

01.0 UD

# **Reorganization of East Area Beam Lines**

Roby 157

# 2<sup>nd</sup> Status Report at IEFC Workshop

: ENE "2011"

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Fast Hat of PS.

L.Gatignon, 11/02/2010

#### **OUTLINE:**

Motivation Reminder of 2009 conceptual design Constraints from physics programme Contain radiation Magnets available Open questions in 2009 Update Shielding and other RP requirements Controls Costs and resource requirements Time line

Conclusions

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# WHY A NEW LAYOUT FOR THE EAST AREA

#### Triggered by ABOC/ATC days in 2007

- Splitters lead to high beam losses in critical regions
  - high radiation levels
  - no beam loss monitors!
- Catastrophic situation of magnets
  - 63 magnets of **22 different types**, many critically weak and/or **no spares**
  - need 2 weeks to open & close concrete roof shield + cooldown + repair
  - space very tight, access extremely difficult
  - high radiation levels
  - EA has only 8% of #magnets in NA, but needs same #FTE to maintain
- □ No remote control for most systems (motors in particular)

No high level control system, no beam files

Grossly insufficient beam instrumentation – somewhat improved since then

# **Recommendation: global review of East Area**

Note: Operational difficulties with F61N.BVT01 in 2008, T10 only 6 GeV due to two Q800 (smoke traces!), three Q120's replaced in 2009, ... + F61N.DVT01 broken, suspected problems in T7 line, ... (2009/2010)

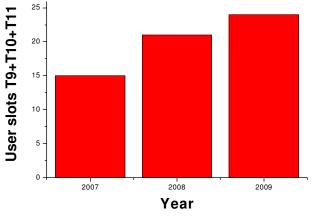
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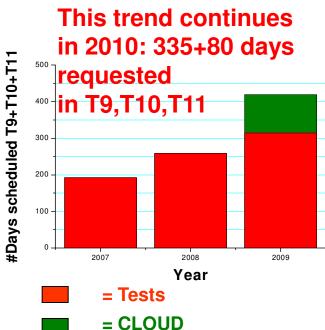
# THE EAST AREA CONTINUES TO BE POPULAR:

		n-2009 ark blue (dark sha		not yet all						arget Pro		me	è		WI	i s	lon	0.0
	P1			P2			P3		P4		P5				F	<b>16</b>		
55 30 Apr			35 4 Jun		9	35 ) Jul		35 13 Aug		35 17 Se				22	2 Oct			
⊤7	Senup 7	4 Jun Irradiation 35	n		35		30	) Aug	5	17 Sep Irradiation 35		22 O Irrada 35				Irraci	Nov iation 12	
Т8	Sulup 7	EIRAC 35			DIRAC 35			RAC 35		DIRAC 35		DIRA 35	c				PAC 12	
Т9	Solup 7	T2K-ECA 35	L	T2K ECAL 14	CALICE RPC 17	2000 15. 4		MICE EMR 14	5	35	10	NA6	2	VIPIX 9	NA6			8ES 17
⊤10	семф 7	ALICE ALICE ( PIVD FARICH M 10 10	CALICE MEGAS	ALICE TOF 14	VHMPID	MIS CM 8		RD51 CALICE 15	5	35	10	CALICE MHEGAS 10	alice V-IMPID 7	ALICE TOF 8	ALRE TOF 7	ALK HP <sup>2</sup> 10	TD	ALKE VHMPID 9
⊤11	Seilup 7	CLOUD 35			CLOUD 35			.OUD 35		35		35				3	12	

#### To liberate PS cycles for DIRAC

and still requests being added, due to pressure on beam time!



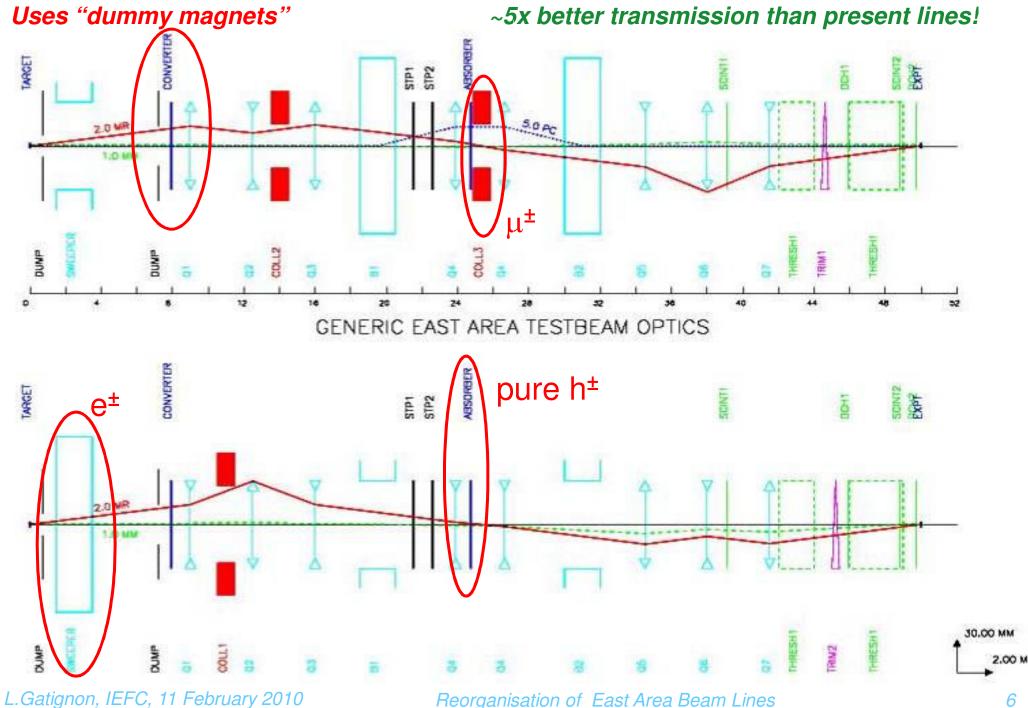


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# **BASIC PRINCIPLES FOR NEW EAST AREA**

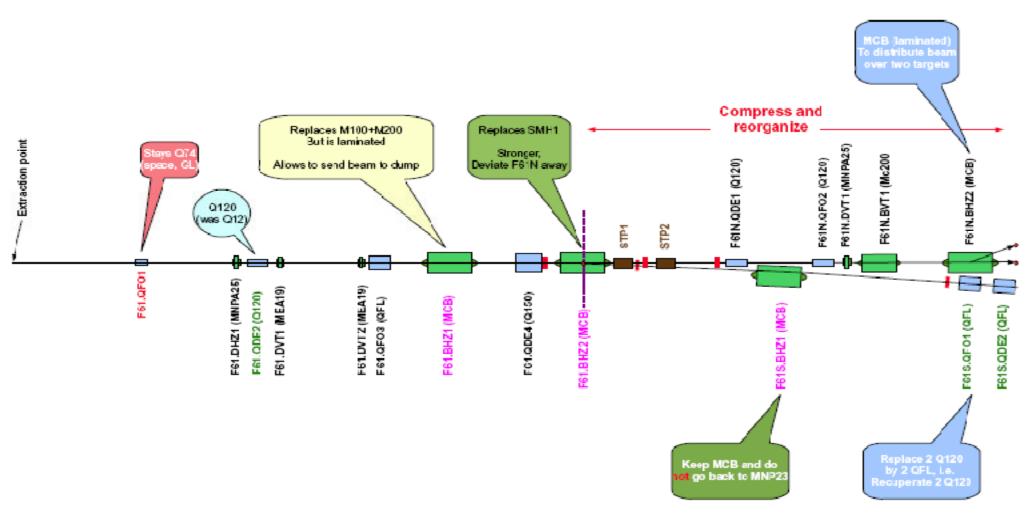
- □ Use fewer types of **reliable magnets** with spares
- Reduce roof shielded areas and ease access to equipment
- Keep radiation restricted to upstream areas as much as possible
- Keep T8 beam and DIRAC installed as it is until the end of DIRAC, or for IRRAD in case they take over the DIRAC location
- Replace SMH1 and F61S.BHZ1 by two MCB magnets in PPM mode, i.e. no more splitter (F61S.BHZ01 replacement already done).
- Could also serve IRRAD as now, through air, however not from ZT7.BHZ01 but from F61S.BHZ02
- **Design new beam(s)** to 1 (or 2) "North target" marguerite(s)
  - two decoupled beams, but at the cost of cycle efficiency
  - two beams coupled by "wobbling station", coupled but higher cycle efficiency
- Test beams can provide pure hadron and muon secondary beams up to 15 GeV/c and pure (> 95%) electron beams from γ conversion (up to about 10 GeV/c)

Inspired by and similar in spirit to West Area rebuild in the end of the 1990's!L.Gatignon, IEFC, 11 February 2010Reorganisation of East Area Beam Lines

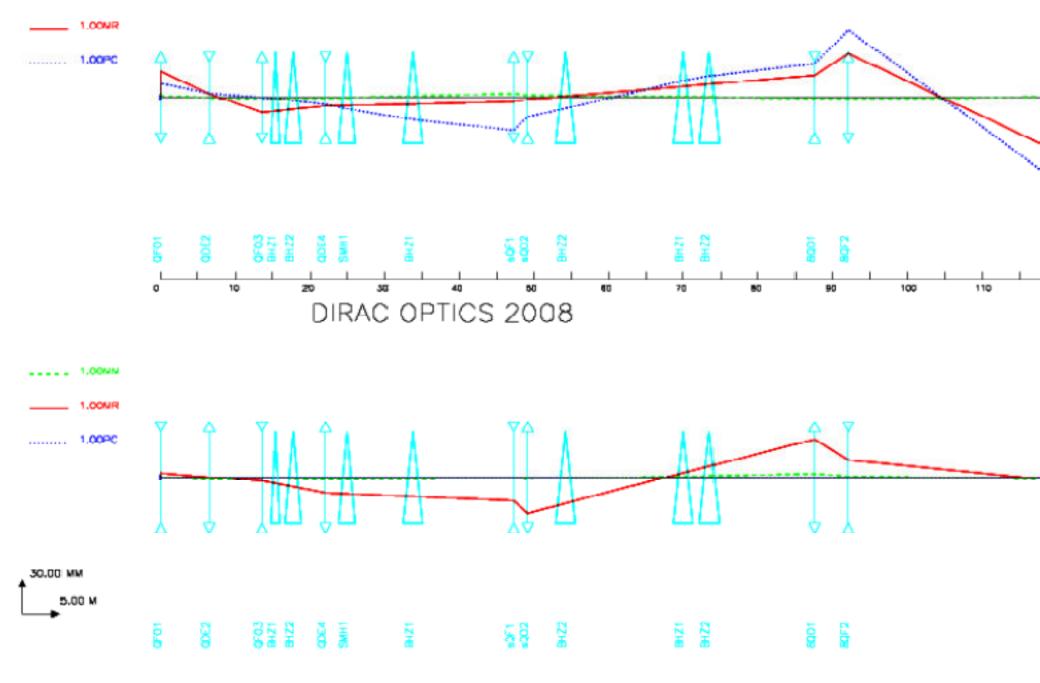


Reorganisation of East Area Beam Lines

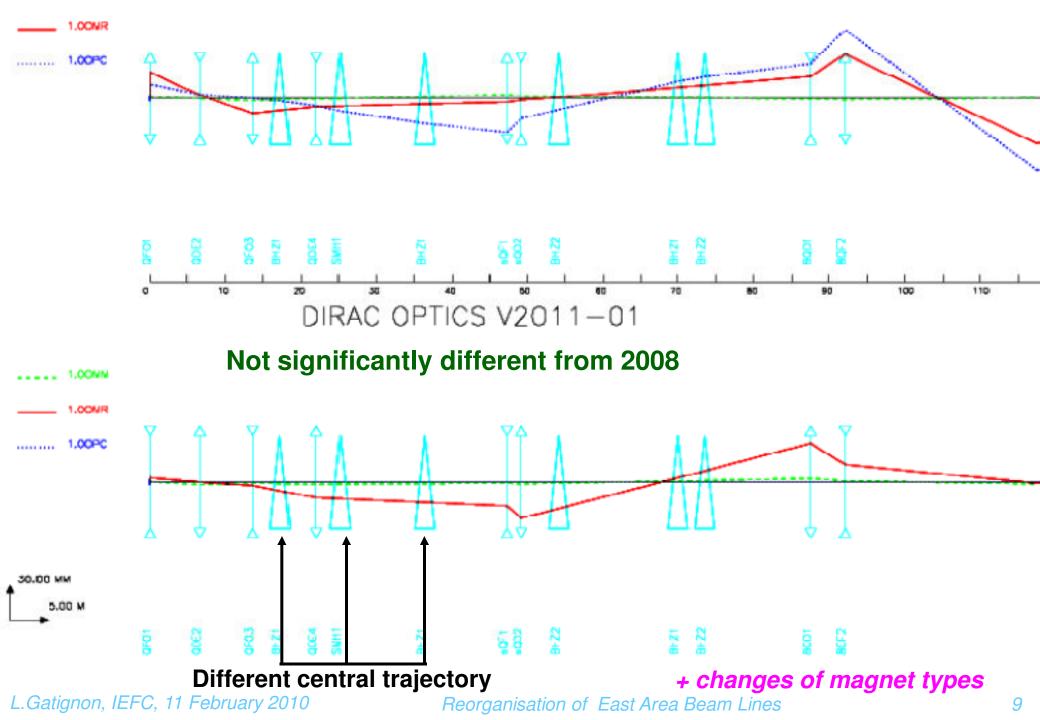
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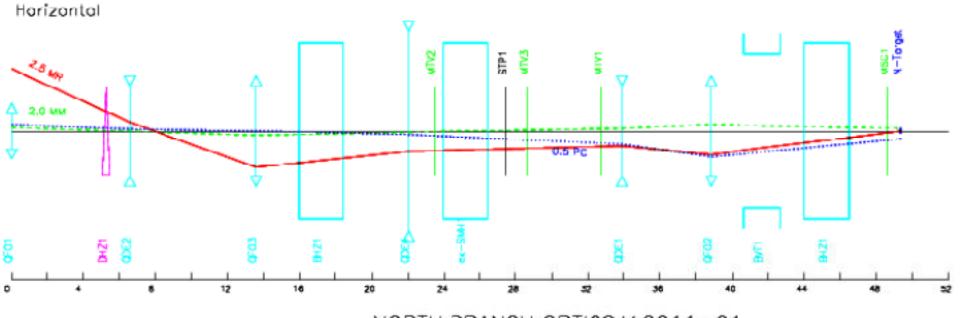


#### SCHEMATIC LAYOUT OF NEW EAST AREA PRIMARY BEAM FRONTENDS

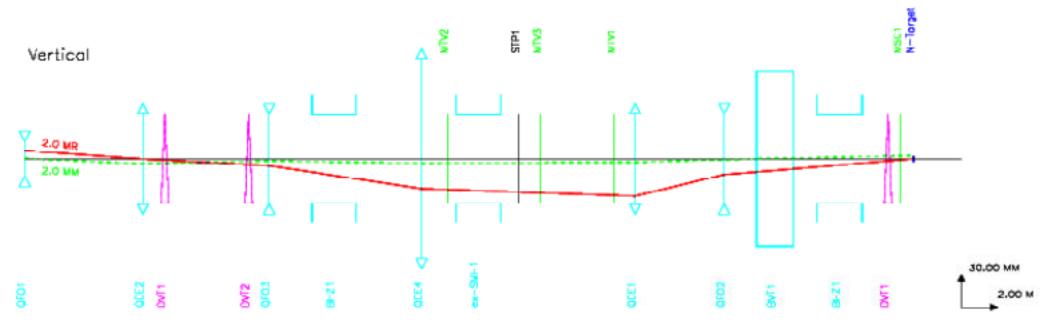


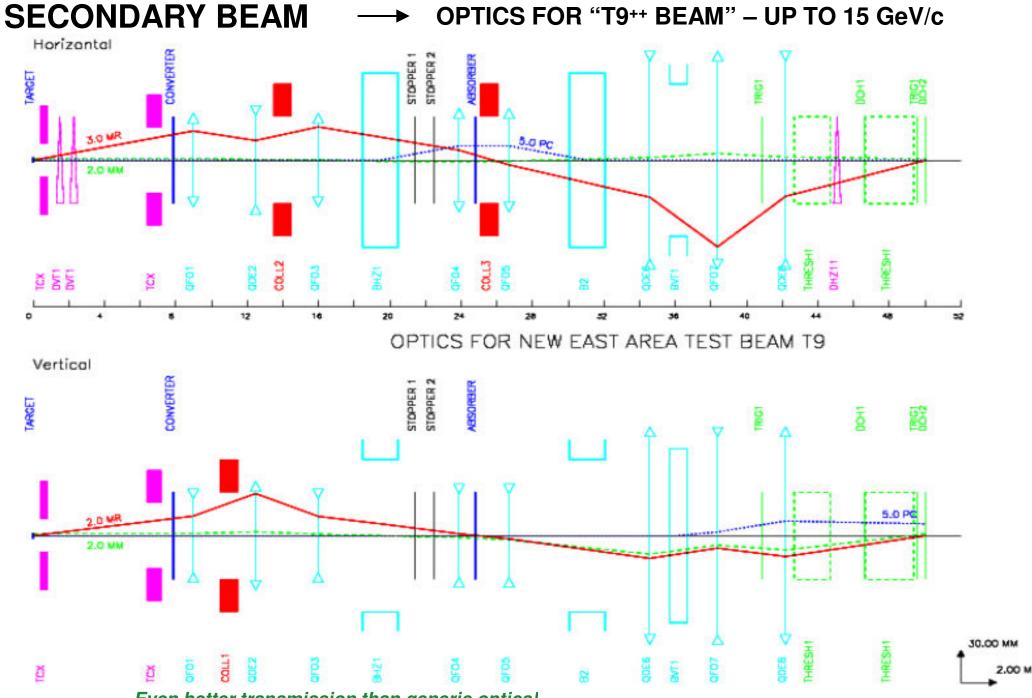
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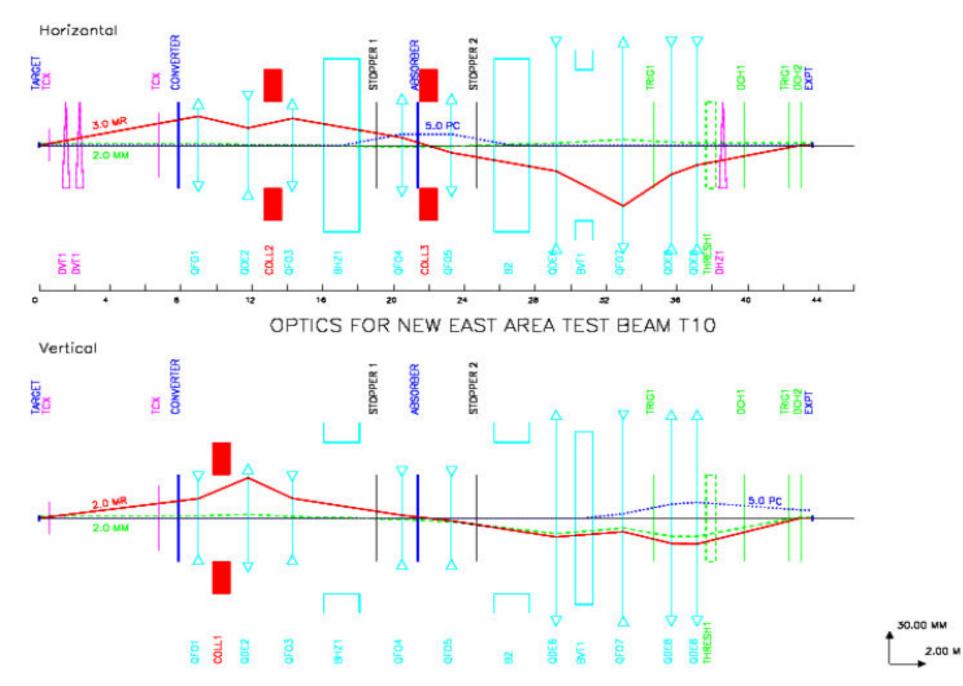
NORTH BRANCH OPTICS V.2011-01





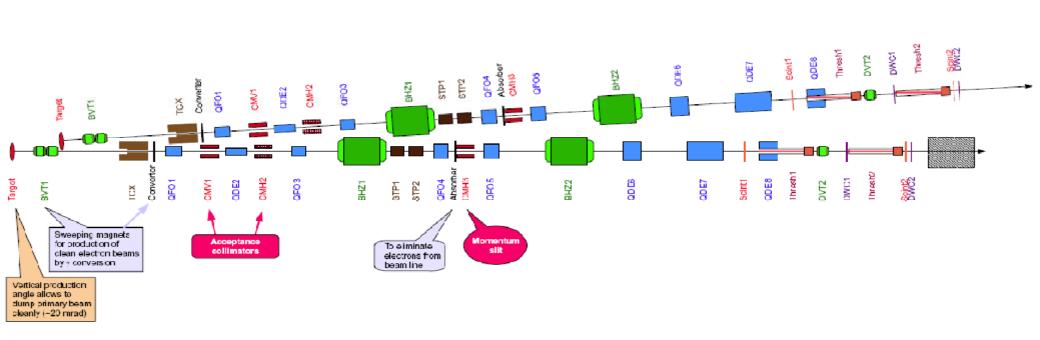
Even better transmission than generic optics!

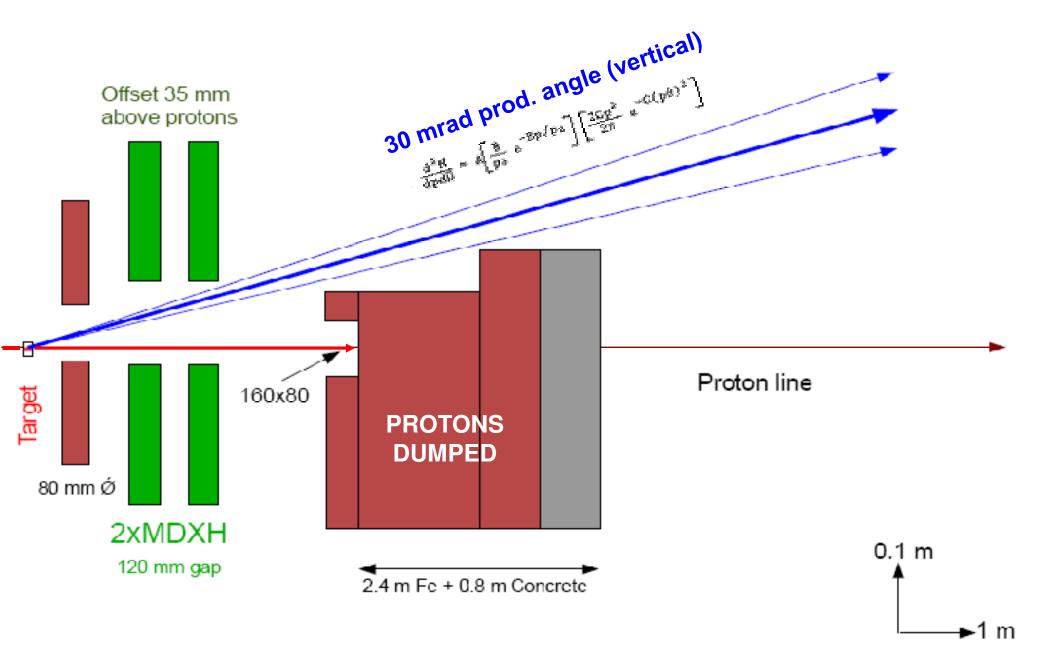
#### SECONDARY BEAM OPTICS FOR "T10<sup>++</sup> BEAM" – UP TO 12 GeV/c



#### SCHEMATIC LAYOUT OF THE TWO SECONDARY BEAMS

(inspired by "West Area 2000" approach)





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#### Magnets for new East Area

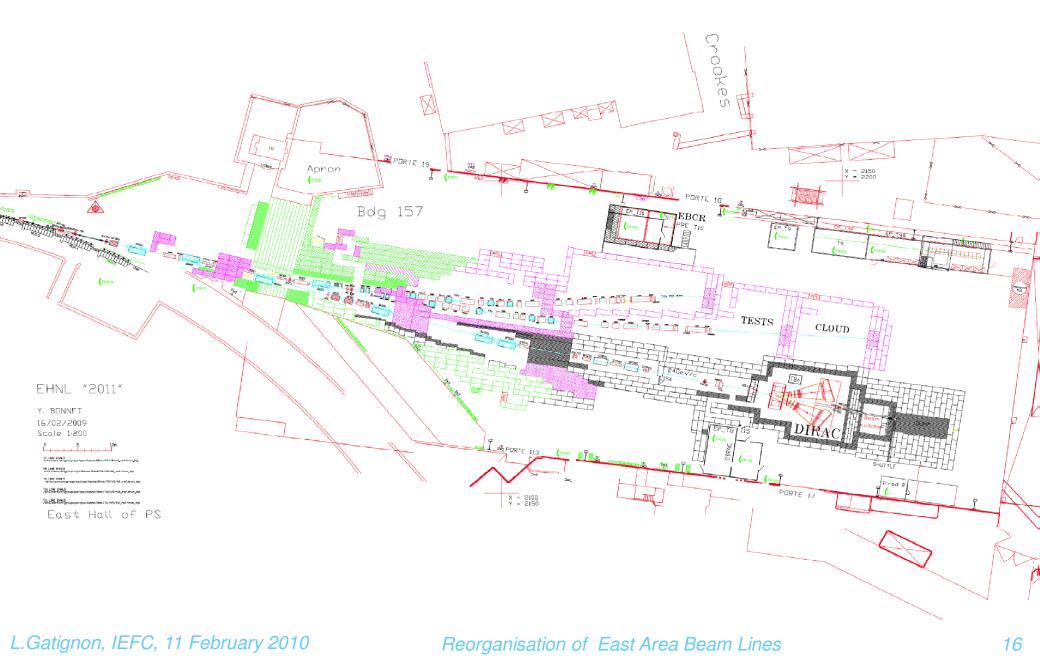
Туре	# Avail		I	locations v	where used						Used	#Spares
MCB	10	BP.BHZ1	BP.SMH1	BS.BHZ1	BS.BHZ2	BD.BHZ1	BD.BHZ2	BP.BHZ1	BN.BHZ2	+Spares at SPS	8	2
M100SP	4	BI.BVT1	B2.BVT1								2	2
M105	3	BS.DHZ1	BN.DHZ1								2	1
M200SP	10	B1.BHZ1	B1.BHZ2	B2.BHZ1	B2.BHZ2						4	6
MC200	7	BN.BVTI									1	6
MEA19	8	BP.DVT1	BP.DVT2								2	6
MNPA25	6	BP.DHZ1	BN.DVT1								2	4
MNPA30	7	BS.DVT1	BD.DVT1								2	5
Q100	17	B1.QDE6	B1.QDE8	B2.QDE6	B2.QDE8	B2.QDE8b					5	12
									Sp	ares at SPS		
Q120	7	BP.QDE02	BN.QDE1	BN.QFO2	B1.QDE2	B2.QDE2					5	2
Q200	5	BD.QDEI	BD.QFO2	B1.QFO7	B2.QF07			Sp	oares at S	PS	4	1
Q600	9	BP.QDE4									1	8
QFL	5	BP.QFO03	BS.QFO1	BS.QDE2							3	2
QFS	10	B1.QFO4	B1.QFO5	B2.QFO4	B2.QF05						4	6
QDS	12	B1.QFO1	B1.QFO3	B2.QFO1	B2.QFO3						4	8
Q74	2 (?)	BP.QFO01									1	1
MDX	10	B1.DVTIa	B1.DVT1b	B2.DVT1a	B2.DVT1b	B1.DHZ1	B2.DHZ2				6	4
MEJ15	3										0	3

BP = Primary line BD = DIRAC beam line BN=North branch BS=South branch B1 = Secondary beam #1 B2 = Secondary beam #2 Green shading = spares Red shading = unavailable

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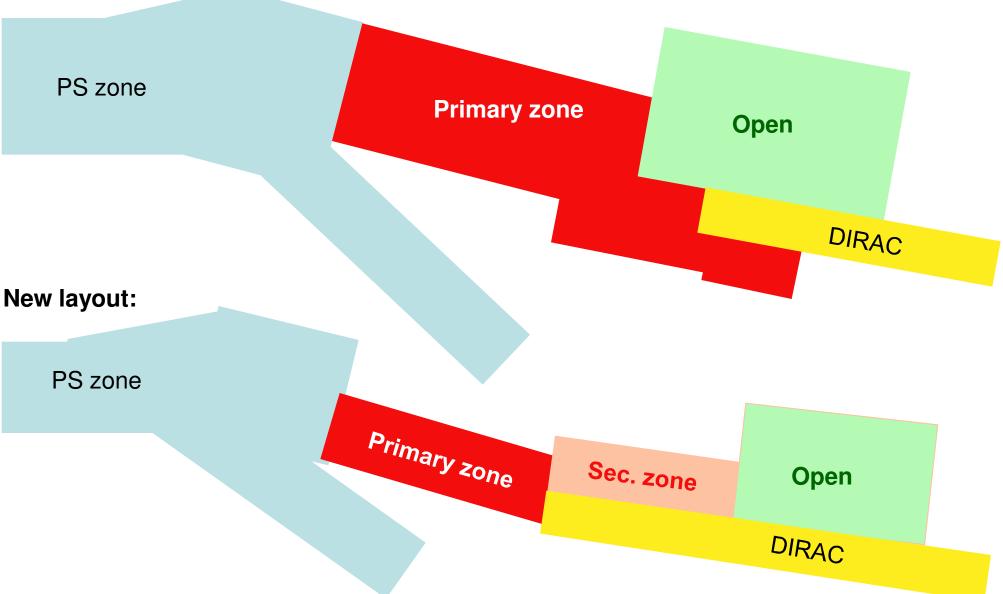
### And this is how it looks 'on the floor':

## 2009 version



The shapes are made as overlays on the old, respectively new layout drawing, on the same scales

#### Old layout:



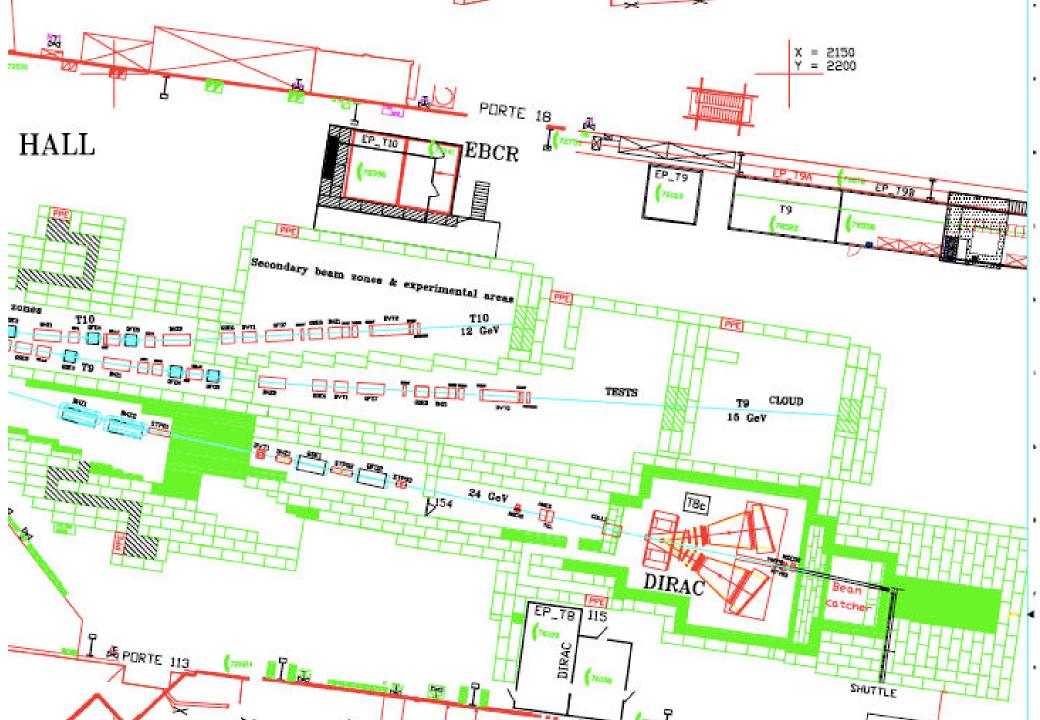
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## **Proposed layout, 2010 version:**



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# What does this mean (2009 slide) ?

- Compatibility with requirements from DIRAC/IRRAD and CLOUD
- More flexible and better test beams, but (effectively <) 1 less Higher top momenta, small production angles, choice of particle type
- Only use agreed 'healthy' magnets with sufficient spares All magnets and rectifiers exist – reduced cost
- Primary beam is dumped almost immediately after target High (also induced) radiation levels restricted to minimal areas
- Very restricted number of magnets is under heavy roof shielding
  The ones in a limited zone following the primary area have only a thin roof shield.
  Many have no roof shielding.

RP simulations are required to see whether the latter shield can be avoided

Restricted material cost but lots of reshuffling of lines and shielding

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# **Questions left open last year**

Radioprotection studies to confirm reduction of shielding

- Costs, resources
  - Transport and handling
  - Magnets and rectifiers + infrastructure
  - Instrumentation, controls
  - Vacuum
  - Radioprotection
  - .....
- Timeline

# **Transport and handling resources**

Activity	Time (months)
Roof dismantling	1.5
Magnets removal	0.5
Wall removal (T7, T10, T11)	0.5
Install new walls	1
Install concrete platforms under magnets	1
Install new magnets	1
Install new roof	1
Total	6.5 months

Estimate assumes a team of 3 persons

Hence required ~ 20 man months

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# **Cost for rectifiers and magnets:**

Item	Cost (kCHF)
5 Rectifiers (4 +1 spare)	185
Rectifier Re-cabling, controls, installation, FGC3	45
Magnet refurbishment material+labour	97
Cabling of magnets	130
Hydraulic connections (reusing tubes)	20
Total	477

#### The PO group recommends this even if we do not change the layout

On the longer term a more complete consolidation / renovation of the old rectifiers in the East Area will become necessary. A full consolidation might cost ~ 2.8 MCHF. Again, independently of whether the layout is changed or not.

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#### Preliminary

#### POWER SUPPLY REQUIREMENTS PRIMARY BEAMS

Magnet	I <sub>max</sub> [A]/ V <sub>max</sub> [V]	ТВ	Rectifier					
PRIMARY LINE								
BP.QFO1	650	24	R2g.06					
BP.DHZ1	600/60	27	R2g.07					
BP.QDE2	400/80	14	R1.14					
BP.DVT1	250/70	20	T1b.04pp					
BP.DVT2	250/70	8	R1.15					
BP.QFO3	400/40	28	R1.16					
BP.BHZ1	600/120	5	R2g.08					
BP.QDE4	350/140	7	R2g.09					
	SOUTH B	RANCH						
BS."SMH1"	500/100	16	R2b.02					
BS.BHZ1	300/50	10	R1.18					
BS.QFO1	400/40	12	R1.17					
BS.QDE2	400/40	21	R2b.04					
BS.DHZ1	180*	301	T1b.01pp					
BS.DVT1	600/80	2	R2b.05					
BS.BHZ2	800/150	9	R3.02					

Magnet	I <sub>max</sub> [A]/ V <sub>max</sub> [V]	тв	Rectifier				
DIRAC LINE							
BD.BHZ1	400/80	92	R2g.01				
BD.BHZ2	400/80	93	R2g.02				
BD.DVT1	200/40	302	T1b.05pp				
BD.DHZ1	480*/30	303	T1b.03pp				
BD.QDE1	500/100	103	R2g.03				
BD.QFO2	500/100	105	R2g.04				
SPECTRO	2500		R6.01				
	NORTH B	RANCH					
BN.QDE1	250/50	30	R10.01				
BN.QFO2	300/60	17	R3.03				
BN.DVT1	400*/60	15	R3.04				
BN.BHZ2	800/100	1	R3.05				
BN.BHZ3	880/200	25	R2b.06				

#### \*) Same limit as before

En rouge: nouveaux convertisseurs À fabriquer

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Preliminary

#### POWER SUPPLY REQUIREMENTS SECONDARY BEAMS

Magnet	I <sub>max</sub> [A]/ V <sub>max</sub> [V]	ТВ	Rectifier				
"T9 BEAM"							
T9.DHZ1	240/150	33	R2.01				
T9.QFO1	350/25	34	R2.02				
T9.QDE2	350/80	36	R2.03				
T9.QDE3	350/25	49	R2.04				
T9.BHZ1	600/150	38	R2G.10				
T9.QFO4*	350/30	53	R2.05				
T9.QFO5*	350/30						
T9.BHZ2	600/150		R2G.05				
T9.QDE6	700/150	44	R2B.01				
T9.BVT1	450/120	31	R2.06				
T9.QFO7	600/120		R2B.07				
T9.QDE8	700/150	50	R2B.03				
T9.DHZ1	240/80	43	R2.07				
T9.DVT2	240/80	41	R2.08				

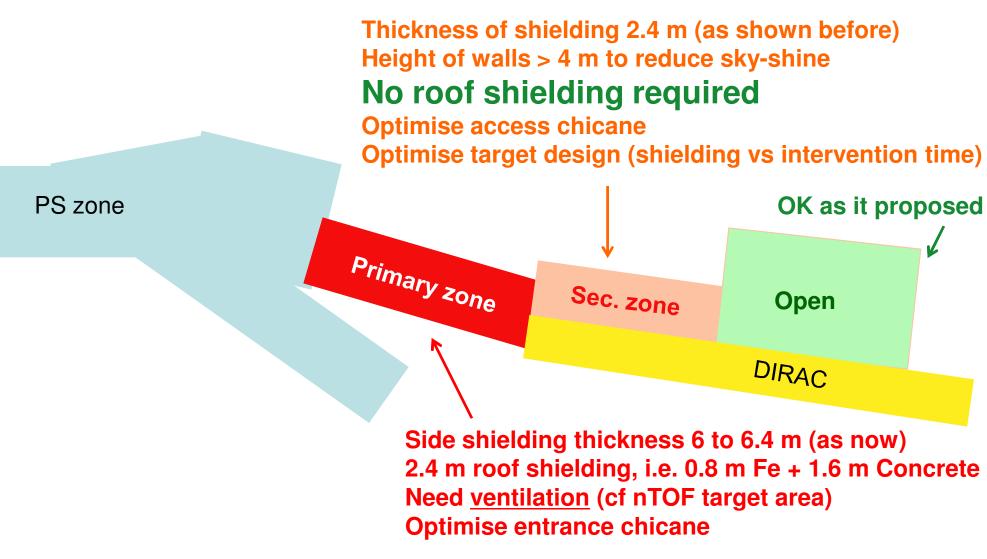
Magnet	I <sub>max</sub> [A]/ V <sub>max</sub> [V]	ТВ	Rectifier				
"T10 BEAM"							
T10.DHZ1	240/150	89	R2.09				
T10.QF01	400/30	66	R2.11				
T10.QDE2	450/80	48	R2.12				
T10.QDE3	400/30	52	R2.13				
T10.BHZ1	750/200	51	R3.07				
T10.QFO4*	500/50	54	R2.14				
T10.QFO5*	500/50						
T10.BHZ2	750/200	59	R3.08				
T10.QDE6	600/150	32	R3.01				
T10.BVT1	600/150	55	R3.06				
T10.QF07	600/150		R2B.08				
T10.QDE8	400/160	56	R2.15				
T10.DHZ1	240/80	60	R2.16				
T10.DVT2	240/80		R2.10				

#### En orange: redresseurs déplacés du ERB3 à EGB

\*) Could be connected in series L.Gatignon, IEFC, 11 February 2010 55 alimentations (53 avec aimants en série)

# SHIELDING AND RP ISSUES

Carefully studied by Thomas Otto / RP



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# **Cost of Ventilation**

Th.Otto requests a ventilation system for the small primary zone, similar to the one implemented for the nTOF target area. This would also evacuate Ozone from the area, which now stays and affects the equipment in that zone (corrosion of magnets etcetera). Evacuation of the extracted air via the roof of B157

For the cost we quote the cost of the nTOF installation as an example

Item	Cost
Cost of nTOF cooling station	35 keuro
Ventilation monitoring station	50 keuro
Total	130 kCHF

It would probably reasonable to to foresee a ventilation for the primary area even if the layout would not be changed

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# **Cost of Vacuum**

Item	Cost (kCHF)	FTE
Chambers (~50 x 2.5 kCHF)	125	
Windows	10	
Controls	50	
Manpower (2x1 month FSU + staff)	20	0.2
Total	205	0.2

To be confirmed

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# **Other Costs**

Item	Cost	FTE
Modifications access doors	40 kCHF	
Survey work 2.1 months x 2 persons		0.4
Radioprotection 1 technician during dismounting, 0.5 technician during remounting		0.5+0.25
Radioprotection infrastructure	20 kCHF	0.1
Beam instrumentation *)	10 kCHF	0.1
Upgrade threshold counters to NA standard *)	20 kCHF	0.2
Displacement T9/T10 gas zone	50 kCHF	
Coordination, superintendance, project management		0.5

\*) Based on 2004 estimate in the framework of Renovation Programme Committee

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## Side remark (2009 slide):

In 2005 a proposal was made to **upgrade the controls** of the East Area. For the moment in the East Area there is:

- no remote control / readout of collimators
- control of magnet currents only by working sets and knobs
- no easy and convenient beam files
- no remote reading of access system and vacuum state
- no user applications for reading of beam instrumentation However, one delay wire chamber + a scintillator were added per beam since then

It seems that this could be an occasion to **migrate the East Area controls to Cesar** (i.e. the recently upgraded North Area controls).

At the time the resource estimate (excluding DWC + scints) were about 80 kCHF for VME crates + Cerenkov upgrades plus a number of man months on the software side. Now part of this upgrade has been done already (timing, VME).

# **Cost of controls upgrade**

Item	COST	
Motorisation upgrade (PLC + FESA gateway) for 6 COLLS + 2 absorbers + 2 converters	< 80 kCHF	EN-STI
CESAR extension to East Area, depending on experience of the person (without general CESAR consolidation also for NA)	0.5-1 FTE	BE-CO
Full consolidation also for NA CESAR *) (NETBEANS replacement, integration with LSA,)	0.5 - 1 FTE	BE-CO
PC's in user barracks	< 10 kCHF	
Total	90 kCHF + 0.5-2 FTE	

\*) Independent of East Area project but considered useful by BE-CO to combine the two

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# Summary of costs:

	Spec	Specific cost		Useful anyway	
Item	Material	FTE	Material	FTE	
Transport and handling		0.85			
Rectifiers	45		185		
Magnets, cabling, cooling	250				
Ventilation			130		
Vacuum (incl. FSU	205	0.2			
Access	40				
Survey		0.4			
Radioprotection	20	0.85			
Controls			90	0.5-2	
Other costs (BI, gas,)	80	0.3			
Project management		0.5			
Total cost	640	3.1	410	0.5-2	
Grand total:	~ 1050 kCHF + ≤ 5 FTE				

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#### Consolidation of East Area recommended independent of this project

- Ventilation of primary area would reduce Ozone impact on magnets anyway
- Replacement of old rectifiers (R2A and R2) to be considered anyway and of most rectifiers in the not too distant future
- Upgrade of controls would be a good thing even in case of no layout change
- In the long term migration from ARCON to RAMSES-2 will become necessary Approximate cost 300 kCHF, foreseen in consolidation project. The migration to Ramses-2 should be kept in mind during the installation work of this project.
- The air conditioners are mostly in a pitiful state and need replacement

# **Proposed time line (2009)**

CLOUD changes from Mk2 to Mk3 module in 2011 (tbc)
 This requires a larger beam and a larger zone (111 → T9B zone)
 It seems reasonable to synchronize the EA modifications with this change

DIRAC / IRRAD uture not well understood at this moment

but new design is essentially decoupled from this question

# Run in 2010 "certain" Will request run in 2011 (long-lived atoms)

2012+?

Rebuild of parts inside PS and of primary zone in **shutdov n 2010/11**, provided CLOUD has completed its Mk2 program

Continue construction of test beams during the 2011 run Could probably continue operation of DIRAC during 2011 with some additional local shielding at exit of the primary zone

Total duration of project: first estimates 8-12 months

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Reorganisation of East Area Beam Lines

2011/12?

#### Taking into account

- The timescales of CLOUD and DIRAC as they are known today,
- The recent announcements concerning a long LHC run, i.e. (to my understanding) no long shutdown in 2010/11,
- That the management is launching studies how to prolong the lifetime of the of the present injector complex (including the PS) by at least another 15-25 years

it seems that **starting the work end 2011/early 2012** could be a convenient option. It could then be completed in time for the 2013 start-up

The duration of the work has been estimated to be less than one year (9 months), The part affecting PS operation within 4 months

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# **CONCLUSIONS**

- The design of a new East Area layout presented at the previous IEFC workshop has been validated (with very minor modifications) in terms of its radioprotection merits
- □ It uses reliable equipment and improves greatly their accessibility and maintainability
- The cost is around 1 MCHF + 4-5 FTE, even including some changes which should even be considered if the layout is not changed.
- The change can be done within one year, with at most 4 months stop for the PS, and the year 2012 seems a possible period in terms of the East Area physics prospects and the latest planning for LHC operation and shutdowns.
- A non-exhaustive list has been shown of some items that need further consolidation if the East Area has to be operated for another 15-25 years or more.

# Thanks to all who have helped in preparing this work. Particular mention to:

Vito Baggiolini, Yves Bernard, Jean-Luc Blanc, Dominique Bodart, Yannick Body, Jan Hansen, Michael Lazzaroni, Gilles Le Godec, Patrick Lelong, Alessandro Masi, Robert Mollay, Thomas Otto, Jens Spanggaard, Davide Tommasini, Giovanna Vandoni, Markus Widorski,

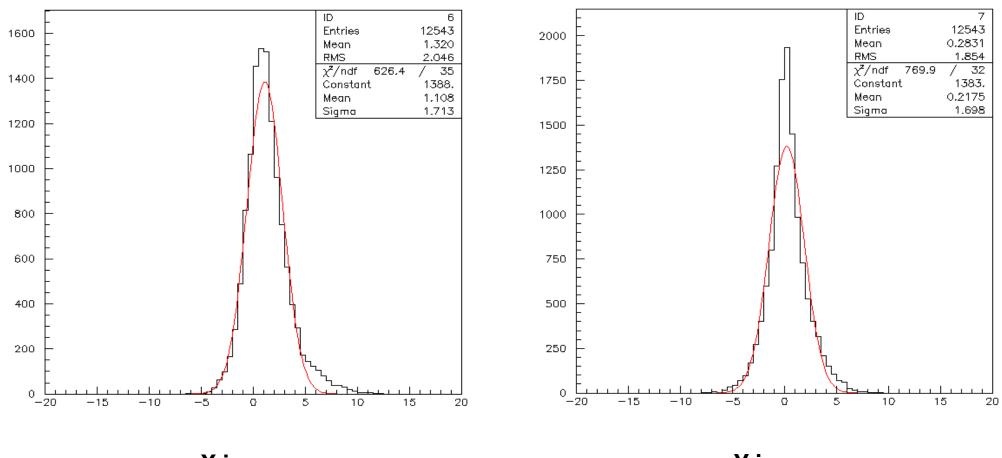
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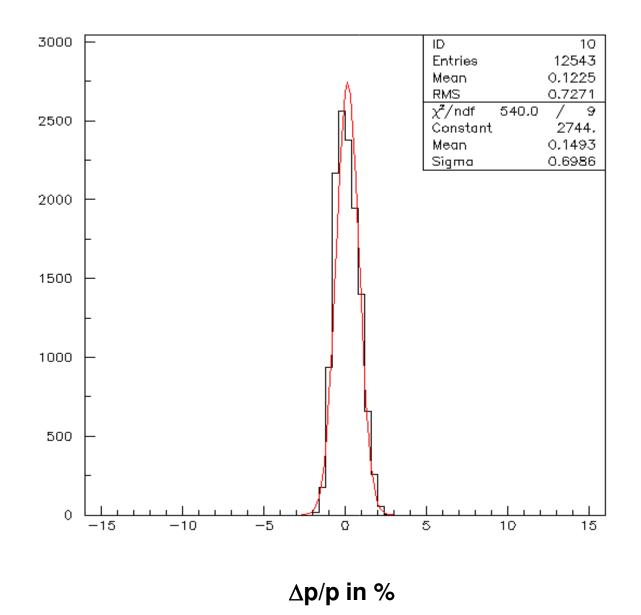
# TURTLE SIMULATION (for $C1_{ACCV}=C2_{ACCH} = \pm 40$ mm, $C3_{\Delta P} = \pm 1$ mm)



X in mm



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## **COMPLETE RECTIFIER CONSOLIDATION – Part I**

Logical Name	Designation Imax(A)/Umax(V) calcul selon caractéristiques Aimants	Last upgrade	Next upgrade	Consolidation Cost (CHF) 2009 ESTIMATION
RIMARY LINE				
BP.QFO1	650	20 ans	Consolidation type SPS (1000A/220V)	30000
BP.DHZ1	600/60	20 ans Consolidation type SPS (1000A/220V)		30000
BP.QDE2	400/80	20 ans (Thyristors)	Changement car bobinages d'origine	35506
BP.DVT1	250/70	30 ans	Changement	35855
BP.DVT2	250/70	20 ans (Thyristors)	Changement car bobinages d'origine	35506
BP.QFO3	400/40	20 ans (Thyristors)	Changement car bobinages d'origine	35506
BP.BHZ1	600/120	20 ans	Consolidation type SPS (1000A/220V)	30000
BP.QDE4	350/140	20 ans	Consolidation type SPS (1000A/220V)	30000
OUTH BRANCH				
BS."SMH1"	500/100	20 ans	Consolidation type SPS (1000A/220V)	30000
BS.BHZ1	300/50	20 ans (Thyristors)	Changement car bobinages d'origine	35506
BS.QFO1	400/40	20 ans (Thyristors)	Changement car bobinages d'origine	35506
BS.QDE2	400/40	30 ans	Changement	22943
BS.DHZ1	180*	30 ans	Changement	35855
BS.DVT1	600/80	30 ans	Changement	22943
BS.BHZ2	800/150	30 ans	Changement	81648
IRAC LINE				
BD.BHZ1	400/80	20 ans	Consolidation type SPS (1000A/220V)	30000
BD.BHZ2	400/80	20 ans	Consolidation type SPS (1000A/220V)	30000
BD.DVT1	200/40	30 ans	Changement	35855
BD.DHZ1	480*/30	30 ans	Changement	35855
BD.QDE1	500/100	20 ans	Consolidation type SPS (1000A/220V)	30000
BD.QFO2	500/100	20 ans	Consolidation type SPS (1000A/220V)	30000
SPECTRO	2500	15 ans	Consolidation type SPS	60000
ORTH BRANCH	•			
BN.QDE1	250/50	30 ans	Changement	19639
BN.QFO2	300/60	20 ans	Consolidation type SPS (800A/300V)	30000
BN.DVT1	400*/60	20 ans	Consolidation type SPS (800A/300V)	30000
BN.BHZ2	800/100	20 ans	Consolidation type SPS (800A/300V)	30000
BN.BHZ3	880/200	30 ans	Changement	103928
9 BEAM"				
T9.DHZ1	240/150	30 ans	Changement	38241
T9.QFO1	350/25	30 ans	Changement	15686
T9.QDE2	350/80	30 ans	Changement	32641
T9.QDE3	350/25	30 ans	Changement	15686
T9.BHZ1	600/150	20 ans	Consolidation type SPS (1000A/220V)	30000
T9.QFO4*	350/30	30 ans	Changement	38241

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### **COMPLETE RECTIFIER CONSOLIDATION – Part II**

	Consolidation infrastructure (Câbles AC/DC/Contrôle)				
			==> les prix de consolidation sont basés sur une optimisation des caractéristiques des convertisseurs par rapport au besoin utilisateur ce qui n'est pas le cas actuellement (surdimensionnement). Le budget pourrait être revu à la hausse si une flexibilité est demandée En suspend: Patch Panel + Simatic ==> Intérêt de conserver le système?		
			Proposition Consolidation (CHF)	2000000	
			Total (CHF)		
T10.DVT1	240/80	30 ans	Changement	25736 1942379	
T10.DHZ2	240/80	30 ans	Changement	25736	
T10.QDE8	400/160	30 ans	Changement	54948	
T10.QF07	600/150	15 ans	Consolidation type SPS (800A/300V)	30000	
T10.BVT1	600/150	15 ans	Consolidation type SPS (800A/300V)	30000	
T10.QDE6	600/150	15 ans	Consolidation type SPS (800A/300V)	30000	
T10.BHZ2	750/200	15 ans	Consolidation type SPS (800A/300V)	30000	
T10.QFO5*	500/50				
T10.QFO4*	500/50	30 ans	Changement	30392	
T10.BHZ1	750/200	15 ans	Consolidation type SPS (800A/300V)	30000	
T10.QDE3	400/30	30 ans	Changement	19140	
T10.QDE2	450/80	30 ans	Changement	38241	
T10.QFO1	400/30	30 ans	Changement	19140	
T10.DHZ1	240/150	30 ans	Changement	38241	
0 BEAM"					
T9.DVT1	240/80	30 ans	Changement	25736	
T9.DHZ2	240/80	30 ans	Changement	25736	
T9.QDE8	700/150	30 ans	Changement	75060	
T9.QFO7	600/120	30 ans	Changement	59181	
T9.BVT1	450/120	30 ans	Changement	49371	
T9.QDE6	700/150	30 ans	Changement	75060	
T9.BHZ2	600/150	30 ans	Changement	68113	

TOTAL (CHF) 2800000
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# i.e. cost up to about 2.8 MCHF

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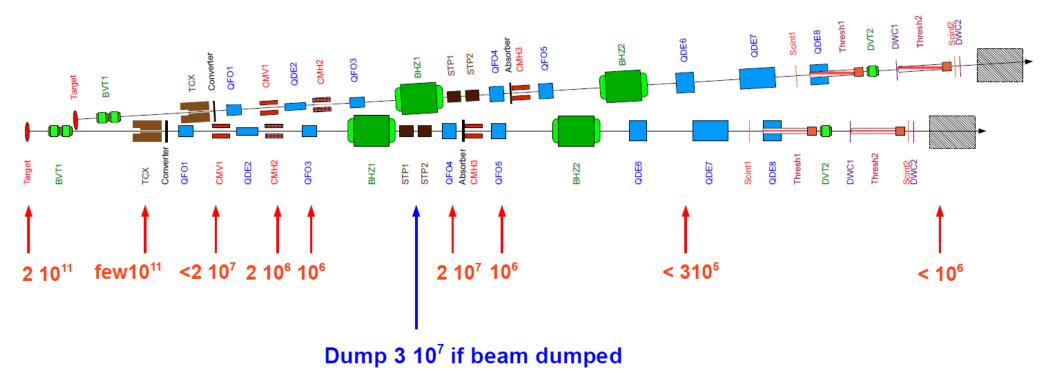
Reorganisation of East Area Beam Lines

Estimation (CHF)

800000

# **BEAM LOSSES IN SECONDARY BEAMS**

#### This beam gives losses similar to the other beam



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# Survey manpower

Assume a team of 2 persons

Item		Time (months)
Creation of new references in zone		0.2
Trace beam lines and equipments or	0.2	
Define positions of the walls		0.2
Alignment of beam lines		1.5
Total		2.1



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From note by Luc Durieu:

# **Best resumed in the following table :**

Device	Evolution	Number	Priority	Cabling	Software	Remark
MWPC	discard	5	High		none	obsolete
DWC	new	5	High	$\sim 510 \ k$	heavy	replace MWPC
Magnets	no mod	36	-	-	exist/collect	
Beam stoppers	no mod	5			collect state	not AB
Collimators	none	9 (x2)	High	exist	to middleware	need PLC
Vacuum	none				collect state	AT/VAC
Cerenkov	automate	5	Low	~ 5 k	same as EHN	VME interface
Beam counter	new	5	high	see DWC		
Workstation	new	~8	medium	local	standard	physicist access

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From note by Luc Durieu:

#### Estimated effort to invest for renovation.

Devices	Hardware cost	Manpower/hard	Manpower/soft
MWPC/DWC/beam	$\sim 20 \ k$	$\sim 1 \text{ man*month}$	$\sim 2 \text{ man*month}$
counters			
Collimators	$\sim 20 \ k$	<< 1 man*month	> 2  man*month
Cerenkovs	$\sim 10 \text{ k}$	$\sim 2 \text{ man*month}$	
Magnets	none	none	< 1 man*month

