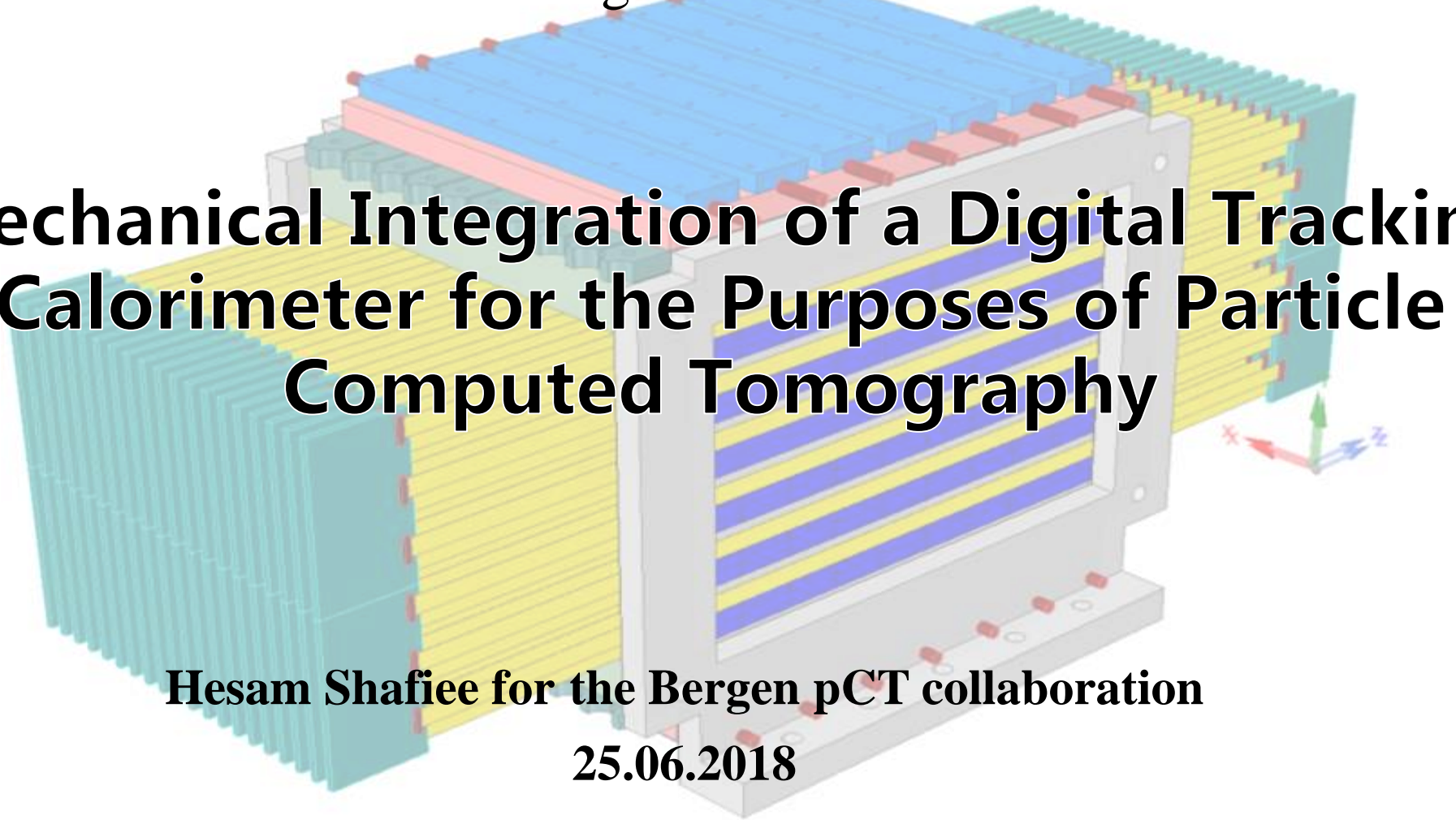


Forum on Tracking Detector Mechanics 2018

Mechanical Integration of a Digital Tracking Calorimeter for the Purposes of Particle Computed Tomography



Hesam Shafiee for the Bergen pCT collaboration

25.06.2018

Outlines:

- ✓ Introduction
- ✓ DTC Mechanical Package challenges (Design Parameters)
- ✓ Stave assembly considerations
- ✓ Creating sensitive area for particle trajectory (One Slab)
- ✓ Full calorimeter structure
- ✓ Simulation results
- ✓ Tracker plates (Front Layer) structure
- ✓ Future Studies

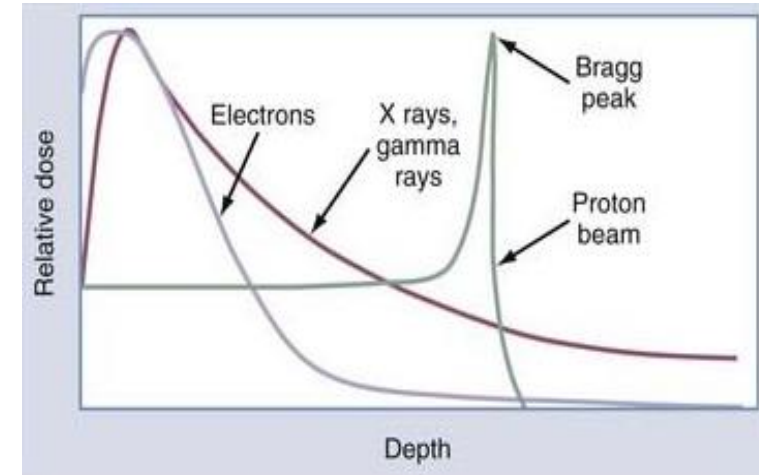
Introduction:

- **Particle therapy:**

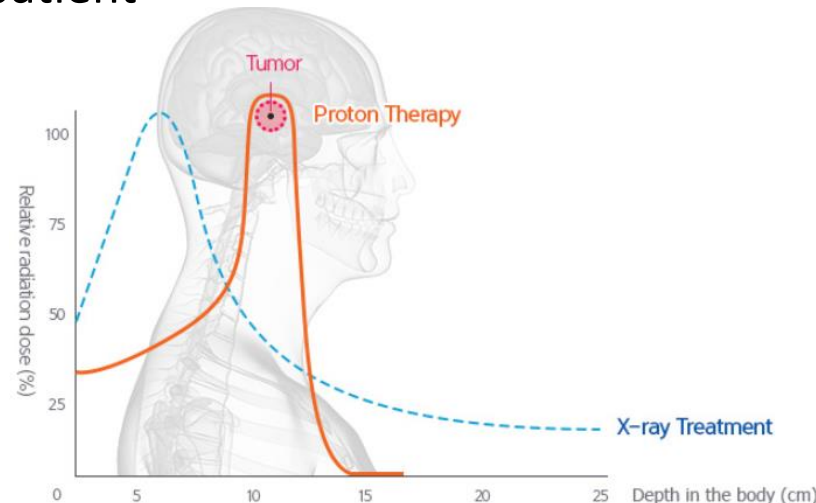
- ✓ Novel method in cancer treatment; irradiation of cancerous tissue with protons and carbon ions

- **Why Proton CT**

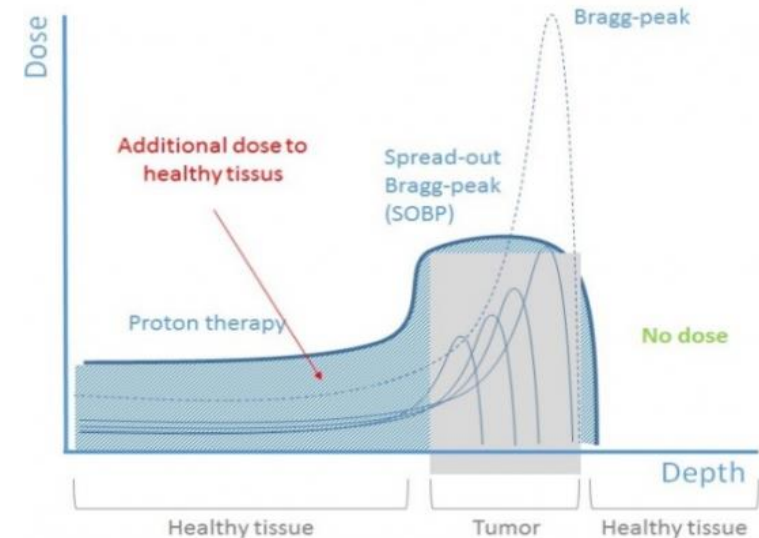
- ✓ Accuracy (Bragg peak)
- ✓ Reducing uncertainties in Bragg peak location (from 1cm to $< 1\text{mm}$)
- ✓ Direct measurement of stopping power instead of deriving it from a normal X-ray CT
- ✓ Reduced dose to healthy tissue
- ✓ Find proton energy after patient



(PHYS231, Roehrich D, 2017)



Samsung Medical Center
(<http://www.samsunghospital.com>)

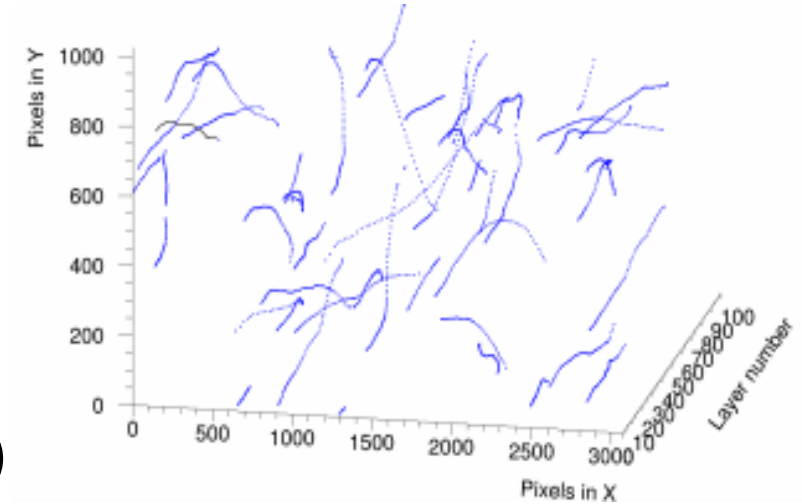


(PHYS231, Roehrich D, 2017)

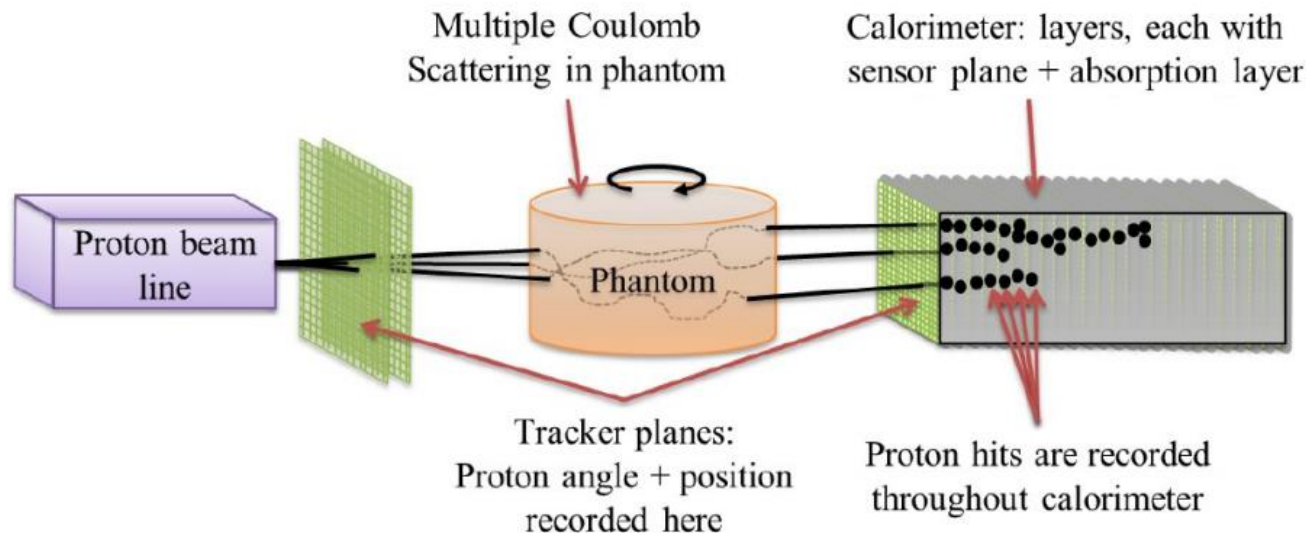
Introduction:

• Proton imaging

- ✓ Tracking proton beams : tracking individual protons through the detector
 - ➔ Estimating path of individual protons
- ✓ Proton CT 3D image reconstruction by:
 - ➔ Finding proton vectors before / after patient
 - ➔ Finding proton energy before / after patient
 - ➔ Energy loss calculation
 - ➔ Repeating for different projections (phantom or device)



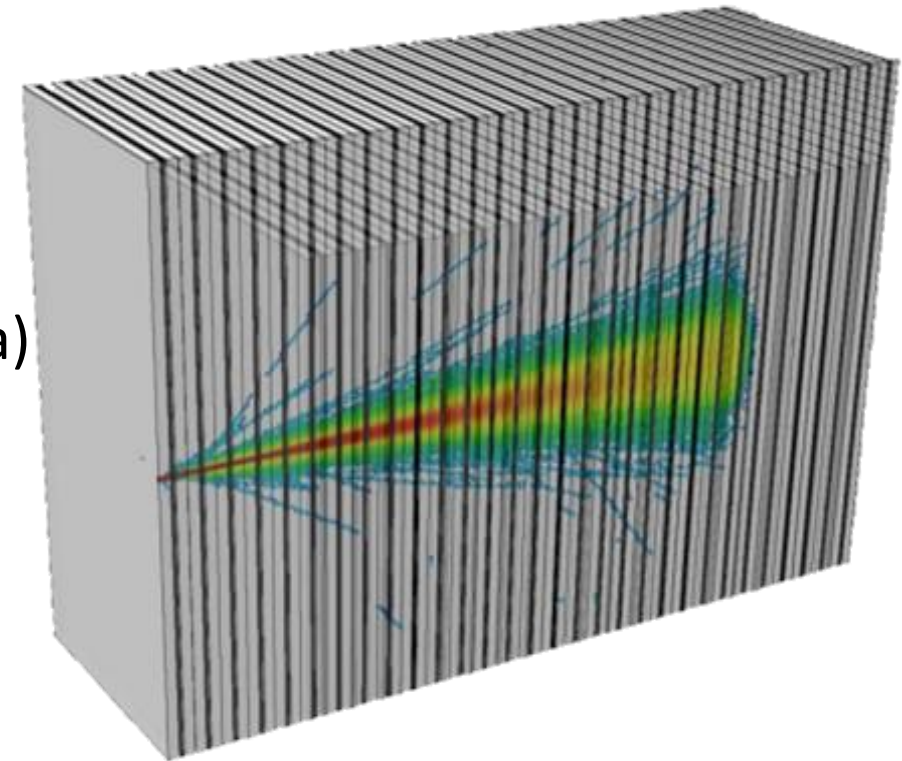
(Pettersen H.E.S., 2017)



(Pettersen H.E.S., 2017)

DTC Mechanical Package

- **Digital Tracking Calorimeter(Design parameters)**
 - ✓ Number of absorber layers and thickness
 - ✓ Material uniformity along proton trajectory
 - ✓ Mechanical stability
 - ✓ Fabrication & manufacturing aspect
 - ✓ Chip & readout electronics (mounting, sensitive area)
 - ✓ Bonding method
 - ✓ Heat transfer & Cooling
 - ✓ Mechanical deformation & errors



(Pettersen H.E.S., 2017)

Digital Tracking Calorimeter (DTC)

- Number of absorber layers for stopping 230MeV protons

- Absorber thickness

- Material:

- ✓ Mechanical properties such as density, hardness, thermal capacity
- ✓ Homogeneity
- ✓ Ionization energy
- ✓ Mechanical integrity, economy and clinical considerations

- Material uniformity along proton trajectory

- ✓ Electrical connectors, wirings
- ✓ Coolant channel
- ✓ Support structure

Absorber thickness	Number of layers
2 mm	~63
3 mm	~45
4 mm	~35
5 mm	~29
6 mm	~25

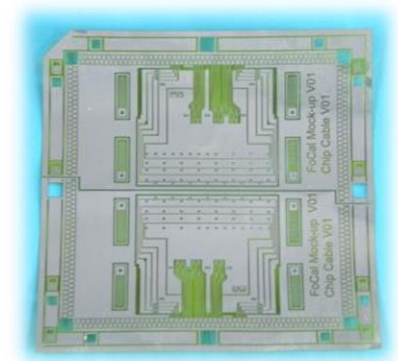


Figure from LTU



Figure from ALICE ITS

Digital Tracking Calorimeter (DTC)

- **Mechanical Stability**

- ✓ Solid & stiff structure
- ✓ Assembly and maintenance reliability
- ✓ No vibration
- ✓ Production feasibility

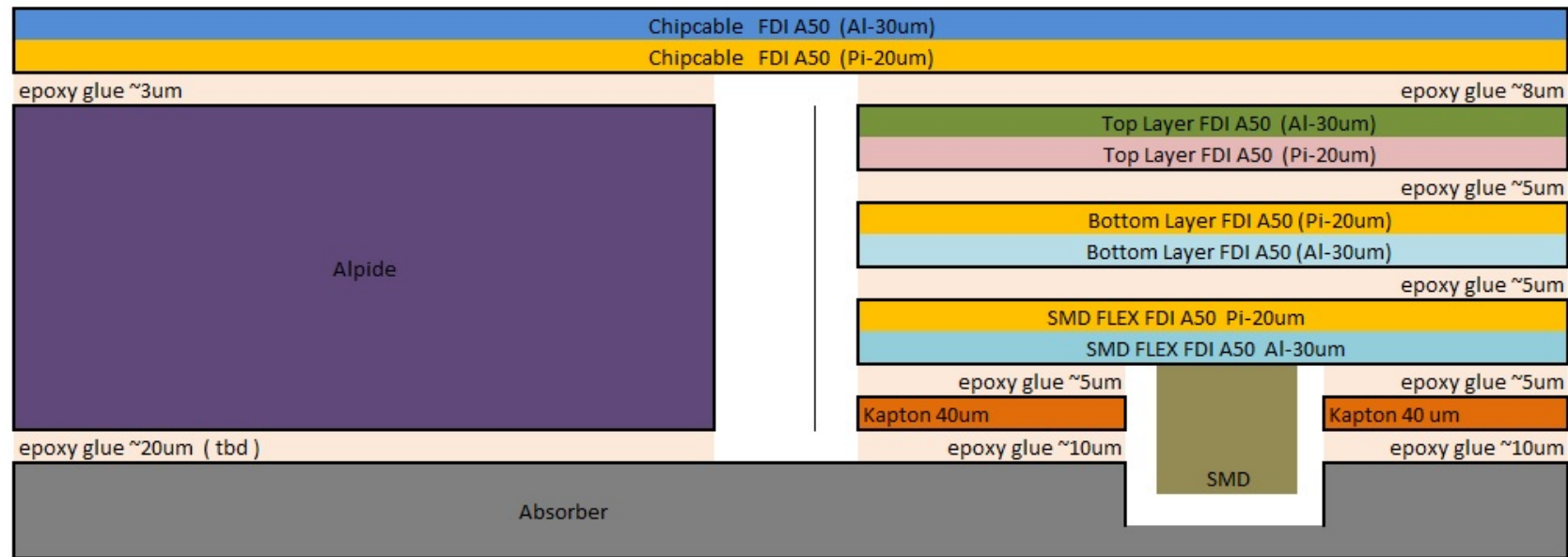
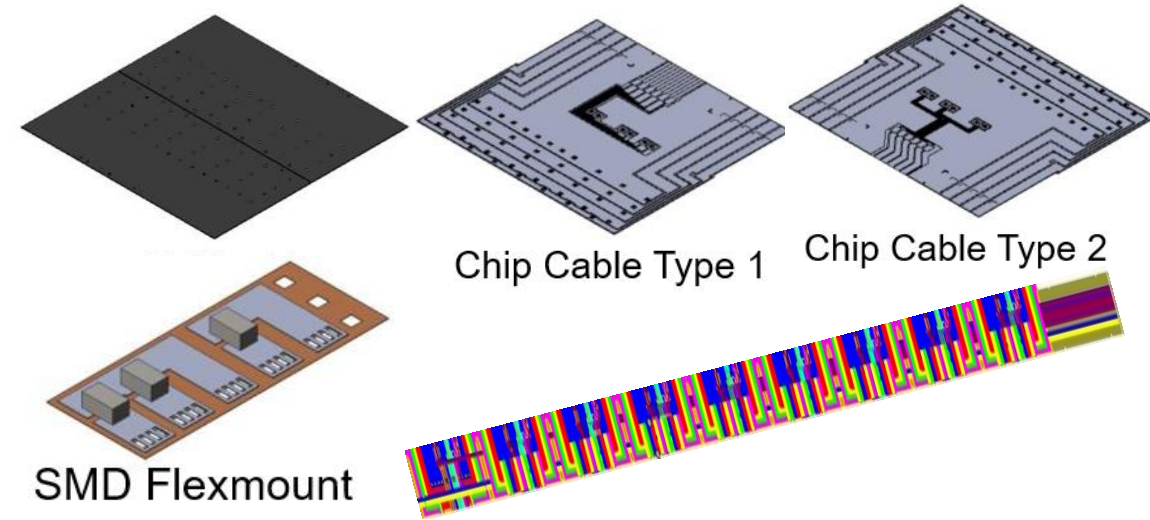
- **Clinical considerations**

- ✓ Working temperature range
- ✓ No poisonous materials
- ✓ Coolant leakage
- ✓ Short circuit

Digital Tracking Calorimeter (DTC)

- Stave assembly of Chip & read-out electronics

- ✓ Chip size = 1.5cm x 3cm
- ✓ Required sensitive area = 18cm x 27cm
- ✓ Space for data readout strip
- ✓ Cooling methods & coolant channel
- ✓ Uniformity



Figures from LTU: "9 Alpide string" & Nikhef " Mock up of Focal slab"

Digital Tracking Calorimeter (DTC)

- Bonding method

Mechanical Connection
Dielectric connection

Ultrasound welding
Glue protection

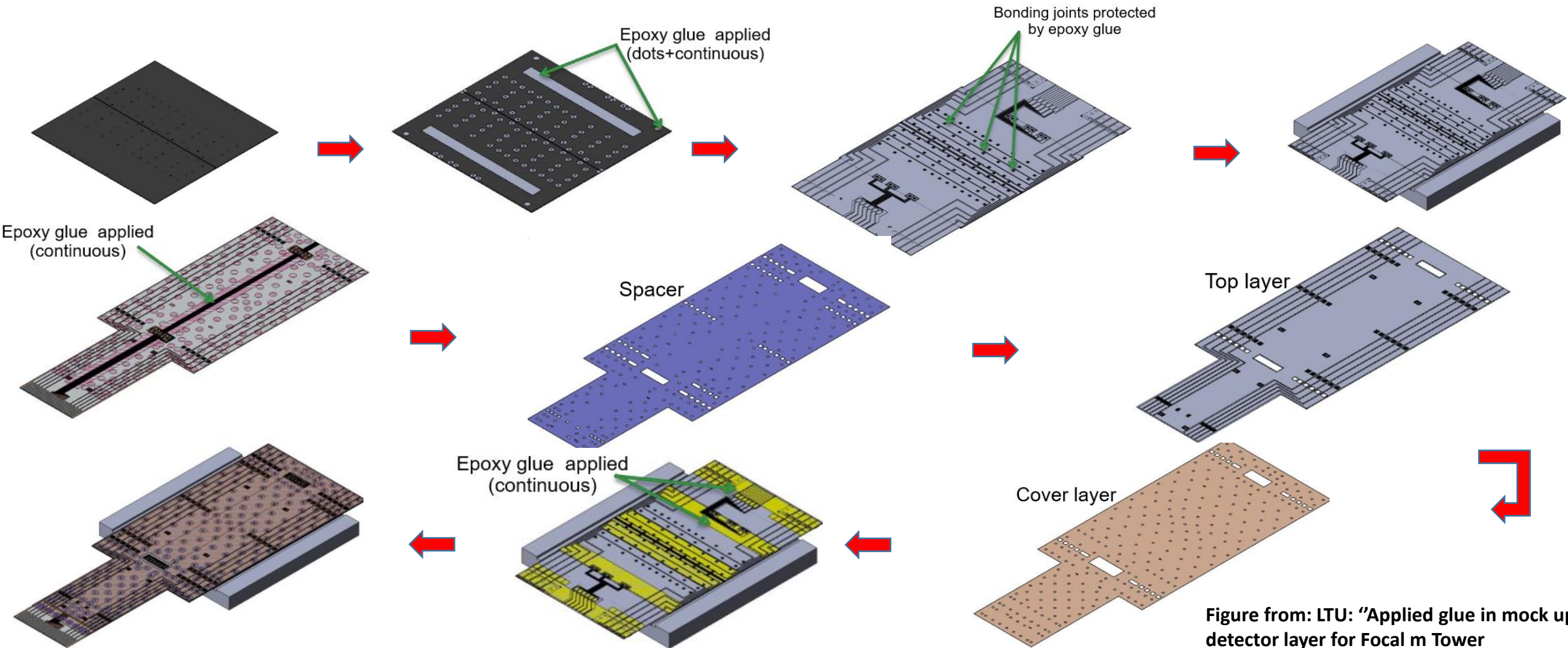


Figure from: LTU: "Applied glue in mock up of detector layer for Focal m Tower"

Digital Tracking Calorimeter (DTC)

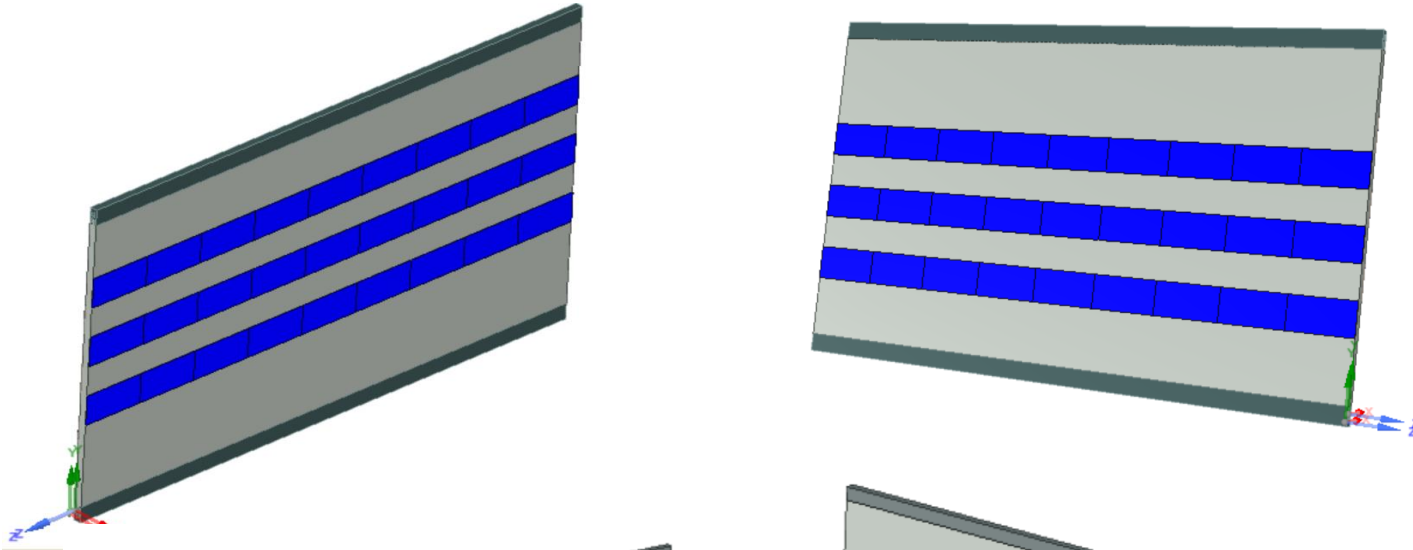
- Sensitive area (placement of chips)

➔ 12 Rows, each with 9 chips side-by-side

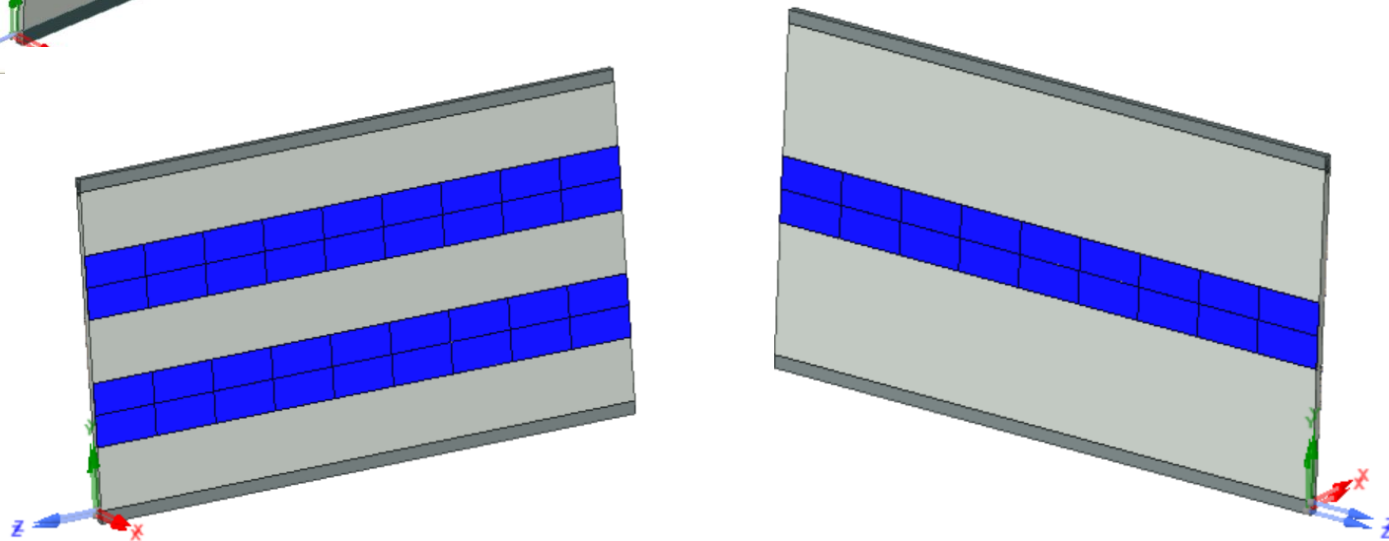
Two Scenarios:



1)

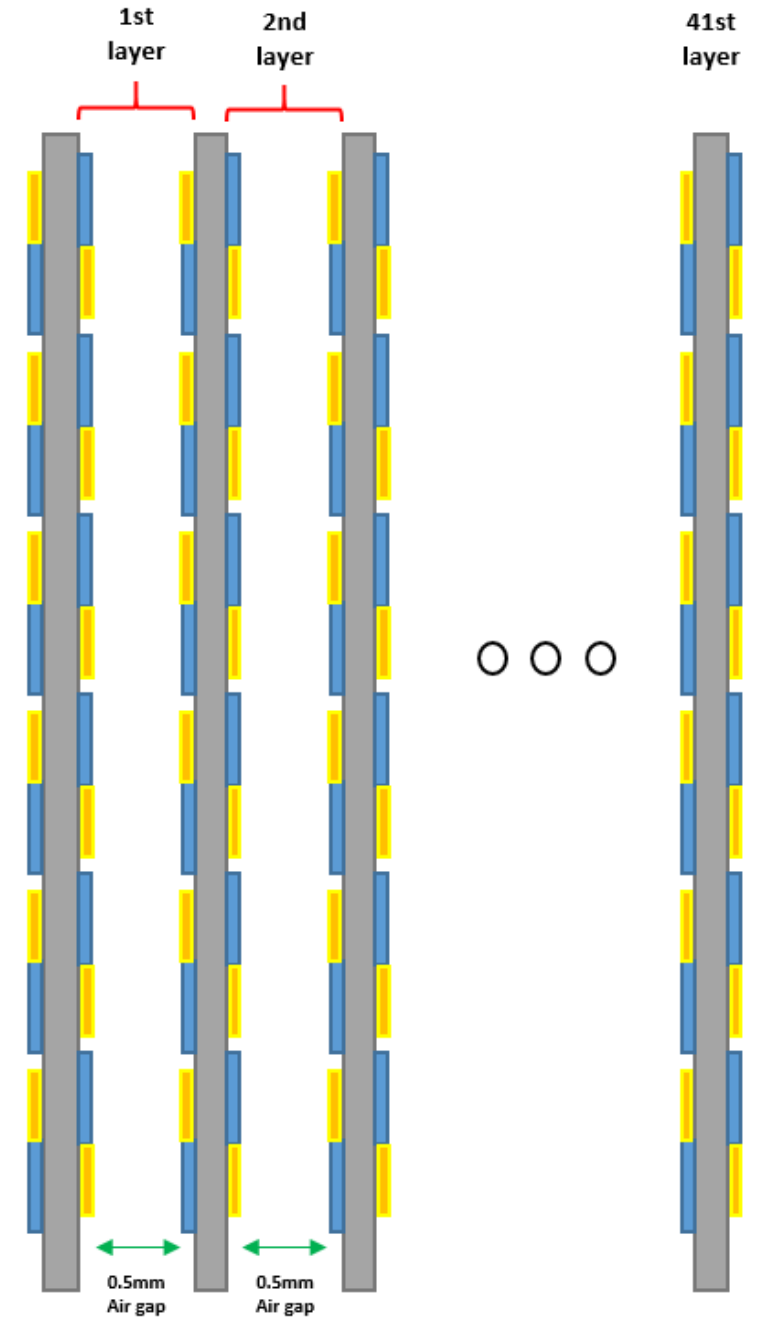
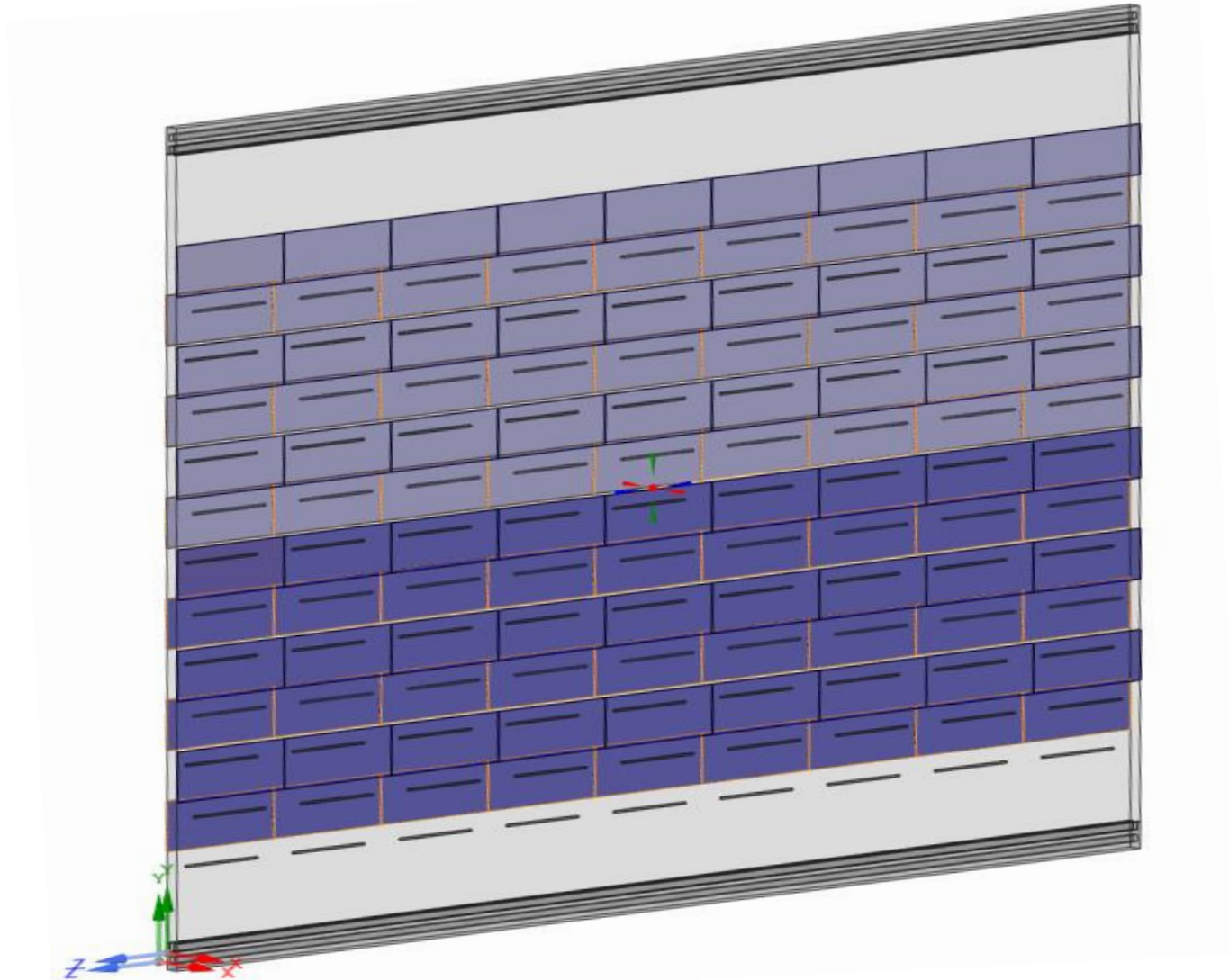


2)

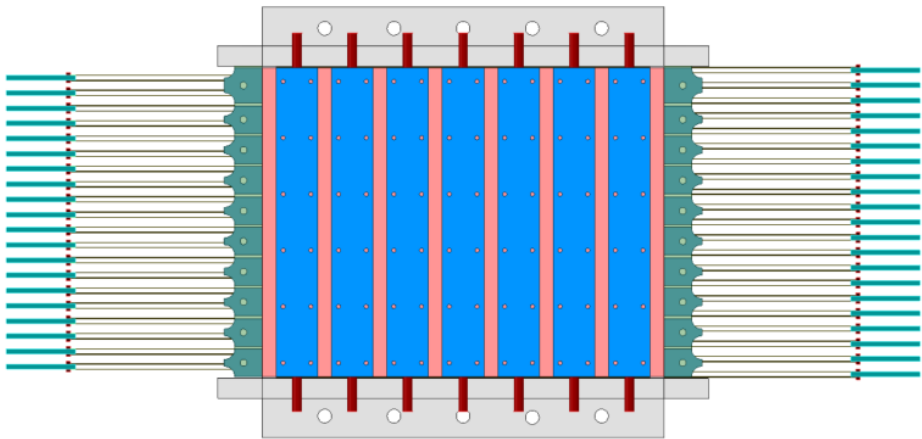
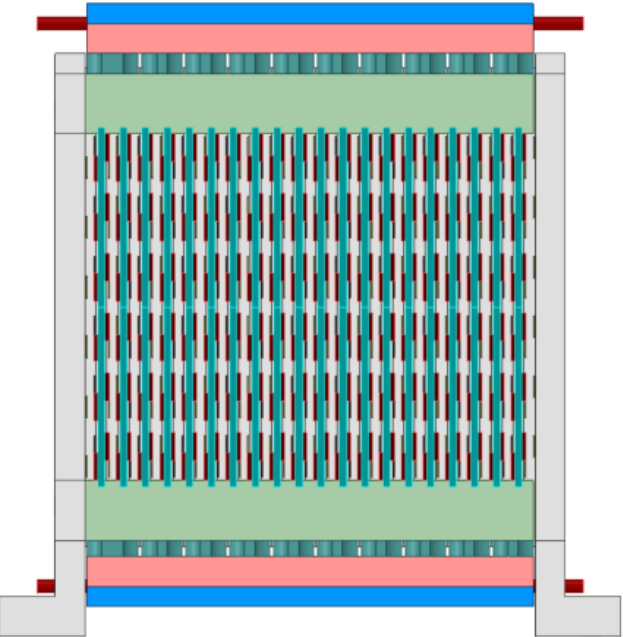
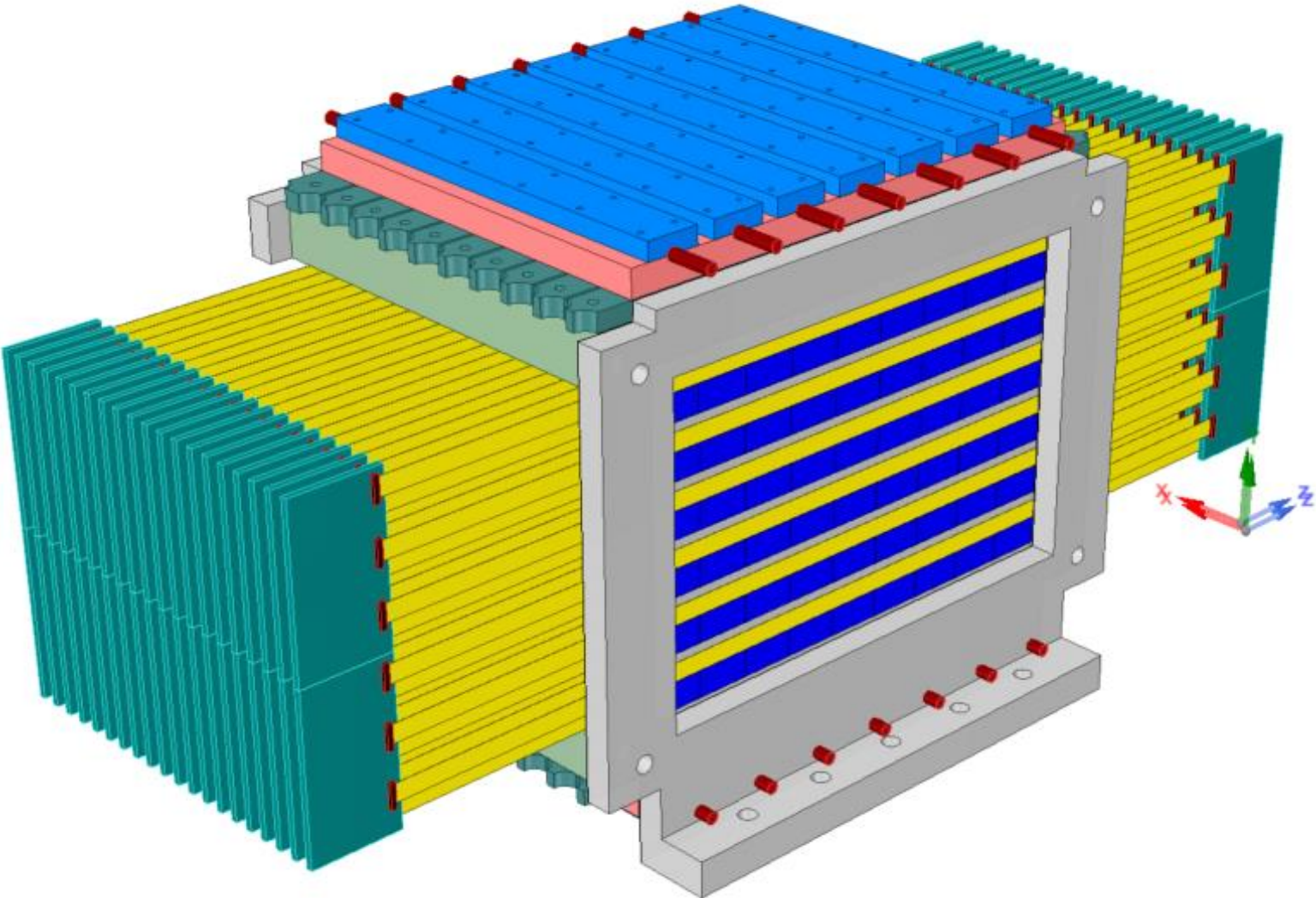


Digital Tracking Calorimeter (DTC)

- Sensitive area (placement of chips):
 - ➔ Temperature distribution (FEM study)
 - ➔ Using both sides of absorber

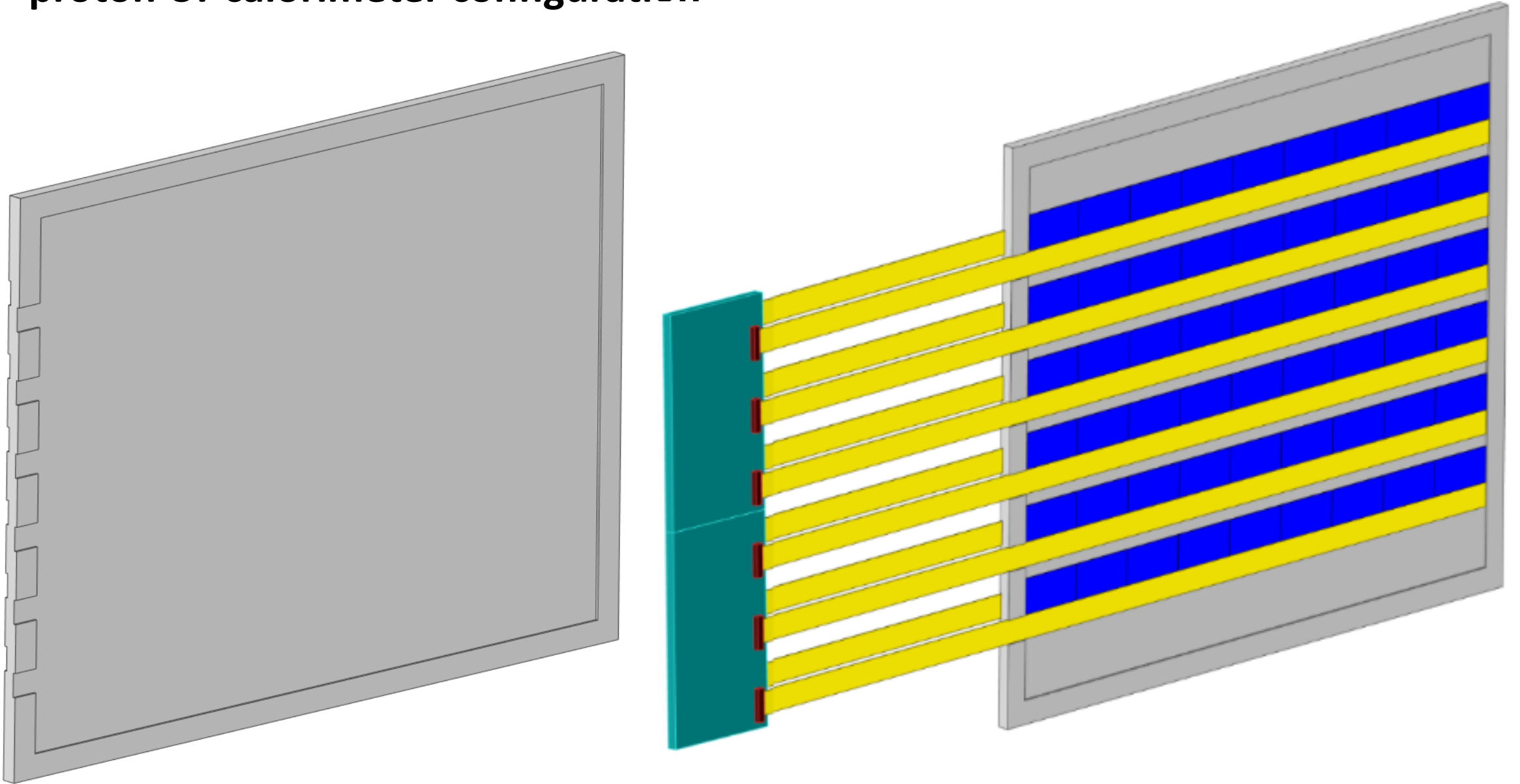


Digital Tracking Calorimeter (DTC)



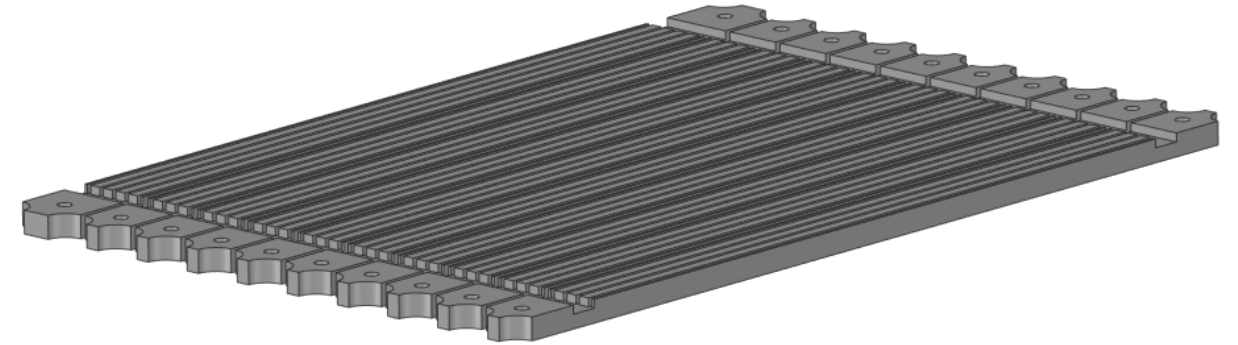
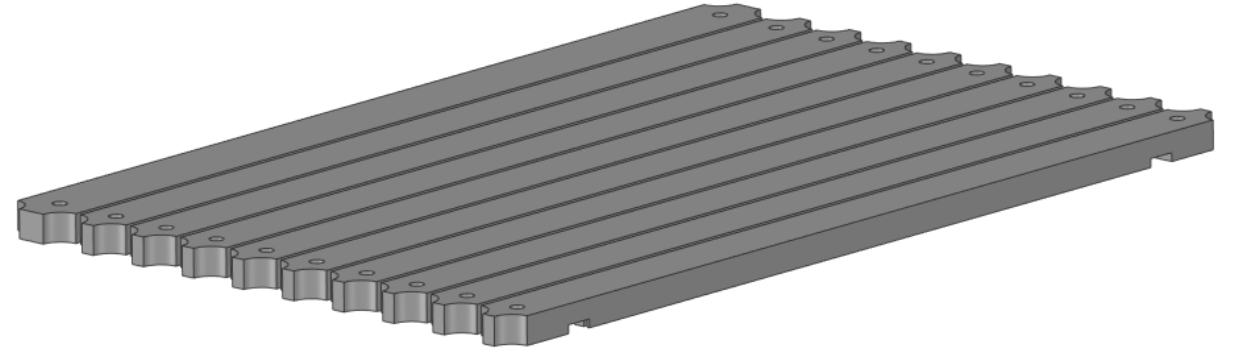
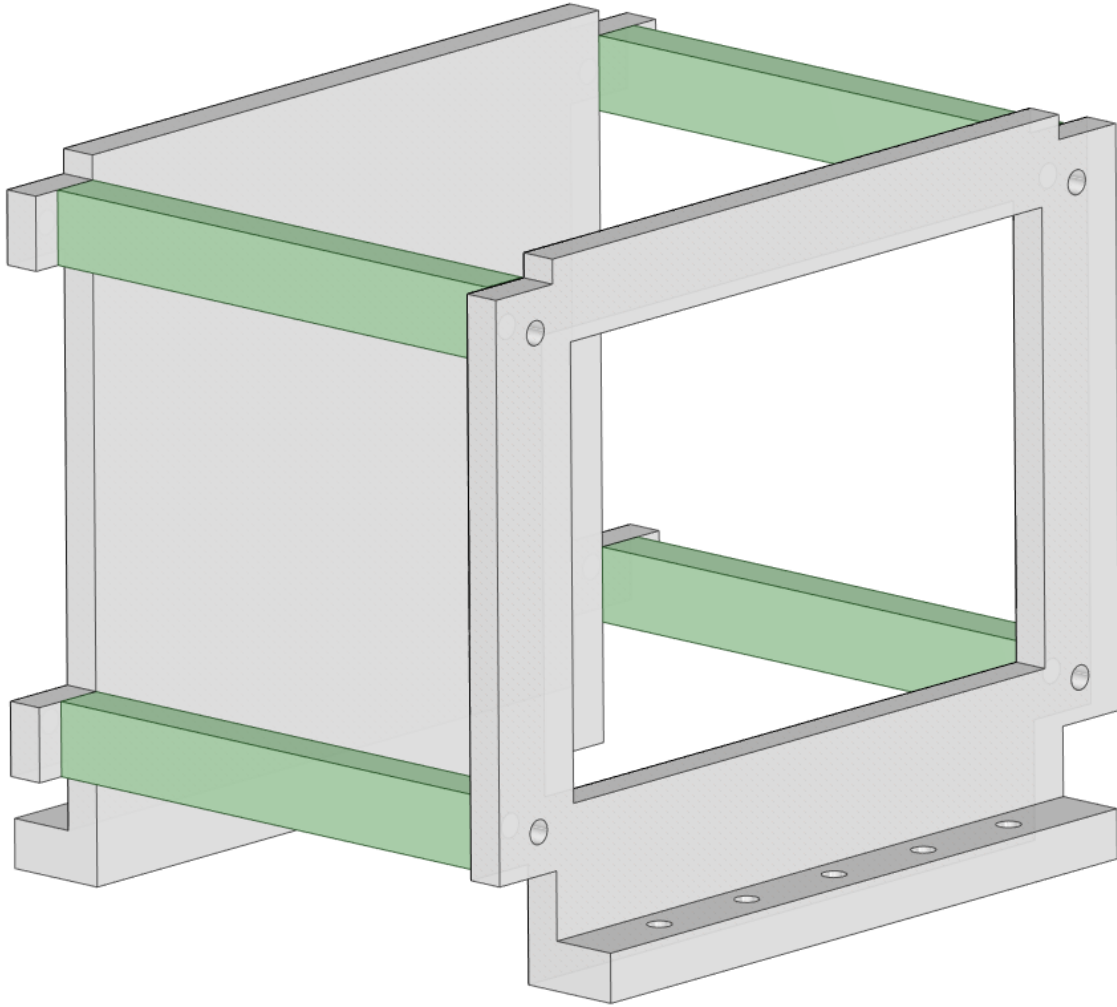
Digital Tracking Calorimeter (DTC)

- proton CT calorimeter configuration



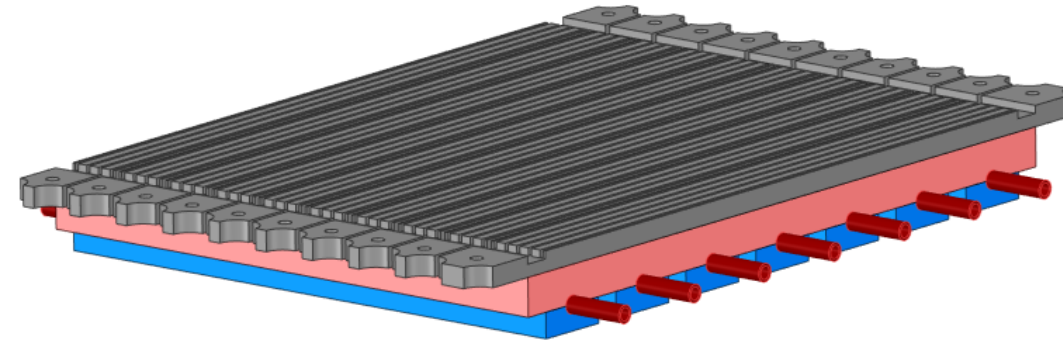
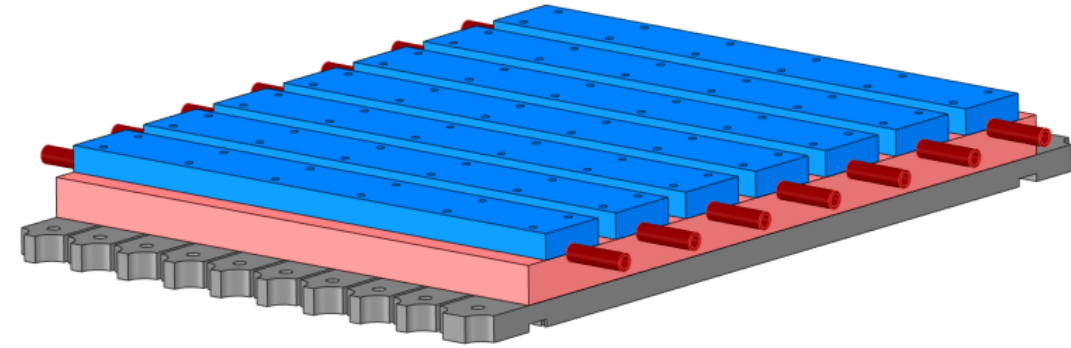
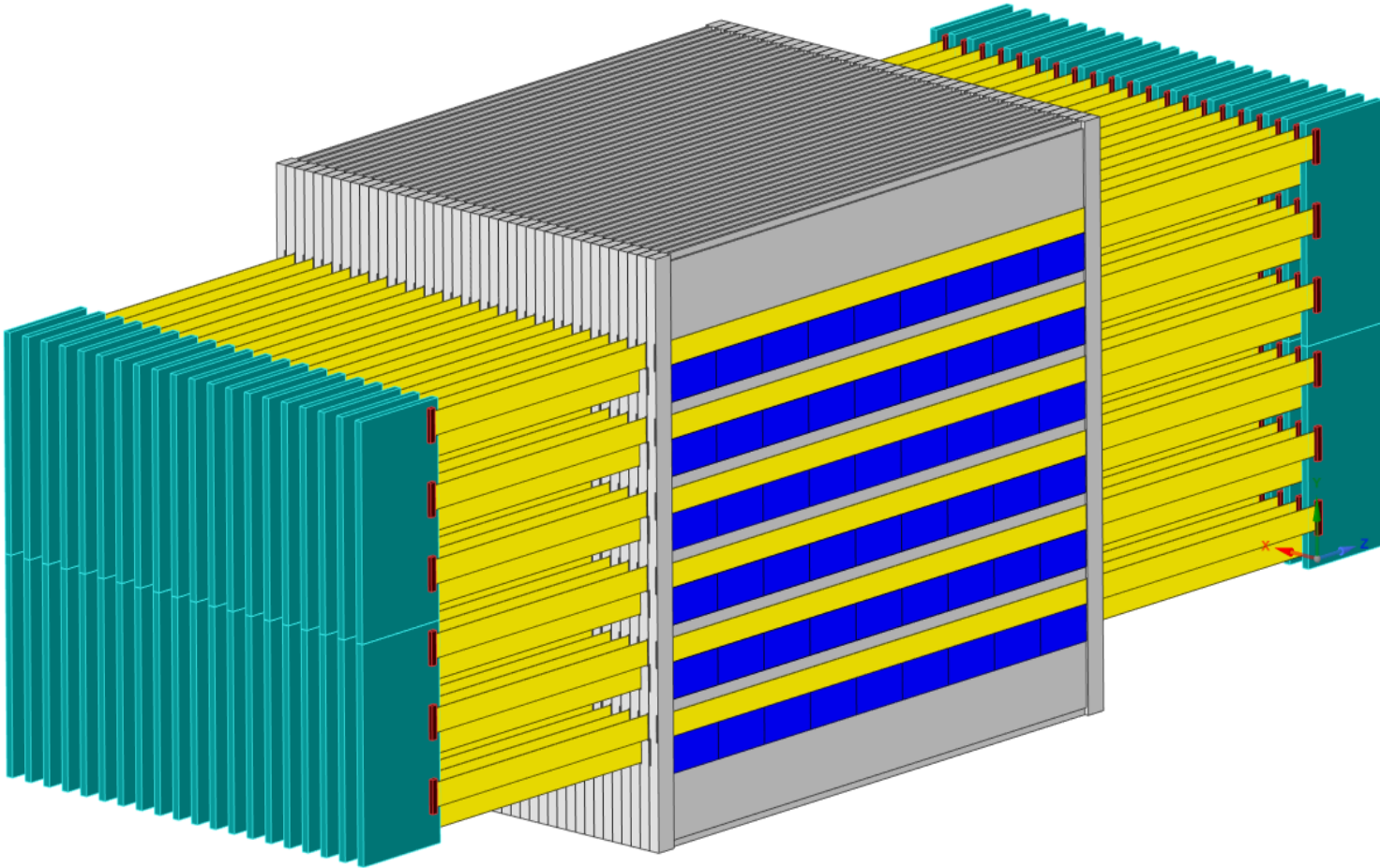
Digital Tracking Calorimeter (DTC)

- proton CT calorimeter configuration



Digital Tracking Calorimeter (DTC)

- proton CT calorimeter configuration



Digital Tracking Calorimeter (DTC)

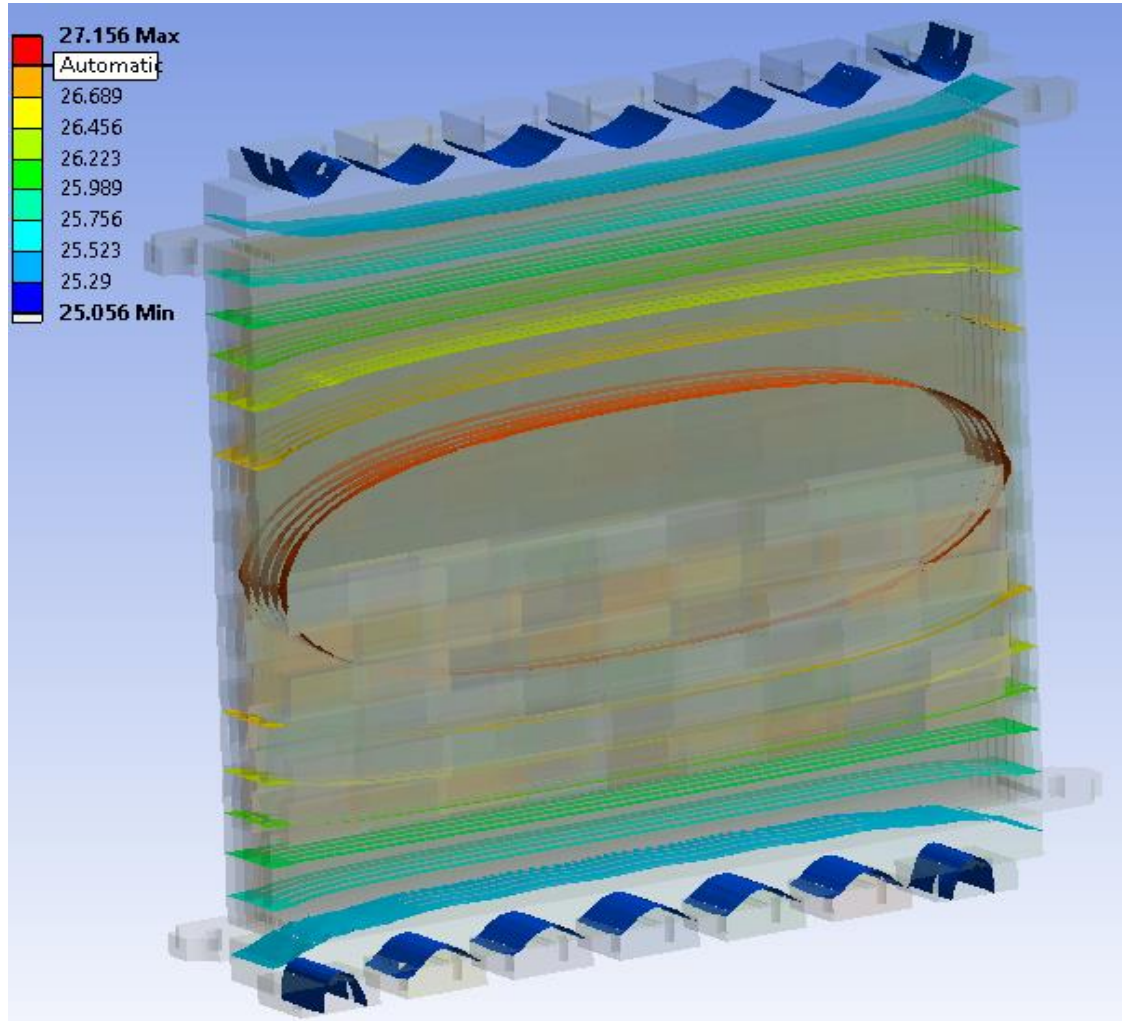
- Simulation result for 5 stack layers pack

➔ Free convection

➔ 50 mW/Cm2 heat generation

Temperature distribution(C)

Max ~ 26.7°C

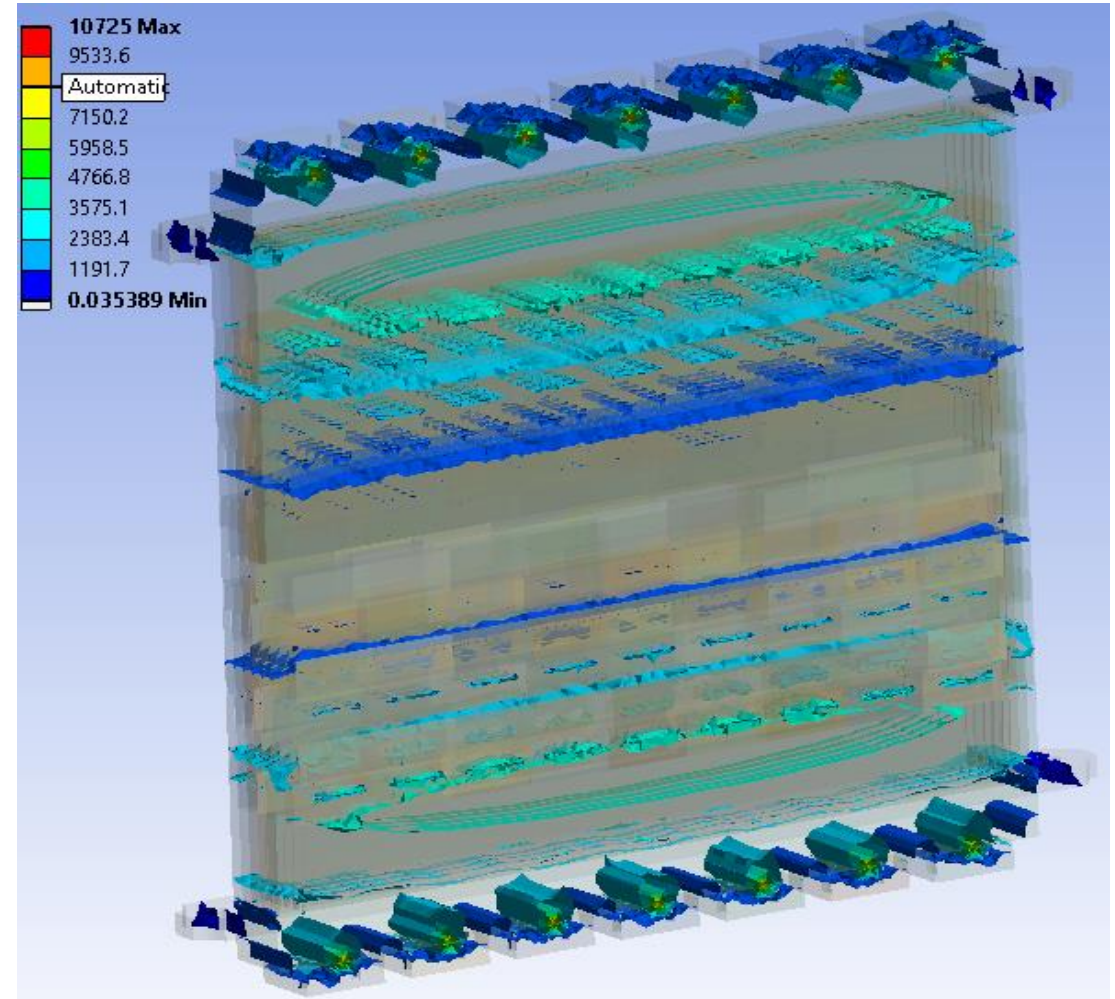


➔ Laminar water cooling(T=5°C, V=1m/s)

➔ Ambient Temperature 22

Heat Flux (W/m2)

Max ~ 14828 W/m2



Digital Tracking Calorimeter (DTC)

- Simulation result for 5 stack layers pack

➔ free convection

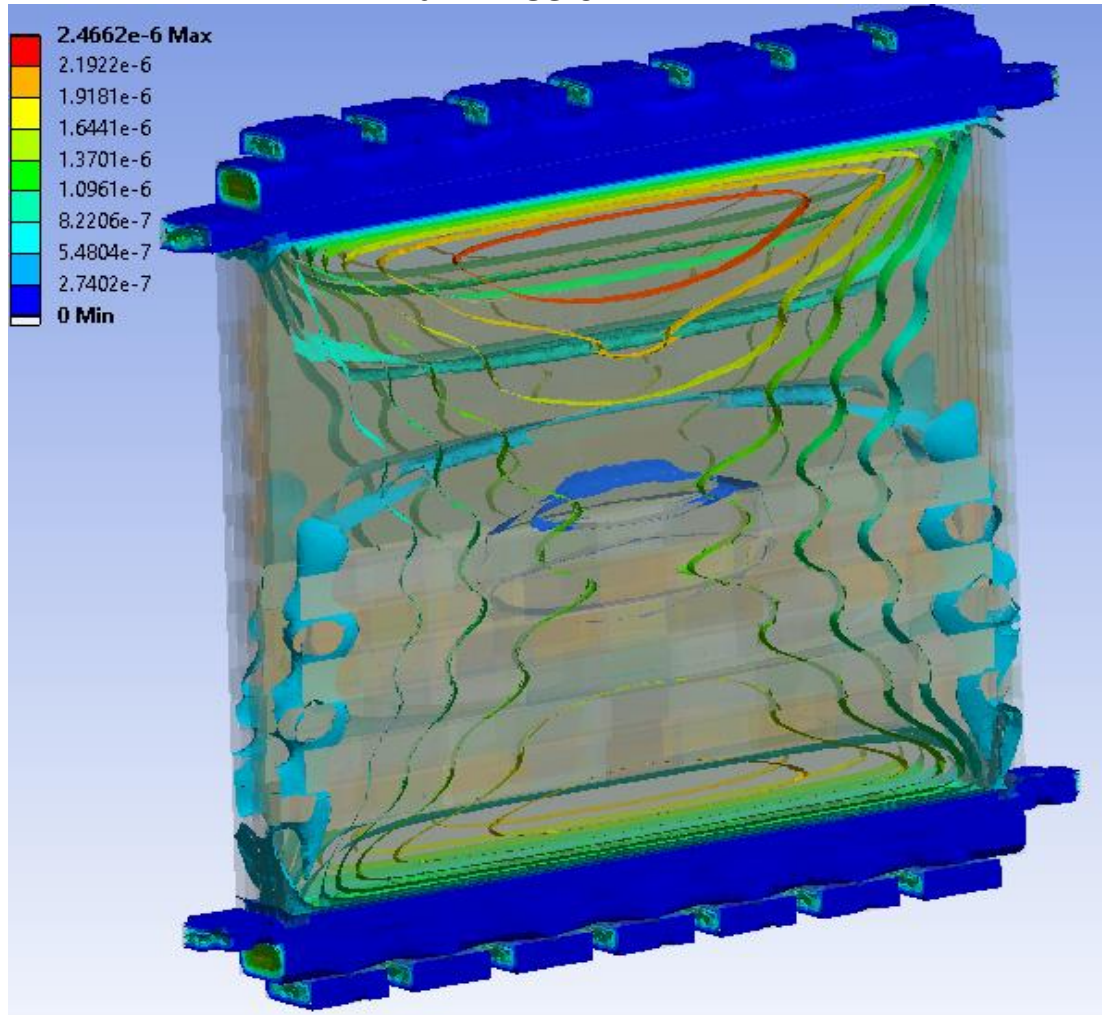
➔ 50 mW/Cm2 heat generation

➔ Laminar water cooling ($T=5^{\circ}\text{C}$, $V=1\text{m/s}$)

➔ Ambient Temperature 22

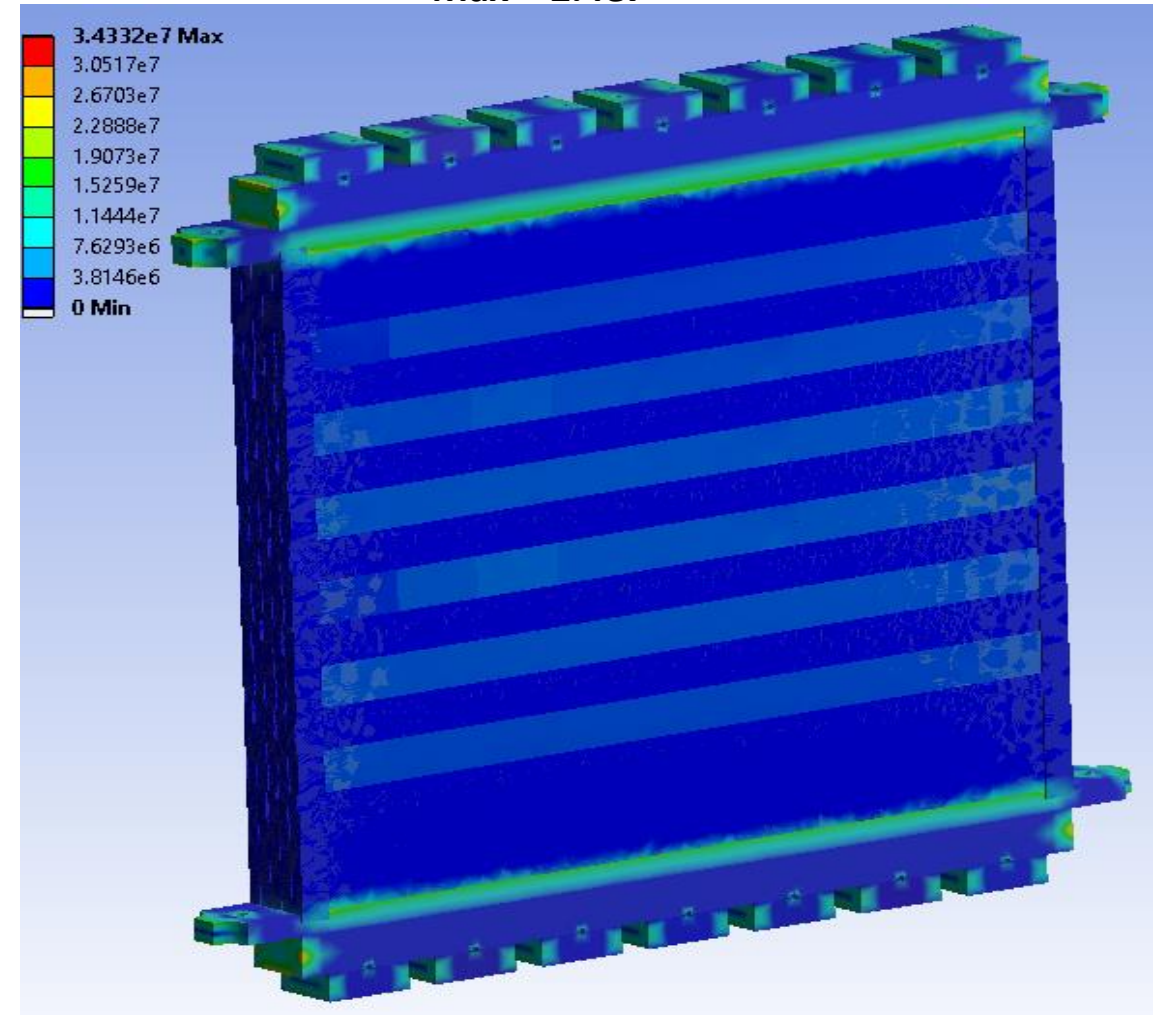
Total Deformation(m)

Max ~ $1.8\text{e-}6$ m



Equivalent Stress(Pa)

Max ~ $2.4\text{e}7$



Digital Tracking Calorimeter (DTC)

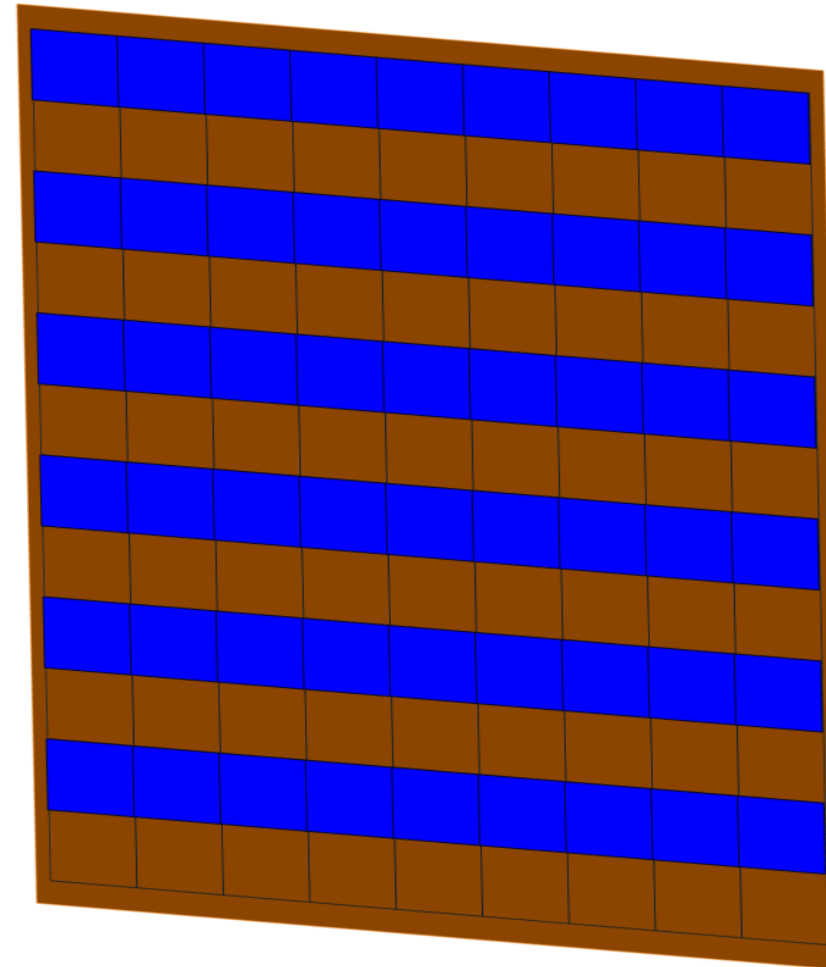
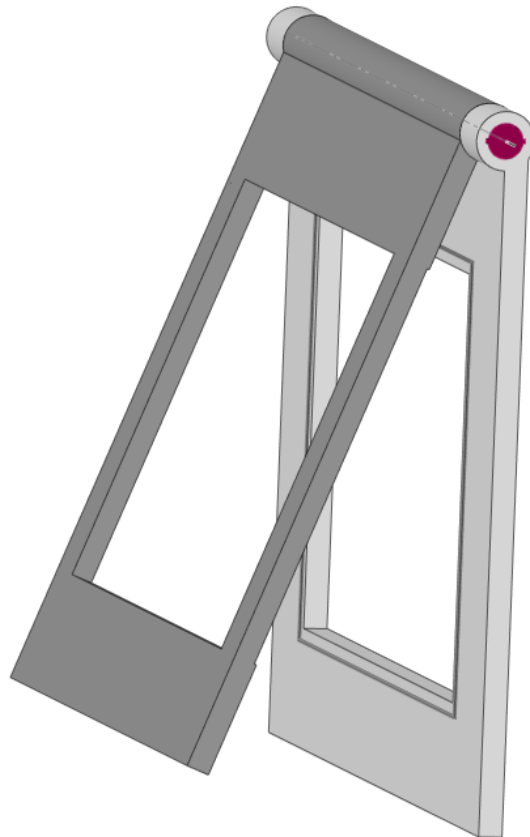
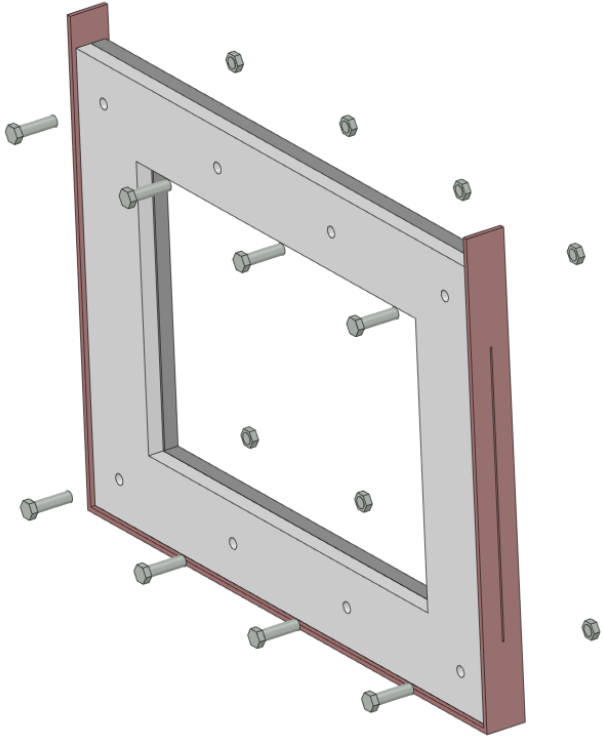
- Tracker Plates (Front layers)

➔ Minimize multiple scattering

➔ Mechanical stiffness, stability, integrity

➔ Assembly & fabrication challenge

➔ Cooling challenge



Al Thickness = $200\ \mu\text{m}$
Electronics = $253\ \mu\text{m}$
Total $\sim 0.5\ \text{mm}$

Digital Tracking Calorimeter (DTC)

Future Studies:

- ➔ Integrity & Reliability of front tracker layers:
 - Mechanical stability
 - Cooling
 - Protection

- ➔ Detectore Coolant study:
 - intensive heat transfer methods (Fluid Mechanics -CFD-)
 - Humidity & ventilation solution
 - Stave in plate heat transfer (Bonding, Thermal contact resistance)

- ➔ Data readout developement

- ➔ Sensitivity study of electronic layer arrangement

- ➔ Deformation analysis (Operational & accidental) and effect imaging accuracy

Thank You