



Status of pn-CCDs

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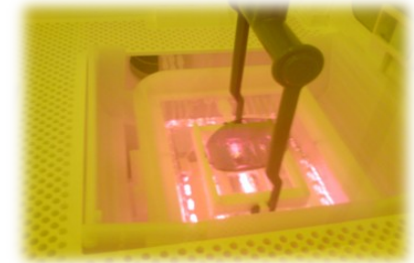
- Intro, working parameters
- Readout electronics
- properties I: speed
- properties II: Quantum Efficiency
- properties III: noise
- Applications I: Astronomy
- Applications II: X-ray Scattering
- improvements and ideas
- Applications I b: high resolution imaging



Max-Planck Semiconductor Laboratory



wet chemistry



lithography



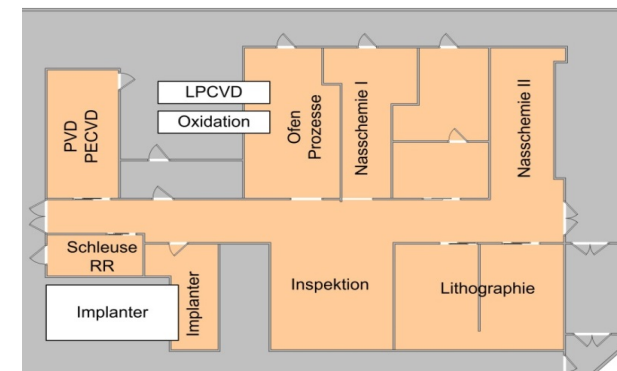
implantation



inspection



thermal





advantages of pnCCDs



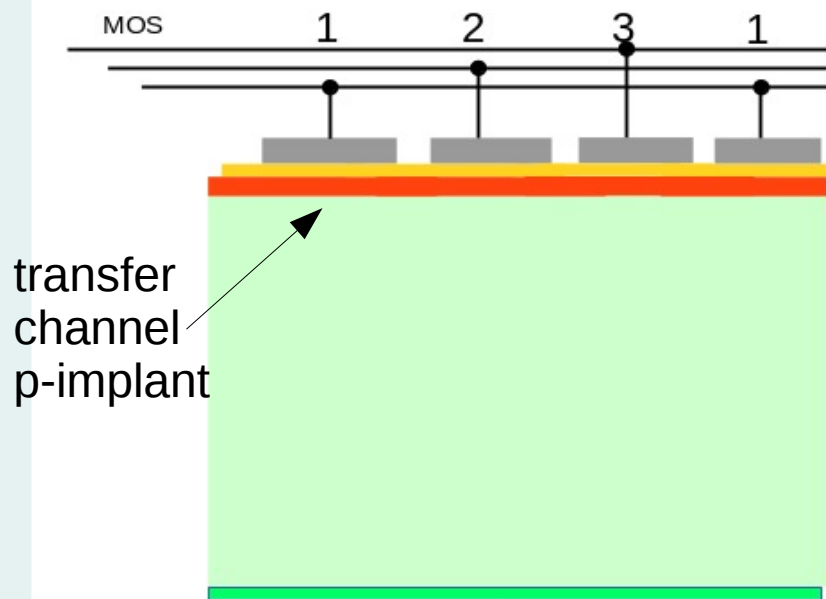
- backside illumination -> 100% QE possible
- low leakage current -> low noise ($\sim 2 e^-$ ENC)
- large Charge Handling Capacity (up to $\sim 10^6 e^- / 50\mu\text{m}^2$)
- fast transfer ($\sim 100\text{ns}/\text{line}$)

Disadvantages

- transfer = image area -> Out Of Time Events
- charge trapping during transfer possible
- area needed for framestore

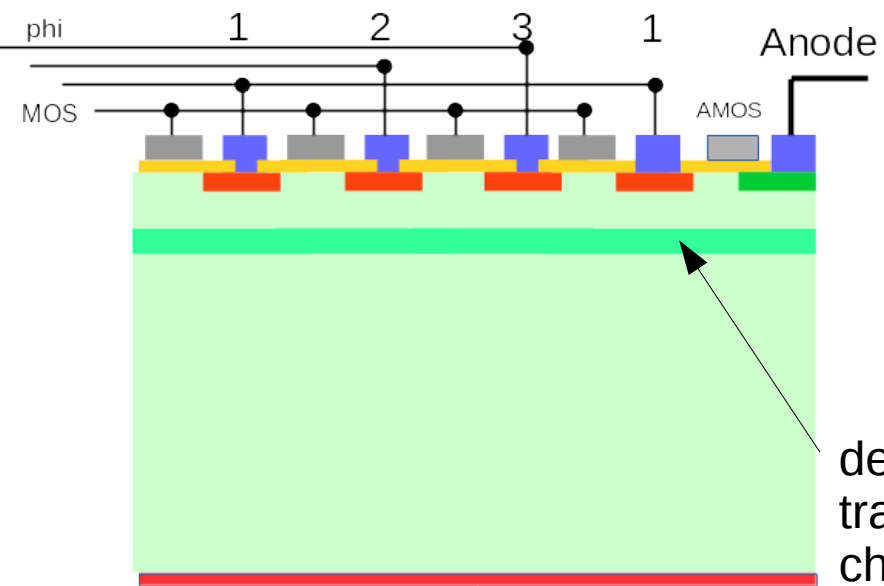
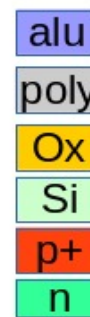


types of depleted CCDs



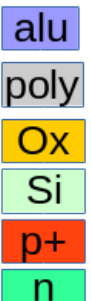
transfer
channel
p-implant

fully depleted MOS-CCD
is derived from a Diode structure
and collects holes.
(LBNL, Dalsa)



deep
transfer
channel
n-implant

fully depleted pn-CCD
is derived from a Driftsensor structure
and collects electrons.
(HLL, pnSensor)



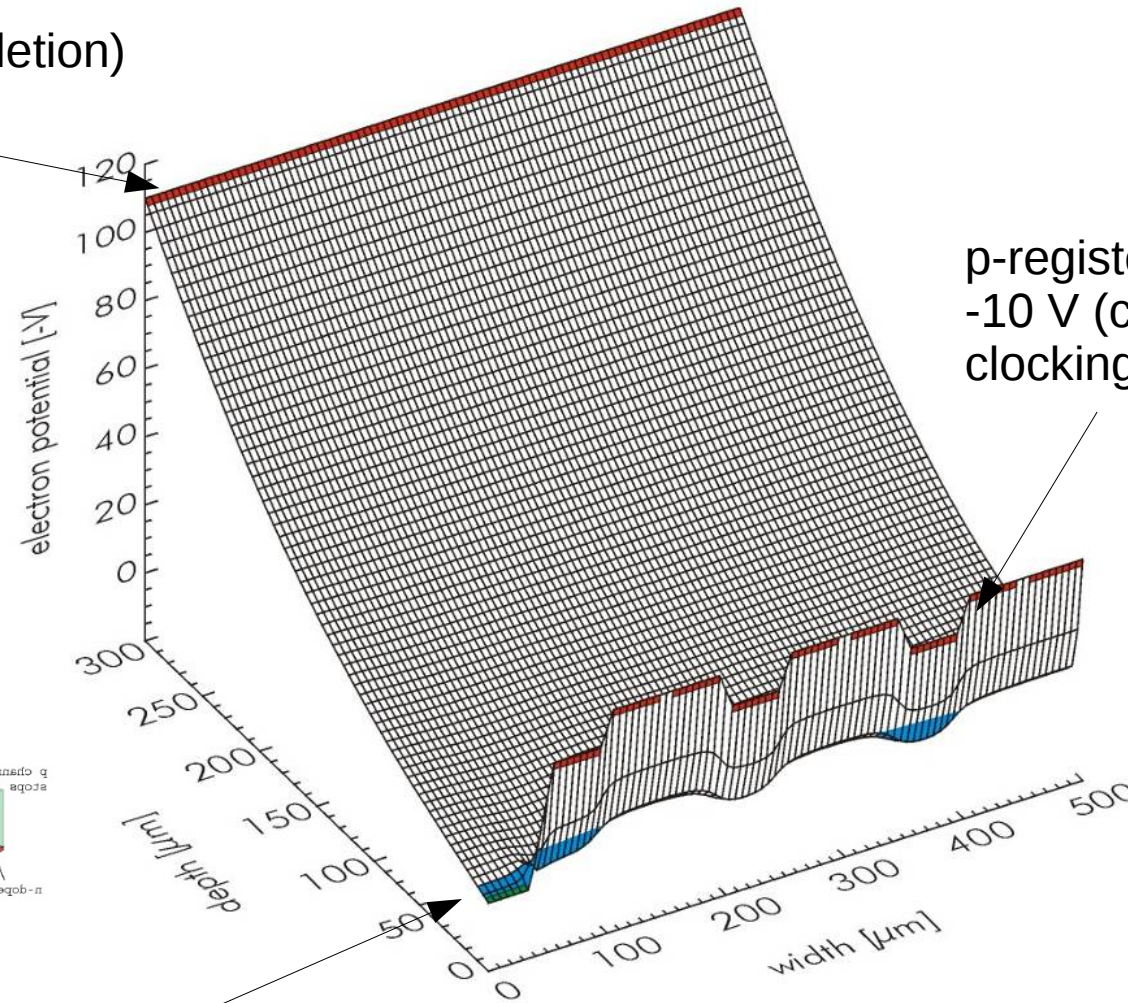
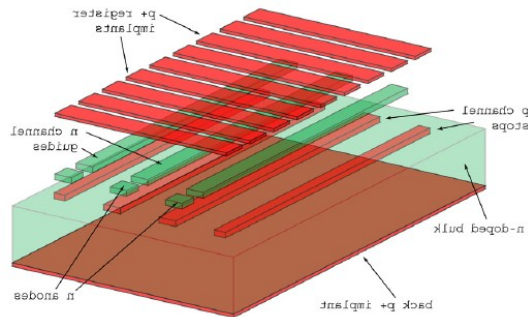


working parameters, Potential



Backside-Bias:
from -120V (depletion)
up to ~ -600V

can control
charge diffusion
during drift

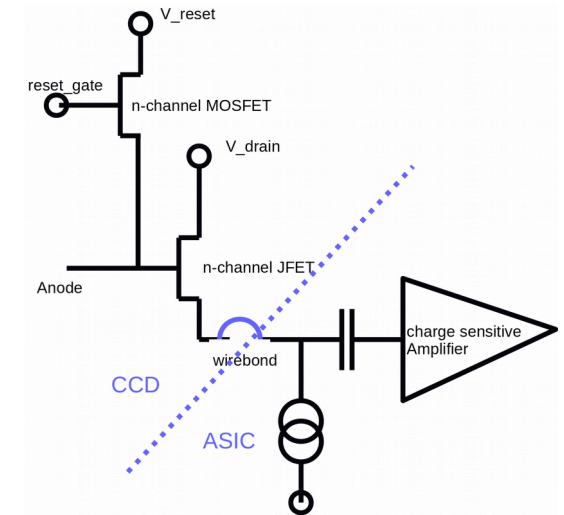
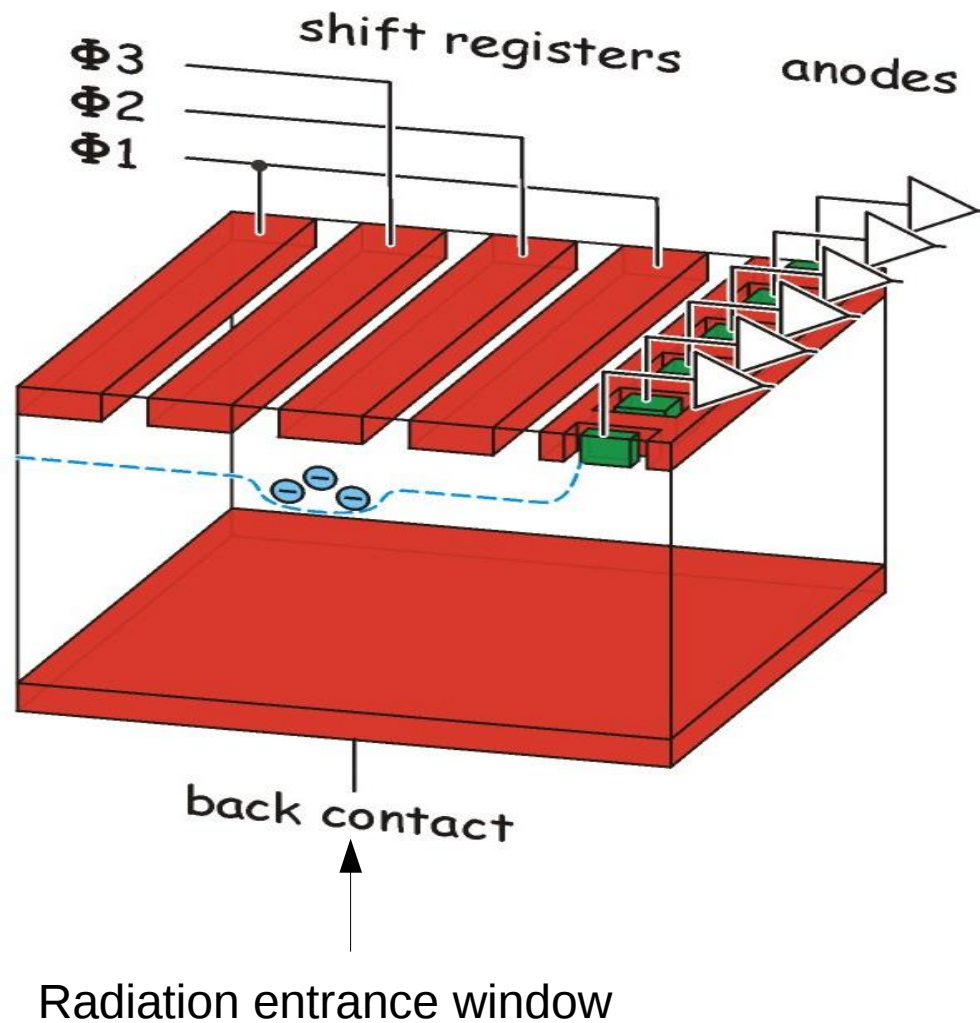


p-registers:
-10 V (collecting),
clocking to -20V

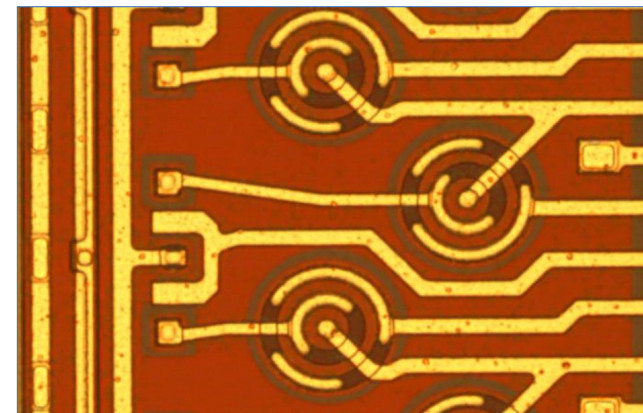
substrate, Anode: ~0V set by JFET reset



Signal Readout



Anode+Reset+JFET capacitance
~ 30 fF → 5.3 μV/e⁻



For 36 μm pixelsize, JFETs (large version) need to be staggered



Readout ASICs

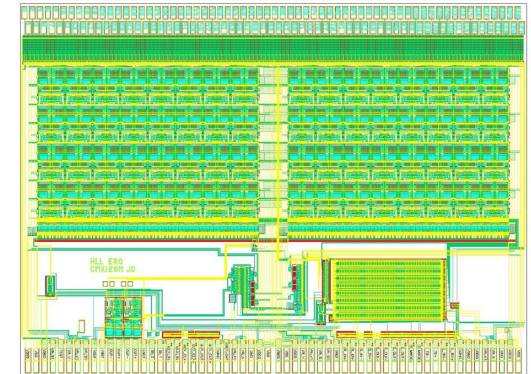
CAMEX

MCDS-filter, 128 channels, S/H, serial output
Processing time: 20 μ s/line 5 mW / channel

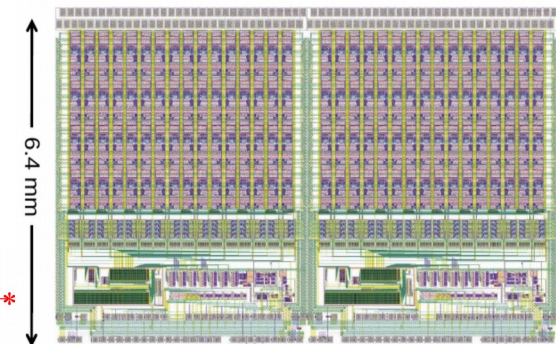
Veritas I and II

trapezoidal filter, 128/64 channels, S/H, serial output
Processing time: 2-4 μ s/line 6 mW / channel

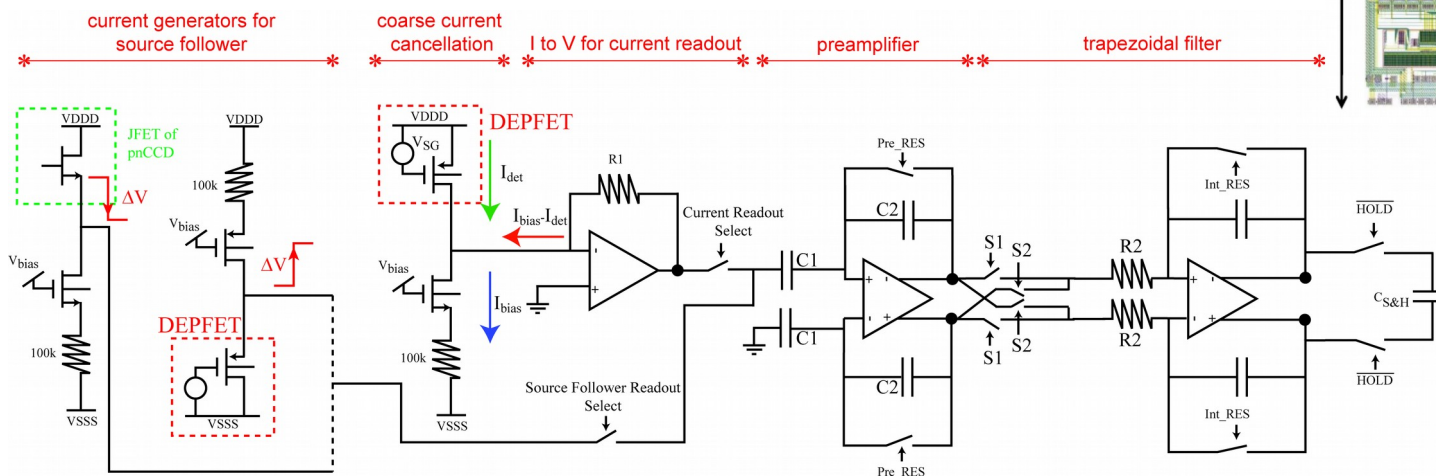
II: pnCCD n-JFet, Depfet p-mos source/drain readout



9.4 mm



6.4 mm





Framestore

The percentage of Out-of-Time events:

without framestore : $\frac{t_{Readout}}{t_{integration}}$

with framestore : $\frac{t_{Transfer}}{t_{Readout}}$

Spectroscopic reading means:
 $t_{readout} = t_{integration}$ -> framestore is necessary

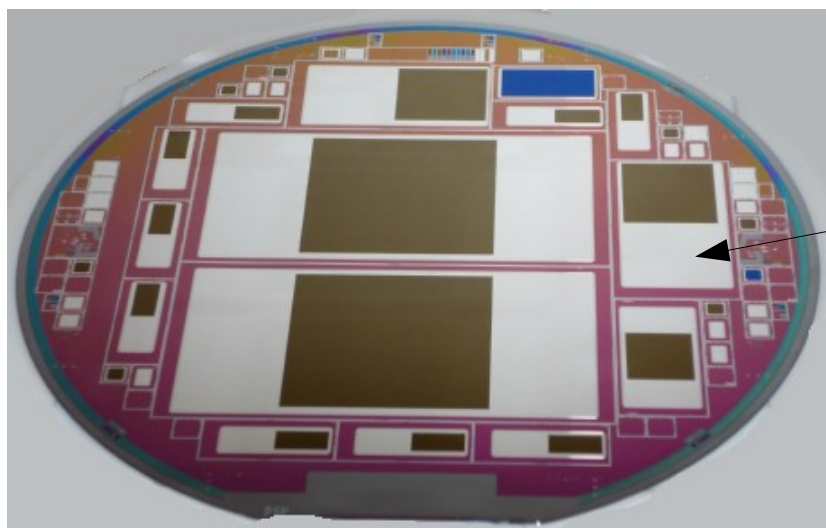
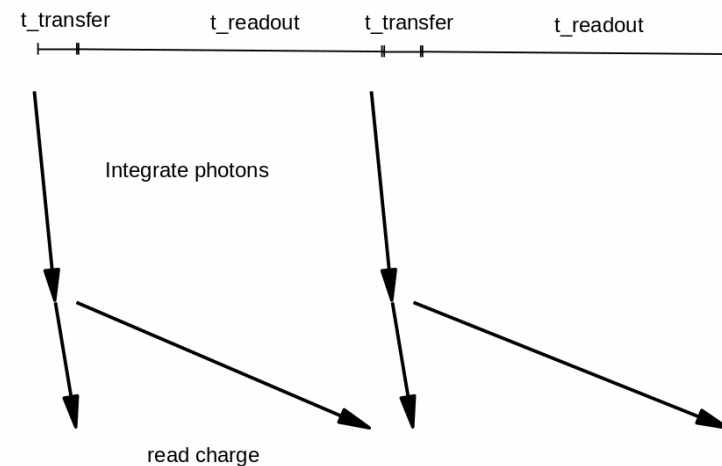


Image area

storage area

shield CCD



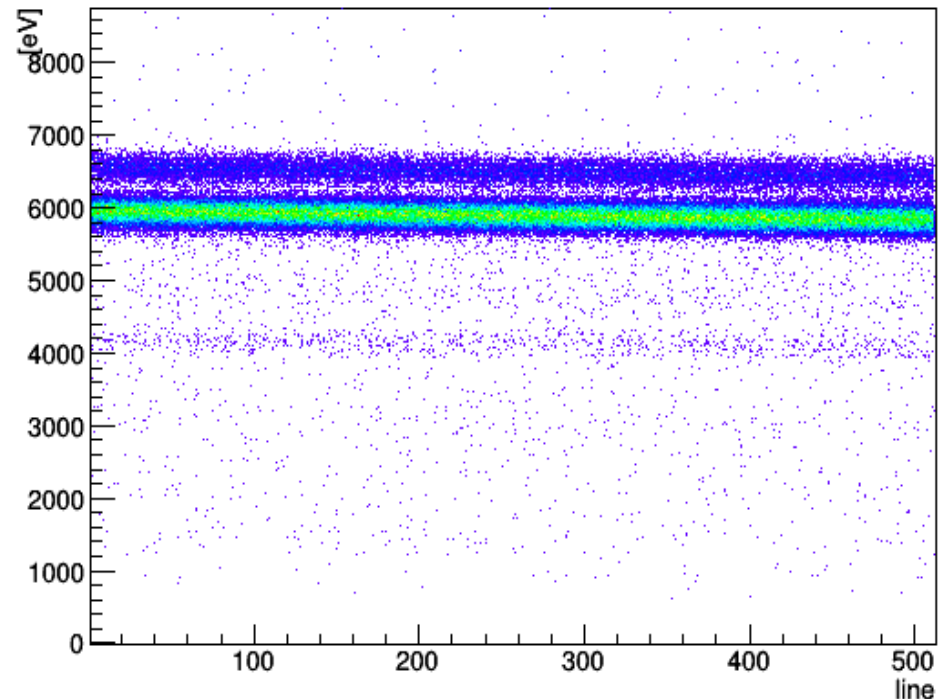
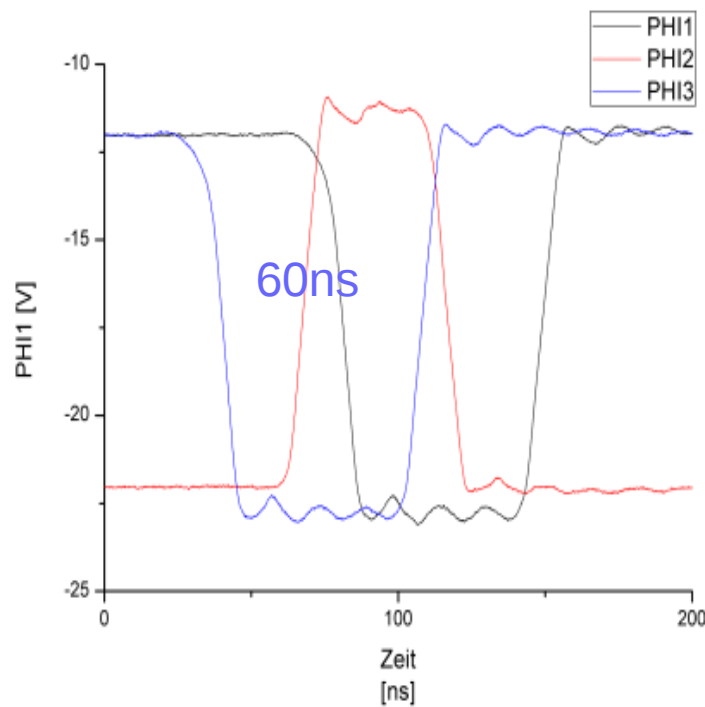


Properties I: speed



readout/line: 20 μ s \rightarrow 4 μ s
frame transfer/line: 300ns \rightarrow 60ns

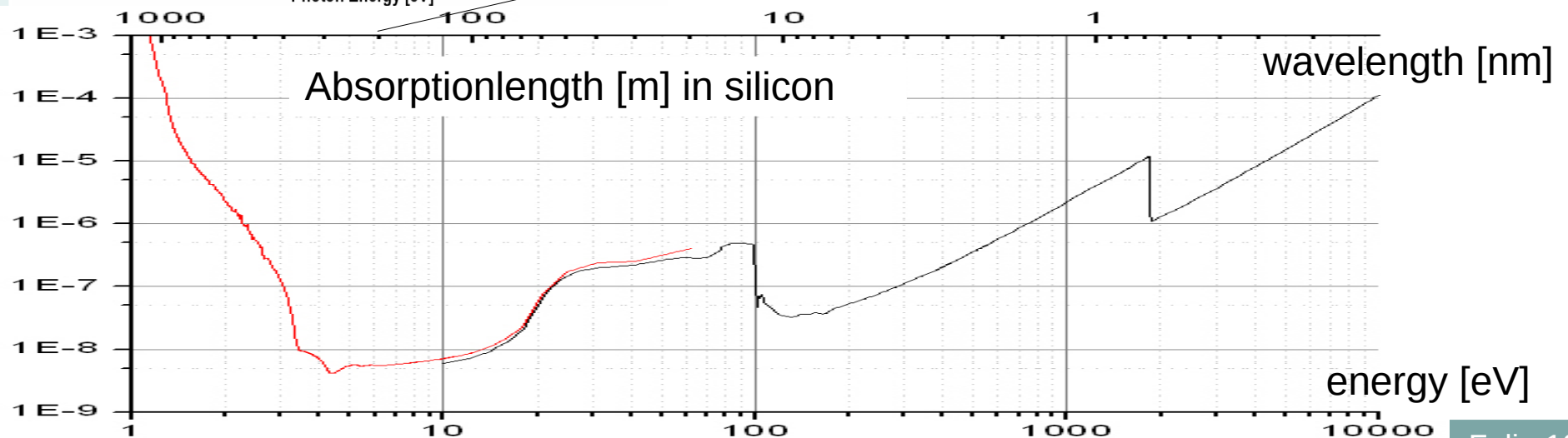
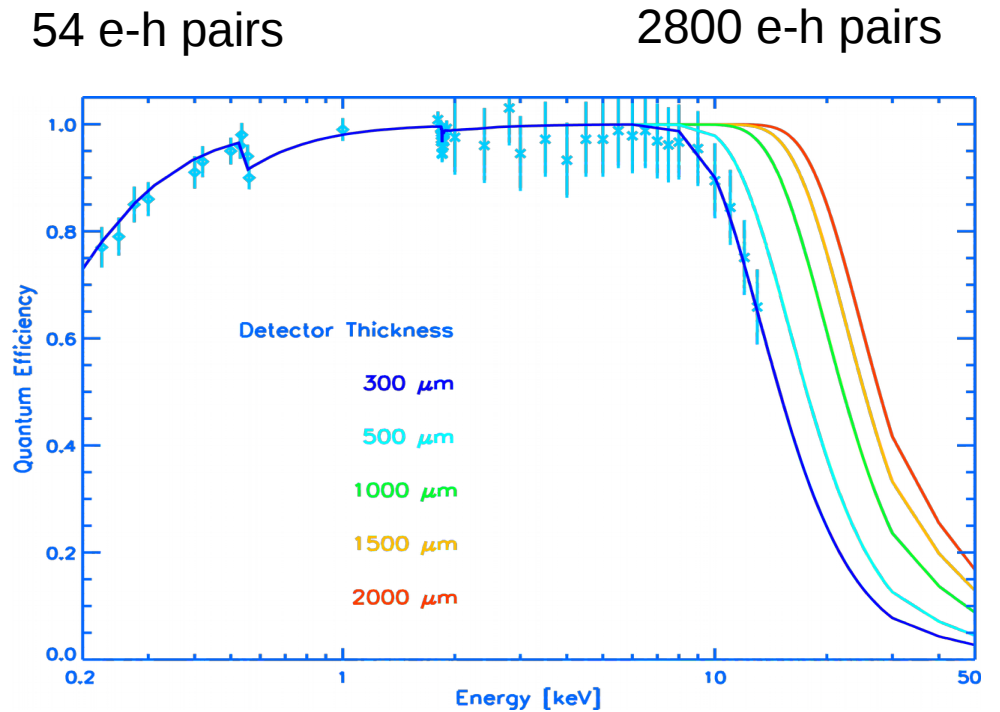
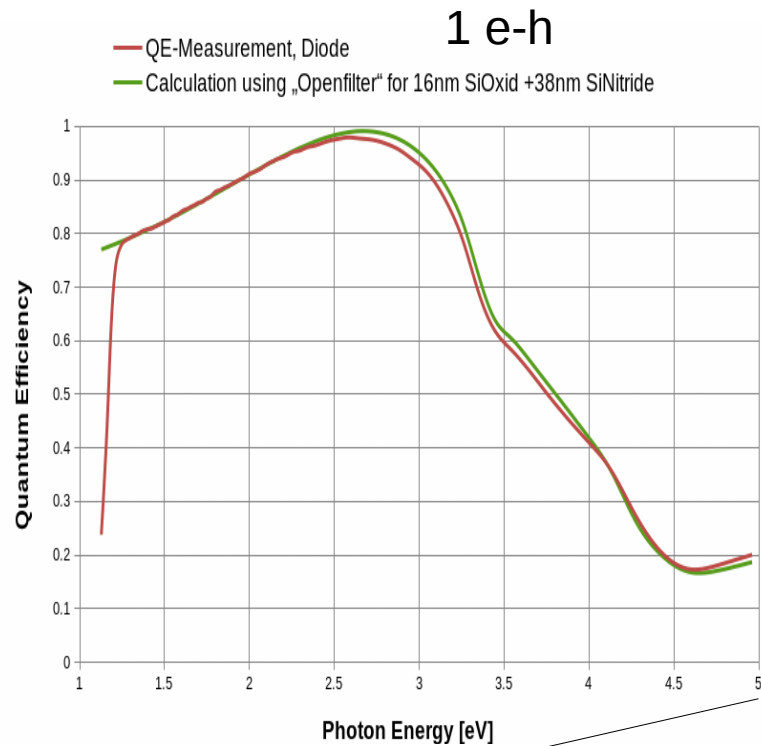
Charge Transfer Inefficiency
at 120 ns/row is $3 \cdot 10^{-5}$



Floating/resistively biased MOS registers
allow fast clocking also for large CCDs with
narrow lines.



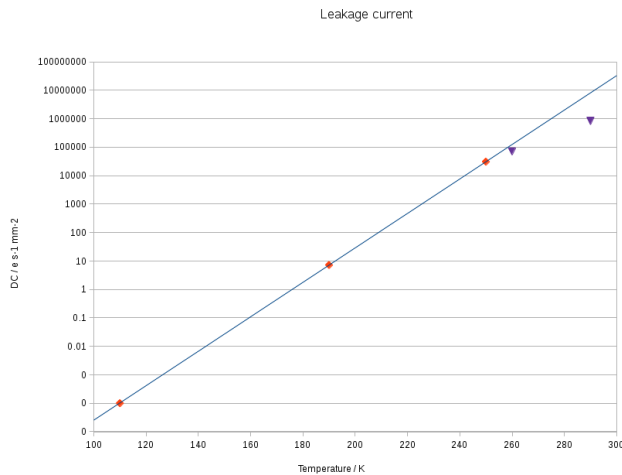
Properties II: QE of photon detection





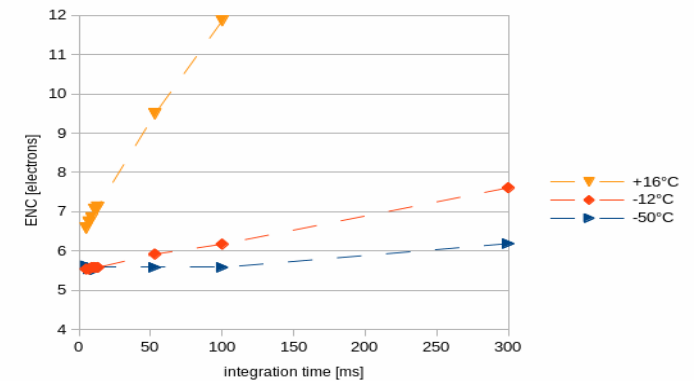
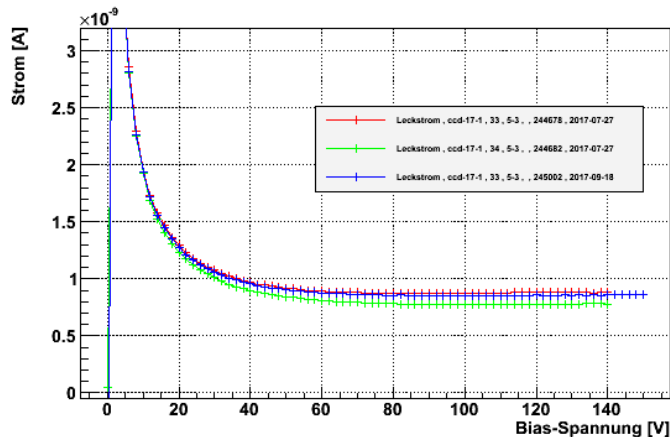
properties III: noise/leakage current

When does leakage current matter?



| Application | I/cm² [pA] | pixelsize [µm] | T | t/row [µs] | #rows | added noise [e⁻] |
|-----------------------|------------|----------------|-------|------------|-------|------------------|
| LAMP 120 Hz framerate | 20 | 75 | RT | 16 | 512 | 7.6 |
| | 20 | 75 | -10°C | 16 | 512 | 1.4 |
| Fast pnCCD (Veritas) | 20 | 36 | RT | 4 | 512 | 2.2 |
| BELLE SVD | 2000 | 60 | RT | 0.25 | 768 | 2.9 |
| eROSITA | 20 | 75 | RT | 20 | 384 | 7.3 |
| | 20 | 75 | -80°C | 20 | 384 | 0.2 |

+ all „long integrating“ CCDs like for Dark Matter search



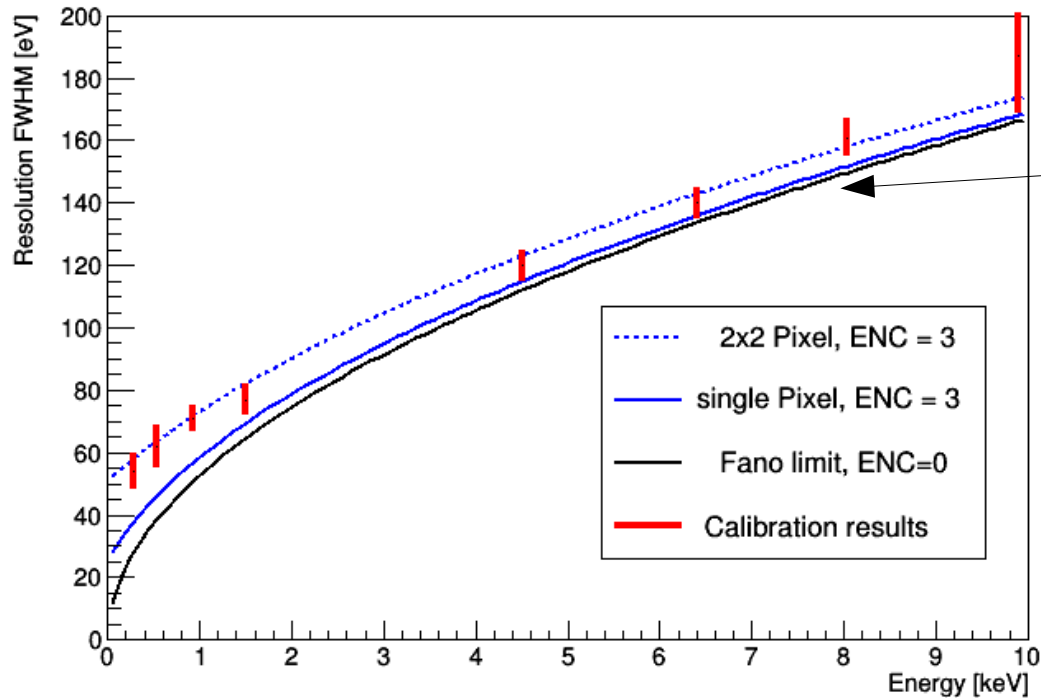
Leakage current at RT for 30cm² CCDs
-> 20pA/cm²

at RT
at -50°C

~ 1000 electron / s pixel
~ 1 electron / s pixel

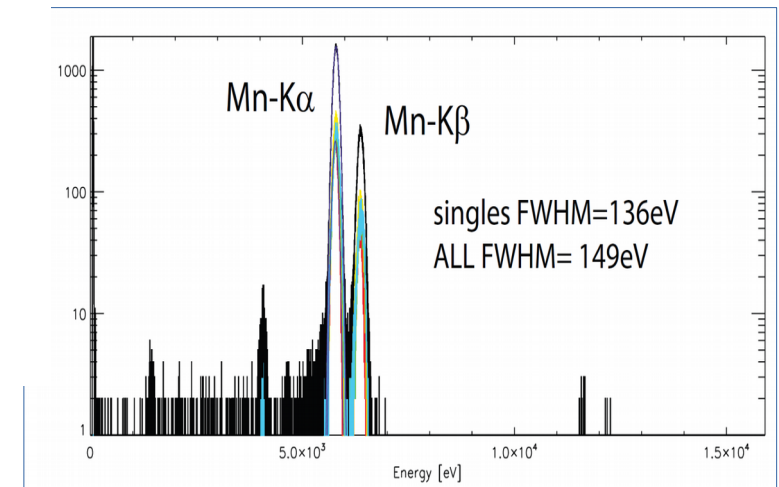


properties III: noise/energy resolution



Limiting energy resolution in silicon:

$$FWHM_{Fano} = 2.35 \cdot \sqrt{(0.12 \cdot E / 3.69)}$$



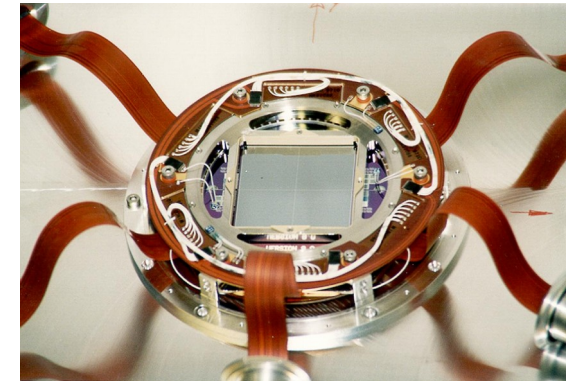
Calibration results from X-ray satellite eROSITA
2.5 e⁻ ENC @ 20 μ s/row

data from:
Proceedings of IACHE-Conference 2017, Vadim Burwitz, MPE

3.3 e⁻ ENC @ 4.2 μ s/row

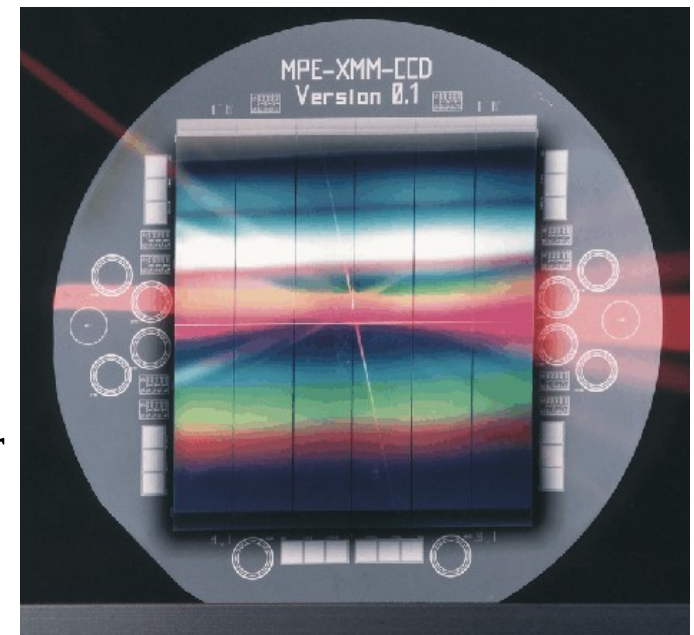


Applications I: Astronomy



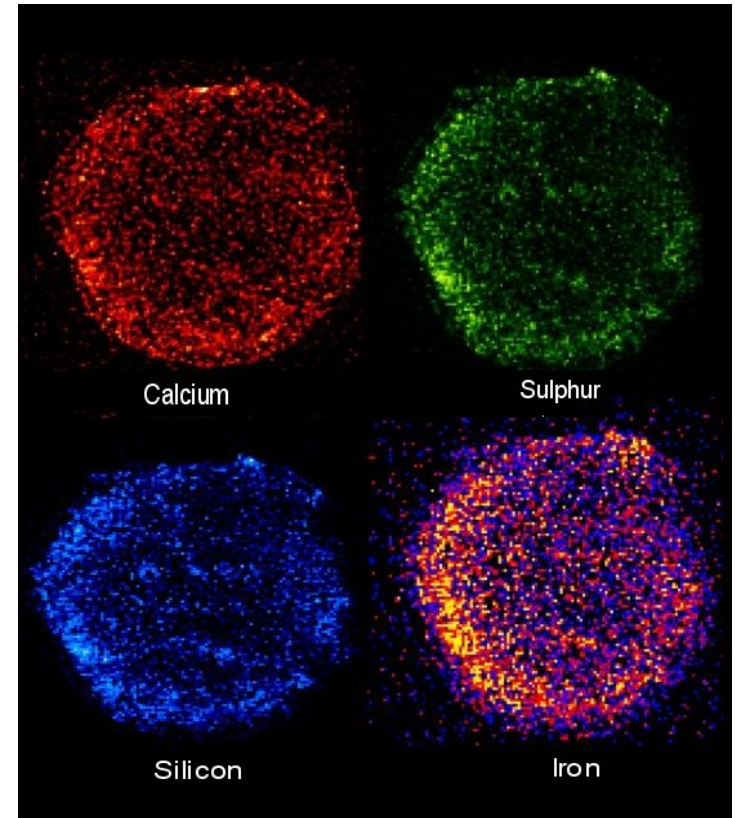
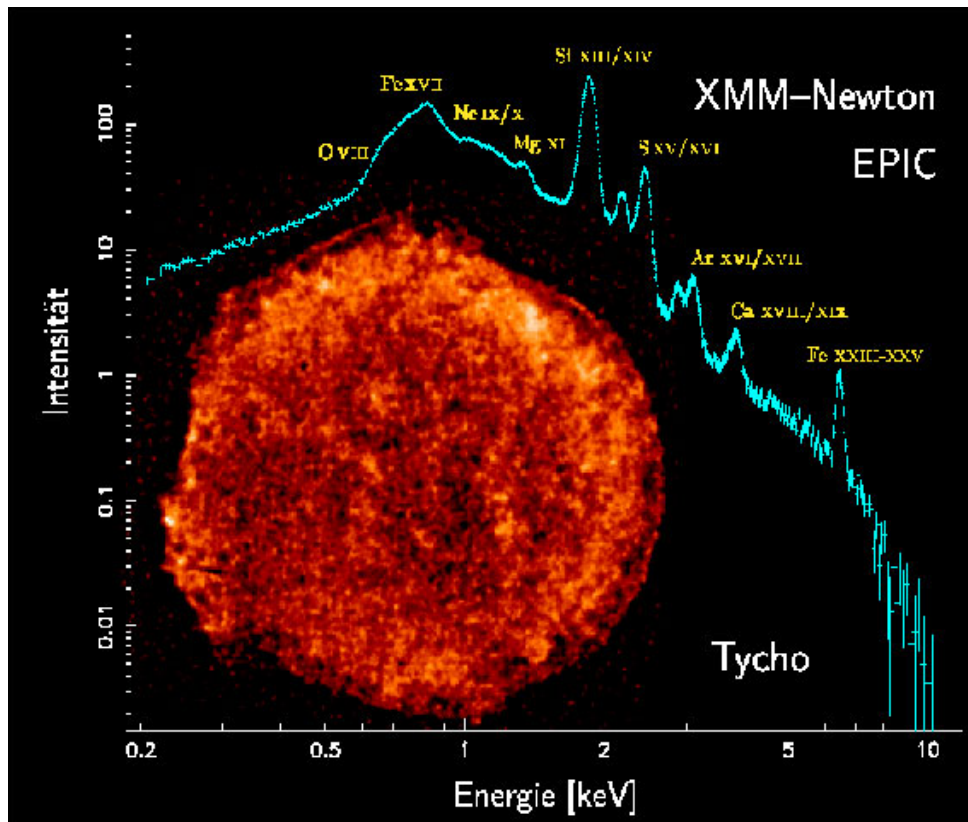
XMM-Newton: Launch 1999 by ESA
150 μm pixelsize, 280 μm thick
no Framestore
resolution 140eV@5,9keV, degrading by 2,5eV/year

until today > 5800 reviewed papers, still growing





Applications I: Astronomy



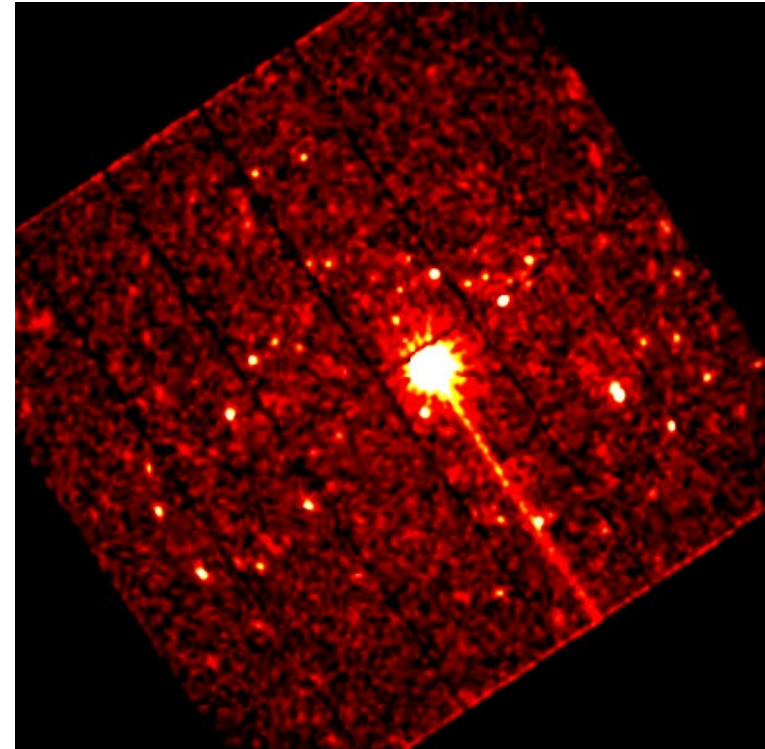


Applications I: Astronomy



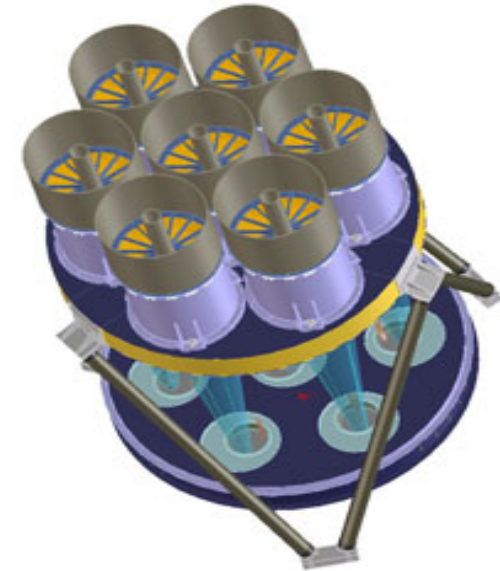
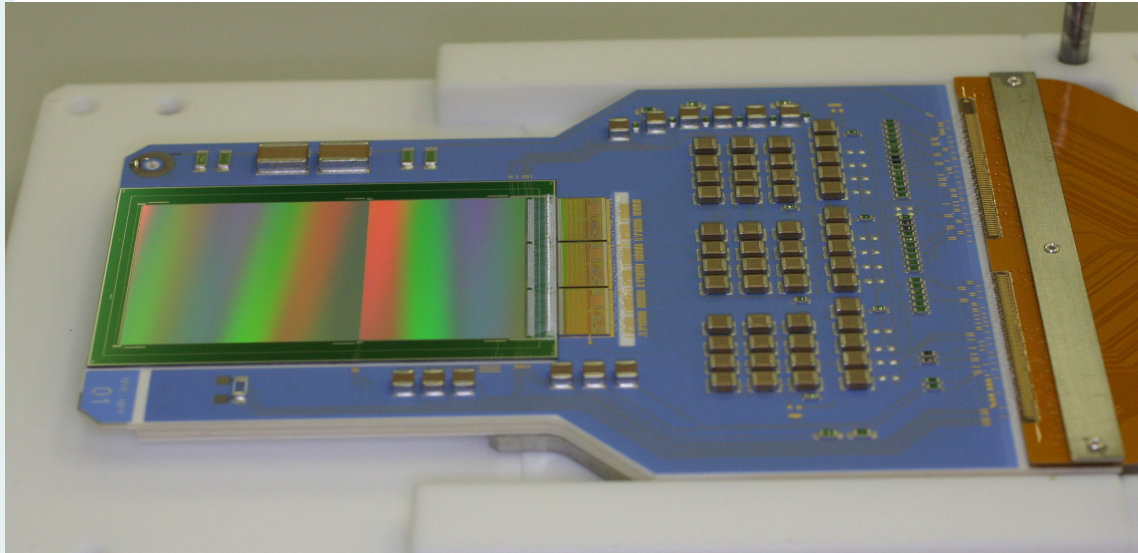
‘out of time’ events increase
with source strength if there
is no framestore

EPIC pn-CCD: ~ 6 %





Applications I: Astronomy



Russian/German Satellite, launch 2018

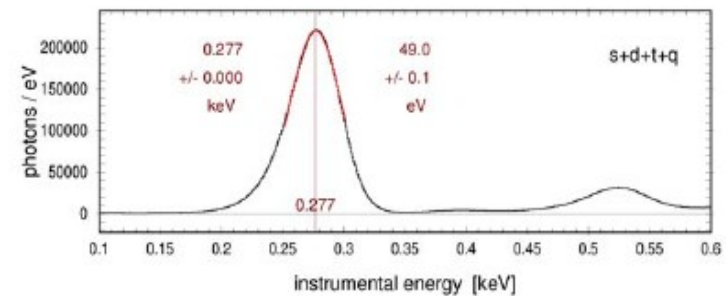
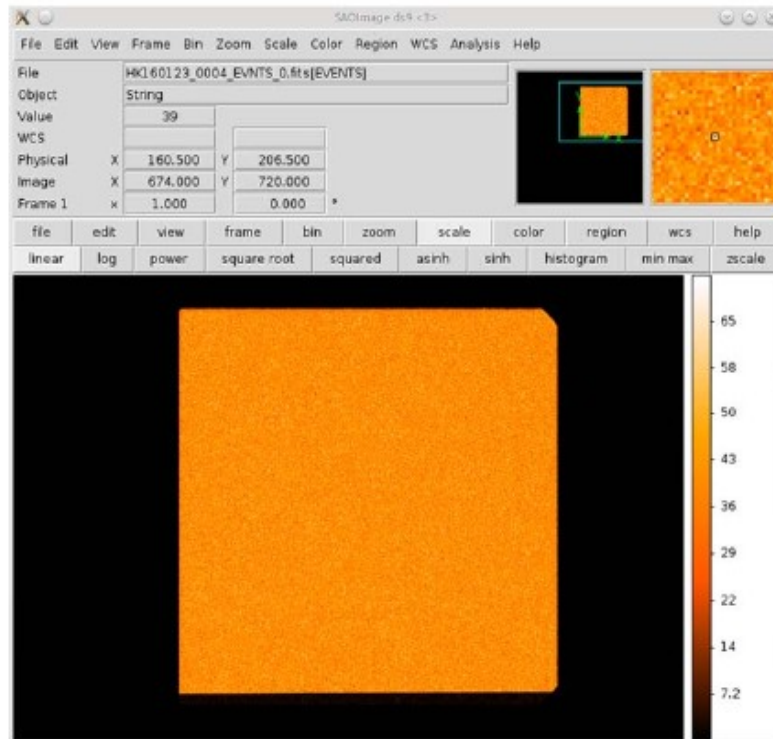
- › 7 pn-CCDs with framestore
- › 75 μm pixel size, 450 μm thick
- › 2,5 e^- ENC
- › Energy resolution **at the limit** of Si



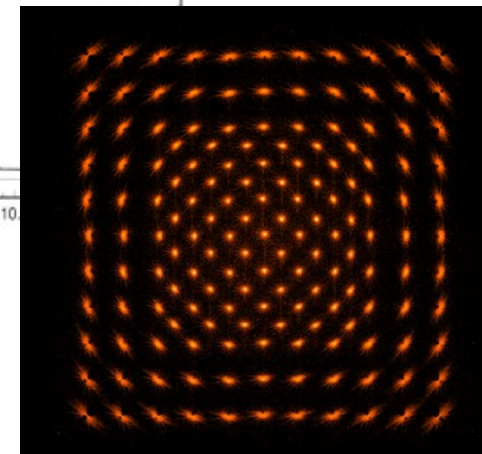
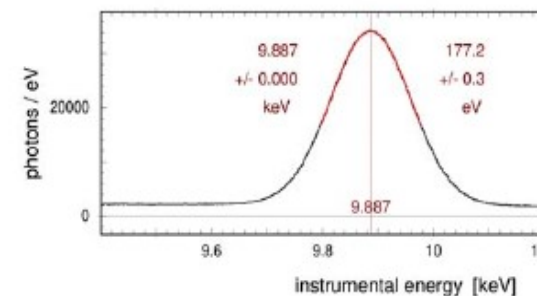
eROSITA calibration before launch



- Spectral resolution at all 9 measured energies well within specification
- Extremely good uniformity
- Only weak dependence on temperature of CCD and electronics (unlike XMM-EPIC!)

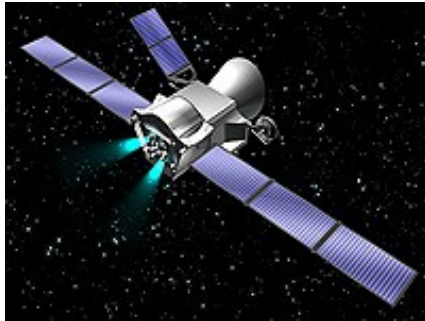


Focal plane map Al K α

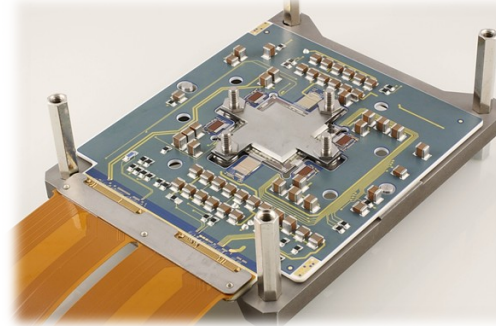




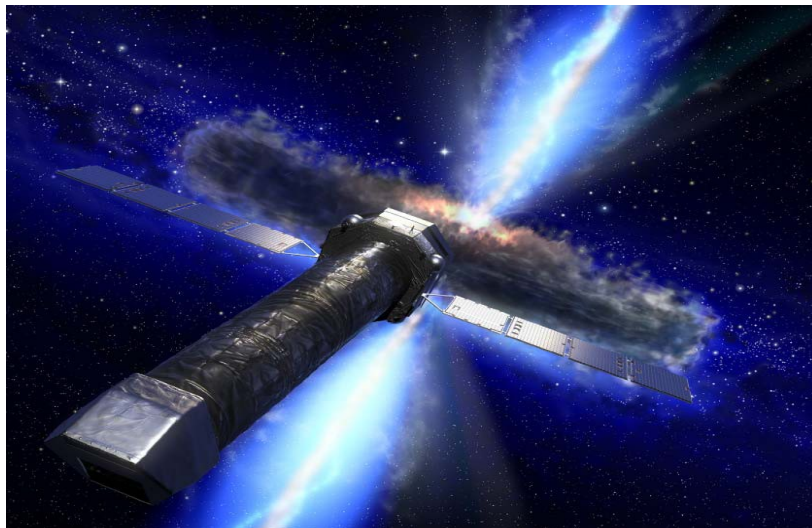
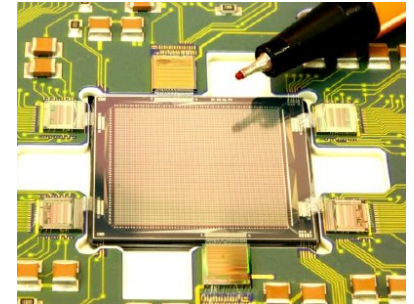
Next generation spectroscopic X-ray imagers will not be CCDs but DEPFETs.



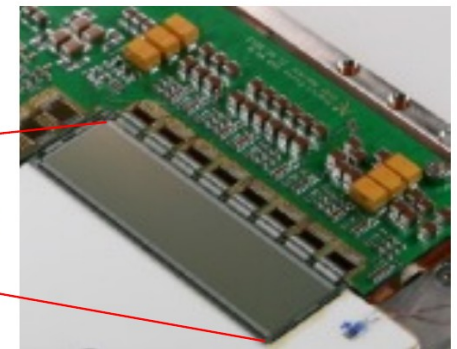
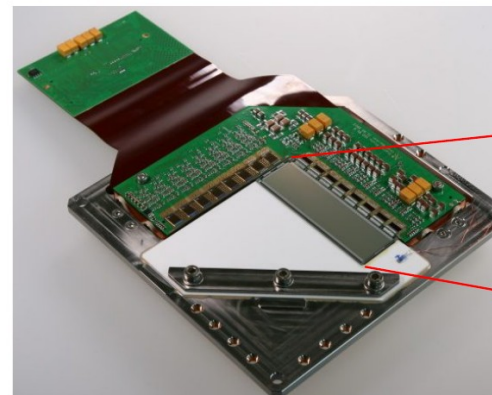
BepiColombo, ESA, launched only 4 days ago, on its way to mercury



The MIXS instrument contains an array of SDDs ($300 \times 300 \mu\text{m}^2$) with DEPFET readout nodes



ATHENA, launch 2028

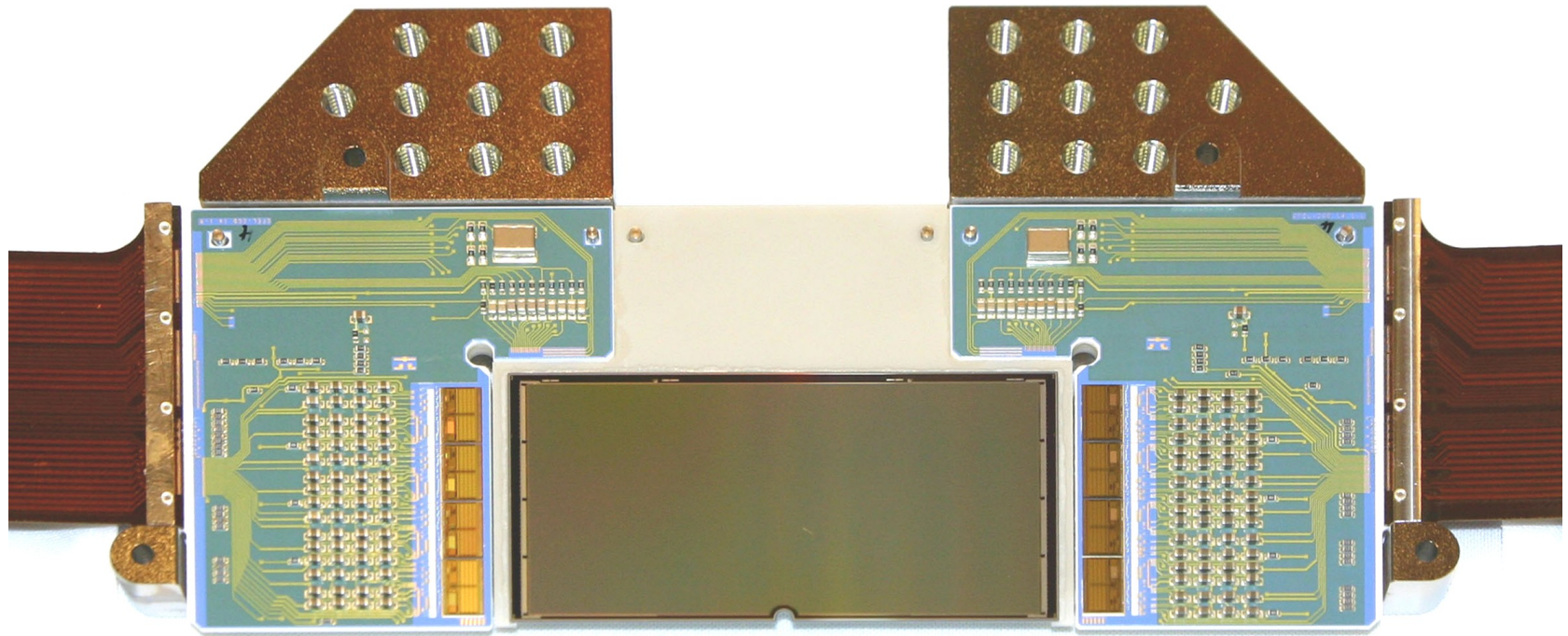


Wide Field Imager (WFI) DepFet array.

1 MPix with $120 \times 120 \mu\text{m}^2$ pixel



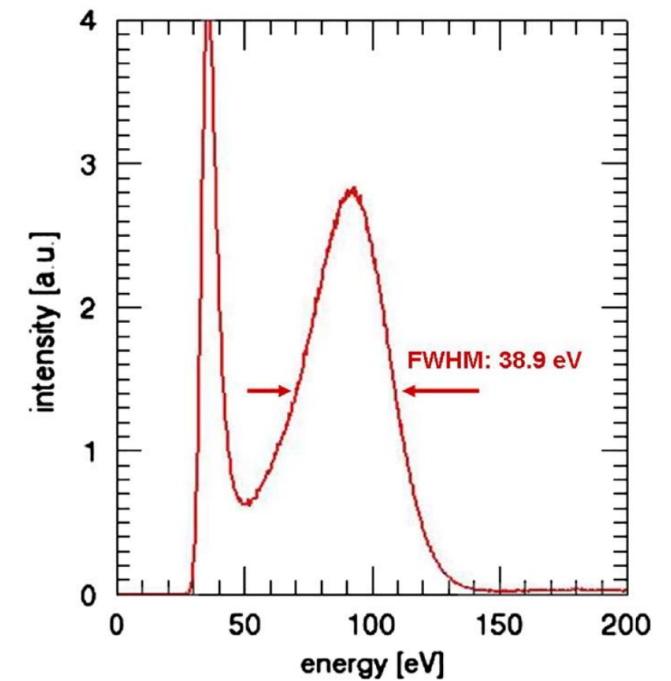
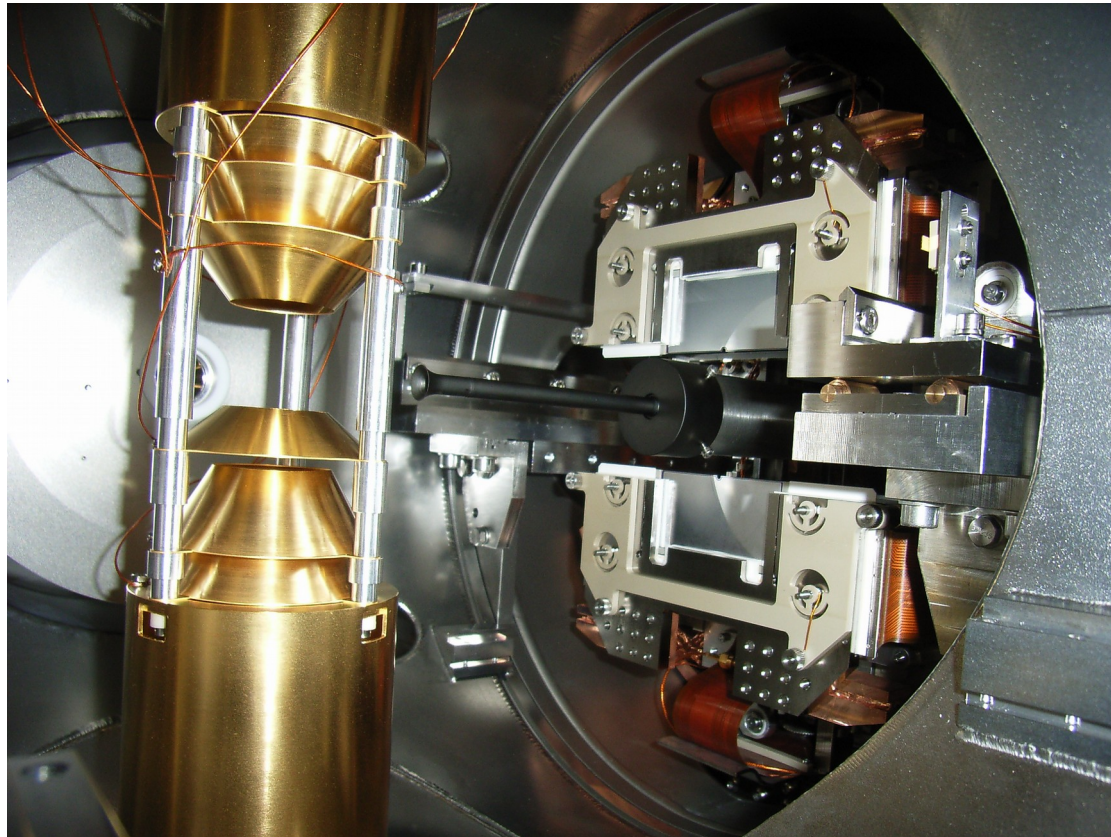
Applications II: X-ray scattering



Pulsed source with known energy -> Read integrated Flux, not spectroscopic
Framerate has to cope with repetition rate.



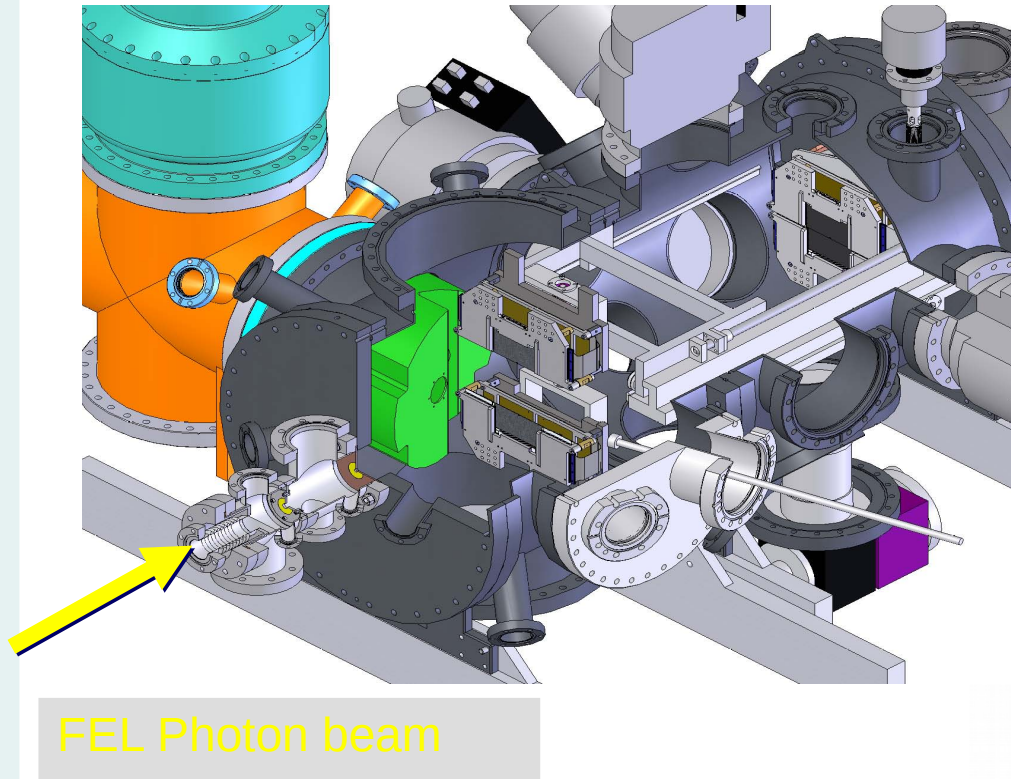
Applications II: X-ray scattering



CAMP chamber at FLASH with 90 eV photon's spectrum

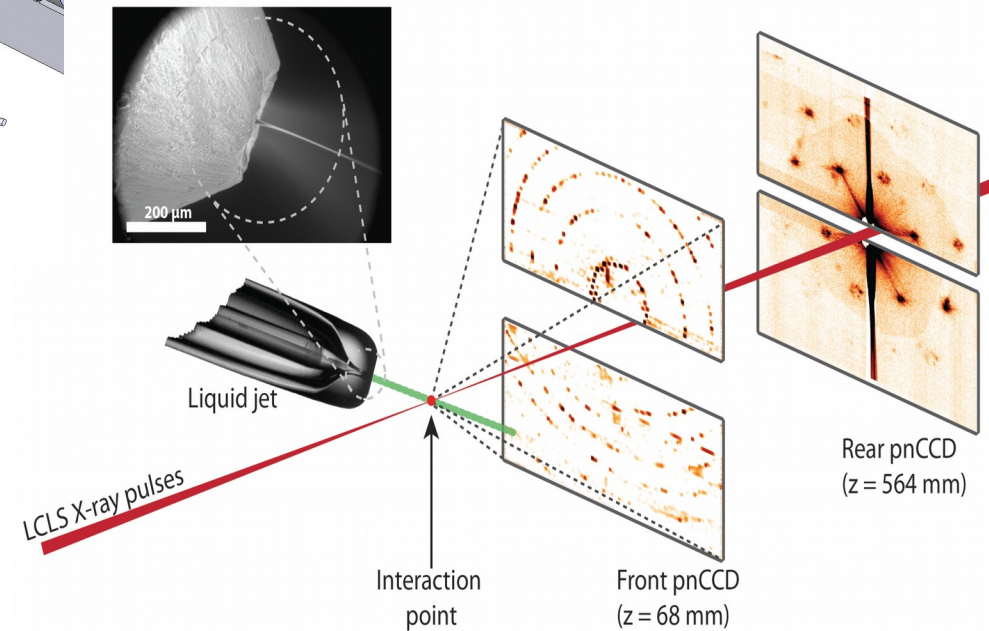


Applications II: X-ray scattering



FEL Photon beam

LAMP and CAMP chambers
in Stanford-LCLS and DESY-Flash



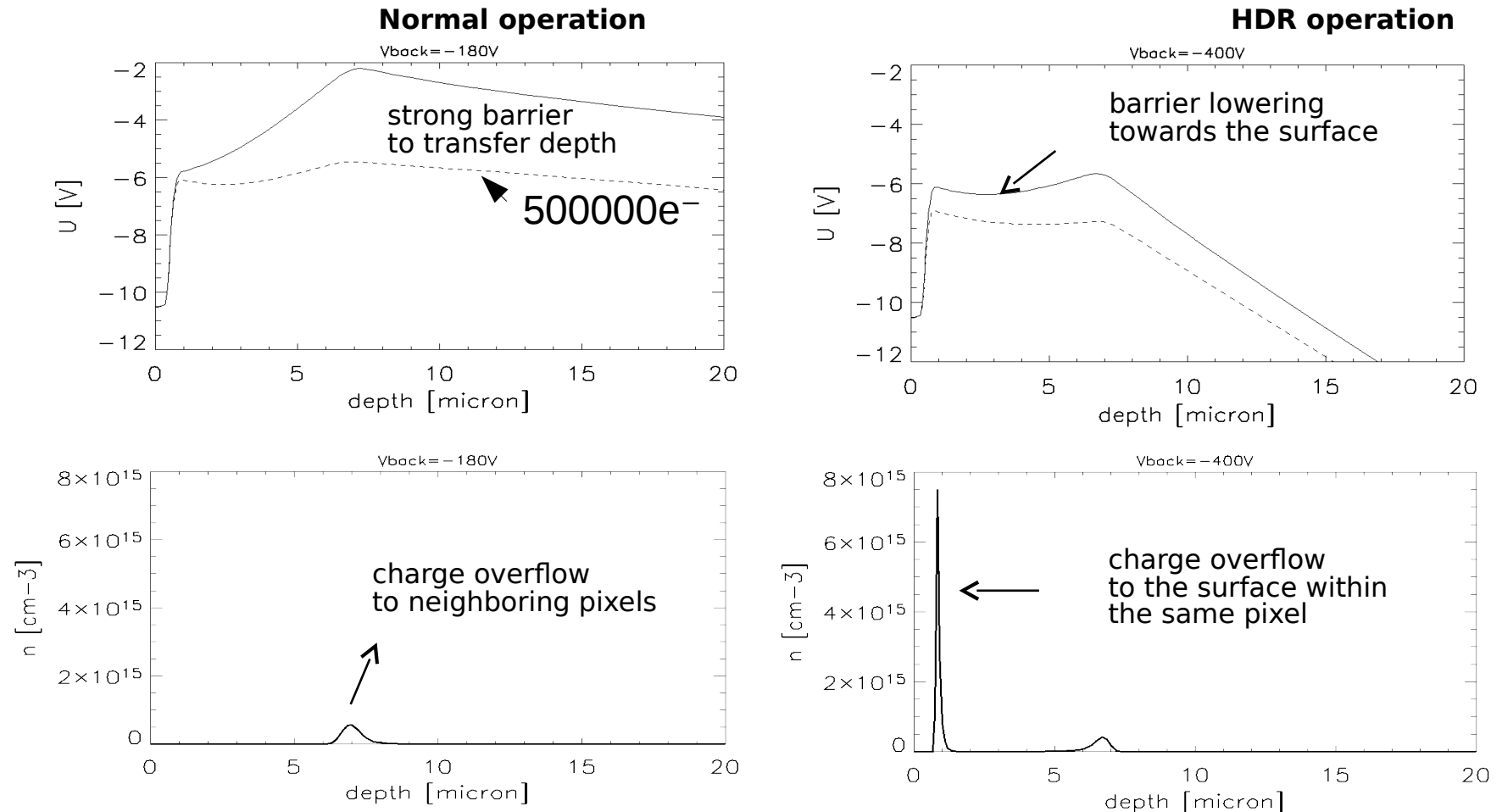
Henry Chapman, *Nature* 470, 73–77 (03 February 2011)



Application II: dynamic range matters



Perpendicular cross section through a register (top to back)



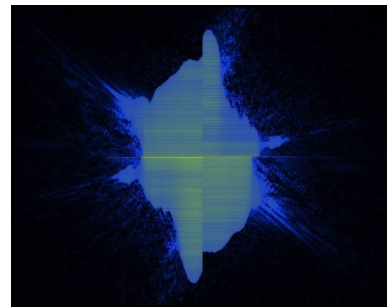
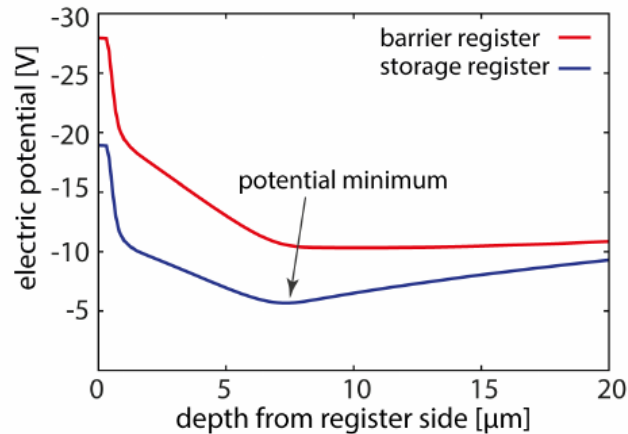
Very high charge handling capacity (1-2 Mio e^-) has been found by using large negative backside bias and positive MOS bias.



Application II: dynamic range matters

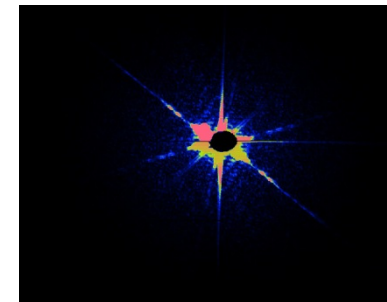
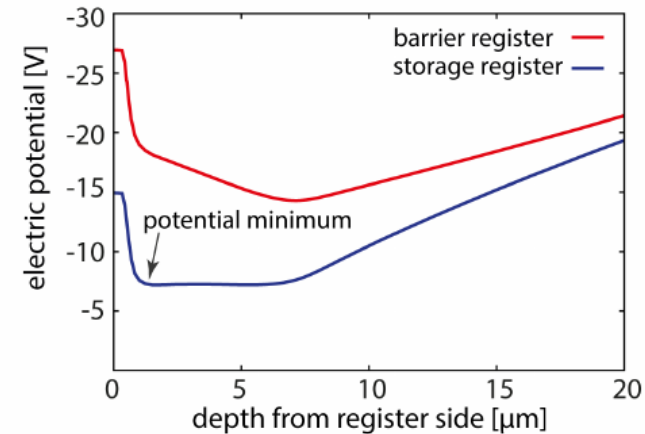


a) standard operation mode for spectroscopy



200 ke- dynamic range

b) high charge handling capacity mode



800 ke- dynamic range

- 2Mio e with 2 e ENC requires 20bit resolution ADC
- Source follower (SSJFET, C360 fF) $5\mu\text{V}/e^- \rightarrow 10\text{V}$ at output. Gain can't be reduced without sacrificing noise level.

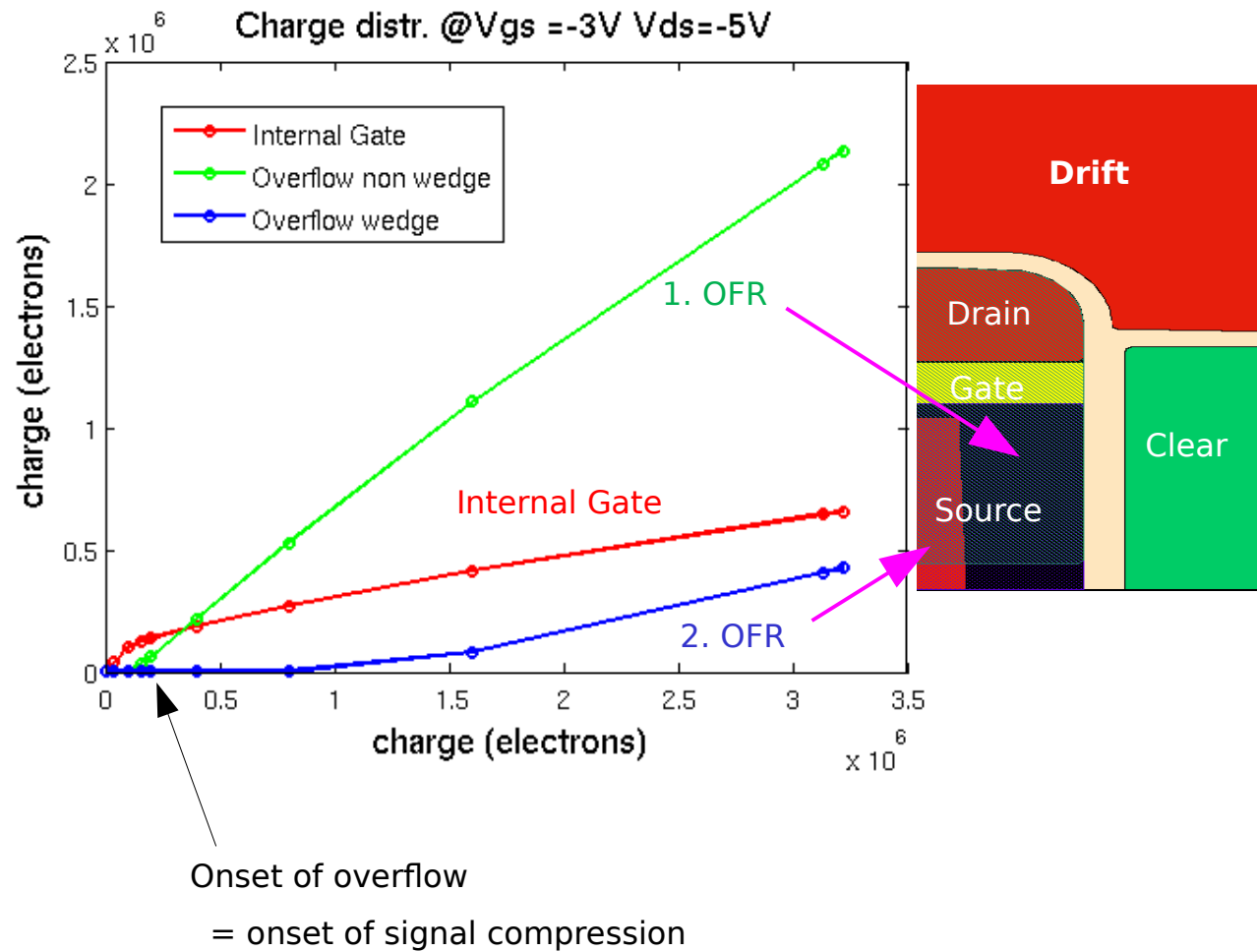
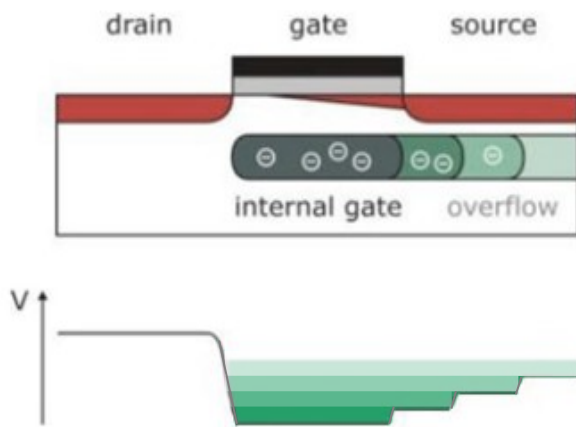


Replace JFET by non-linear, low-noise DEPFET



Create Overflow regions below the source:

Each Overflow Region has a different (smaller) gain.

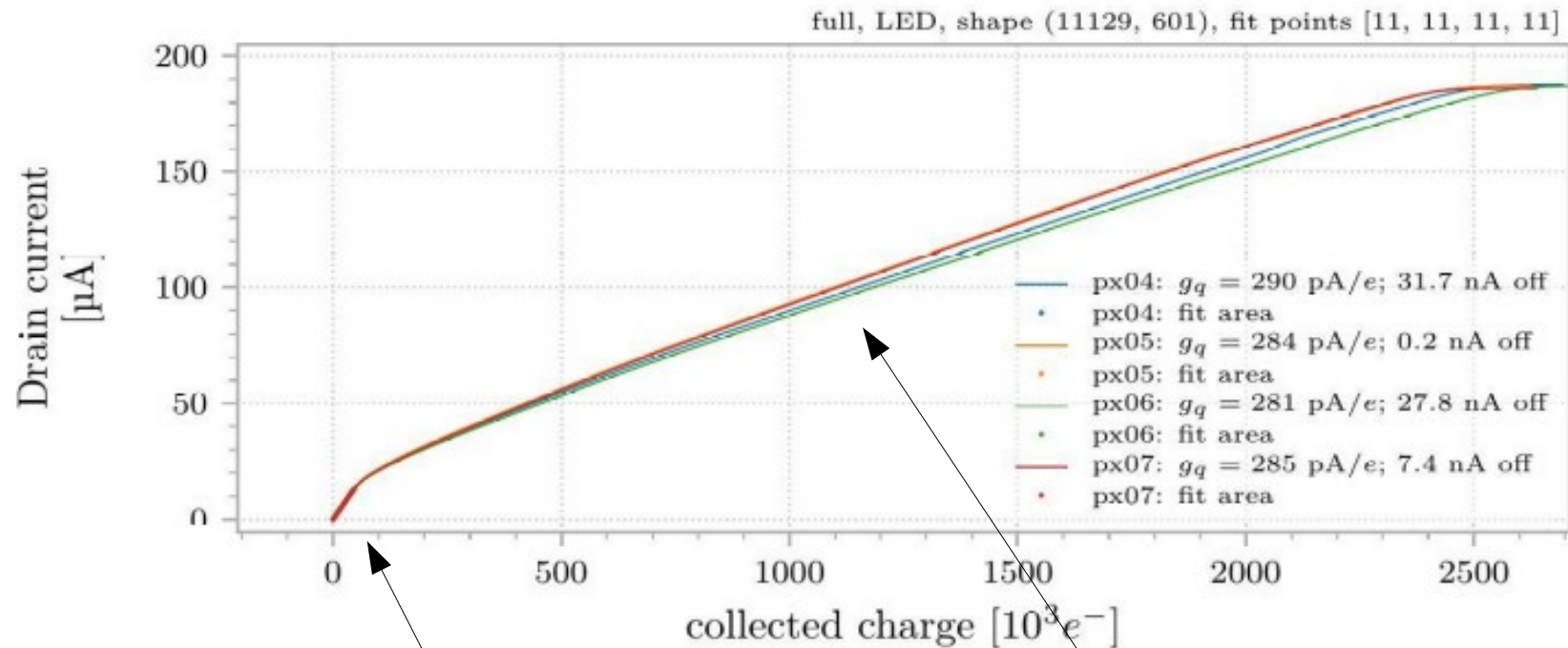




Replace JFET by non-linear, low-noise DEPFET



works well for „true“ Depfets, but still needs to be shown to work in pnCCDs.

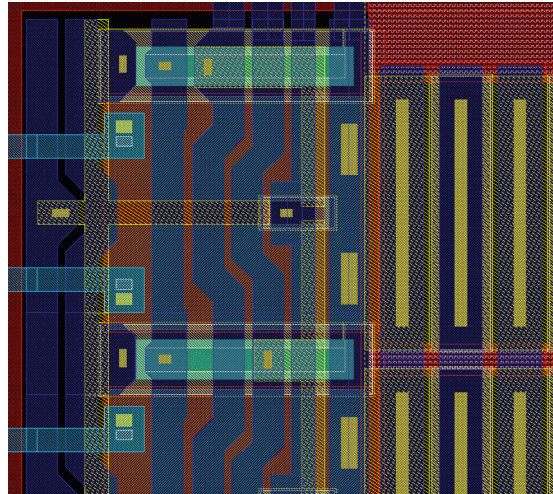


high gain (300pA/e-h) for the first 50.000 electrons.

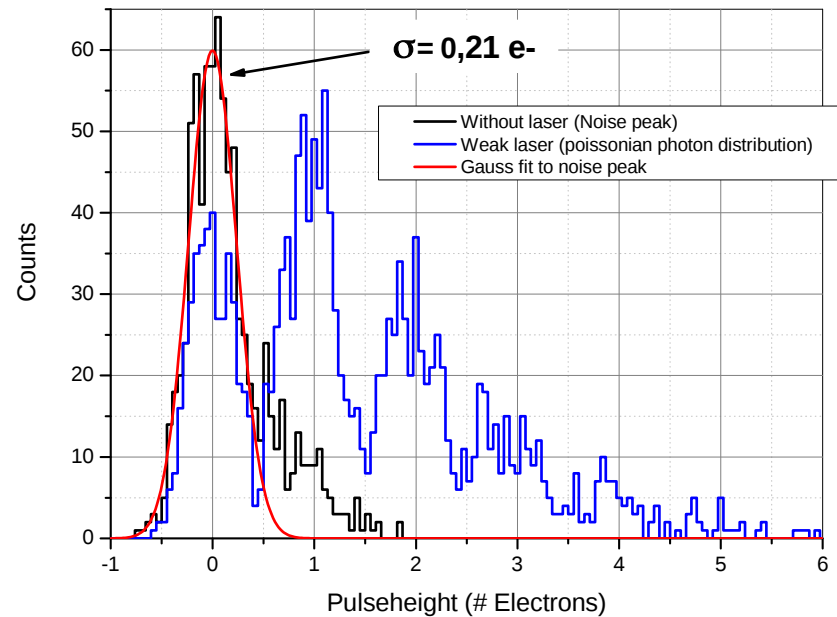
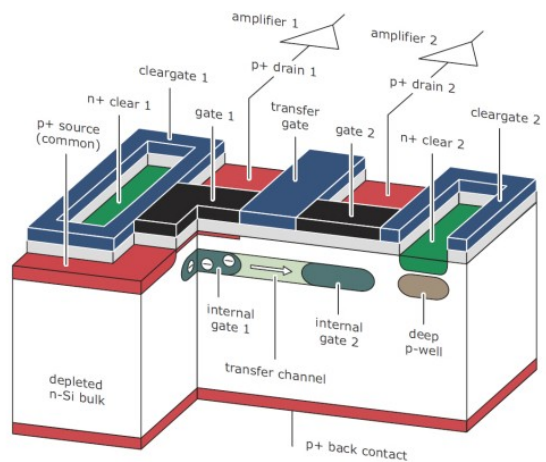
Low gain (70pA/e-h) up to 2.5 Mio. electrons.



Repetitive Non Destructive Readout (RNDR)



- By measuring the charge multiple (n) time the "effective noise" can be reduced by $1/n$.
- Because the collected charge is stored during readout in the DEP-FET-RNDR, the very same charge can be measured multiple times.

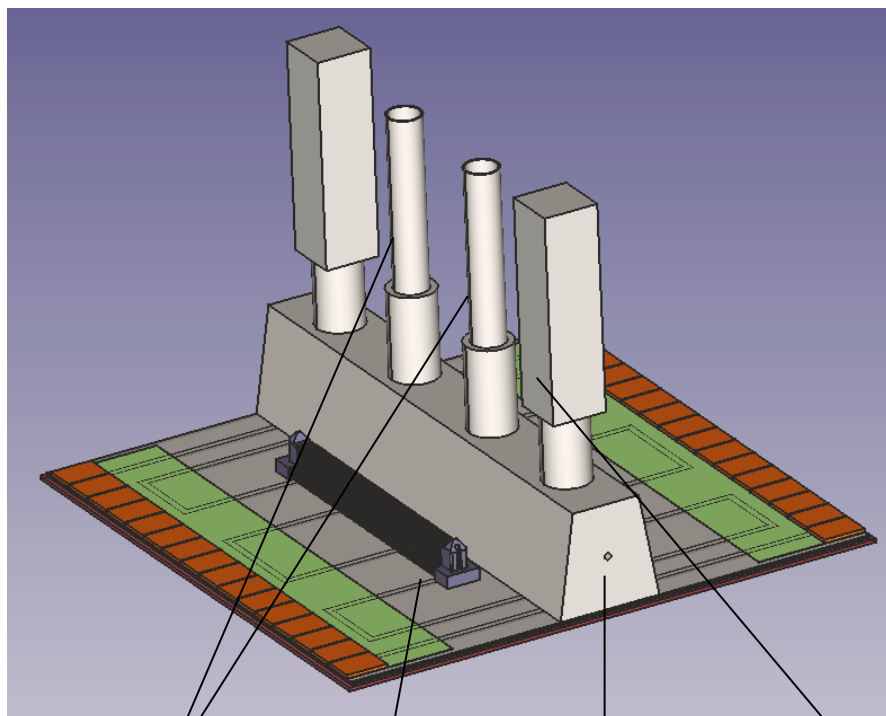




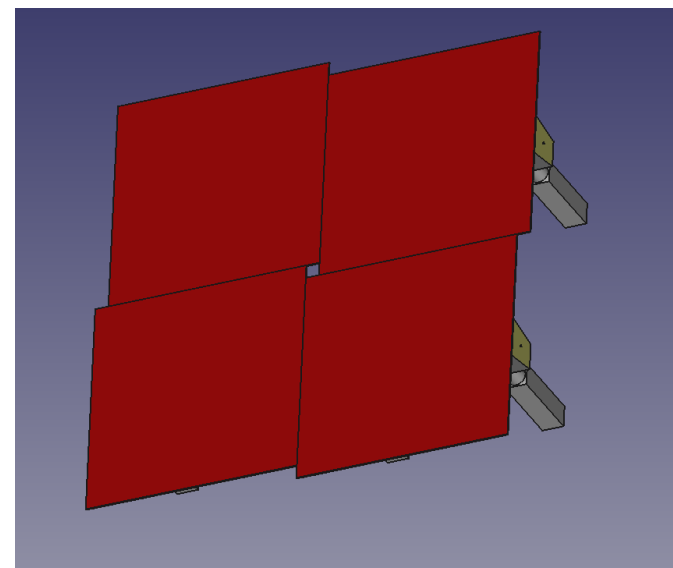
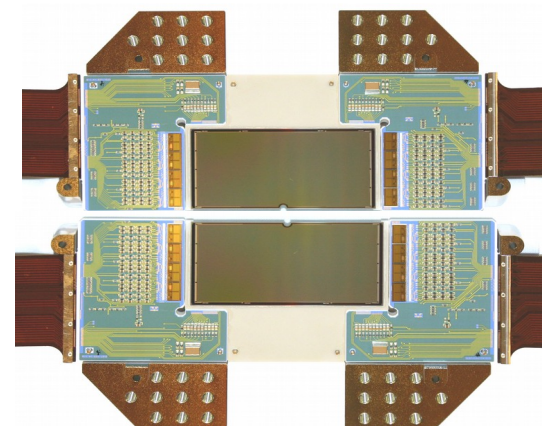
4 side buttable pnCCDs



Current setup is only 1 side buttable

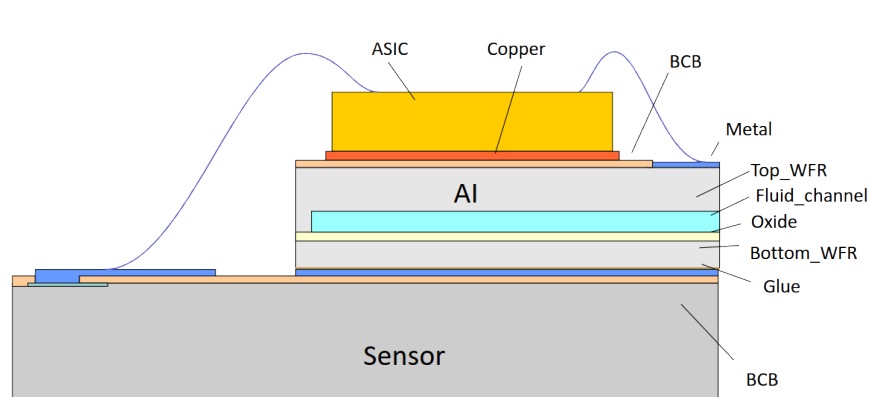


Fluid inlet / Outlet pipeworks High density connector Module support Mechanical interface

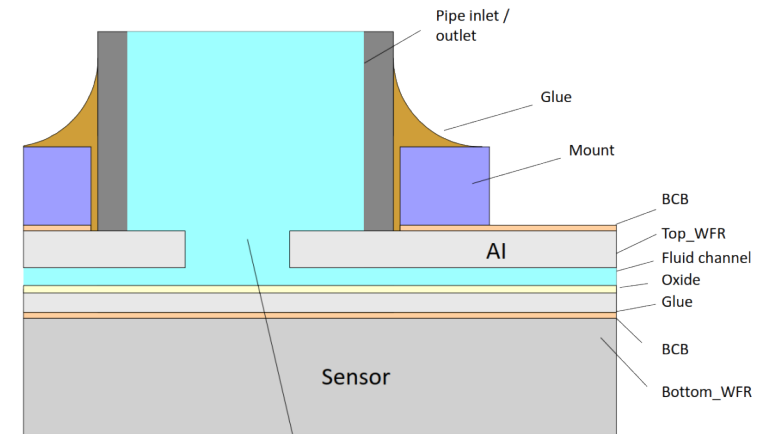




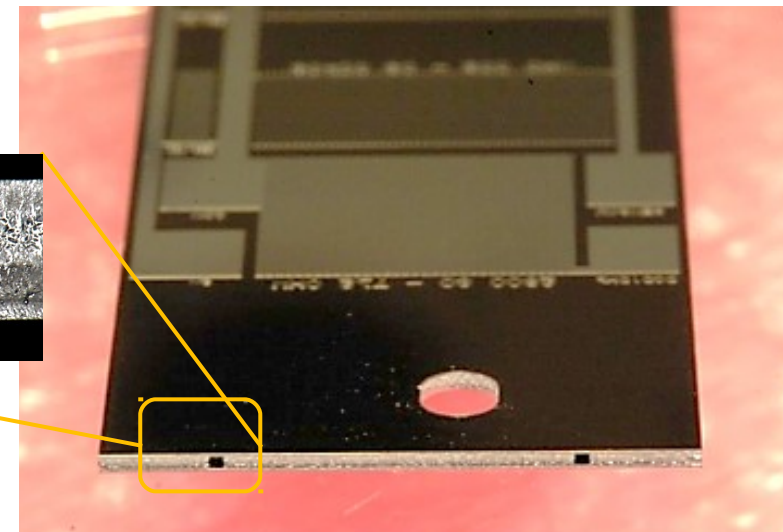
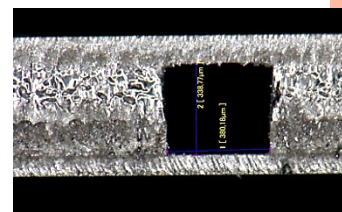
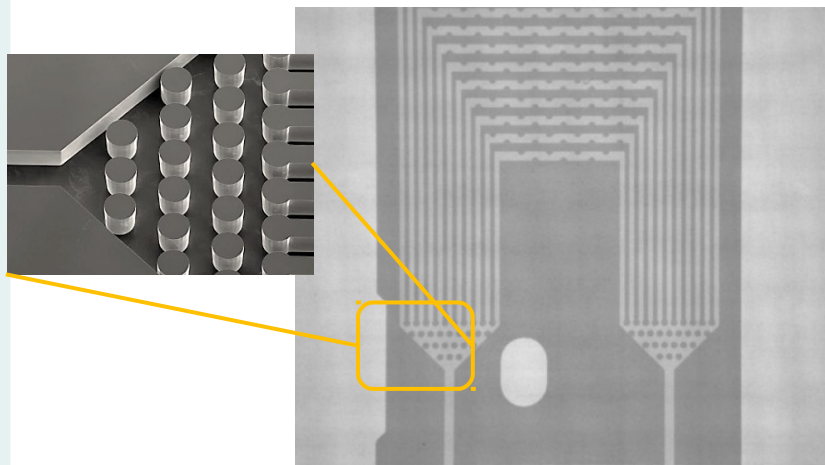
Active Interposer, combines Hybrid and cooling



Active Interposer (AI) approach



Hole cut w/ laser



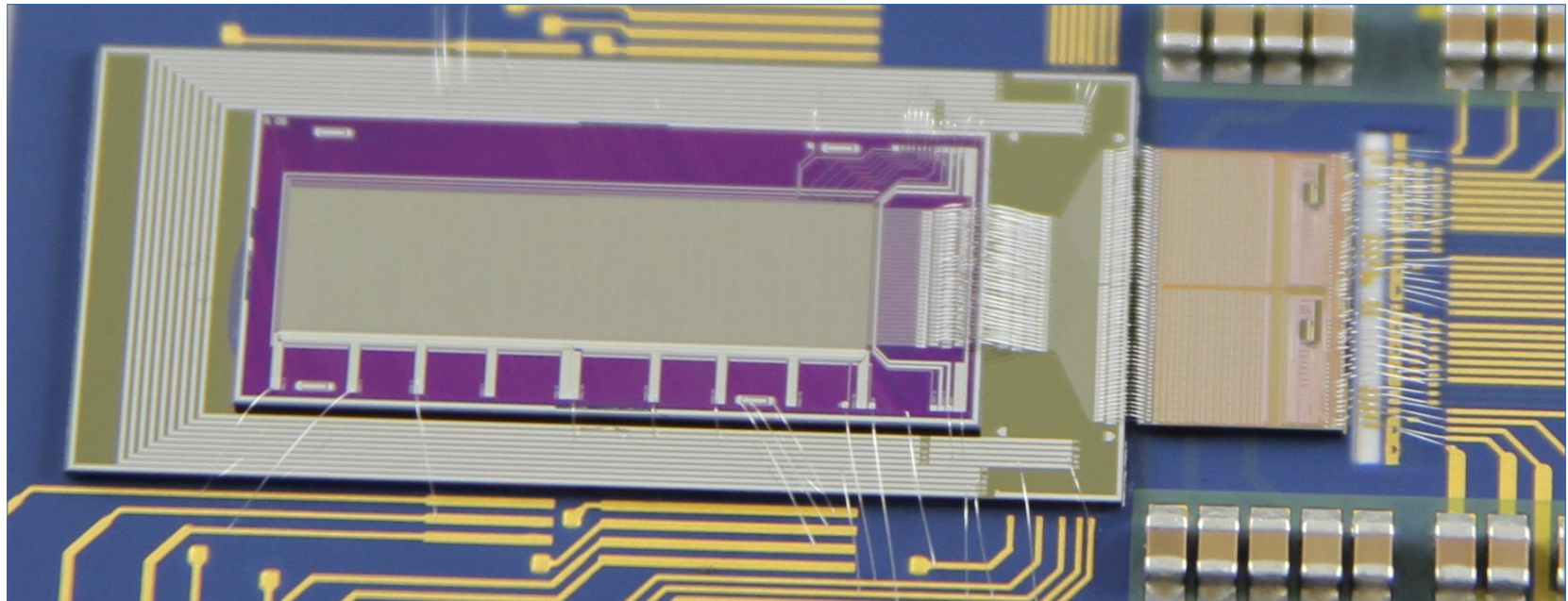


improvements and ideas

- floating MOS-registers (smaller pixels, higher speed)
- DEPFET readout node for pnCCDs
- two-phase pn-CCD (smaller pixels)



Test-CCDs 128x512 pixels, mounted to Veritas 1.0 ASIC





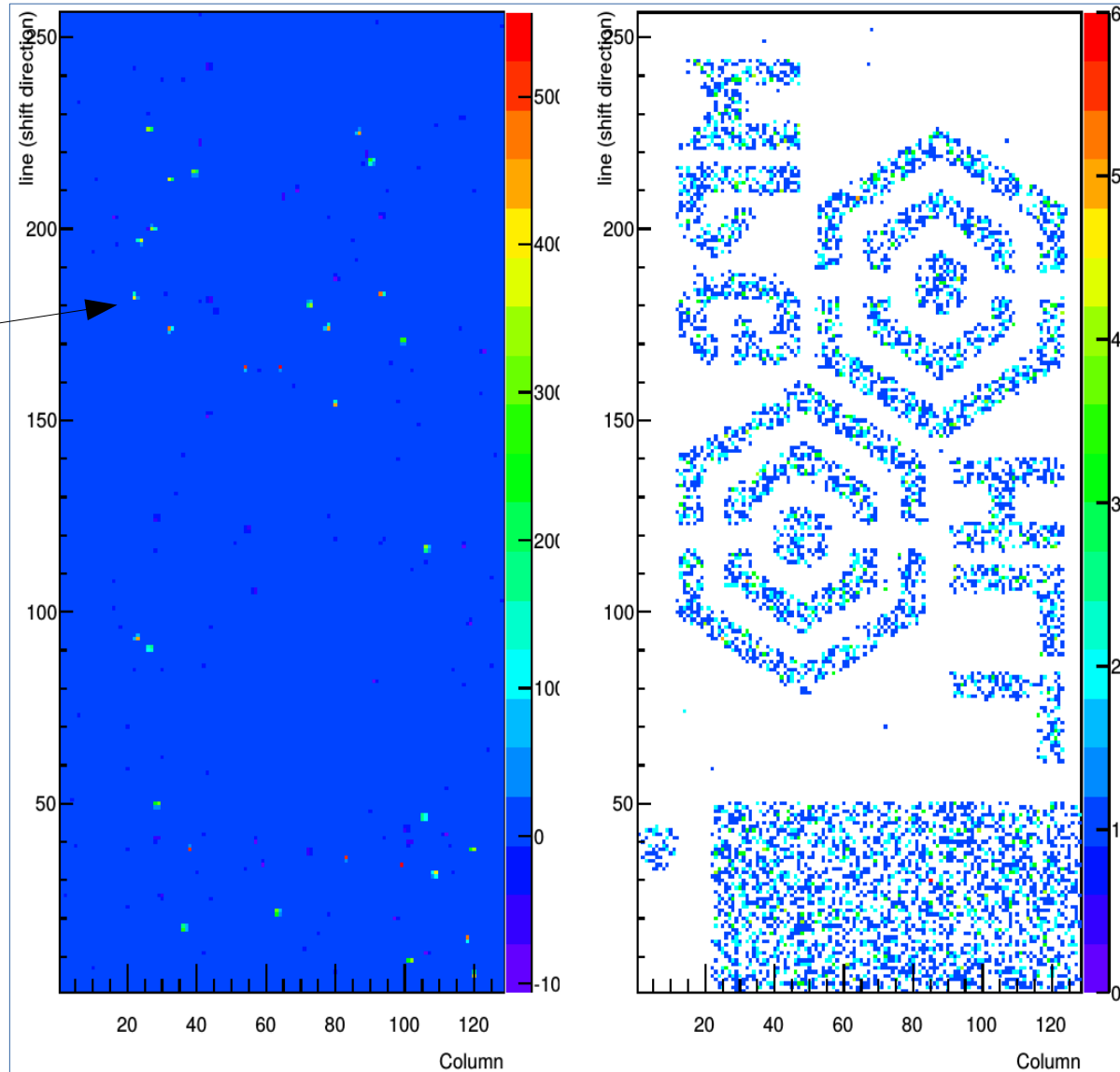
Applications Ib: high resolution spectroscopic imaging



A single Frame

Events from many frames summed to form an image

Hits,
Events,
Photons



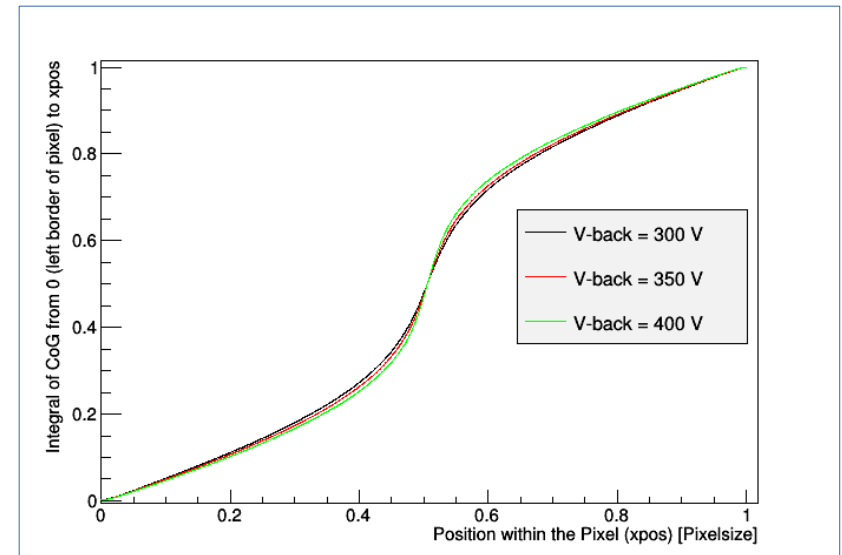
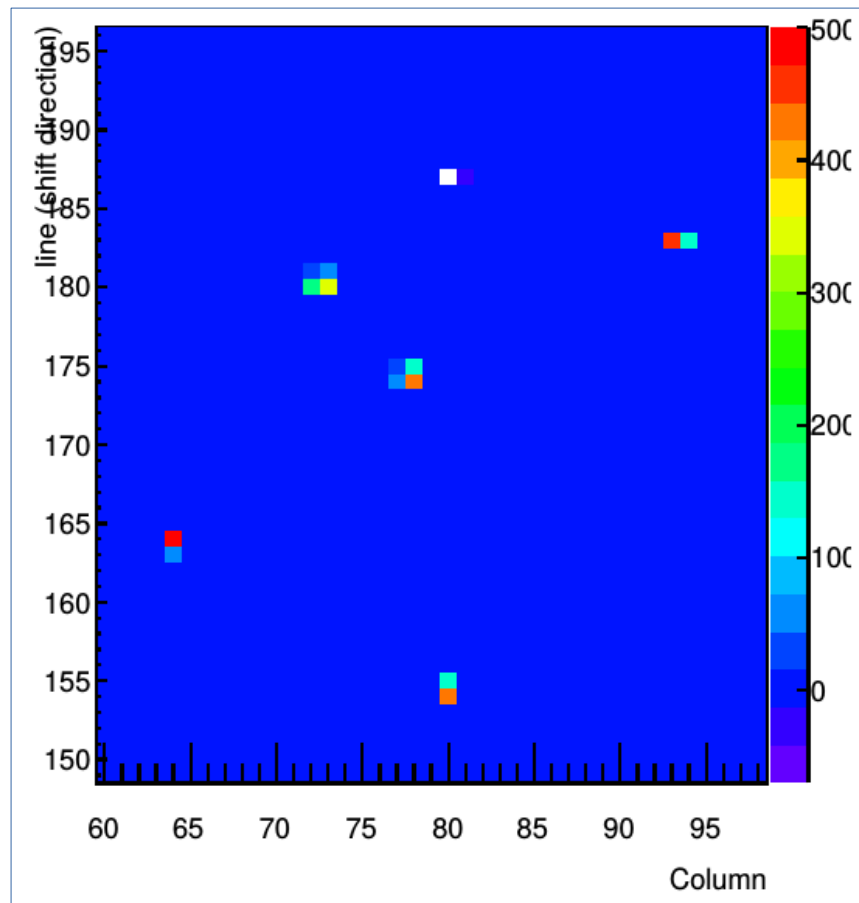


Applications Ib: high resolution spectroscopic imaging



For 36 μm pixelsize, all photon events can be detected as clusters.

use the η -method as for si-stripdetectors but with 2-D clusters.



Drifftime and therefore CoG-distribution depends on backside voltage.

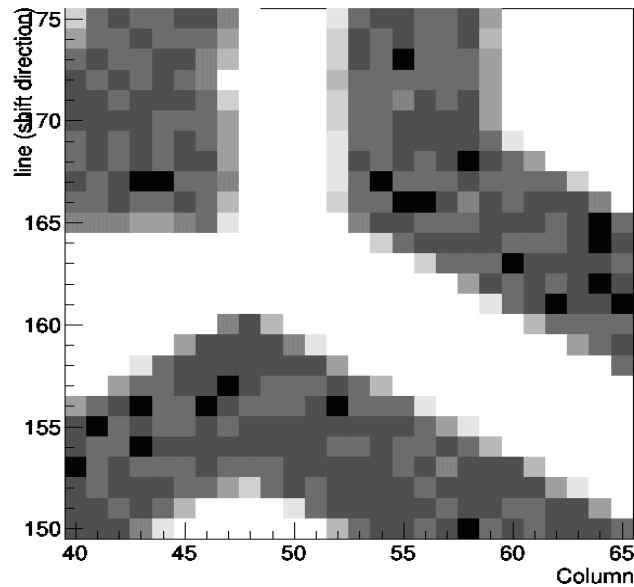
$$7.1\mu\text{m} < \sigma_{\text{CDF}} < 7.9\mu\text{m}$$



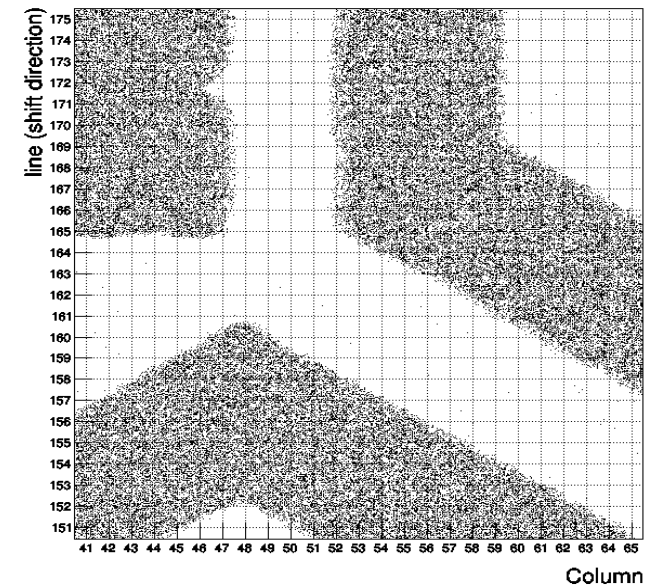
Applications Ib: high resolution spectroscopic imaging



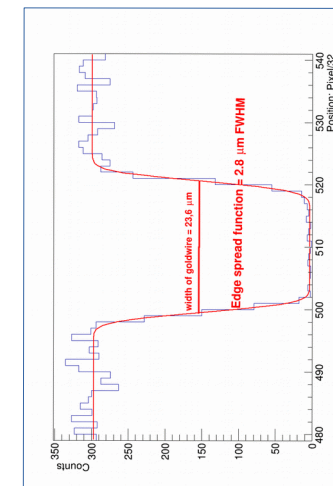
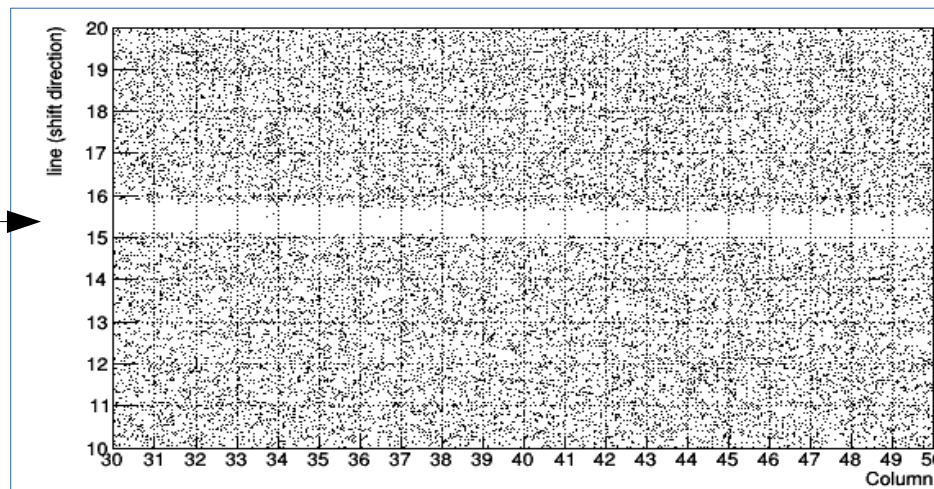
CCD pixels



hit positions placed on 32x32 Subgrid



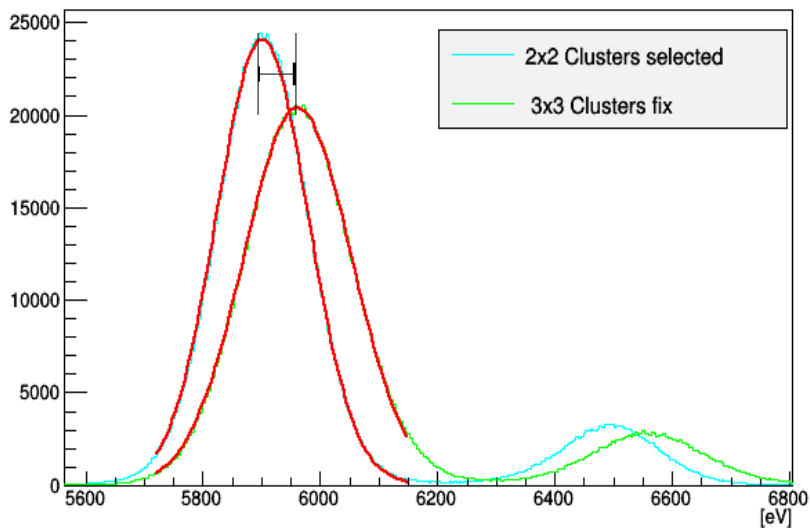
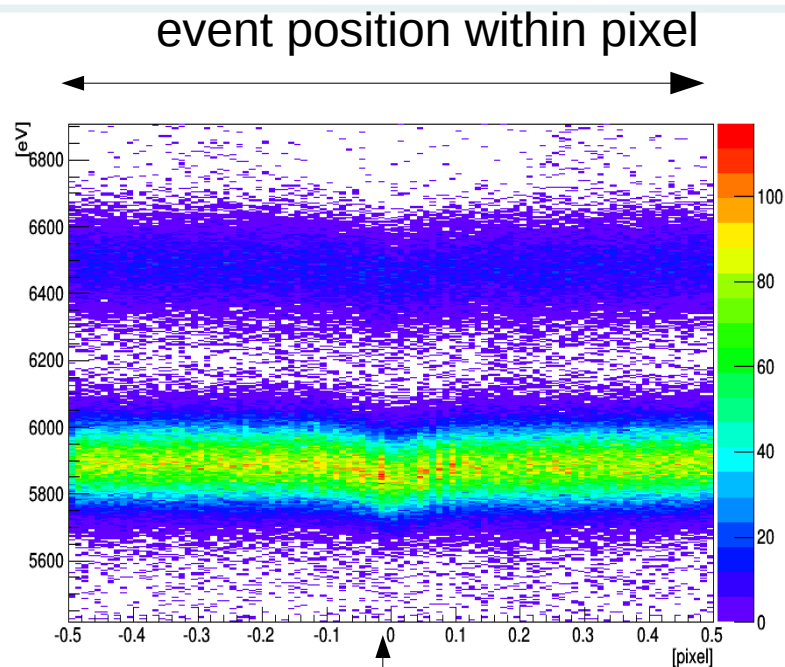
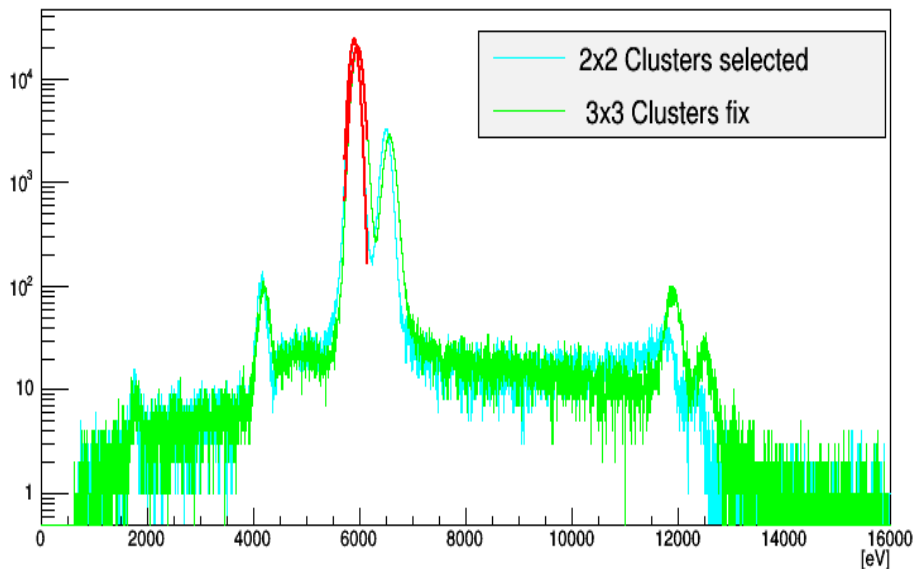
Goldwire
24 μm
diameter



$\sigma = 1.2 \mu\text{m}$

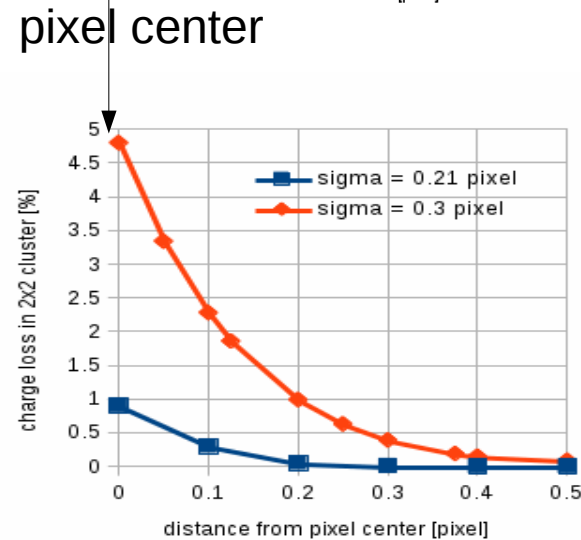


spectrum from 2x2 clustes, dependence on interaction position



25 μm pixel

36 μm pixel



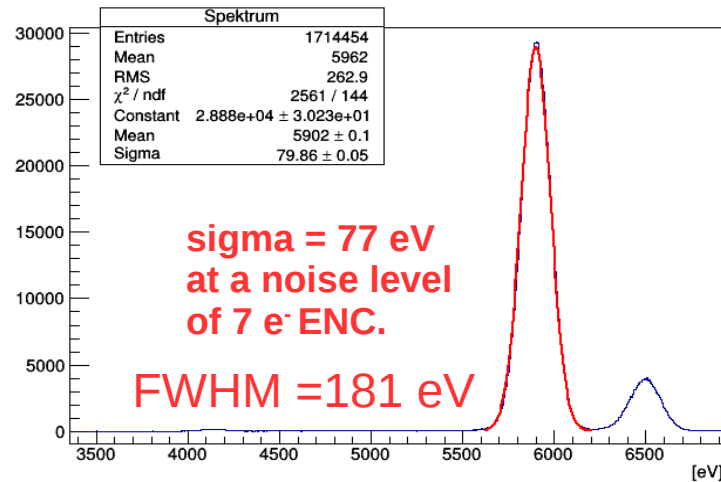
expected charge loss for 2-D CDF with $\sigma=7.5\mu\text{m}$



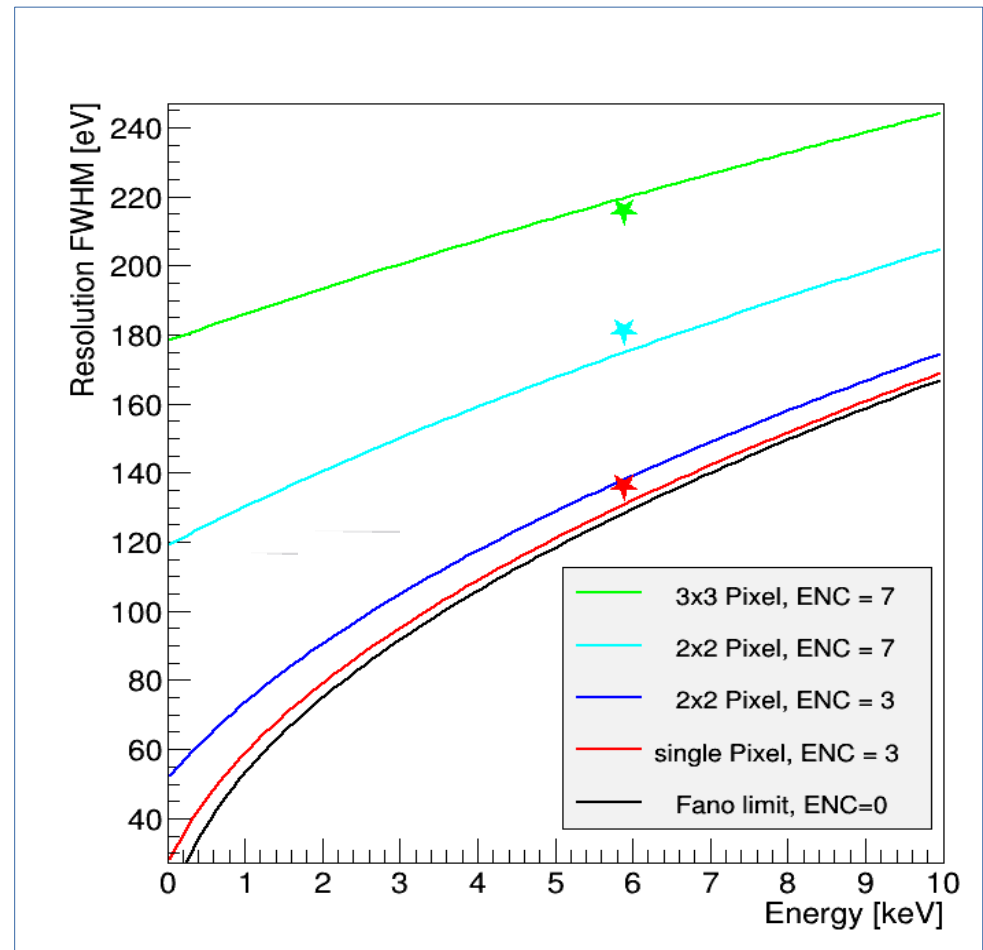
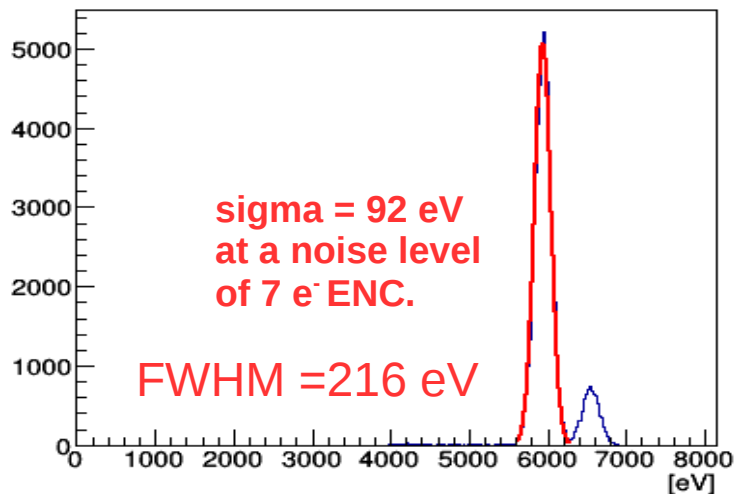
Applications Ib: charge sharing spoils the spectrum if S/N is poor



2x2 pixels are summed



3x3 pixels are summed



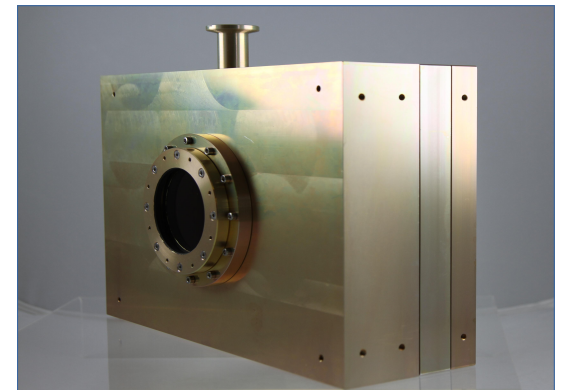
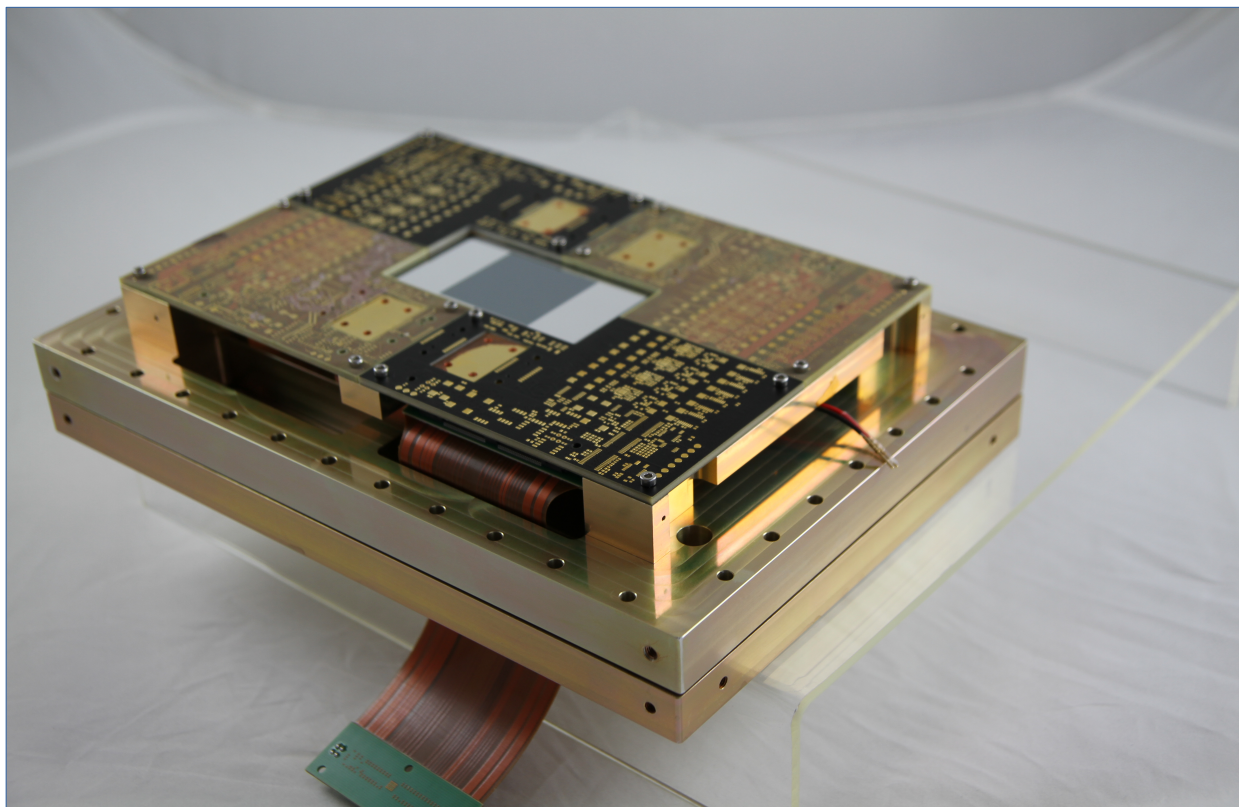


Under Construction, 2Mpix interpolating pnCCD



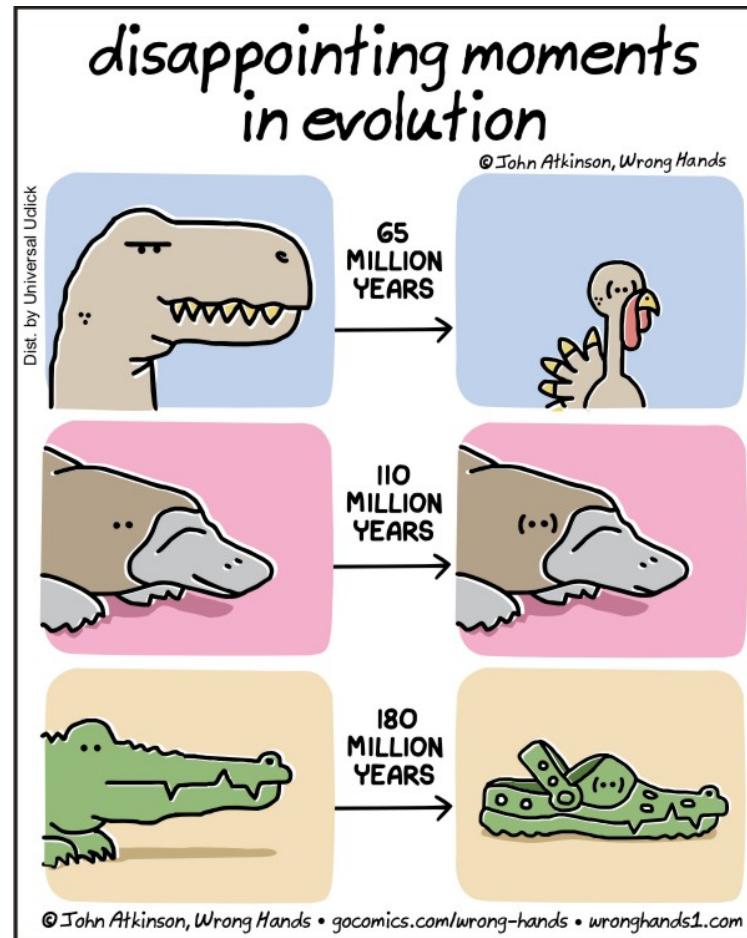
readout in two directions at $4\mu\text{s}/\text{line}$ -> **0.5 kHz Framerate at $<3\text{ e}^-$ rms noise**

position interpolation of events corresponds to: **2,2 Gpix @ $1.12\ \mu\text{m}$ size.**





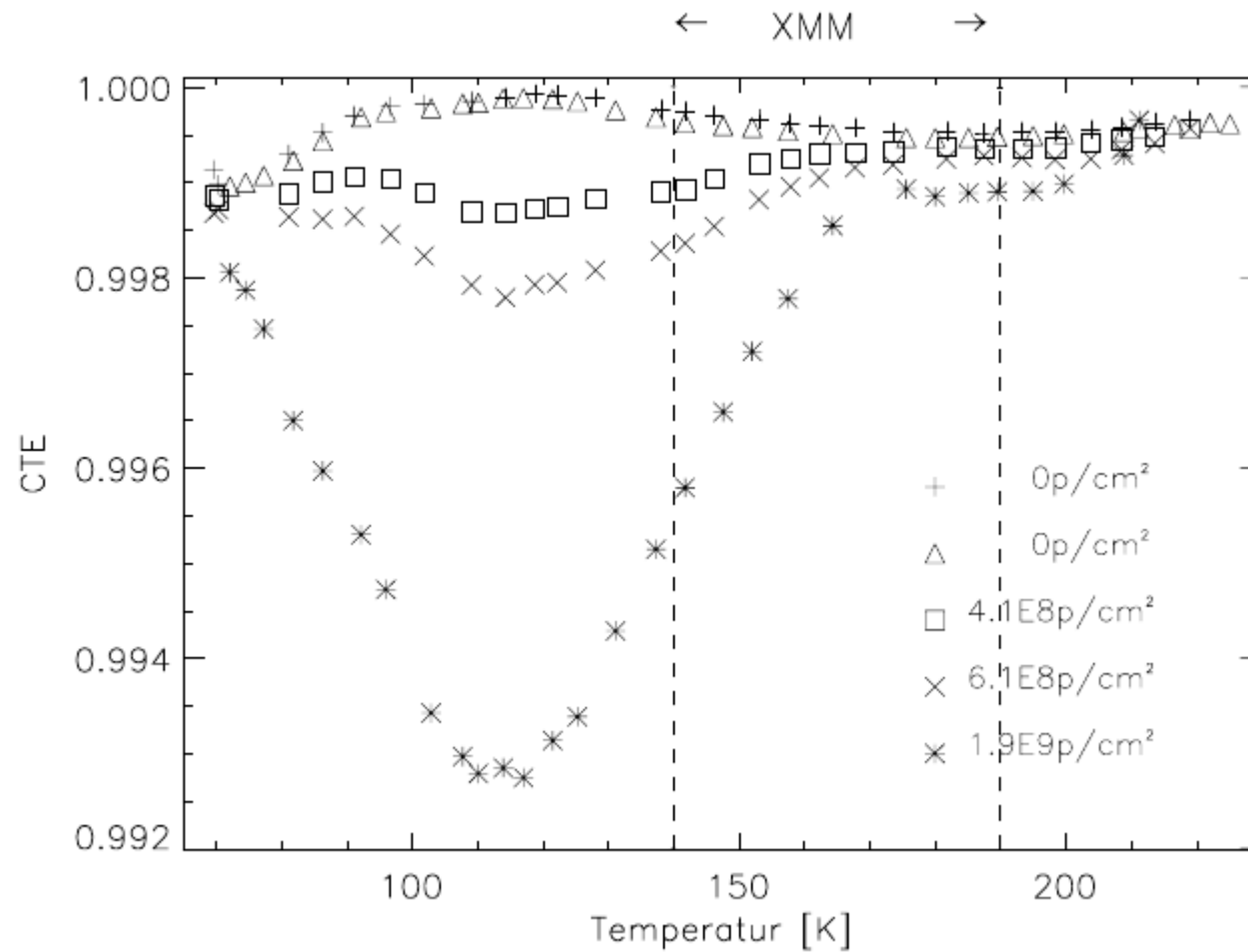
we hope to do better



thanks for your attention

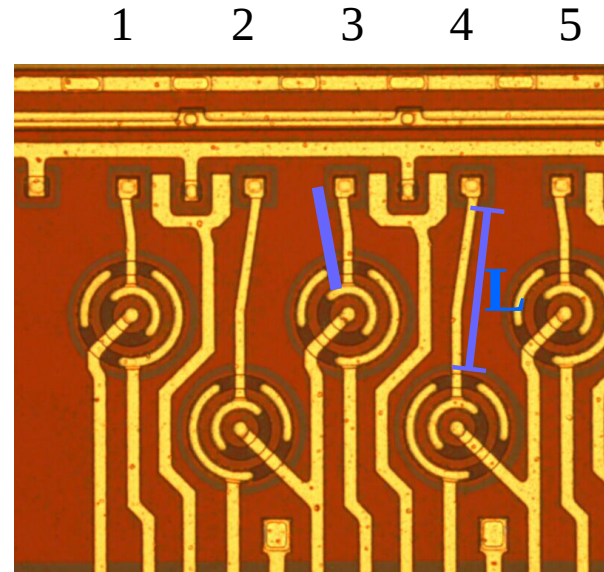
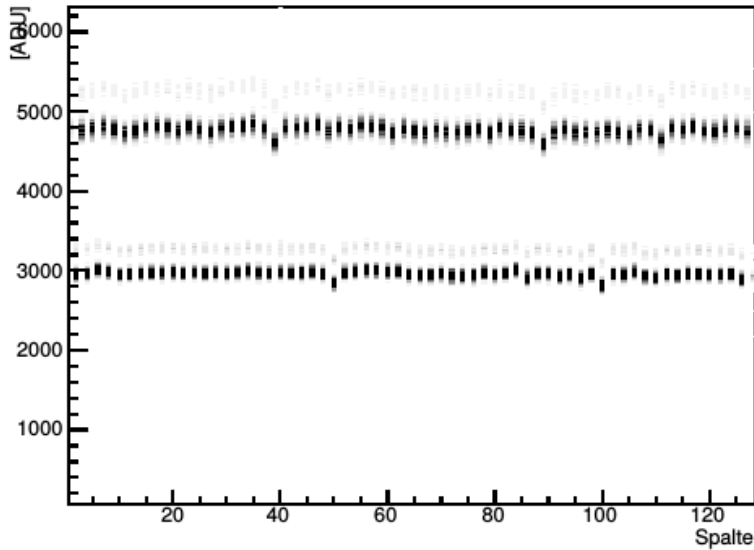


Radiation damage due to 10MeV protons





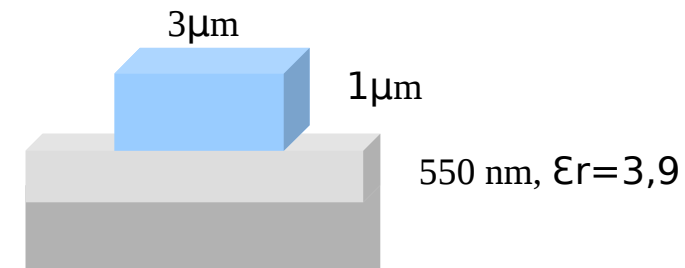
Channel gain variation due to varying length of input lines



$$C = C_{fix} + C_L \cdot L$$

$$\frac{U_1}{U_2} = 0.625 = \frac{C_{fix} + C_L \cdot L_2}{C_{fix} + C_L \cdot L_1}$$

| | length L | $C_L \cdot L$ | C_{fix} | C |
|---------------|------------------|---------------|-----------|----------------|
| odd channels | 21 μm | 6,9 fF | 13.9 fF | 20.8 fF |
| even channels | 59 μm | 19,4 fF | 13.9 fF | 33.3 fF |



From [„The design and Analysis of VLSI Circuits“ by L. Glaser]

$$C_L = 0,33 \text{ fF}/\mu\text{m}$$

We calculate **the same Values for C from the ASIC Gain (51)** on the 14 Bit / 2V ADC.



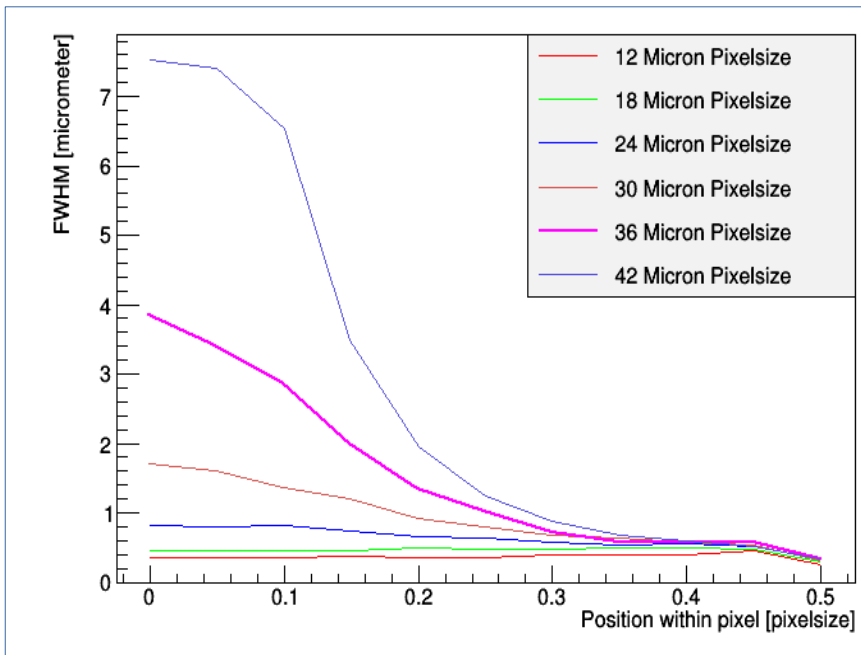
Applications Ib:

high resolution imaging needs good S/N, no limit by Fano-statistics



- define a position x and calculate signals from $CCF(x, \sigma)$ for all pixels with $\sigma = 7.5 \mu\text{m}$
- add noise to each signal with $S/N = 1650e^- / 7e^- = 235$
- recalculate position from data

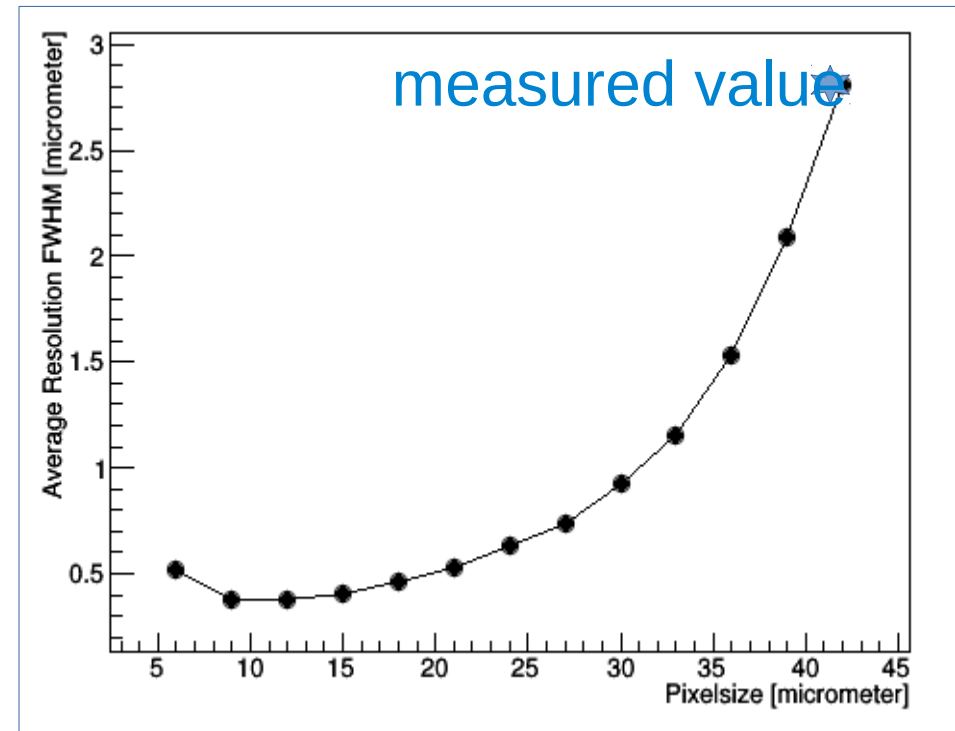
position resolution



pixel
center

pixel
end

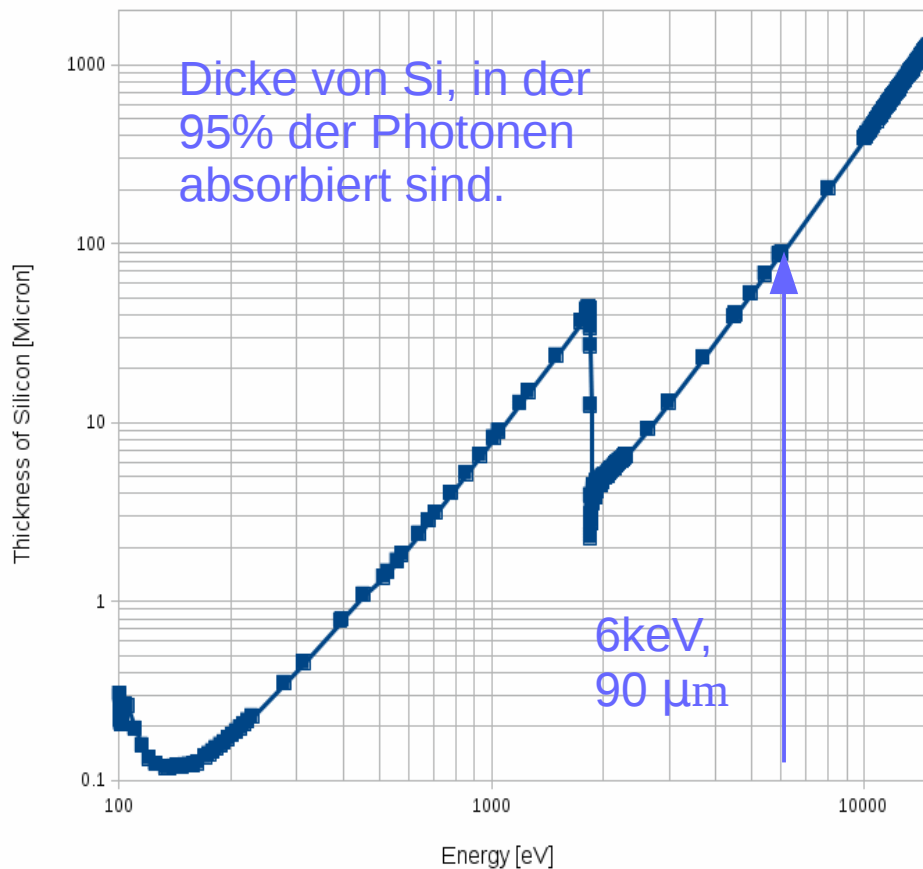
average position resolution





Abhängigkeit der Breite von was ?

- **Driftzeit** \leq Feldstärke \leq Rückseitenspannung (only here, the drifttime matters !)
- **Tiefe der Wechselwirkung** \rightarrow Sensor sollte dick sein gegenüber der Eindringtiefe
- **Photonenenergie** (elektrostatische Abstoßung) kann -wenn nötig- berücksichtigt werden, weil spektroskopisch ausgelesen wird.



$$\text{Breite}_{\text{Diffusion}} \sim \sqrt{Dt}$$

$$\text{Breite}_{\text{Abstoßung}} \sim \sqrt[3]{\mu N_{\text{signal}} t}$$



Correction CoG -> interaction positions

The integrated CoG-distribution is inverted and each event is repositioned

