

EUROPEAN SPALLATION SOURCE

# EAM Project at ESS

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#### The ESS Collaboration



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#### 40+ In-Kind Partners and more than 100 institutions involved in the design and construction of ESS

**Aarhus University** Atomki - Institute for Nuclear Research **Bergen University CEA Saclay, Paris** Centre for Energy Research, Budapest Centre for Nuclear Research, Poland, (NCBJ) CNR, Rome **CNRS Orsay, Paris** Cockcroft Institute, Daresbury Elettra – Sincrotrone Trieste ESS Bilbao Forschungszentrum Jülich Helmholtz-Zentrum Geesthacht Huddersfield University IFJ PAN, Krakow INFN, Catania **INFN**, Legnaro INFN, Milan Institute for Energy Research (IFE)

Rutherford-Appleton Laboratory, Oxford(ISIS) Copenhagen University Laboratoire Léon Brilouin (LLB) Lund University Nuclear Physics Institute of the ASCR **Oslo University** Paul Scherrer Institute (PSI) Polish Electronic Group (PEG) **Roskilde University Tallinn Technical University Technical University of Denmark Technical University Munich** Science and Technology Facilities Council, UK University of Tartu Uppsala University WIGNER Research Centre for Physics Wroclaw University of Technology Warsaw University of Technology Zurich University of Applied Sciences (ZHAW)

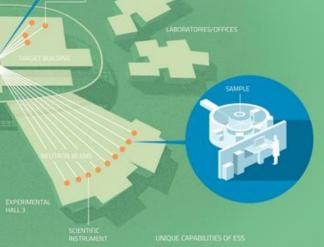
#### **European Spallation Source**

magnetism. ESS is a pan-European project, with Sweden and Den-mark serving as host countries. The main research facility is being built in Lund. Sweden, and the Data Management and Software Centre (DMSC) is located in Copenhagen, Denmark.



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ESS Timeline		BREAKING 014	INITIAL OPERATIONS 2019	INSTRUMENT COMMISSIONING BEGINS 2021	USER PROGRAM BEGINS 2023	PROJECT COMPLETION STATUS 43%
Construction F	Construction Financing 184				NON-HOST MEMBERS 52.5%	IN-KIND CONTRIBUTIONS 550 M€

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Electromagnetic fields are used to accelerate the protons to approximat 96% of the speed of light. The second part of the areatern concriter of

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#### ESS Mission and vision



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#### Vision

Our vision is to build and operate the world's most powerful neutron source, enabling scientific breakthroughs in research related to materials, energy, health and the environment, and addressing some of the most important societal challenges of our time.

#### Mission

To do this, we commit to deliver ESS as a facility that:

- Is built safely, on time and on budget
- Produces research outputs that are best-in-class both in terms of scientific quality and in terms of socioeconomic impact
- Supports and develops its user community, fosters a scientific culture of excellence and acts as an international scientific hub
- Operates safely, efficiently and economically, and responds to the needs of its stakeholders, its host states and member states
- Develops innovative ways of working, new technologies, and upgrades to capabilities needed to remain at the cutting edge

# European Spallation Source, Lund







# European Spallation Source, Lund



#### **Pilot Study**



- Started mid 2017 and was completed in December 2017
- Perform a pilot study on Infor EAM by implementing a EAM system that is operational by
  - Establish a limited agreement with Infor
  - Investigate SNS strategies related to their data-exchange between Infor and EPICS
  - Define required roles
  - Identify requirements for the site maintenance organization and operate EAM; both during ramp-up and steady state
  - Identify and map integrations to ensure that data in ESS existing software's (PIM, ERP, controls) can be transferred and maintained in the EAM solution
  - Implement and operational version of EAM to be used for building G04
  - Perform a recommendation whether to continue with a full-scale implementation project across ESS or another approach to support the organization with EAM functionalities in due time
  - Define requirements for consolidation and management of data related to EAM as part of the official PIM software and the data-exchange between various databases and its structured content

## Contributors



#### **ESS** Internal

- Conventional Facilities (7)
- Engineering, Integration and Support (6)
- Information Technology (7)
- Neutron Scattering Systems (1)
- Environment, Safety and Health (1)
- Finance (2)
- Procurement (2)
- Logistics (1)
- Target Project (1)
- Quality (3)
- Integrated Control Systems (2)

#### External

- CERN
- SNS
- Gothenburg Energy
- Perstorp Chemistry
- Maitc





- Which ESS database/structure should hold what information
- Create and manage assets from G04 (around 50 components + some spare parts)
- Inventory and maintenance of machinery and tools
- Work planning and Scheduling
- Work orders
- Fault reporting
- Preventive maintenance
- Goods marking
- Role definitions

### Test Scope (cont)



- 20 high level use cases where written
- Tested hands on in a cloud environment set up in accordance to our use cases
- All use cases where performed hands on together with Infor over two days
  - Focus areas where identified so that for instance logistics could drop in for their parts
  - CF performed the full hands on evaluation

### **Evaluation Scope**



- Data import & integration to/from ESS systems
  - Special advice in the integration with Agresso
- Predictive maintenance (SCADA connection)
- Financial depreciation
- Warehouse/spare part management
- EAM Support/Maintenance/Licenses
  - License cost
  - IT infrastructure and maintenance cost
  - Support organization needed

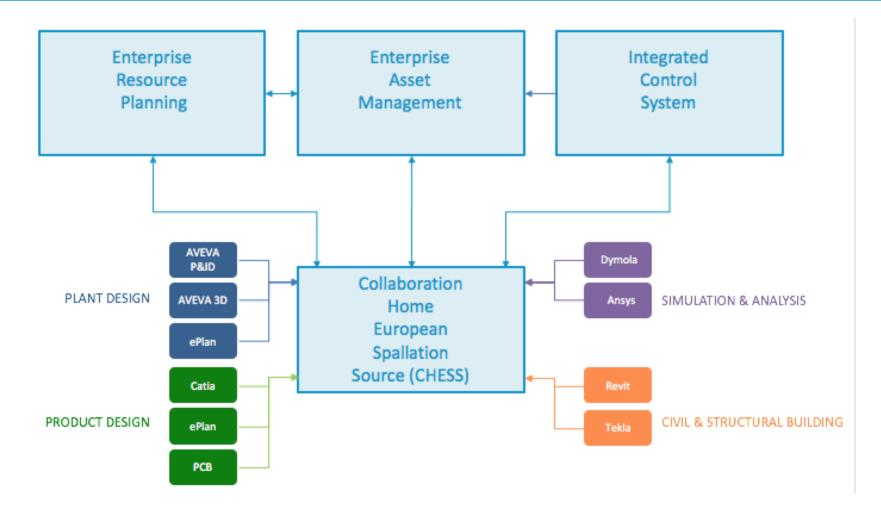
# Evaluation Scope (cont)



- Workshops
  - ICS & SNS
  - Gothenburg Energy for ERP EAM integration
  - Maitc

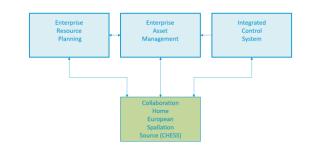
### System overview and integrations





### **Responsibility - CHESS**

- Product Lifecycle management
- Facility Lifecycle management
- Consolidation of all technical documents and data needed to design and operate the facility.

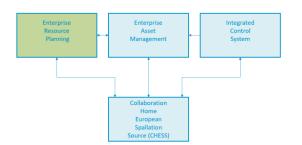




## **Responsibility - ERP**



- Suppliers
- Manufacturers
- Price information
- Purchase Orders
- Contracts

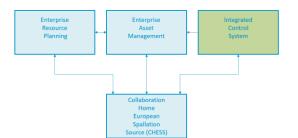


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### **Responsibility - ICS**

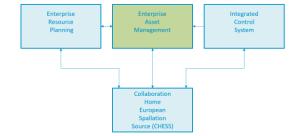
- Responsible for controlling, operating and monitoring the machine through the Integrated Control System (EPICS)
- Responsible for receiving and monitoring information from other conventional SCADA systems in use at ESS





#### **Responsibility - EAM**

- Managing operations of physical assets in the ESS Facility
- Define and execute preventive maintenance schedules
- Work Order management
- Enable predictive maintenance through analysis of operational data from EPICS (including industrial SCADA systems through EPICS)
- Installation Coordination Schedule, document and monitor
  - Permits to work
  - Workforce balance
  - Materials assignment and use
  - Work requests and work orders



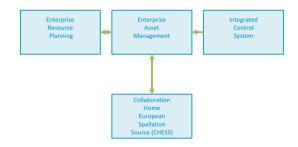




# Information flow - EAM

#### CHESS to EAM

- Released FBS and LBS structure including meta data, documentation and associated parts
- EAM to CHESS
  - Information regarding installed assets, their corresponding tag and location
- ICS to EAM
  - Operational data logged on installed assets including "non machine assets" fed through EPICS
- ERP to EAM
  - Information regarding purchase orders, delivery dates, manufacturers, prices
- EAM to ERP
  - Information regarding assets taken into operation or taken out of operation





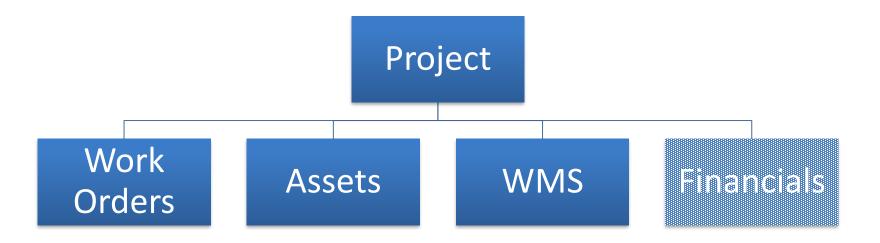
## **Division Specific Results**



Division	Supports EAM	Comments
Conventional Facilities	Yes	EAM System is needed urgently and the piloted should fulfill requirements
EIS – PIM Content	Yes	EAM System is needed and there is no available in house solution at ESS
EIS – Installation Coordination	Yes	Not feasible to perform installation and commissioning without a system support
ES&H	Yes	Without system support for work orders and assets, ESS might not fulfill SSM requirements, do a proper decommissioning of the facility as well as reduce chance of accidents.
Finance	Yes	Inventory control is vital for accurate financial reporting and correct tax returns
IT - Operations	Yes	Piloted EAM system can be supported by IT operations
IT – Information Systems	Yes	No real impact on the Information Systems Group resources and scope
ICS	Yes	A system to harvest and consolidate data from EPICS is required in order to trace trends and do predictive maintenance
Logistics	Yes	Logistics needs a WMS. EAM has proven capable to fill ESS needs for this and asset tracking
NSS	Yes	NSS will have a need of asset management after installation is been completed
Procurement	Yes	Material master management and location based warehouse management is needed
Target	Yes	Target needs support for work orders and asset management
Quality	Yes	Work orders, task lists, asset tracking and possibilities to archive this information

#### **Overall structure, Implementation**



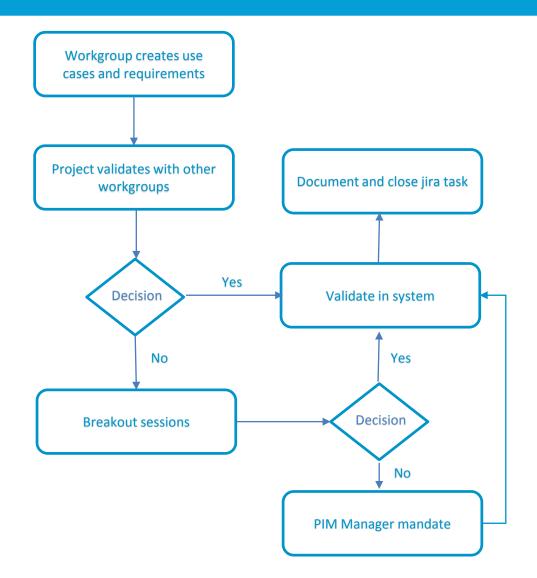




- Each work group is responsible of delivering validated use cases and requirements to the main project
- The project manager is moderating the work in the groups but it's the groups responsibility to deliver a working solution to the main project
- The project manager will be responsible to have the overview and ensure that issues where one working groups decision influences another group are resolved
- Any issues that cannot be solved within the project will be escalated to the PIM manager whom has the mandate to take the decisions

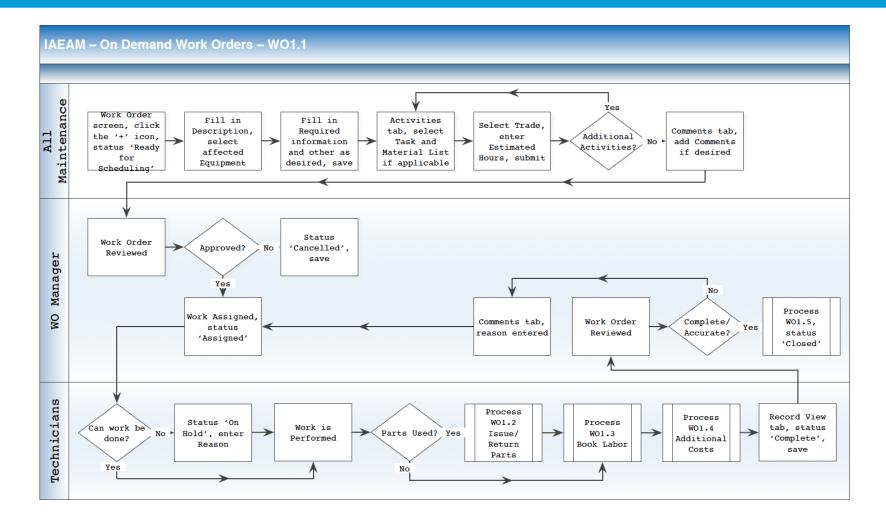
#### Process





#### **Implementation Accelerators**





#### **Current Status**



- Waiting for Infor to come back with
  - Installation plan
  - Suggestion for training
    - Admins / Super users
    - Users at go live
    - External/Internal users through e-learning





- Start implementing our use cases in test environment and validate together with Infor
- Key success factor is to have Infor functional consultants to assist so that we don't do something stupid.



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# Thank You