

# Life-cycle and Reliability of accelerators

JUAS 2018

part 1: life-cycle

part 2: reliability

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Centre de Protonthérapie – Orsay

Institut Curie

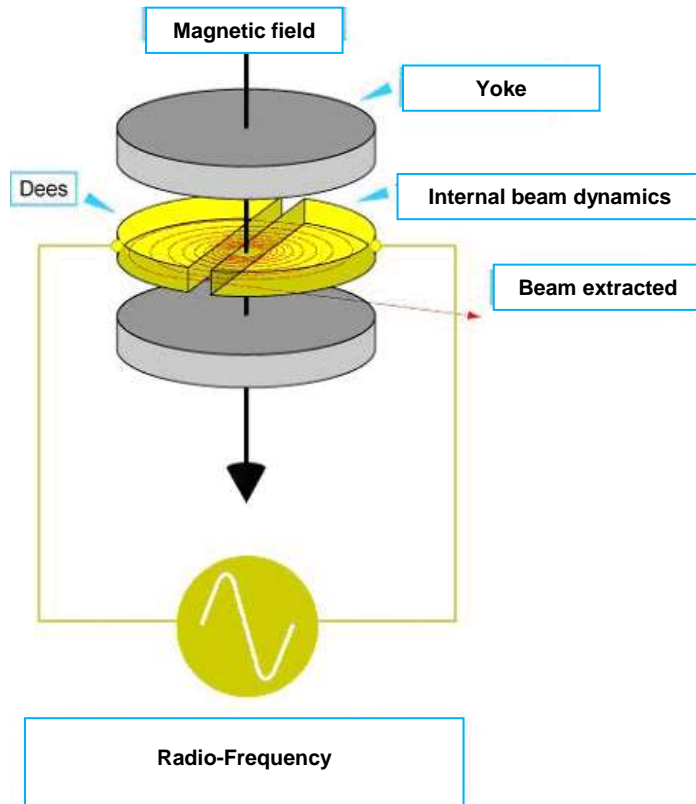
8th March 2018



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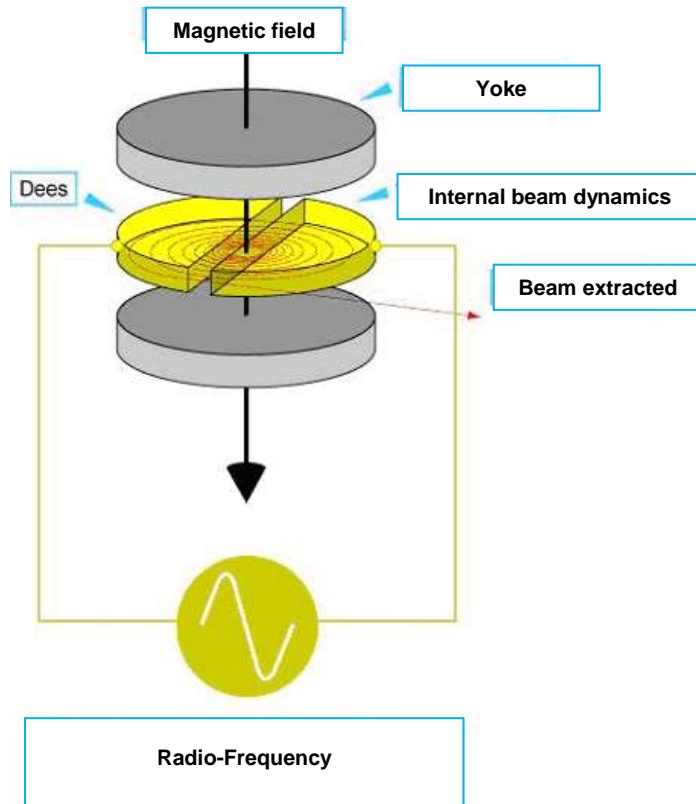
# Accelerators as ...

... systems



# Accelerators as ...

... systems



...stories



## Life-cycle and reliability & of accelerators

# Summary of this morning

Introduction

Life cycle

**return from master 2 -UPSUD**

summary

coffee break

Reliability

summary

**quizz**

## Specific for Master 2 GI Paris-Saclay

Some parts already seen during our module « Organizations and projects » (you can be neutral for some interactions)

[http://www.esrf.eu/Apache\\_files/Upgrade/ESRF-orange-book.pdf](http://www.esrf.eu/Apache_files/Upgrade/ESRF-orange-book.pdf)

### Questions:

- drawing and principles of the life-cycle pas-future (standards and specificities)

# documents

- print-out of some main slides

**In a digital form, some specific documents**

- 4 annexes

**to be read and discussed during the lecture**

- 1 exercise (2 files)

- link (ARW)

**Tomorrow on Indico**

- the ppt files

## The Institut Curie Group is a dedicated cancer center working on treatment, and basic, translational, clinical research

### ➤ Hospital Group (2153 pers.)

- Paris Hospital  
Proton therapy center in Orsay (ICPO)
- René-Huguenin Hospital in Saint-Cloud

### ➤ Research Center (1077 pers.)

- 15 units in Paris and Orsay  
which are associated with the CNRS,  
Inserm, and universities.

### ▪ Translational Research Department

to the transfer of scientific innovations to the bedside to improve patient care and/or to research designed to improve understanding of cancer by performing preclinical studies,  
All are in the Paris country



# About the lecturer and his institution

## Institut Curie

Hospital + Research Center– Paris - 2000 persons

« State of art » plateau technique of radiotherapy including protontherapy

Protontherapy Centre at Orsay – 50 persons –

## The lecturer: Samuel Meyroneinc

Engineer, CERN (2 years), Industry (5 years), protontherapy (20 years)

Manager of the Engineering and Technical service:  
operations, maintenances, developments, R&D  
for clinic and for research

Academic groups: accelerator, particle therapy, reliability, organization



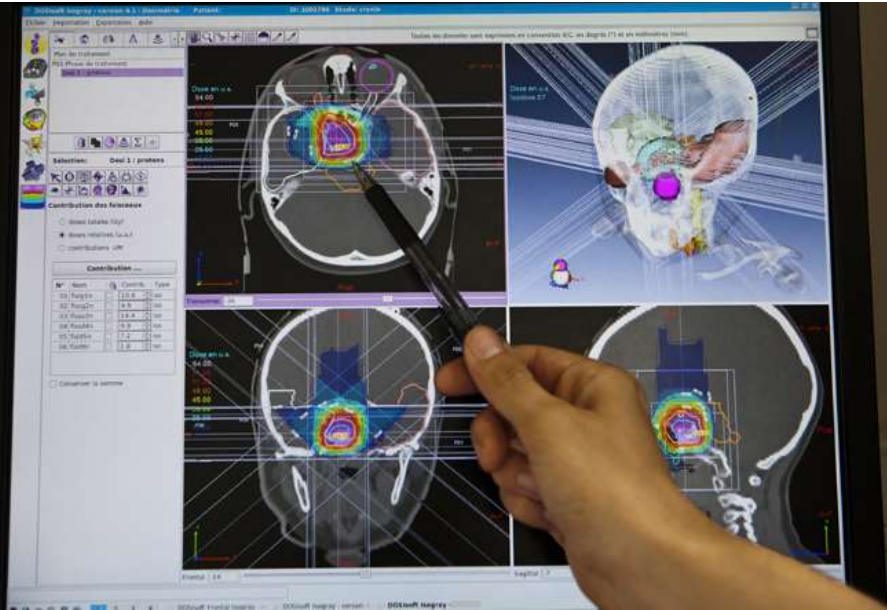
# Accelerator Reliability Workshop



# Centre de Protonthérapie d'Orsay



1991-2010: 5000 patient treatments  
From 2010: treatments with an upgraded facility  
2018: 45 patients treated per day



Gantry room

# The project 2006-2010 : extension and renovation of the facility

New accelerator  
+ gantry  
+ beamlines

Existing  
Facility



New medical  
wing



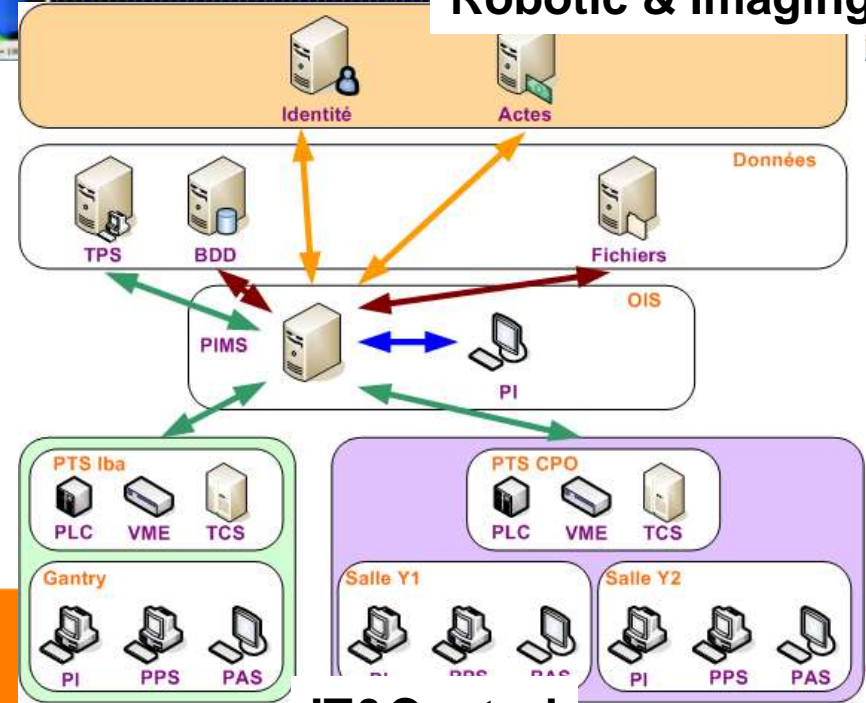


**Cyclotron&Beamlines**

**Robotic & Imaging**



**R&D physics & Technology**

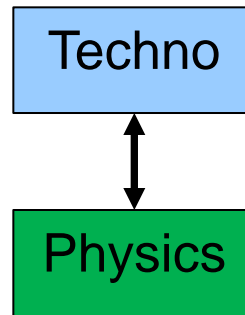


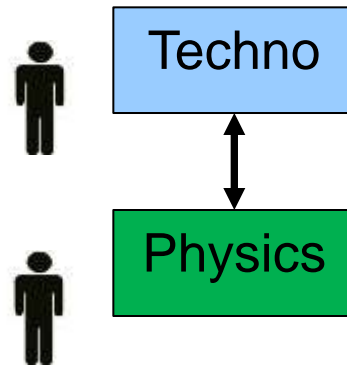
**IT&Control**

YOU ?

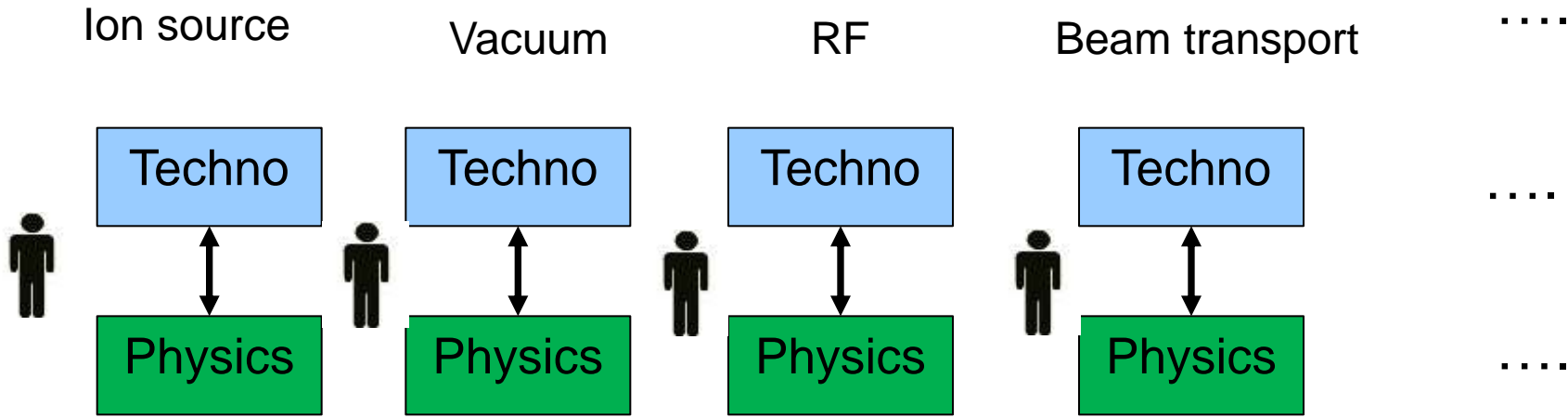
## Your 2 questions

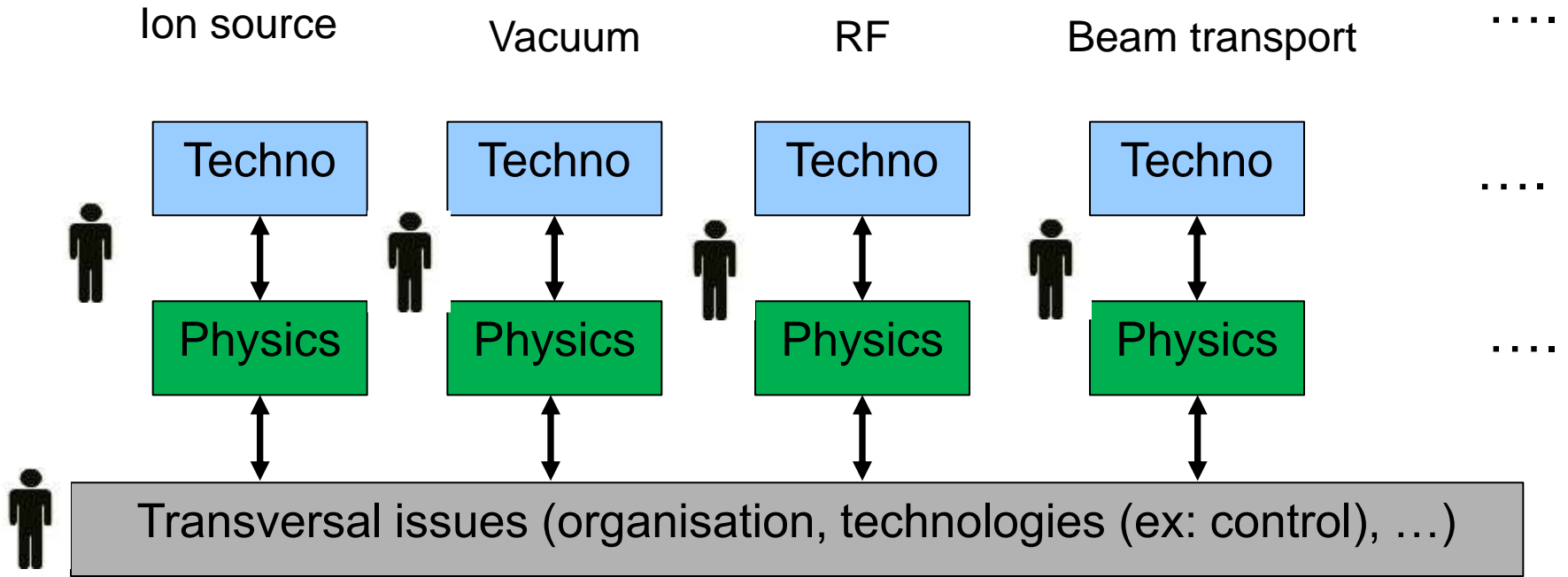
- In which accelerator project,  
I will be involved ? and interested ?
- Will I be efficient for this project ? for this job?

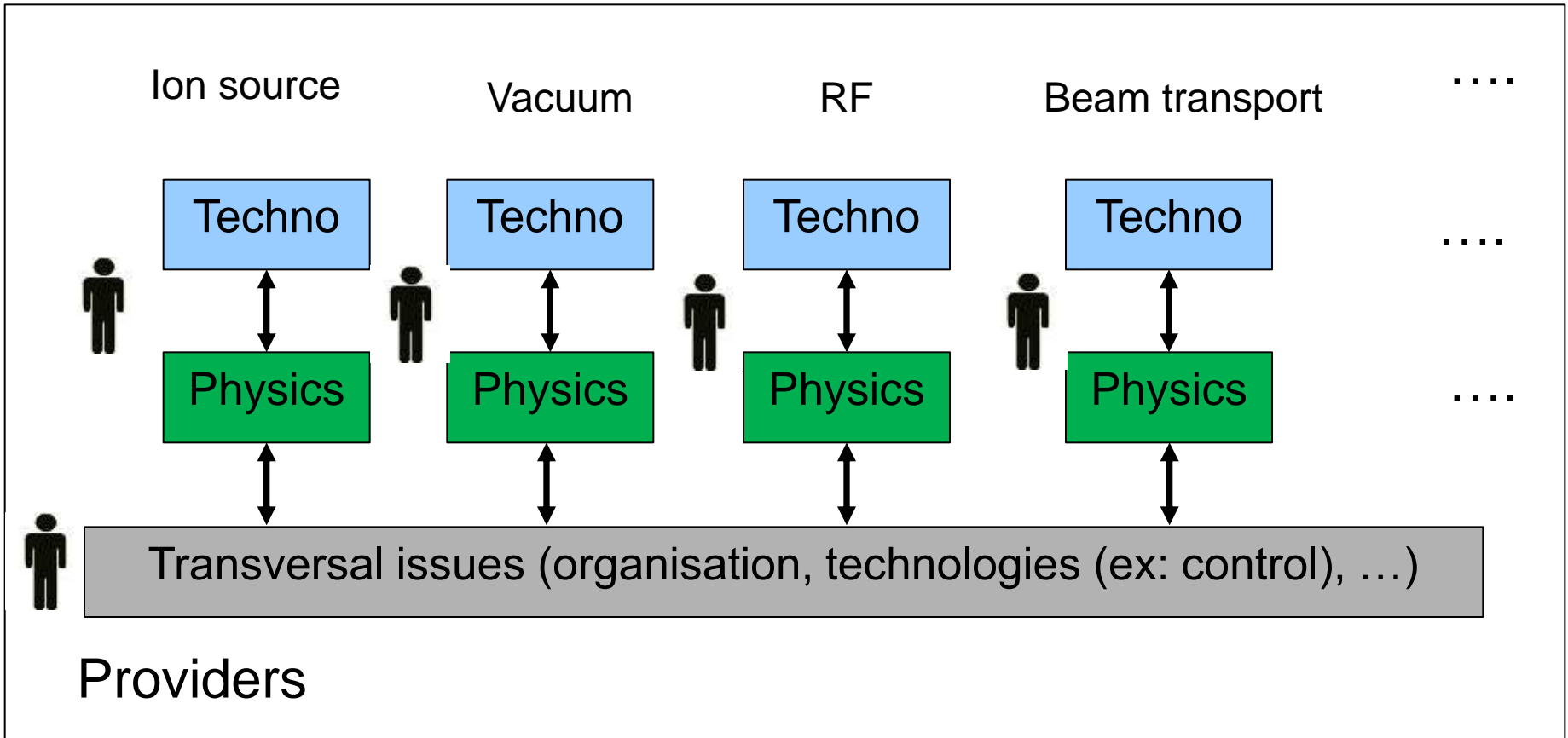













 Users (customers)

# The typical steps of lifecycle of Accelerators (one of the naming possible)

- Desire- Need
- Preliminary design
- Detailed design
- Construction-installation
- Tests & Commissioning
- Operations- Maintenances
- Stop



Desire-  
Need

Preliminary  
design

Detailed  
design

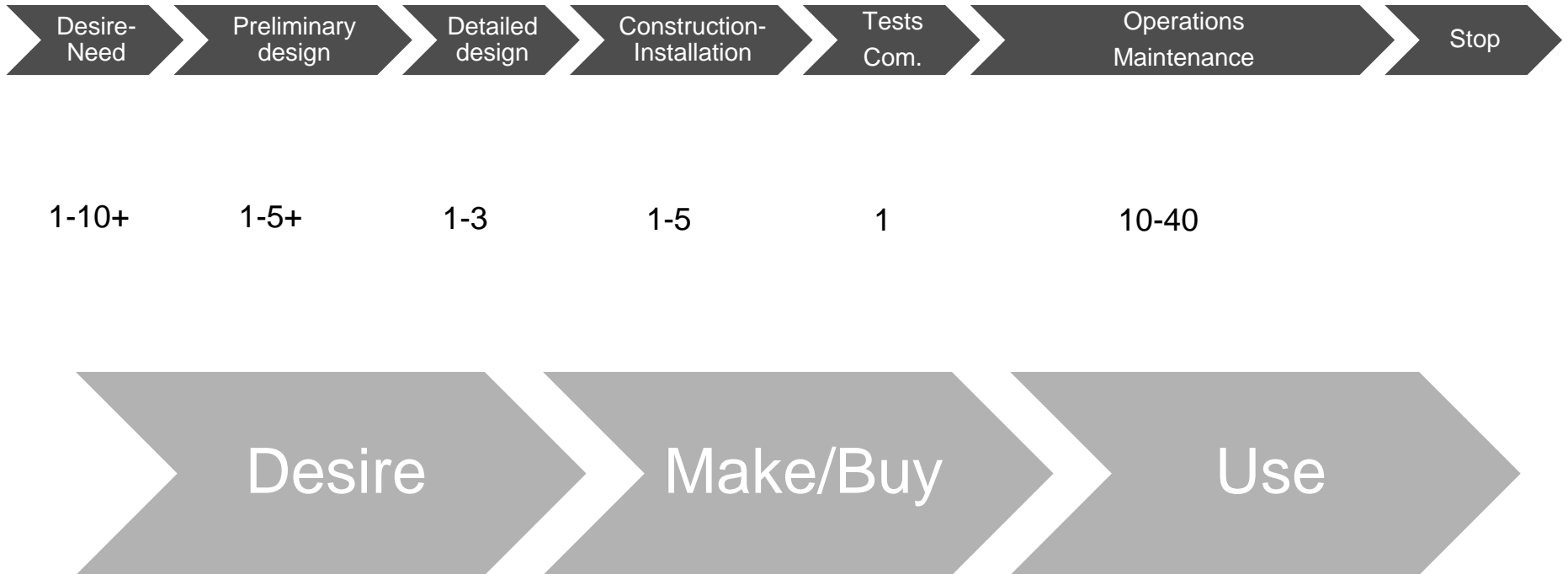
Construction-  
Installation

Tests  
Com.

Operations  
Maintenances

Stop

# The typical duration of the steps



# **A story: the rodhotron**

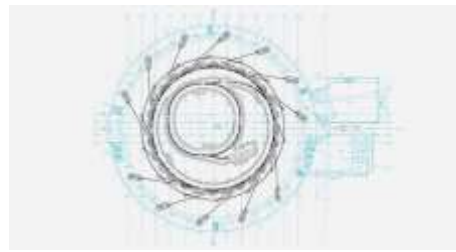
## **annex 1**

**read the principles  
estimate dates and maturity level**

# About the planning



## Australian Synchrotron Construction Timeline



- 2001**  
Australian Synchrotron Project funding announced by the Victorian Government
- 2002**  
Formation of scientific and machine advisory committees  
Site launch and preparation
- 2003**  
Machine design announced  
Building and associated facilities contract awarded  
Construction started  
Injection system contract awarded
- 2004**  
All particle accelerator systems contracts awarded  
Beamline design process starts  
Formation of industry advisory committee
- 2005**  
Building complete  
Machine assembly starts
- 2006**  
Installation and commissioning of machine and beamlines begins  
Selection of operator
- 2007**  
Commissioning of first beamlines complete  
31 July: Australian Synchrotron formal opening

**EUROPEAN SPALLATION SOURCE**

### ESS in Lund/Sweden

- Brightest neutron source worldwide
- 17 European member states
- First Neutrons: 2019
- Full power operation: 2025
- Decommissioning: 2065
- Investment: 1800 MEURO
- Sustainable energy concept
- 95% overall reliability

ARW2013, Annika Nördt, Melbourne, 2013-04-17



# Predictives vs Retrospectives

- Retrospective (the « reality »)
  - history, knowledge, informations
  - lessons, ...
- Predictive (the « planned »)
  - plan, share vision, anticipate, ...
  - Adaptative ...

**Desire-need**



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# Step « desire-need »

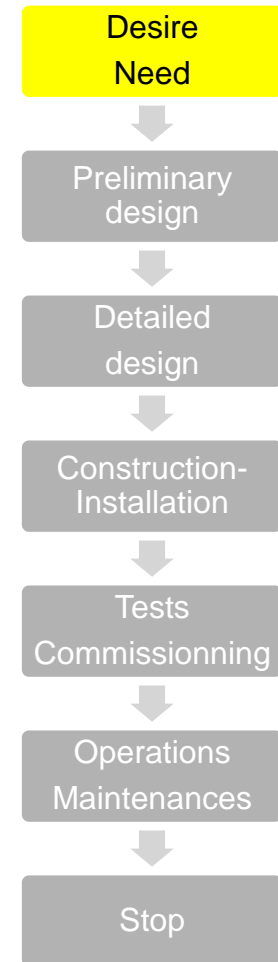
**Formulate the desires**

**Idea-concept-feasibility-willingness**

**Formulate the needs**

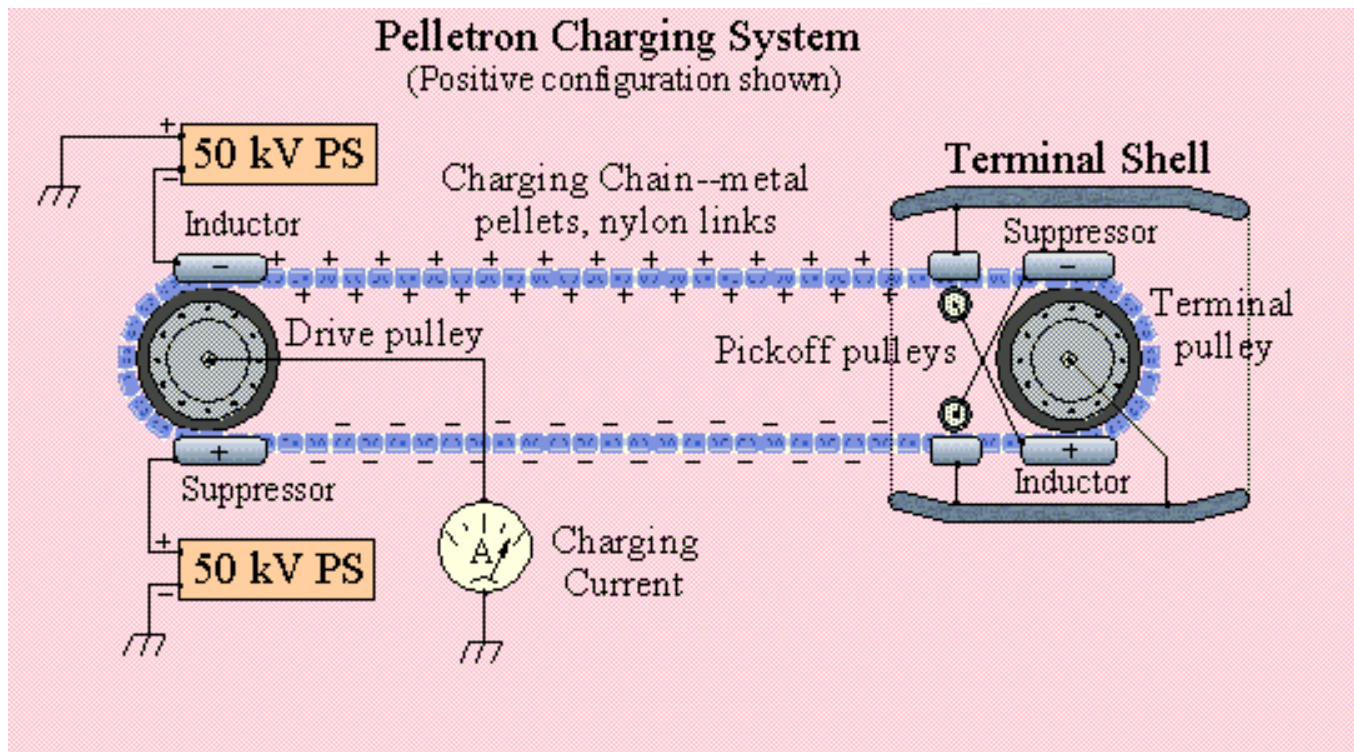
Request, requirement, specifies

Description of the need

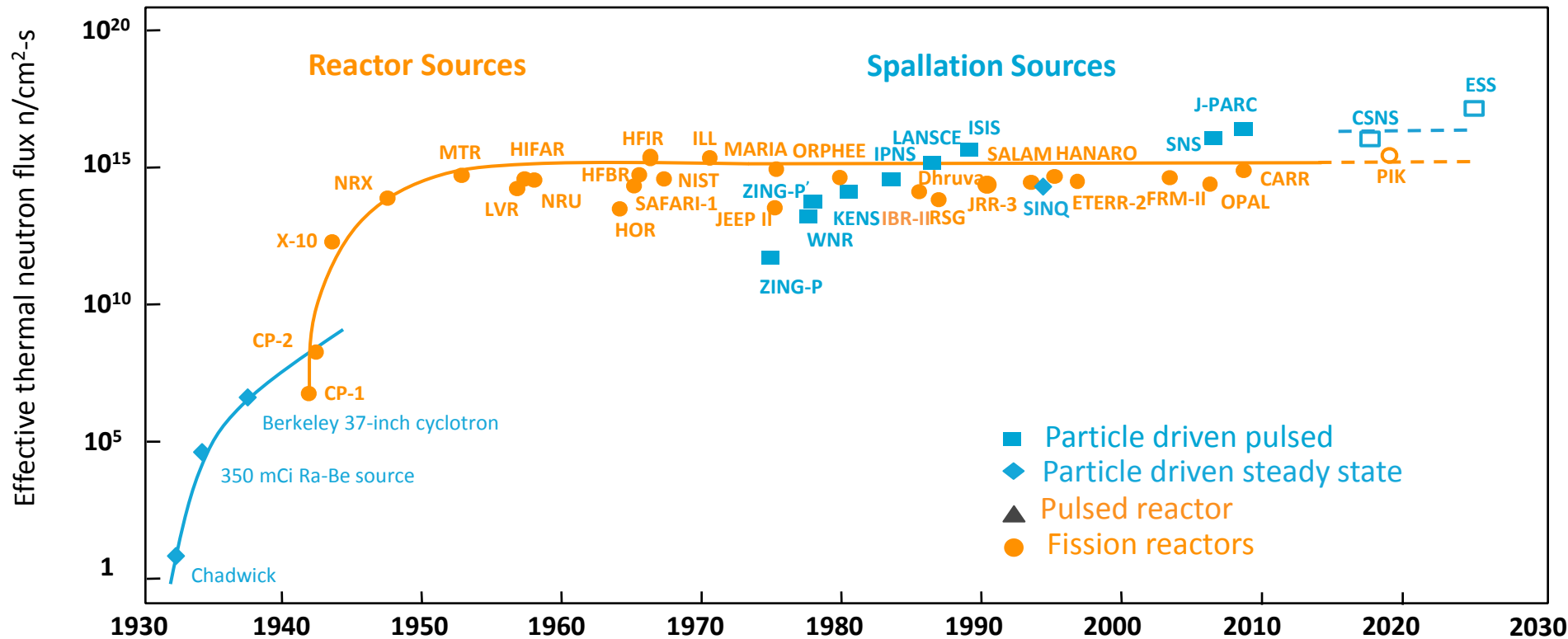


## Desire-Need

Need of an accelerator 5 MeV - 500 mA (stable +/- 2%)



## Increase flux of neutrons



**Preliminary Design**

**Detailed Design**



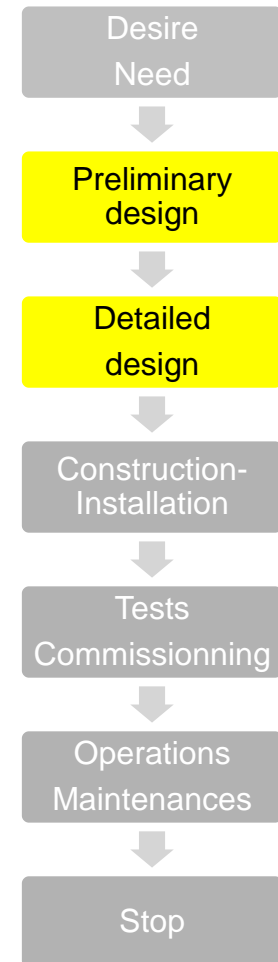
# Difference between Preliminary design/ Detailed design

## Preliminary design

Obtaining the dimensioning data

## Detailed design

All the data required for the construction



# Preliminary design

**What we want**

**What we can**

**What we know**



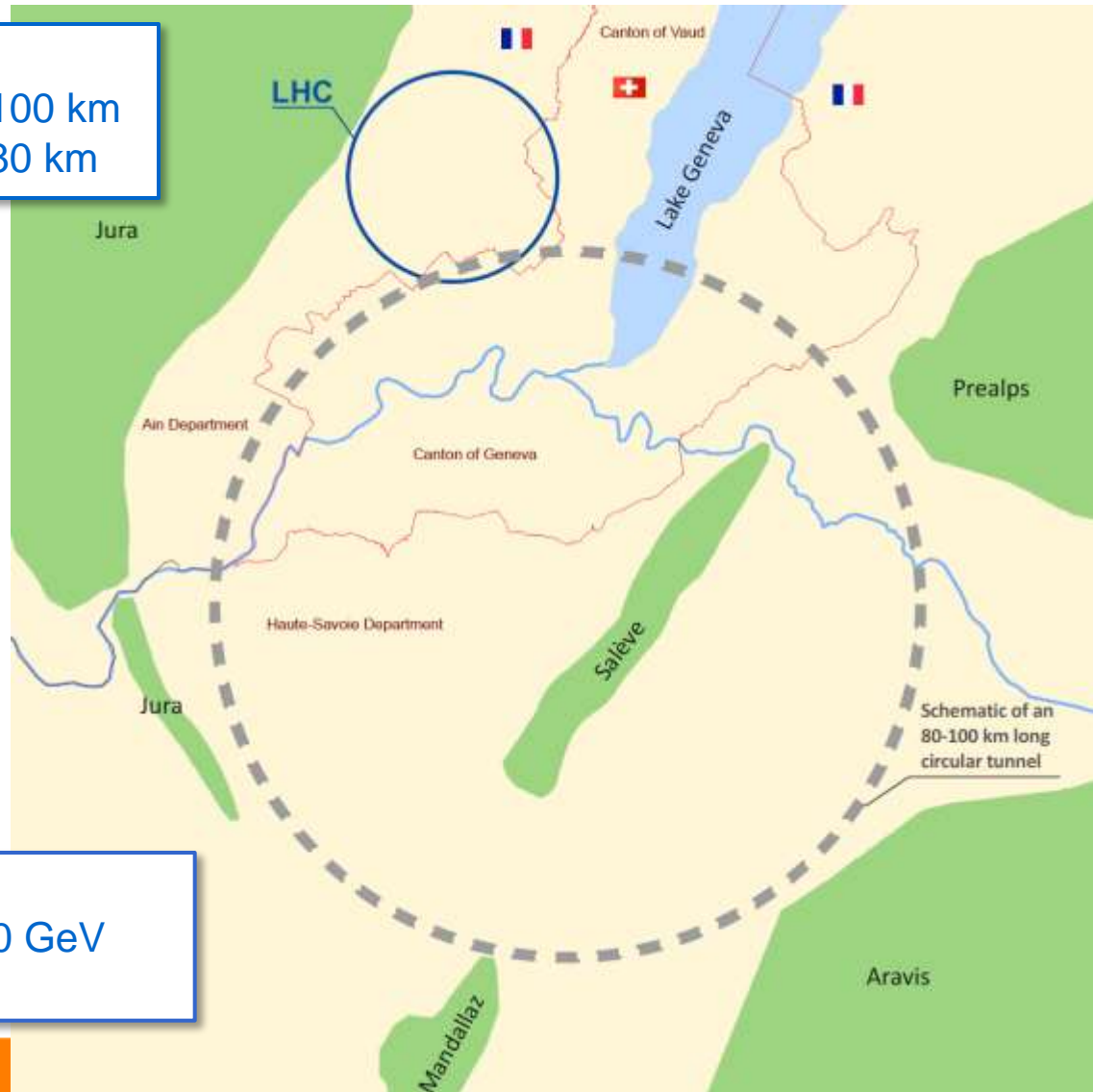
# Etude FCC

## Tunnel quasi-circulaire de périmètre 80 à 100 km

### Hadrons

16 T  $\Rightarrow$  100 TeV pour 100 km

20 T  $\Rightarrow$  100 TeV pour 80 km



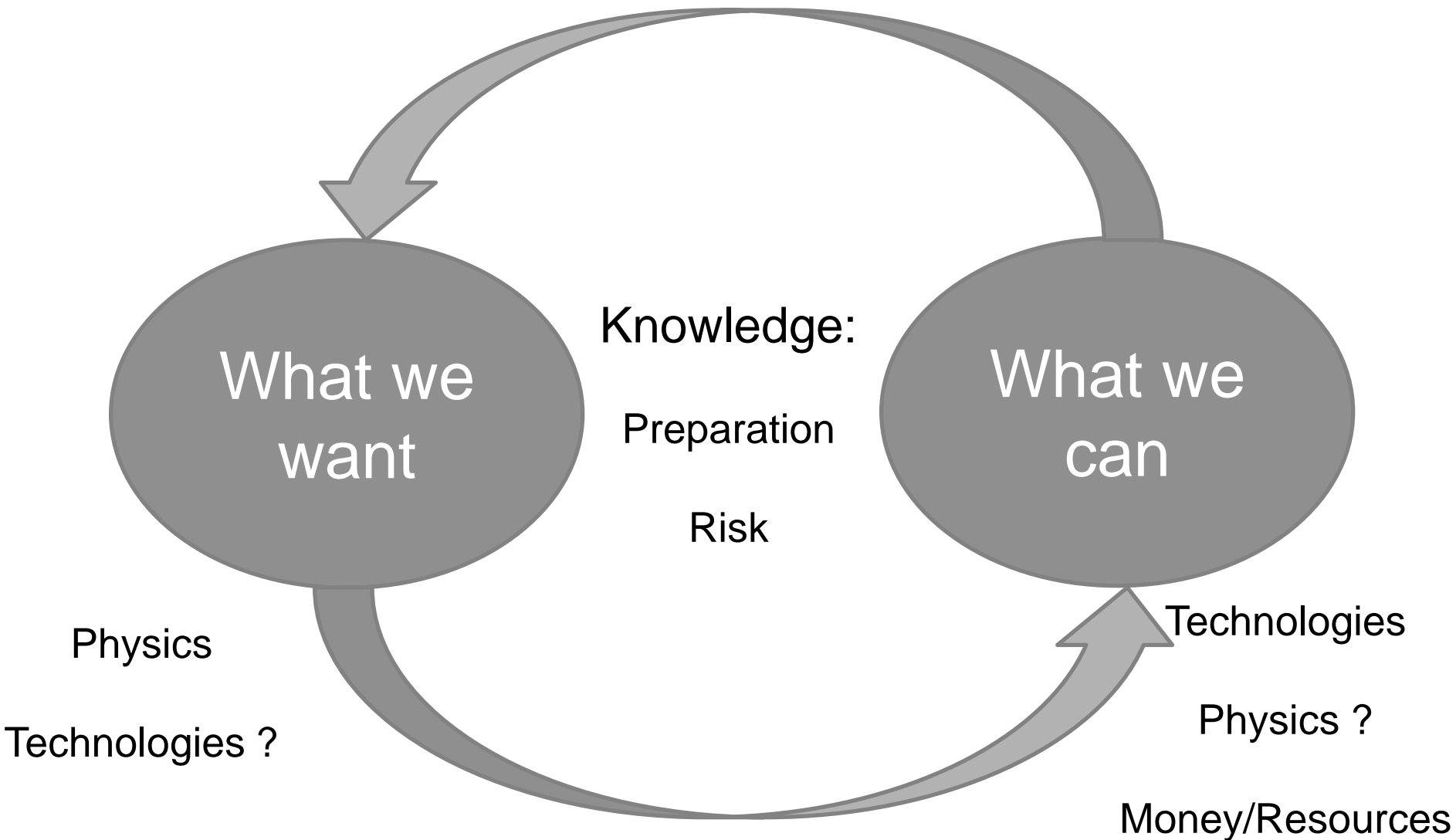
### e+ e-

Energie de collision 90 à 350 GeV

Très haute luminosité

## Paramètres FCC-hh comparés à LHC

parameter	LHC	HL-LHC	FCC-hh
c.m. energy [TeV]	14		100
dipole magnet field [T]	8.33		16 (20)
circumference [km]	36.7		100 (83)
luminosity [ $10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ]	1	5	5 [ $\rightarrow 20?$ ]
bunch spacing [ns]	25		25 {5}
<b>events / bunch crossing</b>	<b>27</b>	<b>135</b>	<b>170 {34}</b>
bunch population [ $10^{11}$ ]	1.15	2.2	1 {0.2}
norm. transverse emitt. [ $\mu\text{m}$ ]	3.75	2.5	2.2 {0.44}
IP beta-function [m]	0.55	0.15	1.1
IP beam size [ $\mu\text{m}$ ]	16.7	7.1	6.8 {3}
synchrotron rad. [W/m/aperture]	0.17	0.33	28 (44)
critical energy [keV]	0.044		4.3 (5.5)
<b>total syn.rad. power [MW]</b>	<b>0.0072</b>	<b>0.0146</b>	<b>4.8 (5.8)</b>
<b>longitudinal damping time [h]</b>	<b>12.9</b>		<b>0.54 (0.32)</b>



# Preliminary Design

## Detailed Design



# What we know-what we can (internal, external)

**Internal: experience, skills (people, teams),  
methods, ...**

**External: we can ask to do  
(partnership, collaborations, sub-contract, ...)**

# Development – the V cycle

***Needs  
Analysis***

***Operations  
maintenance***

***System  
Specification***

***System  
Validation***

***Sub-systems  
Design***

***Sub-systems  
Validation***

***Preliminary  
Design***

***Tests &  
integration***

***Detailed  
Designed***

***sub-system  
Tests***

***Realisation***

# Construction-installation



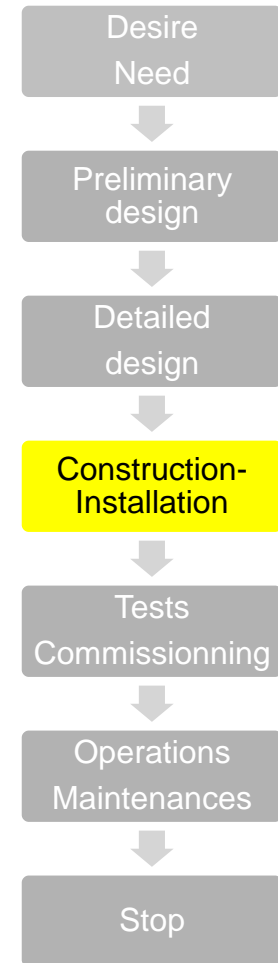
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# Construction-Installation

The Building

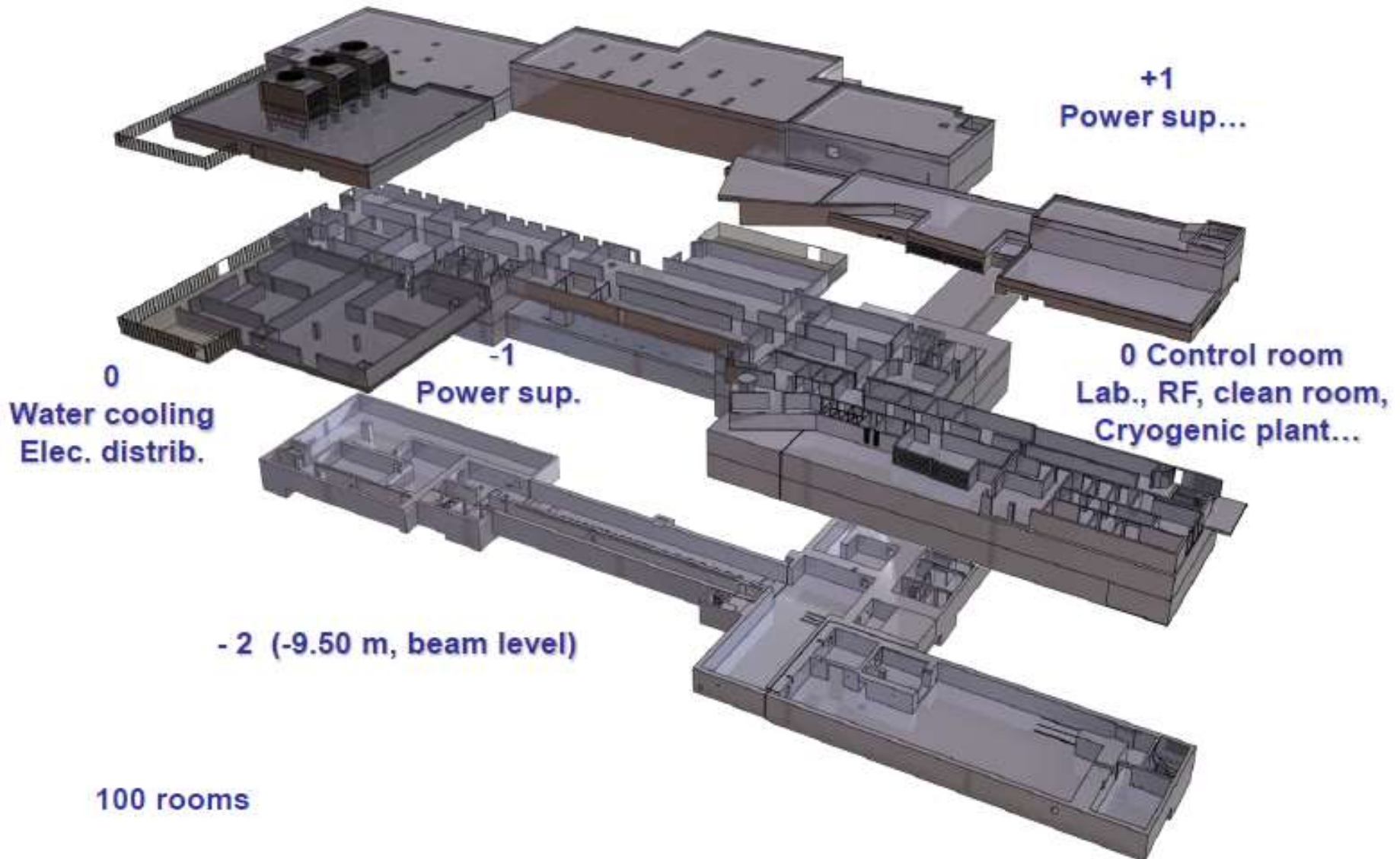
The Equipment

(the overall: the « facility »)





# Building SPIRAL2 : 4 floors, 100 rooms !



## Building SPIRAL2 ...

Production building /  
-13.10 m

Building and infrastructures



Excavation

Génie civil

Ventilation nucléaire

Ventilation conventionnelle

Système de refroidissement (eau)

Electricité

Equipements de manutention

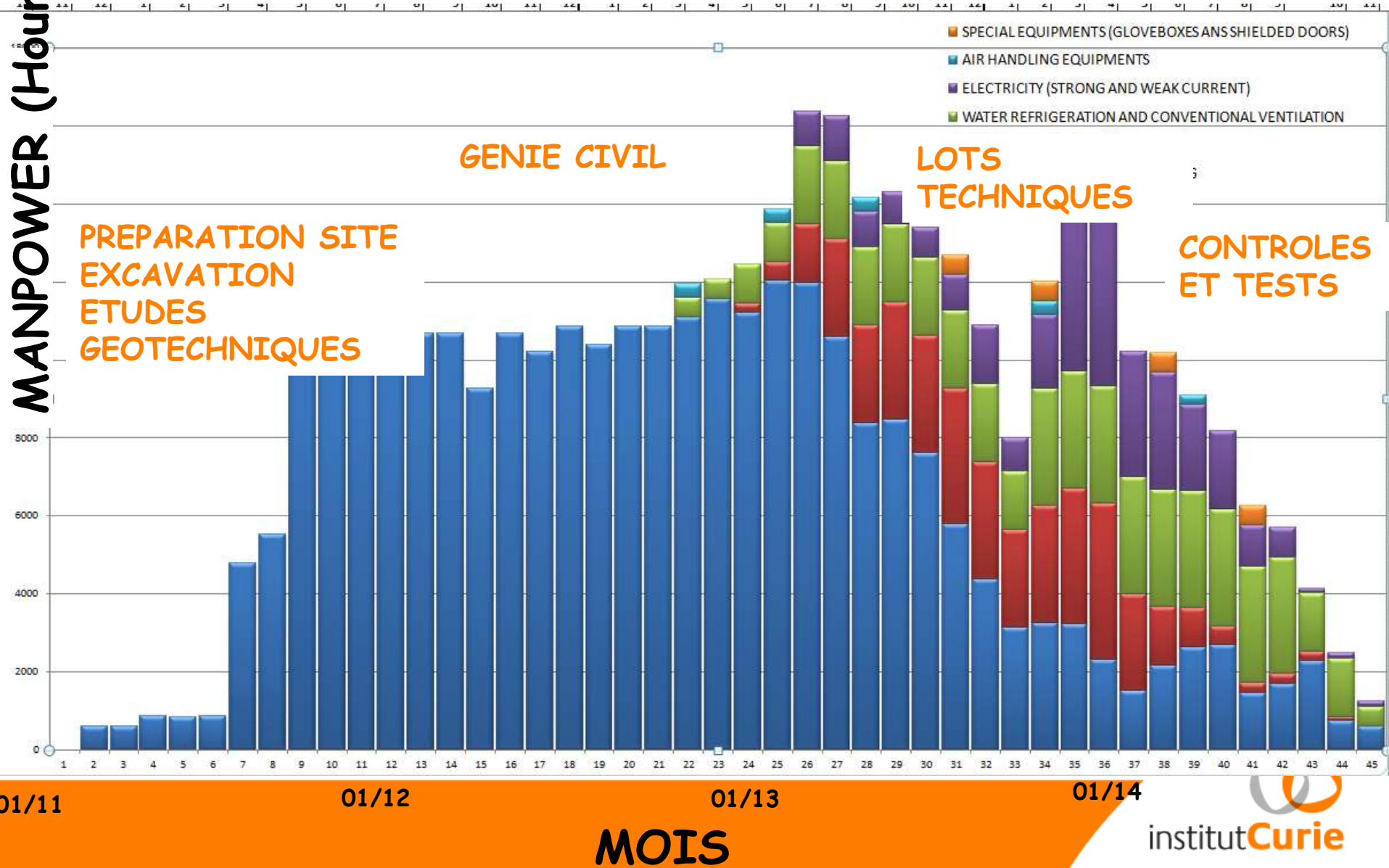
Equipements spéciaux



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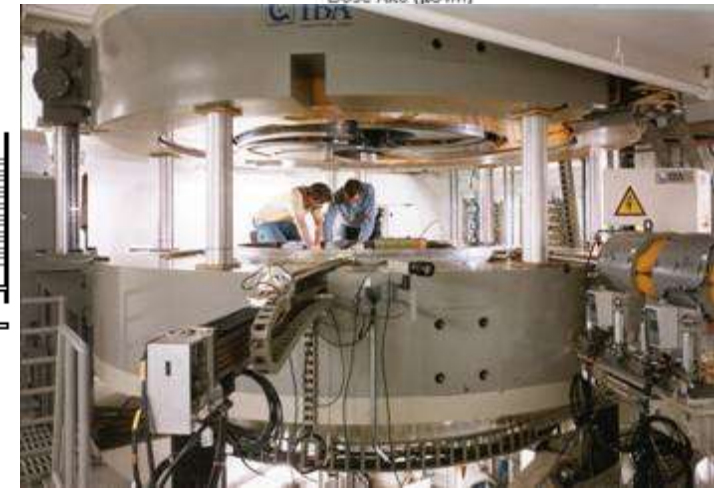
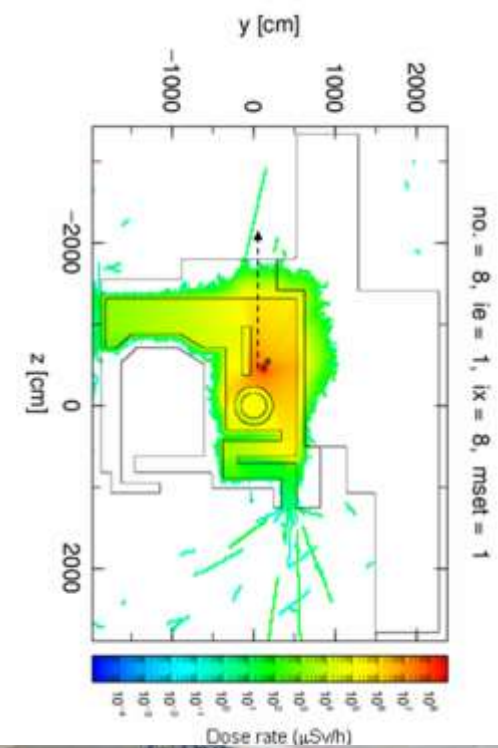
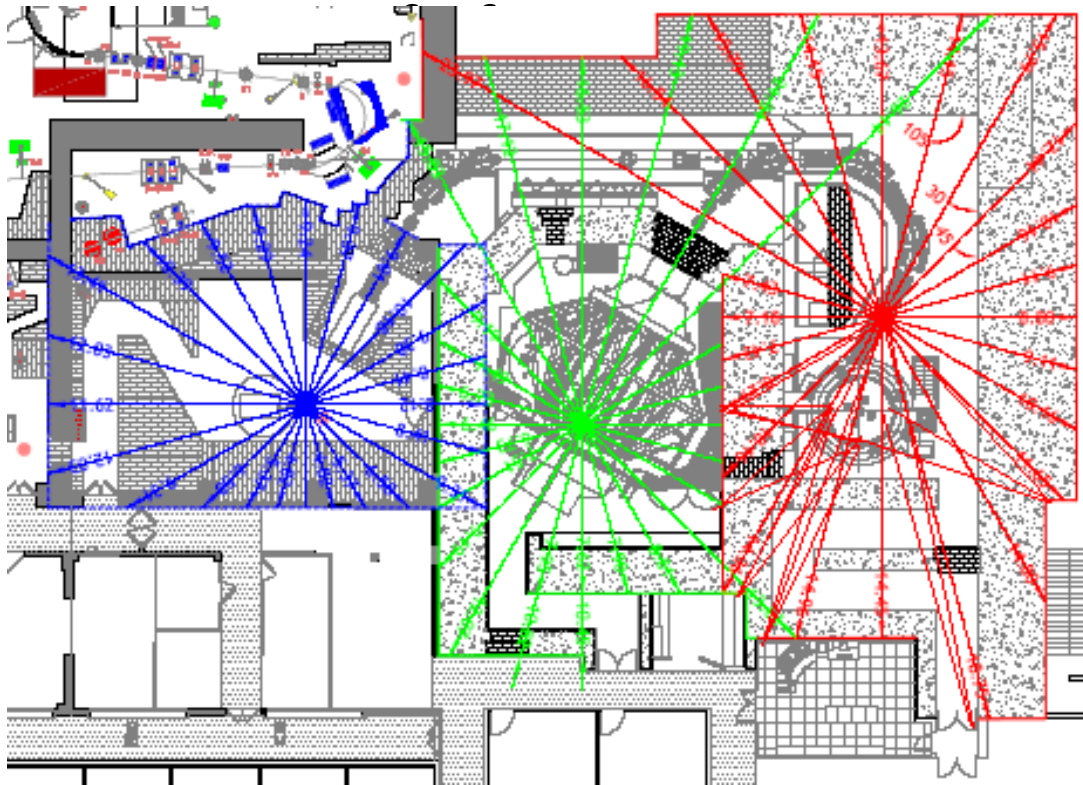
# About building issues for SPIRAL2

MANPOWER (Hours)



# Radiation – protection

- calculation of shieldings
- source points (to provide)



# The building-the infrastructure

- The instrument is the « overall »
- Building first: 1st milestone “Building Occupancy Date”
- Building and ancillaries are specific and complex
- Interfaces, large numbers of areas
- To be designed for users, maintenance, upgrades, ...
- Cost ?
- Cost = 30%to 50% of the total cost
  
- 1 Good point : designers&builders often with more experience than Large Instruments stakeolders (ex: The building world as the reference for the naming of steps)
- 1 Bad point : many features are no more ajustable after first design

# Construction-Installation

## The Equipment

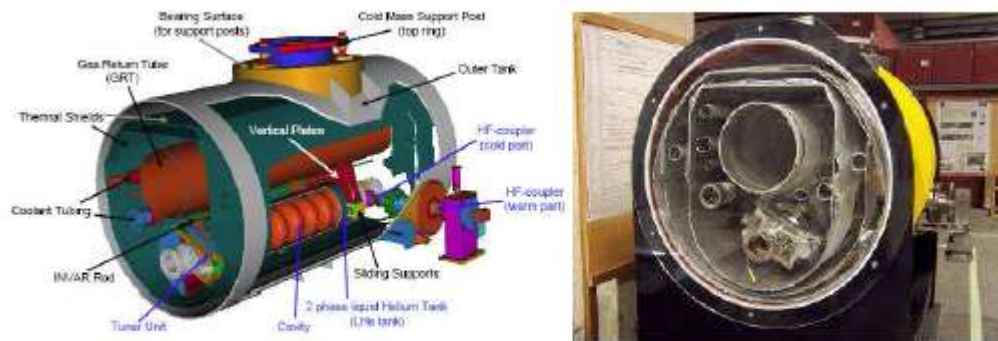
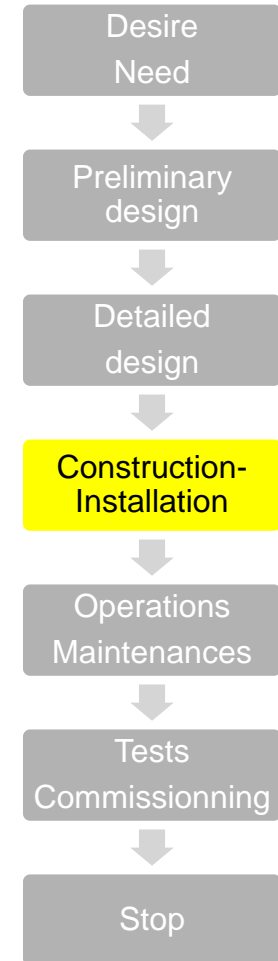


Figure 6-1: Cut-away diagram of an XFEL vacuum vessel.



Example of the cryo-modules X-Fel

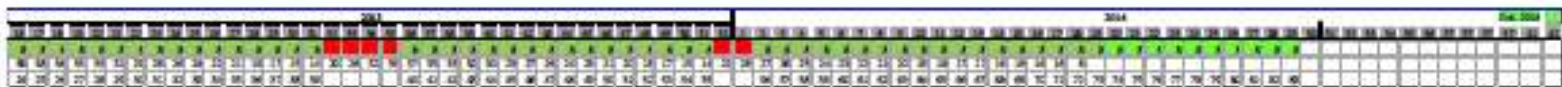
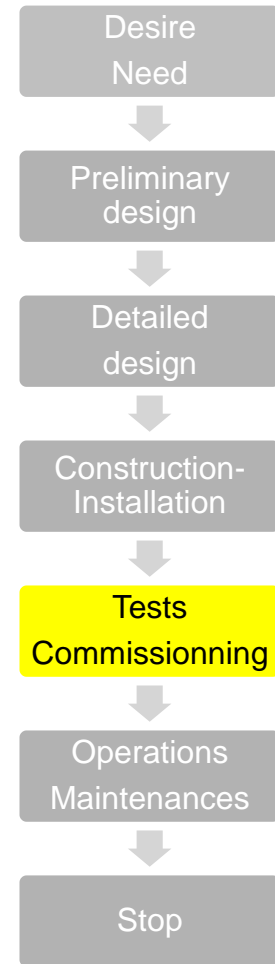


Figure 12-1 : schedule of the assembly according with the availability of cavity.

# Tests and Commissioning

Tests, Tests, Tests, ...

**The commissioning:** « The process during which components and systems, after construction, are made operational and verified to be in accordance with design assumptions and performance criteria”.

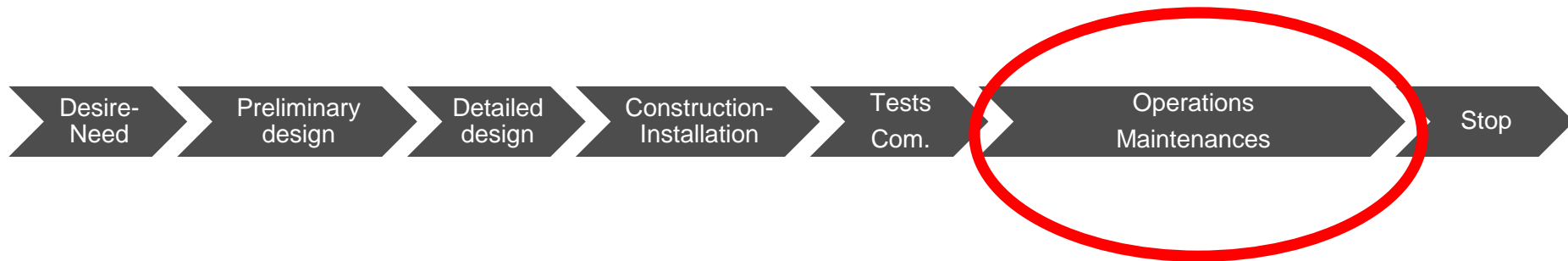




# Commissioning paper

## Annex 2: titles + summary

# Then you are in operations



# The 4 dimensions

## 4 main dimensions during life-cycle

- **Politics**
- **Money-Fundings**
- **Customers/Providers**
- **Regulatories**

# Dimension 1: politics

# Politics (and associated communication)

## Politics and Science

### When

- early stages of a project
- inaugurations
- significant steps
- governance



### Why ?

- driving the policy of science
- Image and communication
- funding or not

# Dimension 2: fundings-money

International collaborations 1 843M€ construction

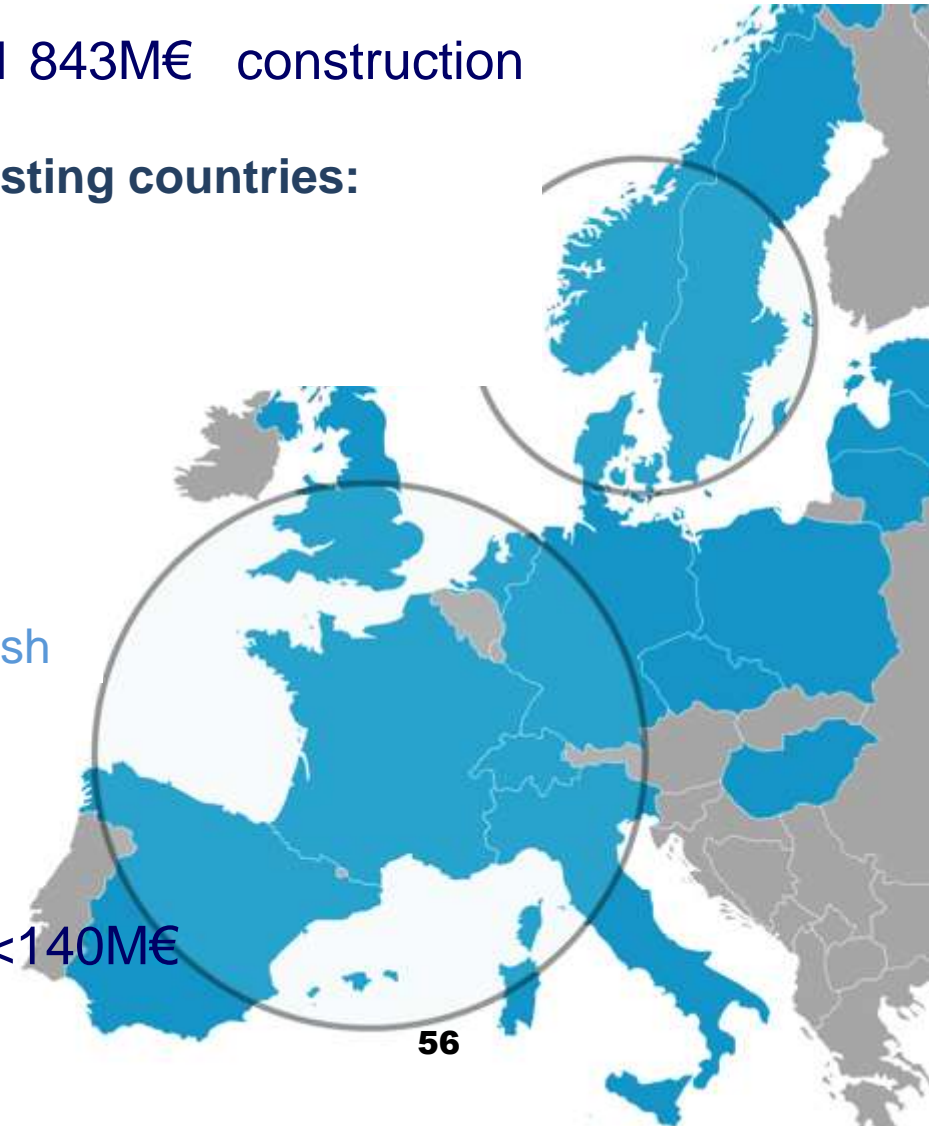
## Suède et Danemark – hosting countries:

47.5% Construction  
15% Operations  
100% Cash

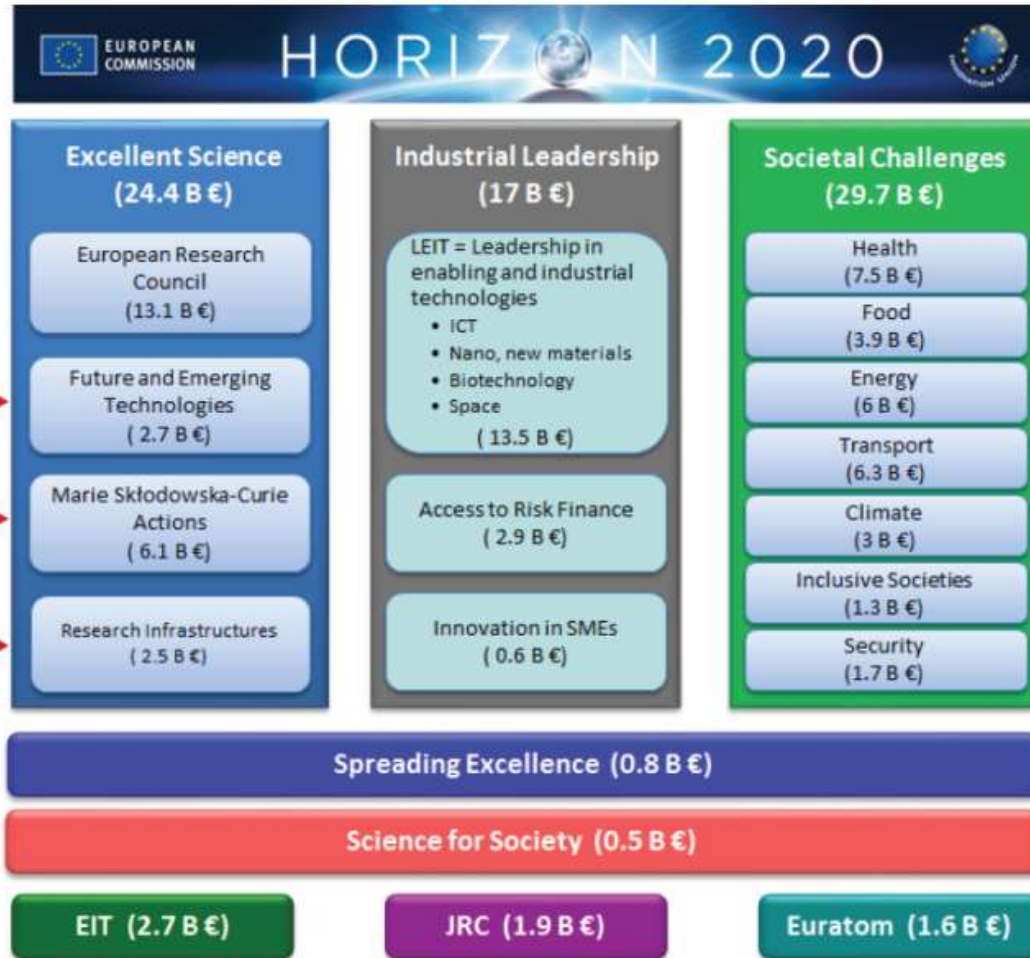
## Partners countries:

52.5% Construction  
85% Operations  
70%/30% in kind / in cash

Estimated running budget <140M€  
Life-time ~40 years







# Fundings and budgets

**1. For studies**

**2. for construction (investment)**

**3. for operations**

salaries

fees (consumables, running costs...)

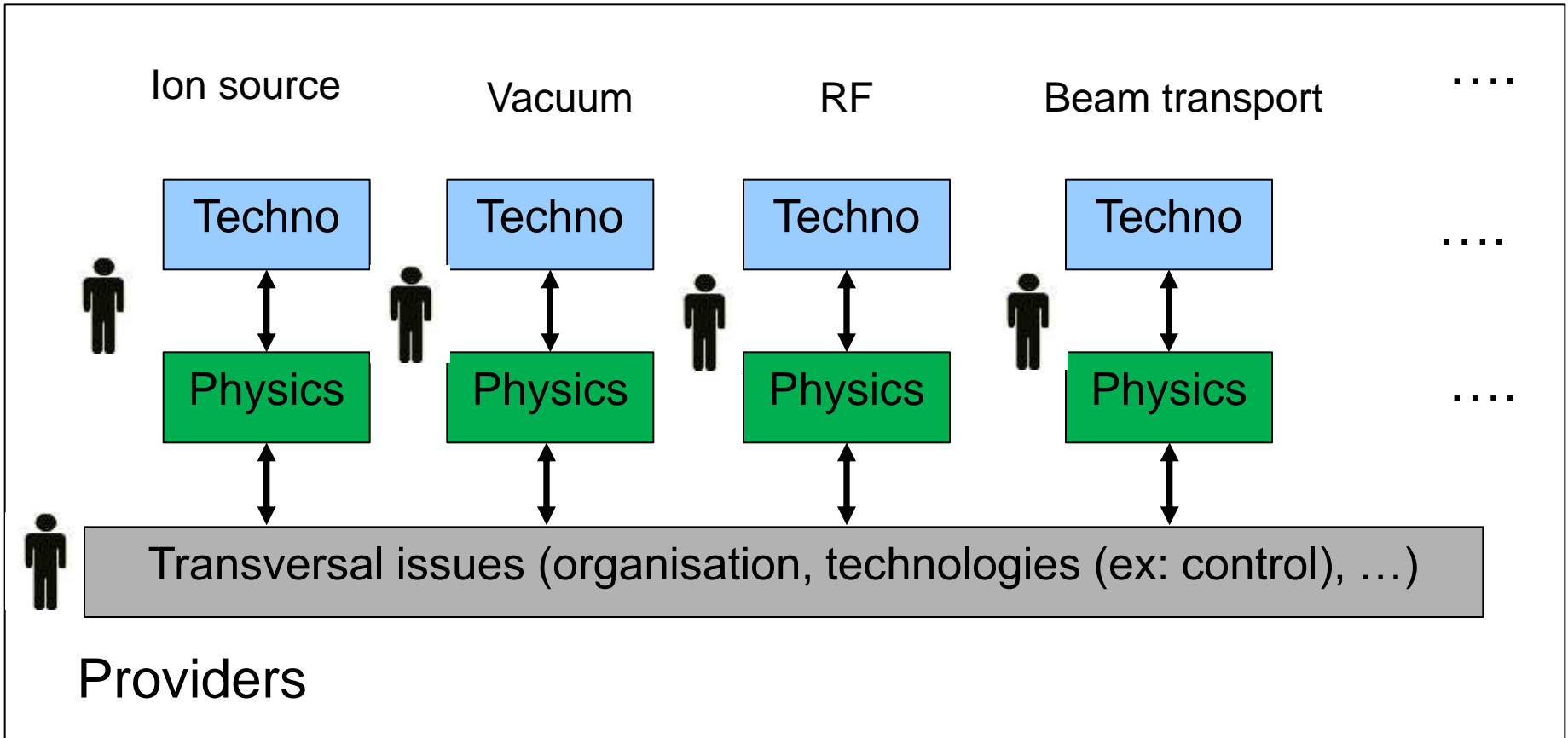
upgrades

**1. in cash**

**2. in kind (contribution)**

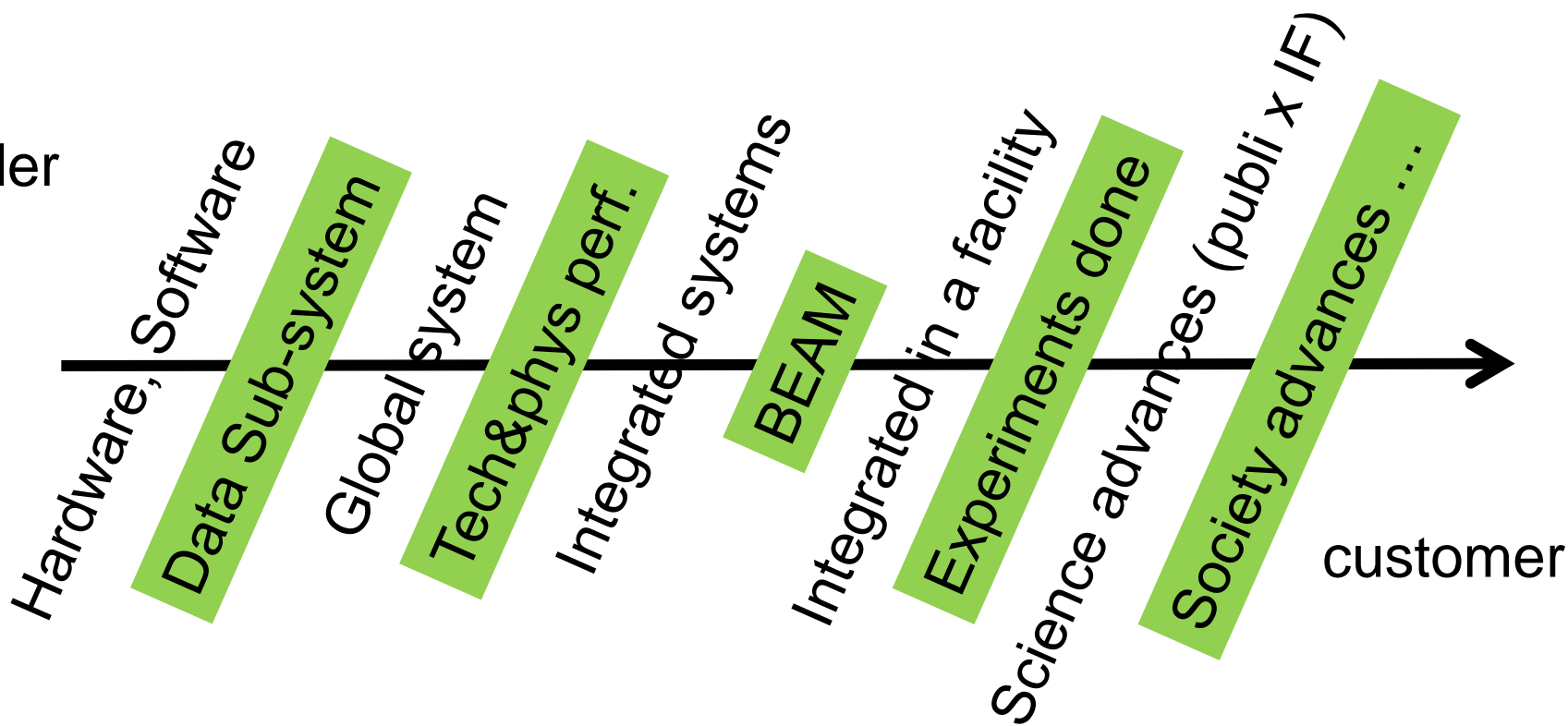
# Dimension 3: customer/provider

**Who is the customer of an accelerator ?**



Users (customers)

provider



customer

Level of delivery	The supplier is delivering	The customer is expecting (so testing, accepting)	Example in particle accelerator
Parts	Part of hardware, part of software	technological data	Power supply
System	A global system	Individual technological & physics performances	RF Cavity
Systems Integrated	Many systems integrated	Global performances	BEAM
Facility	Conditions to perform the whole « job »	Resultst: experiments or production achieved	Users of Synchrotron
Societal	Service or science advances	New society	Higgs boson completing the standard model

# Dimension 4: regulatories



# Regulatories (why ?)

## Why

Risks on personal (workers)

radiation protection, fire, mechanical ...

Risks on environment

2 kinds of approach:

Authorization

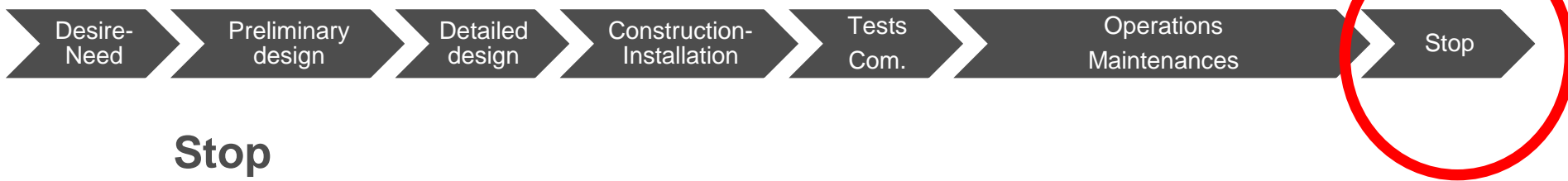
Control

Internal/ external

internal: safety officer, radiation officer , procedures, rules

external: national authorities, control office, norms

# End of the life-cycle



## Stop

## Consignate

Lock-out all the networks and clearances

## Dismantle

### “Decommissioning”

The process by which the facility is permanently taken out of operation at the end of the plant lifecycle with adequate regard for the health and safety of workers and the public, and protection of the environment.

# A little history on management of facilities

years	Facilities considered	Classical management of the end of the facility
Before the 19th century	buildings, « classical » factories, etc ...	abandon, reconversion, demolition. The garbage are put in ... the trash
from 1970	Begining of the complex factories, including nuclear facilities	Dismantlement considered at the end of the use. The garbage are stocked.
1970-2000	Begining of the end of some nuclear facilities	Authorities introduce the question of the dismantlement at the begining of the facility
From 2000	all	Sustainable approach

# Life-cycle

- generalities
- specificities of accelerators

# Life cycle



# Life-cycle

- **Incompressible data : the time**
- **Glossary of steps, different naming, meaning, and approaches**
- **Which model, who decides, indicators, ... (scalable, achievable, understable)**

# some of the definitions

Main term	Other terms and notions	goal
Desire-need	Feasibility -exploration	Express of interest
Preliminary design		Data to dimension
Detailed Design		All the data ready to build
Construction/ installation	Realisation-Production Building /Equipement Academic/Industrial	From design to real
Test/ commissioning	Acceptance/Qualification	Before starting the operations
Operations	Maintenance/upgrade	Use
Stop	Decommissioning Dismantle	Clean & clear (re-use )



Politics



Money-Fundings



Customers/Providers



Regulatories





# Specificities of accelerators

Many parameters linked to the **beam** (IS, magnetic field, vacuum, RF, ...)

Large: money (threshold), politics, time, building...

Long Duration (knowledge management, quality, obsolescence, ...)

Science: uncertainties-risk, complexity, ...

International (language, culture, politics, interface, regulatory, ...)

Radiation: risk, safety, long-term, regulatory, ...

## Dimensions of analysis :

Technologies/Physics

Academics / industrials

Projects/Operations



## Specific for Master 2 GI Paris-Saclay

Some parts already seen during our module « Organizations and projects » (you can be neutral for some interactions)

[http://www.esrf.eu/Apache\\_files/Upgrade/ESRF-orange-book.pdf](http://www.esrf.eu/Apache_files/Upgrade/ESRF-orange-book.pdf)

### Questions:

- drawing and principles of the life-cycle pas-future (standards and specificities)