

PAUL SCHERRER INSTITUT



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Accelerator Controls

JUAS 2017

Why talking about Accelerator Controls?

Soon in the future (and once upon a time):
Scientist **Dr. Example Guy** wants to do
VeryImportantMeasurement_OneDotOne
for that he creates some actuators and detectors
Super_Creative_HardwareSolution
puts it into the accelerator
and calls the Controls Group
“Please make it run”.

I want to teach you a
minimum awareness about the control
system that «runs» the accelerator ...



Table of Content



- What is an Accelerator Control System?



- Accelerator Control Systems Architecture



- Examples of Control Systems



- Control System Parts and Pieces



- Borderlands of Control Systems



- Conclusion



What is an Accelerator Control System?

Searching Wikipedia:

The image is a collage of overlapping Wikipedia article snippets. The top-most snippet is for "Control system (disambiguation)", showing navigation tabs for "article", "discussion", "edit this page", and "history". Below it, a snippet for "Industrial control system" is visible. A larger snippet in the center is for "Control theory", which includes a navigation bar with "WIKIPEDIA The Free Encyclopedia" and a sidebar with links like "Main page", "Contents", "Featured content", "Current events", "Random article", "Donate to Wikipedia", "Wikipedia store", and "Interaction". The main text of the "Control theory" snippet states: "From Wikipedia, the free encyclopedia (Redirected from Control Theory). This article is about control theory in engineering. For control theory in linguistics, see control (linguistics). For control theory in psychology and sociology, see control theory (sociology) and Perceptual control theory. Control theory in control systems engineering deals with the control of continuously...". Below this, another snippet for "Automation" is shown, with navigation tabs for "Article" and "Talk", and the text "From Wikipedia, the free encyclopedia". At the bottom, a snippet contains the text: "The experiments conducted with particle accelerators are not regarded as part of accelerator".



What ~~is~~ ^{does} an Accelerator Controls System (1/6)

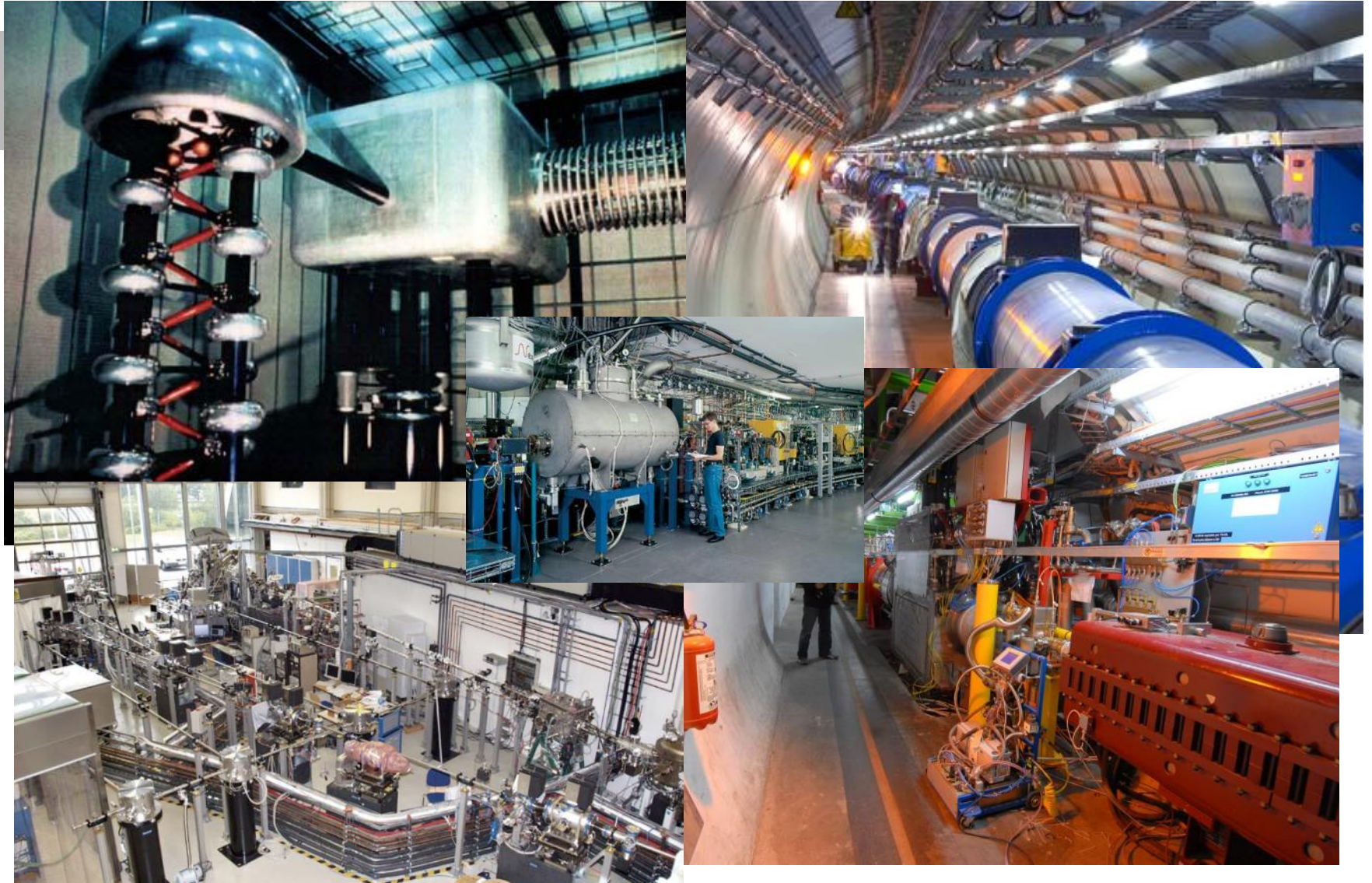
- Controls the accelerator (Source, Magnets, RF)
- Provides diagnostics information (BPMs, Cameras)
- Monitors environment (Vacuum, Temperature)
- Feedback programs for beam parameters (orbit feedback)
- Makes “the machine” running and controllable ...

... reliable, with good performance, flexible ... economical
safe (without producing black holes and destroying the
world)



What does an Accelerator Control System? (2/6)

Controls the accelerator hardware:





What does an Accelerator Control System? (3/6)



Make the accelerator controllable
... from a Control Room
... using Computer Systems

RF control Panel

File Info Switch_all Striptools expert_panels

RF control panel I'm alive

ABORF-A0 set target state RF ON = RF ON first fault
voltage +509.4 kV 523.6 kV none
phase shifter +66.8 degree 66.8 degree acknowledge

ARIRF-A1 set target state RF ON = RF ON first fault missing signals
set voltage +509.4 kV 523.6 kV none
phase shifter -138.0 degree 138.0 degree acknowledge

ARIRF-A2 set target state RF ON = RF ON first fault missing signals
set voltage +531.6 kV 524.3 kV none
phase shifter -100.0 degree 100.0 degree acknowledge

ARIRF-A3 set target state RF ON = RF ON first fault missing signals
set voltage +538.5 kV 522.5 kV none
phase shifter +11.0 degree 11.1 degree acknowledge

ARIRF-A4 set target state RF ON = RF ON first fault missing signals
set voltage +528.4 kV 526.9 kV none
phase shifter -177.4 degree 177.4 degree acknowledge

Digital Phase Shifter: main storage ring phase +145 degree readback 145 degree move STOP



Ring Magnets: Focusing Quad Families

File	Setup	Channels	Info	All Magnets	Help
ARIMA-QLDHI-SET	+52.2750 A	=	52.2753	On	Status Group
ARIMA-QLDWH-SET	+52.4055 A	=	52.4044	On	Status Group
ARIMA-QLCH1-SET	+80.2546 A	=	80.2546	On	Status Group
ARIMA-QLCW1-SET	+90.2245 A	=	90.2220	On	Status Group
ARIMA-QLF1-SET	+84.8682 A	=	84.8693	On	Status Group
ARIMA-QLH1-SET	+95.1229 A	=	95.1215	On	Status Group
ARIMA-QLH1-043-SET	+90.1322 A	=	90.1291	On	Status Group
ARIMA-QLH1-053-SET	+100.3653 A	=	100.3670	On	Status Group
ARIMA-OMBH1-SET	+39.0392 A	=	39.0372	On	Status Group
ARIMA-OMBW1-SET	+39.1271 A	=	39.1257	On	Status Group
ARIMA-OMCH1-SET	+89.7495 A	=	89.7516	On	Status Group

Top-up & Filling Control <@slsc06>

Injection mode: TOP-UP

Current threshold: 350.08 mA

Current deadband: 1.80 mA

Linac trigger: TRIG OFF (351.4)

First Bucket Train: 0

Last Bucket Train: 389

Isolated Bucket: 465

Camshaft Mode: Regular

Number of shots: 5.0

Reset BCKTS

power save mode

topup-save

Delay 0.0

Expert Panels: PARAMS, APD, CALIB

Ref Pattern: Default, Camshaft, File, Comb

Enable/Disable: FDBK-STOP, FDBK-RUN

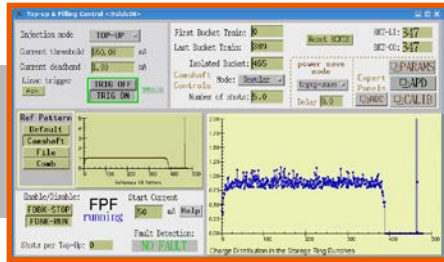
Start Current: 50 mA

Fault Detection: NO FAULT

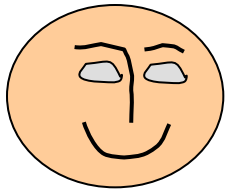
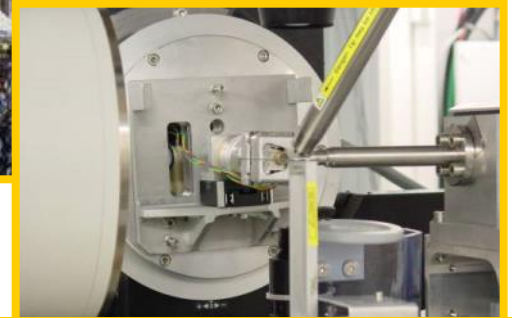
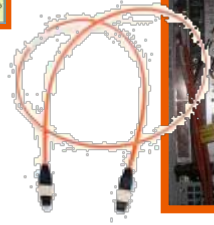
Shots per Top-Up: 0



What does an accelerator control system? (4/6)



Control System

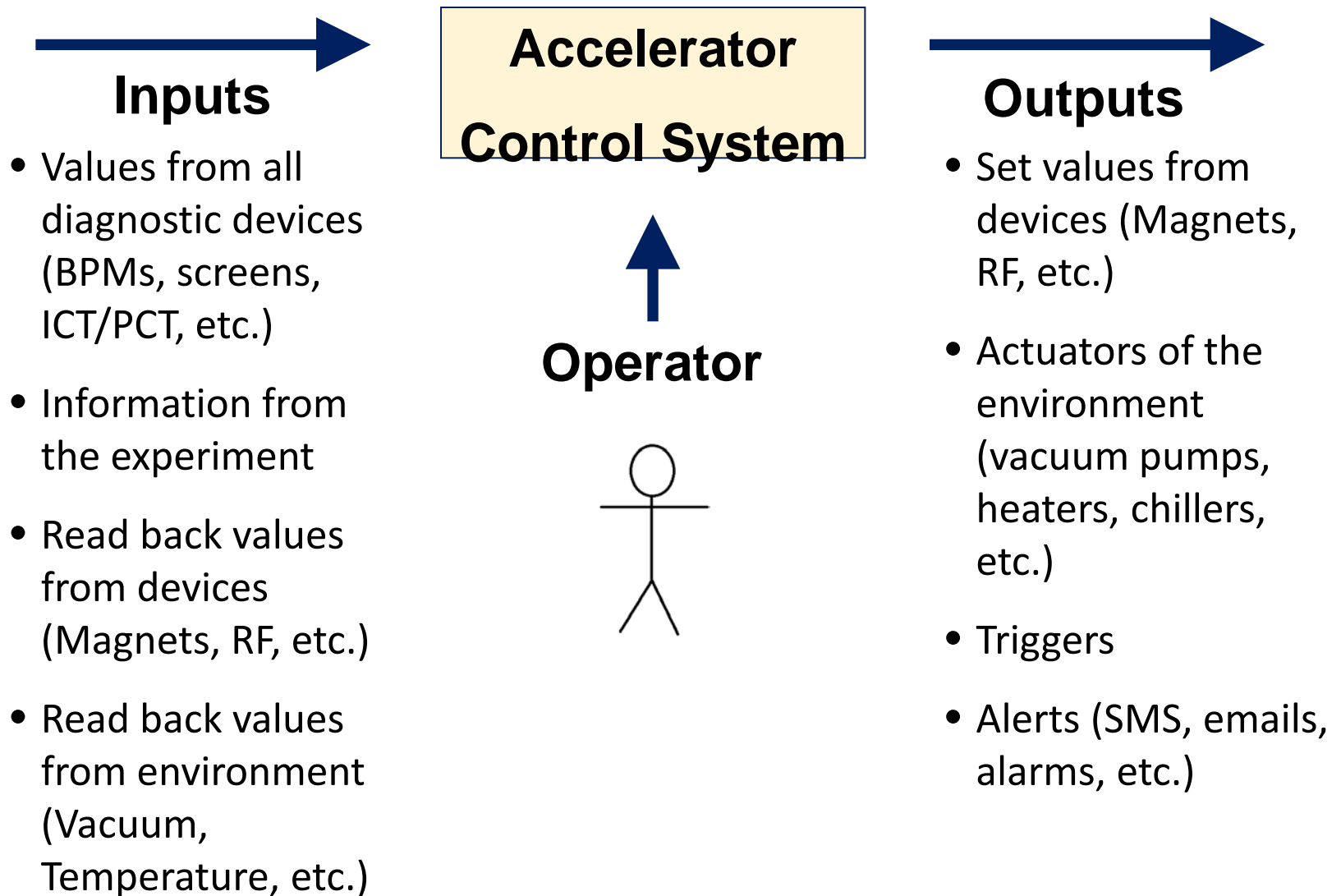


Operator
in Control Room



The control system connects the operator with the accelerator.

What does an Accelerator Control System? (5/6)





The **Accelerator Control System**

- does provide a keyhole view on the accelerator
- is the only way to access any component remotely





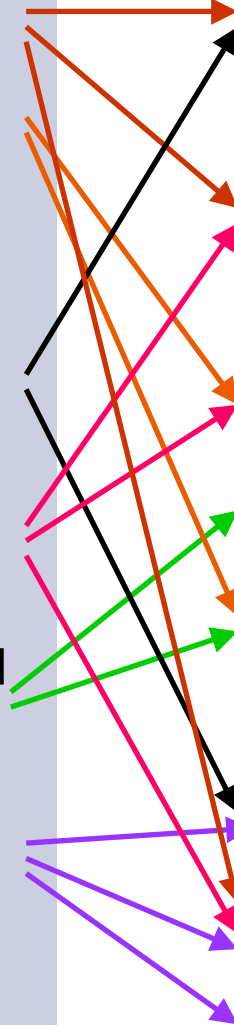
Who uses an Accelerator Controls System

Who they are

What they want from the system

- Accelerator Physicists
- Operators (technical Staff, in most cases no theoretical background knowledge)
- System Experts (Vacuum Experts, RF Group, ...)
- Experiment Users (not necessary Physicists)
- Sponsors (Politicians, General Public, etc.)
- Control System Specialists (Computer Scientists, Physicists, Nerds)

- Access to ALL functions of the hardware (full control)
- Implementation of complex algorithms
- Easy and intuitive usage
- Low cost, low manpower
- Safe usage and reliable alarm handling
- Easy maintainable
- Easy extensible
- **fun**



What is the Technical Environment?

Control Systems (one way or another) have to deal with ...

- **Distributed** end points and processes
- **Data Acquisition** (front end hardware)
- **Real-time** needs (where necessary)
- **Process control** (automation, feedback, PID controller)
- **Central Services** (Archive, Databases, Name Resolution)
- **Data transport** (control system protocol, network)
- **Security** (who's allowed to do what from where?)
- **Time synchronization** (time stamps, cycle ids, etc.)

that is:

Computers (in different flavors) and
Computer Environment

What is an Accelerator Controls System

Definition:

An **Accelerator Control System** is a **computer environment** that allows **remote access** to the accelerator hardware with a lot of **different functionality** to satisfy the requirements of several **different user groups**.

In addition a modern
Accelerator Control System:
tries to unify the access to different
hardware
(one way to rule them all)

Beam	Control	Channel	Mode	IP Address	Port	Access	Control
PSYCHE-01-01-01	PSYCHE-01-01-01	PSYCHE-01-01-01	PSYCHE-01-01-01	192.168.1.1	8080	OK	Control
PSYCHE-01-01-02	PSYCHE-01-01-02	PSYCHE-01-01-02	PSYCHE-01-01-02	192.168.1.2	8080	OK	Control
PSYCHE-01-01-03	PSYCHE-01-01-03	PSYCHE-01-01-03	PSYCHE-01-01-03	192.168.1.3	8080	OK	Control
PSYCHE-01-01-04	PSYCHE-01-01-04	PSYCHE-01-01-04	PSYCHE-01-01-04	192.168.1.4	8080	OK	Control
PSYCHE-01-01-05	PSYCHE-01-01-05	PSYCHE-01-01-05	PSYCHE-01-01-05	192.168.1.5	8080	OK	Control
PSYCHE-01-01-06	PSYCHE-01-01-06	PSYCHE-01-01-06	PSYCHE-01-01-06	192.168.1.6	8080	OK	Control
PSYCHE-01-01-07	PSYCHE-01-01-07	PSYCHE-01-01-07	PSYCHE-01-01-07	192.168.1.7	8080	OK	Control
PSYCHE-01-01-08	PSYCHE-01-01-08	PSYCHE-01-01-08	PSYCHE-01-01-08	192.168.1.8	8080	OK	Control
PSYCHE-01-01-09	PSYCHE-01-01-09	PSYCHE-01-01-09	PSYCHE-01-01-09	192.168.1.9	8080	OK	Control
PSYCHE-01-01-10	PSYCHE-01-01-10	PSYCHE-01-01-10	PSYCHE-01-01-10	192.168.1.10	8080	OK	Control



0110001010001001



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- What is an Accelerator Control System?



- Accelerator Control Systems Architecture



- Examples of Control Systems



- Control System Parts and Pieces



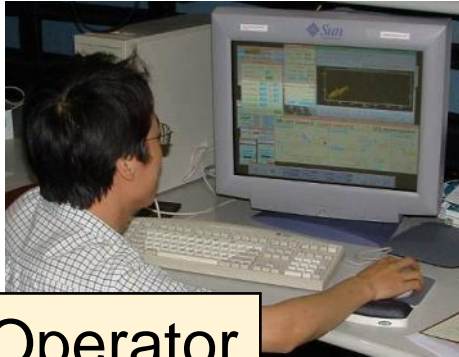
- Borderlands of Control Systems



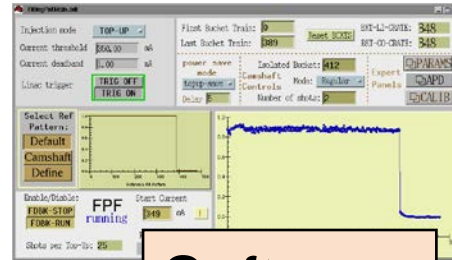
- Conclusion



Requirements of an Accelerator Control System



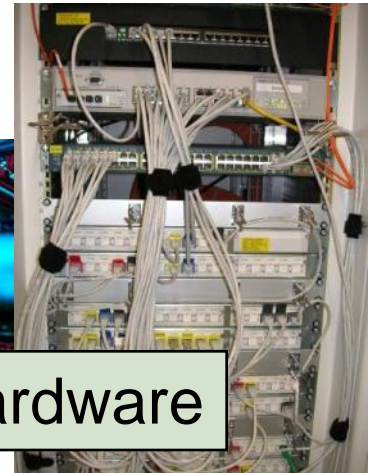
Operator



Software



Hardware



- reliable
- good performance
- flexible
- easy maintenance



Experiment Scientist

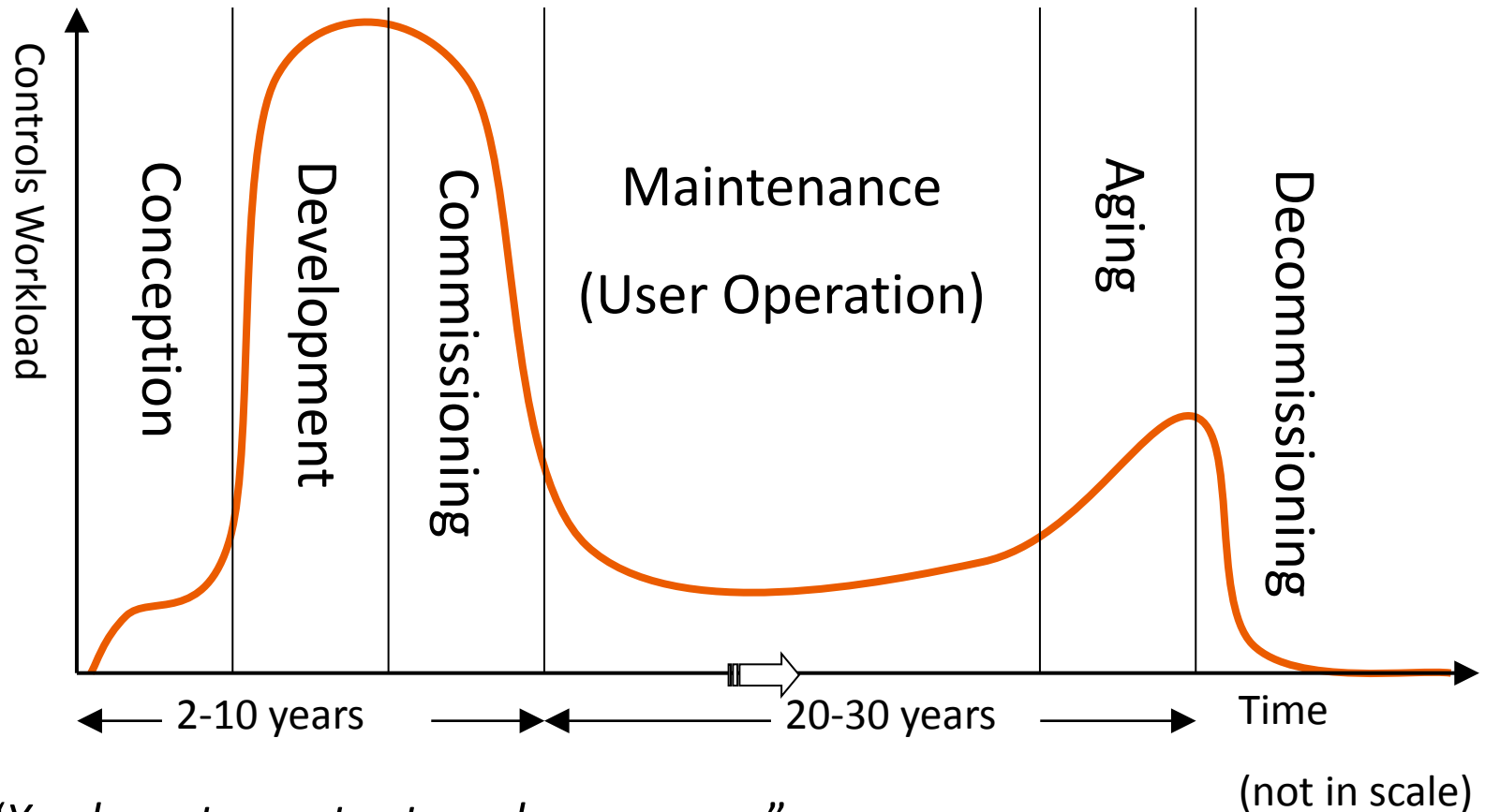


Accelerator



Why is easy Maintenance important?

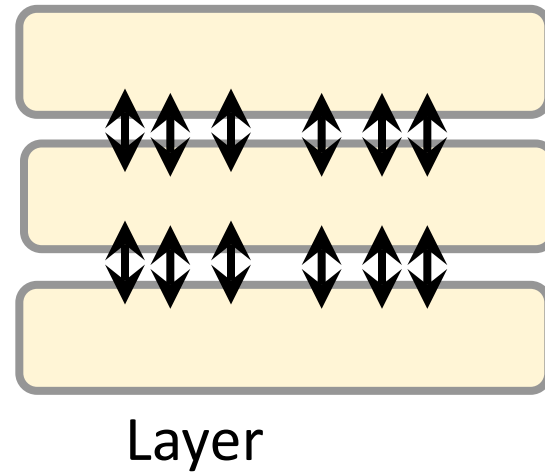
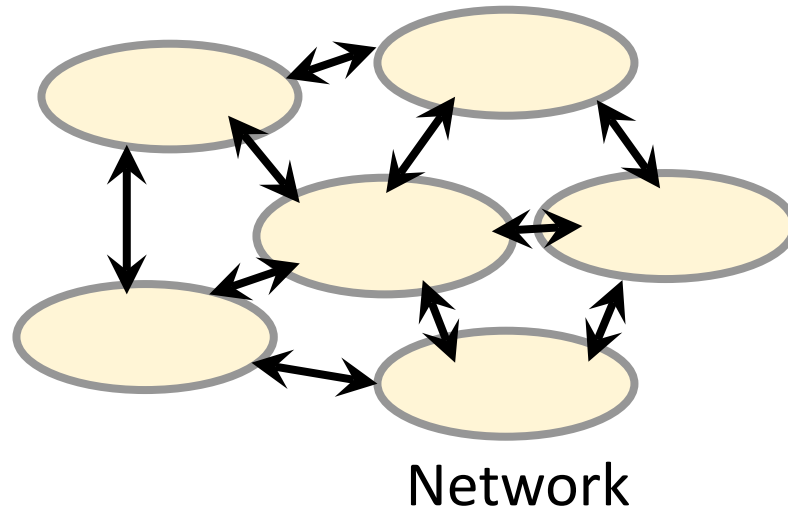
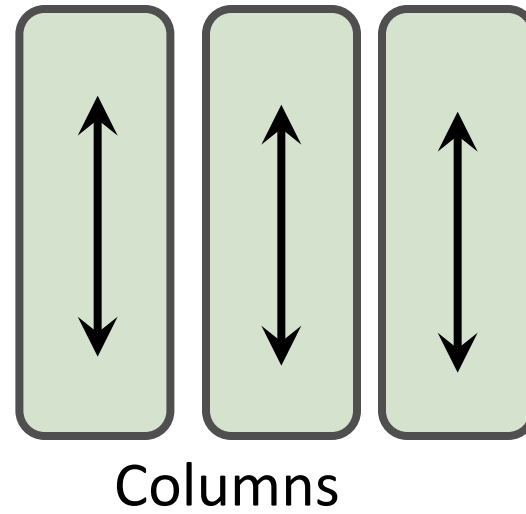
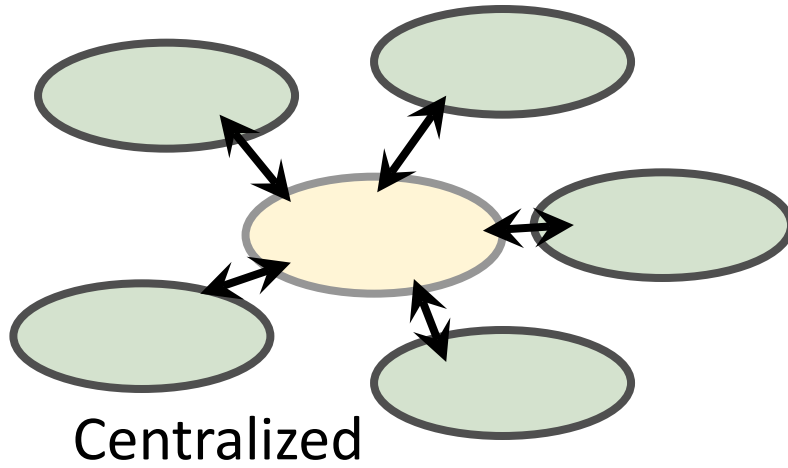
Controls System Lifecycle:



- “You have to run to stay where you are”
- Workload never got to zero during accelerator lifetime
- Normal accelerator lifetime ~ 30 to 40 years

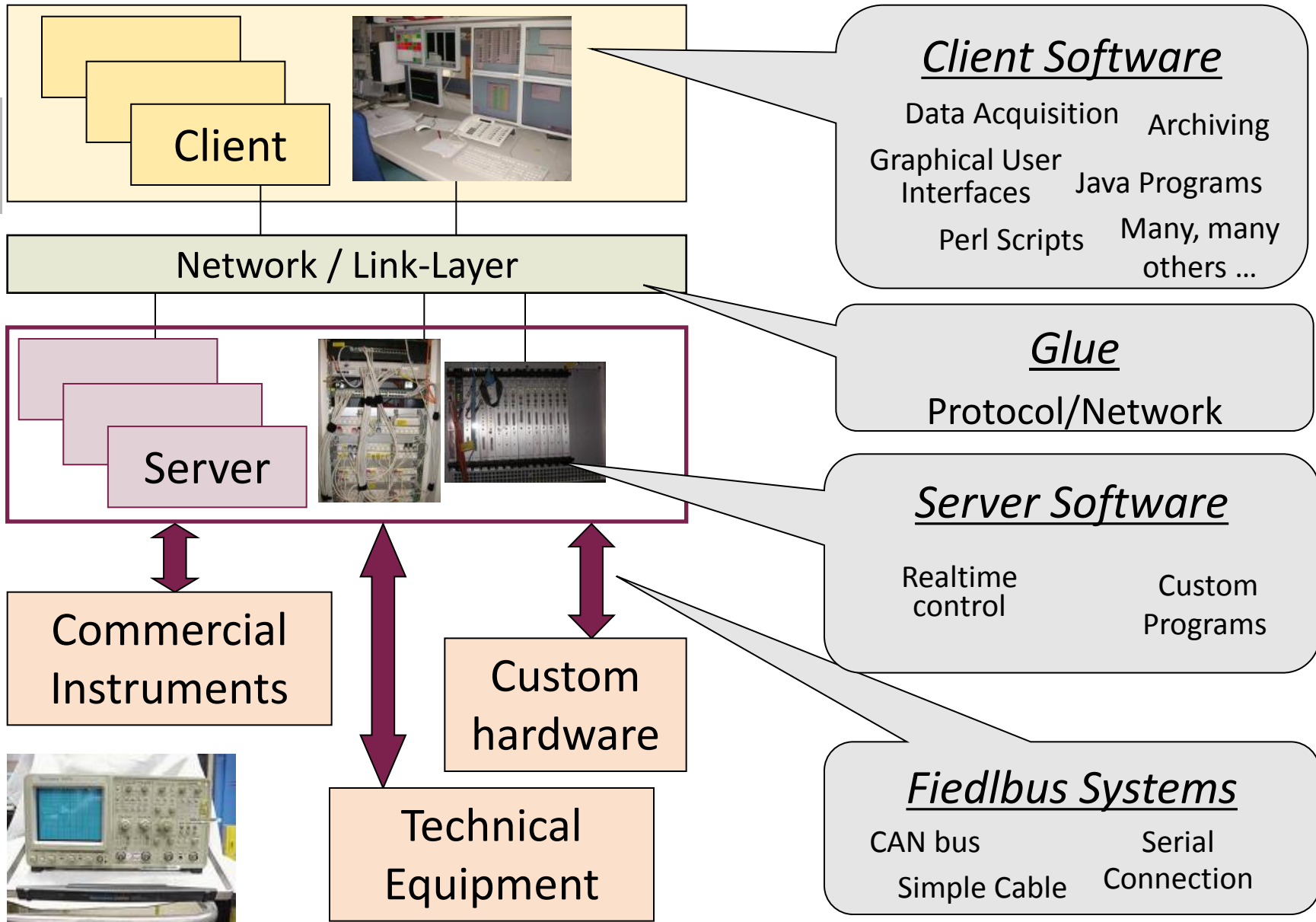


Possible Architectures





(Standard) Control System Layer Model



Where is Physics in there?

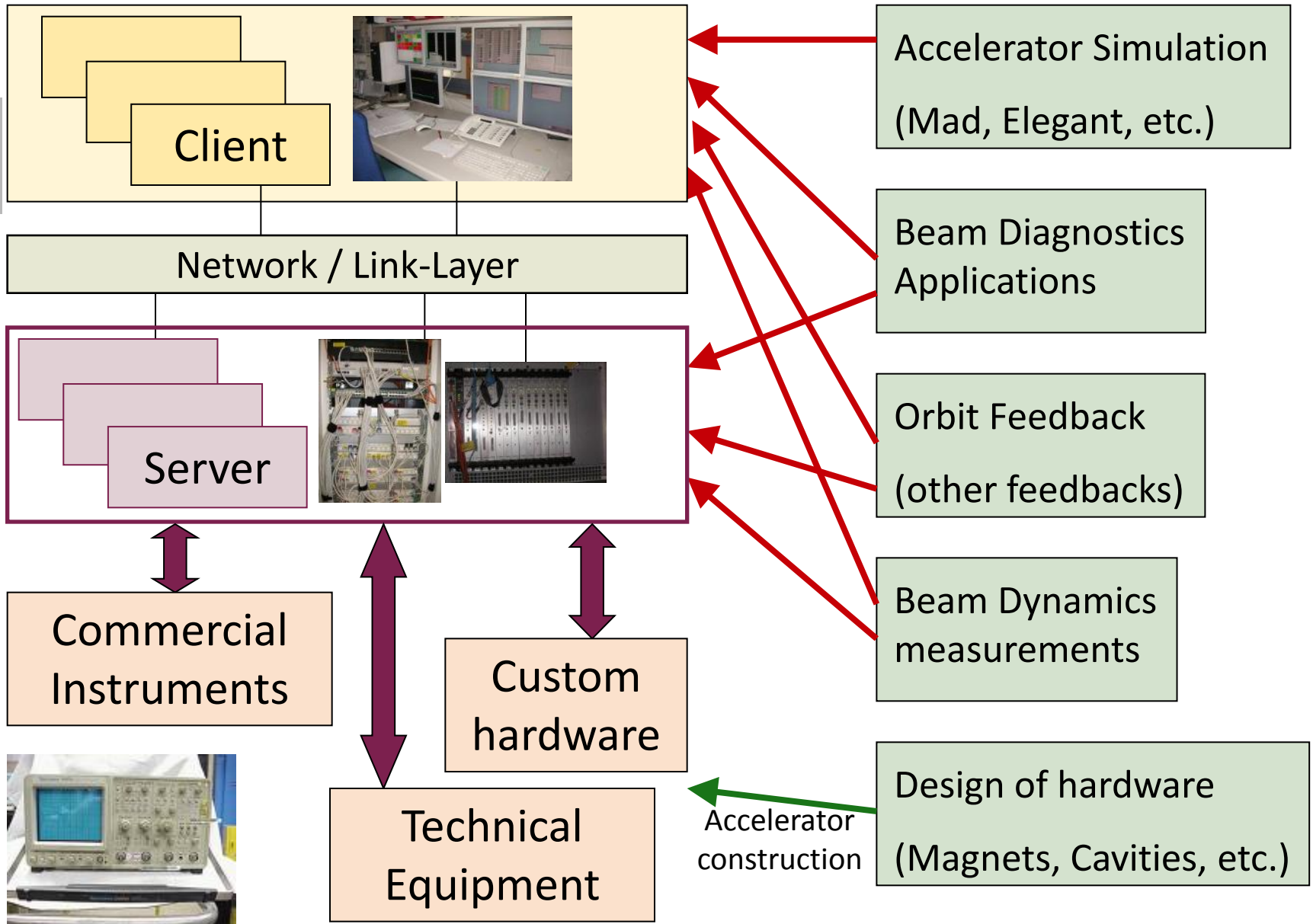


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- Accelerator Control Systems Architecture



- Examples of Control Systems



- Control System Parts and Pieces



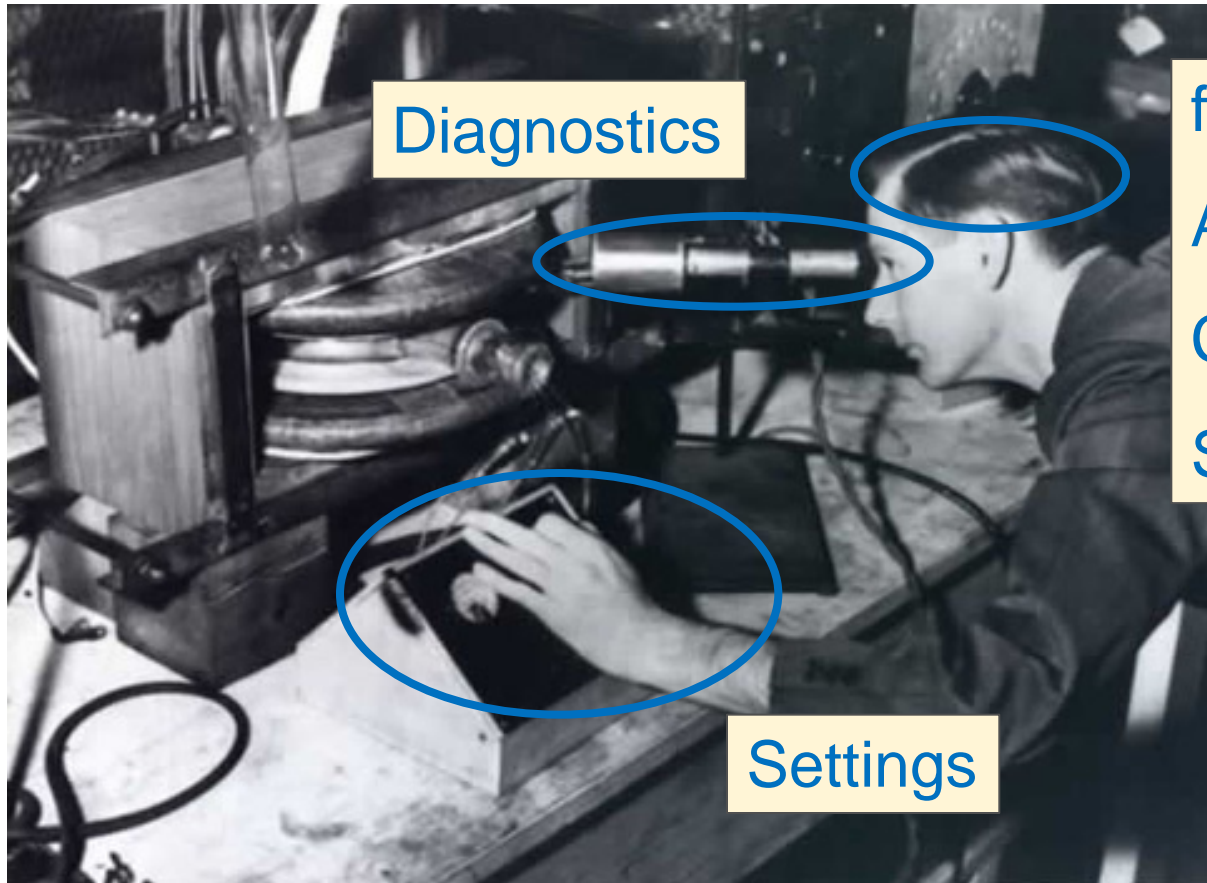
- Borderlands of Control Systems



- Conclusion



History of Accelerator Controls (1/3)



first
Accelerator
Control
System

Donald Kerst with the first betatron, invented at the University of Illinois (USA)
in 1940



History of Accelerator Controls (2/3)



AGS control room, circa 1966





History of Accelerator Controls (3/3)

International Conference on Accelerator and Large Experimental Physics Control Systems (ICALEPCS)

First held in 1987 in Villars-sur-Ollon (Switzerland), hosted by CERN.

The term "Control Systems" in ICALEPCS is broadly interpreted to include:

- all components or functions, such as processors, interfaces, field-busses, networks, human interfaces, system and application software, algorithms, architectures, databases, etc.
- all aspects of these components, including engineering, execution methodologies, project management, costs, etc.



October 5-11, 2019, New York, NY, USA
hosted by BNL



Solutions: Different Control System Examples

System Name:

EPICS
TANGO



Collaborations:
Used at more than one Lab

Pro:
Bugs are already found

Contra:
Complicated to adapt
to your problems

DOOCS
ACS



Single Site Systems:
Developed and used in one Lab

Pro:
Your problems solved
perfectly

Contra:
You are on your own
(no one can help)

SCADA
(WINCCOA)



Commercial System

Pro:
Outsource your problems

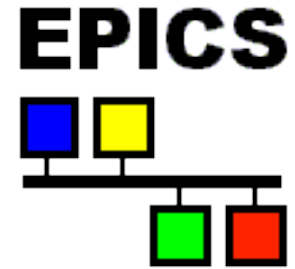
Contra:
Expensive



What is EPICS?

- **EPICS (Experimental Physics and Industrial Control System)**

- is a set of software tools and applications
- supports distributed control systems for large research facilities like accelerators
- uses Client/Server and Publish/Subscribe methods
- uses the Channel Access (CA) network protocol



- In 1989 started a collaboration between Los Alamos National Laboratory (GTA) and Argonne National Laboratory (APS) (Jeff Hill, Bob Dalesio & Marty Kraimer)

GTA: Ground Test Accelerator
APS: Advanced Photon Source

- More than 150 licenses agreements were signed, before EPICS became Open Source in 2004



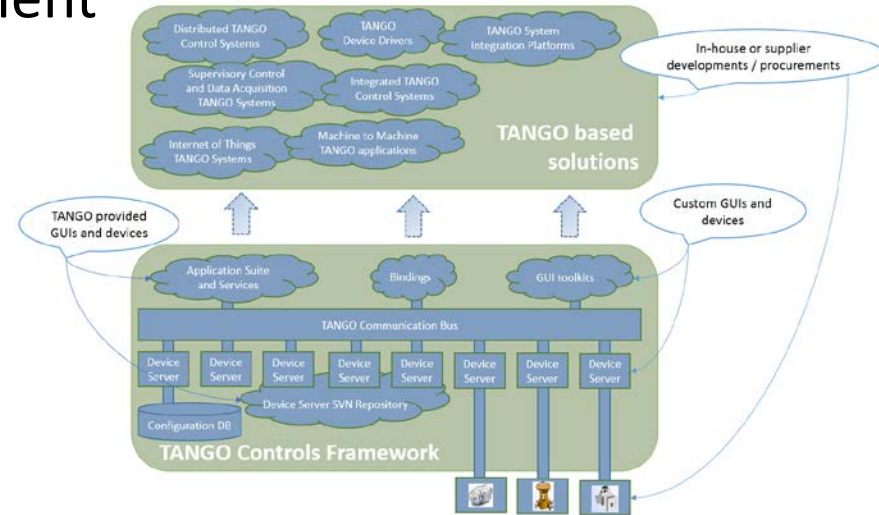
Who uses EPICS (Very Incomplete List)?



What is Tango?



- **TANGO (TAco Next Generation Objects)**
 - is a strictly object oriented toolbox for Control System development
 - is a set of software tools and applications
 - supports distributed control systems for accelerators



- Started in 2001 with three collaborators, now there are 15



Who is using Tango?

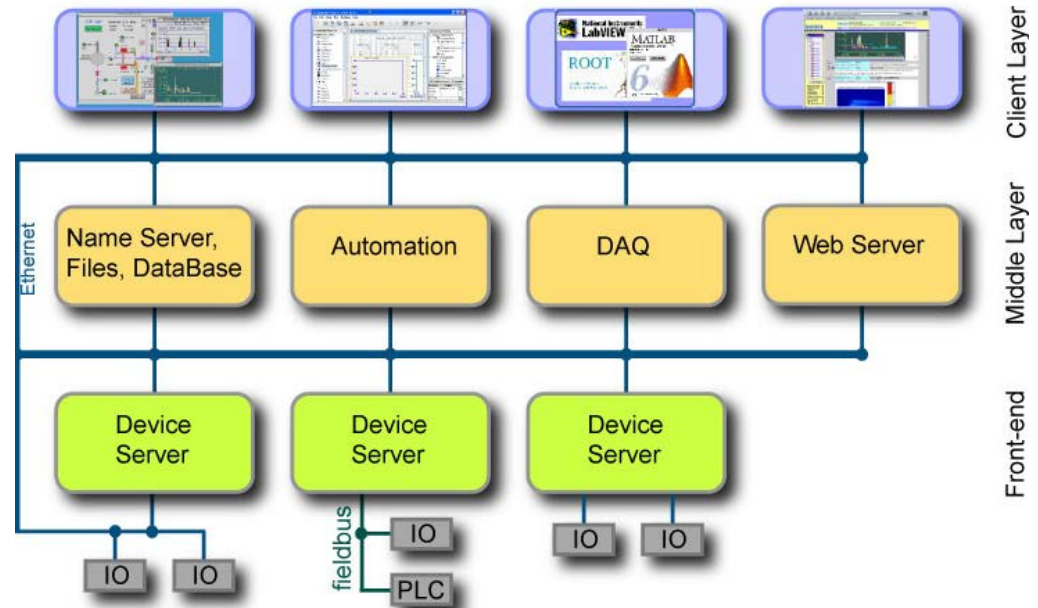




What is DOOCS (at DESY)?

DOOCS (Distributed Object Oriented Control System)

- strictly object oriented system design (C++ and Java)
- Class libraries as building blocks



- Build for FLASH, now used as well for European XFEL

<http://tesla.desy.de/doocs/index.html>



What is PVSS now WinCC-OA (at CERN)?



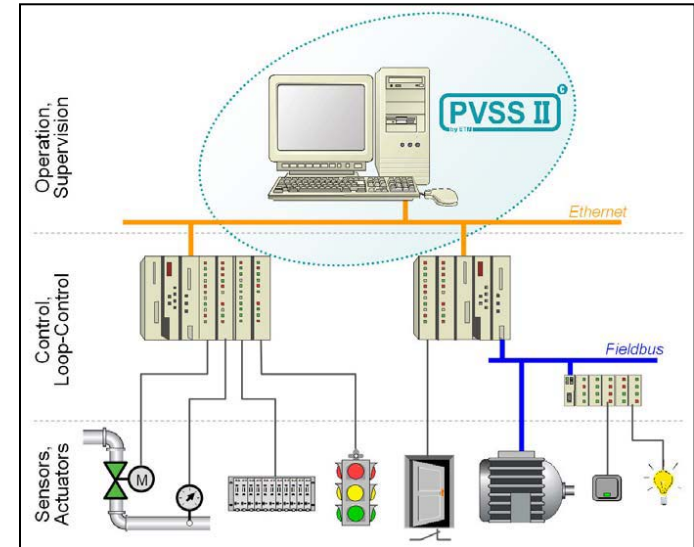
PVSS II (Prozessvisualisierungs- und Steuerungssystem 2)

–is an industrial SCADA product from the Austrian company ETM (bought by Siemens AG in 2007)

New name: **WinCC-OA**

SCADA = Supervisory Control And Data Acquisition

(commercial software systems used extensively in industry for the supervision and control of industrial processes)



<http://www.etm.at/>

<https://readthedocs.web.cern.ch/display/ICKB/WinCC-OA+Service>

- At DESY:
Tango, EPICS, and DOOCS mixed
- At PSI:
ACS – EPICS migration
- At PSI (former SLS beamline):
Tango beamline at EPICS accelerator
- There are gateways between the systems



By Evan Swigart

The choice for one system is not exclusive

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- What is an Accelerator Control System?



- Accelerator Control Systems Architecture



- Examples of Control Systems



- Control System Parts and Pieces



- Borderlands of Control Systems



- Conclusion

Technical Requirements

Use open source
firmware/software.

- You can change things and you have control of further developments

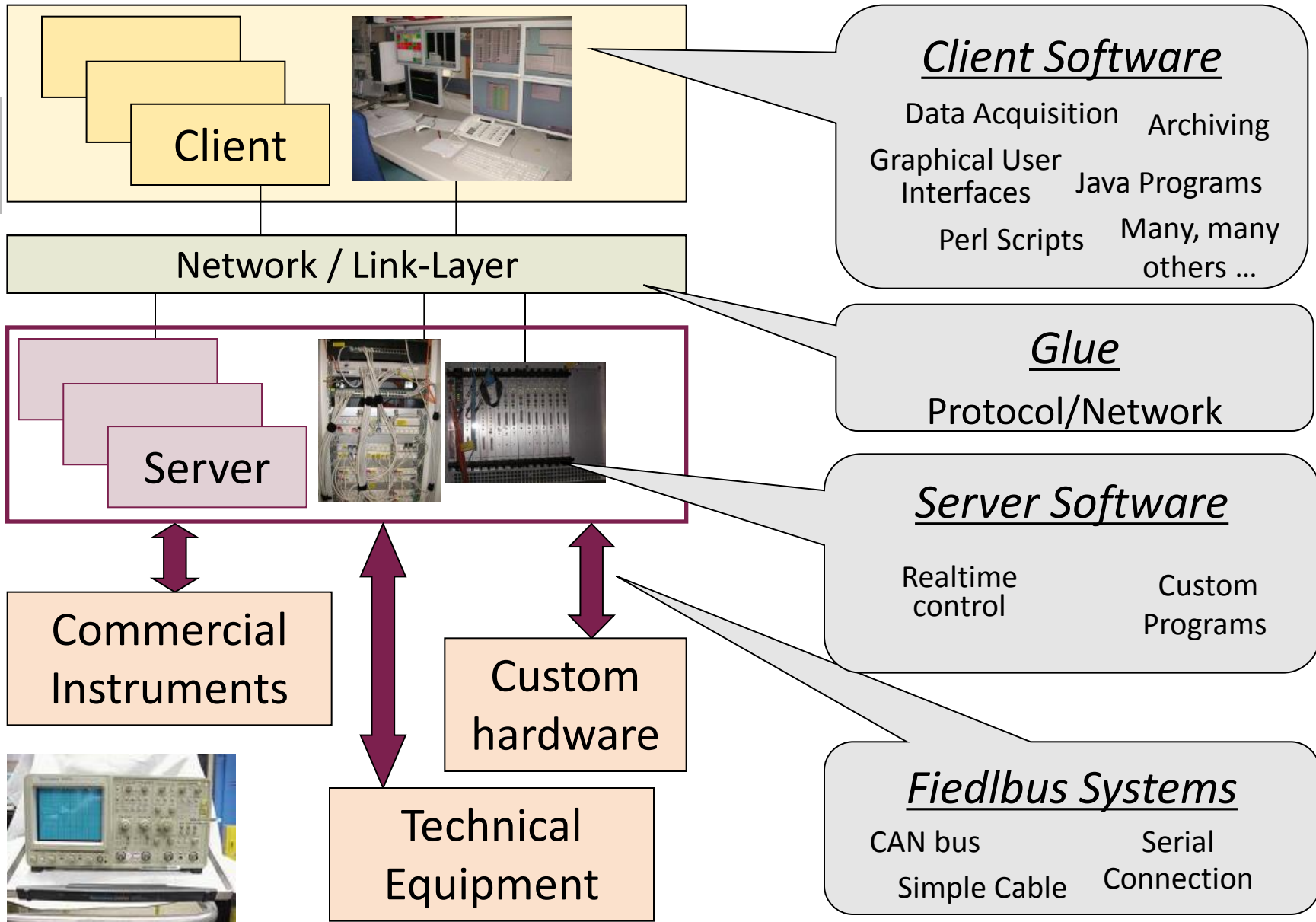
Use commercial solutions
based on open standards
developed and sold by a
large number of companies

- Don't become dependent on single companies with proprietary solutions

Use standards with a long
life-time (20 years+)

- Keep long lifecycles of accelerators in mind

Reminder: Control System Layer Model





High Level Software: Clients



Usually clients run in a

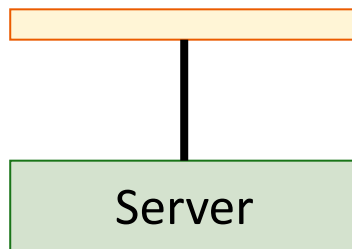
control room

and are used by

operators

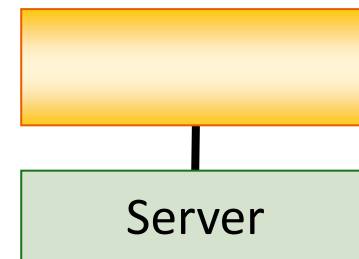
Where is the logic? Where are the computations?

Thin Client



Only display of results

Fat Client

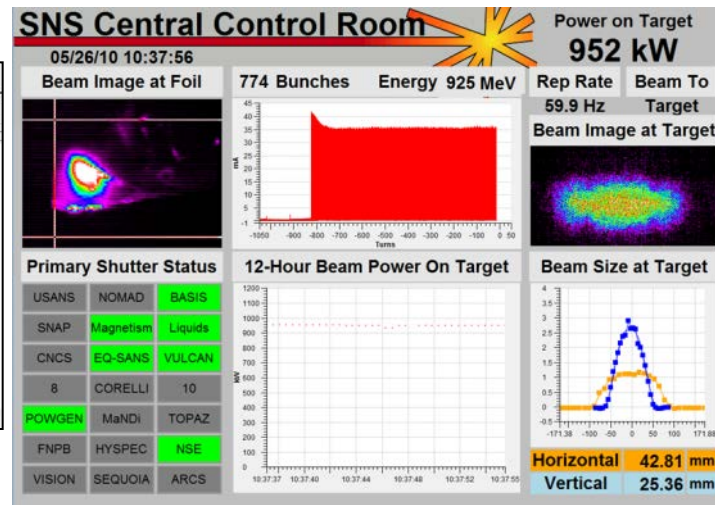
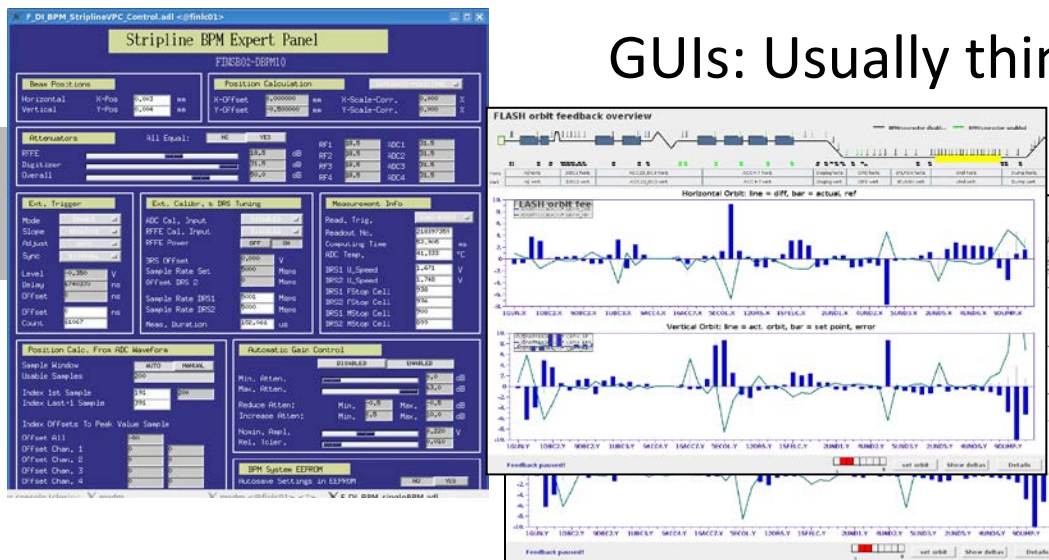


Production of results

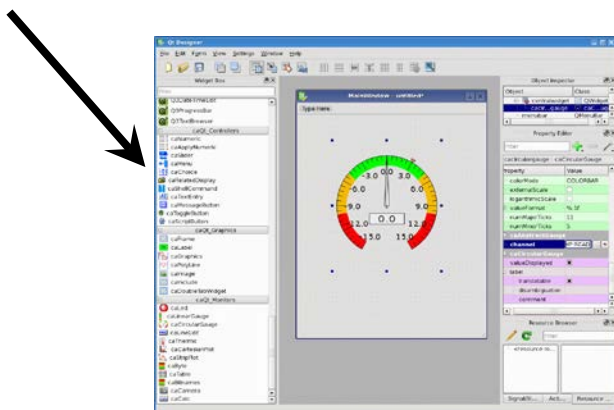


High Level Software: Graphical User Interfaces

GUIs: Usually thin clients



Example for an Editor



PSI is using a GUI builder called caQtDM (EPICS based):

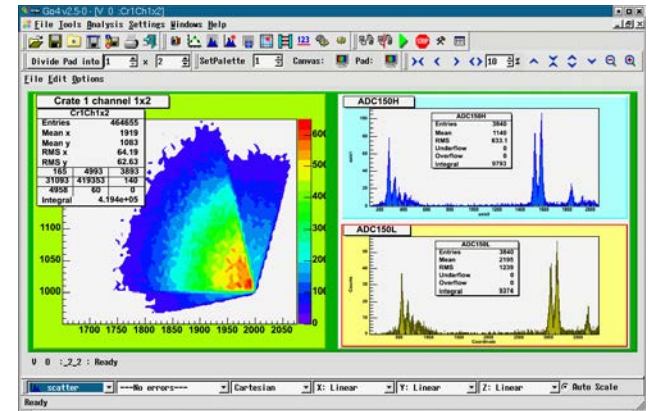
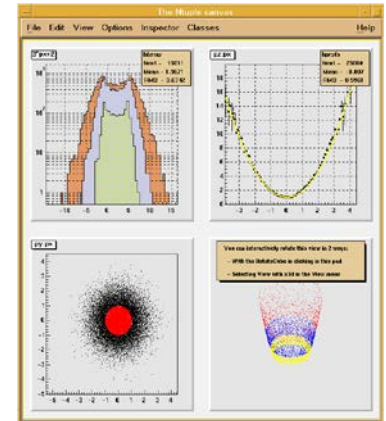
<http://epics.web.psi.ch/software/caqtdm/>



High Level Software: Science Applications

Examples for accelerator science applications:

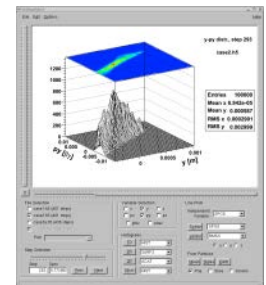
- Tune measurement and correction
- Orbit correction
- Beam based magnet alignment
- Parameter scans
(to find optimal working points)
- Filling pattern measurements and correction
- Correlation Plots



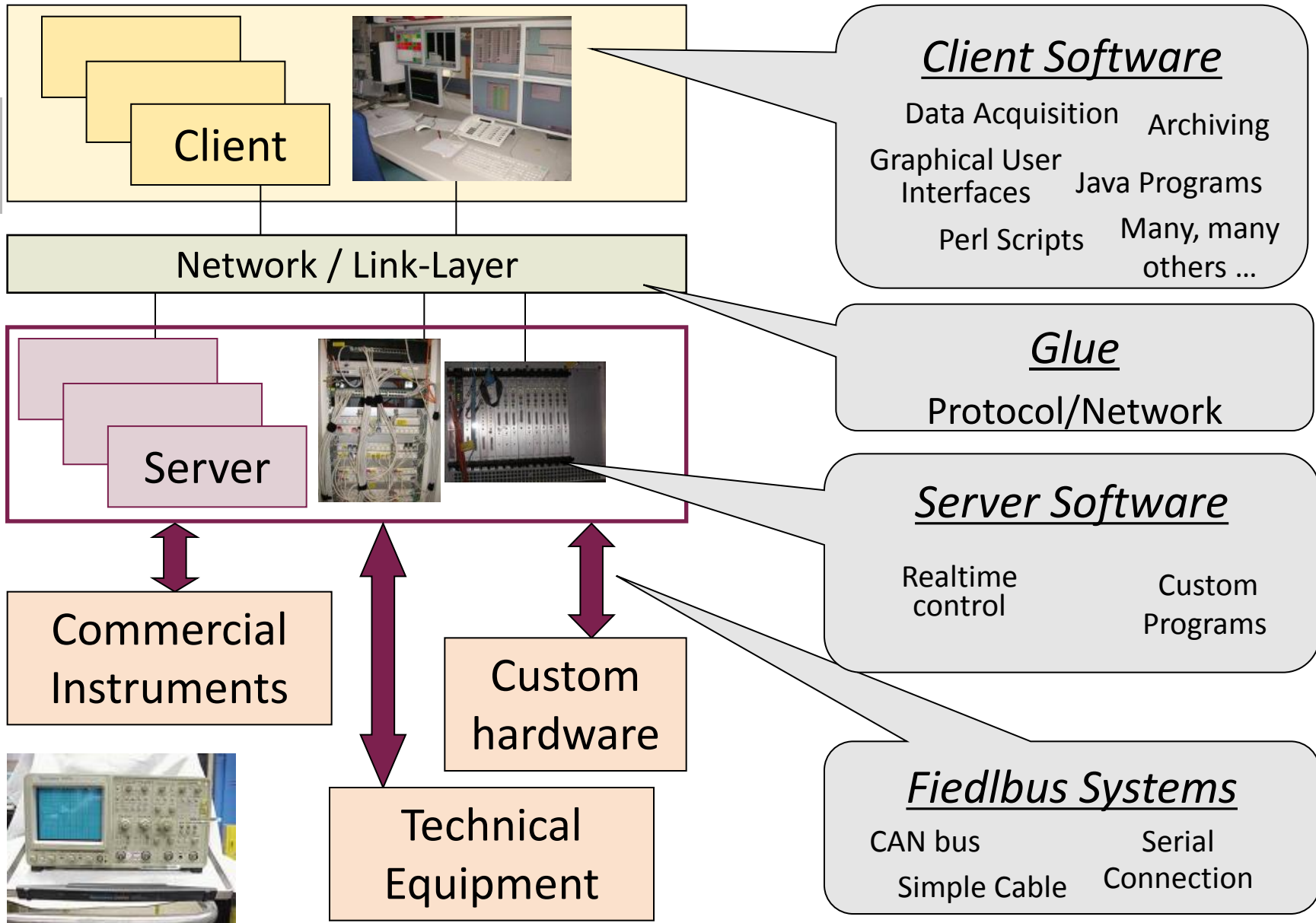
... general data analysis of accelerator data

Usually fat clients,

usually written by scientists (not by controls experts)



Reminder: Control System Layer Model



The Cheap Solution: PC based

user interface



Server Hardware

PC



Ethernet

PCs are cheap, have standard network interfaces and support other field busses

PCs life cycles are short compared to accelerators (no spares available after some time)

field bus
(ethernet,
serial, USB,
firewire, ...)



The Classic Solution: VME based

user interface



Server Hardware

VME
(Operating System:
e.g. vxWorks)



Ethernet

Dumb
Hardware



Cable or
field bus
(analog I/O,
digital I/O,...)

VME cards life cycle is long,
VMEbus is an open standard,
Supported by Industry

VME is expensive,
special operating system
(VxWorks)

What is a VME Computer?

- VME is an abbreviation for **V**ERSA**m**odule **E**urocard
- Industry Computer based on VMEbus
- Developed since 1980
- It is not a PC
- Real-time capable (i.e. delays are calculable)
- Common used operating system is VxWorks from Wind River company (open source alternative: RTEMS)
- Expensive (~800 Euro per interface card)



VME Crate



VME Card:
Eurocard size
VMEbus interface

<http://en.wikipedia.org/wiki/VMEbus>

A serial interface solution: Picotux based

user interface



Server Hardware

Linux PC



Example for tiny computers with single interface

Ethernet

Cheap and tiny solution,

Supports distributed devices

All commercial chips have slightly different architecture (maintenance), life cycle yet unknown

Serial interface (RS232, ...)



The Embedded Solution: Device Integrated CPU

user interface



Ethernet

Low cost, have standard network interfaces and support distributed devices

All commercial chips have slightly different architecture (maintenance), life cycle yet unknown

Embedded Hardware

=

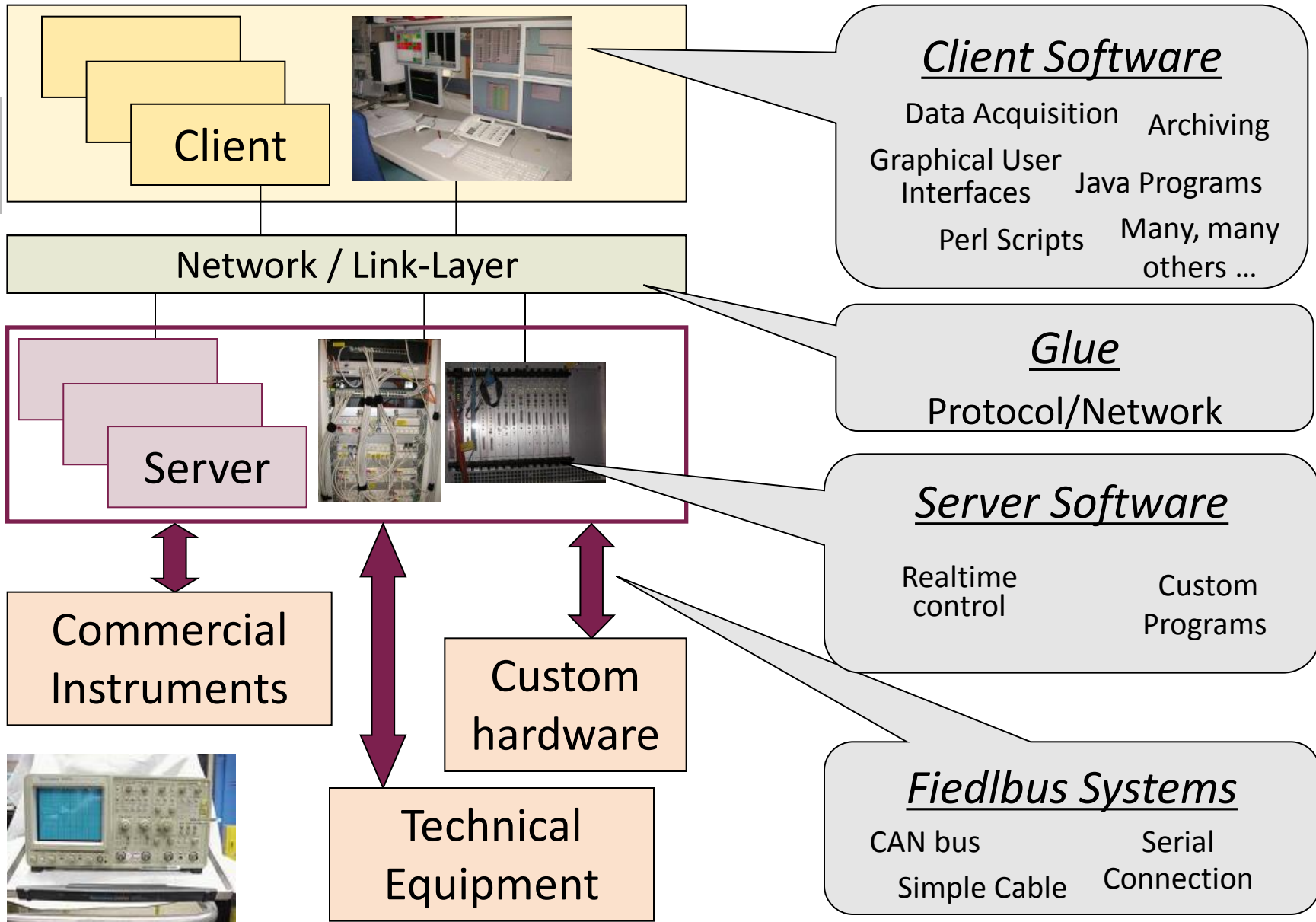
Server Hardware

+

Instrument



Reminder: Control System Layer Model





What are PLCs?

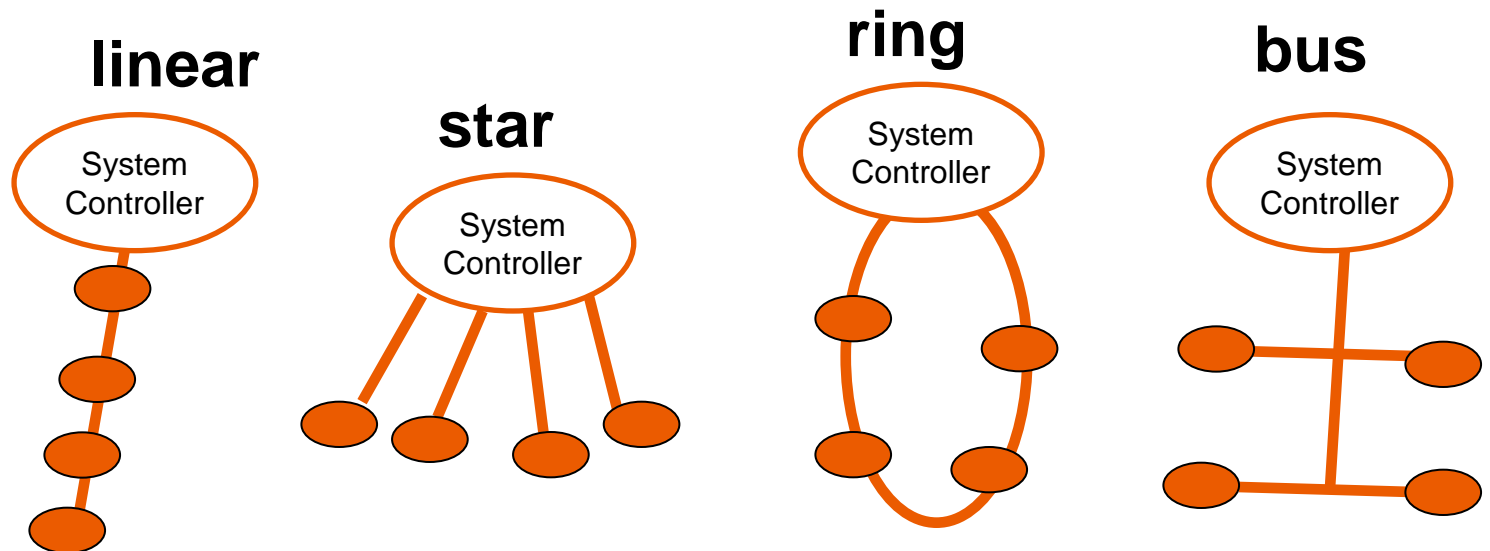
- **PLC (Programmable Logic Controller)**
 - is a digital computer used to connect “dumb” devices
- the PLC is designed
 - for multiple inputs and outputs
 - extended temperature ranges
 - immunity to electrical noise
 - resistance to vibration and impact
 - as a real time system
- Programs are typically stored in battery-backed or non-volatile memory
- Products from different providers can **NOT** be mixed!





Field Busses

- Field busses connect hardware to servers
- A lot different busses available with different purposes and different specifications as
 - number of allowed devices
 - speed
 - allowed cable length
 - topology (ring, star, linear, ...)





Some example field bus systems:

- **CANbus** (Controller area network)
https://en.wikipedia.org/wiki/CAN_bus
- **PROFIBUS** (Process Field Bus)
<https://en.wikipedia.org/wiki/Profibus>
- **IEEE 1394** (Firewire)
https://en.wikipedia.org/wiki/IEEE_1394
- **EtherCAT** (Ethernet based real time bus)
<http://www.ethercat.org/en/ethercat.html>



Difference to Ethernet and USB?

Field busses are real time capable (IEC 61158 specification)

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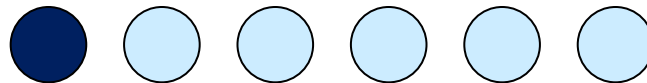
Accelerator Control Systems have fussy borders.

Some example for these borders are:

1. Timing and Synchronisation
2. Feedback Systems
3. Interlock-, Alarm-, and Machine Protection Systems
4. Experiment Data Acquisition
5. Relational Databases
6. Relationship of IT (Information Technology) and Controls

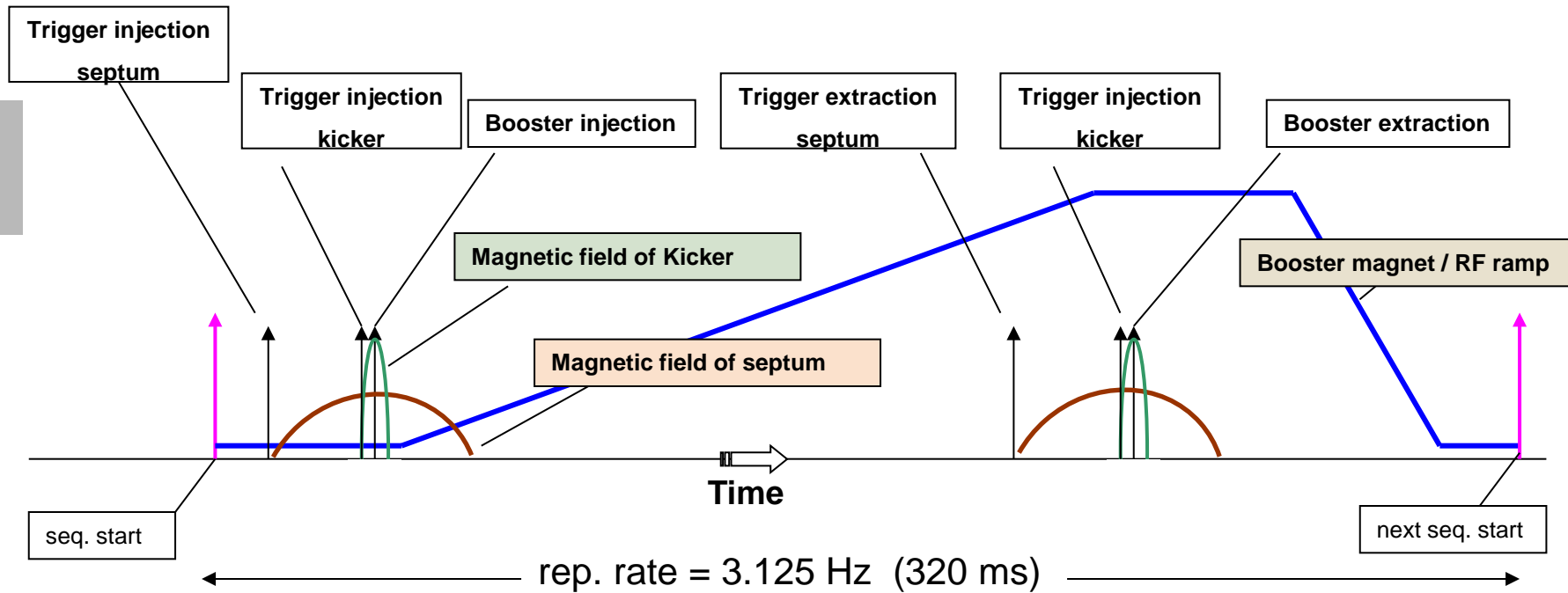
For example

1. Timing and Synchronisation

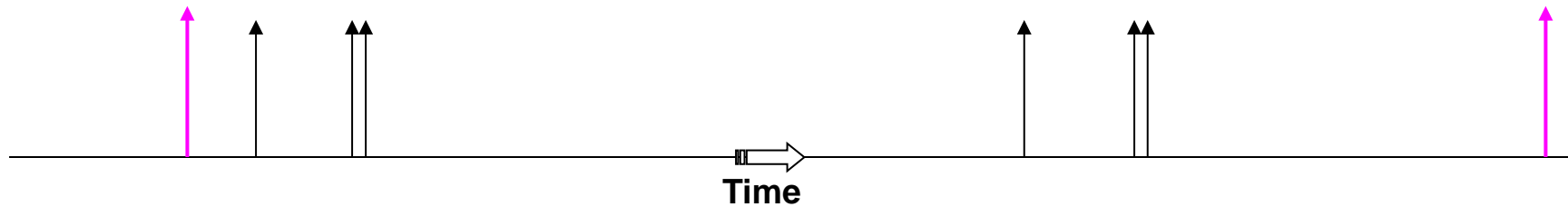




Why Synchronize?



Event sequence for booster synchronization:





Solutions for Timing Systems

- Master oscillator + delay cables
(1 trigger and measured cable lengths)
- Master oscillator + digital delay generators
(<http://www.thinksrs.com/products/DG535.htm>)
- (Master oscillator +) event generators/receiver cards in computers (PC , VME, μ TCA)
(<http://www.mrf.fi/>)
- Timing and synchronization is needed to run an accelerator
- Various solutions available and used

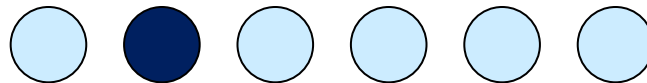


Timing and synchronization can be part of the Control System.

Clarify who is responsible for timing and synchronization to avoid problems!

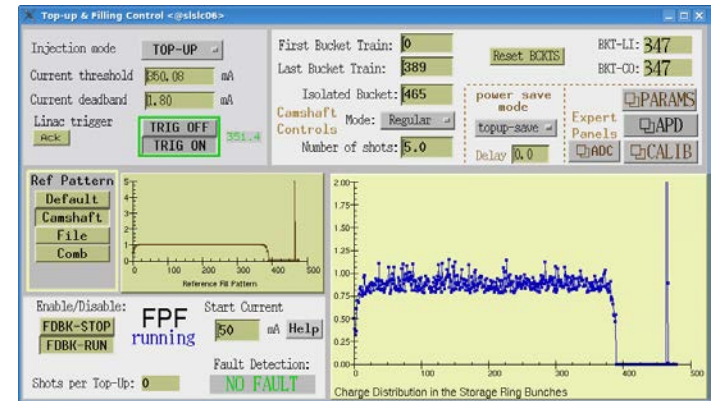
For example

2. Feedback Systems



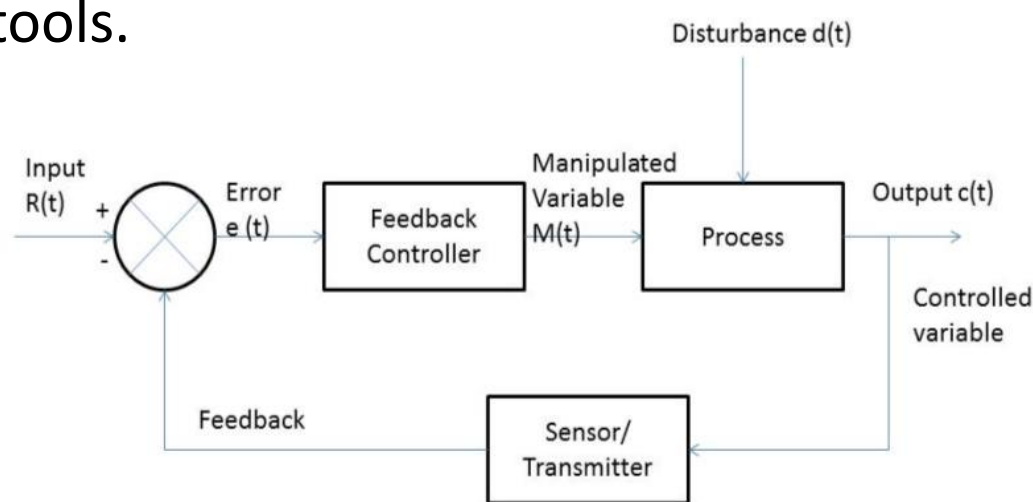
For example:

- Orbit Feedback (Position)
- Energy Feedback
- Filling pattern Feedback



If it needs to be fast, it needs separate cables!

Slow feedbacks can be realised with standard control system tools.





Example: Orbit Feedback

Needed for beam position stability.

Measurement (once in a time):

- Measure beam response matrix (complete orbit for different corrector magnet settings)
- Invert the matrix (normally not possible analytical) a stable method is singular value decomposition (SVD)

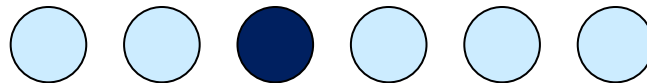
Feedback during runs:

- Measure the beam position and correct it with the appropriate set of correctors



For example

3. Interlock-, Alarm-, and Machine Protection Systems





What are Interlocks?

Everything is fine (No Alarm)

Example: Vacuum pressure $1e-10$ mbar

Something is strange (Warning)

Example: Vacuum pressure $1e-7$ mbar

Something is wrong (Error)

Example: Vacuum pressure $1e-6$ mbar

Stop it or suffer from severe consequences (Interlock)

Example: Vacuum pressure $1e-5$ mbar

Automatic beam dump executed

Go on working

Alarm states

Alert people to take some actions

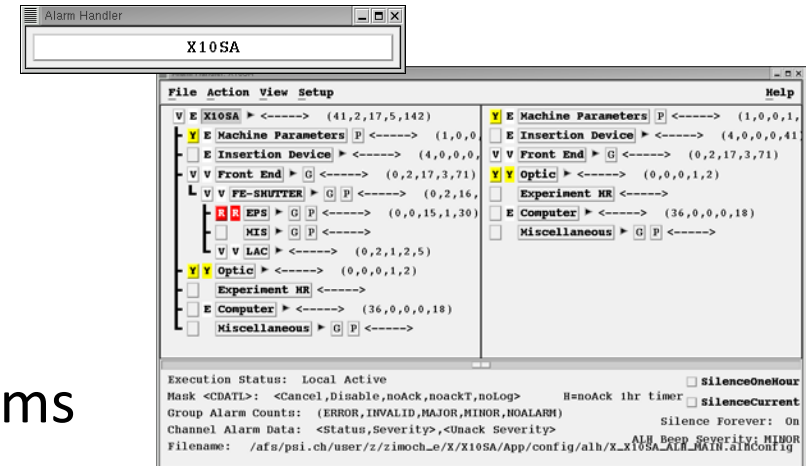
Interlock

Automatic reaction needed

Murphy's law:

Anything that can go wrong
will go wrong.

- Alarms help to avoid Real Problems
- Alarms help to find problems
- Example:
 - Beam position more than 1 mm of from reference
 - Vacuum pressure higher than $1e-6$ mbar
 - Orbit Feedback Program not running
- People should react on alarms



EPICS Alarmhandler

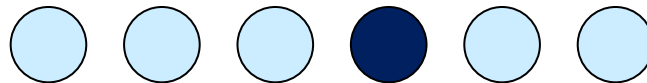
Interlock Systems

- Interlock Systems have to be
 - taking automatic actions (no people involved) - fast
 - Reliable (99% might not be enough)
 - as simple as possible (see Murphy's law)
- Avoid computers in Interlock Systems
 - Decouple “**running**” the accelerator (=Control System) from “**stopping**” the accelerator (=Interlock System)
- There can/will be more than one Interlock System in an accelerator (local, global, different goals, etc.), for example:
 - Vacuum Interlock
 - Equipment Protection System
 - local RF Interlock Systems

Clarify who is responsible for Interlock Systems to avoid problems!

For example

4. Experiment Data Acquisition



- **EIGER X 9M Detector**

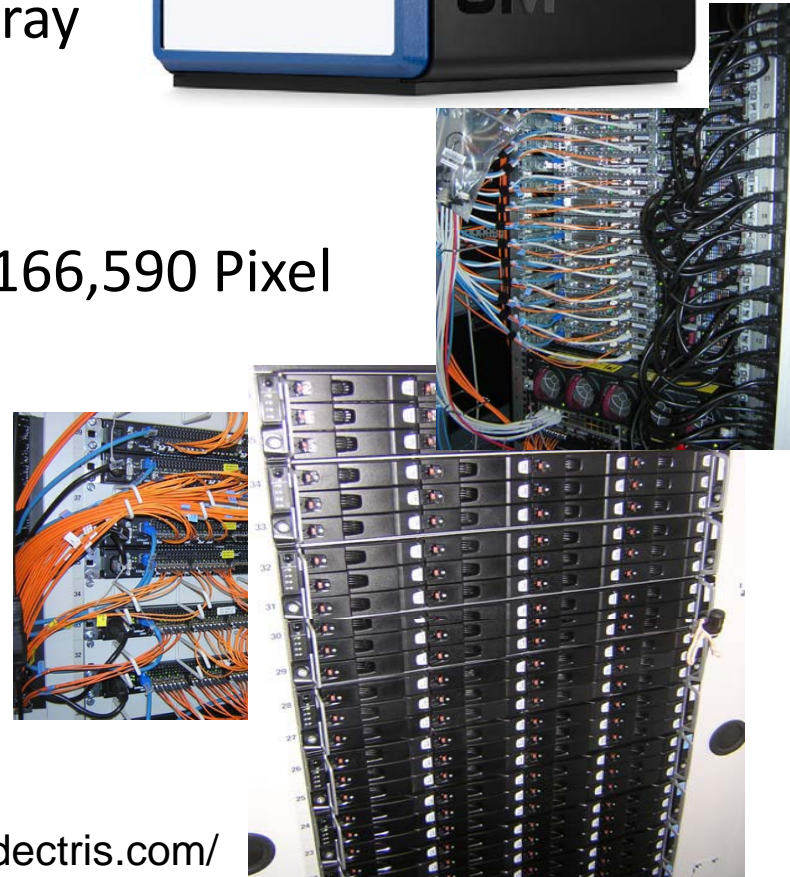
(Synchrotron-Beamline at SLS):

- two-dimensional hybrid pixel array detectors, which operate in single-photon counting mode
- composed of $3110 \times 3269 = 10,166,590$ Pixel
- maximum frame rate 238 Hz
ca. 10 MB \rightarrow 2.3 GB/s
 \rightarrow more than 8 TB per hour

(3 years ago:

2 TB in 8 hours with Pilatus)

<https://www.dectris.com/>



Data Acquisition (Examples)

- The Large Hadron Collider will produce roughly 15 petabytes (15 million gigabytes) of data annually – enough to fill more than 1.7 million dual-layer DVDs a year!
–GRID computing to allow access

<http://www.gridcafe.org/>



Is Data Acquisition Controls?

- Data Acquisition requires
 - Network infrastructure
 - Computer storage infrastructure
 - Server infrastructure for data access
 - Environment (e.g. Grid) for data access
 - Manpower for setup and maintenance
- Detectors
 - can provide information about **accelerator** (beam position)
 - need to be adjusted to **accelerator** setup (connection to control system needed)
- Some detectors (e.g. BPMs) are part of the **accelerator** anyway

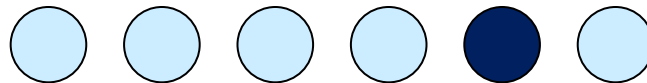
Not
necessary

Yes its
needed

Has to be discussed to avoid problems!

For example

5. Relational Databases





What is a Relational Database?

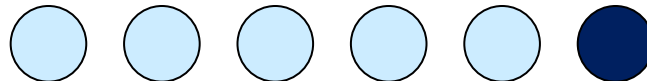
- Used for “stable” Data (Lattice, Magnet Data etc.)
- Good for searching
- Might be slow for runtime data
- Examples:
 - Oracle
 - MySQL
 - MSAccess
- Language to access data is SQL (Structured Query Language) for all examples
- Relational Databases are useful for Control Systems
- Some accelerator control systems have integrated relational databases
- Setup and Maintenance require knowledge and manpower

Name	Class	Z0 (M)	L(M)	Description
FIND1-AGIR	GIRDER	-1.85	4.7	girder
FINSS-MSOL10	SOLENOID	-0.1	.03	solenoid
FWLHA-XREF0		0.	70.	building
FINSS-RGUN	SW	0.	0.25	CERN gun
FINSS-VPIG14010	PUMP	0.07	0.	getter pump 75 l/s
FINSS-VVMA14010	CROSS_ANGLE	0.07	0.	valve cross angle
FINSS-VPIG14020	PUMP	0.1	0.	getter pump 75 l/s
FINSS-VMCC14010	PENNING	0.1	0.	gauge Penning
FINSS-VMTC14010	PIRANI	0.1	0.	gauge Pirani
FINSS-VVMA14020	CROSS_ANGLE	0.1	0.	valve cross angle
FIND1-MCRX10	CORRECTOR	0.166	.005	corrector magnet
FIND1-MCRY10	CORRECTOR	0.166	.005	corrector magnet
FIND1-MSOL10	SOLENOID	0.17	0.26	solenoid
FIND1-MCQR10	QUADRUPOLE	0.17	.07	corrector quadrupole regular
FIND1-MCQS10	QUADRUPOLE	0.17	.07	corrector quadrupole skew
FINSS-VCHB14010	BELLOW	0.25	.08	bellow DN 40/80
FINSS-VCHT14010	NORMAN	0.25	.08	bellow DN40
FIND1-MCRX20				
FIND1-MCRY20				
FINSS-DBPM10				
FIND1-VVPG14110				
FIND1-DWCM10				

Name	QX	QY	L	W	FR	RefDevice	PLCIBID	Category	MagnType	Polarity	Position	Family
ABQMA80-1A	630	3	1268	0	0	ABQOGE- BD-1AN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1B	630	3	1268	0	0	ABQOGE- BD-1BN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1C	630	3	1268	0	0	ABQOGE- BD-1CN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1D	630	3	1268	0	0	ABQOGE- BD-1DN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1E	630	3	1268	0	0	ABQOGE- BD-1EN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1F	630	3	1268	0	0	ABQOGE- BD-1FN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1G	630	3	1268	0	0	ABQOGE- BD-1GN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-1H	630	3	1268	0	0	ABQOGE- BD-1HN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-2A	630	3	1268	0	0	ABQOGE- BD-2AN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-2B	630	3	1268	0	0	ABQOGE- BD-2BN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-2C	630	3	1268	0	0	ABQOGE- BD-2CN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-2D	630	3	1268	0	0	ABQOGE- BD-2DN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA
ABQMA80-2E	630	3	1268	0	0	ABQOGE- BD-2EN	MEO	Defocusing bending magnet	BD	NEG	4	ABQMA

For example

6. Relationship of IT (Information Technology) and Controls





Who is Responsible for What?

- Most large research institutes have a Controls Group in addition to a IT Group
- Why separate IT from Controls?

IT

- Office PC installation
- Operating Systems for Office applications
- Infrastructure (network cables)
- Central Services (Computing Cluster, Server Room ...)

Controls

- Accelerator computer installation
- Integration of accelerator hardware
- Control Room applications
- Distributed processes

Databases, Timeserver, Network, Security

Controls is dependent on IT.

Responsibilities have to be discussed to avoid problems!

Table of Content



- What is an Accelerator Control System?



- Accelerator Control Systems Architecture



- Examples of Control Systems



- Control System Parts and Pieces



- Borderlands of Control Systems



- Conclusion



Summary: What is Accelerator Controls

- It is hard to define – but every Accelerator has one
- It is organized in layers separating hardware from applications
- It is (has to be) a distributed system, involving some network protocols
- The borders are not clearly defined
 - For example: Where starts the hardware responsibility (PLCs, embedded systems)?

Definition:

An **Accelerator Control System** is a **computer environment** that allows **remote access** to the accelerator hardware with a lot of **different functionality** to satisfy the requirements of several **different user groups**.

Bad news: There is no book on Accelerator Control Systems

Good news: You can find some things in the Internet

- ICFA Newsletter Number 47 (December 2008) on Control System:
http://icfa-usa.jlab.org/archive/newsletter/icfa_bd_nl_47.pdf
 - EPICS: <http://www.aps.anl.gov/epics/>
 - Tango: <http://www.tango-controls.org/>
 - CERN Controls Group: <https://be-dep-co.web.cern.ch/>
 - PSI Controls Group: <http://epics.web.psi.ch/>
- ...search the institute web pages ...
- International Conference on Accelerator and Large Experimental Physics Control Systems (ICALEPCS): <https://www.icalepcs.org/>

What to Learn as a Controls Guy?

1. Be curious about what your customers do (accelerator physics, experiments, medical treatment, etc.)
2. Enjoy programming
 - Script Language (python, tcl/tk, etc.)
 - Object Oriented (Java, C++, etc.)
3. Enjoy computer environments
 - Useful skills include (non-essential)
 - Basic knowledge in Accelerator Physics or general Physics
 - Database structures/sql commands
 - Linux and/or Windows administration
 - Network administration
 - PLC, FPGA or DSP programming (nearly electronics)
 - Graphical User Interface design

Quick test:

Do you feel comfortable with this

The screenshot displays a complex software interface. At the top, there are several windows showing code snippets, likely in Tcl or C, related to shell options and robot control. Below these, a central terminal window shows the execution of a Tcl script. The script includes comments in German and commands like `proc abort {}` and `global AbortFlag`. A graphical control panel is overlaid on the terminal, featuring buttons for 'X10SA-ID', 'PLC-30', 'GAP', and 'STOP', along with various status indicators and a 'Send to robotInSwag' button. The bottom of the screen shows a Windows taskbar with the date and time set to 14.04.2011, 14:44.

The
End

