

# Towards sealed GEM-based flame detectors

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In fire safety it is very important  
to record appearance of a flame  
on its early stage

There are various commercial flame detectors on the market

**EU standard:**

The highest sensitivity

Class 1: ~30x30x30cm<sup>3</sup> flame  
on ~20m in 20sec



# An example of the Class-1 detector



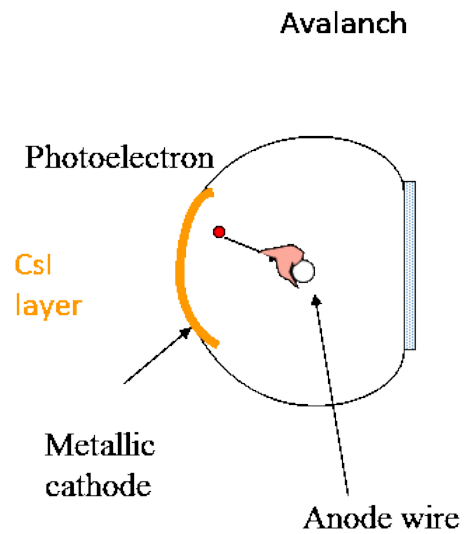
UV light from flames  
Create photoelectrons  
from the metal cathode  
and they trigger a glow  
discharge. The latter is  
quenched by an external  
resistor



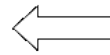
Hamamatsu UVtron  
is used in some sensors  
produced by other  
companies

It is a digital device, it cannot distinguish between a single photon and a spark

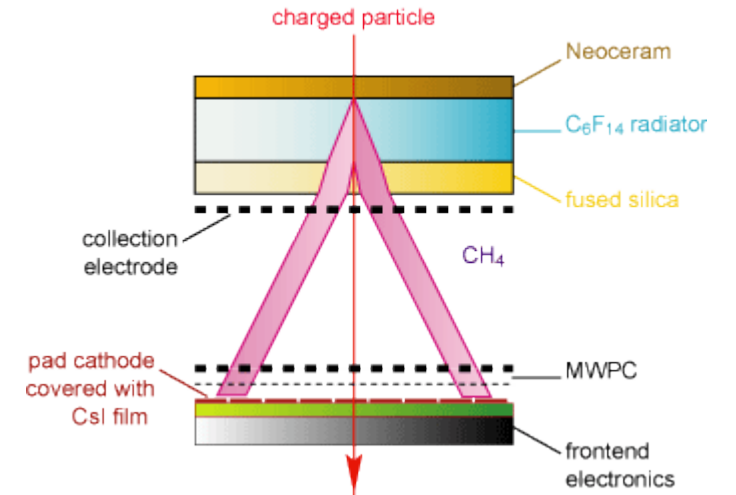
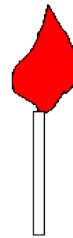
# Ours idea-CsI coating to enhance the QE



UV light

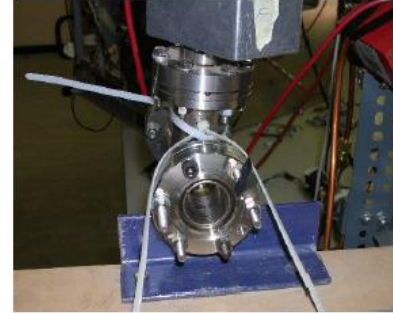


Match

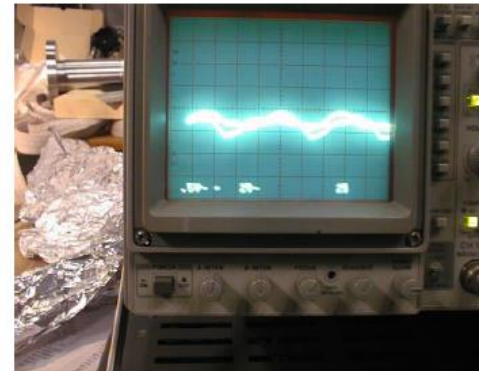


.. the spin of ALICE and COMPASS  
approach for Cherenkov photons  
detection

# Laboratory prototype



Laboratory prototype



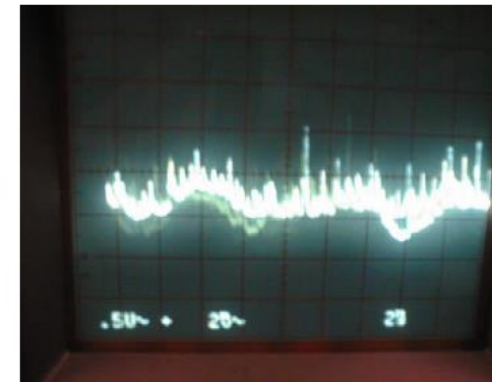
Background in a fully illuminated room (usual+ halogen lamps)

First step-laboratory prototypes. They were **1000 time more sensitive than the class 1 commercial detectors.**

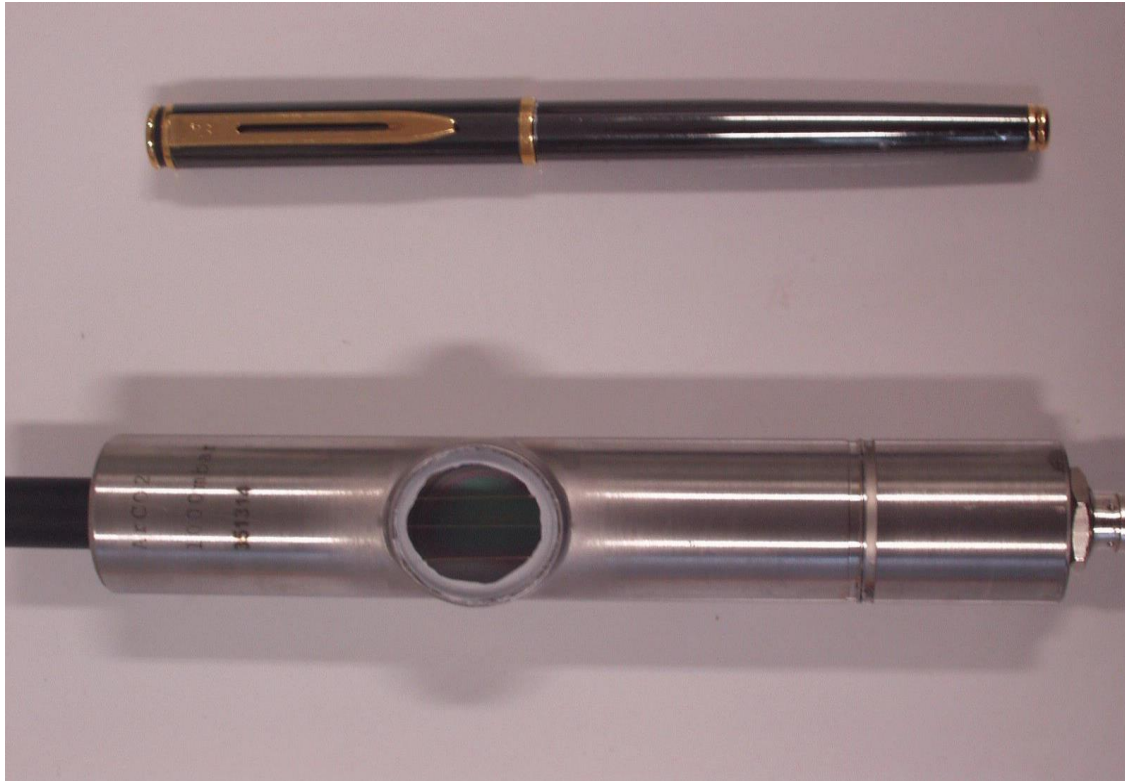
Can operate in illuminated area

This success triggered our attempts to install contacts with companies and commercialize the detectors

Candle in a fully illuminated room



# First sealed detector (industrial prototype)



## The history of manufacturing:

Miranda evaporated the CsI photocathode at CERN on a inner surface of the tube. It was put then to a plastic bag and sent to Oxford Instr., where the detector was filled with the gas and sealed

CsI was exposed to air for one week

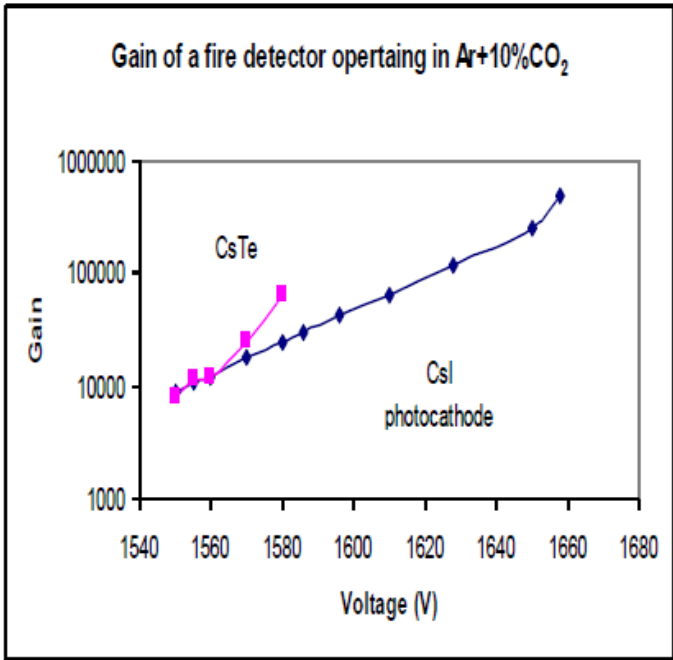
The detector showed stable operation for 12 years, The sensitivity was 100 times higher than Hamamatsu (the QE loss was due to the exposure to air). The detector was demonstrated in operation at CERN open days

**Comparison between our and Hamamatsu UV fire detector**

Three UV detectors of fire were compared using the same candle flame:  
 1.Hamamatsu R2868  
 2.Our laboratory prototype  
 3.Our industrial prototype.



Results are summarized in the table below:



*(In collaboration with Oxford Intsr and Reagent, Moscow)*

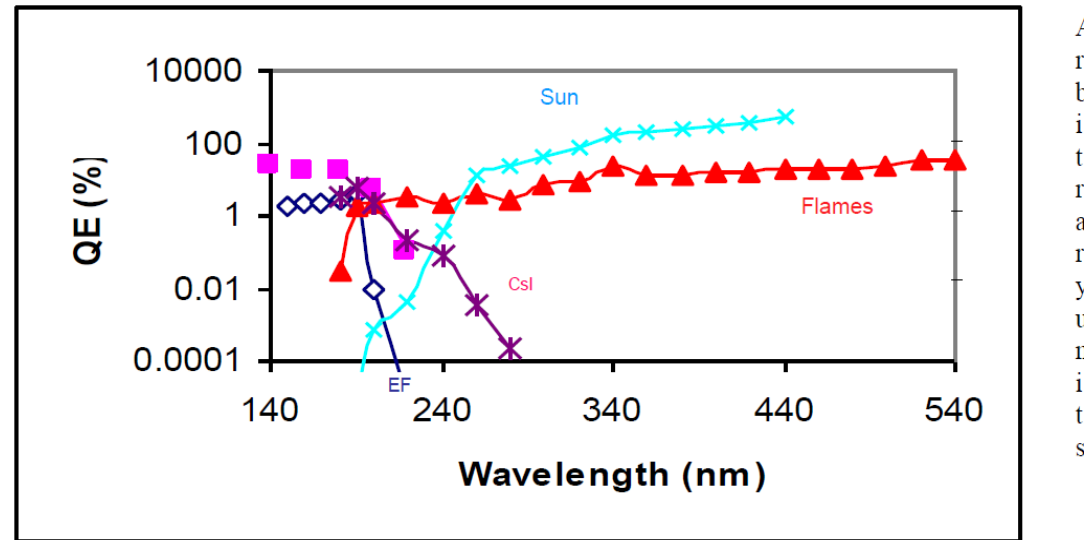
Hamamatsu R2868		Our industrial prototype		Our lab. prototype	
Distance (m)	Mean number of counts per 10sec	Distance (m)	Mean number of counts per 10sec	Distance (m)	Mean number of counts per 10sec
1		1	81579		
1,1	583				
2,5	99				
3	76	3	9015	3	87574
4,5	28				
10	6	10	811	10	7902
20					
30		30	92	30	876

**Conclusion:**  
 Our lab prototype is ~1152 and our industrial prototype is~ 118 times more sensitive than Hamamatsu R2868.

Immediate gain in sensitivity 1000 times

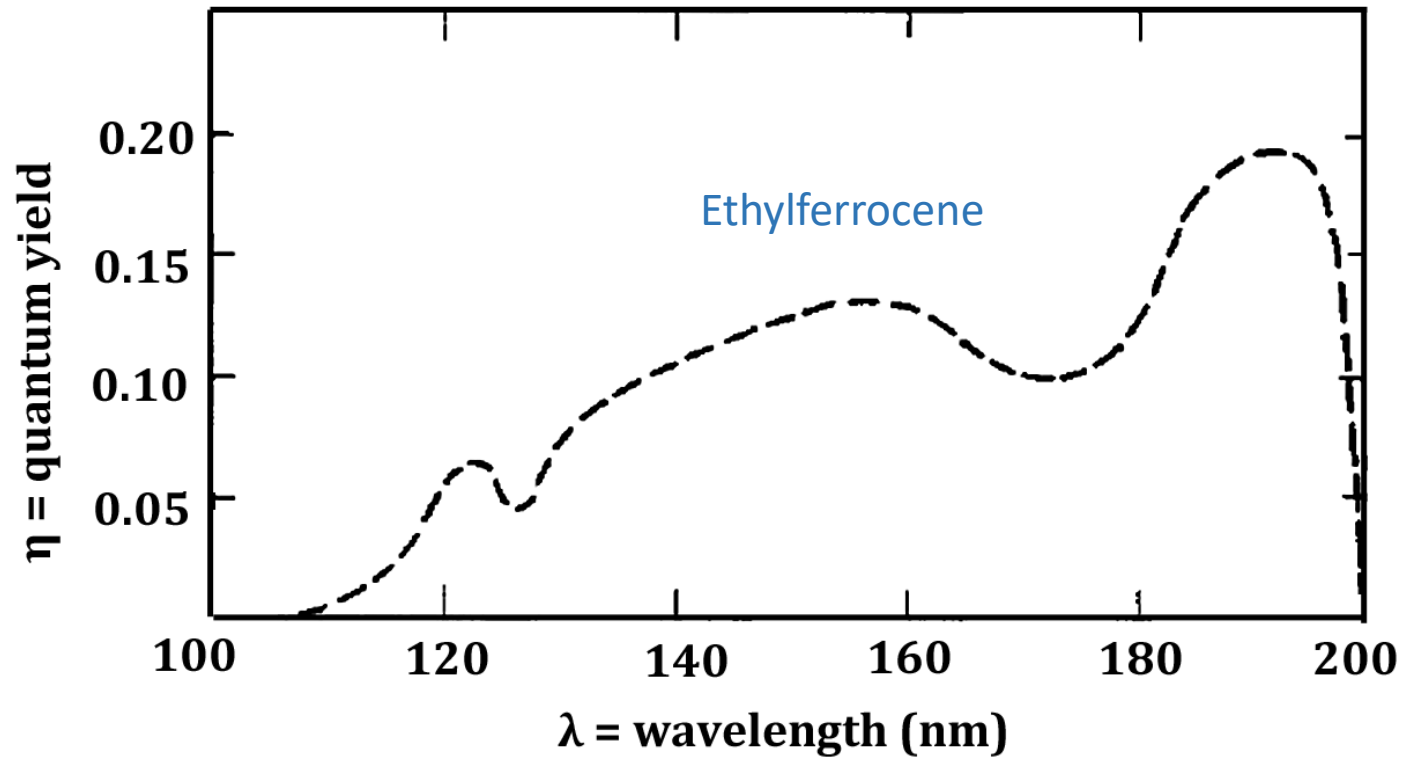
It is excellent for indoor applications, however in direct sunlight "noise" pulses appear

**Results of measurements the CsI and Ethylferrocene QE (%) and spectrum of flame and the sun ( arbitrary units)**



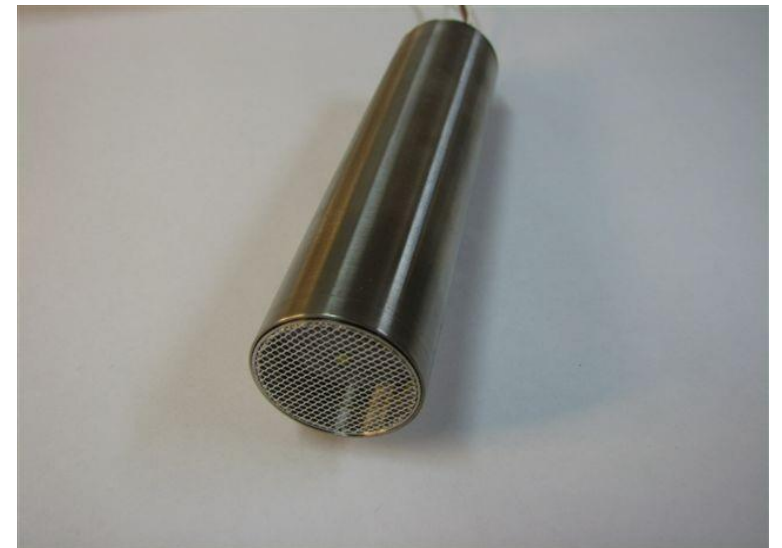
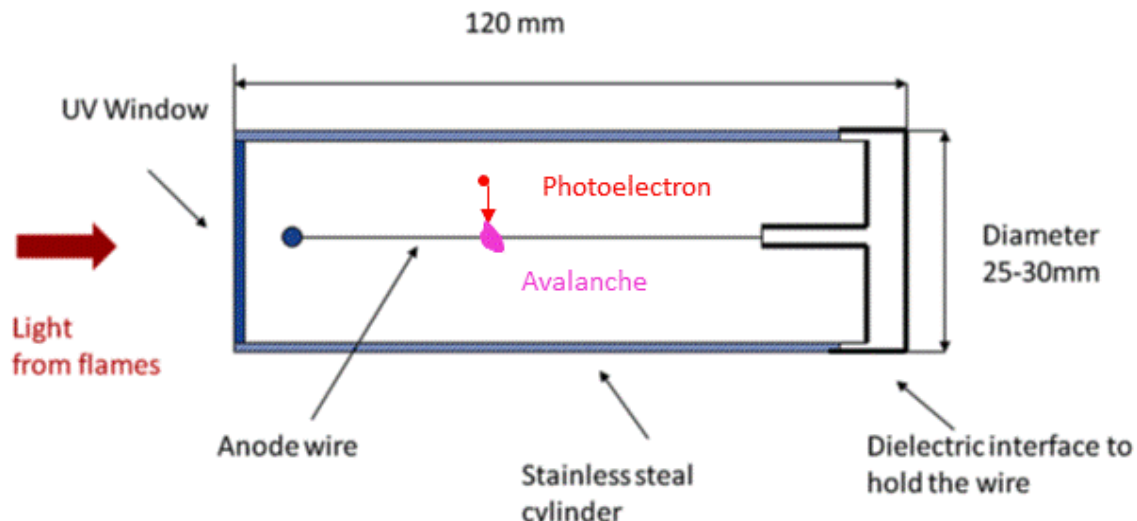
Conclusion: all high-sensitivity solid photocathodes have a "tail" of sensitivity in long wavelengths. In contrast, gaseous photocathodes have a sharp cut off at  $E_v > E_i$



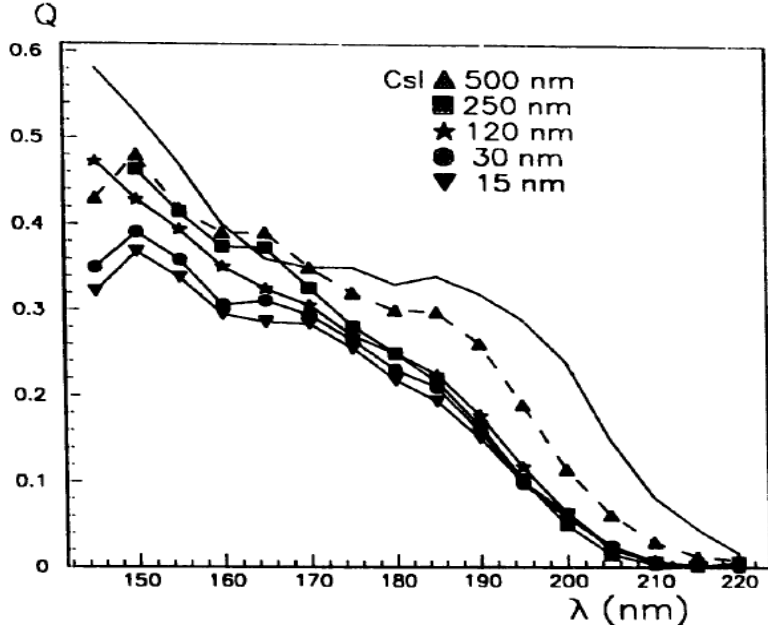
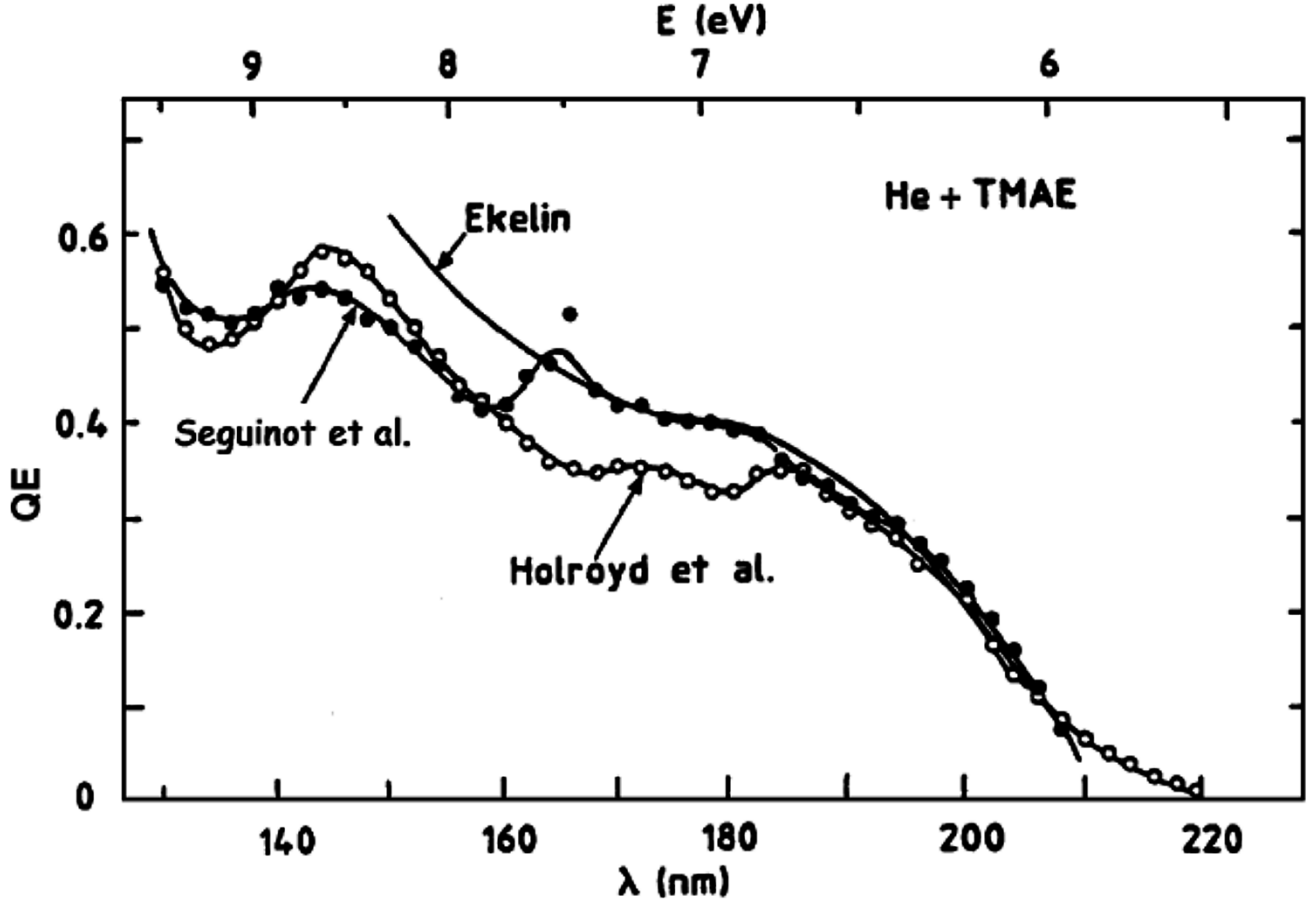


Alternative approach

-photosensitive vapour.  
In this case the sensitivity to direct sunlight is practically zero



# TMAE

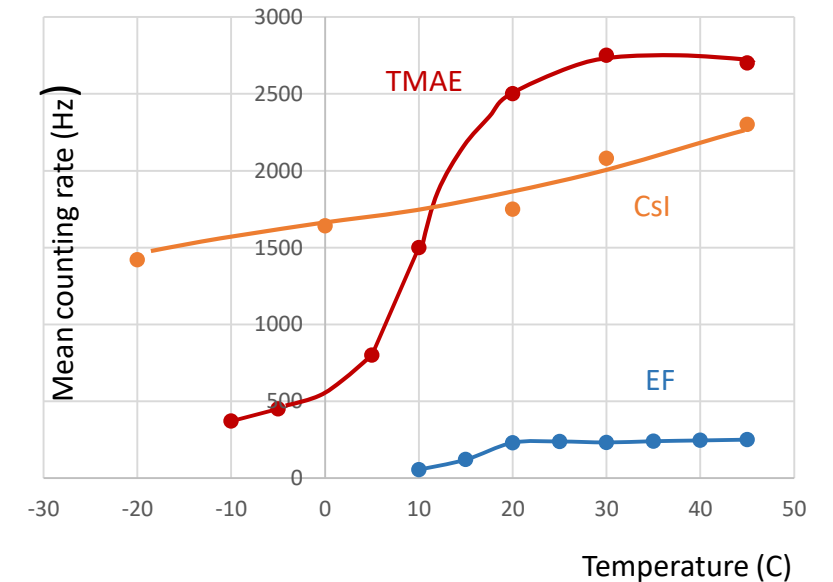


## Comparison of TMAE and EF detectors(20°C) with the 1<sup>st</sup> class flame detectors

## Efficiency vs. temperature

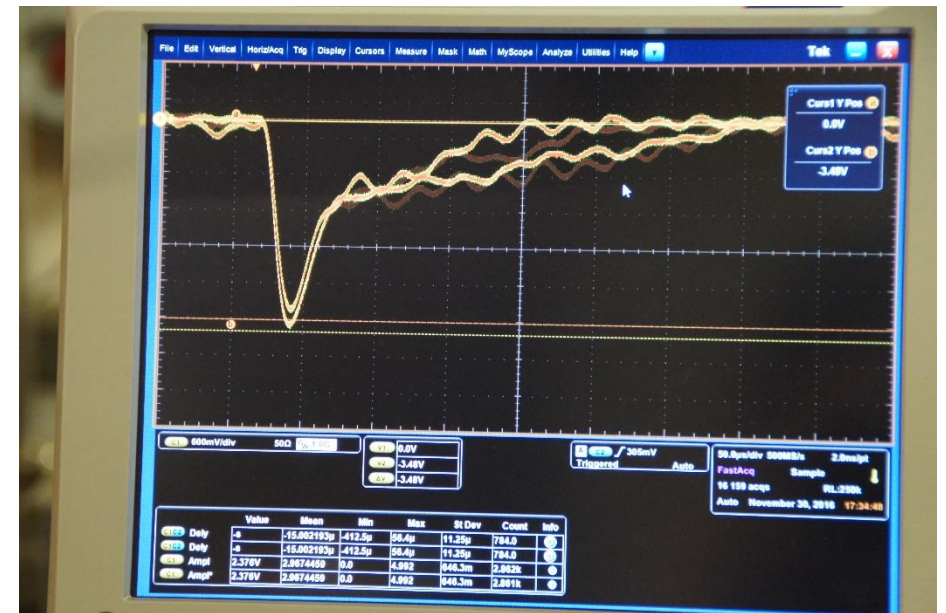


Hamamatsu R2868		Our TMAE detector at 23°C		Our EF detector at 25°C	
Distance (m)	Mean number of counts per 10sec: $N_H$	Mean number of counts per 10sec: $N_{tmae}$	Ratio $N_{tmae}/N_H$	Mean number of counts per 10sec: $N_{ef}$	Ratio $N_{ef}/N_H$
1,1	583	690747	$1.18 \times 10^3$	75613	$1.3 \times 10^2$
3	76	91013	$1.19 \times 10^3$	11052	$1.4 \times 10^2$
10	6	7820	$1.30 \times 10^3$	643	$1.1 \times 10^2$
30	0.1	873	$8 \times 10^3$	68	$6 \times 10^2$
85		51		4	



Detectors with photosensitive gases are efficient at room and elevated temperatures

All these detectors were exploited in proportional mode, so they can distinguish between single photons and sparks



Signals from invisible sparks

Single wire detectors: in the past the cost of sealed X-ray counter was low, around 100 Euro, (Hamamatsu is around 50 Euro), including HV supply and electronics.

However, nowadays they are not produced anymore (solid state detectors took over)

To start their production is not easy and require a considerable investment

# This why we are considering now a GEM-based approach

It offers several advantages, for example:

Compact flat-panel geometry

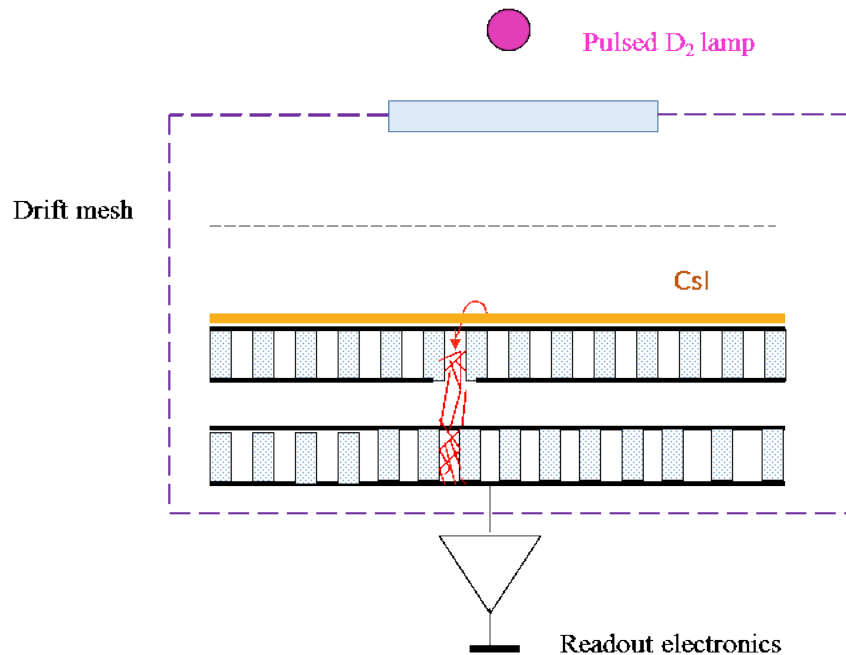
Large area-herefore, higher sensitivity



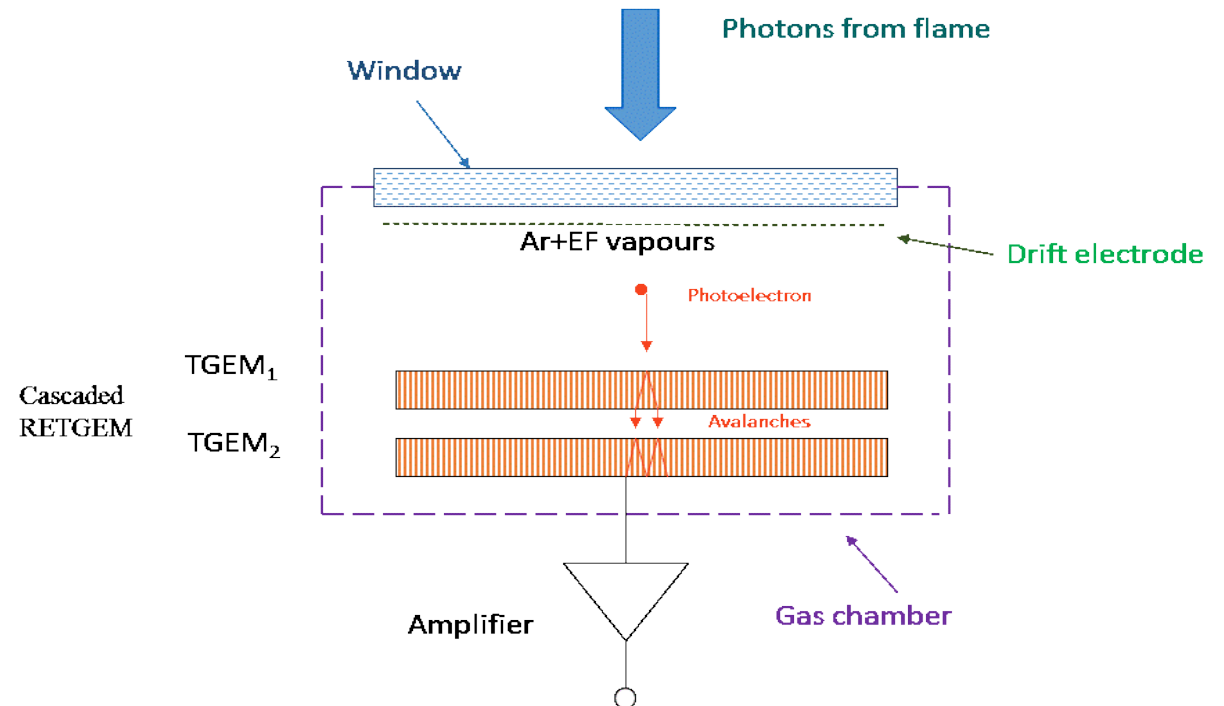
# In this work we try to learn the difficulties in this approach

We started of course, with flushed detectors (this part of work was done in collaboration with A. Di Mauro and P. Martinengo and was supported by the CERN Technology Transfer office )

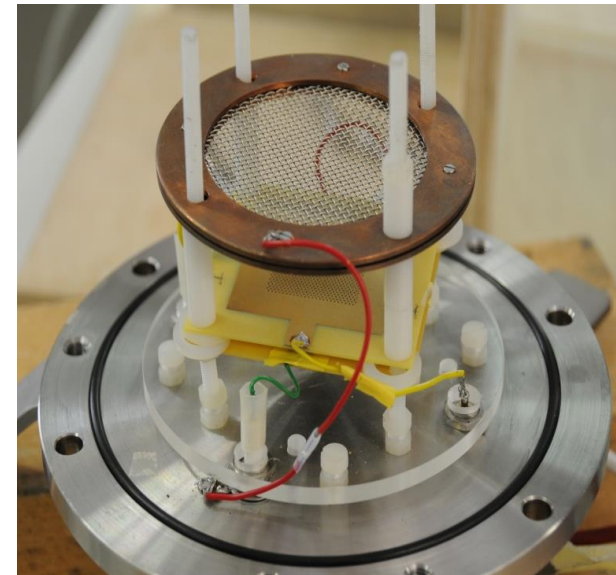
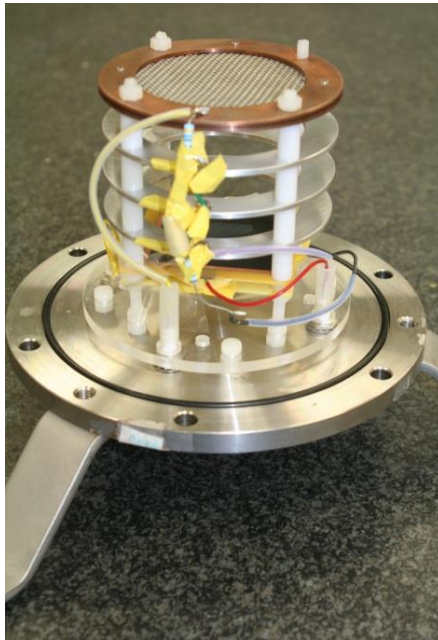
UV flame detector prototype



One of the designs

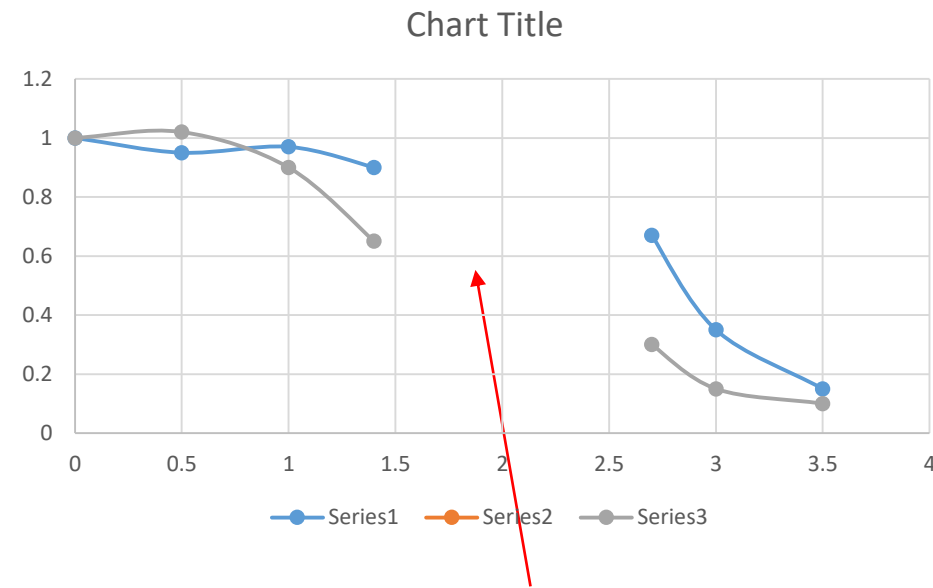


Examples of optimizations made in flush mode:  
choice griff region geometry



Choice of THGEM and RETGEM geometries:  $t=0.8$ ,  $d=0.6$ ,  $s=1$ ,  $h=0.1$ mm  
and  
 $t=0.4$ ,  $d=0.5$ ,  $s=0.9$ ,  $h=0.1$ mm

# Example of some results: efficiency vs radius

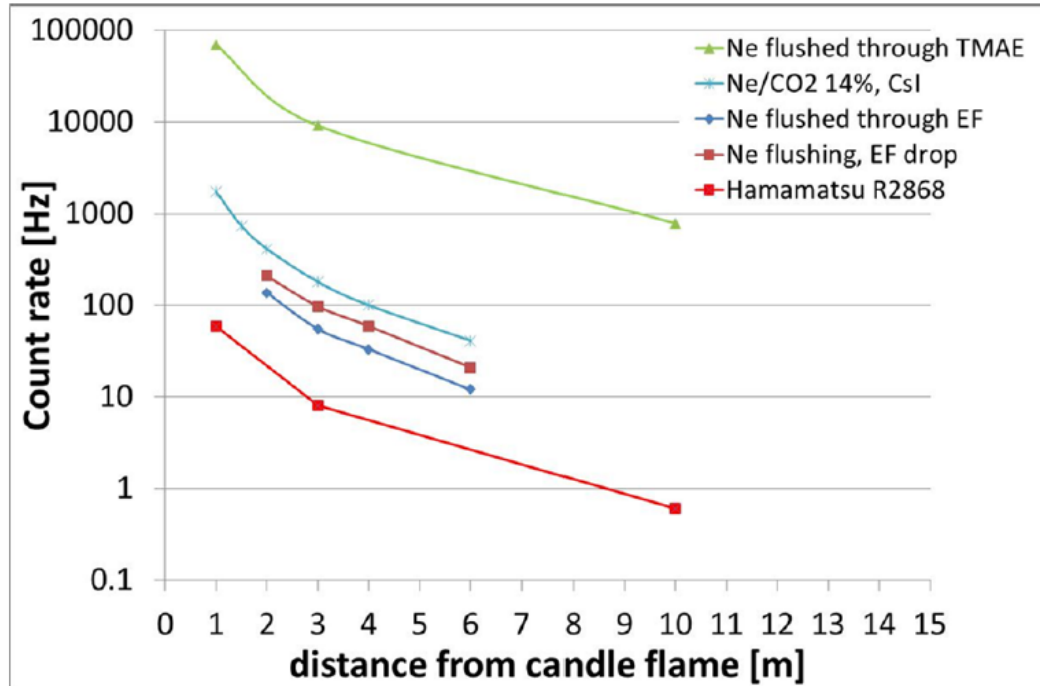


Break due to windows geometry

Conclusion : there ae some losses, but the construction is simpler



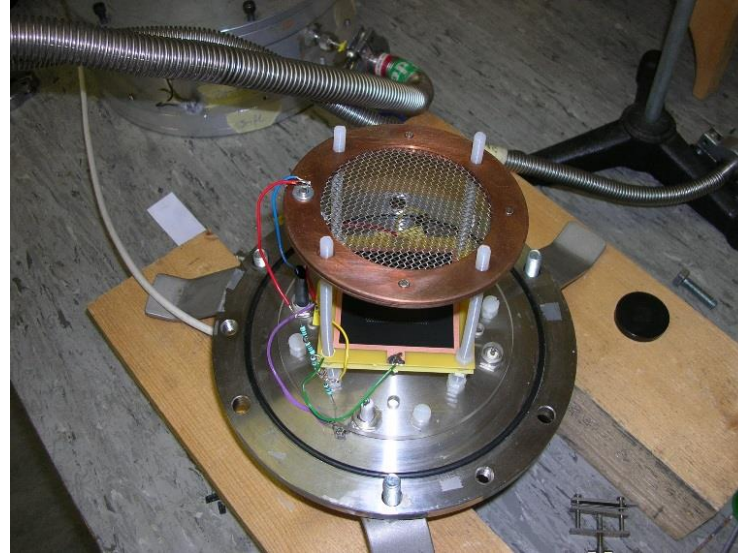
# Comparison with Hamamatsu



From:  
Di Mauro,  
P. Martinego,  
V. Peskov  
Report to CERN  
Tech. Transfer office

In principle, one can gain sensitivity further with the window size increase

# Sealed detectors



Teflon pieces were changed to ceramics

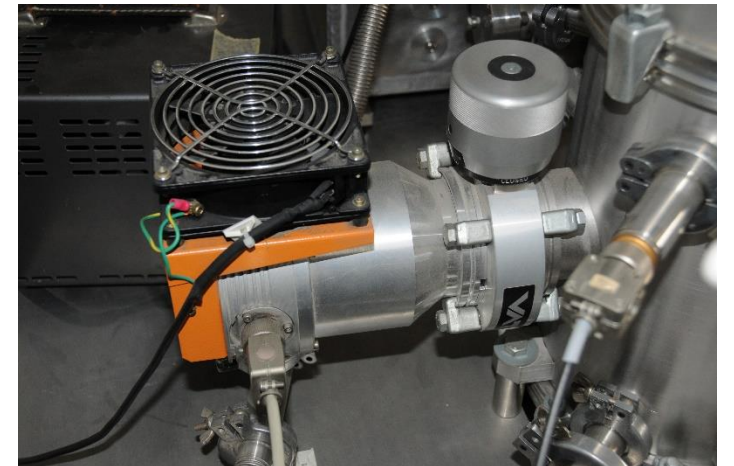
In the case of CsI the drift was **10 mm**  
In the case of photosensitive gases it was **80 mm**

In first experiments we used heating tapes wrapped in Al foil 150-180, pumped for 7-10 days, the vacuum was better  $10^{-6}$  Torr

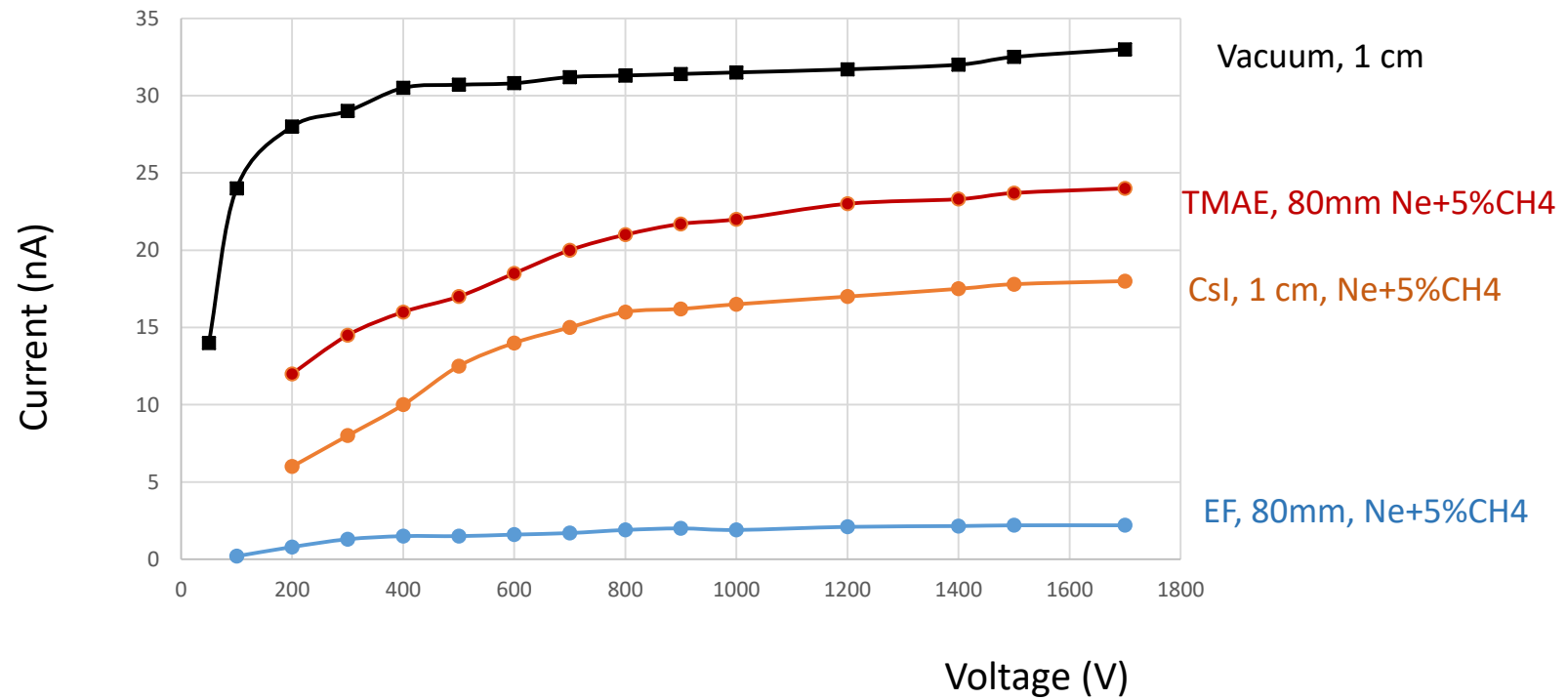
Later a more advanced, more convenient, setup was developed



Heating cabinet  
(in collaboration  
with A. Di Mauro)

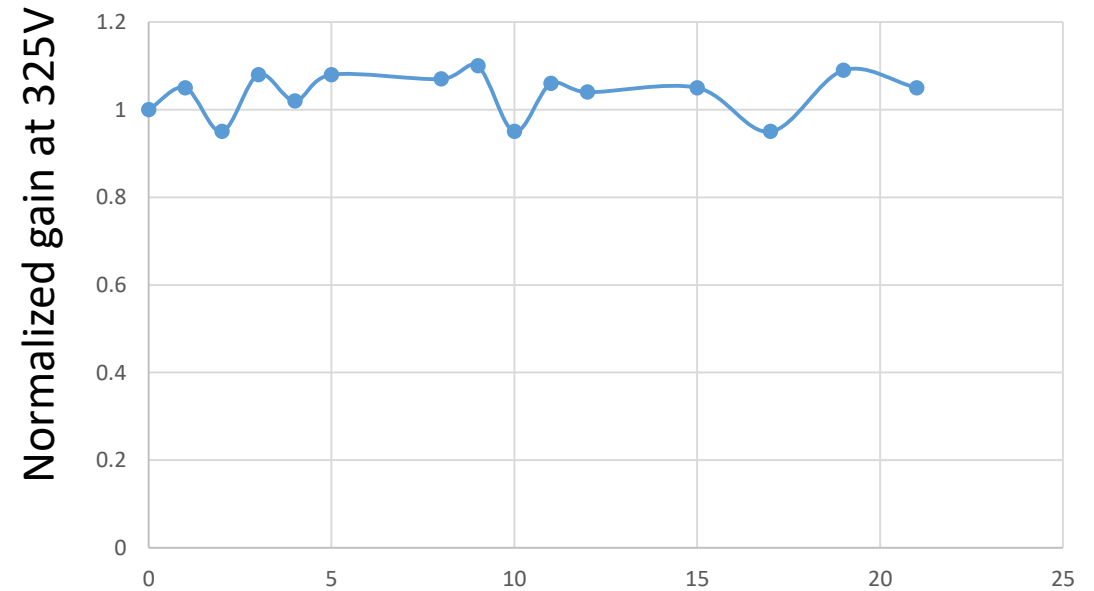
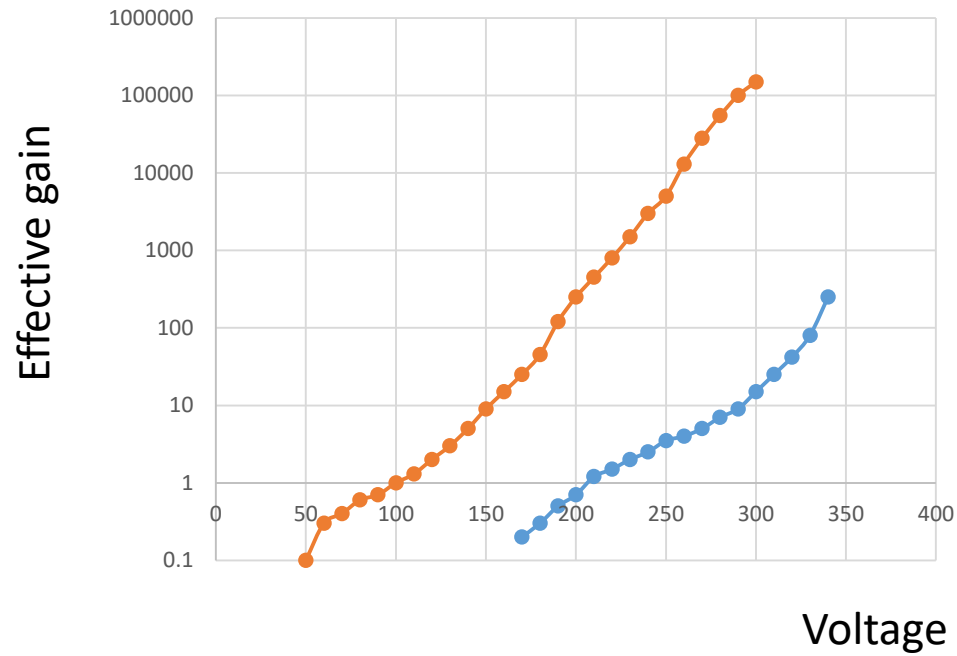


# Ionization chamber measurements



# Ne as a cleanness probe

Current measurements



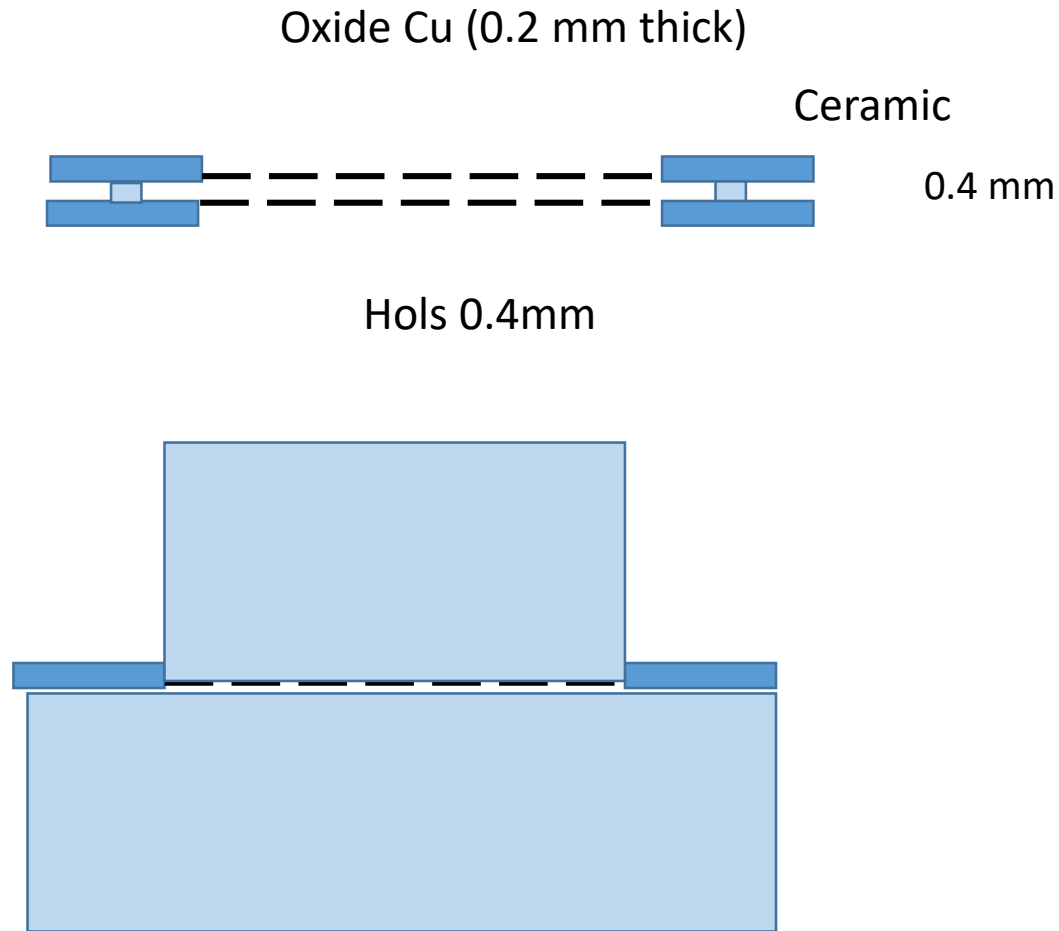
Time (days)

Double THGEM

$t=0.4$ ,  $d=0.5$ ,  $s=0.9$ ,  $h=0.1\text{mm}$

In TMAE THGEMs become noisy  
even if we introduce its vapours  
below the saturation value

## Special THGEM design for TMAE (to avoid leakage current)



Original idea expressed in CERN Patent Application.

Authors:

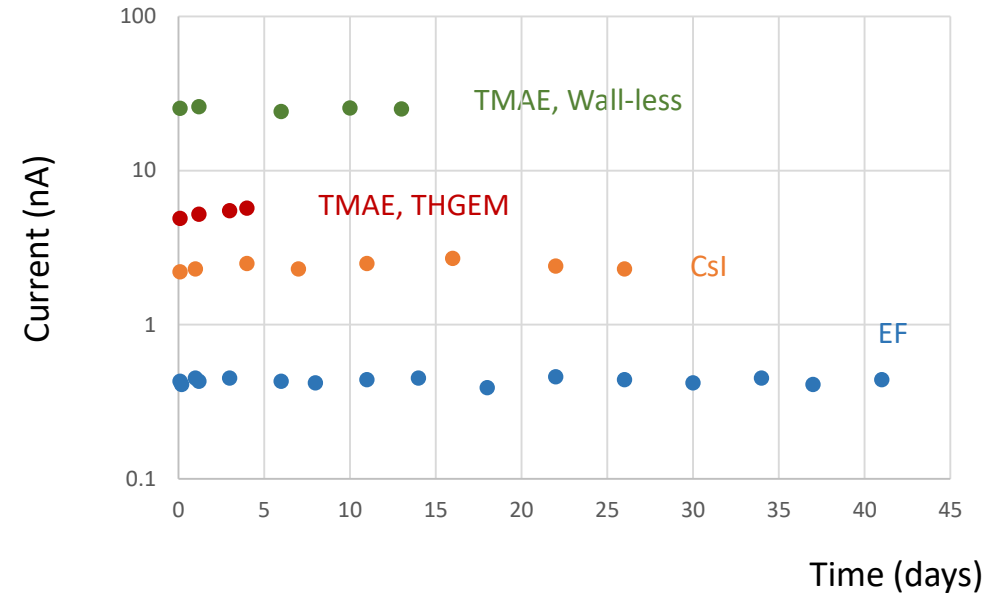
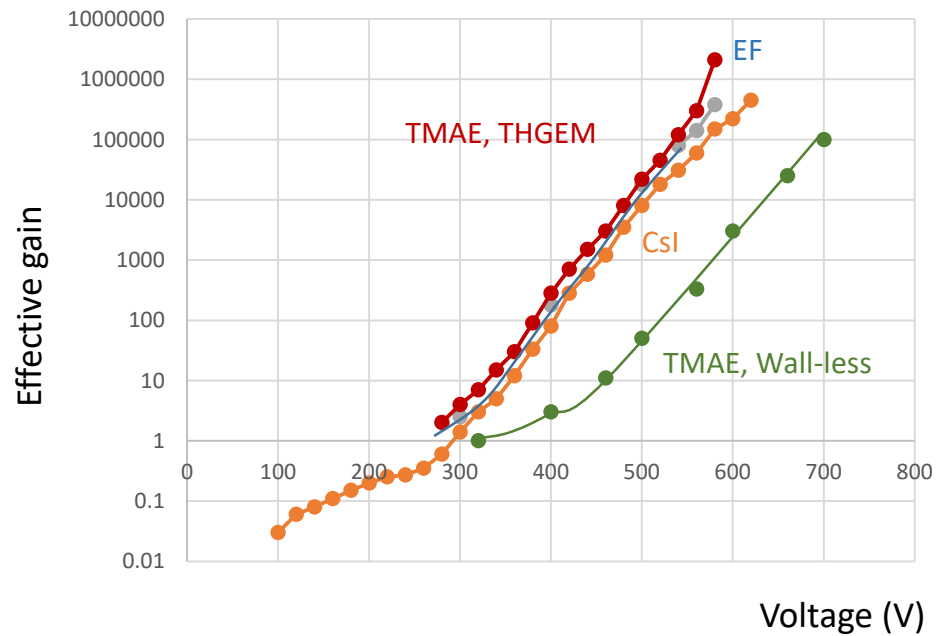
R. Oliveira, Di Mauro, P. Breule, V. Peskov

First prototypes were developed by electronic Workshop in Ecole des Mine, St. Etienne, France

Latest prototype-Ragent- (a photonic branch of the Inst. for Chem. Phys. RAS)

Later a similar detector was developed and successfully tested by the Inst of Nucl. Phys. RAS

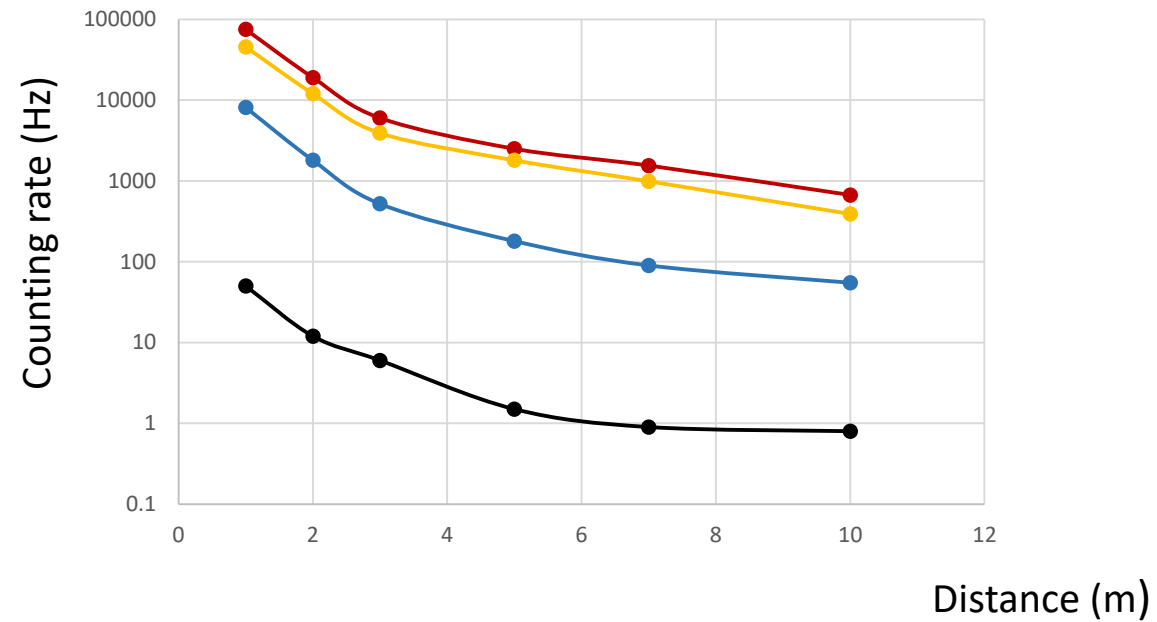
# Gain and stability in other gases



The method:  
Stabilization at low gain and step by step increase



## Comparison sealed GEM-based detectors with Hamamatsu

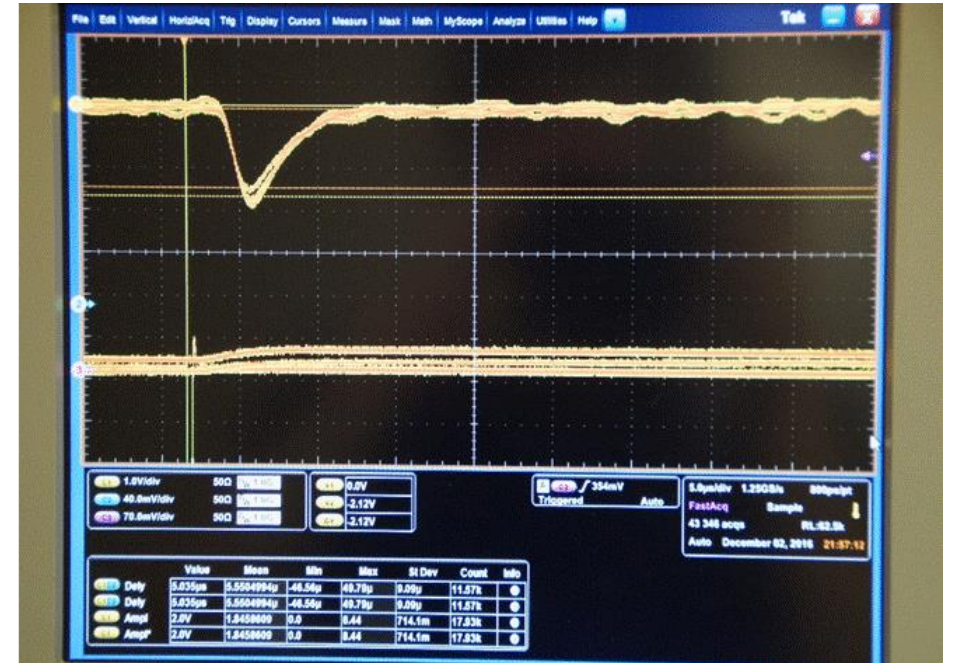


Note: adding a sun-blocking filter reduce the efficiency of the CsI THGEM four times

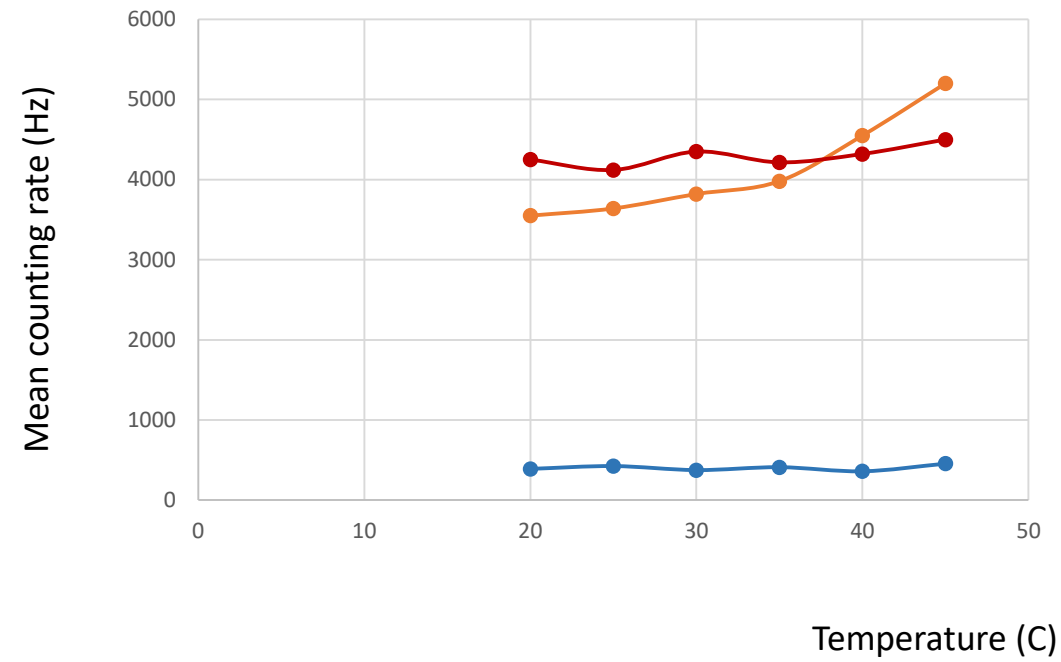
In contrast to Hamamatsu GEM-based detectors are capable to detect sparks

Сигнал с формирователя

Сигнал с предусилителя



# Stability with temperature



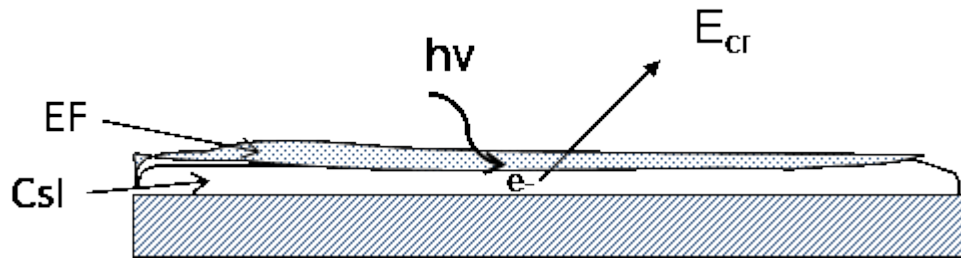
The most attractive are GEM-based detectors with CsI photocathodes:  
they operate stably in wide temperature interval

However, the necessity to use filters create  
some problems, e.g:  
size,  
price

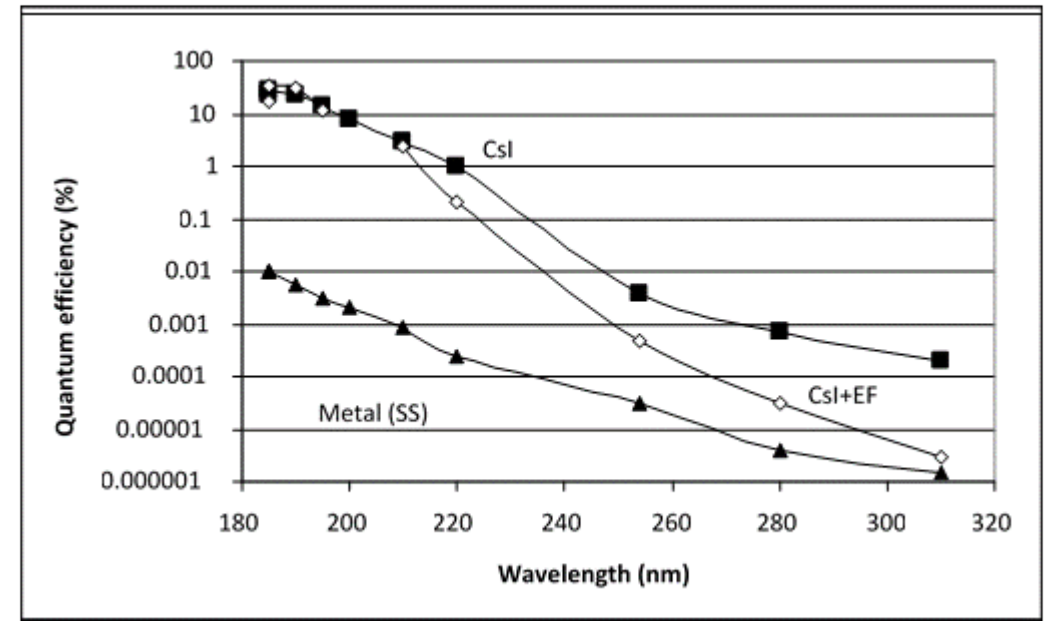
# Pilot studies progress:

## CsI surface coating as an incorporated filter

(in collaboration with Di Mauro, P. Martinengo and P. Breul)



CERN Techn.Transfer office filed a patent application



# Conclusions

- GEM approach offers the possibility to manufacture compact ,but large area, high sensitivity flame detectors
- CsI detectors the most attractive , but require filters for outdoor applications

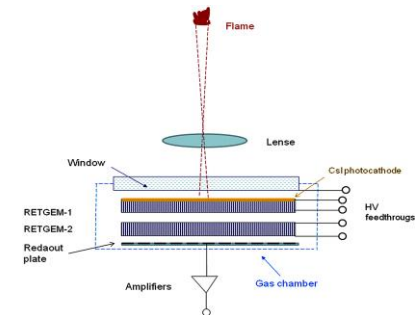
This increase the cost

- GEMs with photosensitive vapours practically are not sensitive to the direct Sunlight, but have high QE only at temperatures more than 15C. So they are good either for indoor application or for outdoor applications in warm countries (Greece, Israel, Italy, California etc)
- It will be attractive to coat CsI with a incorporated filter

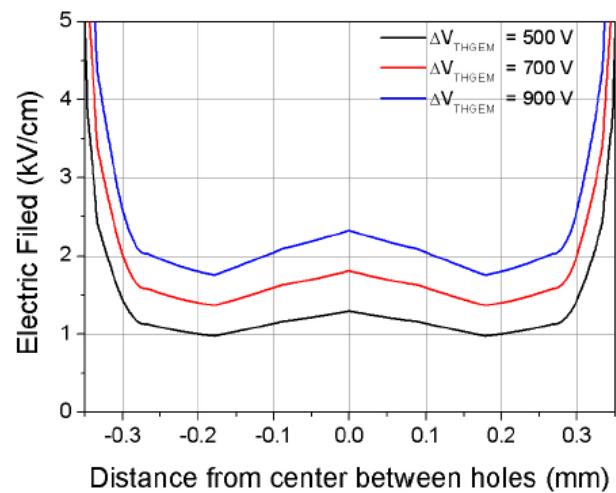
Our nears effort will be focused on optimization of these layers

- We are also working on imaging version of GEM-based flame detectors

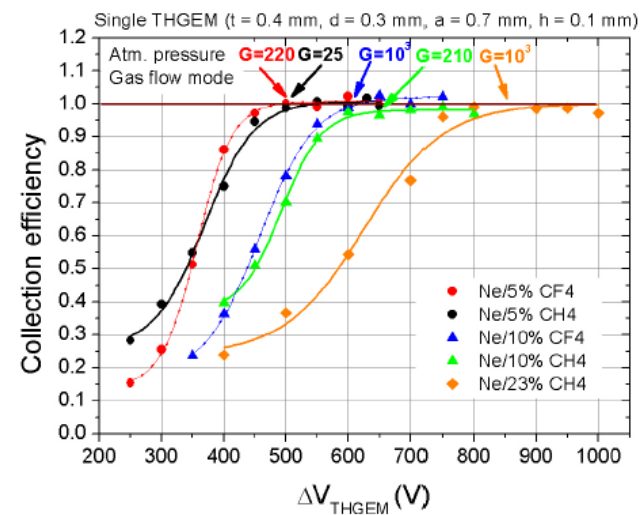
Probably we will be able to present some results on one of the RD51 meetings



Backup



**Figure 8.** The electric field on THGEM top surface used in this work,  $E_{\text{surface}}$ , as calculated by MAXWEL along the line interconnecting two hole centers.



**Figure 9.** Single-photoelectron collection efficiency in Ne/CH<sub>4</sub> and Ne/CF<sub>4</sub> mixtures, measured in pulse-counting mode, versus the voltage across the THGEM; the threshold gain values for reaching full collection efficiency are indicated for each mixture.