

# Update on Chromium GEM studies @ UVa

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## Outline

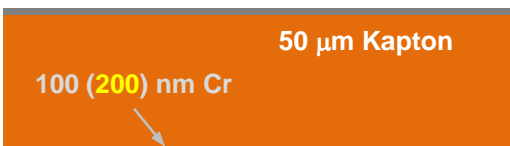
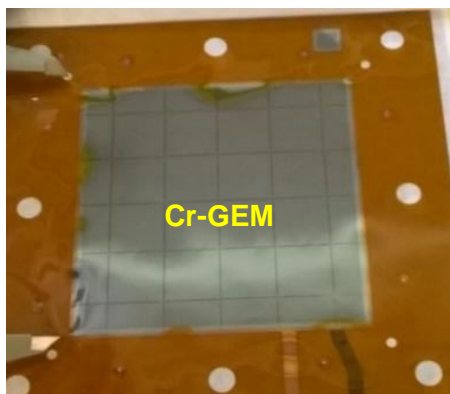
- ⇒ Cr-GEM stability with high rate X-ray source
- ⇒ Optical and SEM inspections of the Cr-GEM foils
- ⇒ Summary & Future plans

# Motivation for Chromium GEM foil (Cr-GEM)

## Motivation:

- Of particular interest for the Nuclear Physics community where GEMs are used as tracker in a high background of low energy photon.
- Using Cr-GEM foil lead to 50% reduction of the material of an EIC light weight **triple-GEM**
- This is because the material in a lightweight triple-GEM is dominated by the Cu of GEM foils

## Standard GEM



## Characteristic of Cr-GEM foil:

- Copper (Cu) clad raw material comes with 100 nm Chromium (Cr) layer between Cu and Kapton, 5μm Cu layers removed, leave only 100 nm residual Cr layers as electrodes, **Cr-GEM foils provided CERN PCB workshop**

## Triple-GEM with standard GEM foil

	Quantity	Thickness μm	Density g/cm <sup>3</sup>	X <sub>0</sub> mm	Area Fraction	X <sub>0</sub> %	S-Density g/cm <sup>2</sup>
<b>Window</b>							
Kapton	2	25	1.42	286	1	0.0175	0.0071
Drift							
Copper	1	5	8.96	14.3	1	0.0350	0.0045
Kapton	1	50	1.42	286	1	0.0175	0.0071
<b>GEM Foil</b>							
Copper	6	5	8.96	14.3	0.8	0.1678	0.0215
Kapton	3	50	1.42	286	0.8	0.0420	0.0170
<b>Grid Spacer</b>							
G10	3	2000	1.7	194	0.008	0.0247	0.0082
<b>Readout</b>							
Copper-80	1	5	8.96	14.3	0.2	0.0070	0.0009
Copper-350	1	5	8.96	14.3	0.75	0.0262	0.0034
Kapton	1	50	1.42	286	0.2	0.0035	0.0014
Kapton	1	50	1.42	286	1	0.0175	0.0071
NoFlu glue	1	60	1.5	200	1	0.0300	0.0090
<b>Gas</b>							
(CO <sub>2</sub> )	1	15000	1.84E-03	18310	1	0.0819	0.0028
<b>Total</b>						<b>0.471</b>	<b>0.090</b>

## Triple-GEM with Cr-GEM foil

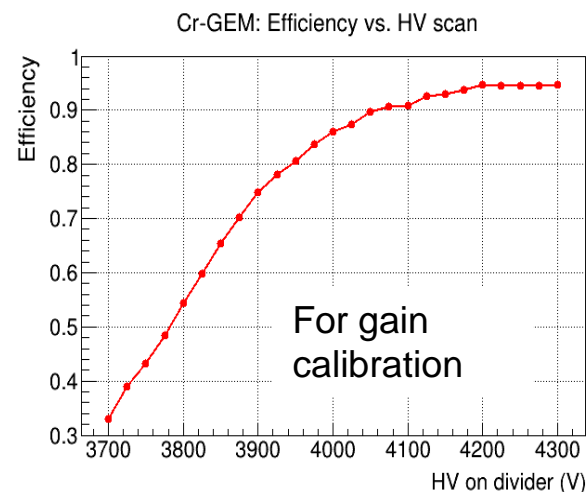
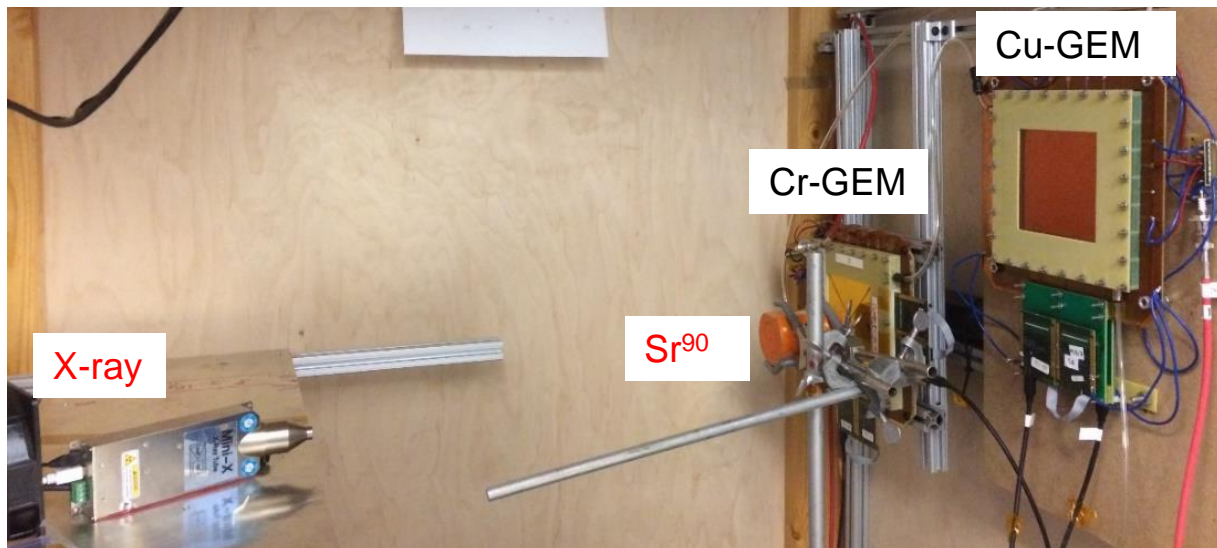
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Kapton	1	50	1.42	286	0.2	0.0035	0.0014
Kapton	1	50	1.42	286	1	0.0175	0.0071
NoFlu glue	1	60	1.5	200	1	0.0300	0.0090
<b>Gas</b>							
(CO <sub>2</sub> )	1	15000	1.84E-03	18310	1	0.0819	0.0028
<b>Total</b>						<b>0.235</b>	<b>0.060</b>

**About 50% reduction in the amount of material in a EIC-FT-GEM with Cr-GEM**

# Cr-GEM stability with high rate X-ray source

- Two small GEMs in the X-ray setting: Cr-GEM and standard Cu-GEM (used as reference)
- Sr90 used for HV scan  $\Rightarrow$  rough calibration of the detector gain data from literature

## X-ray setup



### Test of Cr-GEM Proto I (summer 2015)

- X-ray:  $V = 15 \text{ kV}$ ,  $I = 200 \mu\text{A} \Rightarrow$  X-ray rate = 12 MHz/cm<sup>2</sup>
- HV = 4000 V  $\Rightarrow$  4 mC/cm<sup>2</sup> / day for 4 days
- Significant damages on GEM response after day #2**
- 50% of the dead area after 4 days

### Test of Cr-GEM proto II (summer 2017)

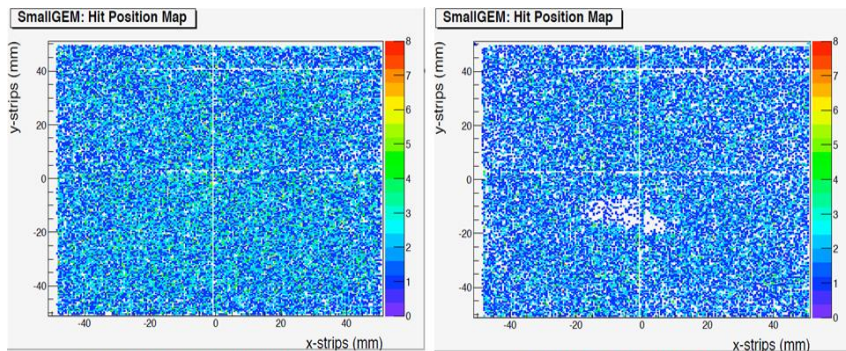
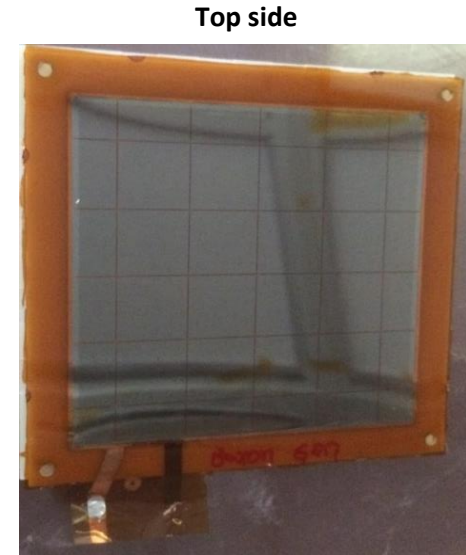
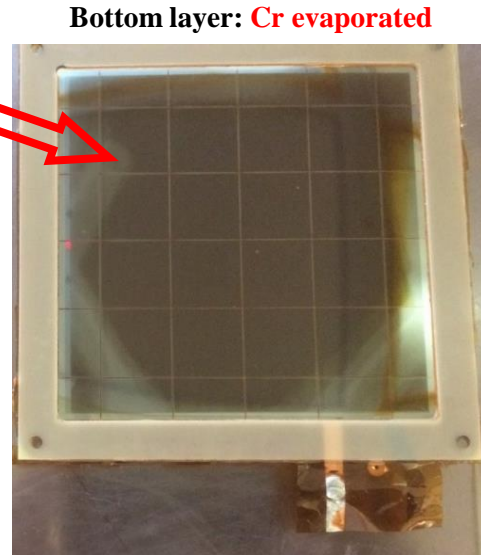
- Proto II: 3<sup>rd</sup> GEM of proto I foil replaced by a new foil
- X-ray:  $V = 15 \text{ kV}$ ,  $I = 50 \mu\text{A} \Rightarrow$  particle rate = 3 MHz/cm<sup>2</sup>
- HV @ 3800 V  $\Rightarrow$  40  $\mu\text{C}/\text{cm}^2$  / day for 65 days
- HV = 3950 V  $\Rightarrow$  300  $\mu\text{C}/\text{cm}^2$  / day for 30 days
- No significant damage to the chamber**

# Cr-GEM Proto I with x-ray : Cr Evaporation under high rate

Test of Cr-GEM Proto I: photon rate = 12 MHz / cm<sup>2</sup>

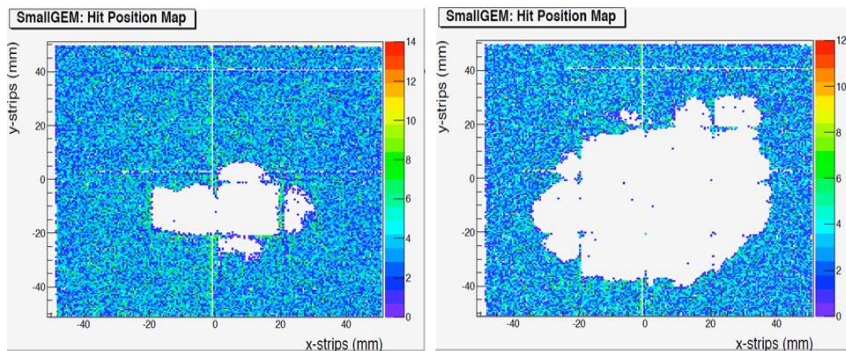
## Inspection of Cr-GEM foils after high rate X-ray exposure:

- Dead area appears after 2<sup>nd</sup> exposure day and keeps increasing
- Cr layer at the bottom of 3<sup>rd</sup> Cr-GEM (just above readout board almost completely **vanished** ⇒ dark brown color is the Kapton
- Causes of damages unclear:
  - ⇒ **small discharges @ high rate or high detector gain**
- **Two other Cr-GEM foils show no damage** ⇒ HV test OK
  - ⇒ They were re-used in proto II



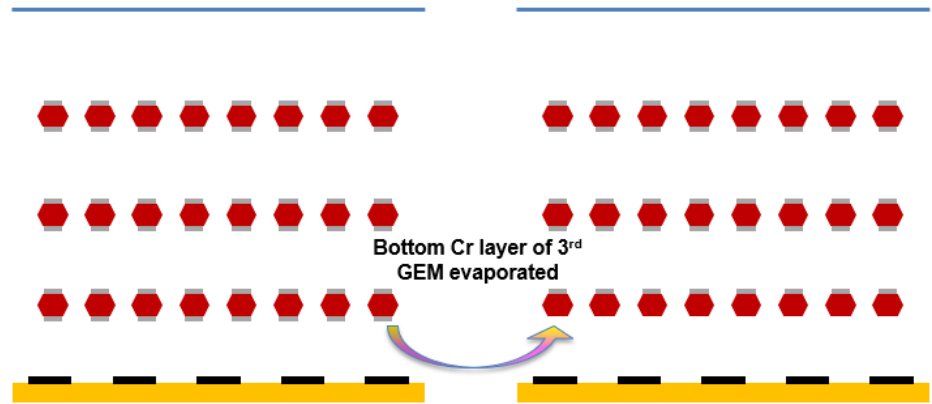
moderate X-ray rate (0.169 Coulomb)

higher X-ray rate (0.35 Coulomb)



high X-ray rate (0.47 Coulomb)

high X-ray rate (0.727 Coulomb)

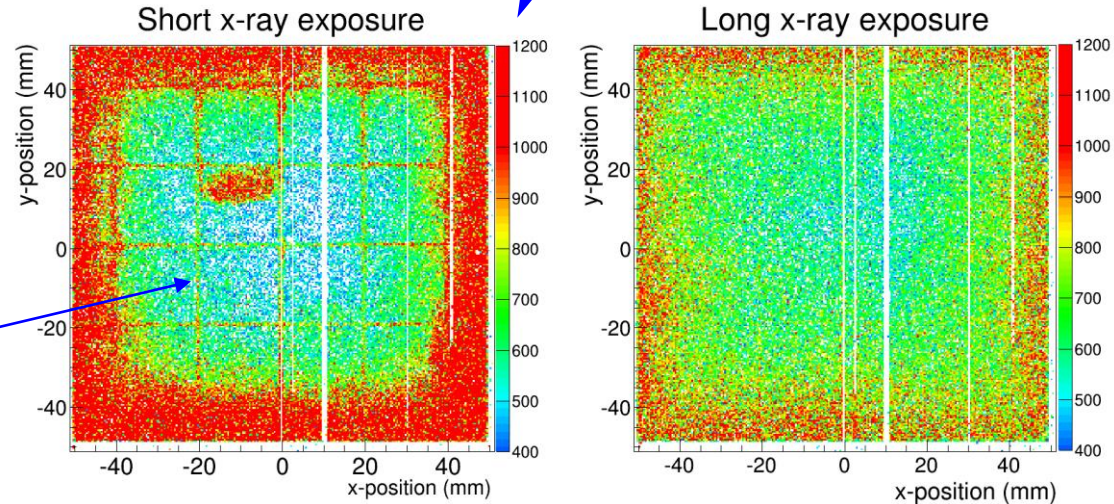
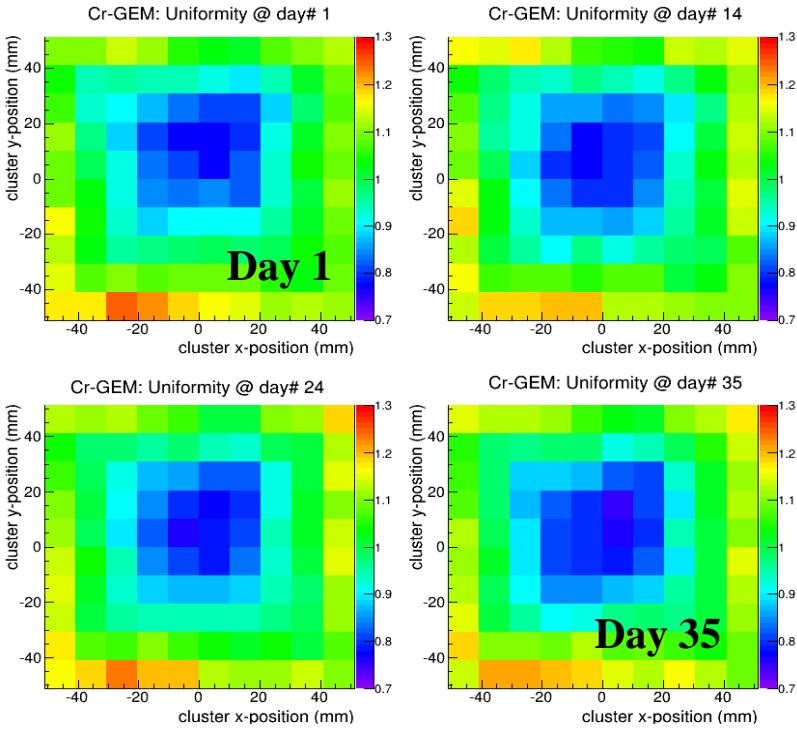




# Cr-GEM Proto II with x-ray : charging up effect?

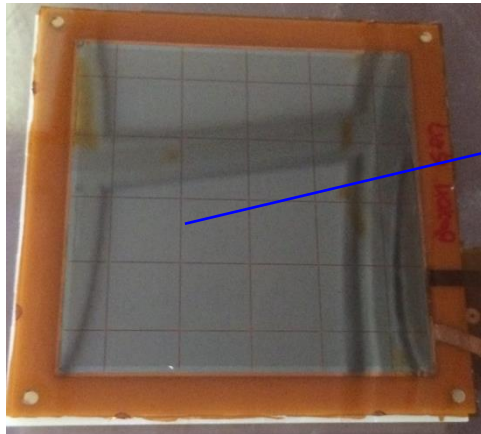
X-ray with estimated rate  $3 \text{ MHz} / \text{cm}^2$

- @ low detector gain ( $\sim 1 \times 10^3$ )  $\Rightarrow$   **$140 \mu\text{C}/\text{cm}^2$  after 35 days**
- Gain variation from edge to center due to bending of the X-Y readout
- No significant variation in the overall response of the 3-month long exposure to x-ray (gain uniformity, ADC etc ...)
- kind of **charging up effect** at beginning of the x-ray irradiation
  - ADC amplitude higher around Cu grid and the gain variation from the edge to the center increases
  - The effect usually disappear after one day of continuous exposure



*~5 hours after the start of the x-ray exposure*

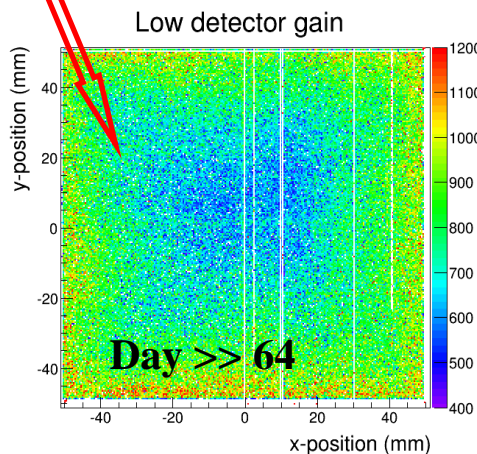
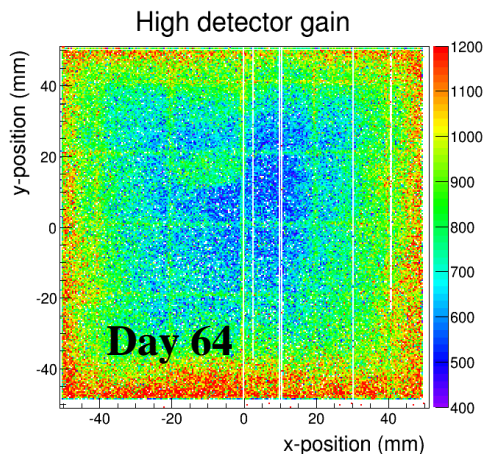
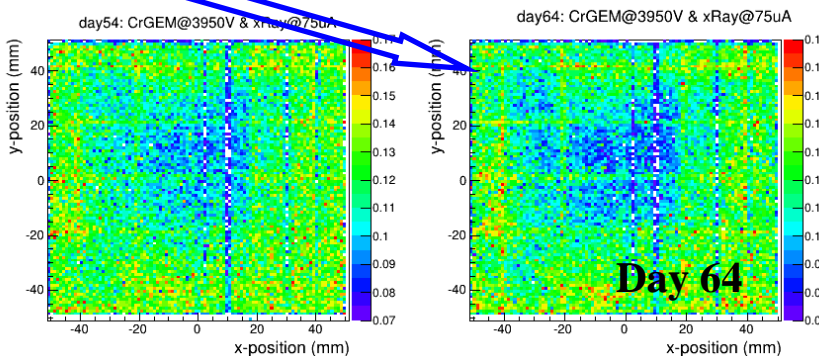
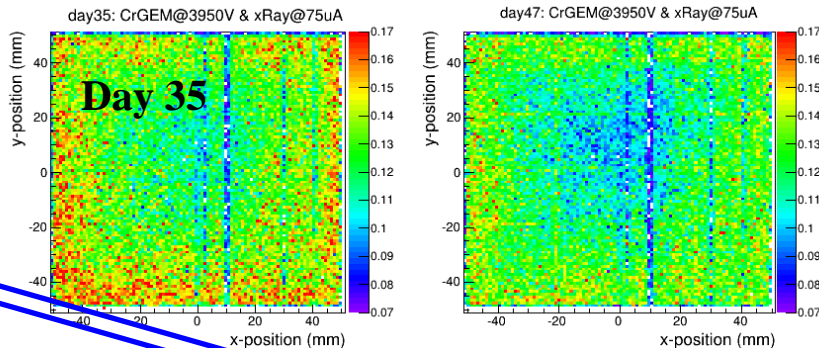
*after the a day of continuous the x-ray exposure*



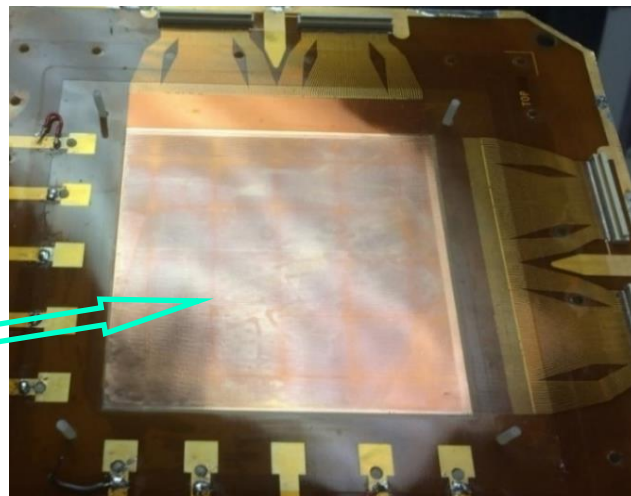
# Cr-GEM Proto II in X-ray: High detector gain vs. low gain

X-ray with estimated rate  $3 \text{ MHz} / \text{cm}^2$

- @ high detector gain ( $\sim 5 \times 10^3$ )  $\Rightarrow$  **0.7 mC / cm<sup>2</sup> after 30 days**
- **Similar charging up effect** shows up again slowly with time and was pretty strong after 30 days
- However, once again when switch back again to low gain  $10^3$  the gain becomes once again more uniform



X-Y strip readout board



We observe a “mirror” pattern of the Cu grid on the X-Y strips readout after the chamber was opened



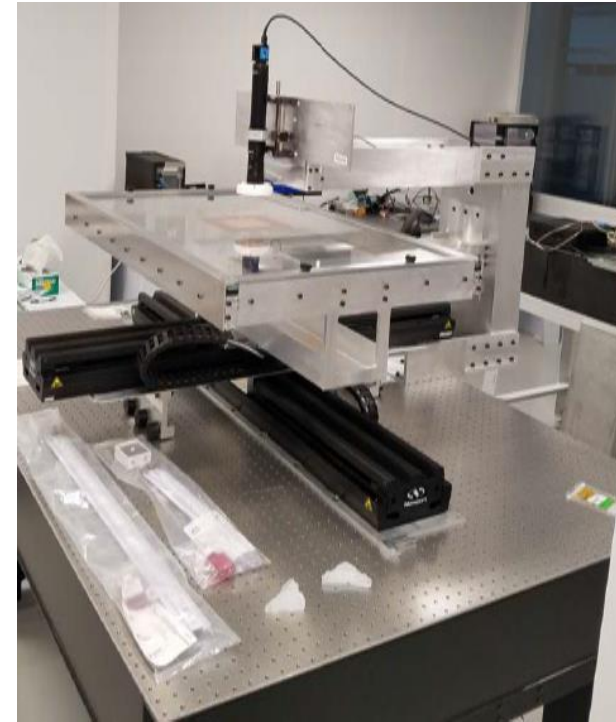
## Investigating the Cr “evaporation” of damaged Cr-GEM foil:

- Optical microscope scan @ Temple University
- SEM & FIB measurement @ CERN

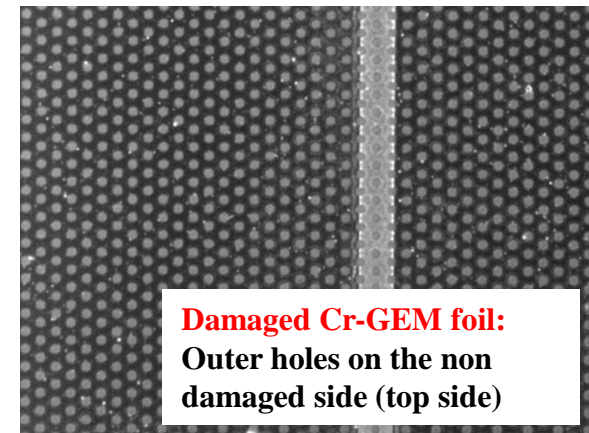
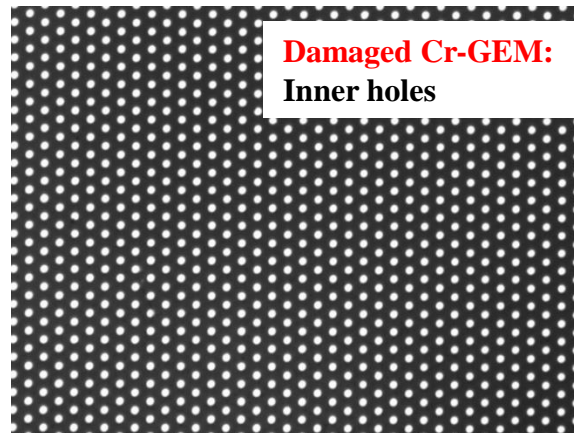
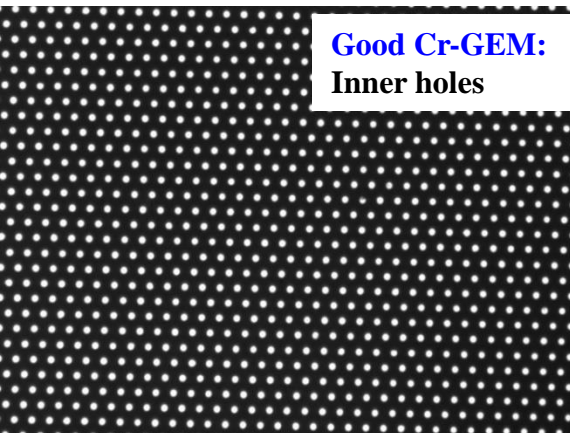


# Cr-GEM foil: Optical Microscope scanning @ Temple U.

## GEM CCD Scanner

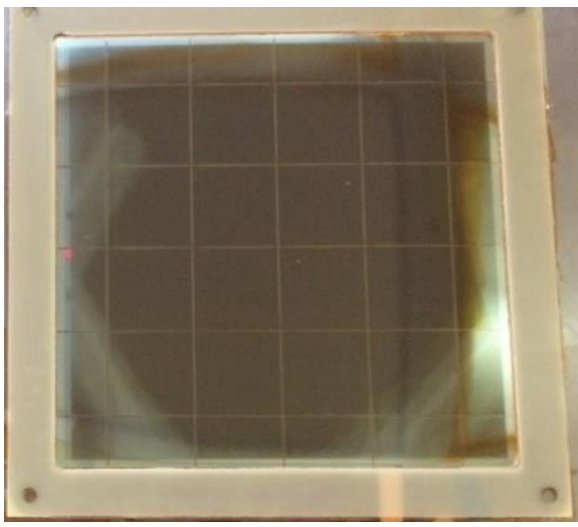
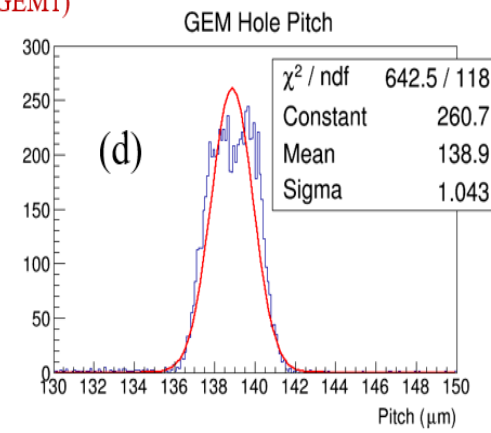
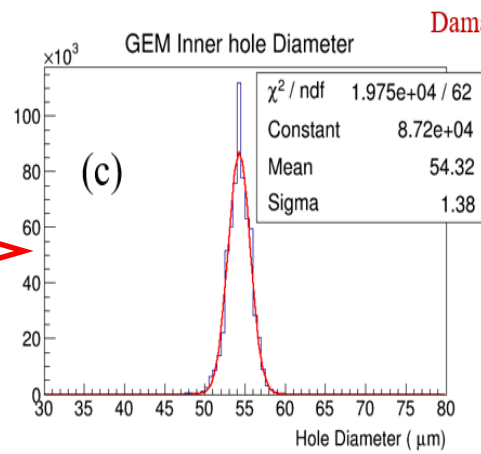
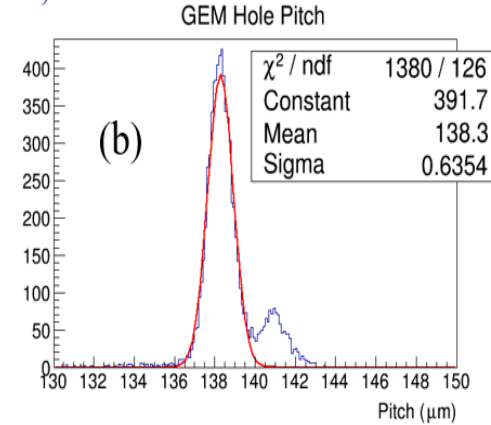
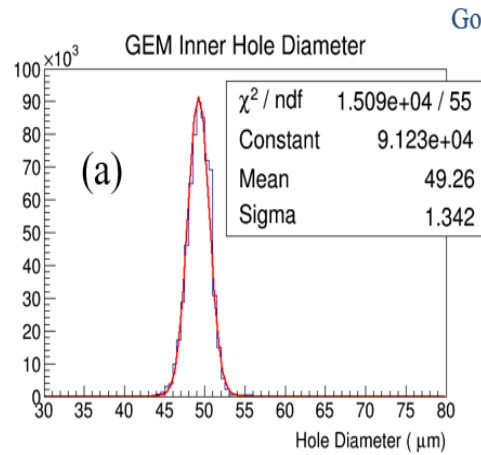


- GEM CDD Scanner Facility at Temple U. (*Thanks B. Sorrow & M. Posik*)
- BTW: suitable large area GEM (1 m size)
- We were able to scan 2 Cr-GEM foils (one damaged and one good foil) and compute inner holes and pitch sizes with T.U. setup
- Extracting Outer hole size turns out to be very challenging:
  - ⇒ Poor contrast from the back light transmission ⇒ poor image resolution
- Automated software run the scan of the full active area.
- Scan of a 10 cm × 10 cm GEM is performed in about 2 hours
- Analysis: Algorithm is available to compute the hole diameter and pitch size





- Holes parameters for both damage and good foil are well within the specs for a standard GEM foil
- Inner hole diameter:** Narrow distribution ( $\sigma \sim 1.4 \mu\text{m}$ )
  - ⇒ Good uniformity across the entire active area
  - ⇒ no Kapton etching for the damaged Cr-GEM
- Hole pitch:**  $\sim 138 \mu\text{m}$ 
  - ⇒ Small bump at  $141 \mu\text{m}$  for good Cr-GEM
  - ⇒ Wider distribution for the damaged Cr-GEM but could just be measurement artefacts



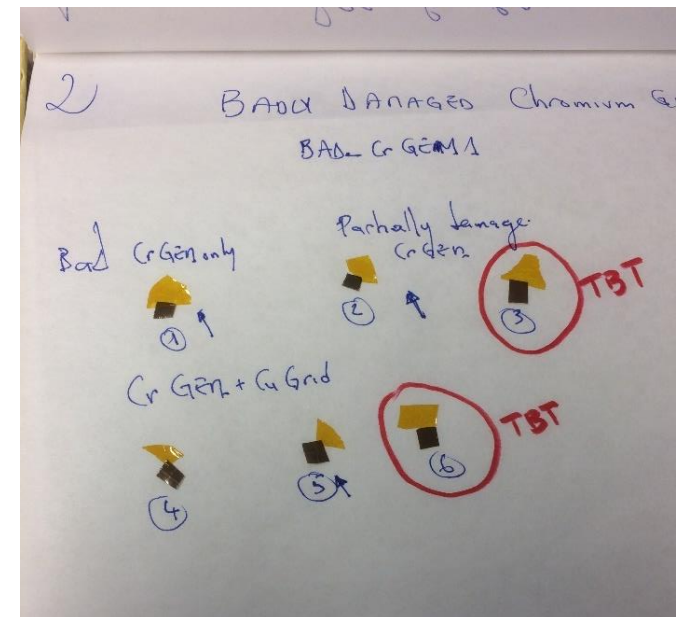
## SEM and FIB analysis of Chromium GEM done at CERN (end Nov 2017)

- Measurement performed by Dr Alexander Lunt from Material, Metrology and NDT group (CERN EN/MME/MM)
  - Great thanks to **Alexander** for the nice and many SEM pictures and the availability
  - Great thanks to **Eraldo** for taking care of the logistics and request paperwork at CERN
- Primary goals of the SEM measurement was to:
  - investigate the damages that led to the evaporation of Cr layer at the bottom of Cr-GEM1
  - Look at potential Kapton etching possibility
  - Measure the thickness of the Cr layer
  - and of course the unexpected

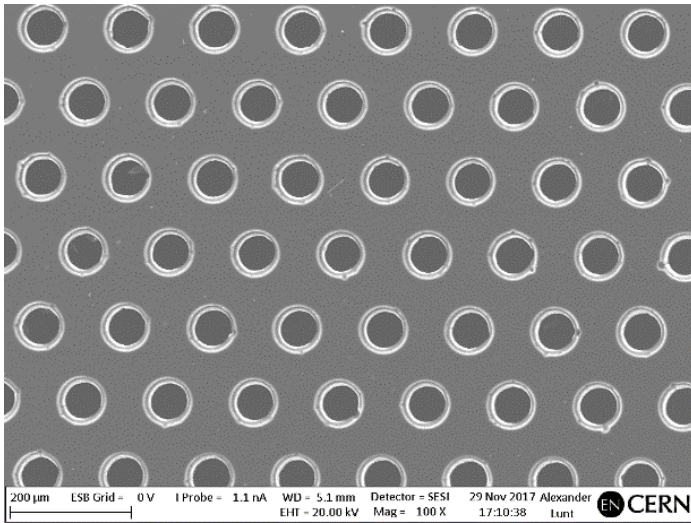
### Samples from 4 GEM foils sent to CERN:

- **Cr-GEM1:** damaged foil used as 3<sup>rd</sup> GEM in proto I  
⇒ high rate.
- **Cr-GEM2:** 3<sup>rd</sup> GEM foil used in proto II, replace Cr-GEM1  
⇒ long exposure
- **Cr-GEM3:** GEM foil used in both proto I and proto II  
⇒ high rate and long exposure.
- **std-GEM:** standard GEM foil with 5  $\mu\text{m}$  electrode

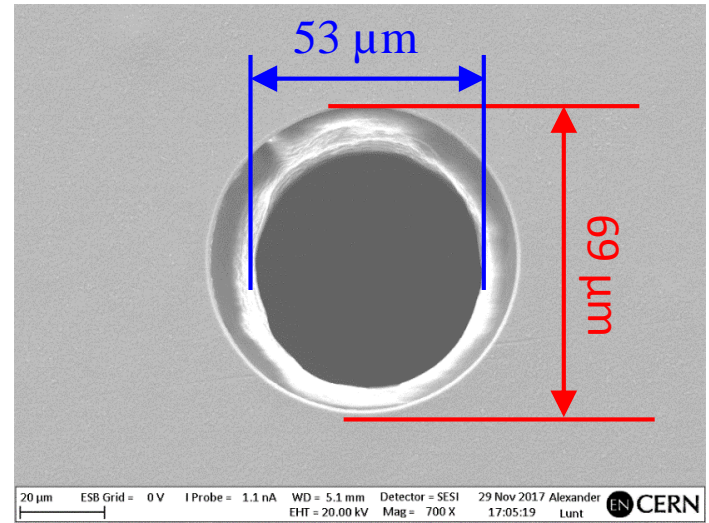
### Picture of samples for Cr-GEM1



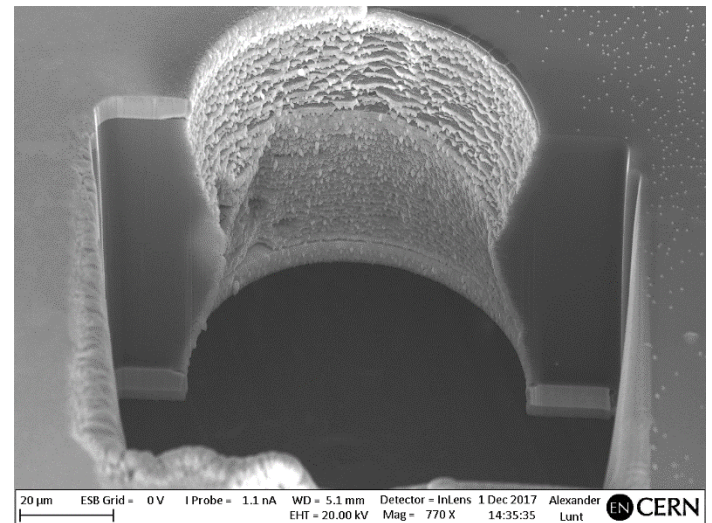
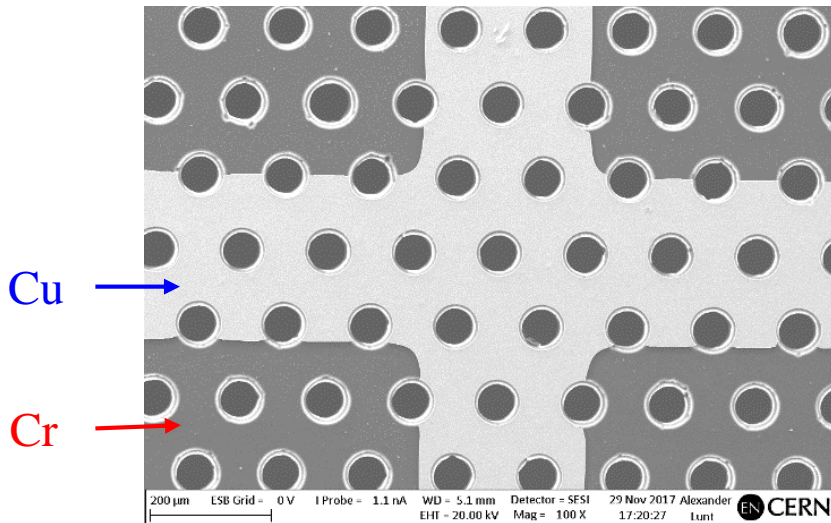
Top side



Hole dimensions



Around the Cu-grid area

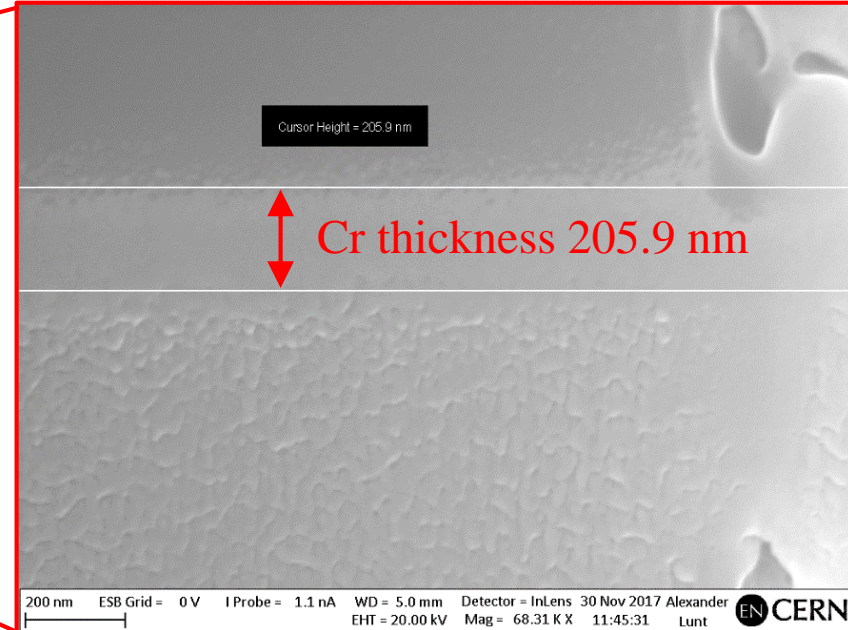
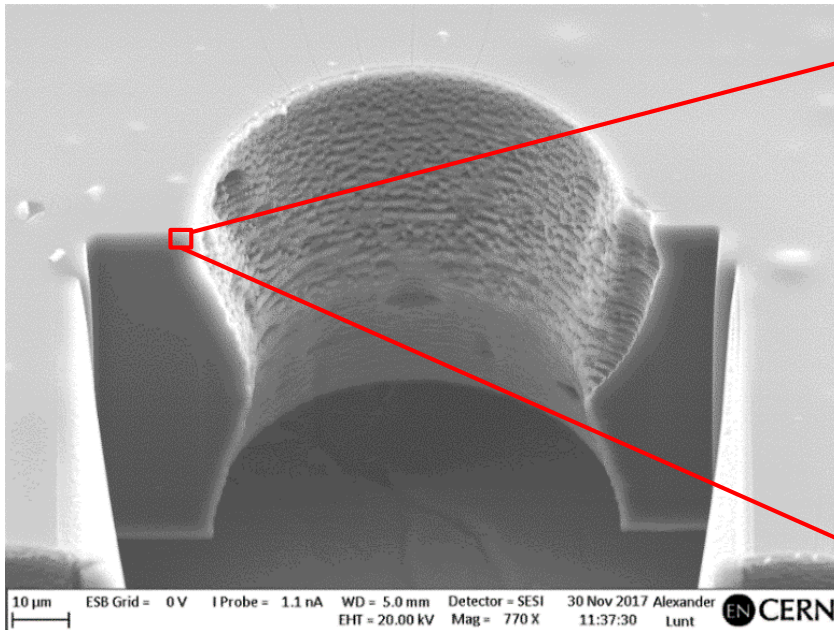




# Sample Cr-GEM4: Thickness of the Cr layer

*Cr-GEM hole cross section*

*Zoom into Cr layer*

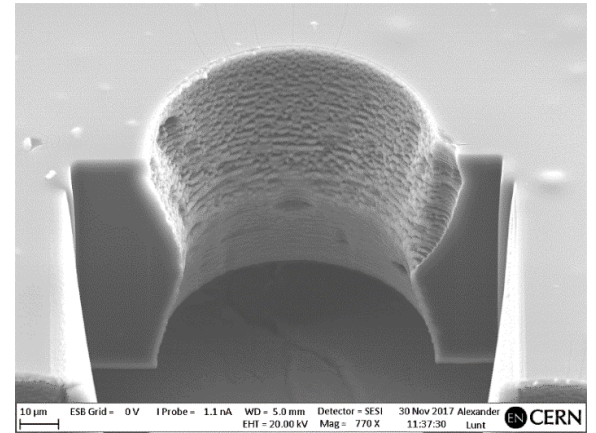
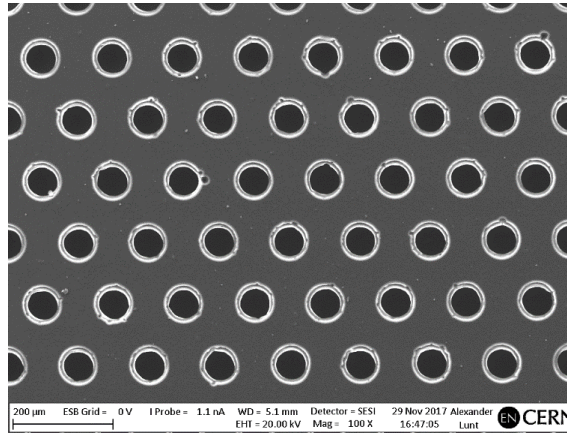


**Cr layer 2  $\times$  thicker than original assumption**

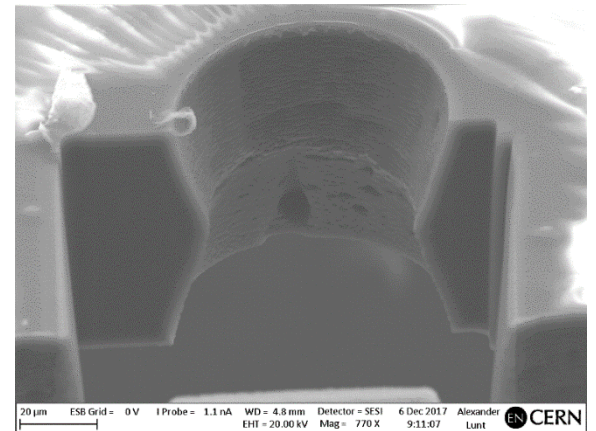
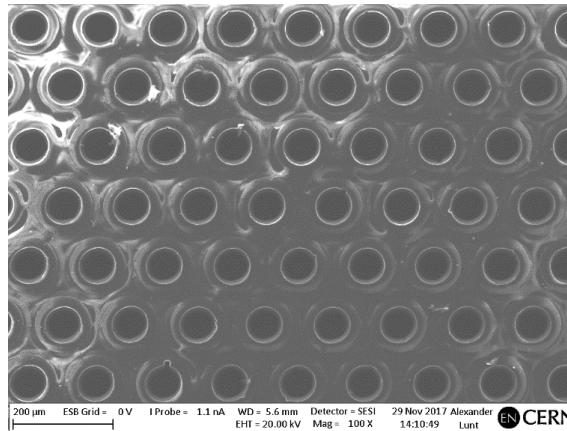
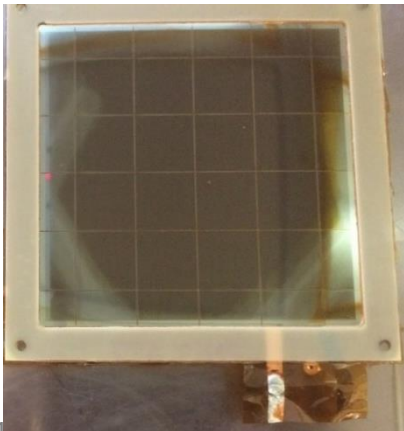
# Sample Cr-GEM1: damaged GEM

- SEM images of the top and bottom side of the heavily damaged Cr-GEM1 foil.
- As expected, SEM images of top side are high quality with holes dimensions configuration looks like normal GEM foil.
- Pictures of the bottom side of the foil appears severely distorted  $\Rightarrow$  bad image resolution
  - Cross section of the holes: looks as if the Cr layer melted with some other material but the Kapton looks fine

Cr-GEM1 top



Cr-GEM1 bottom

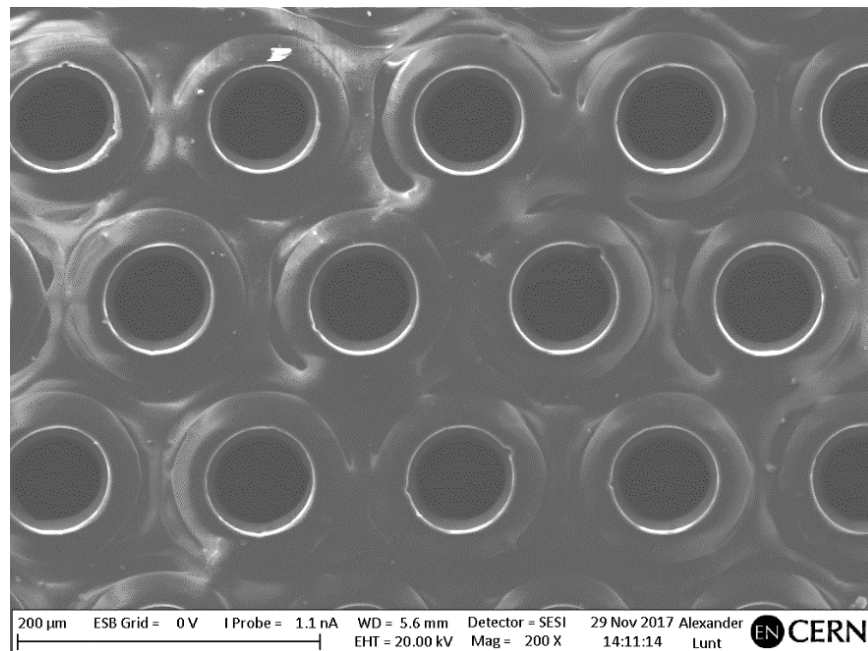




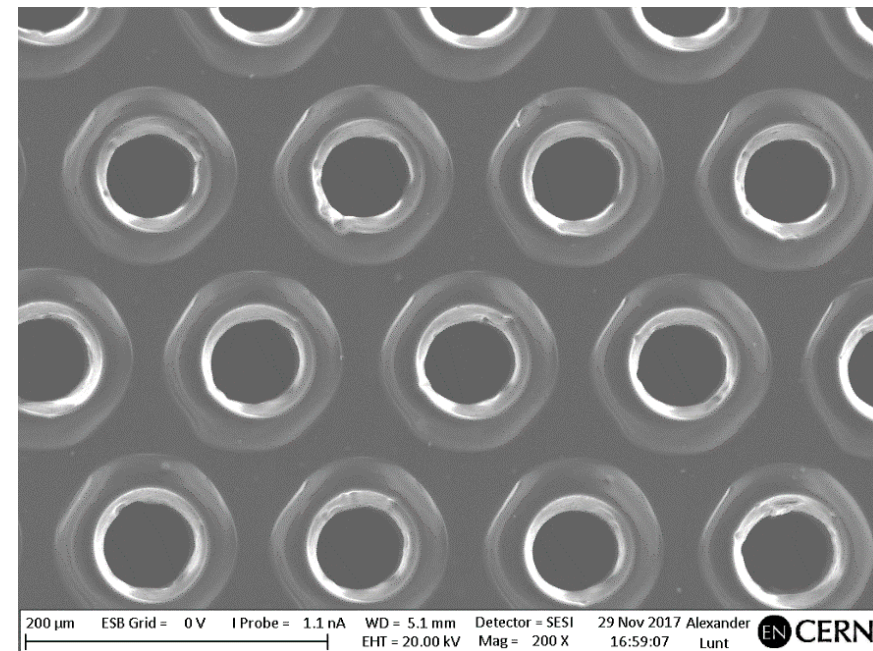
## Samples Cr-GEM1 & Cr-GEM2

- Cr-GEM2 (right) show similar issue but the distortions are far less pronounced are more localized around the holes as opposed to the Cr-GEM1 where it spreads over the entire active area.
- Cr-GEM2 was irradiated in less harsher environment but was irradiated for a long period of time
- That is probably why we didn't see any degradation in the X-ray data
- The overall structure of Cr-GEM2 seems preserved with probably Cr removed only in a small area around the holes.

Cr-GEM1 bottom: **completely damaged**



Cr-GEM2 Bottom: **partially damaged**

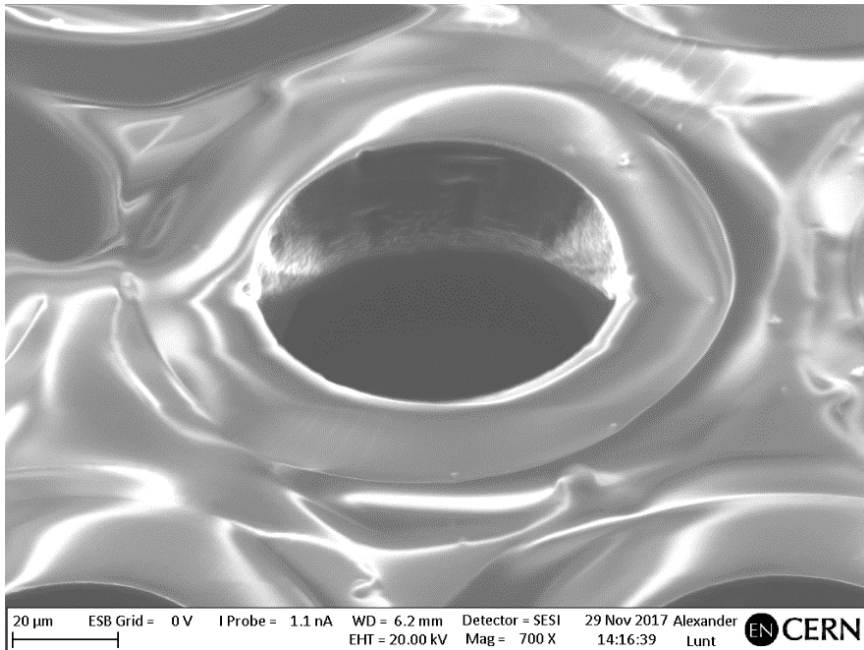




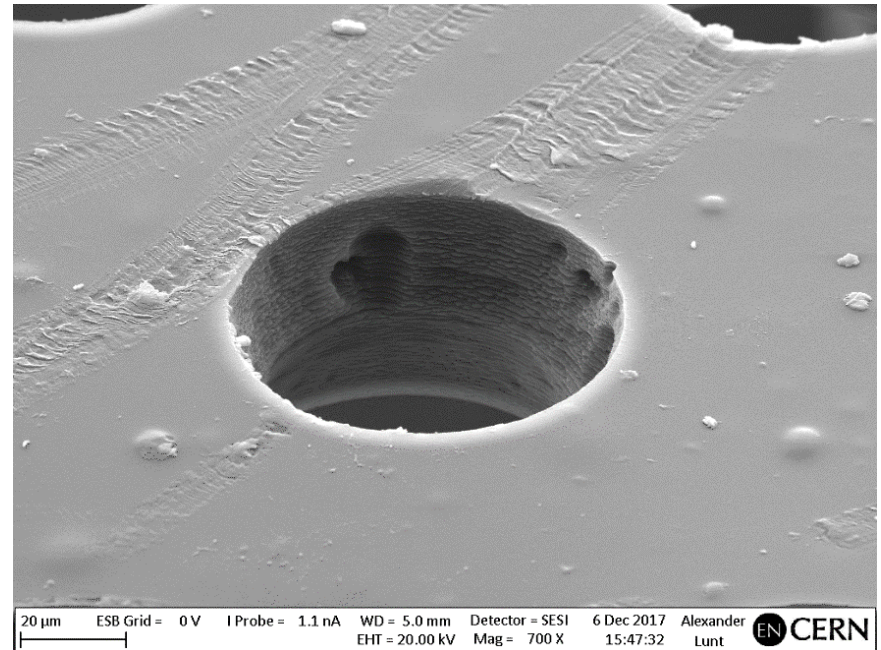
# Cr-GEM1: SEM without vs. with conductive tape

- These distortions are in fact artefacts from the SEM measurement of a non metallic surface
- Well know issue of charging of dielectric sample when bombarded with the intense SEM beam
- **Problem:** Charging up disturbs the electric field around the surface under probe  $\Rightarrow$  poor resolution SEM image
- **Solution:** coating the surface with a thin conductive tape (a few nm of Au) before the SEM measurement

Cr-GEM1: **without tape**



Cr-GEM1: **with conductive tape**



*This is the confirmation that the Cr layer effectively vanishes at the bottom of these samples*

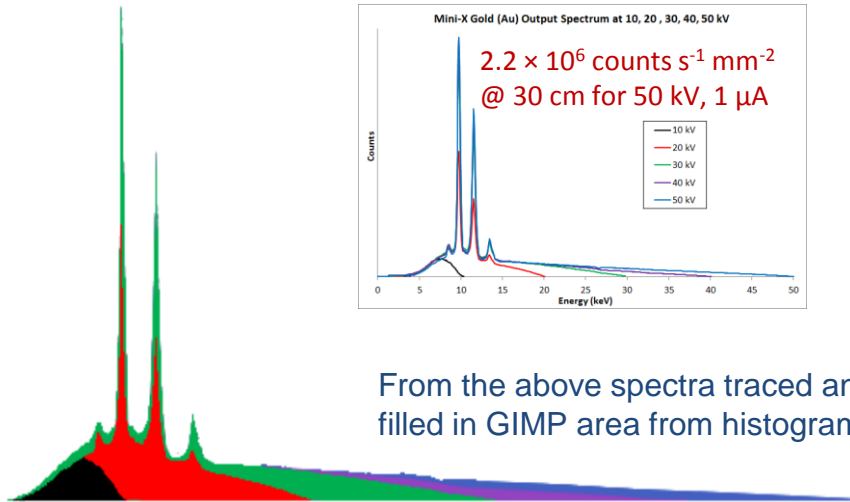
## Summary & Future Plans

- We performed extensive test of triple Cr-GEM detector with X-ray source
- In high rate environment and at high detector gain, we observe a degradation of the bottom Cr electrode of the 3<sup>rd</sup> GEM foil  $\Rightarrow$  “Evaporation” of the Cr layer
- Effect not observed for the top layer of this foil or on other 2 Cr-GEMs even after a sustained long term irradiation
- We also observed a “strange” charging up effect still under investigation
- Optical scan and SEM measurements of the GEM foils confirm the evaporation of Cr layer but reveals no Kapton etching of the damaged foils
- We are pursuing the studies of Cr-GEM detectors  $\Rightarrow$  plan is to test a Cr-GEM without Cu grid in similar condition to understand better the charging up effect
- Any suggestions or hints related to Cr-GEMs are welcomed

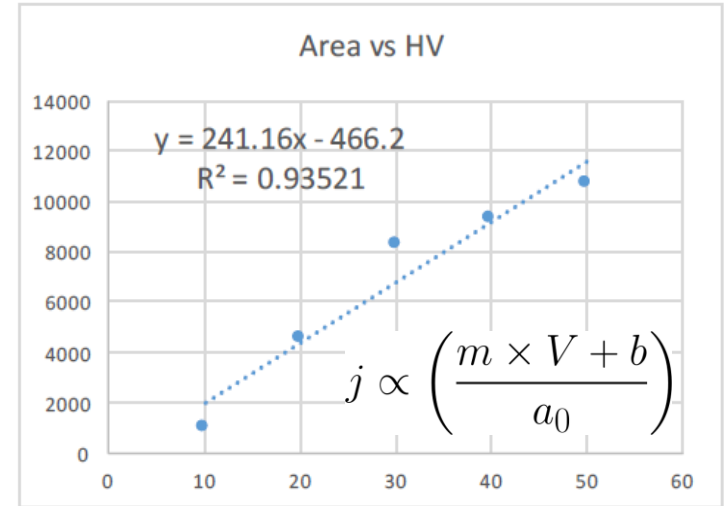
Back up



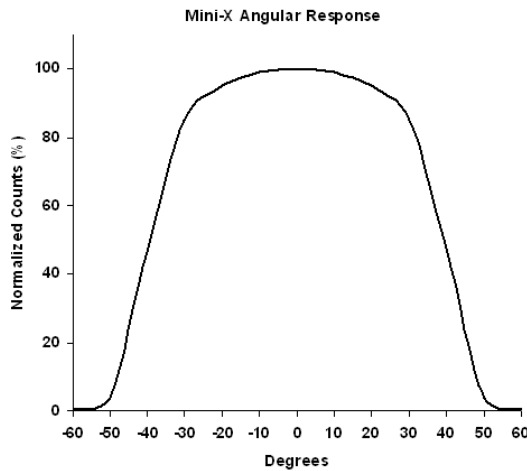
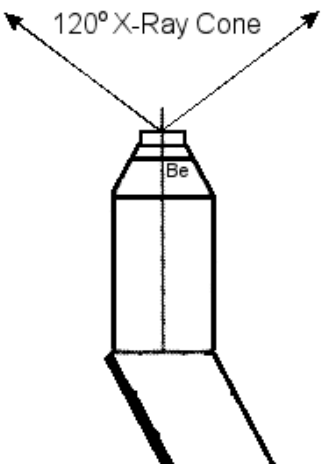
# X-ray setup @ UVa: photon flux & Integrated charges



The flux proportional to the area of the spectrum



Angular coverage of the source



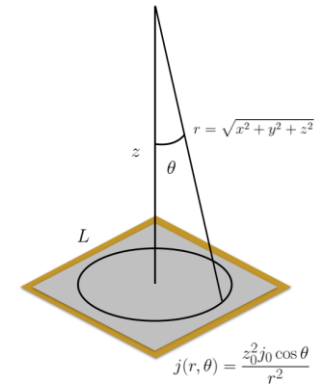
Photon flux integrated over detector

$$\phi = \int j dA$$

$$j(x, y, z) = \frac{z_0^2 j_0 \left( \frac{z}{\sqrt{x^2 + y^2 + z^2}} \right)}{x^2 + y^2 + z^2}$$

$$\phi = 4 \int_0^{L/2} dx \int_0^{L/2} dy j(x, y, z)$$

$$\phi = 4z_0^2 j_0 \arctan \left( \frac{L^2}{2z\sqrt{4z^2 + 2L^2}} \right)$$



$$j = \left( \frac{I}{I_0} \right) \left( \frac{m \times V + b}{a_0} \right) \left( 4 \frac{z_0^2}{L^2} \arctan \left( \frac{L^2}{2z\sqrt{4z^2 + 2L^2}} \right) \right) e^{-\mu(z-z_0)} j_0$$

## Electron flux from photon flux

Attenuation length*					
Kapton	Aluminum	Copper	Argon		
3000.0	200.0	6.6	1000000.0		

Region	Material	Length	Att. length	Attenuation in this layer	Remainder after this layer
Gas window	Aluminum	5	200	97.53%	97.53%
	Kapton	50	3000	98.35%	95.92%
Gas inlet	Argon	3000	1000000	99.70%	95.63%
Drift cathode	Kapton	50	3000	98.35%	94.95%
	Copper	5	6.56	46.66%	43.89%
Drift Region	Argon	3000	1000000	99.70%	43.76%
	Copper	5	6.56	46.66%	20.42%
GEM 1	Kapton	50	3000	98.35%	20.08%
	Copper	5	6.56	46.66%	9.37%
Transfer	Argon	2000	1000000	99.80%	9.35%
	Copper	5	6.56	46.66%	4.36%
GEM 2	Kapton	50	3000	98.35%	4.29%
	Copper	5	6.56	46.66%	2.00%
Transfer	Argon	2000	1000000	99.80%	2.00%
	Copper	5	6.56	46.66%	0.93%
GEM 3	Kapton	50	3000	98.35%	0.92%
	Copper	5	6.56	46.66%	0.43%
Induction	Argon	2000	1000000	99.80%	0.43%
Readout					

$$\text{Attenuation} \prod_i e^{-\Delta x_i / l_i}$$

50% gone by drift region

0.3% xray  $\implies e^-$

300 e-/ion pair per

### Amptek Mini-X Parameters

HV (kV)	Current ( $\mu\text{A}$ )
15	50

### Geometry

Distance (cm)	GEM side
72	10

scaling factors	HV (linear fit)	HV (ratio 20/50)	Current
	0.29	0.43	50.00
	z'=z-z0	Flux (Hz) / j_0	
42	0.01		
mu/rho	rho	attenuation	
5.1	0.0016	0.709836938	

### Photons at GEM surface

Hz/mm <sup>2</sup>	MHz/cm <sup>2</sup>
6.84E+04	6.840

### e-/ion pairs in drift

Hz/mm <sup>2</sup>	MHz/cm <sup>2</sup>
26976.861	2.698

\* Assuming 11 keV photons and attenuation lengths from [http://henke.lbl.gov/optical\\_constants/atten2.htm](http://henke.lbl.gov/optical_constants/atten2.htm)