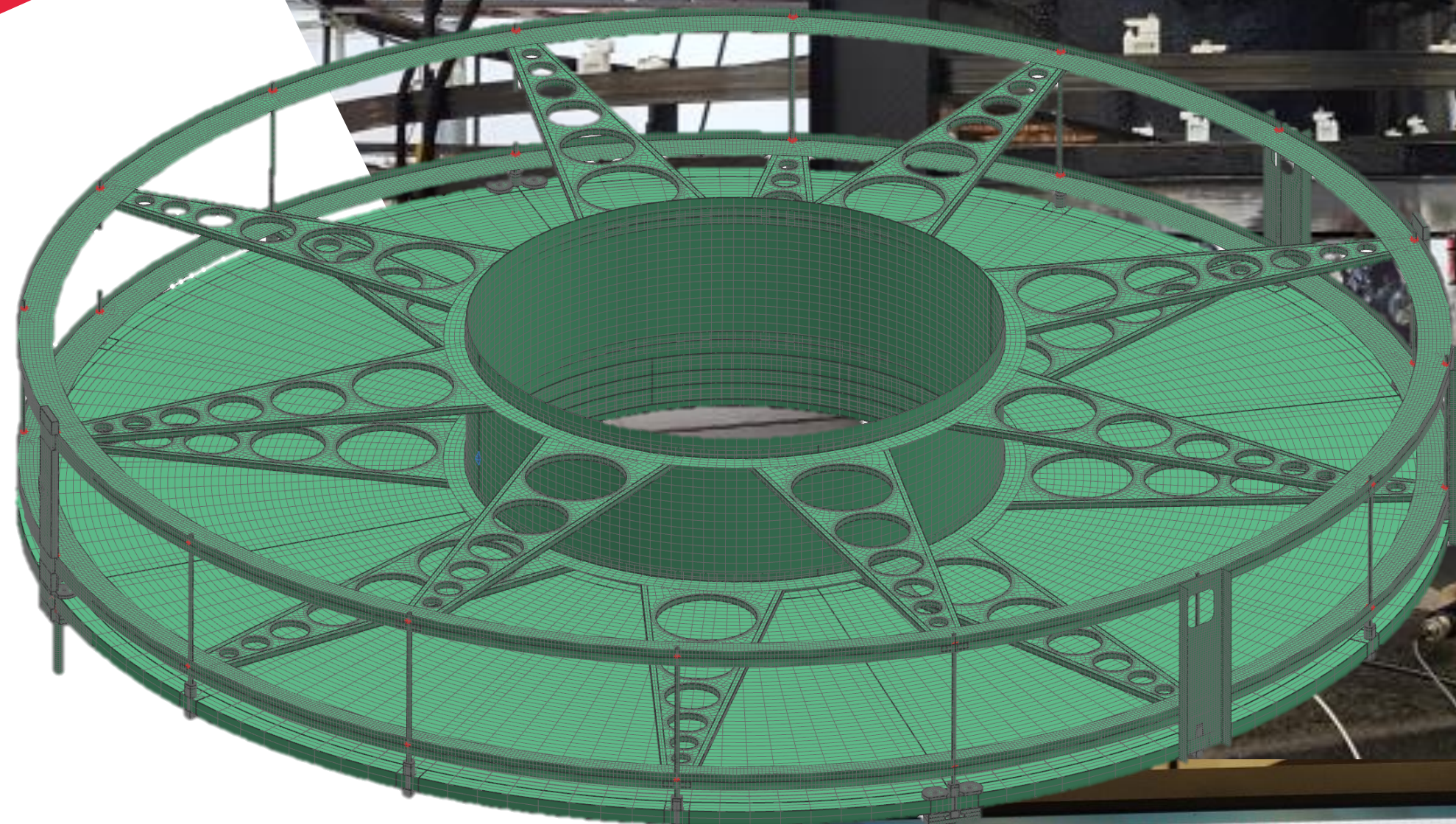


Nikhef



# MECHANICAL ANALYSIS OF THE ATLAS INNER TRACKER STRIP ENDCAP GLOBAL SUPPORT



# CONTENTS

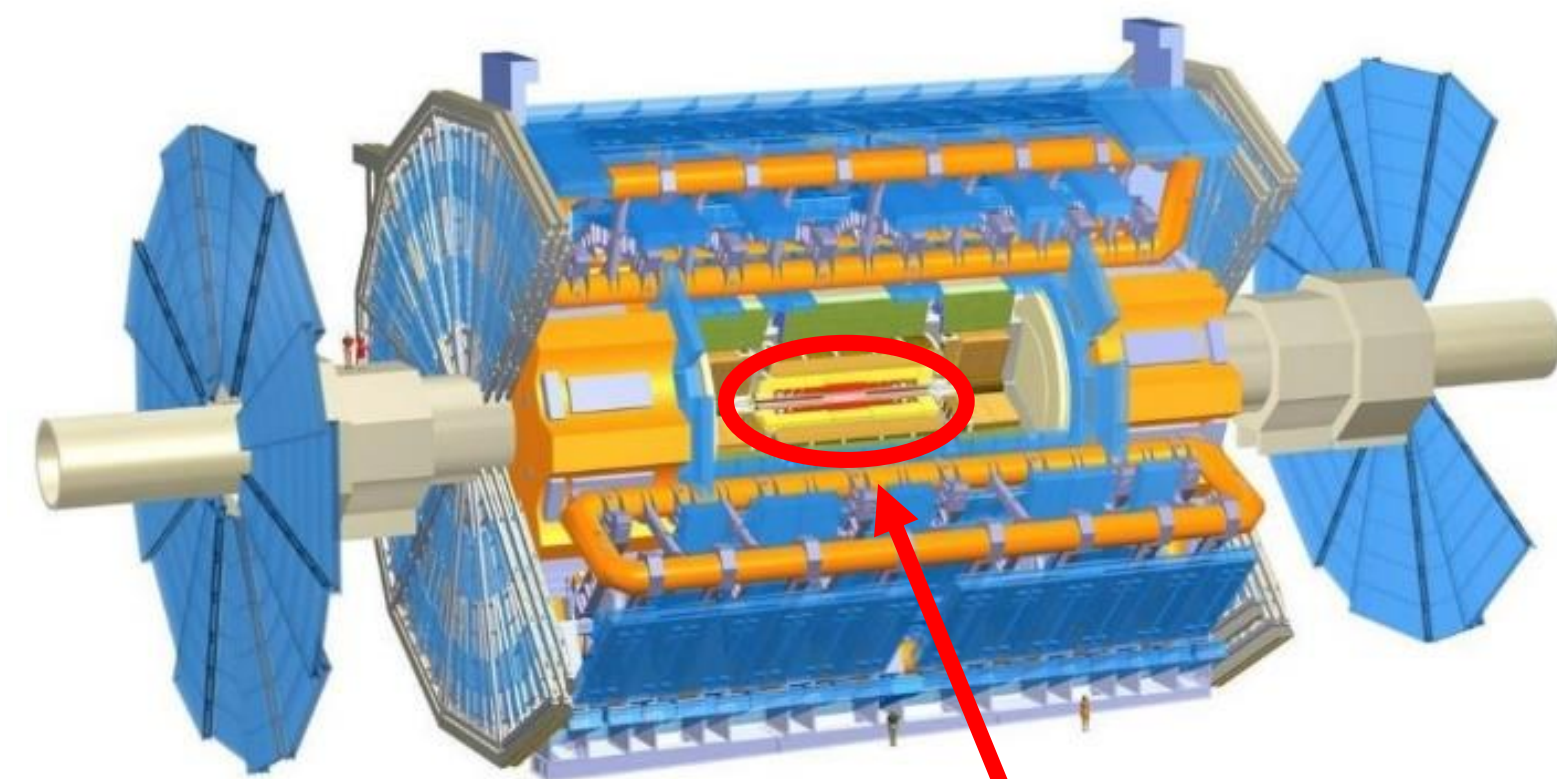
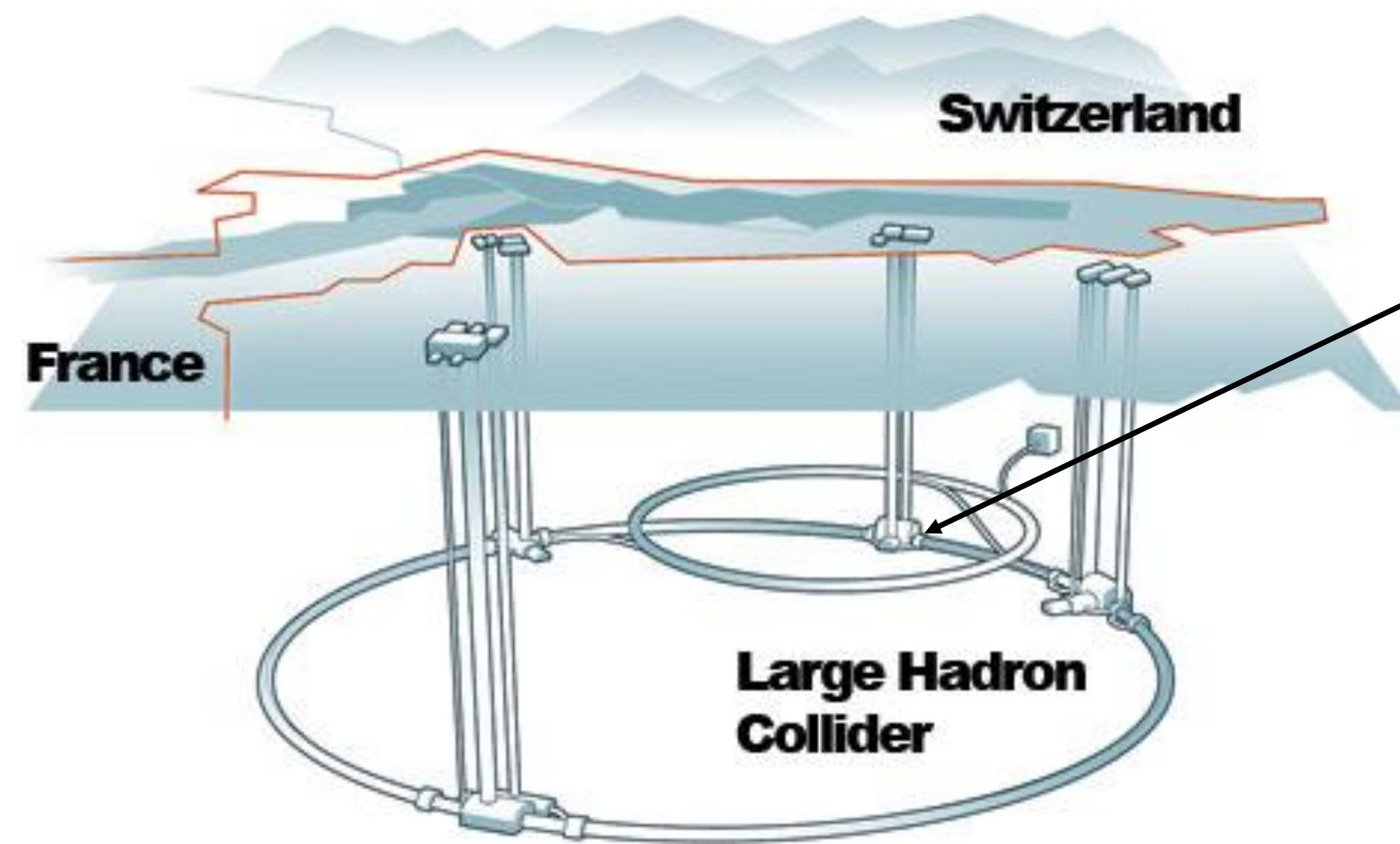
- **Introduction**
- Requirements
- Envisioned Design
  
- Simulation Goal
- Simulating the Endcap
- Endcap Simulation History & Software
  
- Physical prototype
- Comparing Results
  
- Conclusion

Work by:



Presentation by: Jesse van Dongen  
Contact: [jvdongen@nikhef.nl](mailto:jvdongen@nikhef.nl)

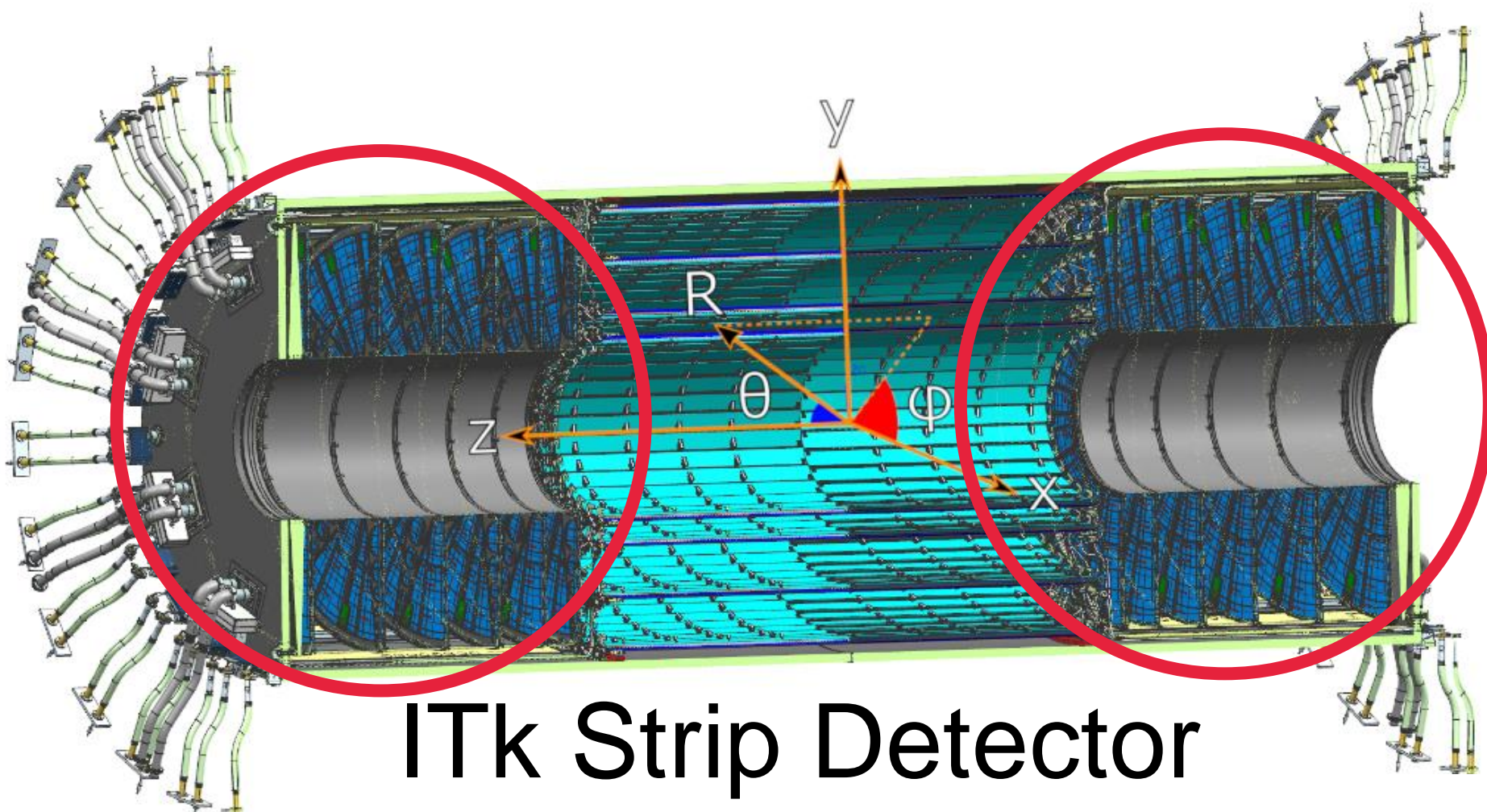
# INTRODUCTION



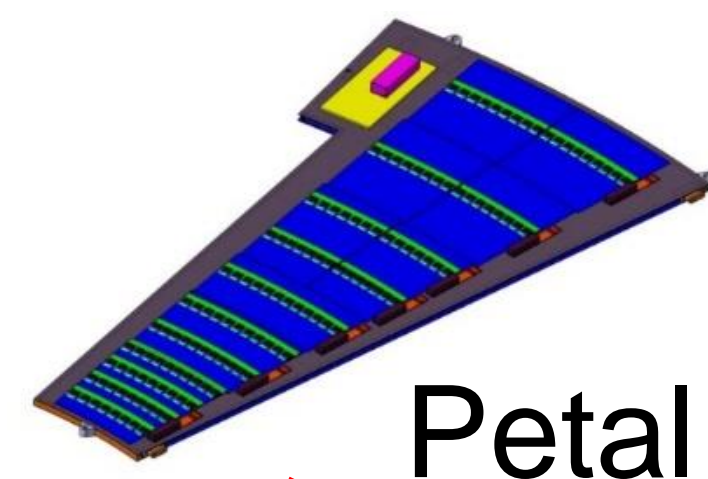
2026 HL-LHC

Inner Tracker (ITk)

# INNERTRACKER (ITK) STRIP ENDCAP GLOBAL SUPPORT



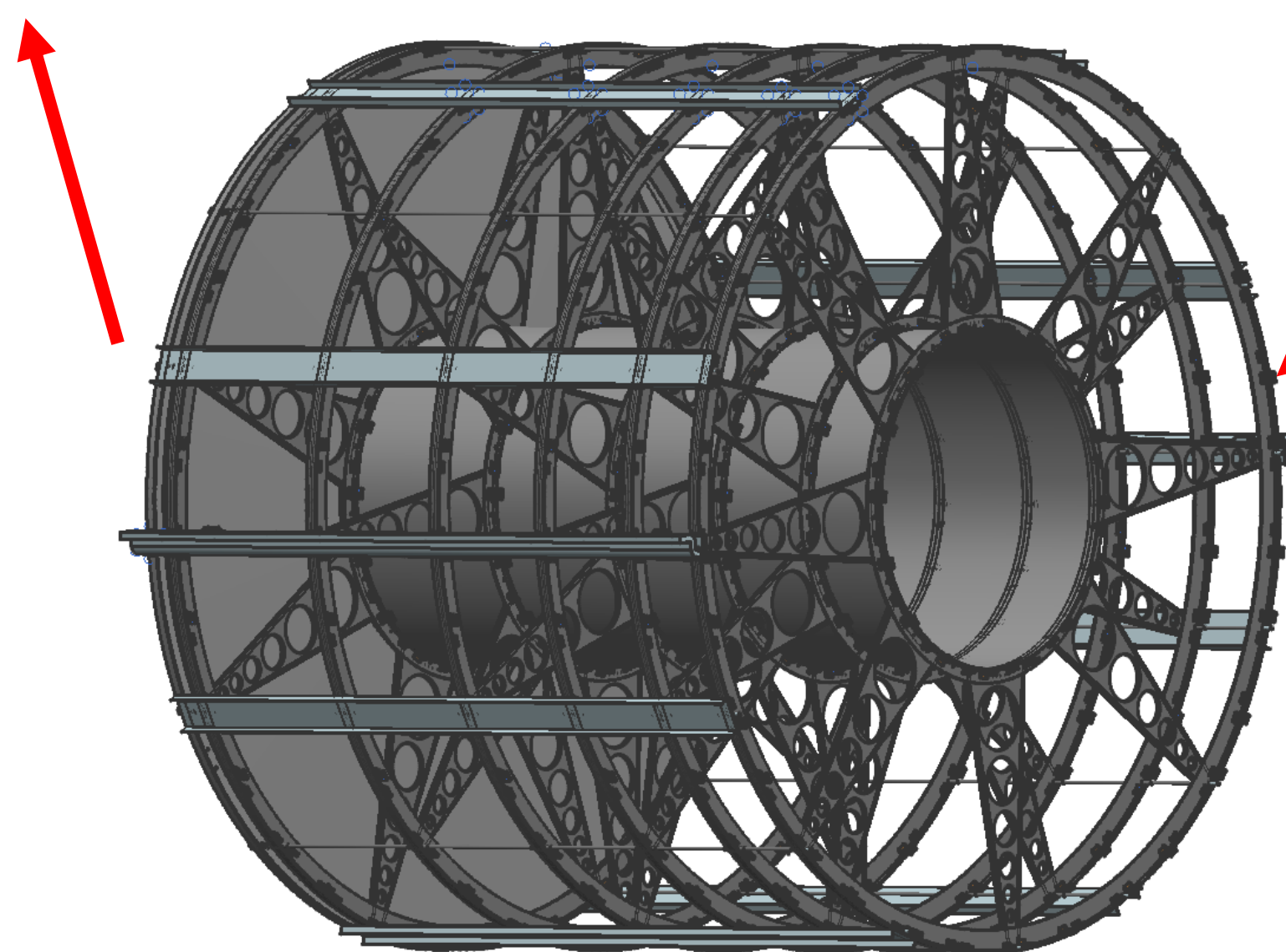
ITk Strip Detector



Petal



Wheel of Petals



Strip Endcap (EC) Global Support

# CONTENTS

- Introduction
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- Conclusion

Work by:



Nik|hef

## REQUIREMENTS & TASK

Goal of the ITk Strip Endcap (EC):

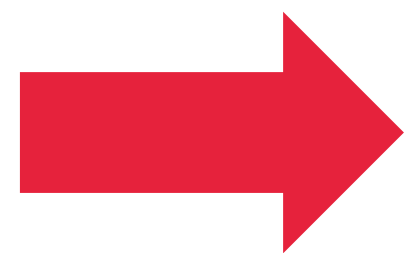
Measurement of particle tracks/paths after collision at the interaction point

Work Environment:

- Radioactive environment (0.5MGy)
- Environment temperature -25 °C
- Dry (Flushed with Nitrogen)

Requirements for the global support:

- Radiation length <10% of Petal in a track → Low Mass
- Stability Structure (short term) < 2µm → High Stiffness



Direction	Stability requirement	As Built Min Frequency Requirements	FEA Design Min Frequency Requirements
Z (beamdir)	20 µm	3.2Hz	6.7Hz
R	20 µm	3.2Hz	6.7Hz
Rφ	2 µm	14.4Hz	31.6Hz

# CONTENTS

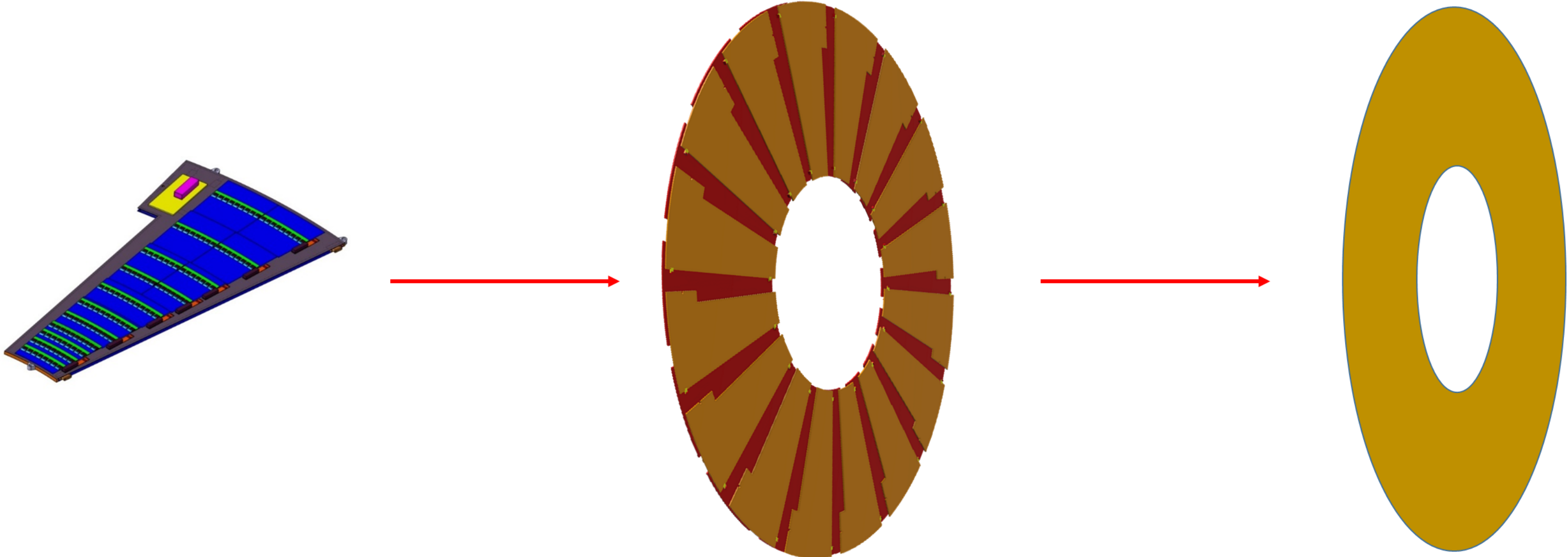
- Introduction
- Requirements
- **Envisioned Design**
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Work by:



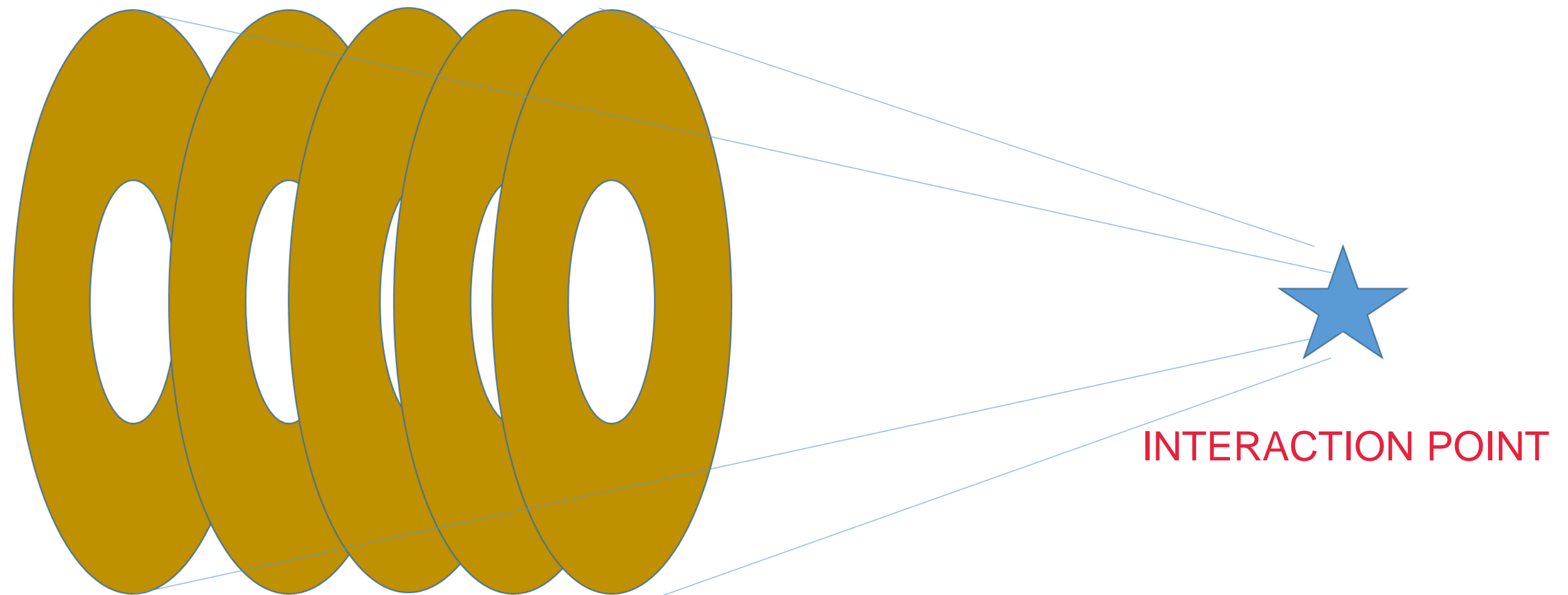
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# BASIC DESIGN IDEA



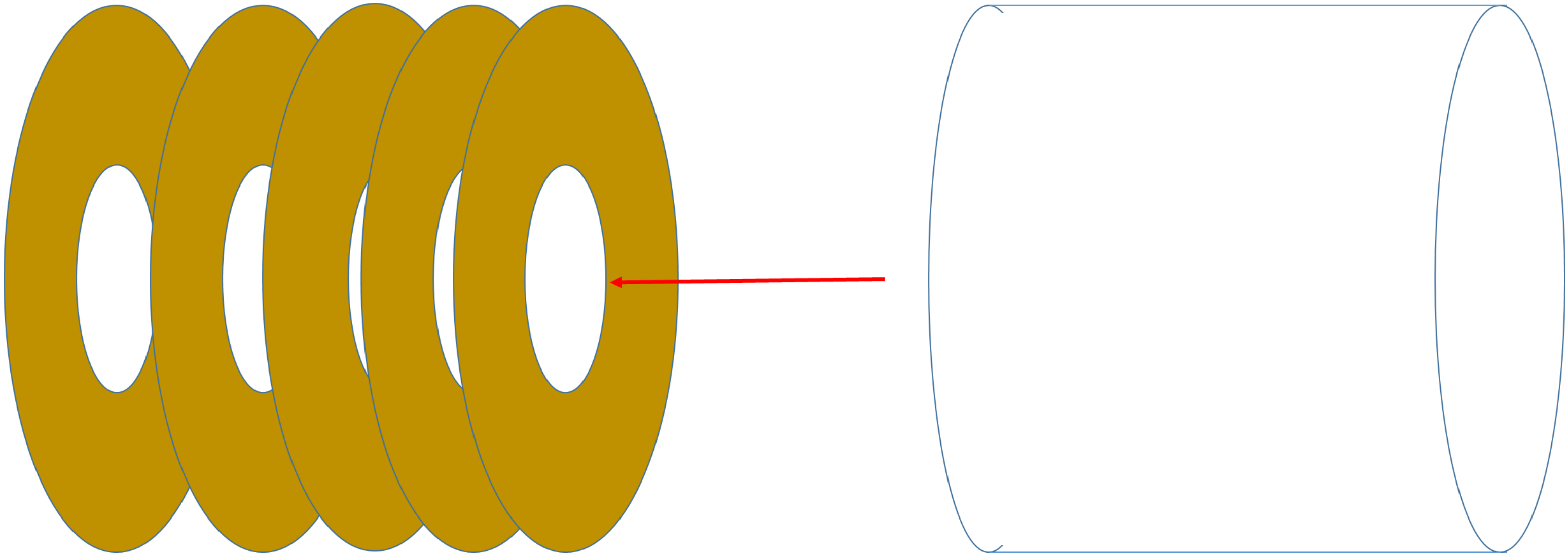


# BASIC DESIGN IDEA



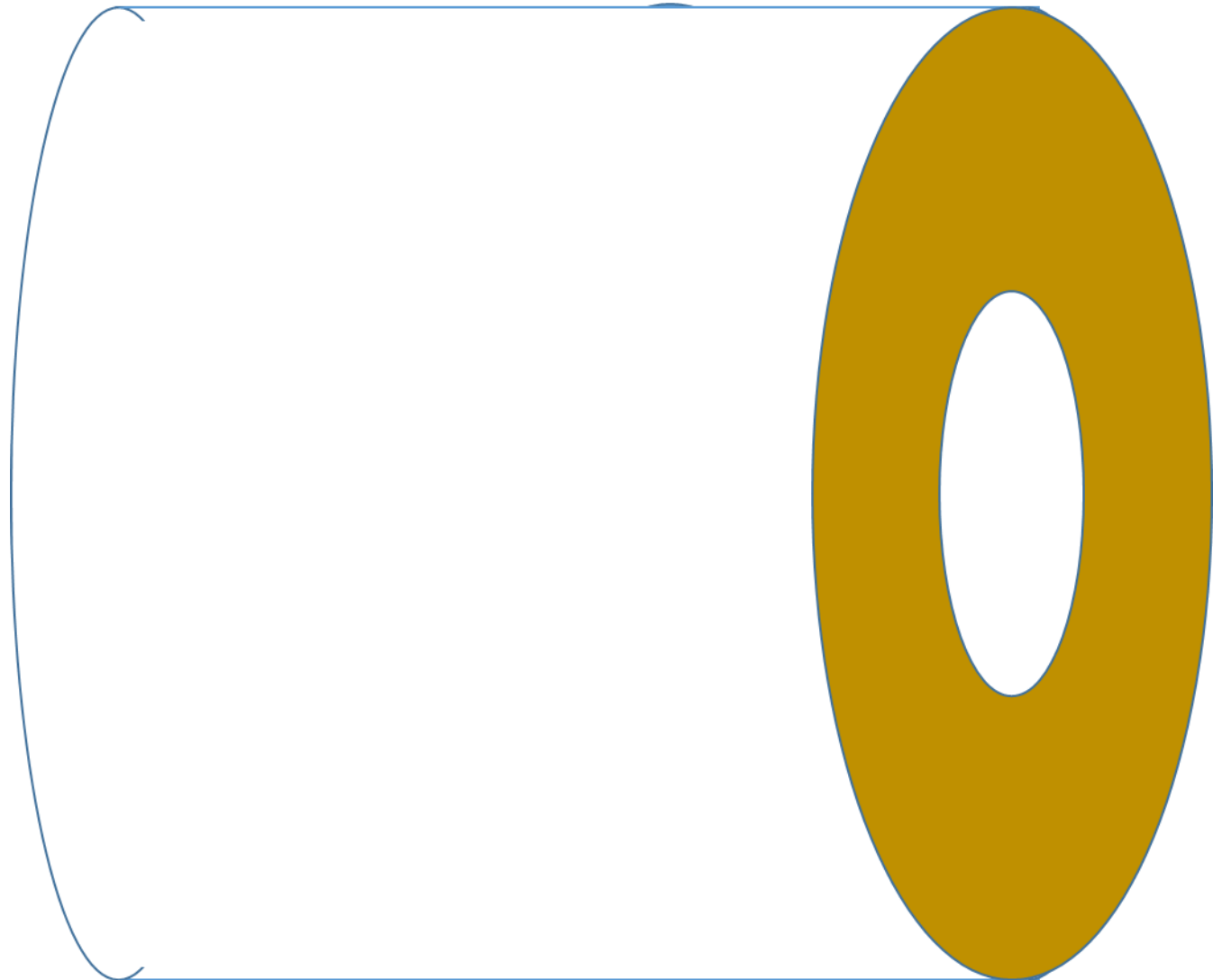
GOAL: HIGH STIFFNESS & LOW MASS FRAME, WHICH MINIMALLY BLOCKS TRACKS

# BASIC DESIGN IDEA

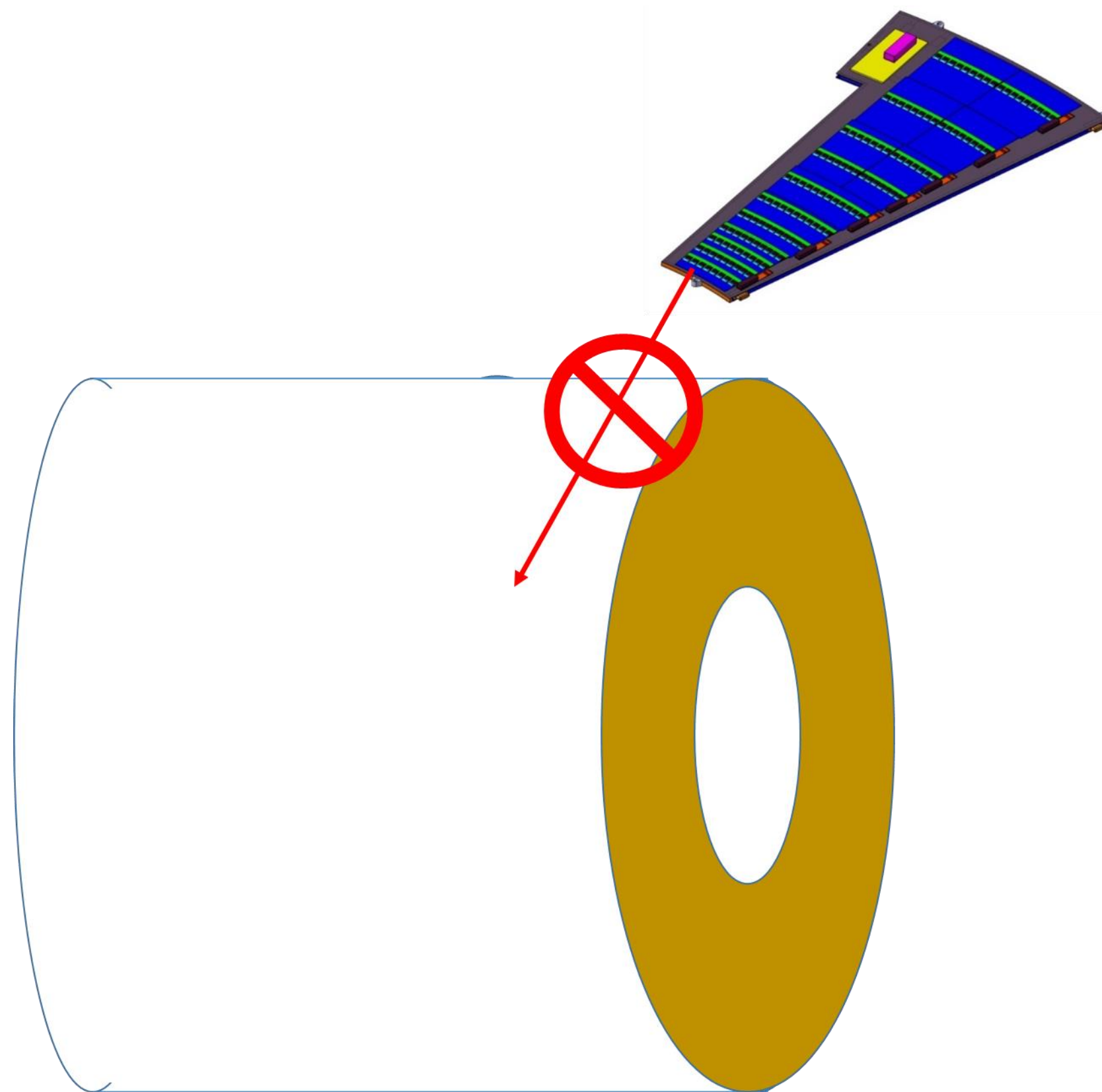


STRUCTURE FOR CONNECTING WHEELS

# BASIC DESIGN IDEA

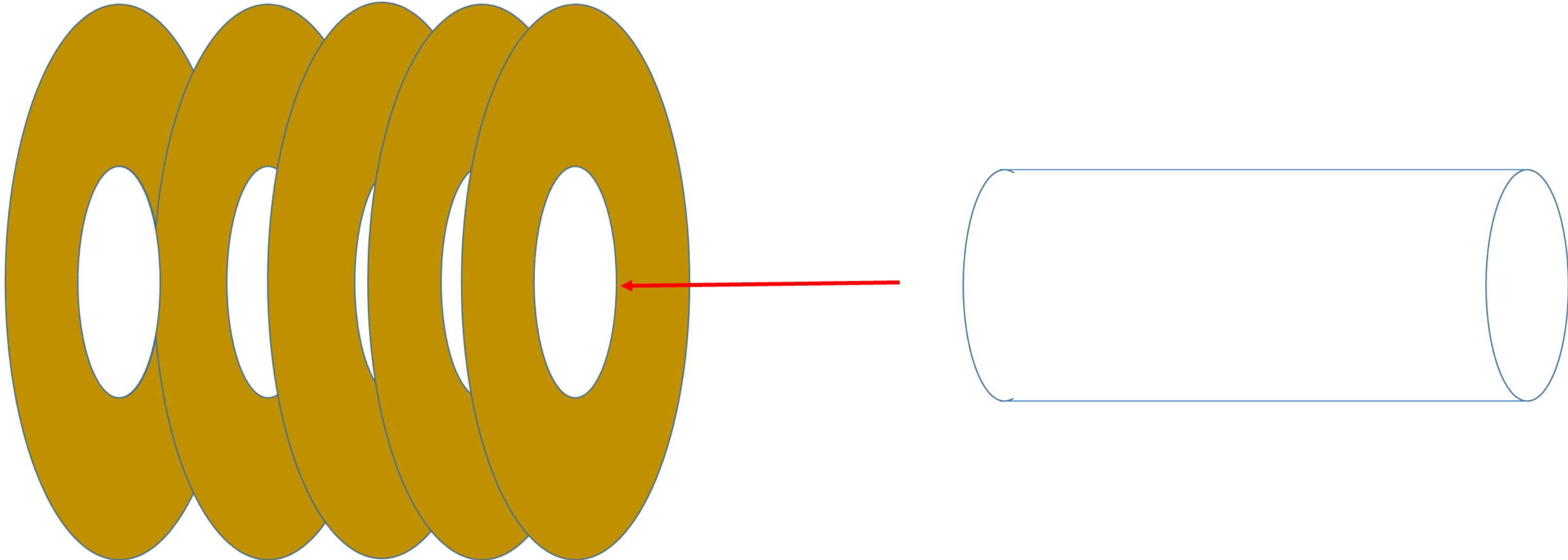


## BASIC DESIGN IDEA



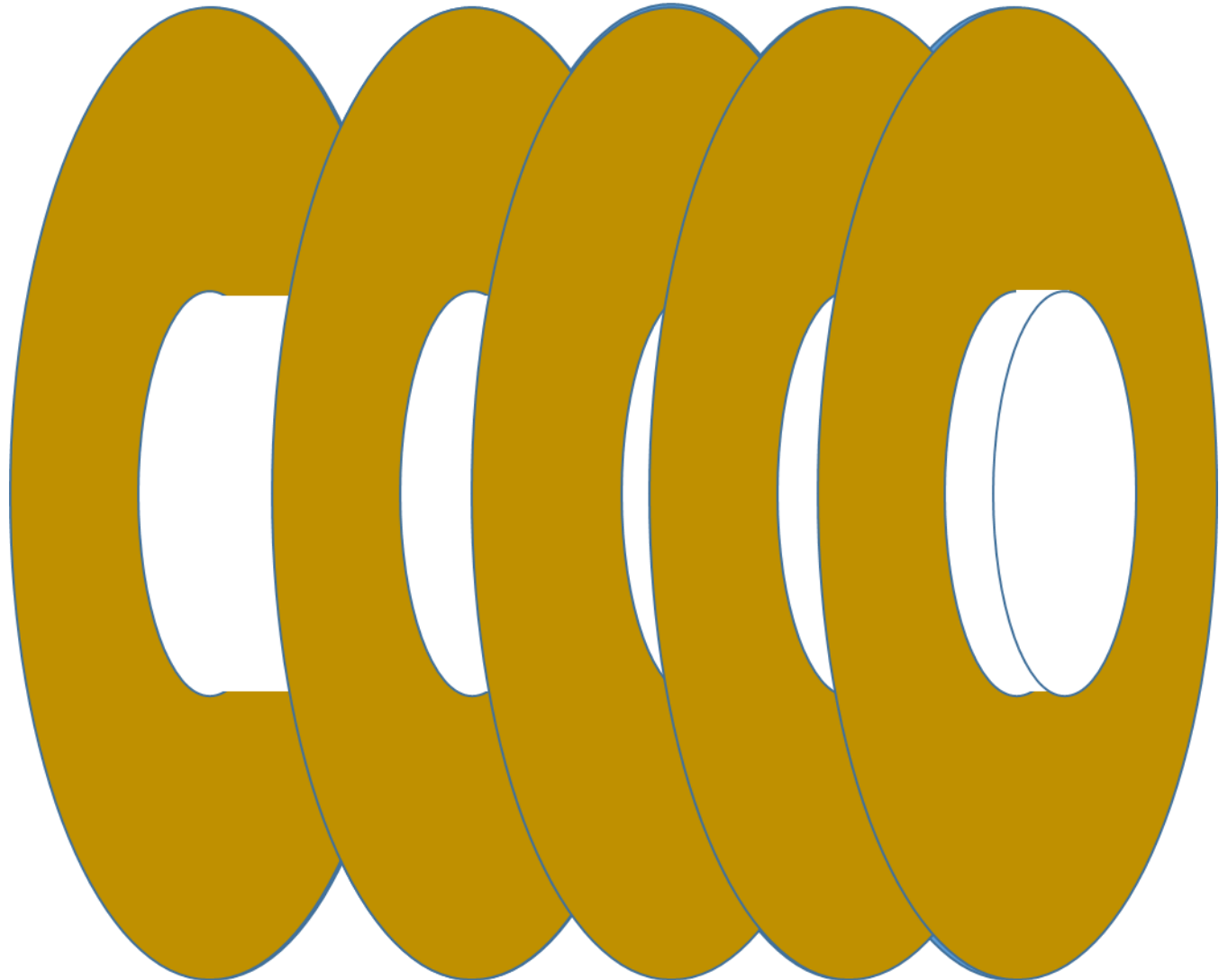
DELICATE PETALS **CANNOT** BE INSERTED AFTER FRAME IS ASSEMBLED

# BASIC DESIGN IDEA

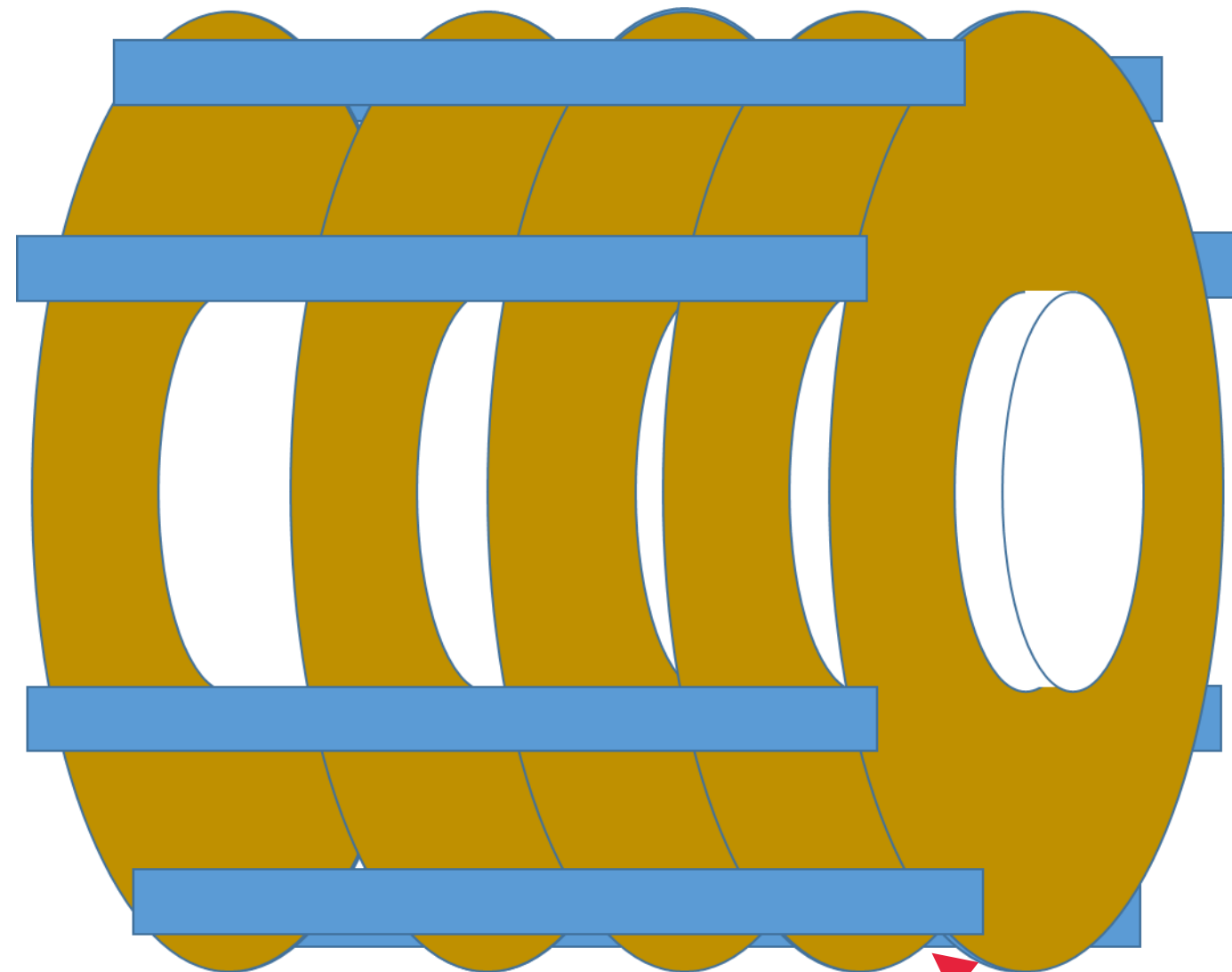


STRUCTURE CONNECTING WHEELS

# BASIC DESIGN IDEA

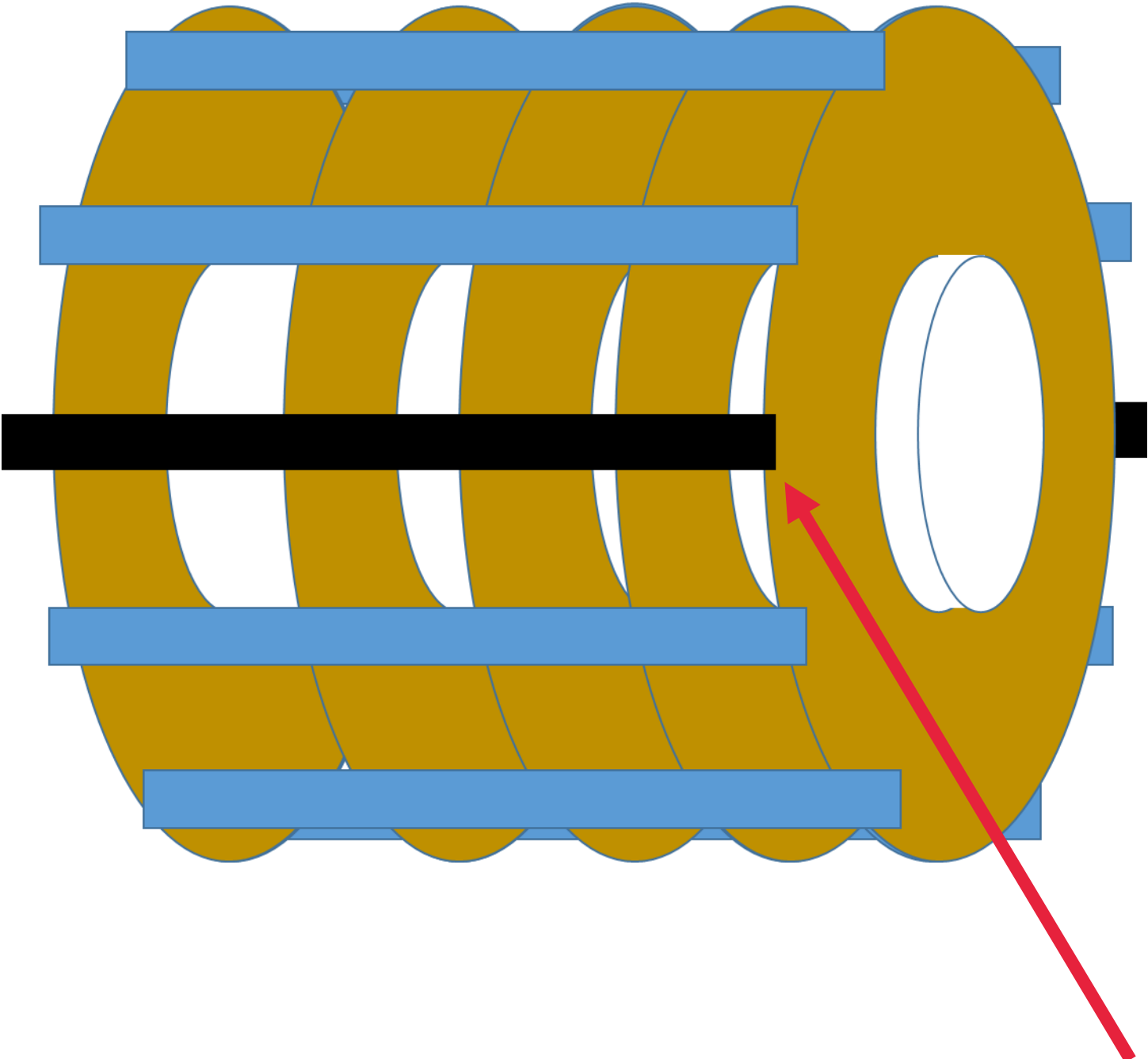


# BASIC DESIGN IDEA



SERVICE TRAYS FOR COOLING AND CABLING

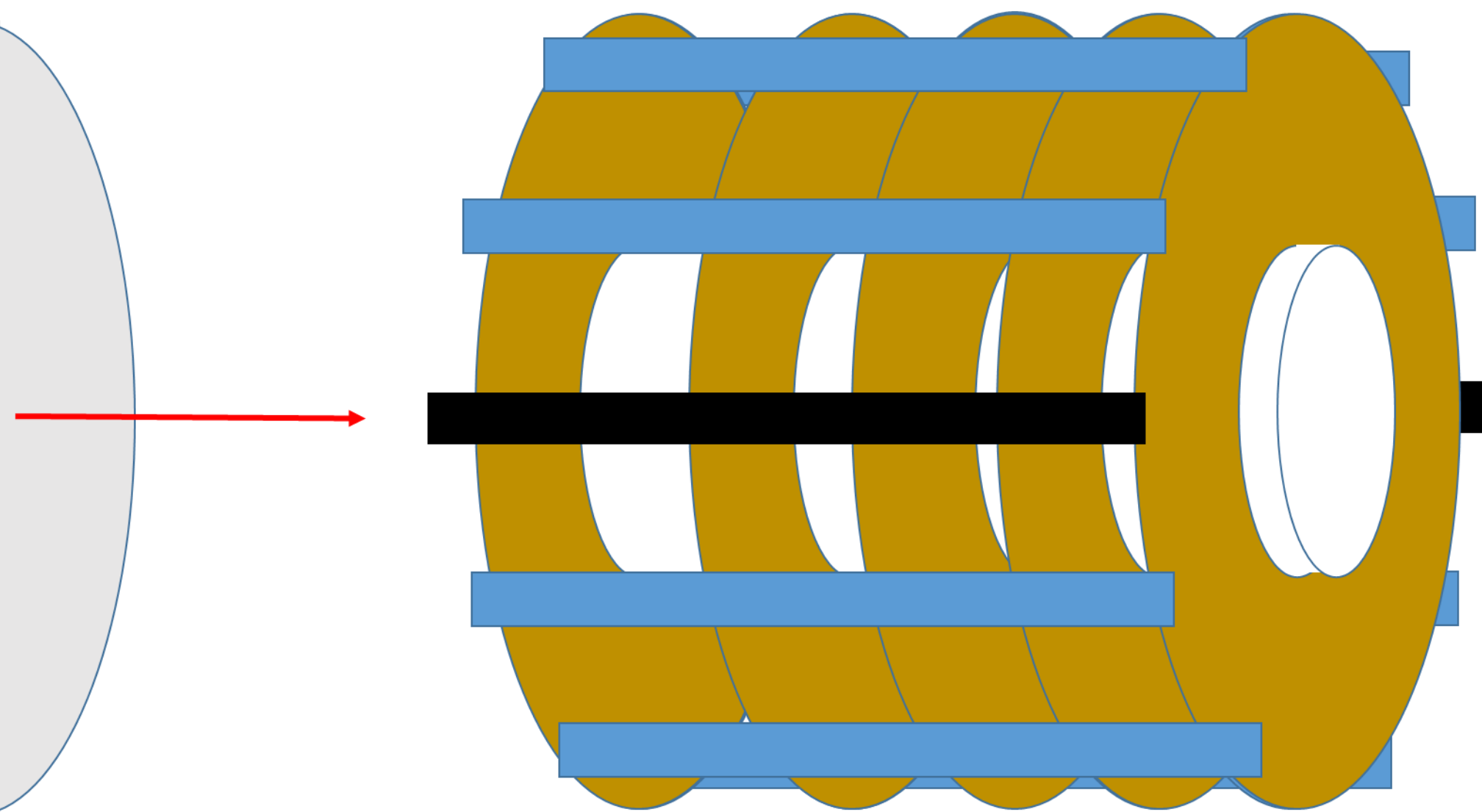
# BASIC DESIGN IDEA



RAILS FOR MOUNTING TO OUTER CYLINDER

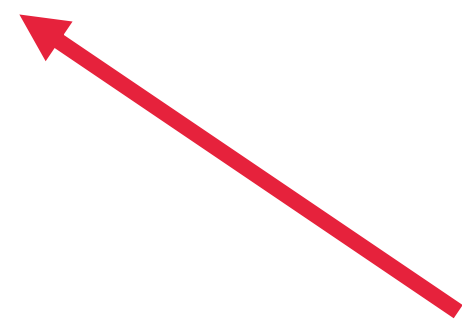
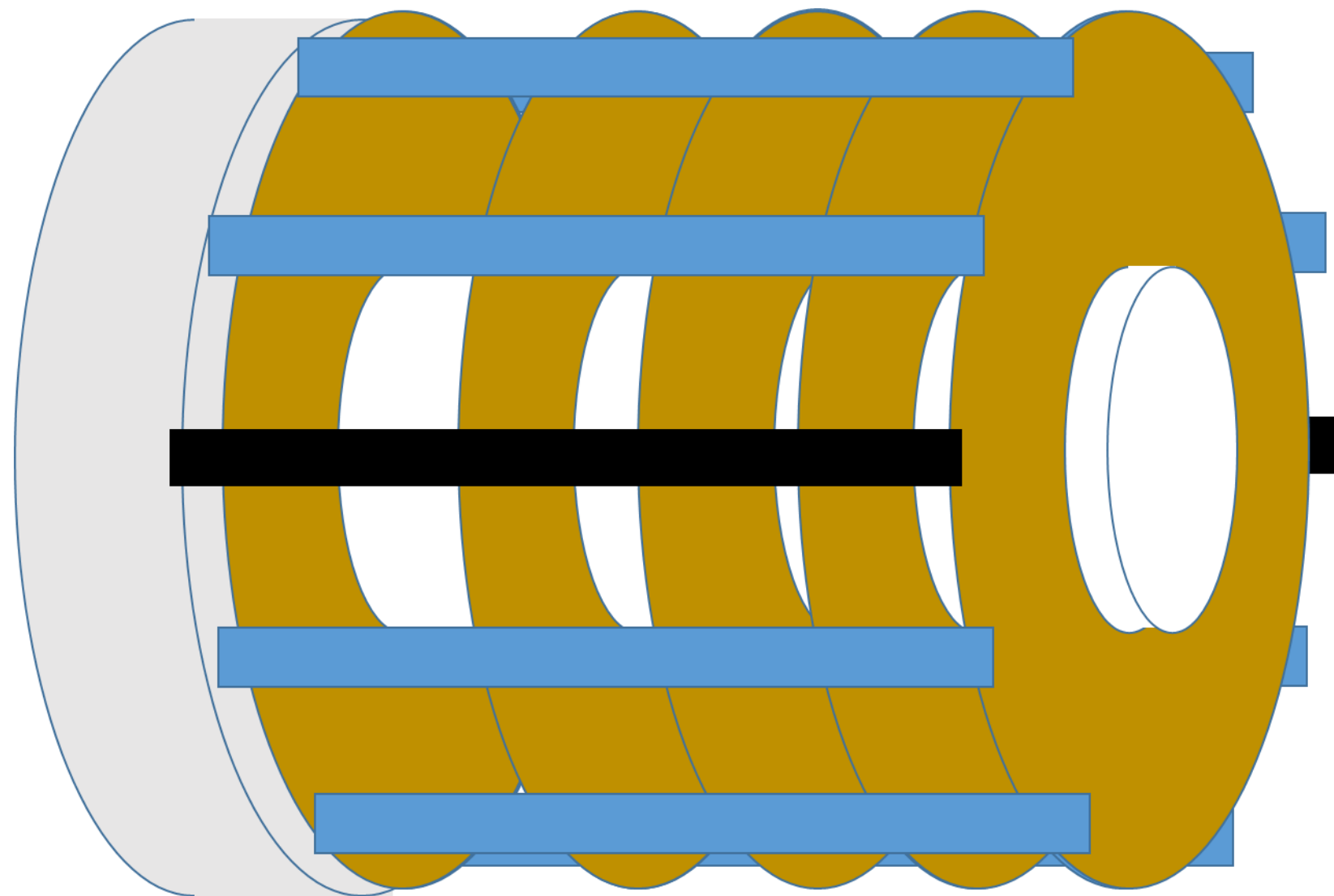


## BASIC DESIGN IDEA



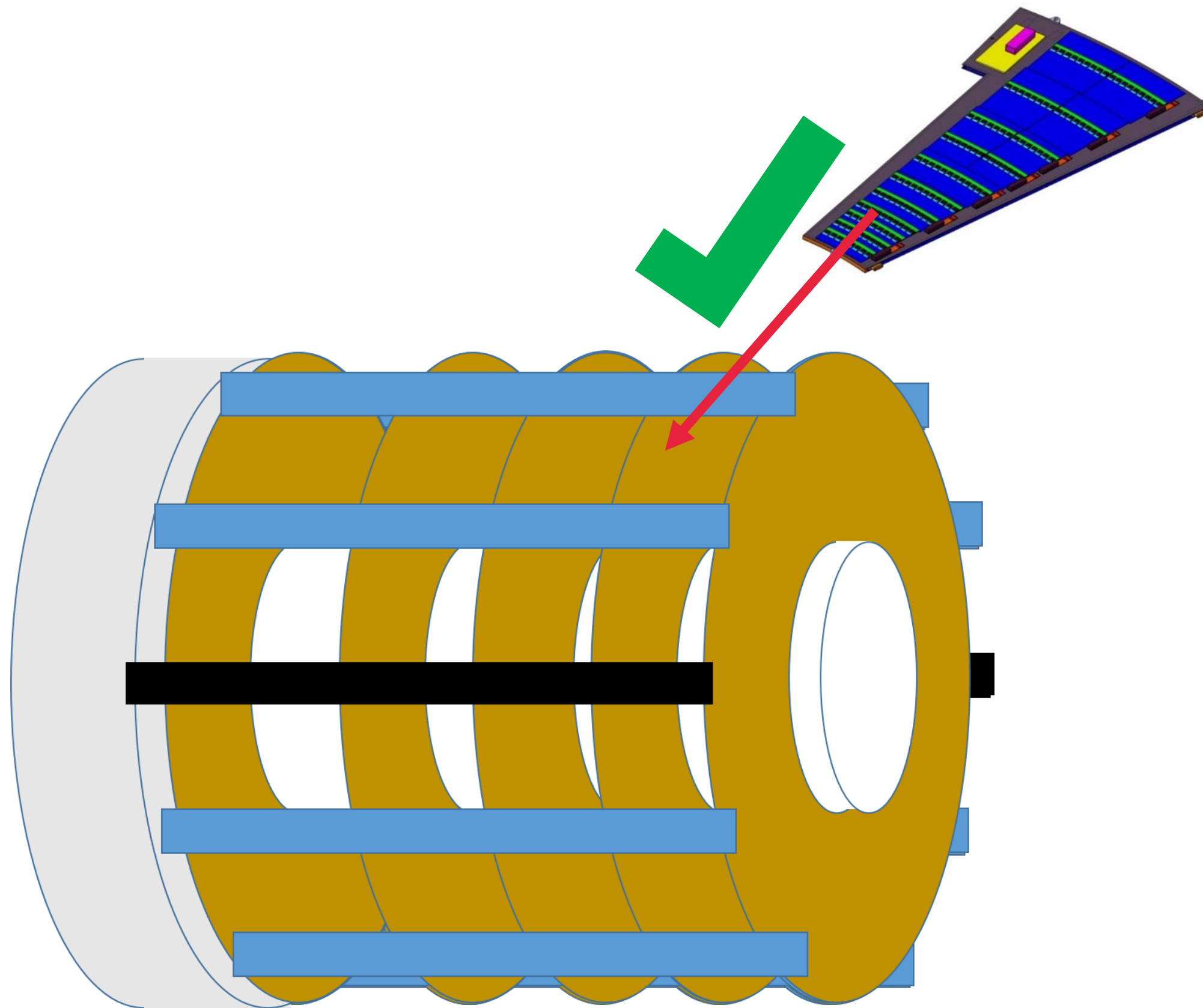
STRUCTURE FOR ADDING ADDITIONAL STIFFNESS

# BASIC DESIGN IDEA



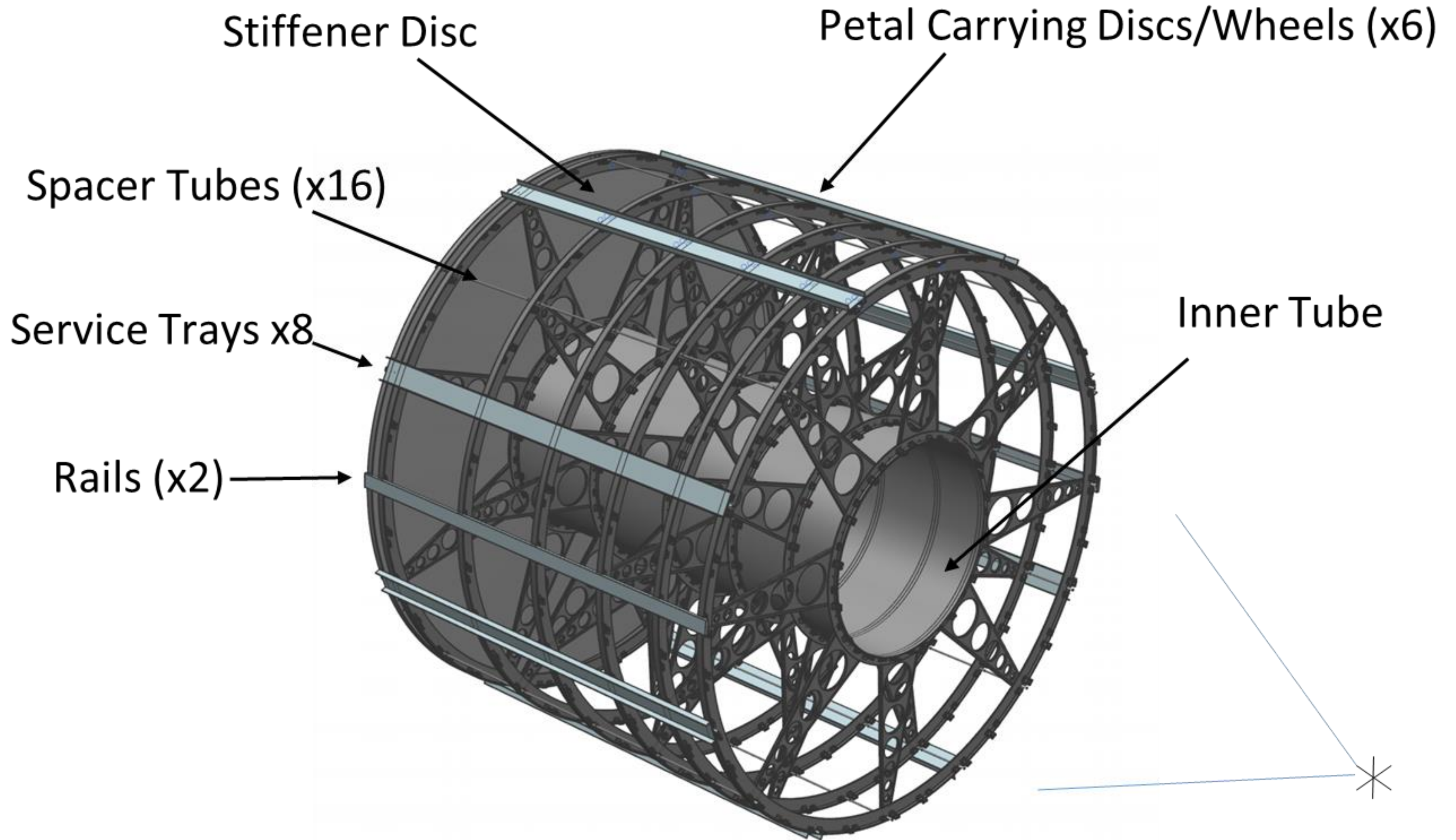
STRUCTURE FOR ADDING ADDITIONAL STIFFNESS

## BASIC DESIGN IDEA

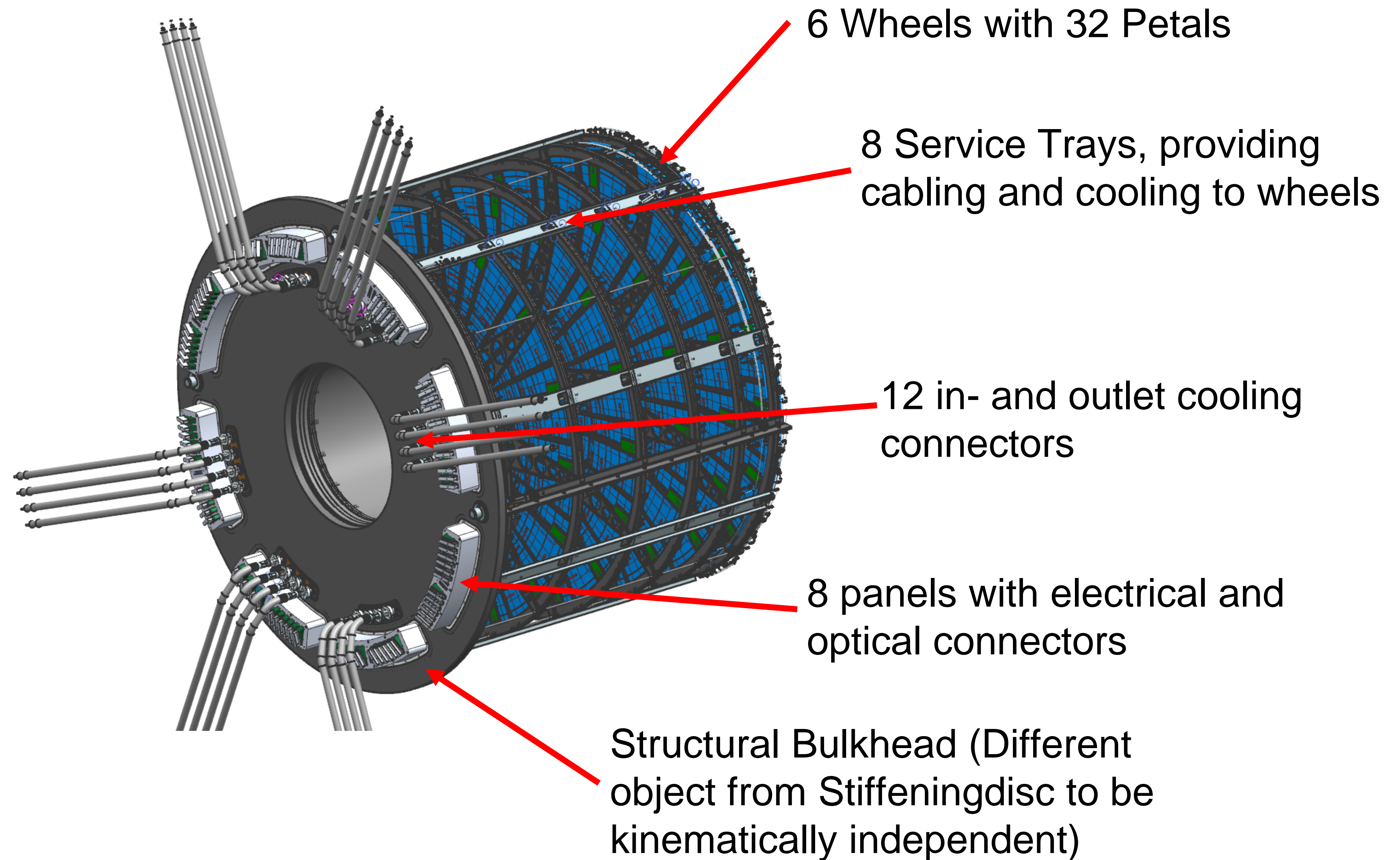


DELICATE PETALS **CAN** BE INSERTED AFTER FULL FRAME IS ASSEMBLED

# ENDCAP (EC) GLOBAL SUPPORT OVERVIEW



# ENDCAP (EC) DETECTOR OVERVIEW



# CONTENTS

- Introduction
- Requirements
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- **Simulation Goal**
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- Conclusion

Work by:



Nik|hef

# SIMULATION GOAL

- Build a model of the detector
- Do tests and experiments on a simulated model (save time & money)



Important that simulations match reality. **Warning: you always get pretty pictures!!!**

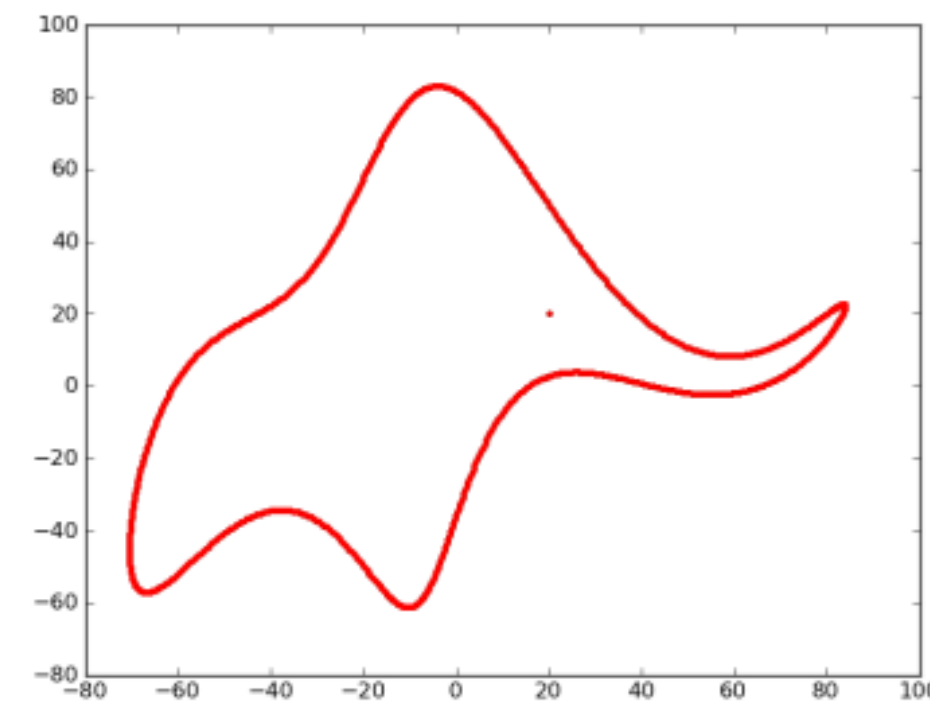


Plan to validate simulations

- Manual Calculations
- FEM Calculations
- Cocurrent simulation



- Prototype tests



“With four parameters I can fit an elephant, and with five I can make him wiggle his trunk”. - John von Neumann

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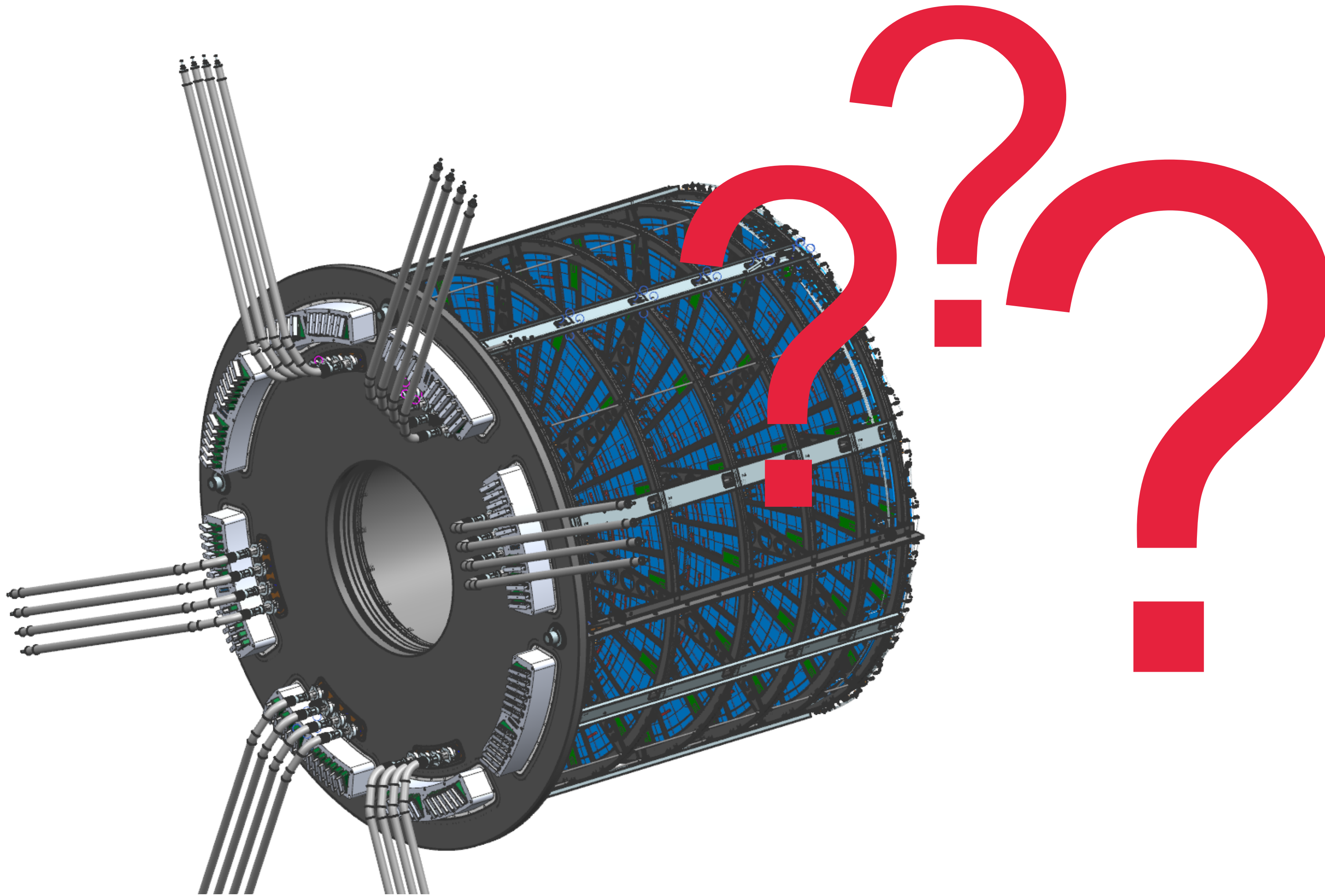
Work by:



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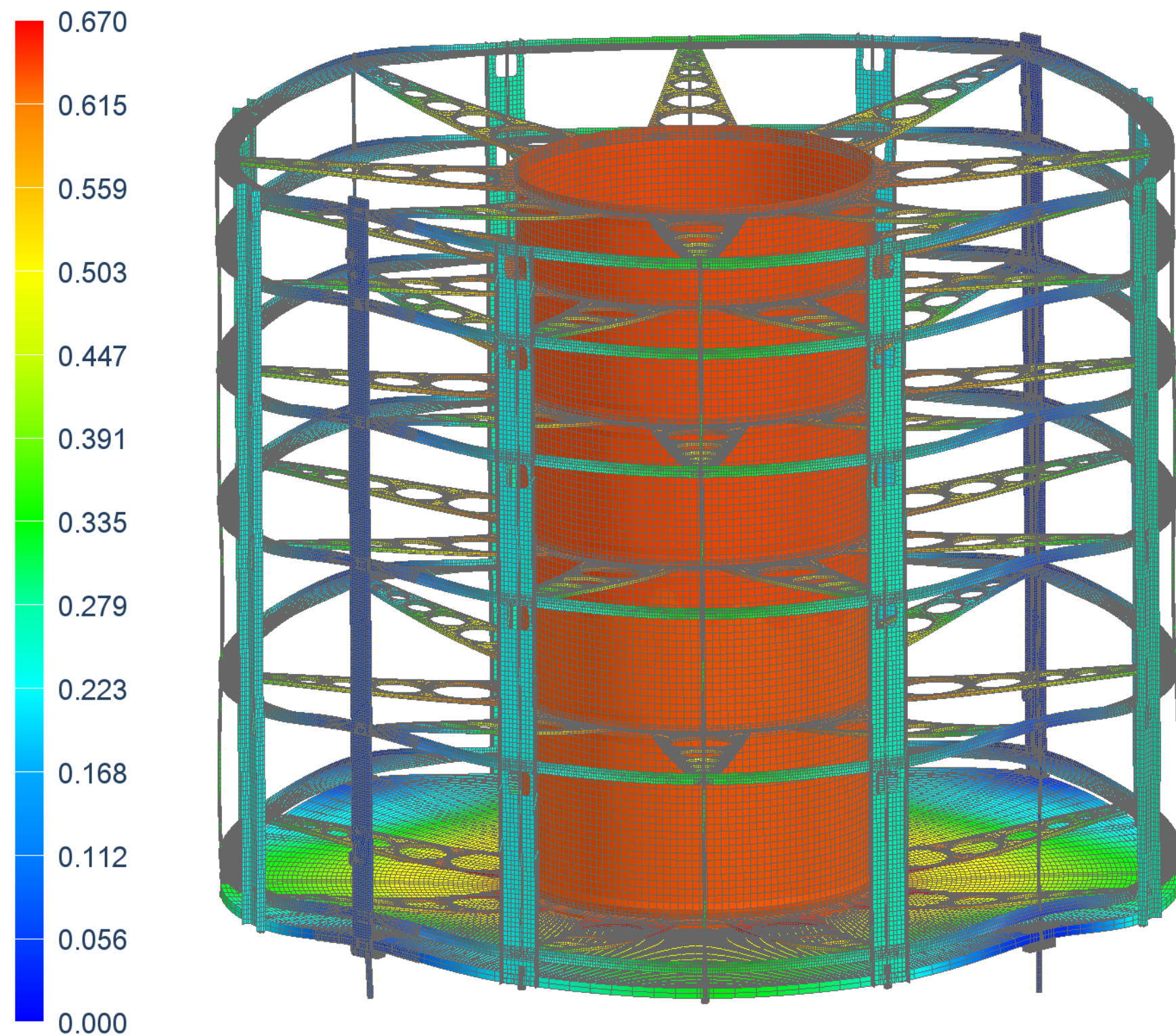


# FULL DETECTOR PERFORMANCE ?

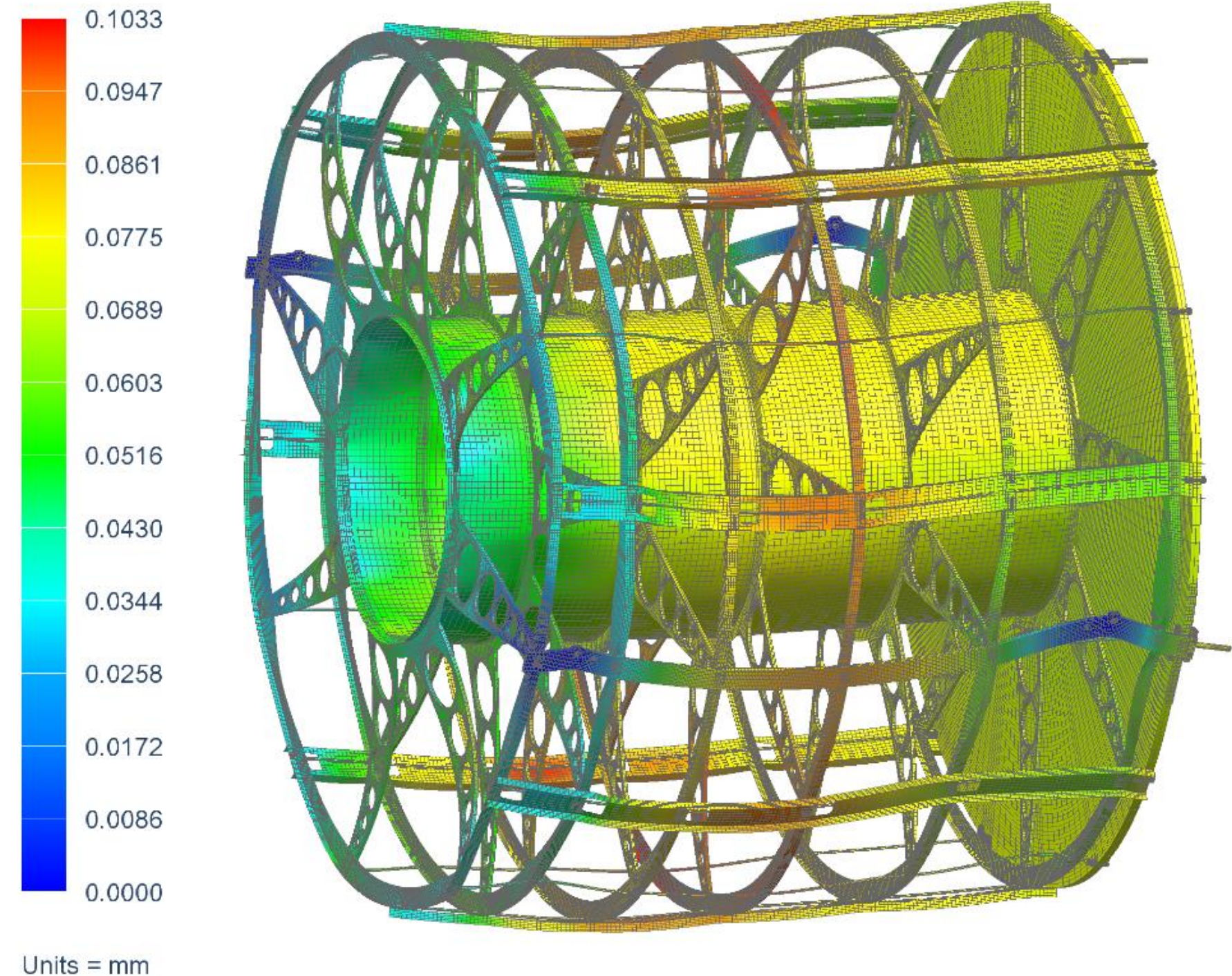


# CALCULATED GRAVITY DEFORMATIONS

Petals & Services simulated as added mass



Assembly Position **0.670 [mm]** (Supported on transport locks, will deform less with Airex and could be supported at center)

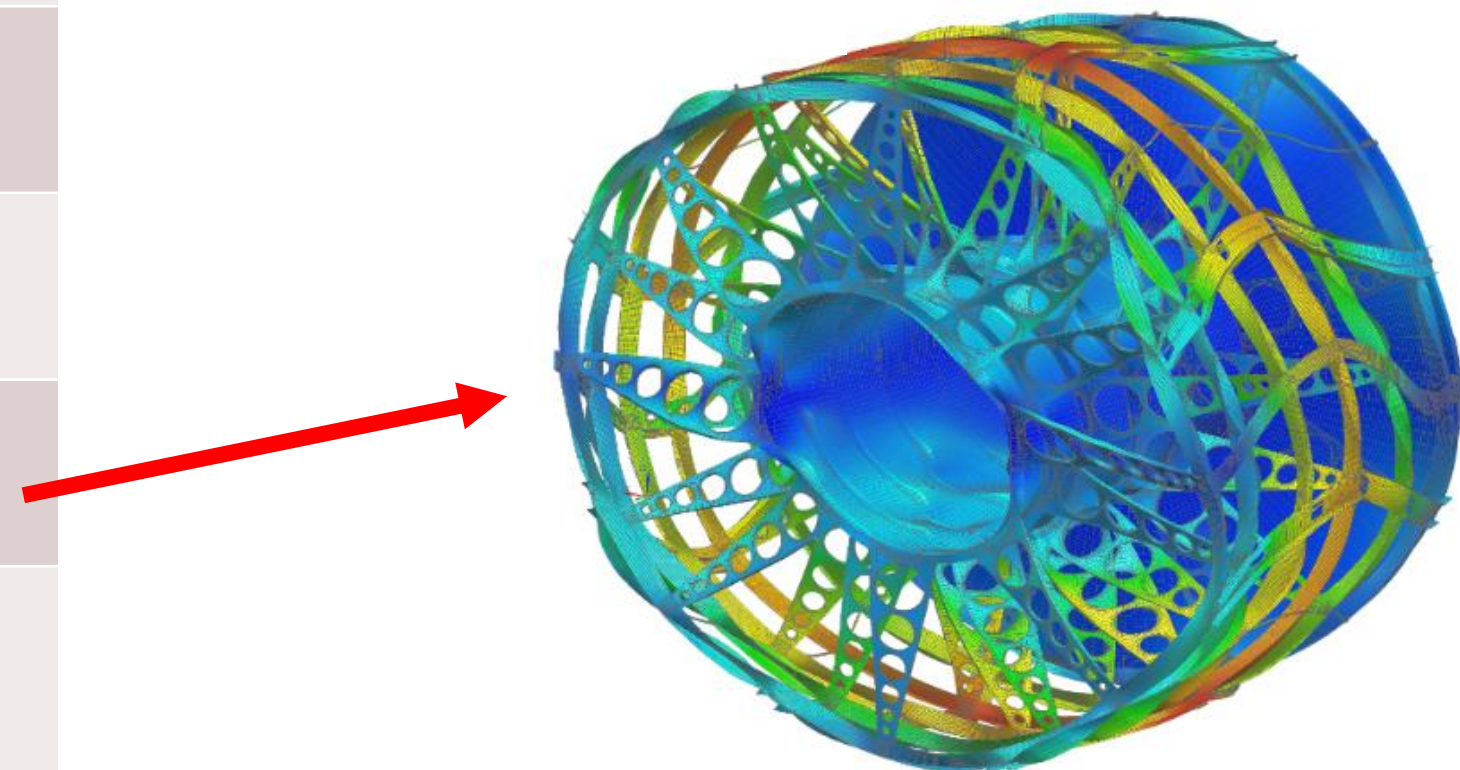
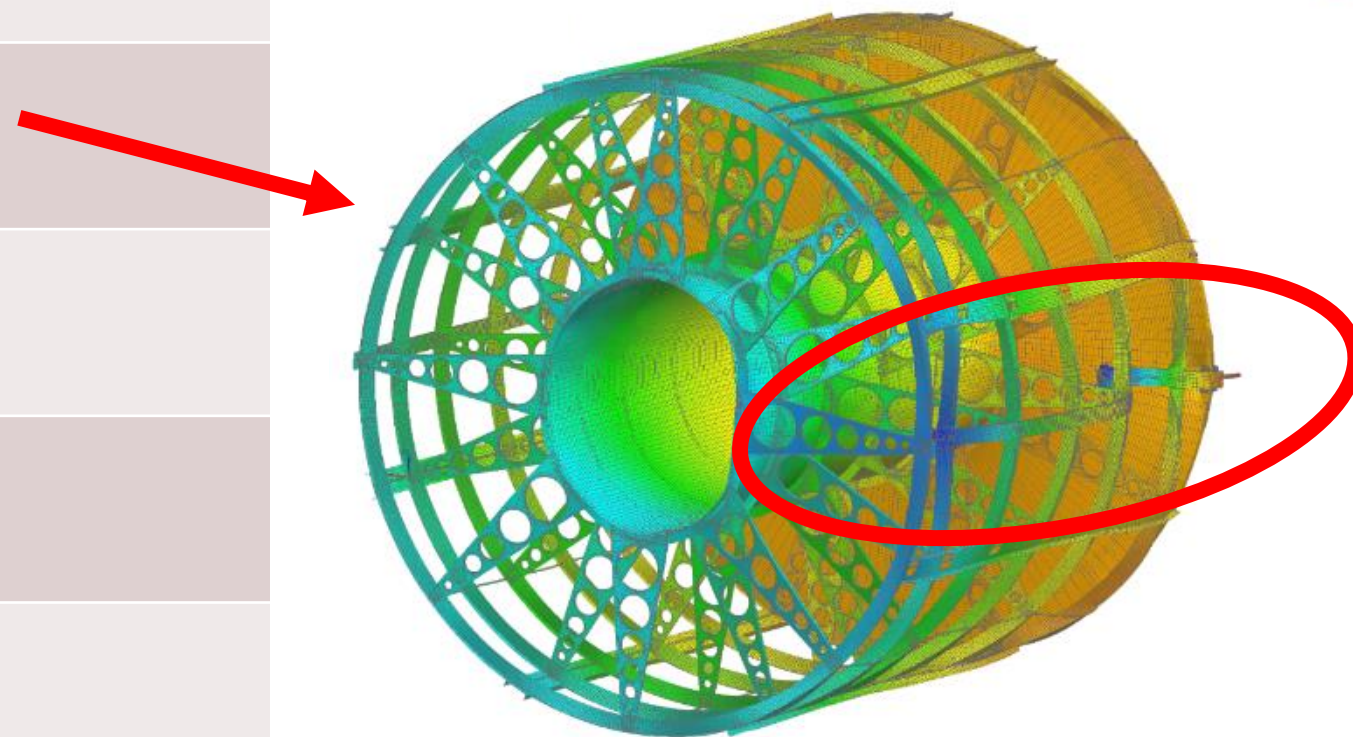
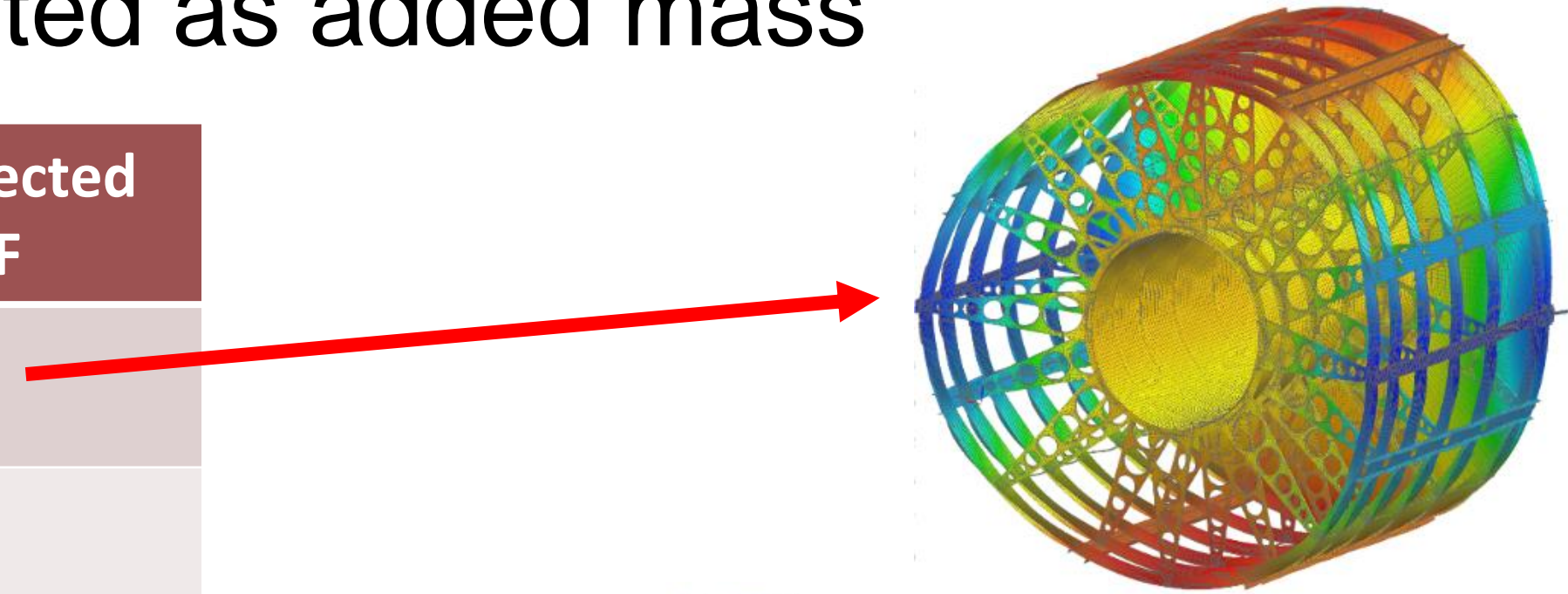


Operation Position **0.1 [mm]**  
(Supported on rails)

# SIMULATED FULL SYSTEM EIGEN FREQUENCIES

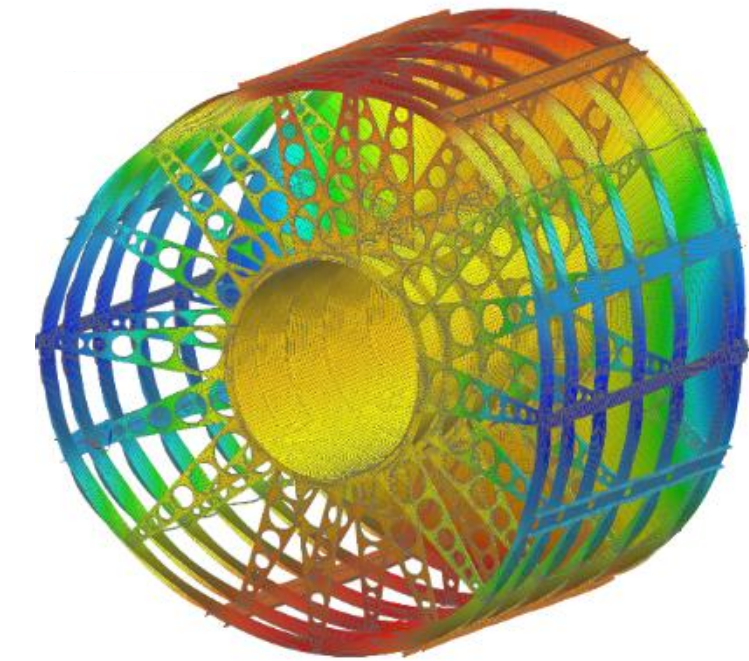
Petals & Services simulated as added mass

Mode	Frequency	Mode Shape	Affected DOF
1	13 Hz	Pringle	Z
2	16 Hz	Collapsingcabinet-Y	Z
3	18 Hz	Railslide	X
4	27 Hz	Squish	X
5	28 Hz	Diagonal Pringle	Z
6	30 Hz	Telescoping	Z
7	32 Hz	Collapsingcabinet-X	Z
8	47 Hz	Diagonal Pringle	Z
9	49 Hz	Twist	PHI
10	51 Hz	Servicetray Telescoping	Z

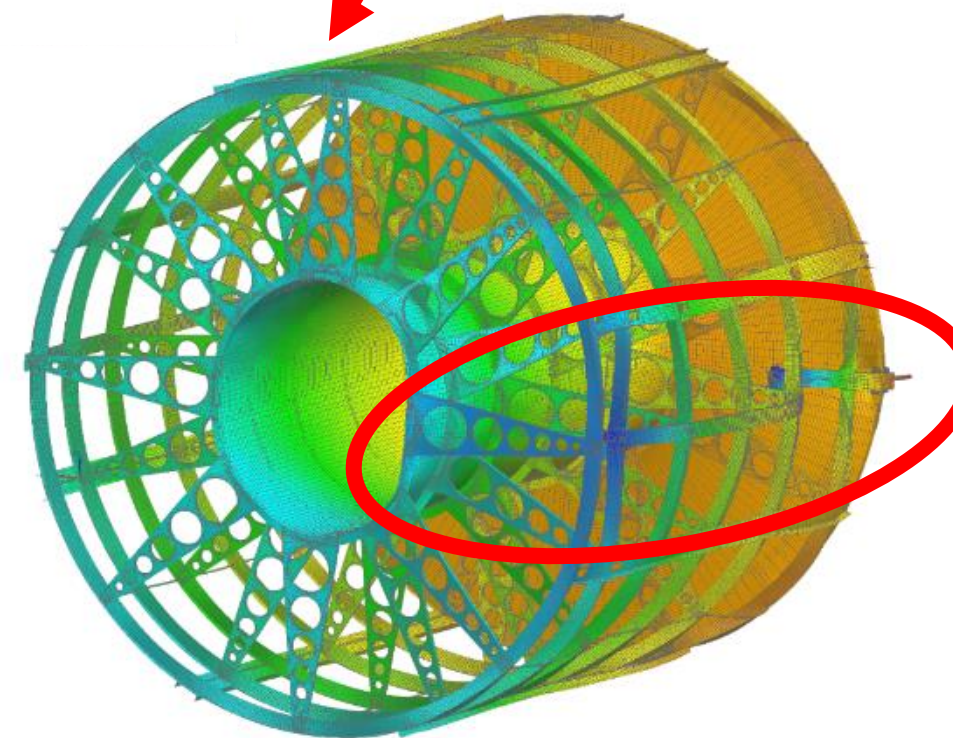


# REQUIREMENTS VS CAE RESULTS

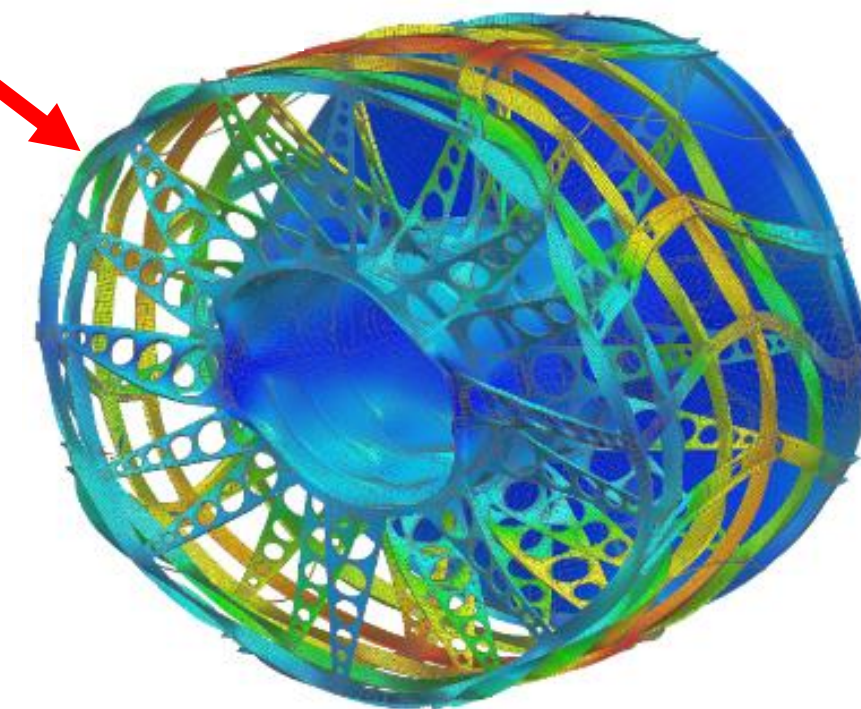
Direction	Stability requirement	As Built Min Frequency Requirements	FEA Design Min Frequency Requirements
Z	20 $\mu\text{m}$	3.2Hz	6.7Hz
R	20 $\mu\text{m}$	3.2Hz	6.7Hz
R $\phi$	2 $\mu\text{m}$	14.4Hz	31.6Hz



13Hz (Z)



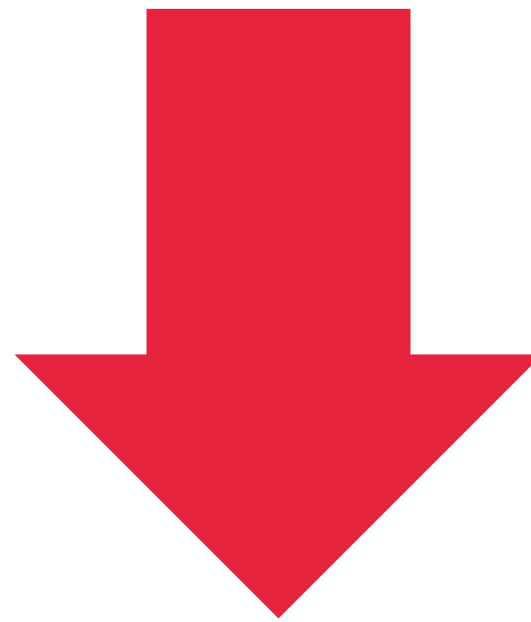
18Hz (X)



49Hz (R $\phi$ )

# SIMULATION DISCUSSION

- The Rail Support bar should be more optimized
- Otherwise the system agrees to CAE requirements.



Can we trust the CAE results?

# CONTENTS

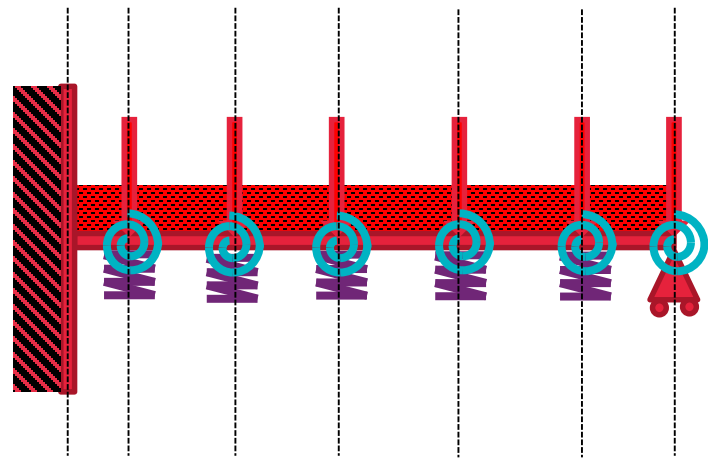
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Work by:

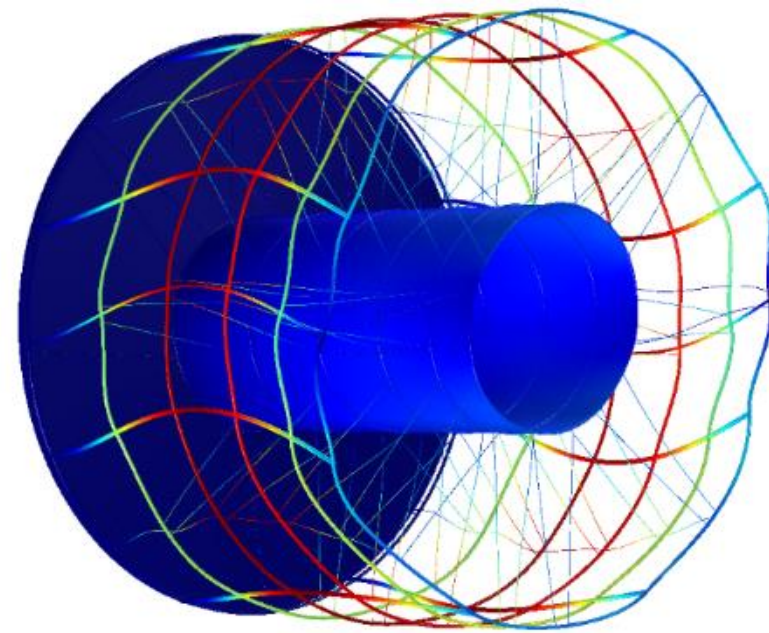


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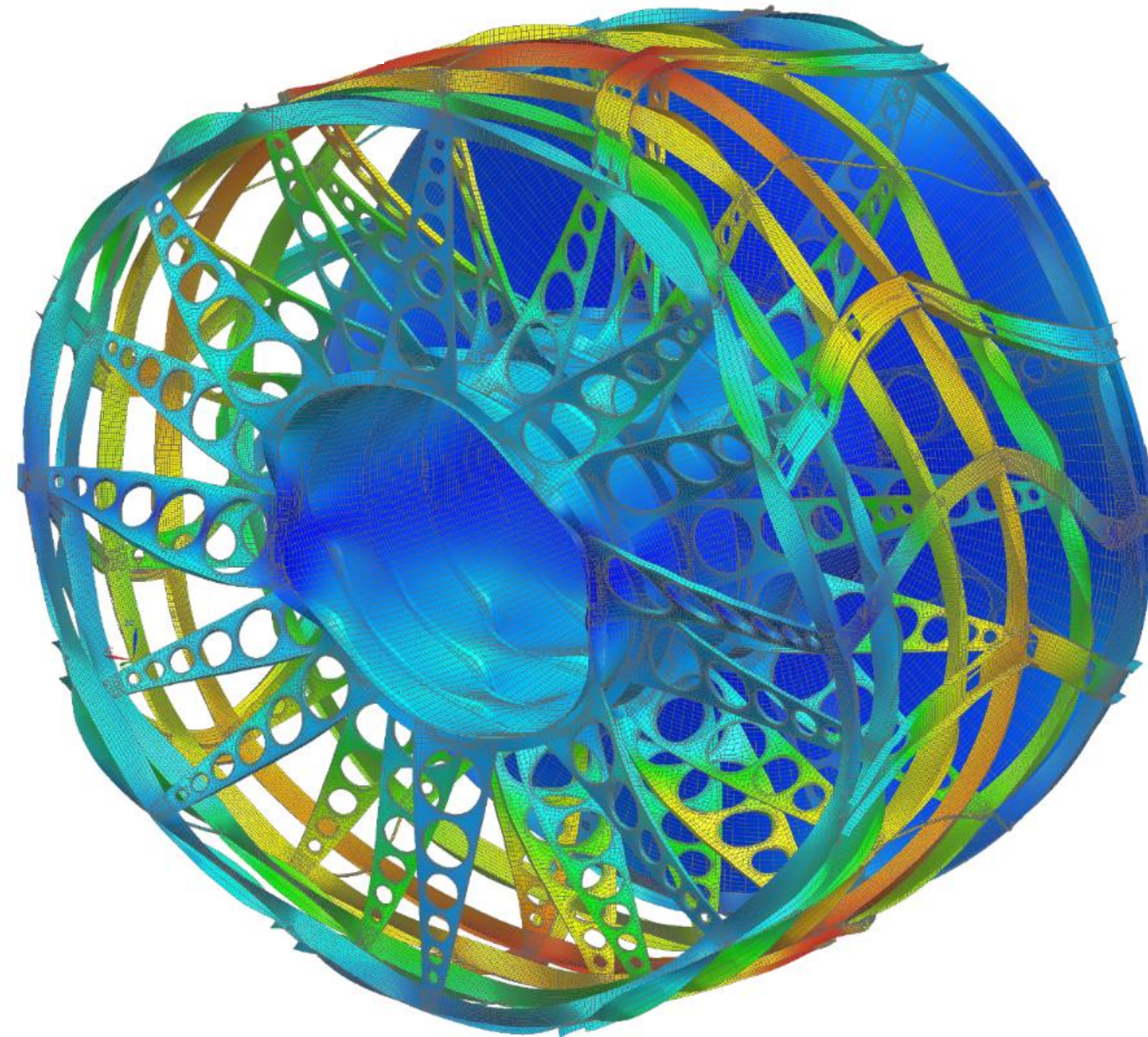
# NX VS COMSOL



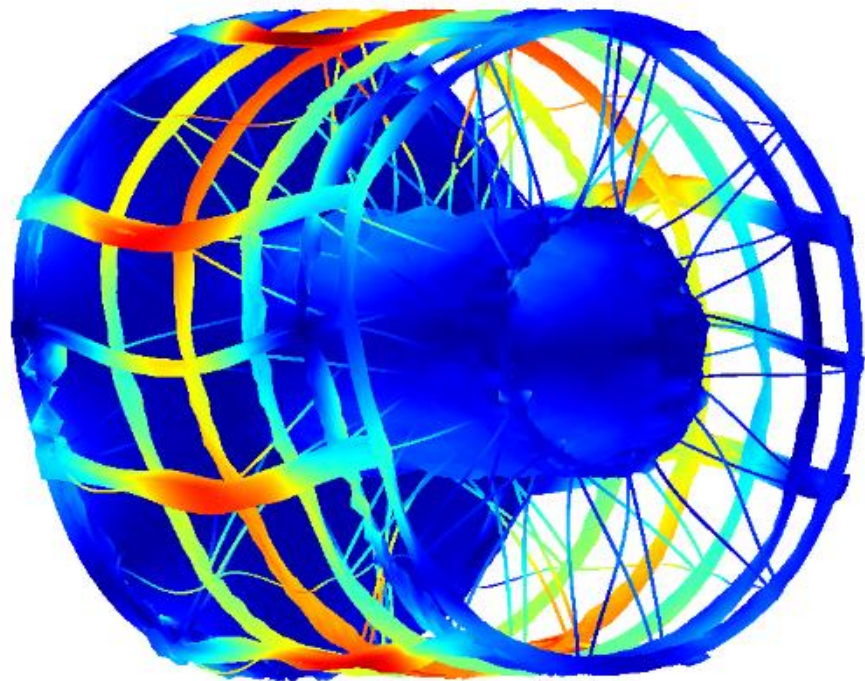
MANUAL CALCULATION  
EULER BEAMS 54 HZ



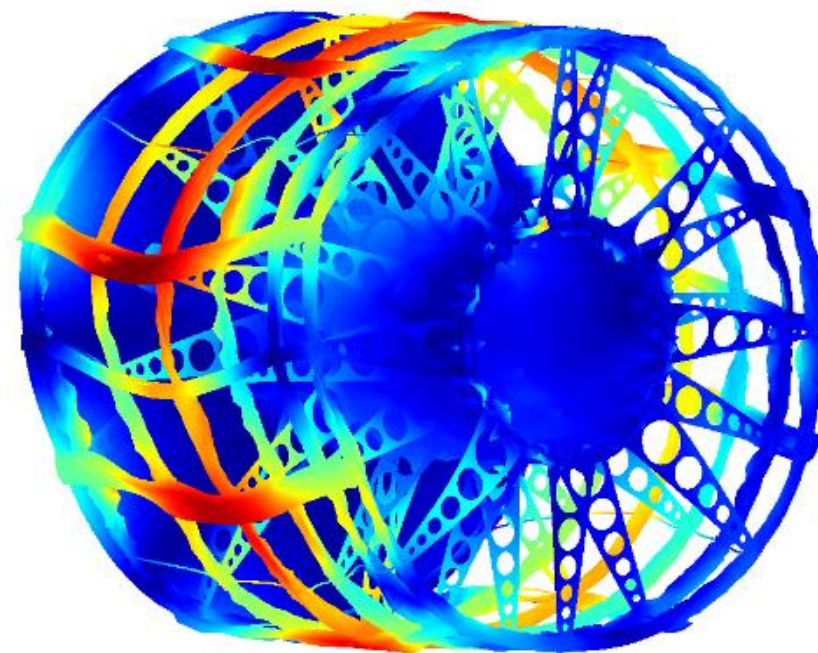
COMSOL BEAM  
ISOTROPIC 53 HZ



NX NASTRAN SOLID BLADE  
ORTHOTROPIC 49 HZ

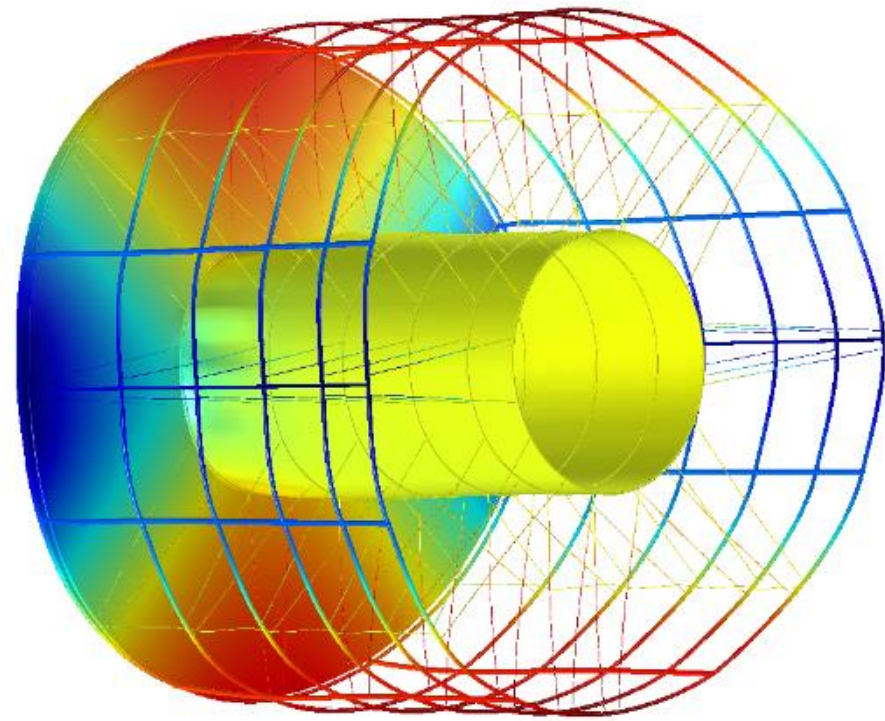


COMSOL SOLID ROD  
ORTHOTROPIC 47 HZ

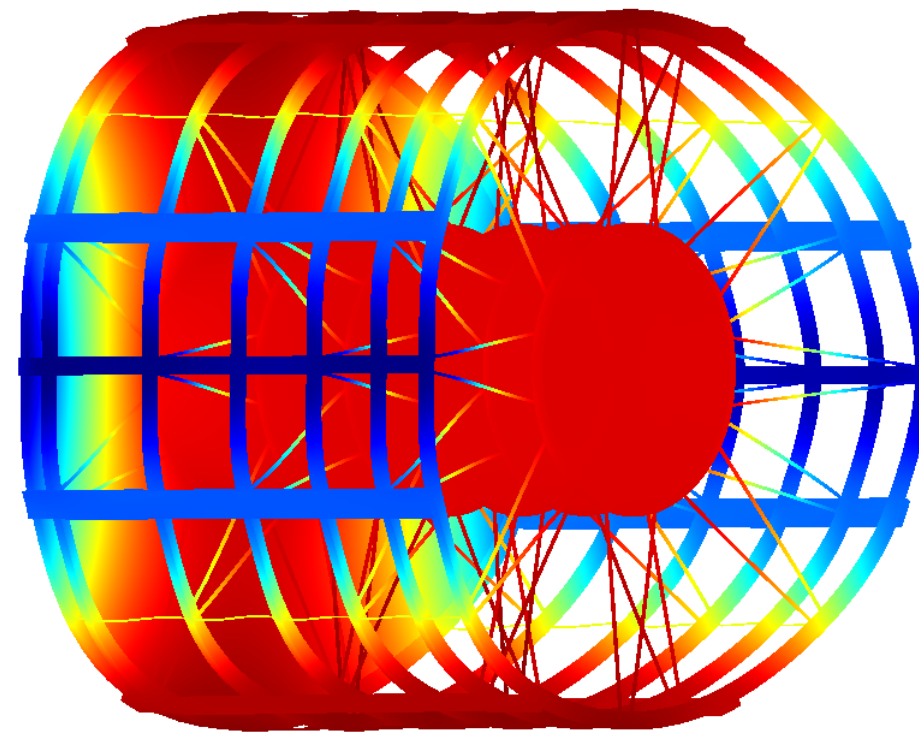


COMSOL SOLID BLADE  
ORTHOTROPIC 50 HZ

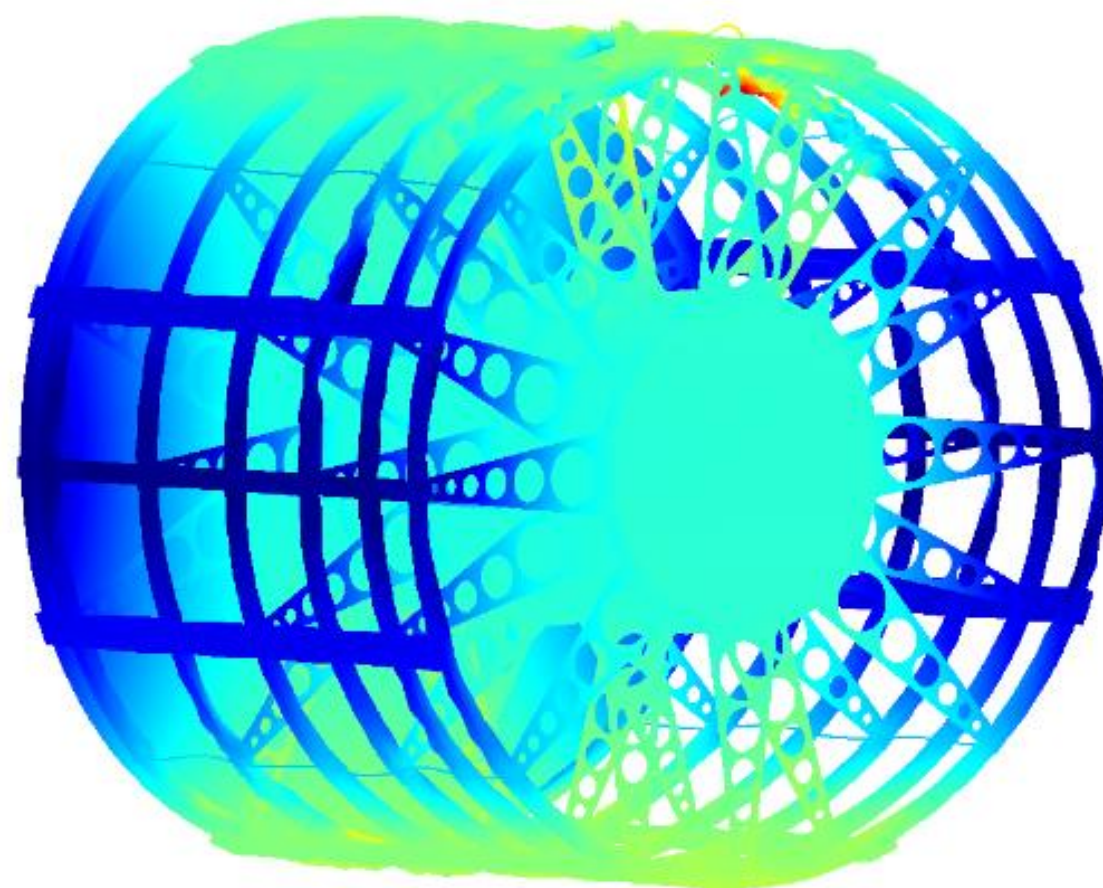
# NX VS COMSOL



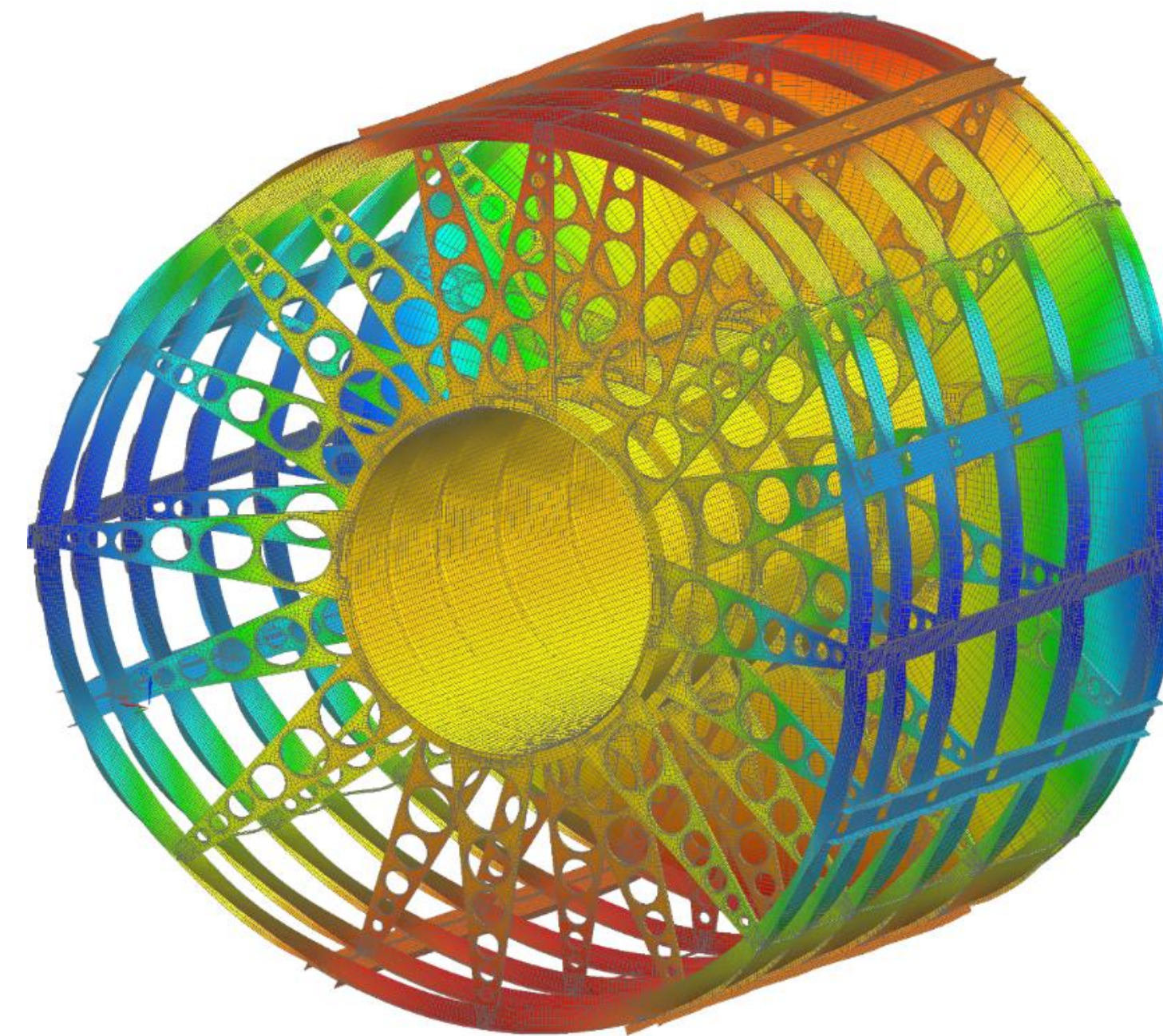
COMSOL BEAM  
ISOTROPIC 50 HZ



COMSOL SOLID ROD  
ORTHOTROPIC 18 HZ



COMSOL SOLID BLADE  
ORTHOTROPIC 14 HZ

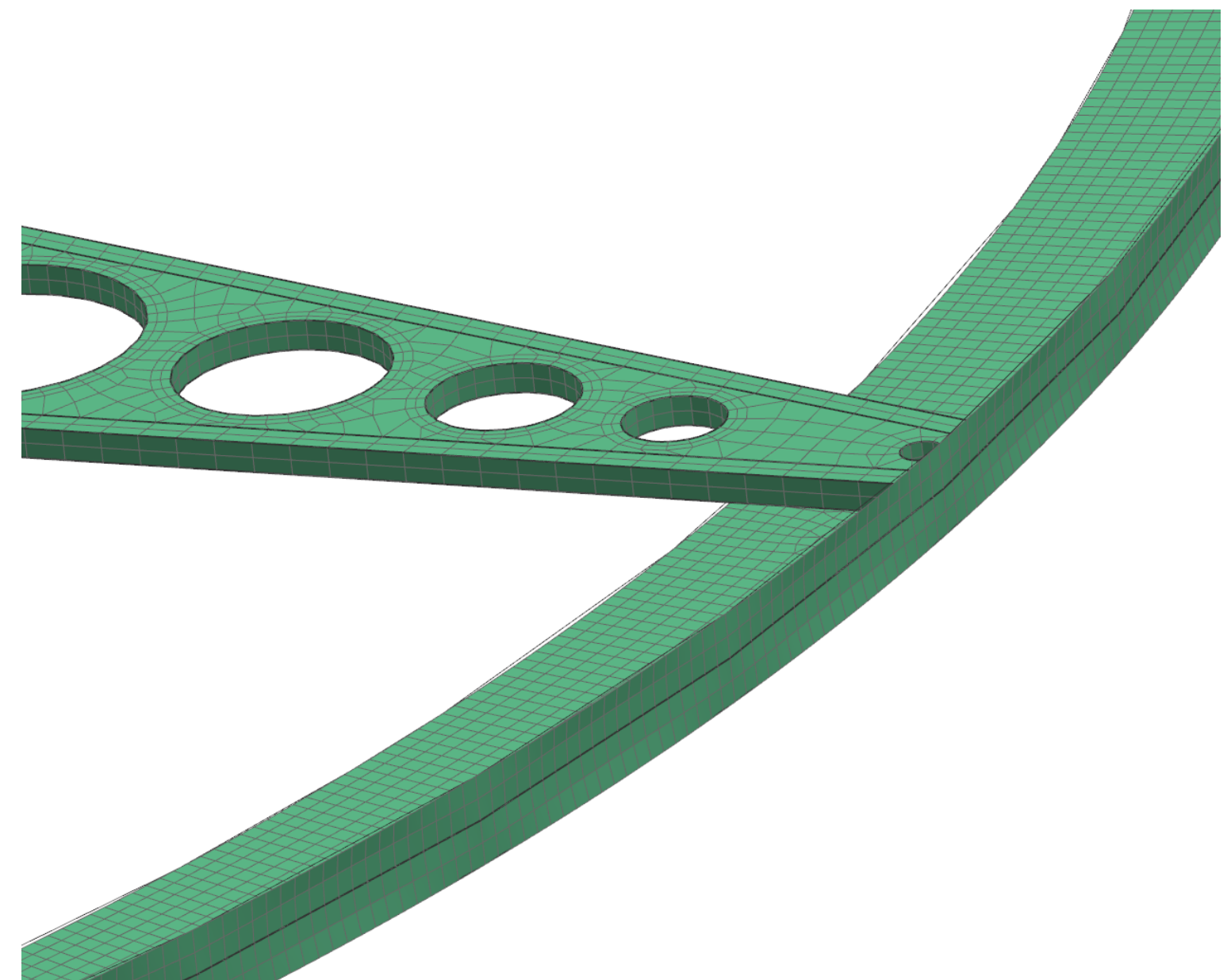
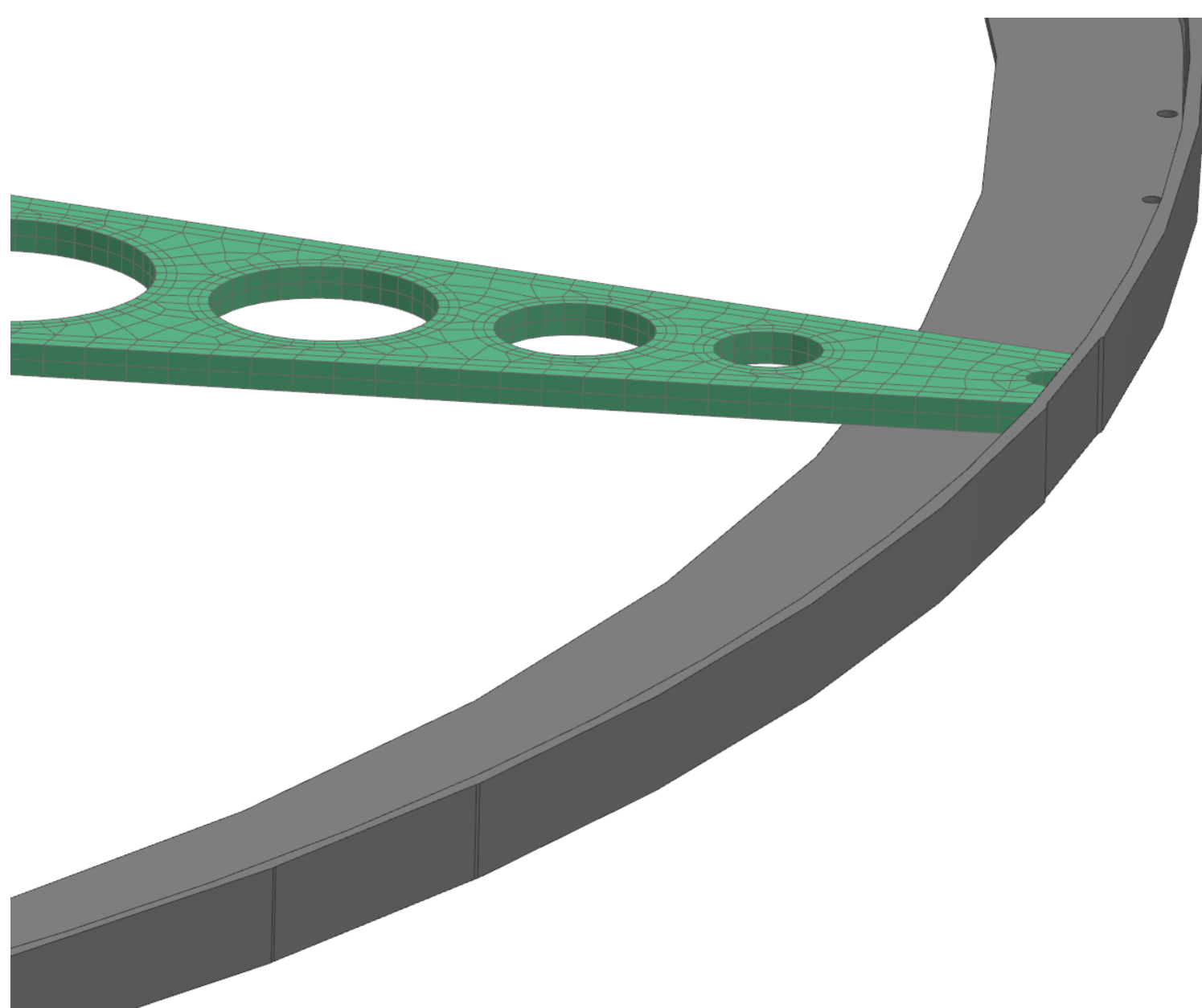


NX NASTRAN SOLID  
BLADE ORTHOTROPIC 13 HZ



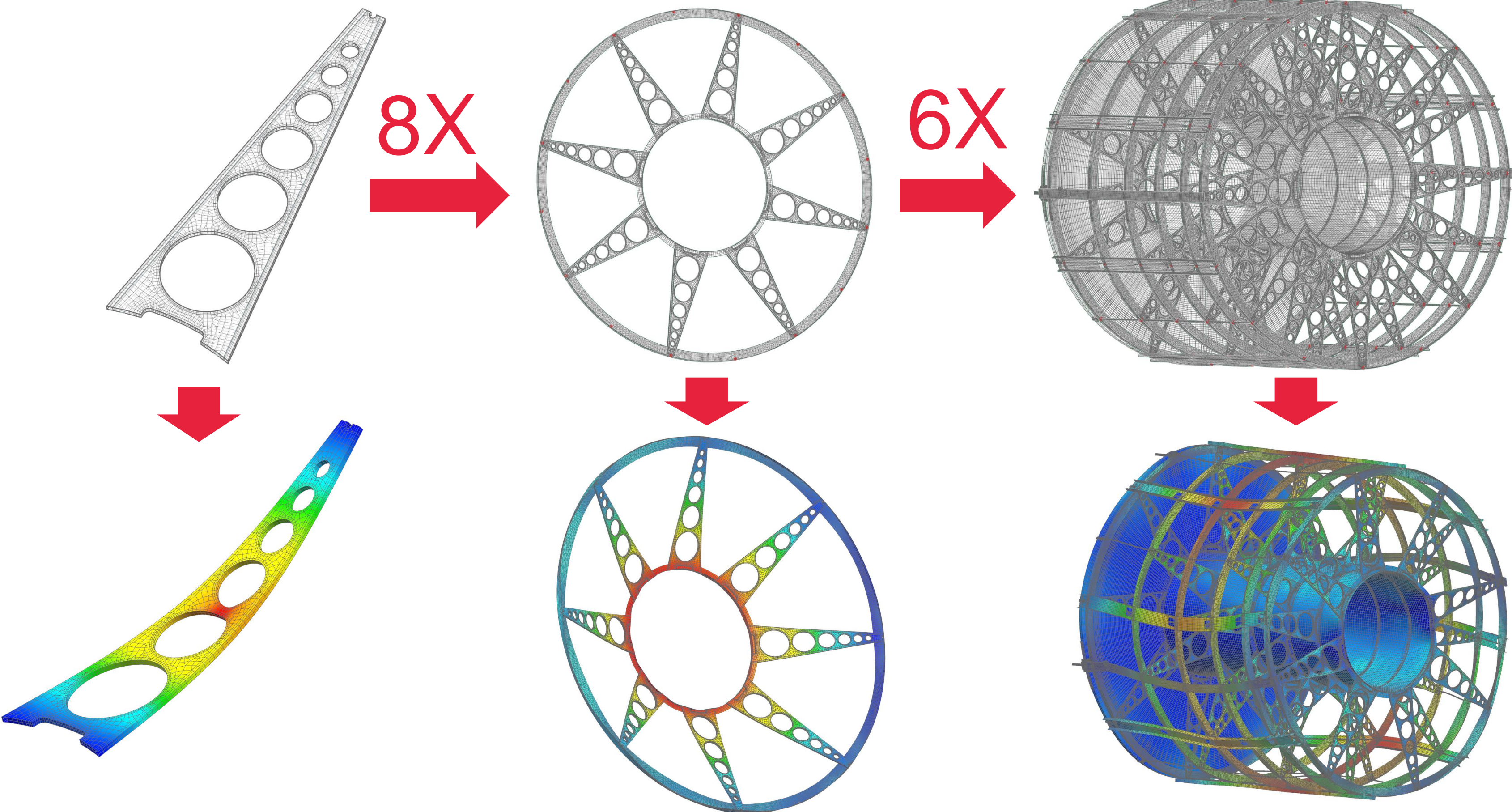
# NIKHEF SWITCHING FROM COMSOL MULTIPHYSICS TO NX NASTRAN

- NX for geometry creation → No clunky geometry modeler
- Same software used for the actual CAD model
  - Can reuse positional and dimensional information even with simplified representations



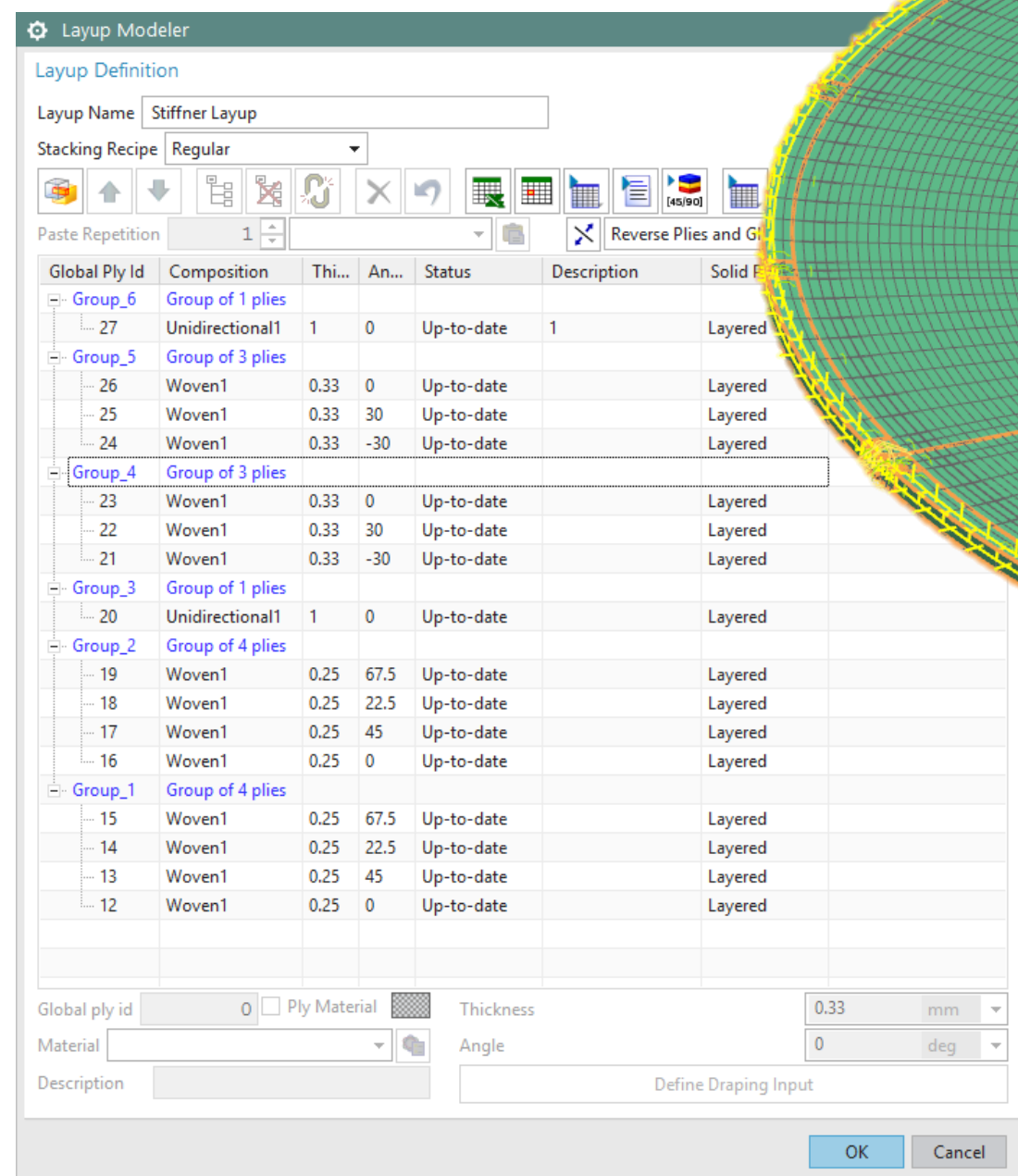
# NIKHEF SWITCHING FROM COMSOL MULTIPHYSICS TO NX NASTRAN

Assembly Fem → Simulating finally gets a bit more logical like CAD



# NIKHEF SWITCHING FROM COMSOL MULTIPHYSICS TO NX NASTRAN

Laminate Modeller → No need create new material for every layup  
→ Ability to drape “sheets” over surface  
→ Ability to check material orientation without solving



# CONTENTS

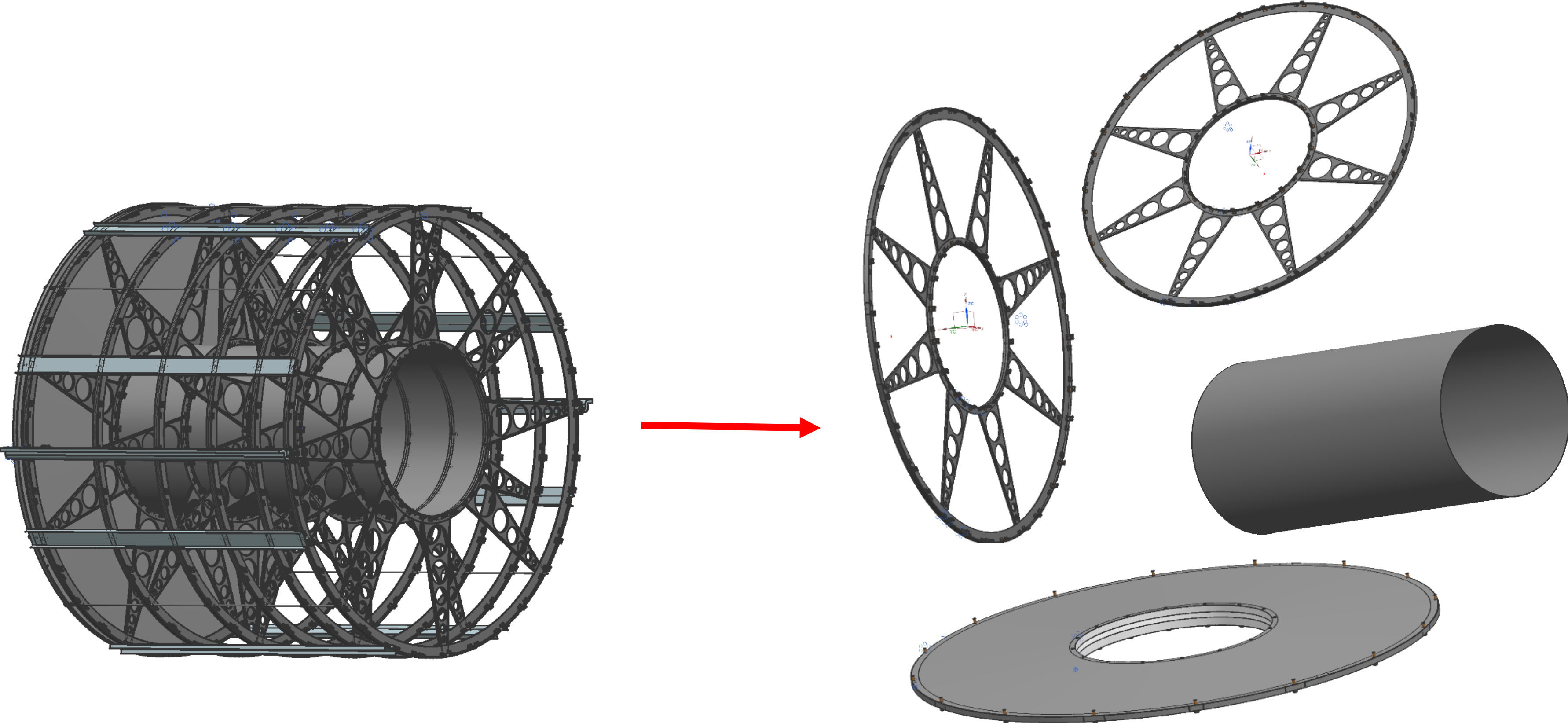
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- Conclusion

Work by:



Nik|hef

# BUILDING AND ANALYZING INDIVIDUAL COMPONENTS



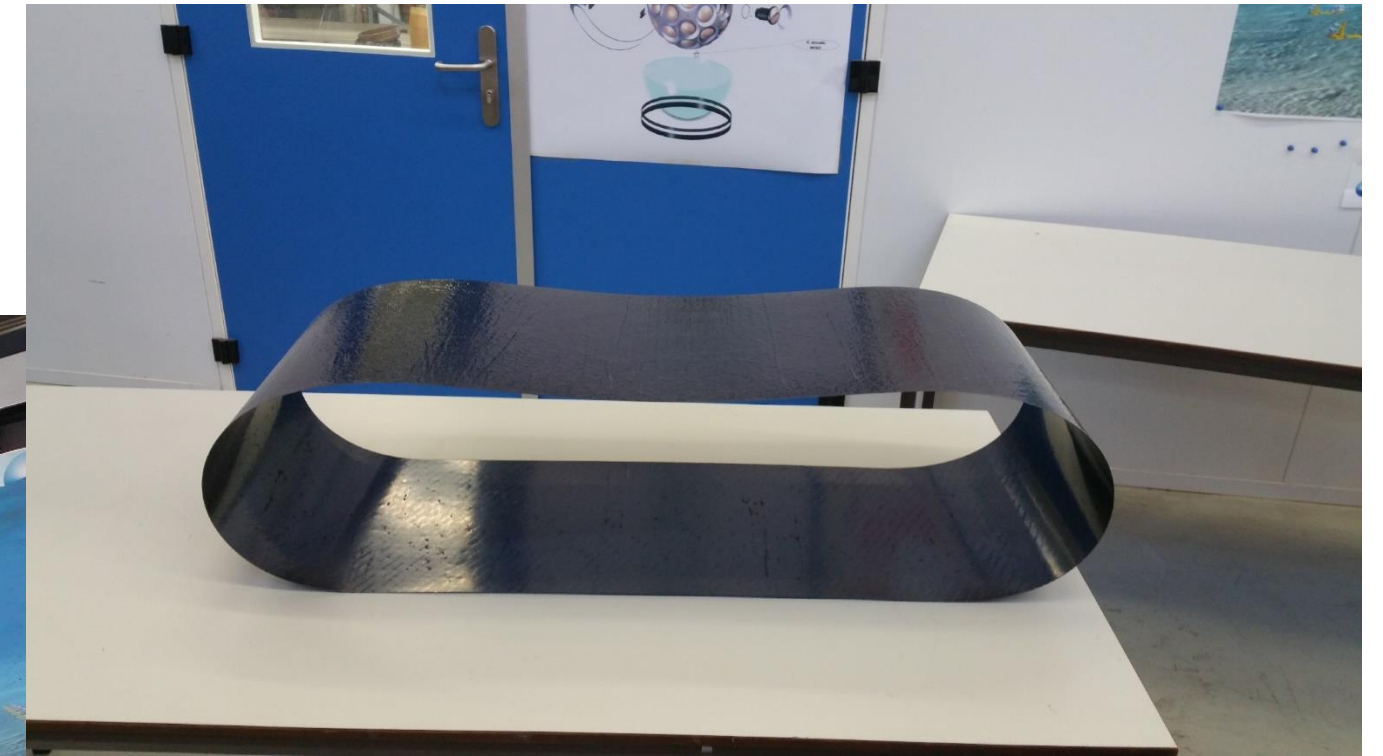
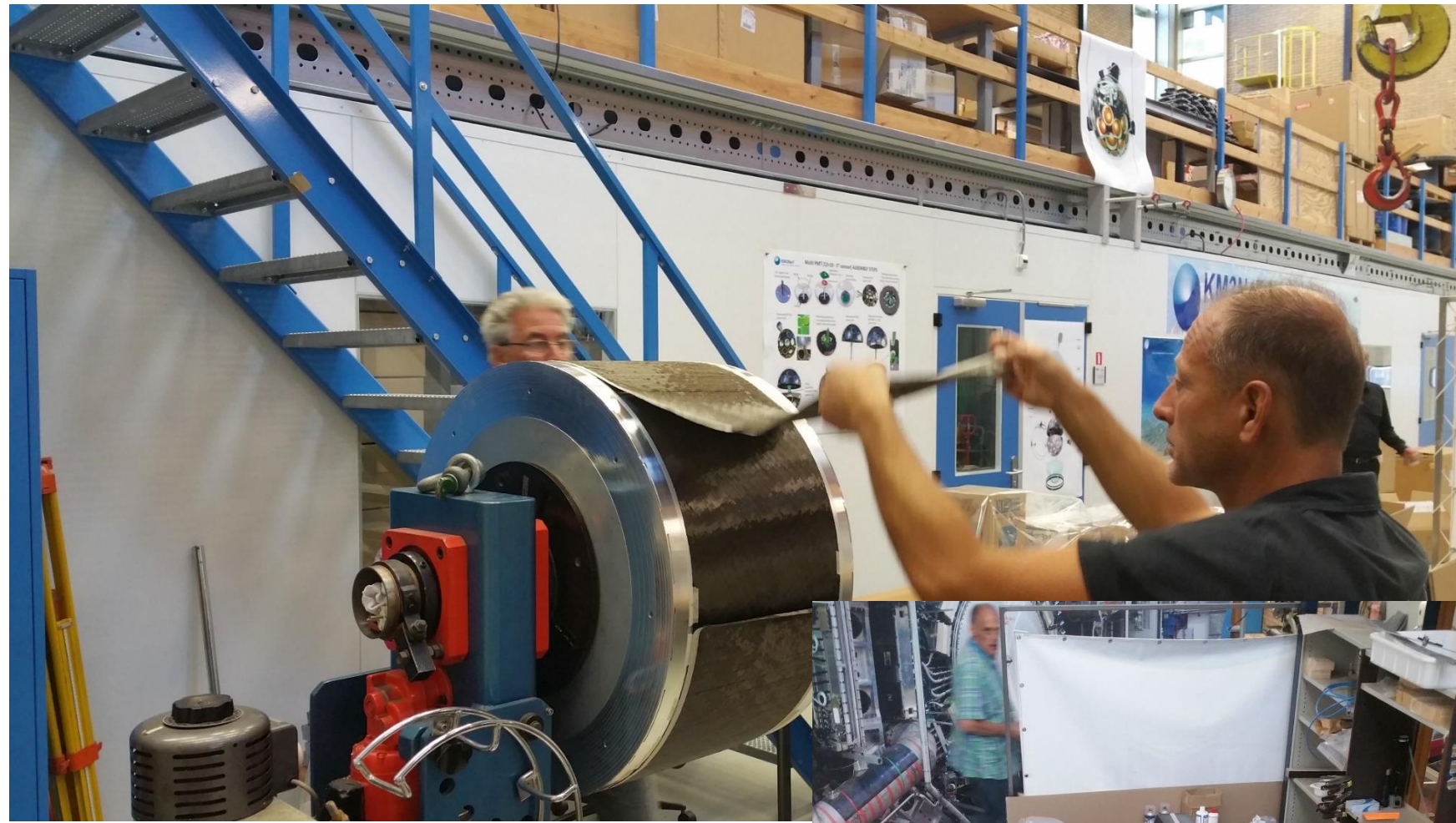


WORK BY: ARNOLD RIETMIJER (RIP)  
& MARTIN DOETS

# BUILDING THE WHEELS



# BUILDING THE INNER CYLINDER



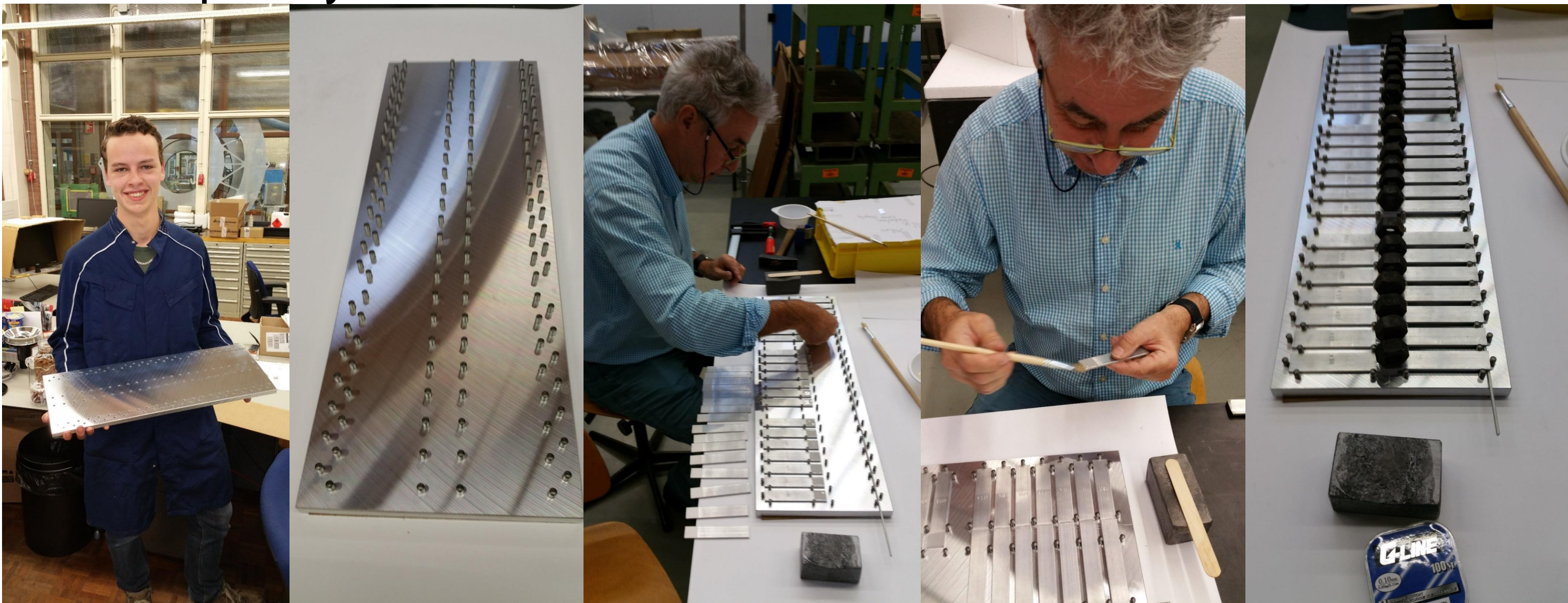


# BUILDING THE STIFFENER DISC



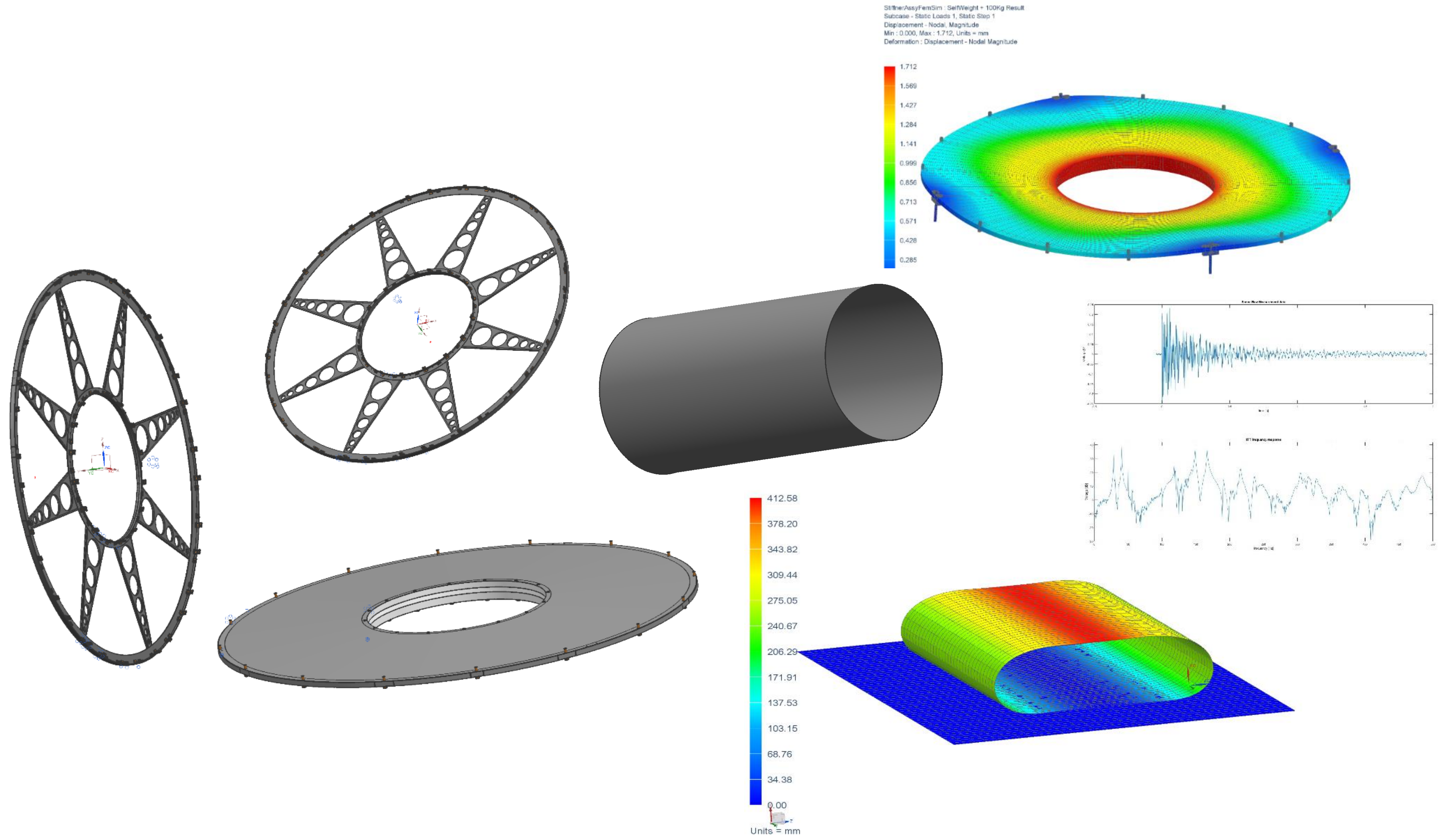
# EPOXY RADIATION TESTS

- Epoxy shear samples have been sent to CERN for Radiation hardness testing
- 21 samples per Epoxy type have been made for THV500/355, Hysol AE9396, Harder W300/Resin L
- Hopefully more info will follow soon

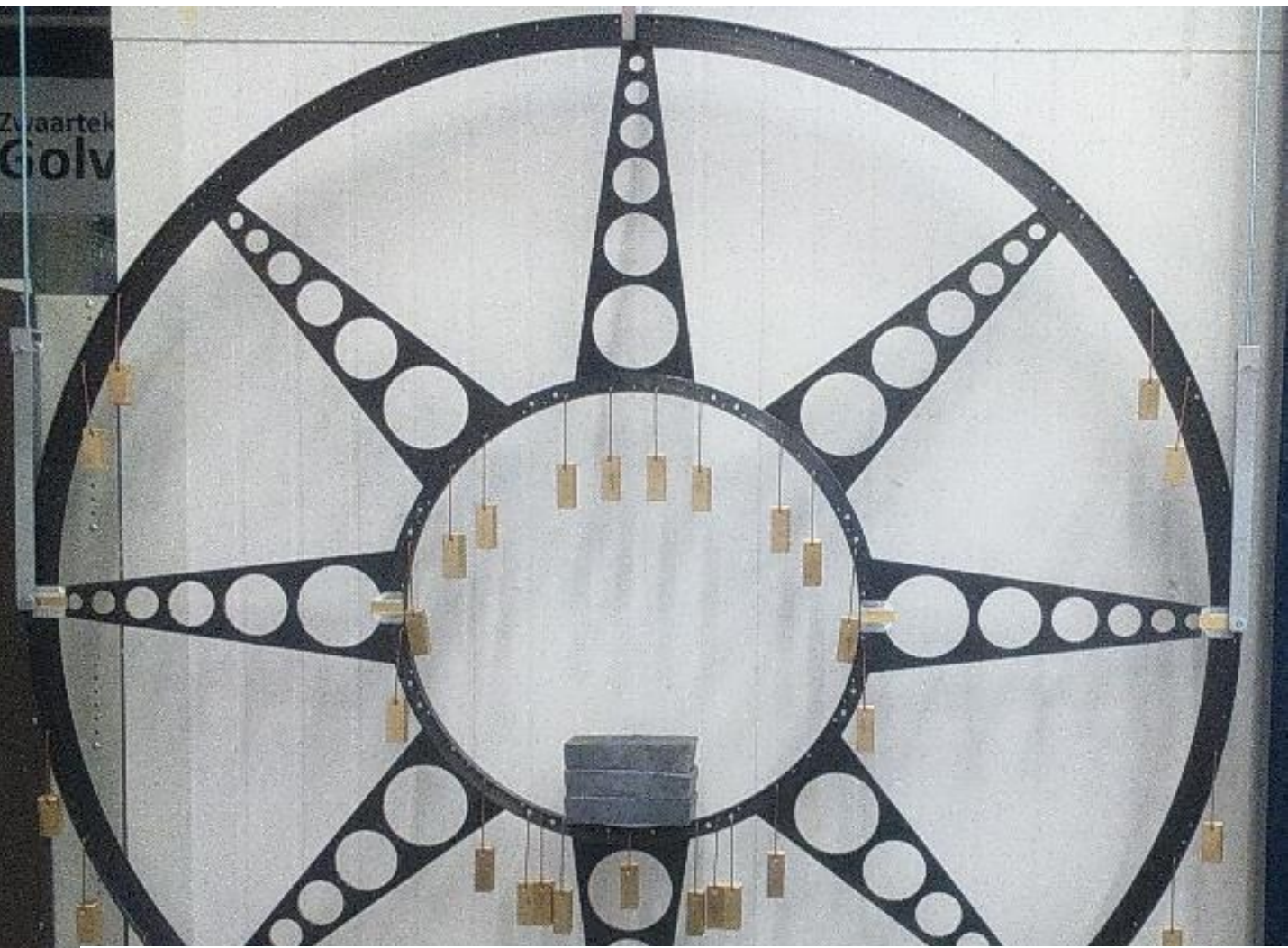


WORK BY TJARDO SASSEN & MARTIN DOETS

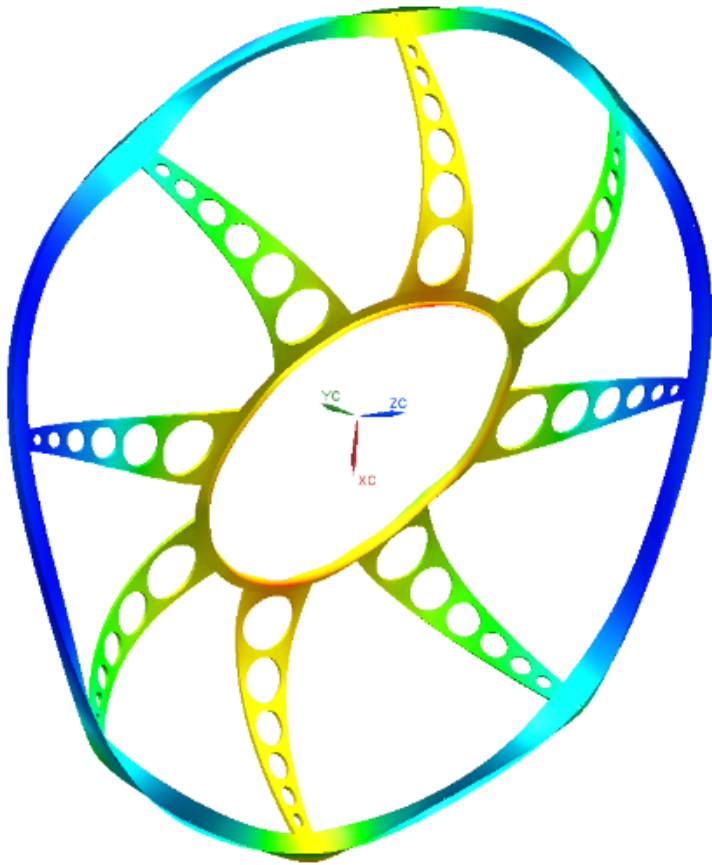
# COMPARISON OF COMPONENTS WITH RESPECTIVE SIMULATIONS



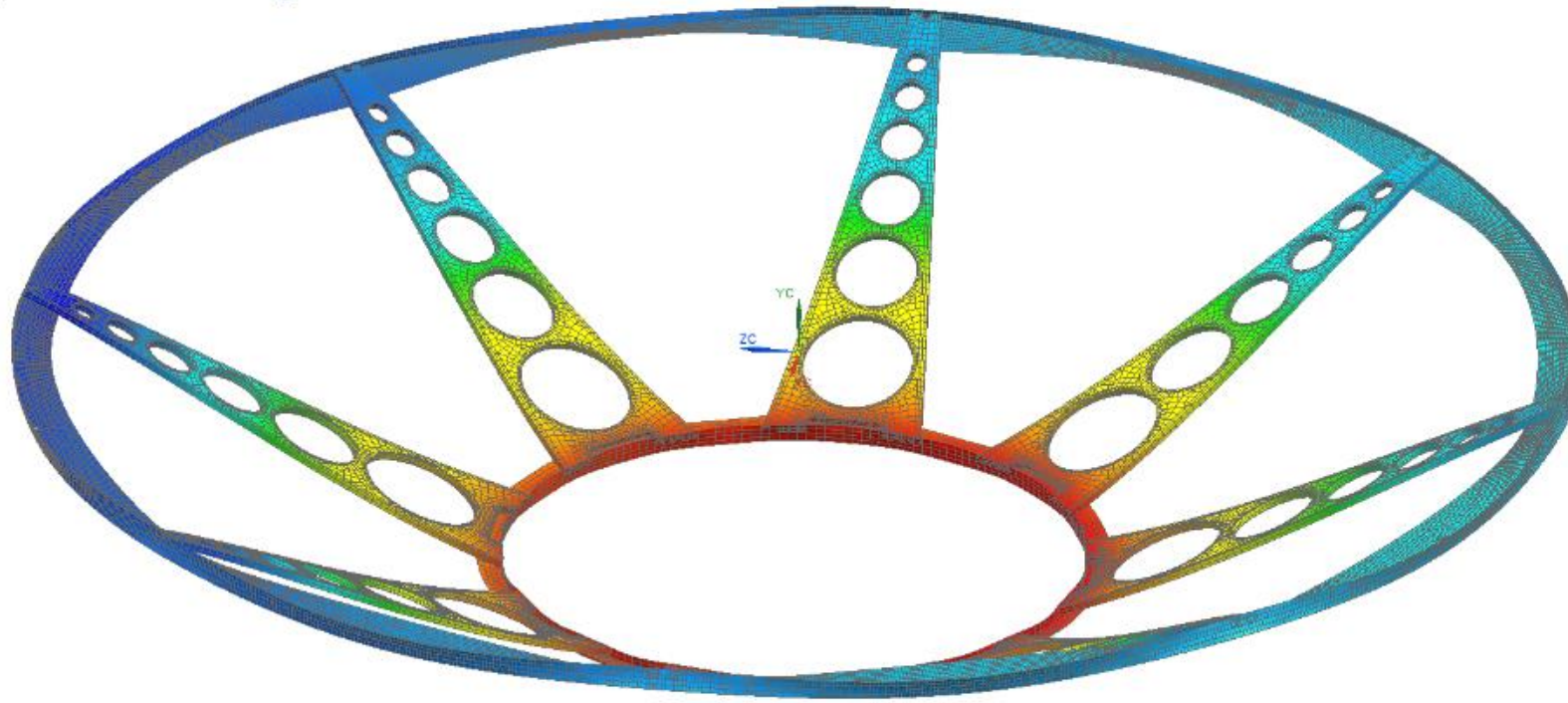
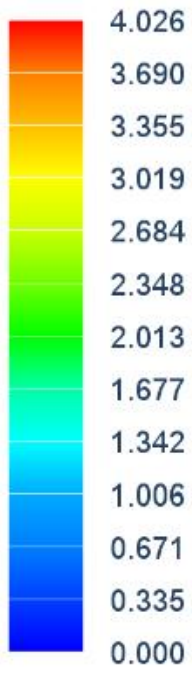
# VERTICAL AND HORIZONTAL LOADING OF A WHEEL



FullWheel\_assyfem1\_sim1 : Solution 1 Result  
 Subcase - Static Loads 1, Static Step 1  
 Displacement - Nodal, X  
 Min : -0.0065, Max : 0.0843, Units = mm  
 Deformation : Displacement - Nodal Magnitude



FullWheel\_assyfem1\_sim1 : Horizontal 2KG Result  
 Subcase - Static Loads 1, Static Step 1  
 Displacement - Nodal, Magnitude  
 Min : 0.000, Max : 4.026, Units = mm  
 Deformation : Displacement - Nodal Magnitude

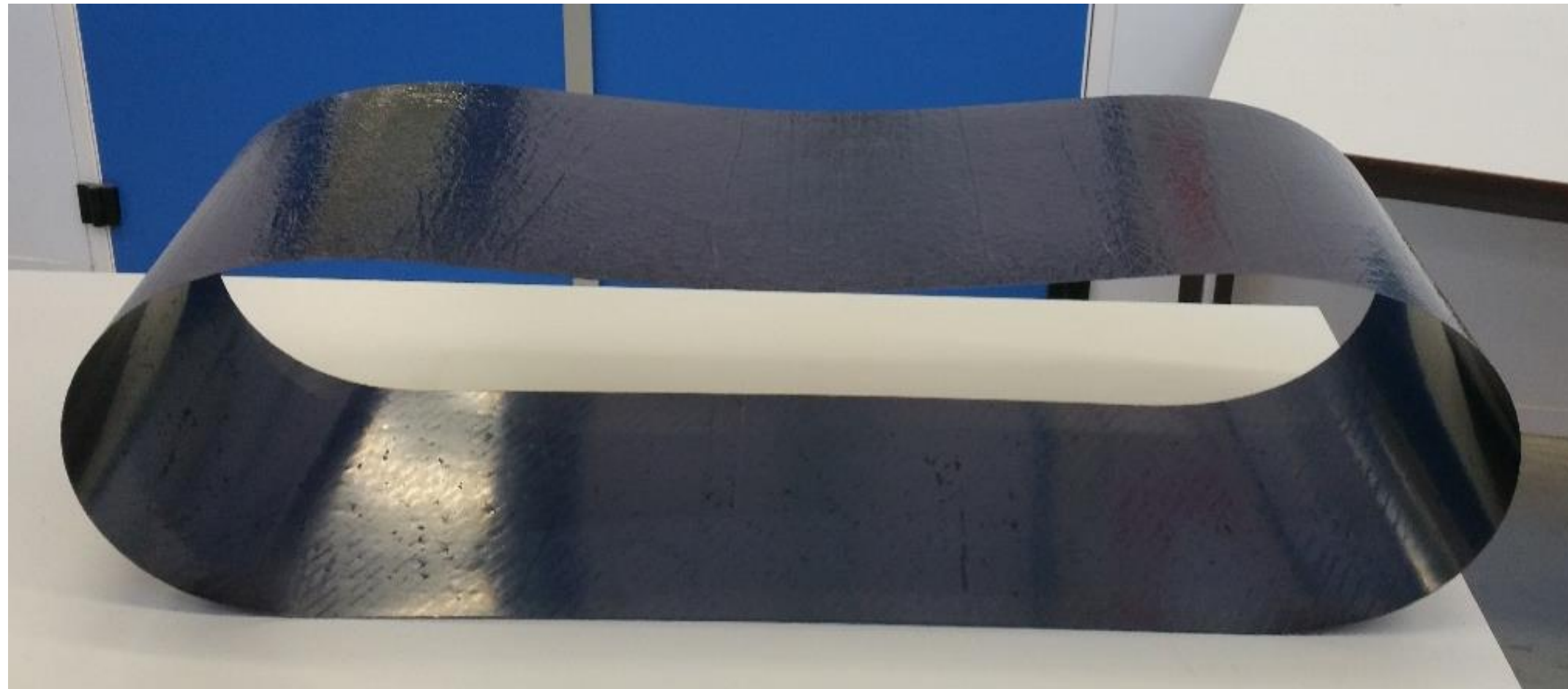


Units = mm

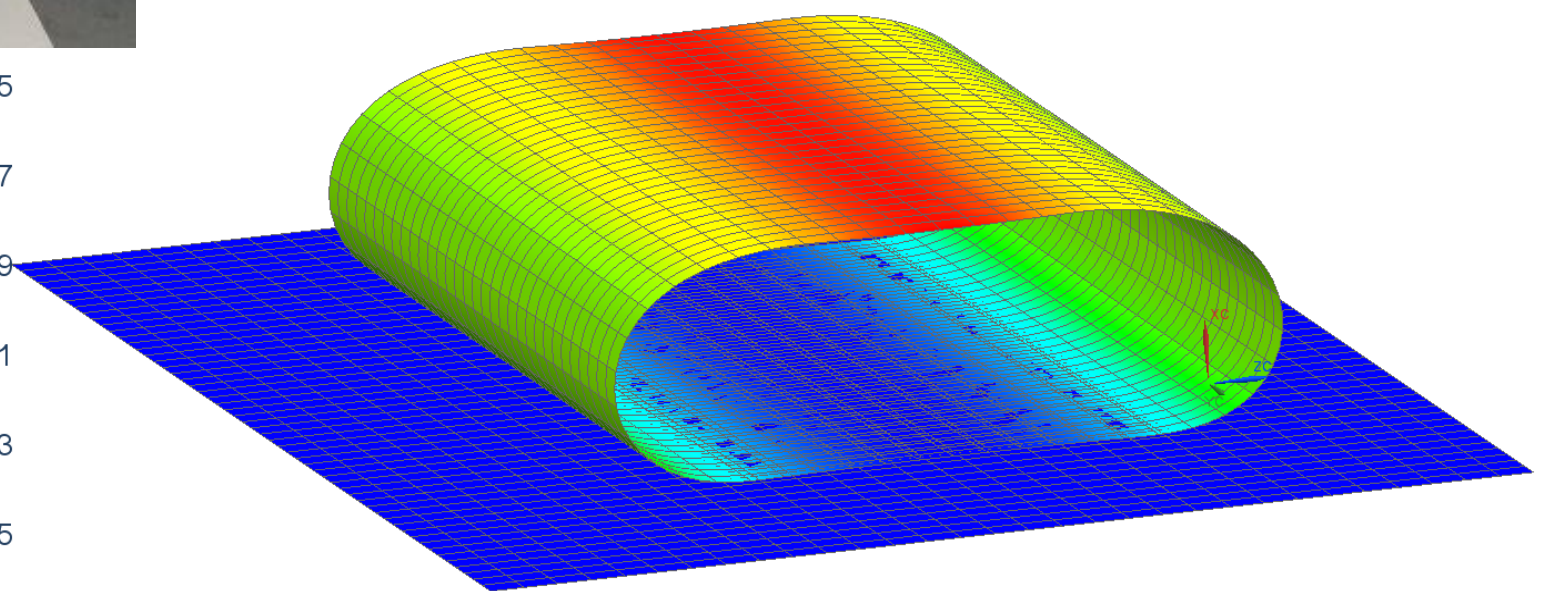
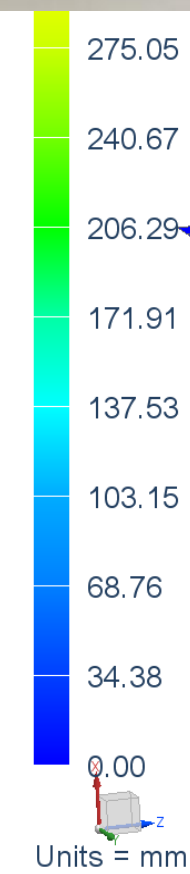
# VERTICAL AND HORIZONTAL LOADING OF A WHEEL

TestCase	Vertical 35kg	Horizontal Selfweight	Horizontal 2KG
Physical Test	0.08- 0.12mm	1.2 mm	4.1mm
CAE Result	0.08 mm	1.25 mm	4 mm

# INNER CYLINDER DEFORMATION



ation 3 Result  
mplicit, Increment 20, 1.000 sec  
, Magnitude  
58, Units = mm  
ement - Nodal Magnitude

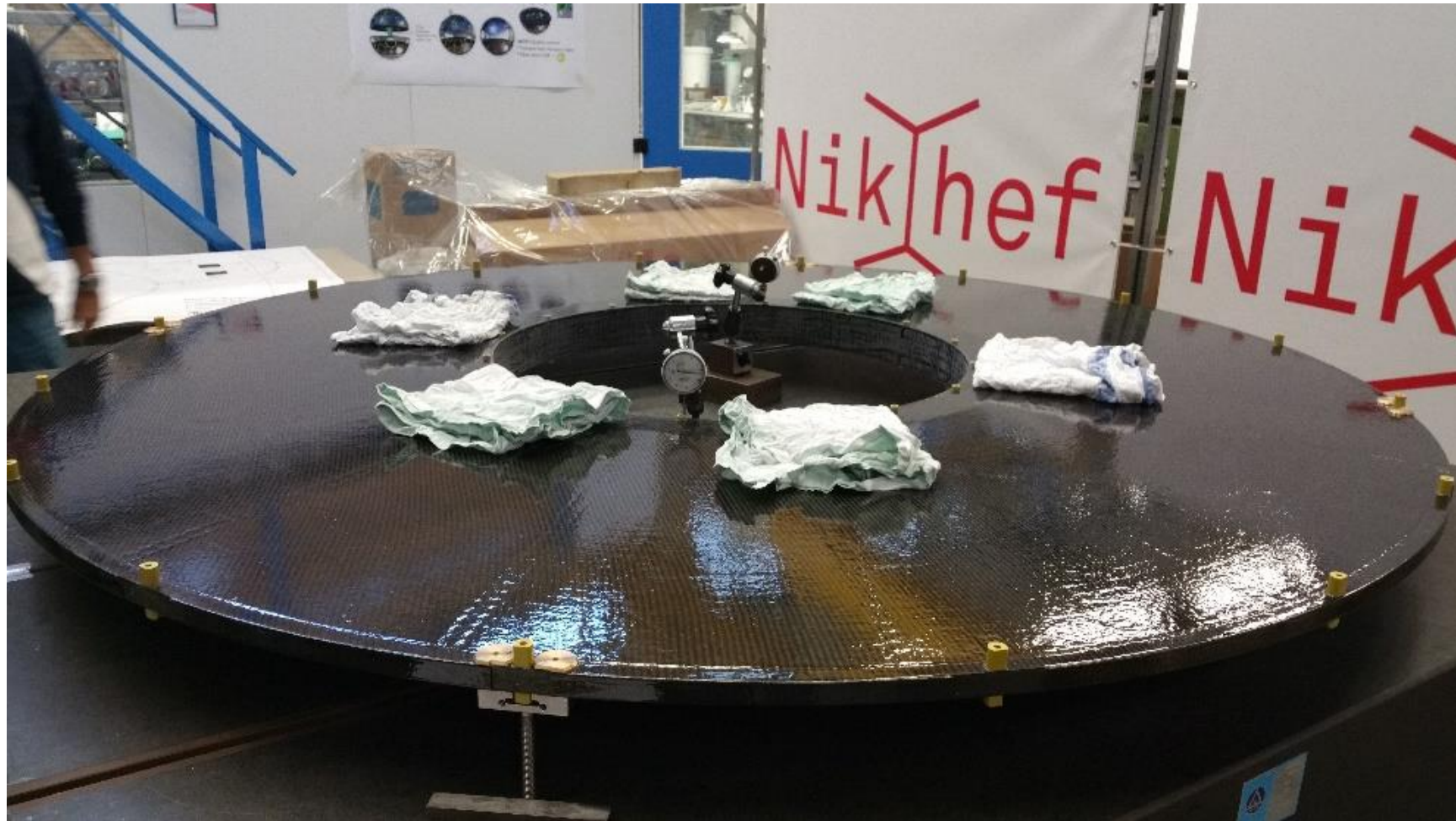


# INNER CYLINDER DEFORMATION

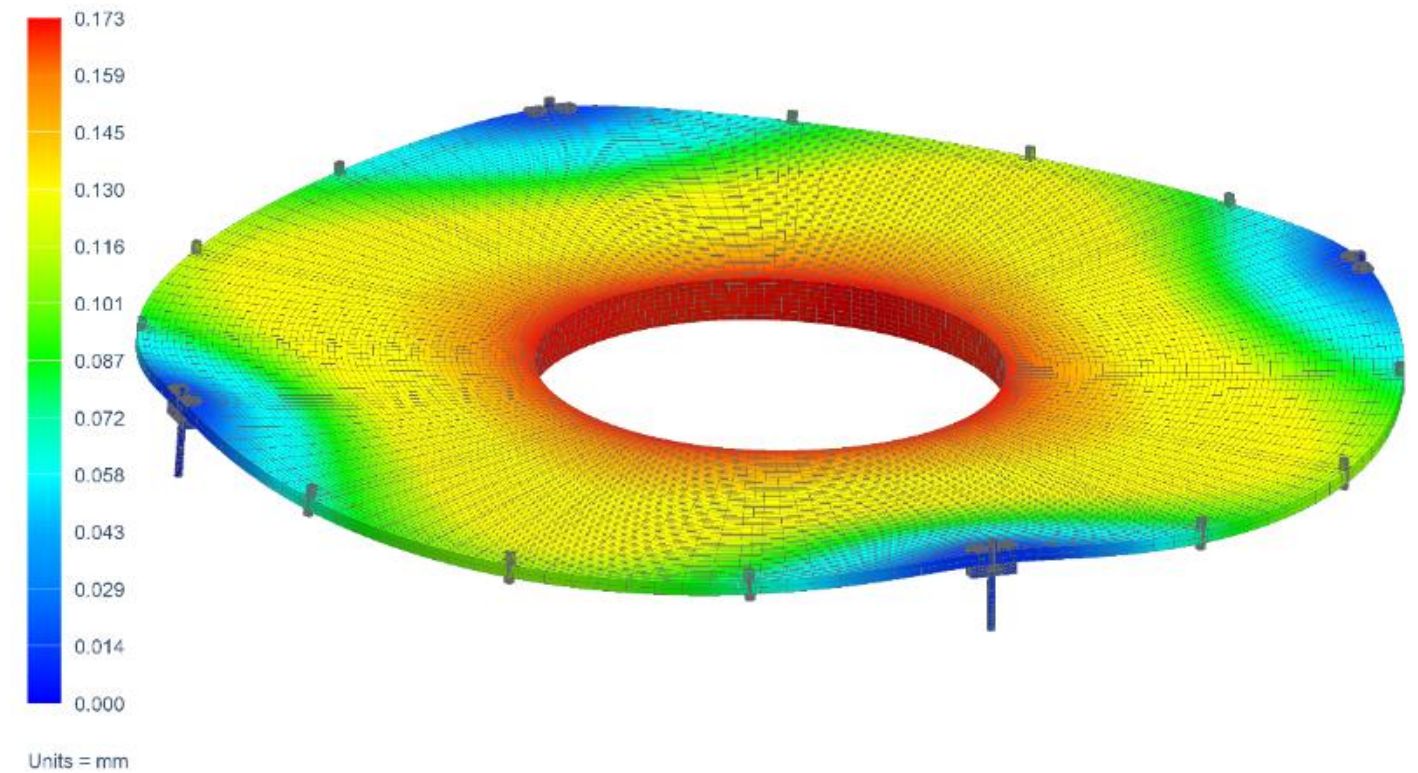
TestCase	Height after deformation
Physical Test	27 – 34 cm (positional dependence)
CAE Result	30 cm

\*CAE Test assumes 0.4mm innertube with 55:45 fiber epoxy ratio, with a 2.7GPa Epoxy stiffness

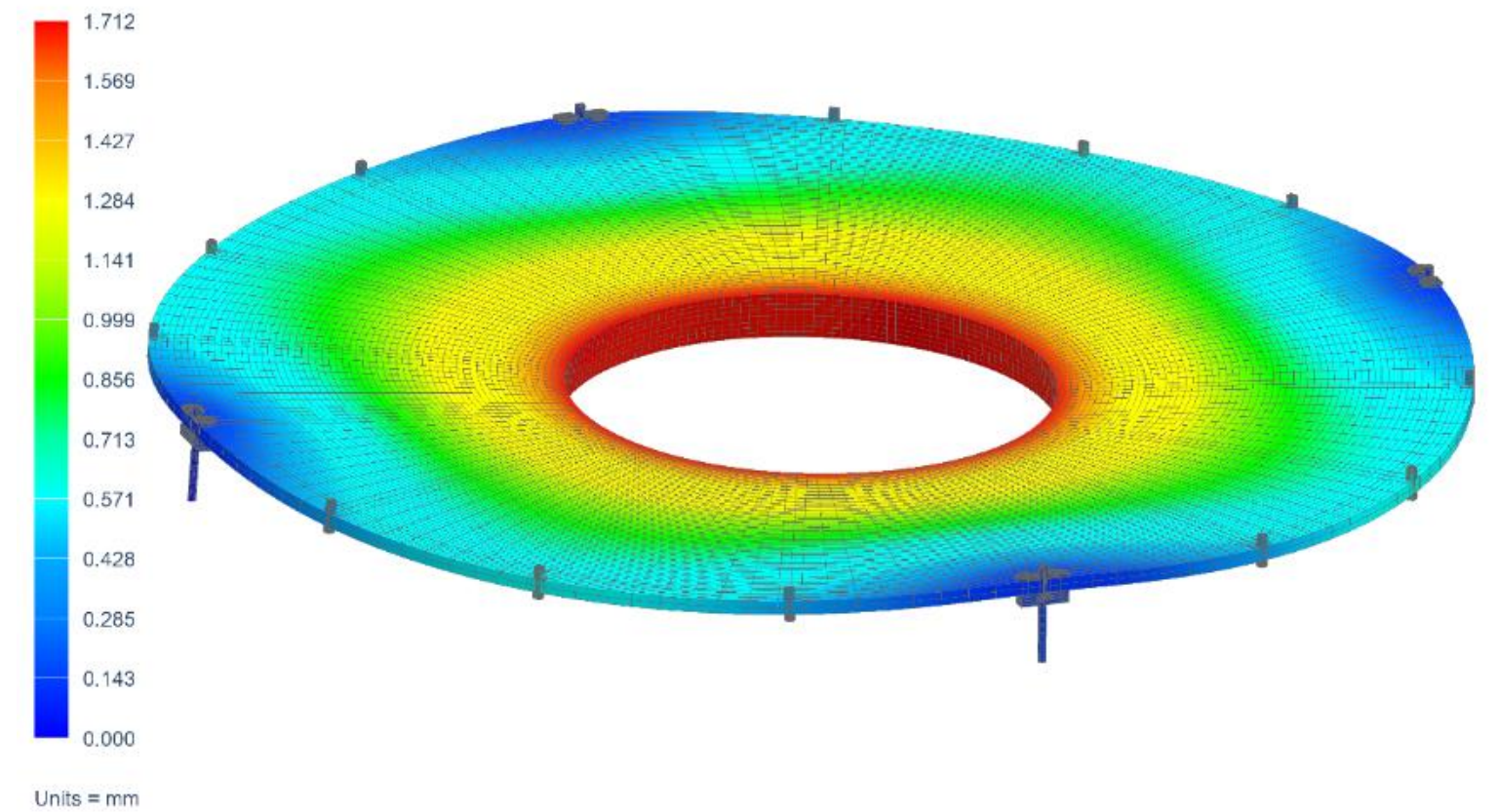
# DEFORMATION STIFFENER DISC



StiffnerAssyFemSim : SelfWeight Result  
Subcase - Static Loads 1, Static Step 1  
Displacement - Nodal Magnitude  
Min : 0.000, Max : 0.173, Units = mm  
Deformation : Displacement - Nodal Magnitude



Deformation : Displacement - Nodal Magnitude

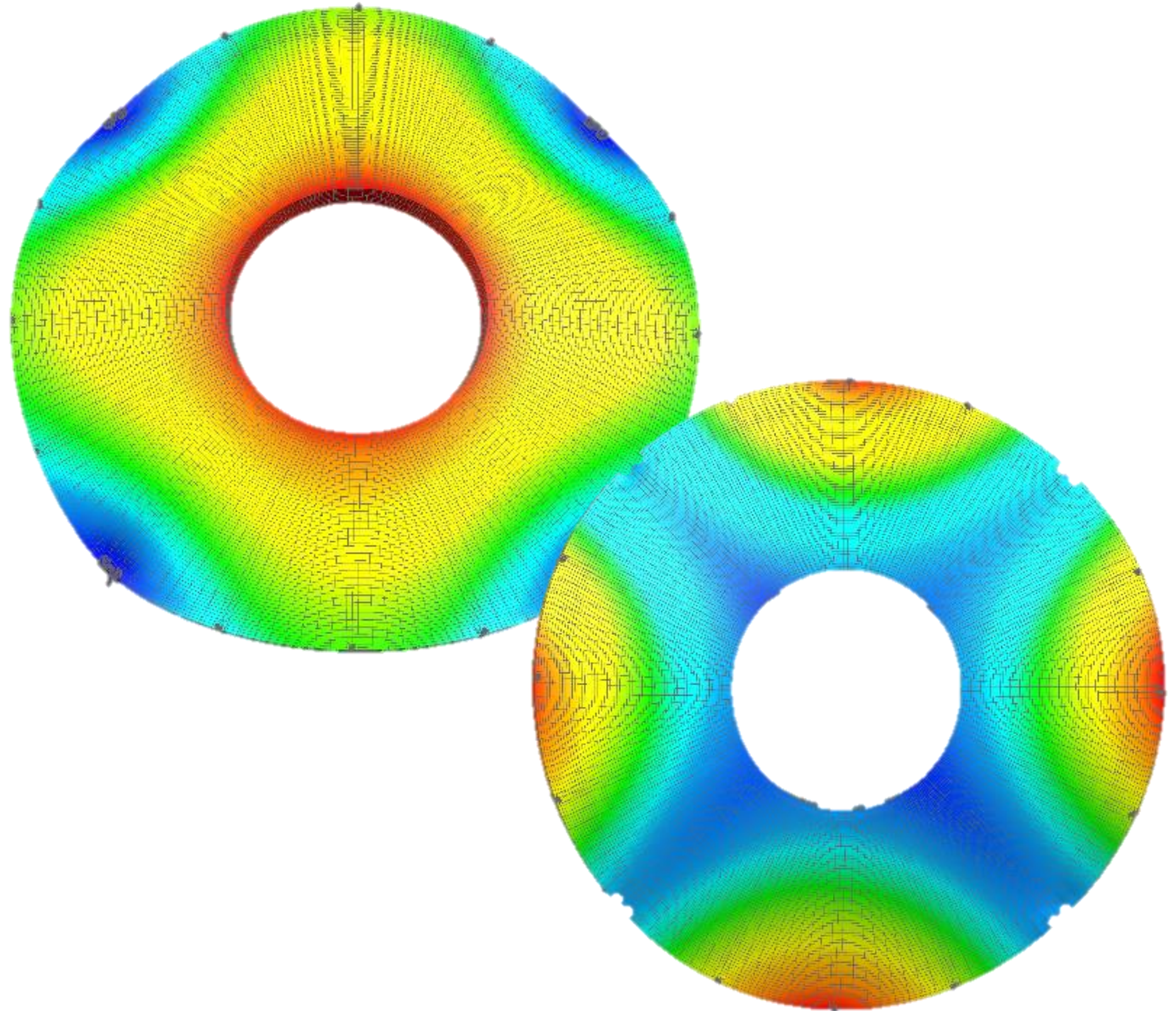




# DEFORMATION STIFFENER DISC

TestCase	Displacement under a 100kg load [mm]
Physical Test	1.49mm
CAE Result	1.54mm

# STIFFENER DISC EIGEN FREQUENCY



# STIFFENER DISC EIGEN FREQUENCY

Frequency [Hz] ----- TestCase									
Physical Test	43	53	58	124	-	-	-	-	204
CAE Result	44	52	60	124	148	160	177	190	204

\* Note no validation regarding modeshapes

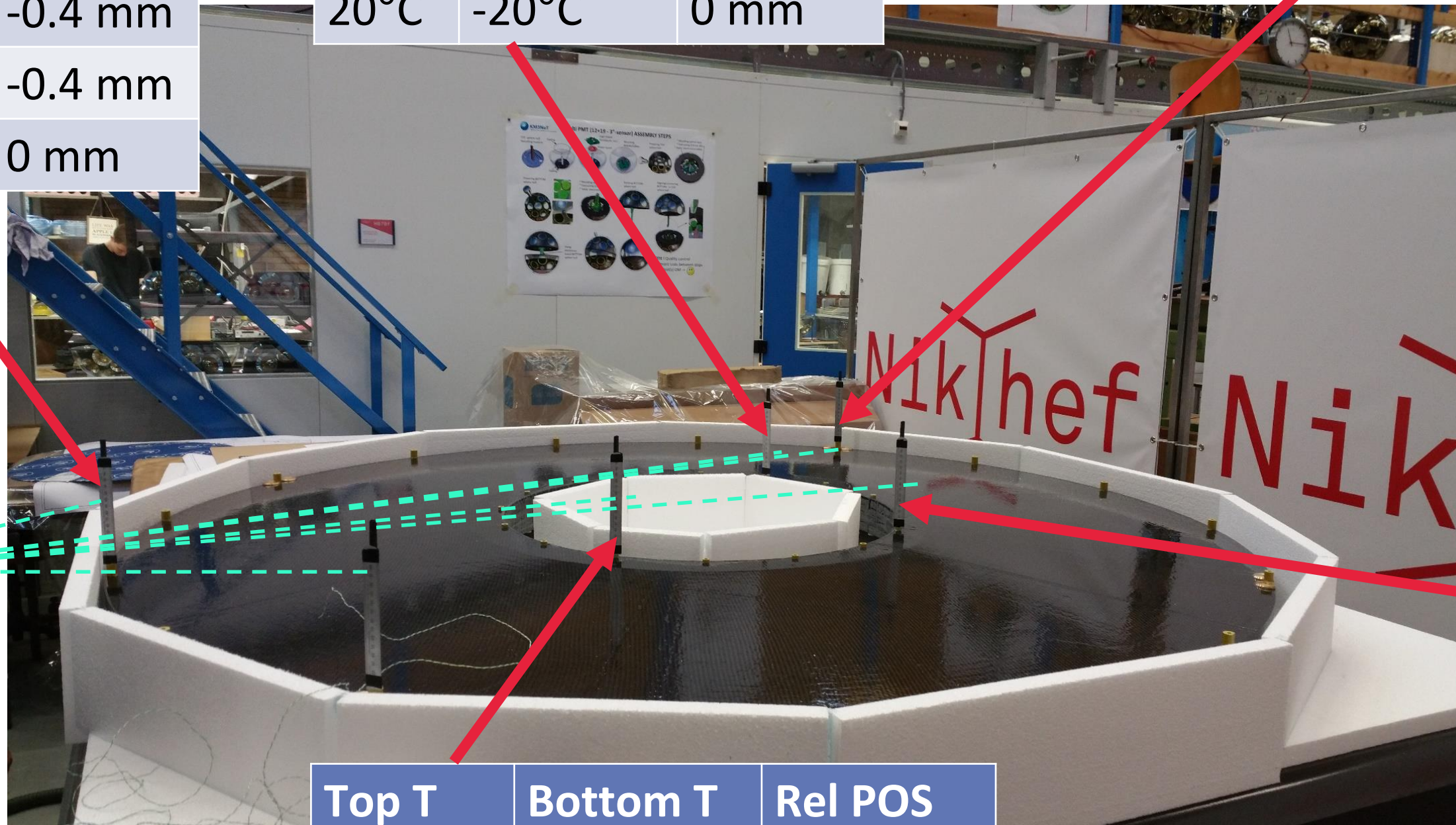
# THERMAL DEFORMATION STIFFENER DISC

Exact thermal profiles unknown so no FEA comparison

Top T	Bottom T	Rel POS
20°C	20°C	0 mm
20°C	-6°C	-0.3 mm
16°C	-25°C	-0.4 mm
5.8°C	-29°C	-0.4 mm
20°C	20°C	0 mm

Top T	Bottom T	Rel POS
20°C	20°C	0 mm
18°C	-16°C	-1.4 mm
20°C	-20°C	0 mm

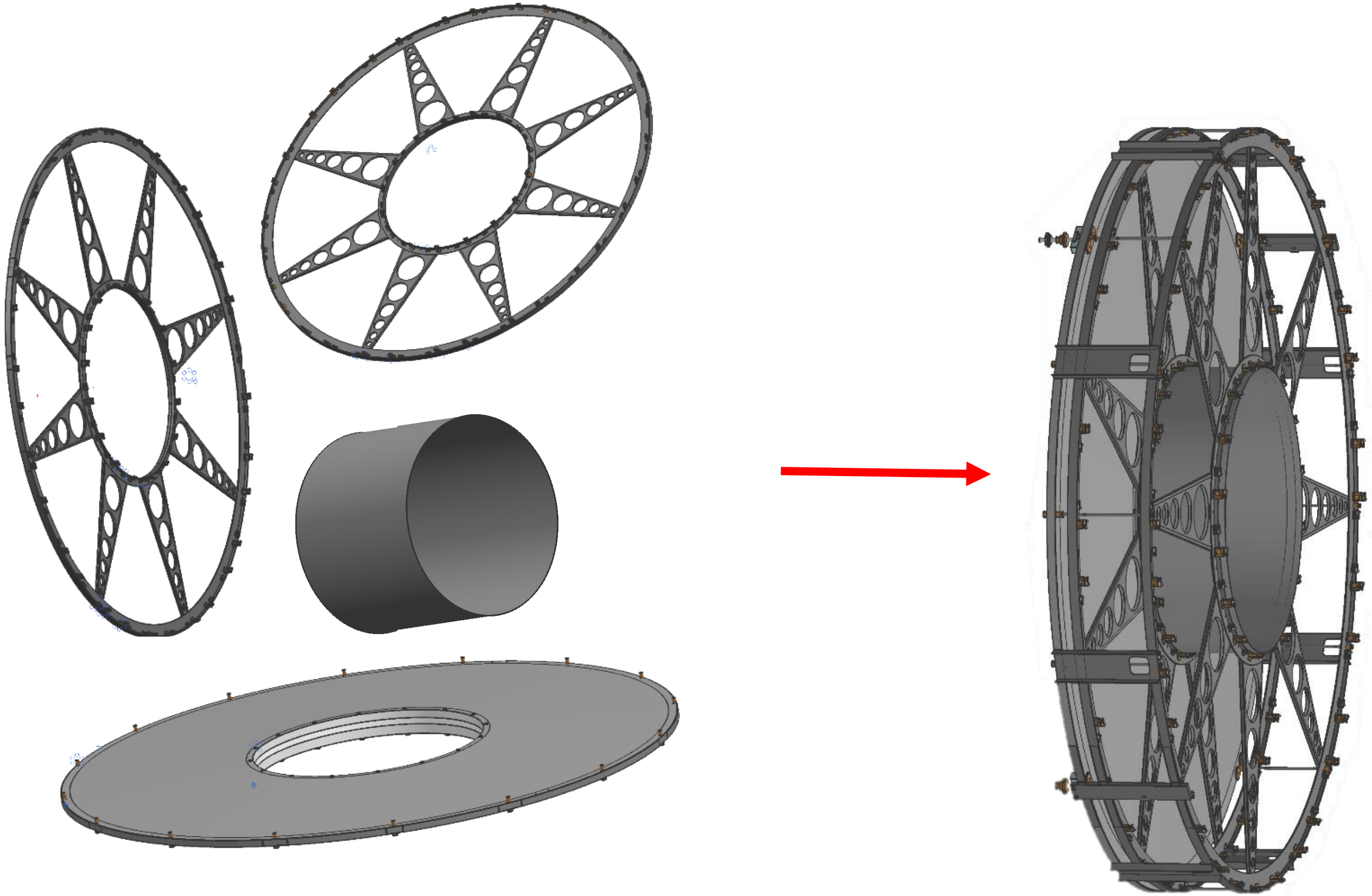
Top T	Bottom T	Rel POS
20°C	20°C	0 mm
18°C	-18°C	0.1 mm

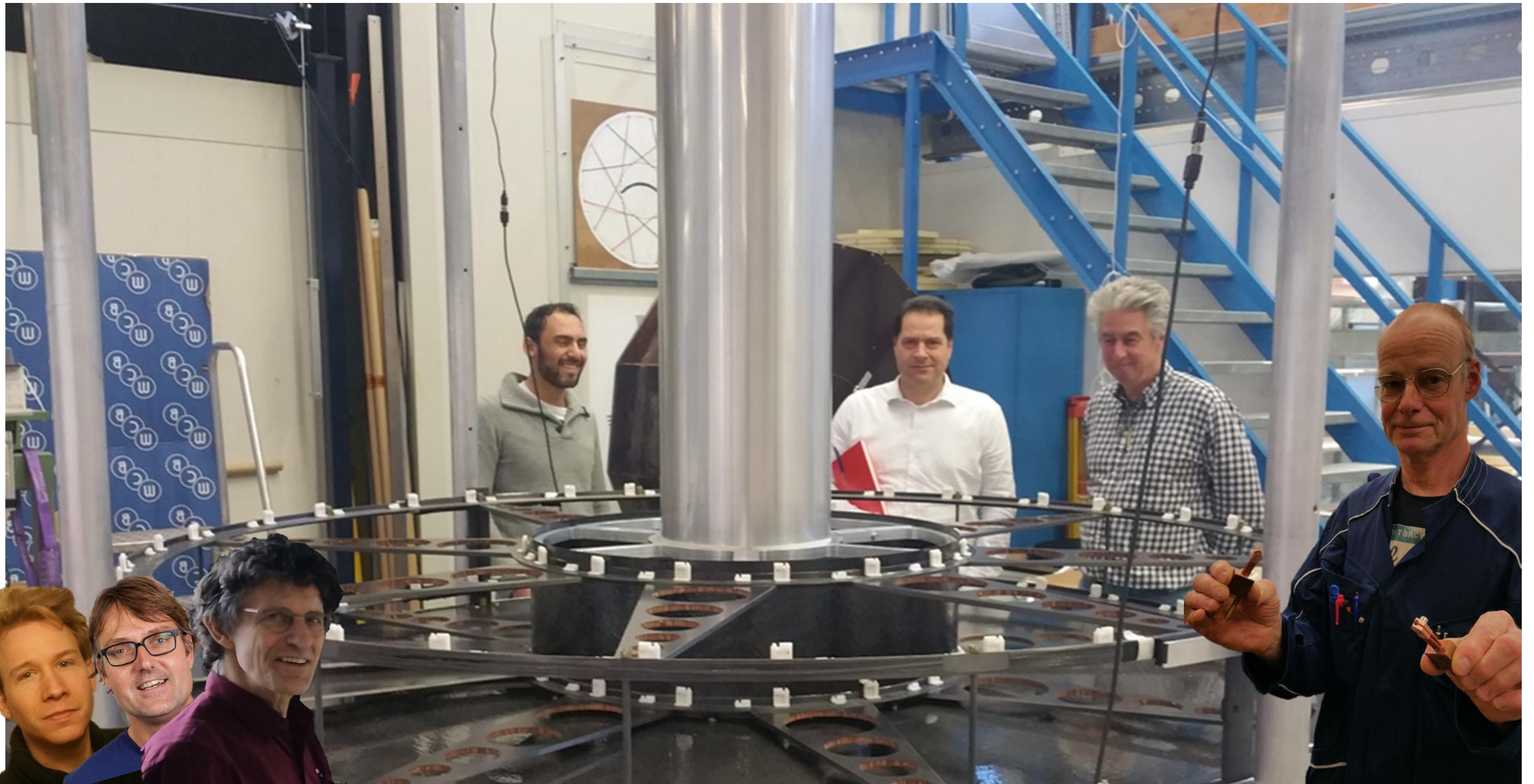


Top T	Bottom T	Rel POS
20°C	20°C	0 mm
19°C	-19°C	-1.5 mm
16°C	-25°C	-1.5 mm
5.8°C	-29°C	-1.3 mm
20°C	20°C	0 mm

Top T	Bottom T	Rel POS
20°C	20°C	0 mm
19°C	-14°C	-1.4 mm
4.8°C	-29.3°C	-1.3 mm
1.5°C	-20°C	-0.9 mm
20°C	20°C	0 mm

# CREATING A PHYSICAL (SIMPLIFIED) PROTOTYPE



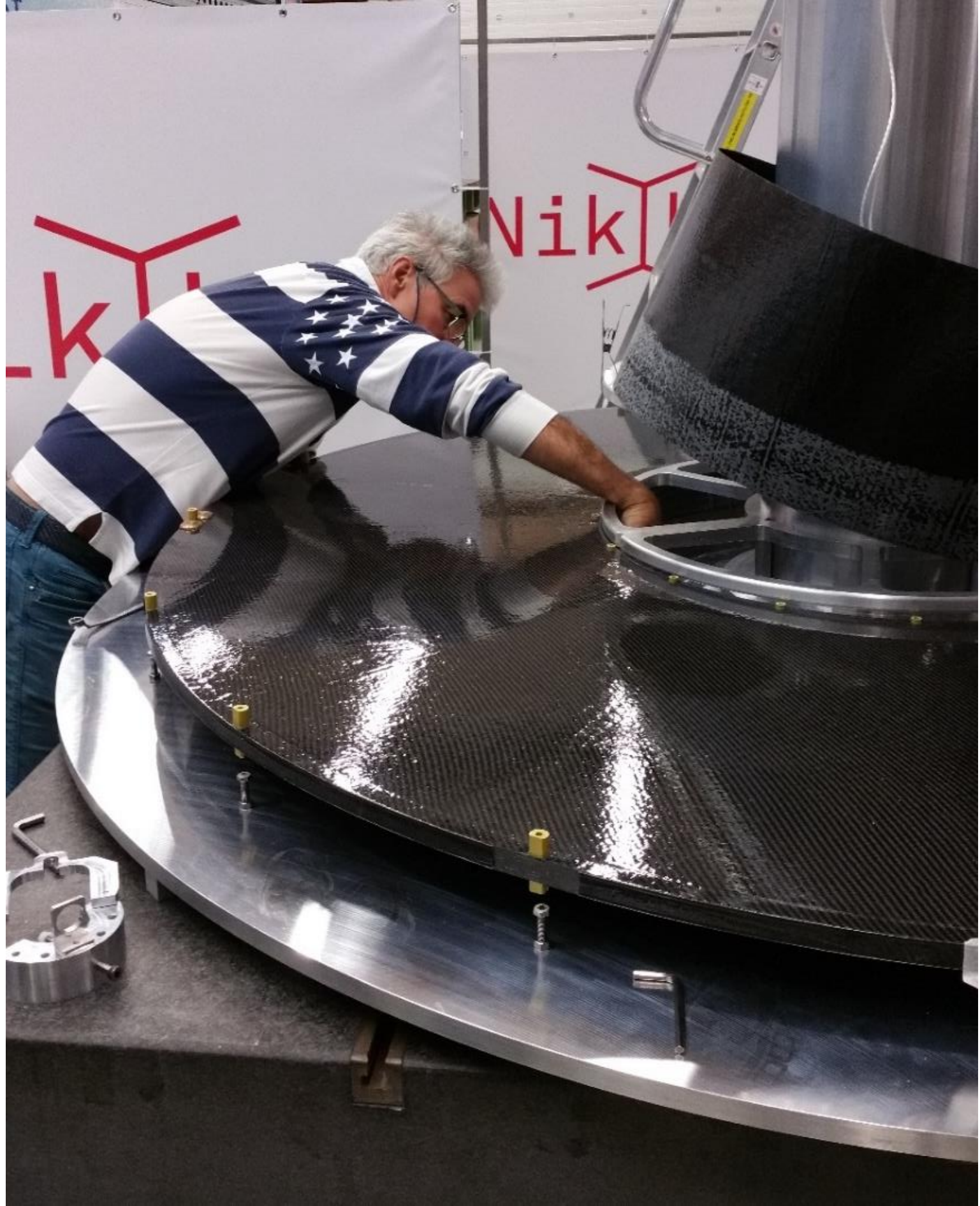


NIKHEF TEAM (RIGHT TO LEFT):  
ACTUAL WORK: ROB LEGUYT, MARTIN DOETS  
SUPPORT TEAM: MARCEL VREESWIJK, LORENZO QUARTERO, ERIC HENNES, MARCO KRAAN, JESSE VAN DONGEN

# PUTTING TOGETHER THE ASSEMBLY FRAME



# PLACING COMPONENTS OF THE ASSEMBLY FRAME ON THE MOCKUP

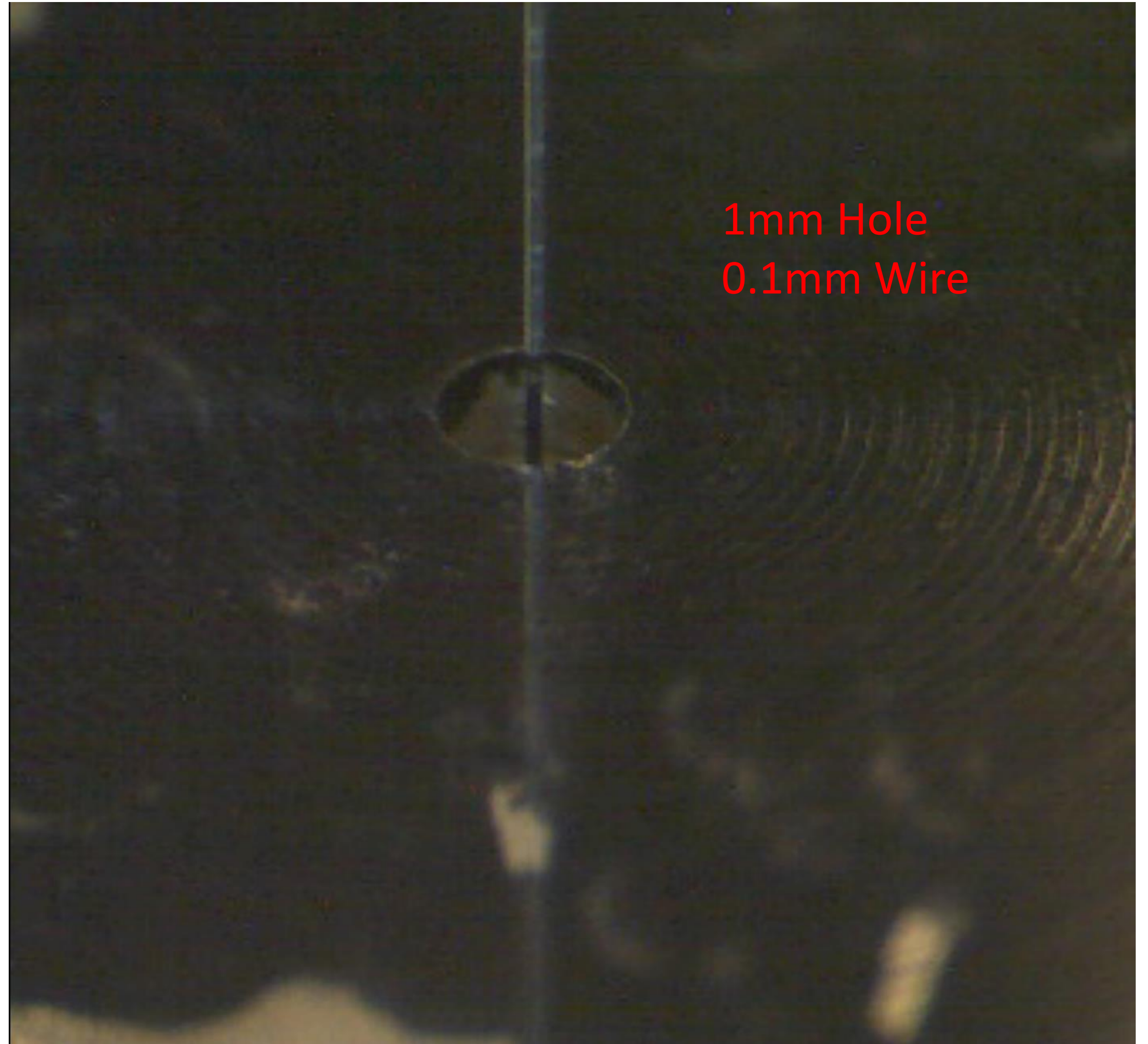




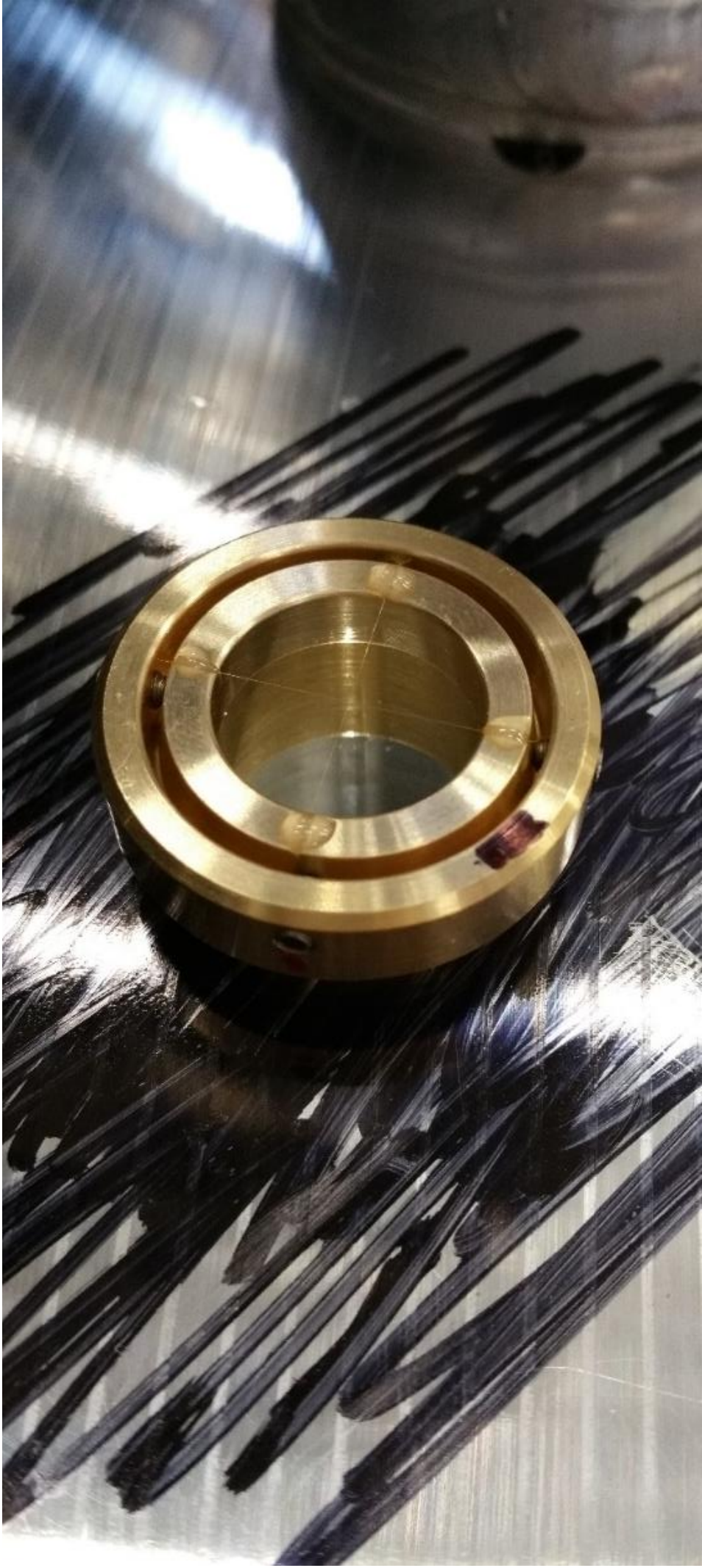
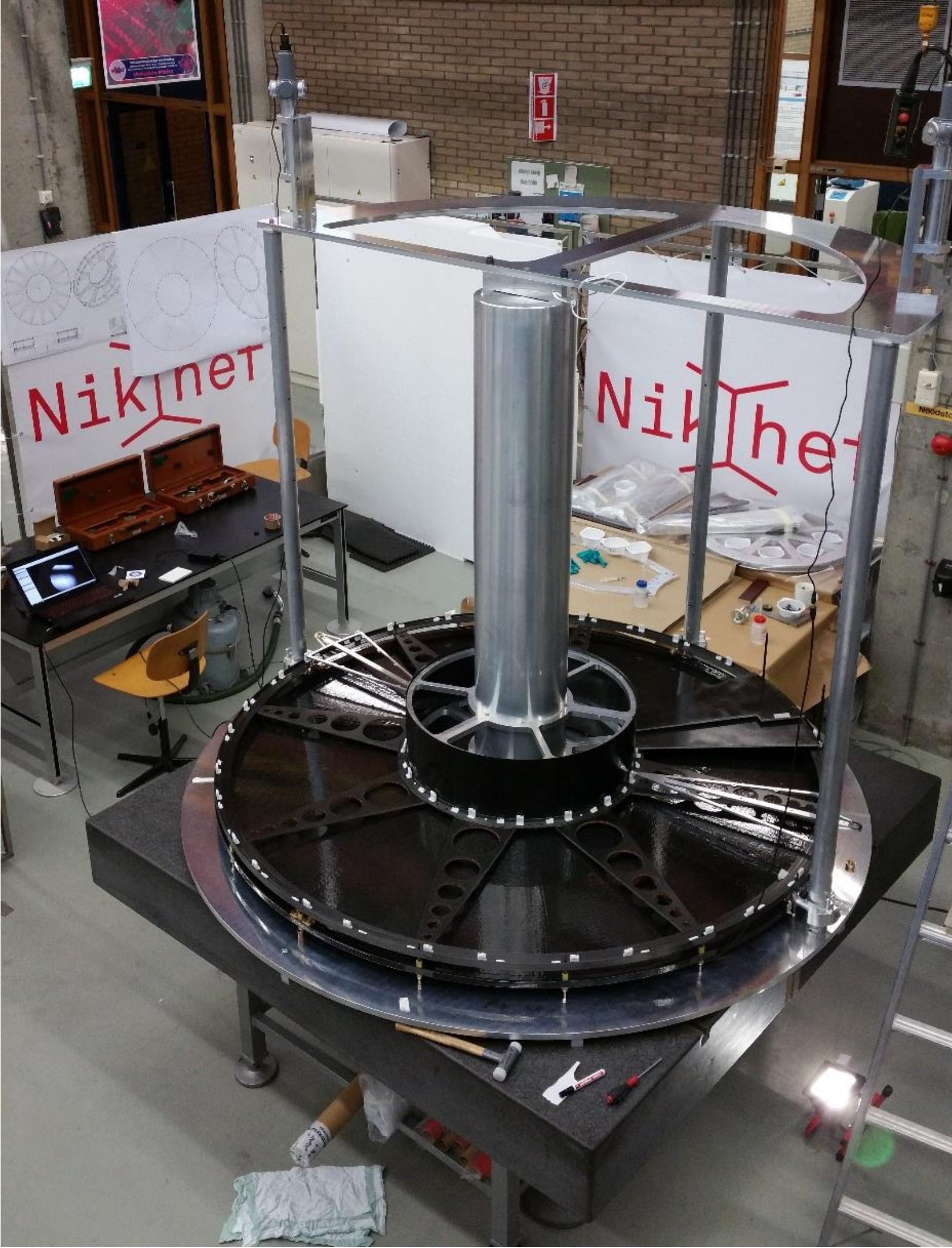
# ALIGNING ASSEMBLY CROSSHAIRS



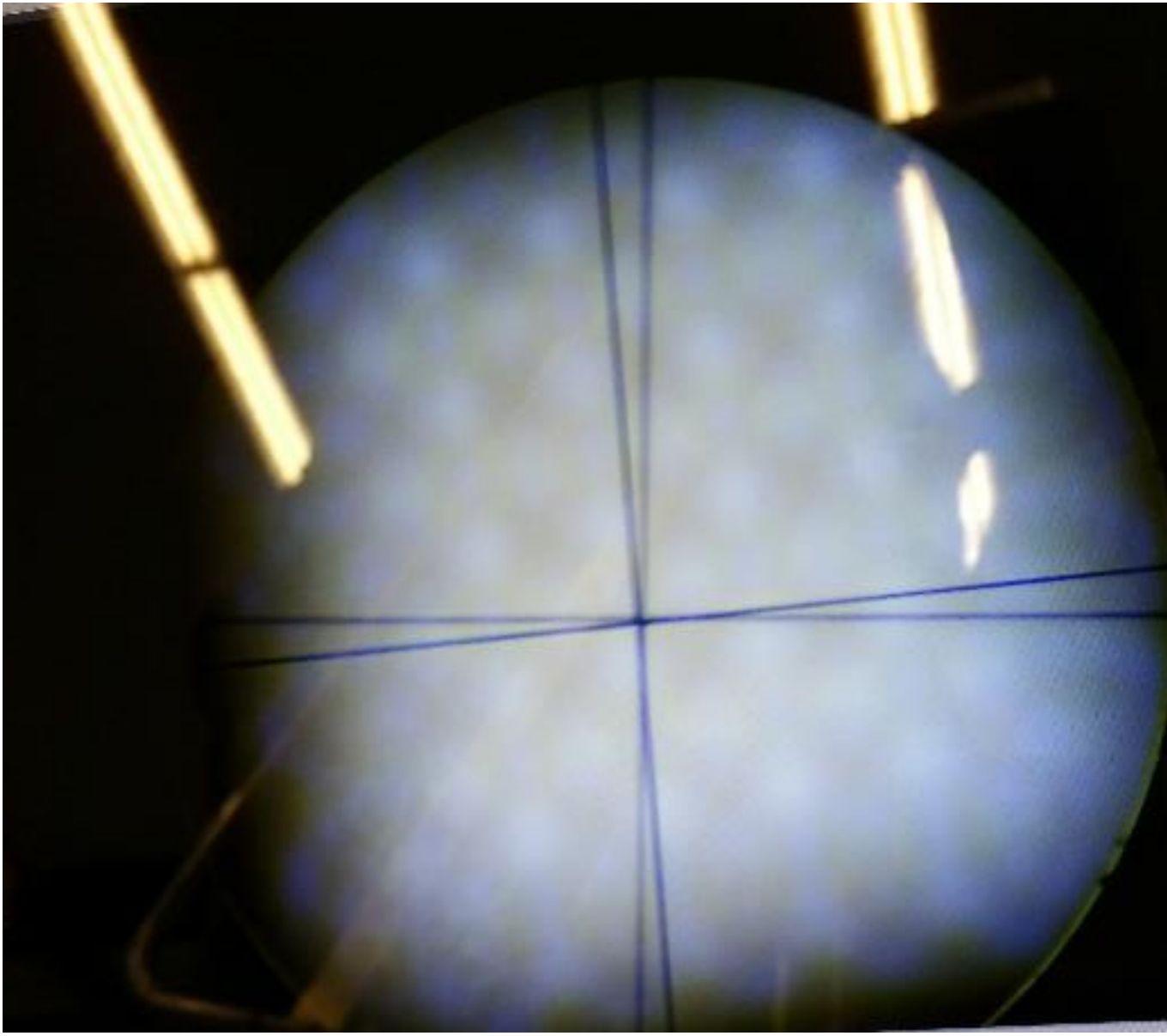
# ALIGNING TOP AND BOTTOM OF THE ALIGNMENT FRAME



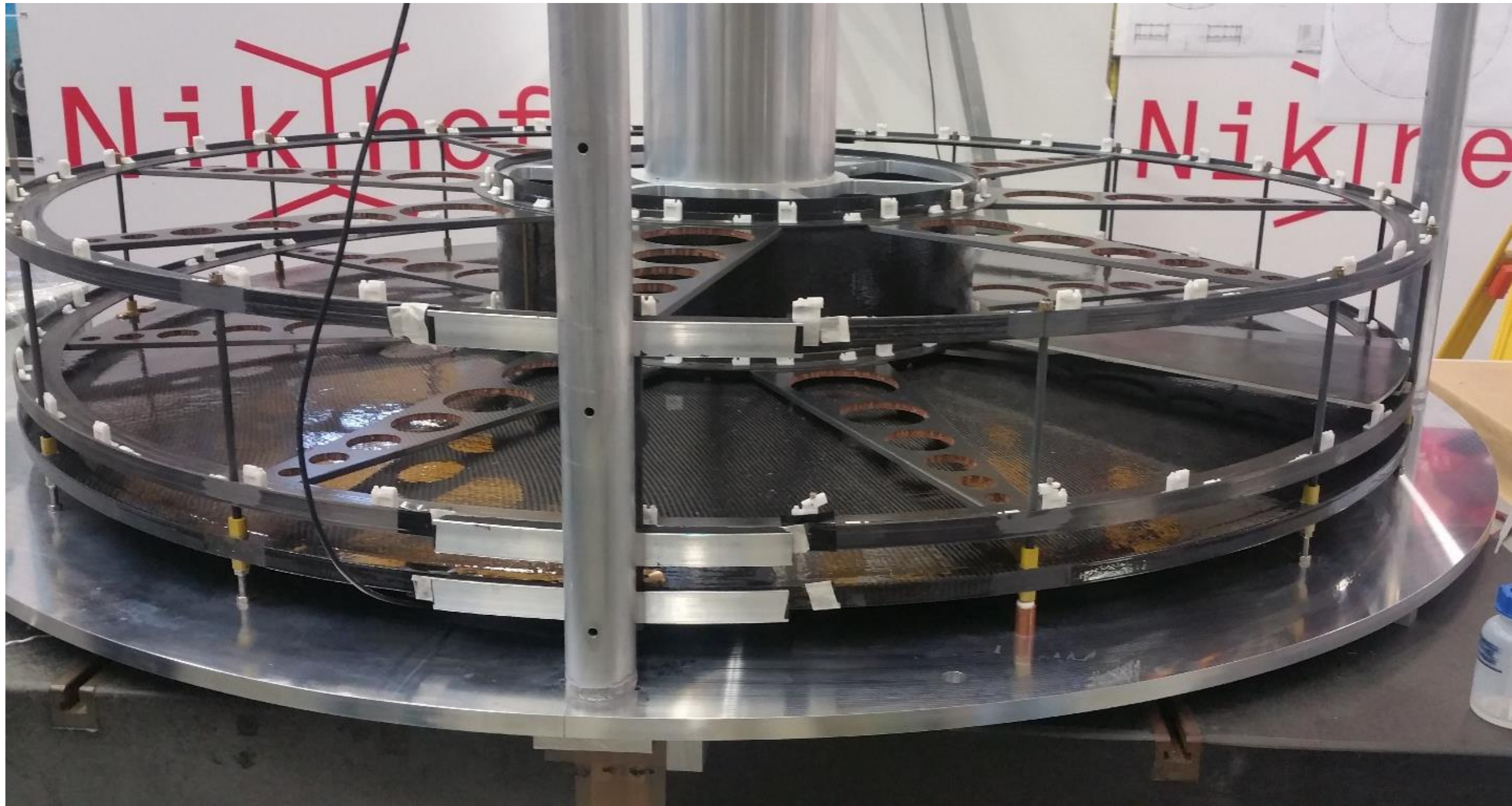
# PLACING THE TAYLOR HOBSON ALIGNMENT TELESCOPES



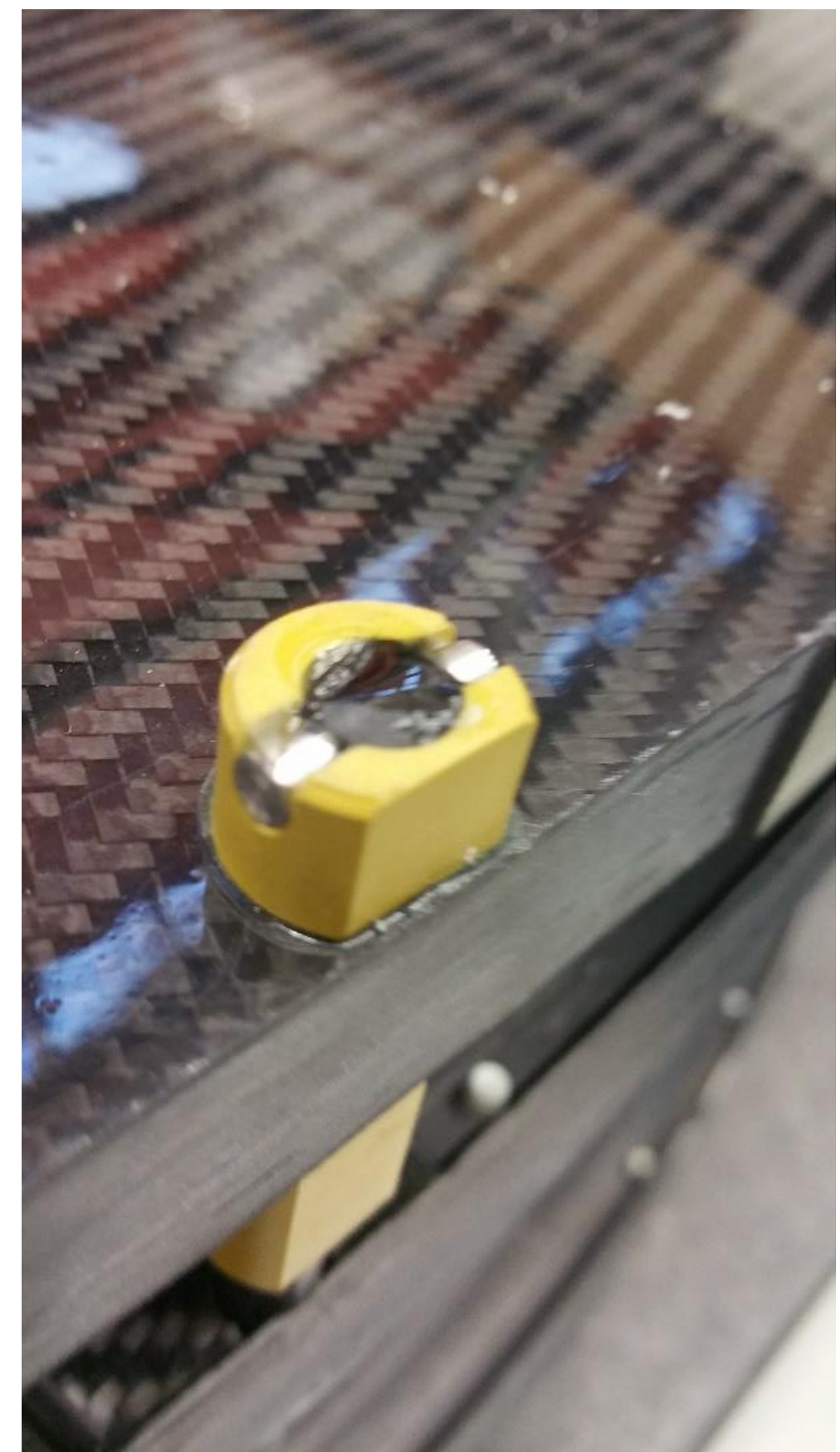
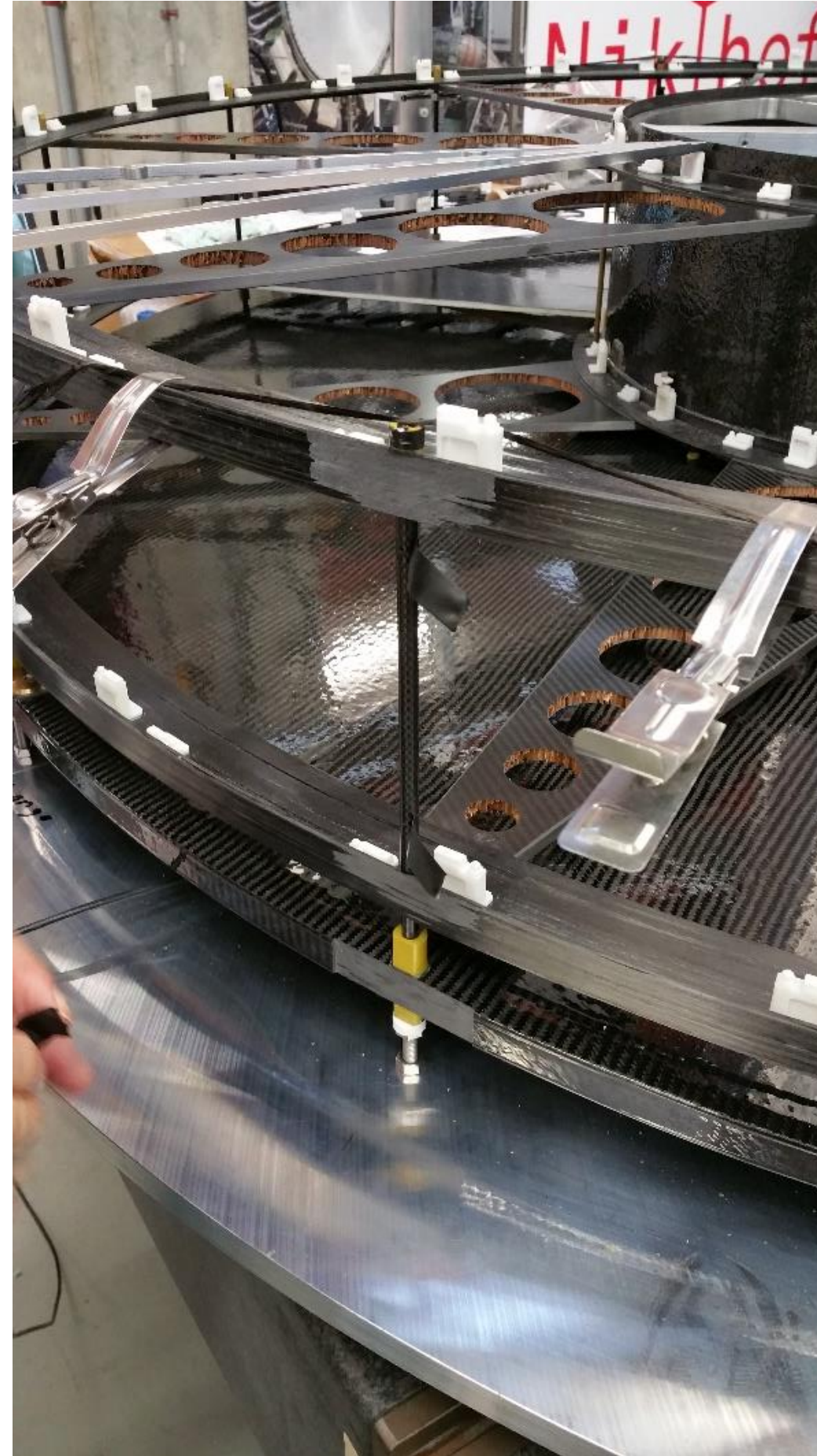
# ADJUSTING THE IN PLANE MOVEMENT OF A WHEEL



# CHECKING WITH A WATER LEVEL IF THE ALL SUPPORT “SPACER TUBES” REACH THE SAME HEIGHT



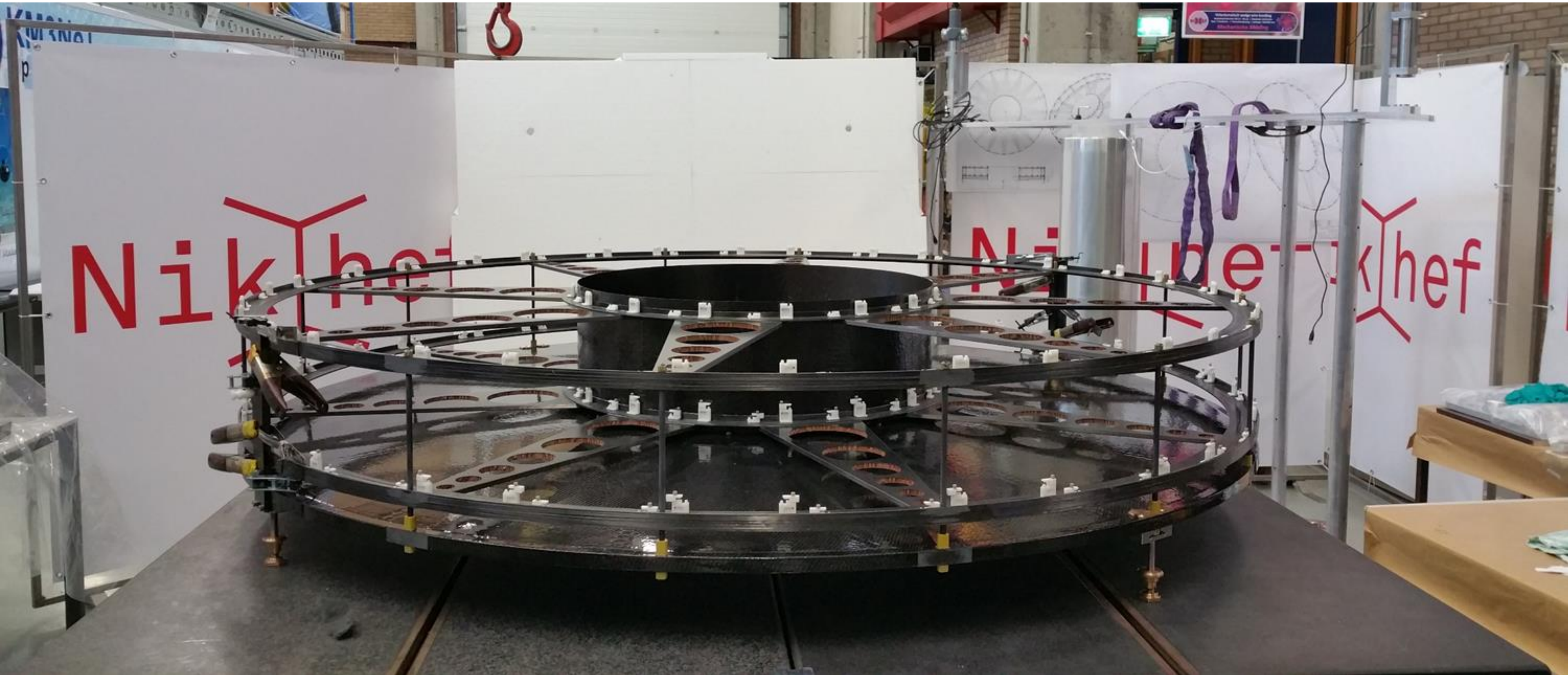
# PUTTING A TENSIONED CABLE INSIDE THE SPACER RODS



# PLACEMENT OF THE RAIL SEGMENT WITH WIDE FLAPS TO INCREASE GLUE SURFACE



# FINALIZED PRODUCT REMOVED FROM ASSEMBLY FRAME





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- Physical prototype
- **Comparing Results**
  
- Conclusion

Work by:

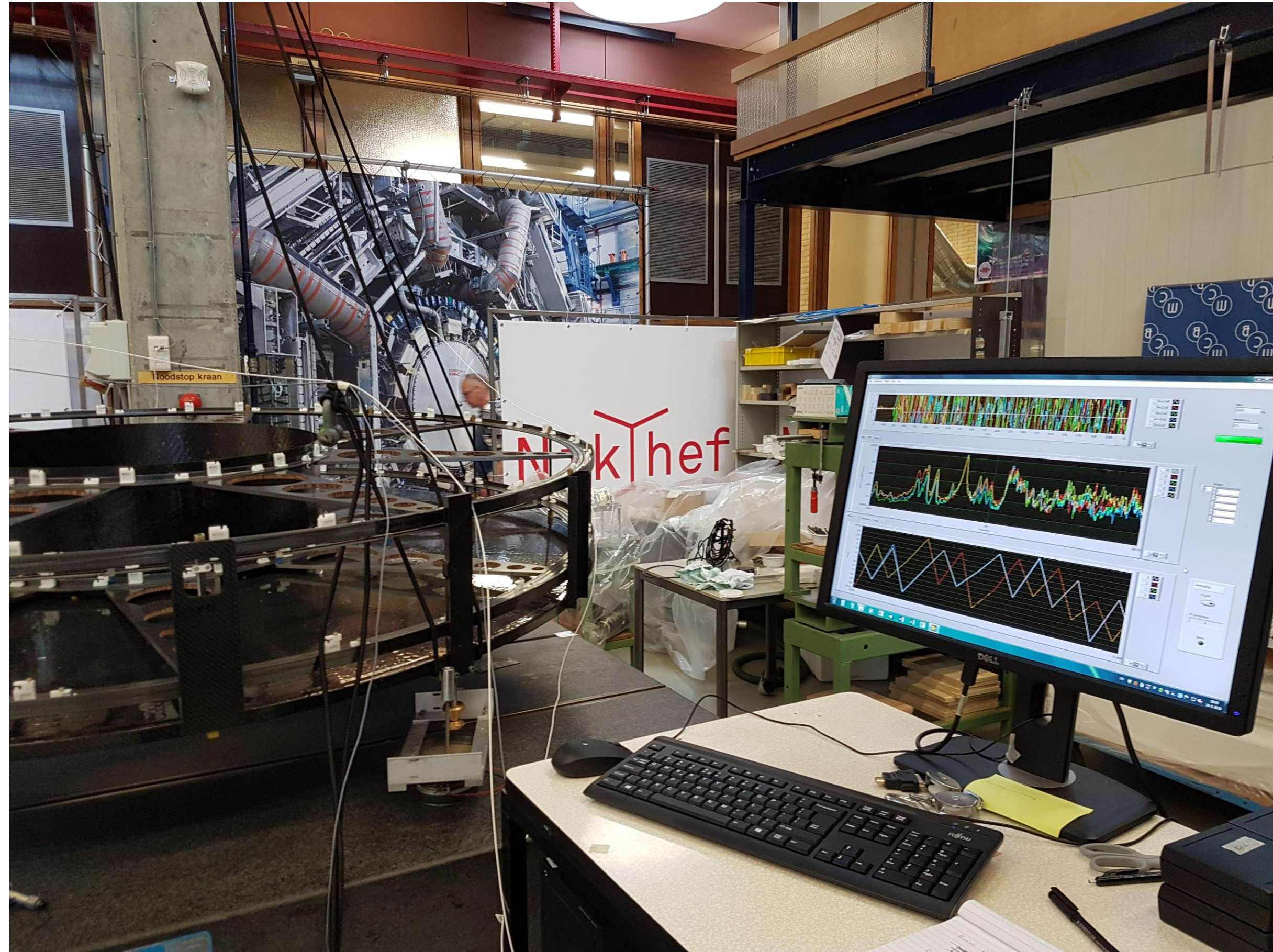


Nik|hef

# MEASURING THE MOCKUP

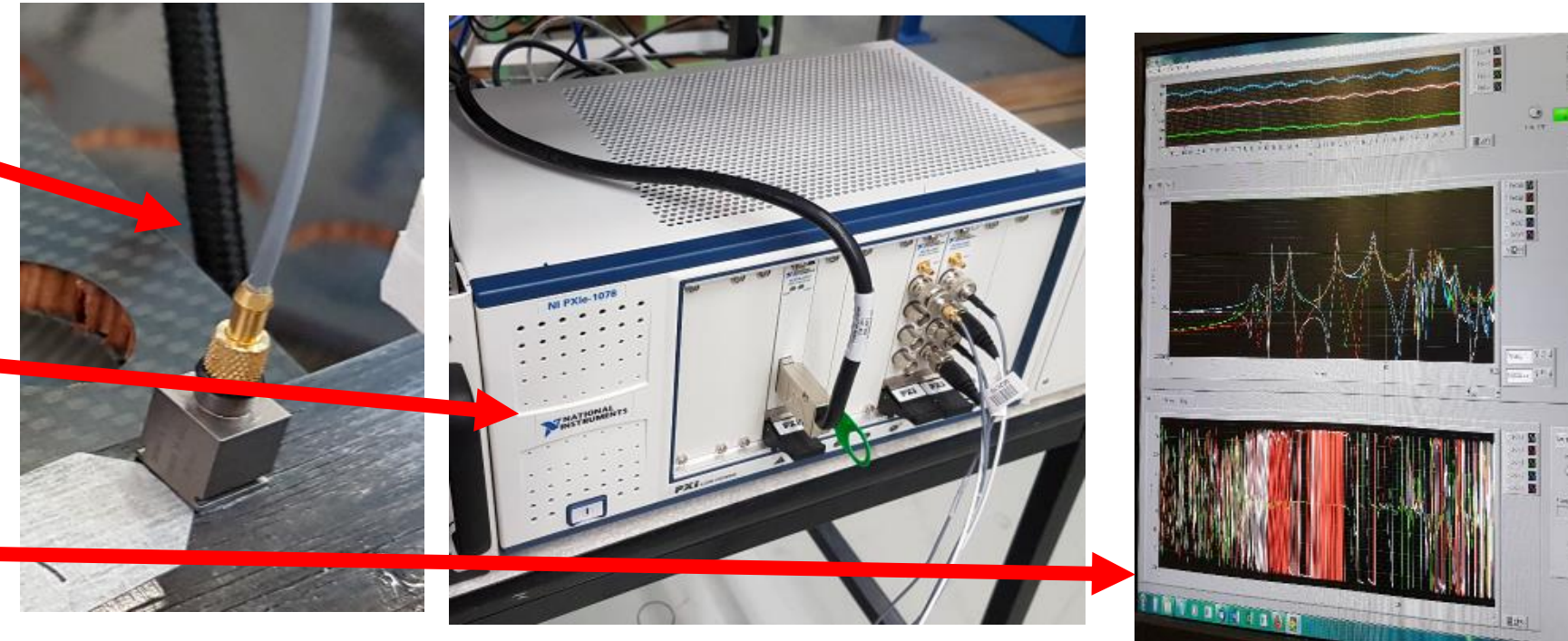


WORK BY STUDENT:  
LORENZO QUARTERO



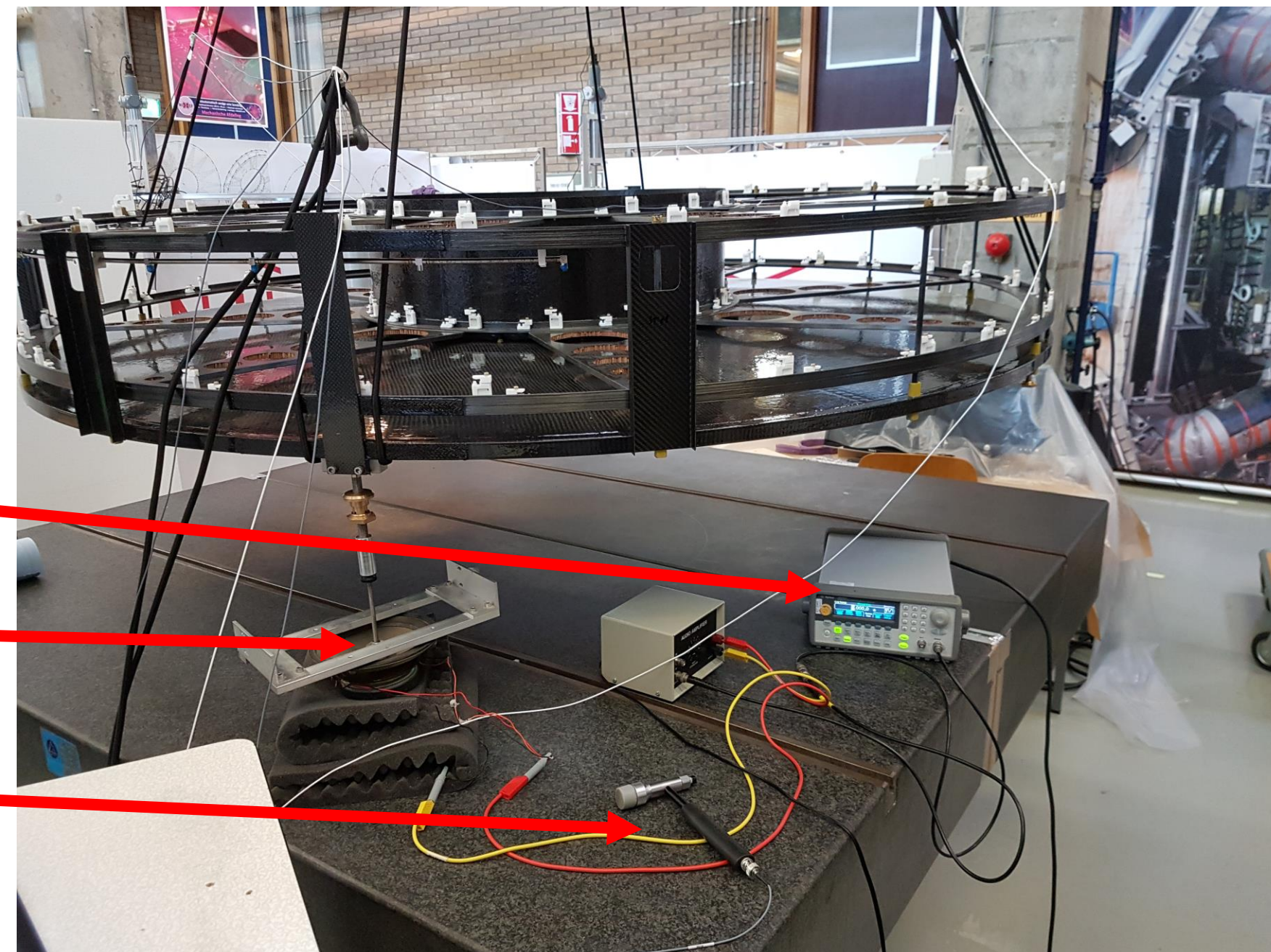
# MEASUREMENT SYSTEM

- Sensor: 4x Analog piezo electric accelerometers
- National Instruments DAQ
- Processing: Matlab & Labview



Excitation by impact hammer and sine sweep

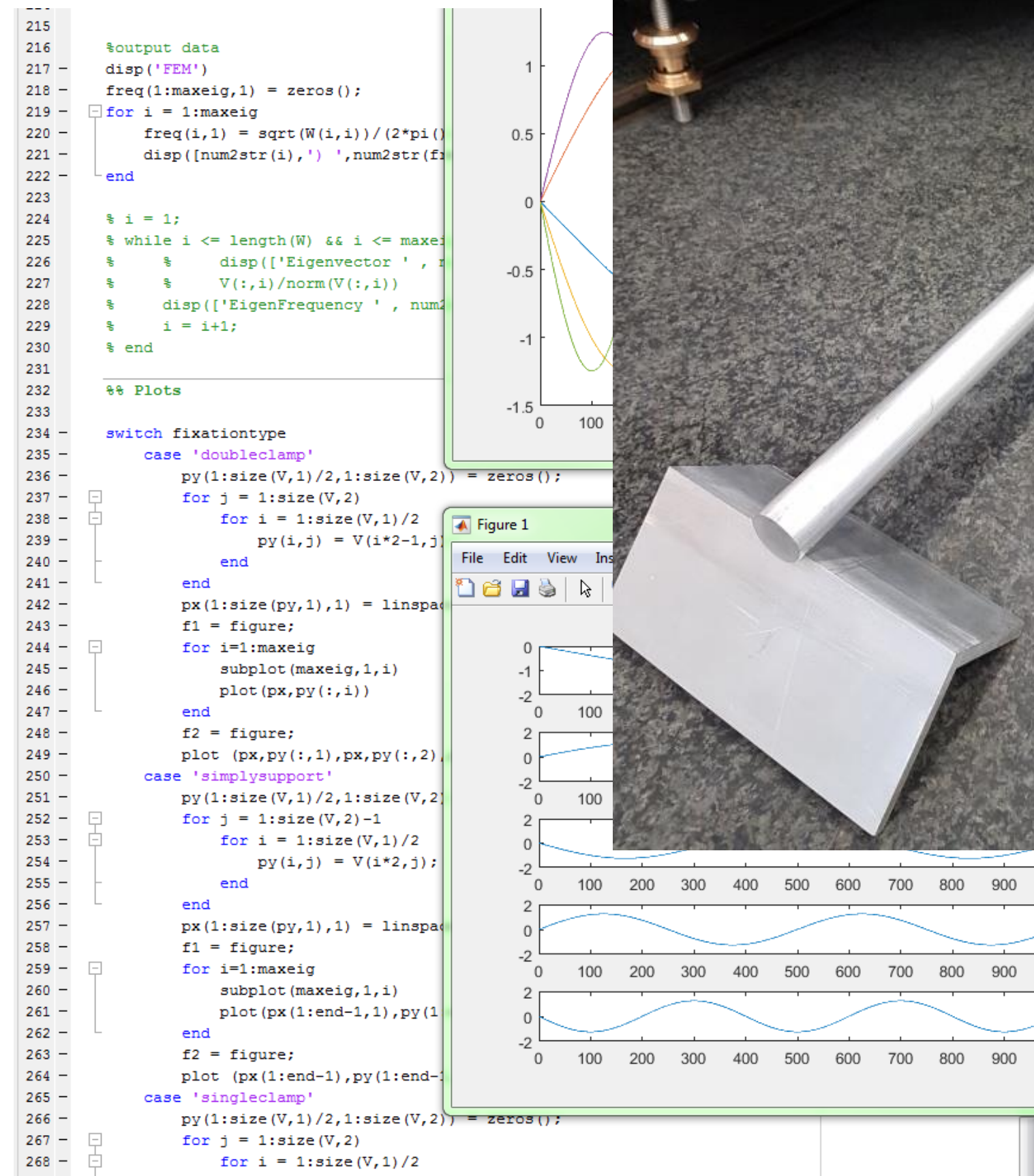
- Signal generator
- Speaker
- Impact hammer



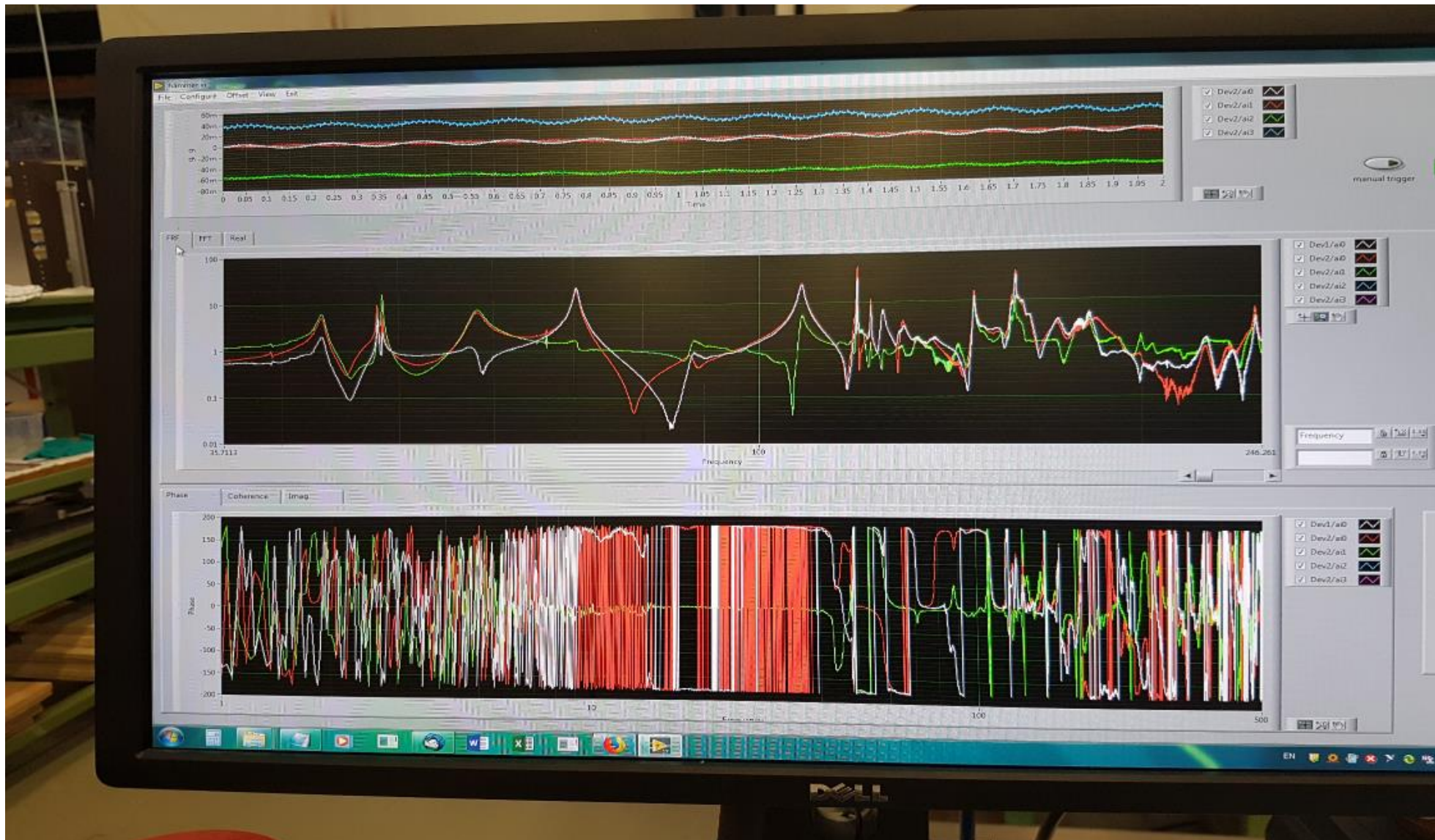
# VALIDATION OF THE MEASUREMENT SYSTEM

Validation by comparison of the different methods using simple objects:

- Analytical Solutions
- Homemade MATLAB FEA
- NX FEA
- Actual Measurements



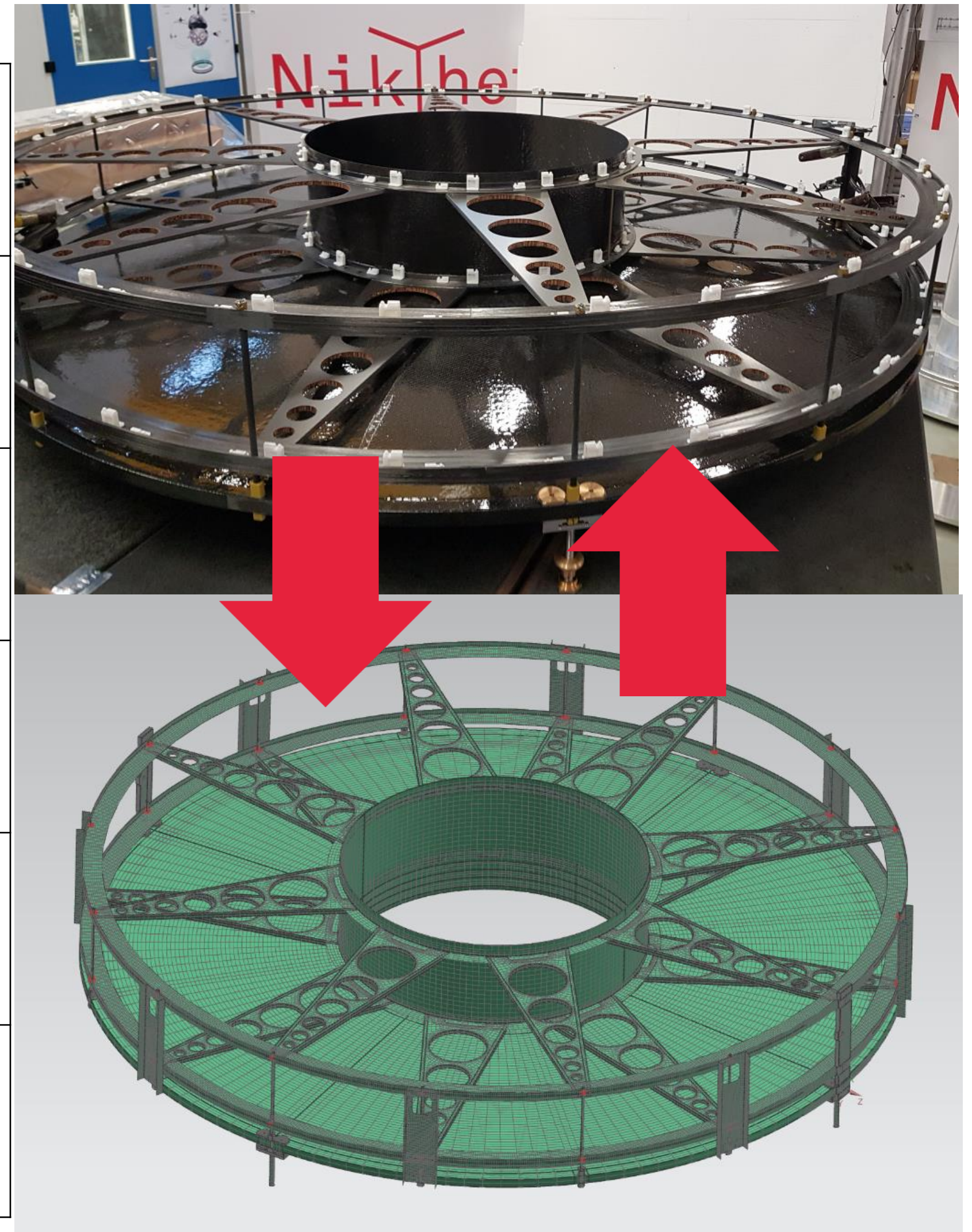
# MEASUREMENT SYSTEM WORKS → TIME TO MEASURE



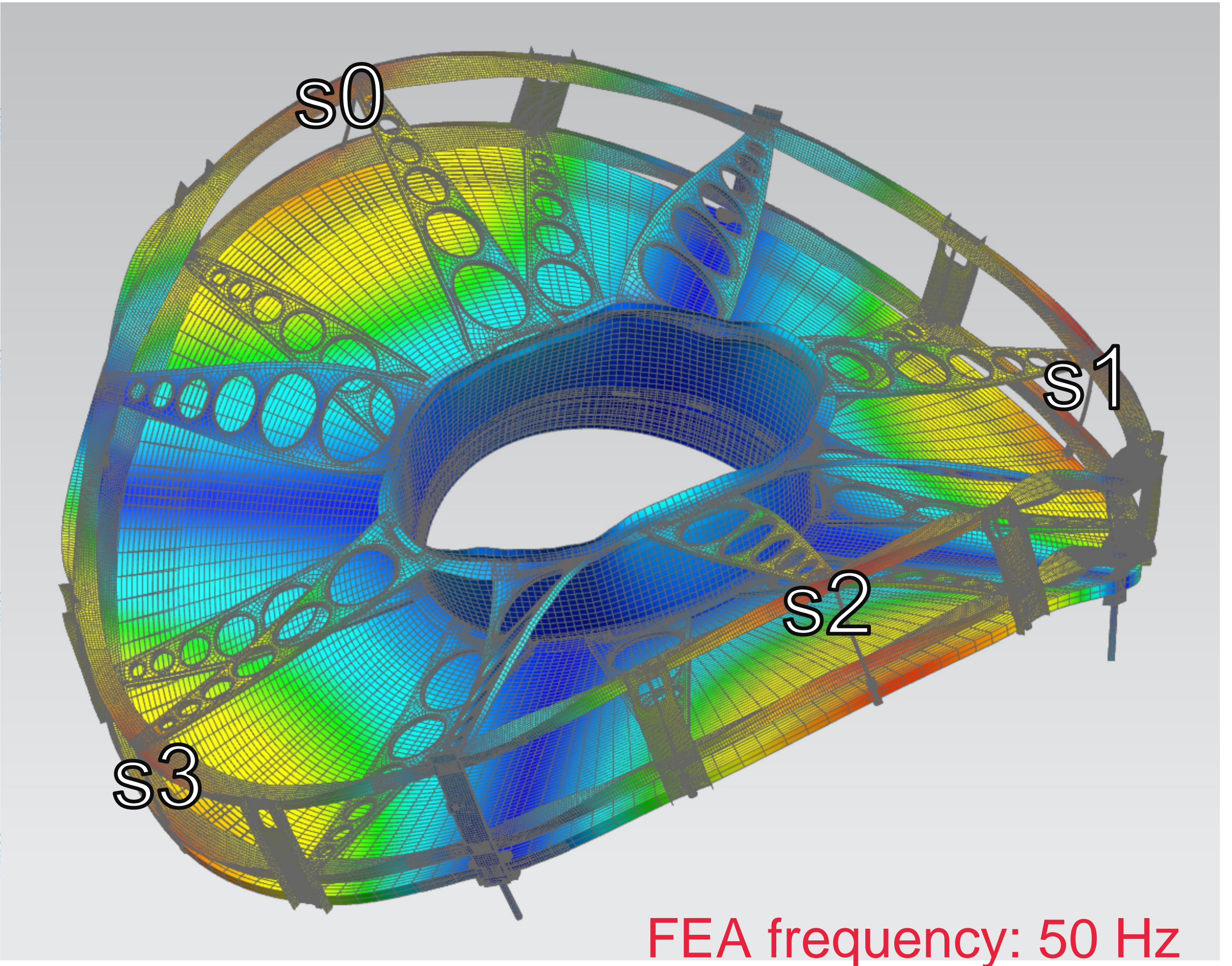
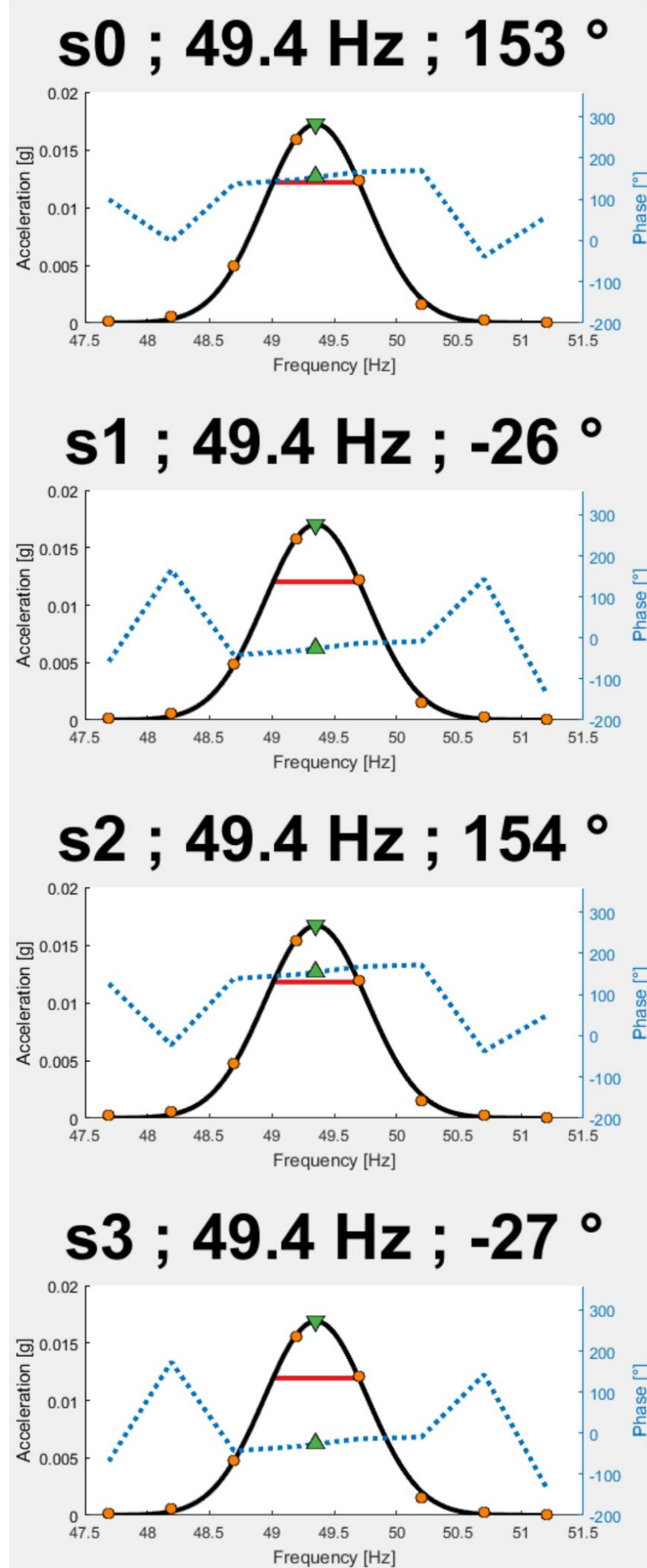
```
276 - for fv = 1:length(x2)
277 -     if xm < x2(1,fv)
278 -         x2m = x2(1,fv-1);
279 -         break
280 -     end
281 - end
282 -
283 - % iterate until fitting factor is found
284 - for it = 1:1000
285 -     fitFactor = ym*(1.0 + 0.01*it);
286 -     y2 = 1/(sqrt(2*pi)* sigma ) * exp( - (x2-mu).^2 / (2*sigma^2))*fitFactor;
287 -
288 -     % break out when gauss data aligns
289 -     if y2(1,fv-1) > ym
290 -         %disp(fitFactor)
291 -         break
292 -     end
293 - end
294 -
295 - % find phase indexes around mu
296 - for phI = 1:size(x,2)
297 -     if x(1,phI) > mu
298 -         phasex1 = phI - 1;
299 -         phasex2 = phI;
300 -         break
301 -     end
302 - end
303 -
304 - % find smallest value
305 - if min(y2) < min(yp)
306 -     sv = min(y2);
307 - else
308 -     sv = min(yp);
309 - end
310 -
311 - % find phase frequency intersection
312 - xc = [ x(phasex1) mu; x(phasex2) mu]; % [ start(x1 x2); end(x1 x2)]
313 - yc = [yp(phasex1) yp(phasex1); yp(phasex2) yp(phasex2)];
314 -
315 - dx = diff(xc); % take the differences down each column
316 - dy = diff(yc);
317 - den = dx(1)*dy(2)-dy(1)*dx(2); % precompute the denominator
318 - ua = (dx(2)*(yc(1)-yc(3))-dy(2)*(xc(1)-xc(3)))/den;
319 - ub = (dx(1)*(yc(1)-yc(3))-dy(1)*(xc(1)-xc(3)))/den;
320 -
321 - % phase frequency intersection coordinates
322 - xi = xc(1)+ua*dx(1);
323 - yi = yc(1)+ua*dy(1);
324 -
325 - % phase value
326 - %phs = yi*1e5;
327 - phs = yi;
328 -
329 - % compute q factor (3db method)
330 - db3 = max(y2)*1/sqrt(2);
331 - c = 1;
332 - f3db(1:2) = zeros();
333 - for i = 1:length(x2)
```

# MEASUREMENT RESULTS

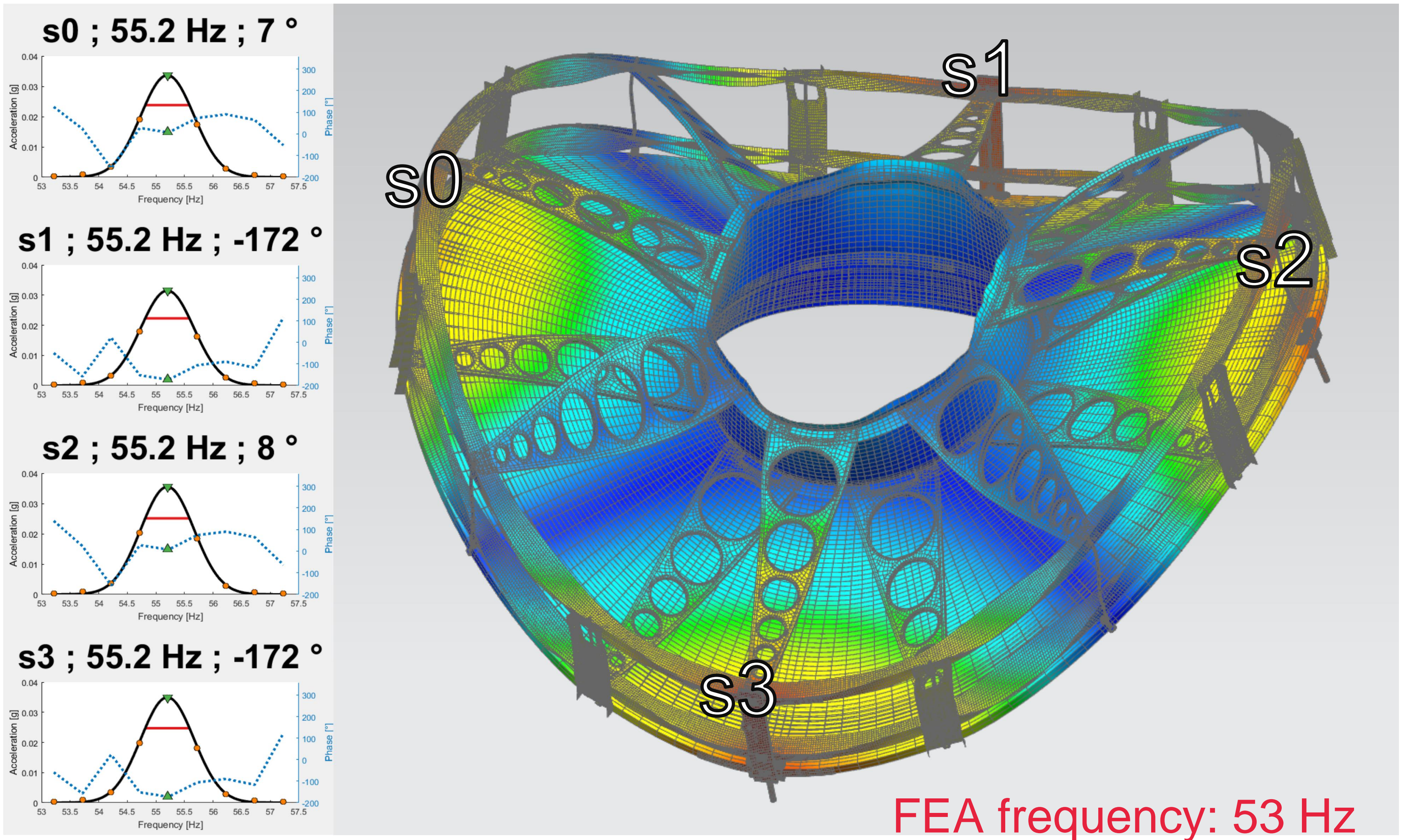
	FEA	Measured	Q factor
Mode 1	50 Hz	49.4 Hz	71
Mode 2	53 Hz	55.2 Hz	71
Mode 3	77 Hz	74.3 Hz	88
Mode 4	88 Hz	87.7 Hz	70
Mode 5	94 Hz	93.7 Hz	90



# EIGENFREQUENCY 1: MODE SHAPE COMPARISON

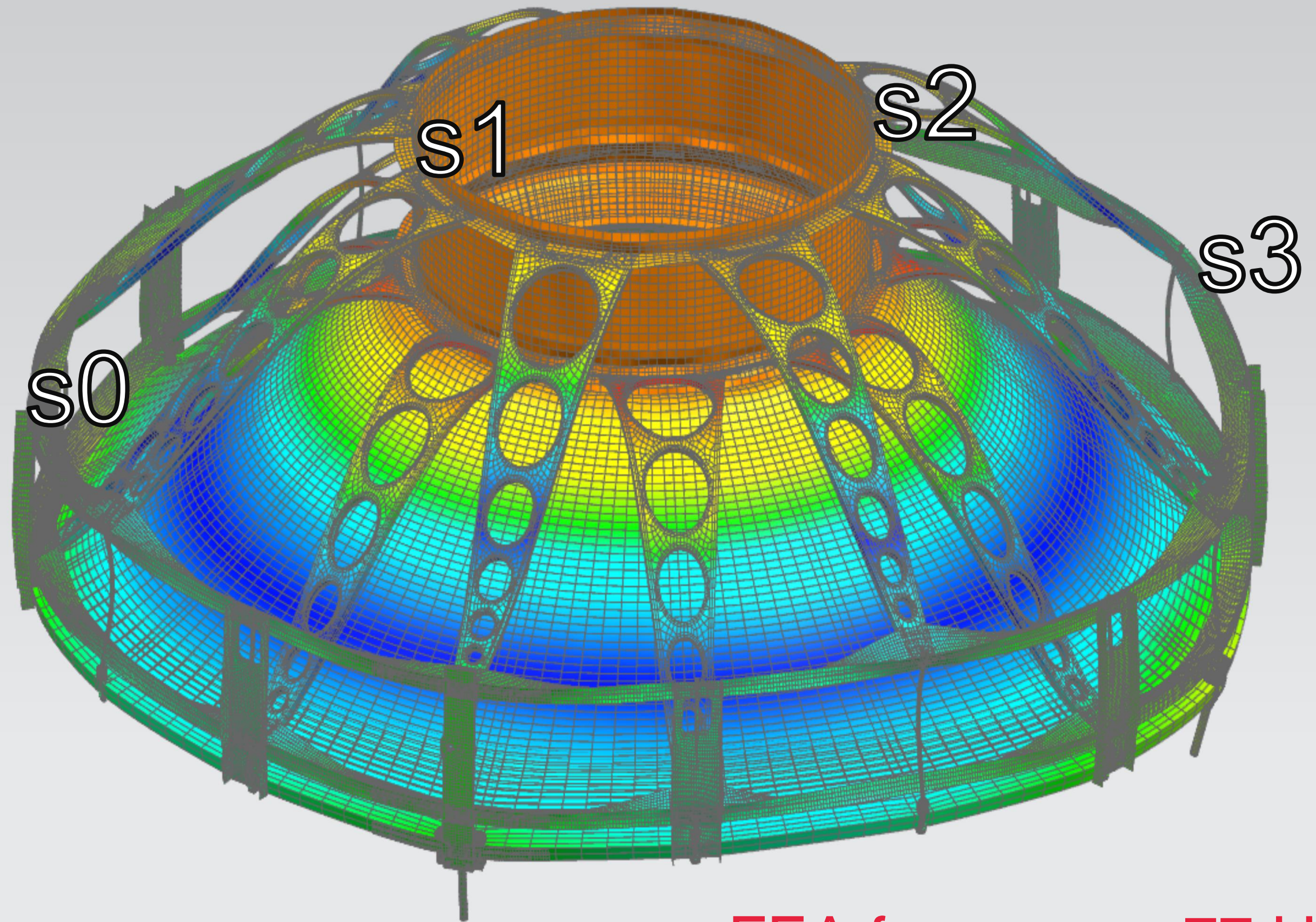
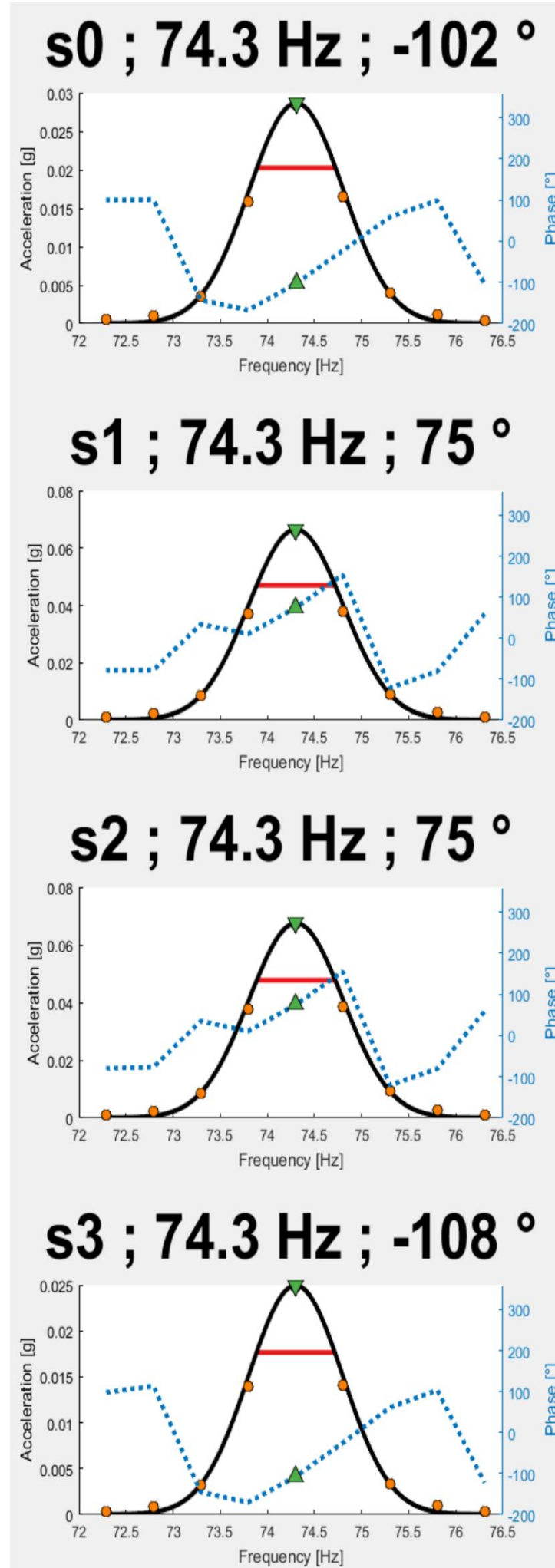


# EIGENFREQUENCY 2: MODE SHAPE COMPARISON





# EIGENFREQUENCY 3: MODE SHAPE COMPARISON



FEA frequency: 77 Hz

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Work by:



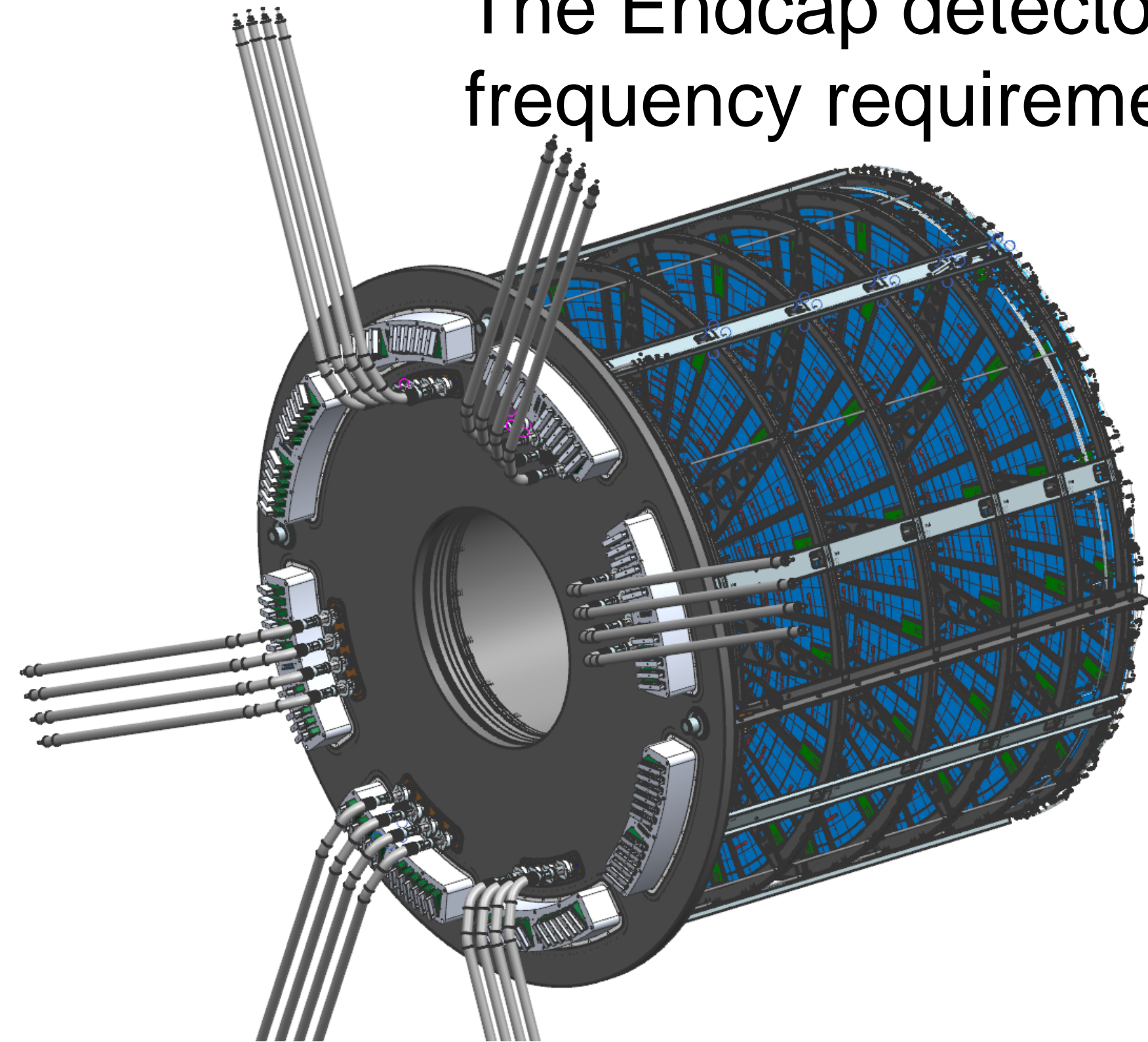
Nik|hef

# CONCLUSION

- A FEA model of the Atlas strip Endcap has been made
- The FEA model appears to correspond well to prototypes
- The FEA model agrees with the requirements



The Endcap detector will likely meet its mechanical frequency requirements.



# BACKUP SLIDES

# FUTURE WORK

- Setting up frequency based QC tests for produced components
- Updating the EC FEA with new wheel positions
  - Computing displacement with actual measured ASD & Q factor
  - Computing displacement with transport using ASD & Q factor
- Testing the Thermal & Hydroscopic behavior of the Structure and comparing that to the FEA and its materials.

# Simulation Details

- Note full system is modelled using the PU80 & 35 foam in the stiffner disc. So I could compare results in NX from previous calculations in Comsol, and with the current prototype.
- Additional mass: 5.33kg per innerrim (1/3rd of petals)
- Additional mass: 12.86kg per outerrim (2/3rd of petals + CO2 hoops)
- Additional mass 2.375kg per service tray (CO2 piping + Cabling)

# Used Material Properties

Isotropic

	Rho [kg/m <sup>3</sup> ]	E <sub>mod</sub> [Pa]	Poisson	CTE [m/m-°C]	k [W/m*K]	CP [J/kg-K]
THV500/355	1120	2.7 <sup>e9</sup>	0.33	5.75 <sup>e-5</sup>	0.2	1 <sup>e3</sup>
AE9396	1140	2.75 <sup>e9</sup>	0.33	7 <sup>e-5</sup>	0.2	1 <sup>e3</sup>
ResL/HardW	1098	2.66 <sup>e9</sup>	0.33	5.75 <sup>e-5</sup>	0.2	1 <sup>e3</sup>
Gen Fiber (T700)	1800	230 <sup>e9</sup>	0.2	-3.8 <sup>e-7</sup>	9.37	7.5 <sup>e2</sup>
CT50-4.0/240 (T400)	1800	240 <sup>e9</sup>	0.285	-4.5 <sup>e-7</sup>	10.54	7.5 <sup>e2</sup>
PU80	80	18 <sup>e6</sup>	0.35	6 <sup>e-5</sup>	0.025	1800
PU35	35	4.2 <sup>e6</sup>	0.35	7.2 <sup>e-5</sup>	0.021	1800

Fiber/Epoxy mix ratios: Homemade CFRP : 55/45 ; Industry CFRP 60/40

Orthotropic (same units as isotropic)

	Rho	E1	E2	E3	v12	v23	v13	G12	G13	G23	CTE	k	CP
Aramid Honey Comb	32	1 <sup>e4</sup>	1 <sup>e4</sup>	55 <sup>e6</sup>	0.3	0	0	1 <sup>e4</sup>	26 <sup>e6</sup>	10 <sup>e6</sup>	-4 <sup>e-6</sup>	0.025	1 <sup>e3</sup>
R82.110	110	64 <sup>e6</sup>	64 <sup>e6</sup>	83 <sup>e6</sup>	0.32	0.27	0.27	30 <sup>e6</sup>	30 <sup>e6</sup>	30 <sup>e6</sup>	4 <sup>e-5</sup>	0.04	625

# NOTE ON THE Q FACTOR

Remember the frequency requirements?

Direction	Stability requirement	As Built Min Frequency Requirements	FEA Design Min Frequency Requirements
Z	20 μm	3.2Hz	6.7Hz
R	20 μm	3.2Hz	6.7Hz
Rφ	2 μm	14.4Hz	31.6Hz

Based on relative translation of the miles equation

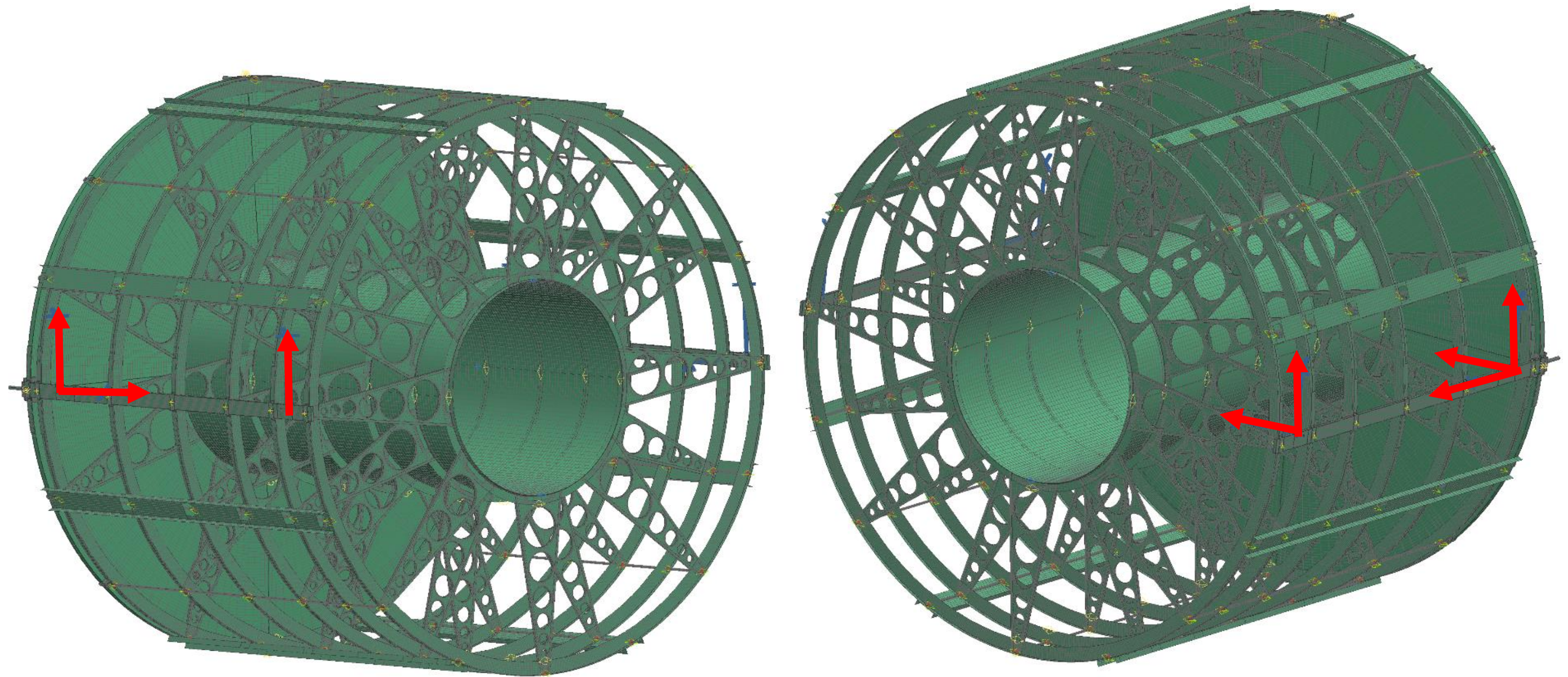
$$Y_{\text{RMS}} = \sqrt{\frac{Q [ \text{ASD}_{\text{input}} ]}{32\pi^3 (f_n)^3}}$$

Assumed Q = 12.5, Q empty structure = ~80  
Assumed ASD 10<sup>-7</sup> G<sup>2</sup>/Hz FEA  
10<sup>-8</sup> G<sup>2</sup>/Hz As Built  
Actual ASD ~ 10<sup>-10</sup> G<sup>2</sup>/Hz

**WE SHOULD STILL BE SAFE 😊**

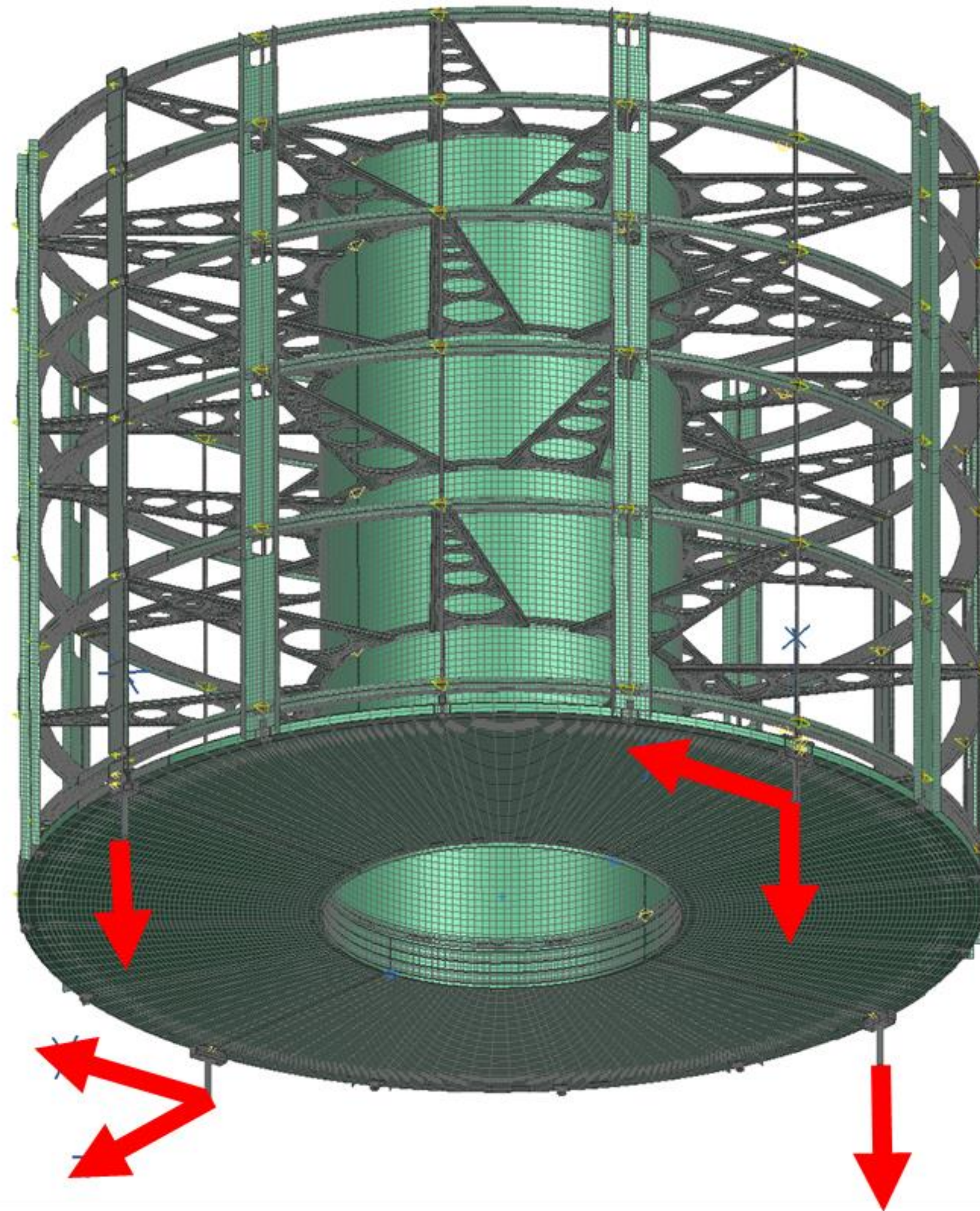


# USED CONSTRAINTS



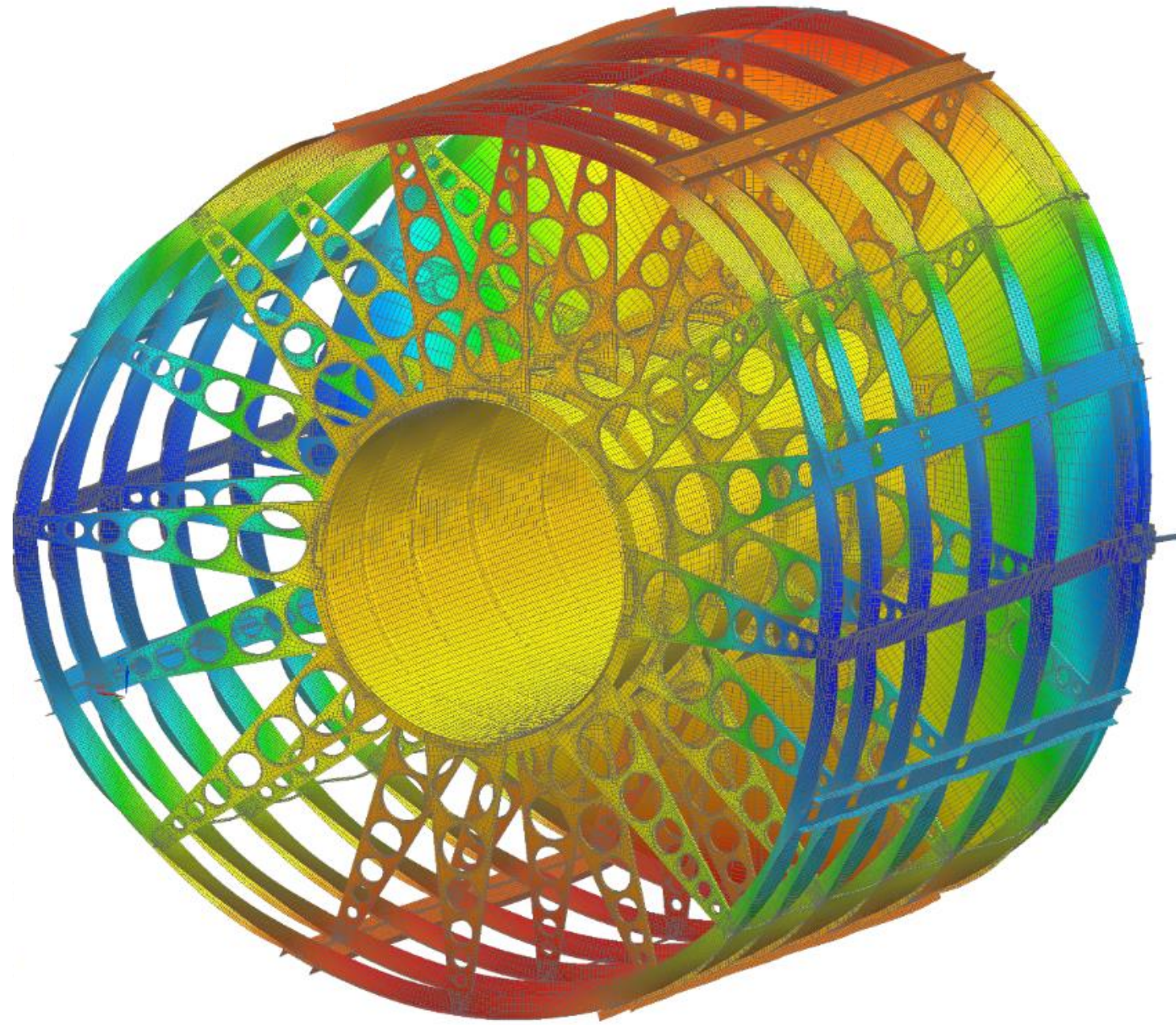
ARROWS POINT IN DIRECTION OF CONSTRAINT

# USED CONSTRAINTS (ASSEMBLY POSITION)

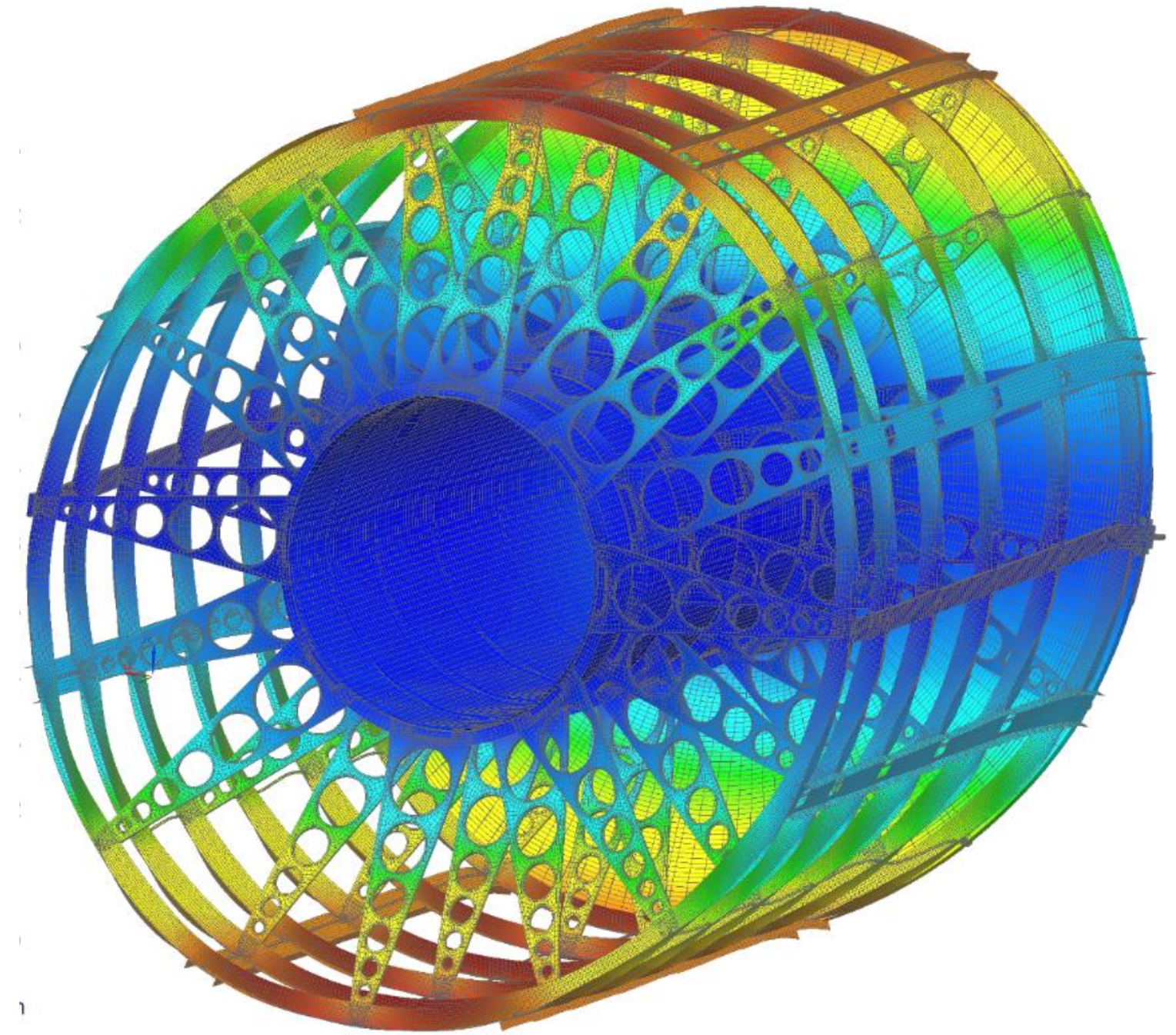


ARROWS POINT IN DIRECTION OF CONSTRAINT

# EIGENMODE 1 & 2

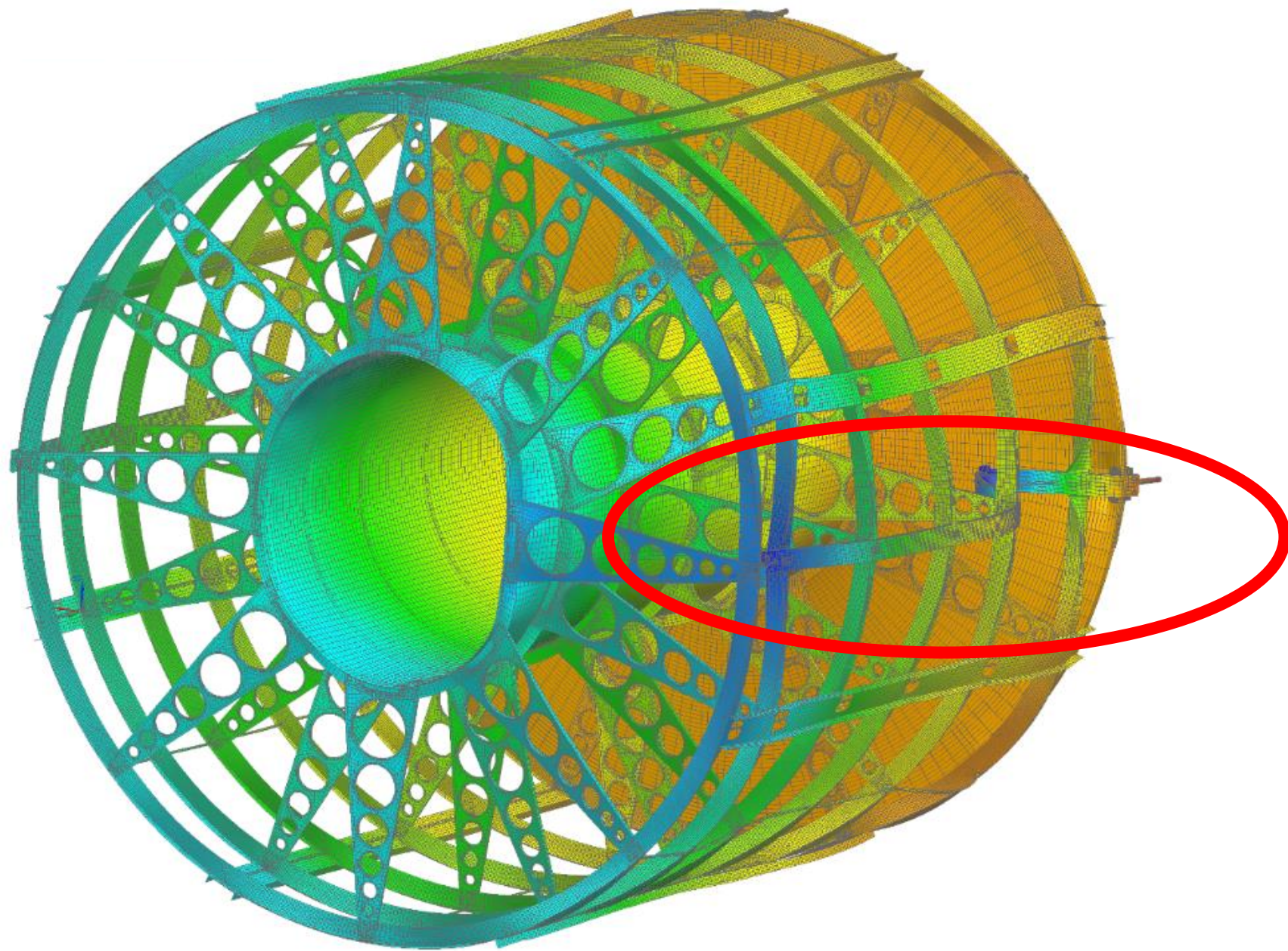


MODE 1, 13HZ “Z-WINGFLAP”

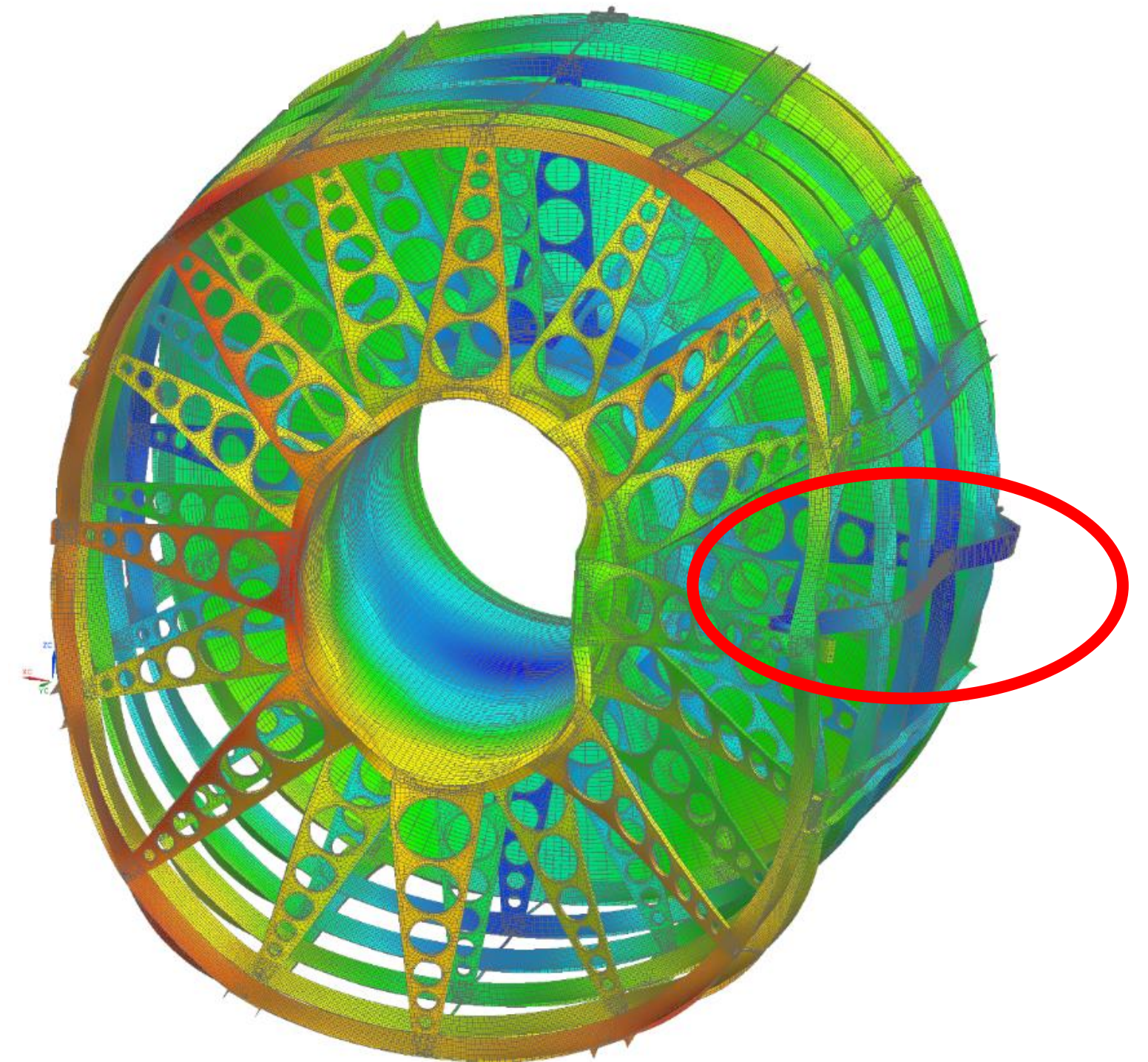


MODE 2, 16HZ “Z-SHEARFLAP”

# EIGENMODE 3 & 4

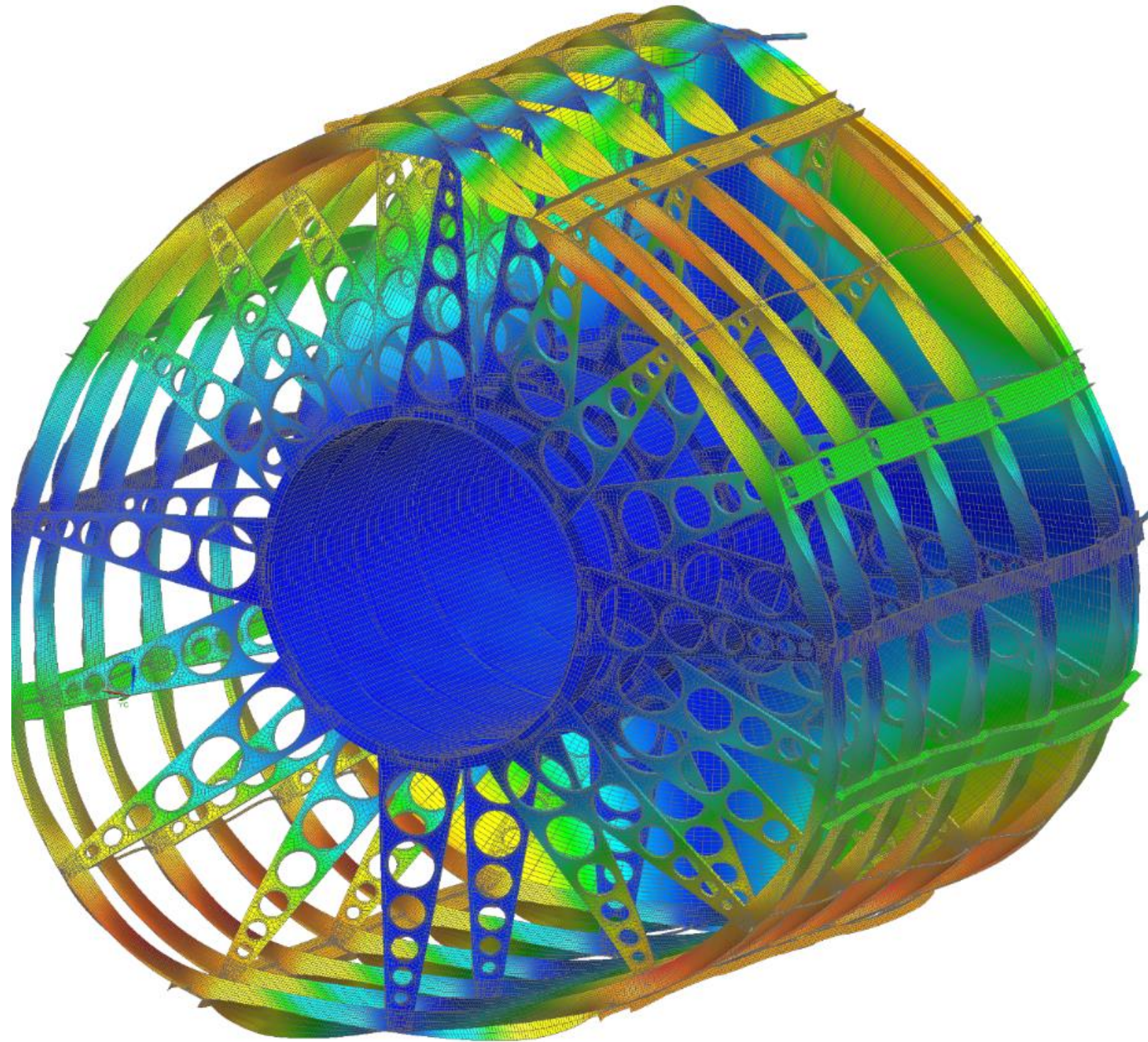


MODE 3, 17.6HZ "X-RAILBEND"

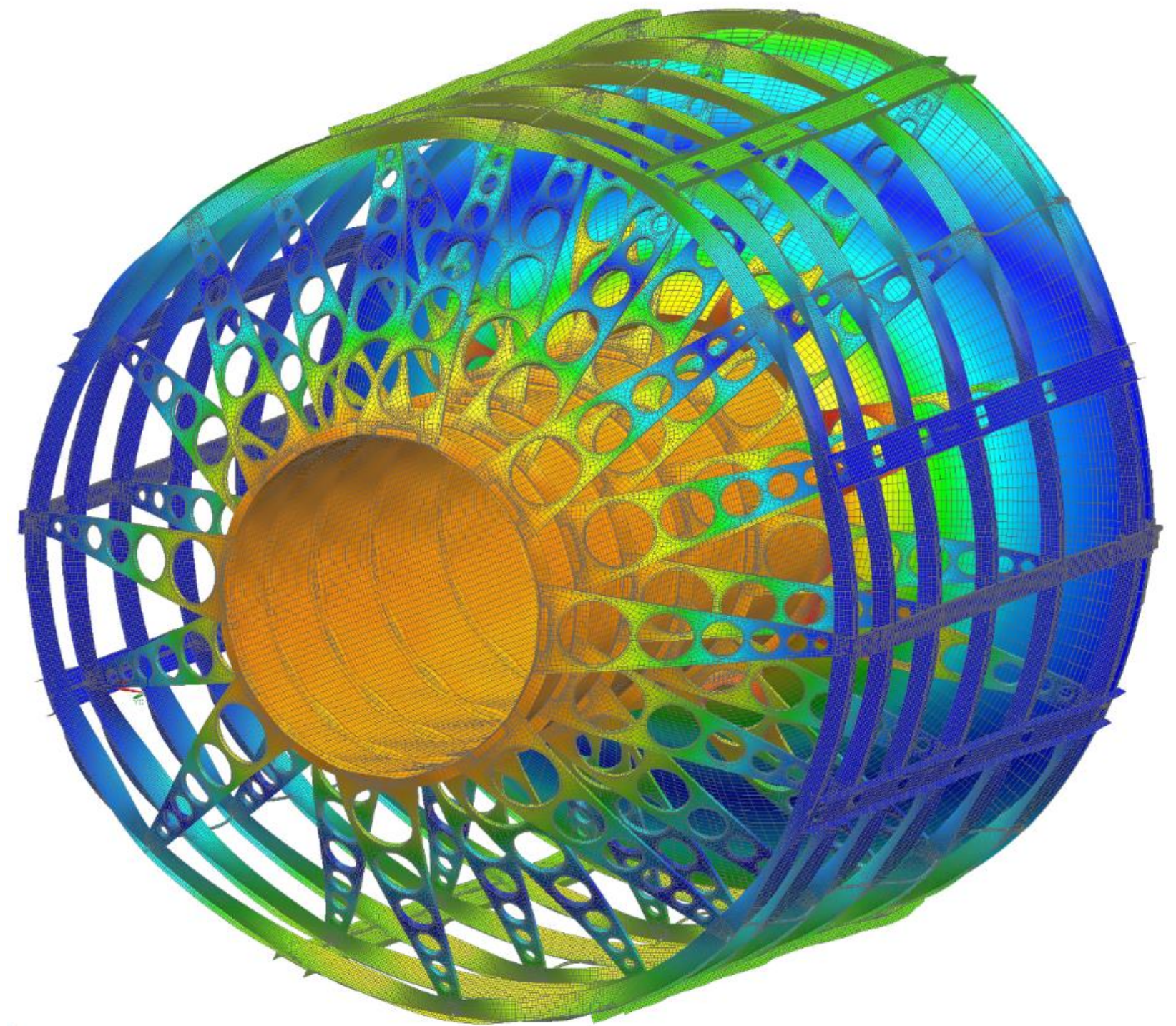


MODE 4, 27HZ

# EIGENMODE 5 & 6

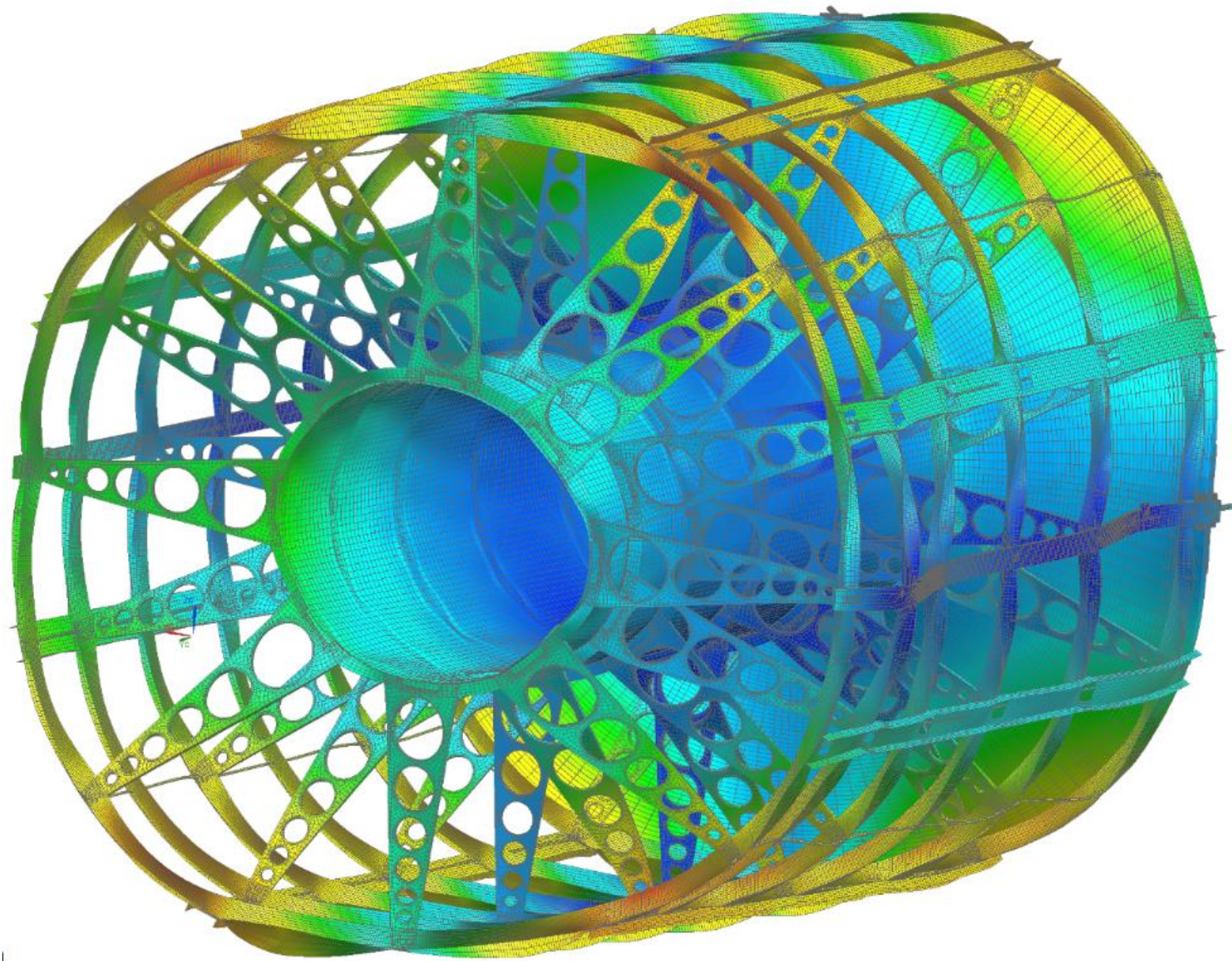


MODE 5, 28HZ “Z-DIAGFLAP”

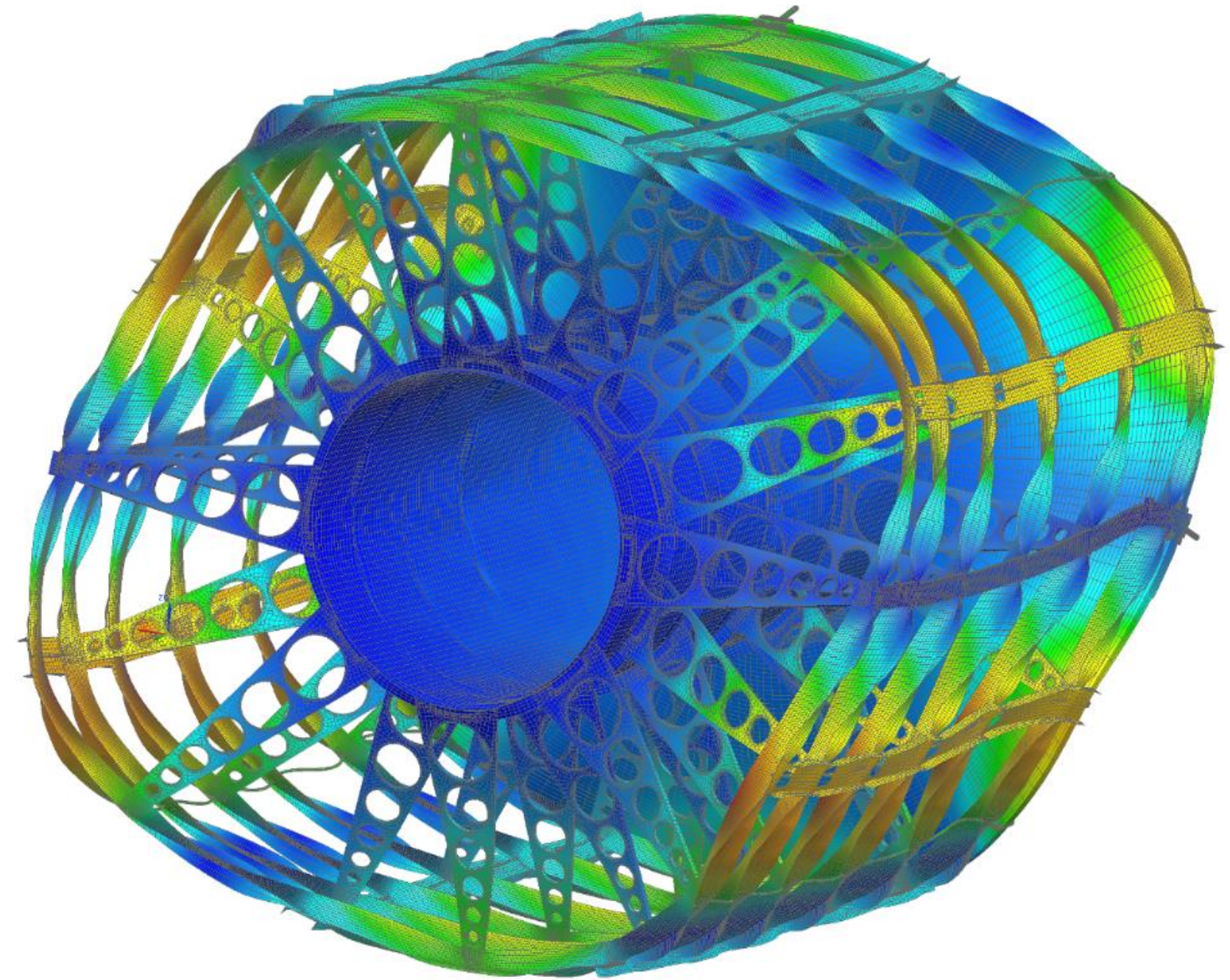


MODE 6, 29.5HZ “Z-TELESCOPE”

# EIGENMODE 7 & 8

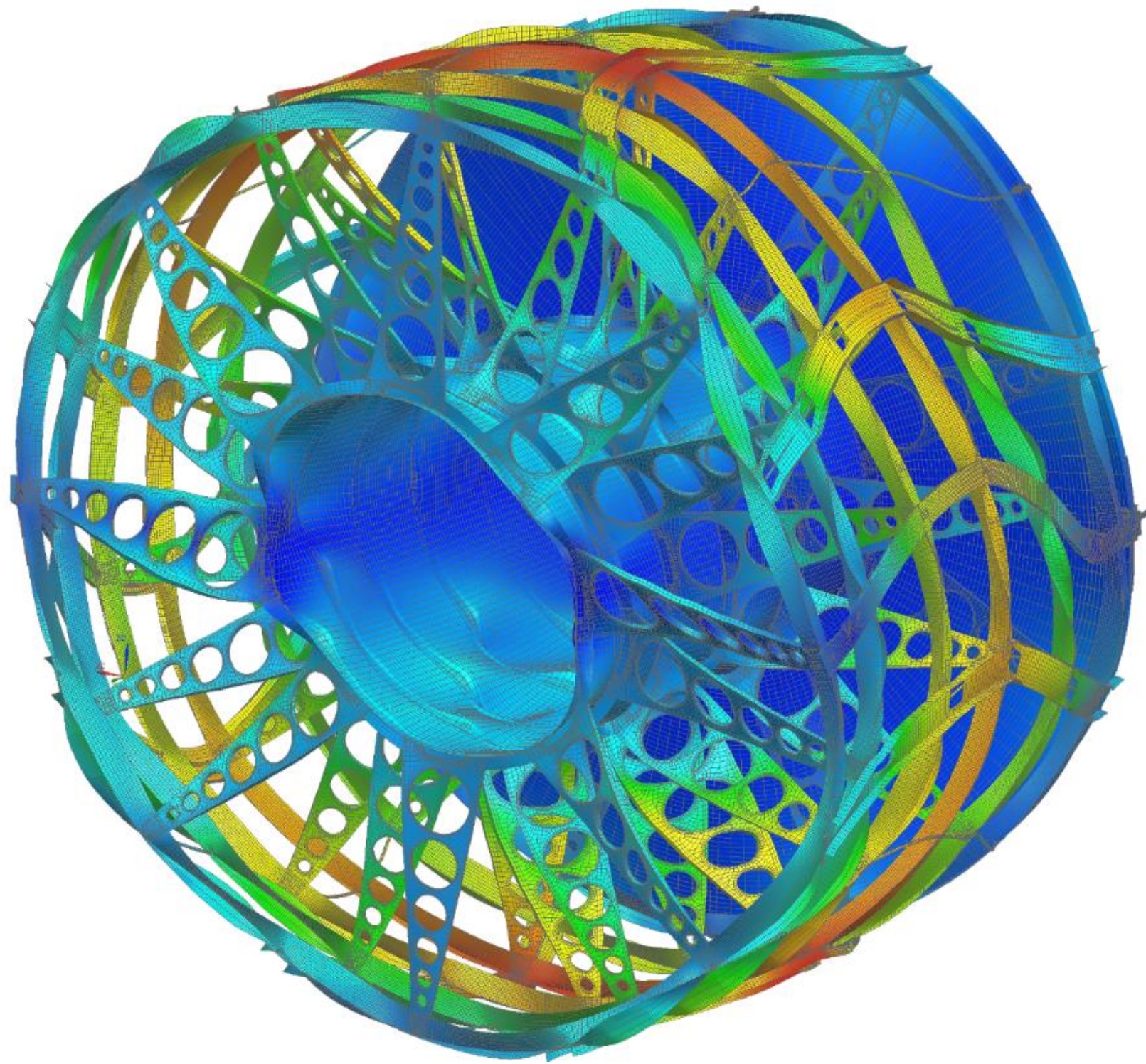


MODE 7, 32HZ “Z-DIAGTELESCOPE”

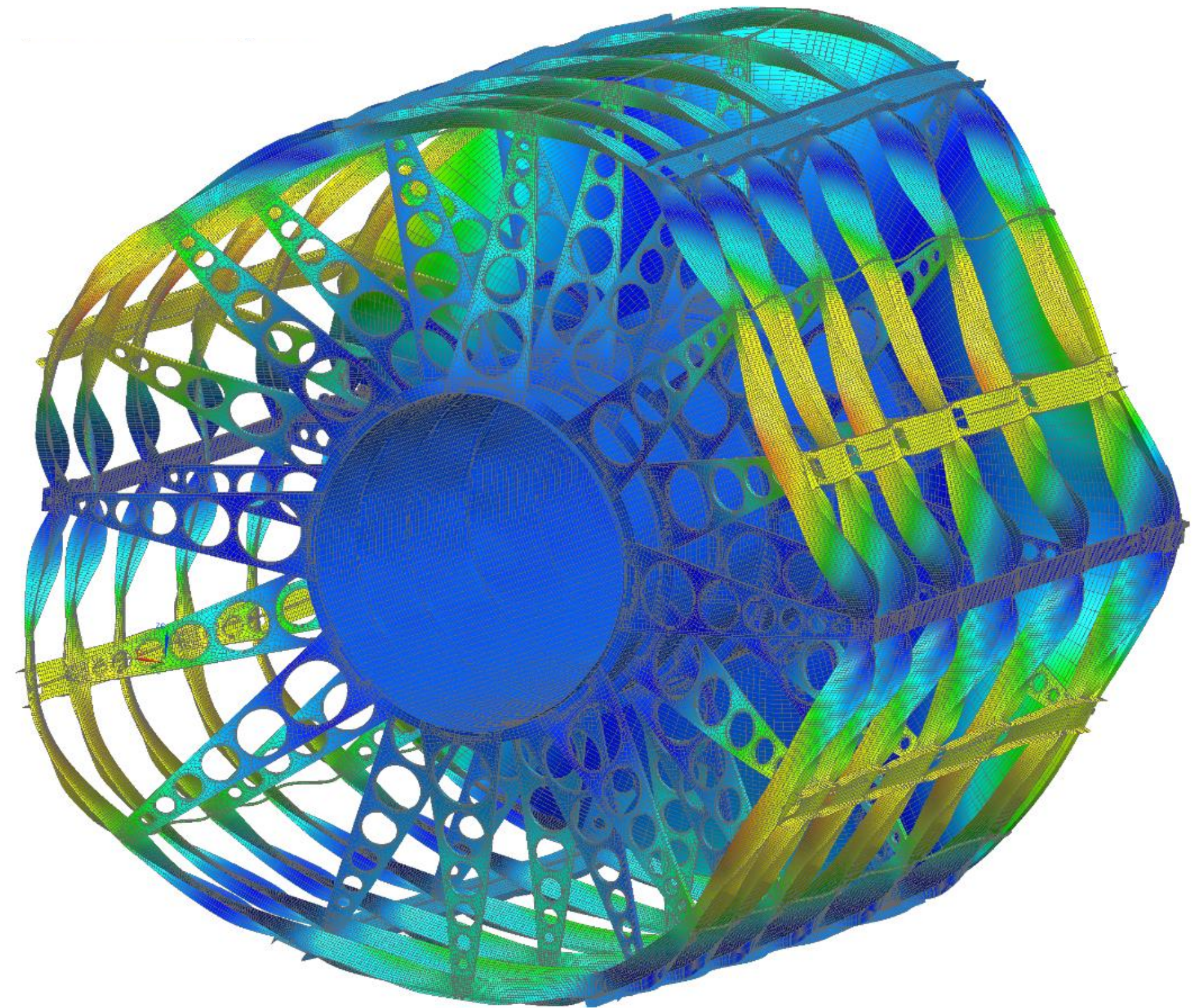


MODE 8, 47HZ “Z-DIAGFLAP”

# EIGENMODE 9 & 10



MODE 9, 49HZ "PHI TWIST"



MODE 10, 51HZ  
"SERVICE TRAY WOBBLE"

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Work by:



Nikhef



# Part 1

- Introduction (1 mins)
  - --> Reason for new detector --> HL-LHC --> new electronics --> new support structure
  - --> Short Overview of purpose & location of Endcap
  - --> Short overview of tasks for Nikhef, Valencia & Desy
- Requirements (2 mins)
  - --> Environmental properties
  - --> Requirements on structure
  - --> Workable requirements --> Miles equation --> Q 12.5
- Basic EC Design (3 mins)
  - --> Basic Ideas behind the Endcap Global Support Design

# Part 2

- Simulation History (2 mins)
- General simulation problems --> you Always get numbers out are they correct?
  - --> Validative Testing
  - --> Parallel Calculations Valencia & Nikhef
  - --> Manual Calculations
  -
- Nikhef Switch from Comsol --> NX --> quick showcase of some handy features NX over Comsol (5 mins)
  - --> Laminate modeller
  - --> Quick Show of Draping
  - --> Directly work on model & Assembly Fem

# Part 4

- Mockup & Measurements (5 mins)
  - --> Quick intermezzo about building real mockup.
  - --> FEA of full system adjusted to represent mockup
  - --> Measuring mockup
  - --> Comparison Mockup & FEA Mockup
- Discussion NX Analysis (2 mins)
  - --> Mockup FEA & Mockup match
  - --> Makes it more likely that Real system will match simulation