

The CALICE Program

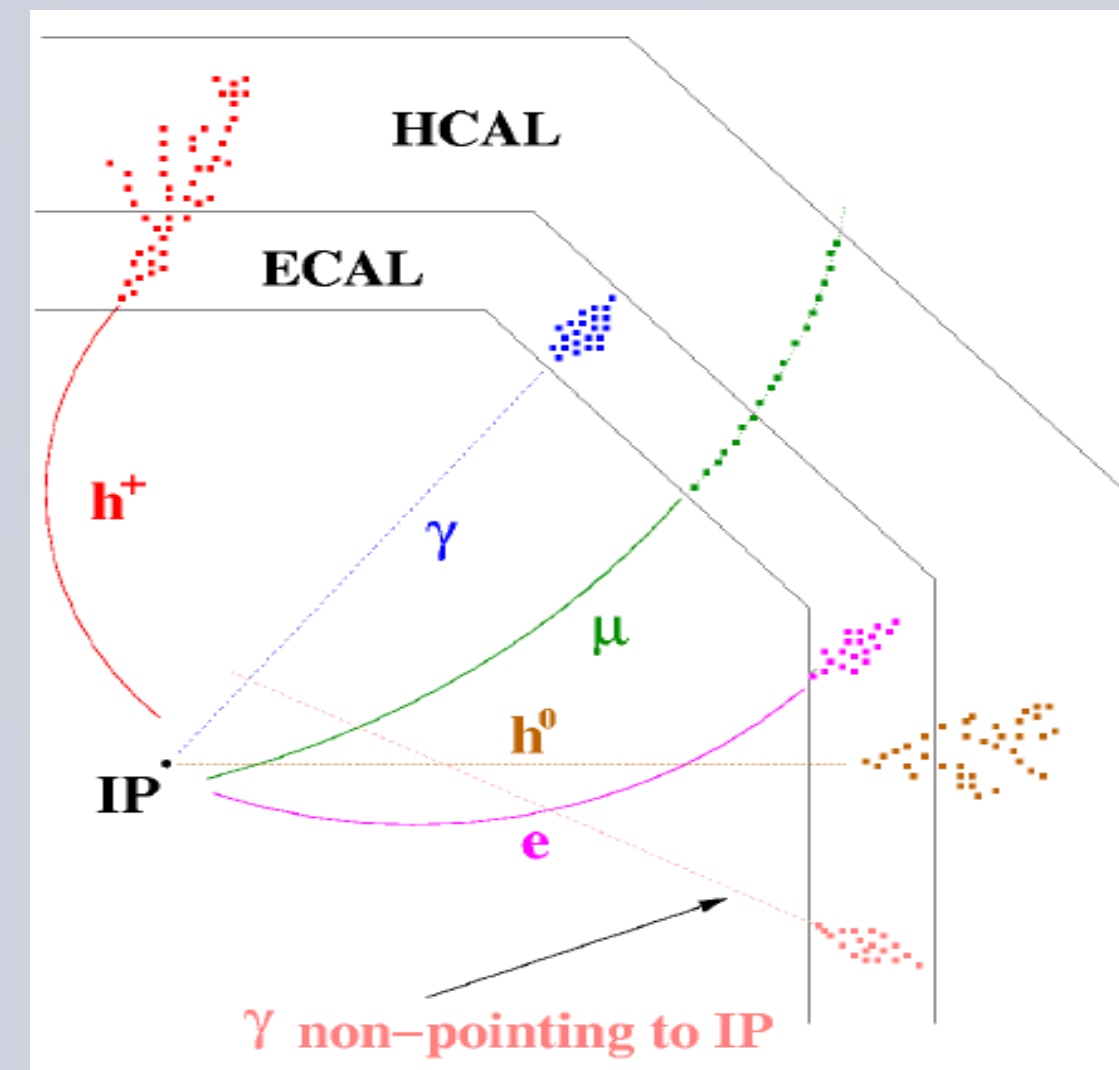
Development of highly granular electromagnetic and hadronic calorimeters for particle flow reconstruction in future collider experiments. Key steps:

- **Validation** of the concept of high granularity with physics prototypes ✓
- **Technical realization** of detector systems satisfying collider constraints - Technological prototypes with fully embedded electronics tested in particle beams
- **Application** of CALICE expertise and technology in running experiments e.g. CMS HGCal

A key element: Use of **common technologies and infrastructure**, such as a common ASIC family (SKIROC, SPIROC, HARDROC) to facilitate combined running.

Particle Flow Calorimetry

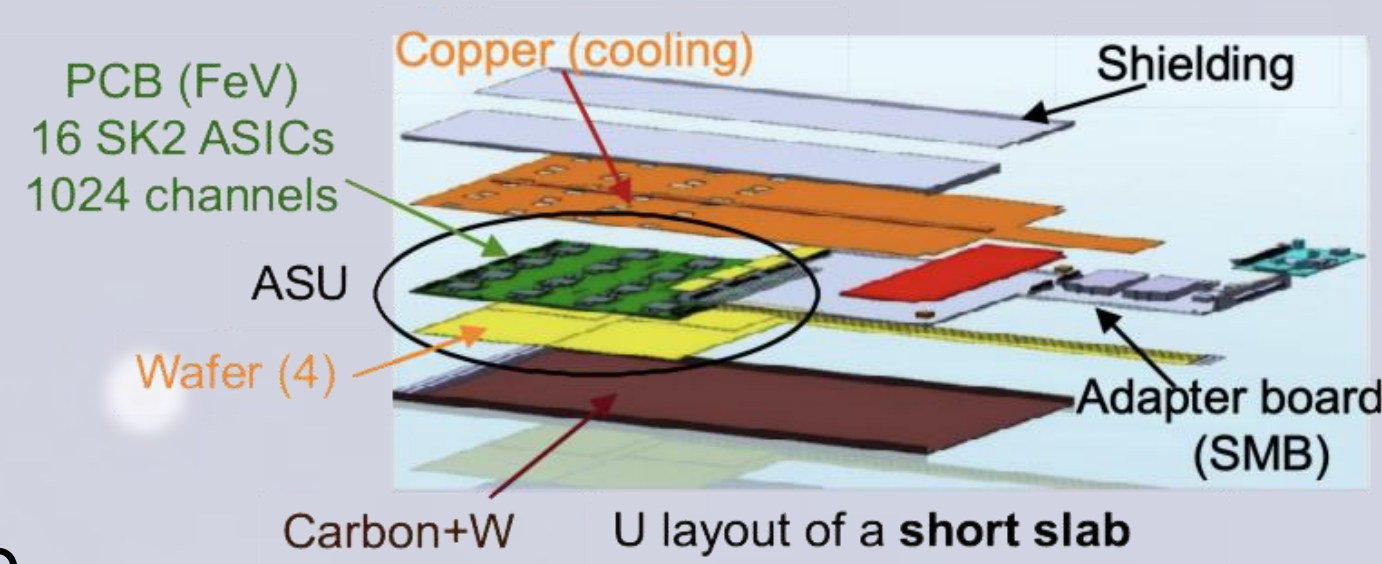
- High sampling frequency and granularity in calorimeters to separate particle showers
- Avoid dead material between tracker and calorimeters
- ▶ Calorimeters have to be inside the magnet coil
- Requires the design of very compact service electronics and active layers sensitive to the MIP level
- Requires precise mechanical assembly of the calorimeter structure allowing only small tolerances over large areas



Silicon Readout

ECAL with tungsten absorber (**SiW ECAL**):

- Silicon pixels as active material
- 9x9 cm² wafers with 5.5x5.5 mm² cell size

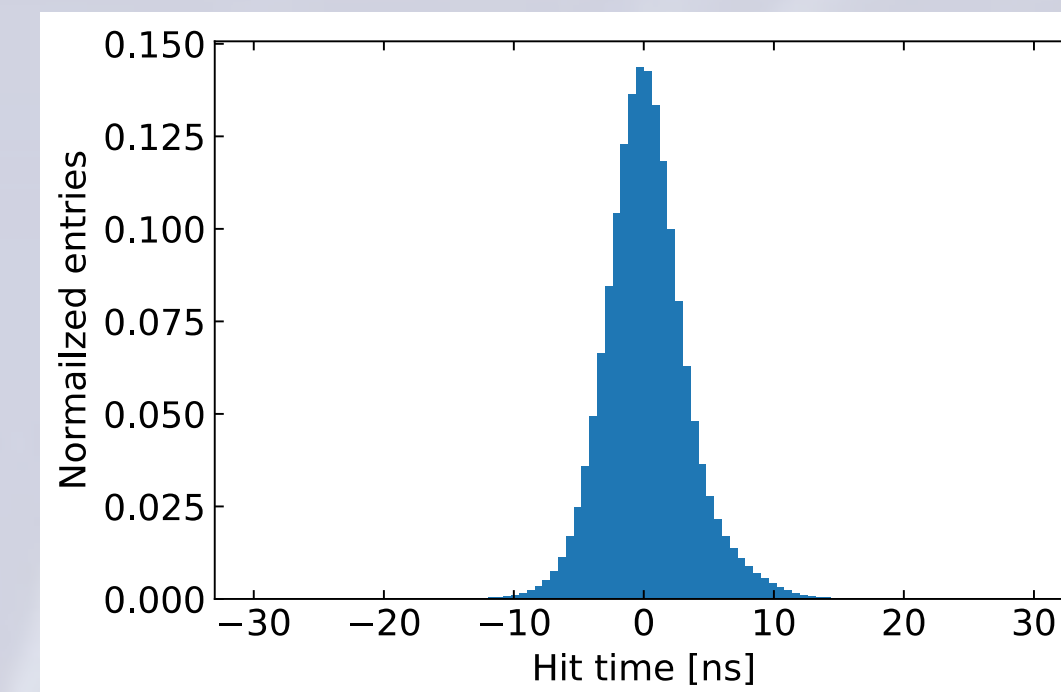
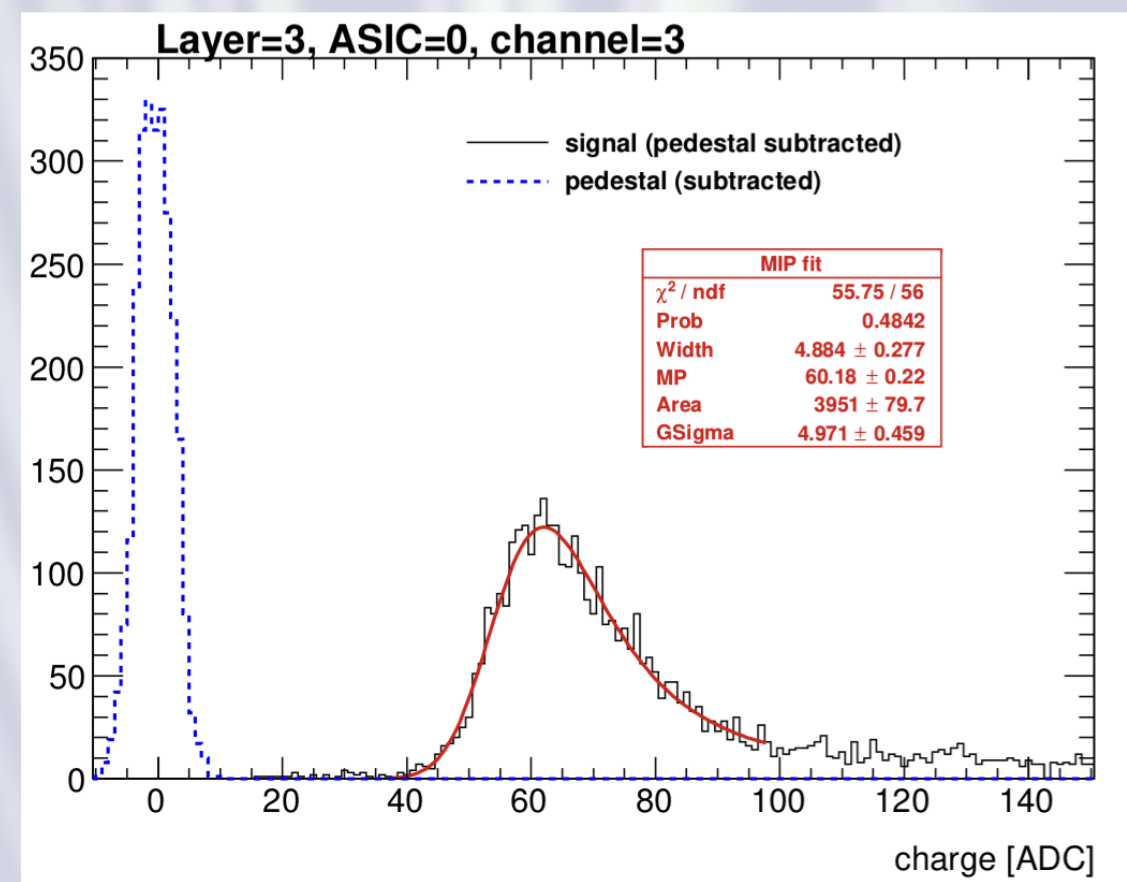


- Single base units (ASU's) validated at low energies
- 16 ASICs and 1024 channels per ASU
- Full QA and assembly chain
- Validation of up-scalability to long slabs of 8 chained modules (barrel ECAL)

Achievements

Signal to Noise ratio = $MPV_{MIPS}/\sigma_{Noise} \sim 20$ in the SiW ECAL:

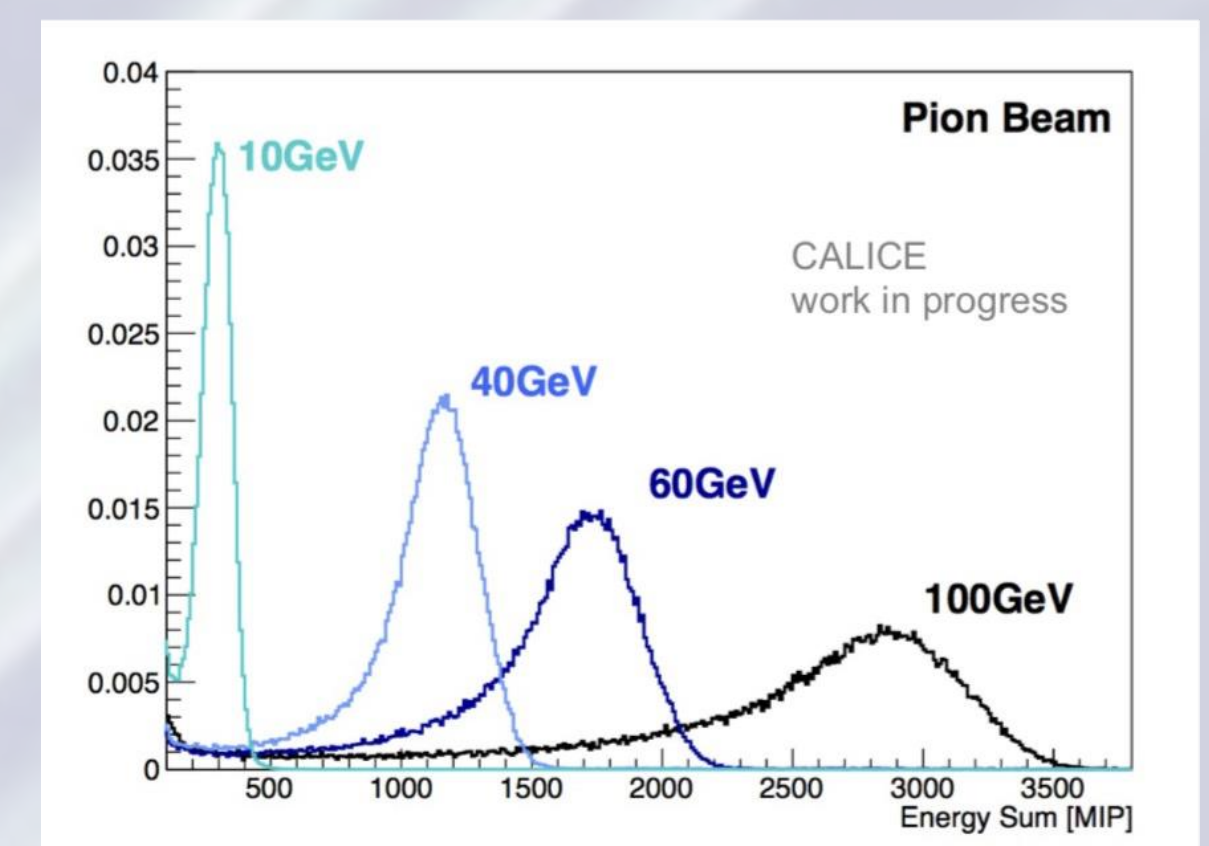
- ▶ Ability to trigger on and read out small signals (MIPS) demonstrated



Timing on a single cell level: ~3.3ns for the AHCAL in test beam mode, higher time resolution possible with faster clock setting

Successful single cell MIP calibration of the full AHCAL prototype:

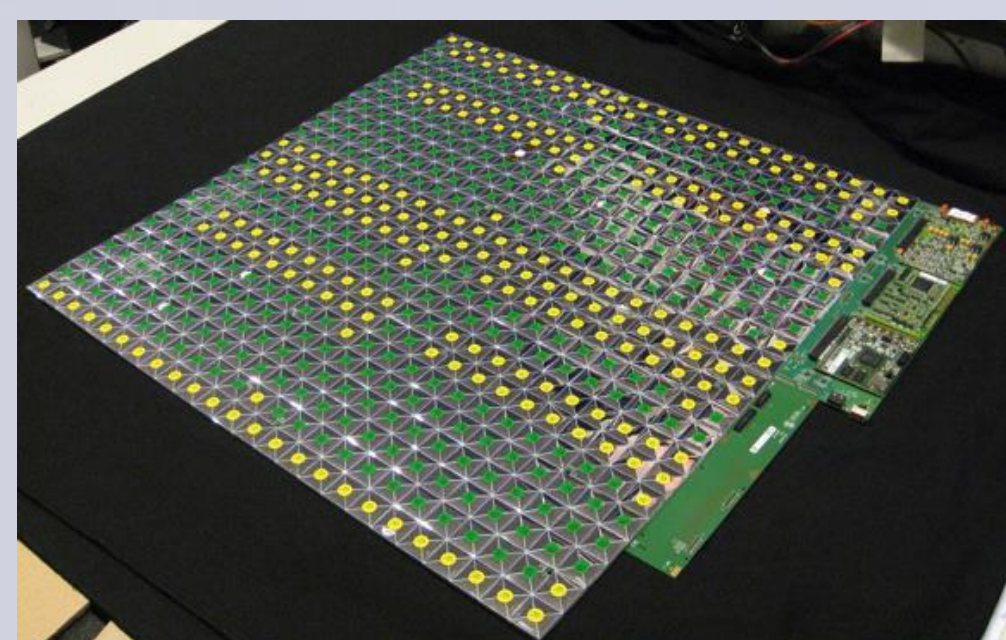
- Good overall detector response
- Signal to Noise ratio = $MPV_{MIPS}/\sigma_{Noise} \sim 50$



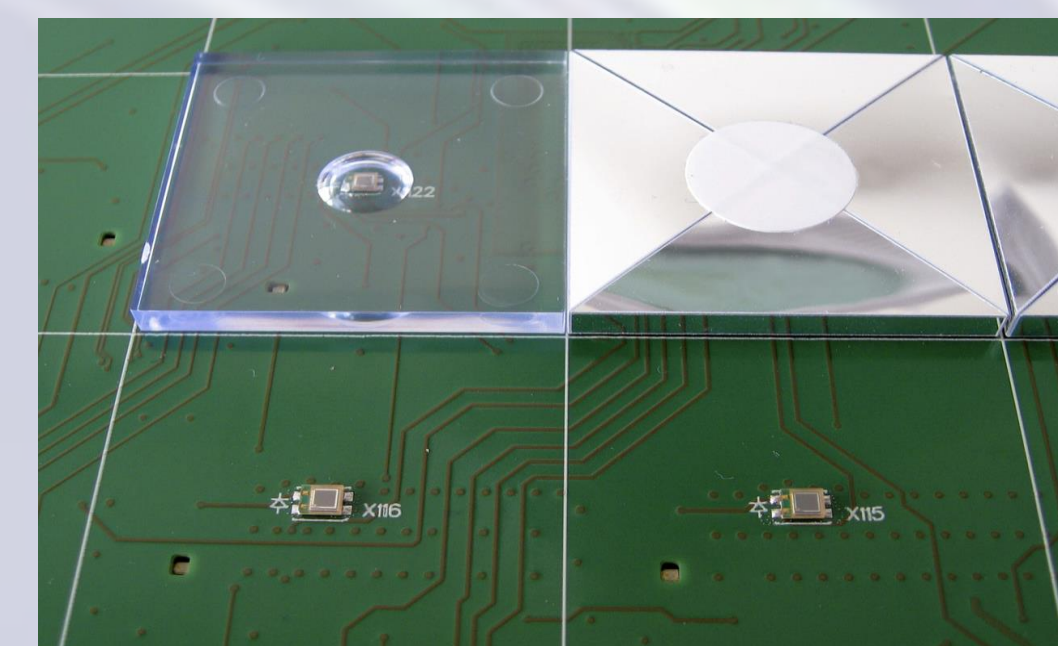
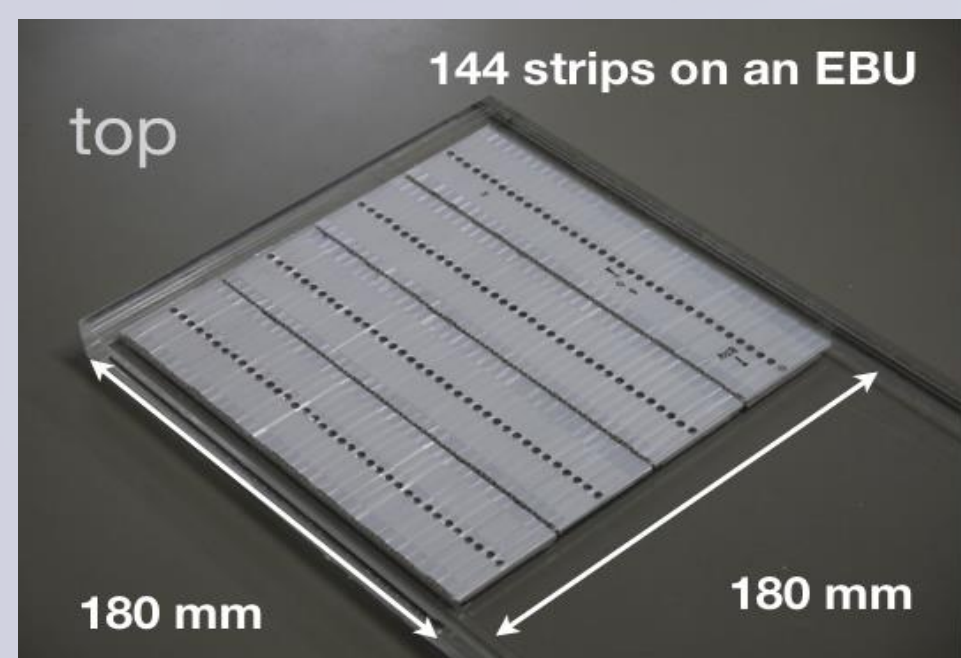
SiPM-on-Tile

Analogue HCAL (**AHCAL**):

- Scintillator tiles with individual MPPC readout
- 3x3 cm² segmentation



QA assurance of all modules
Sample testing of MPPC batches



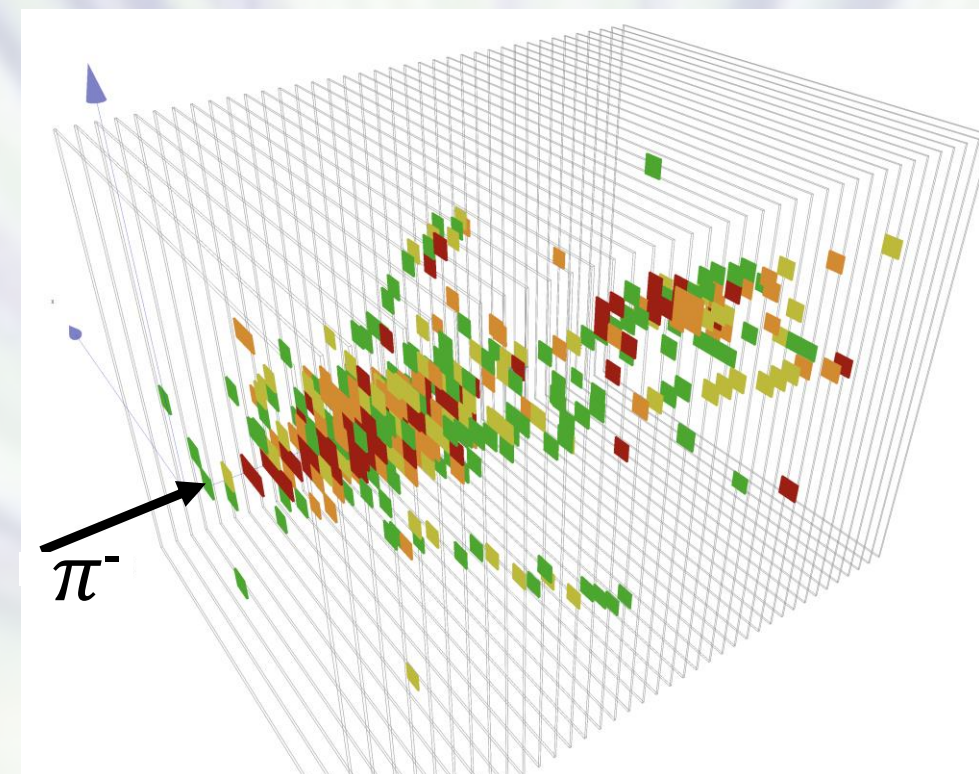
Automated assembly of large layers by pick and place machines



Similar technology used for a scintillator strip ECAL:
▶ High effective granularity achieved by crossed strips in adjacent layers

Beam Tests of Technological Prototypes

Assembly of ~1 m² prototypes with fully embedded electronics

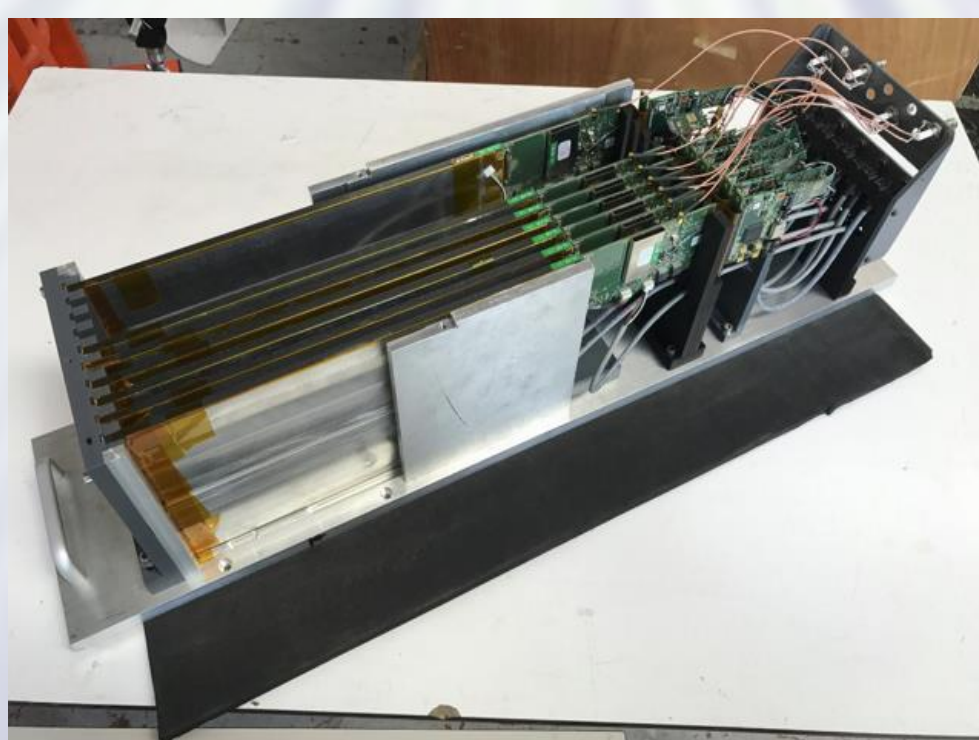


60 GeV AHCAL Event
AHCAL prototype with 39 layers

Rigorous testing of all technologies at TB facilities at CERN/DESY

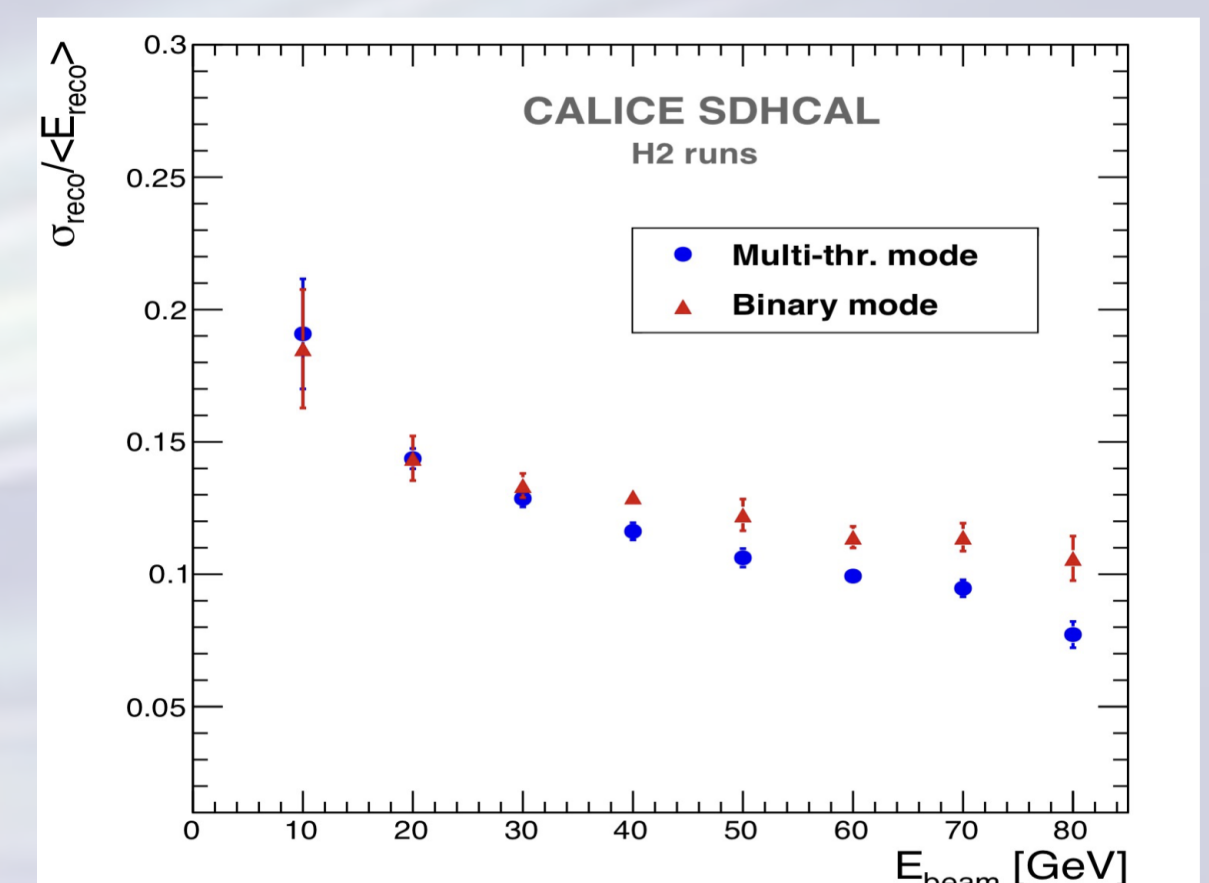


SiW ECAL prototype with 15 layers



SDHCAL prototype with 48 layers

Testing of binary versus multi threshold mode of the GRPCs:
▶ Two bit multi threshold mode improves energy resolution in SDHCAL



Integration

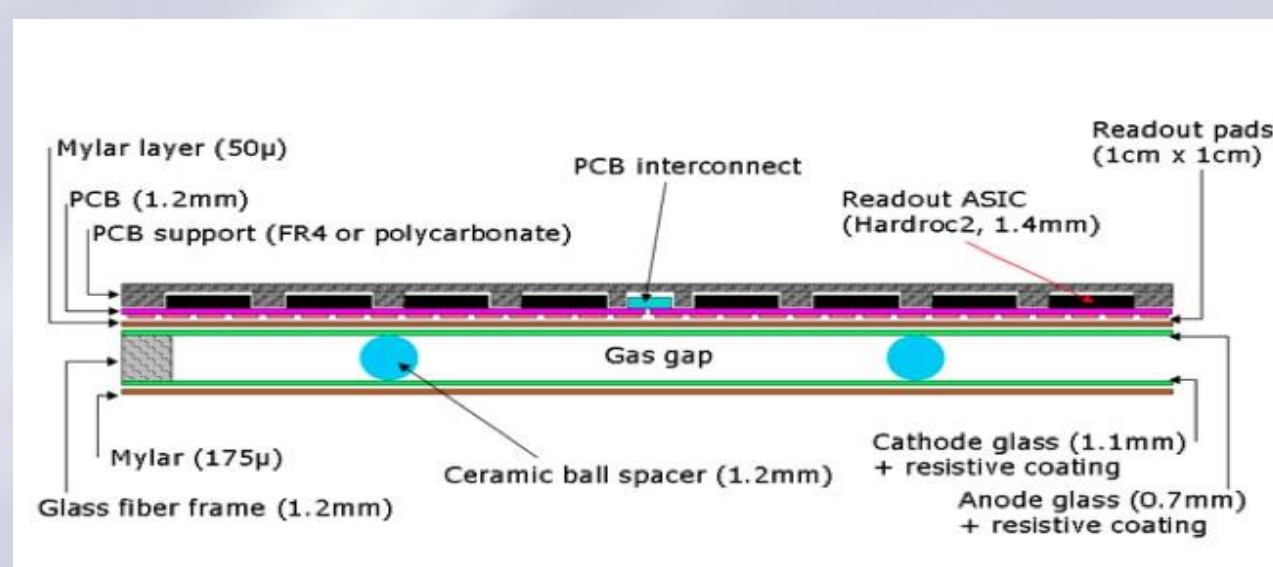
Small scale detector interfaces (DIF) as link between ASICs and DAQ system



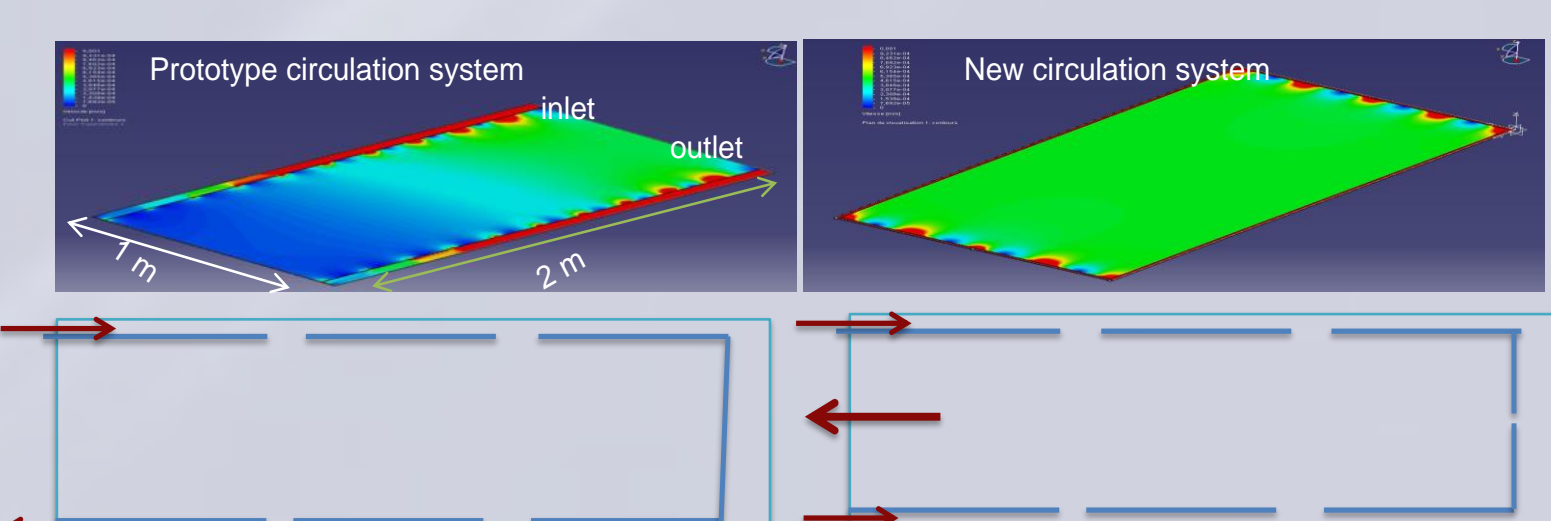
Gaseous Readout

GRPC based hadronic calorimeter (**SDHCAL**):

- binary and two bit readout
- 1 cm² pad size

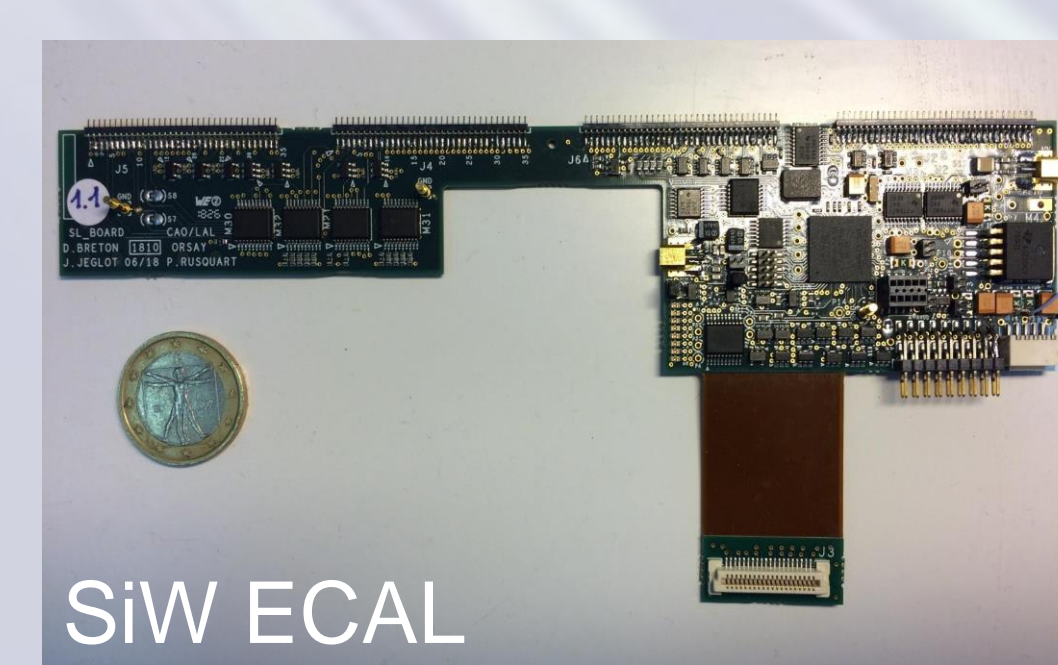


Key developments towards scalability to full size experiments



Improved gas flow for new 1x2 m² GRPC plates

Precision mechanics to assemble structural components, e.g. Electron beam welding of absorber structure for excellent surface flatness and minimal deformation over large areas



SiW ECAL

Compact SL-board and low profile connectors as interface for slow control and readout of up to 15 chained slabs

Development of flat interconnections between detector modules to facilitate compact layers



SDHCAL