

FRN



KEEP

CALM

AND

CWRF

ATTEND









A. Nassiri on behalf of Organizing and Program Committees June 29, 2018



Workshop Goal

The goal of this workshop is to share the experience and ideas on applications which utilize high-power klystrons, gridded tubes, combined solid-state architectures, high-voltage power supplies, high-voltage modulators, high-power combiners, circulators, cavities, power couplers and tuners. New ideas on upgrading the high-power RF systems and novel ways of the RF power generation and distribution will also be discussed.





# **ALBA - 2010**











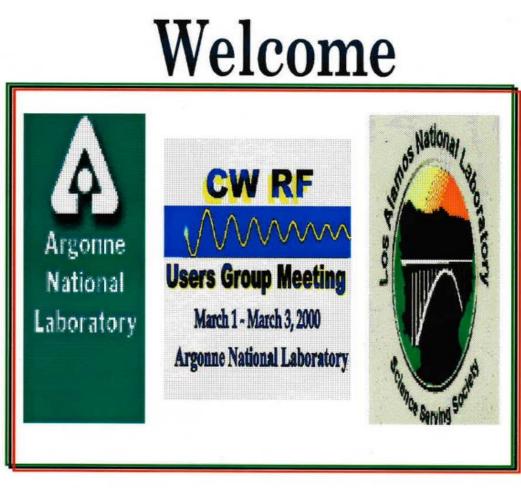






Highl	ights -	Nambers spe
Year	Host	No. of Attendees
2000	ANL	20
2002	ANL	30
2004	PSI	35
2006	ANL	32
2008	CERN	60
2010	ALBA	64
2012	BNL	64
2014	Elettra	80
2016	ESRF	99
2018	NSRRC	86





# **1st Annual Meeting**

Highlights - ANL, 2000 (Inaugural)

# 17 talks



CVV RF Jaers Group Meeting March 1 - March 3, 2000 Argonne National Laboratory



### PROGRAM

#### Wednesday, March 1, 2000

9 AM Welcome and Introduction -- Doug Horan - ANL

9:15 - 9:45 Conception of the 500 MHz RF Systems and Operational Experience at DESY-2, DORIS, PETRA-e and HERA-e Michael Ebert - DESY

9:45 - 10:15 10 Years of Operational Experiences with the LEP RF High-Power Systems -- Hans Frischholz - CERN

#### 10:15-10:30 Break

10:30 - 11:00 Transmitter Operation at ESRF -- Christian David - ESRF

11:00 - 11:30 ESRF RF System Arc Detector Design and Operation Jean Maurice Mercier - ESRF

11:30 - 12:00 Advanced Photon Source Klystron Operational History Doug Horan - ANL

#### 12:00 - 13:30 Lunch

13:30 - 14:00 Overview and Operation of the RF System for the LEDA Accelerator and Future Applications -- Mike Lynch - LANL

14:00 - 14:30 Cathode Follower RF System for High-Intensity Proton Synchrotr Yoshiro Irie - KEK

14:30 - 14:45 Break

14:45 - 15:15 Operating Experience with Klystrons and Cavities Jim Judkins - SLAC



 $\$ **Users Group Meeting** March 1 - March 3, 2000 Argonne National Laboratory

### PROGRAM - cont.

### Thursday, March 2, 2000

9:00 - 9:30 Automatic Phasing of the Eight RF Systems at HERA-e **Michael Ebert - DESY** 

9:30 - 10:00 Low-level RF Experience with PEP-II Paul Corredoura - SLAC

#### 10:00 - 10:15 Break

10:15 - 10:45 Parallel Klystron Operation at APS -- Doug Horan - ANL

10:45 - 11:15 Klystron Collector Failure at LEDA, Symptoms and Cause Dan Rees - LANL

### 12:00 - 13:30 Lunch

13:30-14:00 Reliability of the UVC DC Power Supplies -- Alex Cours - ANI

14:00 - 14:30 Initial Performance Challenges, Solutions and Reliability **Results of the First Two Continental SSM IGBT Power Supplies** Joe Bradley - LANL

### 14:30 - 14:45 Break

14:45 - 15:15 + ACI - SPEAR 2/3 RF + ACI - Sam Park - SLAC/SSRL

19:00 - No-Host Dinner



CVV RF  $\sim$ **Users Group Meeting** March 1 - March 3, 2000 Argonne National Laboratory



### PROGRAM - cont.

### Friday, March 3, 2000

9:00 - 9:30 High-Power Test Results for RF Components at 352 MHz and 700 MHz -- William Roybal -- LANL

9:30 - 10:00 APS Storage-Ring Cavity Components -- Justin Jones - ANL

### 10:00 - 10:15 Break

10:15 - 11:00 Analog Gap Voltage Regulation System in the APS Storage-Ring Doug Horan - ANL

#### 12:00 - 13:30 Lunch

13:30 - 15:00 Tour of APS RF Systems

15:00 - Meeting Adjourned

Highlights - ANL, 2002

- Operating the PSI RF Systems at 1MW CW Beam Power Peter Sigg, PSI
- SNS RF System Design Dan Rees, LANL
- The Doris HOM-Coupler Story Michael Ebert, DESY
- Performance of the APS 350MHz RF Systems Doug Horan, ANL
- Measurement of Harmonics for LHC Klystrons Daniel Valuch, CERN
- Operation of the RF at the ESRF Jean Maurice Mercier, ESRF
- Fast RF Phase Shifter for High Power Application Yoon Kang, SNS
- OPEN DISCUSSION Methodology for RF System Personnel Safety Shutdown







Highlights - PSI, 2004

- Operating Experience with the SLS RF-Systems - Marco Pedrozzi, PSI
- ESRF RF System: Status and Developments -Jorn Jacob, ESRF
- The RF System of PETRA-III Michael Ebert, DESY
- ELETTRA RF plants: Present Status and Upgrade to Higher Power - Alessandro Fabris, ELETTRA
- Spear3 RF System and Operation Sam Park, SLAC
- High Power 352 MHz Solid State Amplifiers for the SOLEIL Synchrotron Light Source - Ti Ruan, SOLEIL
- Installation and Operation of IOTs for RF Separation in Jefferson Lab's Main Accelerator - R. Nelson, JLAB
- **350MHz Fast Ferrite Tuner Testing at APS** Doug Horan, ANL
- 352MHz High Power, Fast Ferrite Phase Shifter - Daniel Valuch, CERN





Highlights - PSI, 2004







# **DINNER AT HABSBURG CASTLE**



# Highlights - PSI, 2004 DINNER AT HABSBURG CASTLE









Highlights - ANL, 2006

900

940

1010

1030

1200

1330

Feasibility of Short Pulses at the ESRF

Open Dissusion and Closeout

Tour of APS RF Systems

Coffee Break

UNCH

C Deflecting Cavities for Short X-Ray Pulse Generation at the Advanced Photon Source

FOR TH C	W AND HIGH	AVERAGE PO	WER RF \	WORKSH	OP Arg	onne Nat	ional Lab	oratory			
		AGENDA									
	April 29th										
Reception	1830	Building 401	5th Floor	-					_		
Monday I	May 1st		Building	360- Roo	m Δ224				-		
830	Welcome and		1	1	T						
900		n Neutron Source	ce Accumi	ulator Rin	a RF Syst	em			T. Hardek		ORNL
940		SOLEIL RF Sys				T			C. Thomas	Madec	SOLEIL
1010	Coffee Break										
1030	High Power S	Solid State Ampl	ifier Devel	lopments	at PSI				M. Gaspar		PSI
1110		t Jefferson Lab							R. Nelson		JLAB
1150	The Installation	on and Commiss	sioning of	the IPNS	Third Cav	vity			M. Middend	lorf	ANL
1230	Lunch										
1400		ESRF Radio Fre							J. Jacob		ESRF
1440		peration and Po	ossible Ch	angeover					S. Park		SLAC
1520	Coffee Break										
1540		Crowbarless DC							W. Tron		PSI
1620		Report on the 2 npedance Colla		Anode Po	wer Supp	ly System	Built for	the KEK/ANL/ISIS	D. Horan		ANL
Tuesday			Building 3								
900		er Plant for the E			Jpgrade P	roject			A. Fabris		Trieste
940		lotron 23 MHz R	RF System						Y. Bylinski		TRIUM
1010	Coffee Break										
1030		h, High Power L							M. Schneid	er	PSI
1110		of TEM High Po					d Particle	Accelerator	Y. Kang		ORNL
1150		f a 325 MHz Hy	brid for Fe	ermilab Pr	oton Driv	er			D. Sun		FNAL
1230	LUNCH										
1400	<b></b>										
1440											
1520	FRI	E AFTERNOO	N								
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1620	+										+
Wednesd	ay May 3nd		Building 3	60 Boom	A 224				1 1		
900		pplications of P				r-Modulat	ore		W. Reass		LANL
900		RF Systems in th			Converte	Information	515		A. Moretti		FNAL
1010	Coffee Break		Fernild						A. WOICU		I WAL
1030		nissioning with th	he SNS H	PRF Sveta	ems				M. McCarth	v	ORNL
1110		Bead Pull of the				nac Modu	le 6		K. Young	/	LANL
1150		ischarge Tests of						s at APS	A. Cours		ANL
1230	LUNCH			l			ponent				
1400		ith the Klystron	Procurem	ents and "	Testing fo	r the SNS	Accelera	tor	D. Ress		LANL
1440		t Stand at the A							D. Horan		ANL
1520	Coffee Break										
1540			nd NC HC	M Dampe	ed Cavitie	s for Curr	ent Increa	se at the ESRF	J. Jacob		ESRF
		Accumulator Rin							A. Grelick		ANL
1620											
1620 1900	Workshop Di	nner	Five Sea	sons Cou	ntry and S	Sports Clu	b				
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1900	Workshop Di	nner	Five Sea		Ĺ	Sports Clu	b				

J. Jacob

A. Nassiri

ESRF

ANL

# CW and High Average Power\_RF Workshop onne Nationa

The 4<sup>th</sup> CW and High Average Power RF Workshop will be held at the Advanced Photon Source, Argonne National Laboratory April 17th -20th 2006.

The goal of this workshop is to share experience with synchrotron facilities and high average power linac rf systems including high-power klystron, high voltage power supply, power coupler and tuner and discuss new ideas for high power rf system upgrade.

Workshop Chair: D. Horan (ANL)

Workshop Co-Chair: D. Rees (LANL)

#### Scientific Program Committee

M. Ebert (DESY) J. Jacob (ESRF) Y. Kang (ORNL) M. Middendorf (ANL) A. Nassiri (ANL) - Chair P. Sigg (PSI)



Local Organizing Committee R. Brzowski (Workshop Secretary) C. Eyberger (Chair) D. Horan K. Jaje M. Middendorf A. Nassiri

### Workshop information is available at:

http://www.aps.anl.gov/CWHARP06.html



Argonne National Laboratory is managed by The University of Chicago for the U.S. Department of Energy

Highlights - ANL, 2006



Fourth CW and High Average Power RF Workshop

**Argonne National Laboratory** 

Argonne, Illinois, USA

May 1-4, 2006

Highlights - ANL, 2006

@Work





Highlights - ANL, 2006

















Highlights – ANL, 2006







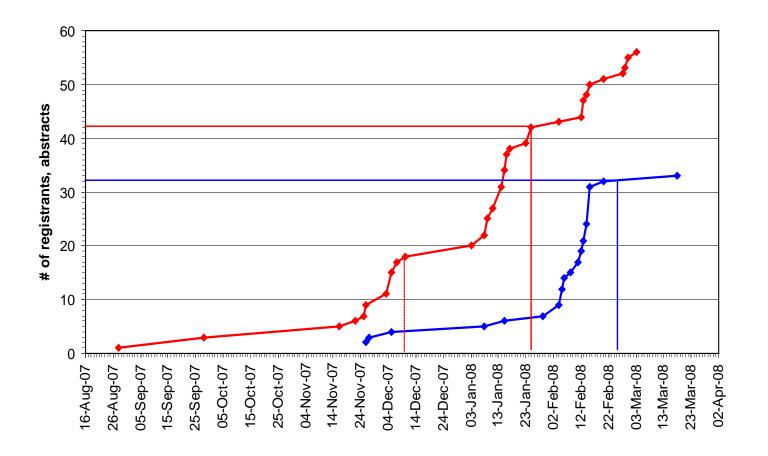






Highlights - CERN, 2008

 To allow our US colleagues who can not participate personally to attend the workshop whole event will be transmitted by a video link to the Argonne National Laboratory near Chicago, US.





The precriver chain : 1 kW tetrode + 10 kW tetrode



### 2008 Fifth CW and High Average Power RF Workshop

The Fifth CW and High Average Power RF Workshop will be held at CERN, Geneva, Switzarland, March 25 · 28, 2008. The goal of this workshop is to share experiences among designers and users of CW and high average power RF systems that utilize high-power kiystorns, gridded tables; combined sold-chale architectures, high-voltage power supplies, high-voltage modulators, power couplers and tuners. New ideas for high-power RF system upgrades and novel ways of RF power enteration and distribution will also be descused.

# Highlights - CERN, 2008 Workshop Summary

- It seems the era of monster multi-megawatt CW klystrons for large next generation accelerators is over. There are only few customers left
- Demands for high power pulsed klystrons for e.g. medical applications and new linacs are rising
- Many new light sources are being built around the world. More than single high power station many ~100kW stations are required. But... "clean" RF power
- New devices like IOTs, diacrodes or solid state devices can do the job
- The solid state segment is rising. More and more labs are working on high power (~100kW) amplifiers
- We do not yet have enough experience with solid state amps. ~5000 hours running time of one amplifier is not sufficient to compare with the tube technology.

Will be a very good subject for the 2010 meeting as more operation hours and experience will be available.

Highlights - CERN, 2008





### **Underground Tour of Accelerator/RF**



Highlights – CERN, 2008











Highlights - CERN, 2008





Highlights - ALBA, 2010

Hot topic – IOT vs. Klystron vs. Solid State – Paco Sanchez

### **Output Power, Efficiency and Gain:**

<u>Klystron</u>	ΙΟΤ	SSA	
60 - 1000 kW	80 kW	700 W	180 kW
62 %	71 %	70 %	60 %
40 dB	25 dB	20 dB	53 dB
		(module)	(Tower)



Highlights - ALBA, 2010

Hot topic – IOT vs. Klystron vs. Solid State – Paco Sanchez

### **Purchase Cost** in kEuro/ kW:

Klystron400 MHz / 250 kW $\rightarrow \sim 230 \text{ k} \in$  $\rightarrow \sim 0.9 \text{ k} \in / \text{ kW}$ IOTs500 MHz / 80 kW $\rightarrow \sim 50 - 70 \text{ k} \in$  $\rightarrow \sim 0.6 - 0.9 \text{ k} \in / \text{ kW}$ \*SSA352 MHz / 200 kW $\rightarrow \sim 740 \text{ k} \in$  $\rightarrow \sim 3.7 \text{ k} \in / \text{ kW}$  (300W)~2.8 k \in / \text{ kW} (700W)

\*<u>N.B:</u> SSA from SOLEIL data (4 "towers" of 200 kW). The complete transmitter includes transformer + HV rectifier + control system, …), but SOLEIL manpower is not included. All components were built in the industry according to the SOLEIL specifications)

Highlights - ALBA, 2010



Highlights – BNL 2012

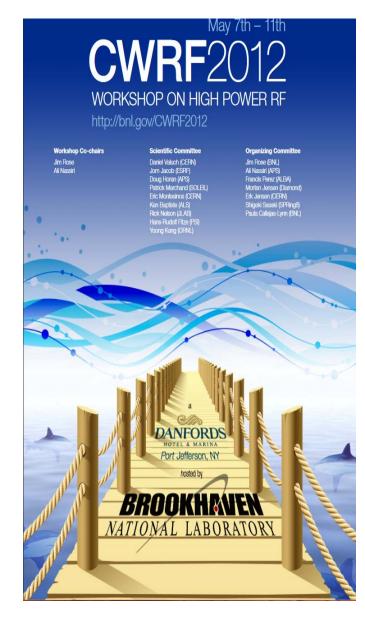


Highlights - BNL 2012

### **Atlantis Aquarium**

# Shark Dive

- 10 + volunteers have signed up for the shark swimthey have shark logos on their name tags to identify them- greet them during the breaks
- We will chose 2 of these brave souls to swim with the sharks after the Banquet (their last meal?)
- There is a sign up sheet for those who wish to add their name to the list of volunteers- it is not too late!
- We will vote for the two swimmers during this afternoon's coffee break: Put an X next to two of the volunteers names and those with the most votes will swim!

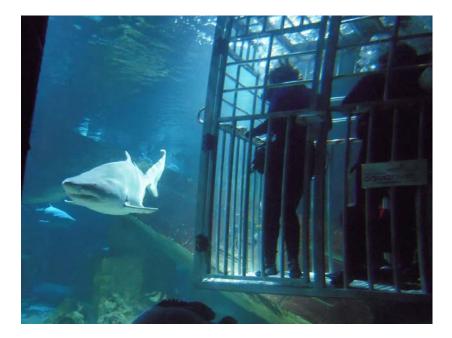


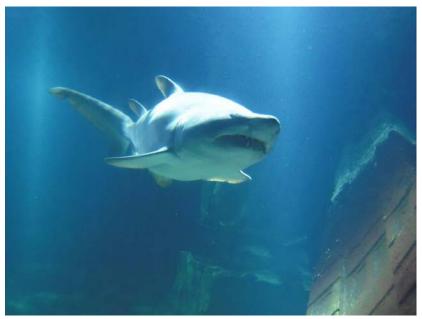
Congratulations to our shark divers Rocio Santiago-Kern and Mark Middendorf

# Highlights – BNL 2012









Highlights - BNL 2012

# **IOT Hot Topic Summary**

# Availability/Obsolescence time of IOT's

# Not much said about the topic. Slow rate of development was evident **Capital and Operational costs**

# Technical Considerations (power, reliability, footprint, ops and maintenance

Although acknowledged there was not a good discussion about the arcing problem in IOT's causing constant trips. It was my impression that these arcs were more common than in klystrons- is this a limiting factor in ultra-high reliability?

1) Linear in power with lots of headroom great for feedback systems seems to be a strong point for IOT's

### Long term trends in cost, power per device

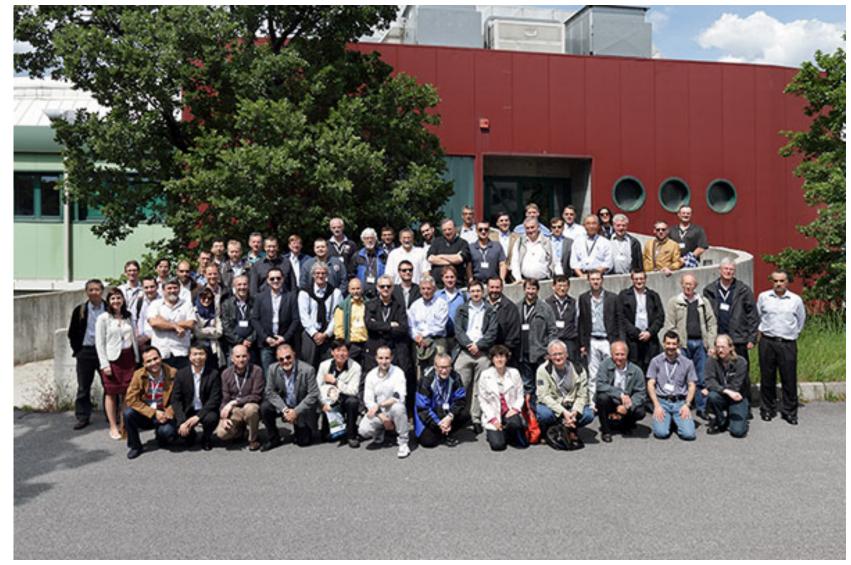
Development costs are high- vendors burned in development of 1.3GHz 13kW tubes- not likely to pony up \$ or euros again Estimate given of ~1M\$ per year for 3 years to develop ~500kW IOT for ESS

Highlights – Elettra 2014



Continuous Wave and High Average Power RF Workshop

SCIENTIFIC PROGRAM COMMITTEE	INTERNATIONAL ORGANIZING COMMITTEE	LOCAL ORGANIZING COMMITTEE	
Joge Horar - SPC Chair (UN) Banet Valant - SPC ca-Chair (CHO) Konneth Tapann (UNO) Hara Audol Fran (PSI) Sim Lande (SSI) Yana Kang (UNO) Panich Kanchane (SPR) Indiant Kanchane (SDR) Indiant Kanchane (SDR)	Aussachs Fahra - Wetsbag Char (Tintra Societise Tranti) Alexiz Kuzin - Wetsbag e-Char (AKI) EA Iense (EKN) Mortin Lewis (ESS) Fanan Fana (VALL - (TILS) James Fana (BKI) Shippis Sauth (Shing 3)	Awarato Jaina Wohahag Char Konala Annada Solata Daon Pasla Delganti Claudo Serpes	Elettra Sincrotrone Trieste



Highlights – Elettra 2014

# **Robert Lopes' tribute to Ti Ruan**



A Tribute to Ti Ruan

#### 'Dear madams, dear sirs,

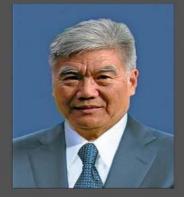
In the name of our family I sincerely thank you all for your condolence and memory to my father. My father lived for science, it was his dream and pleasure. I am sure that he would be very happy in the heaven to see that his contribution is inherited in the scientific world."

Jean, the daughter of Ti Ruan





Do not forget who was THE pioneer in the domain of high power solid state RF amplifiers



### Ti RUAN, 1936 - 2014

## SULEIL

#### SOLEIL R&D with 352 MHz SSPA's

Development of new RF modules, based on 6<sup>th</sup> generation LDMOS (Vd = 50V)  $\rightarrow P_{mod} \sim 700 \text{ W}, \text{ G} \sim 20 \text{ dB}, \eta > 70\% \text{ at } 352 \text{ MHz}$ [ With original LR301 (28V),  $P_{mod} = 315 \text{ W}, \text{ G} = 13 \text{ dB}, \eta = 62 \% @ 352 \text{ MHz}$ ]  $\rightarrow \text{Huge improvement : } P_{mod} \times 2.2$ , better performance (G,  $\eta$ , linearity) & thermal stress strongly reduced ( $\Delta T$  : - 60 °C)  $\rightarrow$  longer lifetime

ESRF upgrade → Replace 1 MW klystrons by 150 kW SSPA's (1 per cavity) → 2009, SOLEIL transfer of technology with ELTA-AREVA → 7 SSPA's of 150 kW, built by ELTA under SOLEIL license

 BO: 4 x 150 kW SSPA's in use since January 2012

 2 trips in ~ 5 years of operation → refill postponed

 SR: 3 x 150 kW SSPA's in use since October 2013

 2 trips in ~ 3 years of operation → beam loss

 Trips, due to youth problems, which are now fixed

 BO + SR : ~ 1 800 transistors → not a single failure !

 Efficiency (dc to RF) : 58% (dc-dc converters)

Efficiency (dc to RF) : 58% (dc-dc converters) With new ac-dc converters  $\rightarrow \eta$  (overall ac to RF) > 60%

ESRF 150 kW 352 MHz SSPA from ELTA/SOLEIL

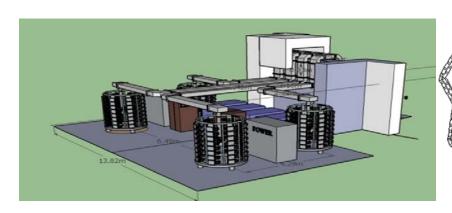
Highlights – Elettra 2014

### Jim Rose – BNL

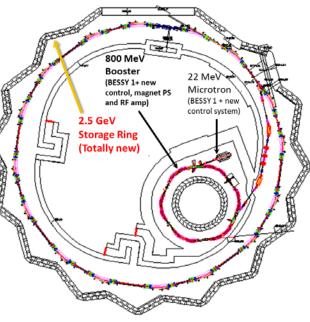
- Early commissioning results of the NSLS-II high power rf systems
  - SR commissioning started
     Feb. 2014 using PETRA cavity
  - Beam current limited to 25 mA (no active beam interlocks)
  - Single and coupled bunch instabilities seen, not limiting progress
  - Booster RF system tested to 90 kW, ramps from 600 W to 60kW at 1 Hz. Petra cavity temperature adjustable +/-5°C to move HOM's -not required yet..
  - System has been very reliable-No problems with Thomson Comark/Ampegon) transmitter, L3 IOT, Ferrite Inc. circulator, AFT loads

### Nashat Sawai– SESAME (Jordan)

- A 2.5 GeV synchrotron radiation facility, under construction near Amman, Jordan.
- The members are Bahrain, Cyprus, Egypt, Iran, Israel, Jordan, Pakistan, Palestinian Authority and Turkey.
- Observers: Brazil, China, France, Germany, Greece, Italy, Japan, Kuwait, Portugal, Russia, Sweden, Switzerland, UK and USA.
- 500 MHz 80 kW SSA ( x 4)



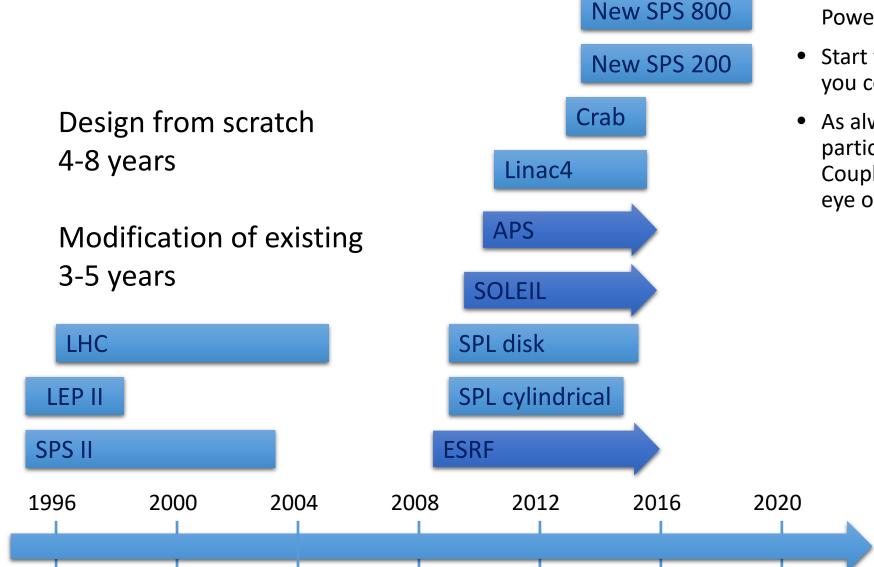




Highlights – Elettra 2014

Eric Montesinos – CERN

20 years of high average fundamental power coupler designs at CER



### Conclusion

- Be careful of the lifetime of Fundamental Power Couplers !
- Start the next design as soon as possible (as you complete one)
- As always, the Devil is in details, that is particularly true with Fundamental Power Couplers, so do not forget to keep a careful eye on everything !

Highlights – Elettra 2014

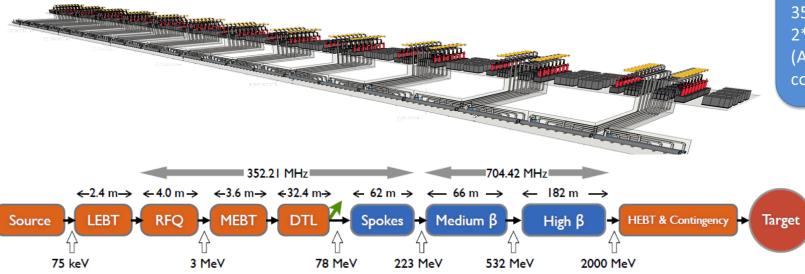
## **Michel Langlois - ESRF**

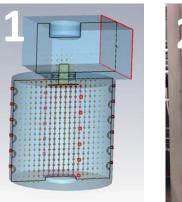
SSA using a cavity combiner

- 5 ideas could make it happen
  - Make use of a cavity combiner to provide compactness
  - $\circ~$  Use of-the-shelf power supplies
  - RF modules feature planar baluns, no chock and no trimming
  - RF and DC distribution use the same support as the rf modules
  - o The modules are not individually shielded

## Morten Jensen – ESS

The ESS RF systems and the plan for new developments













26 Spoke Cavities 352 MHz 2\*200 kW Tetrodes (Alternative under consideration

> 36 Medium Beta 704 MHz (6 cell) 1.5 MW Klystrons Power splitting under consideration



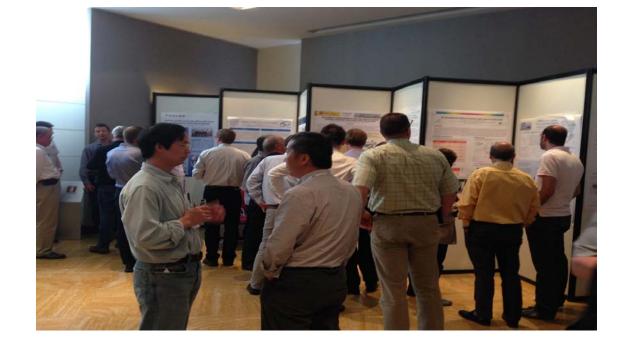
84 High Beta704 MHz (5 cell)1.2 MW IOT1.5 MW Klystron asbackup

Highlights – Elettra 2014







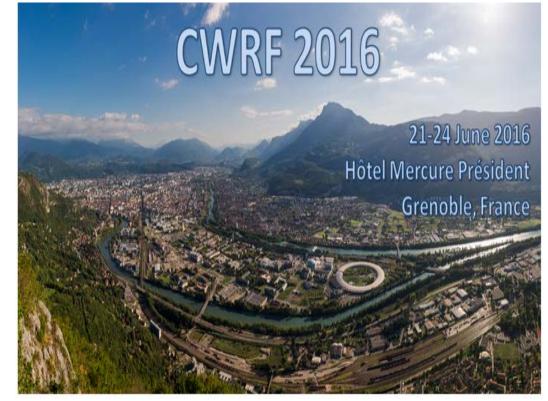




Highlights - ESRF 2016

Erk Jensen – CERN Recent developments towards very high efficiency klystrons Motivation

- Future large scale accelerators
  - FCC CW 800 MHz, 110 MW
  - o ILC, pulsed, 1.3 GHz, 88 MW
  - o CLIC, pulsed, 1.0 GHz 180 MW
- Combination of three methods promises a significant increase in klystron efficiency (approaching 90%)
  - Congregated bunch
  - Bunch core oscillations
  - BAC (Bunch, Align velocities, Collect outsiders)
- HEIKA collaboration (High Efficiency International Klystron Activity)
- A prototype 40-beam MBK allowed to validate the approach. An old tube ( $\eta = 42\%$ ) was refurbished, implementing the new methods, and reached 66% with 52 kV.



Highlights - ESRF 2016

"CHÂTEAU DE VIZILLE" FROM THE 17TH CENTURY. IT NOW HOUSES THE MUSEUM DEDICATED TO THE FRENCH REVOLUTION IN 1789.













Highlights - ESRF 2016 AT HÔTEL RESTAURANT CHAVANT - BRESSON







Highlights - ESRF 2016 All-in-One



Looking to future

- This workshop serves the accelerator community well by bringing together RF experts from users facilities, research institutes, and industries to discuss high power rf systems.
- We certainly will be very busy at least for a decade AND more!
  - Exciting times, a number of ongoing and new accelerators on the horizon.
  - Light Sources Sirius (Brazil), ESRF-EBS(France), APS-U(USA), SPring8-II (Japan), LCLS-II-HE (USA), ALS-U (USA), ALBA-U ?( Spain), ILSF (Iran)
  - High Energy PIP-II (USA), LBNF(USA), HiLUMI/HL-LHC (Switzerland), FCC (Switzerland)
  - Nuclear Physics ARIEL-II (Canada), eRHIC –EIC (USA), FRIB (USA), HIAF (China), RAON (Korea), FAIR (Germany), Cyclotron (Italy)
  - Spallation Sources ESS (Sweden), PPU (USA)
- We should advance rf performance limits as technology evolves (clean rf power, higher power density, higher efficiency – 80% or better, compactness, power-on-demand, ....) while maintaining high reliability and availability/uptime
- RF performance and functional requirements drive the choice of high-power rf sources and auxiliary components. The "one size fits all" approach will not work. Different applications different technologies.

Many thanks .....

## Foremost to all 570 participants since 2000



Many thanks .....

Also, our deepest thanks, sincere gratitude and appreciation to all Rocal Dr gazing Committee members



Many thanks to .....

Year	Host	Chair
2000	ANL	Doug Horan
2002	ANL	Doug Horan
2004	PSI	Peter Sigg
2006	ANL	Doug Horan
2008	CERN	Daniel Valuch
2010	ALBA-CELLS	Paco Sanchez
2012	BNL	Jim Rose
2014	Elettra	Alessandro Fabris
2016	ESRF	Jorn Jacob
2018	NSRRC	Ming-Chyuan Lin

Many thanks .....

## Let's not forget our International Organizing and Program Committee Members! A special shout-out to Daniel, workshop indico grandmaster!

Many thanks .....

Finally, we want to sincerely thank NSRRC Local Organizing Committee, staff and particularly Ming-Chyuan for all their hard work. Congratulations on putting together an impressive workshop.





We all had a BEARY good time!

Chank you for your warm and kind

HOSPITALIY

