



Normal magnets

From fabrications to magnetic characterisations

JUAS - 2018

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Oral presentations of practicals days at CERN, 12/03/2018

1 Magnets fabrication

- Coil construction
- Yoke construction
- Current analysis
- Magnetic flux
- Coil design
- Cooling

2 Magnetic Measurements

- NMR Probes
- Hall sensors
- Pick-up coils (fluxmeters)
- Field characterisations
- Rotating coil technique

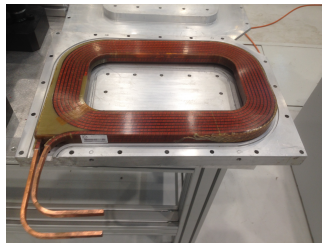
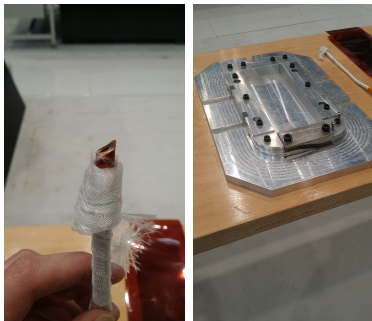
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Coil construction



How it's made

- Coil covered in kapton, glass fiber, then epoxy
- Shape created by bending around a special plate

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Yoke construction



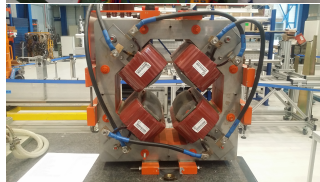
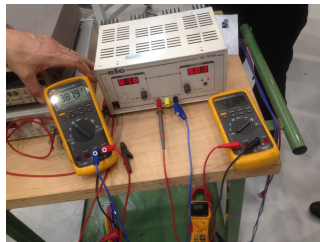
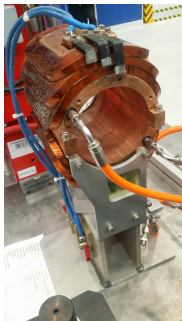
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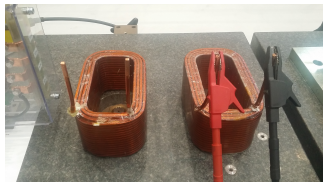
Current analysis



Coil-to-yoke insulation: 1kV, 1,5nA
⇒ 500 GΩ

Coil resistance : 478,7 mΩ

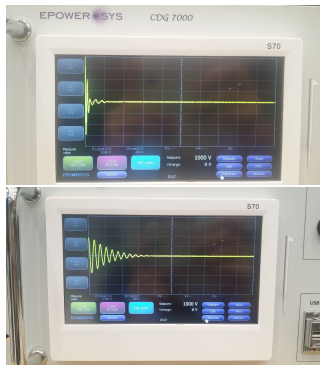
Current analysis



Comparison of 2 coils

Discharge in the coil, observe output current

difference between coils let us know which one is damaged



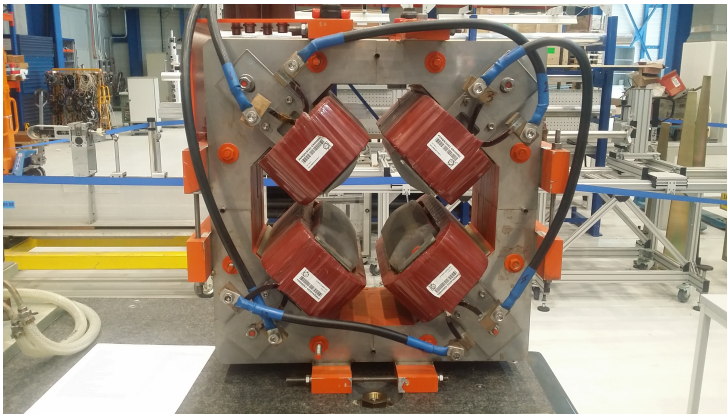
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Magnetic flux



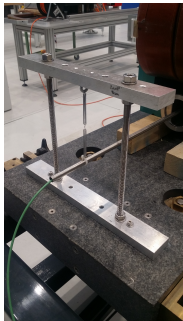
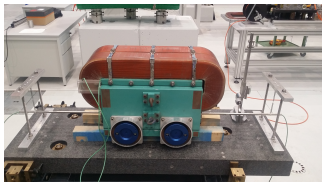
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Coil design



- $F = ILB = k \Delta h$

- $B = \frac{k\Delta h}{IL_{mag}}$

- $B = 0,2292 \text{ T}$

- $N = \frac{Bh}{2I\mu_0\eta}$

- $N = 1063 \text{ tours}$

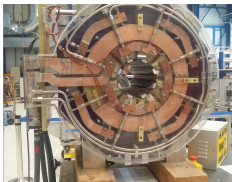
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Cooling



- $P = U \times I$

- $P = 24,37 \times 303 = 7,384 \text{ kW}$

- $P = \frac{\Delta Q}{t} = c_p \Delta T D_m$

- $\Delta T = \frac{P}{c_p D_m}$

- $\Delta T = 19,271 \text{ K for 2 coils}$

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Figure: NMR Probe with acquisition

Characteristics

- $F_{RES} = \gamma B$
- 1 PPM sensibility ($10^{-7} T$)
- Precalibrated by builder
- Temperature sensitive
- Slow measurement !

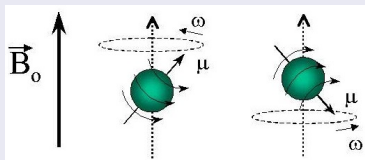


Figure: NMR principle

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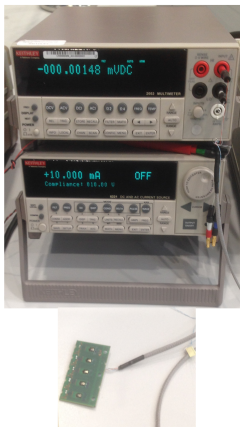


Figure: Hall probe with acquisition

Characteristics

- $V_H = GR_H IB \cos\theta$
- sensibility of 10^{-3} to 10^{-4} V
- Can measure varying fields
- Works at low temperatures
- Temperature calibrated

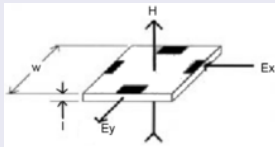


Figure: Hall probe principle

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Pick-up coils (fluxmeters)

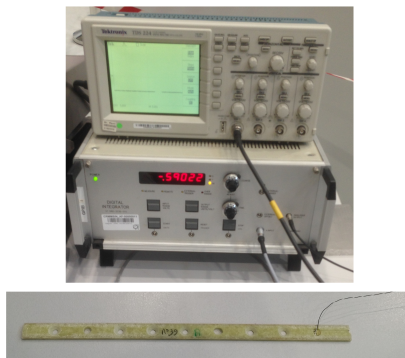


Figure: Pick-up coil with acquisition

Characteristics

- $V(t) = -\frac{d\Phi}{dt} = -\frac{d}{dt} \left[\int_S B \cdot dS \right]$
- sensibility of 10^{-3} to 10^{-4} V.s
- Needs an integrator
- Needs movement / varying field
- Uses induction law

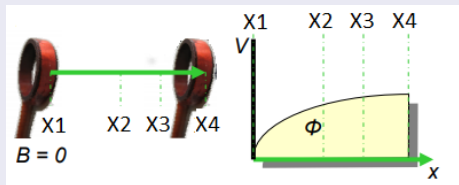


Figure: Fluxmeter principle

Comparison

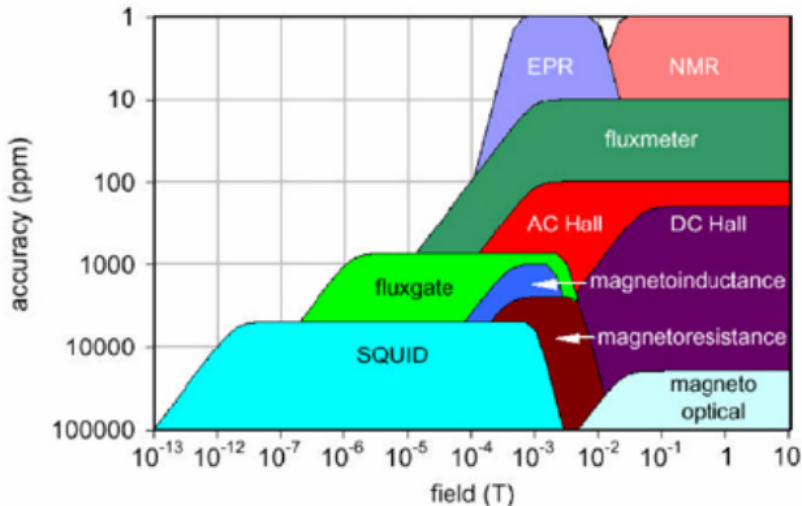


Figure: Comparison of all technique's sensitivities and maximal field

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Field characterisations



Figure: Magnet that has been characterised during the 2nd part of the practical

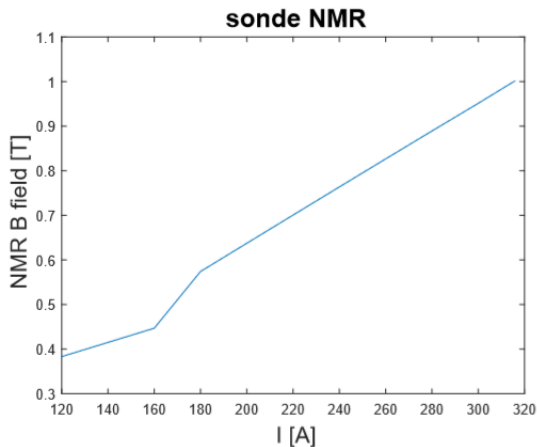


Figure: Curve obtained with the NMR probe absolute [B] measurements

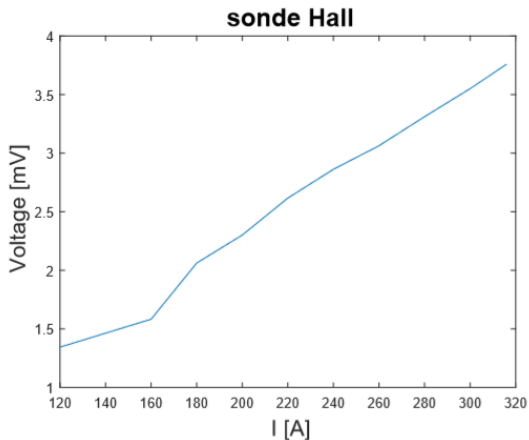


Figure: Curve obtained with the Hall probe [V] measurements

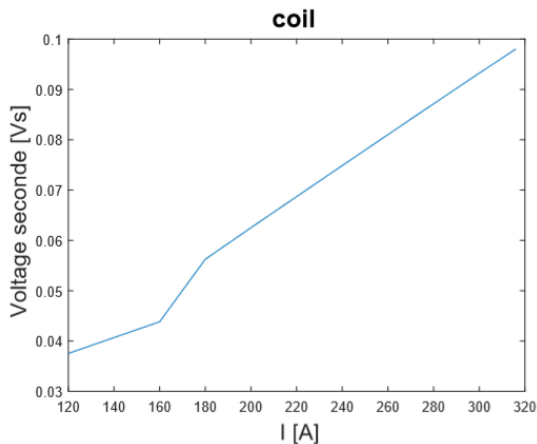


Figure: Curve obtained with the Pick-up coil [V.s] measurements

Results comparaison

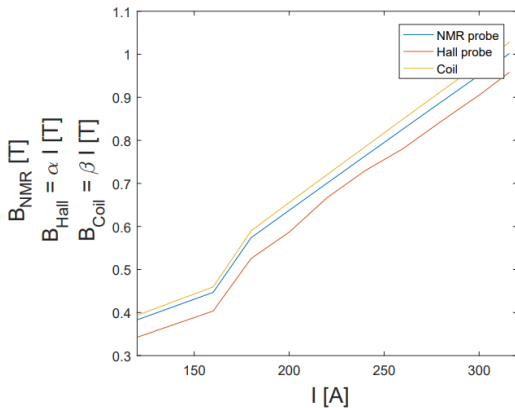


Figure: Adjusted curves obtained in magnetic field [B] units with the 3 techniques

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Rotating coil technique

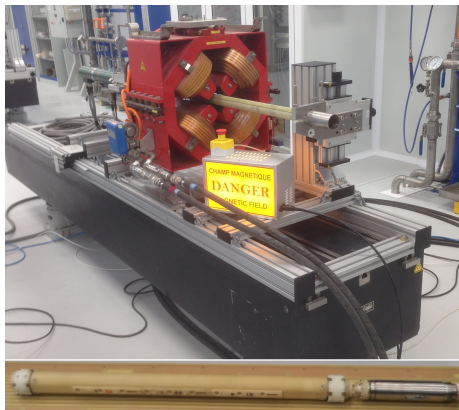


Figure: Rotating coil on a test bench with a quadrupole

Characteristics

- 1,2 meter long coils on rotating shafts
- 5 coils superposed on all the height
- Extremely sensitive in position and field
- Measures the magnetic center position
- Determines the higher order fields induced by poles positioning

Rotating coil technique

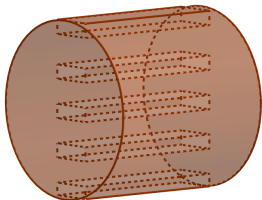


Figure: Structure of the rotating coil

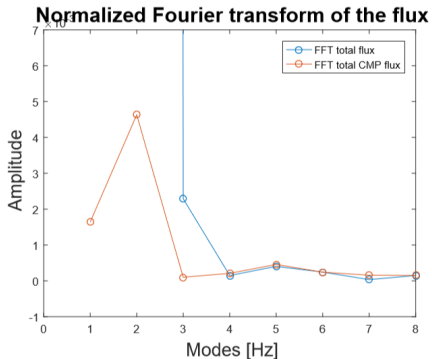


Figure: Modes excited by a missalignment (on magnetic center)

THANK YOU
FOR YOUR ATTENTION