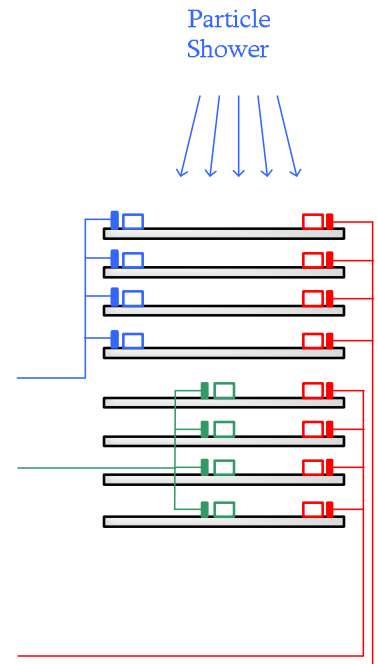


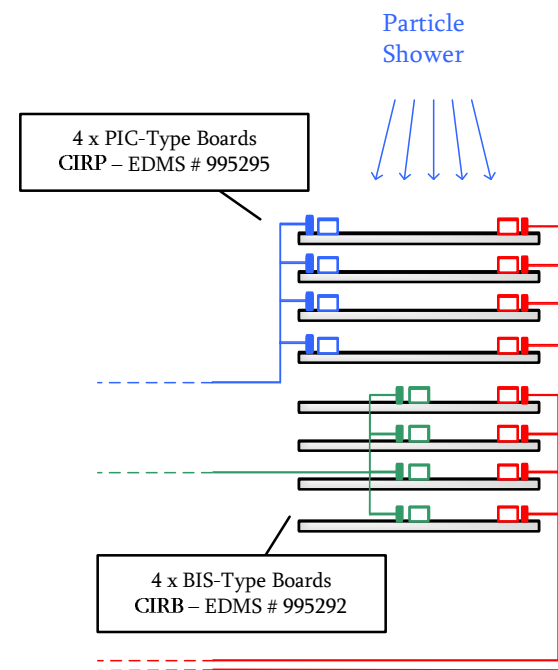


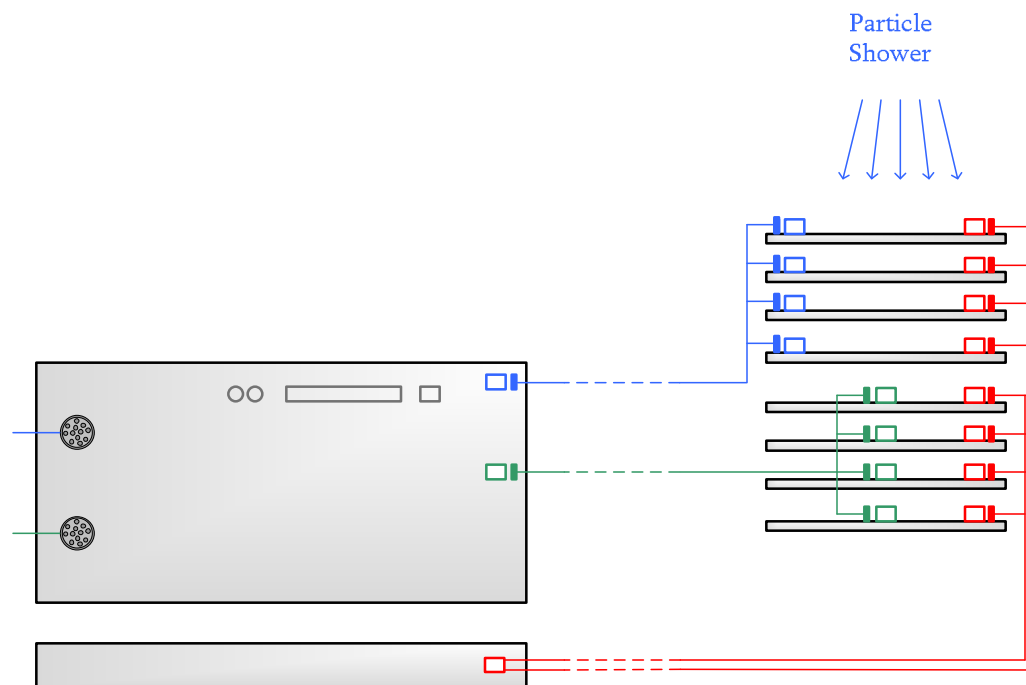
XC95144 x 32  
XC95288XL x 32

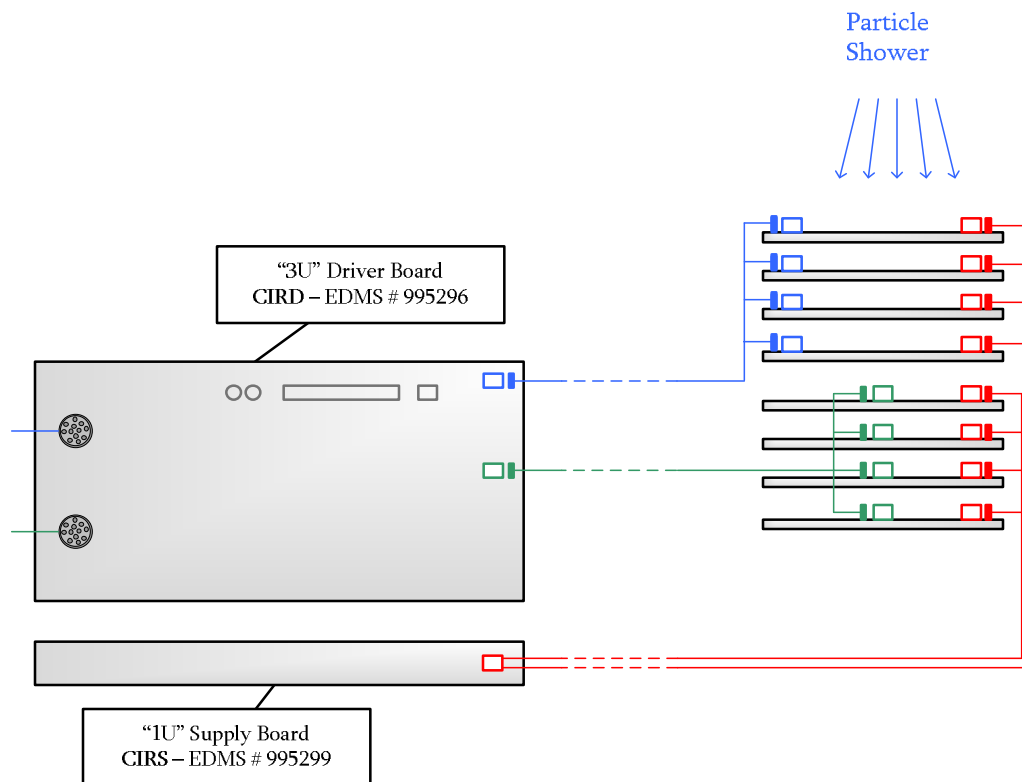


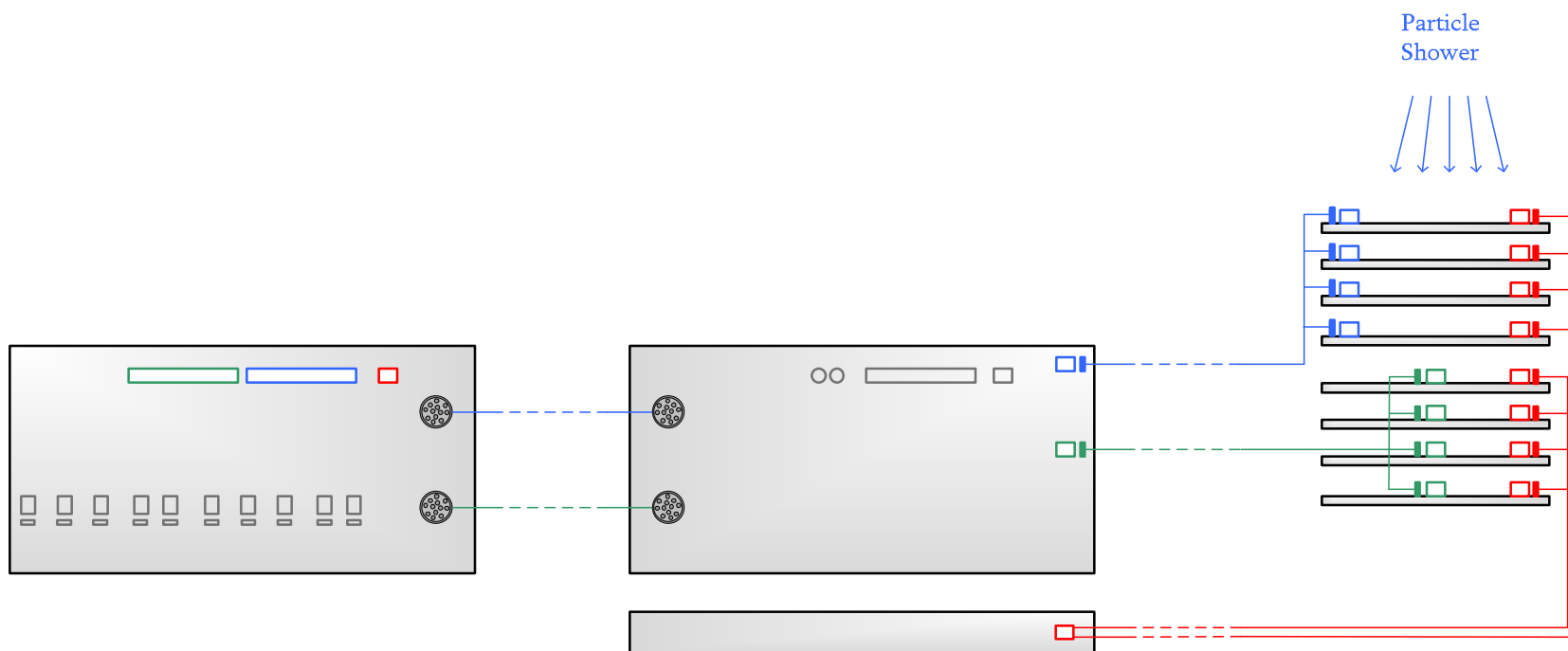
XC95144 x 32  
XC95288XL x 32



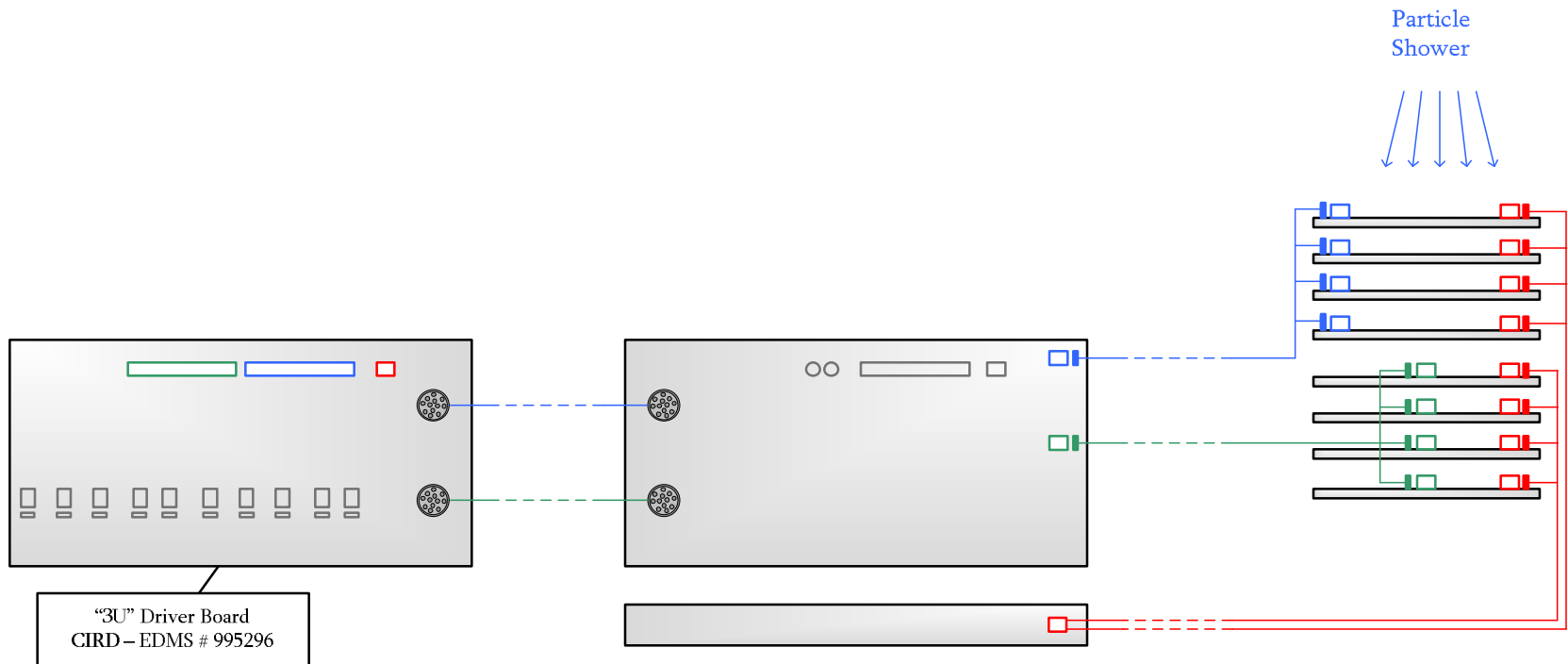


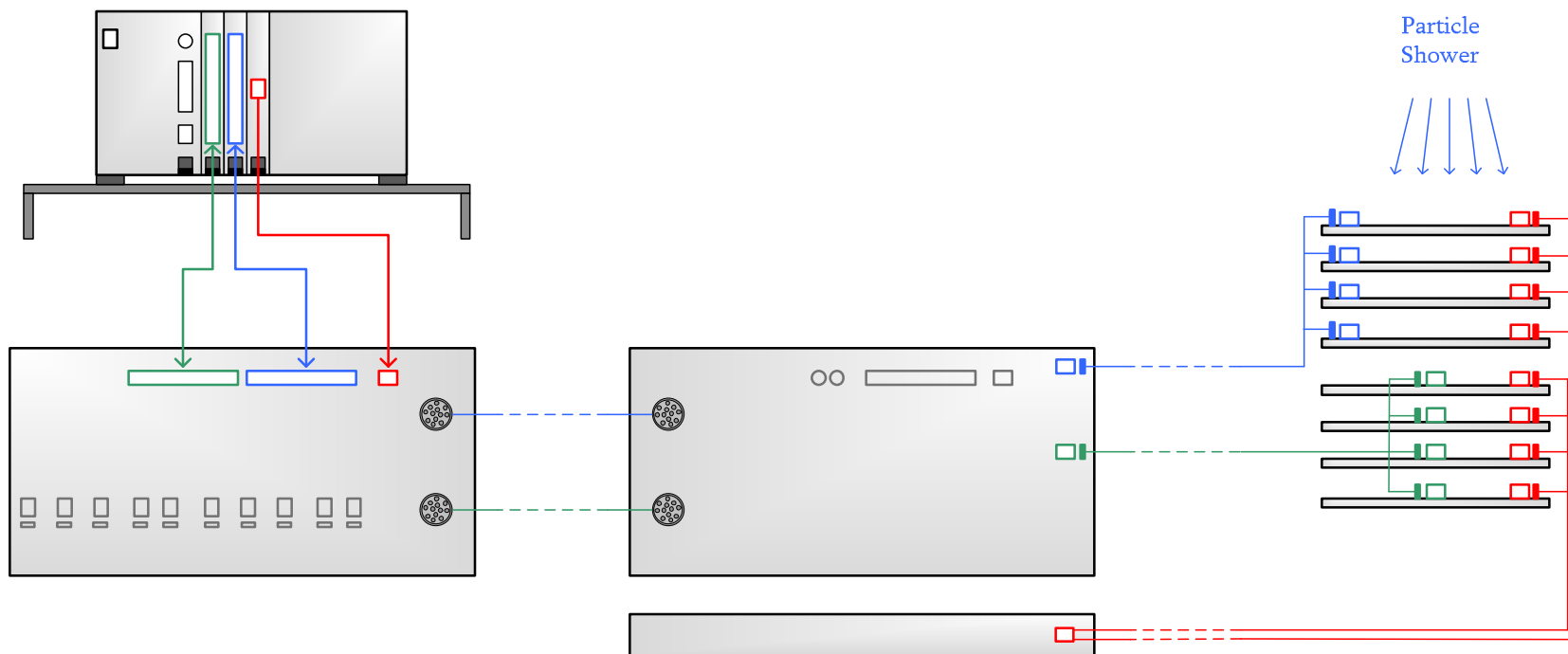


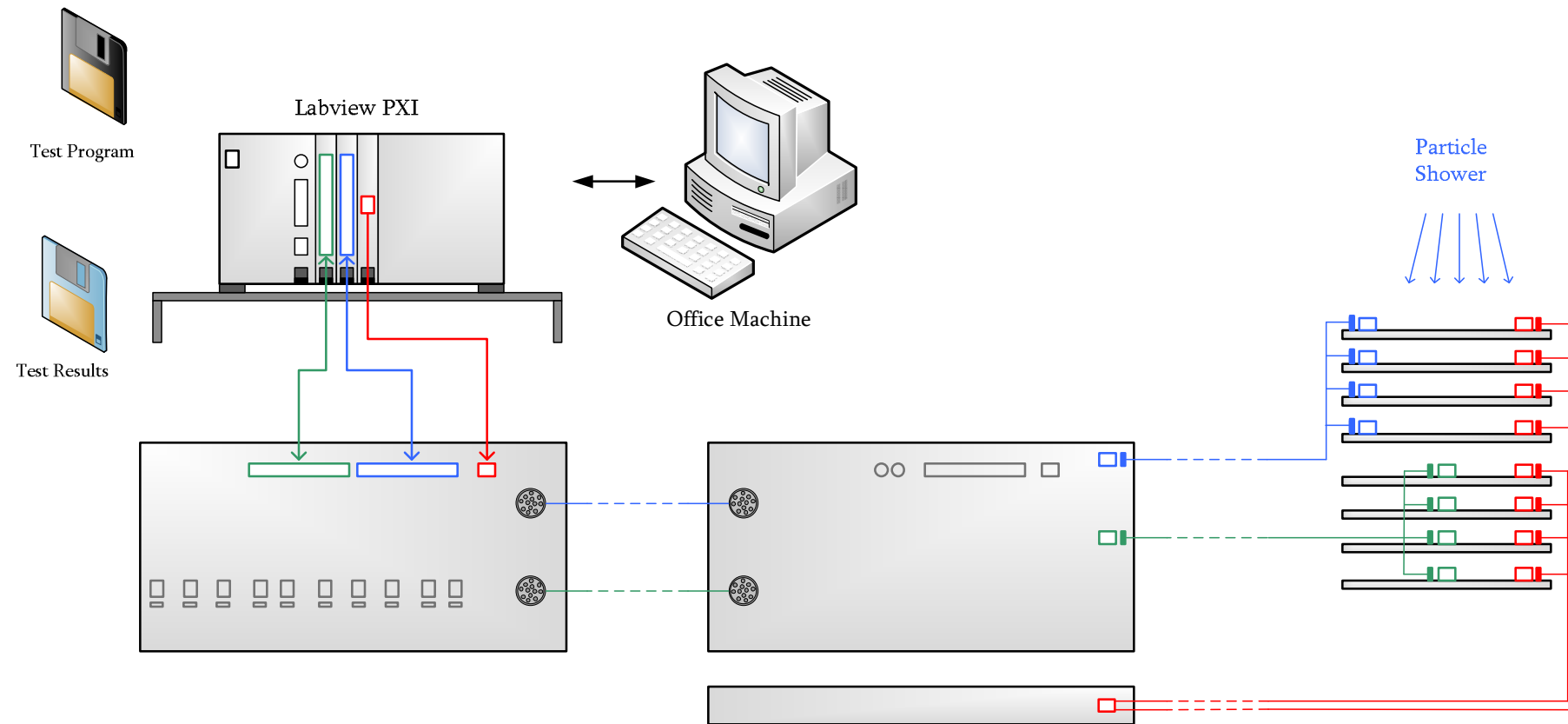


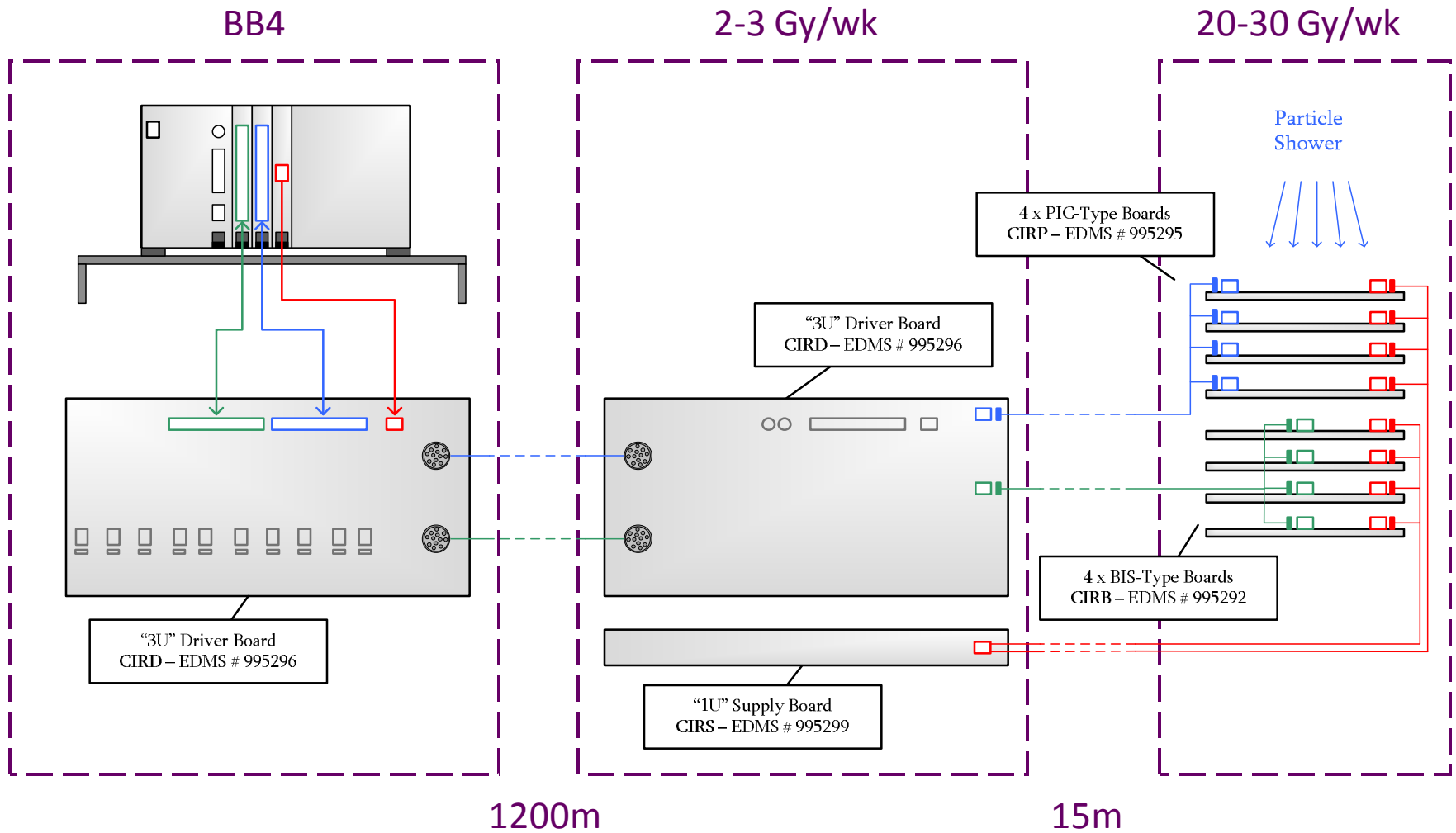




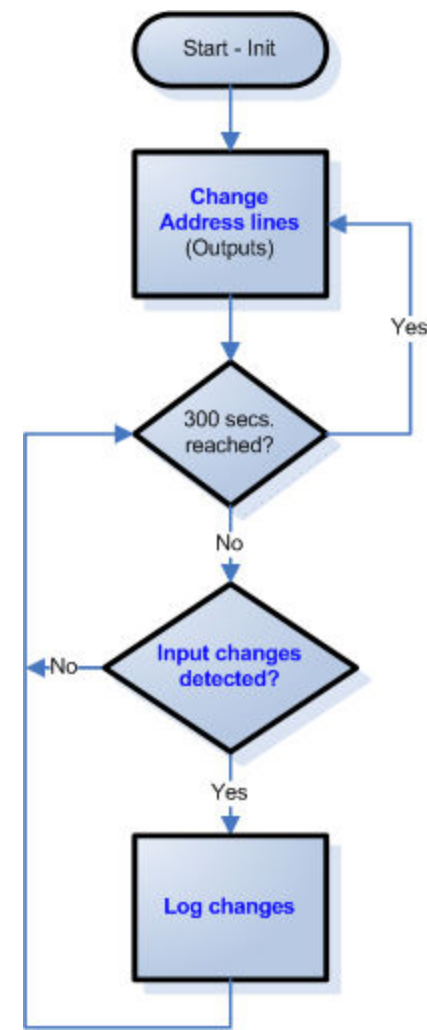
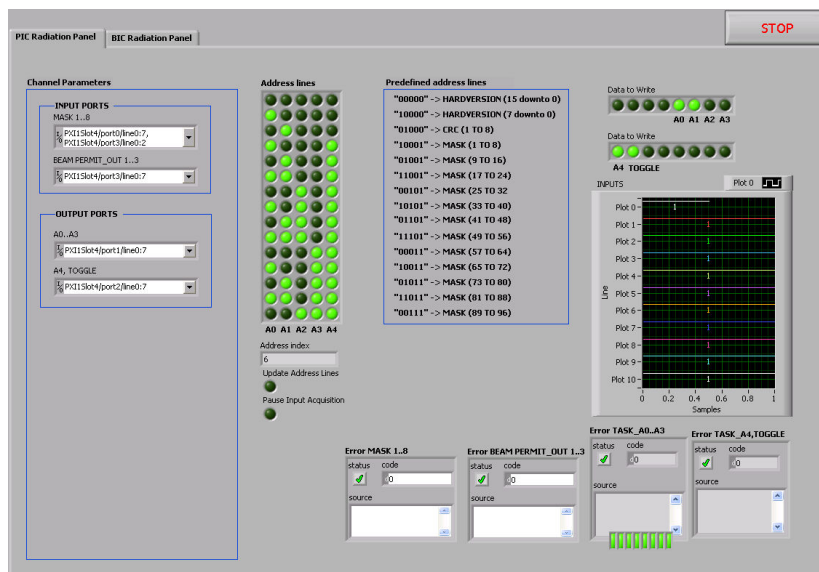




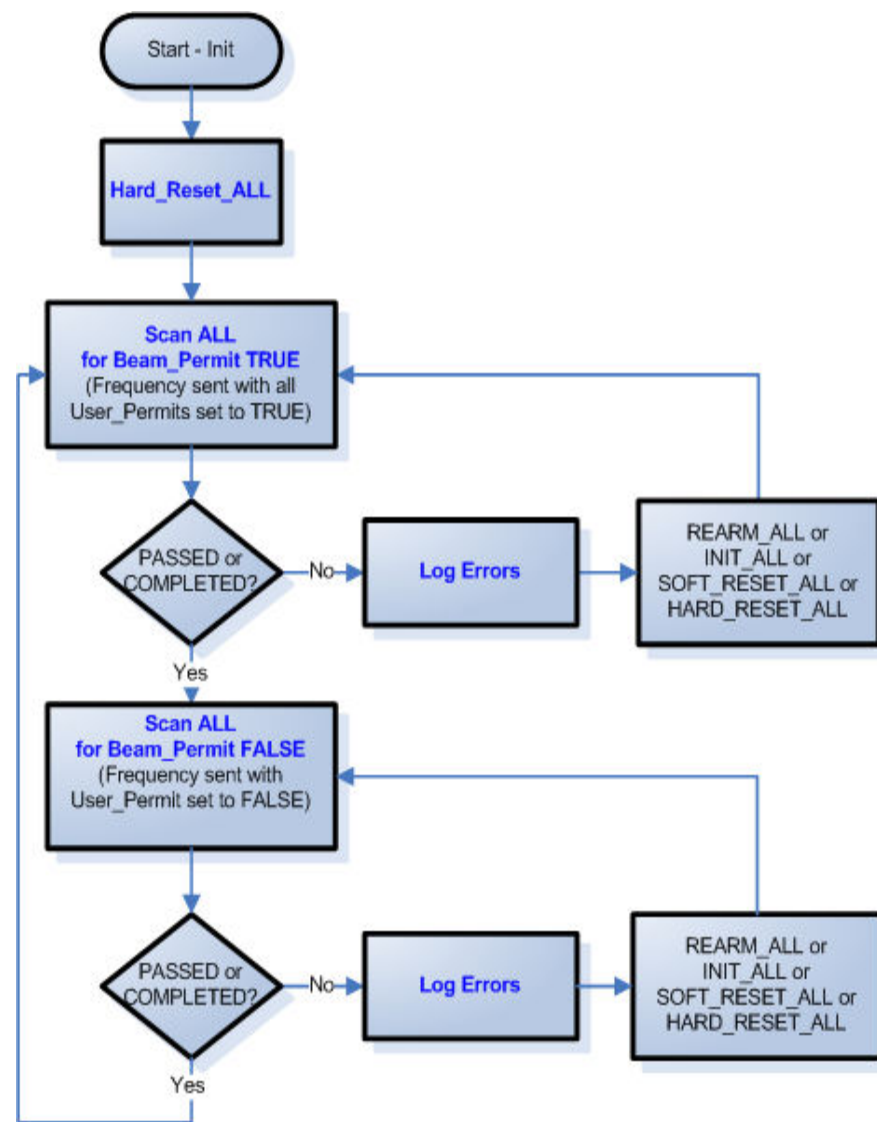
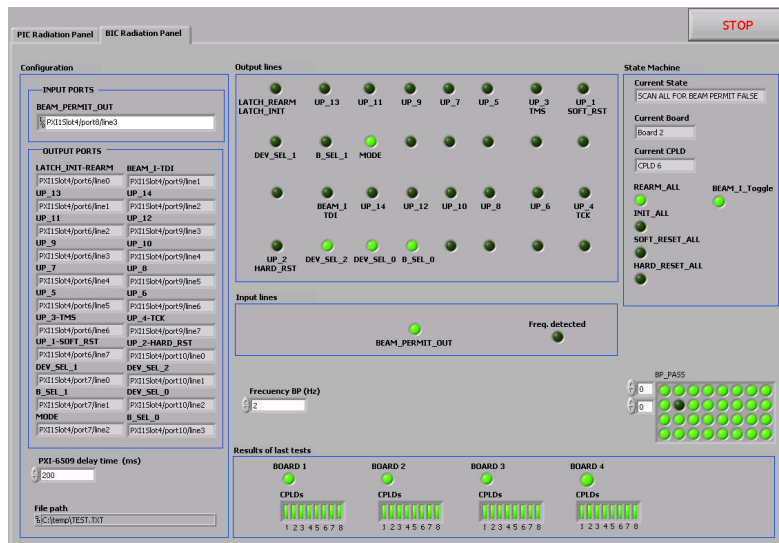




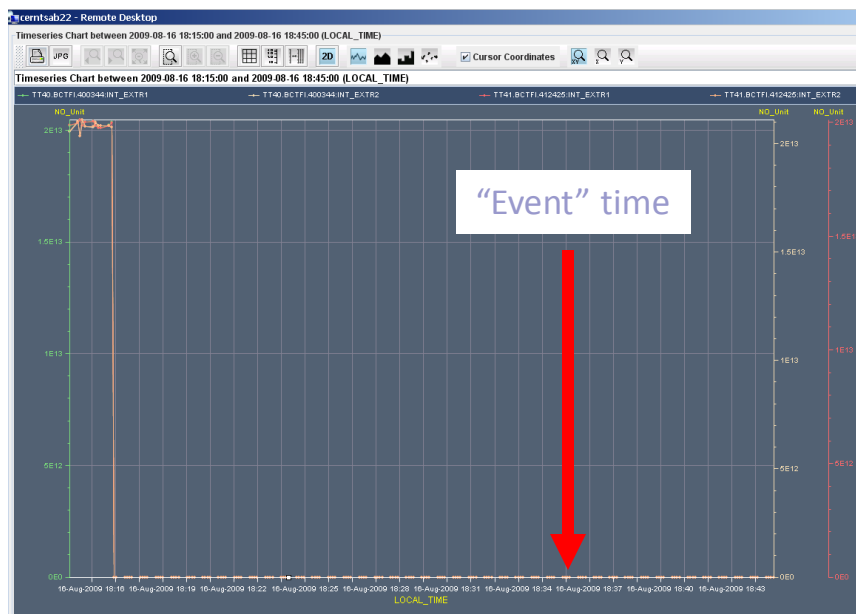
- 96-Channel Digital I/O Board used for detecting changes on:
  - Critical Path (3 Beam Permit signals)
  - Monitoring Part (CRCs, Glitch Counters, Versions....)
- Change detection on Inputs detected with events (no polling is used = less processor usage)
- Address lines (Outputs) change every 300 seconds
- Log-file written in case of inconsistency in the outputs of CPLD (XNORs)



- 96-Channel Digital I/O Board used for :
  - Scanning all 32 CPLDs for frequency detection when all User\_Permits are TRUE
- Log-file is written in case of inconsistency in Beam\_Permit frequency



- 3 'events' in MONITORING PART have been observed since re-start of CNGS with beam, NONE in the safety critical part
  - 15.August 2009 (03:12:08.0289 ) - According to Logbook & TIMBER with beam in CNGS (2E13)
  - 16.August 2009 (15:33:13.7339) - According to Logbook & TIMBER with beam in CNGS (2E13)
  - 16.August 2009 (18:35:46.0737) - According to Logbook WITHOUT beam in CNGS (since 20 minutes)
- Events seen more likely to be due to EMC problems (longer cables, especially the 5m flat cable in CNGS using TTL, shielding issues of NE48 as observed by PO)?
- Will continue to improve SW and exclude problem sources to have clarity (maybe small intervention in tunnel during next shut-down)



- Have seen constant events in the log-file since 15:00 on day of installation
- False Beam Dumps
- Missed Beam Dumps
- Periods without beam in SPS = no errors...

#	Group	Fault	Element	Description	Begin
1	CPS	LINAC2	Linac Intervention	...	19/08/2009 16:23:09
2	BT	Kickers	MKD status	...	19/08/2009 17:09:54
3	RF	RF	TRX3	...	19/08/2009 16:01:01

#	Group	Fault	Element	Description	Begin
1	CPS	LINAC2	Linac Intervention	...	19/08/2009 16:23:09
2	BT	Kickers	MKD status	...	19/08/2009 17:09:54
3	RF	RF	TRX3	...	19/08/2009 16:01:01

Time	Group	Fault	Element	Description	Begin
19/08/2009 16:11	3	5	FAILED	INIT ALL REQUIRED	BEAM PERMIT TC
19/08/2009 16:14	0	2	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:14	1	4	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:14	3	5	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:16	2	0	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:16	2	1	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:16	3	0	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:16	3	5	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:19	3	5	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:19	3	6	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:19	2	0	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:24	0	7	FAILED	SOFT RESET REQUIRED	BEAM PERMIT TC
19/08/2009 16:29	ALL	ALL	PASS	NO ACTION REQUIRED	SCAN_ALL_FOR_E
19/08/2009 16:48	ALL	ALL	PASS	NO ACTION REQUIRED	SCAN_ALL_FOR_E
19/08/2009 16:48	ALL	ALL	PASS	NO ACTION REQUIRED	SCAN_ALL_FOR_E
19/08/2009 17:05	ALL	ALL	PASS	NO ACTION REQUIRED	SCAN_ALL_FOR_E
19/08/2009 17:07	0	7	PASS	REARM REQUIRED	SCAN_ALL_FOR_BP_TRUE
19/08/2009 17:09	2	5	PASS	INIT REQUIRED	SCAN_ALL_FOR_BP_TRUE
19/08/2009 17:09	3	1	PASS	INIT REQUIRED	SCAN_ALL_FOR_BP_TRUE

- Software will be further optimised to get rates/ratios



TE/MPE/MI take the radiation issue seriously

Dedicated testbench designed

Considerable effort

1. We need some time in the next access window to check our equipment
2. XC9500XL = one event every 3 minutes  
(this is in a BIC VME Chassis)
3. XC9500 = one event every 2 days  
(this is in a PIC and User Interface Chassis)
4. Enhance software
5. Establish rates and ratios

## CIBU : User Interface Locations

IR1	IR2	IR3	IR4	IR5	IR6	IR7	IR8	other
SR1	SR2	SR3	SR4	SR5	SR6	SR7	UA83	CCR
US151	UA23	UJ33	UA43	UJ56	UA63	UJ76	UA87	
USA151	UA27		UA47	USC55	UA67	TZ76	UX85	
USA152			SX4	RR53	US65	RR73	US851	
RR13			CR4	RR57	US651	RR77		
RR17			US451					
UJ14								
UJ16								

**“critical areas”**

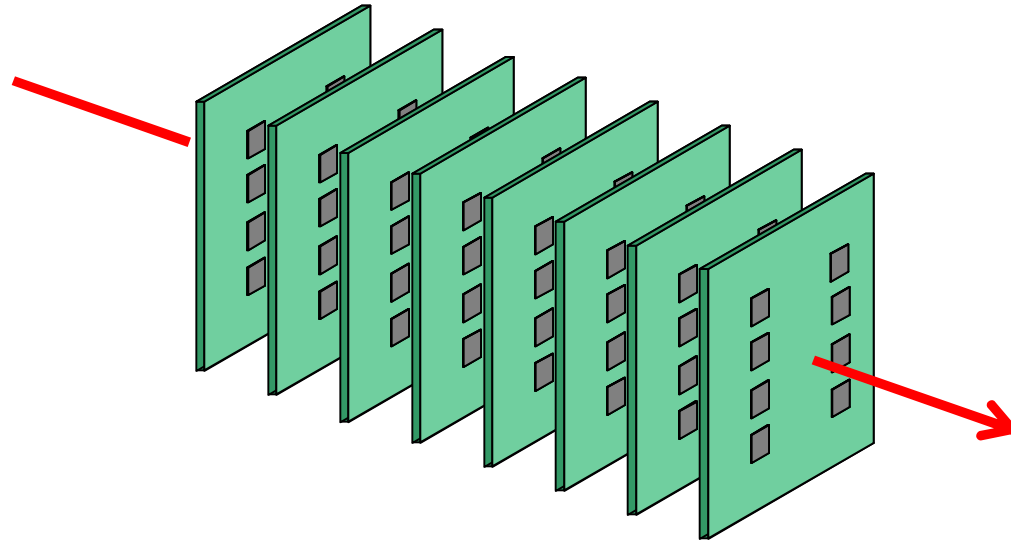
## BIC : Beam Interlock Controller Locations

IR1	IR2	IR3	IR4	IR5	IR6	IR7	IR8	other
US15	SR2	SR3	UA43	UJ56	UA63	SR7	SR8	CCC
	UA23	UJ33	UA47	UCS55	UA67	TZ76	UA83	
	UA27						UA87	



FIN

- 4x8 = 32 CPLDs on dedicated CIRP boards installed
- Identical SW as used in the LHC devices, with dedicated remote monitoring/readout facility (RS485 line drivers and PXI chassis in control room)
- LabView program will change every 300s address lines and input states of the CPLD (throughout all possibilities as used in LHC)
- Setup is constantly comparing against each other the outputs of all 32 CPLDs and will detect and log any output change (along with the current input settings)
- Readout of critical path (Beam Permits) separated from Monitoring part



particles pass through consecutive boards

K. Rooed simulations show 20-30% error in fluence due to this