

Ozone Generation with a Flexible Solid-State Marx Generator

J. J. van Oorschot¹

T. Huiskamp¹

M. Pereira²

L. M. Redondo³

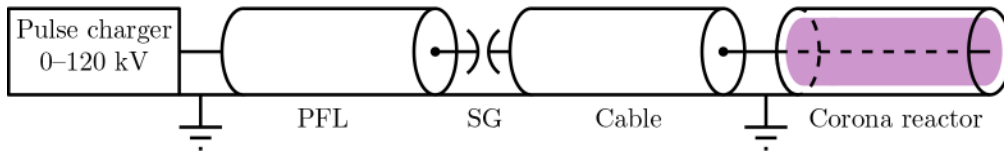
¹Eindhoven University of Technology

²Energy Pulse Systems

³Instituto Superior de Engenharia de Lisboa



Previous results: high-efficiency ozone generation



Specifications

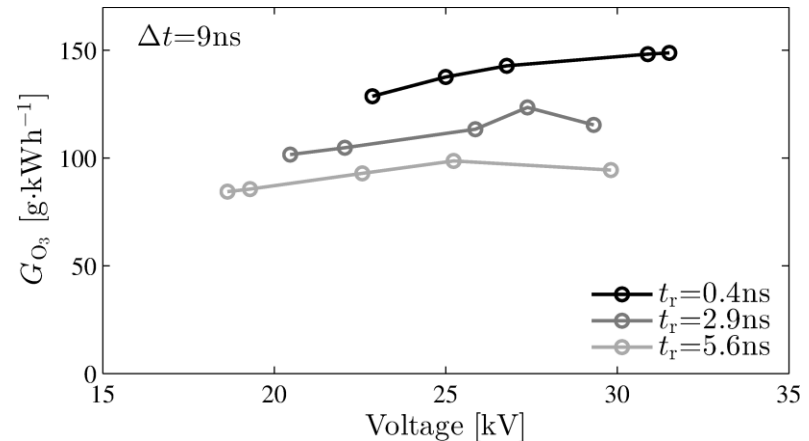
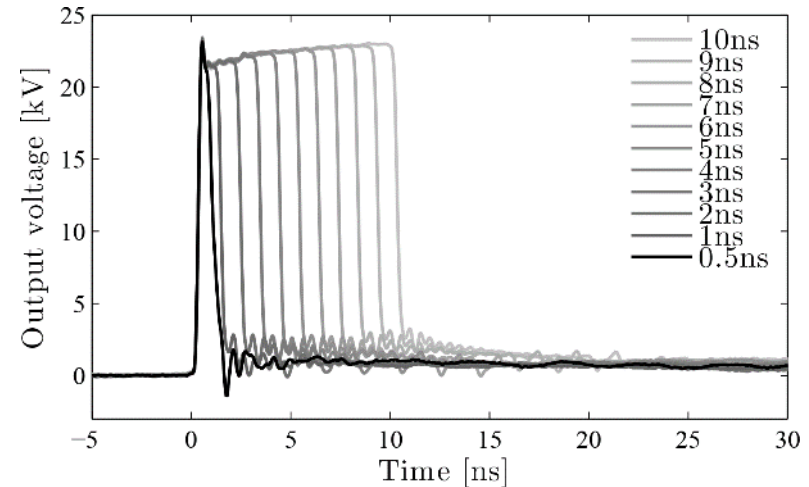
- Up to 50 kV (pos and neg)
- 0.5-10 nanosecond
- <200 ps rise time
- Up to 1 kHz
- Flushed oil spark gap

Results

- Up to 160 g/kWh ozone production
- Very efficient, but not a practical system!

New project:

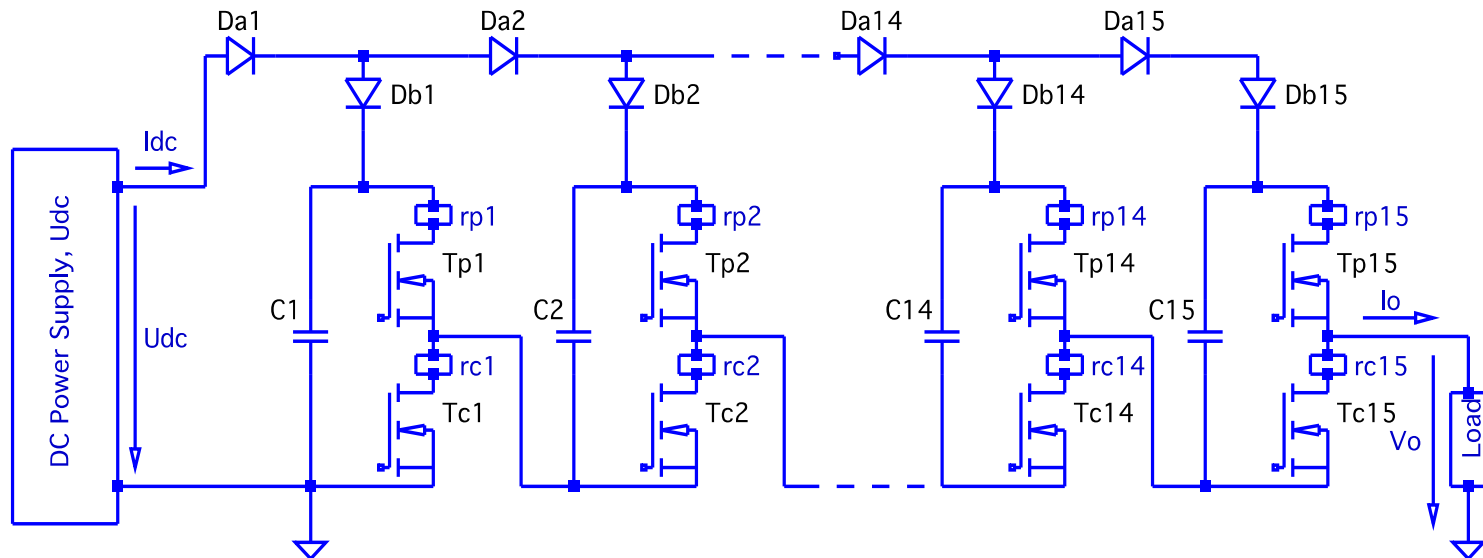
- Use flexible solid state Marx generator for robust, practical ozone generation



Solid-state Marx generator

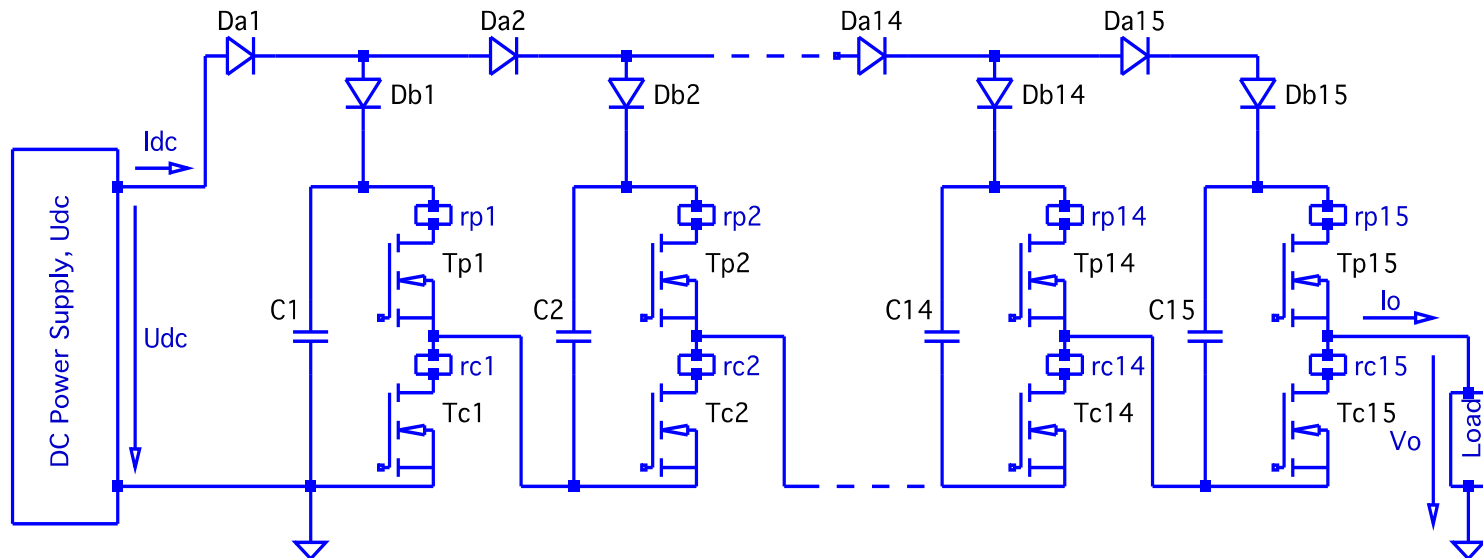
Marx generator developed at Energy Pulse Systems:

- Up to 15 kV pulses (15 stages of 1 kV)
- Pulse duration: variable from 200 ns to 100 μ s
- Repetition rate up to several kHz
- Burst mode operation possible (burst frequency up to 200 kHz)

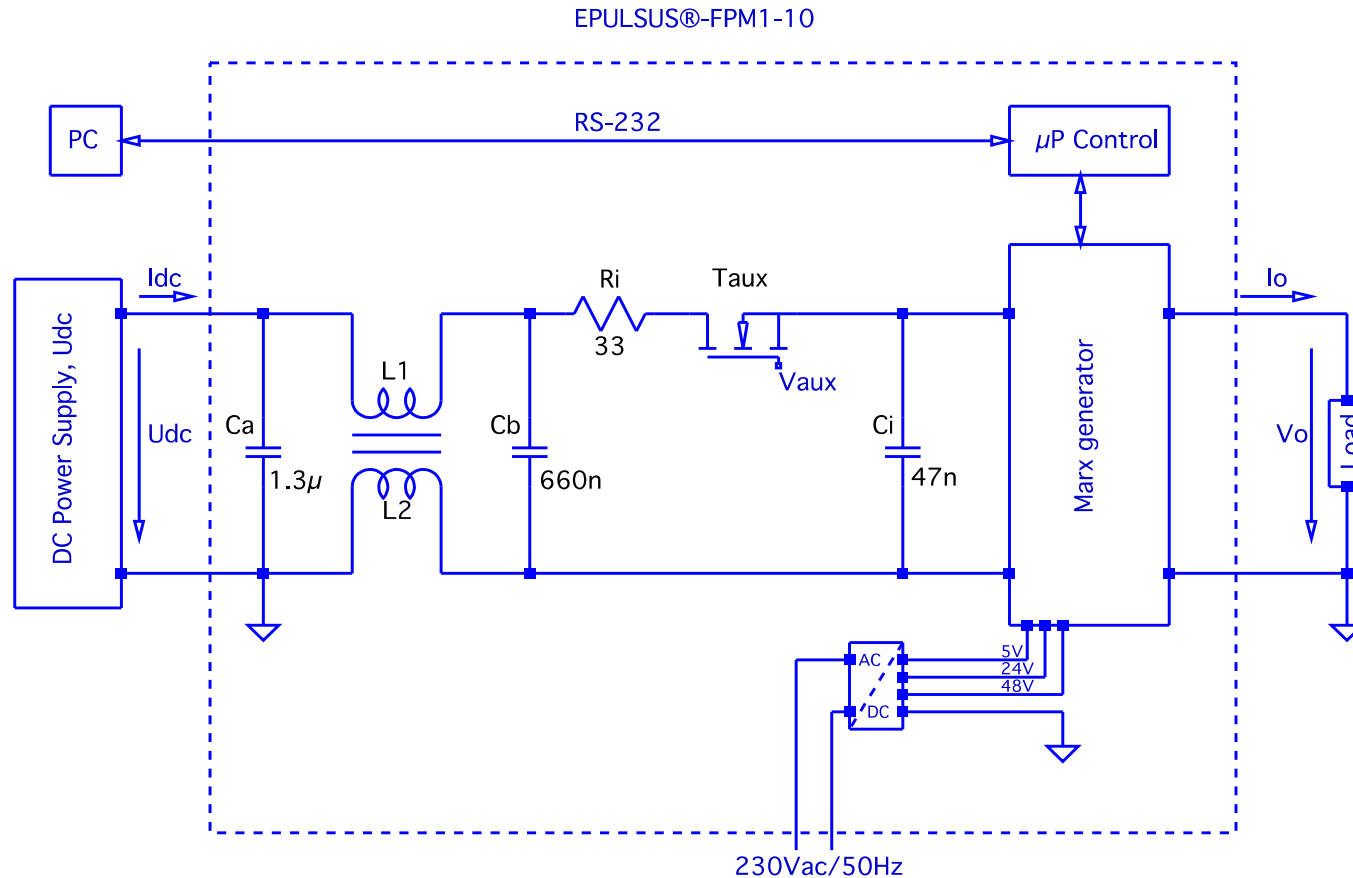


Solid-state Marx generator circuit operation

- 1kV per stage charging through diodes (and switches)
- 1.2 kV SiC MOSFETs for fast, efficient switching
 - T_{pi} : discharging capacitors over load
 - T_{ci} : discharging load and charging capacitors between pulses
- Series resistors for damping and current limiting

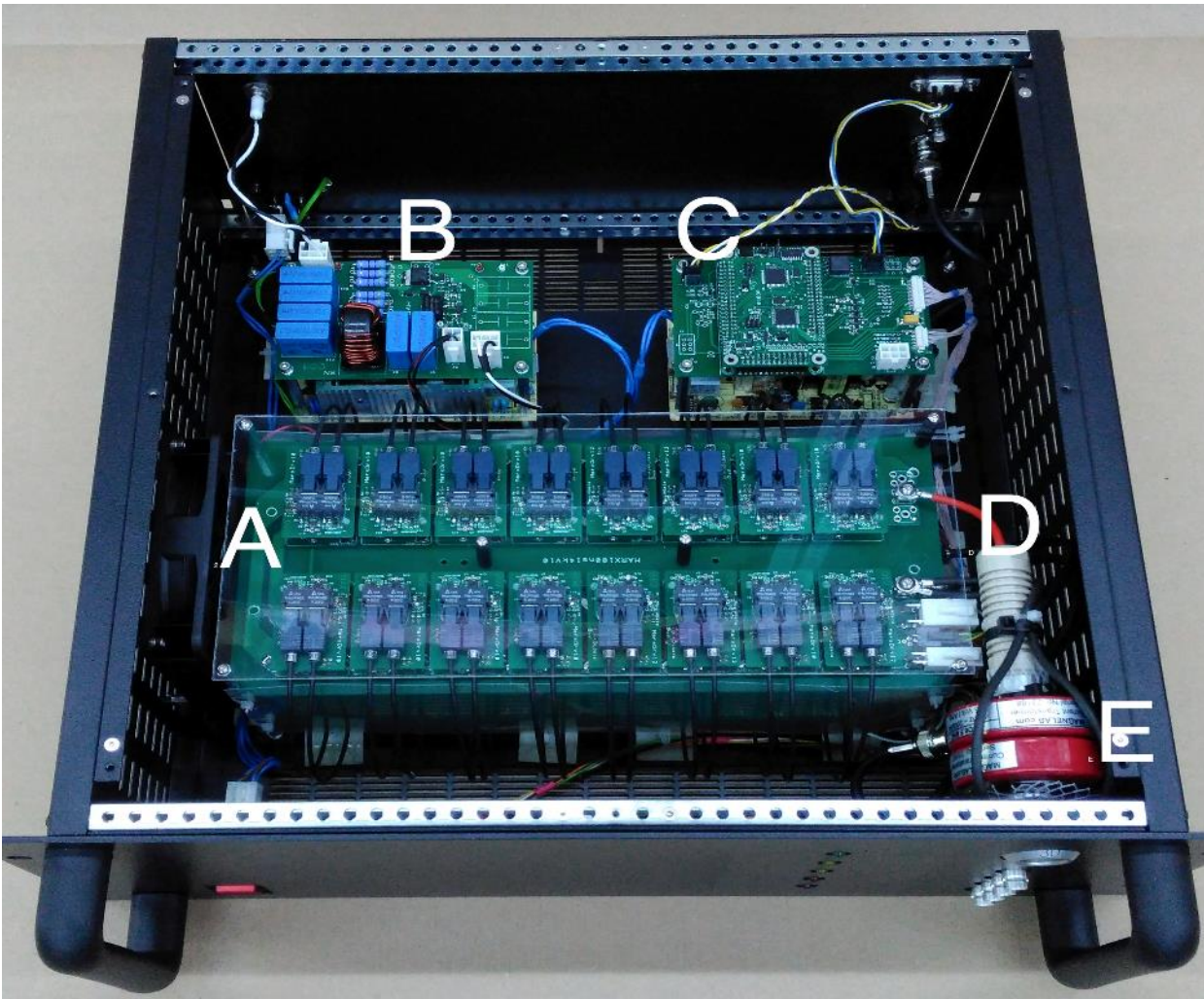


Total system



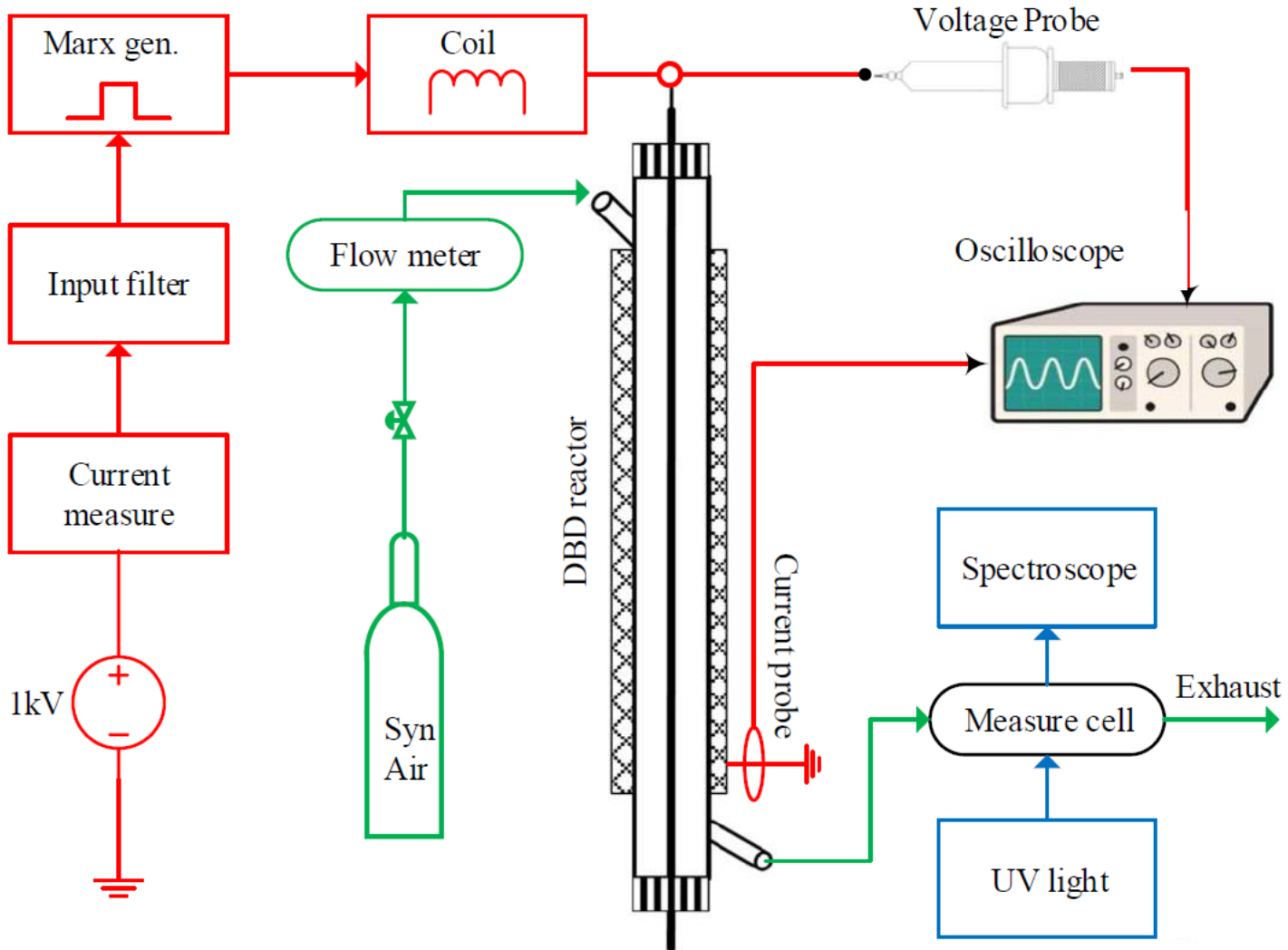
- DC PSU decoupled with filter (and with T_{aux} during pulsing)
- Marx controlled with µP (programmed from PC)

Practical implementation

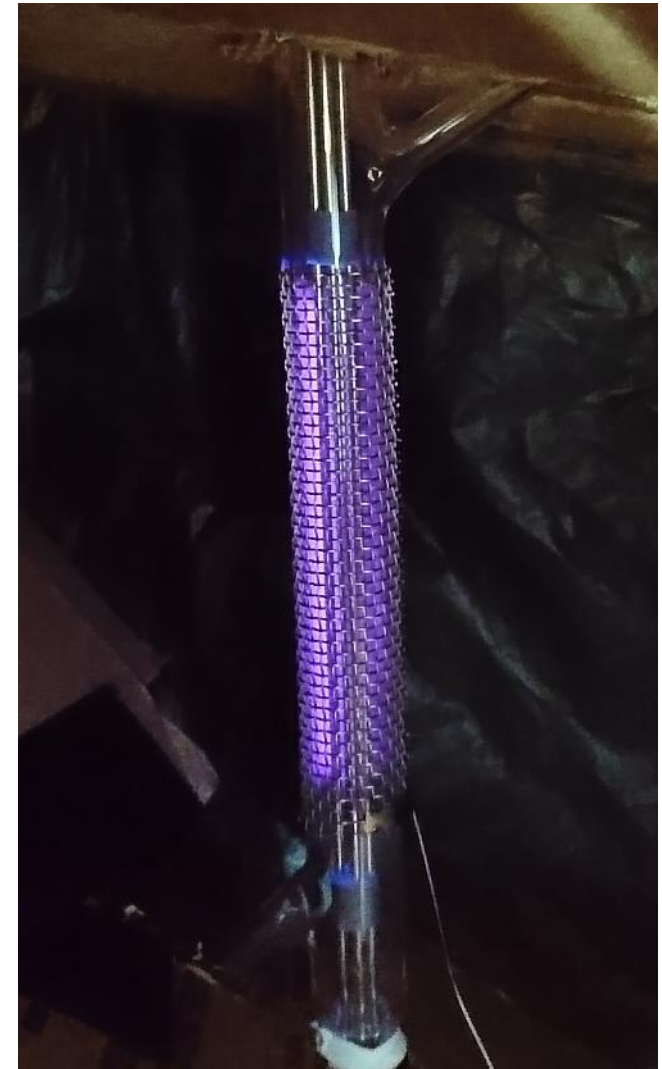
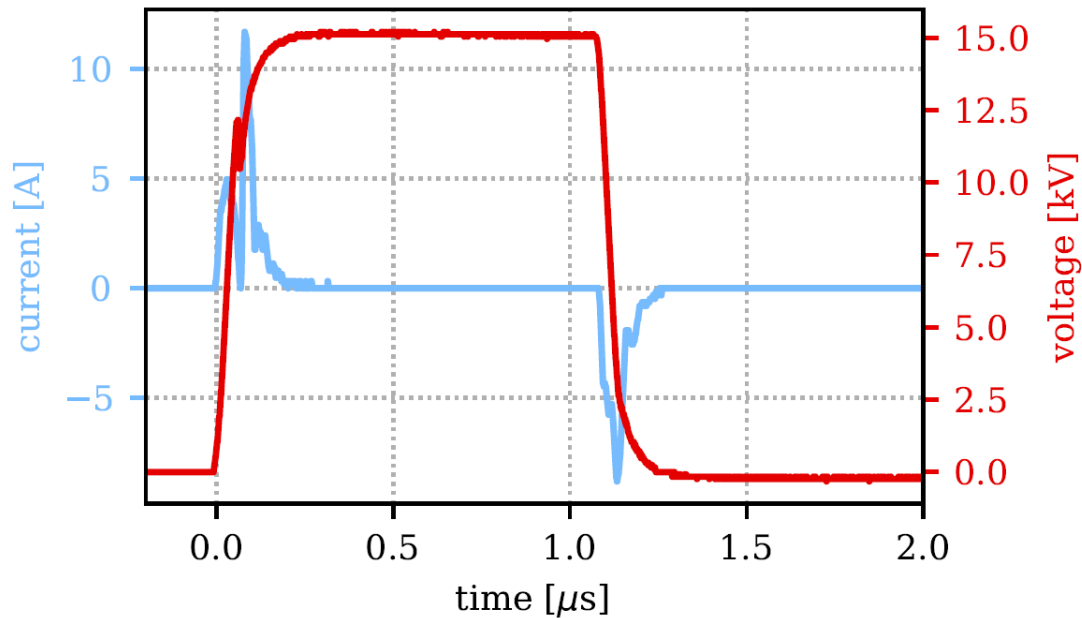
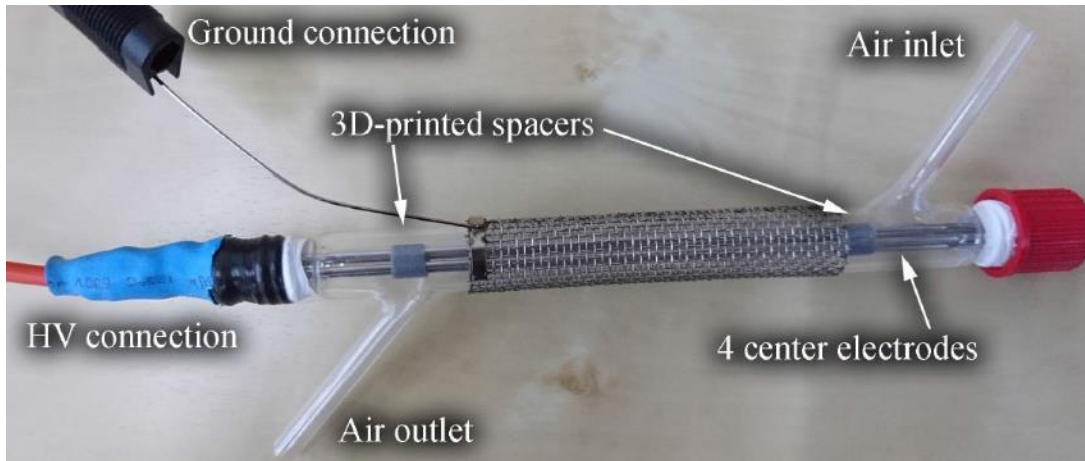


- A: Marx generator
- B: Input filter
- C: Control board
- D: HV connector
- E: Current sensor

Experimental setup



DBD plasma



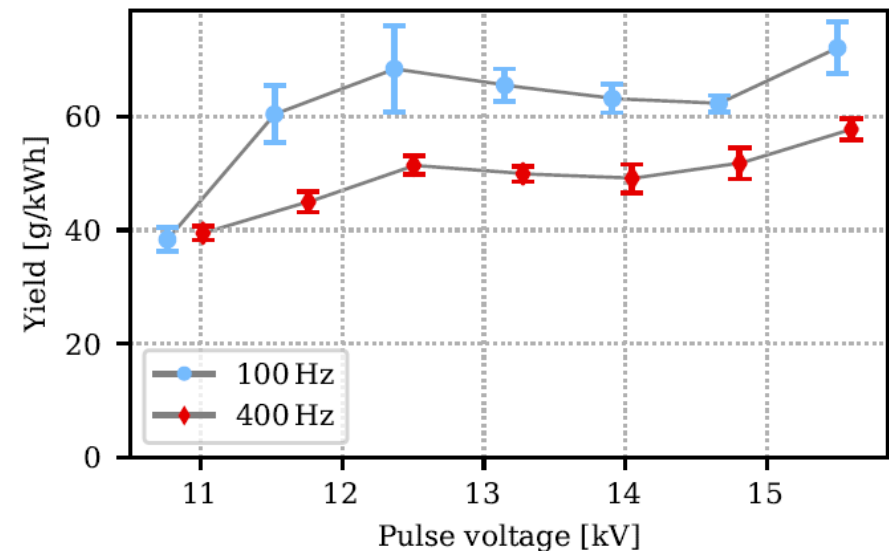
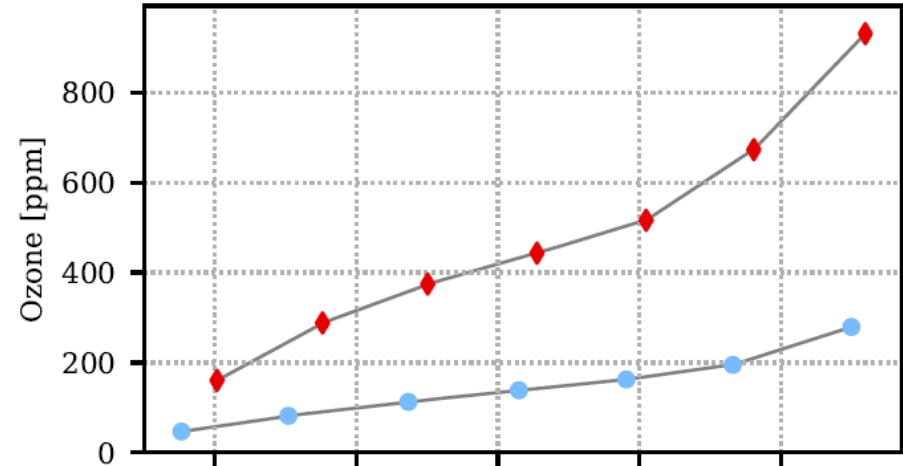
Results: voltage

Ozone yield calculation

- $E_p = \int v * i dt$ [J]
- $\epsilon = \frac{f_{rr} E_p * 60}{F}$ [J/L]
- $G_{O_3} = \frac{C_{O_3} * 48 * 3.6}{V_m \epsilon}$ [g/kWh]

Results

- Higher voltage: higher yield
- Higher repetition rate: lower yield
- Gas heating effects



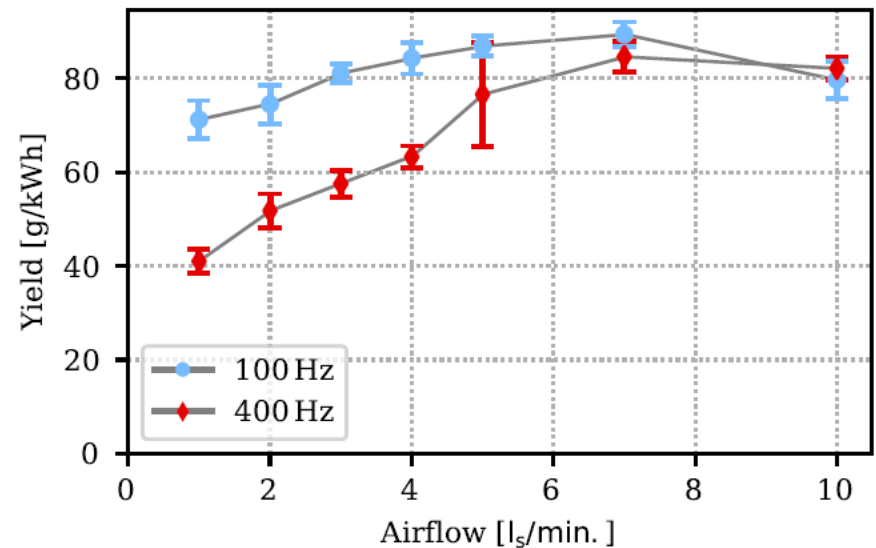
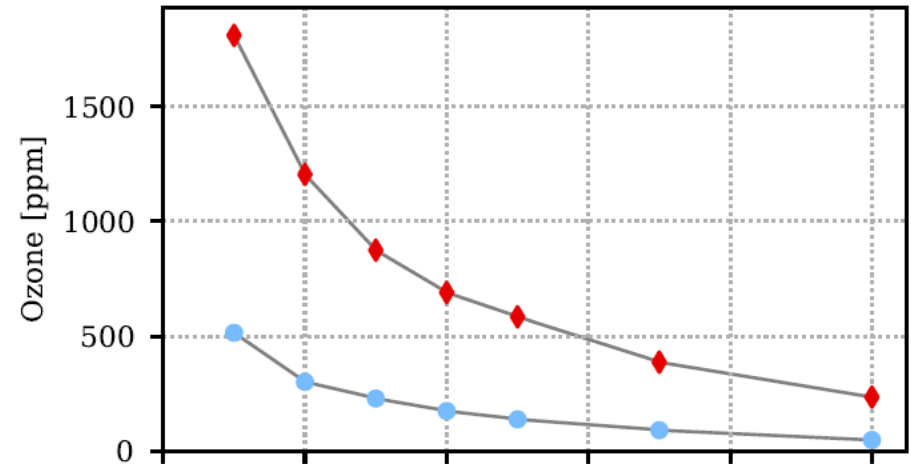
Results: air flow

Ozone yield calculation

- $E_p = \int v * i dt$ [J]
- $\epsilon = \frac{f_{rr} E_p * 60}{F}$ [J/L]
- $G_{O_3} = \frac{C_{O_3} * 48 * 3.6}{V_m \epsilon}$ [g/kWh]

Results

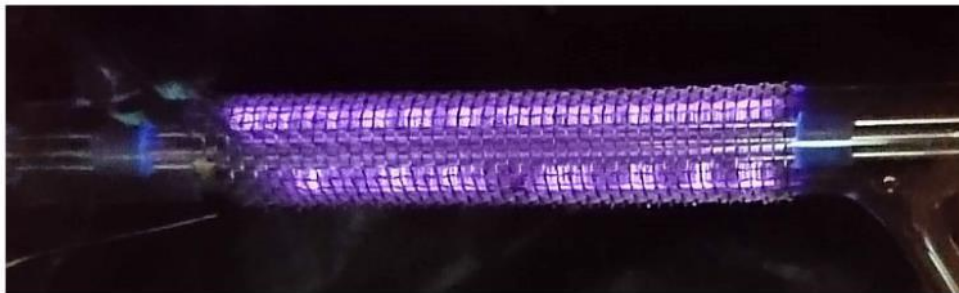
- Higher air flow: higher yields
- Gas heating effects



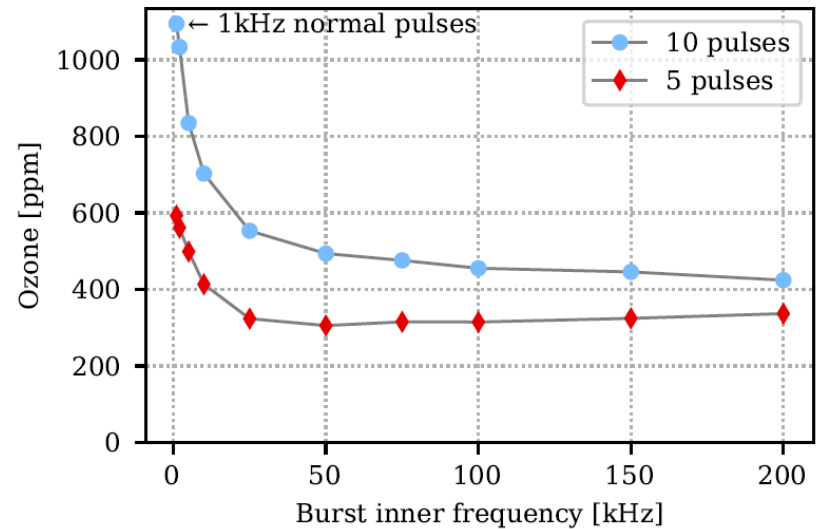
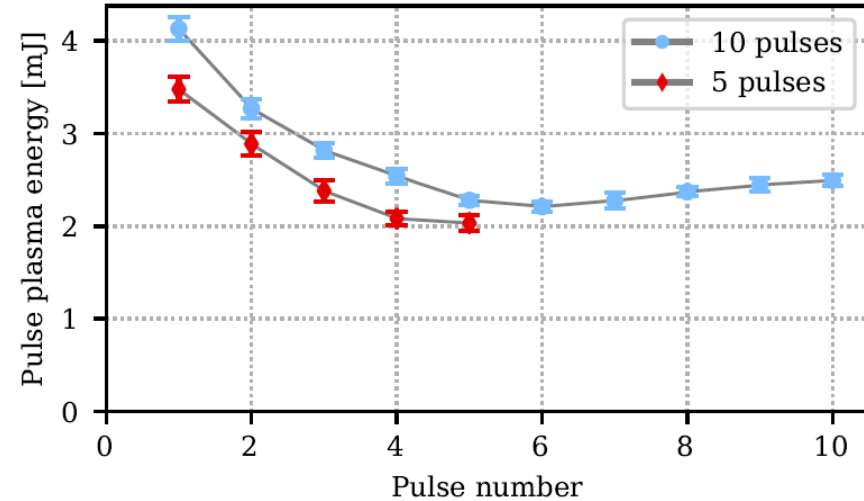
Results: burst mode



Normal operation



Burst mode operation



Results: burst mode

Results

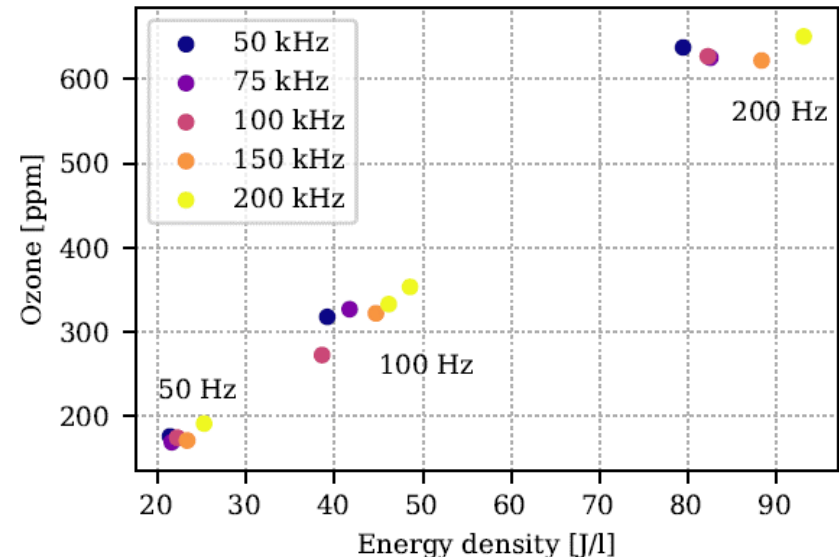
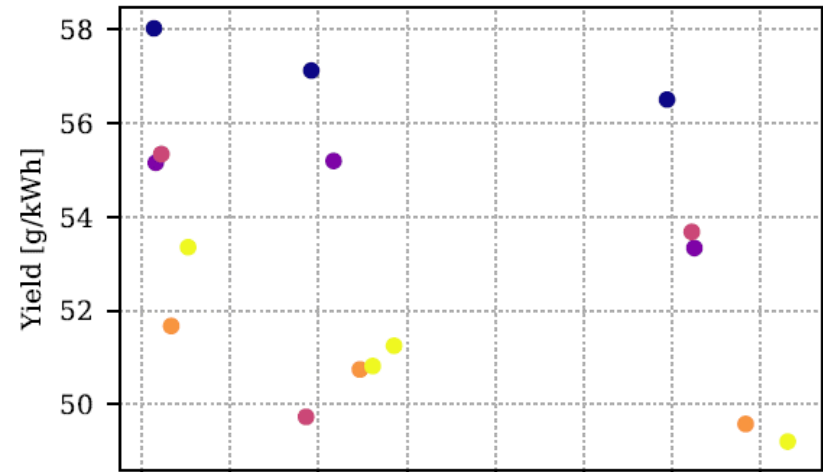
- Higher burst frequency: lower ozone yield
- Higher repetition rate: lower ozone yield

Explanation

- Space and surface charges dominate the discharge
- Gas heating effects

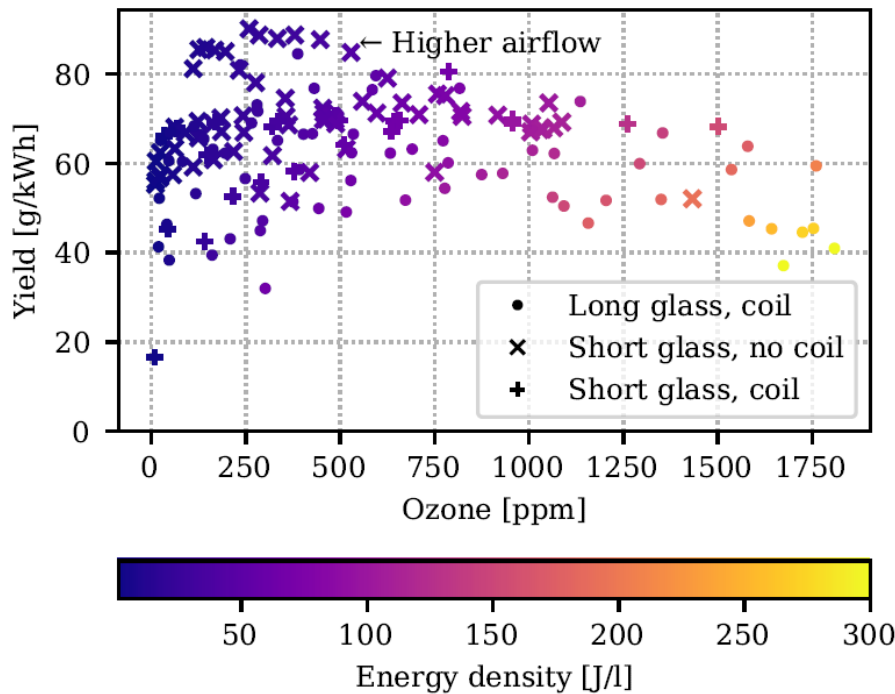
Conclusion

- Burst rate operation not efficient for ozone generation

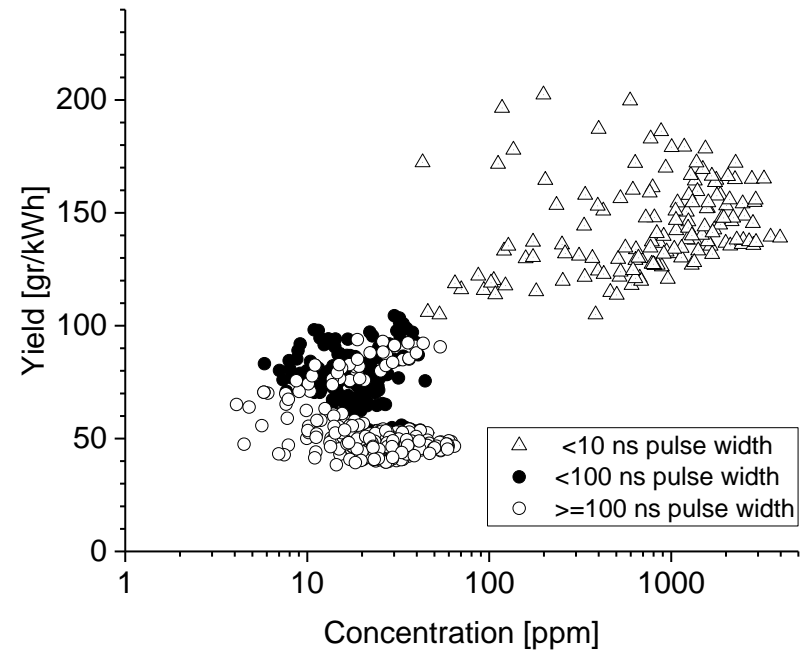


Overall results

Solid state (this work)



Spark-gap based (previous work)



Conclusions

- Maximum yields around 80 g/kWh vs. 160 g/kWh for faster pulses
- Promising practical application with solid-state

Thank you for your attention