

ATLAS ITk Strip Detector for High-Luminosity LHC

Stefania Stucci for the ATLAS ITk Collaboration

ICHEP18

4-11 July 2018

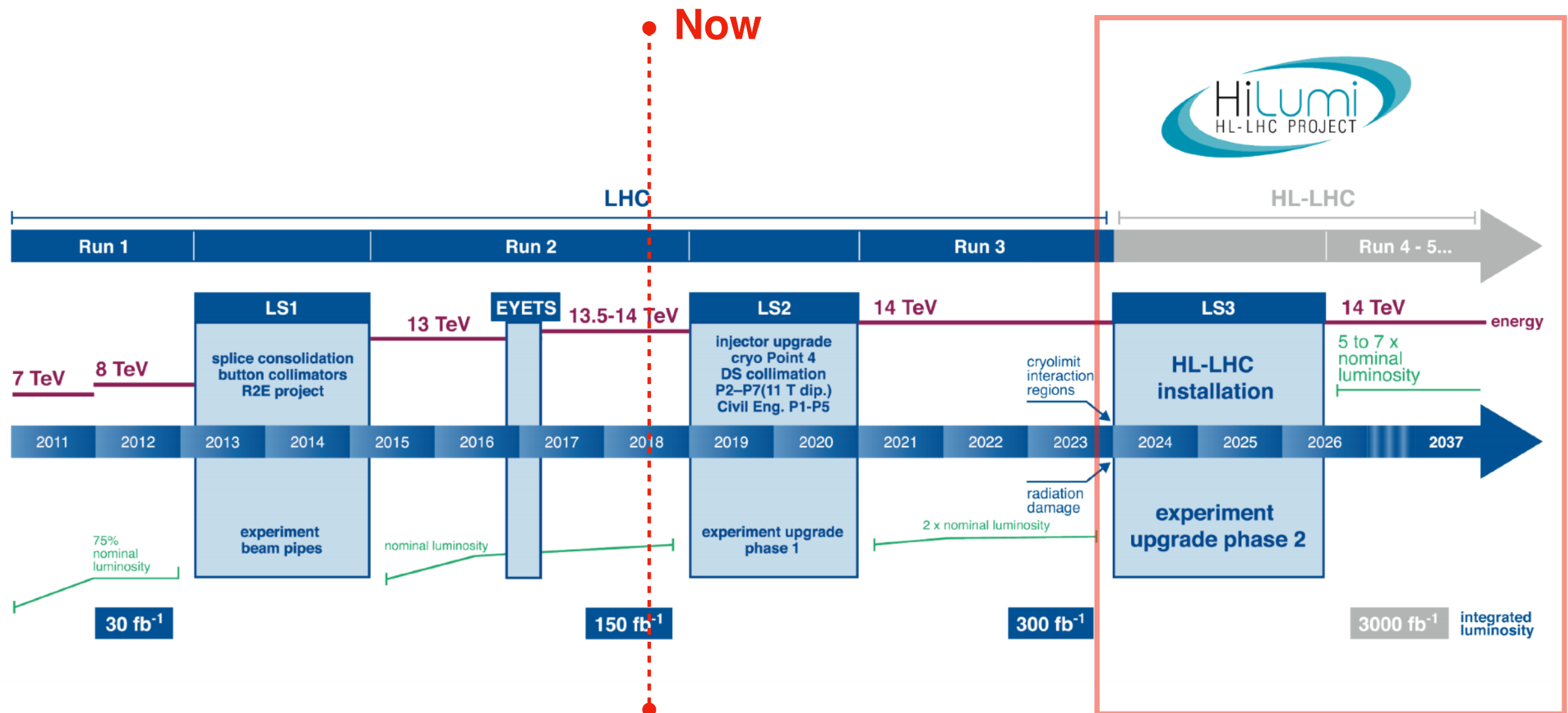
SEOUL



Outline

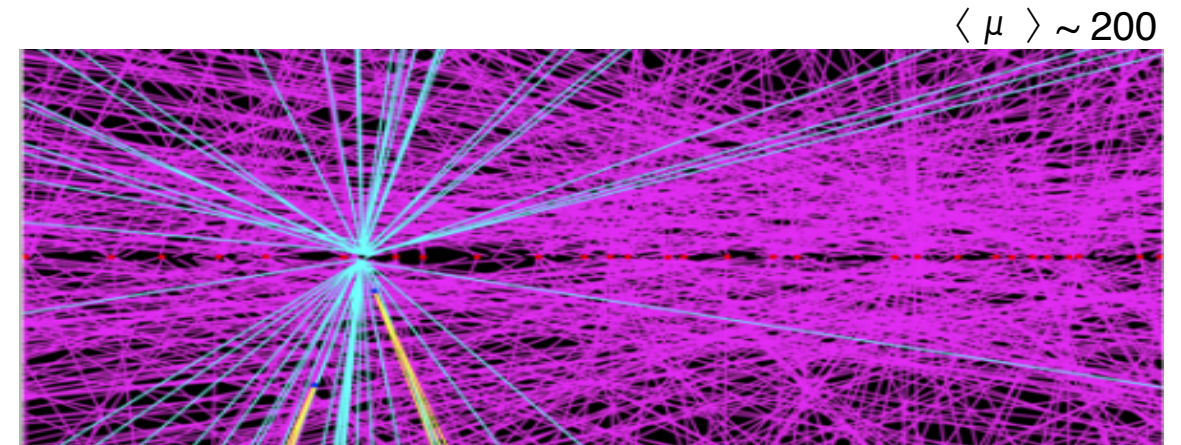
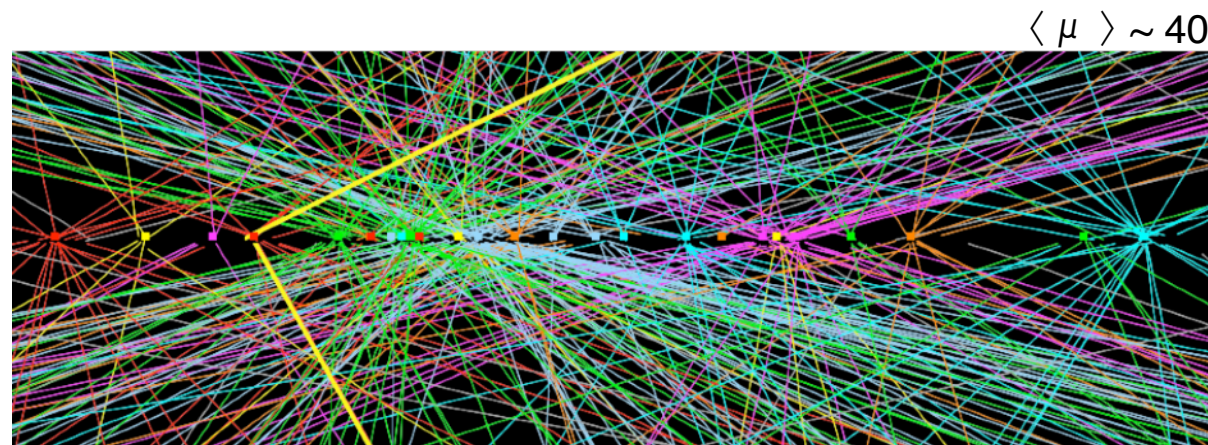
- The ITK Strip Project
- Modules
- Support structures
- Multi-module prototypes
- Conclusions

LHC / HL-LHC plan



HL-LHC: $\mathcal{L}_{\text{peak}} \sim 5 - 7.5 \times 10^{34} \text{ cm}^{-2}\text{s}^{-1}$, $\mathcal{L}_{\text{int}} \sim 3000(4000) \text{ fb}^{-1}$

New ATLAS Inner Tracker: current ATLAS Inner Detector will be replaced with new all-silicon Inner Tracker (ITk)



- Radiation damage

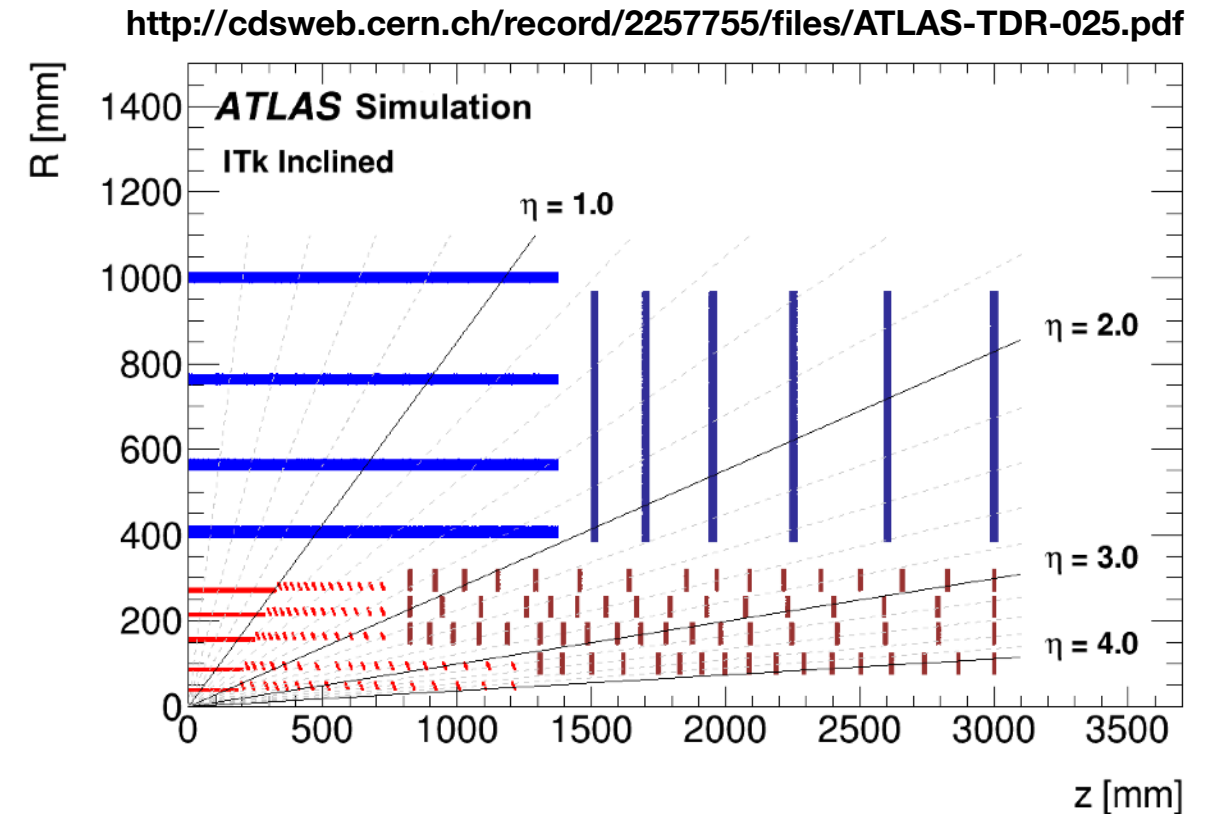
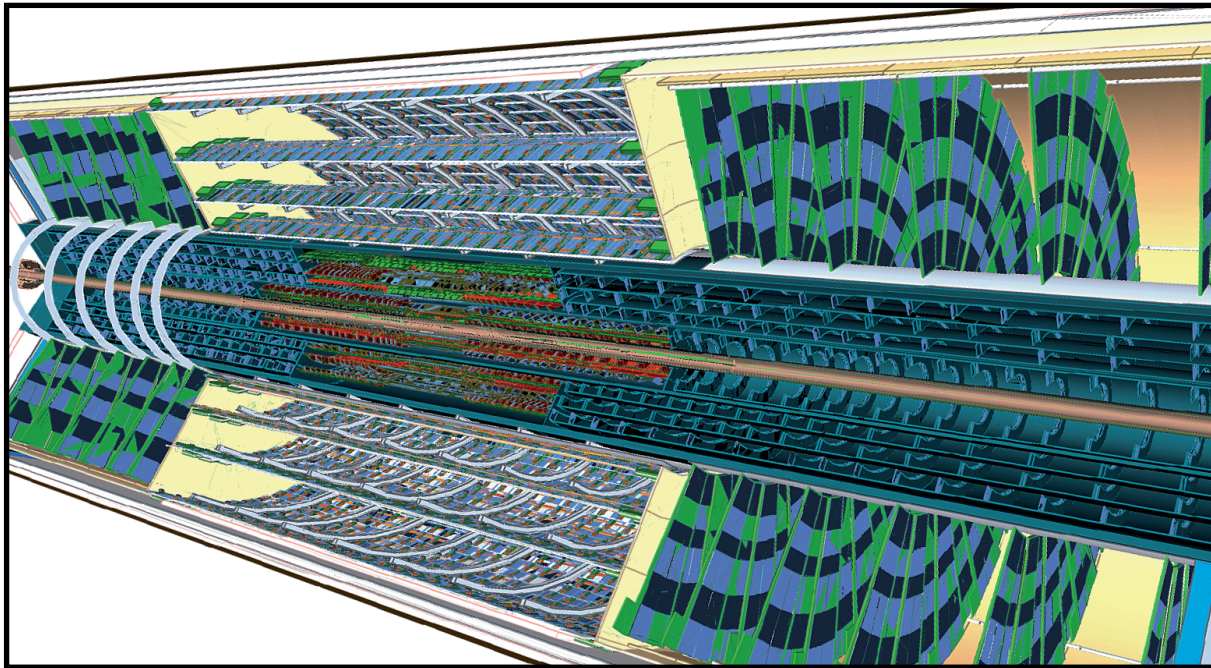
- HL-LHC should deliver $\sim 3(4)000 \text{ fb}^{-1}$
- ID Pixel, SCT not designed to withstand the equivalent radiation damage

- Pile up: bandwidth saturation and detector occupancy

- ID designed to accommodate a pile-up $\langle \mu \rangle \sim 50$, HL-LHC will have: $\langle \mu \rangle \sim 200$
- increased granularity is required to maintain the same performance as the current ID
- TRT will approach 100% occupancy

- Trigger

- tracking information needs to be added to L1 (tomorrow <https://indico.cern.ch/event/686555/contributions/2976690/>)



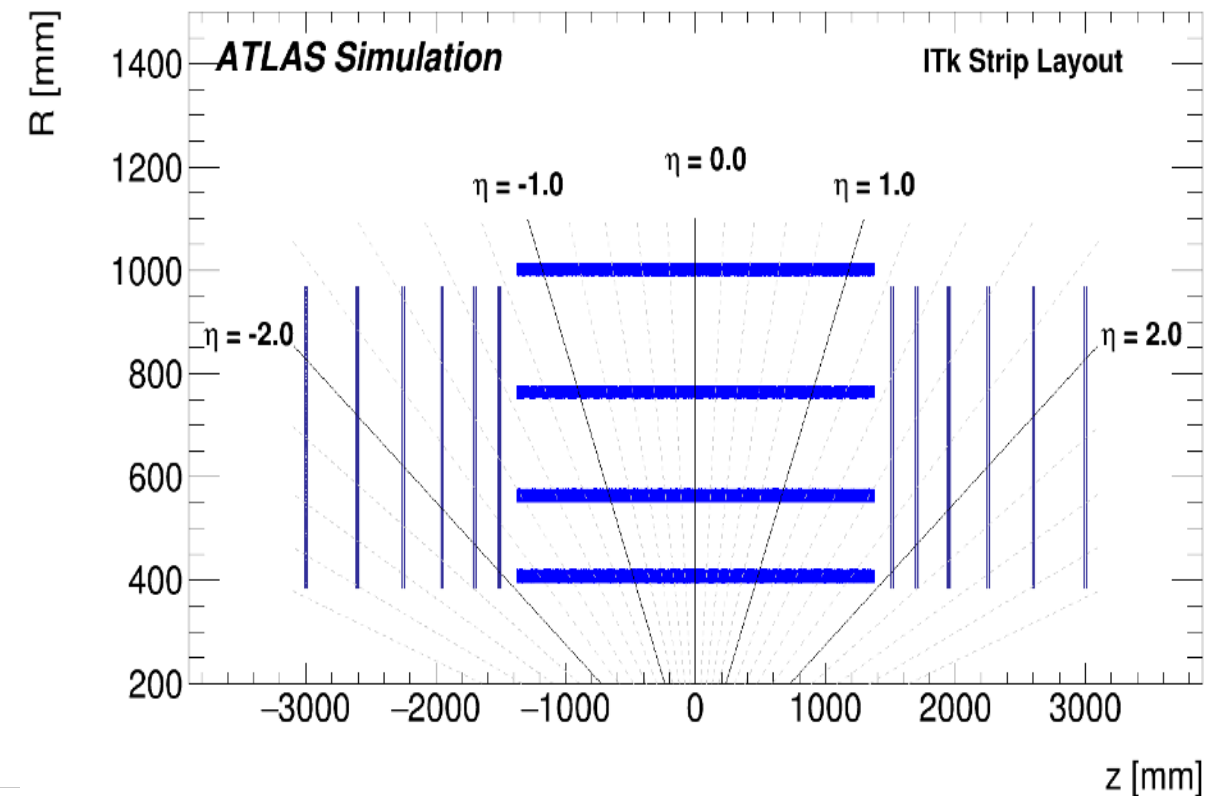
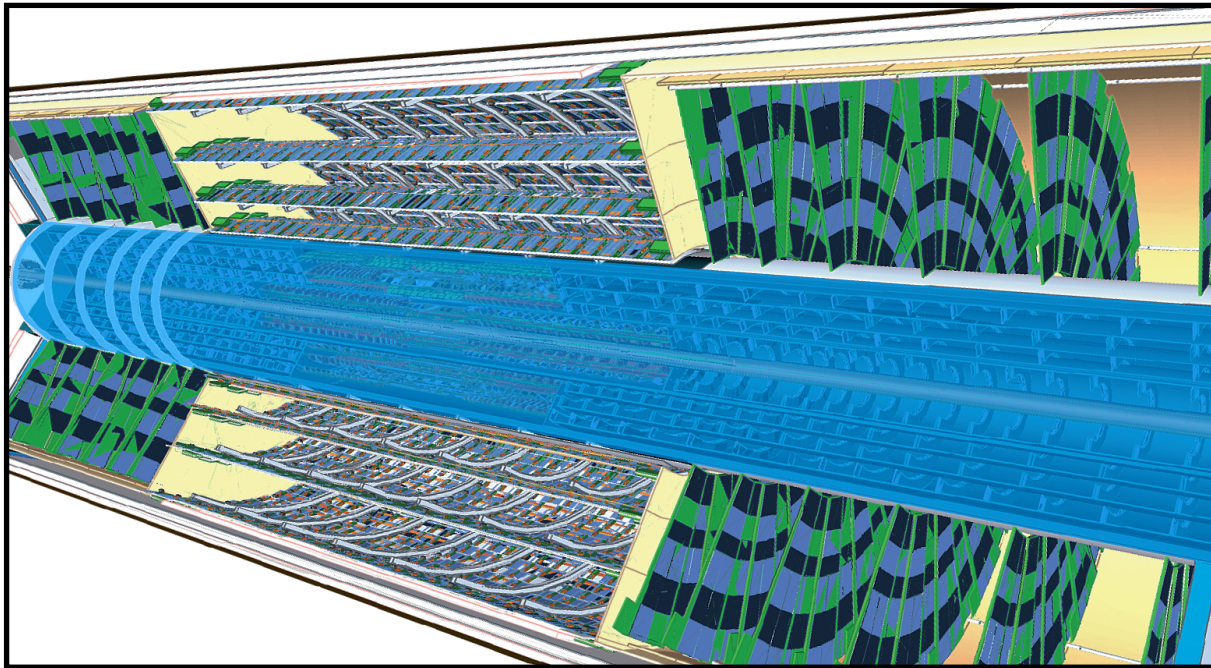
- ITK Pixel Detector

- 5 barrel layers with **inclined** sensors in the forward regions
- End-Cap (EC) system containing individually located rings

- ITK Strip Detector

- 4 barrel layers
- 6 EC rings on both forward regions

Later today
<https://indico.cern.ch/event/686555/contributions/2973804/>



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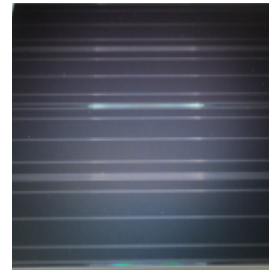
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Barrel sensor

- Strips parallel to the edge of the sensor
- Active area of $\sim 97 \times 97 \text{ mm}^2$, 1280 channels, strip pitch $75.5 \text{ }\mu\text{m}$



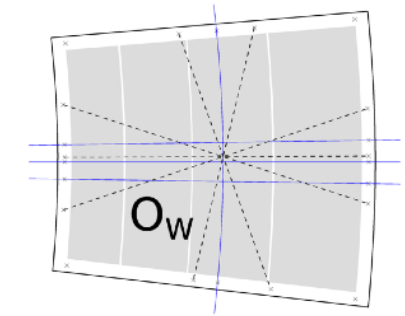
Two types:

- 4 rows of Short Strips (24.10 mm) for higher occupancy regions
- 2 rows of Long Strips (48.20 mm)

EC sensor

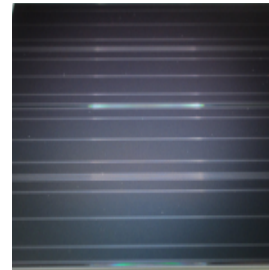
- Wedge shape with curved edges, different dimensions
- Radial strips (20 mrad stereo angle)

Six types



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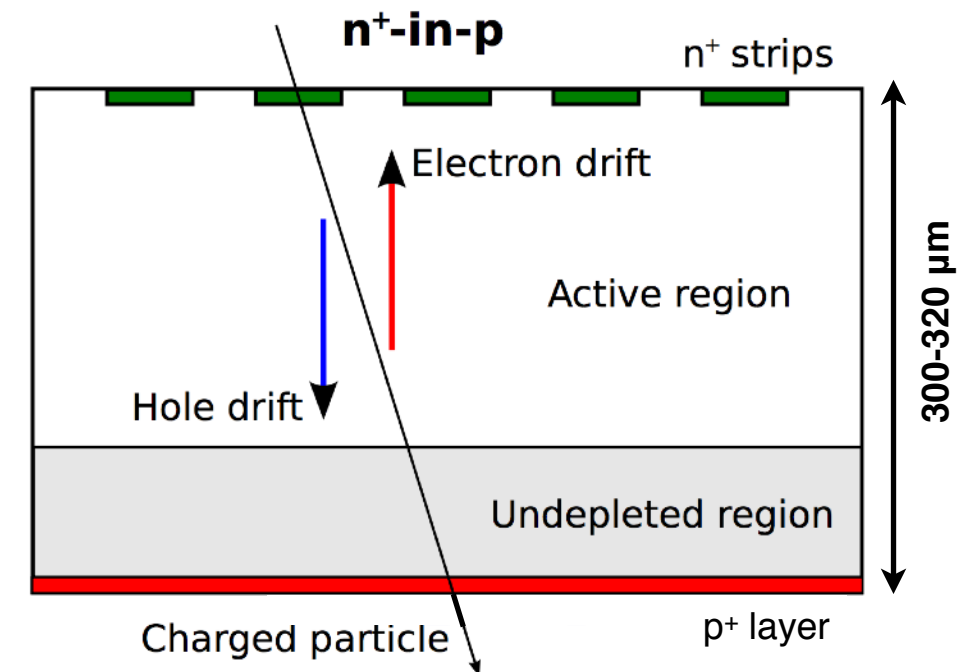
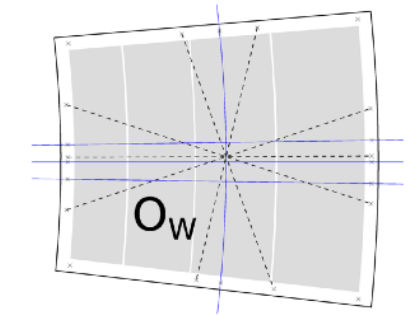
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- **Radiation tolerance** as key requirement
- The strips are AC-coupled with n-type implants in a p-type float zone silicon bulk (**n⁺-in-p FZ**)
 - No radiation induced type inversion
 - Collect electrons (faster so less charge trapping)
 - Deliver a factor of two more charge wrt the current ATLAS SCT (p-in-n) in the range of HL-LHC fluency
 - Sensor edge at bias potential (500/700 V)

EC sensor

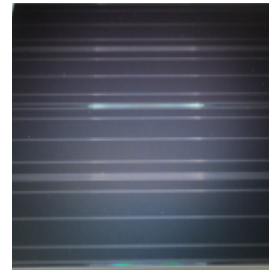
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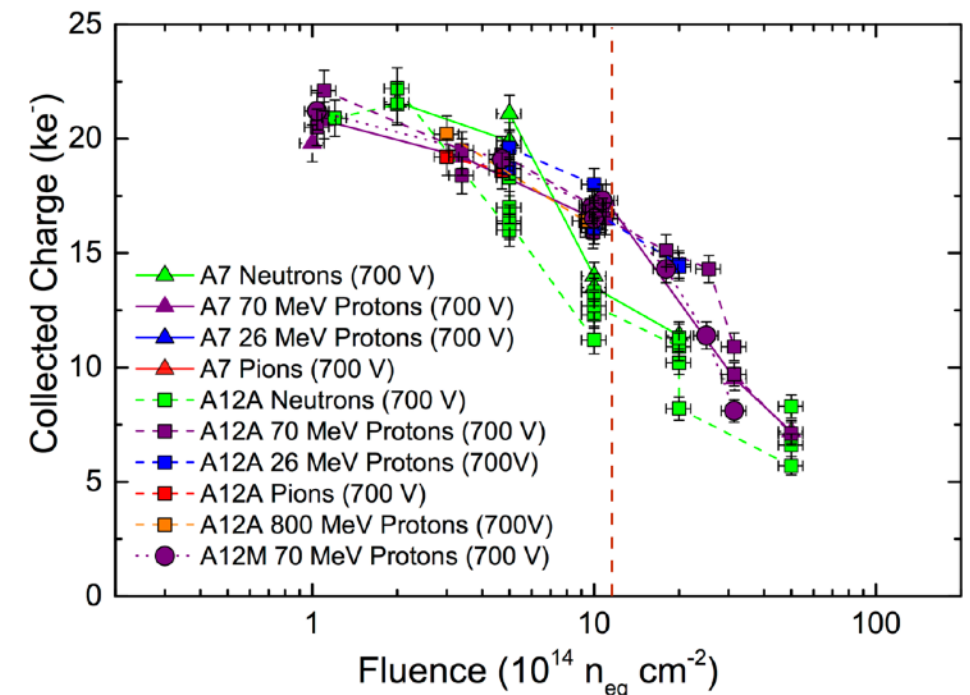
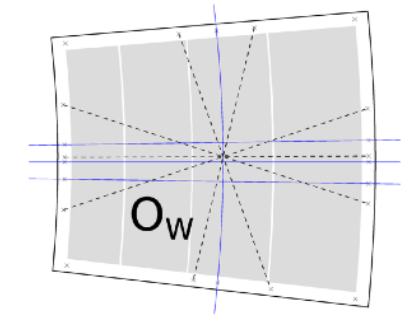
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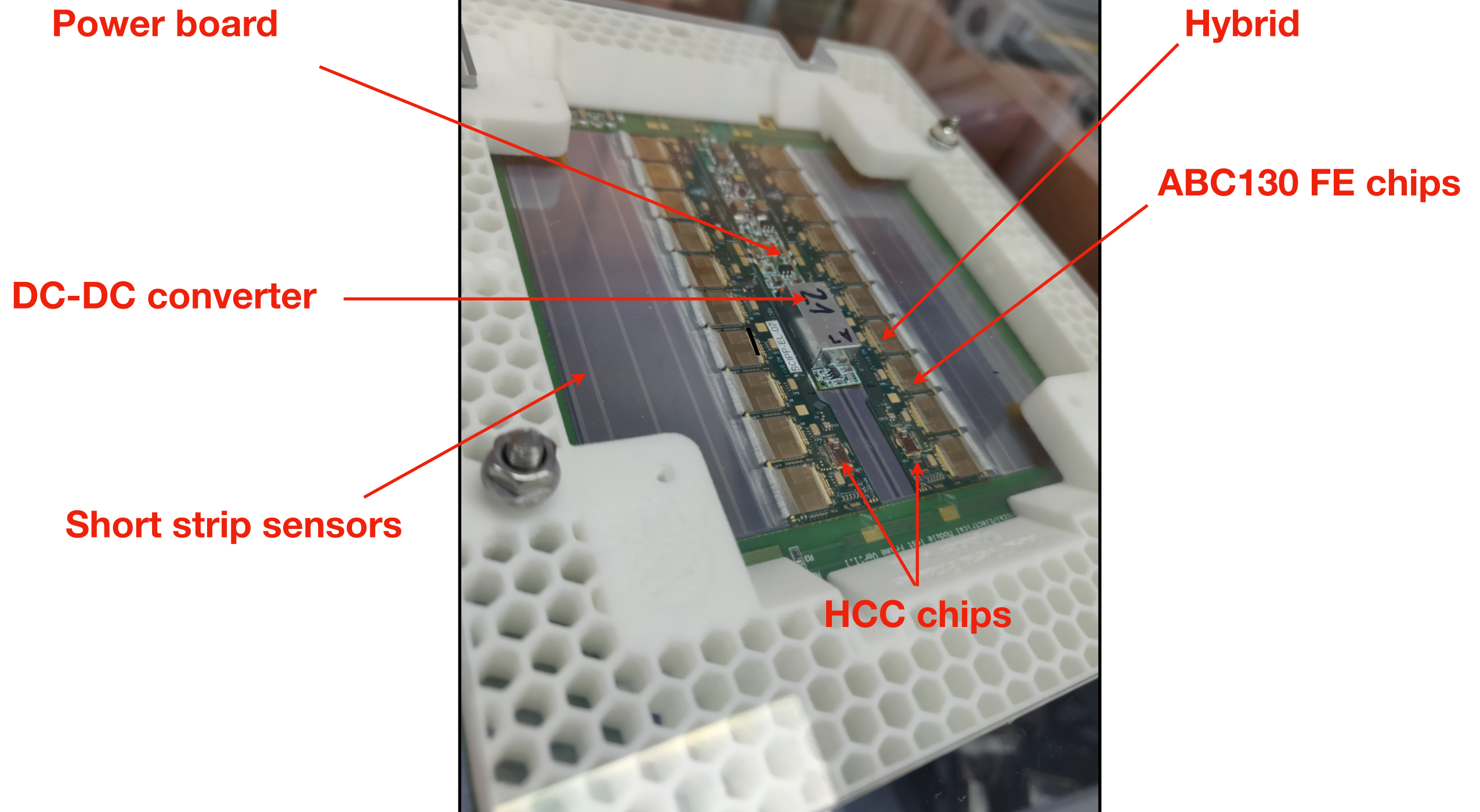
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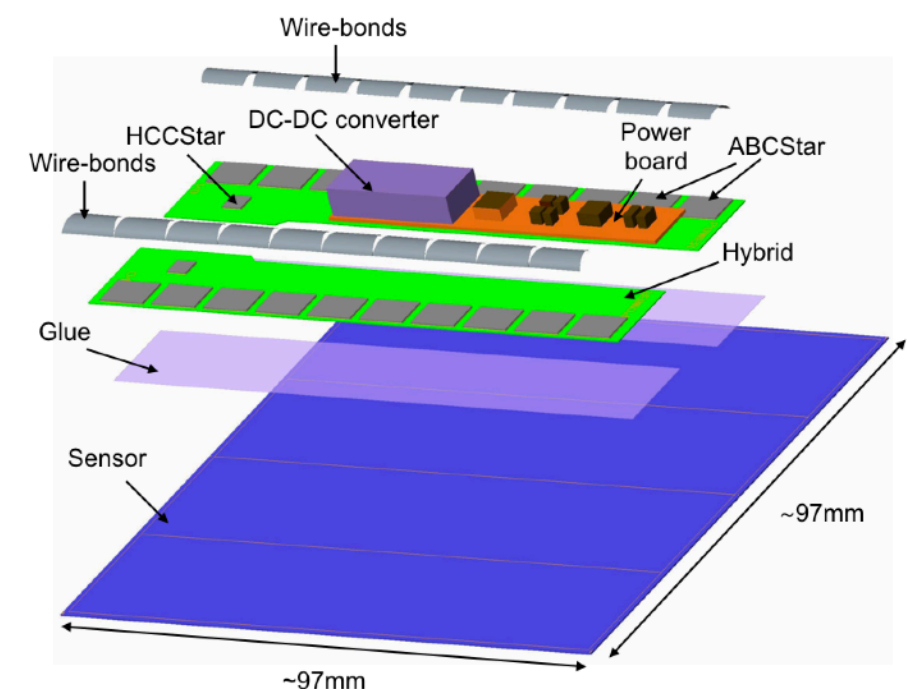
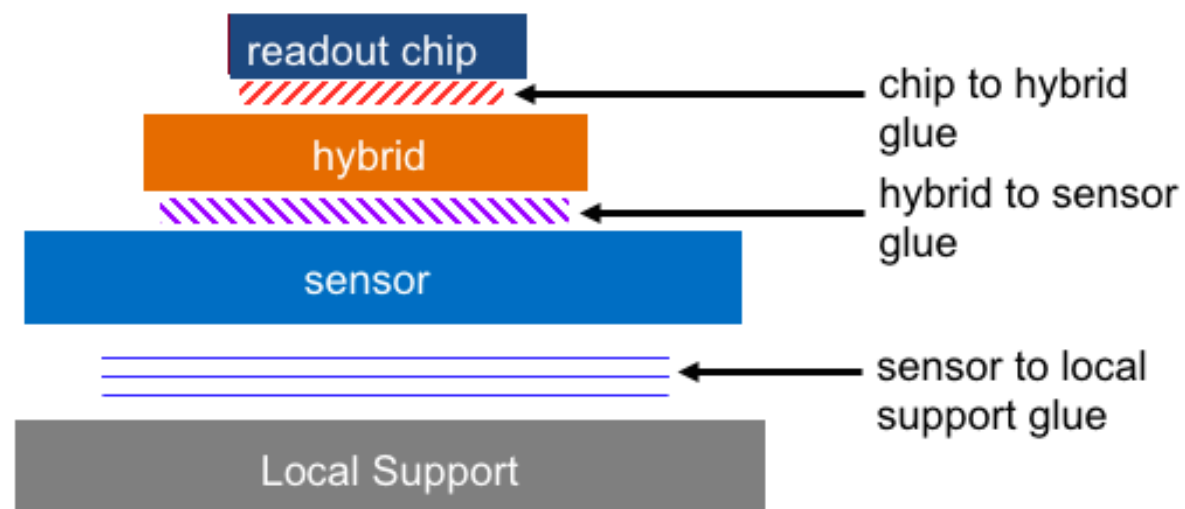
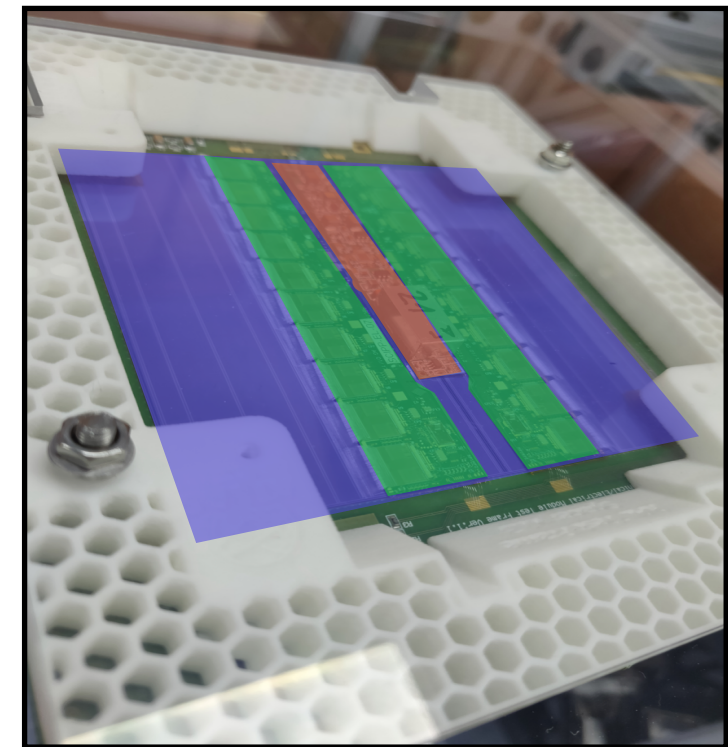
Six types



ITk Strip Module



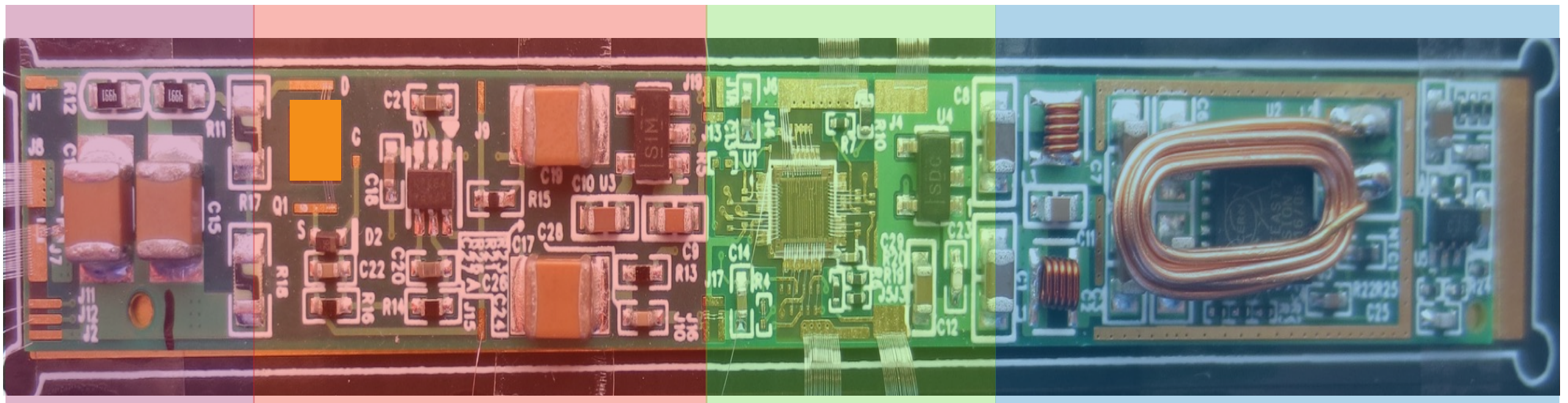
- Consists in one **sensor** and one or two low mass PCBs, called **hybrids**, and one **power board**
- The hybrids host the read-out ASICs: the **ABCStar** and the **HCCStar**
- Readout chips are glued to the hybrids with UV curing glue. Hybrids are glued **directly** to silicon sensor with 2-component epoxy



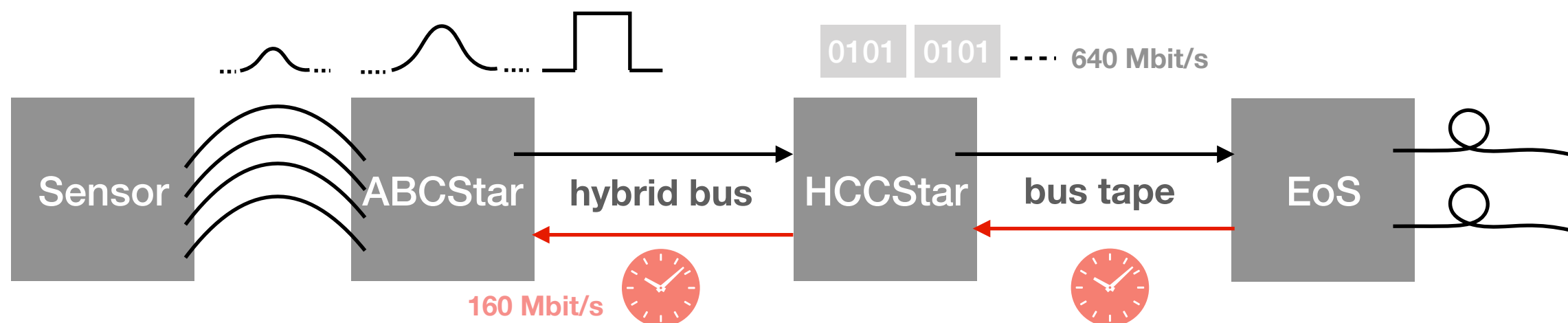
ITk Strip Power board

- More channels, extra cables but no space: solution adopted is DC-DC conversion
- The power board includes:
 - HV filter
 - Sensor bias HV switch
 - Control and monitoring
 - DC-DC LV Power Block

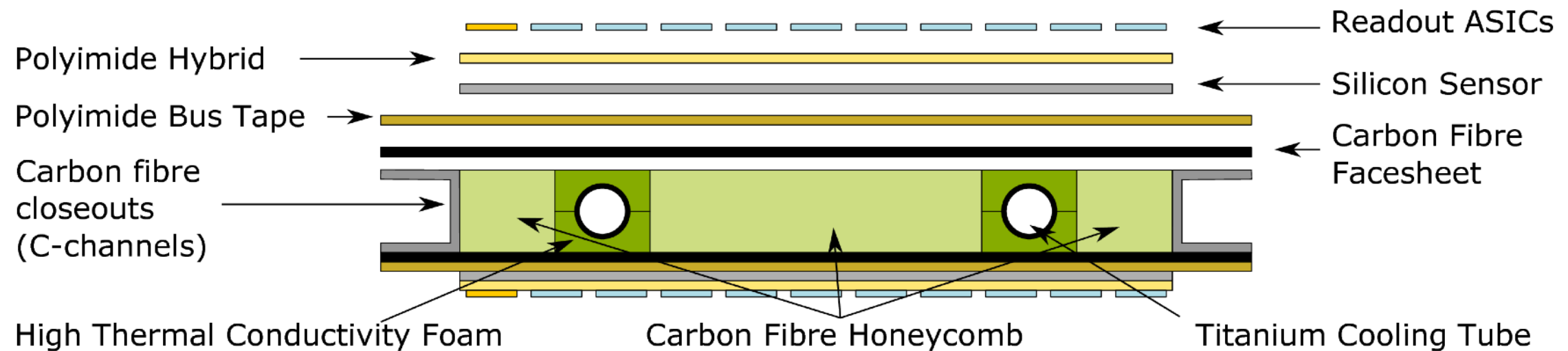
Uses the radiation tolerant buck converter **bPOL12V ASIC** to convert from 11V to 1.5V



- The signal from charged particles through the sensor is transmitted to the front-end, the ATLAS Binary Chip (**ABCStar**) through wire-bonds. The signal is then amplified, shaped and discriminated to provide a binary output
- Up to 12 (10 for the barrel modules) ABCStar ASICs are grouped together in one hybrid. Each ABCStar can readout 256 channels
- Each hybrid has a Hybrid Controller Chip (**HCCStar**) that interfaces the stave/petal service bus and the front-end ASICs

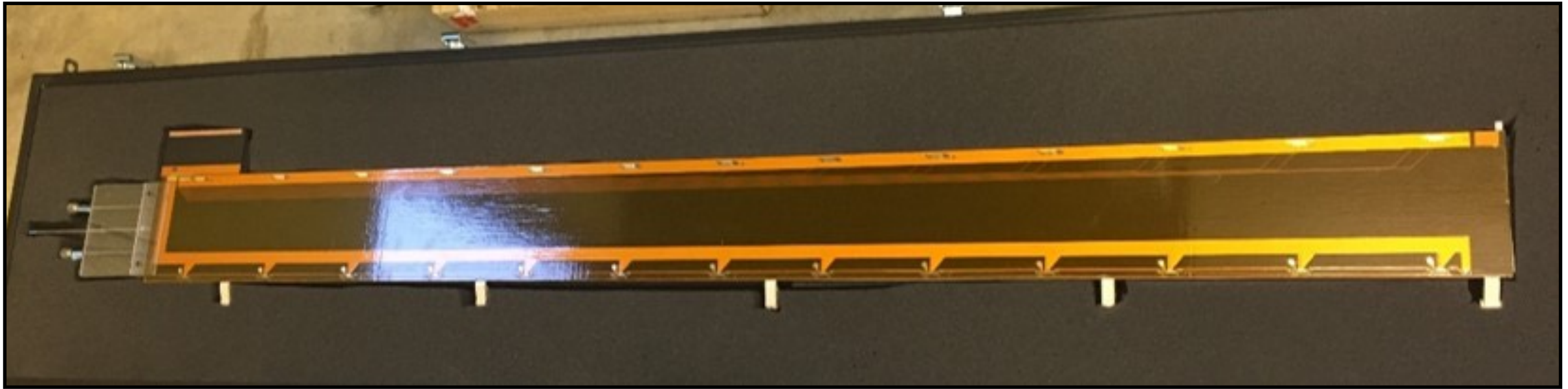


- **Staves** (for the Barrel) and **Petals** (for the End-Caps) provide mechanical support for the modules and host the common electrical, optical and cooling services



- Sandwich geometry
 - Modules directly glued on both sides of a light weight carbon fiber mechanical support
 - Embedded cooling with **evaporative CO₂**

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Electrical power (LV and HV), TTC (Timing, Trigger and Control) data, DCS (Detector Control System) data and measured data transfer services carried out by a copper/kapton co-cured **bus tape** mounted on both side structures and operated by the EoS (End of Substructure) card

- EoS card contain a radiation-hard optical link (VRTX+) and a data transceiver and serializer (lpGBT)

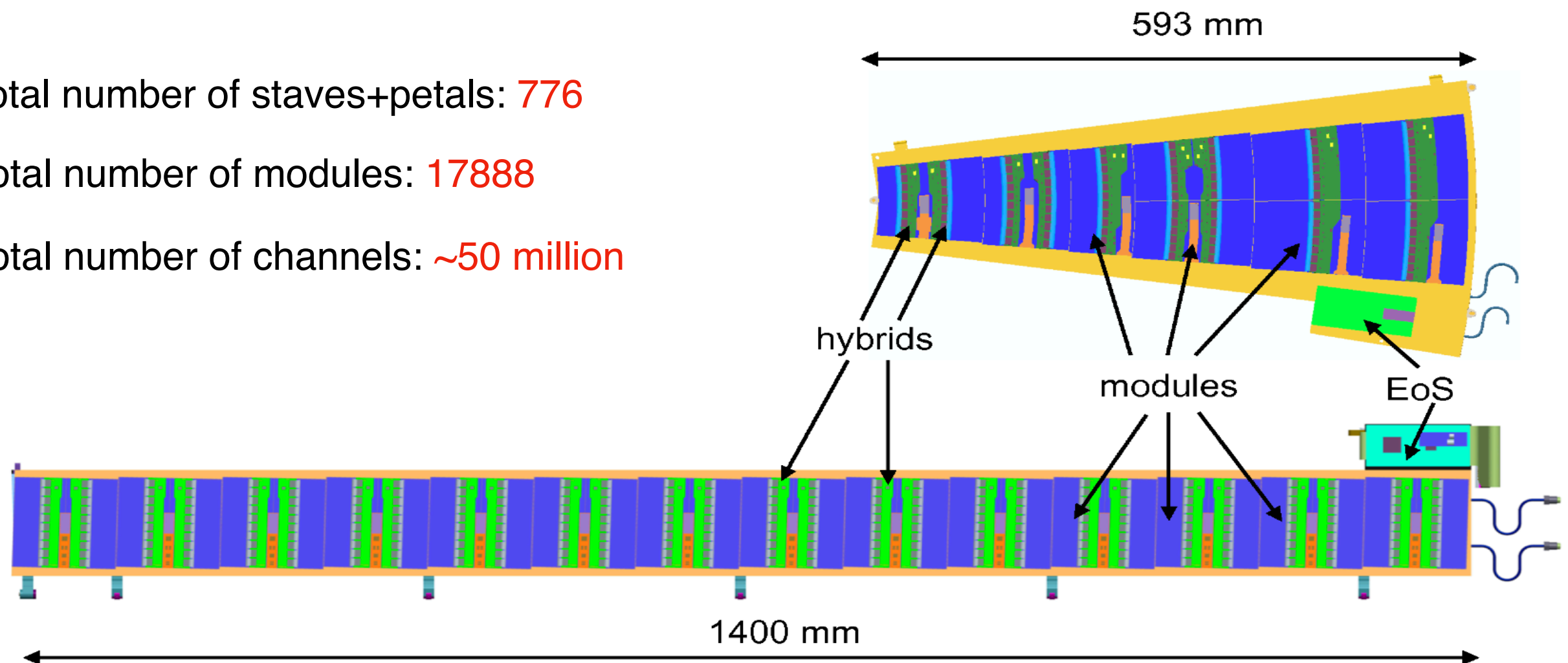
ITk Strip Local Support (2)

- **28** Barrel modules on each stave (14 modules per side)
 - modules are **rotated** wrt the beam line by a ± 26 mrad
- **18** End-Caps modules on each petal (9 modules per side, R0-R5)
 - stereo angle of 20 mrad implemented in sensor geometry

Total number of staves+petals: **776**

Total number of modules: **17888**

Total number of channels: **~50 million**



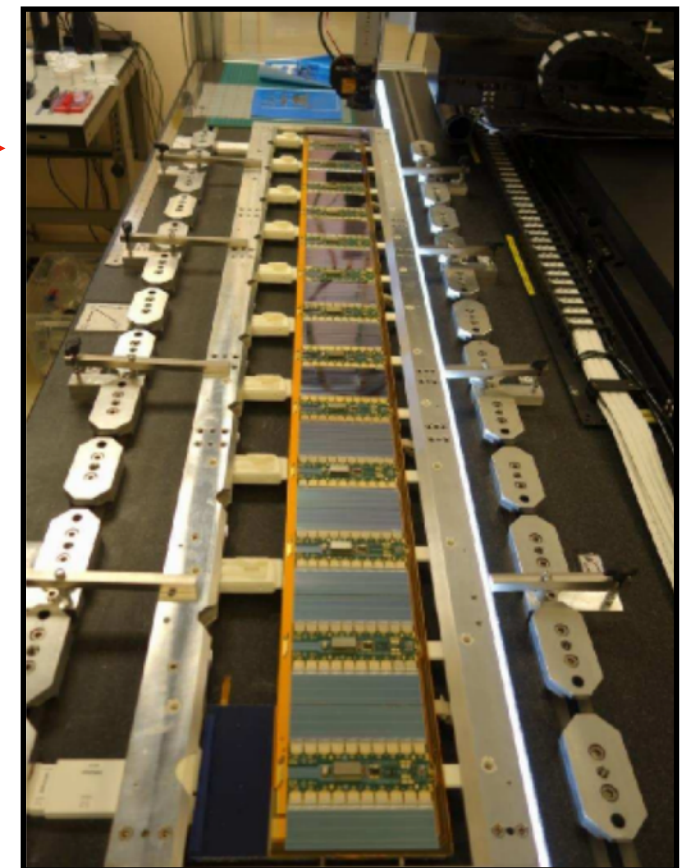
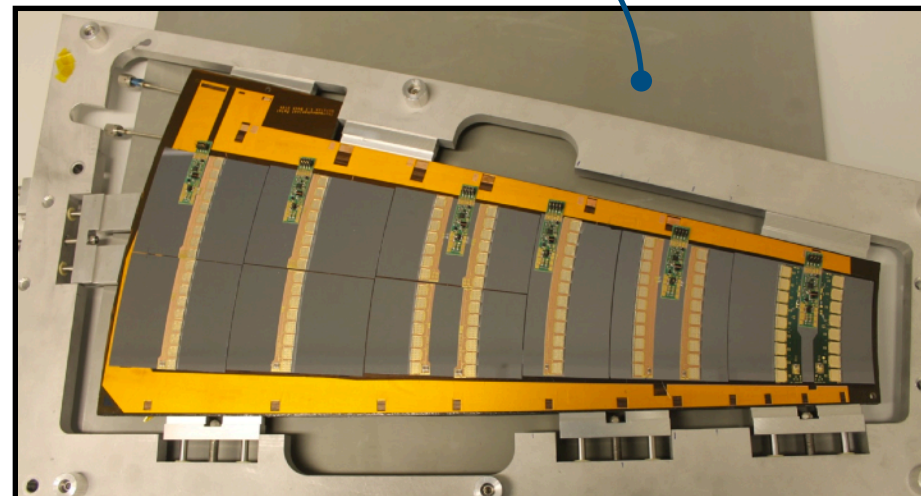
Detailed thermal Finite Element Analysis (FEA) models have been developed

- predict temperature distributions across the sensor, read-out chips and core structures
- leakage current and cooling requirements may vary with radiation damage
- address thermal runaway concerns

FEA predictions have to be verified by comparison with “thermo-mechanical” (TM) structures (no real readout ASICs)

Existent prototypes

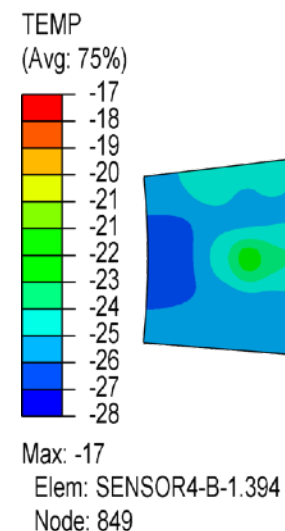
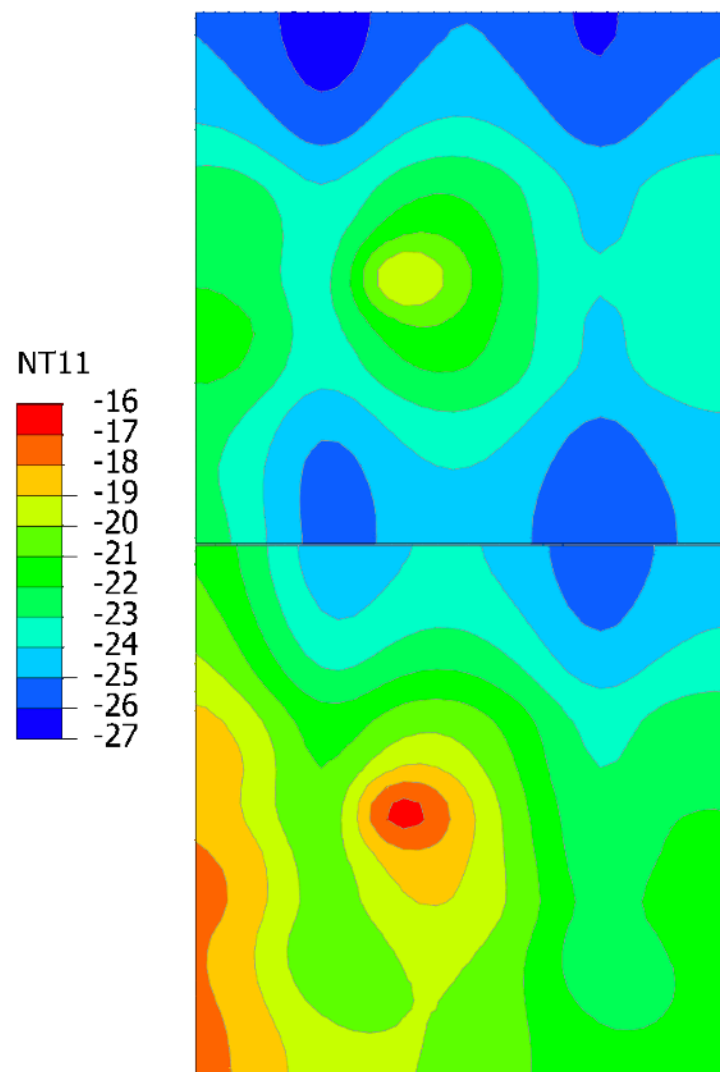
- **UK TM stave** (<https://cds.cern.ch/record/2286345/files/ATL-ITK-SLIDE-2017-851.pdf>)
- **TM Petal** (<https://cds.cern.ch/record/2280744/files/ATL-COM-ITK-2017-021.pdf>)
- US TM stave **NEW**



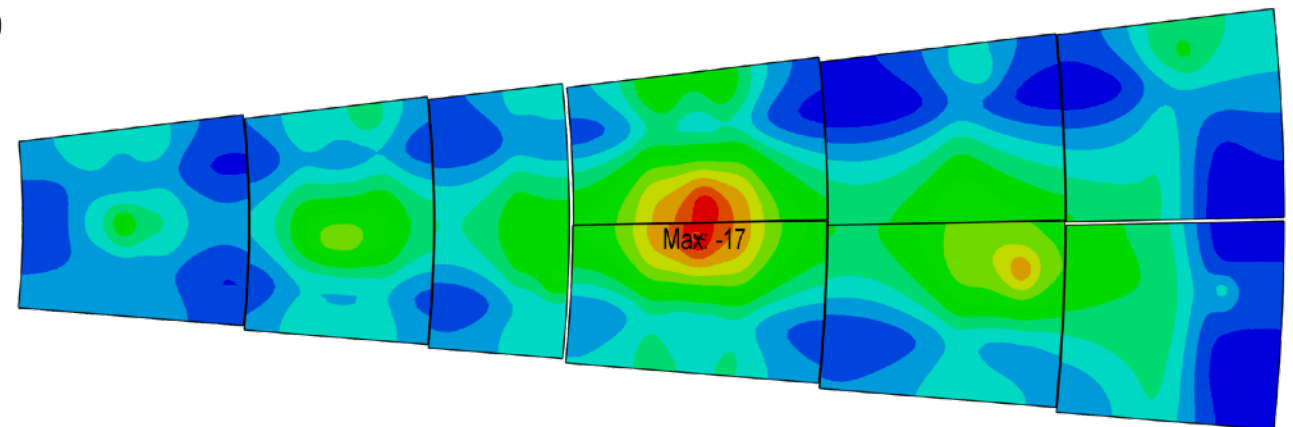
Thermo-Mechanical stave/petal

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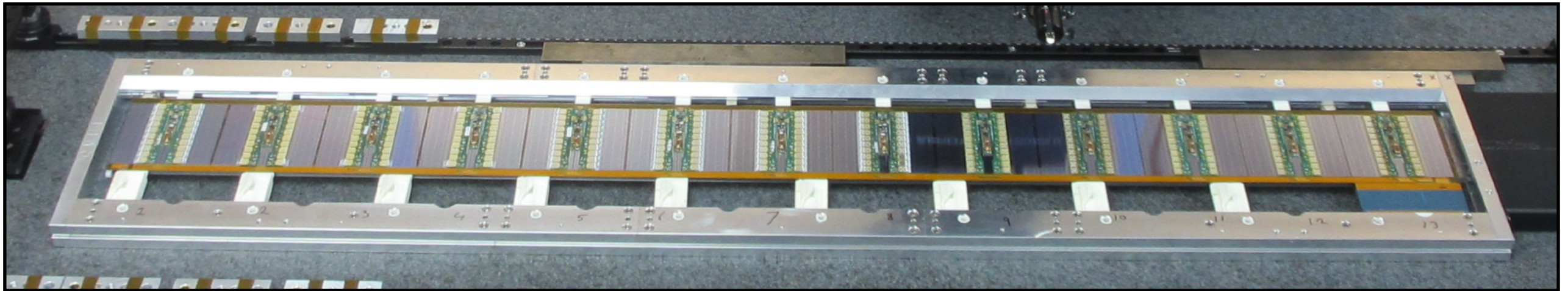


FEA models after 3000 fb⁻¹



TM FEA/exp. data agreement

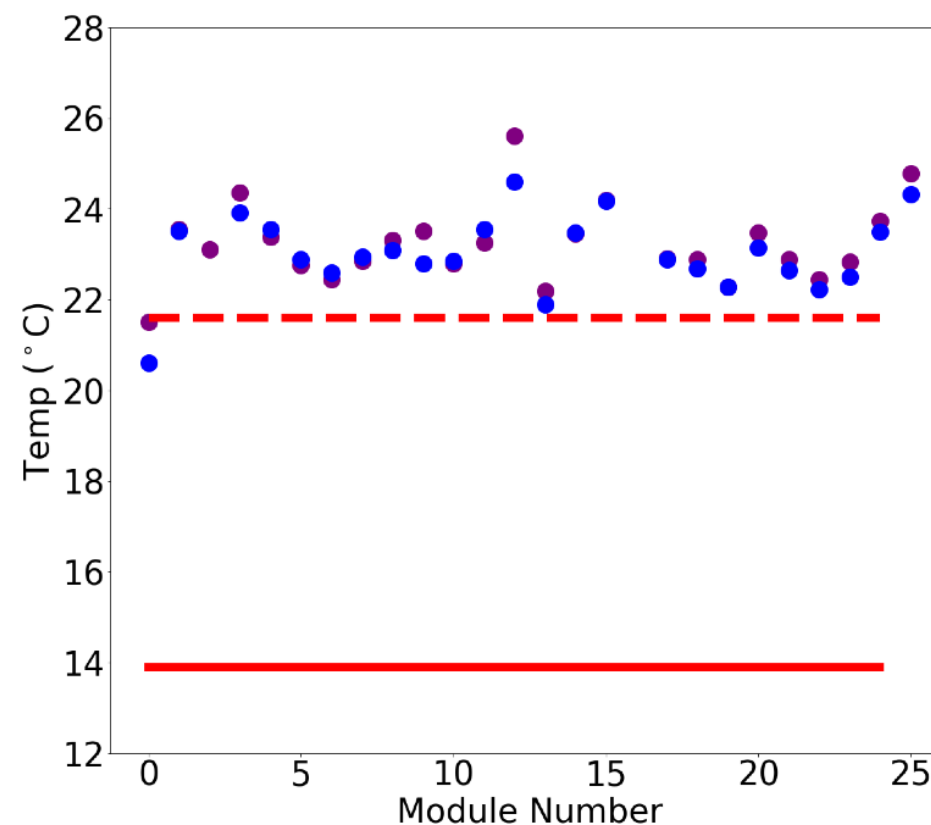
New: US TM stave, equipped with 13 TM modules per side



- Coolant: HFE7100

Preliminary comparisons between simulation and data shows 20% disagreement

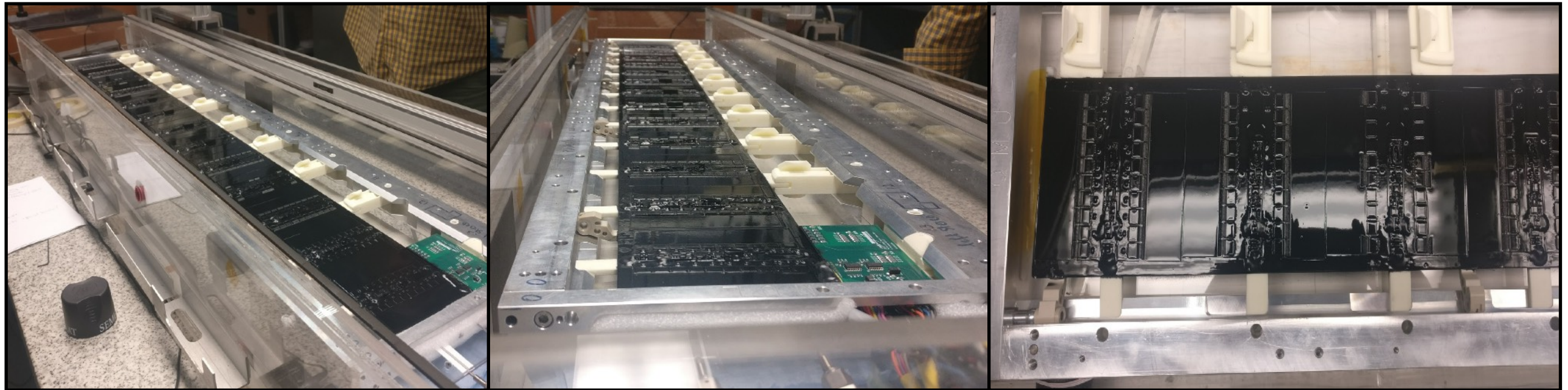
- FEA has many inputs that needs to be tuned
 - Flow rate, coolant temperature, coolant properties, electrical power, TM stave properties



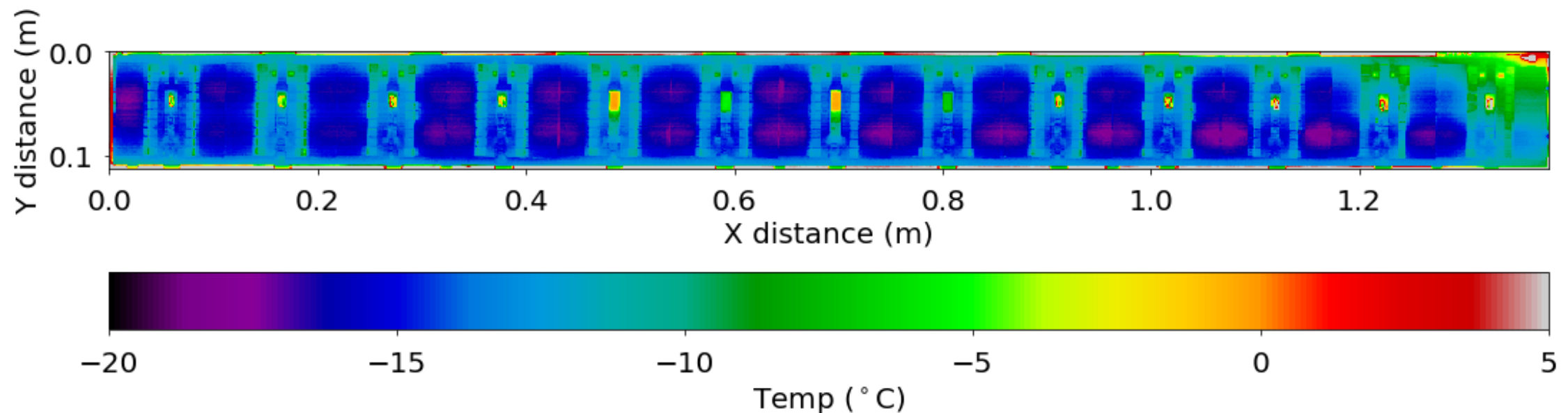
- Left Hybrid
- Right Hybrid
- FEA Simulation Estimate
- Average Fluid Temp

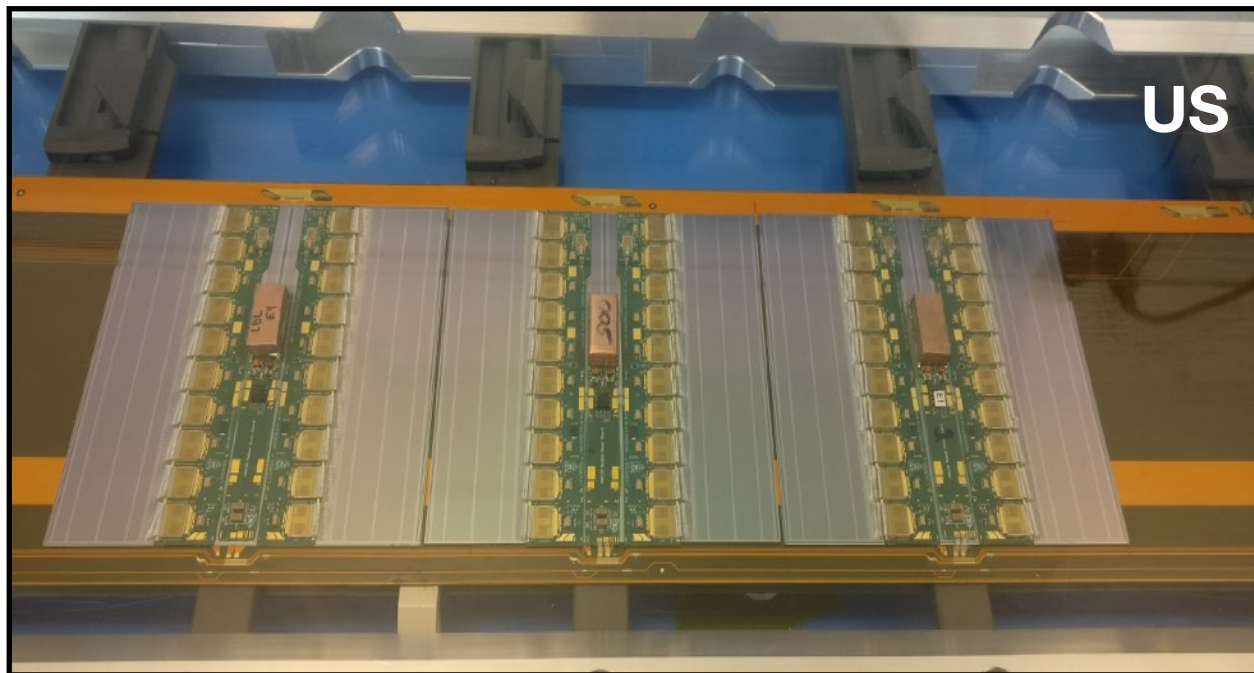


TM stave - constant emissivity



- Black painted stave for **constant high emissivity**
- **Permits** full image comparison to FEA

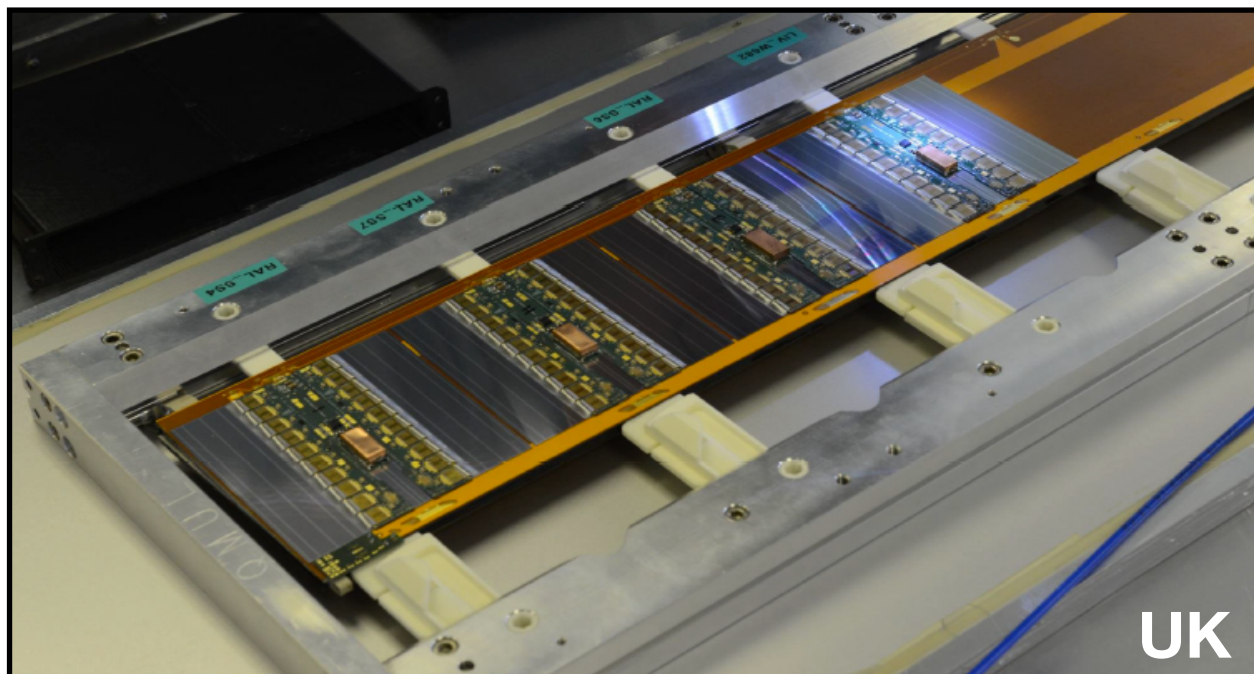




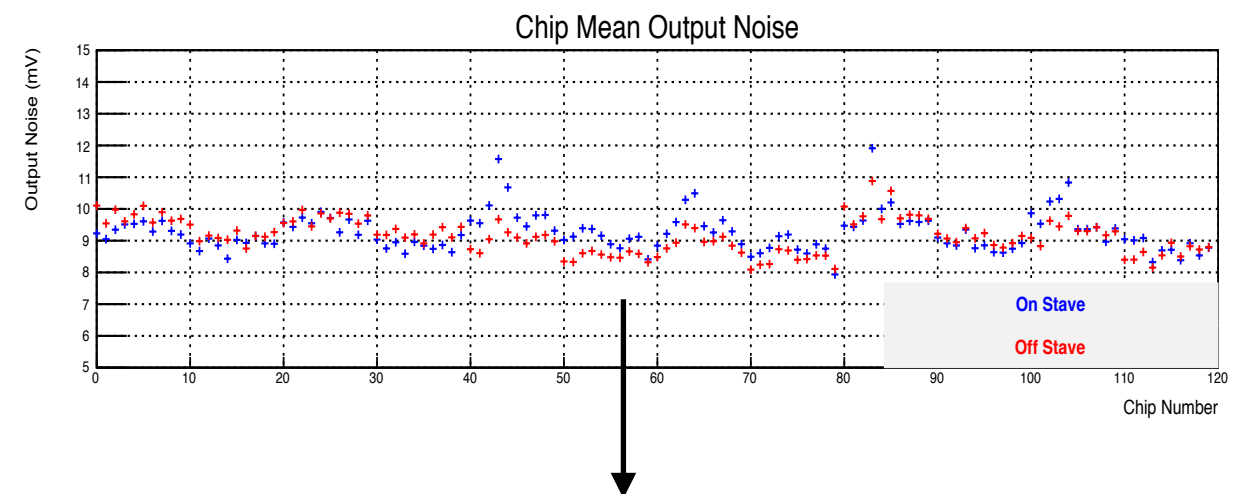
US

- Build test staves with few real modules to test:

- Production chain
- Communication
- Powering system
- Noise



UK



No additional noise from loading

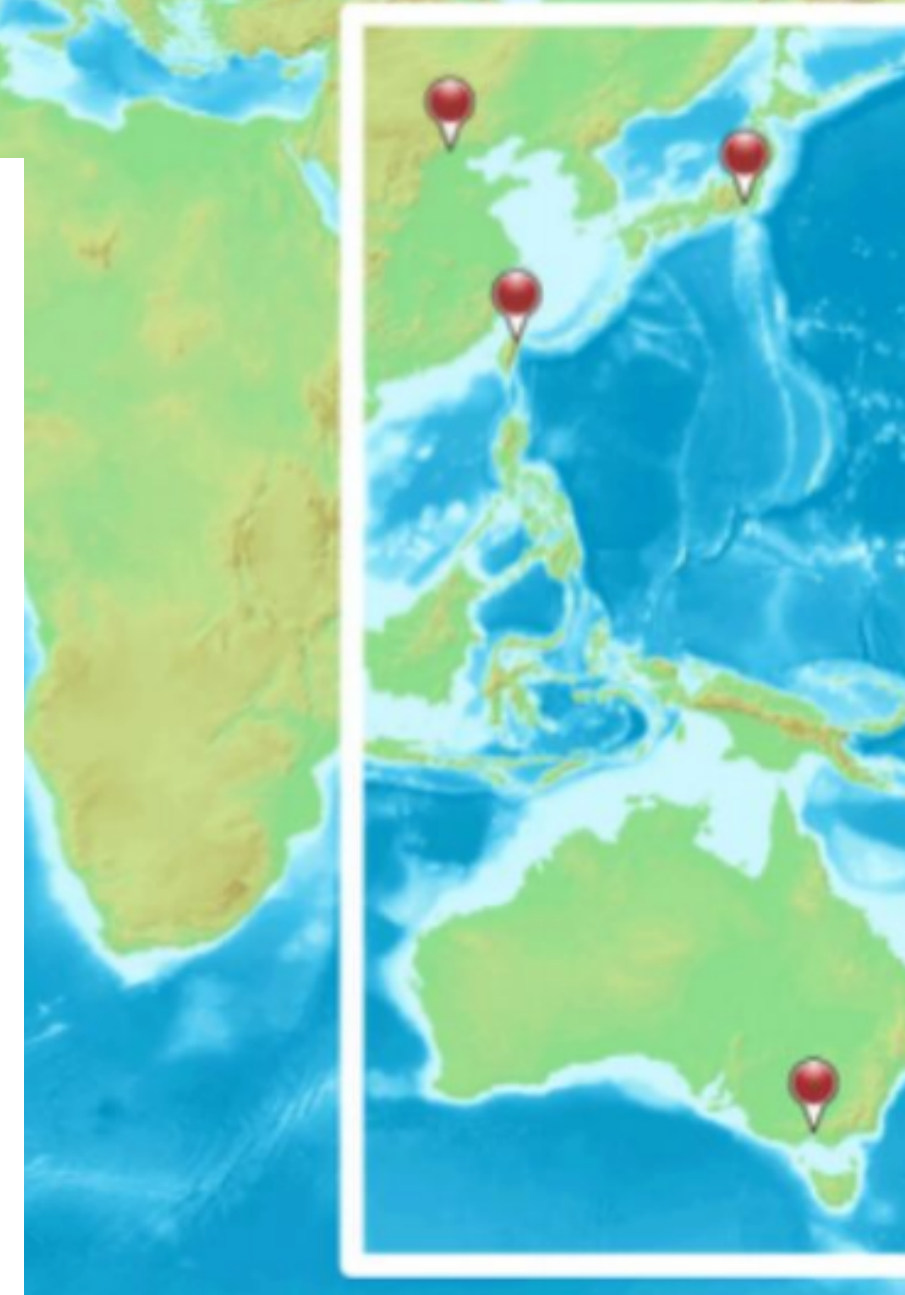
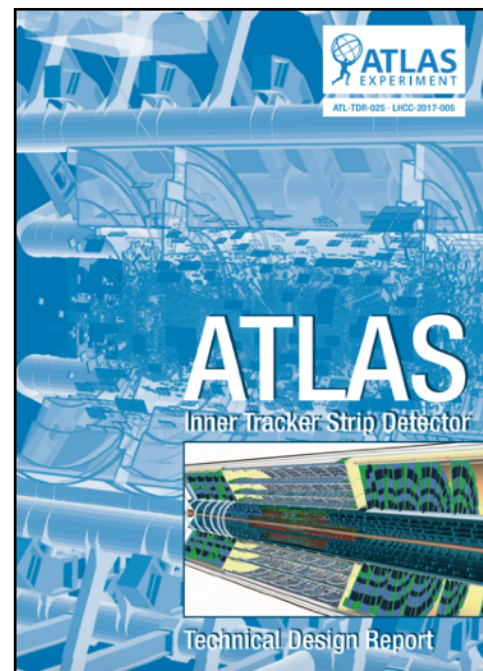
- Results from electrical measurements good so far for both production sites

Current status



ITk Strip Project

- A more than 13 year R&D program is concluding
- Strip Detector Technical Design Report approved in 2017
- Approximately 53 institutes and 200 people are currently participating
- A four year production is planned and begins in 2020



Conclusions

It's happening already...

Major work starts to boost the luminosity of the LHC



Civil works have begun on the ATLAS and CMS sites to build new underground structures for the High-Luminosity LHC. (Image: Julien Ordan / CERN)

The [Large Hadron Collider](#) (LHC) is officially entering a new stage. Today, a ground-breaking ceremony at CERN celebrates the start of the civil-engineering work for the [High-Luminosity LHC](#) (HL-LHC): a new milestone in CERN's history. By 2026 this major upgrade will have considerably improved the performance of the LHC, by increasing the number of collisions in the large experiments and thus boosting the probability of the discovery of new physics phenomena.



CERN

15 giugno alle ore 8:22 · 🌐

The Large Hadron Collider (LHC) will receive a major upgrade and transform into the High-Luminosity LHC over the coming years. But what does this mean and how will its goals be achieved? Find out in this video featuring several people involved in the project.

[#HiLumiLHC](#)

Europe

CERN starts major upgrade to reap more data at atom smasher

By Associated Press June 15

GENEVA — The world's largest particle smasher is kicking off a major upgrade to churn out 10 times more data and help unlock the secrets of physics.



T

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Al Cern
l'acceleratore Lhc
sarà più potente.
Per una nuova
fisica

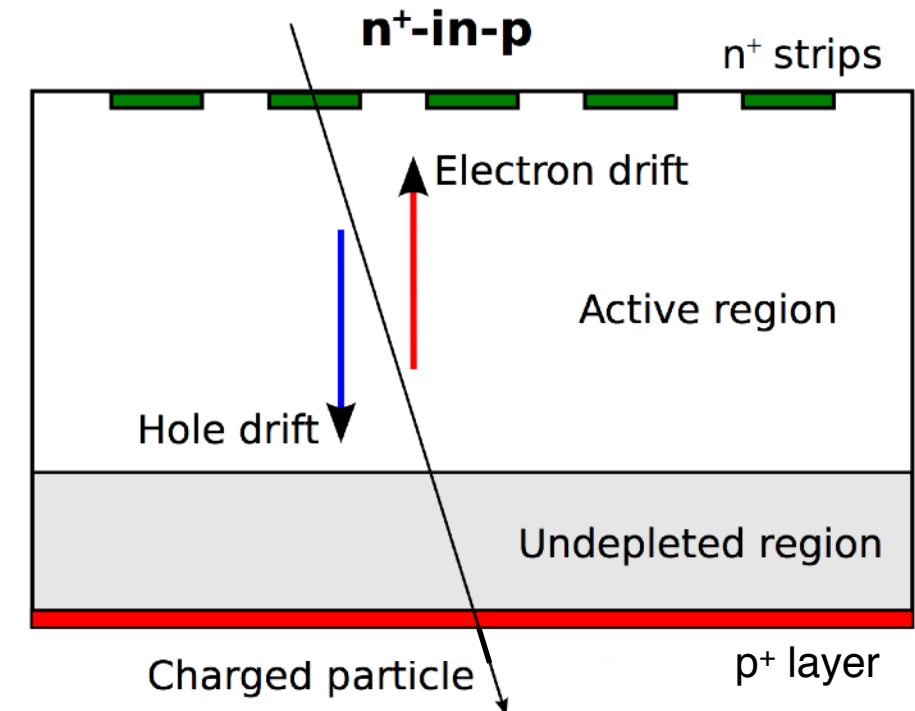


The End



**KEEP
CALM
AND
CHECK
BACKUP SLIDES**

- **Radiation tolerance** as key requirement
 - Expected maximum fluence of $8-10 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$
 - Ionizing dose of 33.3 MRad
 - Operate up to 700 V
 - 300-320 μm target thickness
- The strips are AC-coupled with n-type implants in a p-type float zone silicon bulk (**n⁺-in-p FZ**)

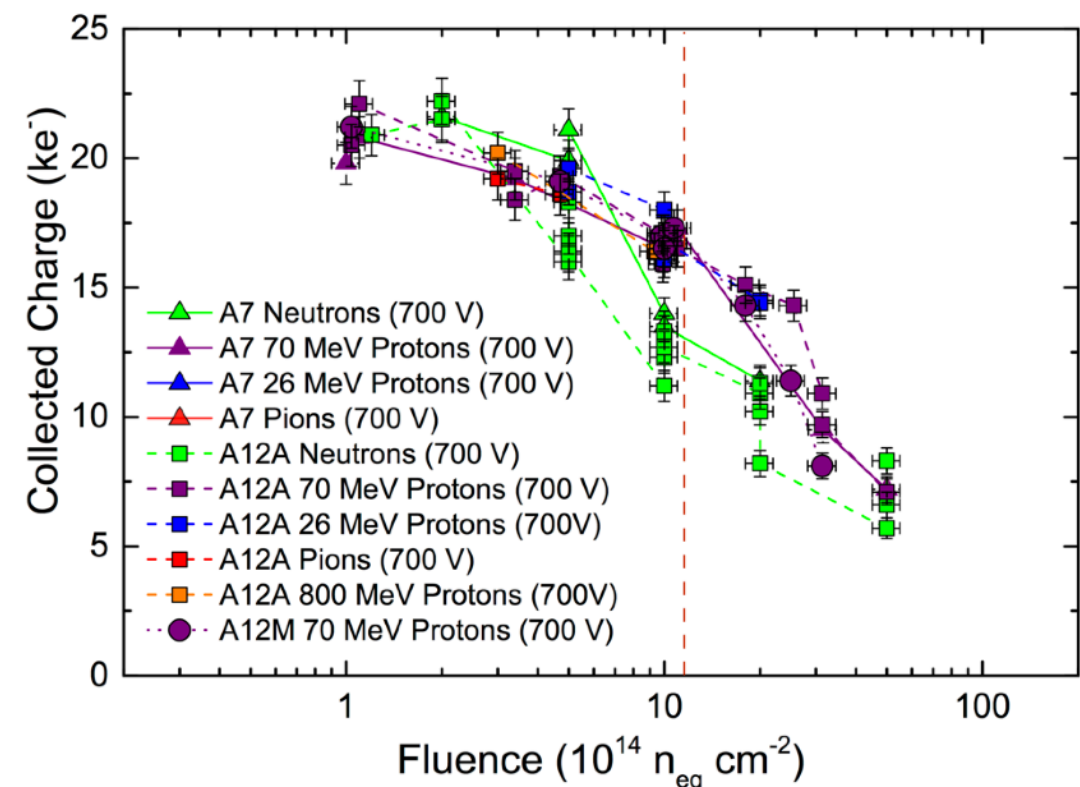


Why not n-in-n ???

Single-side lithography process -
cheaper than n-in-n BUT

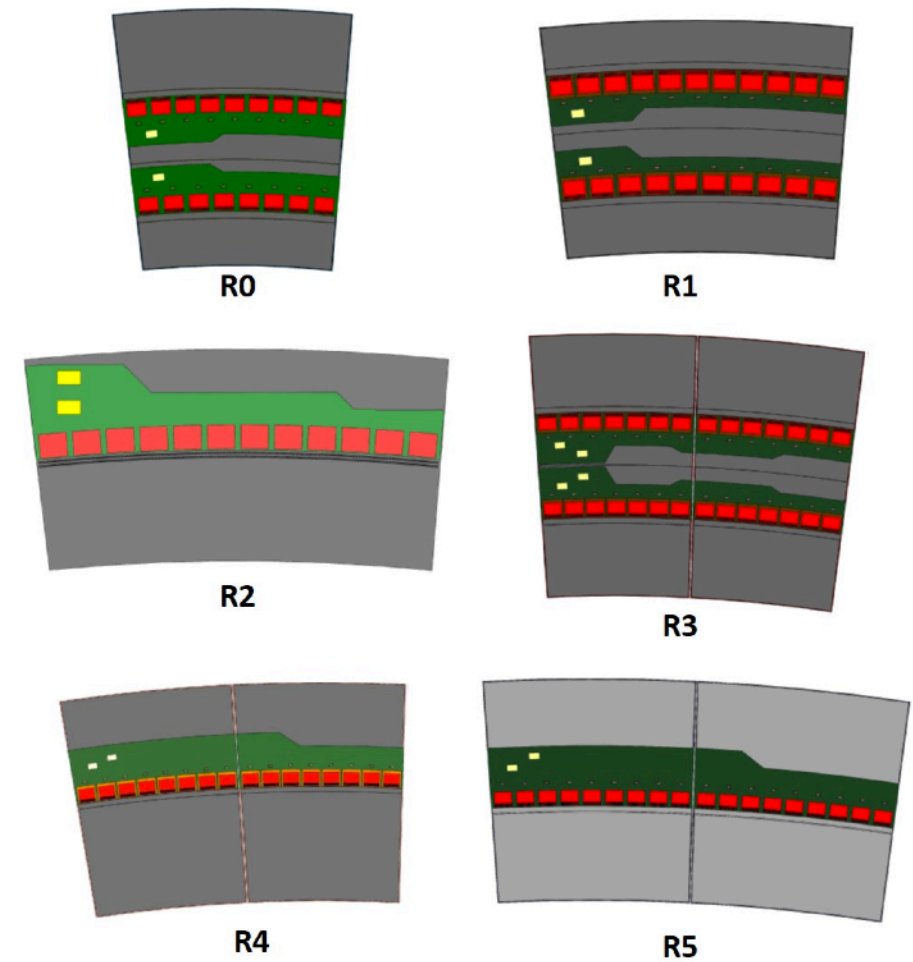
Edges at bias potential

Inter-strip isolation through p-stop



ITk Strip Sensors

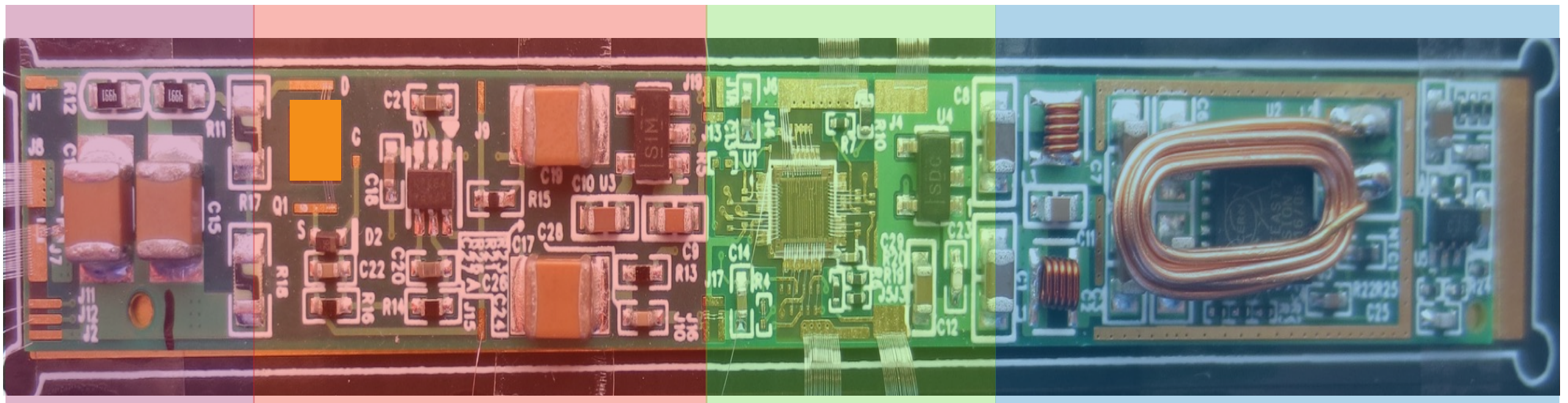
Sensor Type	Number of sensors	Number of rows	Channels per sensor	Min/Max pitch [um]
SS	3808	4	5128	75.5
LS	7168	2	2564	75.5
R0	768	4	4360	73.5/84
R1	768	4	5640	69/81
R2	768	2	3076	73.5/84
R3	1536	4	3592	70.6/83.5
R4	1536	2	2052	73.4/83.9
R5	1536	2	2308	74.8/83.6



ITk Strip Power board

- More channels, extra cables but no space: solution adopted is DC-DC conversion
- The power board includes:
 - HV filter
 - Sensor bias HV switch
 - Control and monitoring
 - DC-DC LV Power Block

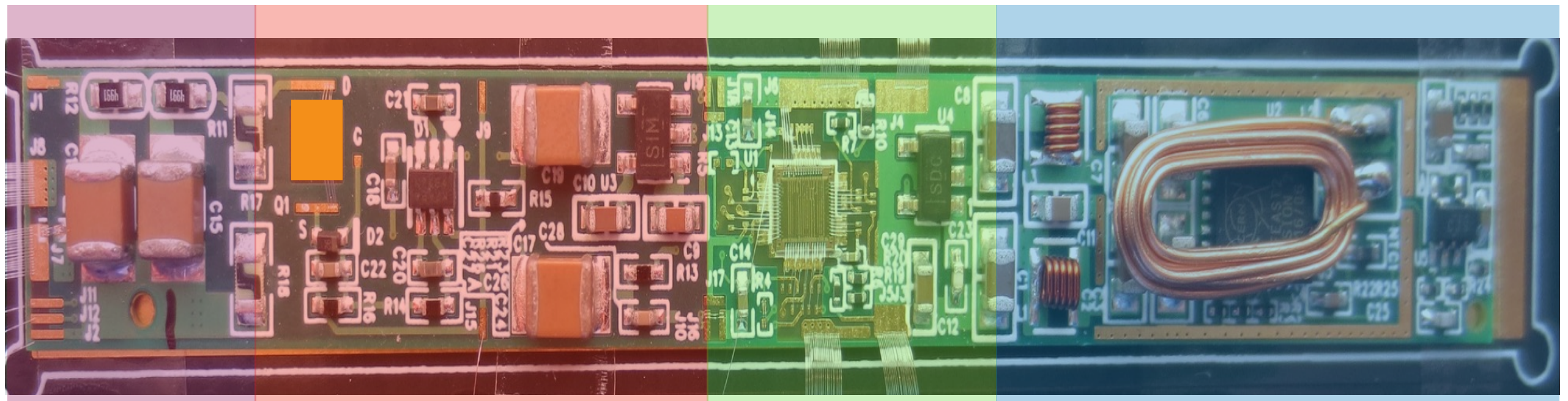
- Uses the Autonomous Monitor and Control Chip (**AMAC**) ASIC
- provide monitoring and interrupt functionality
- allows monitoring at a rate of ~ 1 sample/ms
- provides a clocked digital output to control the gate voltage on a high voltage FET intended to “switch” bias potential on and off the silicon sensor



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Allows the isolation of a failed sensor in breakdown connected to the same HV line



Silicon sensor properties

Substrate Material

Size	8-inch/200 mm or 6-inch/150 mm
Type	p-type FZ
Crystal orientation	<100>
Thickness (physical)	300-320 μm
Thickness (active)	$\geq 90\%$ of physical thickness
Thickness tolerance	$\pm 5\%$
Resistivity	$> 3 \text{ k}\Omega\text{cm}$
Oxygen concentration	1×10^{16} to $7 \times 10^{17} \text{ cm}^{-3}$

Sensor specifications before irradiation

Full depletion voltage	$< 330 \text{ V}$ (preference for $< 150 \text{ V}$)
Maximum operating voltage	700 V
Poly-silicon bias resistors	1-2 M Ω
Inter-strip resistance	$> 10 \times R_{\text{bias}}$ at 300 V at 23 °C
Inter-strip capacitance	$< 1 \text{ pF/cm}$ at 300 V, measured at 100 kHz
Coupling capacitance	$> 20 \text{ pF/cm}$ at 1 kHz
Resistance of read-out Al strips	$< 15 \Omega/\text{cm}$
Resistance of n-implant strip	$< 20 \text{ k}\Omega/\text{cm}$
Onset of micro-discharge at	$> 700 \text{ V}$
Total initial leakage current, including guard ring:	$< 0.1 \mu\text{ A/cm}^2$ at 700 V at room temperature
Number of strip defects	$< 1\%$ per strip and $< 1\%$ per sensor

After irradiation ($1.2 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$ – 50 MRad)

Onset of micro-discharge at	$> 700 \text{ V}$ or $V_{\text{fulldepletion}} + 50 \text{ V}$ after irradiation (if lower)
Inter-strip resistance:	$\geq 10 \times R_{\text{bias}}$ at 400 V and for $T = -20 \text{ }^\circ\text{C}$
Collected charge	> 7500 electrons per MIP at 500V

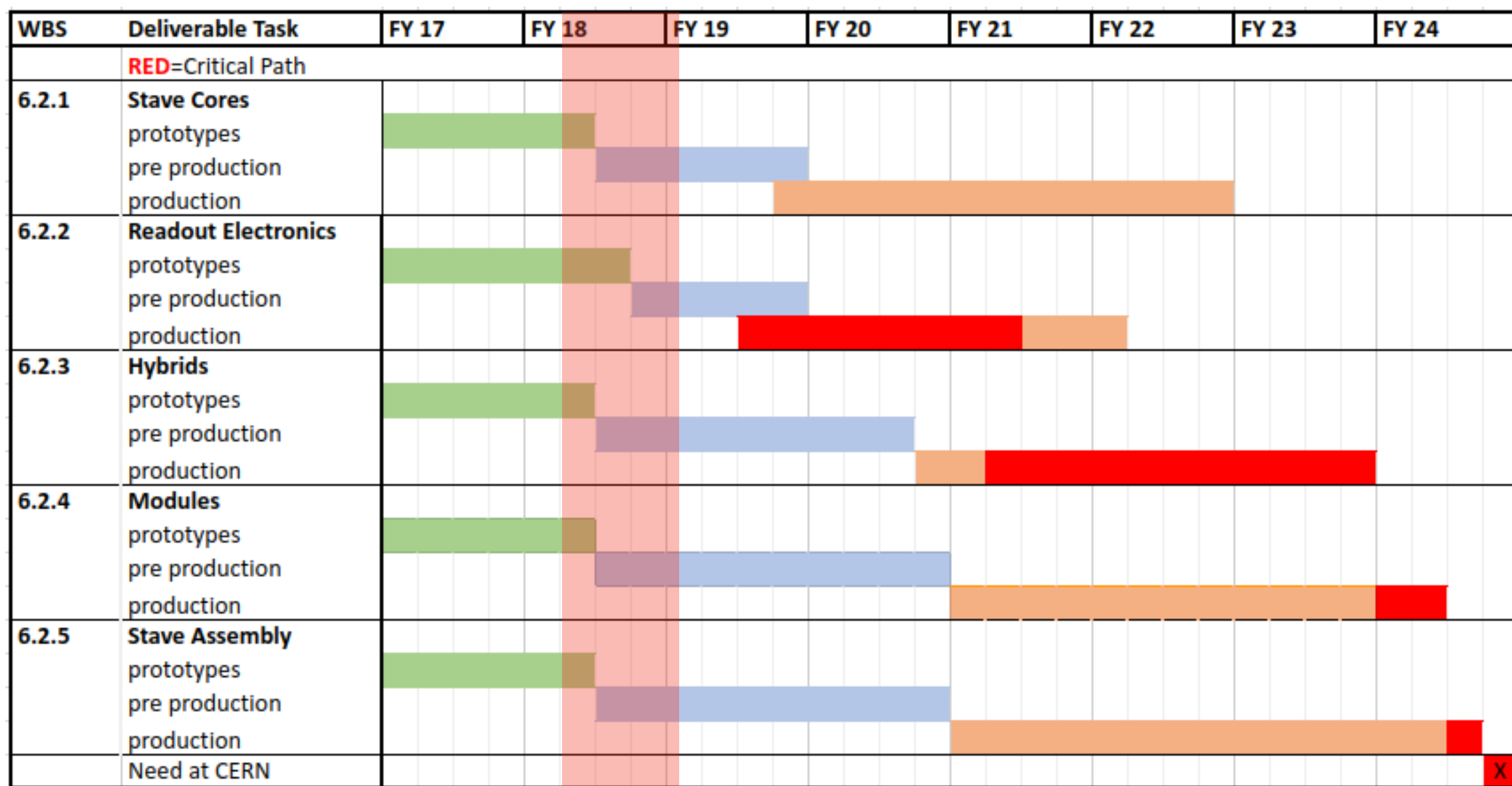
Mechanical Specifications

Dicing precision	$< \pm 20 \mu\text{m}$ or better
Sensor bow after process and dicing	$< 200 \mu\text{m}$

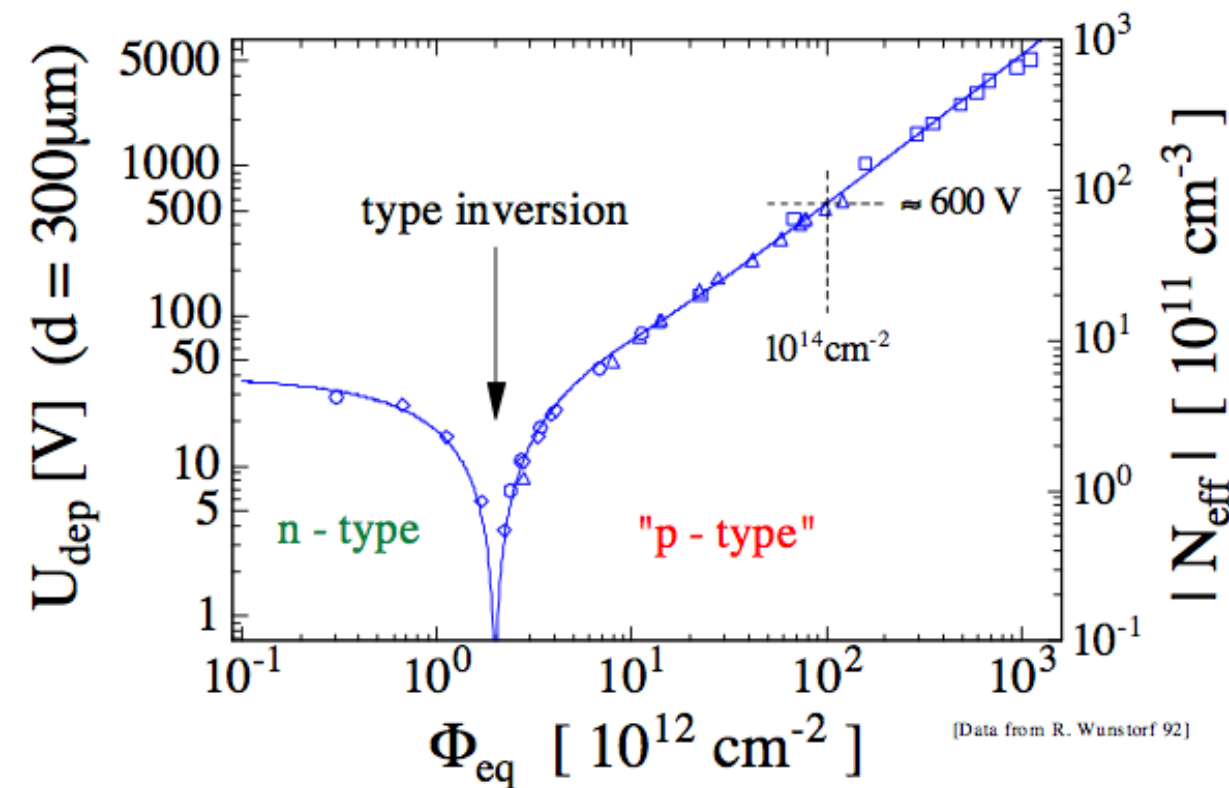
Fluences overview

Layer	Radius [mm]	Maximal Fluence [n _{eq} /cm ²]	Maximal Dose [MRad]
Strips			
Long Strips	762	3.8×10^{14}	9.8
Short Strips	405	7.2×10^{14}	32.5
End-cap	385	1.2×10^{15}	50.4
Pixels			
Layer 0	39	1.87×10^{16}	1268
Layer 1	75	0.59×10^{16}	549
Layer 2	155	0.22×10^{16}	129
Layer 3	213	0.15×10^{16}	87
Layer 4	271	0.11×10^{16}	53
End-cap	80	0.62×10^{16}	477

ITk Strip Timescale

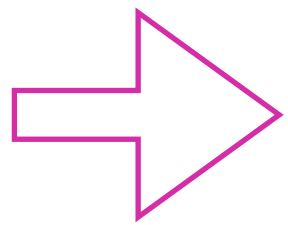


Radiation damage



Radiation effects:

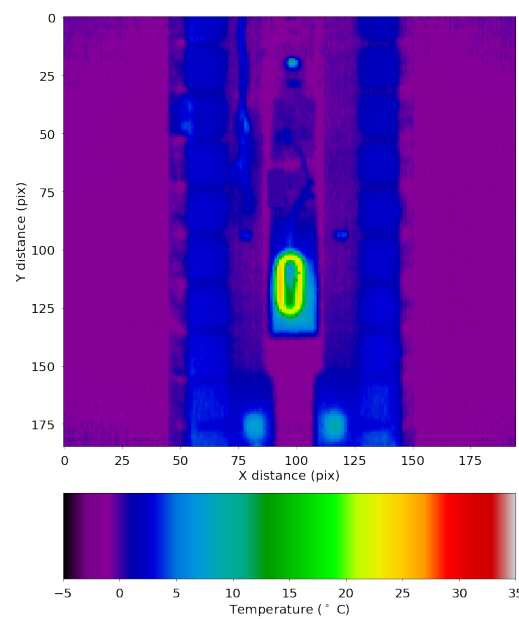
- **Surface:** charge accumulation on the oxides (SiO₂, surface field)
- **Bulk:** due to hadron interaction defects are introduced on the bulk
- **Type inversion:**
 - Decrease of effective doping
 - Increase of crystal defects (acceptors like defects)



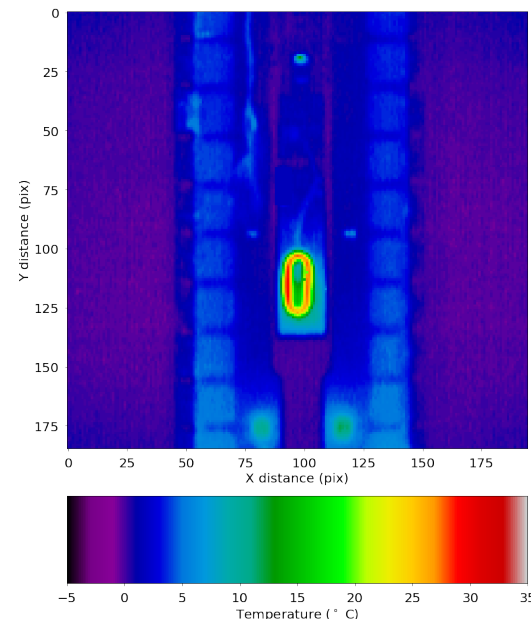
- Increase of the clustered defects from High Ionising particles
- Decrease of the effective doping and future increase after type inversion
- Derived change of the bulk resistivity and therefore of the bias voltage

TM module - constant emissivity

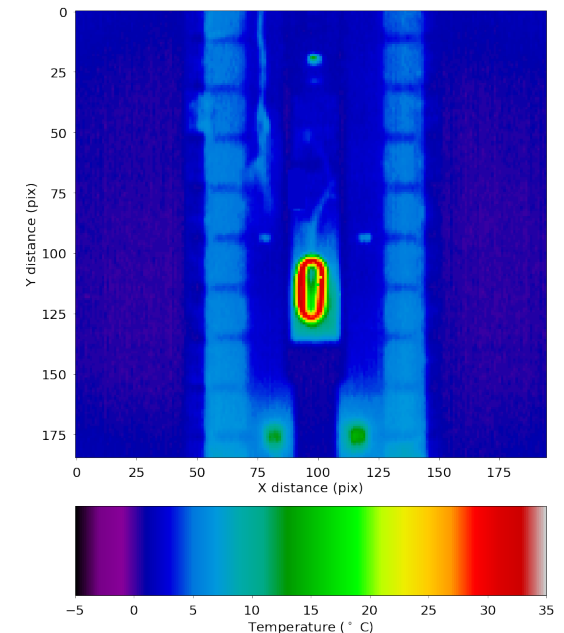
Full profile of heat transfer at various powers



4.8 Watts



5.6 Watts



6.4 Watts

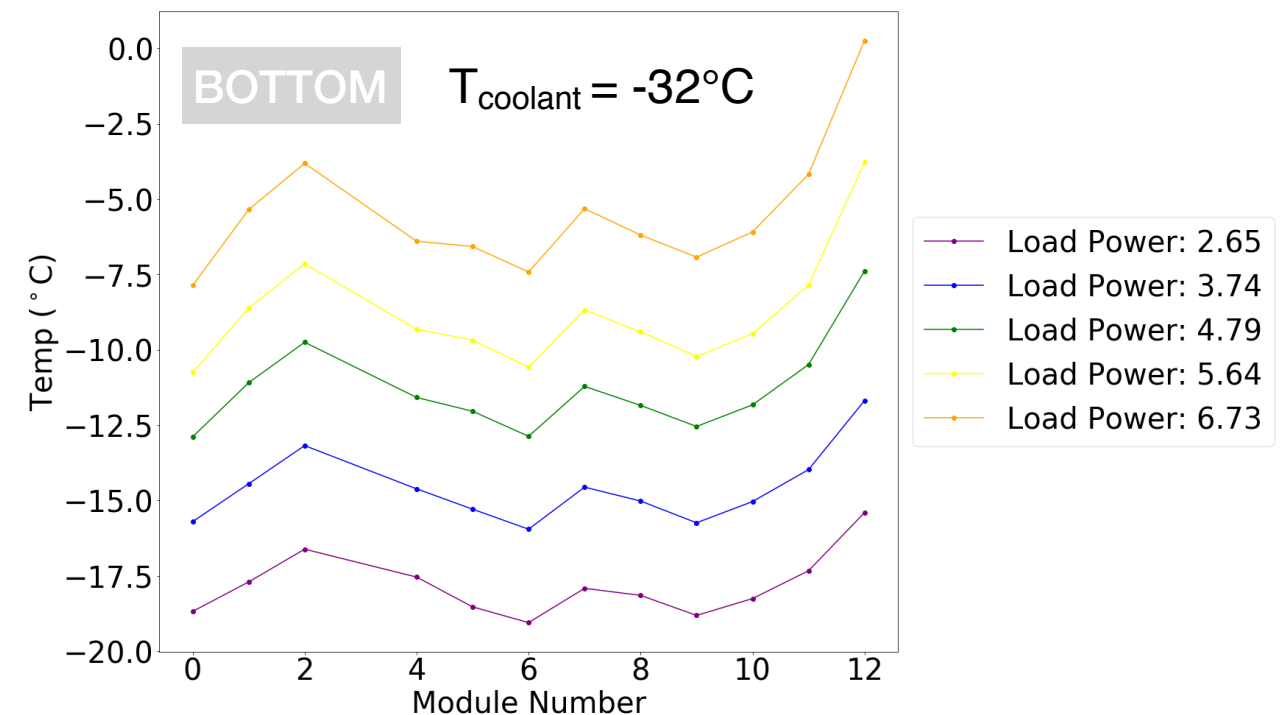
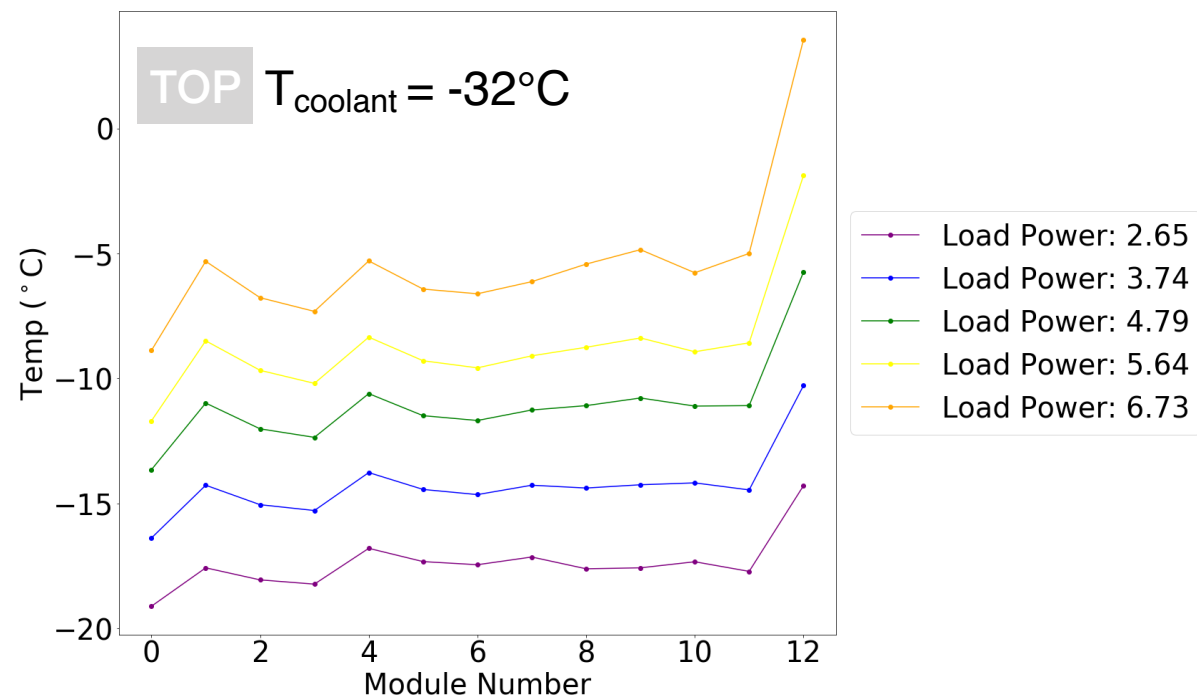
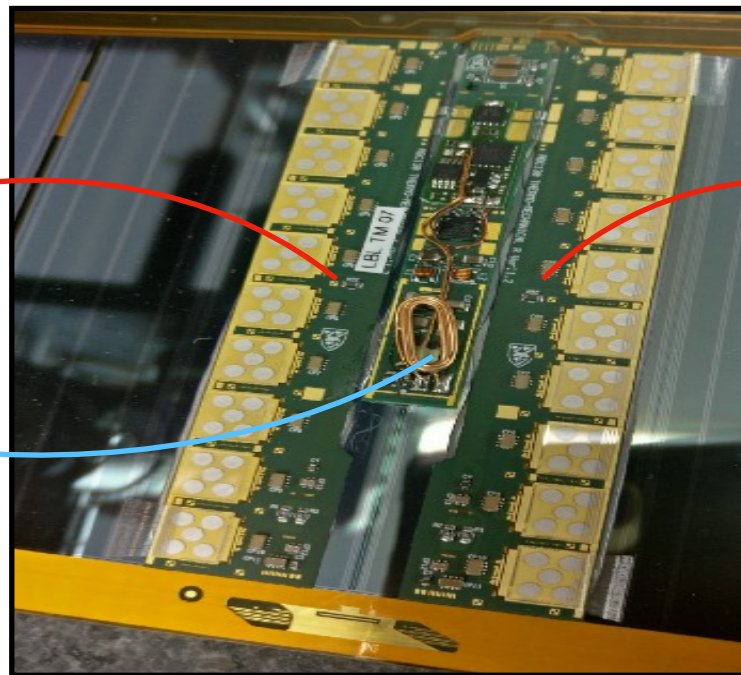
$$T_{\text{Peltier}} = -5^{\circ}\text{C}$$

TM stave temperatures

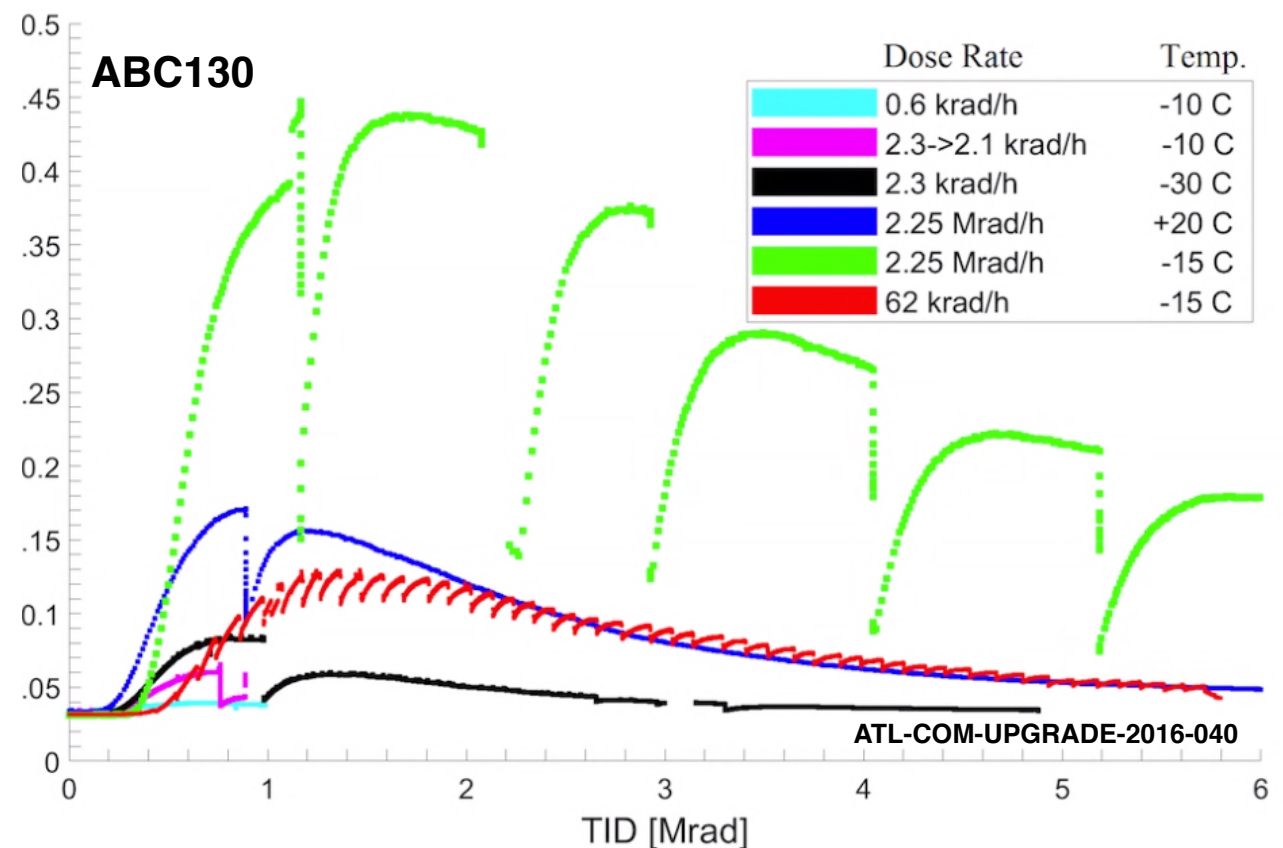
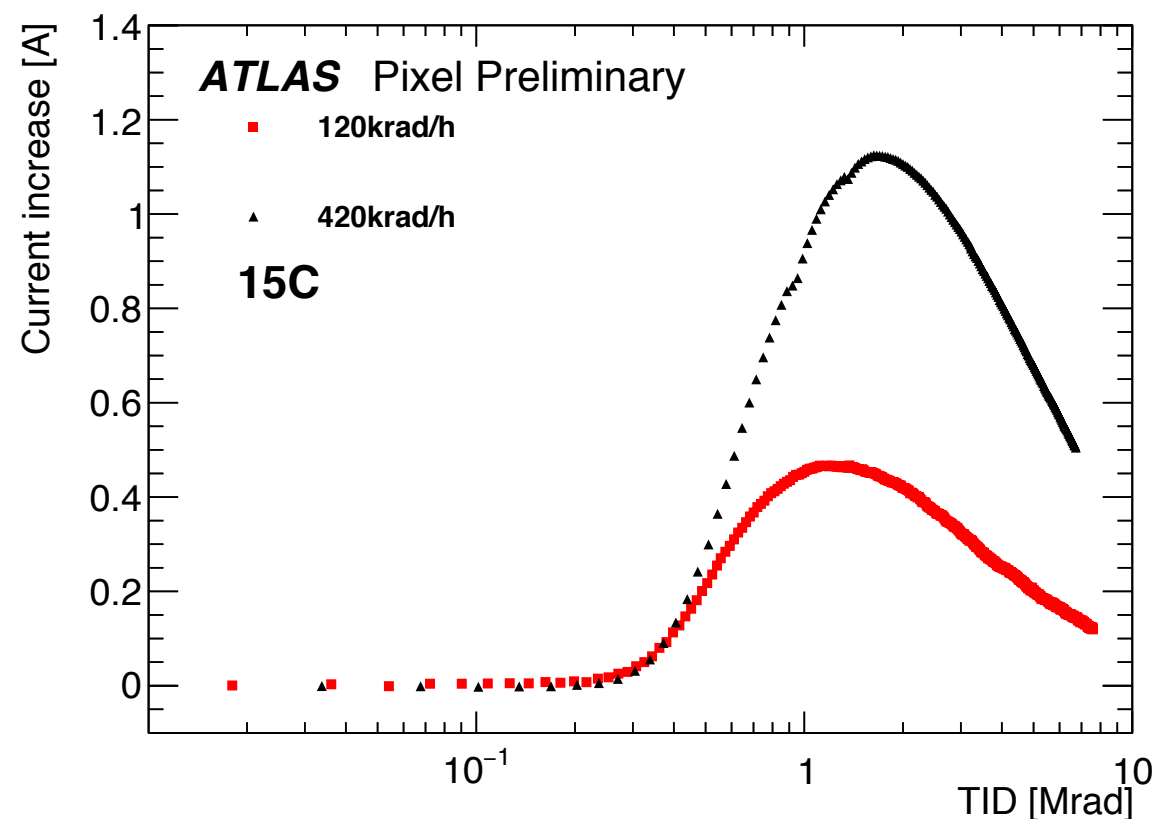
Left Hybrid thermistor

Right Hybrid thermistor

Feast thermistor



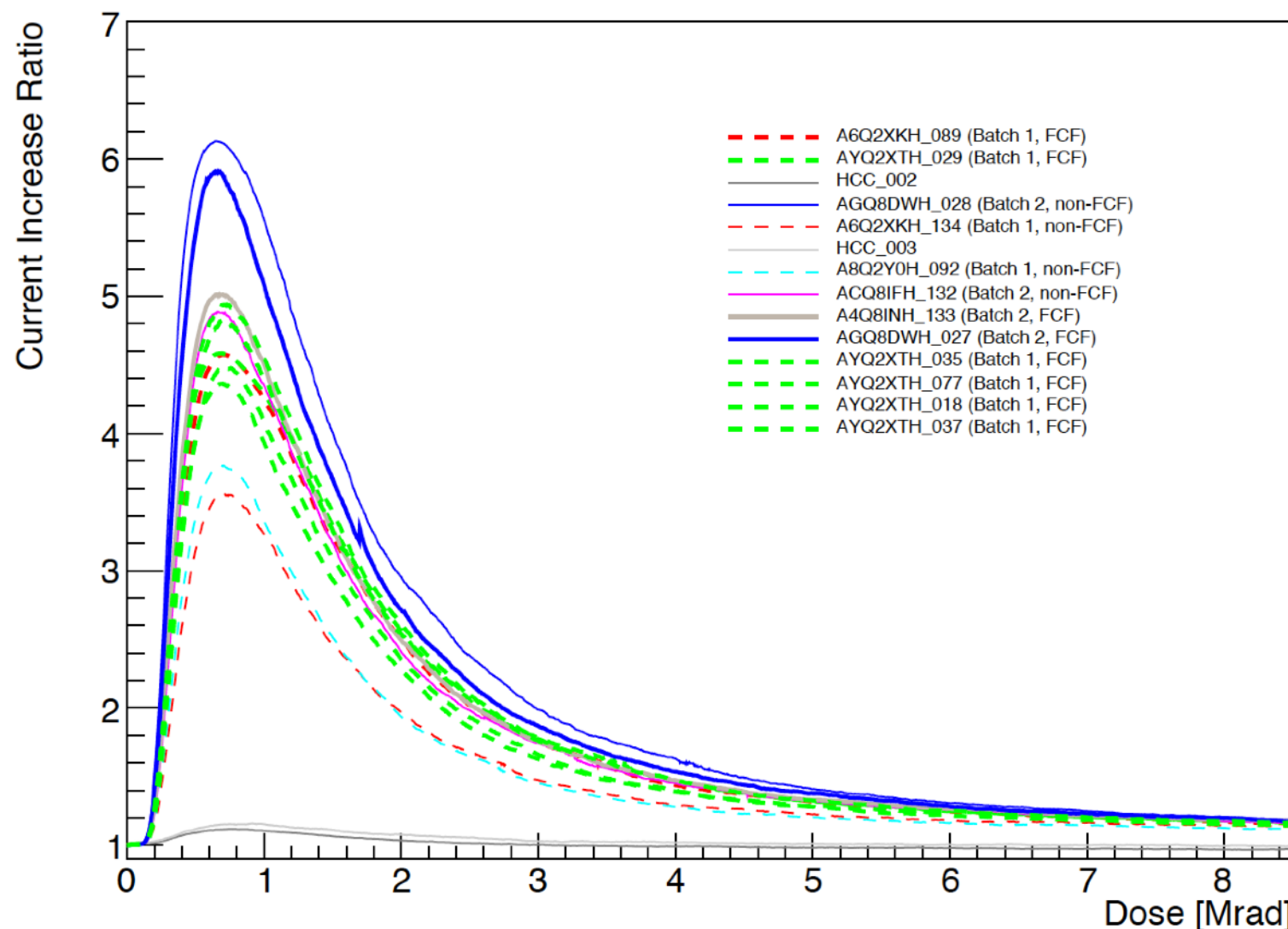
- IBL Task Force found that:
 - at a given dose rate, a **higher** temperature results in a **lower** current increase
 - at a given temperature, a **higher** dose rate results in a **higher** current increase
- Similar results were found in the characterization of the **ABC130** front-end prototypes for the Phase-II ATLAS Strip detector
 - ABC130 is designed in IBM **130nm CMOS** technology (as the FE-I4)



Batch-by-batch variation

Main outcomes: 2. Current increase in Run2 is half than in Run1 in a module under the same conditions

- **Confirmed** at RAL (UK) with X-rays



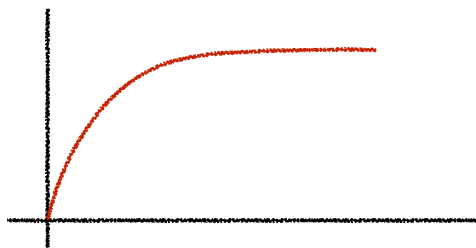
This is an indication of a **batch-by-batch** difference

Later other results triggered by BNL results, showed also chip to chip difference

130nm NMOS radiation damage

- TID gives origin mainly to two types of defects which contribute to the “TID bump”:

- ▶ **Trapped positive charges** in the STI oxide (parasitic transistor gate) near the Si-SiO₂ interface creates a **source-drain** channel → **leakage current increases**



- ▶ **Trapped electrons** at the Si-SiO₂ interface compensate for the effect of trapped holes in the oxide → **leakage current decreases**

