

Inductive Adders for Kicker Systems at CERN

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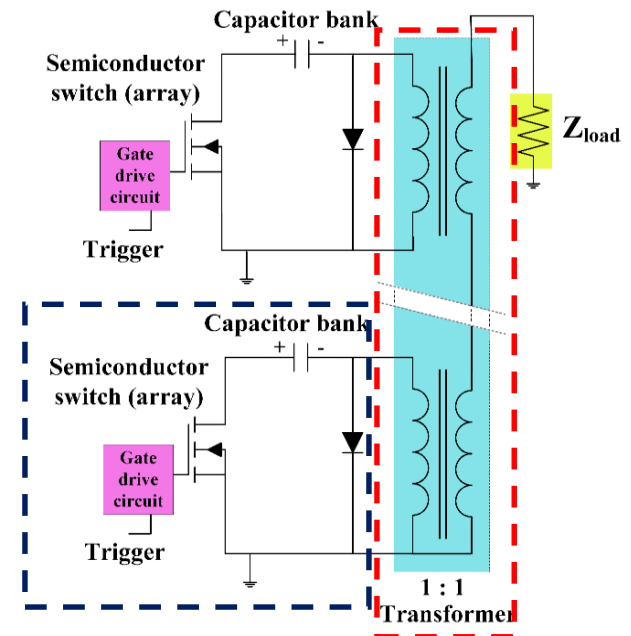
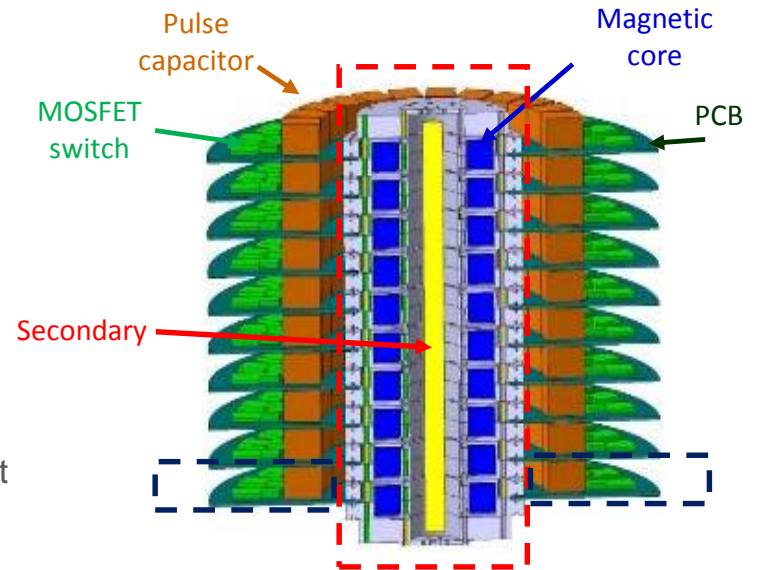
Outline

- Inductive Adder Topology
 - Schematic and features
- CLIC DR Kicker Inductive Adders
 - Specifications
 - Active Analogue Modulation
 - Measurements on Prototype Inductive Adders:
- Future Work



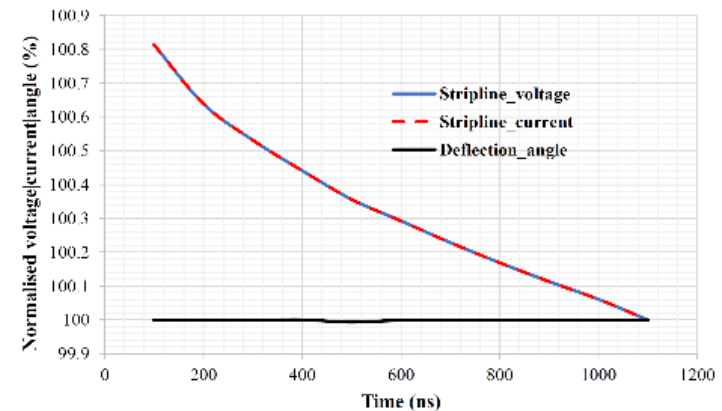
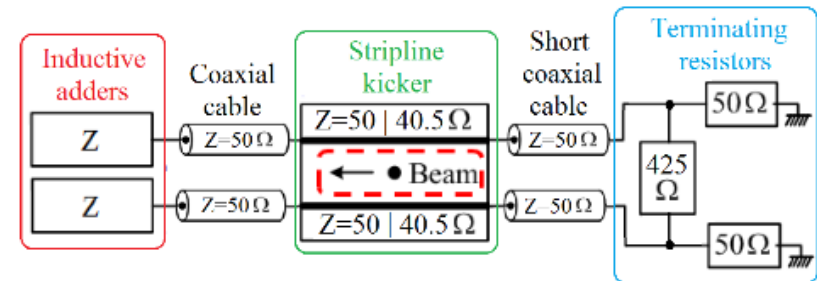
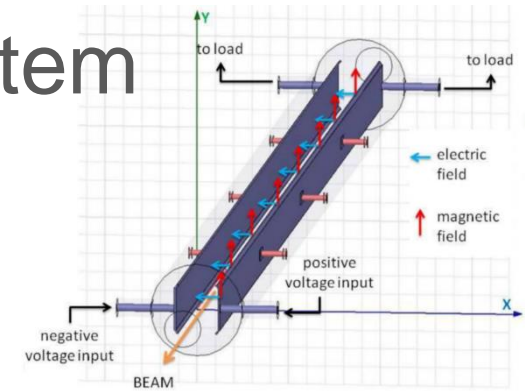
Inductive Adder

- Many primary “layers”, each with solid-state switches
- The output voltage is (approximately) the sum of the voltages of the primary constant voltage layers
- + Possibility to generate positive or negative output pulses with the same adder: the polarity of the output pulses can be easily changed by grounding the other end of the output of the adder
- + All control electronics referenced to ground potential.
- + The output voltage can be modulated during the pulse by passive/active analogue modulation.
- + Built-in fault tolerance and redundancy: if one switch or layer fails, the adder still gives full voltage or a significant portion of the required output pulse (good for the machine safety).
- + Modularity: the same design can potentially be used for CLIC DR & PDR kicker modulators and combined extraction + dump kicker (12.5/17.5 kV)
- Pulse duration limited by Volt x second product of the magnetic cores
- Residual voltage after the pulse (demagnetization of the magnetic cores)



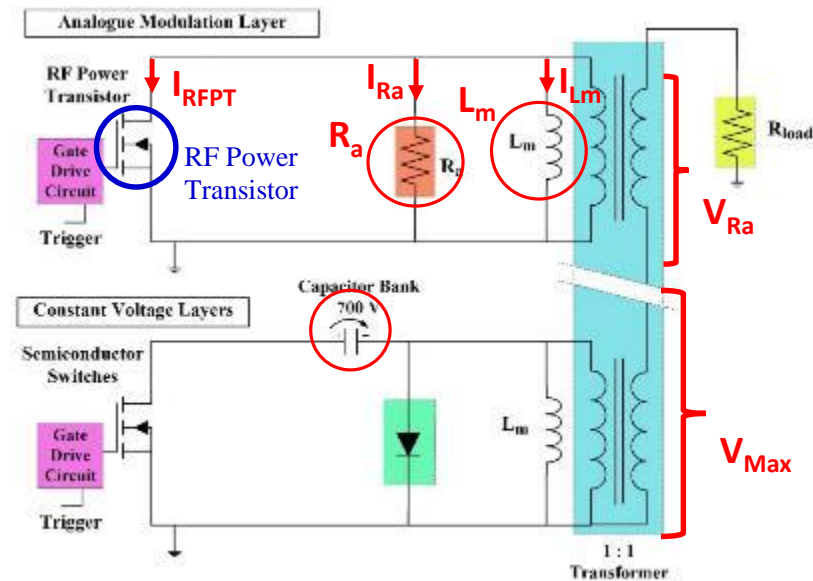
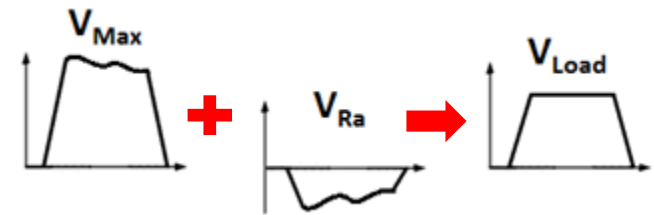
CLIC DR Extraction Kicker System

- Stripline kicker: both electric and magnetic fields deflect the beam.
- Two inductive adders needed to generate positive and negative pulses for stripline electrodes
- Impedance of each electrode is 50Ω when “off” (even mode) and 40.5Ω when “on” (odd mode): both modes are matched with a terminating resistor network.
- The characteristic impedance of the stripline kicker is frequency-dependent: in order to keep the total deflecting electric and magnetic field stable during the pulse the voltage and current need to be modulated.
- A “controlled decay waveform” (right), given by simulations (C. Belver-Aguilar), gives $\pm 0.02 \%$ flat-top stability for the total deflecting field.
- Waveform parameters:
 - Voltage: $\pm 12.5 \text{ kV}$
 - Current: $\sim 309 \text{ A}$ ($\sim 40.5 \Omega$ load)
 - Stability: $\pm 0.02 \%$ wrt. a simulated, optimum, reference decay waveform
 - Repeatability: $\pm 0.01 \%$
 - Repetition rate: 50 Hz

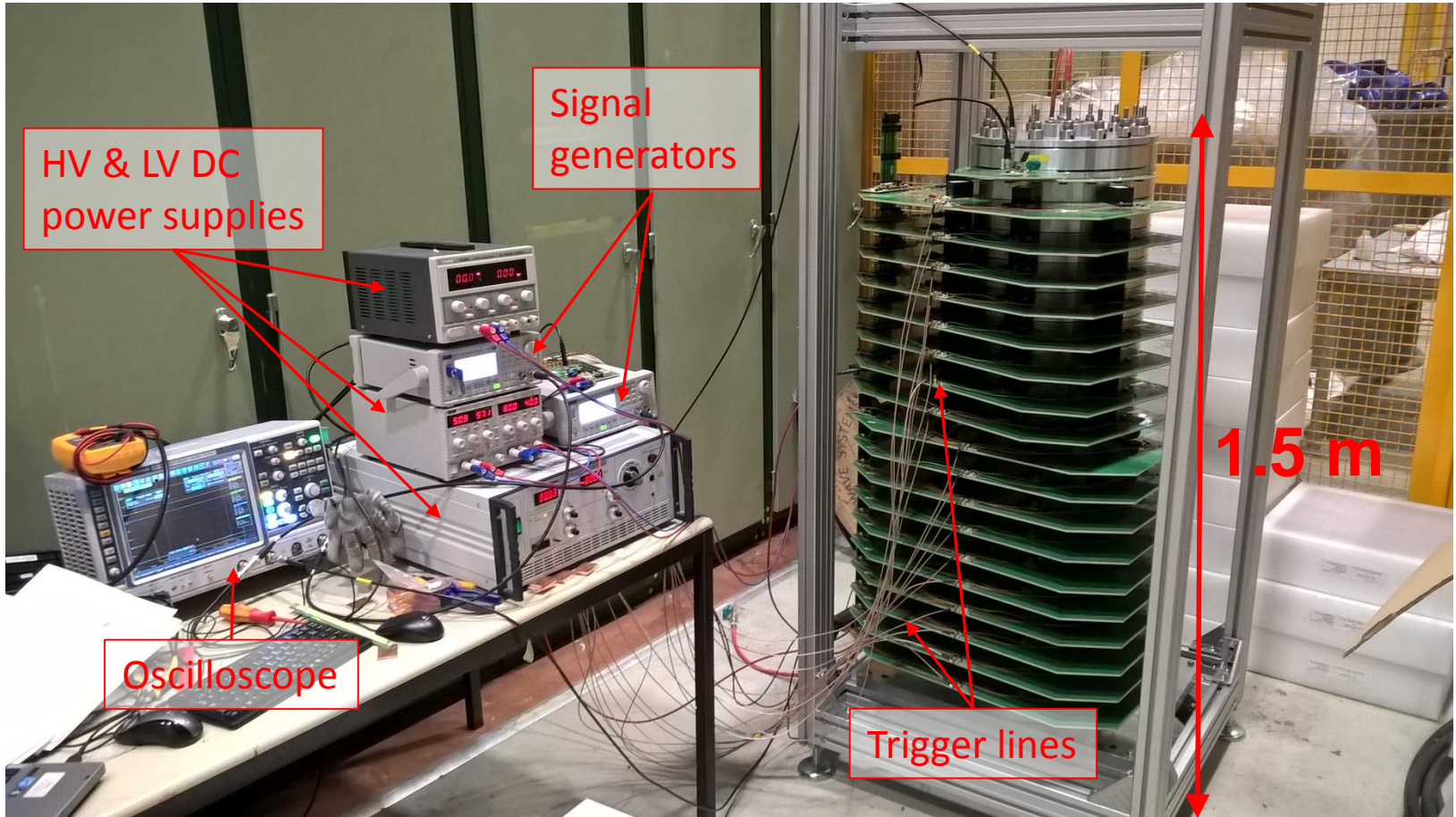


Active Analogue Modulation

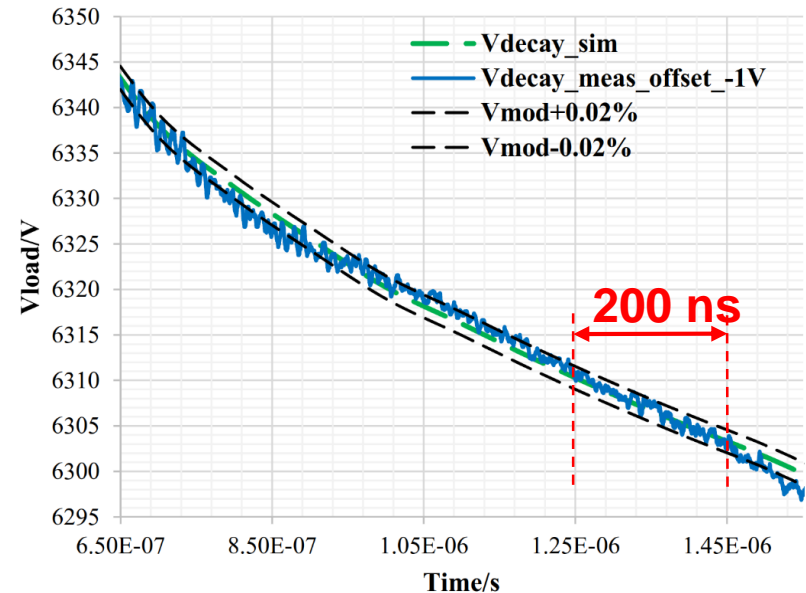
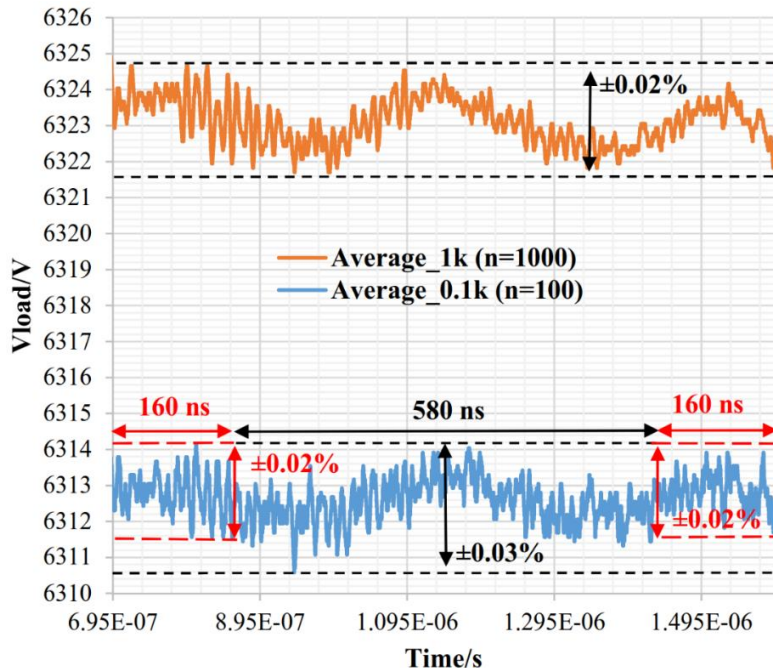
- Droop and ripple of the output pulse can be compensated with an active analogue modulation layer
- Operation principle: the primary of the analogue modulation layer is effectively in series with the load. The primary consists of resistor R_a in parallel with magnetizing inductance L_m and an **RF power transistor**.
- The load voltage is the sum of the voltages across all of the layers ($V_{Max} + V_{Ra}$)
- **Active mode:** The voltage across R_a , i.e. across the analogue modulation layer, can be controlled by modulating the current through the RF power transistor.
- Passive mode (RF power transistor is off): During the pulse, current through L_m increases, which causes current through R_a to decrease. Therefore, voltage over R_a decreases, which can compensate for a reduction in the primary voltage (i.e. droop) of the other layers.



Prototypes 4&5: 20-layer, "Full-scale", Inductive Adders for CLIC DR Extraction Kicker



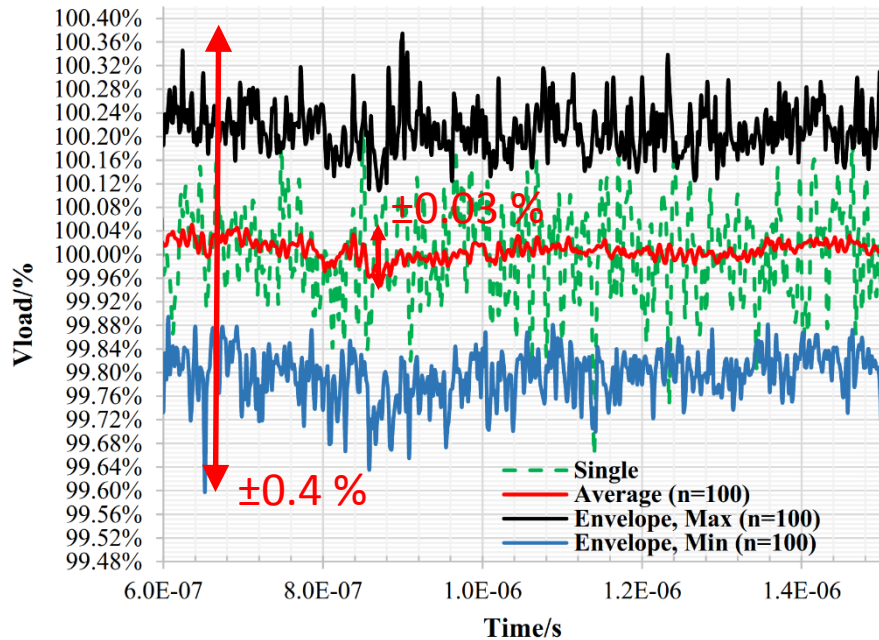
Measurement on a Flat-top and Decay Waveforms



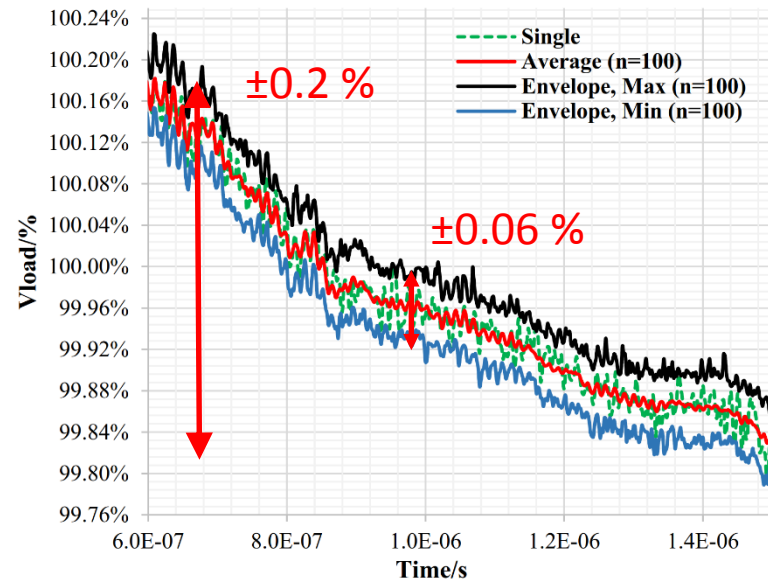
- Setup: 17+1 layers, active analogue modulation
- Initial capacitor voltage 400 V/layer
- **Flat-top stability $\pm 0.02\%$ ($\pm 1.55\text{ V}$) at 6.3 kV over 900 ns**, at a half of the nominal voltage (for average of 1000 pulses).
- Flat-top stability $\pm 0.02\%$ ($\pm 1.5\text{ V}$) at 6.3 kV over the first and last 160 ns, of 900 ns, for average of 100 pulses (lower resolution) .

- Setup: 17+1 layers, active analogue modulation
- Initial capacitor voltage 400 V/layer
- Load voltage: 6.3 kV
- Offset: -1 V (mathematically applied)
- Load current: 125 A (50 Ω load)
- **Stability: $\pm 0.02\%$ over 200 ns (wrt an optimum decay waveform)**
- Stability: $\pm 0.05\%$ over 900 ns (wrt an optimum decay waveform)

Repeatability & Stability Measurements



- 6.4 kV, 1.4 μ s, flat-top pulse
- Rohde & Schwarz RTO1004, channel sensitivity **1 V/div**, no offset. 14-bit at high resolution mode, sampling rate 500 MSa/s ($\Delta t=2$ ns)
- **Min/max envelopes (repeatability) ± 0.25 %, average (stability) ± 0.03 % over 900 ns.**



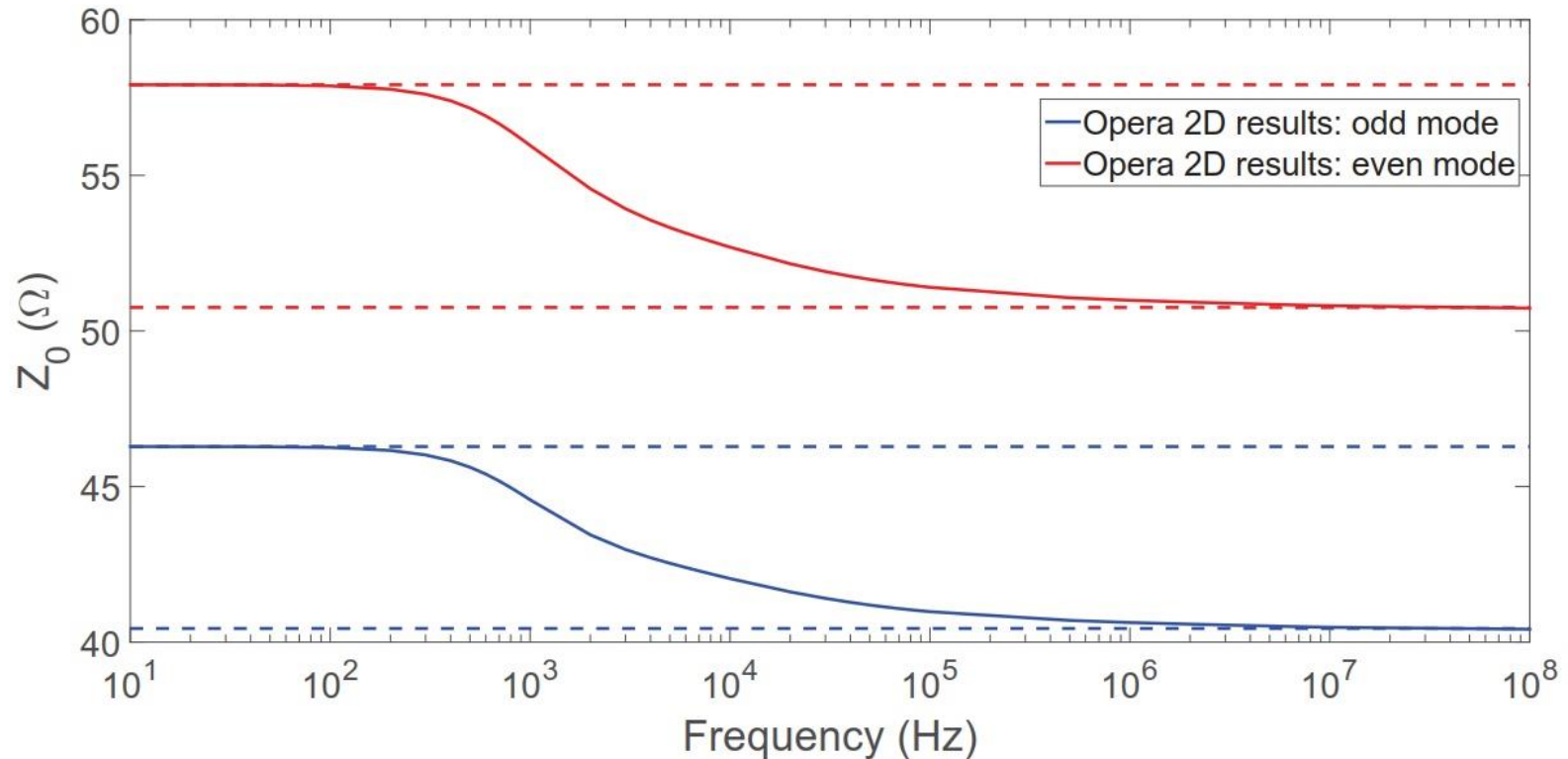
- 6.4 kV, 1.4 μ s, flat-top pulse
- Rohde & Schwarz RTO1004, channel sensitivity **0.1 V/div**, offset -5.6 V. 14-bit at high resolution mode, sampling rate 500 MSa/s ($\Delta t=2$ ns)
- **Min/max envelopes (repeatability) ± 0.6 %, average (stability) ± 0.2 % over 900 ns.**

CLIC DR Prototype Inductive Adders: Summary and Future Work

- **The specifications for the pulse power modulators for the CLIC DR kicker systems are very probably feasible.**
- The best measured flat-top/waveform stabilities with 1st full-scale prototype:
 - ±0.02 % over 900 ns for a flat-top pulse at 6.3 kV
 - ±0.02 % over 160 ns for a “controlled decay waveform” at 6.3 kV.
- Next steps
 - Testing of the prototypes with upgraded primary PCBs.
 - Development and testing of LabVIEW-based automated waveform correction control system.
 - Measurements at nominal voltage ±12.5 kV, with waveform stability to ±0.02 % over 900 ns (both prototypes tested up to ~7.5 kV by now)
 - Measurements with combined 20/28-layer, prototype: 12.5 kV/17.5 kV extraction kicker + dump kicker modulator.
 - Measurements with different measurement techniques, to evaluate stability and repeatability of a single pulse: e.g. balanced measurement setup (from PSI, Switzerland) and pulse cancelling method.
- Future measurements of two 12.5 kV inductive adders with a stripline kicker installed in a beamline in an accelerator test facility (at Alba in Spain, in 2018).
- Much interest for inductive adder technology at CERN, regarding e.g. FCC and PS KFA kicker systems.

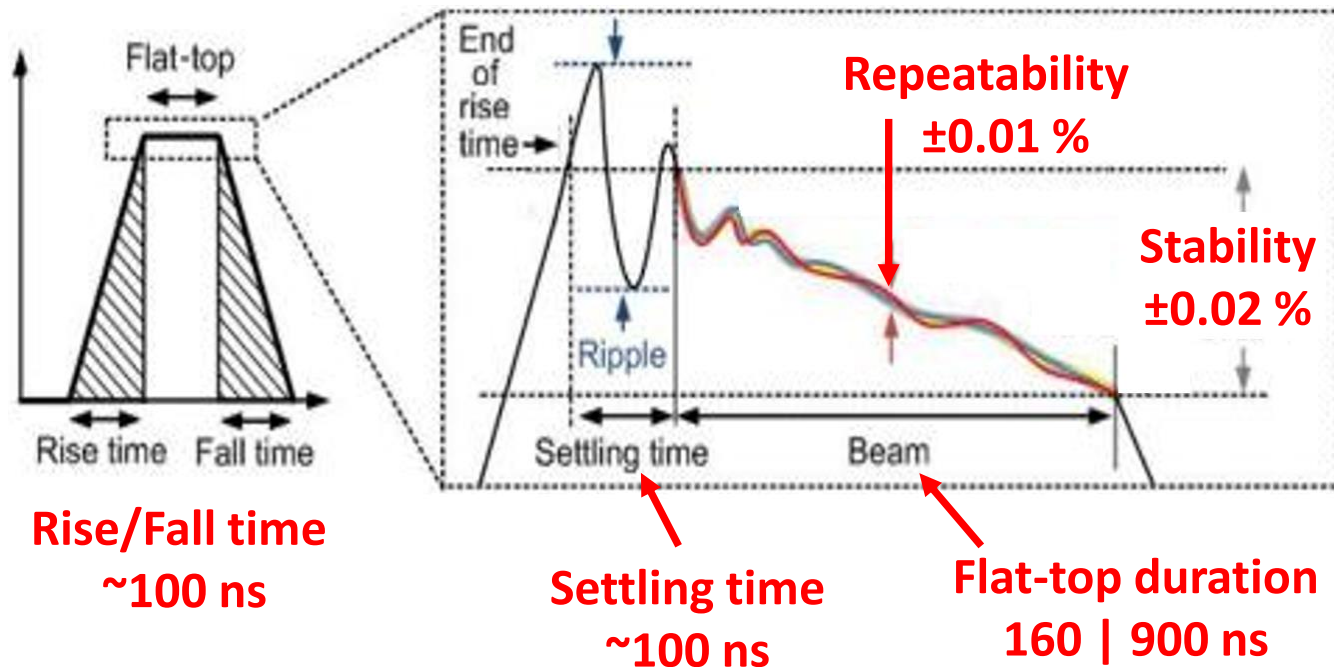
Spare Slides

Characteristic Impedance of CLIC DR Striplines



Belver Aguilar C. Et al, "Review on the Effects of Characteristic Impedance Mismatching in a Stripline Kicker", Proc. IPAC'16, Busan, Korea.

Specifications for the CLIC DR Extraction Kicker Pulse



Voltage: ± 12.5 kV

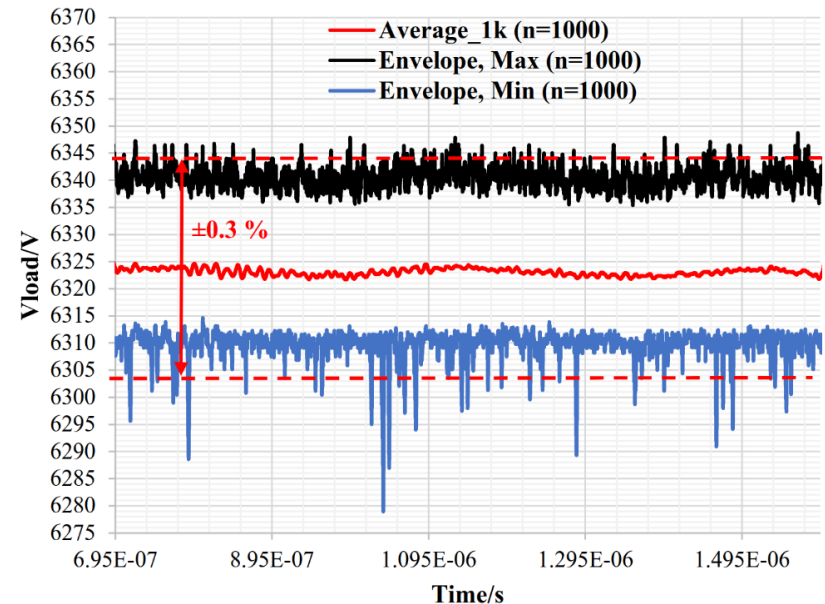
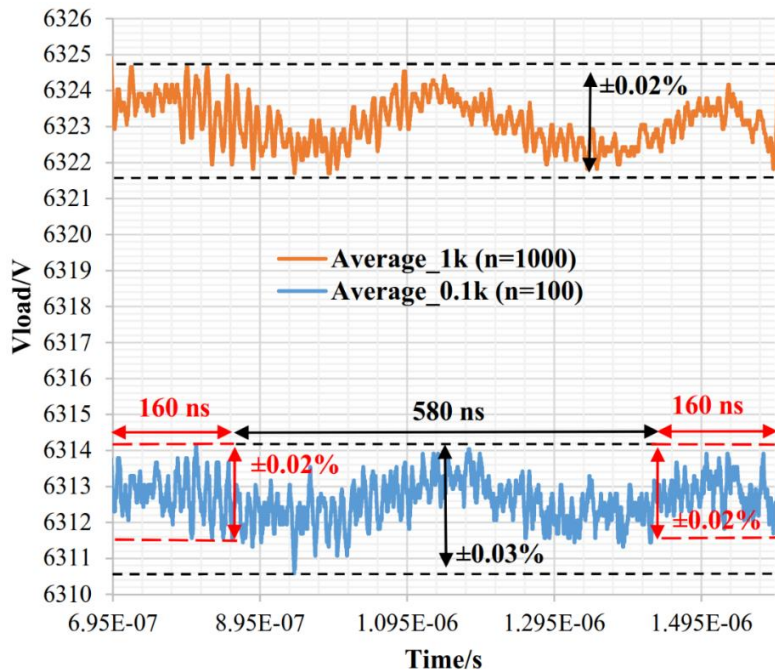
Current: 309 A ($\sim 40.5 \Omega$ load)

Stability: ± 0.02 % wrt. a simulated, optimum, reference decay waveform

Repeatability: ± 0.01 %

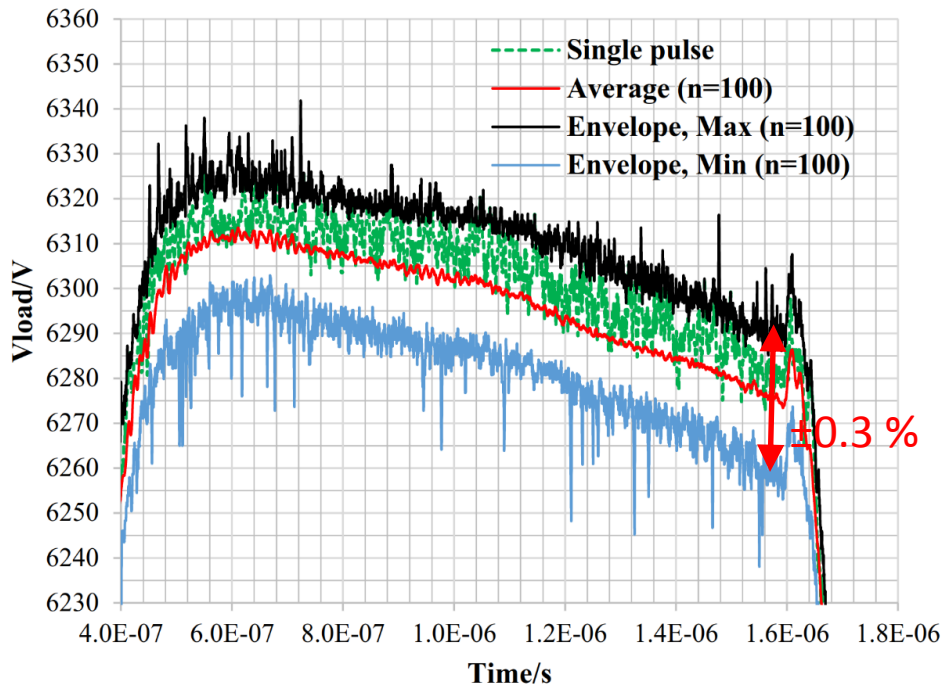
Repetition rate: 50 Hz

Measurement on a Flat-top Pulse



- Setup: 17+1 layers, active analogue modulation for a flat-top pulse
- Initial capacitor voltage 400 V/layer
- **Flat-top stability $\pm 0.02\%$ (± 1.55 V) at 6.3 kV over 900 ns**, at a half of the nominal voltage (for average of 1000 pulses).
- Flat-top stability $\pm 0.02\%$ (± 1.5 V) at 6.3 kV over the first and last 160 ns, of 900 ns, for average of 100 pulses (lower resolution)
- Min/max envelopes $\pm 0.3\%$: defined by channel sensitivity of the oscilloscope.

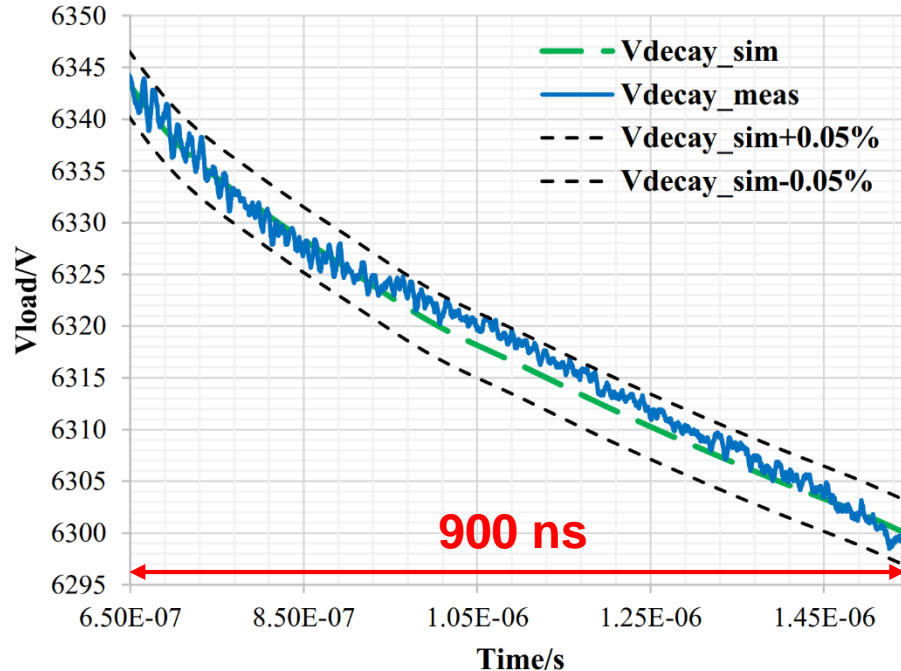
Measurement without Modulation



- Setup: 17 constant voltage layers
- Initial capacitor voltage 386 V/layer
- Load voltage: 6.3 kV
- Load current: 125 A (50 Ω load)
- Stability: $\pm 0.3\%$ over 900 ns (wrt an ideal flat-top pulse)
- Min/max envelopes (repeatability): $\pm 0.3\%$

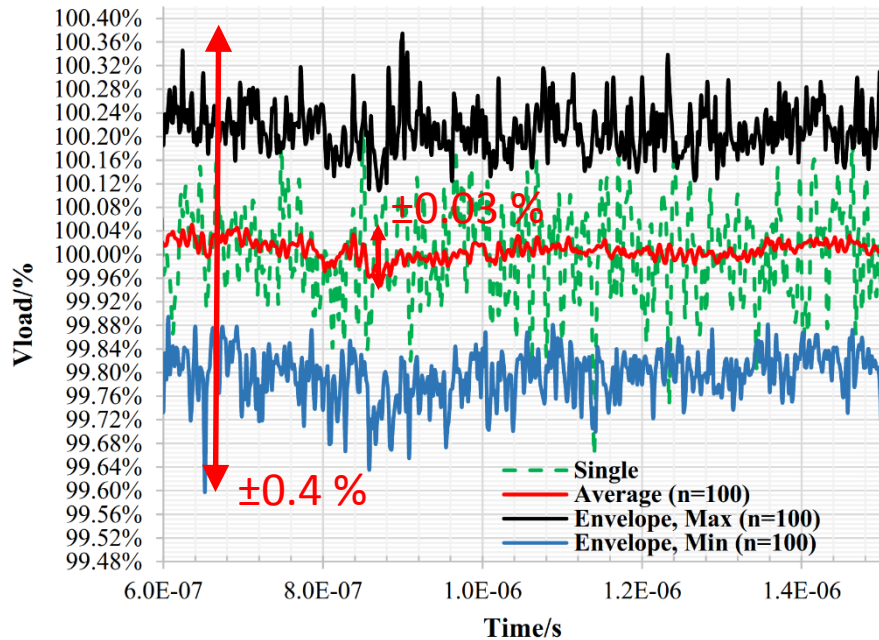
- Averaging (n=100) applied to improve resolution of the oscilloscope (Without modulation up to 14 bits, at 100 MHz)
- It was found that min/max envelopes were defined by sensitivity settings of the "16-bit" high-end R&S oscilloscope: approximately $\pm 0.2\%$ of the full channel range.

Measurements on a Decay Waveform

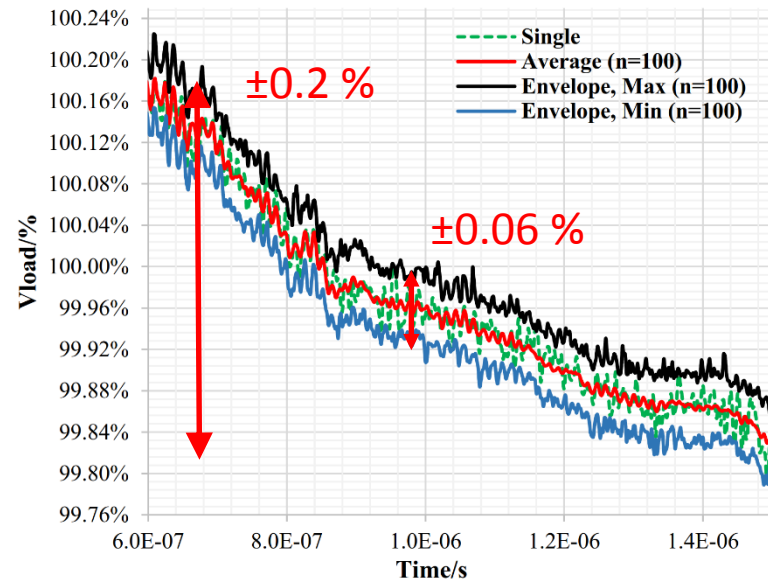


- Setup: 17 constant voltage layers +1 active analogue modulation layer
- Initial capacitor voltage 400 V/layer
- Load voltage: 6.3 kV
- Load current: 125 A (50 Ω load)
- **Stability: ± 0.05 % over 900 ns (wrt an optimum decay waveform)**

Repeatability & Stability Measurements

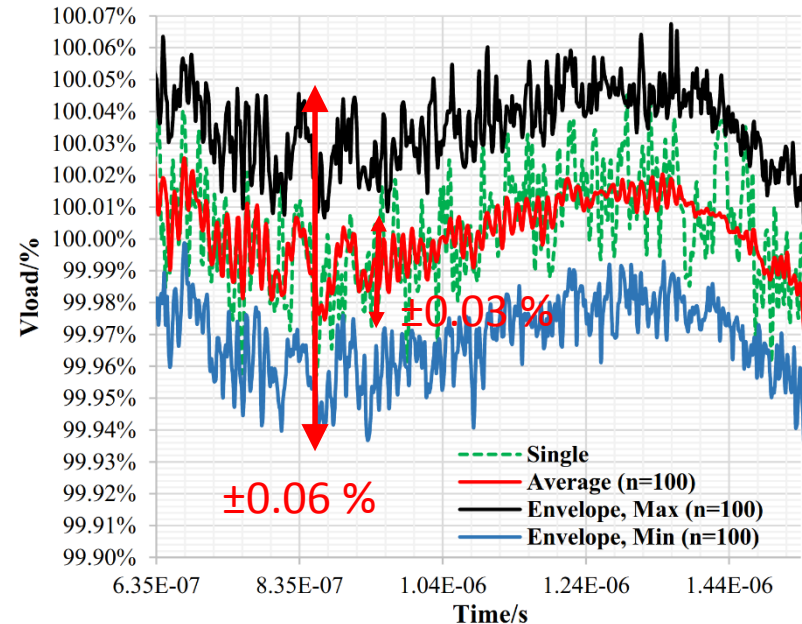
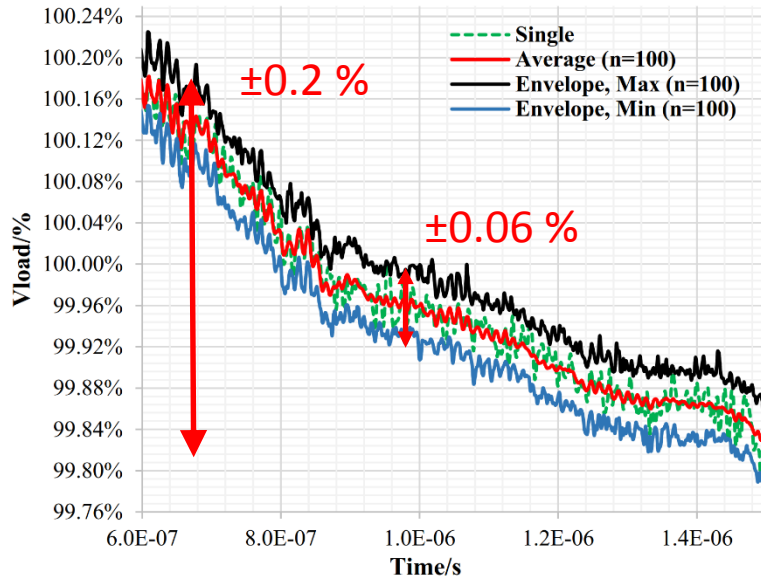


- 6.4 kV, 1.4 μ s, flat-top pulse
- Rohde & Schwarz RTO1004, channel sensitivity **1 V/div**, no offset. 14-bit at high resolution mode, sampling rate 500 MSa/s ($\Delta t=2$ ns)
- **Min/max envelopes (repeatability) ± 0.25 %, average (stability) ± 0.03 % over 900 ns.**



- 6.4 kV, 1.4 μ s, flat-top pulse
- Rohde & Schwarz RTO1004, channel sensitivity **0.1 V/div**, offset -5.6 V. 14-bit at high resolution mode, sampling rate 500 MSa/s ($\Delta t=2$ ns)
- **Min/max envelopes (repeatability) ± 0.6 %, average (stability) ± 0.2 % over 900 ns.**

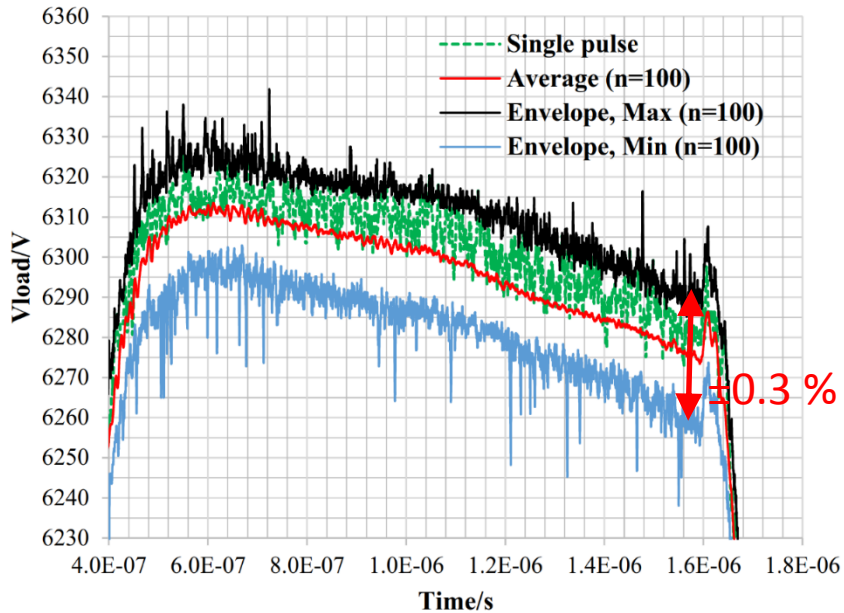
Repeatability & Stability Measurements



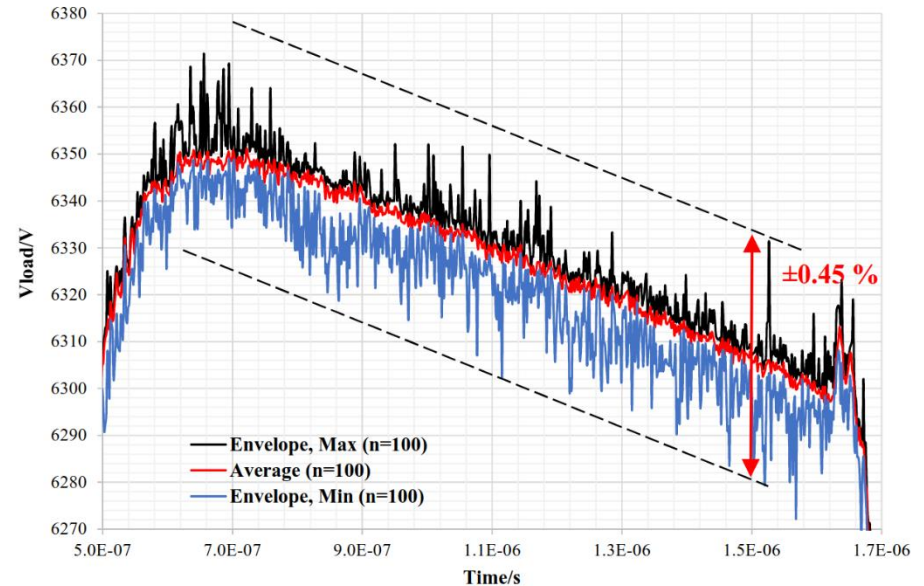
- 6.4 kV, 1.4 μ s, flat-top pulse
- Rohde & Schwarz RTO1004, channel sensitivity **0.1 V/div**, offset -5.6 V. 14-bit at high resolution mode, sampling rate 500 MSa/s ($\Delta t=2$ ns)
- **Min/max envelopes (repeatability) ± 0.6 %**, **average (stability) ± 0.2 %** over 900 ns.

- 6.4 kV, 1.4 μ s, flat-top pulse
- Rohde & Schwarz RTO1004, channel sensitivity **0.1 V/div**, offset -5.6 V. 14-bit at high resolution mode, sampling rate 500 MSa/s ($\Delta t=2$ ns)
- **Min/max envelopes (repeatability) ± 0.06 %**, **average (stability) ± 0.03 %** over 900 ns.

Repeatability Measurements



Rohde & Schwarz Rohde & Schwarz RTO1004
(16-bit at high resolution mode),
sampling rate 10 GS/s ($\Delta t=0.1$ ns)

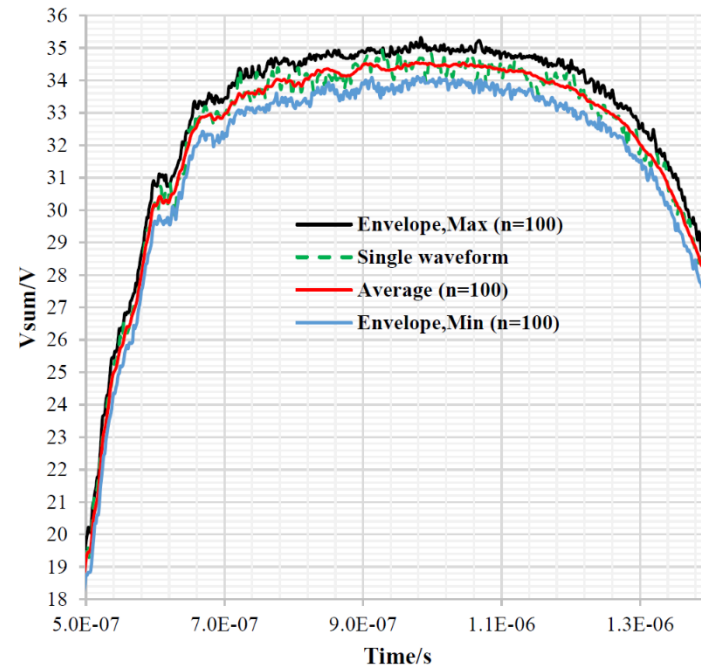


Tektronix MSO54 oscilloscope (true 12-bit ADC),
sampling rate 625 MS/s ($\Delta t=1.6$ ns)

Pulse Cancellation & Balanced Measurements



A single current transformer to measure 2 pulses, with opposite polarities.



Principle of pulse cancelling measurements: the difference of two pulses is measured, e.g. a flat-top and a decay waveform. Advantage: improved resolution (smaller dynamic range)

Principle of balanced measurements: a differential amplifier with a stable DC current source for a reference and fast clamping circuit to filter input signal when it is out of dynamic range.

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