Diversified Technologies, Inc.

Daresbury Laboratory Short Pulse Klystron Modulators

Chris Chipman, Dr. Marcel P.J. Gaudreau, PE, Luan Jashari, John Kinross-Wright, Michael Kempkes, Rebecca Simpson Diversified Technologies, Inc., USA

Alan Wheelhouse, Stephen Griffiths
STFC - Science & Technology Facilities Council, UK

Rebecca Simpson
Technical Marketing Manager
IPMHVC 5 June 2018

Diversified Technologies, Inc., Bedford, MA USA



Diversified Technologies, Inc.

- Founded 1987 by Dr. Marcel Gaudreau (MIT PSFC)
 - Located Outside of Boston
 - 60 Employees, 6 PhDs
 - Diverse Technical Background (EE, Physics, Aero)
- Core Technology: High Power Solid-State Switching Systems
 - Solid State Modulators, Power Supplies
 - RF Transmitters
 - HV Pulsed Electric Field (PEF) Systems
- Major Market Applications
 - Radar Systems
 - Particle Accelerators
 - Power Conversion
 - DC Power Distribution
 - PEF / Food / Biomass Processing

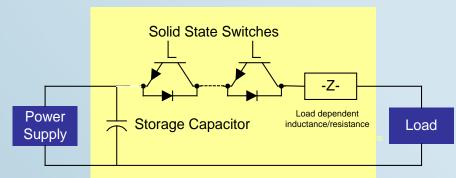


DTI 33,000 ft² Corporate Headquarters in Bedford, MA

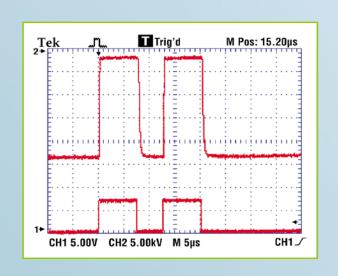
DIVERSIFIED TECHNOLOGIES, INC.

Solid-State Switching

- Series String of Transistors
 - All Operate Synchronously
 - Patented Design
- Very High Voltage & Current Demonstrated
 - Up to 500 kV (500,000 Volts)
 - Up to 20 kA (20,000 Amperes)
- Extremely Uniform & Reliable Pulses
 - Sub-Microsecond Switching
 - Arbitrary Pulsewidth & Frequency
 - 1 ns CW; > 300 kHz Continuous



DTI's PowerMod™ Model





DTI's Core Technology

Product Examples





Project Overview

- Three Klystron Modulators for the CLARA Project at Daresbury Laboratory, UK
 - Based on previous units delivered to Daresbury and Lawrence Berkeley National Lab in 2014
 - Similarities in design allow for complete, replicable package
 - Pulse voltage flatness and stability crucial to LINAC operation
 - Good pulse fidelity over all conditions, optimized near nominal peak power of preferred klystron



System Specifications



| Specifications | CLARA 2018 (3x) | CLARA 2014 (1x) | LBNL 2014 (1x) | Unit |
|-------------------------|-----------------|-----------------|----------------|---------|
| Peak RF Power | 80 | 45 | 25 | MW |
| Modulator Avg Power | 250* | 20 | 2.5 | kW |
| Cathode Voltage | 40-450 | 350 | 270 | kV |
| Beam Current | 50-545 | 375 | 250 | Α |
| Pulse Width | 0.25-3.0 | 3 | 10 | μs |
| Repetition Rate | 400* | 400 | 10 | Hz |
| Voltage Flatness | $< \pm 0.02$ | 0.1 | 1 | % |
| Voltage Reproducibility | $< \pm 0.05\%$ | 0.25% | 0.10% | Of Vmax |
| Pulse-to-Pulse Jitter | < ± 1 | 4 | 0.5 | ns |

^{*}System is upgradeable to 500 kW / 1 kHz with addition of another 250 kW DTI HVPS

Modulator Design

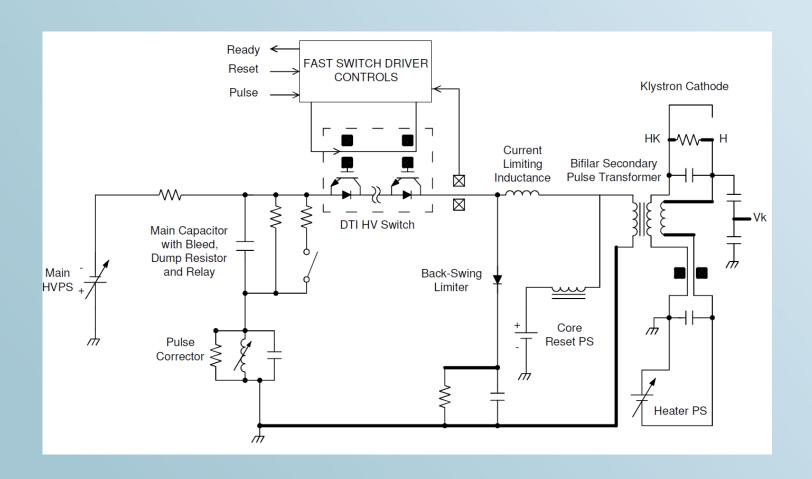
- Topology: Solid-State Switch-Driven Pulse Transformer
- Components Include:
 - High Voltage Power Supply
 - Storage Capacitor
 - High Voltage Series Switch
 - Step-up Pulse Transformer
- Benefits

DIVERSIFIED TECHNOLOGIES, INC

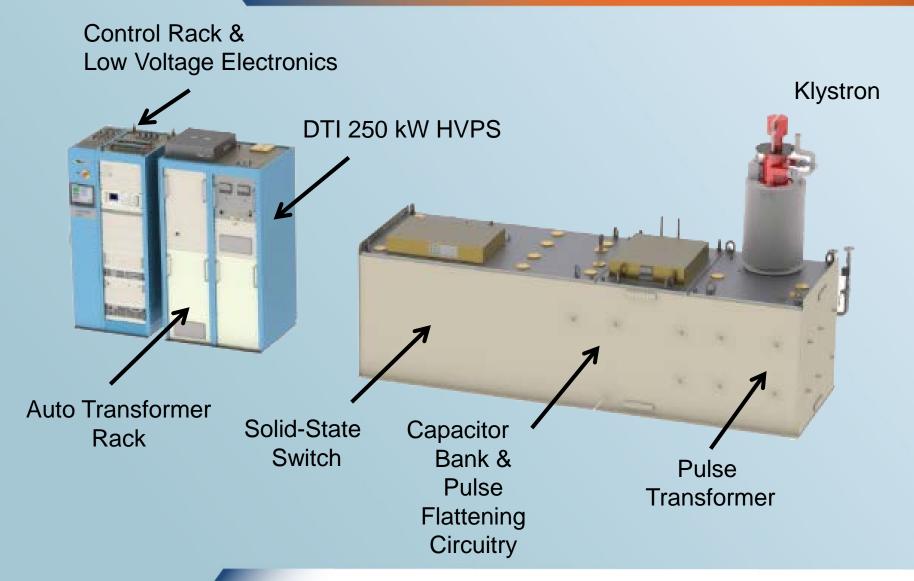
- Small Footprint (Moderately Sized Storage Capacitor)
- Direct Switching = Low Losses, Fast Rise and Fall Times
- Klystron Protection
- Inherent Redundancy



Modulator Schematic



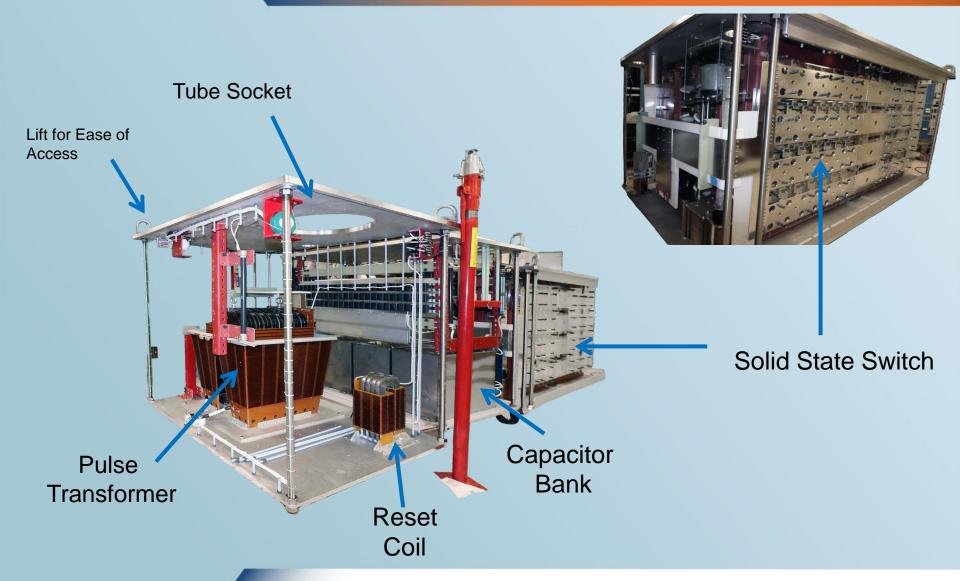
System Packaging



DIVERSIFIED TECHNOLOGIES, INC.

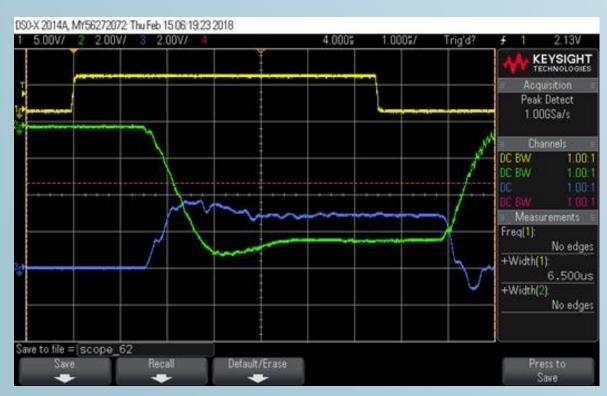
Tank Details

DIVERSIFIED TECHNOLOGIES, INC.





Pulse Performance



350 kV, 300 A, 6.5 μs Pulse into resistive load, no bouncer

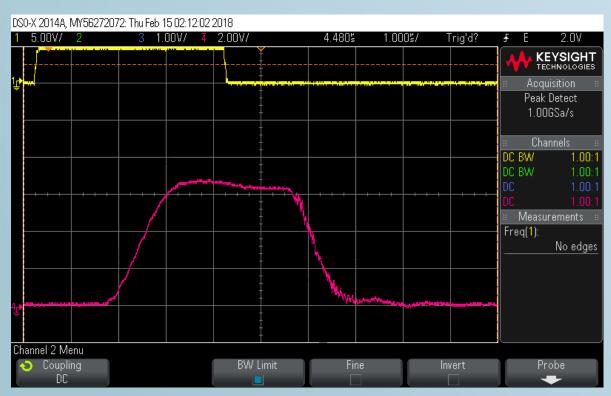
Yellow - Pulse Command

Green - Current

Blue – Cathode Voltage



Pulse Performance



420 kV, 400 A, 4 μs Pulse, into resistive load, no bouncer

Yellow – Pulse Command Pink – Cathode Voltage



Conclusion & Project Status

- System 1
 - Factory Acceptance Test Complete
 - Unit Shipped
 - Installation May 2018
- Systems 2 & 3
 - Factory Acceptance Test to be Complete June 2018
 - Installation Summer 2018

DIVERSIFIED TECHNOLOGIES, INC.

Diversified Technologies, Inc. 35 Wiggins Avenue Bedford, MA 01730 (781)-275-9444

www.divtecs.com