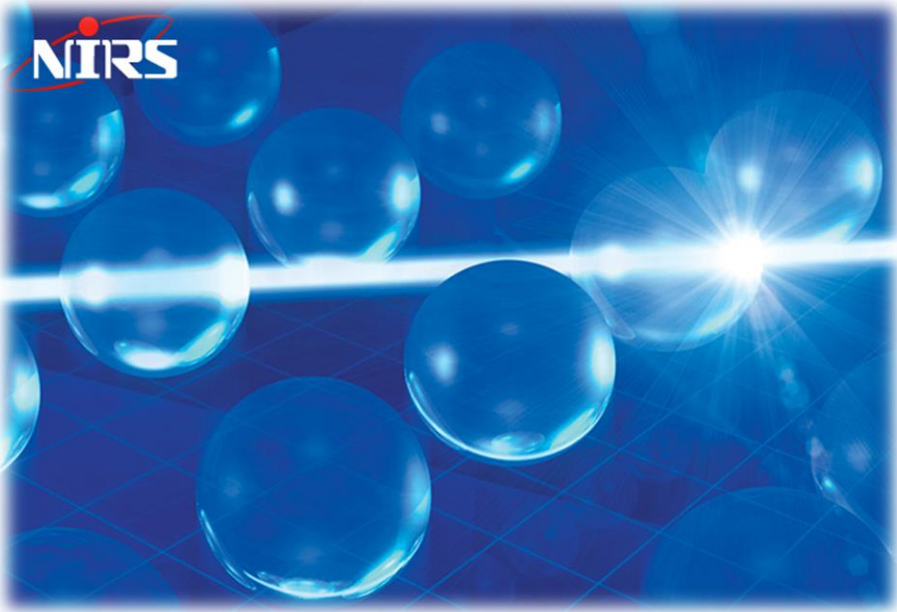


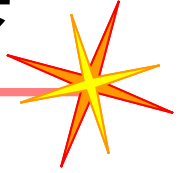
Compact carbon-ion gantry development in Japan

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National Institute of Radiological Sciences (NIRS)



2018/6/20



- **Introduction**
- **Gantry development**
 - **Design**
 - **Construction**
 - **Beam commissioning**
- **Future plans**
- **Summary**



Introduction

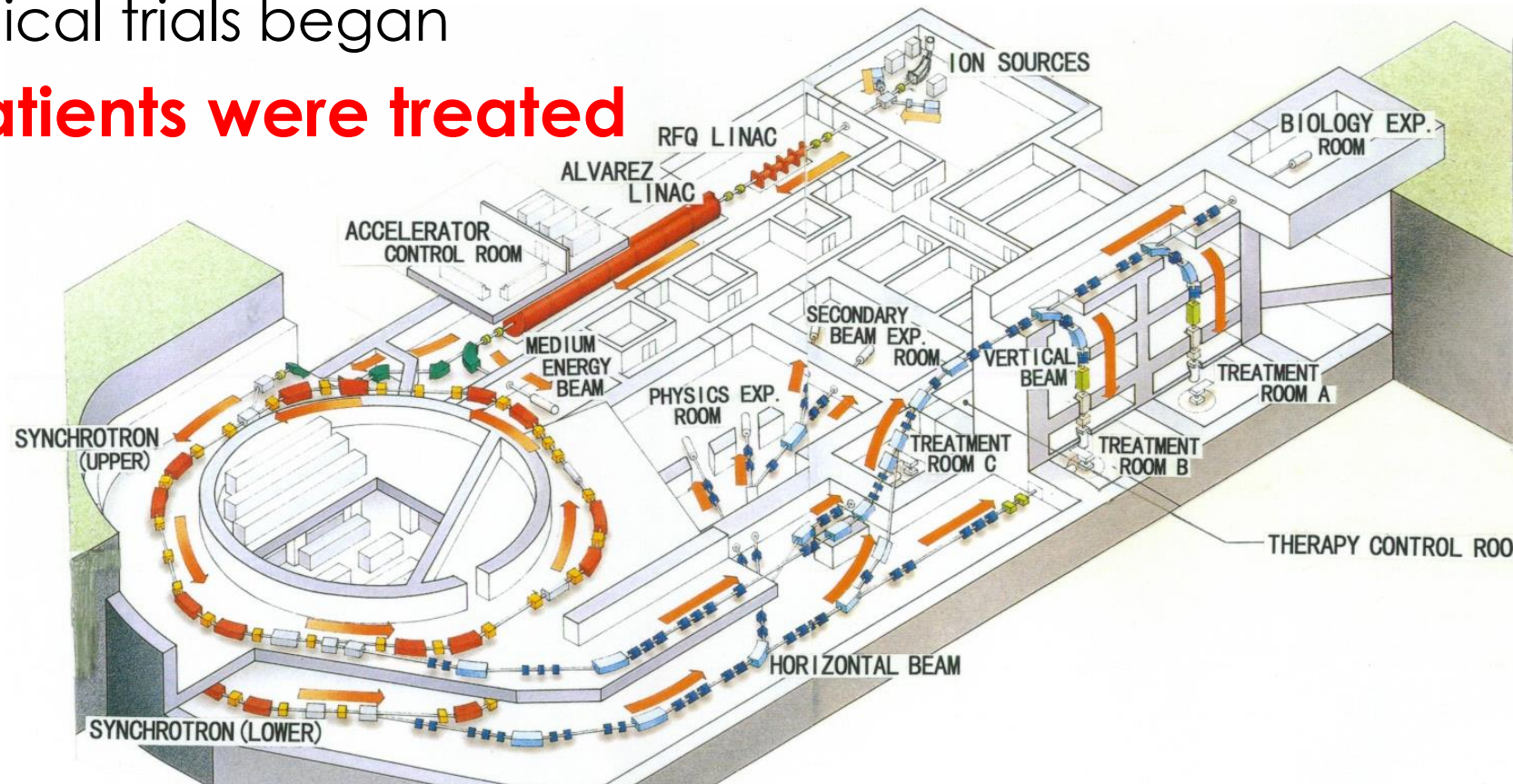
World-first heavy-ion medical accelerators



- **HIMAC (Heavy Ion Medical Accelerator in Chiba)**

- 1987: Construction began
- 1994: Clinical trials began

- **>11,000 patients were treated**

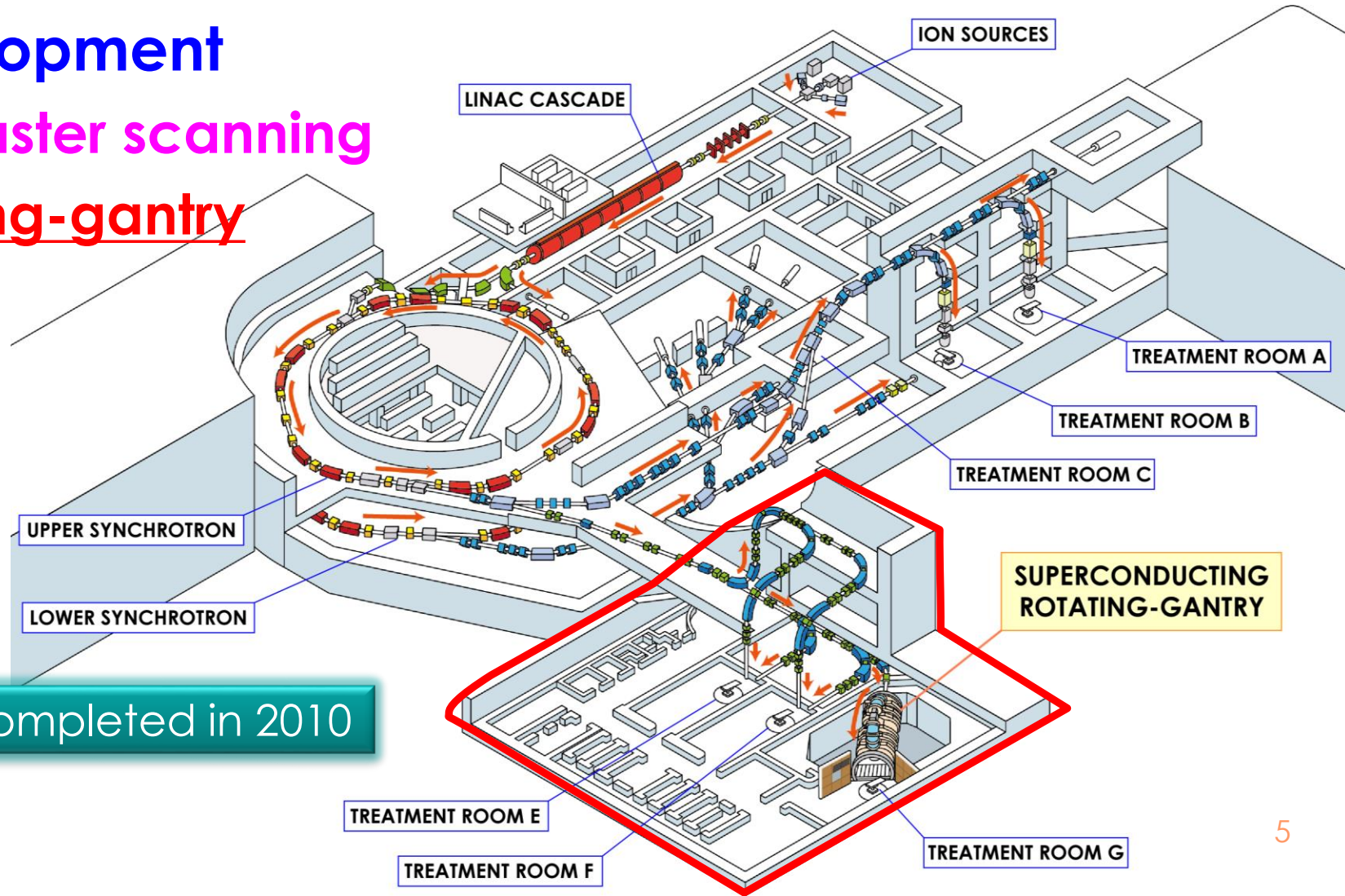


HIMAC can accelerate heavy ions having $q/m=1/2$ up to $E/A=800$ MeV

New treatment facility

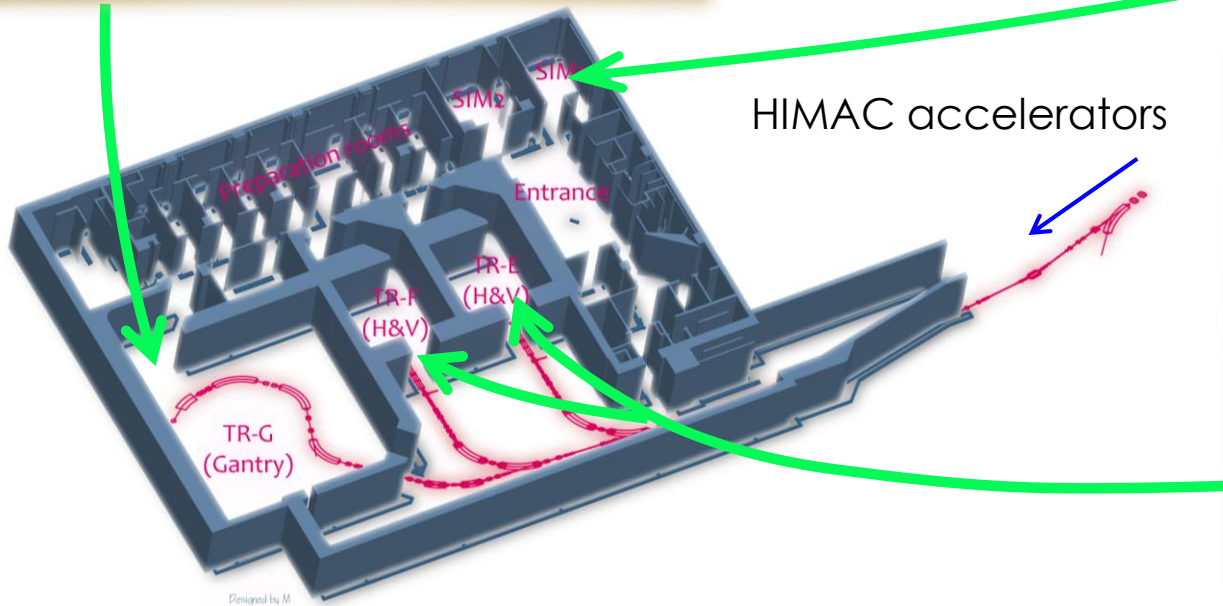


- 3 treatment rooms
- New development
 - Fast 3D raster scanning
 - SC rotating-gantry



Construction completed in 2010

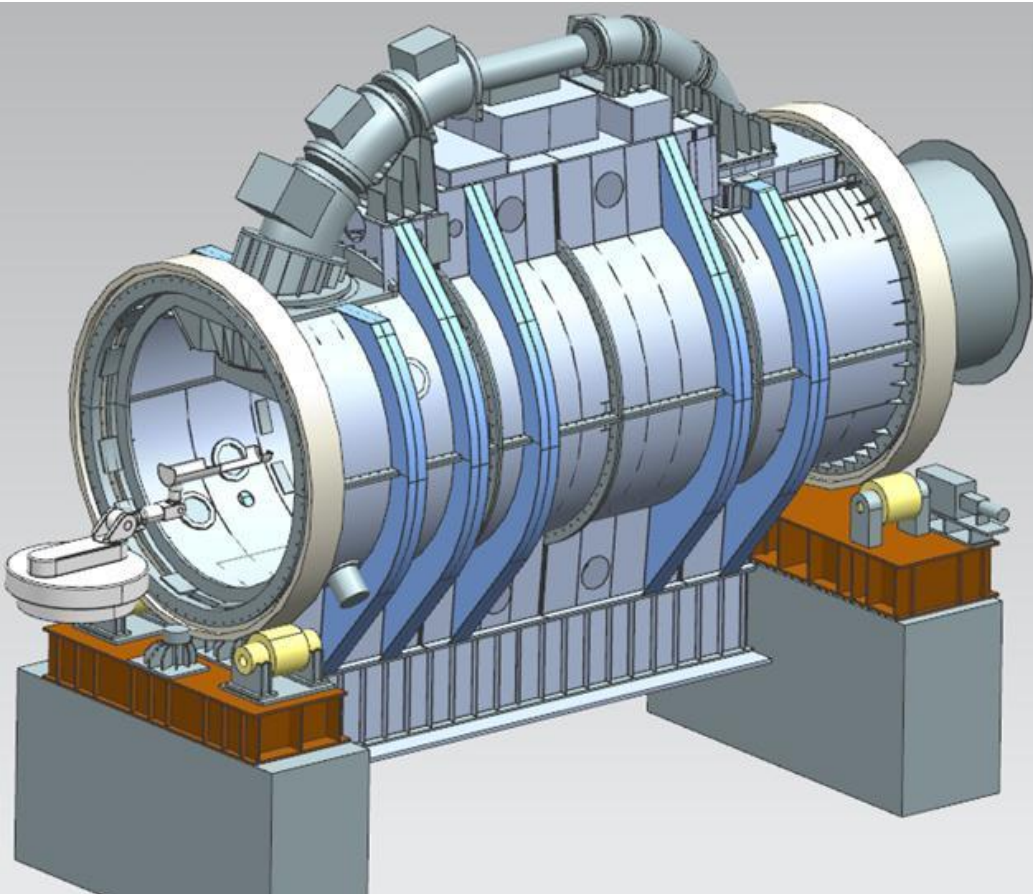
Treatment floor (B2F)





Gantry development

Superconducting rotating-gantry



Use of superconducting (SC) magnets

Ion kind : ^{12}C
Irradiation method: 3D Scanning
Beam energy : 430 MeV/n
Maximum range : 30 cm in water
Beam orbit radius : 5.45 m
Length : 13 m

Weight: order of 300 tons

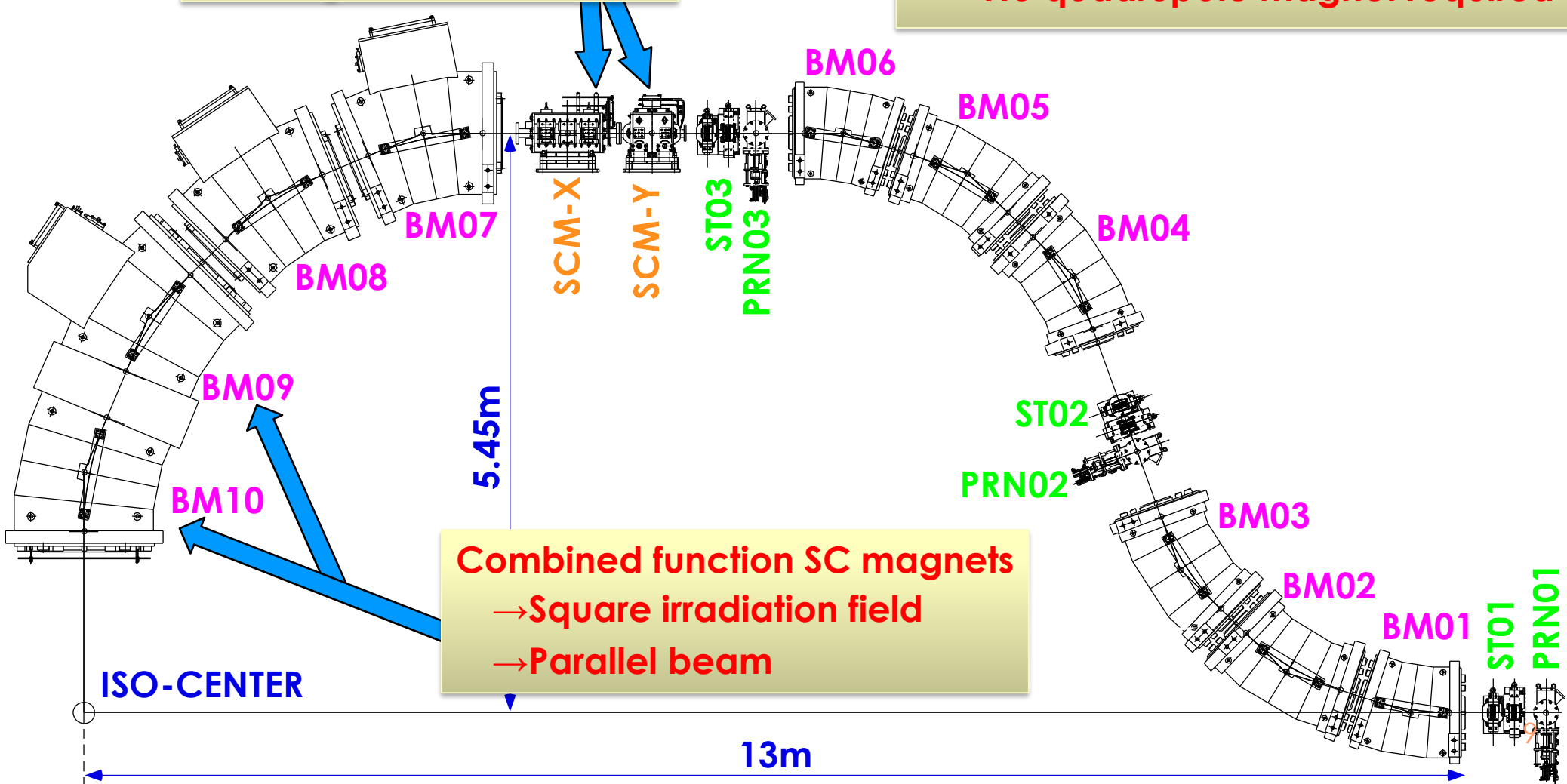
The size and weight are considerably reduced

Layout of the SC gantry



Scanning magnets on top
→ Large scan size

Combined function SC magnets
→ No quadrupole magnet required



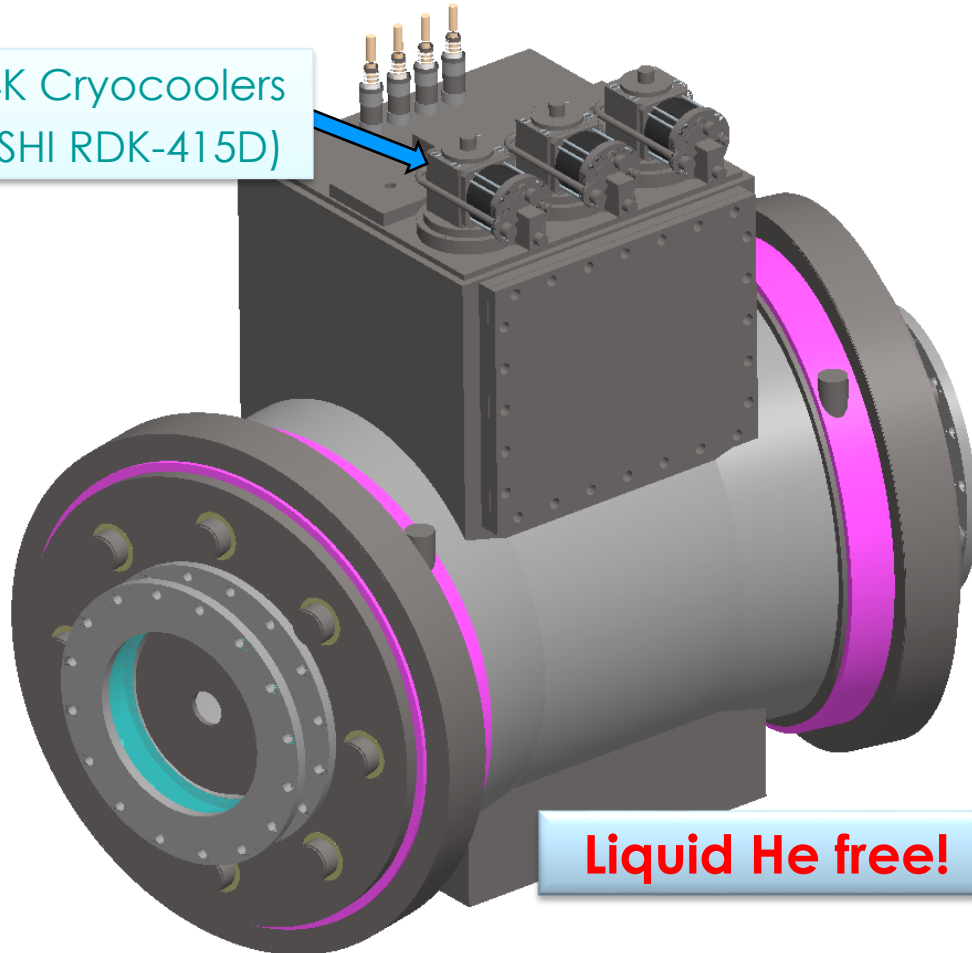
Curved SC magnets for gantry



SC magnet (BM02-05)

Cross-sectional view

4K Cryocoolers
(SHI RDK-415D)



Liquid He free!

Vacuum chamber

Cold yoke

Beam duct
($\phi 60\text{mm}$)

Dipole coil

Quadrupole coil

104mm

250mm

330mm

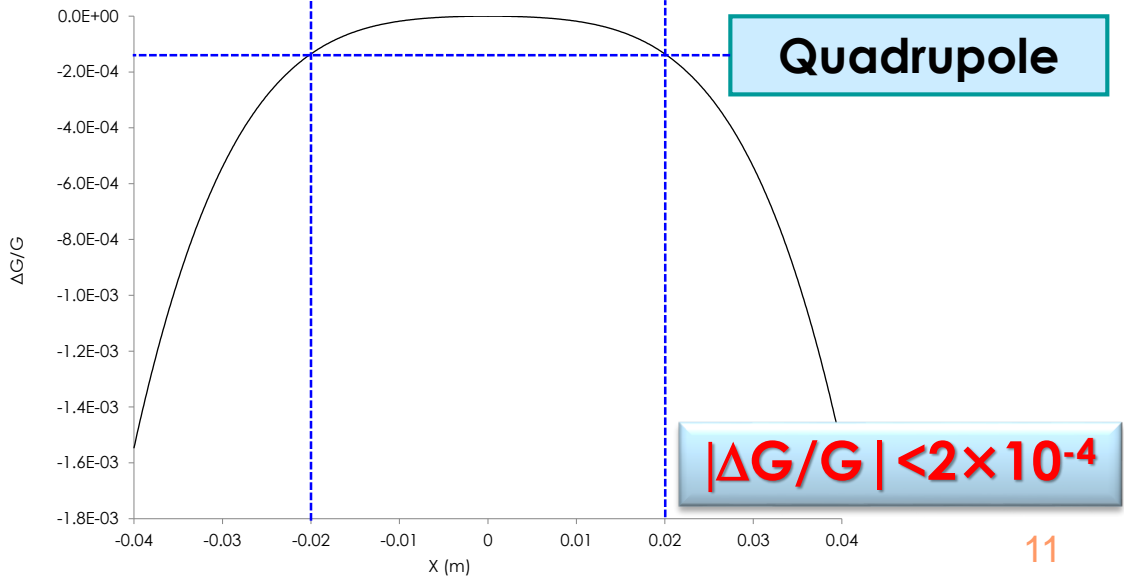
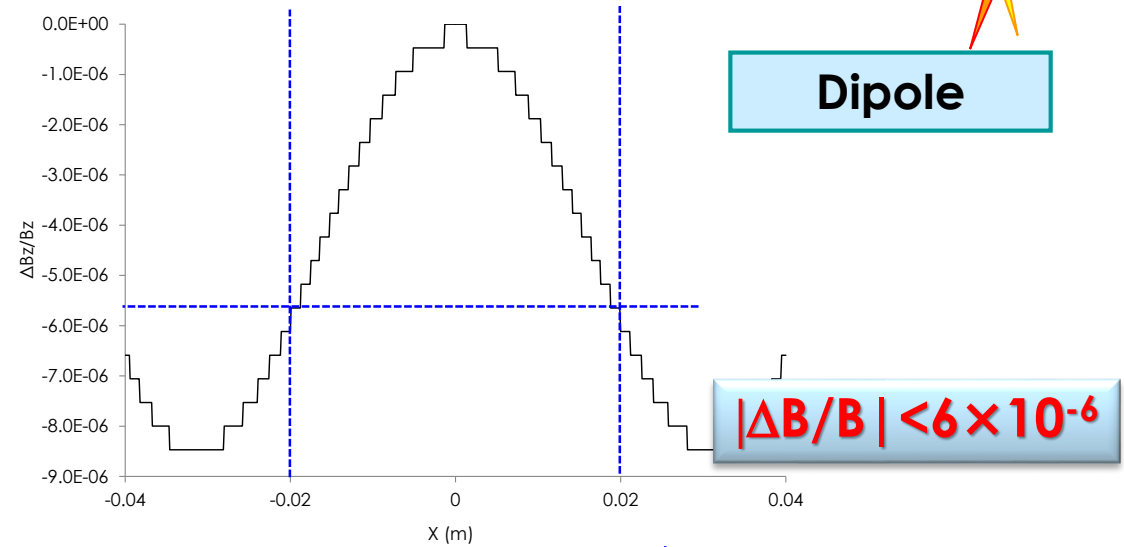
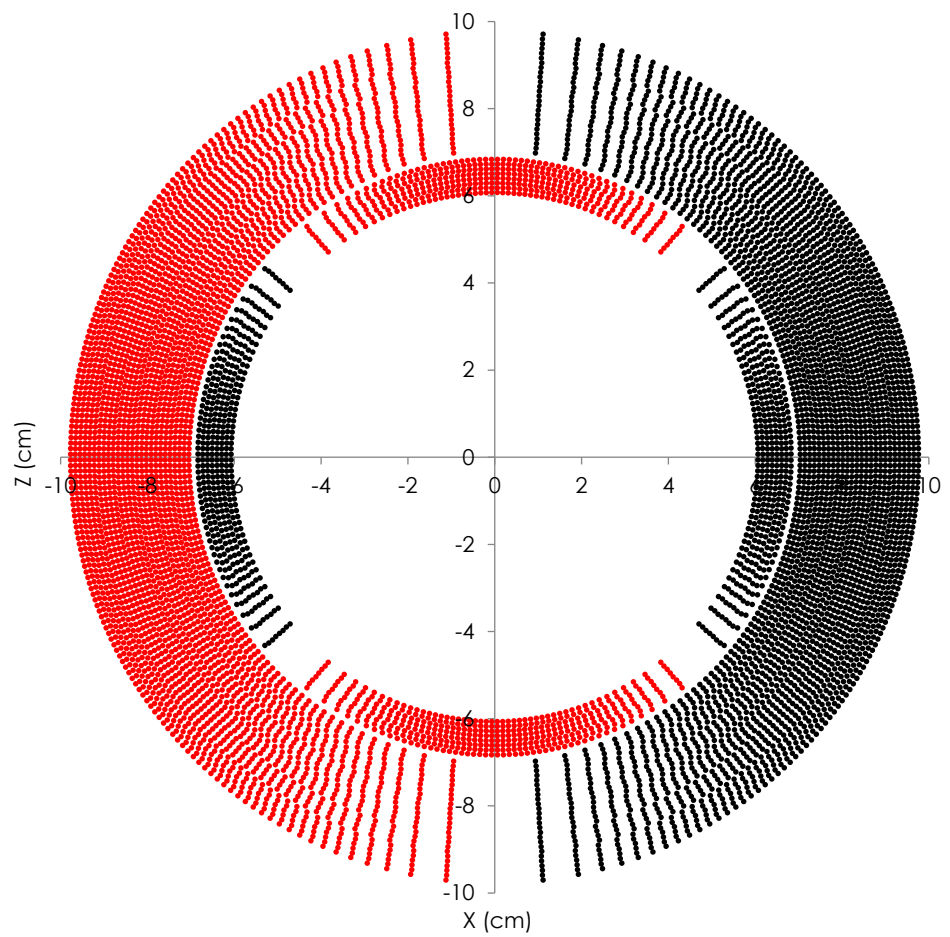
345mm

Dipole and quadrupole coils
can be independently excited

Design of SC coils

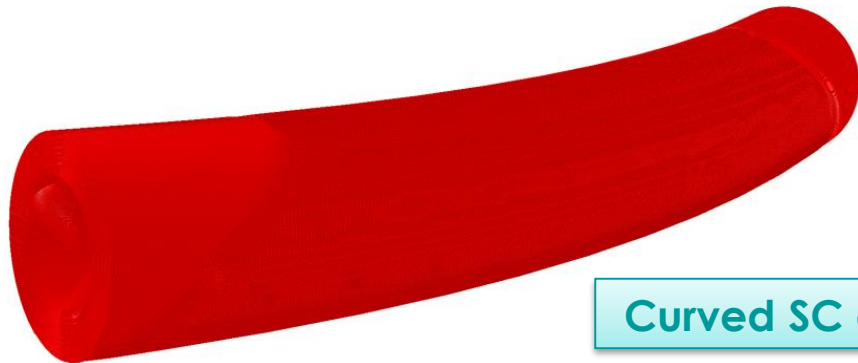
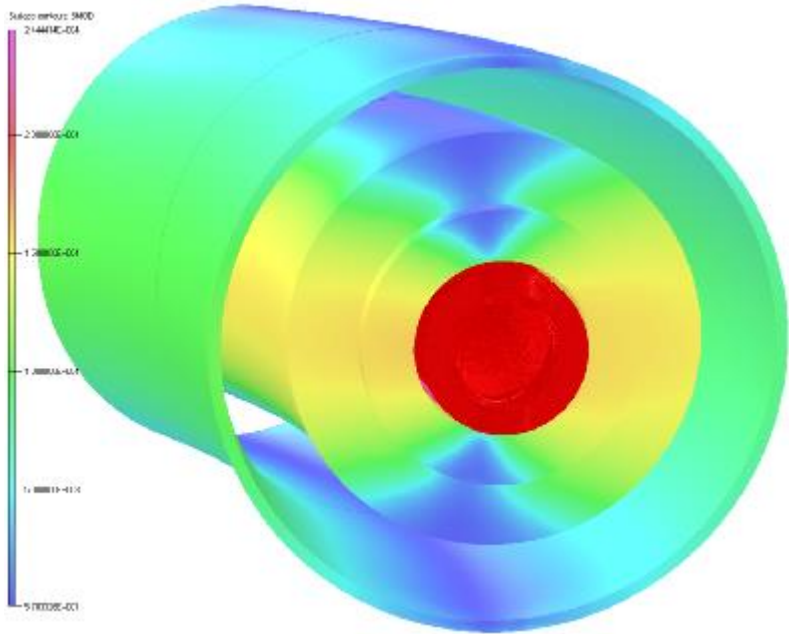


2D field calculation

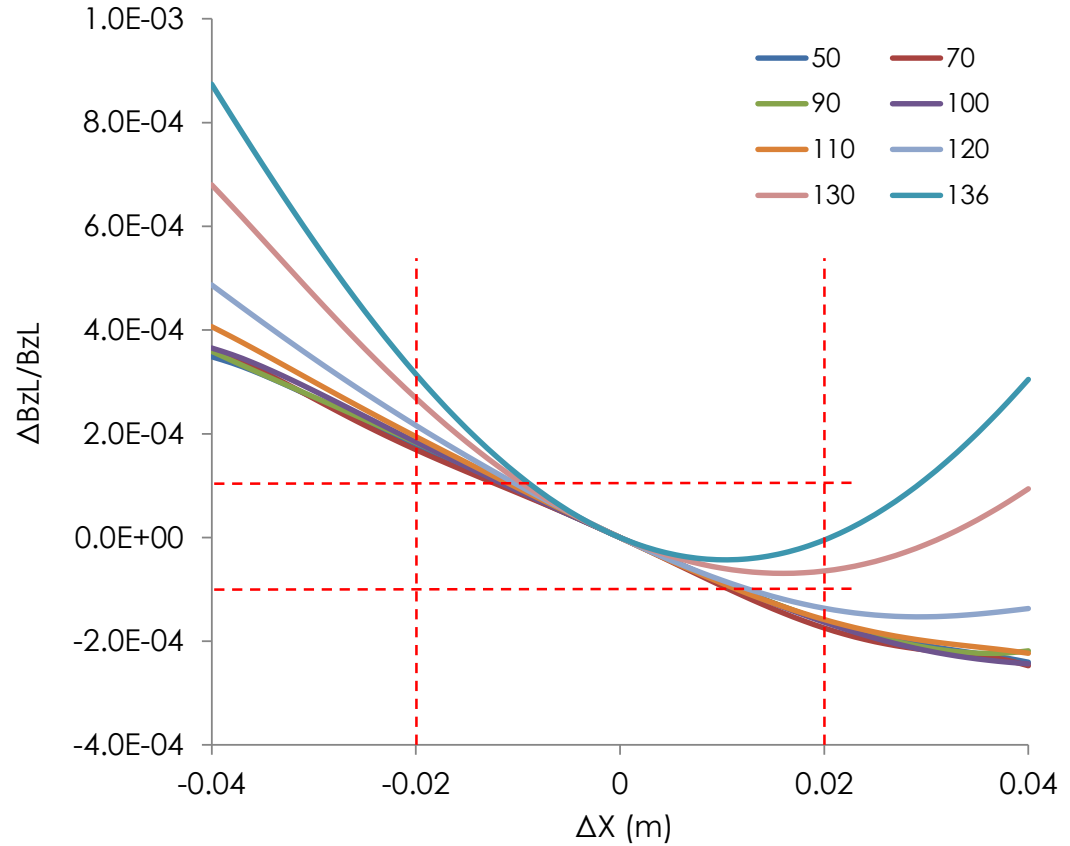




SC coils were precisely modelled



Curved SC coil

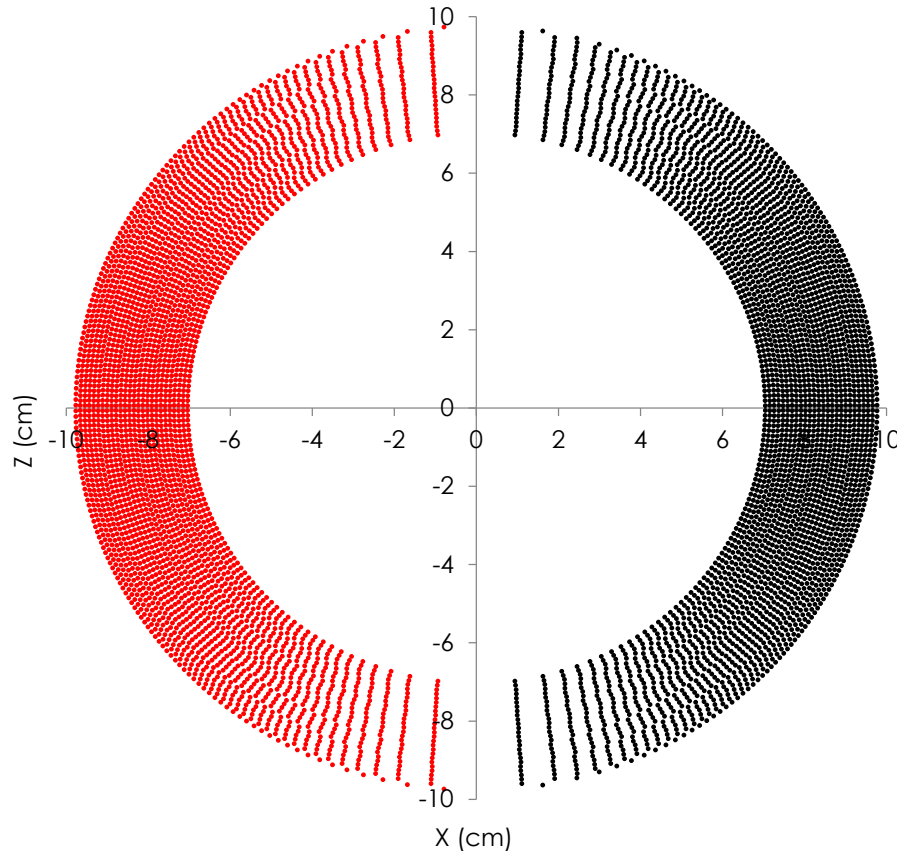


$|\Delta BL/BL| < 4 \times 10^{-4}$

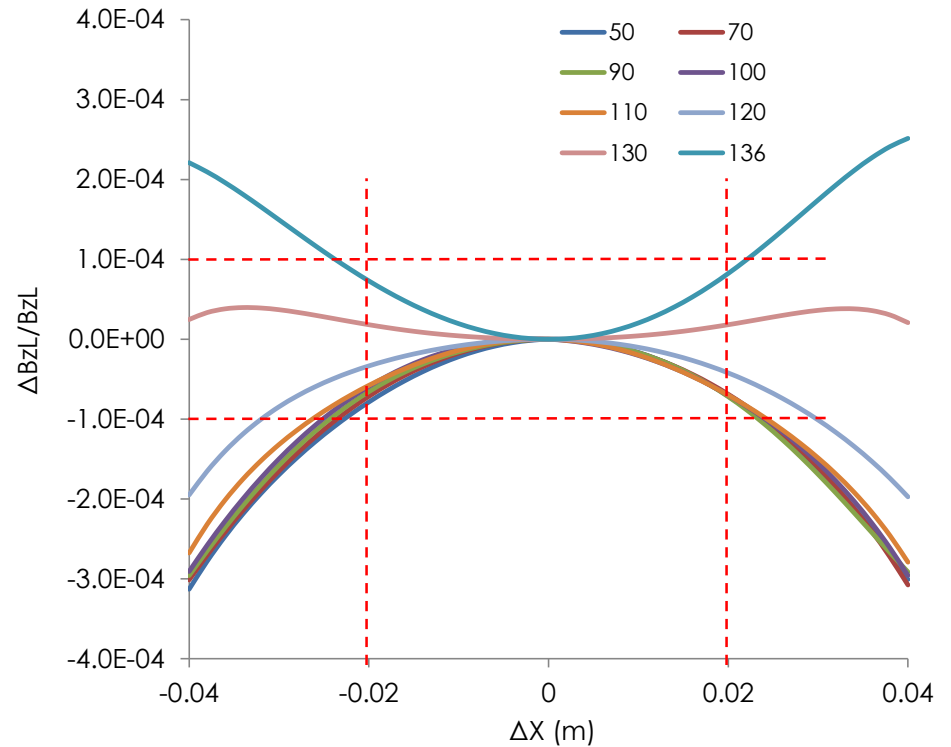
Corrections with the outermost layer



Coil positions of the outermost layer were modified to cancel out the measured multi-pole components



Corrected uniformity



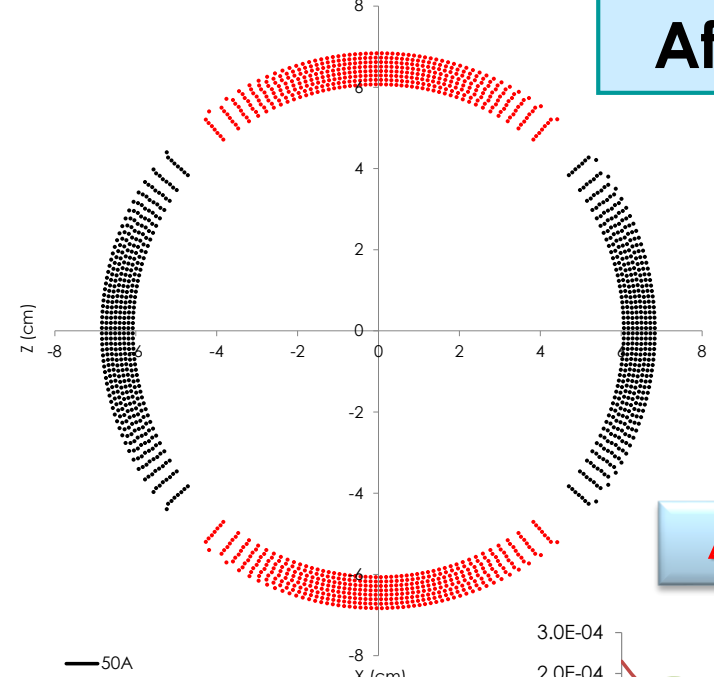
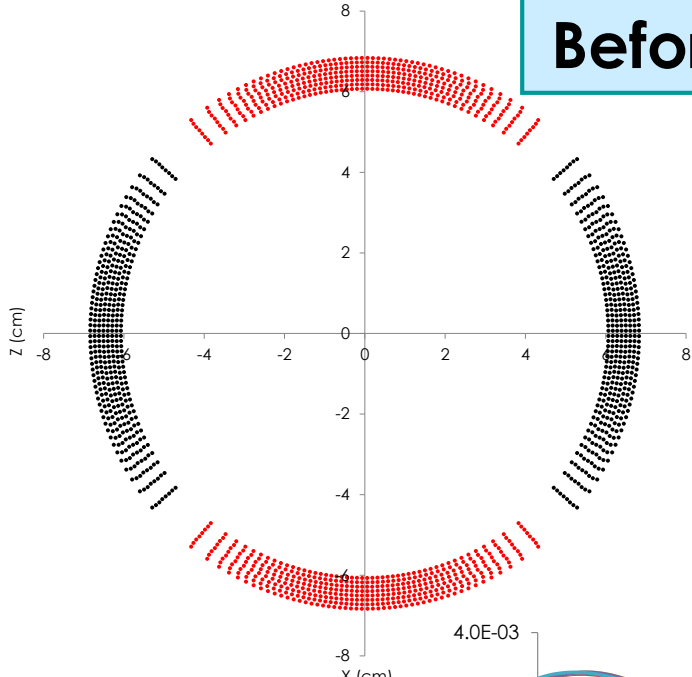
$|\Delta BL/BL| < 1 \times 10^{-4}!$

Design of the quadrupole coil

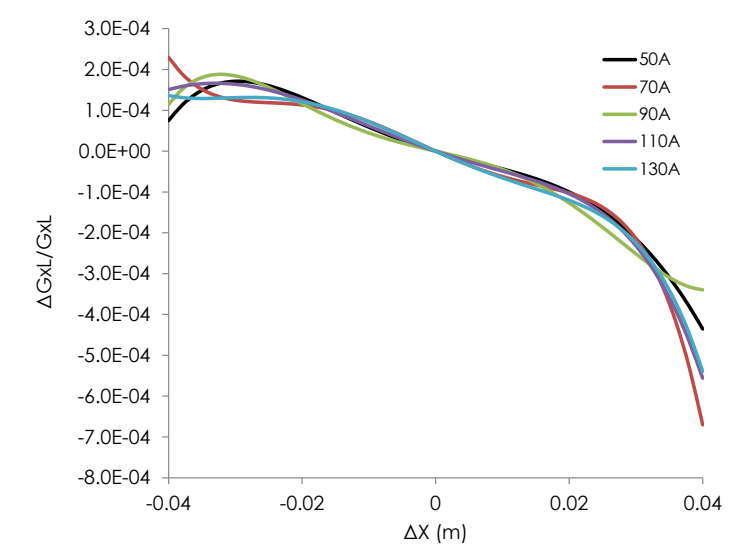
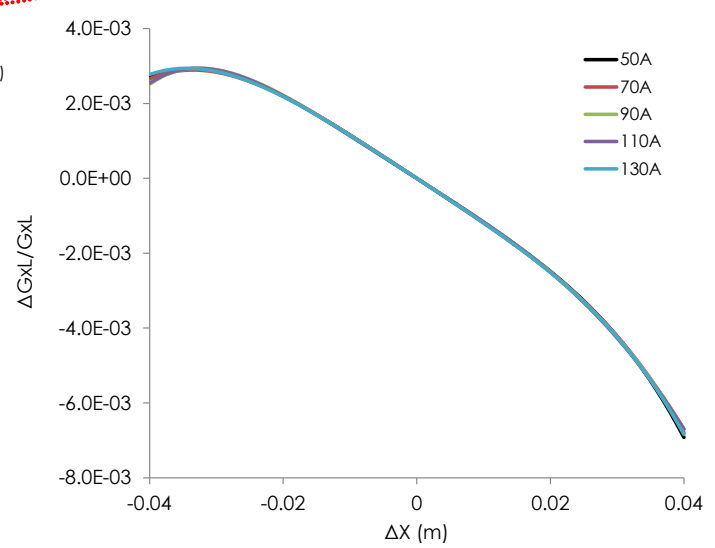


Before

After



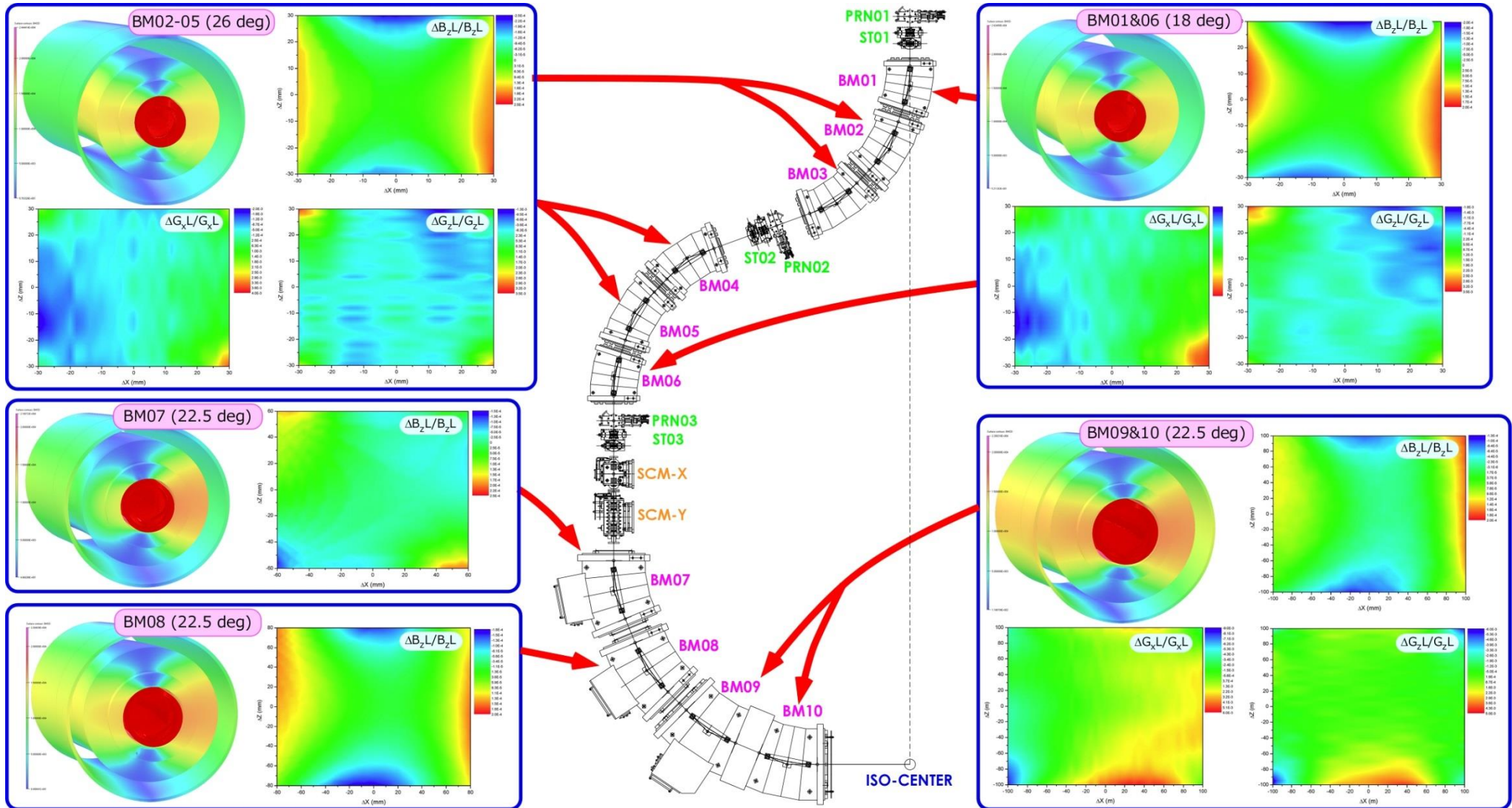
$\Delta GL/GL < 2 \times 10^{-4}$!



Design of SC magnets



All the SC magnets were designed by using a 3D magnetic field solver



Specifications of SC magnets

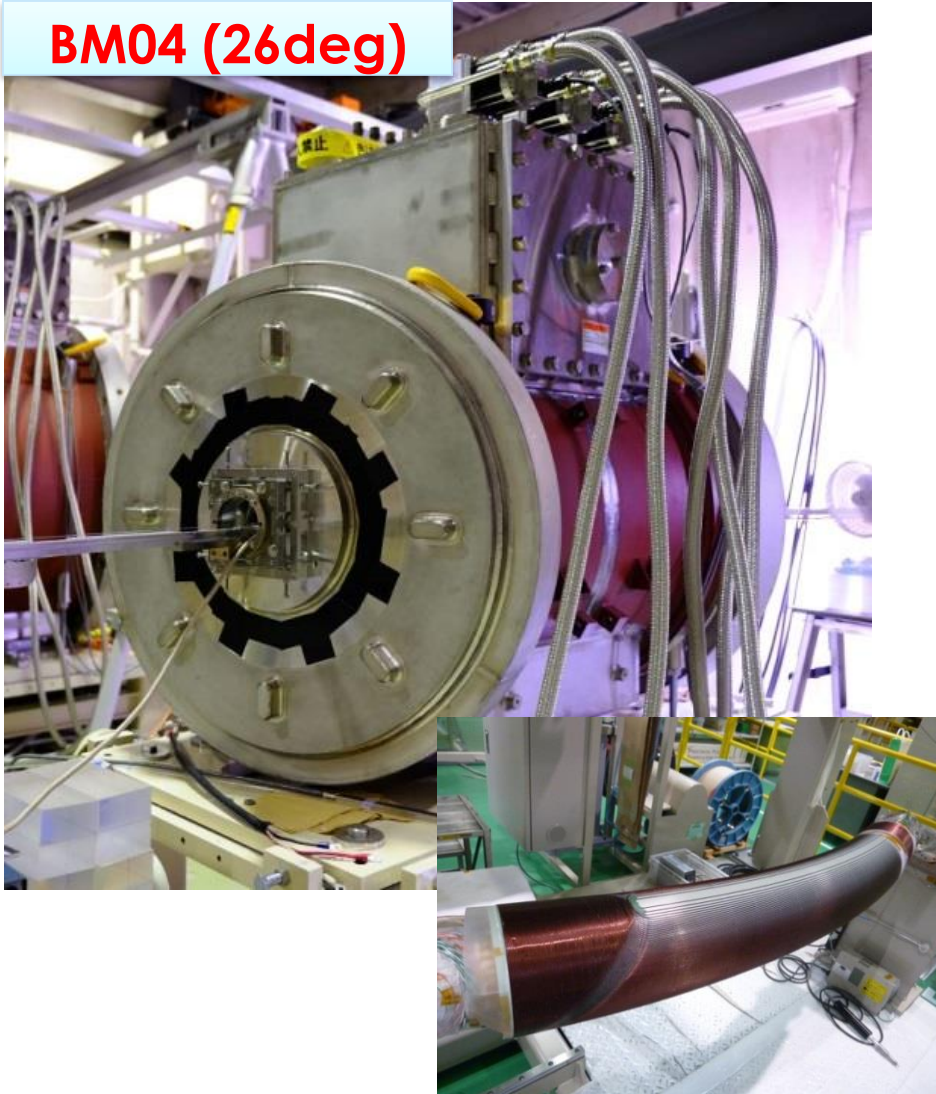


Parameters	Symbol	Unit	BM01	BM02	BM03	BM04	BM05	BM06	BM07	BM08	BM09	BM10
Type	—	—	Superconducting sector magnet									
Coil	—	—	Dipole+Quard.						Dipole		Dipole+Quard.	
Bending angle	θ	deg	18	26			18		22.5			
Bending radius	ρ	m	2.3			2.8						
Max. field	B_{dipole}	T	2.88			2.37						
Max. field gradient	G_{max}	T/m	9.1			—		1.3				
Bore size	D_{bore}	mm	$\phi 60$			$\square 122$		$\square 170$		$\square 206$		
Effective radius or effective area	D_f or A_f	mm	$\phi 40$			$\square 120$		$\square 160$		$\square 200$		
Uniformity (dipole)	$\Delta BL/BL$	—	$\pm 1 \times 10^{-4}$									
Uniformity (quad.)	$\Delta GL/GL$	—	$\pm 1 \times 10^{-3}$									
Inductance (dipole)	L	H	6.2	9.1			6.2		5.2	8.9	12	
Stored Energy (dipole)	P	kJ	57	84			57		133	225	319	

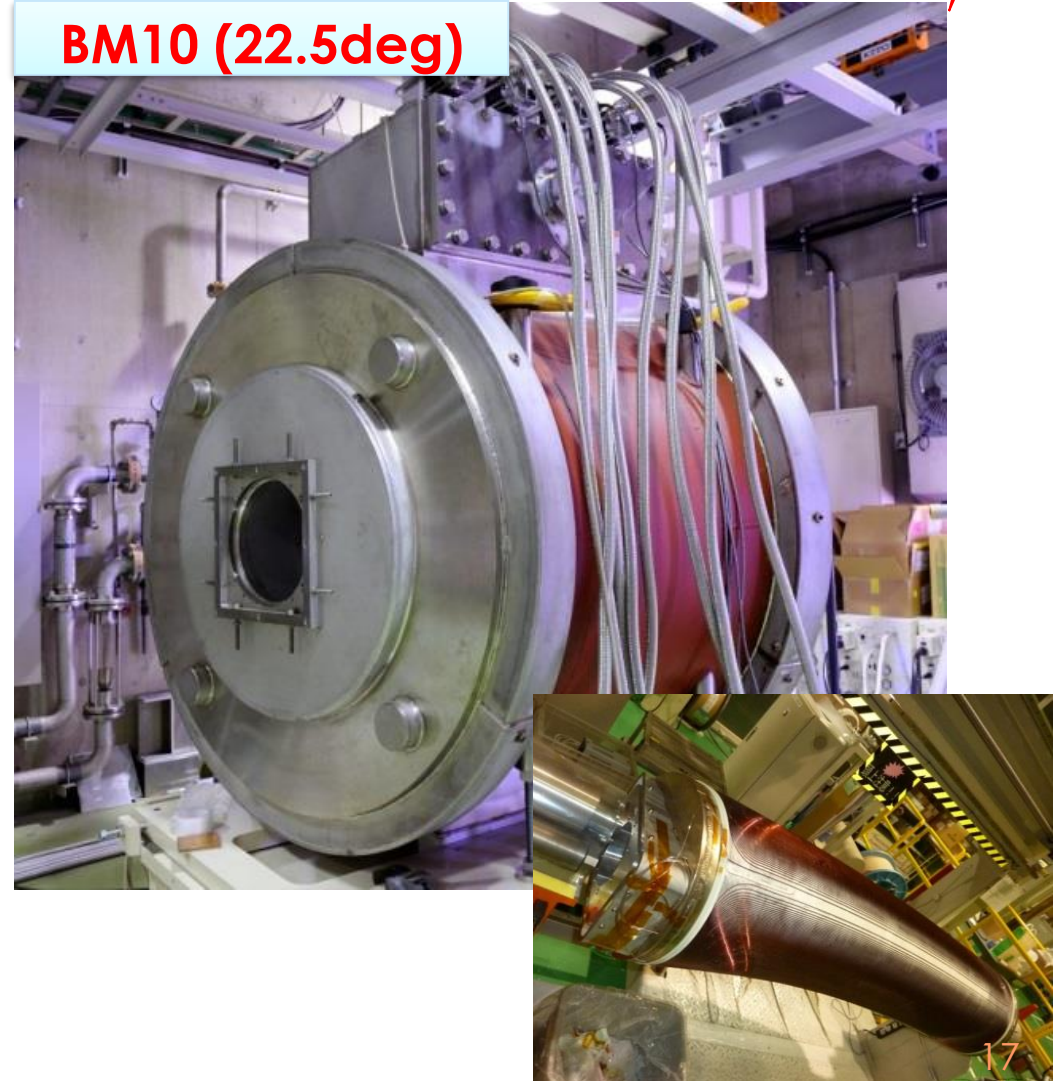
Construction of SC magnets



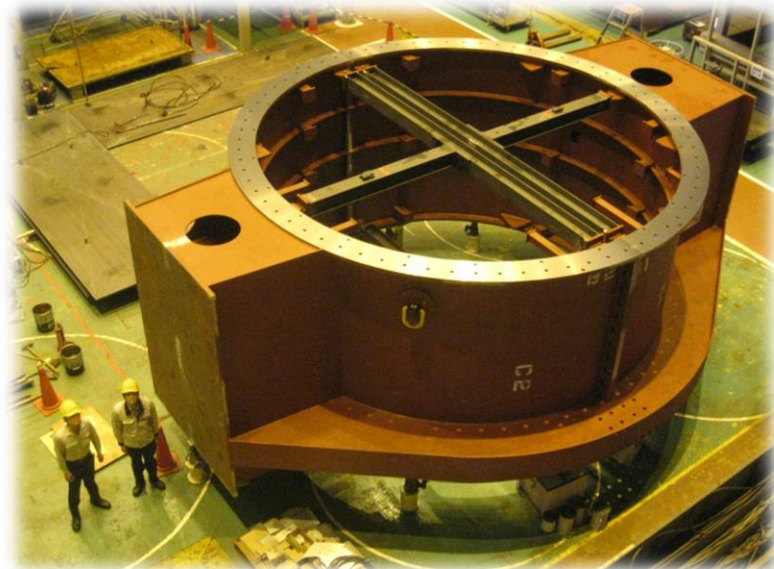
BM04 (26deg)



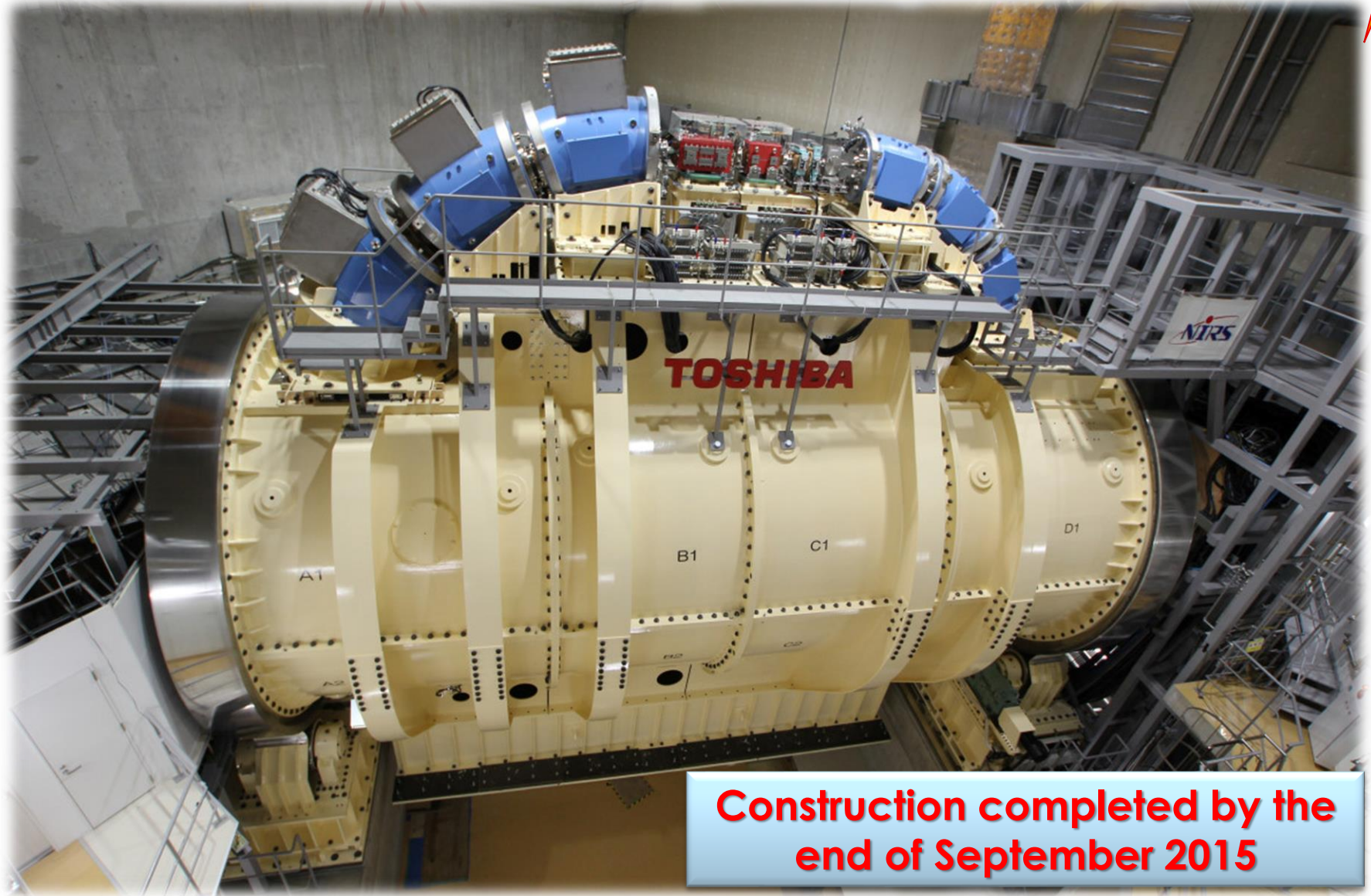
BM10 (22.5deg)



Construction of structure

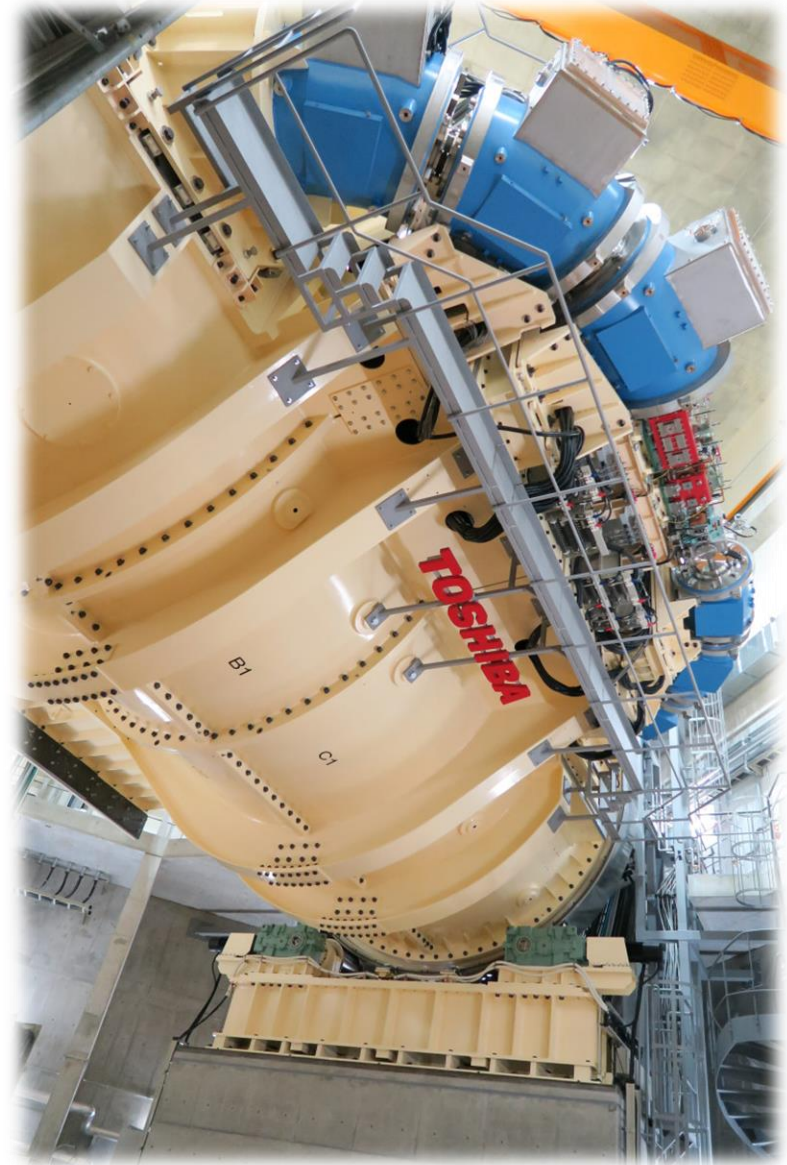
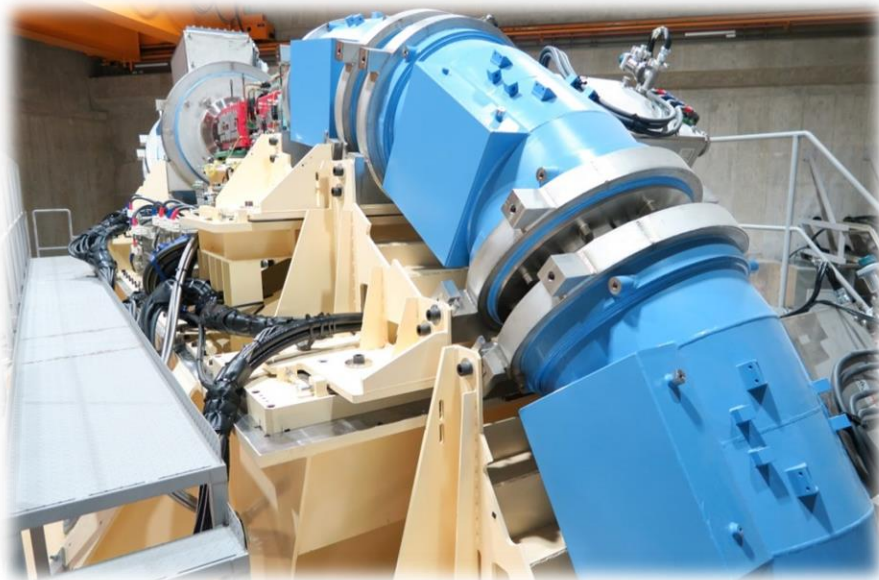


Construction at NIRS



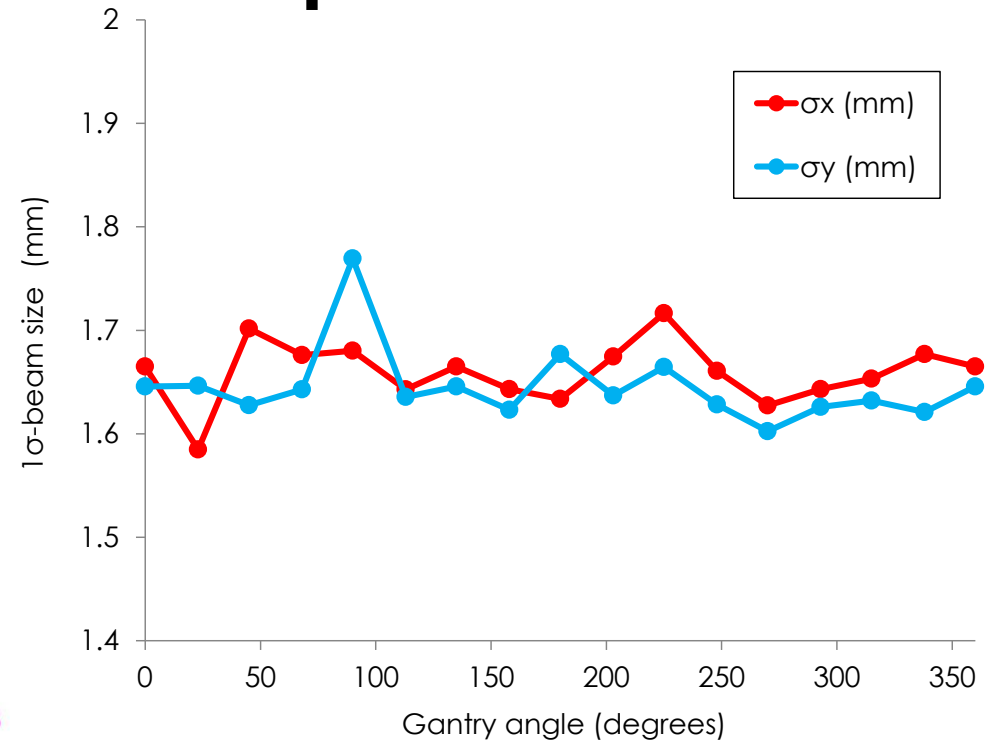
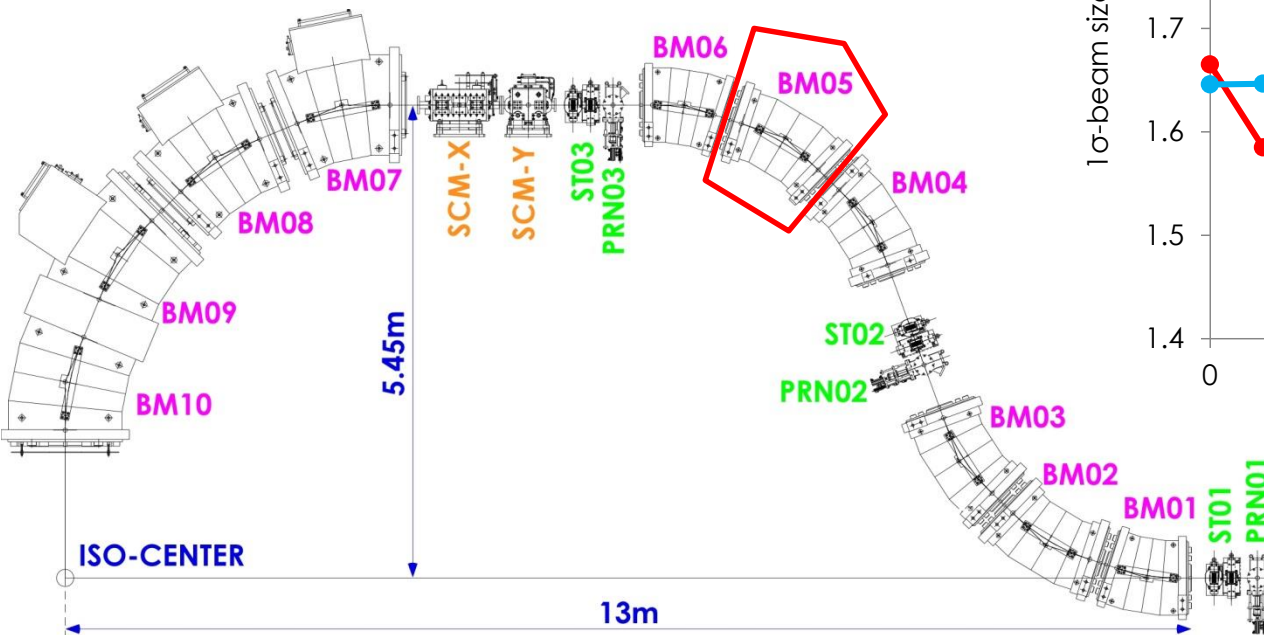
**Construction completed by the
end of September 2015**

Beam commissioning began since Oct. 2015



Angular dependence

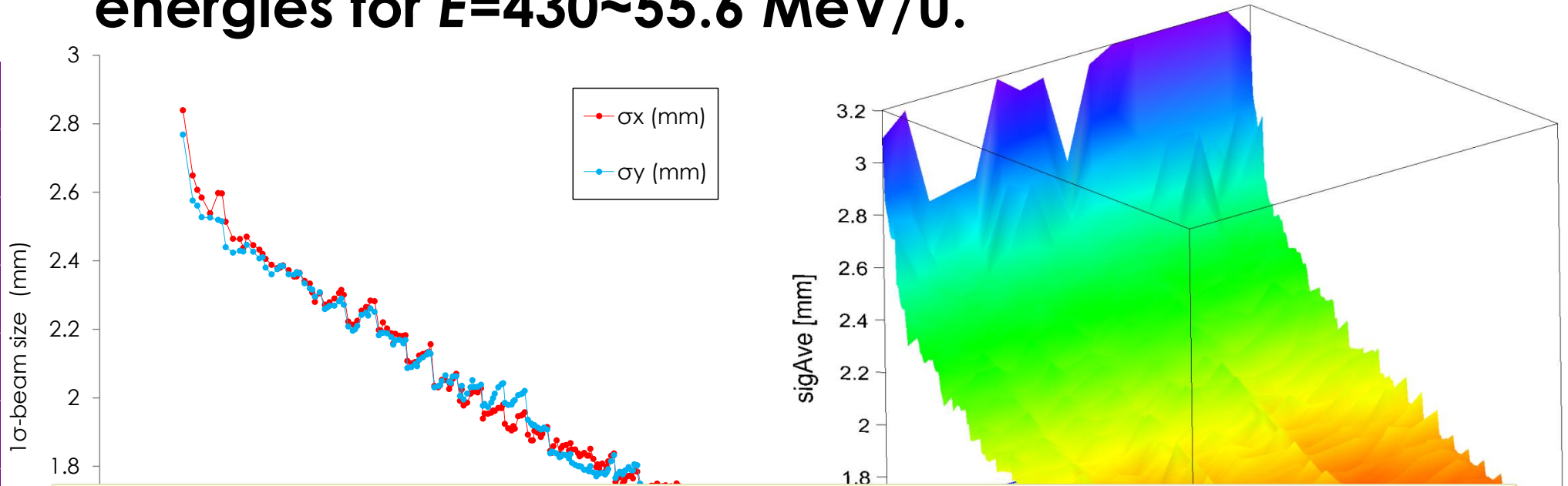
- The SC quadrupole of **BM05** was finely tuned, so as to obtain circular beam spots at the isocenter.



Angular dependence of beam sizes at isocenter (E=430 MeV/u)

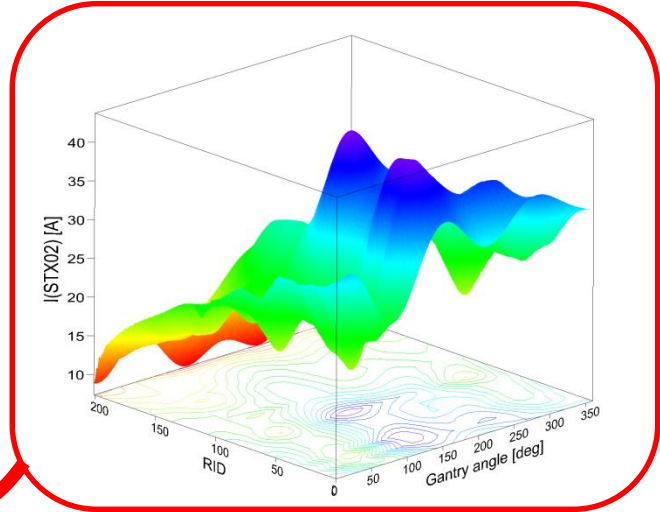
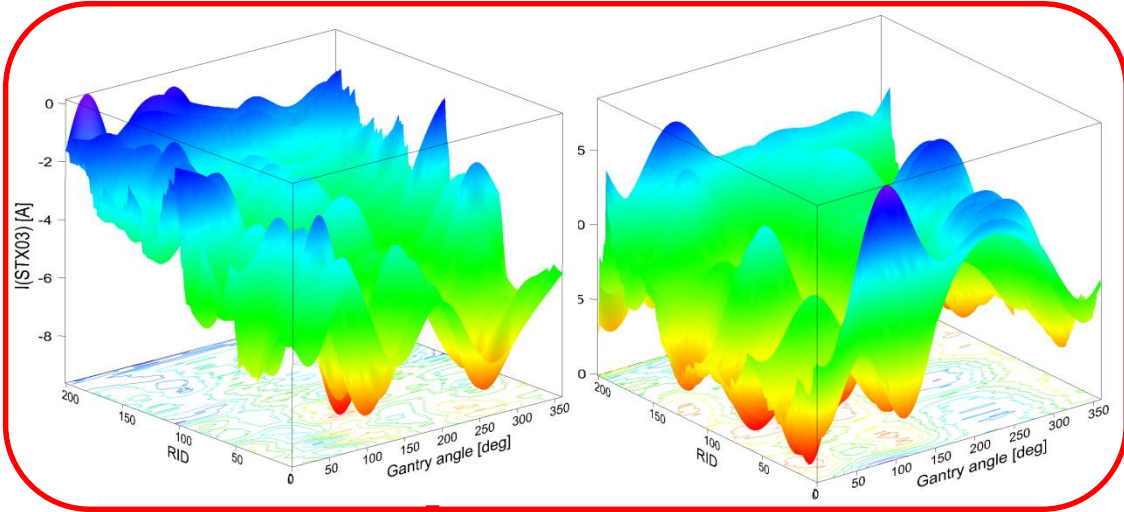


- Beam tuning was made for 201 kinds of beam energies for $E=430\sim 55.6$ MeV/u.



Parameter sets were interpolated to provide beams by angular step of $\Delta\theta=1$ degree.

Centering beam spots



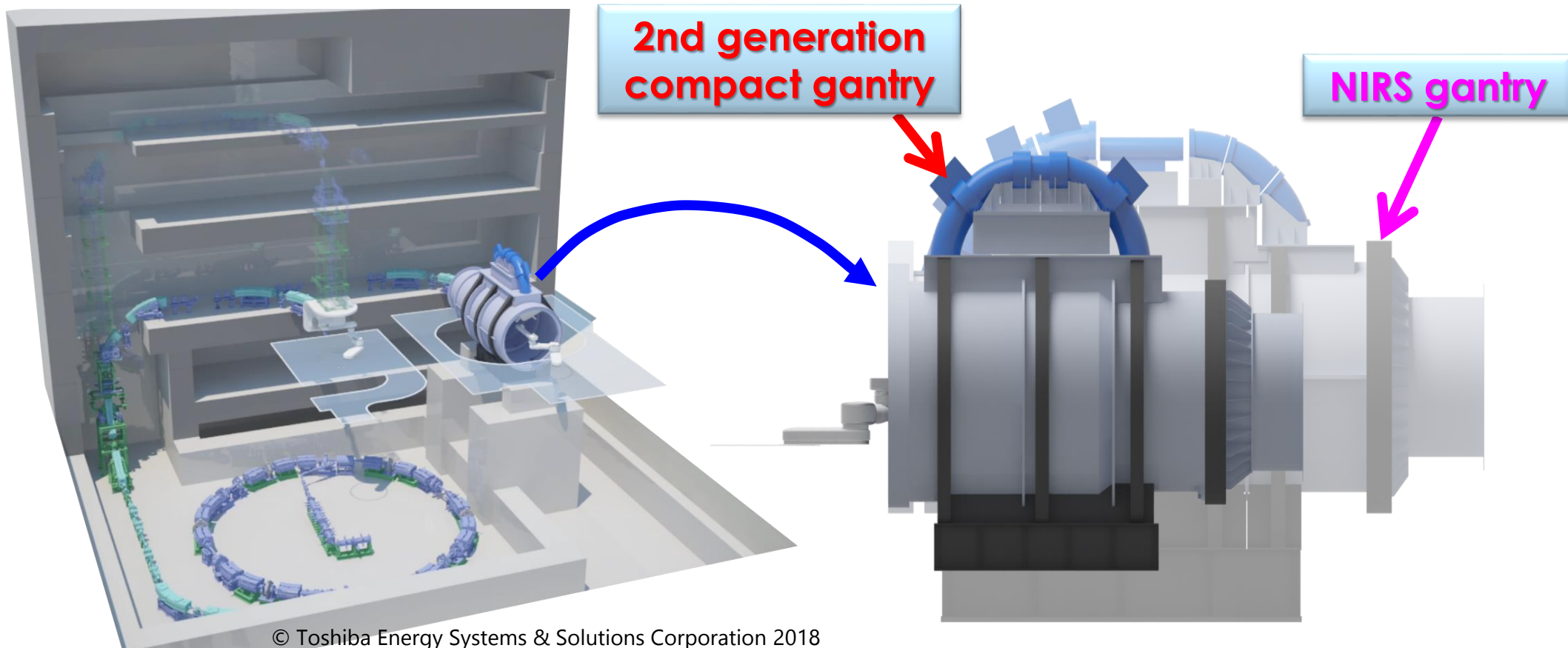
**After series of beam commissioning,
treatment using the gantry began
since May 2017!**



Future plans

2nd-generation SC gantry

- A compact facility for CIRT is being constructed at Yamagata University.
- 2nd-generation compact gantry will be installed.



Widespread use of SC gantry

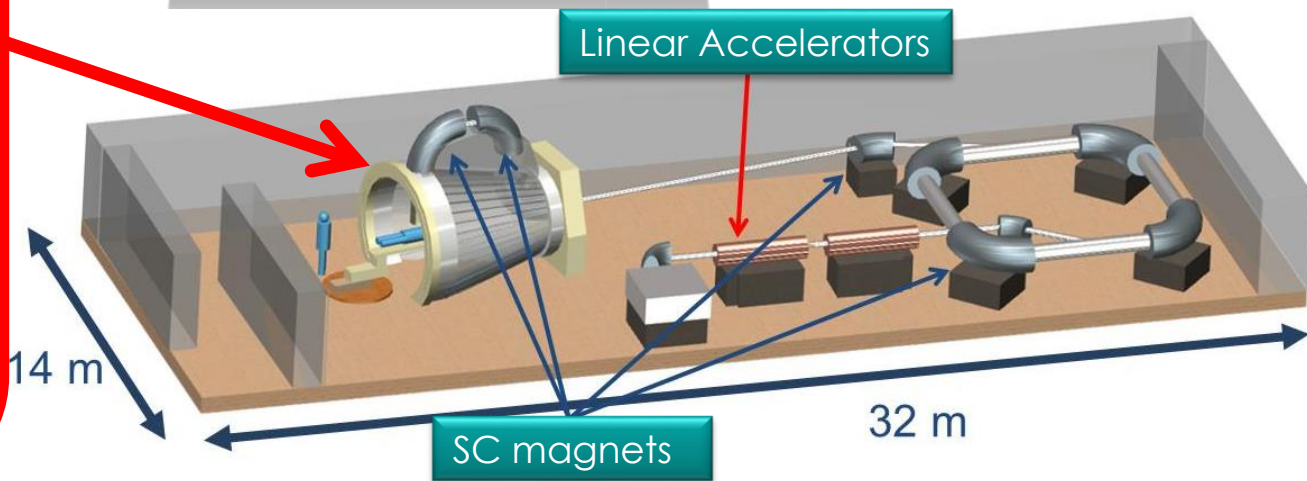
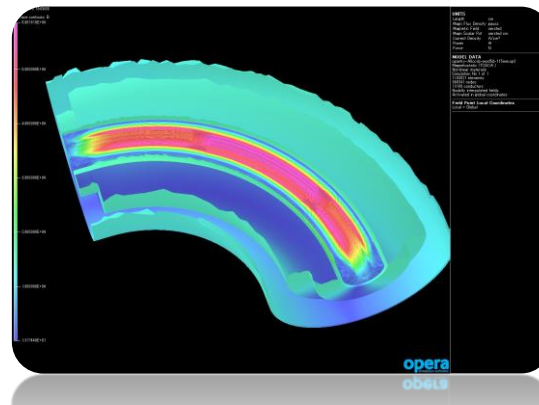
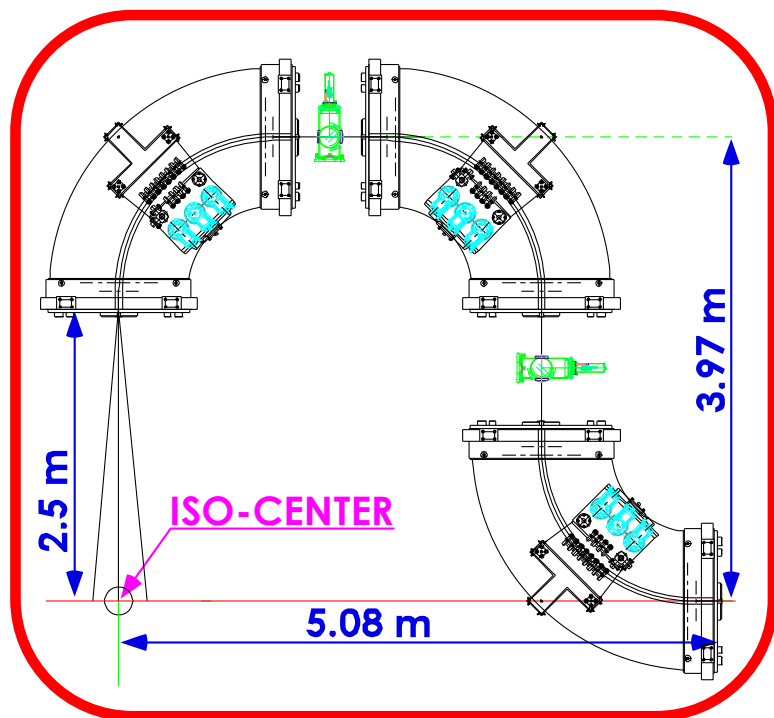


- The 2nd-generation compact SC gantries will be constructed and installed at **Yonsei University Health System in Korea.**



3rd-generation SC gantry

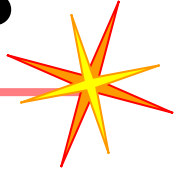
- Combined function SC magnets ($B_{\max} \sim 5$ Tesla)
- A size and weight will be smaller than those of proton gantries





- **CIRT using HIMAC has been performed since 1994, and more than 11,000 patients were treated at NIRS.**
- **The SC gantry as well as the fast 3D raster-scanning irradiation, were developed.**
- **After series of the commissioning works, cancer treatment using the SC gantry began since May 2017.**
- **The next-generation compact gantries are being developed for the future compact facilities.**





- T. Shirai, T. Fujita, T. Furukawa, Y. Hara, S. Matsuba, K. Mizushima, T. Murakami, K. Noda, N. Saotome, Y. Saraya, S. Sato, T. Shirai, R. Tansho (NIRS, QST)
- T. Fujimoto, H. Arai, et al. (AEC)
- T. Ogitsu (KEK)
- T. Obana (NIFS)
- N. Amemiya (Kyoto Univ.)
- T. Oriyasa, S. Takayama, et al. (Toshiba Corp.)

