



Managed by Fermi Research Alliance, LLC for the U.S. Department of Energy Office of Science

Cold Mass Welding

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Cold Mass Status Meeting

01 Nov. 2017

Bug-O Equipment

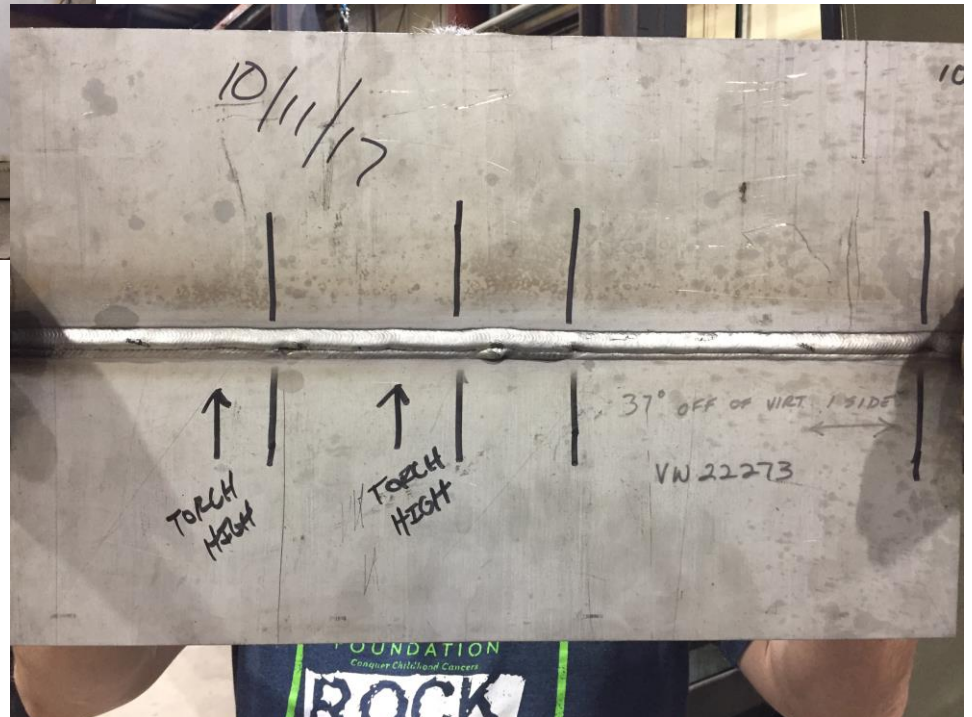
- 2x Identical BUG-O Systems procured for simultaneous welding of both longitudinal welds.



WELD SAMPLES



Root Pass – sample plates tacked to base prior to welding



Sample w/ 3 passes complete.
Work on optimization of speed &
Min. Heat input

Shells



Weld rail fixture

