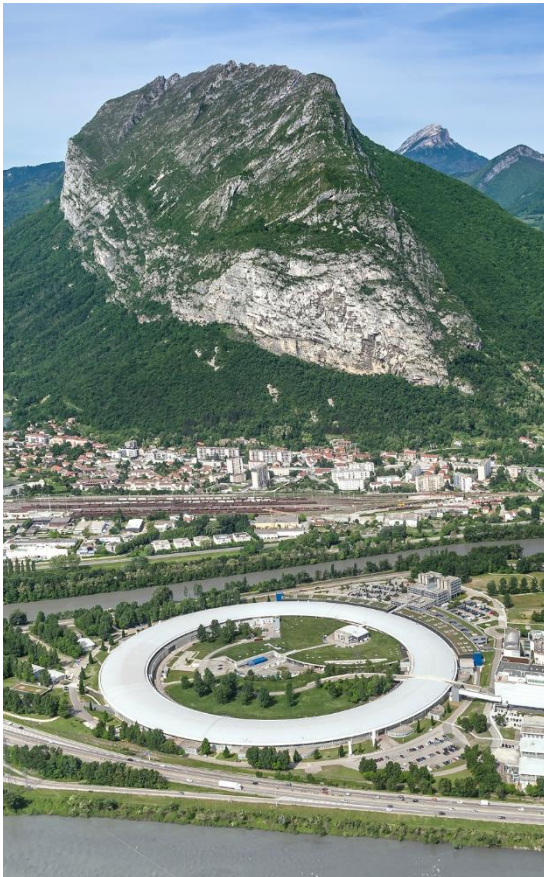




# The European Synchrotron



- 1) General presentation
- 2) The ESRF today
- 3) The ESRF Upgrade

Monday 15 January 2018  
JUAS 2018 Revol Jean-Luc

# A MODEL OF INTERNATIONAL COOPERATION: 22 PARTNER NATIONS

## 13 Member states:

France	27.5 %
Germany	24 %
Italy	13.2 %
United Kingdom	10.5 %
Russia	6 %
Benesync (Belgium, The Netherlands)	5.8 %
Nordsync (Denmark, Finland, Norway, Sweden)	5 %
Spain	4 %
Switzerland	4 %

## 9 Associate countries:

Israel	1.5 %
Austria	1.3 %
Centralsync (Czech Republic, Hungary, Slovakia)	1.05 %
Poland	1 %
Portugal	1 %
India	0.66 %
South Africa	0.3 %



**22 partner nations**

**Annual budget: 100 million euros**

**Staff: 630 people, 40 different nationalities**

**Legal status: Private civil company subject to French law**

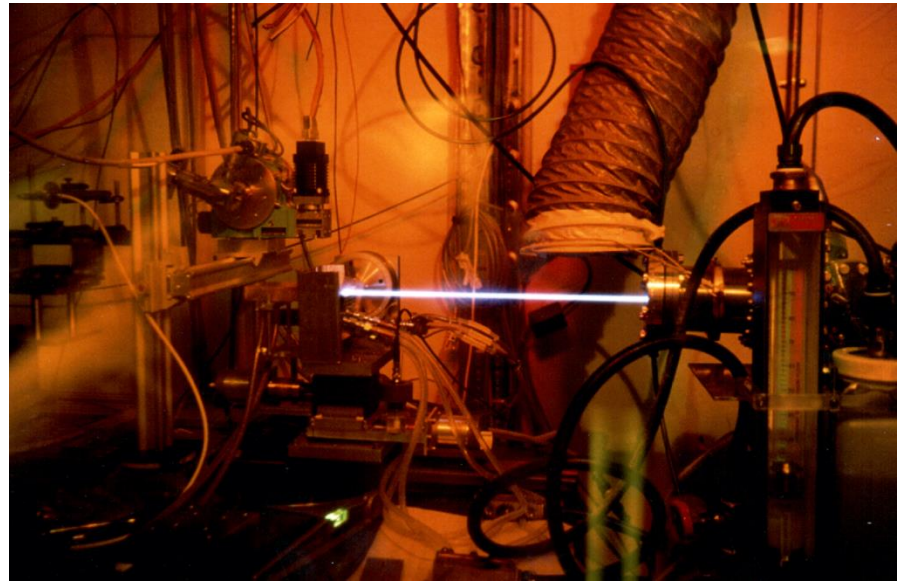




# ESRF

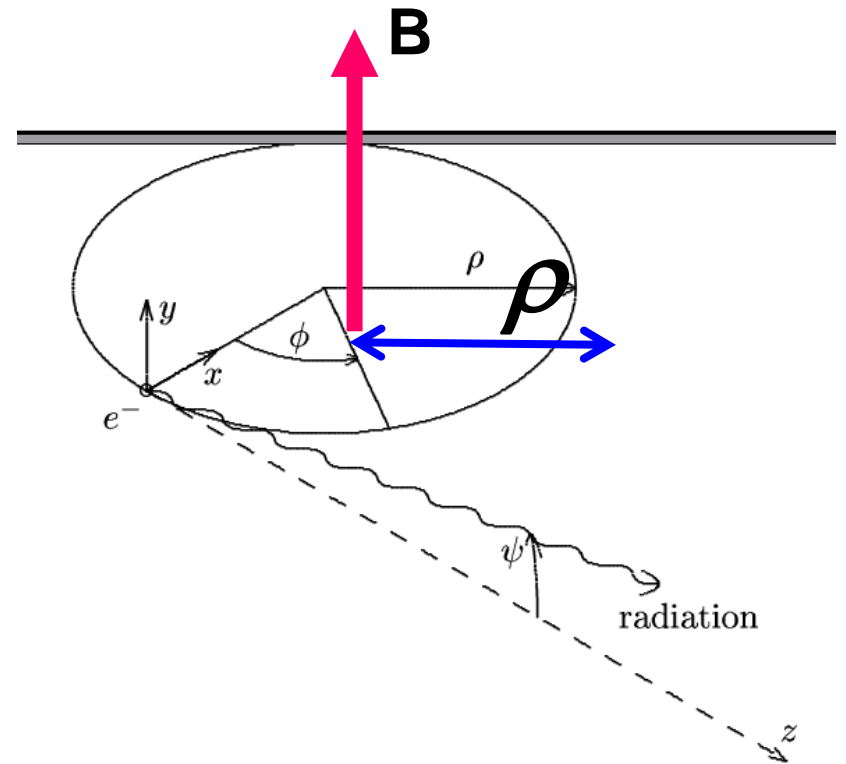
## The European Synchrotron

The ESRF today



- When a charged particle is deviated in a magnetic field, it loses energy by emitting electromagnetic radiation (photons), called synchrotron radiation, tangent to the trajectory.

$$P \propto \left( \frac{E}{mc^2} \right)^4 \frac{I}{\rho}$$

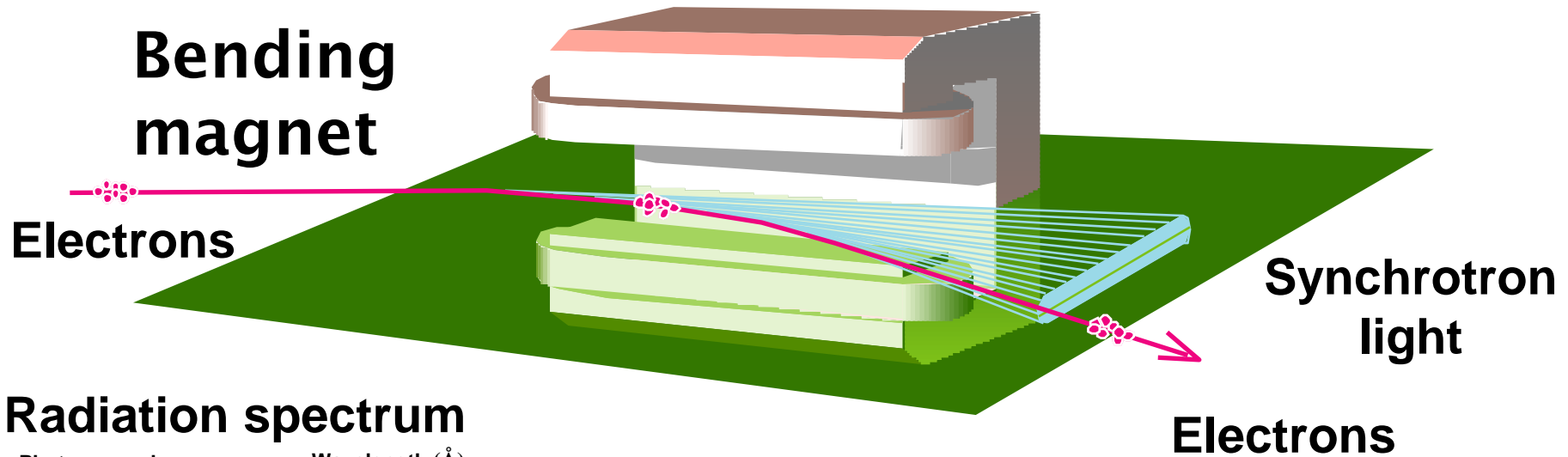


Large difference between electrons and protons !

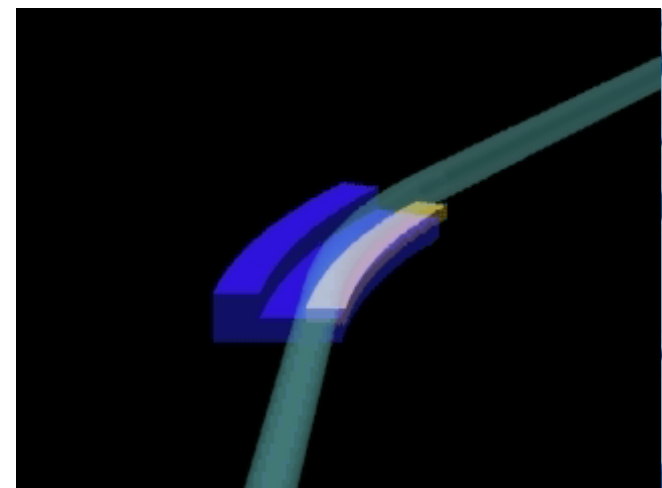
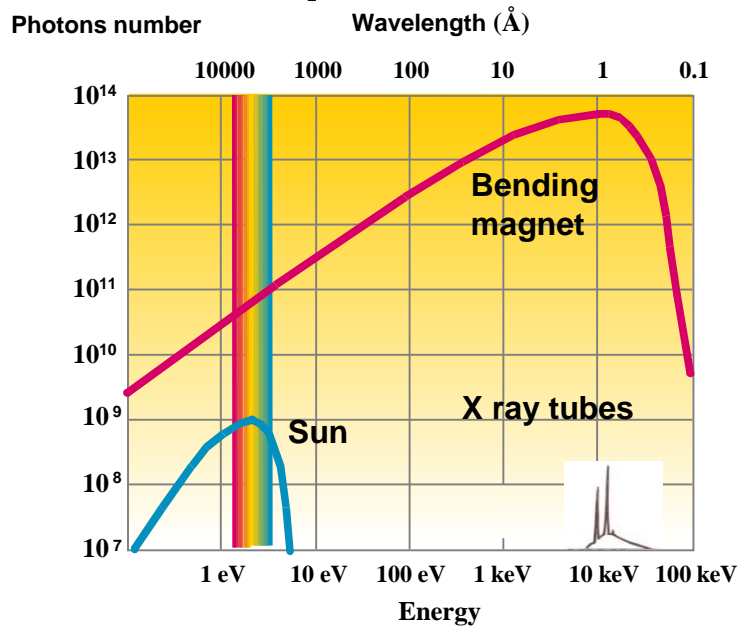
Scale with the square of the energy!



# EMISSION OF SYNCHROTRON RADIATION IN CIRCULAR MACHINE

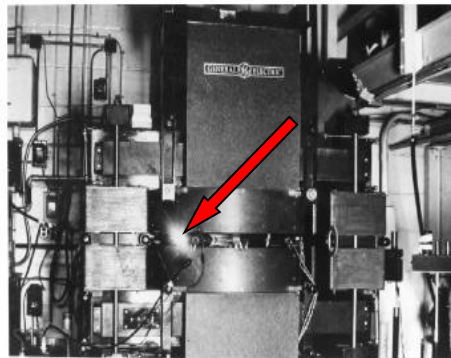


## Radiation spectrum

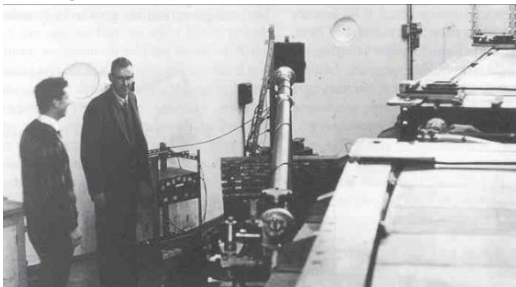


# FROM PARASITIC USE TO DEDICATED USER FACILITY

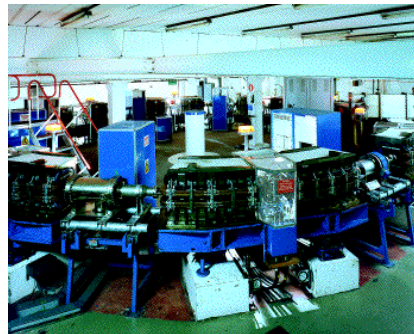
1947: First observation of synchrotron radiation



« Nina », first beamline at Daresbury in 1966 (synchrotron 6 GeV electron). 1st generation



1981: SRS (UK) 1st dedicated X ray light source 2nd generation

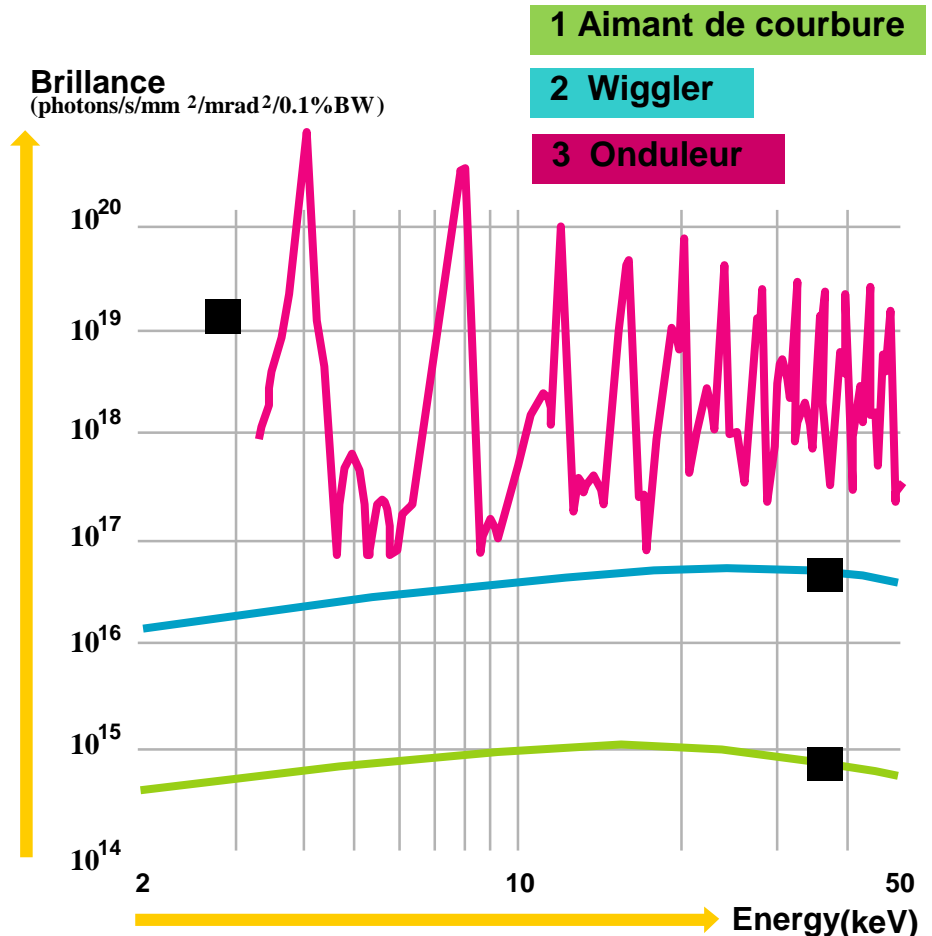
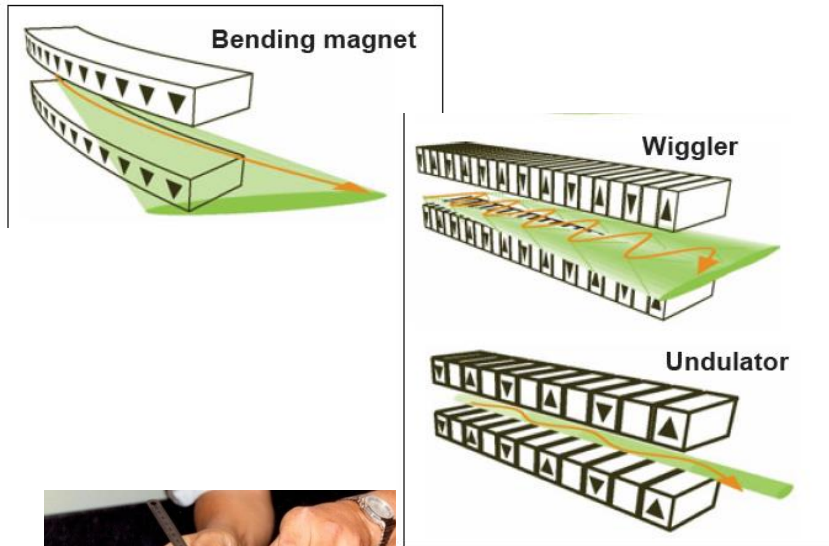
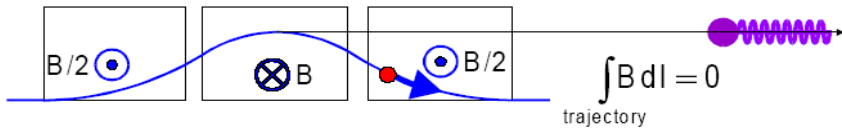


1994: Inauguration of the l'ESRF, The first X ray light source of the 3rd generation



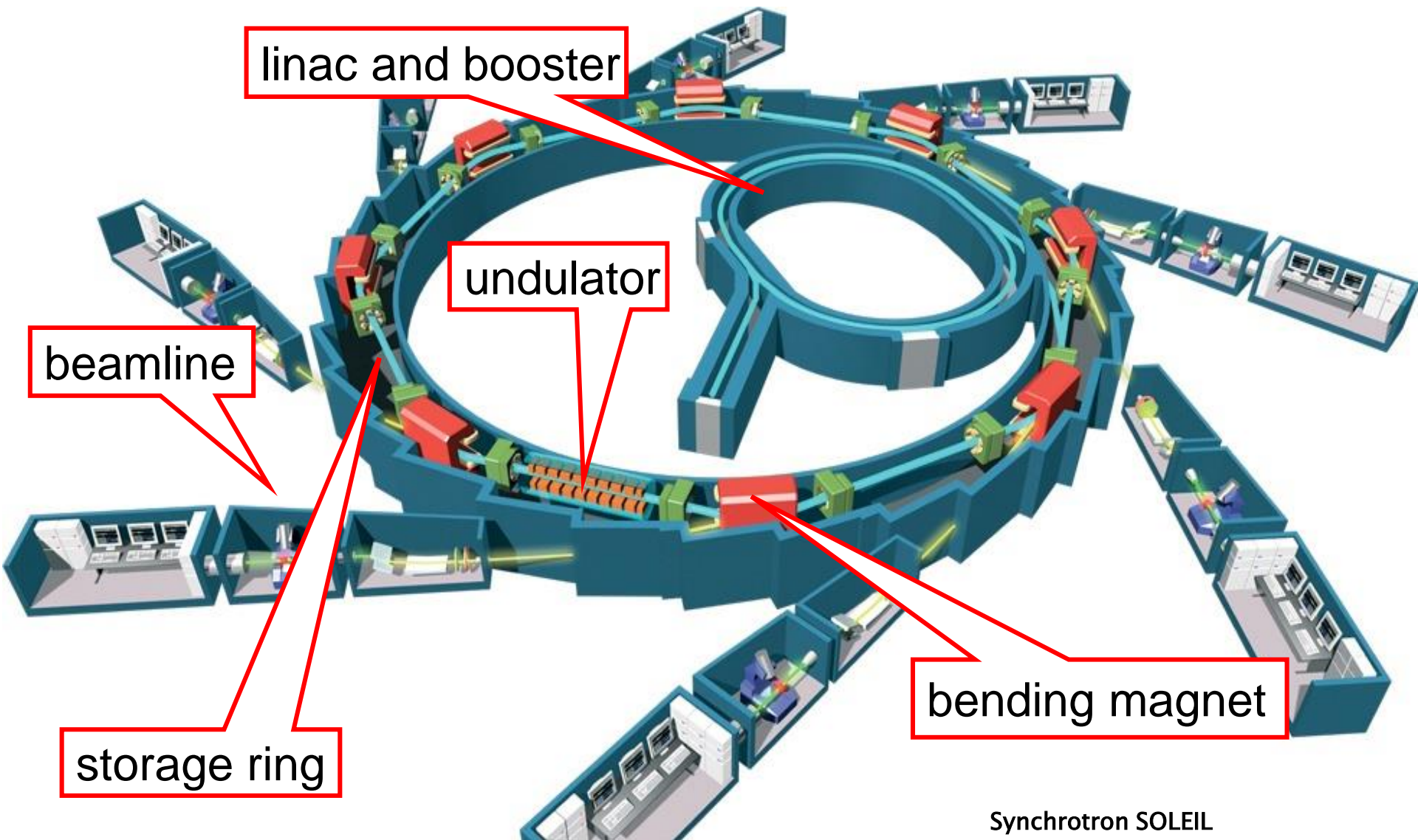
# PRINCIPLE OF INSERTION DEVICES

Insert permanent magnets to provide an alternative magnetic field to bend the trajectory.





# A TYPICAL USER FACILITY



Synchrotron SOLEIL

Progress of X ray light sources are summarized in the evolution of the brilliance

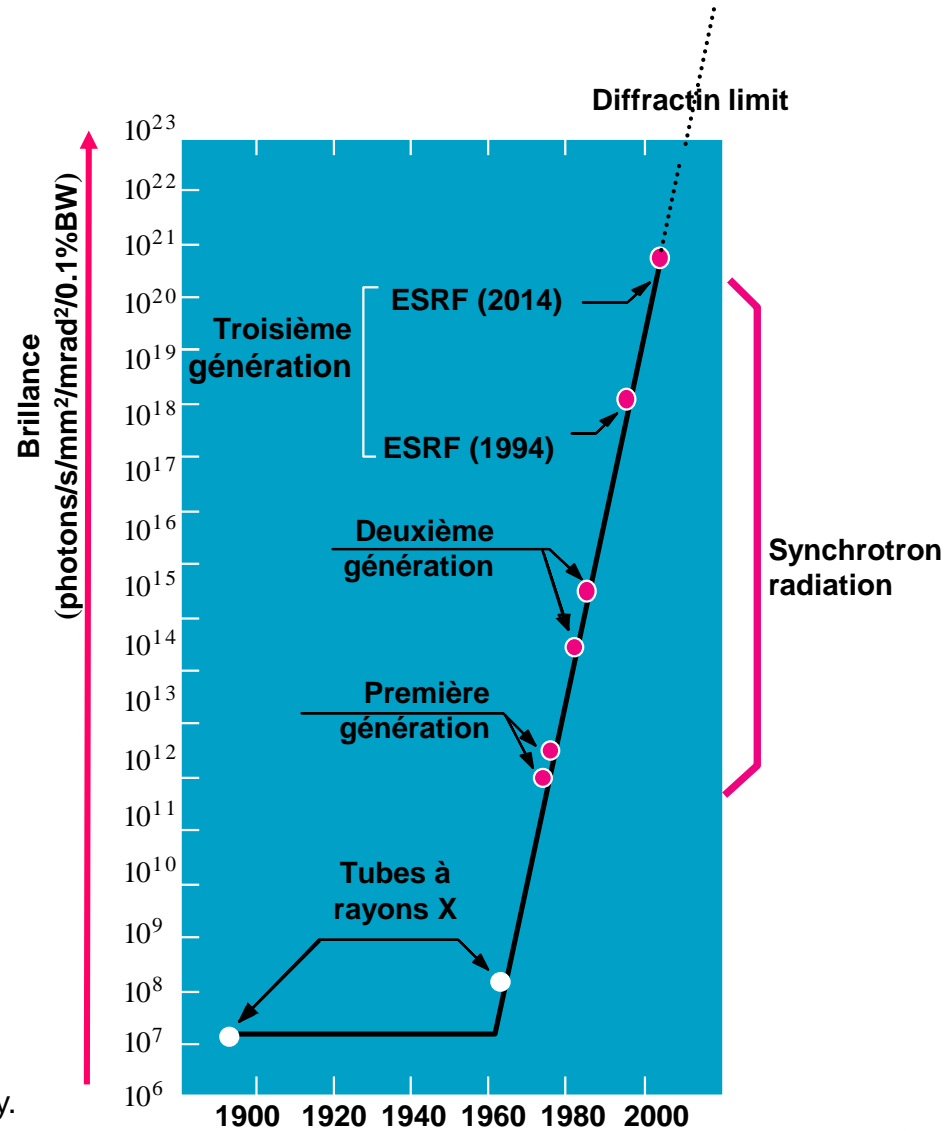
**Brilliance =**  
 photons /s / mm<sup>2</sup> /mrad<sup>2</sup> /0.1% bande passante

Number of photons per second

Size  
 horizontale\*verticale

Divergence  
 horizontal \*verticale

In a bandwidth of 0.1 %  
 around the considered energy.



# MORE THAN 50 SYNCHROTRON LIGHT SOURCES AROUND THE WORLD





# DIFFERENT TYPE OF SOURCES

Many Medium energy rings :2.7-3.5 GeV

SOLEIL, DIAMOND, CLS, ALBA, SSRF, TPS ,Australian Synchrotron, NSLS II ...



High energy rings ( $\geq 6$ .GeV)

SPRING 8



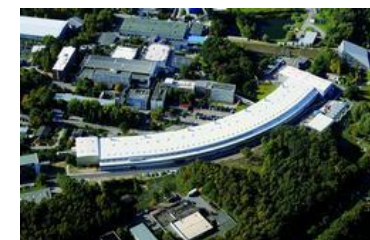
ESRF Upgrade



APS Upgrade



Petra III



X FELs (4<sup>th</sup> generation light sources)

- LCLS (Stanford)
- SACLA (SPRING8)
- Flash, European XFEL (Hamburg)
- Fermi@ elettra
- .....



LCLS

SACLA

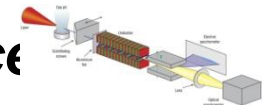


European XFEL

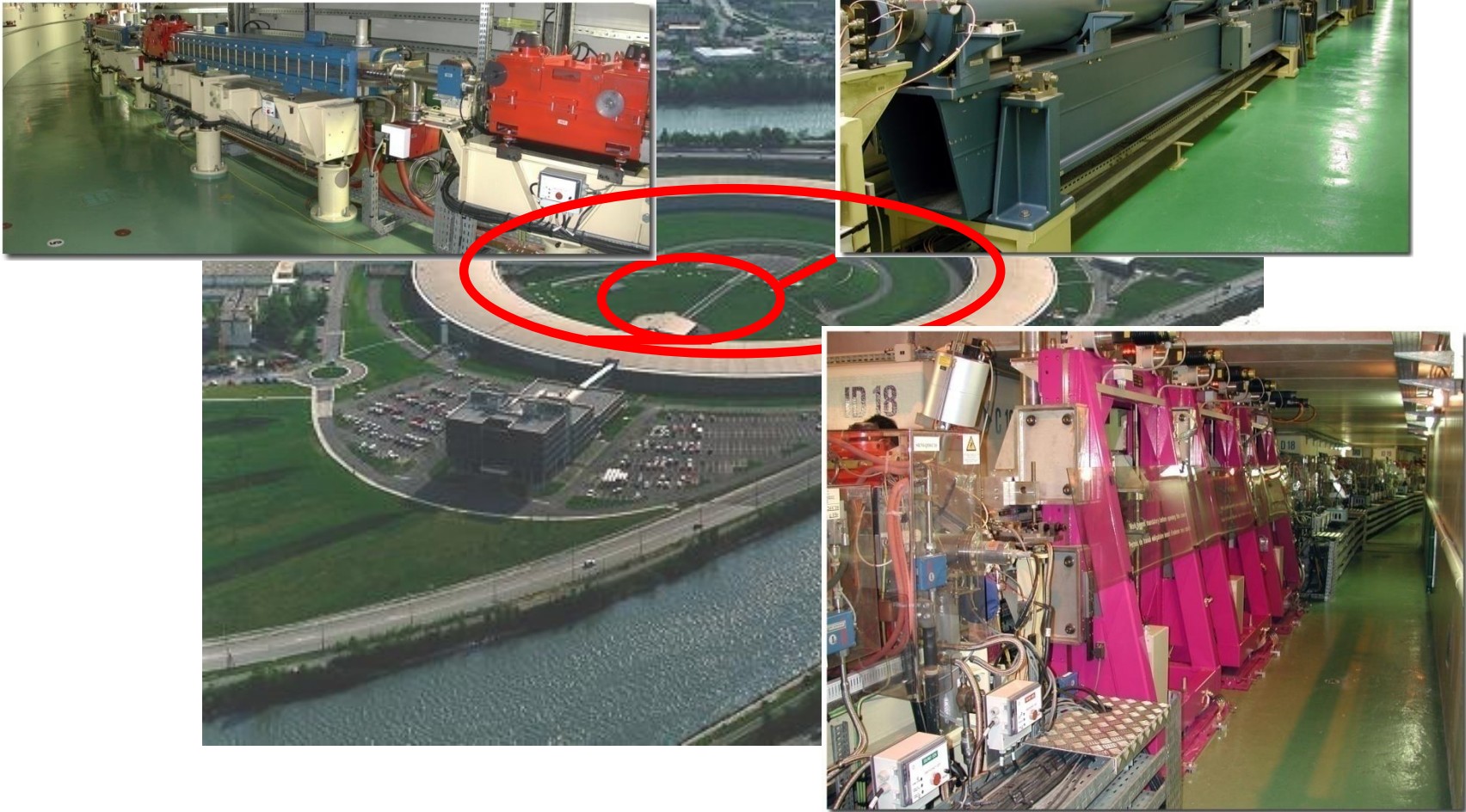
Fermi



**Laser plasma acceleration: 5<sup>th</sup> generation light source**



# THE ACCELERATOR COMPLEX





# THE LINEAR ACCELERATOR

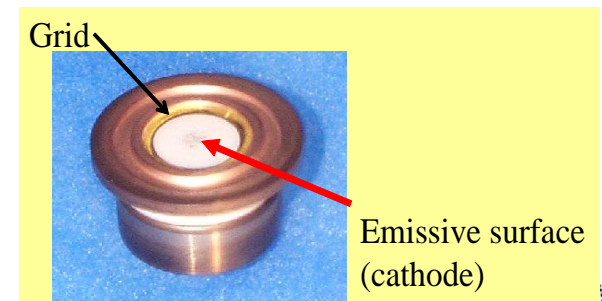


The Linac consists in one **TRIODE** (cathod – anod – grid) powered with 100 KV. Electrons produced have then an energy of 100 keV.

The electrons are then accelerated in 2 sections (each section = 6 meters), accelerating the beam by 100 MeV, i.e., a total of 200 MeV.



Operation mode	Long pulses	Short pulses
Peak current	25 mA	250 mA
Pulse length	1 $\mu$ s	2ns
Energy spread	+/- 1%	+/- 0.5%





# THE TRANSFER LINE FROM THE LINAC TO THE BOOSTER: TL1



- Length: 16 metres
- Main components: 2 bending magnets, 7 quadrupoles, 2 pairs of steerers
- Diagnostics: insertable screens + synchrotron radiation screens



# THE SYNCHROTRON (OR BOOSTER)



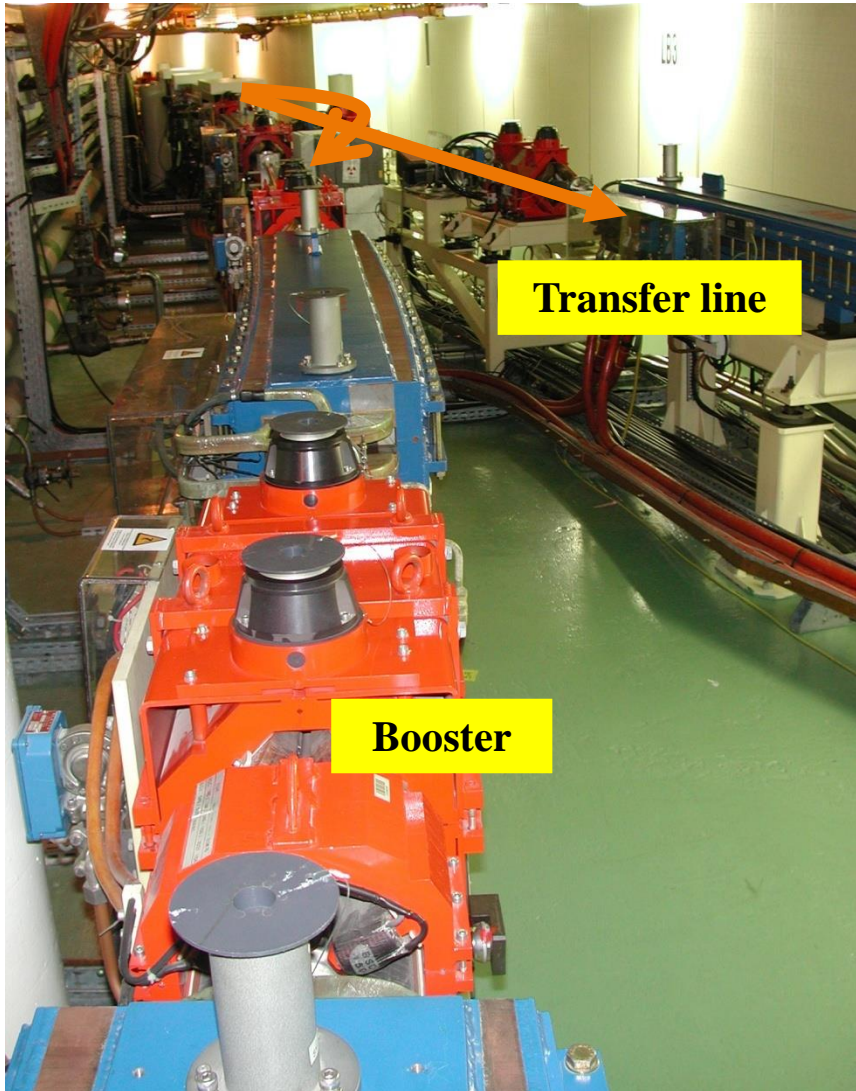
Goal: Accelerate the electrons from 200 MeV to 6 GeV

Cycle: period of 250 msec

Length: 300 metres



# THE TRANSFER LINE FROM THE BOOSTER TO THE STORAGE RING: TL2



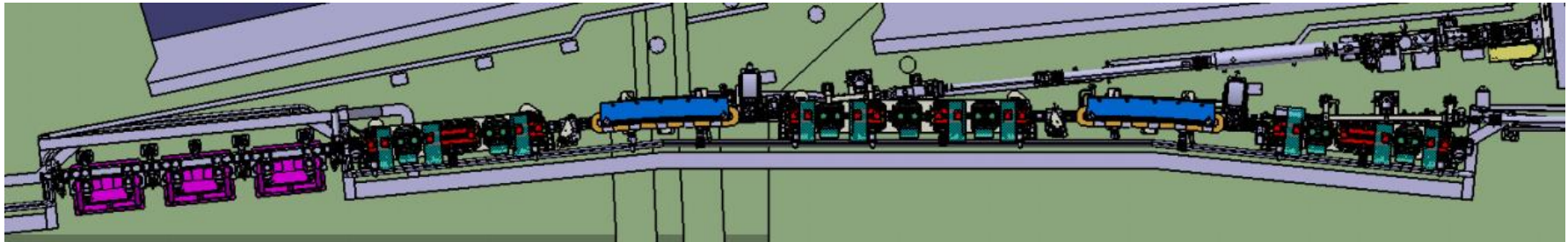
Goal:

Transfer the 6 GeV electrons from the Synchrotron to the storage ring:

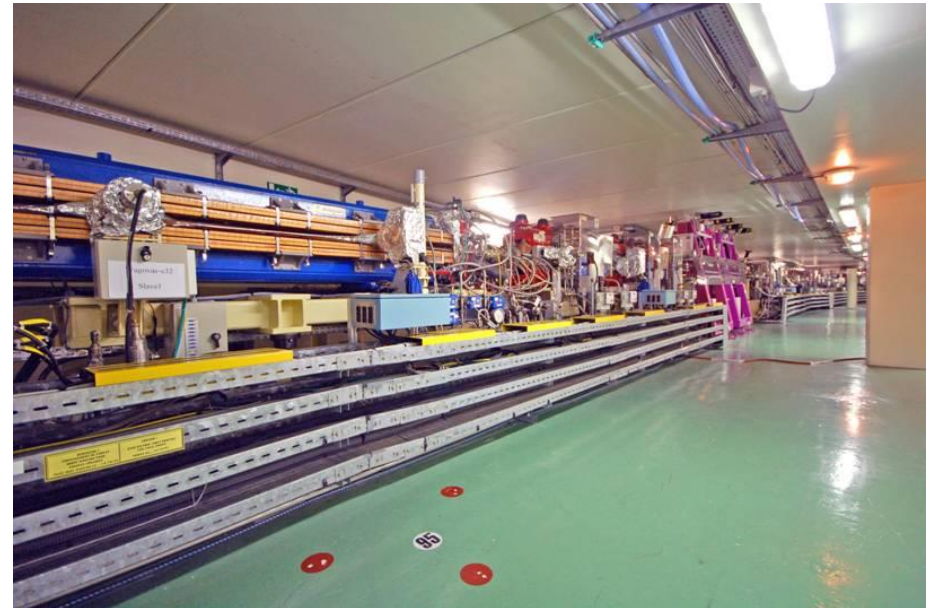
- 5 bending magnets (powered in serie with Booster dipoles)
- 14 quadrupoles
- 9 insertable screens
- Beam Position Monitors
- Synchrotron radiation screens (1 screen / dipole)
- Length: 65 metres



# THE STORAGE RING

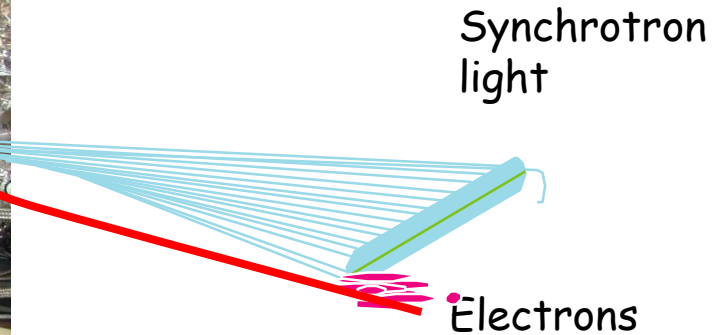
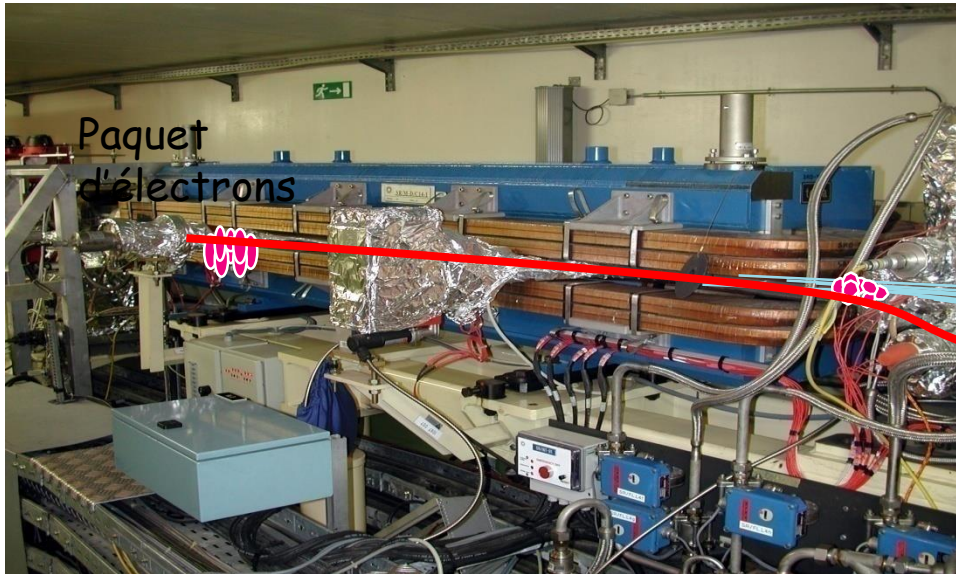


- Circumference: 844 metres
- 16 super-periods of 2 mirror cells → 32 cells
- Energy: 6 GeV
- Nominal intensity: 200 mA
- Emittance: 4nm rad
- Usual coupling : 0.1 %



# THE STORAGE RING BENDING MAGNETS

64 bending magnets (dipoles)



Numbers : 64 (2 per cells)  
 Bending angle : 5.625 °  
 Magnetic field : 0.8612 Tesla  
 Number of family : 1  
 Nominal intensity : 714.993 A

$$E_{[\text{GeV}]} = 0.3 B_{[\text{T}]} \rho_{[\text{m}]}$$

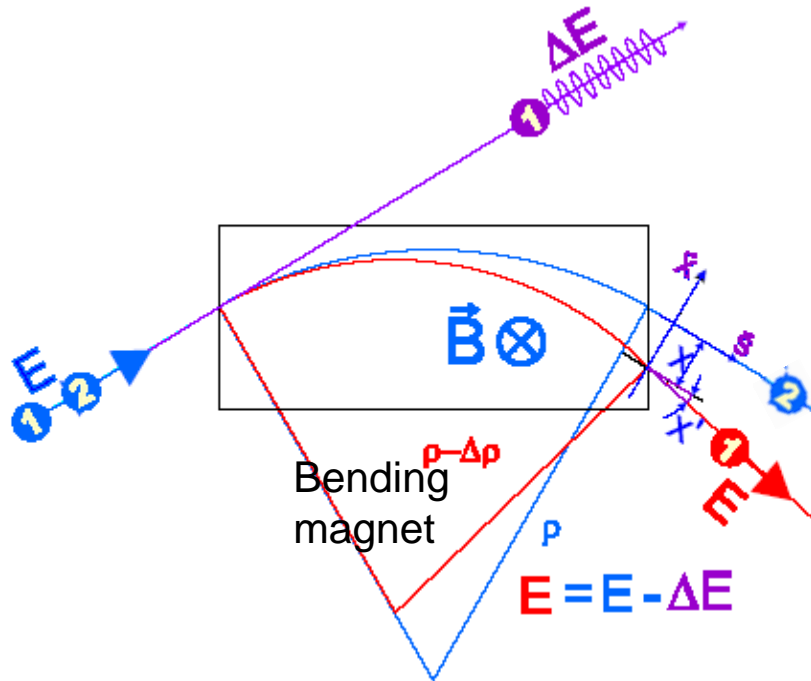
$$B = 0.8 \text{ T} \quad \rho = 25 \text{ m}$$

**Energy lost per turn of ring by one electron**

$$\Delta E_{[\text{keV}]} = 88.5 \frac{E_{[\text{GeV}]}^4}{\rho_{[\text{m}]}^3} = 4.6 \text{ MeV}$$

The power radiated around the length of the ring bending magnets by a current of 200 mA = 920 kW

# GENERATION OF AN HORIZONTAL EMITTANCE BY RADIATION



Electron 2 emits  $\Delta E$  at the exit of the bending magnet.

- same energy when crossing the magnet
- stay on the reference trajectory

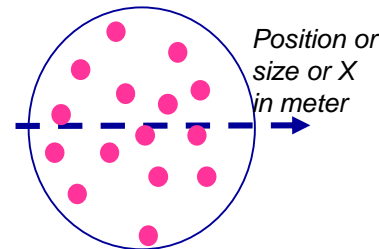
Electron 1 emits  $\Delta E$  at the entrance of the bending magnet.

- lower energy when crossing the magnet
- larger curvature

A horizontal beam size and divergence (or emittance) and an energy spread is created.

Angle or divergence or  $X'$  in radian

The beam emittance is the surface occupied by the beam in size and divergence.



$$\epsilon_{x[m \cdot \text{rad}]} = \frac{1}{\pi} \iint dx dx'$$



# THE STORAGE RING QUADRUPOLE MAGNETS

256 quadrupoles shared in 6 families

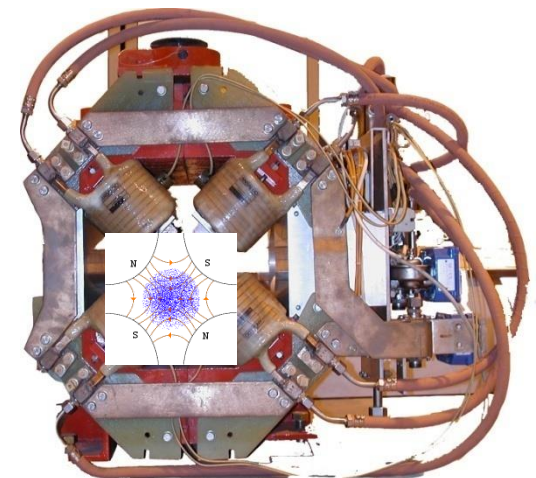


Name	Number
QF2	32
QD3	32
QD4	64
QF5	64
QD6	32
QF7	32

The goal of the **quadrupoles** is to focus the electron beam so as to maintain its size as small as possible

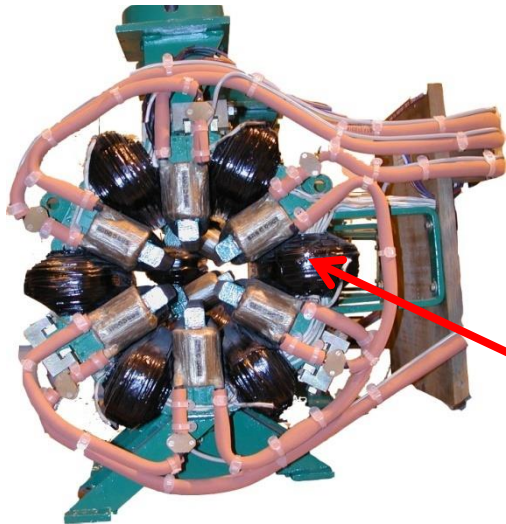
The quadrupole settings are also important for:

- the tune values,
- the beam size,
- the injection speed,
- the betatronic resonances, etc



# THE STORAGE RING SEXTUPOLE MAGNETS

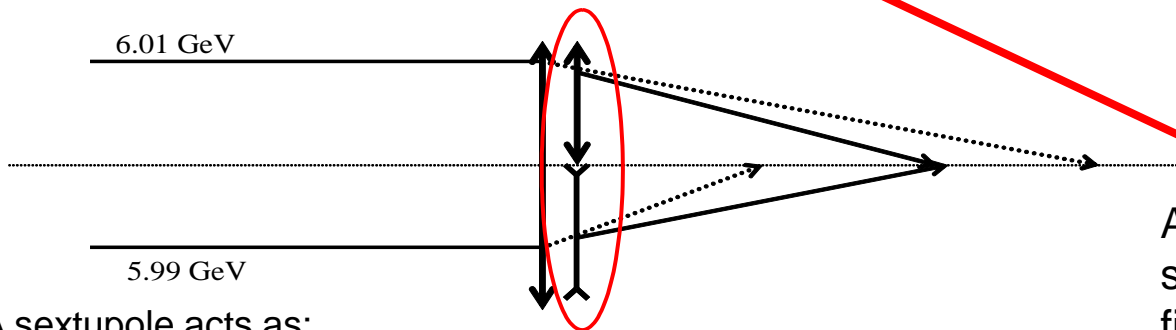
224 sextupoles shared in 7 families



Name	Number
S4	32
S6	32
S13	32
S20	32
S19	32
S22	32
S24	32

Their settings are important for:

- the chromaticities,
- the betatronic resonances
- the dynamic aperture,
- and therefore the beam lifetime



A sextupole acts as:

- A focusing quadrupole for the electrons which have a higher energy
- A defocusing quadrupole for the electrons which have a lower energy

And steerers (3 power supplies to get a H or V field)

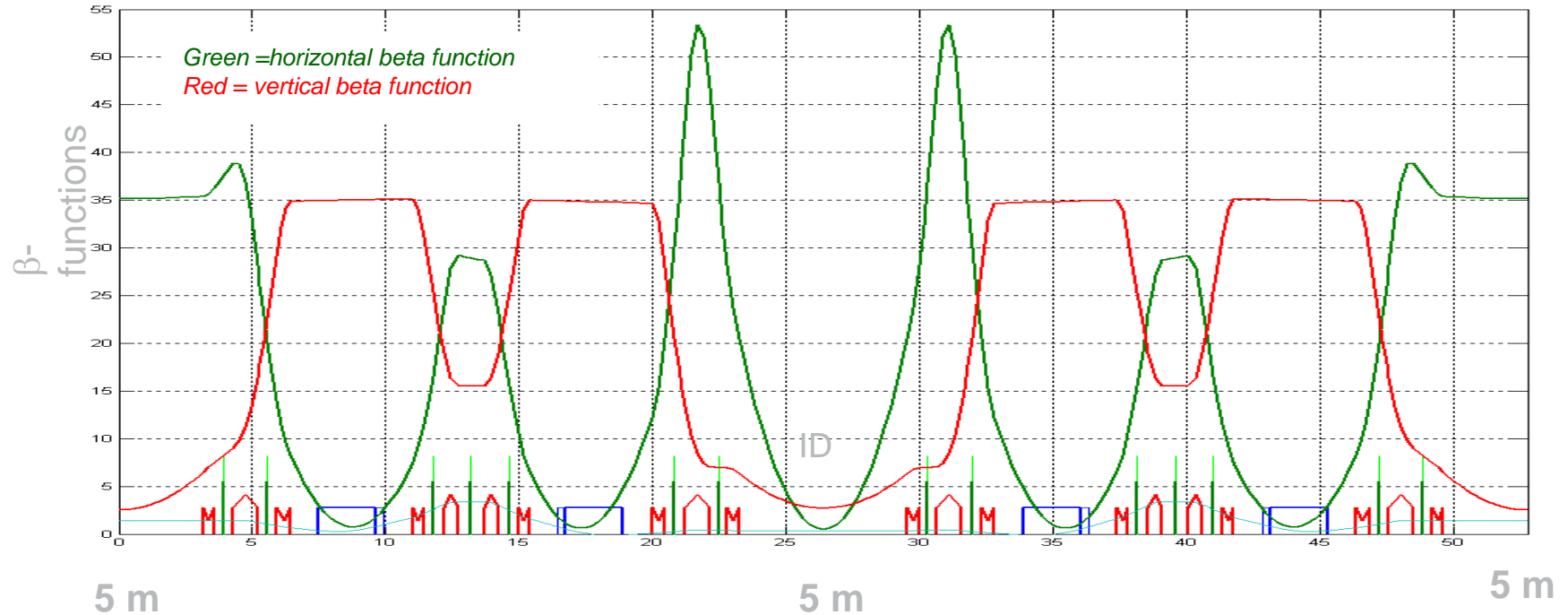
# THE ESRF STORAGE RING LATTICE

NUX = 36.435  
NUZ = 14.391

R = 134.3890  
ALPHA = 1.839E-04

OPTICAL FUNCTIONS

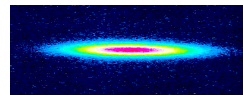
Ex/Gam\*\*2 = 2.694E-17



ESRF Horizontal emittance = 4 nm.rad

ESRF vertical emittance = 5pm

*Vertical emittance is determined by the coupling to the horizontal motion due to magnet or alignment imperfections.*



$$\sigma_x = \sqrt{\varepsilon_x \beta_x}$$

$$\sigma'_x = \sqrt{\varepsilon_x / \beta_x}$$

$$\sigma_y = \sqrt{\varepsilon_y \beta_y}$$

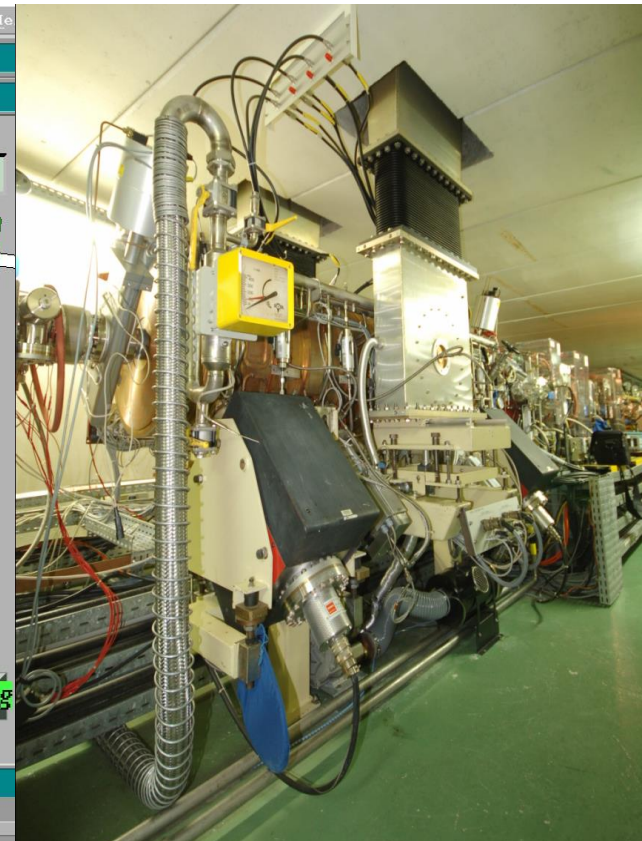
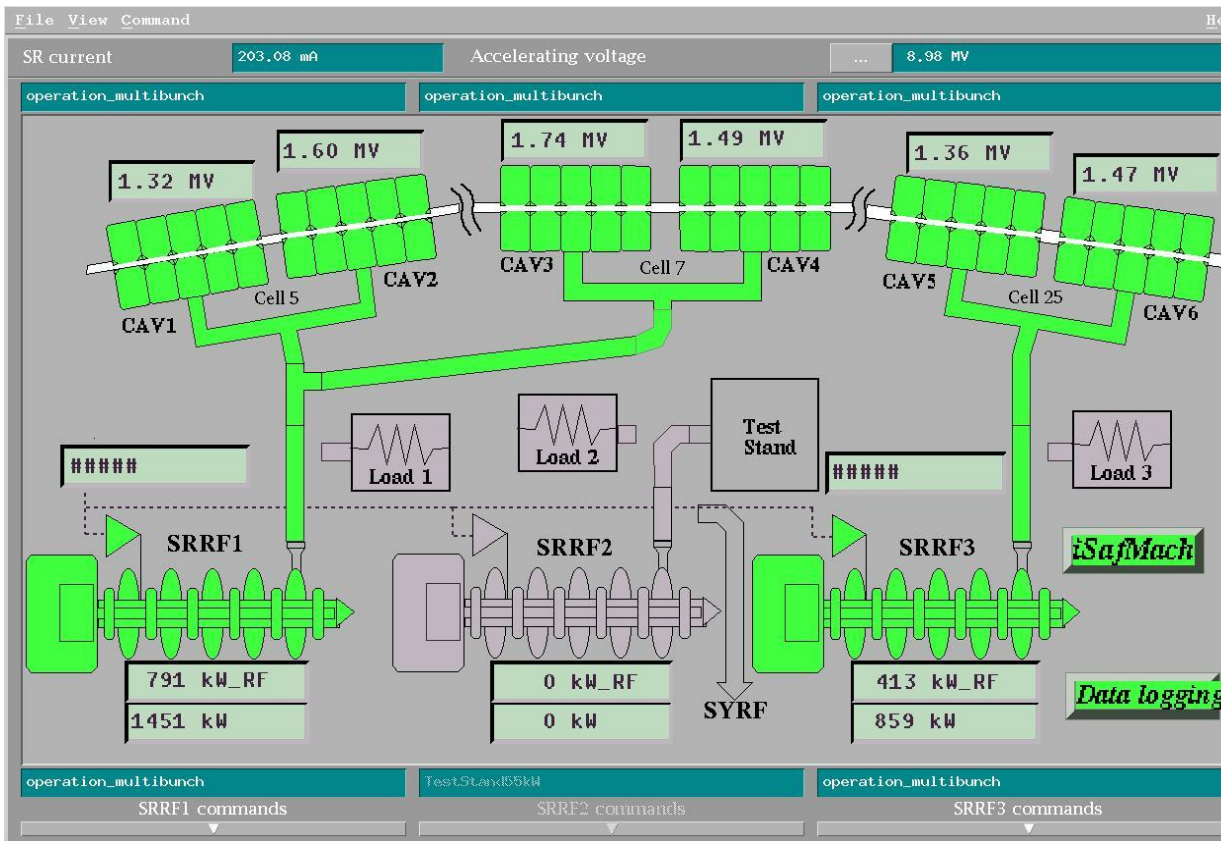
$$\sigma'_y = \sqrt{\varepsilon_y / \beta_y}$$

Taille

Divergence



# THE STORAGE RADIOFREQUENCY SYSTEM



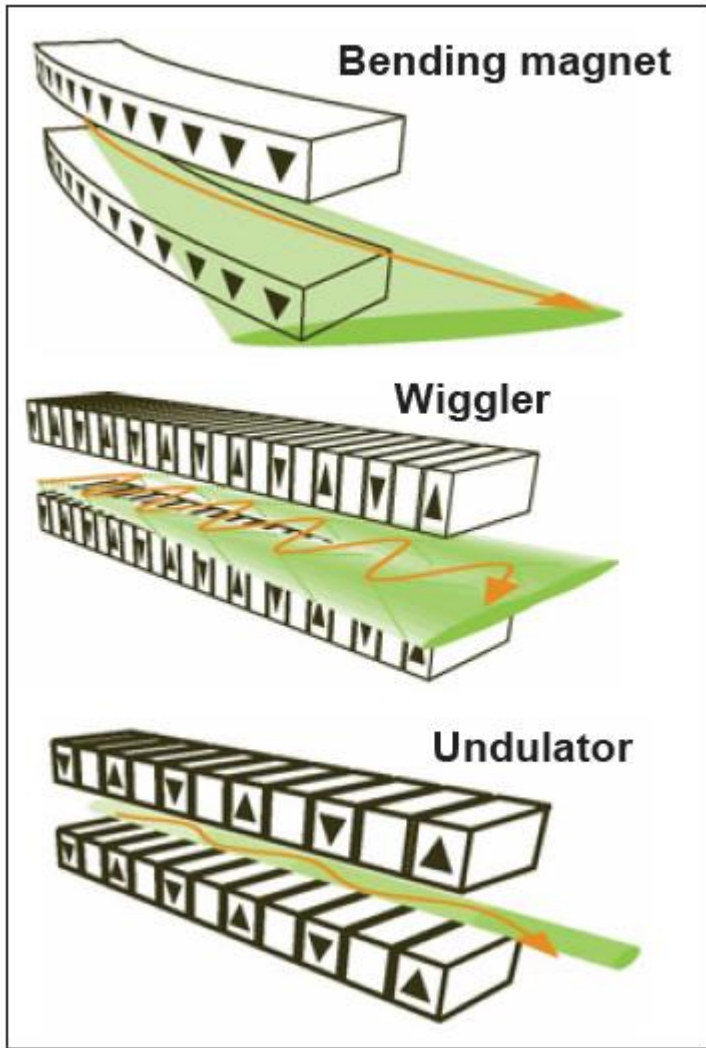
Goal: compensate the energy loss turn / turn by the electrons, following the synchrotron radiation emission, i.e., 4.8 MeV (with all insertion devices)

# INSERTION DEVICES

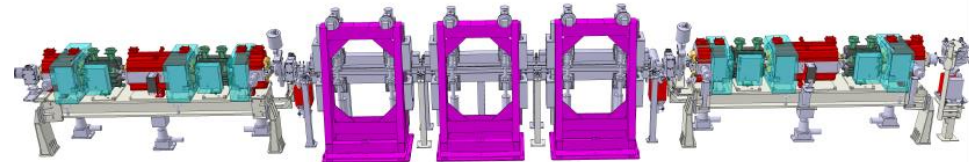




# INSERTION DEVICES



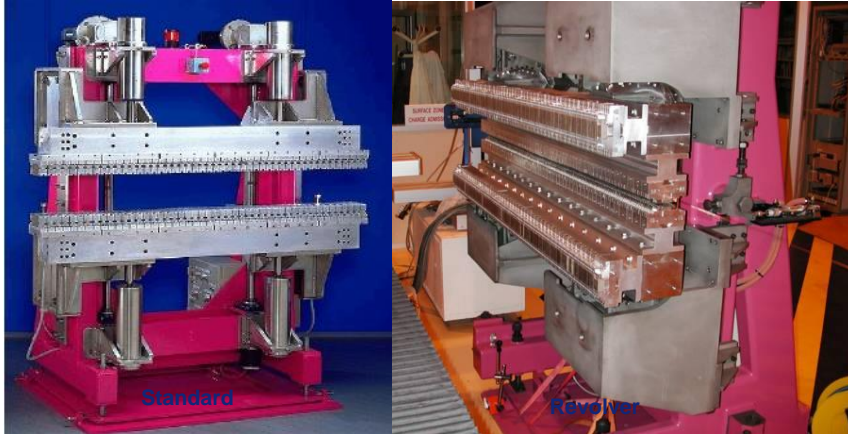
Goal: produce X-rays with specific properties which are different from those emitted by the dipoles, for example, tuneable energy spectrum, polarisation, higher brilliance...





# INSERTION DEVICES

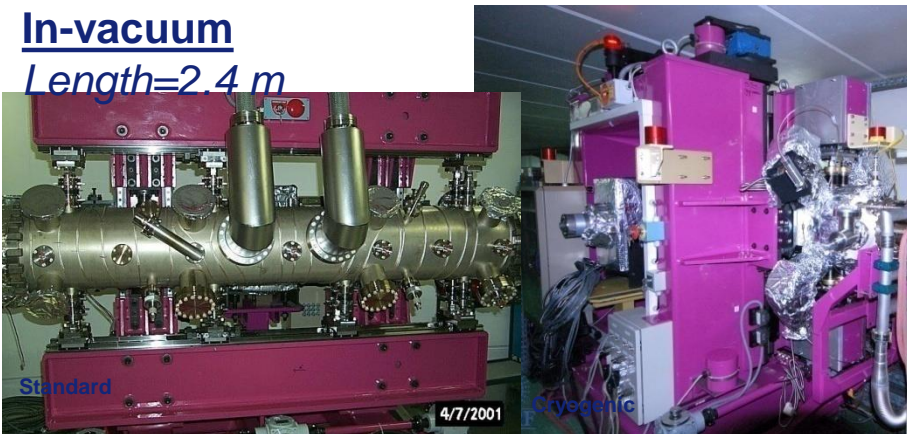
In-air length = 1.64 m



Magnetic gap 10mm



In-vacuum  
Length=2.4 m



Power generated by one undulator (1.6 m) = 3kW

Available power = 250 kW

But less than 100 kW is used!!

2kW/mm<sup>2</sup> at 200 mA

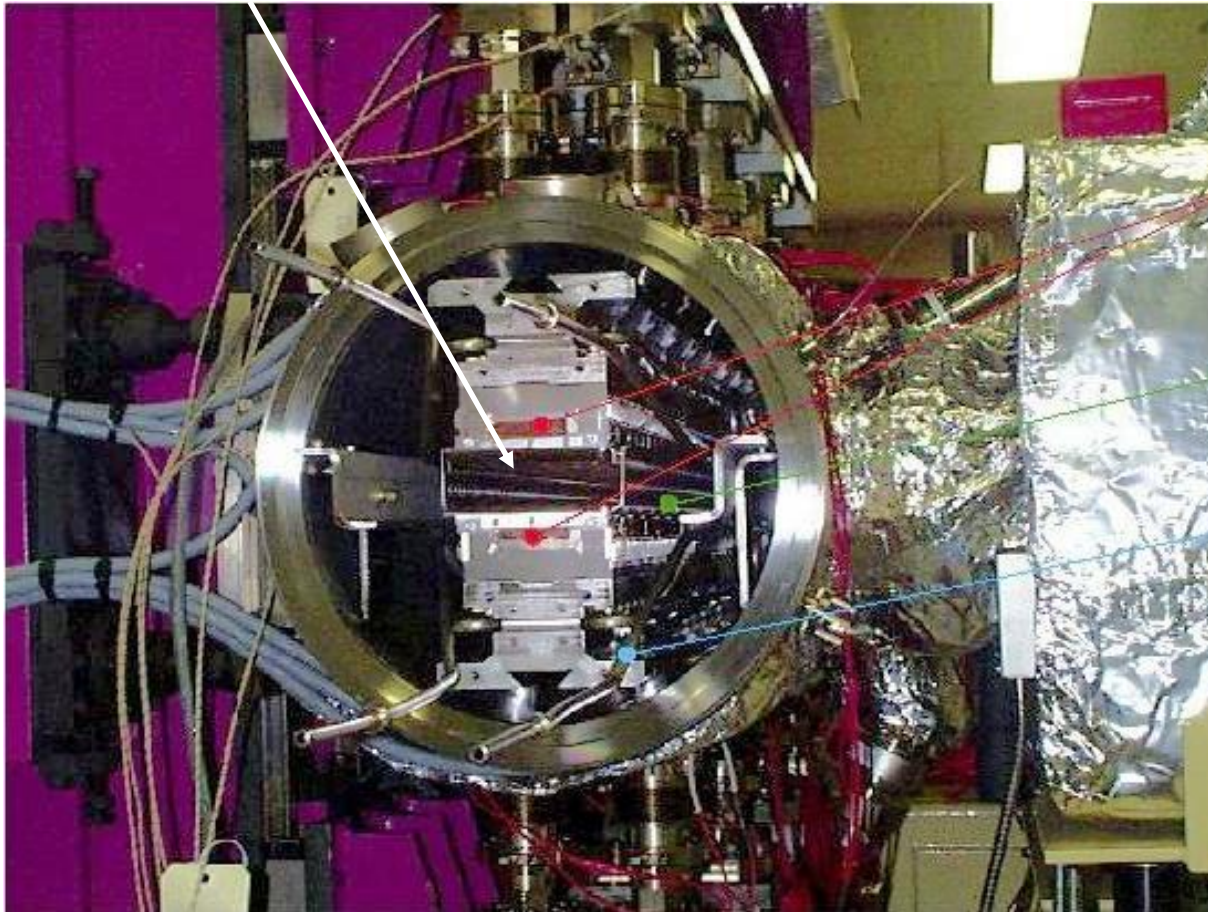
8000 kW of Electrical power is needed to produce it!!

Efficiency: 2% !

(2.4 m flenge to flange , 2m magnetic asembly)

# IN-VACUUM UNDULATORS

The jaws of the in-vacuum undulators can be closed down to 5 mm



Permanent Magnets  
( $\text{Sm}_2\text{Co}_{17}$ ) + Cu-Ni sheet

RF Masks

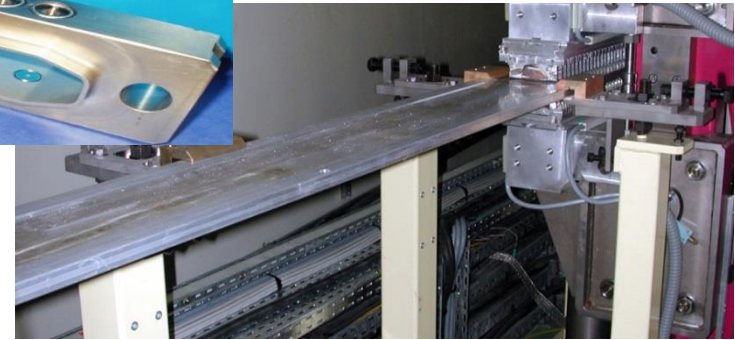
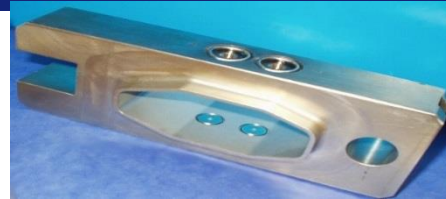
Cooling Pipes



# THE VACUUM SYSTEM

Goal: control and maintain an excellent vacuum level in the storage ring:

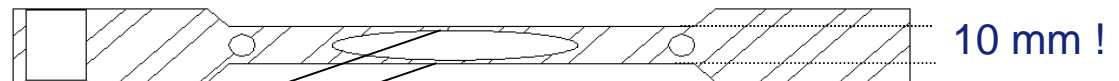
$10^{-10}$  mbar without beam (static pressure)  
 $10^{-9}$  mbar with beam (dynamic pressure)



- This vacuum level is ensured by the ionic pumps, NEG coating
- The pressure control is done with Penning gauges.

## ID chambers

Length = 5 metres et 6 metres



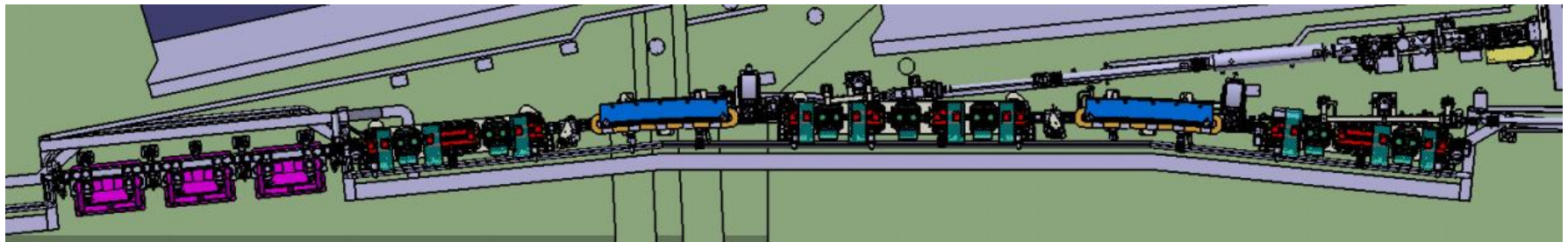
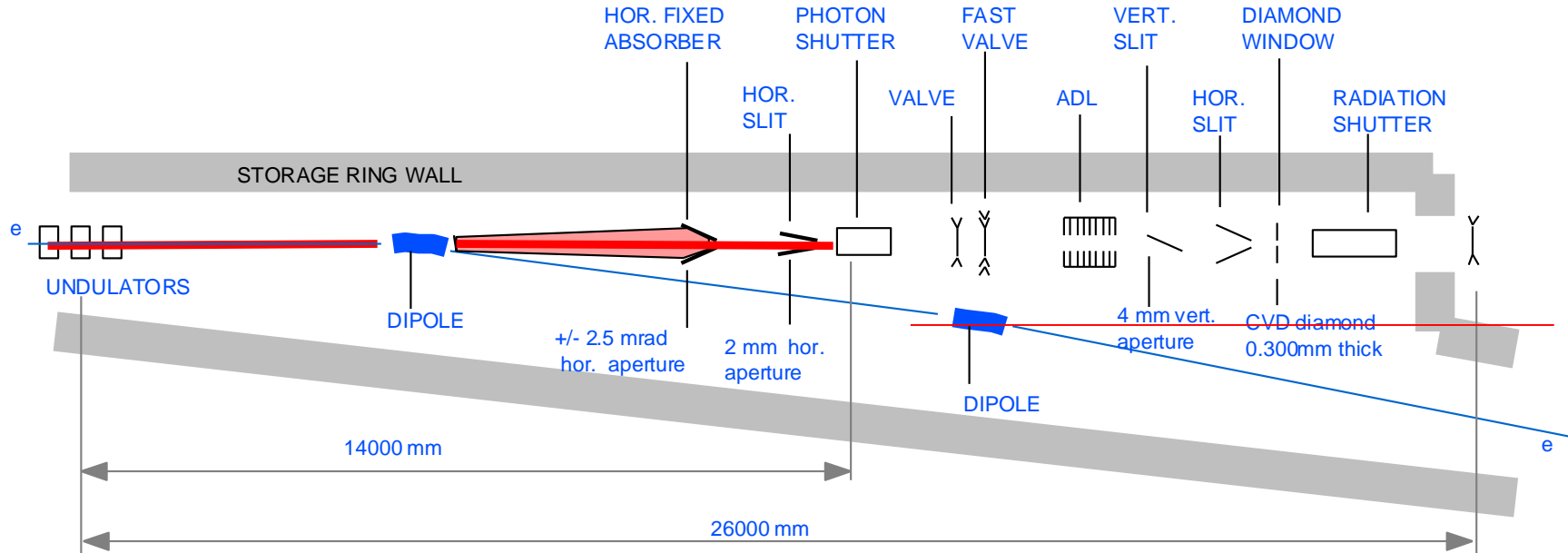
- Extruded aluminium

8 mm

- The internal side of these vacuum vessels is covered with a thin coat of NEG material (Non Evaporable Getter) made of an alloy of Titanium, Zirconium, Vanadium. The particularity of this alloy is to trap chemically certain molecules (mainly CO and CO<sub>2</sub>) acting as vacuum pumps.

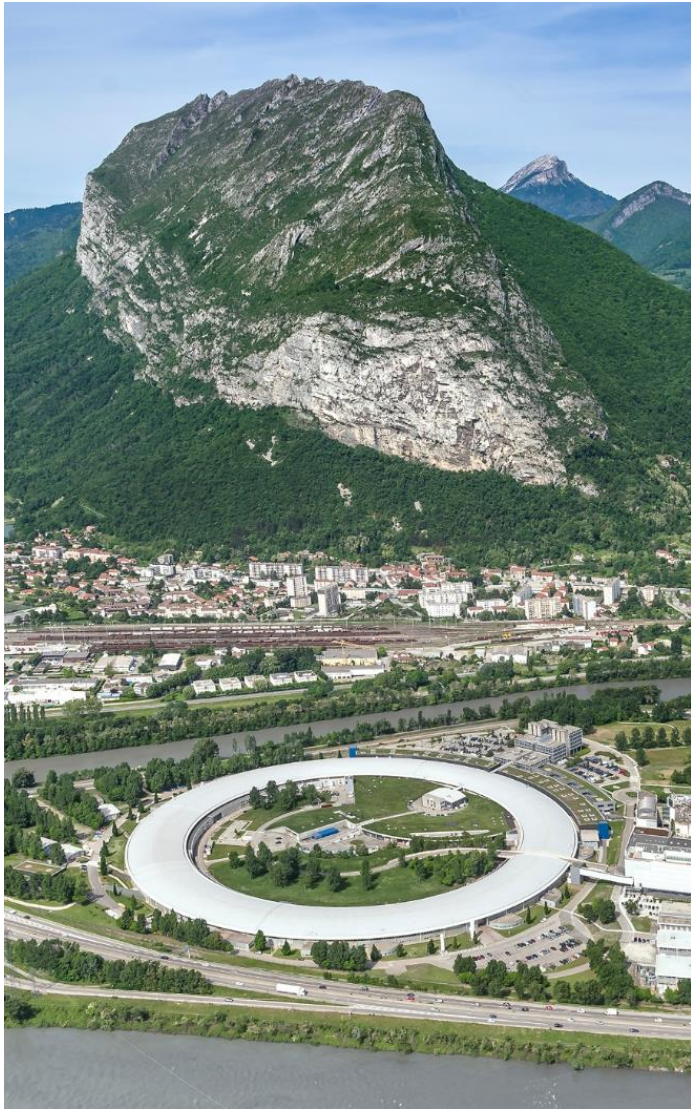


# THE STORAGE RING FRONT ENDS



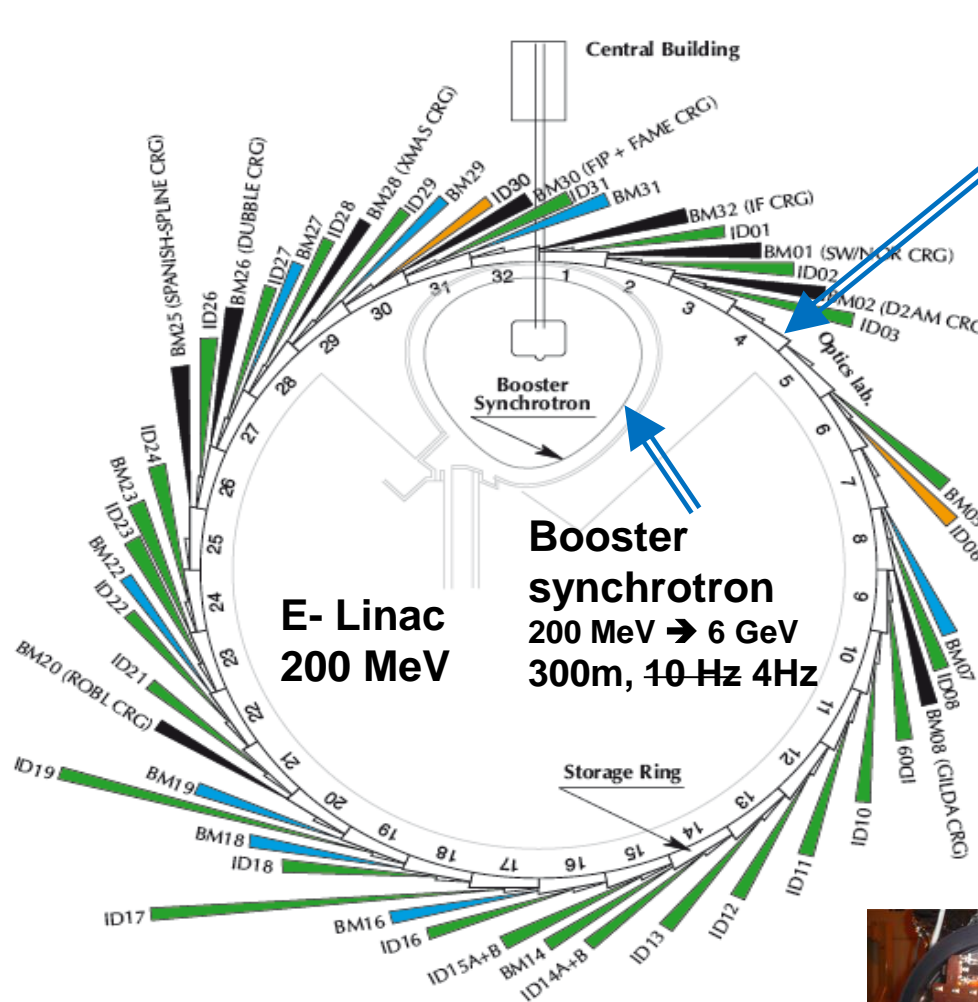
Goal: Drive the X-rays produced either by the dipoles, or by the insertion devices, from the storage ring to the beam line.

# THE ESRF TODAY



ESRF

*Operation*



**Storage ring**  
**6GeV, 844 m**

<b>Energy</b>	<b>GeV</b>	<b>6.04</b>
<b>Multibunch Current</b>	<b>mA</b>	<b>200</b>
<b>Horizontal emittance</b>	<b>nm</b>	<b>4</b>
<b>Vertical emittance</b>	<b>pm</b>	<b>4</b>

**32 straight sections**

*DBA lattice*

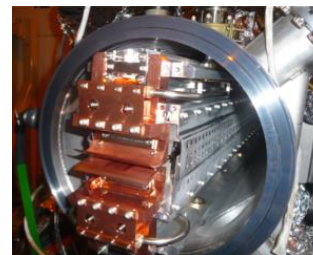
**42 Beamlines**

**12 on dipoles**

**30 on insertion devices**

*72 insertion devices:*

*55 in-air undulators, 6 wigglers,  
10 in-vacuum undulators,  
including 3 cryogenic*



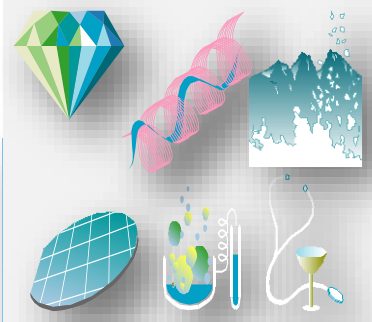


# OPERATION : MACHINE STATISTICS FOR 2014-2017

*Throughout 2017, the ESRF delivered 5380 hours of beamtime to its users, out of the 5502 planned*

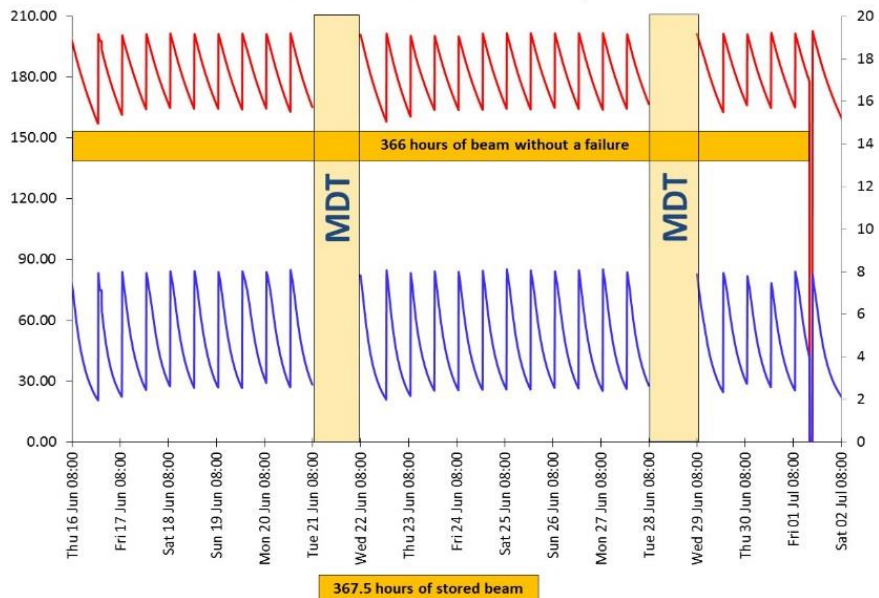
	2014	2015	2016	2017
Availability (%)	99.11	98.53	99.06	<b>98.28</b>
Mean Time Between Failures (hrs)	105.5	93.6	93.8	<b>64.7</b>
Mean duration of a failure (hrs)	0.94	1.37	0.88	<b>1.12</b>

**2014: 52 Failures / 2015: 59 Failures / 2016: 59 Failures / 2017: 85 Failures**

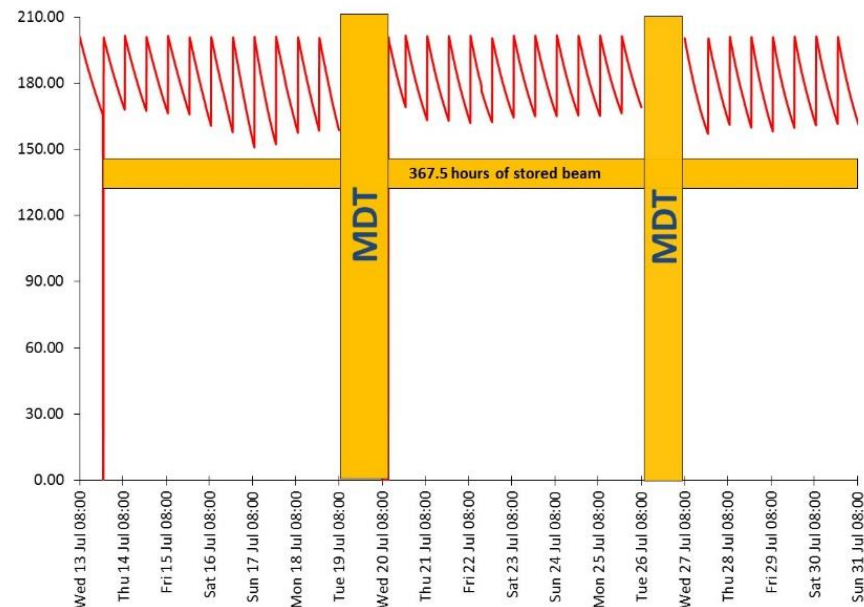


## JUNE – JULY 2016: long periods of deliveries without any failures

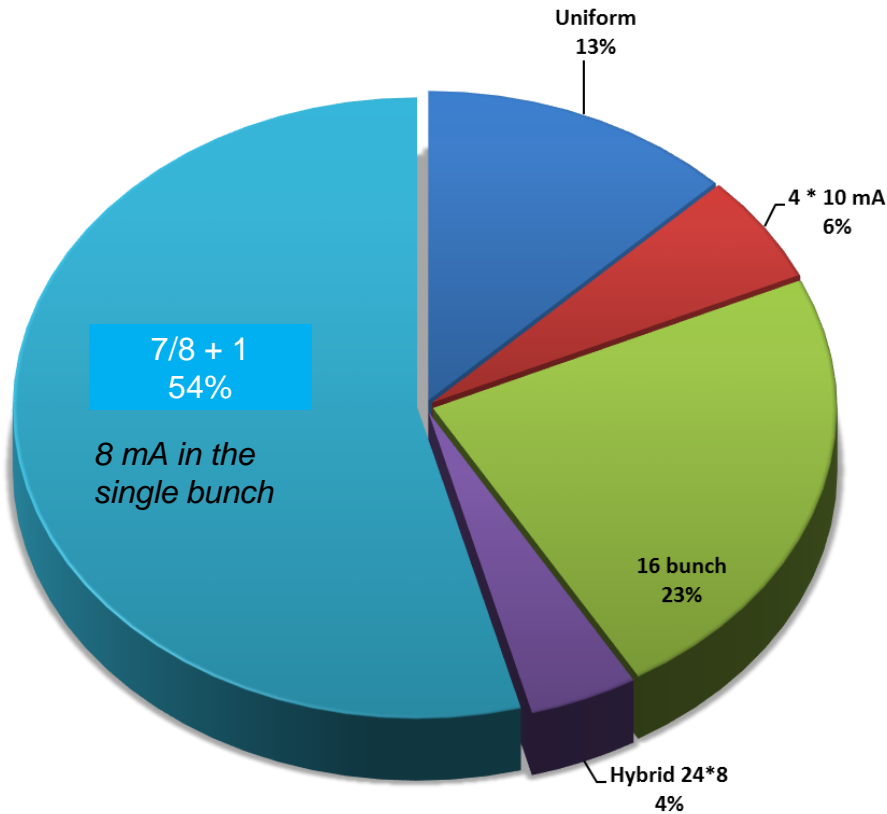
2016-03: WEEK 8 : CURRENT PROFILE 7/8+1



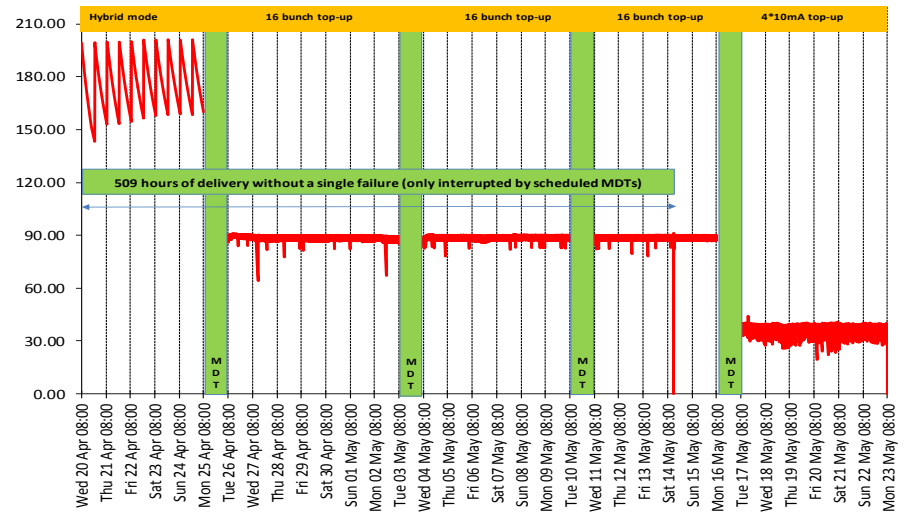
2016-03: WEEK 8 : CURRENT PROFILE 7/8+1



# OPERATION: FILLING MODES IN 2016



2016-02: CURRENT PROFILE FOR HYBRID + TOP-UP MODE [16 bunch + 4 \* 10 mA]



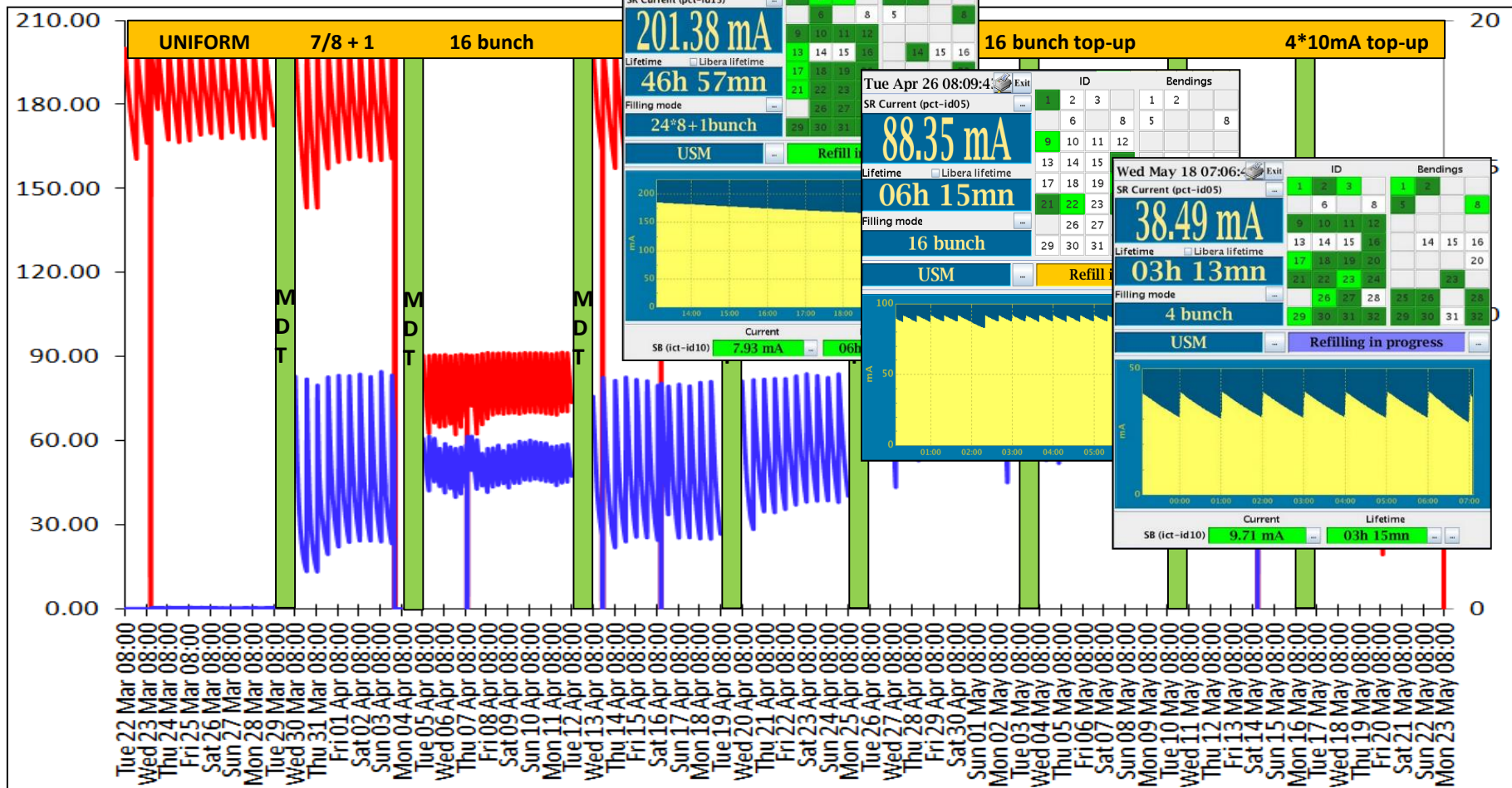
16 Bunch in top-up since 26 April 2016

$I_{max} = 90 \text{ mA}$ ,  
 Refill every 20 mins,  $\Delta I = 5 \text{ mA}$ ,  
 Vertical emittance  $< 10 \text{ pm}$

*skipped refills  $< 2\%$*



# OPERATION : MACHINE



# ESRF-EBS: The Extremely Brilliant Source Project



| The European Synchrotron



# ESRF: MORE THAN 20 YEARS OF SUCCESS AND EXCELLENCE



- **1988** 11 member states sign the creation of the ESRF

- **1992** 1<sup>st</sup> electron beam in the storage ring

- **1994** Inauguration: 15 beamlines on time and within budget

- **1998** 40 beamlines on time and within budget



- **2009-2015** Upgrade Programme Phase I on time and within budget



- **2012** New design for the storage ring

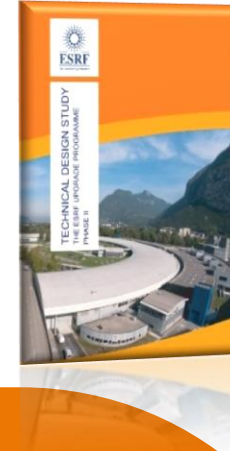
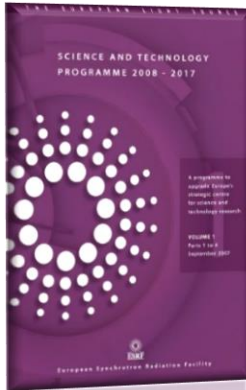


- **2015** Upgrade Programme Phase II: ESRF-EBS



# ESRF UPGRADE PROGRAMME: AN AMBITIOUS PROGRAMME TO PREPARE THE FUTURE

Purple  
Book  
January  
2008



Orange  
Book  
January  
2015

**ESRF UPGRADE PHASE I  
180 M€ (2009-2015):  
ESFRI ROADMAP 2006-2016  
ON TIME – WITHIN BUDGET**

- 19 new beamlines, many specialised in *nano*-beam science
- Upgrade and renewal of facilities and support laboratories



**ESRF-EBS**  
EXTREMELY BRILLIANT SOURCE

**ESRF-EBS  
Extremely Brilliant Source  
150 M€ (2015-2022):  
ESFRI LANDMARK (2016)**

Revolutionary design  
for a new generation of  
synchrotron source storage rings



ESRF Extremely Brilliant Source  
 ESRF-EBS – 150 M€ (2015-2022)



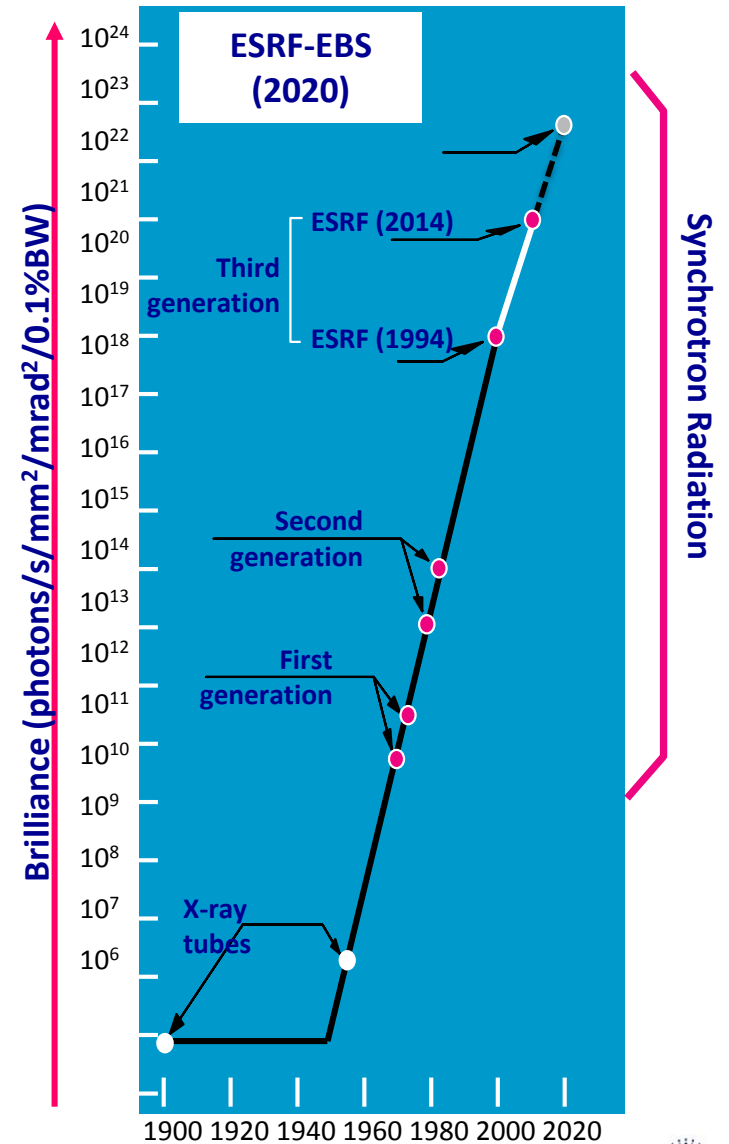
ESRF-EBS  
 Extremely Brilliant Source



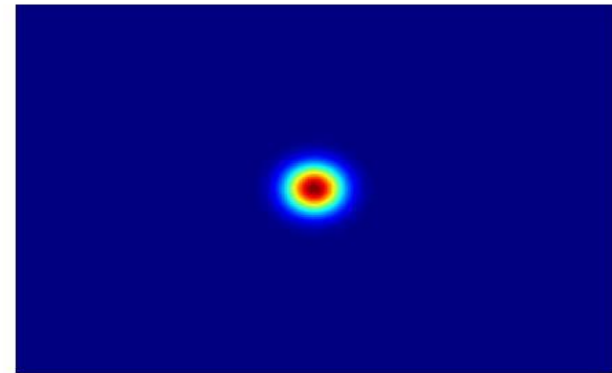
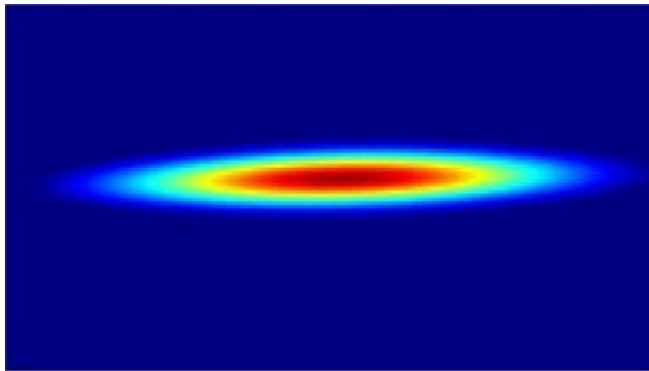
~100 times more brilliant and coherent X-rays  
 Programme to exploit the qualities of this new and unique extremely brilliant X-ray source:

- Creation of new beamlines
- Innovative detector programme
- « Data as a Service » strategy

**Budget for the source only: 104 M€**



Reduce the **horizontal** emittance from **4nm** to **0.14nm**



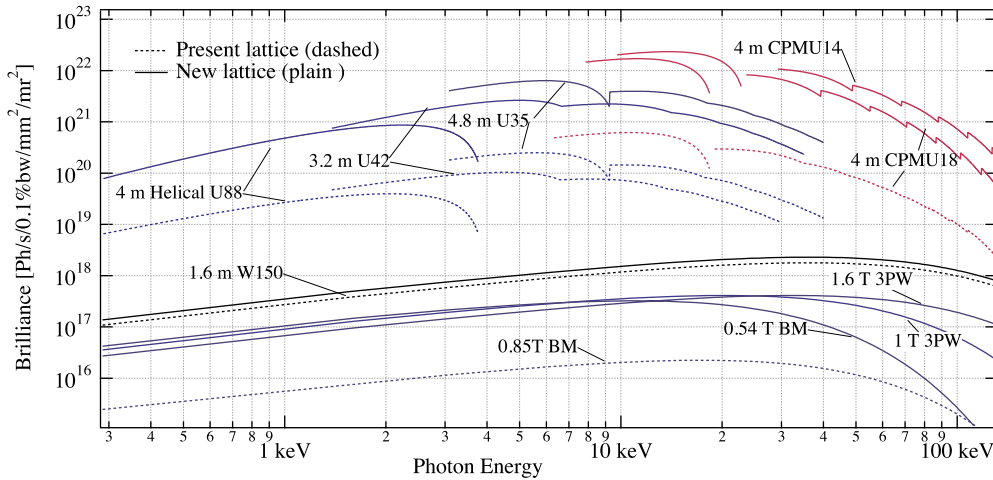
Beam-line experiments can benefit from :

an increase in brilliance  
an increase of coherence  
(the coherent fraction, in hor. plane)



# BRILLIANCE AND COHERENCE INCREASE

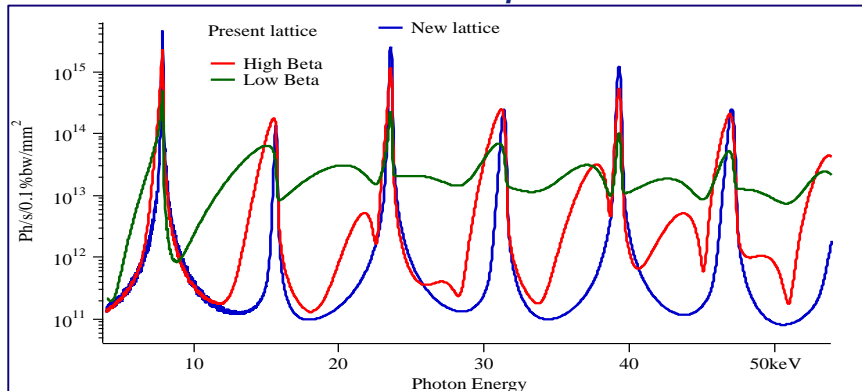
## Brilliance



Hor. Emittance [nm]	4	0.135
Vert. Emittance [pm]	4	5
Energy spread [%]	0.1	0.09
$\beta_x[\text{m}]/\beta_z [\text{m}]$	37/3	6.9/2.6

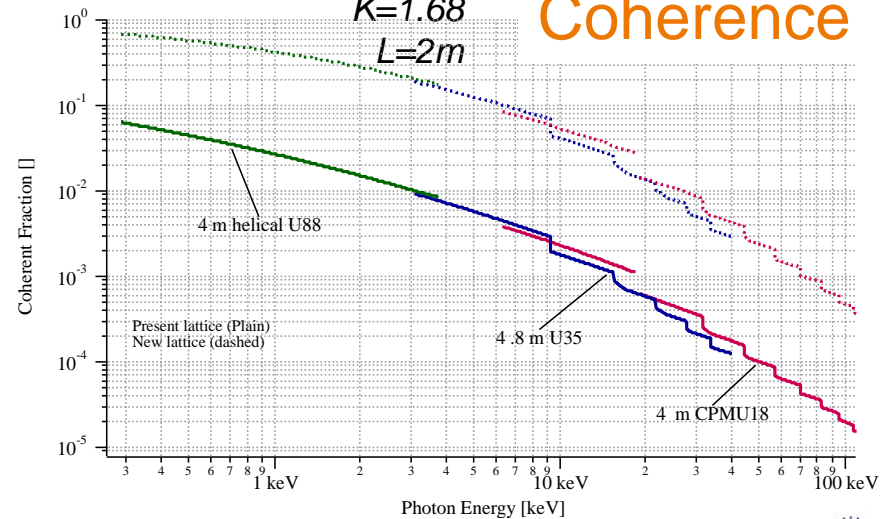
Source performances will improve by a factor 50 to 100

## 18mm Undulator spectrum

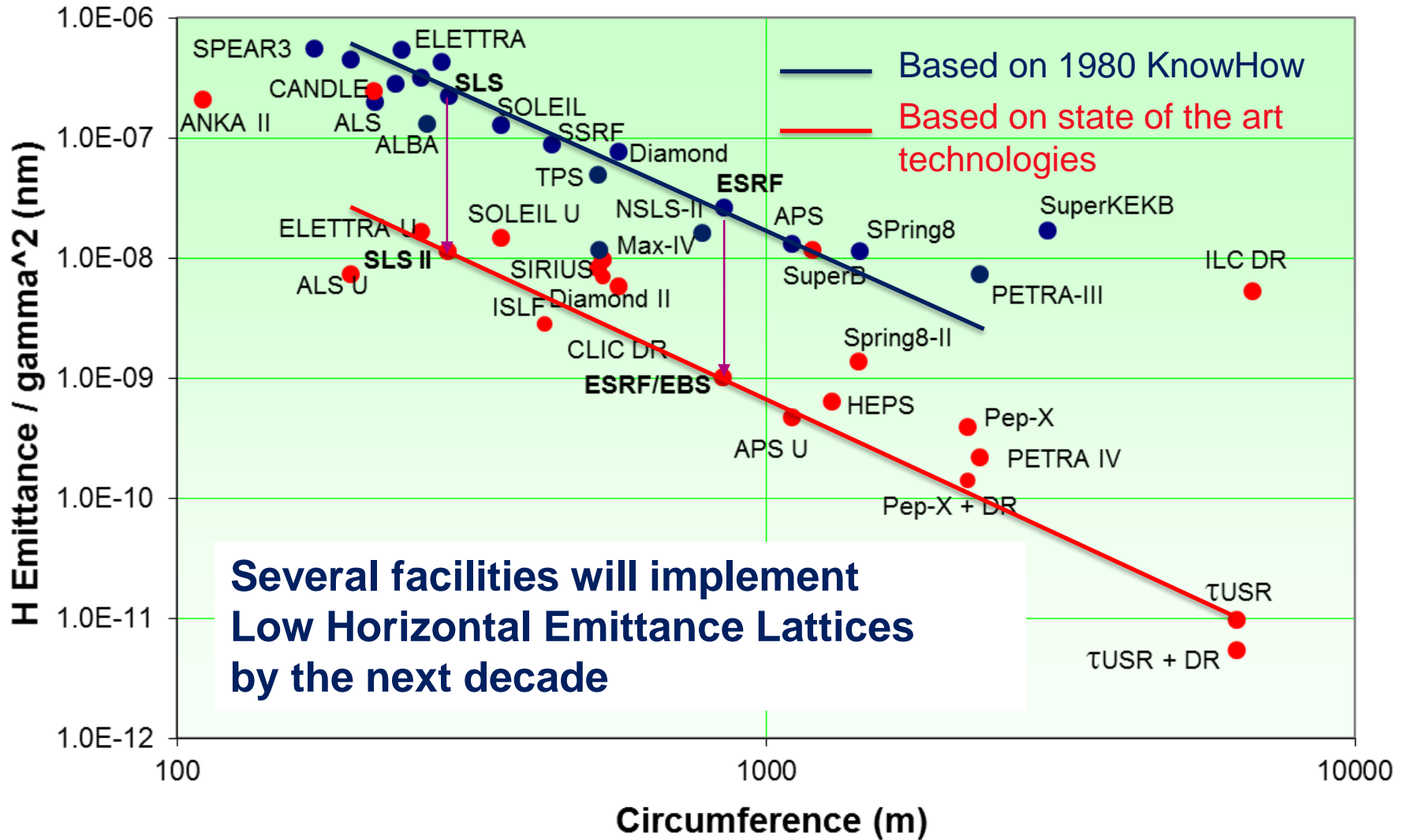


Undulator:  
CPMU18,  
 $K=1.68$   
 $L=2\text{m}$

## Coherence



# LOW EMITTANCE RINGS TREND



Courtesy Riccardo Bartolini

# EXTREMELY BRILLIANT SOURCE: ACCELERATOR UPGRADE

The Extremely Brilliant Source Project aims to:

- Substantially decrease the Storage Ring Equilibrium Horizontal Emittance
- Increase the source brilliance
- Increase its coherent fraction
  
- Must fit in the same tunnel: same circumference as much as possible
- Keep the electron energy (6 GeV)
- IDs at same locations: keep Beamlines where they are
- Maintain the existing bending magnet beamlines
- Preserve the time structure operation and a multibunch current of 200 mA
- Re-use injector complex
- Limit the downtime for installation and commissioning to less than 18 months

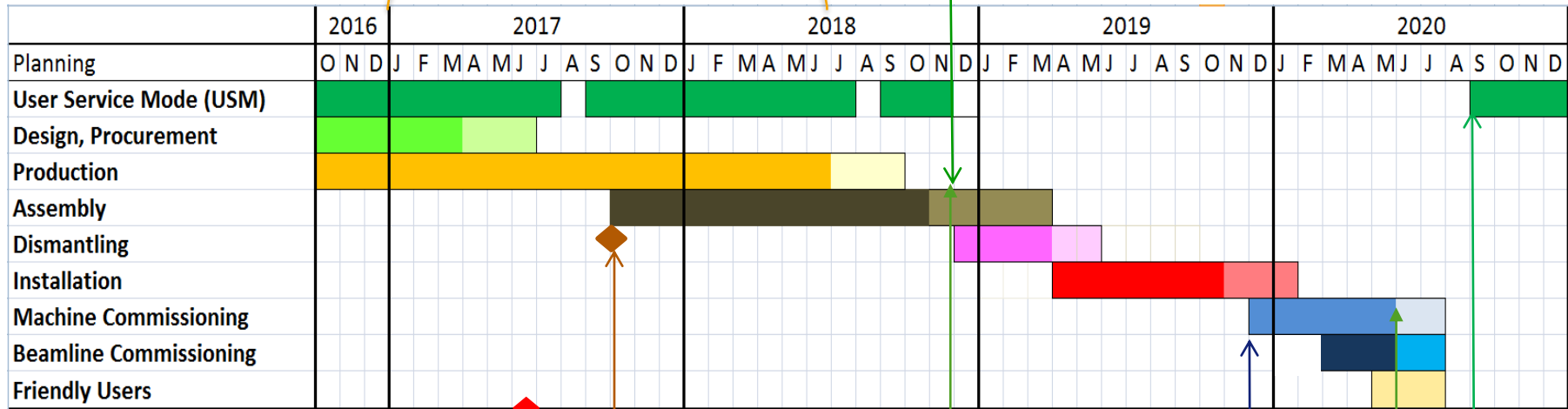
**Maintain standard User-Mode Operations until  
the day of shut-down for installation**



# OPERATION AND EBS PROJECT PLAN (2015-2020)

January 2017-June 2018 – Delivery of components

10/12/2018 – Start of shutdown



Milestone: Decision on shutdown date

Oct 2017 - Start of assembly phase

11 Nov 2019 – Start of machine commissioning

May-July 2020 – Friendly Users

25/08/2020 – Start of USM

1.5 year of User Service Mode interruption

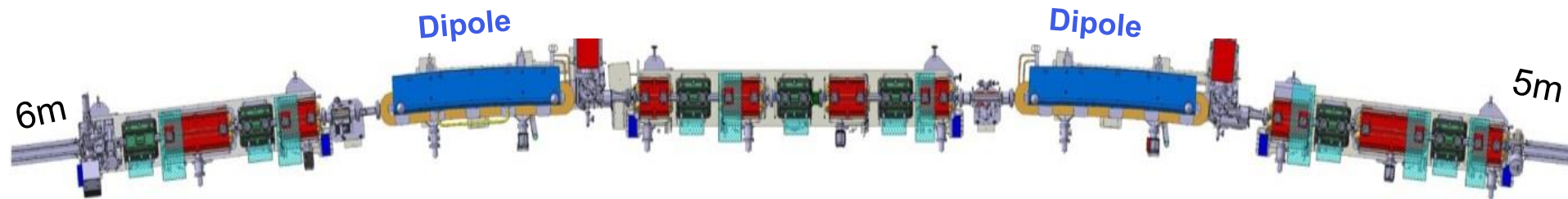
2018 is a normal year for Operation

- October 2017** Start of the girder assembly (estimated duration 1 year)
- 10 December 2018** Start of the long shutdown, dismantling starts
- December 2019** Accelerator commissioning
- March 2020** Beamline commissioning starts
- 25 August 2020** Back to USM

# NEW LATTICE VS PRESENT ESRF LATTICE

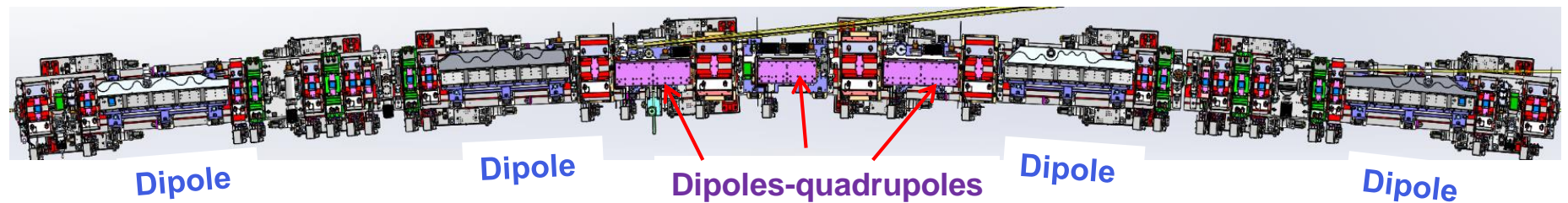
## ▪ Present ESRF lattice

32 cells, Double Bend Achromat = (2 dipoles + 15 quad. sext.) per cell  
ID length = 5 m (standard) / 6m / 7m



## ▪ ESRF EBS lattice

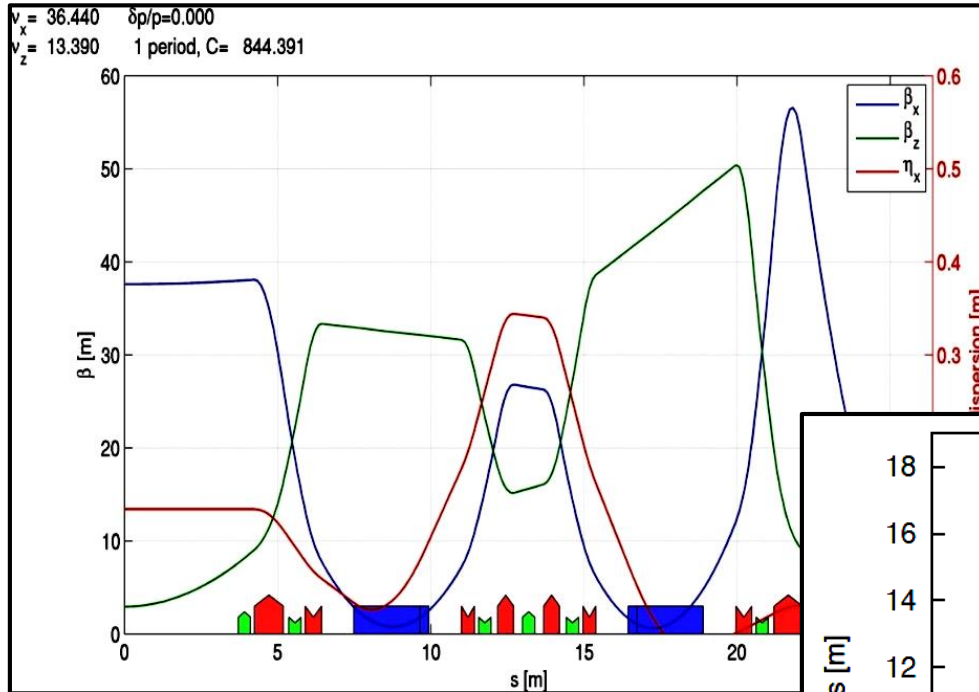
Hybrid 7 Bend Achromat = (4 dipoles + 3 dipoles-quad + 24 quad., sext., oct.) per cell  
32 identical arcs 21.2 m long, ID length = 5 m



31 magnets per cell instead of 17 currently

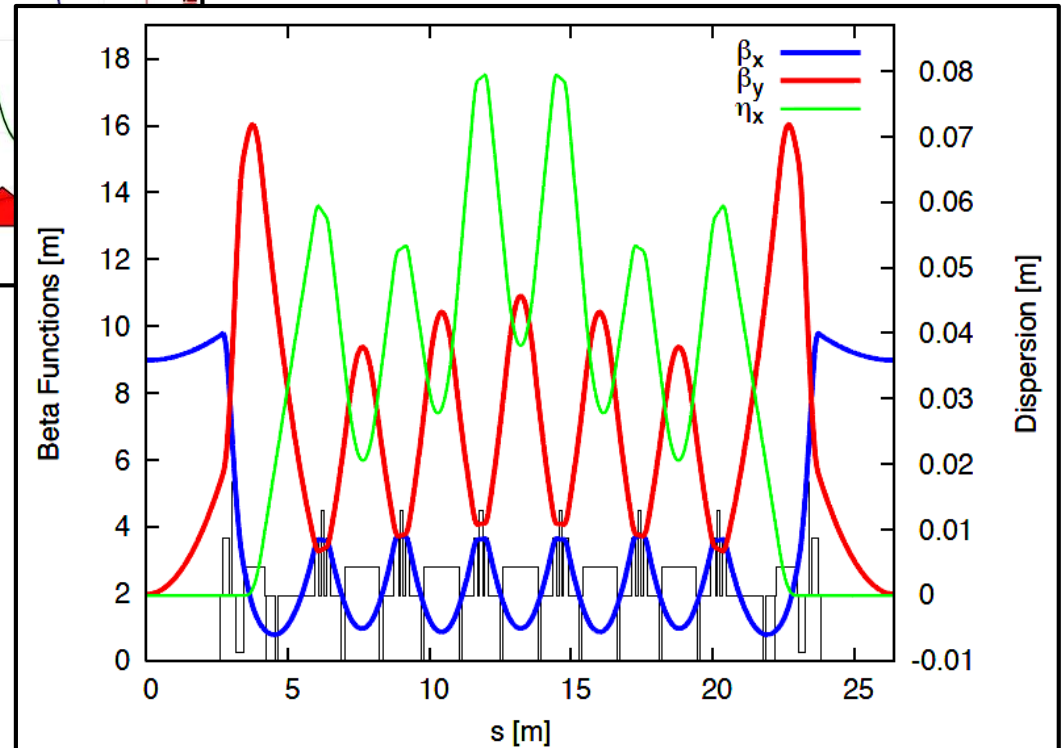
Free space between magnets (total for one cell): **3.4m** instead of **8m** today !!

# THE EVOLUTION TO MULTI-BEND LATTICE



## Double-Bend Achromat (DBA)

- Many 3<sup>rd</sup> gen. SR sources
- Local dispersion bump (originally closed) for chromaticity correction



## Multi-Bend Achromat (MBA)

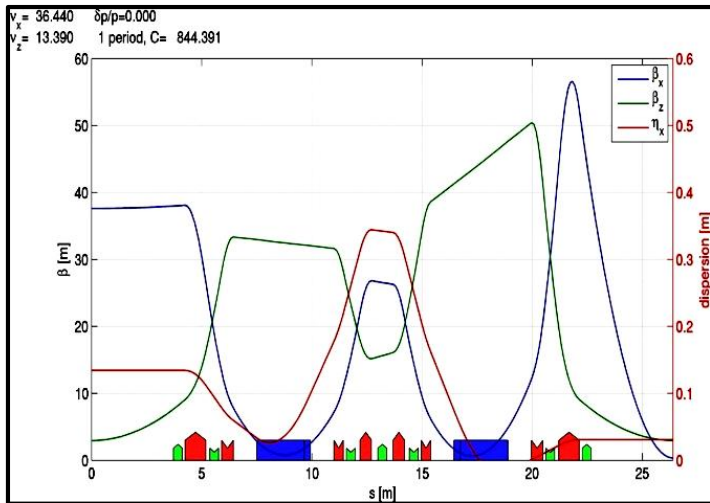
- MAX IV and other USRs
- No dispersion bump, its value is a trade-off between emittance and sextupoles (DA)



# THE HYBRID MULTI-BEND (HMB) LATTICE

## ESRF existing DBA cell

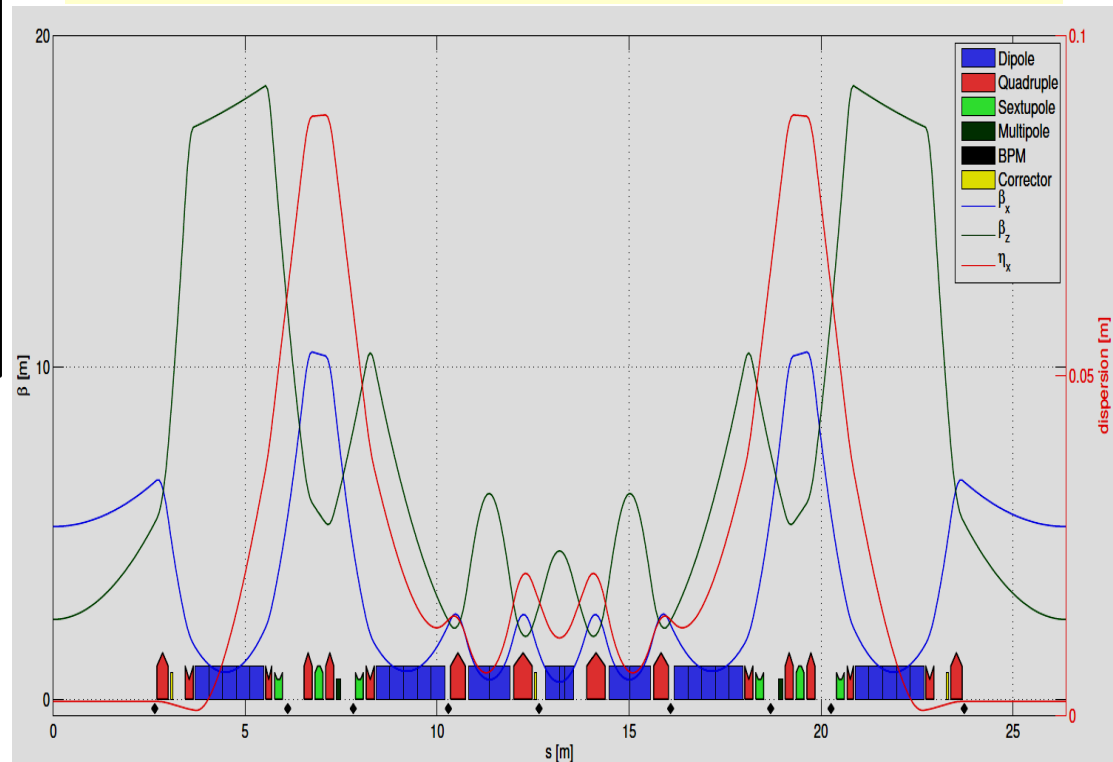
- $\epsilon_x = 4 \text{ nm}\cdot\text{rad}$
- tunes (36.44, 13.39)
- nat. chromaticity (-130, -58)



## ESRF HMB cell

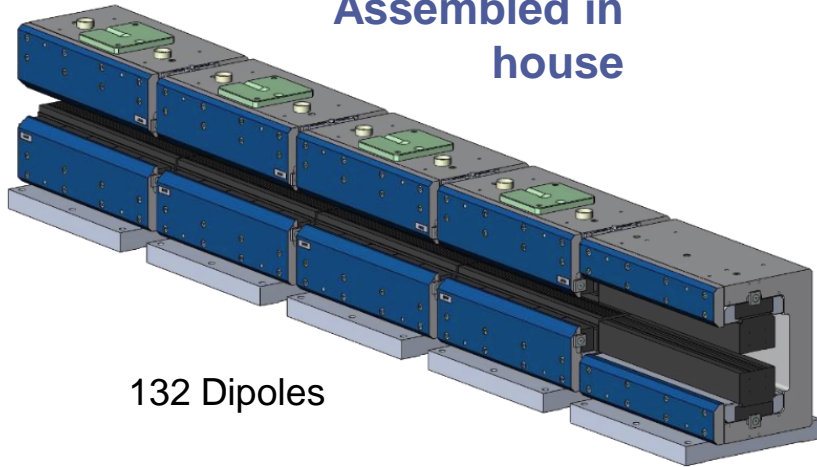
- $\epsilon_x = 140 \text{ pm}\cdot\text{rad}$
- tunes (76.21, 27.34)
- nat. chromaticity (-99, -82)

- Multi-bend for lower emittance
- Dispersion bump for efficient chromaticity correction => “weak” sextupoles (<0.6kT/m)
- Fewer sextupoles than in DBA
- Longer and weaker dipoles => less SR
- No need of “large” dispersion on the inner dipoles => small  $H_x$  and  $\epsilon_x$

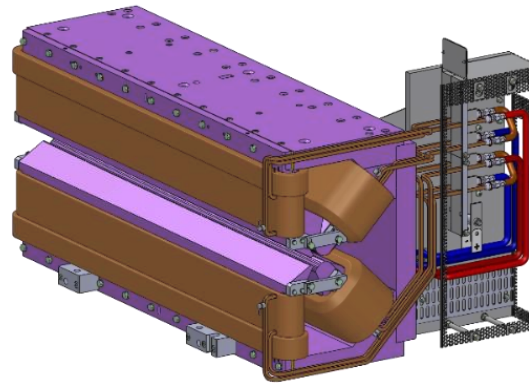


# MAGNETS

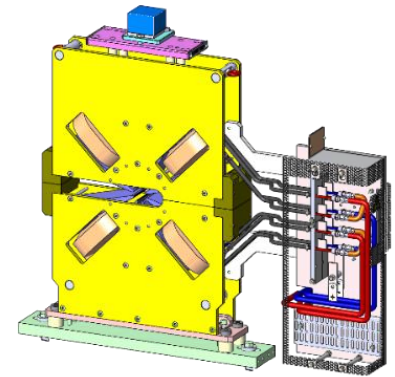
Assembled in house



132 Dipoles

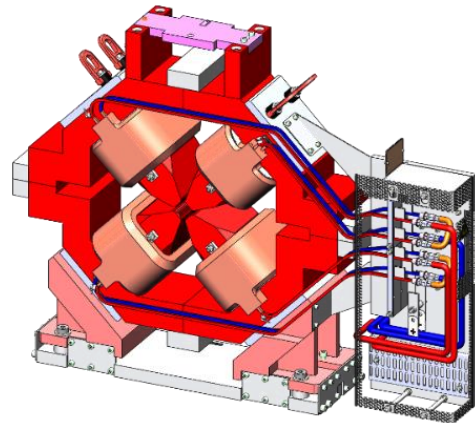


100 Dipole-quadrupoles

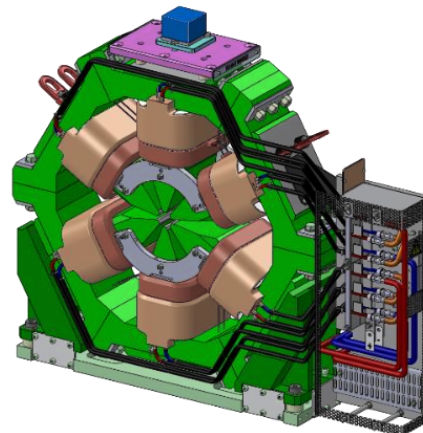


66 Octupoles

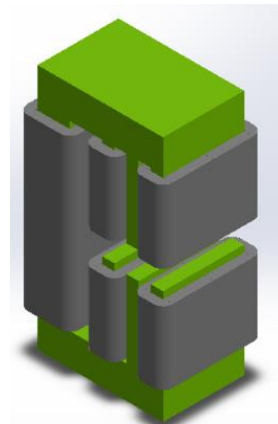
**More than 1000 Magnets to procure in less than 3 years**



524 Quadrupoles  
(132 HG, 392 MG)



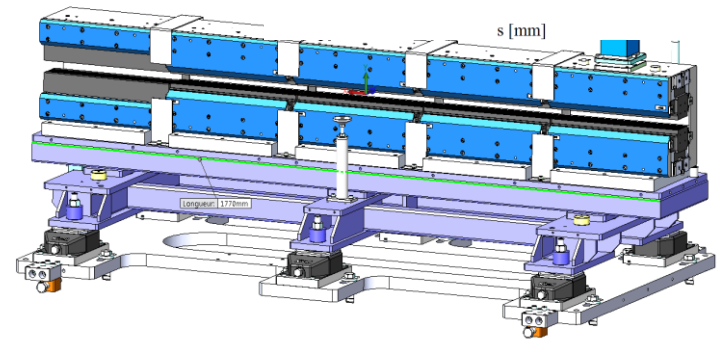
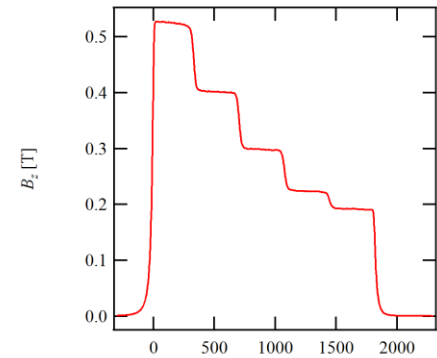
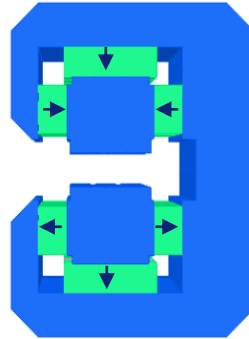
196 Sextupoles



98 Correctors

# DIPOLES WITH LONGITUDINAL GRADIENT [132]

- Each dipole based on 5 PM modules
- Strength 0.67-0.17 T &
- Iron length 1788 mm
- 25.5 – 30.5 mm GAP
- Iron: Pure Iron
- Permanent magnet  $\text{Sm}_2\text{Co}_{17}$



Around 6000kg of PM, 660 Iron modules,  
Half of the 128 magnets already assembled

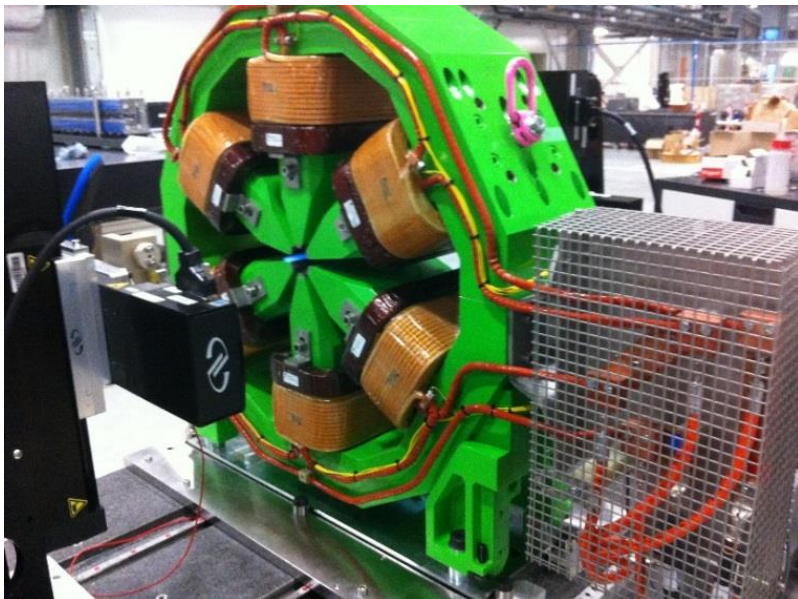
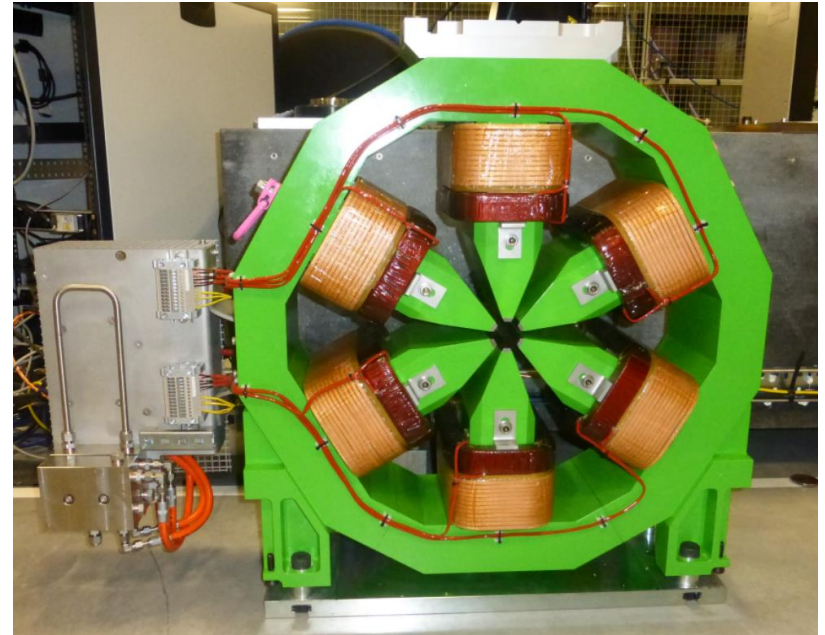




# SEXTUPOLES [196]

- 2 types
- 1700 T/m<sup>2</sup> gradient, 166 – 200 mm length
- 19.2 mm bore radius
- 0.5 kW power consumption
- Including additional correction coils

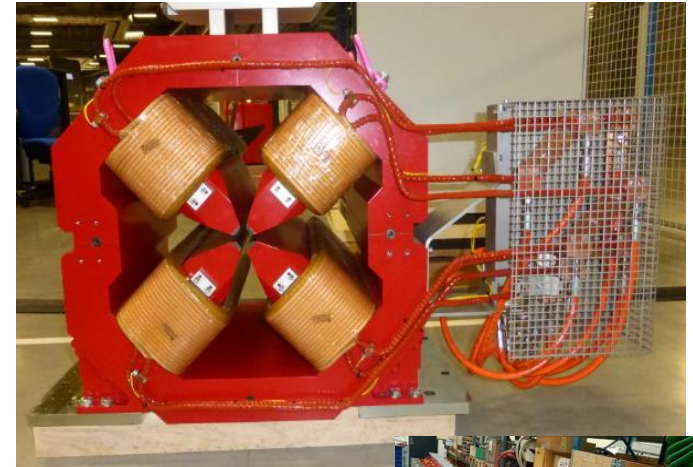
First series magnet batch delivered



# QUADRUPOLES

## High Gradient [130]

- 2 types
- 89 & 87 T/m gradient
- 388 – 484 mm length
- 12.7 mm bore radius
- 1.9 & 1.7 kW power consumption



First series magnet batch delivered

## Moderate Gradient [398]

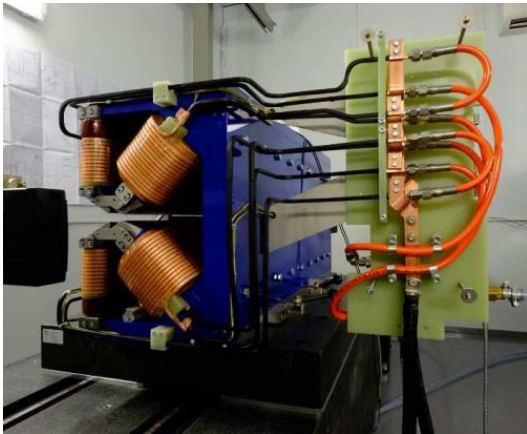
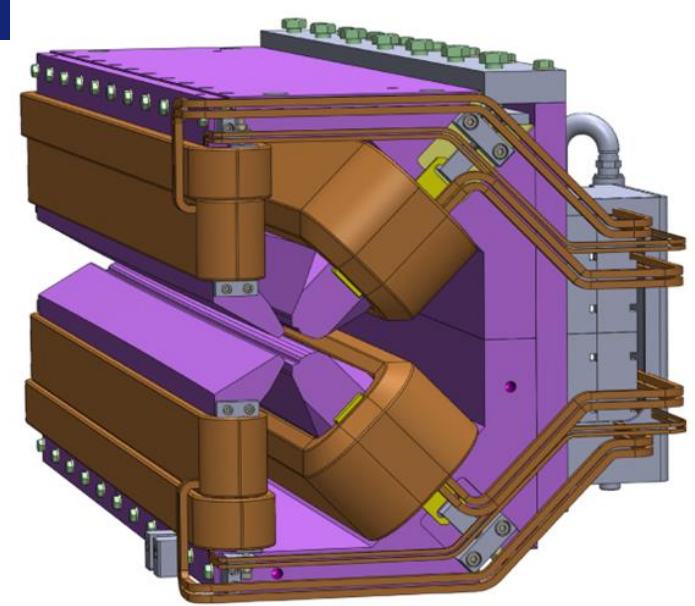
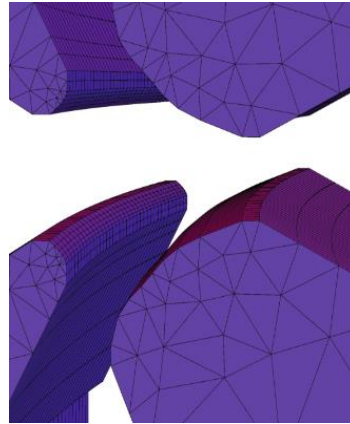
- 4 types
- Up to 54 T/m gradient, 162– 295 mm length
- 16.4 mm bore radius
- 0.7 – 1.1 kW power consumption





# DIPOLE QUADRUPOLES [99]

- 2 types
- Nominal dipole 0.55 – 0.39 T
- Nominal gradient 36-39 T/m
- 1028-800 mm
- 18.6 mm bore radius
- 1.6- 1.2 kW power consumption
- Poles longitudinally curved

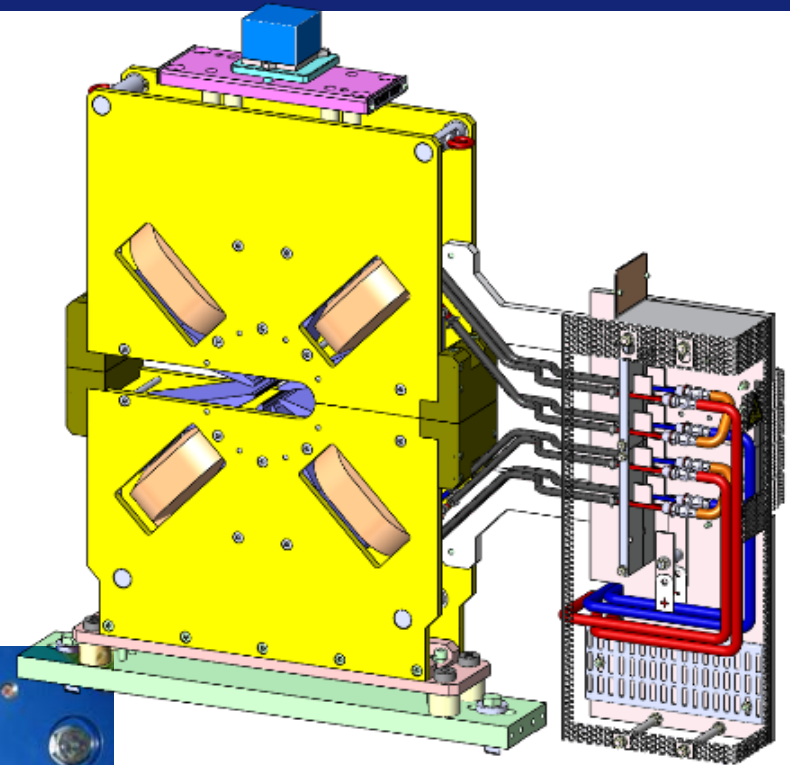
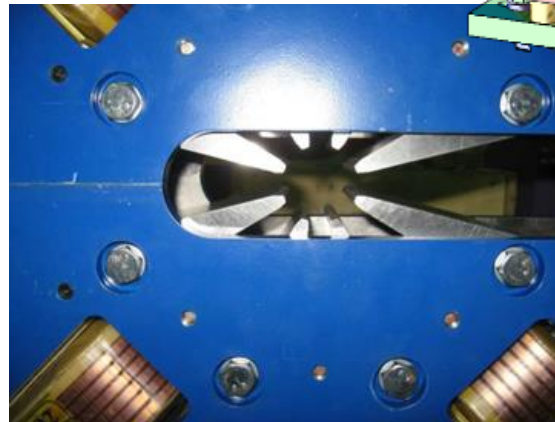
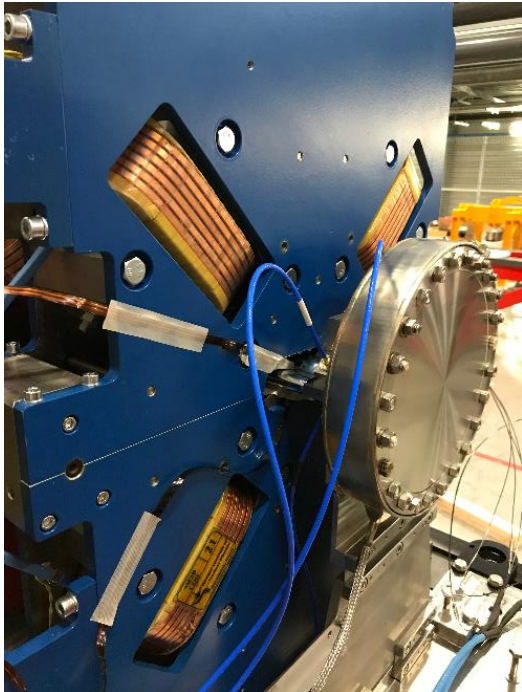


Pre-series magnet delivered



# OCTUPOLES [66]

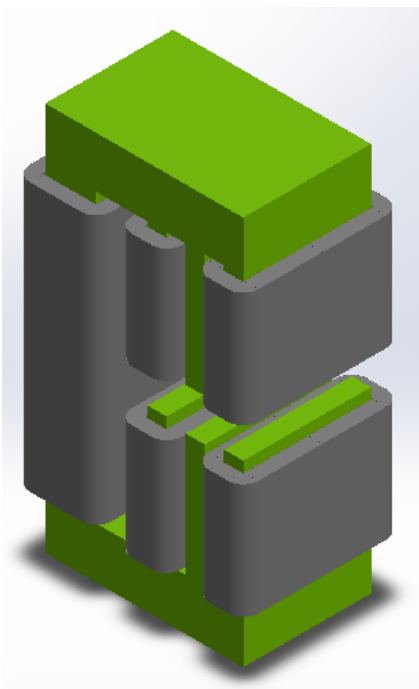
- 36900 T/m<sup>3</sup> gradient, 90 mm length
- 18.6 mm bore radius
- 0.1 kW power consumption
- Allows the required stay clear for Synchrotron radiation fan



Series production

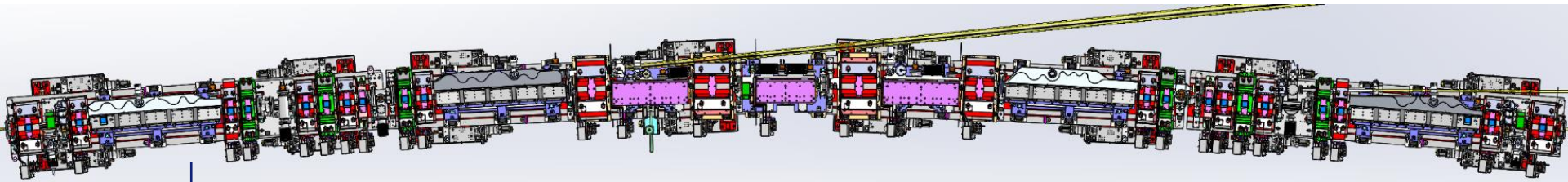
# CORRECTORS [100]

- Horizontal: 0.1 T.m
- Vertical 0.1 T.m
- Skew quadrupole: 0.12 T
- 25.5 mm gap mm bore radius



Series production

# GIRDERS

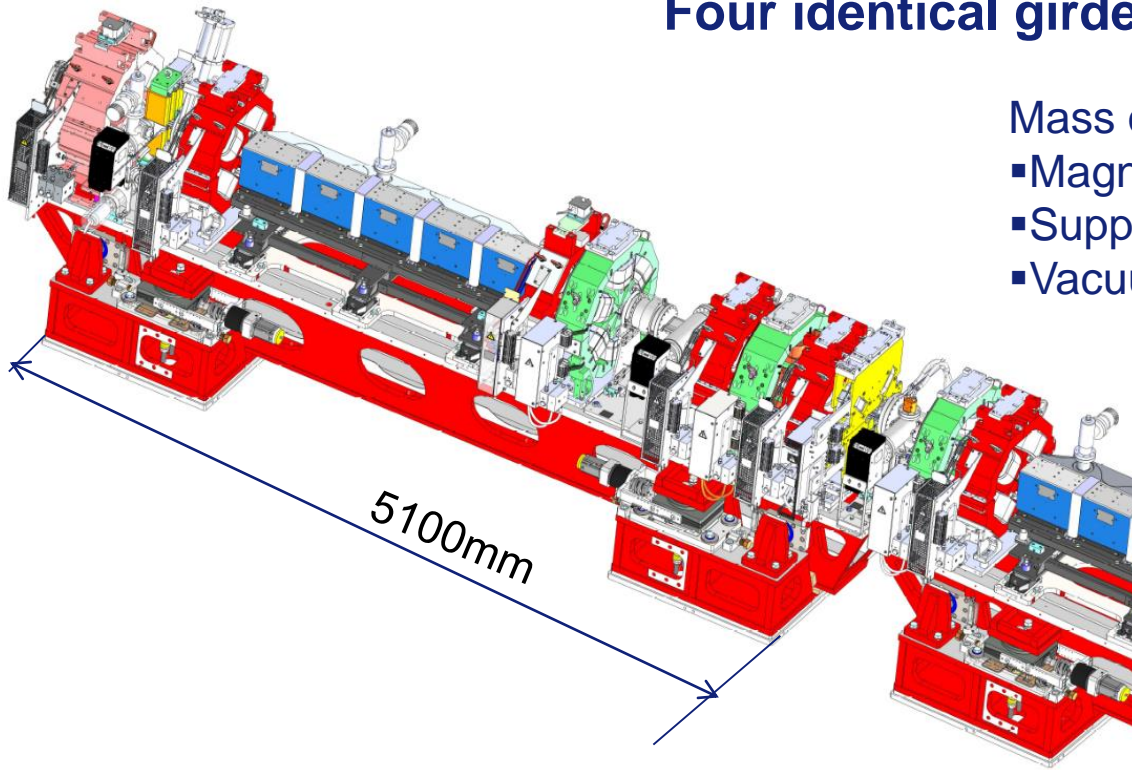


## Four identical girders per cell

Mass of:

- Magnetic elements
- Supports
- Vacuum equipments

6-7T/girder



5100mm

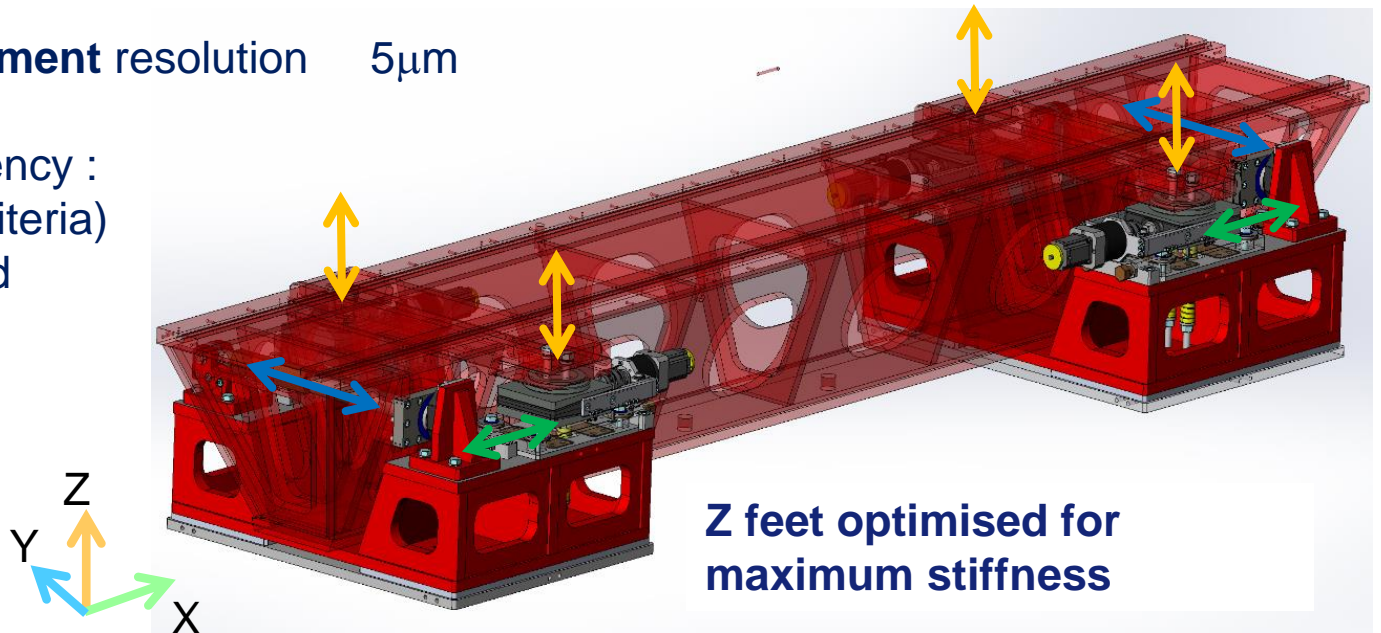


# GIRDERS

- Girder supported by 4 adjustable Z feet made of motorised wedges
- Y adjustment by 2 manual jacks pushing the girder

	HORIZONTAL (Y)	VERTICAL (Z)
Girder to girder	50 $\mu\text{m}$	50 $\mu\text{m}$

- **Motorized Z adjustment** resolution 5 $\mu\text{m}$
- **Manual Y adjustment** resolution 5 $\mu\text{m}$
- 1st natural frequency :
  - 50Hz (design criteria)
  - 49 Hz measured



# VACUUM CHAMBERS

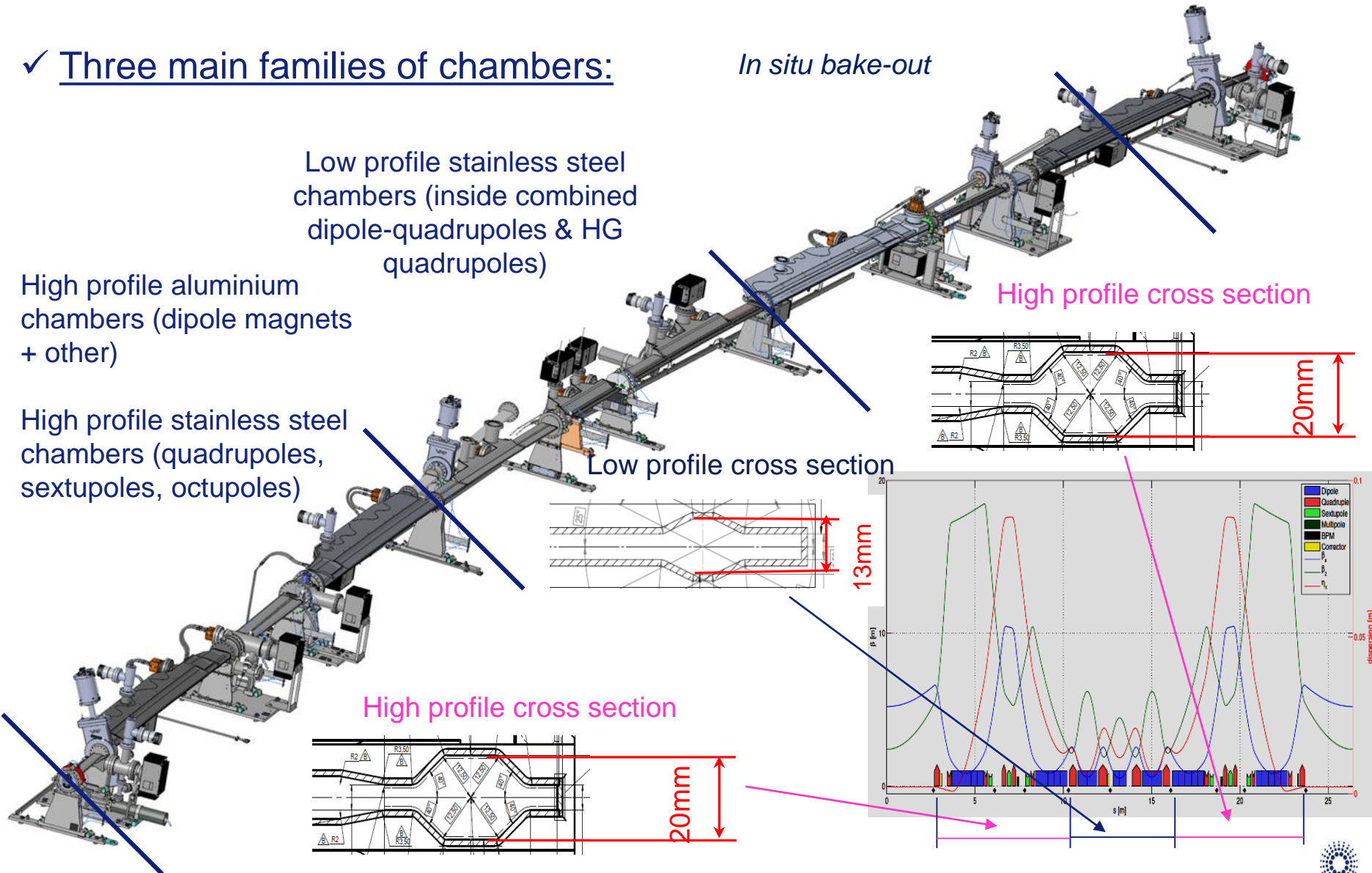
## ✓ Three main families of chambers:

*In situ bake-out*

Low profile stainless steel chambers (inside combined dipole-quadrupoles & HG quadrupoles)

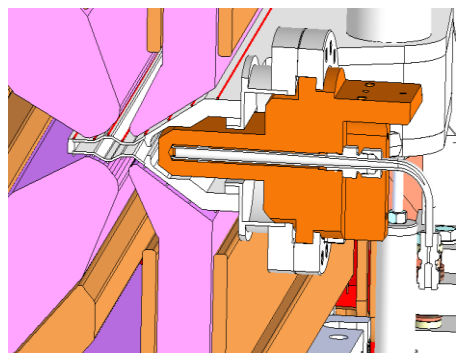
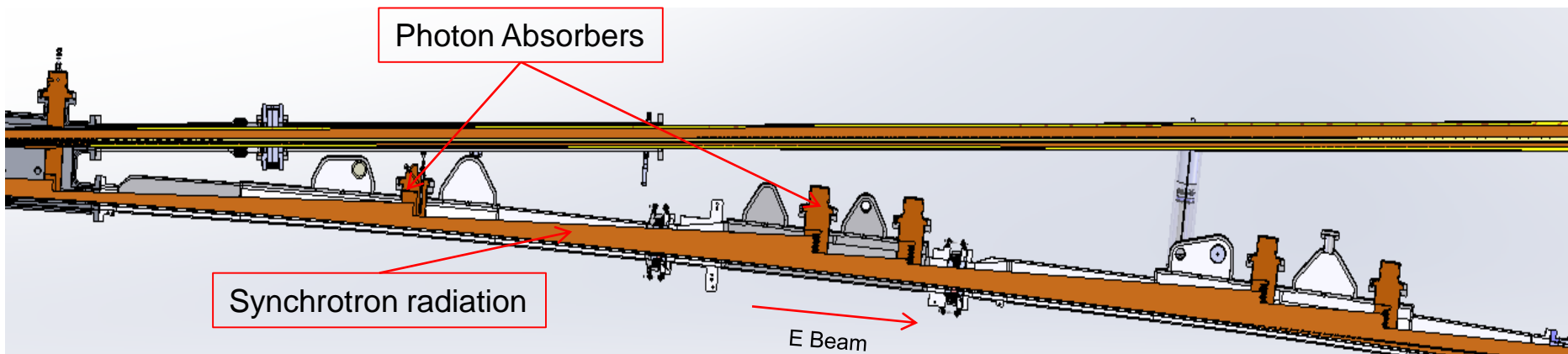
High profile aluminium chambers (dipole magnets + other)

High profile stainless steel chambers (quadrupoles, sextupoles, octupoles)



# PHOTON ABSORBERS

- ~391 absorbers (including crotch absorbers, without injection cell specials)
- Total power to be absorbed: 504.5 kW (30 x 15.795 kW + 2x 15.314) kW
- Power density: 10 to 110 W/mm<sup>2</sup> (normal to beam)
- => moderate power parameters compared to current ESRF
- Scattered radiation blocked in the absorber to avoid chamber cooling



Absorber flange mounted on the ante-chamber

Tight space constraints

- CuCr1Zr as an alternative to Glidcop
- Integrate the CF flange in the CuCr1Zr absorber body (Sharma Sushil idea)

Pre-series delivered,  
absorbers in series production



# BENDING MAGNETS SOURCE: 1- POLE BM, 2-POLE & 3-POLE WIGGLERS

All new projects of diffraction limited storage rings have to deal with:

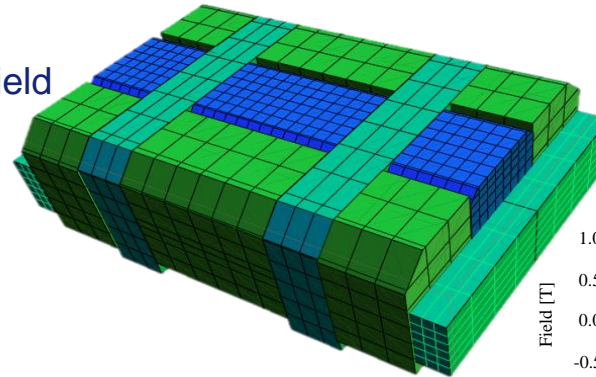
Increased number of bending magnets / cell => BM field reduction

Conflict with hard X-ray demand from BM beamlines

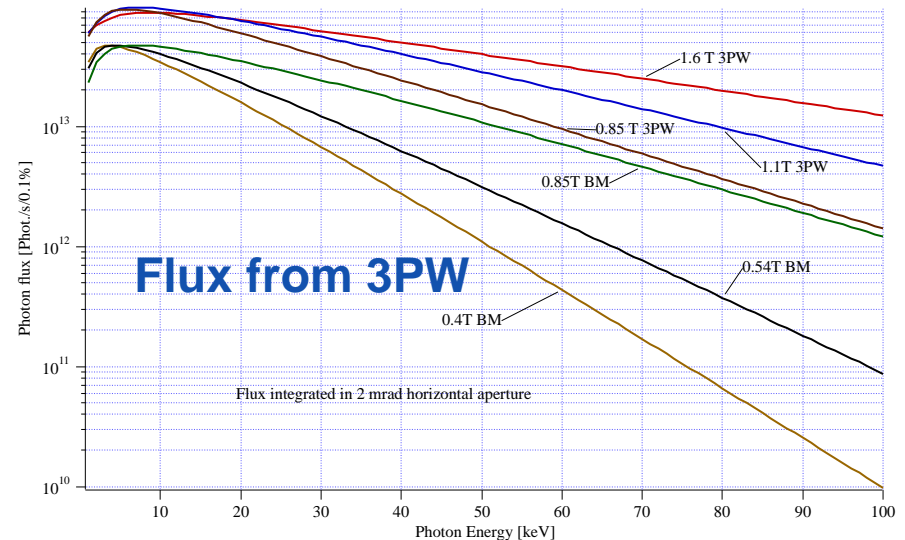
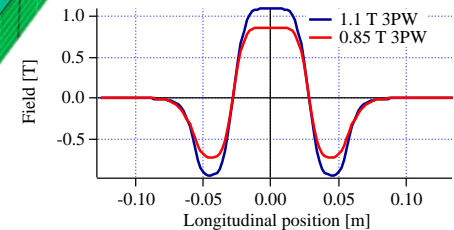
ESRF will go from 0.85 T BM to 0.54 T BM

The BM Sources will be replaced by dedicated 1-Pole short super bend, 2-Pole or 3-Pole Wigglers

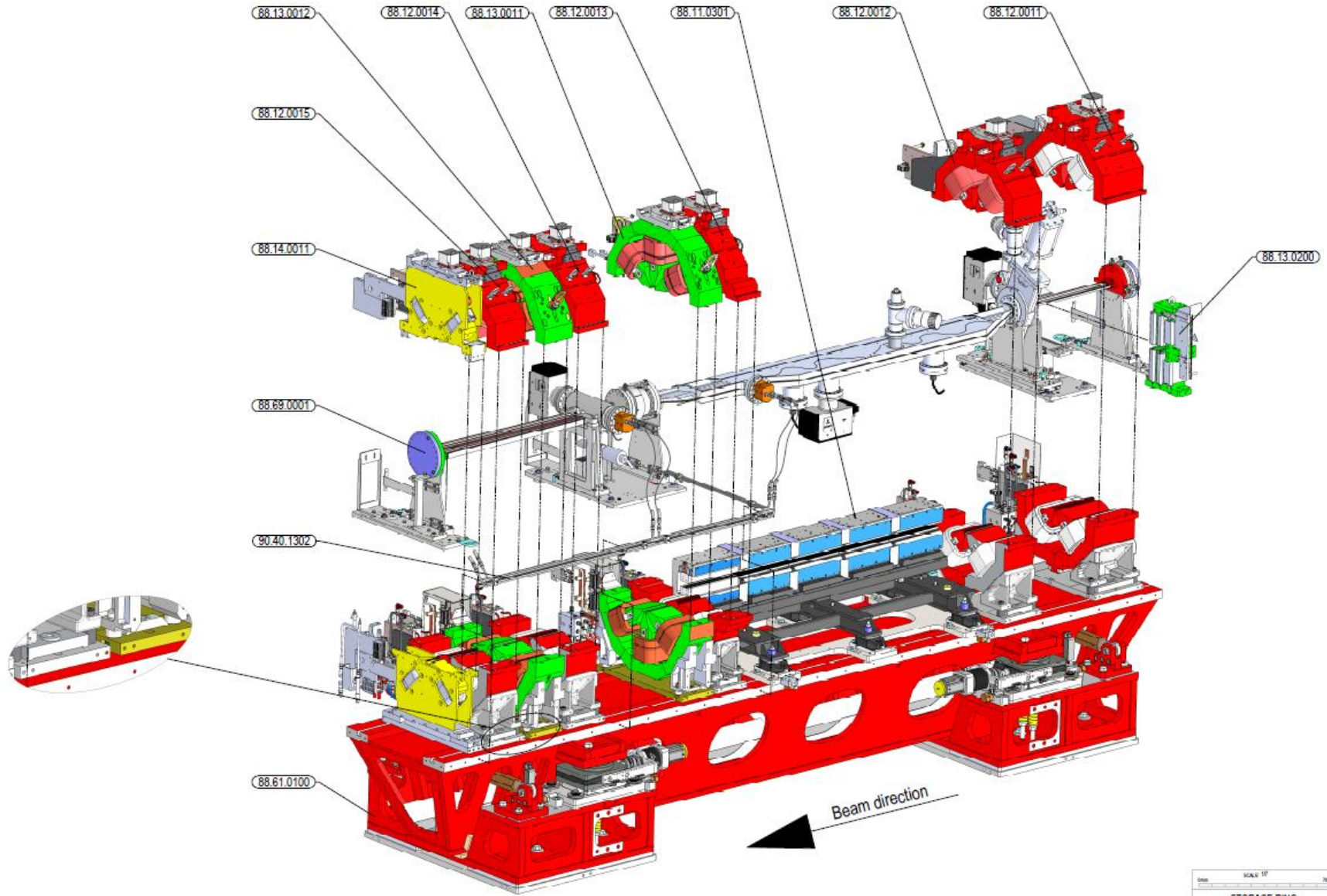
- Field Customized
- Large fan with flat top field
- 2 mrad feasible for 1.1 T 3PW
- Mechanical length  $\leq 150$  mm
- Source shifts longitudinally by  $\sim 3$ m
- Source shifts horizontally by  $\sim 1$ -2cm



Half assembly



# COMPLETE GIRDER DISASSEMBLED VIEW





# FULL CELL MOCKUP

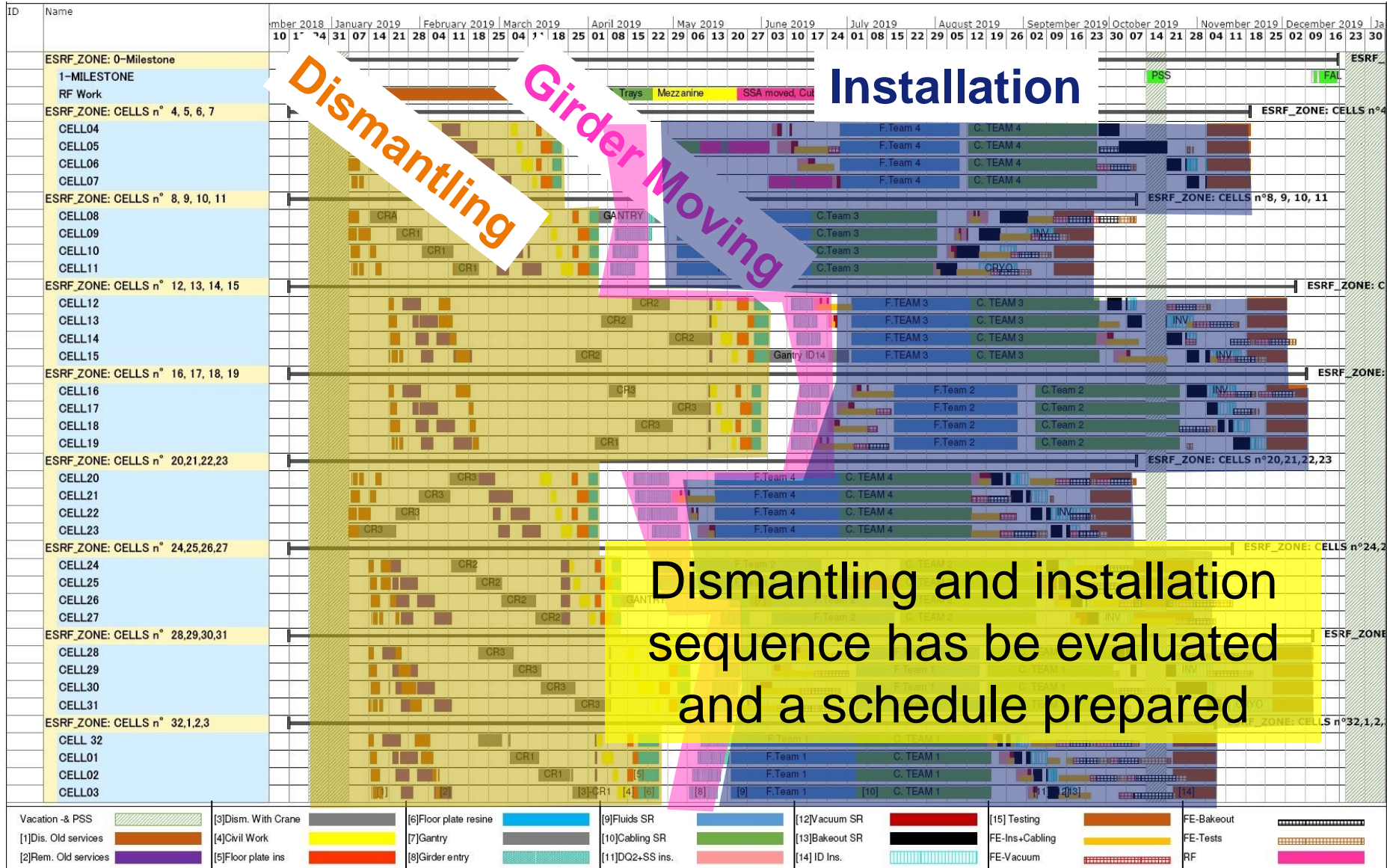


The four girders are now assembled with the pre-series components:

- No major problems encountered with the different components; everything fits together
- Minor modifications required to the suppliers for the series production
  
- The overall assembly procedure has been validated
- Detailed and optimised procedures are under preparation



# DISMANTLING & INSTALLATION PLANNING



# CONCLUSION

## **EBS project running in parallel with ESRF operation**

- **No impact on user operation**
- **Continuation of the development (injector, top-up, cryo undulators,...)**

### *Project execution progression:*

- **Engineering Design virtually completed**
- **Procurement in full swing**
- **Delivery of all pre-series components almost completed**
  - ➔ **Schedule now heavily linked to external manufacturers**
- **Mock-up cell completed**
- **Assembly to be started**
- **Dismantling/installation/commissioning in preparation**

**At this stage, no major show stopper identified.**



MANY THANKS FOR YOUR ATTENTION

