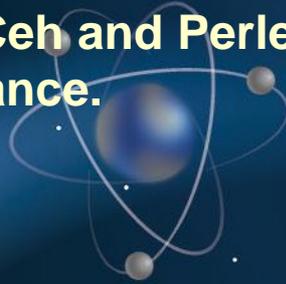
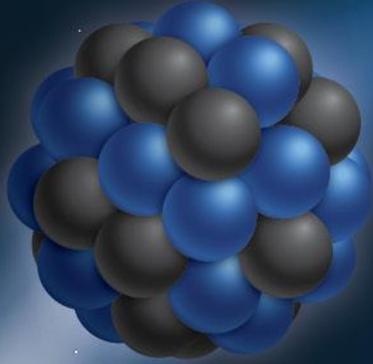


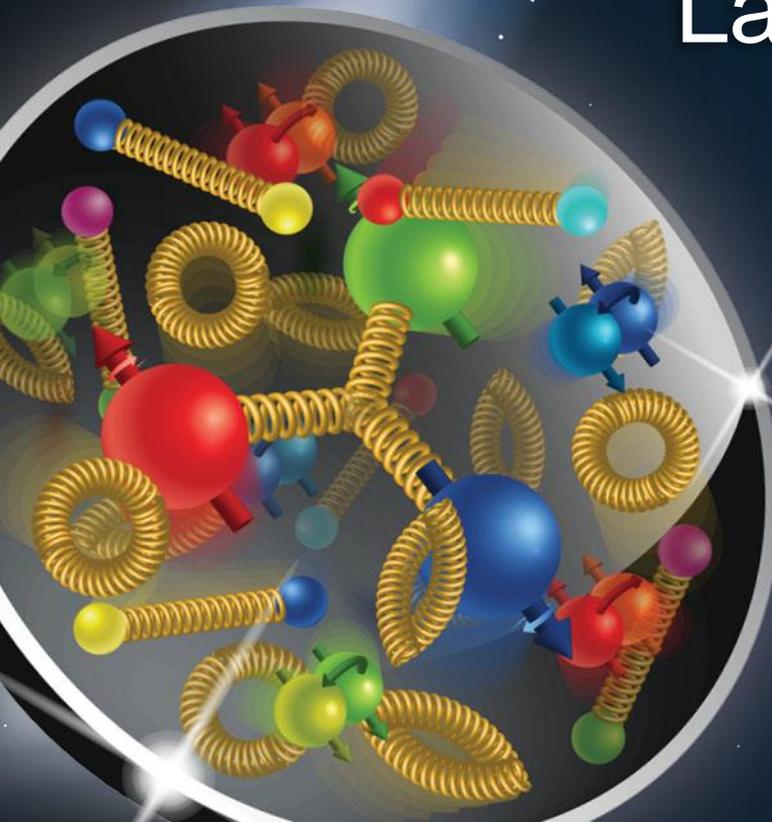
Electrons for the LHC - LHeC/ FCCeh and Perle Workshop  
27 – 29 June 2018, LAL Orsay, France.



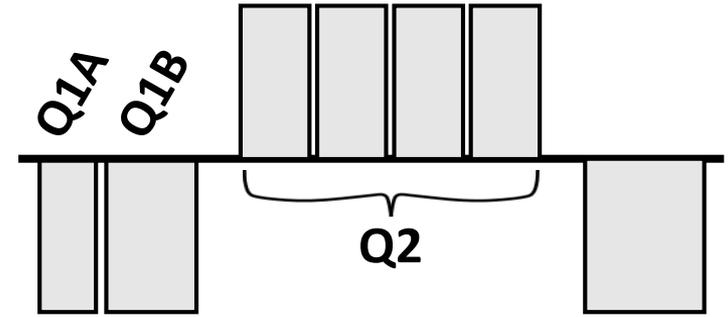
# Latest Developments and Progress on the IR Magnet Design

Brett Parker, BNL/SMD

Electron Ion Collider – eRHIC



# Presentation Outline



- Summarize the need for a baseline change; introduce superconducting self-contained coil concept.
- For Q1A / Q1B achieve minimum  $d_{\min}$  using a slotted quadrupole symmetric yoke (control field outside coil).
- For Q2 maximize external, field-free region by using an active shield coil (i.e. brute force kill field outside coil).
- Briefly report on high field ( $\text{Nb}_3\text{Sn}$ ) R&D on an actively shielded coil structure for an EIC quad (Fast Track Test).

# Recent Progress on IR Magnets

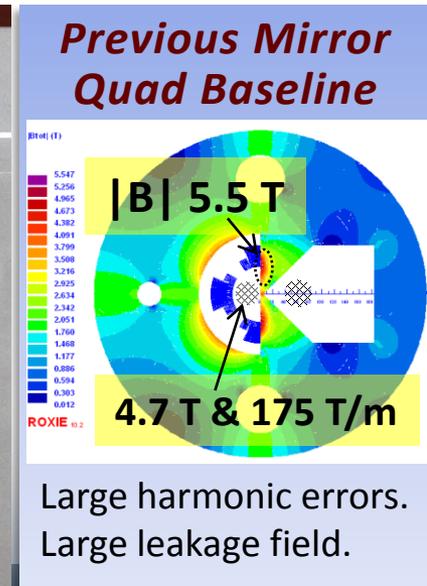
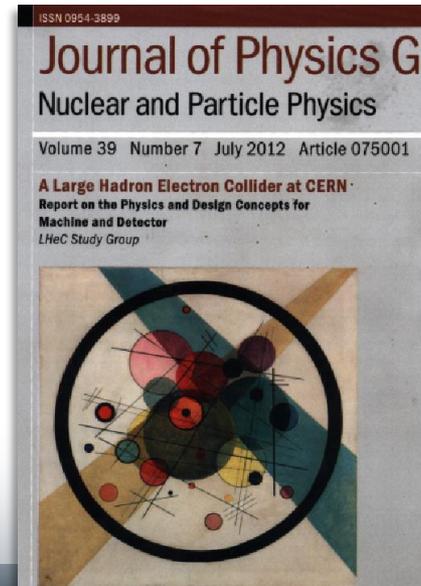
In preparation for the present meeting we revisited the design concepts for the first few LHeC IR quads during a two week period at CERN, May 2018. See:

<https://indico.cern.ch/event/727278/>

<https://indico.cern.ch/event/731311/>



- The **mirror quadrupole** concept shown to the right (from the 2012 design report) **is not viable**.
- Large-angle synchrotron radiation (synrad) from separation dipole should pass further from IP in order to **minimize synrad albedo background**; i.e. introduce **yoke "slots"** not "round holes."
- Here we report on two magnet design concepts that use **self contained superconducting coils** to deal with IR design optimization challenges.



# Self-Contained Coil Assumptions\*

Outer cooling & protective structure

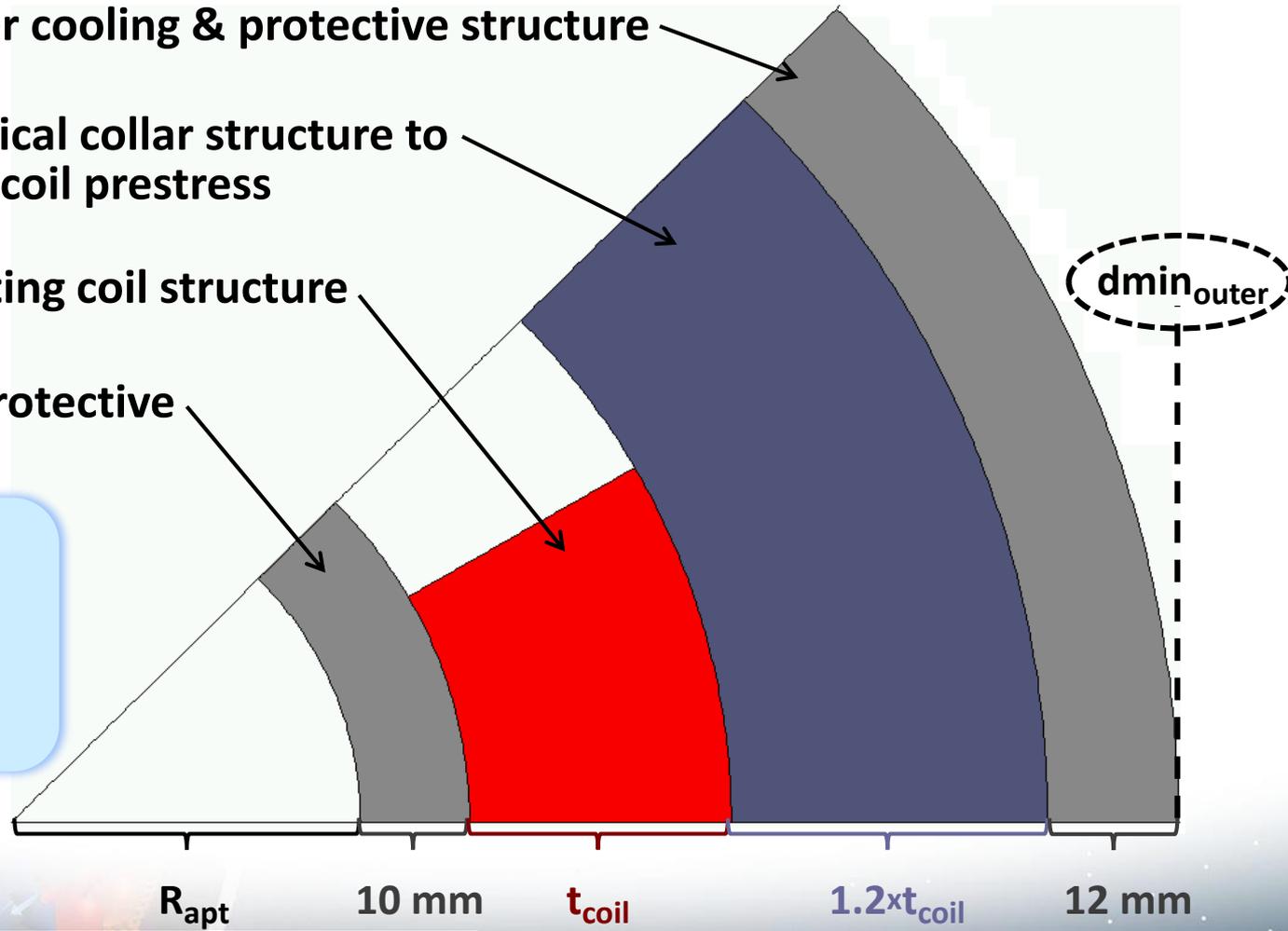
Mechanical collar structure to provide coil prestress

Superconducting coil structure

Inner cooling & protective structure

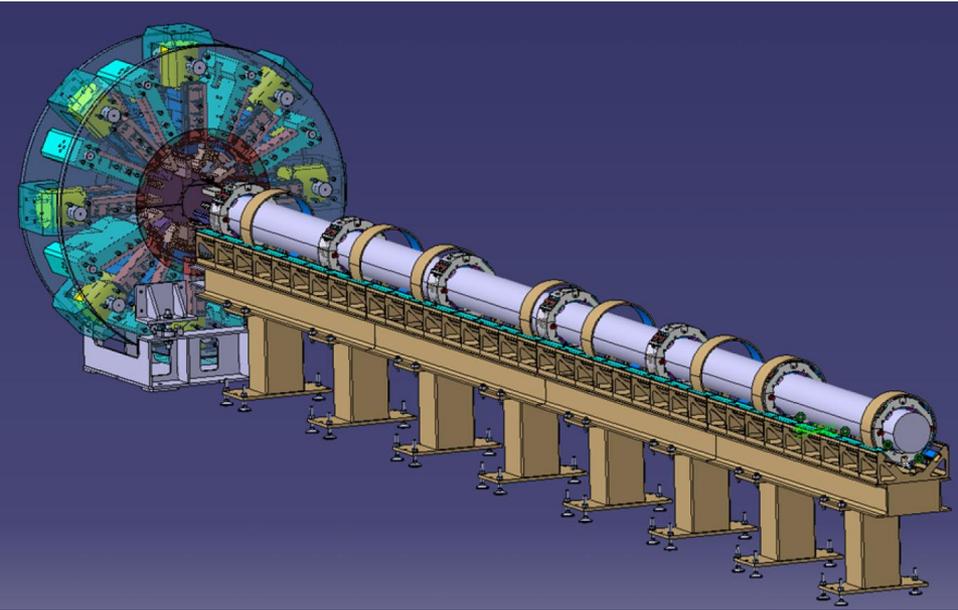
$d_{min\_outer}$

- $R_{apt}$  from optics
- $t_{inner}$  by assumption
- $R_{coil}$  from  $R_{apt} + t_{inner}$
- gradient from optics
- $t_{coil}$  from gradient and  $R_{coil}$
- $t_{collar}$  from  $1.2 \times t_{coil}$
- $t_{outer}$  by assumption
- $d_{outer}$  is the net buildup



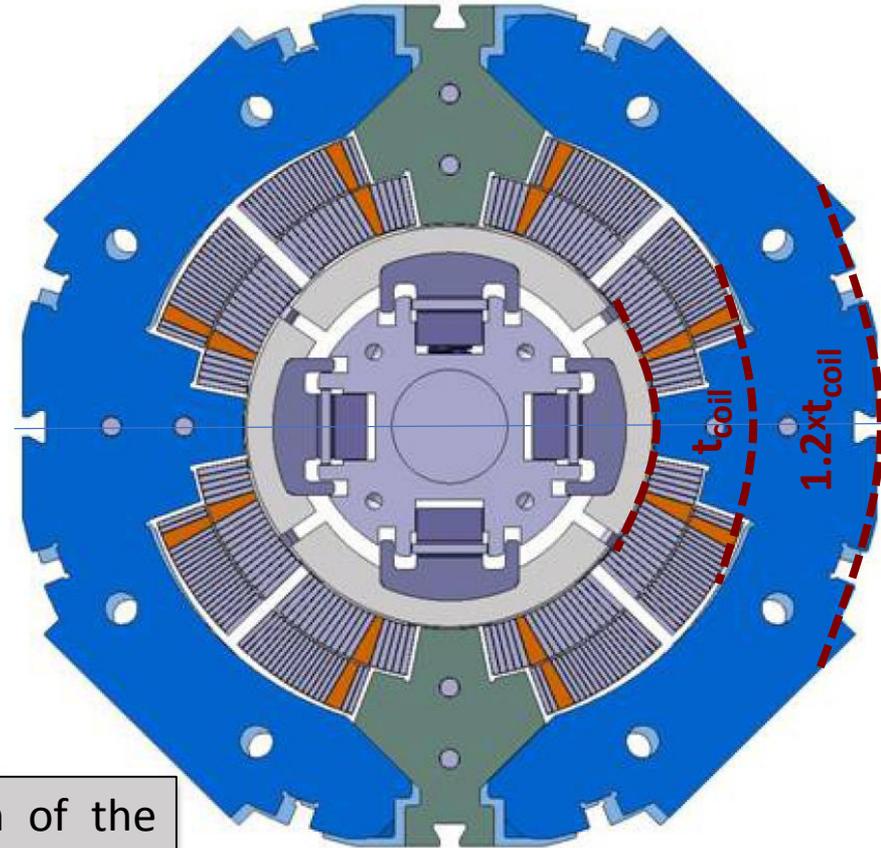
\*Assumptions for minimum practical thickness.

# How to Make a Self-Contained Coil.



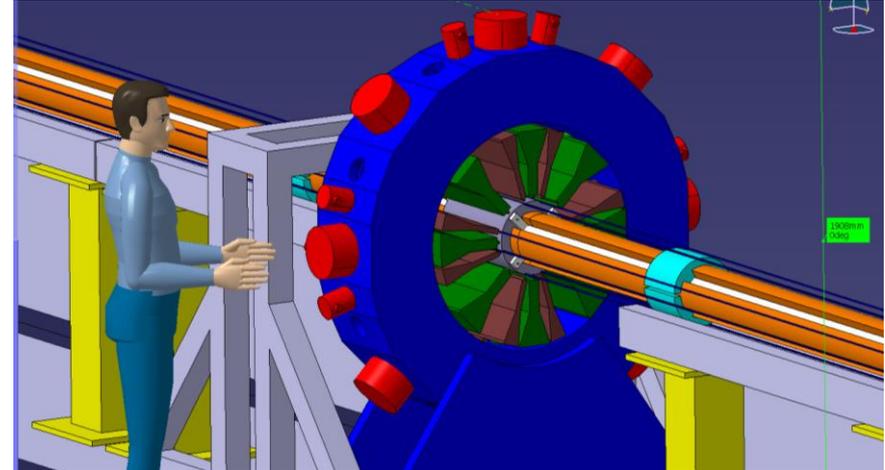
Artist's view of the horizontal collaring press with a coil-support bench.

Spring-loaded, collapsible assembly mandrel with collar pack position prior to collaring.

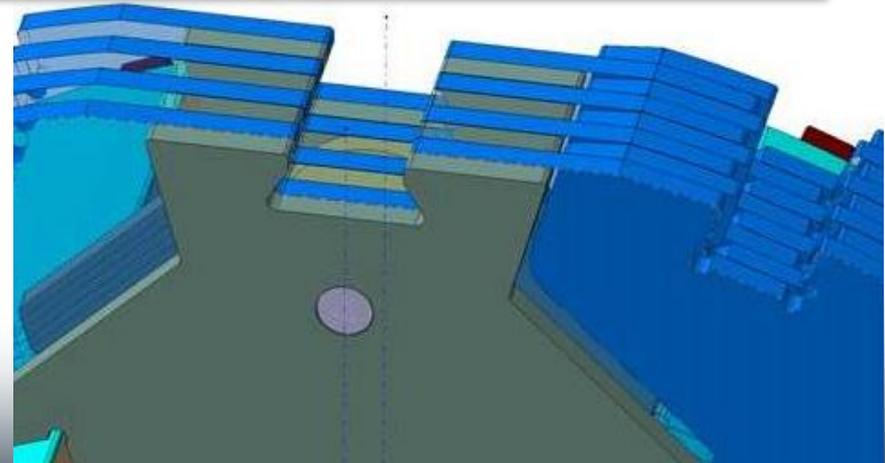


S. Russenschuck, for WP-6 project team, "Design of the Inner Triplet Magnets for a Luminosity Upgrade of the LHC."

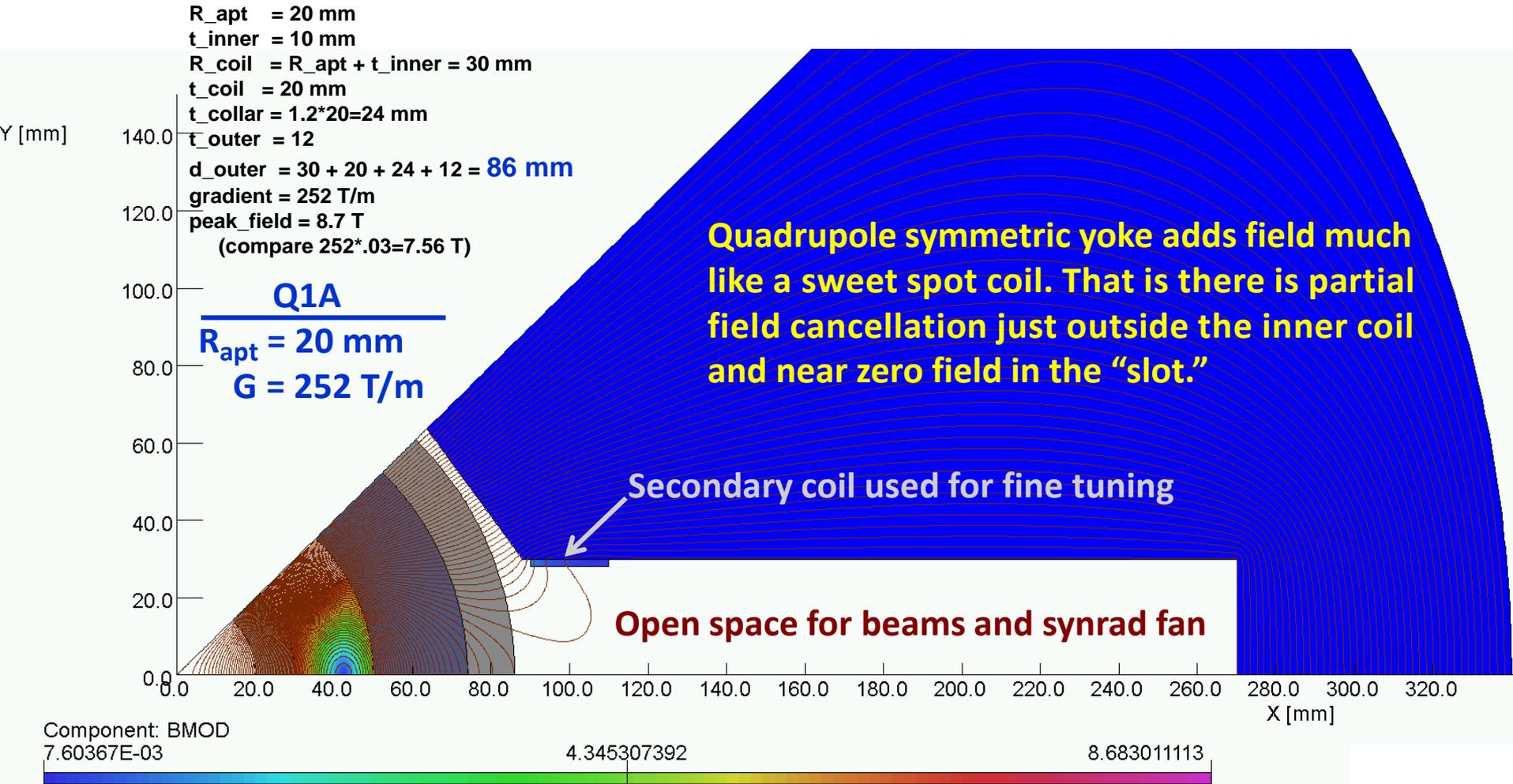
# How to Make a Self-Contained Coil.



**Self locking collars constrain the coil structure and provide needed prestress.**

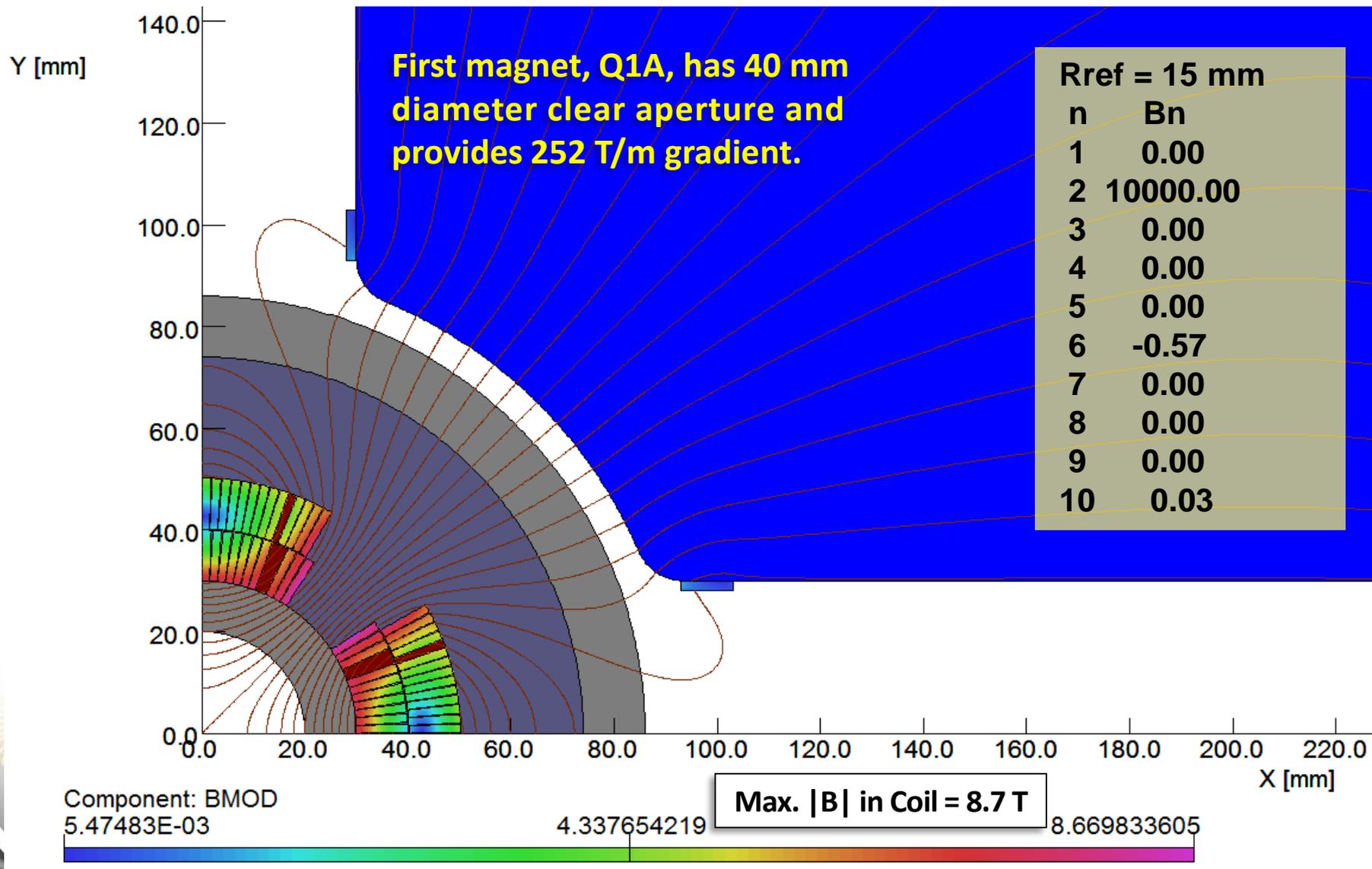


# Self-Contained Coil Plus Quad Yoke\*



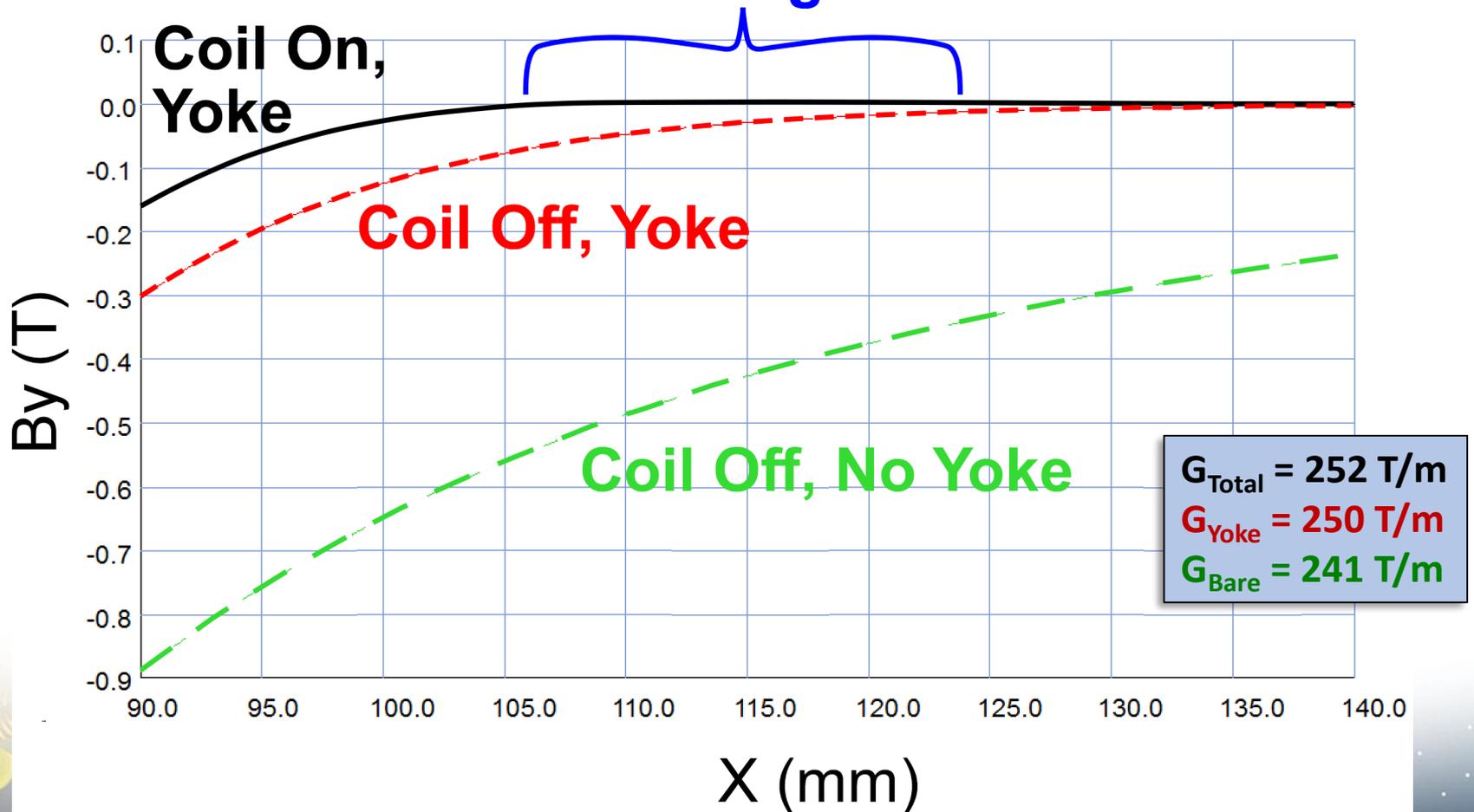
\*Concept discussed at May 2018 CERN meeting.

# Self-Contained Coil Plus Quad Yoke.

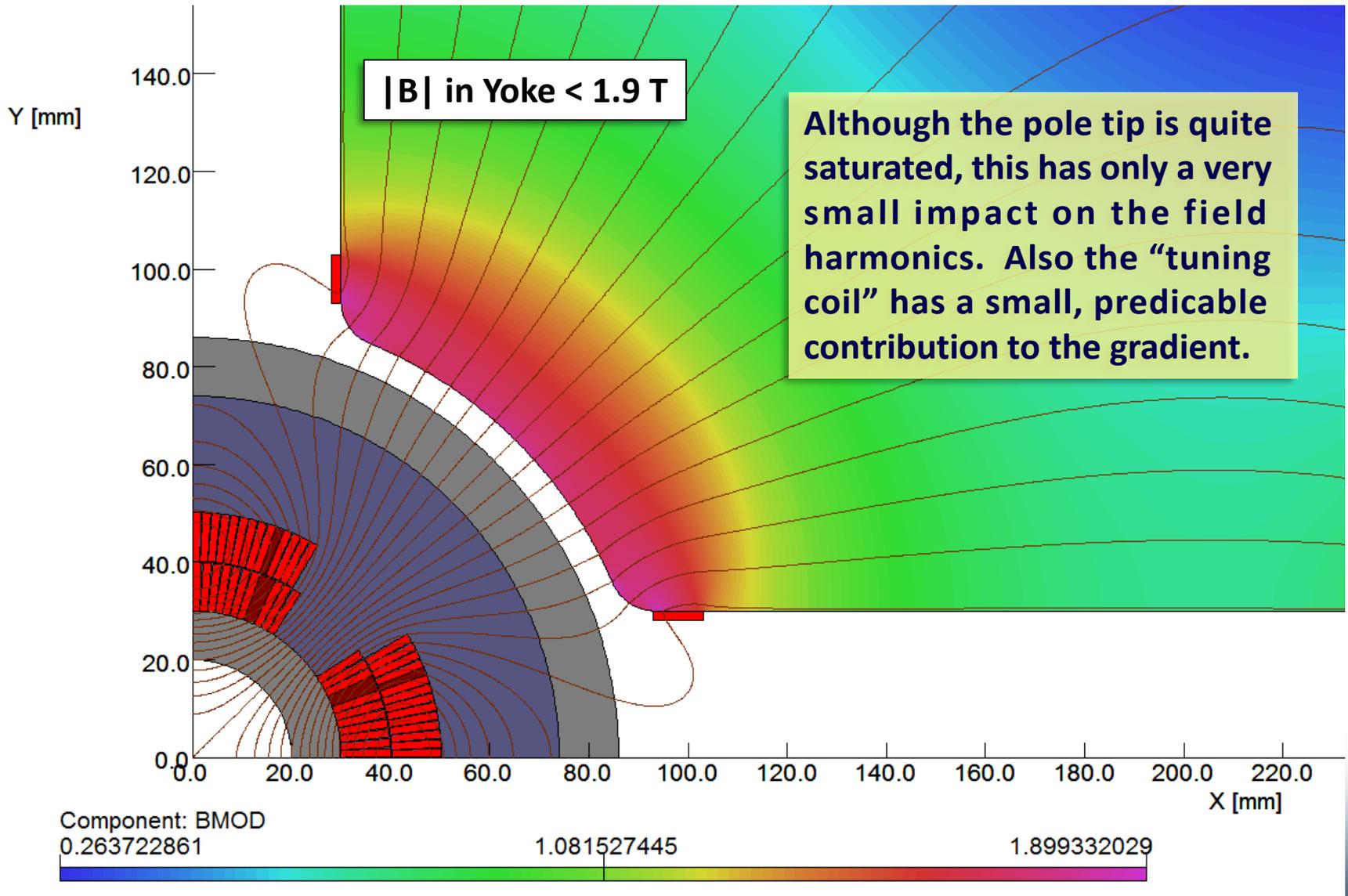


# 40 mm Bore, Slotted Yoke Field Profile.

## Low Field Region for Electron and Non-interacting Proton Beams



# 40 mm Bore, Slotted Yoke Saturation.

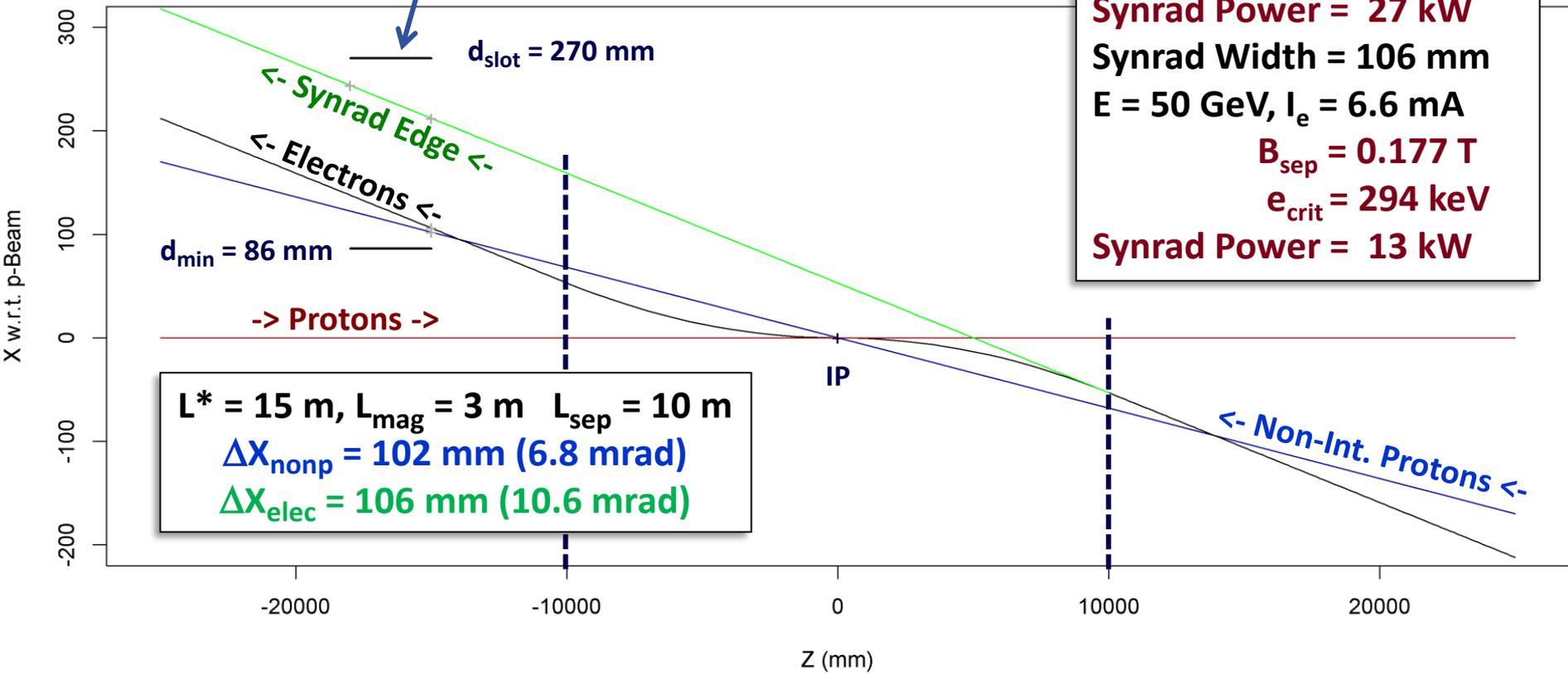


# Zeroth Iteration LHeC IR Geometry\*

Note: Synrad edge is // to outgoing e-beam

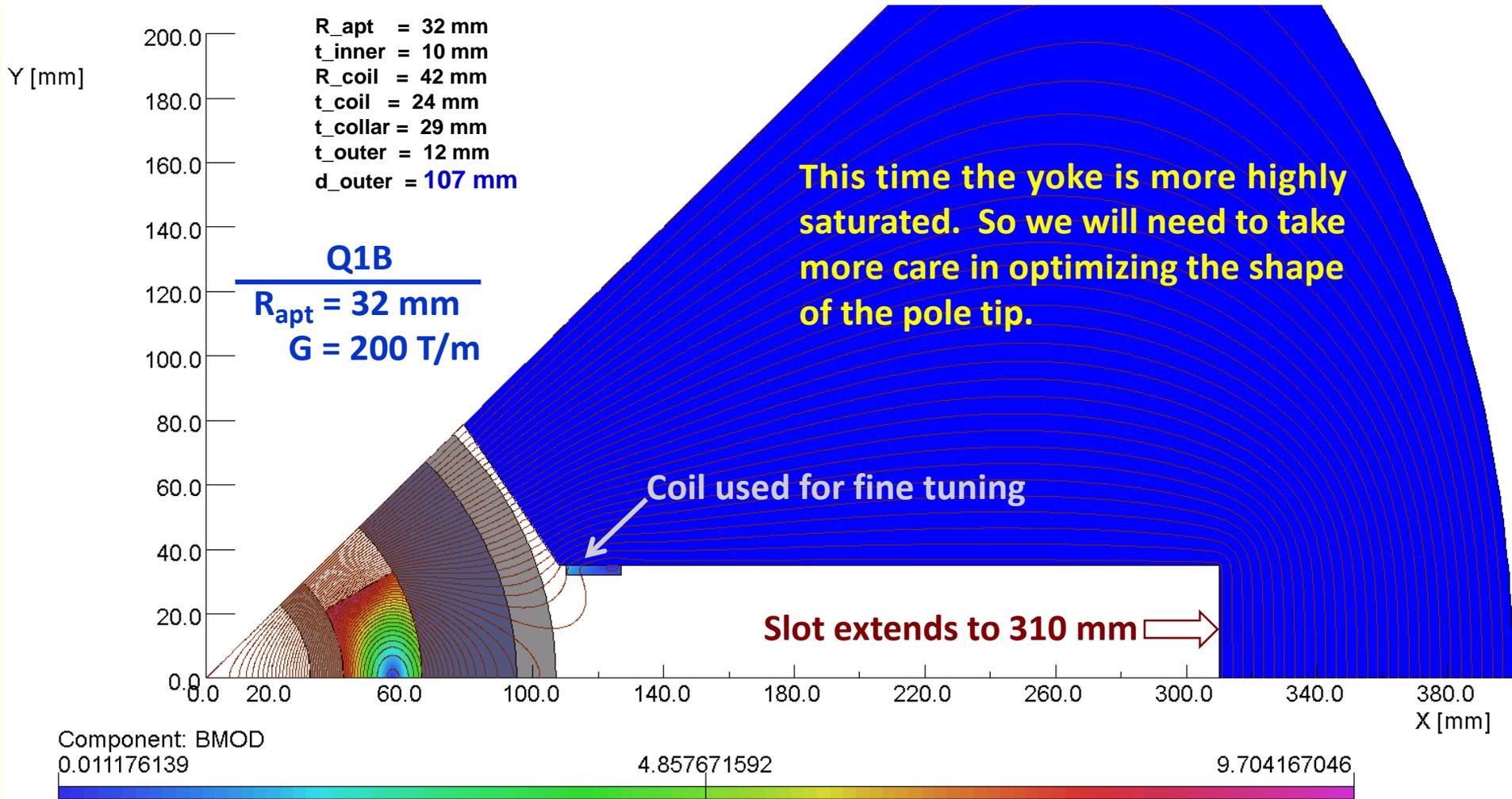
Proposed Q1A Yoke Slot Geometry

**$E = 60 \text{ GeV}, I_e = 6.6 \text{ mA}$**   
 **$B_{\text{sep}} = 0.212 \text{ T}$**   
 **$e_{\text{crit}} = 508 \text{ keV}$**   
**Synrad Power = 27 kW**  
**Synrad Width = 106 mm**  
 **$E = 50 \text{ GeV}, I_e = 6.6 \text{ mA}$**   
 **$B_{\text{sep}} = 0.177 \text{ T}$**   
 **$e_{\text{crit}} = 294 \text{ keV}$**   
**Synrad Power = 13 kW**



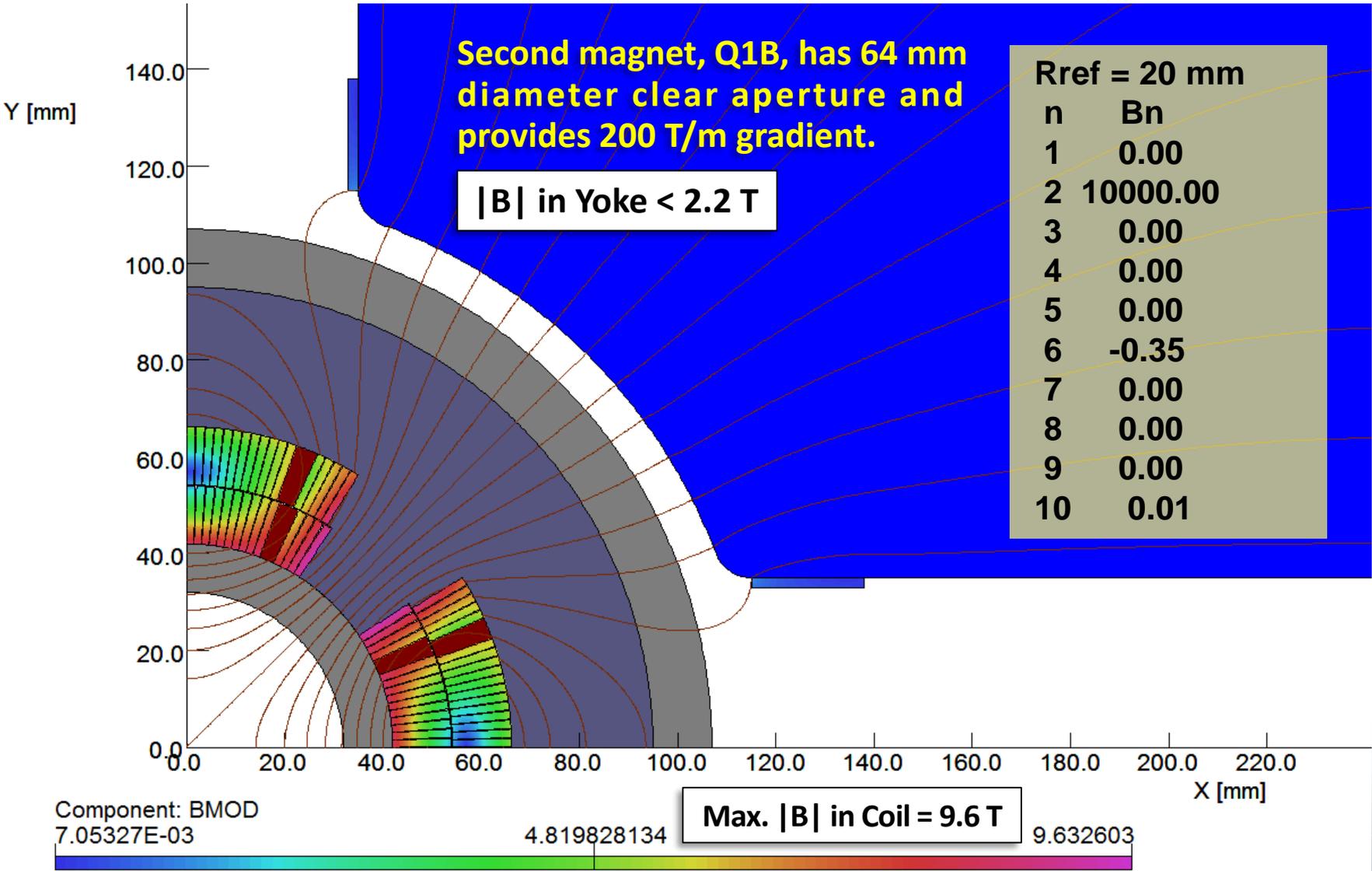
\*Concept discussed at May 2018 CERN meeting.

# Proposed Q1B Quadrupole Parameters\*

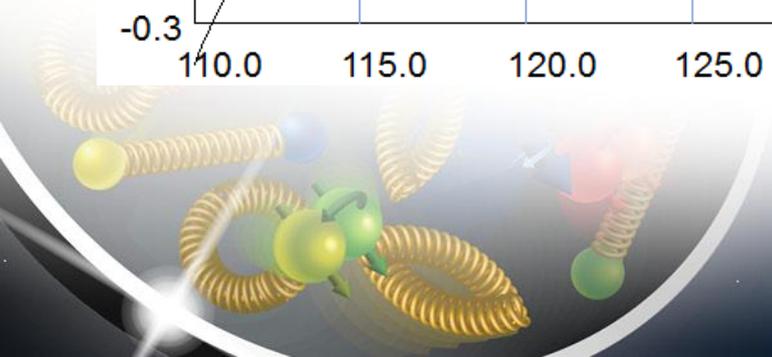
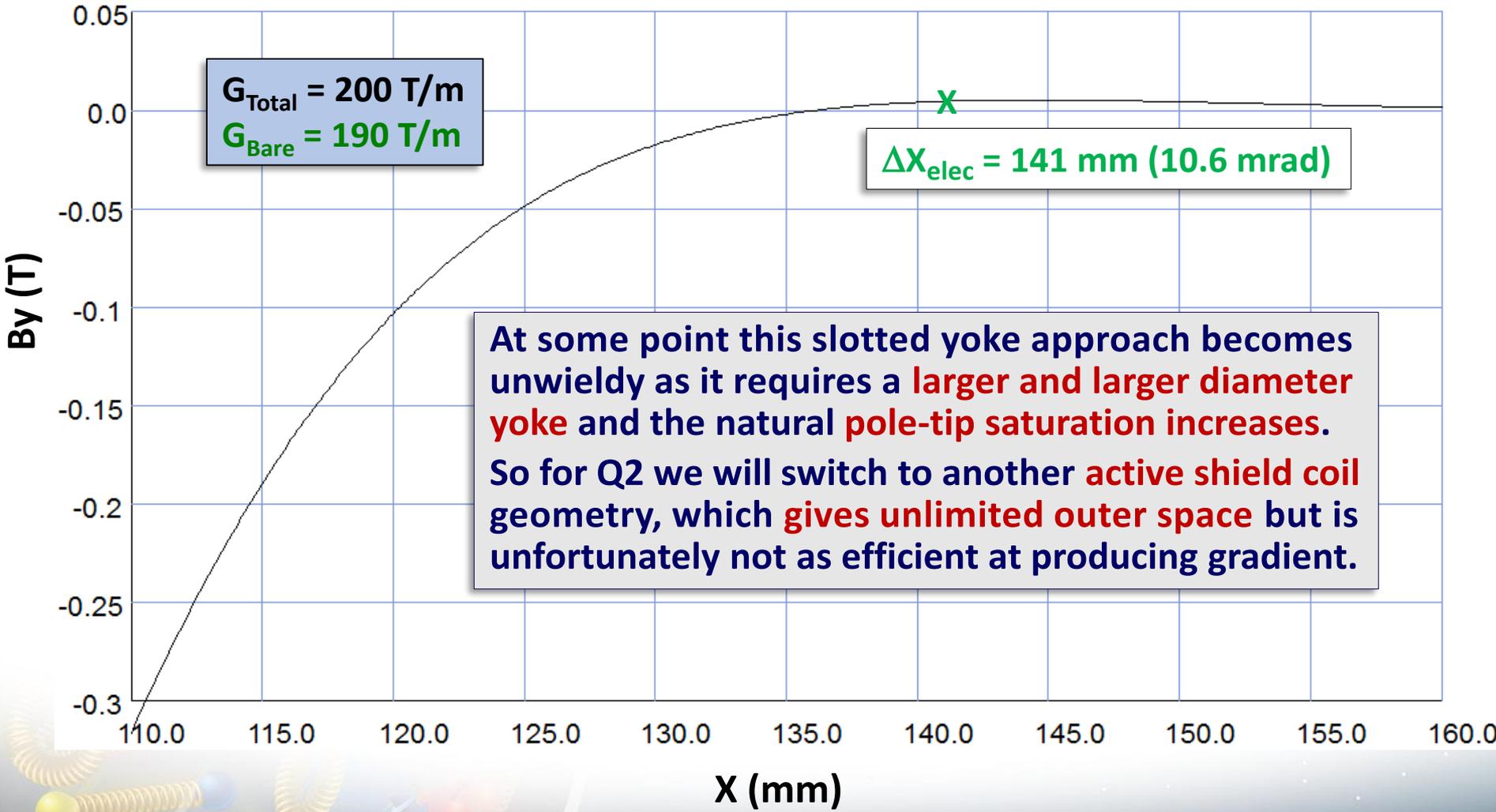


\*Concept discussed at May 2018 CERN meeting.

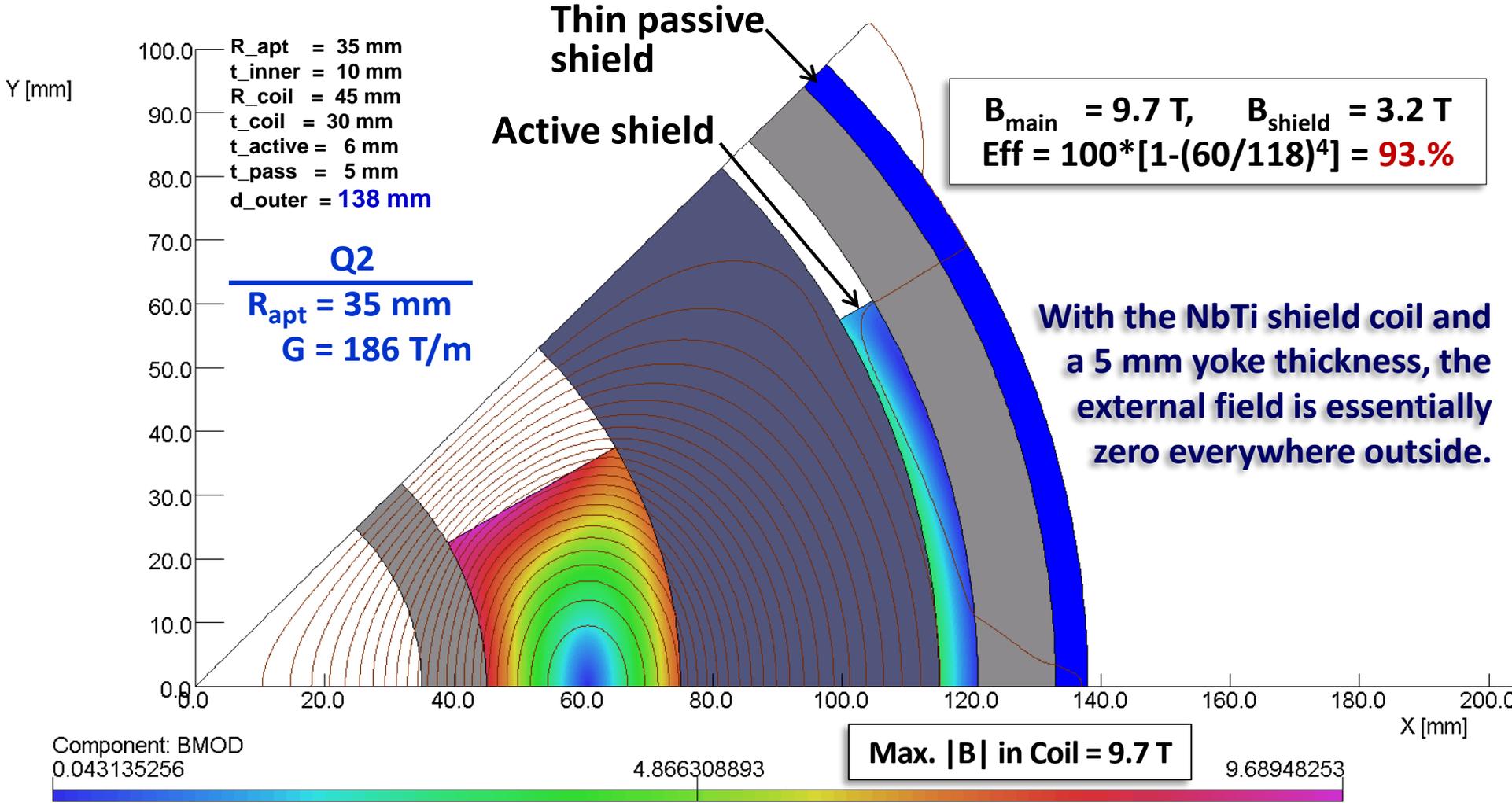
# 64 mm Bore, Slotted Yoke Q1B Design.



# 64 mm Bore, Q1B Slotted Yoke Field Profile.



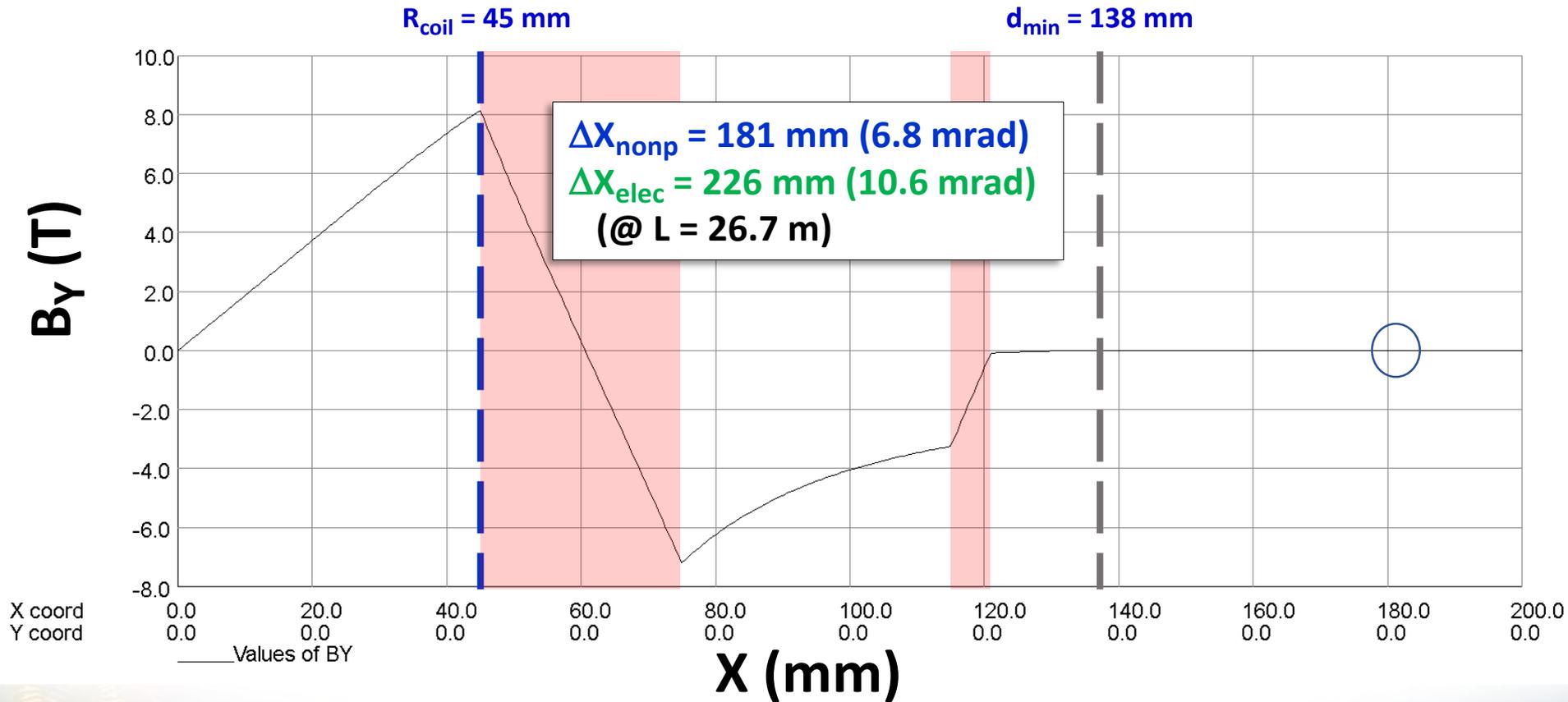
# 70 mm Bore, Q2 Actively Shielded Quad\*



\*Concept discussed at May 2018 CERN meeting.

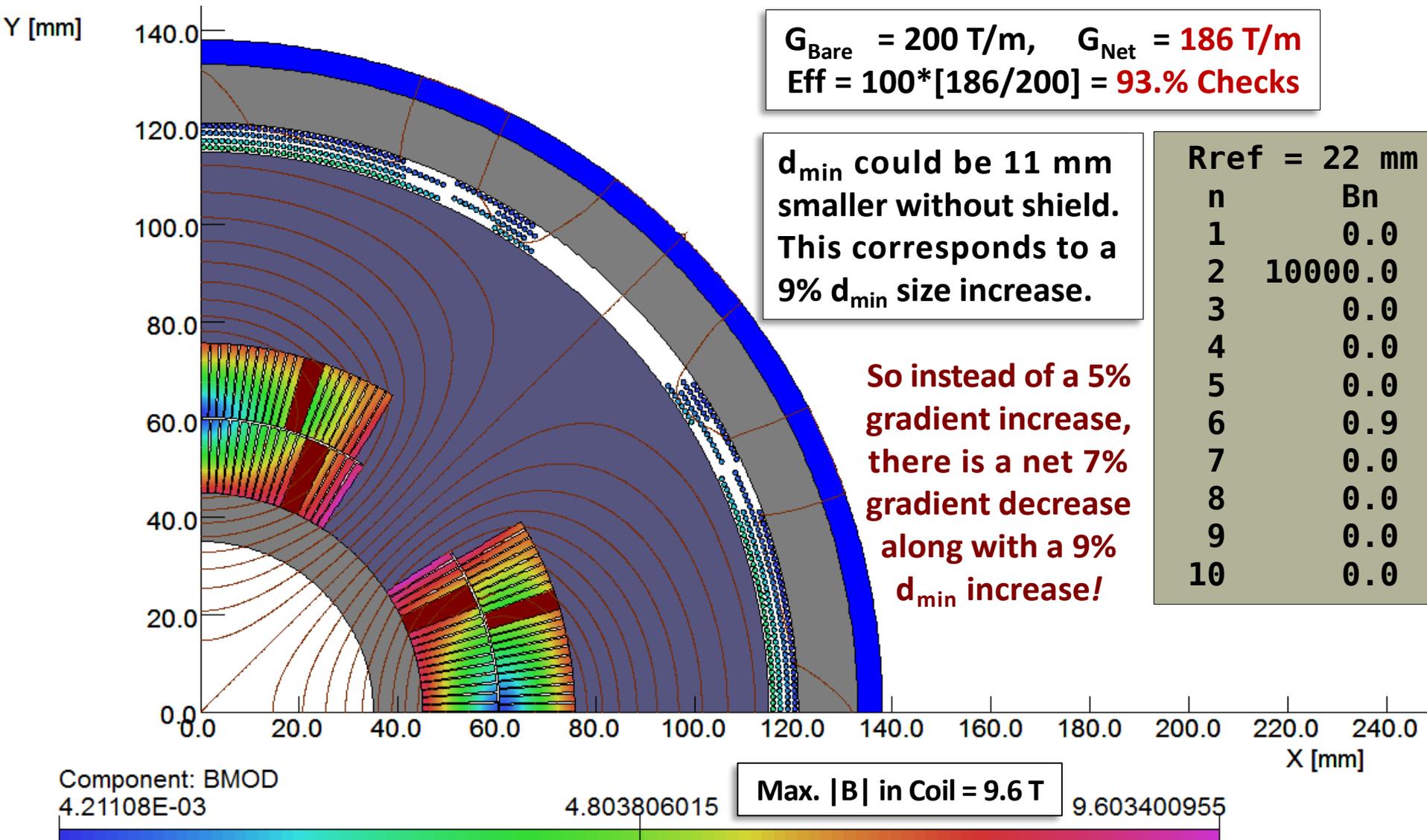
# 70 mm Bore, Q2 Actively Shielded Quad\*.

Note: Early LARP coil prototypes had 45 mm coil radius.



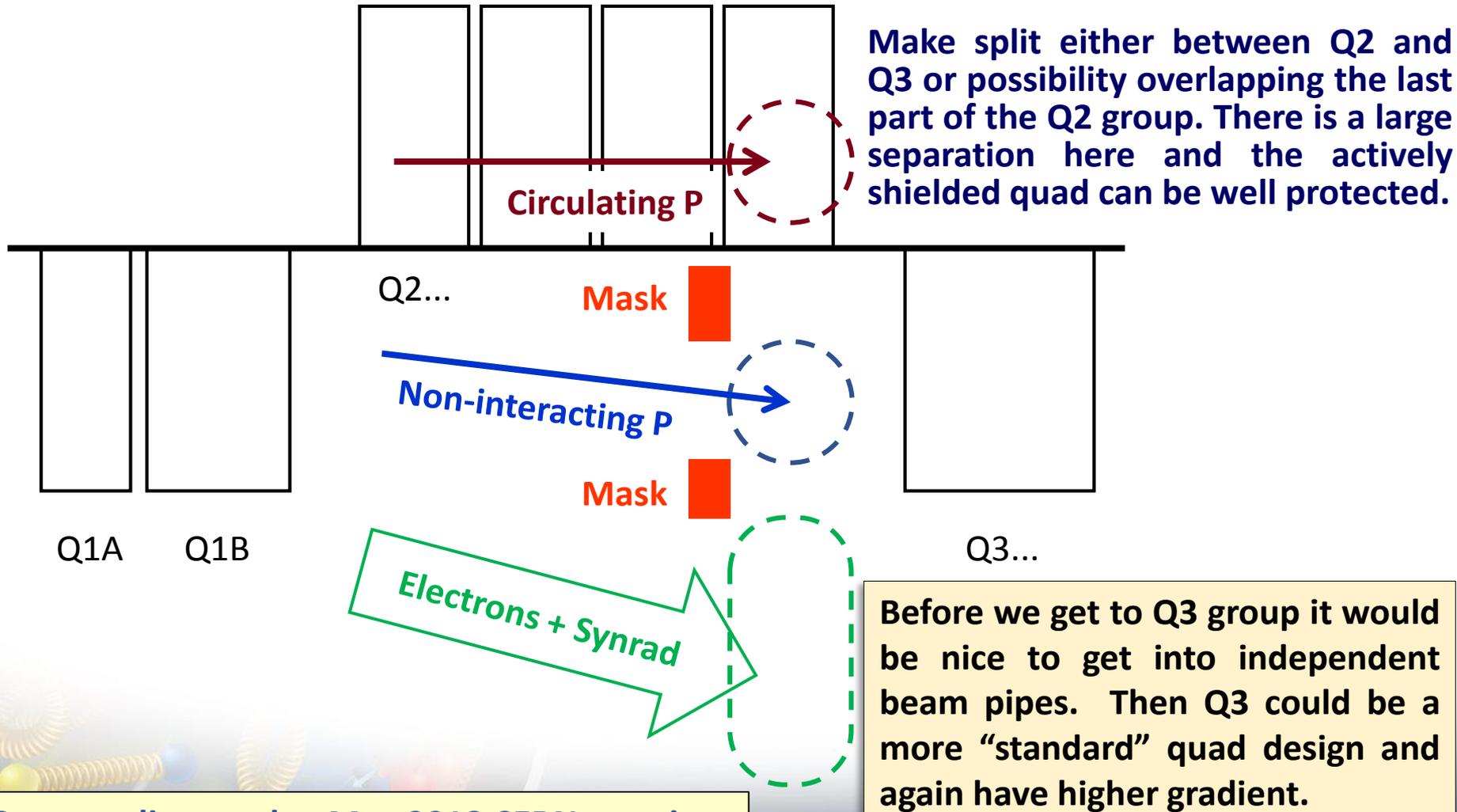
\*Concept discussed at May 2018 CERN meeting.

# 70 mm Bore, Q2 Actively Shielded Quad\*



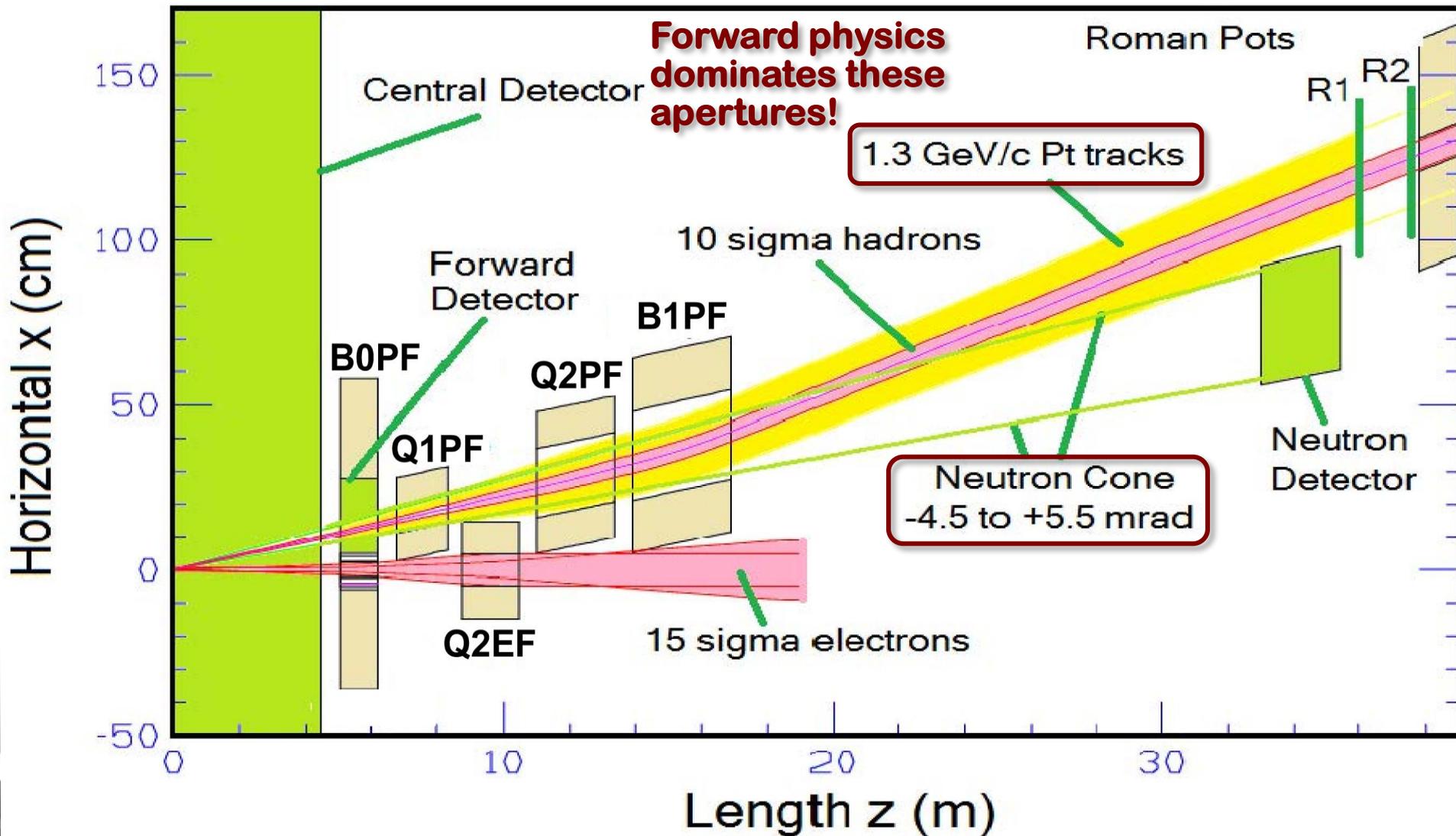
Why not use active shielding for all IR quadrupoles?  
 Answer: The slotted yoke is more efficient.

# Some Further Layout Thoughts\*

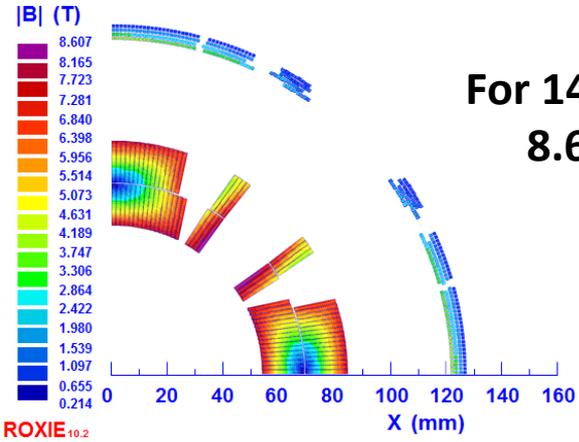
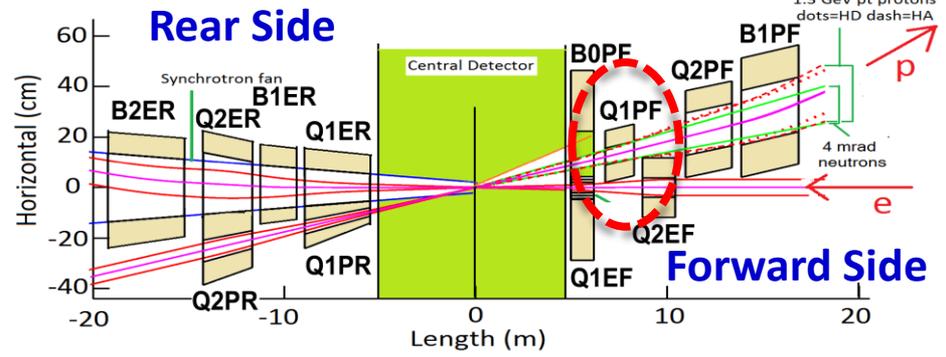
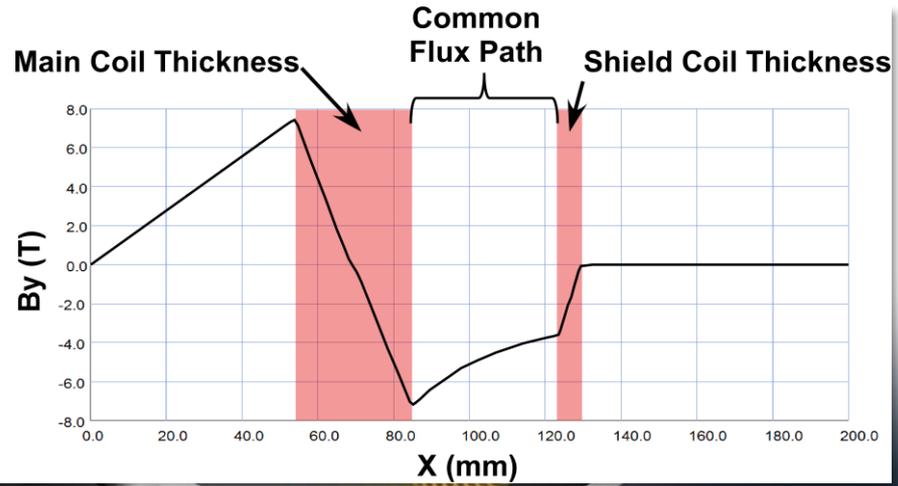
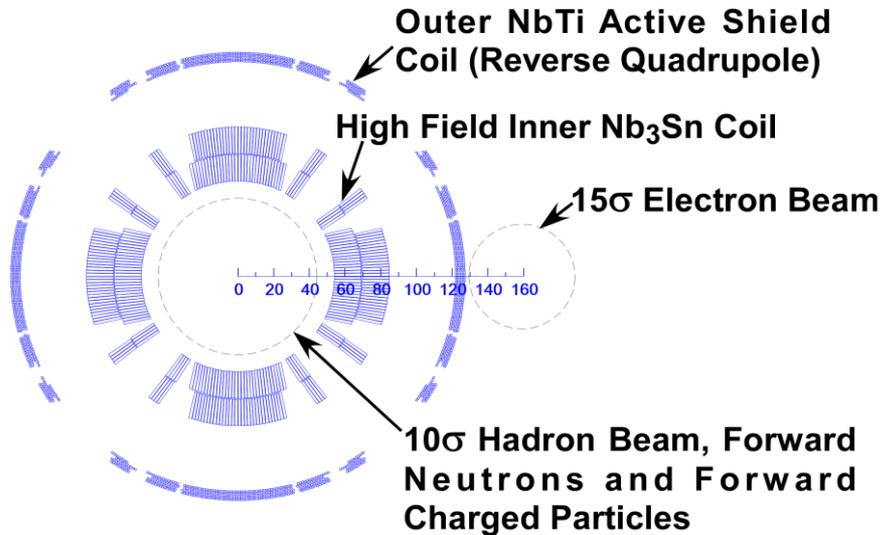


\*Concept discussed at May 2018 CERN meeting.

# eRHIC IR Magnet Forward Layout

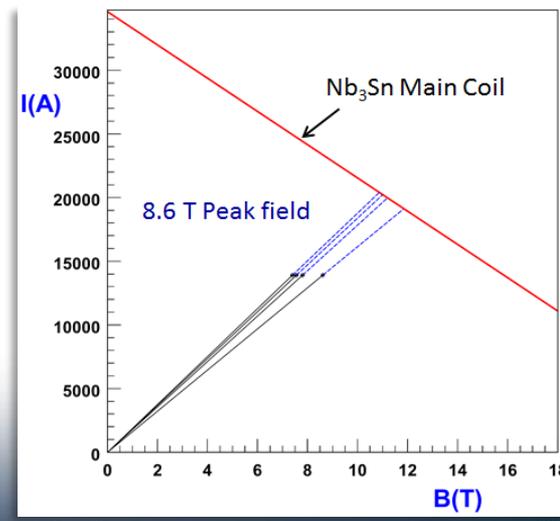


# eRHIC Q1PF Design



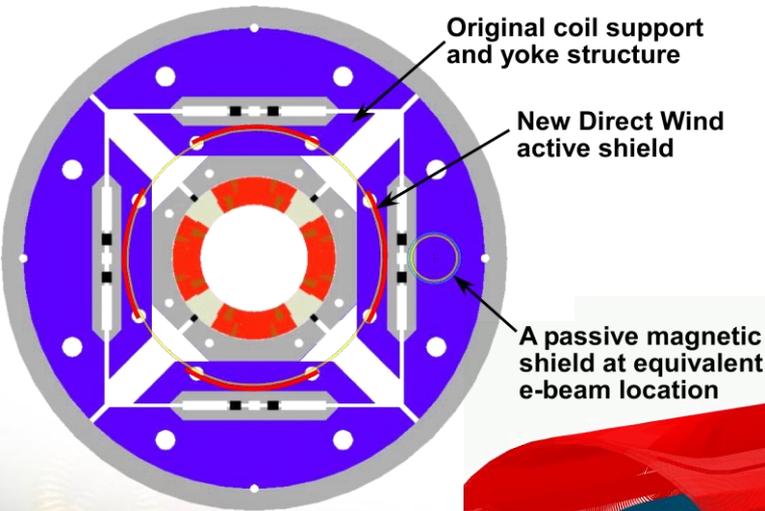
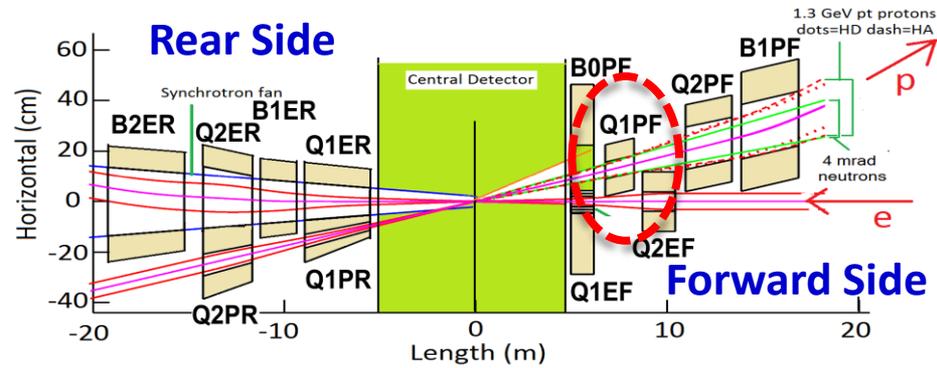
For 140 T/m Gradient  
8.6 T peak field

Active shield kills the external field outside the coils then also reduces gradient inside the main aperture.

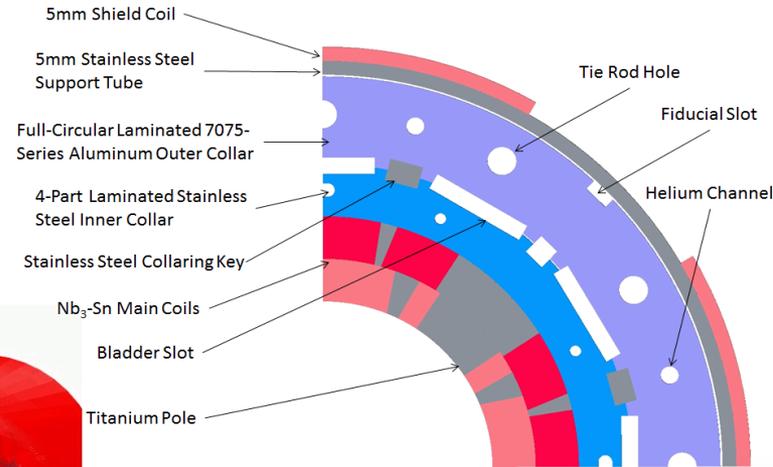
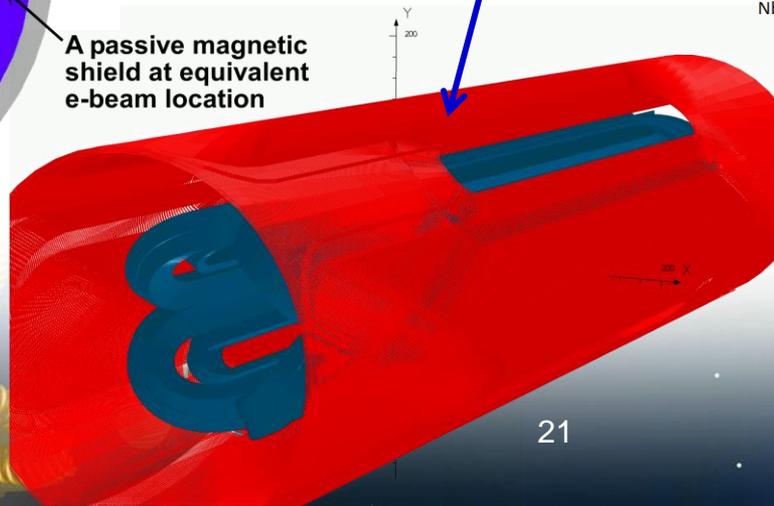


# Fast Track R&D

- Use existing Nb<sub>3</sub>Sn coils (from LARP work) with a new active shield to prove out Q1PF concept.
- Main challenge is limited space for mechanical structure.



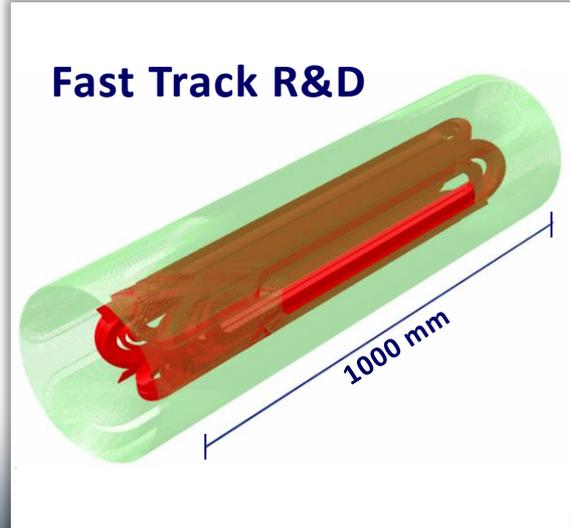
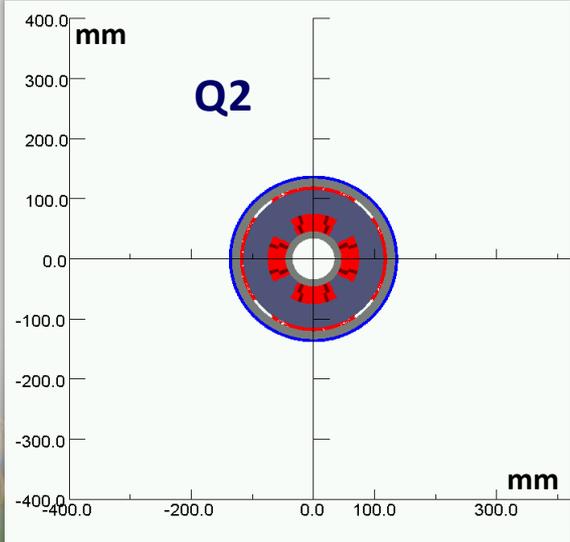
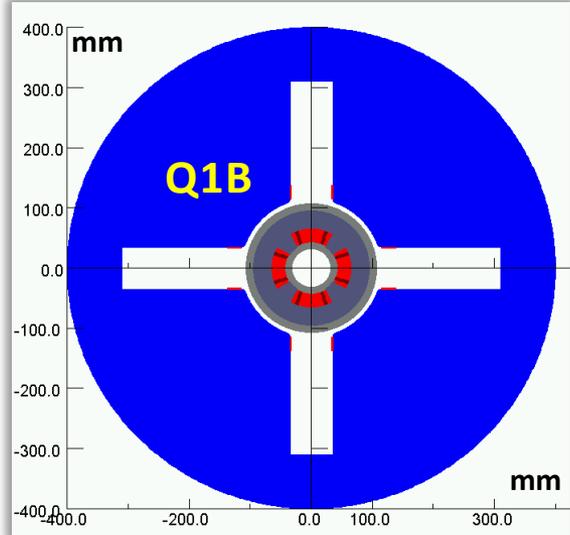
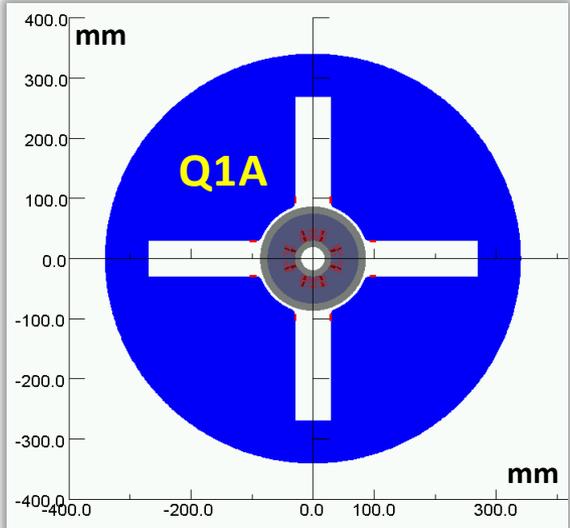
*NbTi active shield coil around an Nb<sub>3</sub>Sn inner coil*



*New proposed compact mechanical structure*

*LARP mechanical structure comparison*

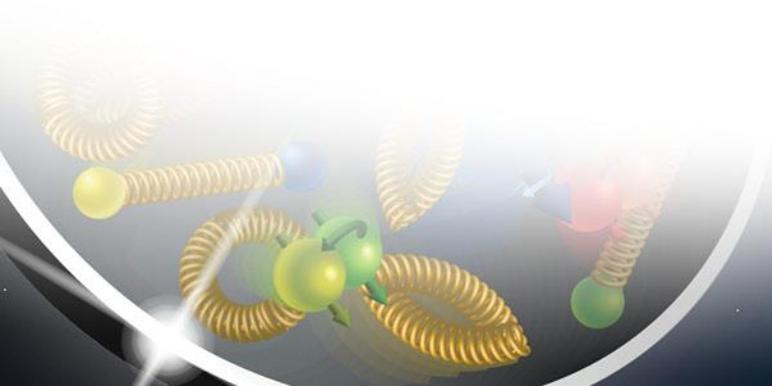
# Recent Progress on IR Magnets Summary



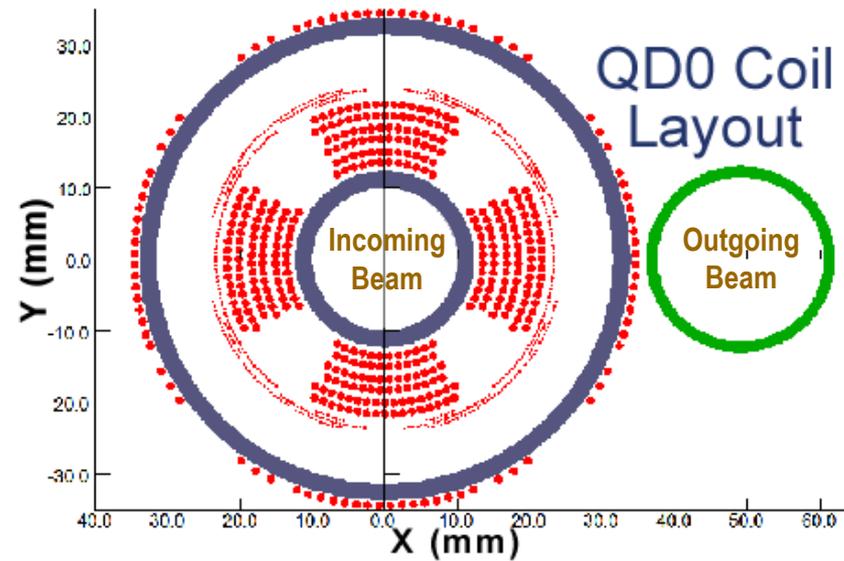
# Backup Materials (2 Slides)

- Active Shielding for the ILC QD0 Final Focus Magnet.
- Active Shielding for EIC IR Quadrupoles (Fast Track).

*Thank you for your attention.*

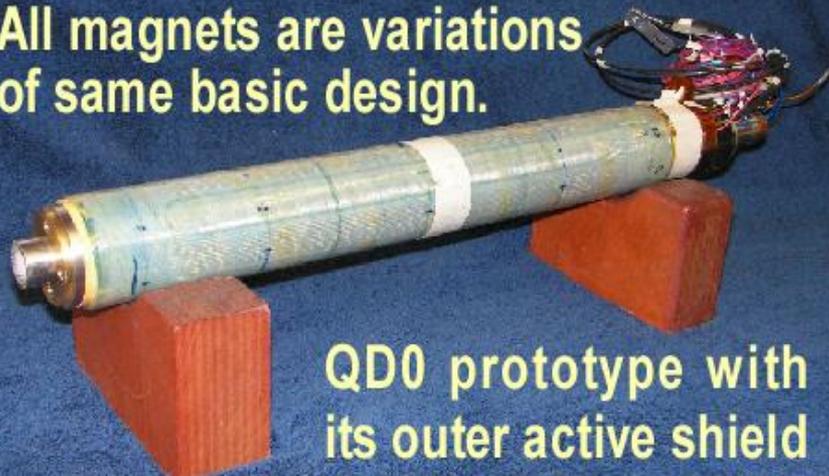


# Design for Compact Superconducting Magnet Used in the ILC 14 mr Layout.

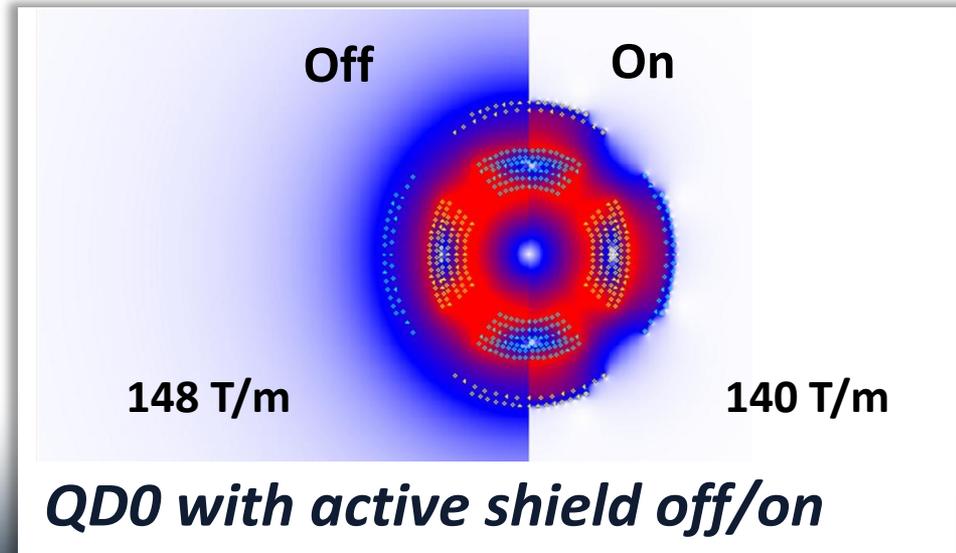


- 14 mr crossing angle via compact self-shielded QD0 coil windings.
- Extracted beam passes just outside coil into separate focusing channel.
- Cryostat to fit within limited space inside detector at  $L^* = 4.1$  m.

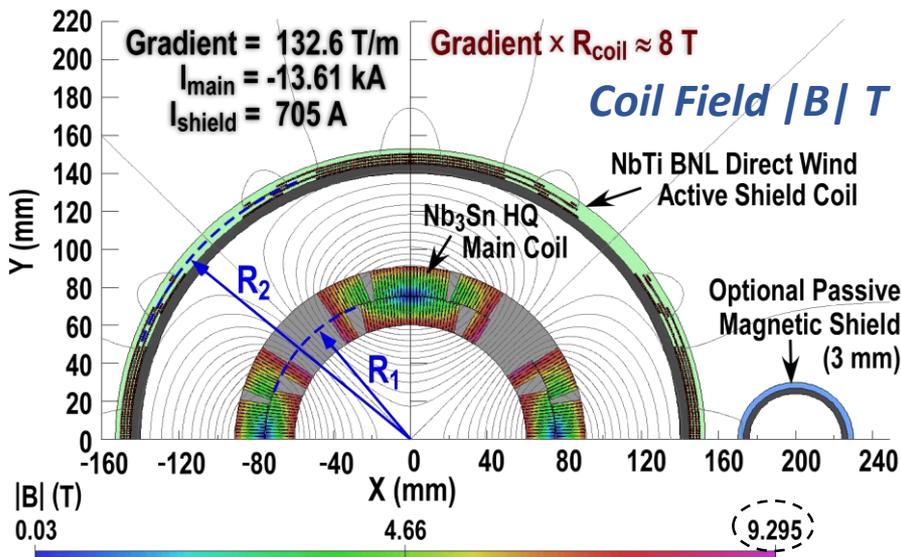
All magnets are variations of same basic design.



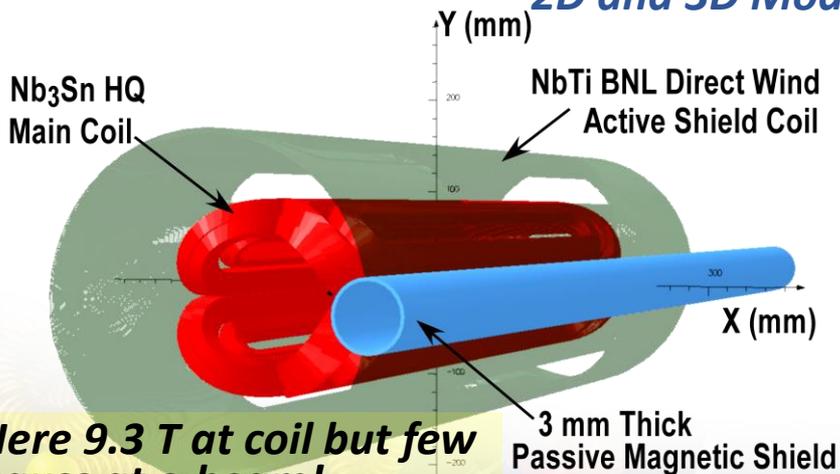
QD0 prototype with its outer active shield



# Active Shielding for EIC IR Quadrupoles



2D and 3D Models



Here 9.3 T at coil but few gauss at e-beam!

## Actively Shielded Coil Designs

- As with the ILC QD0 we can use an Active Shield (here an anti-quad) to eliminate the external field.
- An Active Shield is useful for large crossing angles, since one can null the external field over a large region.
- Field cancellation leads to gradient loss

$$G_{\text{Final}} = [1 - (R_1/R_2)^4] G_{\text{Main}}$$

- Active Shield magnets are of interest for both the BNL and JLAB EIC IR designs and thus represent an area of common R&D interest.

Models correspond to the "Fast Track" R&D quad described in this presentation.