

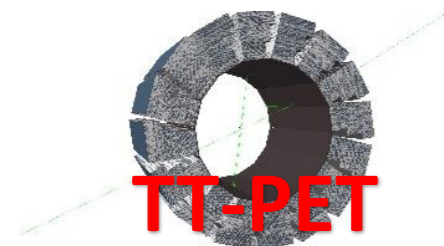
# Development of the thin TOF-PET scanner based on fast monolithic silicon pixel sensors

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Daiki Hayakawa

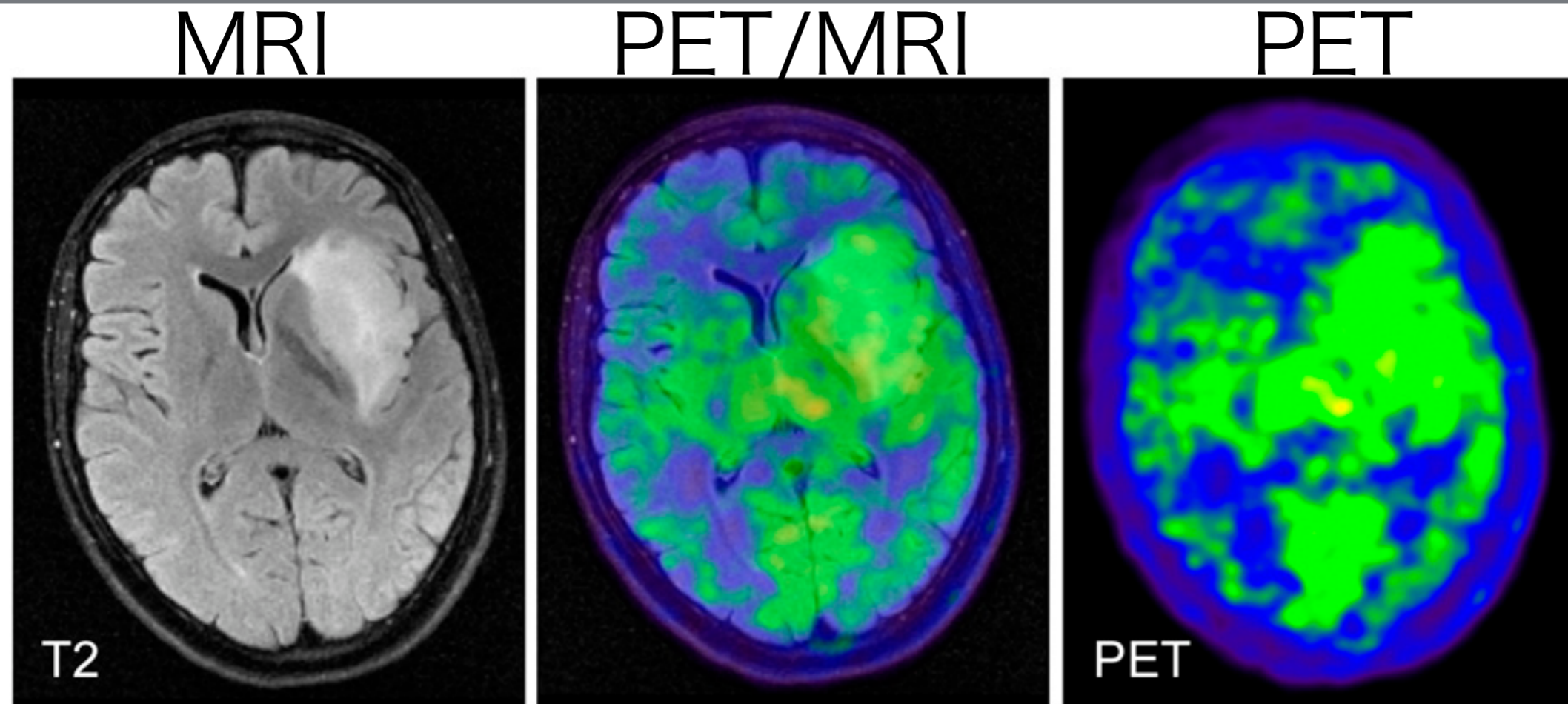
on behalf of the TT-PET collaboration



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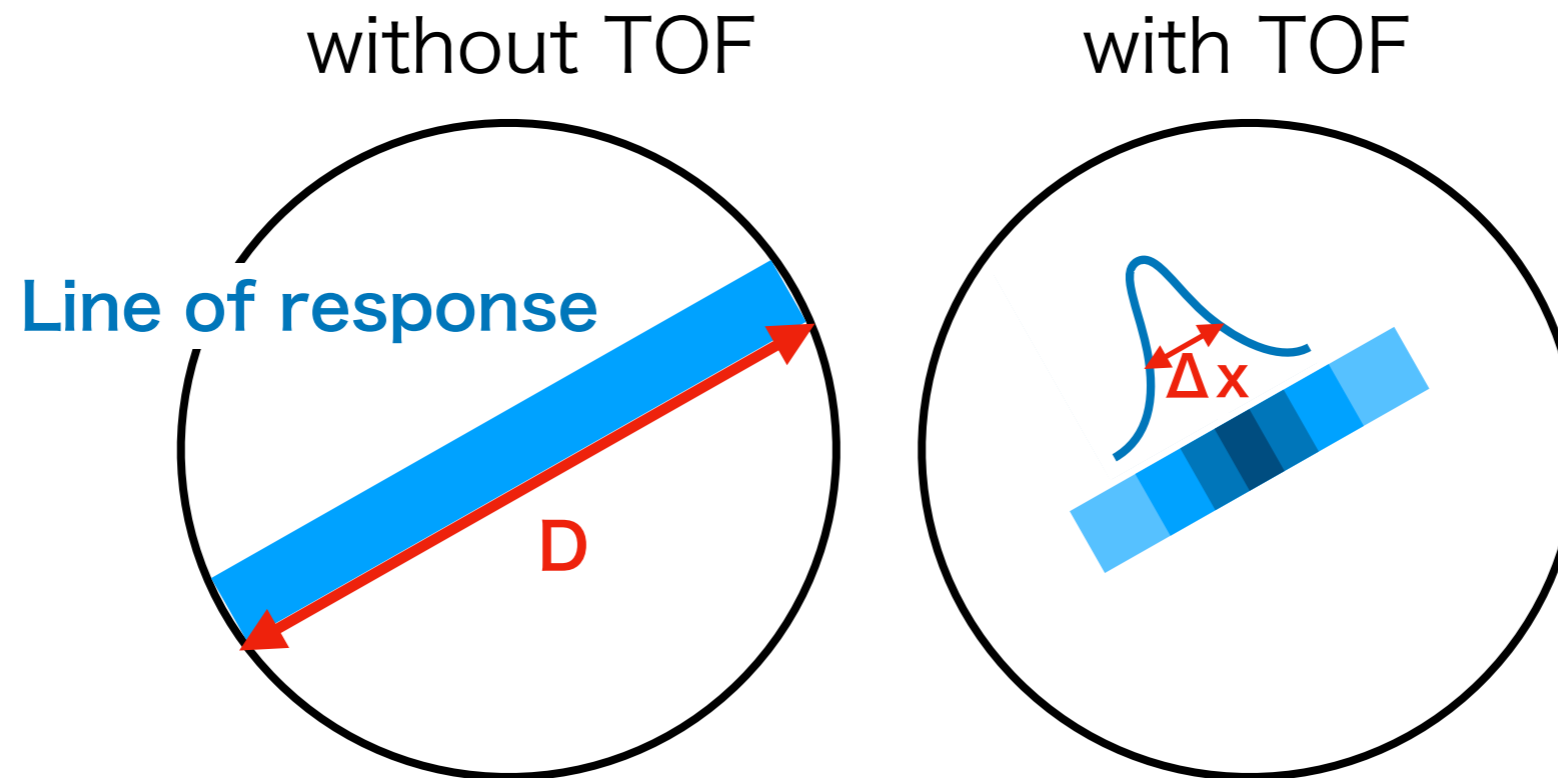
- ▶ Introduction
  - PET-MRI
  - PET techniques
    - ◆ Time-of-Flight (TOF)
    - ◆ Depth-of-Interaction (DOI)
- ▶ Thin TOF-PET scanner (TT-PET)
  - Design of the scanner
  - Expected performance of the scanner
- ▶ Development of fast monolithic silicon sensor
  - Test-beam measurement of the ASIC demonstrator
  - $^{22}\text{Na}$  experiment
- ▶ Conclusions

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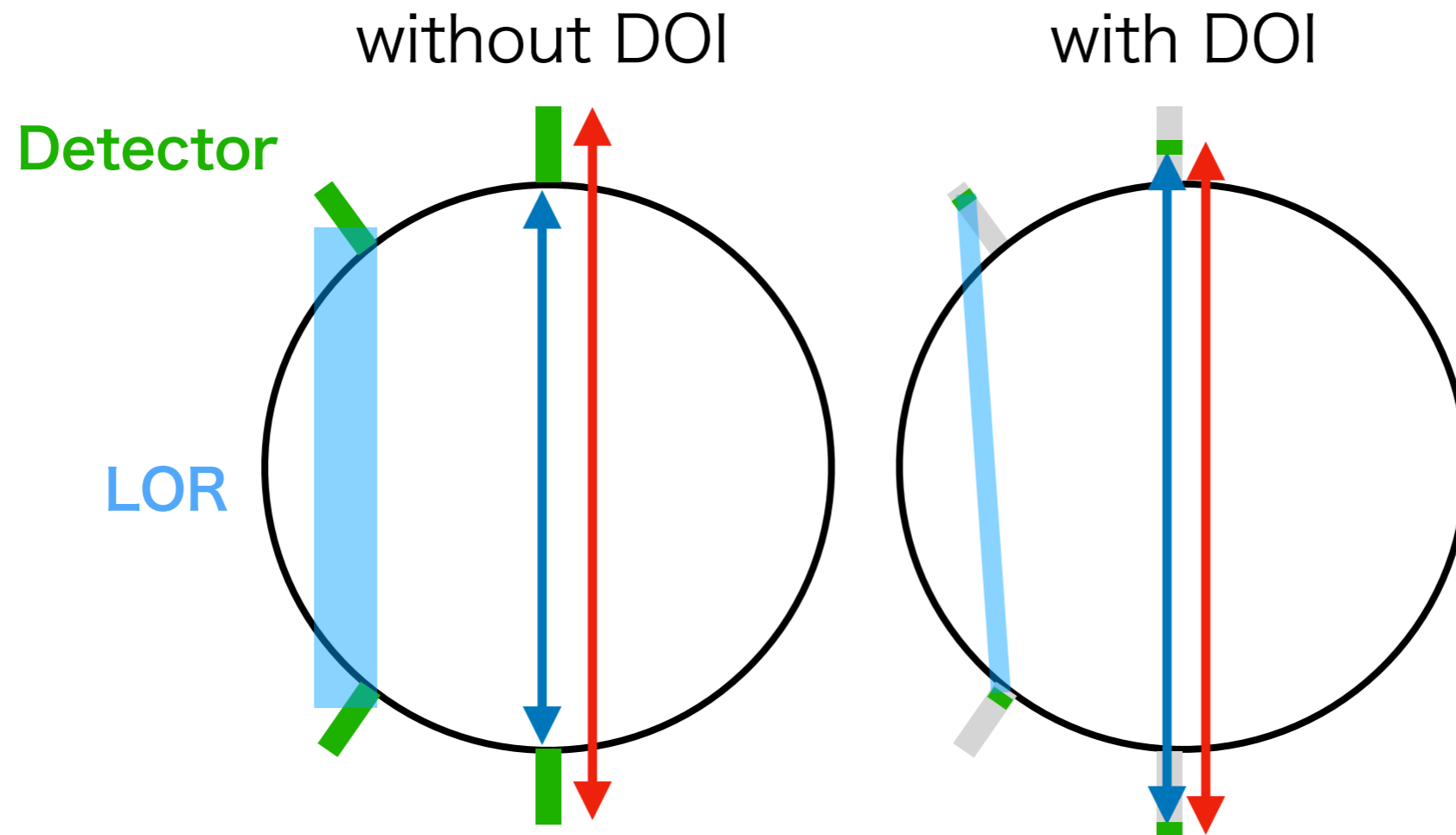
(10.2967/jnumed.110.074773)

- ▶ Positron Emission Tomography (PET)
  - Positrons from a radionuclide introduced in a body annihilate with the nearby tissue, emitting two back-to-back photons
  - The photons are detected in coincidence, tracking a line of response (LOR)
- ▶ Hybrid PET-MRI Imaging
  - Combining functional image by PET and morphological image by MRI



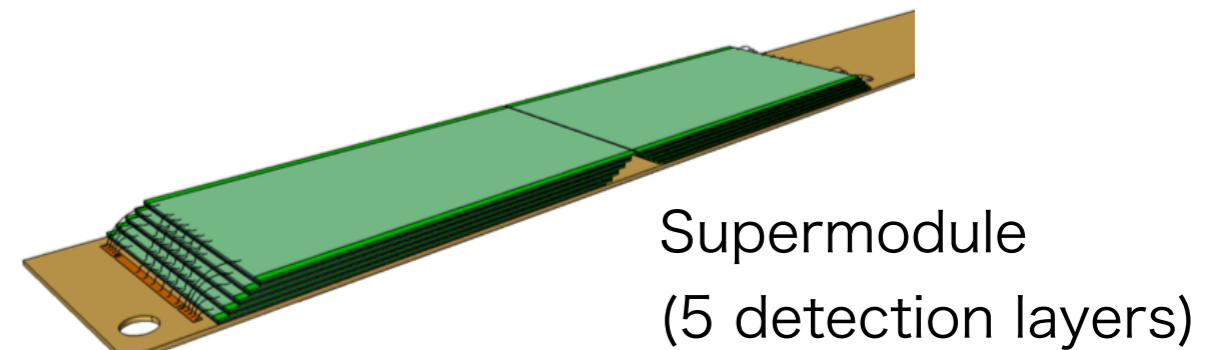
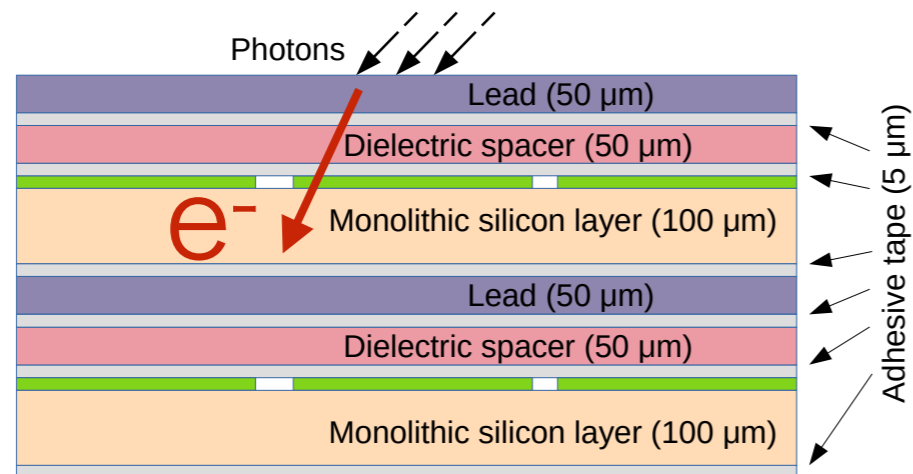
- ▶ TOF information improves the signal-to-noise ratio (SNR) of reconstructed images

$$\frac{\text{SNR}_{TOF}}{\text{SNR}_{CONVENTIONAL}} \sim \sqrt{\frac{D}{\Delta x}}$$



- ▶ Sensitivity for photon depth of interaction improves the spatial resolution across the whole view of the scanner
- ▶ It also reduces the uncertainty of TOF measurements

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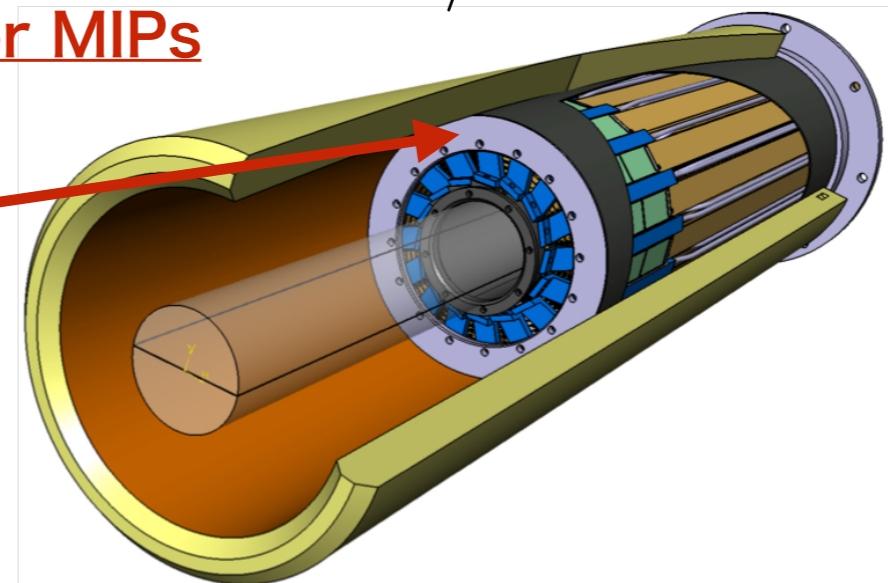
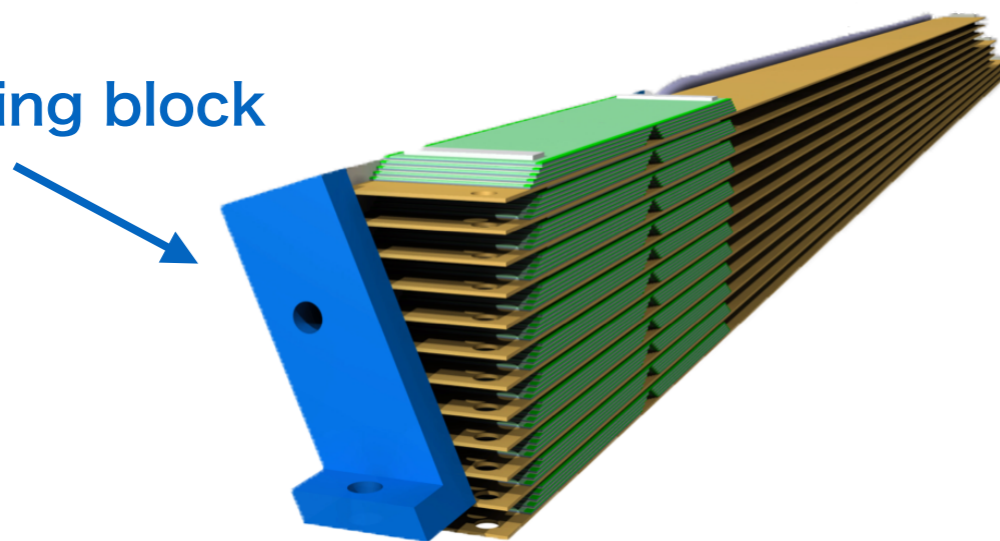


- ▶ We are developing silicon **monolithic** pixel sensors with **30 ps** time resolution for electrons

$$\sigma_t \sim \frac{\text{rise time}}{S/N}$$

- corresponding to **100 ps time resolution for MIPs**

Cooling block



- ▶ A wedge is composed of 60 layers (12 supermodules)

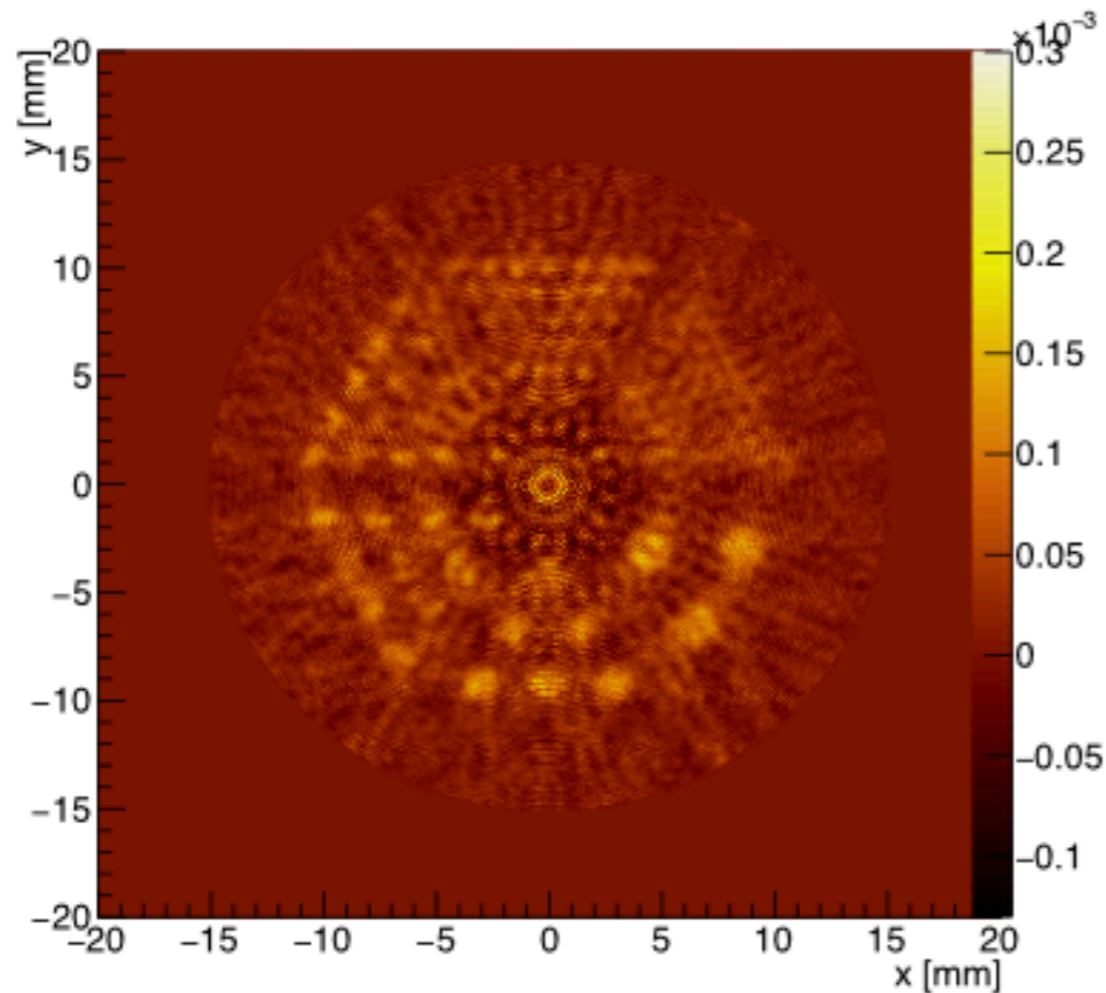
- ▶ 16 wedges in a ring structure with cooling blocks
- ▶ The scanner is meant to be inserted in small animal commercial MRI



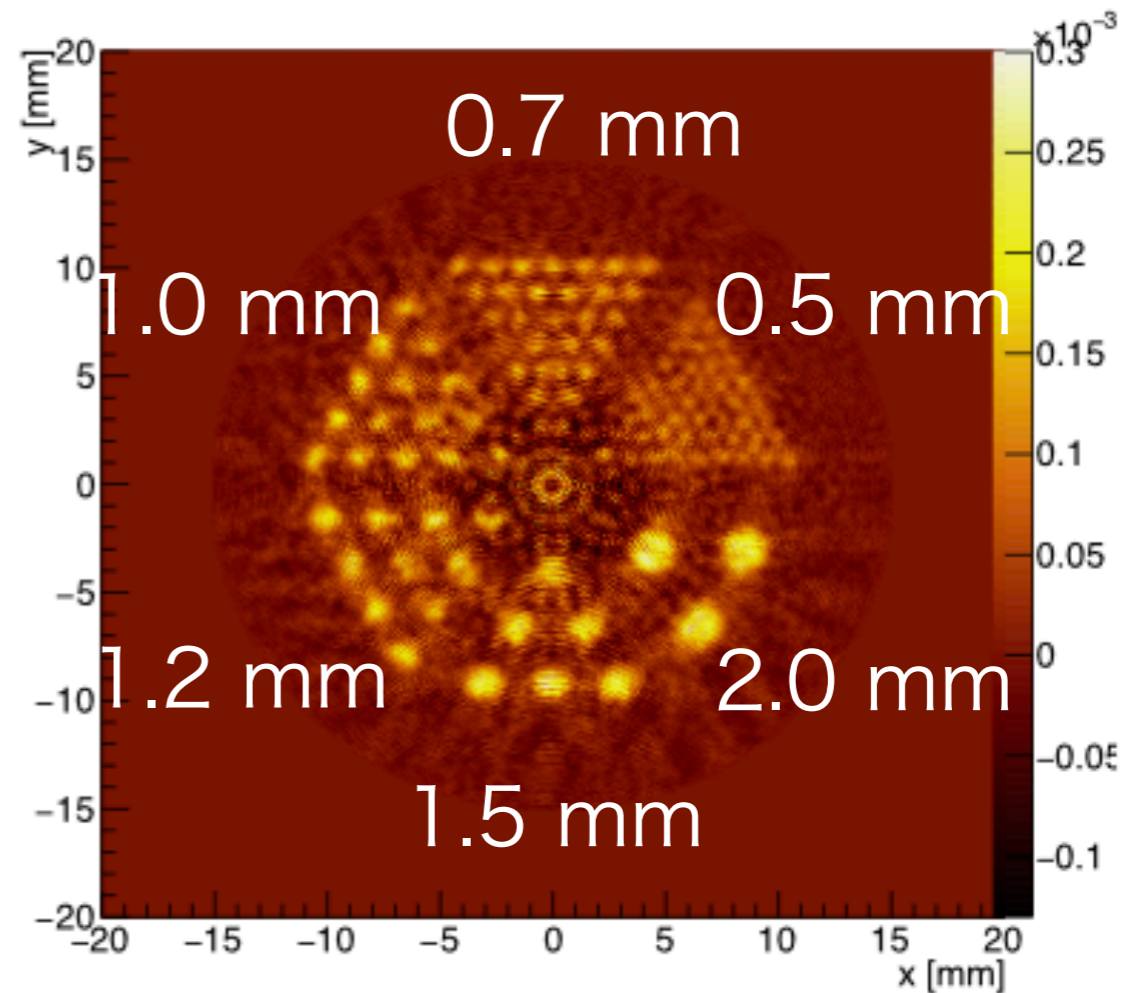
# Expected Performance of the TT-PET Scanner 9

Detector simulation performed with Geant4 simulation shows excellent performance of the TT-PET scanner

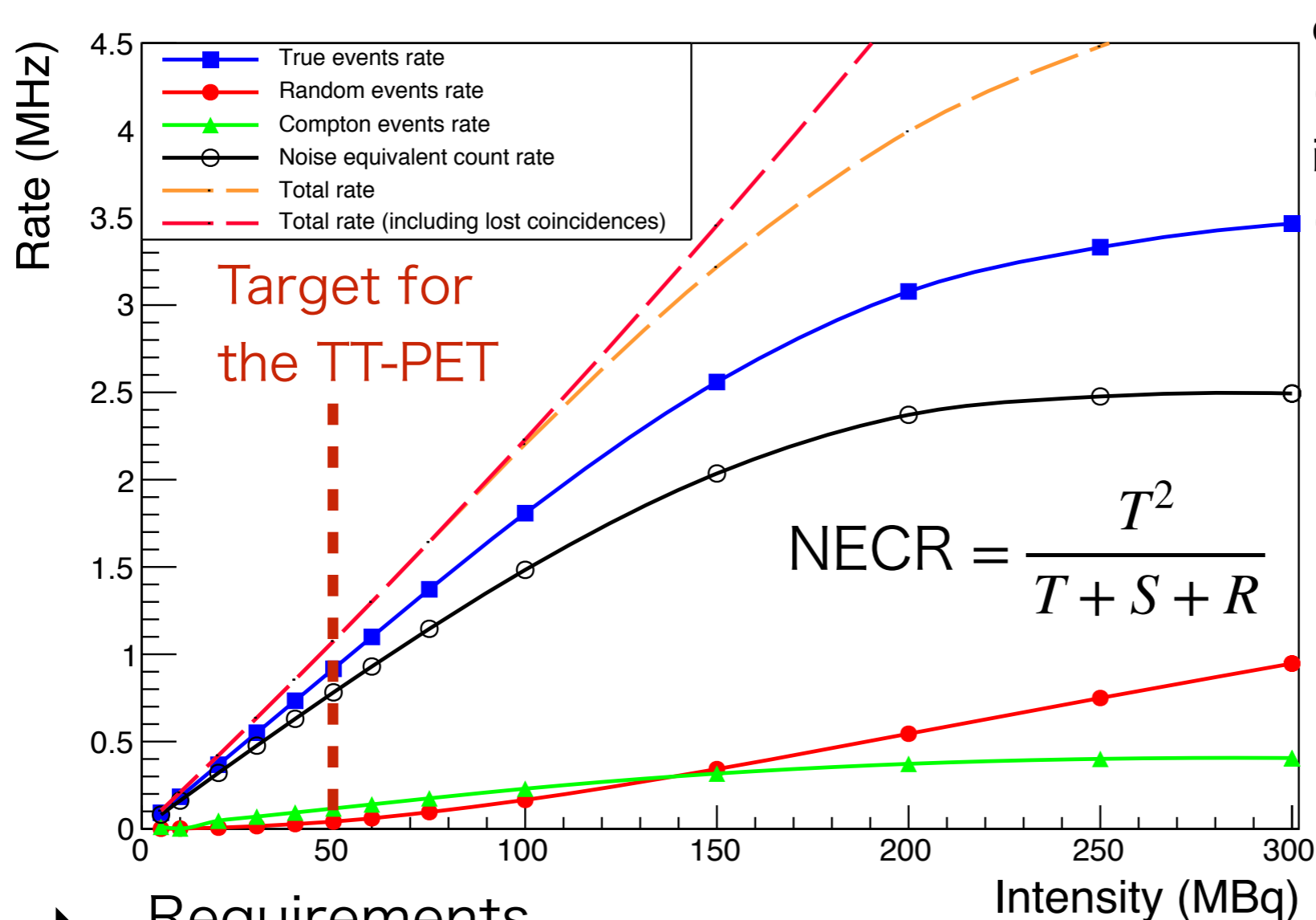
Reconstruction without TOF



Reconstruction with TOF



- ▶ The very good spatial resolution ( $< 750$   $\mu\text{m}$  FWHM) does not degrade on the border of the scanner thanks to the depth of interaction measurement
- ▶ The SNR of the reconstructed image is improved thanks to the TOF measurement



cylindrical source  
 (radius: 1.6 mm, length: 50 mm)  
 in a plastic phantom  
 (radius: 12.5 mm, length: 50 mm)

T: True

S: Compton Scattering

R: Random

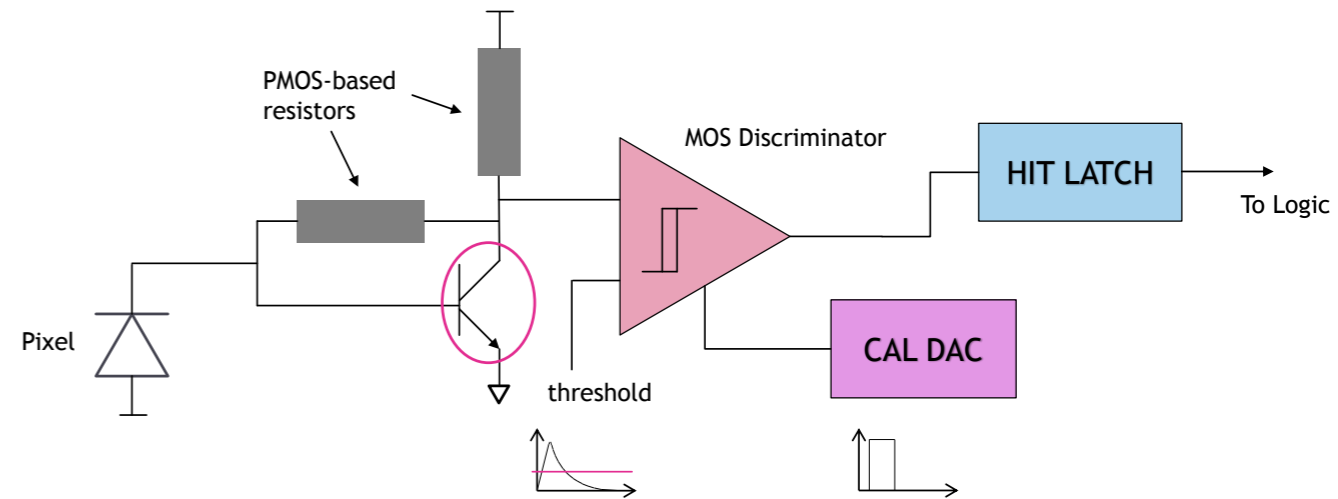
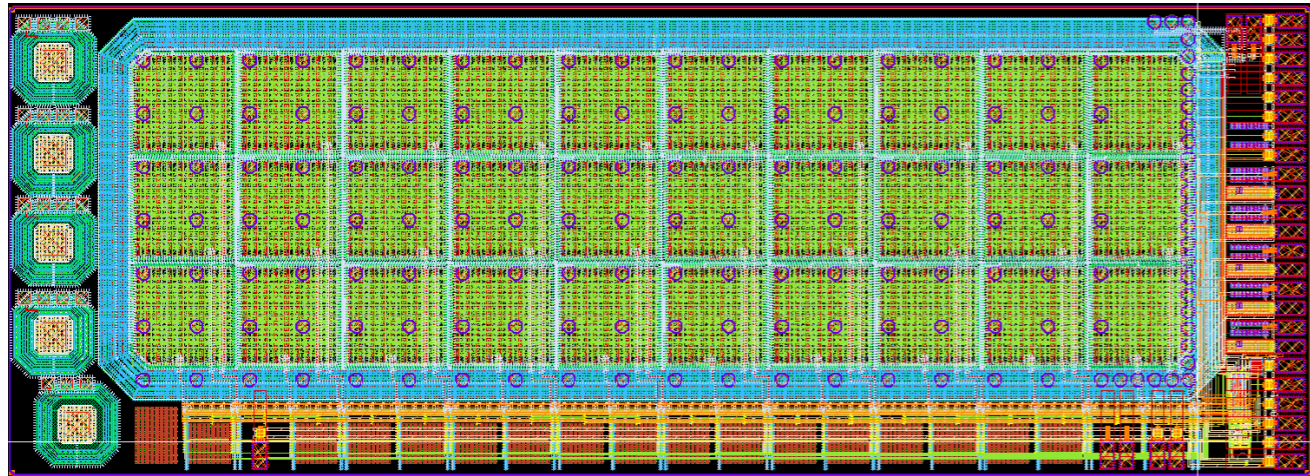
$$\left( SNR \propto \sqrt{NEC} \right)$$

► Requirements

- Coincidence window: 500 ps
- The LOR intercepts the phantom
- The energy deposits in the both pixels are larger than 20 keV

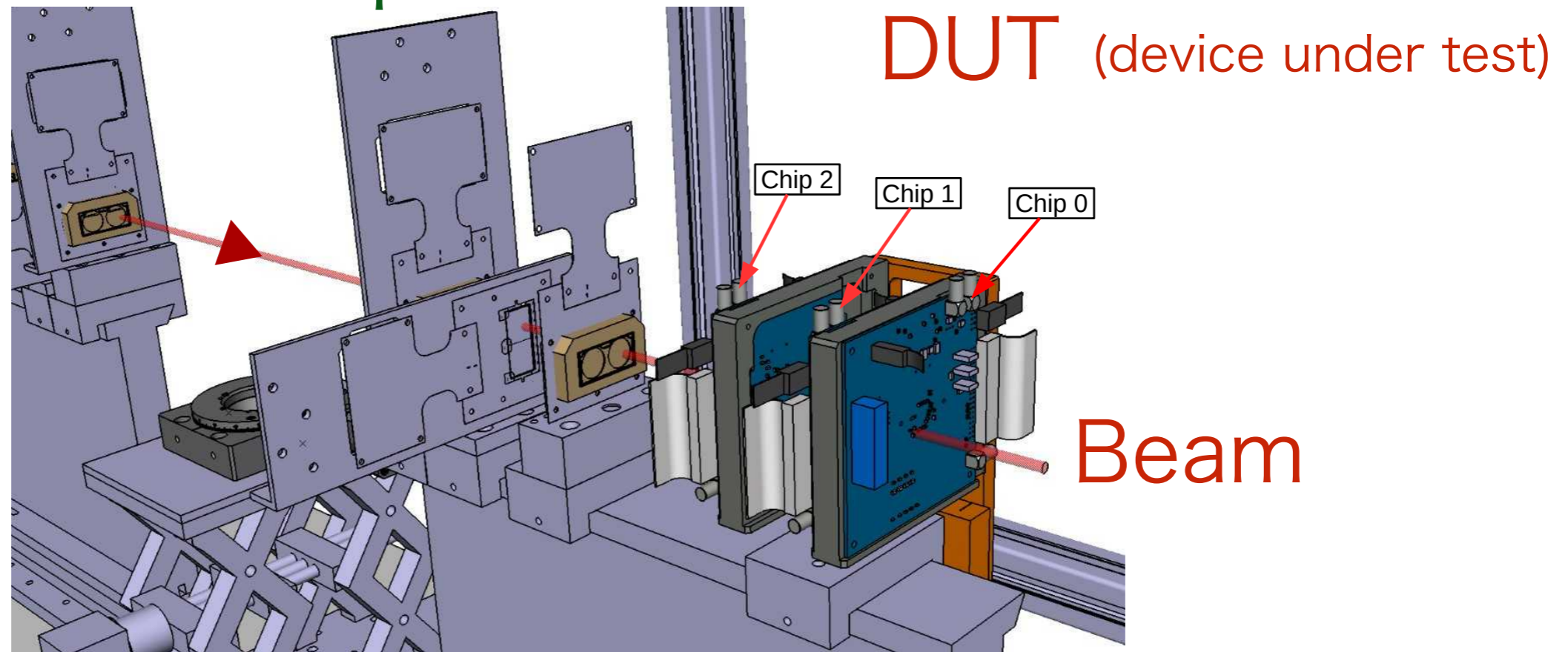
► High NECR (~ 900 kcps) for a 50 MBq source

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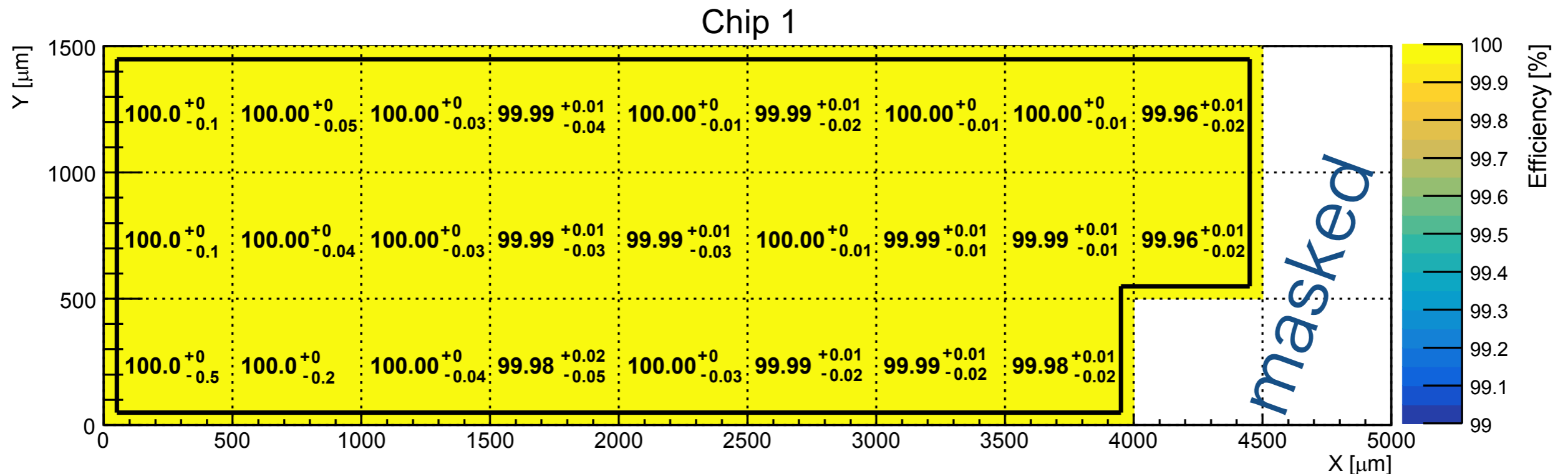
- ▶ ASIC demonstrator in 130 nm IHP SiGe-HBT technology ( $\beta = 900$ ,  $f_T = 250$  GHz)
  - 30 pixels, size:  $500 \times 500 \mu\text{m}^2$
  - Amplifier, discriminator, 50 ps binning TDC, logic and serializers
    - ◆ The output of the discriminator is sent to a fast-OR chain, which preserves TOT and TOA
  - Thinned to  $100 \mu\text{m}$ , backplane metallized
  - $1500 \Omega\cdot\text{cm}$  resistivity (full depletion voltage:  $\sim 45$  V)
    - ◆ Confirmed by laser TCT measurement

## Telescope

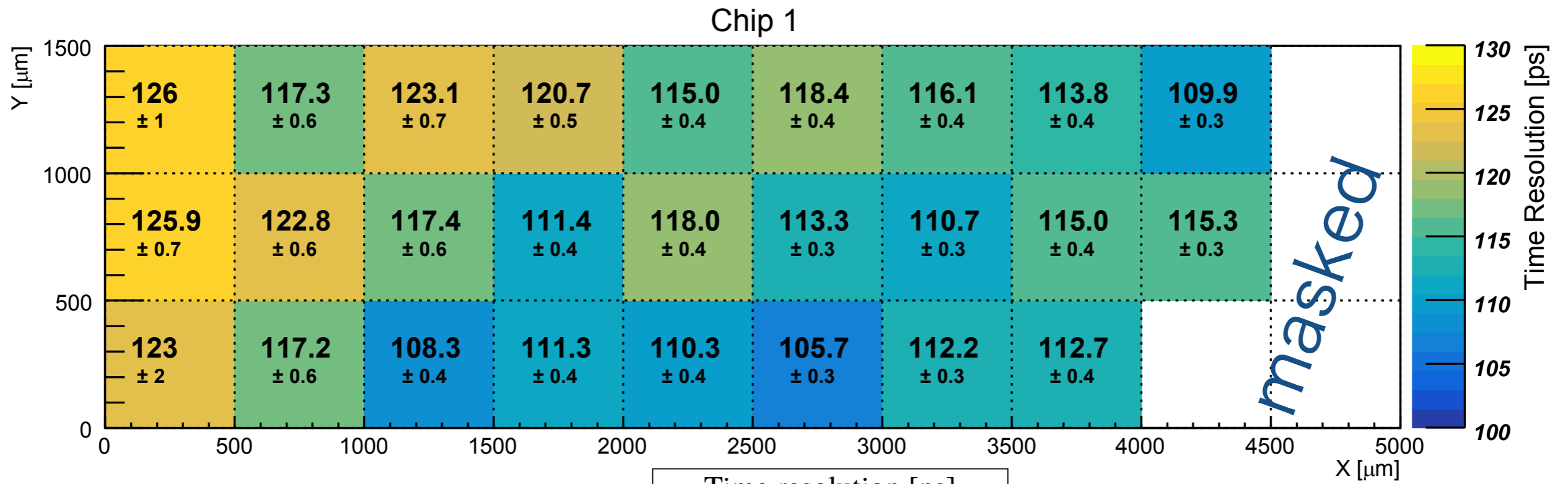


- ▶ Testbeam facility at CERN SPS (MIPs)
  - Tracking telescope, providing external trigger
  - 3 chips were readout by a system developed by the DPNC (particle physics department at University of Geneva) with custom FPGA firmware
  - Applied 180 V to the pixels

# Efficiency Map



- ▶ Greater than **99.9% efficiency** was observed for the 26 pixels that were readout
  - 4 pixels were masked on hardware due to noise induced from signal-ended clock line
  - The region defined by the continuous lines shows the area used for efficiency calculation

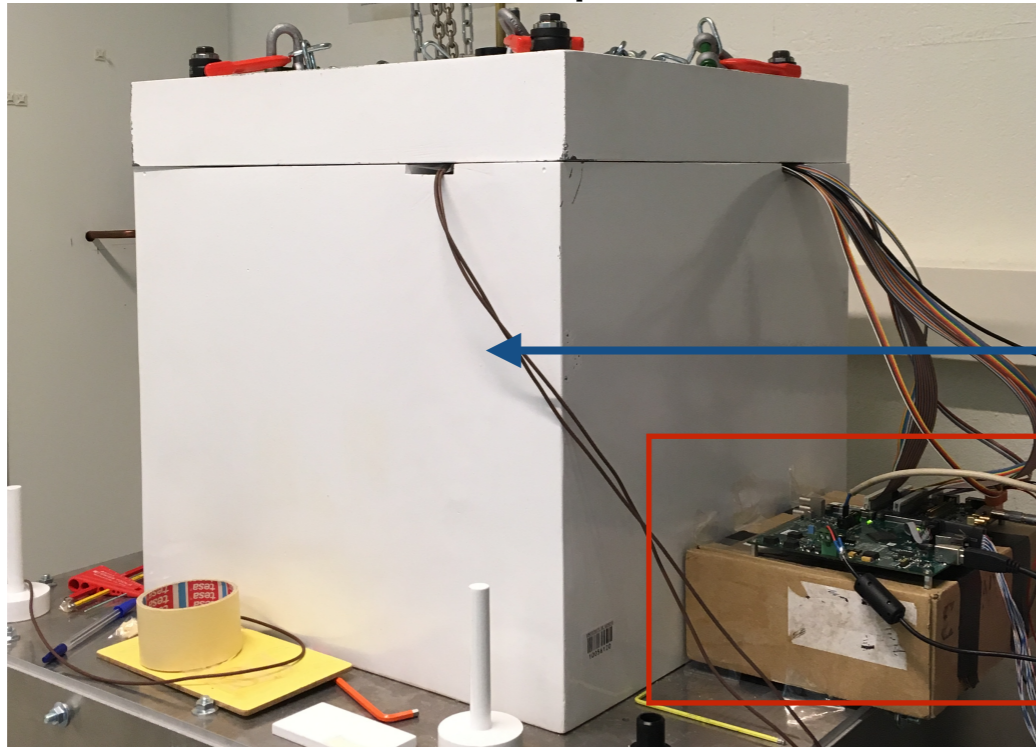


	Time resolution [ps]	
	low-power	high-power
$\sigma_{t, chip 0}$	$127.3 \pm 0.2$	$111.3 \pm 0.1$
$\sigma_{t, chip 1}$	$134.2 \pm 0.2$	$116.7 \pm 0.1$
$\sigma_{t, chip 2}$	$127.2 \pm 0.2$	$111.2 \pm 0.1$

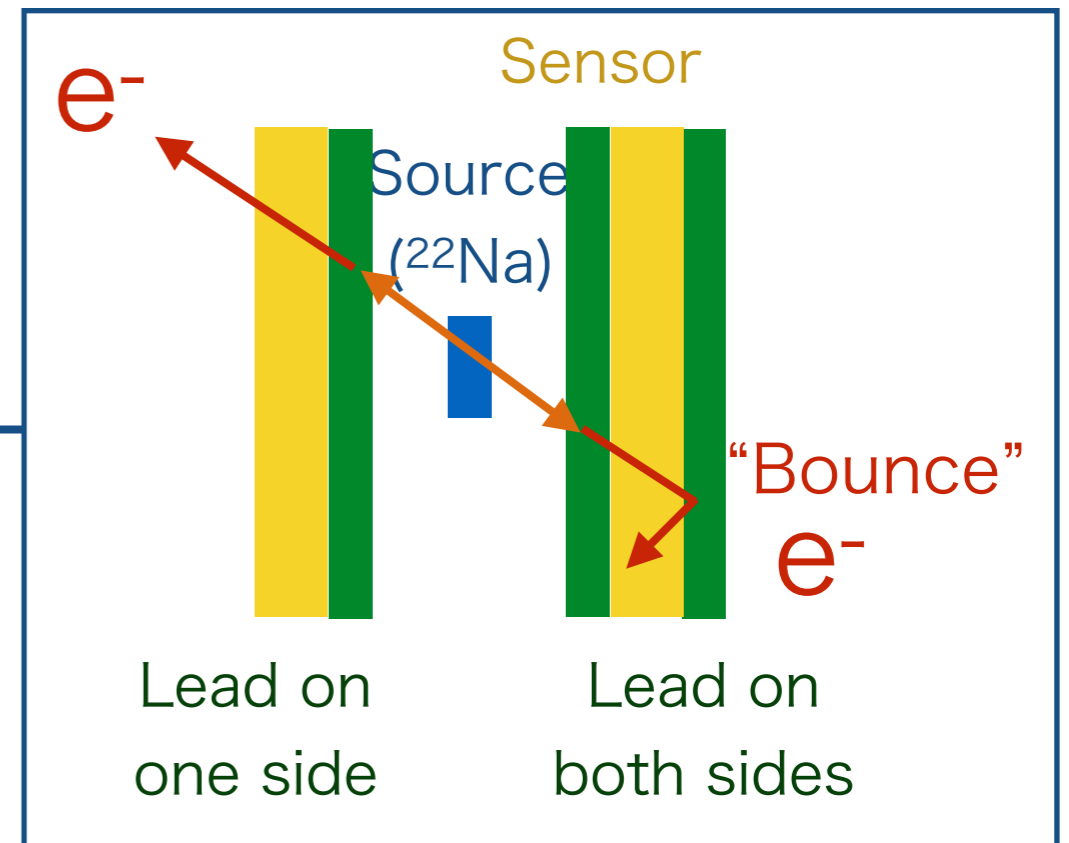
- ▶ **110 ps RMS** was measured at 375  $\mu\text{W}/\text{channel}$  power consumption
- ▶ **130 ps RMS** was measured at 160  $\mu\text{W}/\text{channel}$  power consumption
  - ◆ Pixel area: 500 × 500  $\mu\text{m}^2$ , 750 fF capacitance

**Best time resolution ever for silicon monolithic pixel sensor!**

Lead box for radiation protection



Readout system



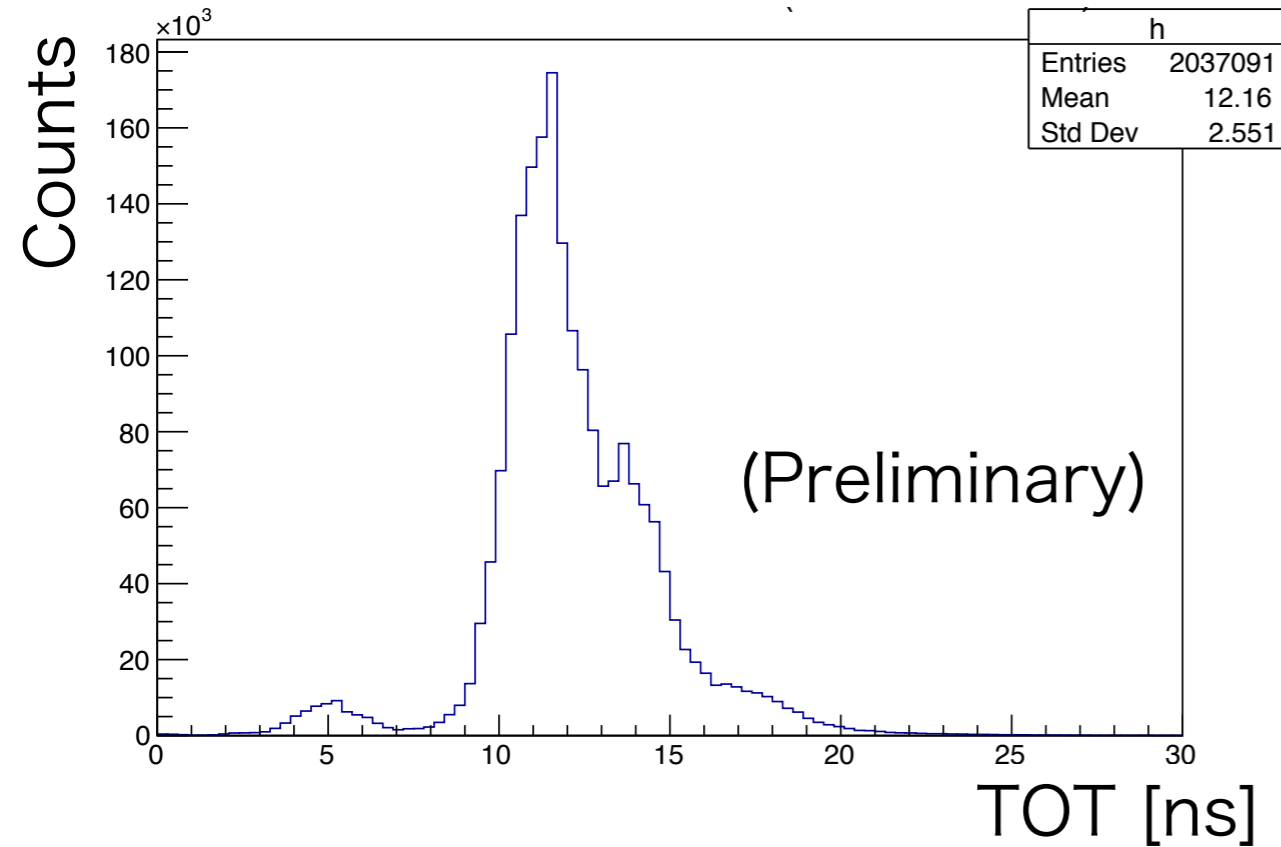
- ▶ 30 ps time resolution with electrons from 511 keV photons can be achieved thanks to the larger signal w.r.t. MIPs

$$\sigma_t \sim \frac{\text{rise time}}{S/N}$$

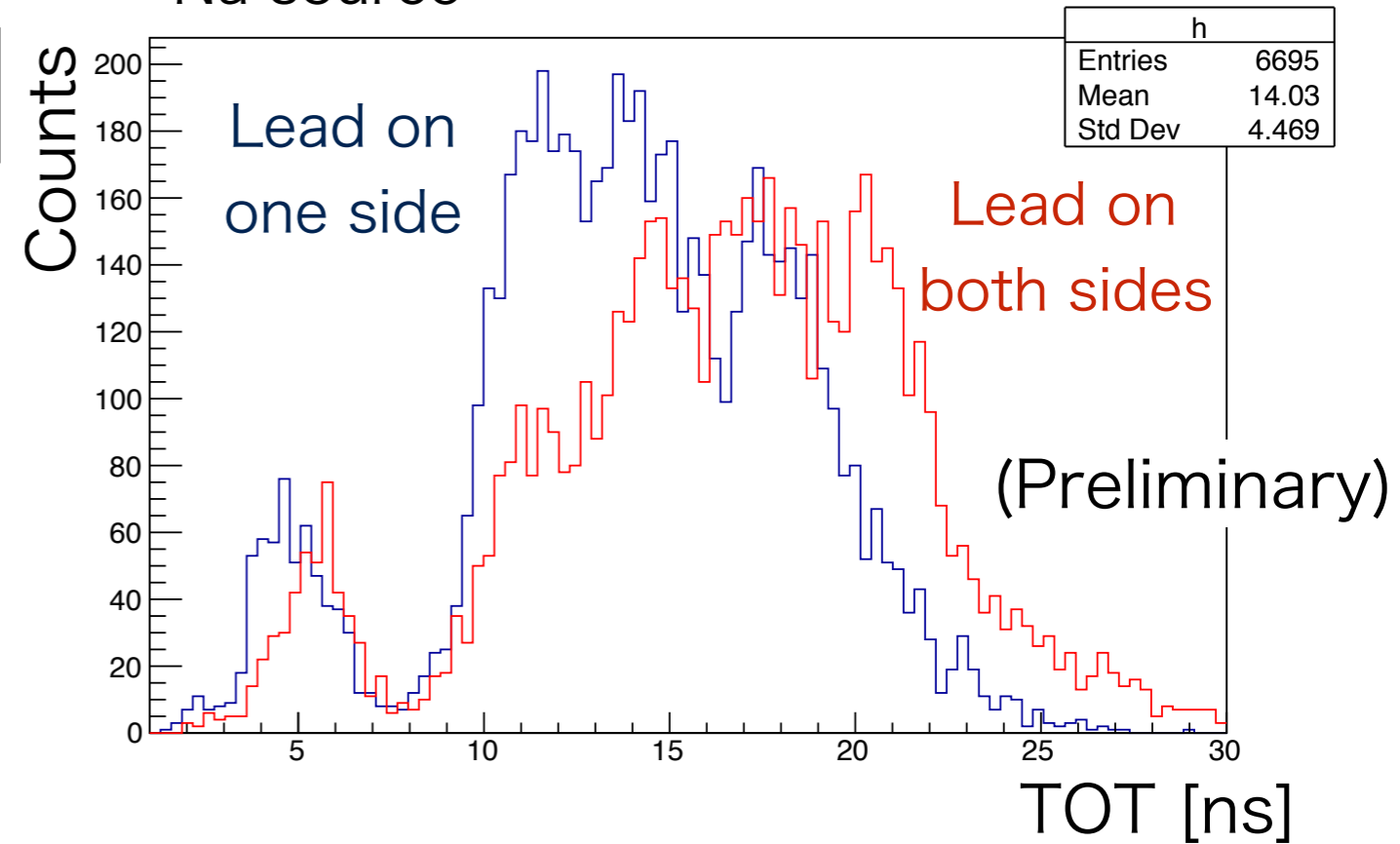
- ▶ Measurement with  $^{22}\text{Na}$  source
  - Two boards, one with lead on one side and one with lead on both sides
  - Larger signal is expected by electrons bouncing back from lead



## Testbeam with MIPs



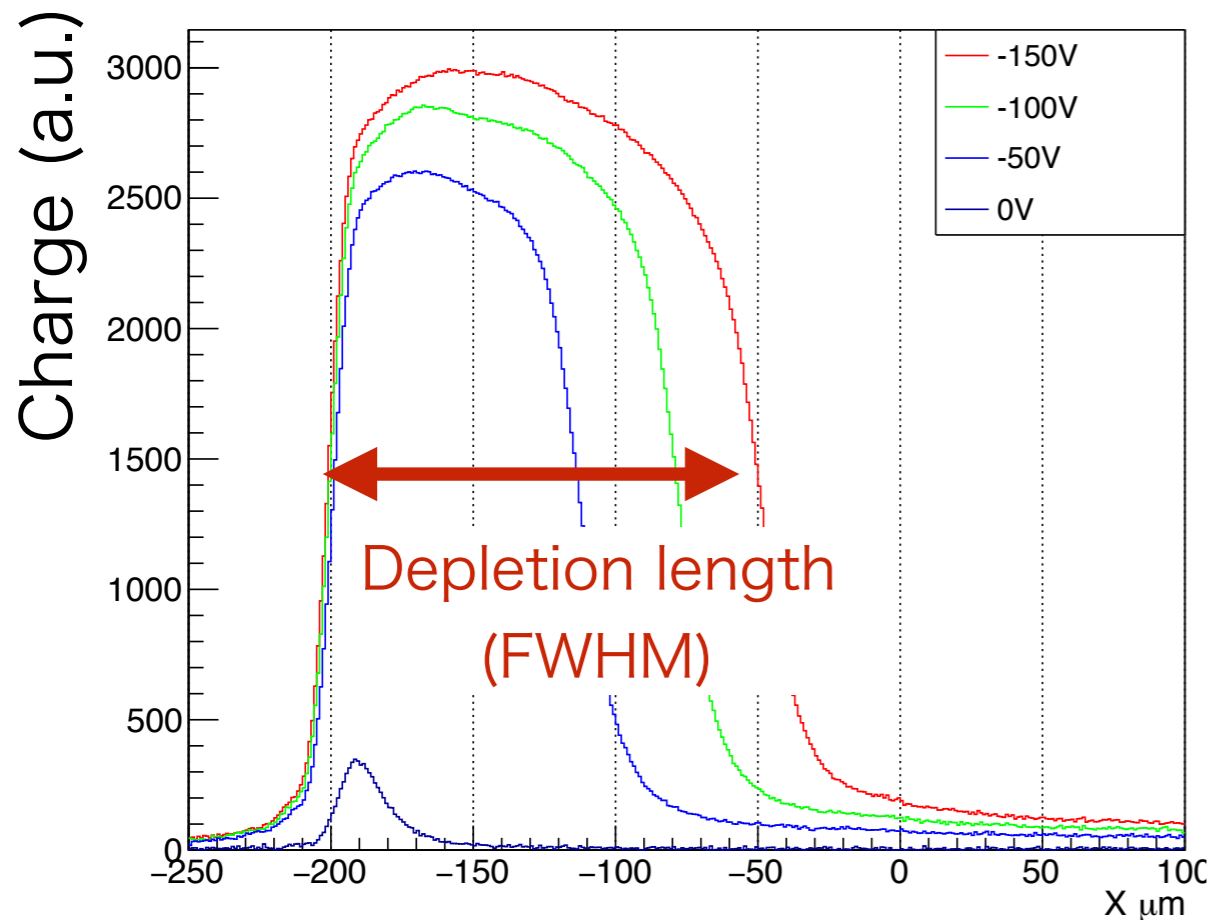
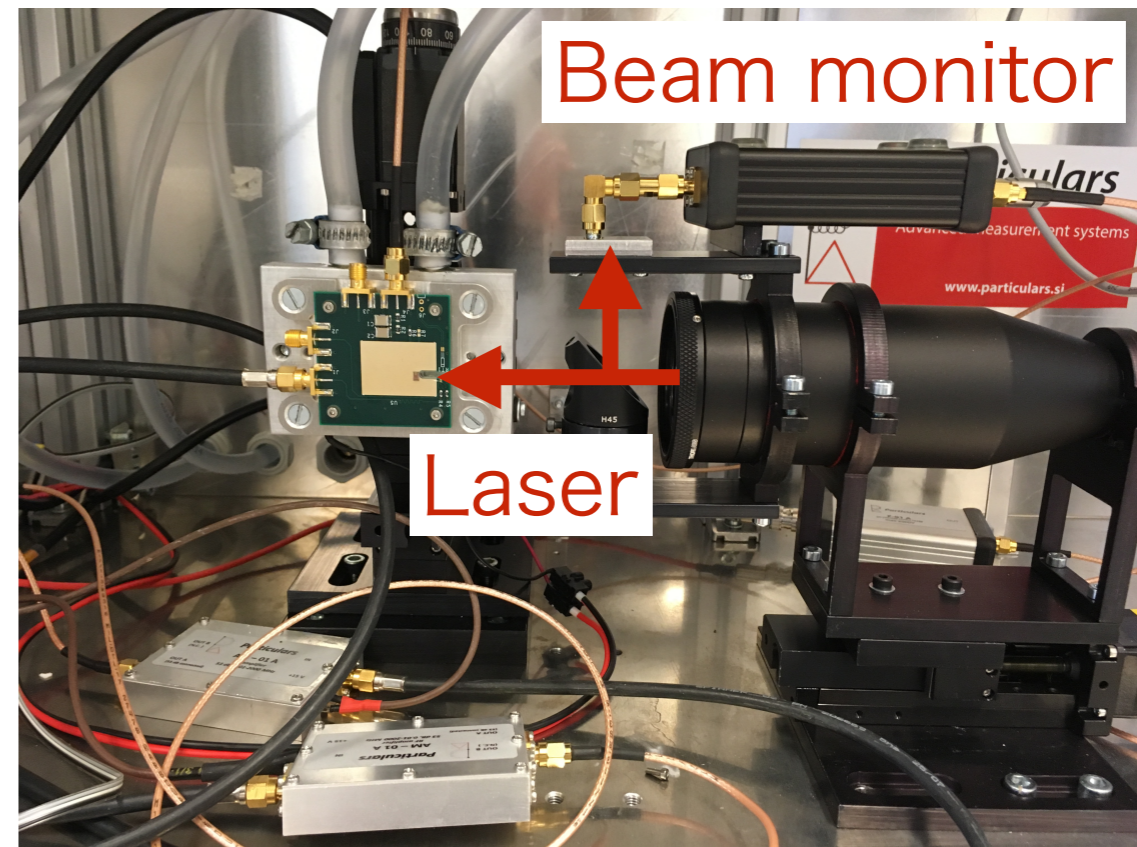
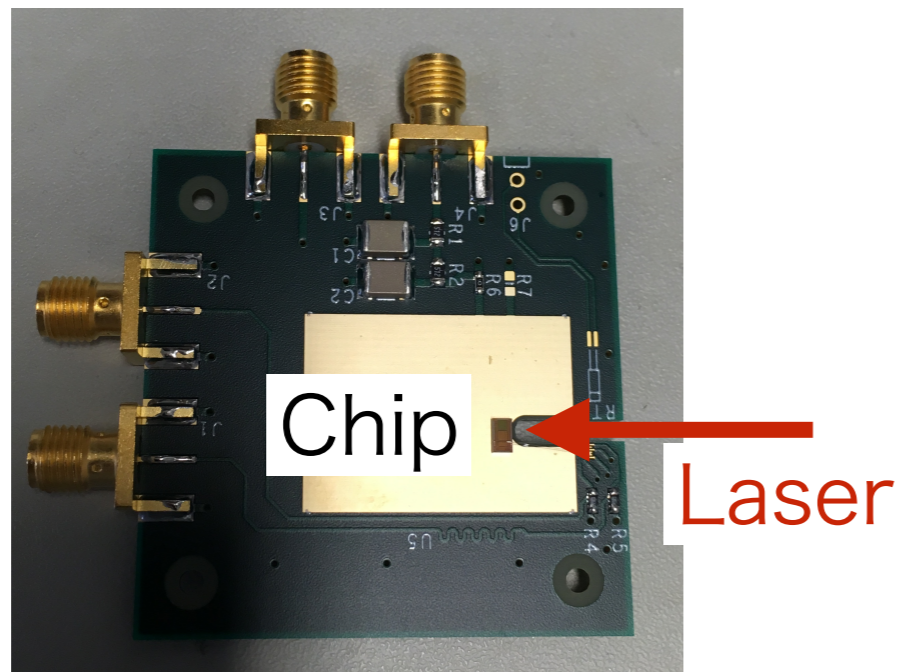
## $^{22}\text{Na}$ source



- ▶ Larger TOT (Time over threshold) values are observed with lead on both sides
- ▶ Measurement for time resolution and efficiency is being done

- ▶ **The TT-PET scanner**, which aims at the construction of a small animal TOF-PET scanner, was designed to exploit **Time-of-Flight (TOF)** and **Depth-of-Interaction (DOI)** of a multi-layer silicon structure
- ▶ Excellent performance of the TT-PET scanner was expected by Geant4 simulation and image reconstruction
- ▶ ASIC demonstrator with silicon monolithic pixels was fabricated in **IHP SiGe-HBT technology**
- ▶ **More than 99.9% efficiency** and **110 ps at 375  $\mu$ W/channel power consumption** were measured at CERN SPS testbeam facility
- ▶ Measurement with  $^{22}\text{Na}$  source is on-going to prove the  $\sim 30$  ps time resolution with 511 keV electrons





- ▶ Laser edge-TCT measurement at DPNC
  - Depletion lengths correspond to 1500  $\Omega$ \*cm resistivity