# FFA Return Loop in the 4-turn ERL CBETA

Georg Hoffstaetter (Cornell)
presented by Scott Berg (BNL)





a passion for discovery

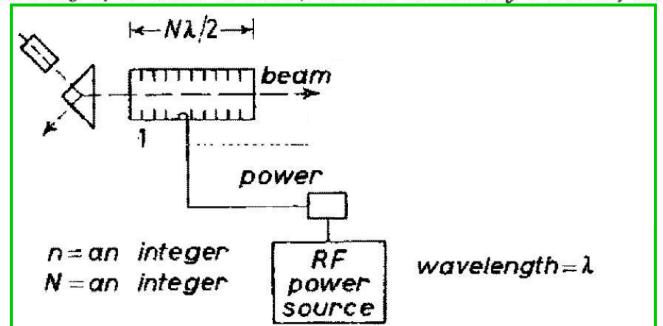




### A Possible Apparatus for Electron Clashing-Beam Experiments (\*).

### M. TIGNER

Laboratory of Nuclear Studies, Cornell University - Ithaca, N. Y.

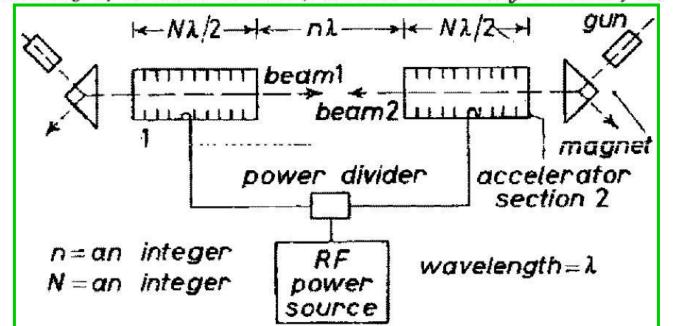


- Linacs produce very high bunch quality (narrow, short, low energy spread)
- Remaining beam energy is discarded (wasted energy).

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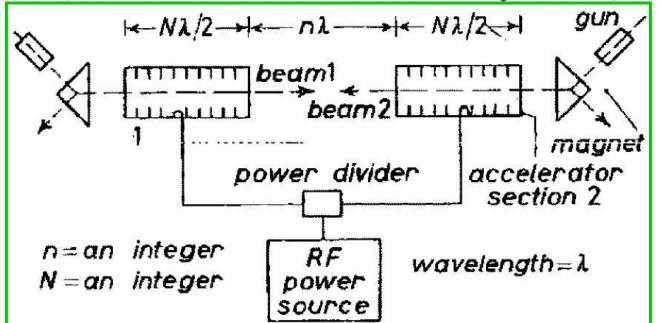


- ➤ Energy Recovery Linacs recapture the beam power in Super-Conducting (SRF) Accelerating structures to accelerate more beam.
- This energy saving allows for unprecedented beam powers from Linacs.

### A Possible Apparatus for Electron Clashing-Beam Experiments (\*).

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- Energy recovery needs continuous beams in SRF structures
- ➤ With focus on beam dynamic and SRF, Cornell has been an excellent place for ERL research.



### ERL research at Cornell: R&D

[physics.acc-ph]

arXiv:1706.04245v1



Under Cornell PI ship (Sol Gruner and Georg Hoffstaetter):

- 2005 Start of construction of DC photo-emitter gun; to world record current (75mA)
- 2012 PD-Design Report on a hard x-ray 5GeV ERL; no construction.
- 2013 Achieved world record brightness

Under joint PI ship of Cornell (Georg Hoffstaetter) and BNL (Dejan Tobojevic):

- 2014 White paper for CBETA with collaborators at BNL.
- 2016 Construction funding by NYS begins.
- 2017 CBETA Design Report
- 2018 1<sup>st</sup> beam thorough SRF chain, one separator and one PMA unit.

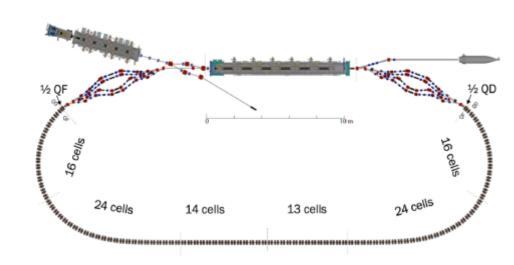
### **CBETA** Design Report

Cornell-BNL ERL Test Accelerator

Principle Investigators: G.H. Hoffstaetter, D. Trbojevic

Editor: C. Mayes

Contributors: N. Banerjee, J. Barley, I. Bazarov, A. Bartnik, J. S. Berg, S. Brooks, D. Burke, J. Crittenden, L. Cultrera, J. Dobbins, D. Douglas, B. Dunham, R. Eichhorn, S. Full, F. Furuta, C. Franck, R. Gallagher, M. Ge, C. Gulliford, B. Heltsley, D. Jusic, R. Kaplan, V. Kostroun, Y. Li, M. Liepe, C. Liu, W. Lou, G. Mahler, F. Méot, R. Michnoff, M. Minty, R. Patterson, S. Peggs, V. Ptitsyn, P. Quigley, T. Roser, D. Sabol, D. Sagan, J. Sears, C. Shore, E. Smith, K. Smolenski, P. Thieberger, S. Trabocchi, J. Tuozzolo, N. Tsoupas, V. Veshcherevich, D. Widger, G. Wang, F. Willeke, W. Xu



June 8, 2017



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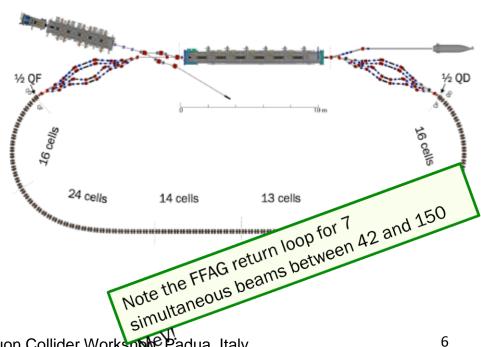
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## CBETA topics to support eRHIC CBETA

### CBETA study of beam dynamics important for eRHIC:

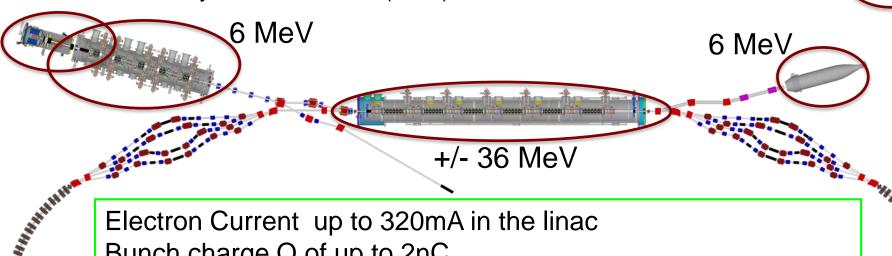
- 1) FFAG loops with a factor of 4 in momentum aperture.
  - a) Precision, reproducibility, alignment during magnet and girder production.
  - b) Stability of magnetic fields in a radiation environment.
  - Matching and correction of multiple simultaneous orbits.
  - d) Matching and correction of multiple simultaneous optics.
  - e) Path length control for all orbits.
- 2) Multi-turn ERL operation with a large number of turns.
  - a) HOM damping.
  - b) BBU limits.
  - c) LLRF control and microphonics.
  - d) ERL startup from low-power beam.
  - e) Beam parameters of EIC electron coolers



## The test ERL in Cornell's hall LOECBET

- Cornell DC gun
- 100mA, 6MeV SRF injector (ICM)
- 600kW beam dump
- 100mA, 6-cavity SRF CW Linac (MLC)





Bunch charge Q of up to 2nC
Bunch repetition rate 1.3GHz/N
Beams of 100mA for 1 turn and 40mA for 4 turns

CORNELL-BNL ERL TEST ACCELERATOR

42, 78, 114, 150 MeV



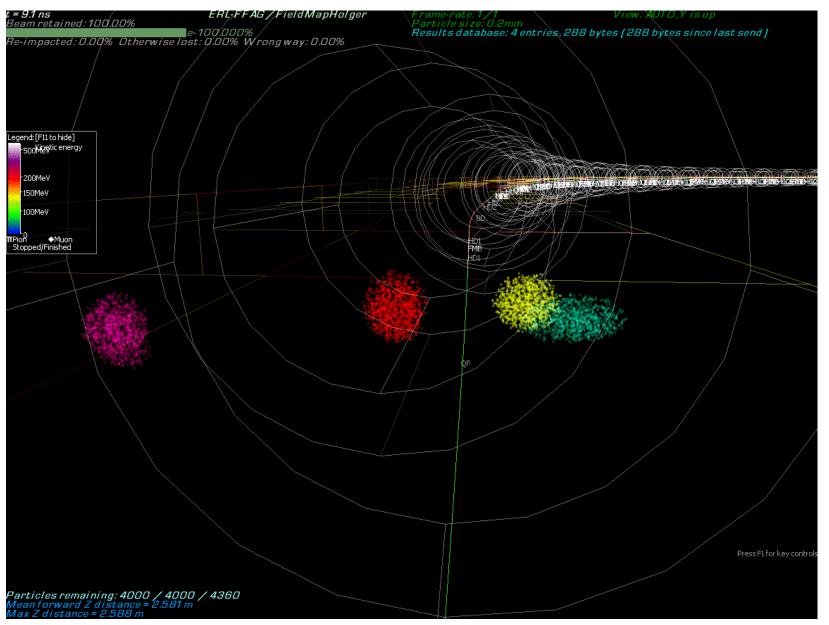
# Key Performance Parameters and BET

Parameter	Unit	KPP	UPP (Stretch)
Electron beam energy	MeV		150
Electron bunch charge	pC		123
Gun current	mA	1	40
Bunch repetition rate (gun)	MHz		325
RF frequency	MHz	1300	1300
Injector energy	MeV		6
RF operation mode			CW
Number of ERL turns		1	4
Energy aperture of arc		2	4



## Bunch Dynamics in the FFA arc







### Hall LOE before CBETA



### LOE contained approximately 7,000 square feet of Lab and Shop space







### 70% of the existing technical-use space was removed for the initial phase





### LOE cleaned with CBETA



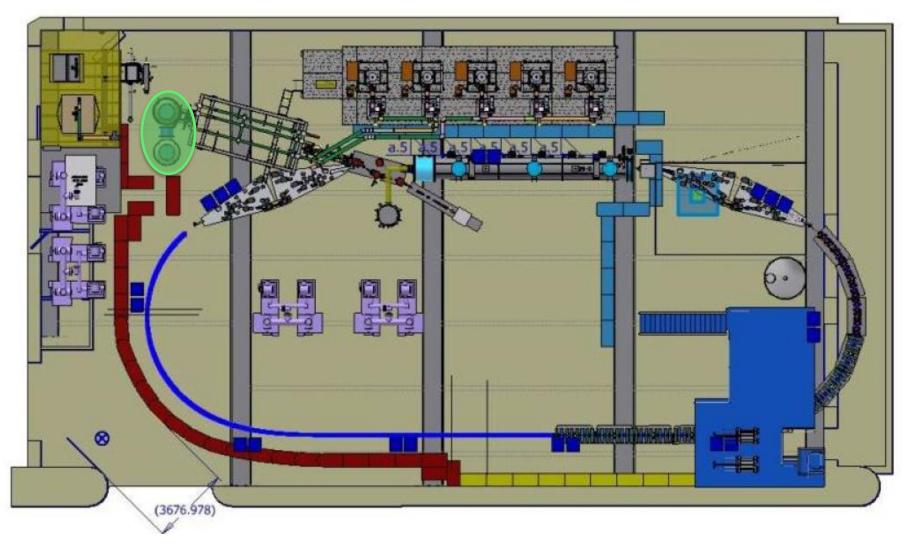


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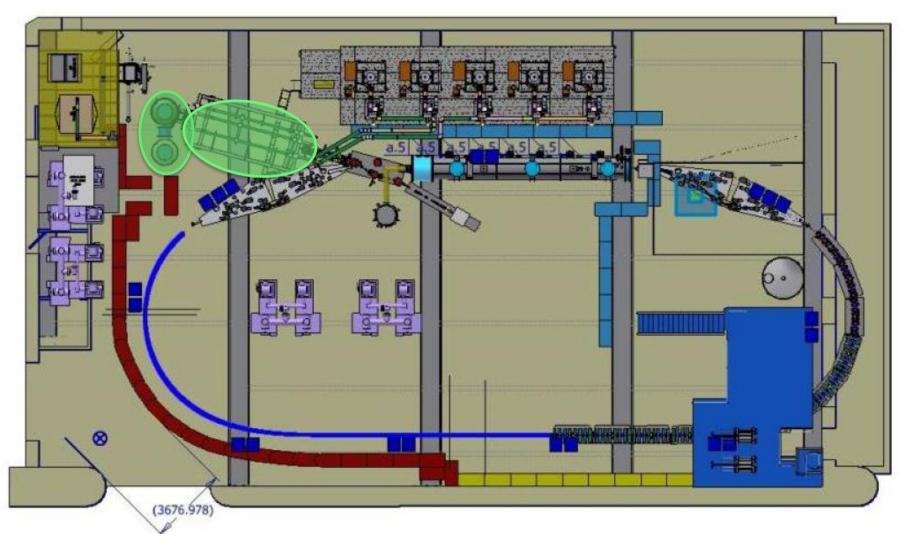
Installed: DC gun







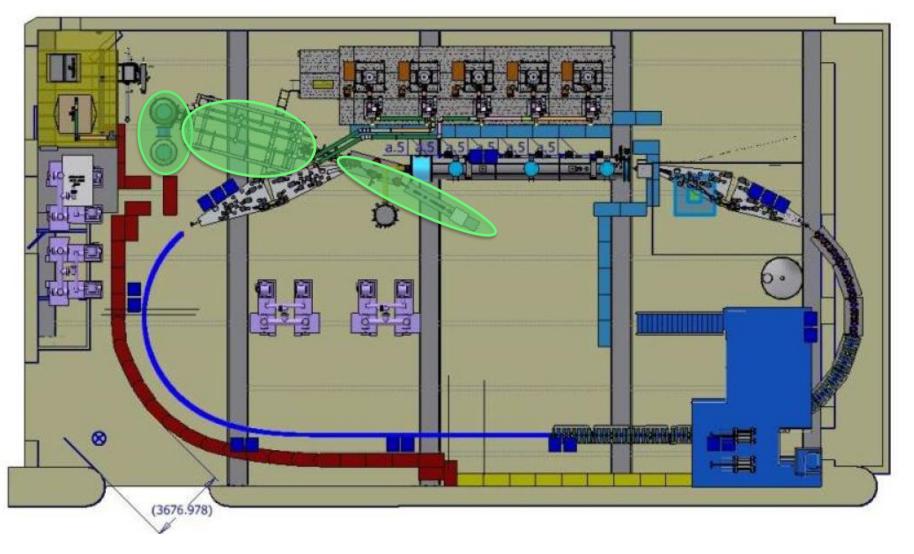
### Installed: DC gun, SRF injector







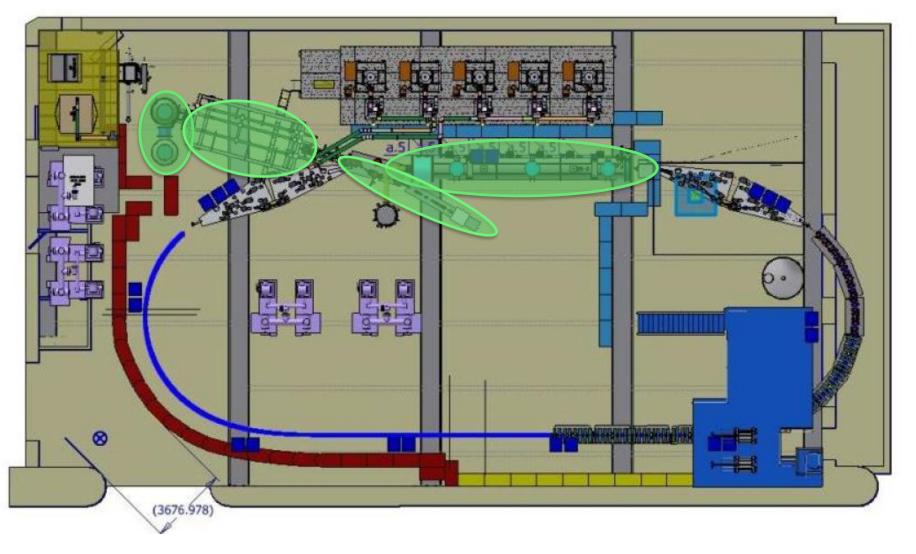
### Installed: DC gun, SRF injector, mirror diagnostics line







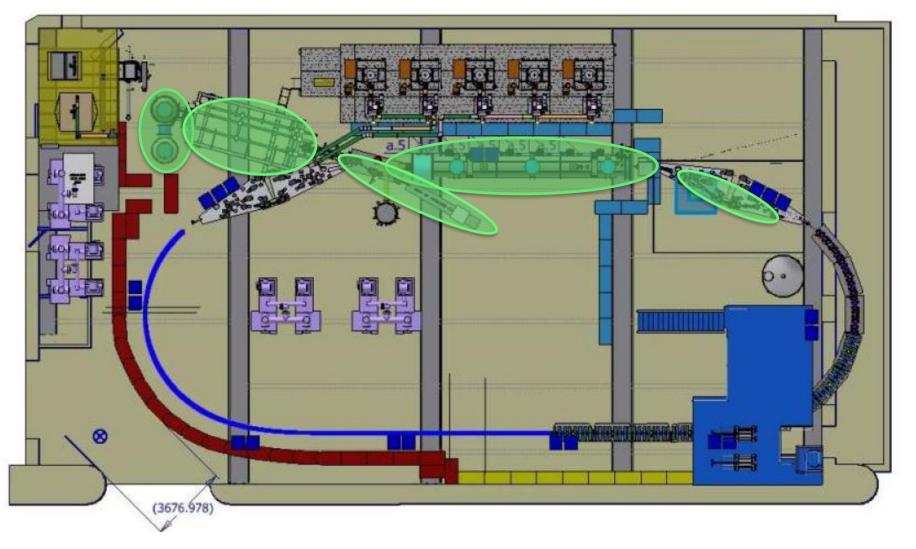
Installed: DC gun, SRF injector, mirror diagnostics line, ERL cryomodule







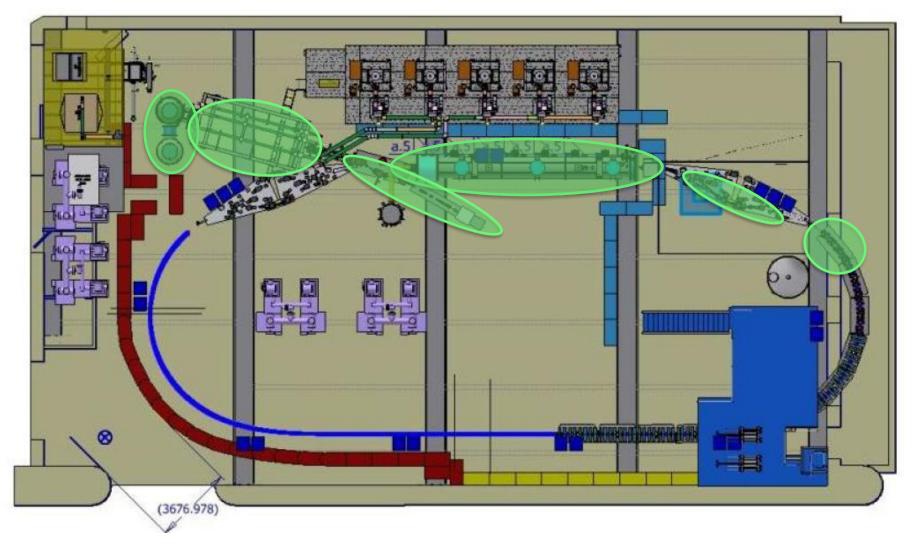
Installed: DC gun, SRF injector, mirror diagnostics line, ERL cryomodule 1st splitter of 8







Installed: DC gun, SRF injector, mirror diagnostics line, ERL cryomodule 1st splitter of 8, 1st Fixed Field Alternating-gradient (FFA) girder of 25.





### Installation milestones



International Journal of High-Energy Physics

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### **CERN COURIER**

Feb 16, 2018

### Small accelerator promises big returns

Under construction in the US, the CBETA multi-turn energy-recovery linac will pave the way for accelerators that combine the best of linear and circular machines.

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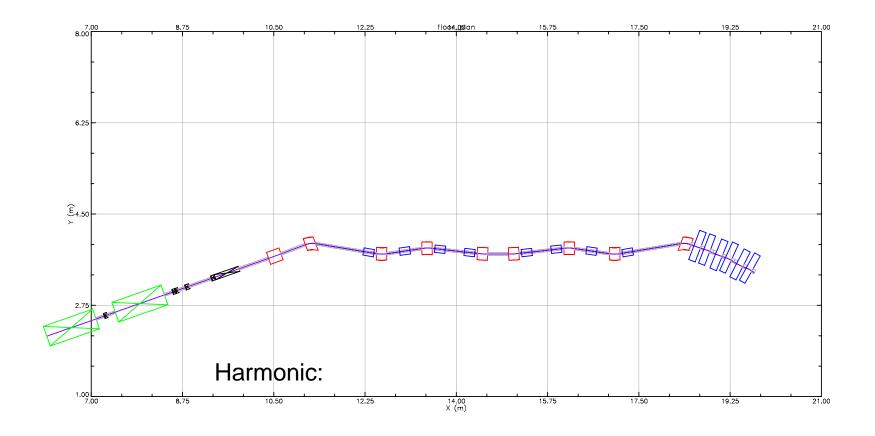
The main linac cryomodule

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20

## Path length: 1-pass ERL

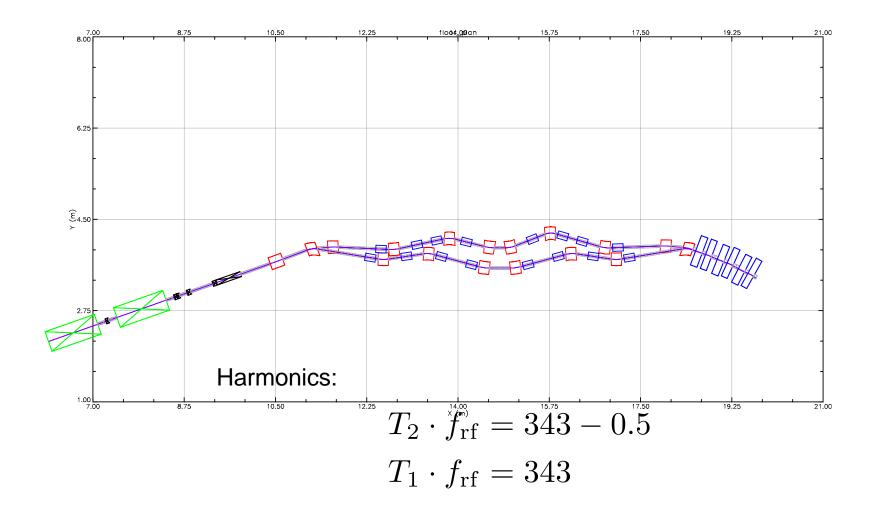




$$T_1 \cdot f_{\rm rf} = 343 - 0.5$$

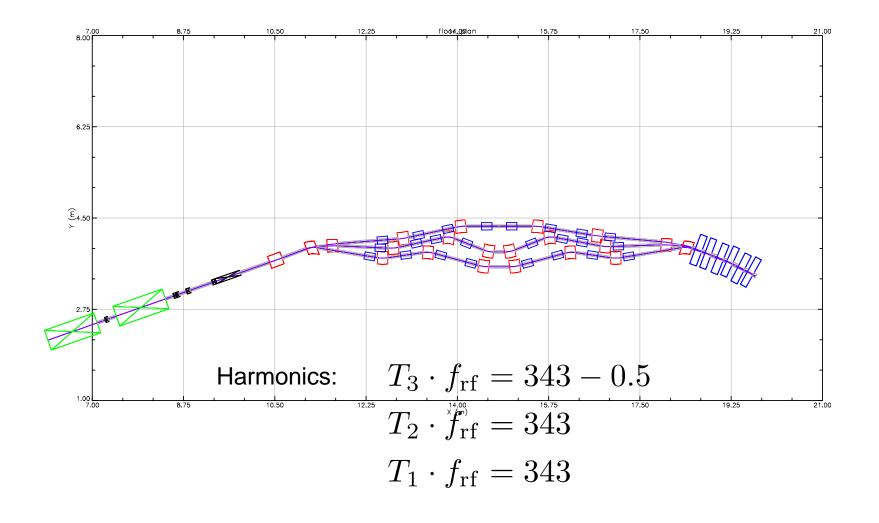
## Path length: 2-pass ERL





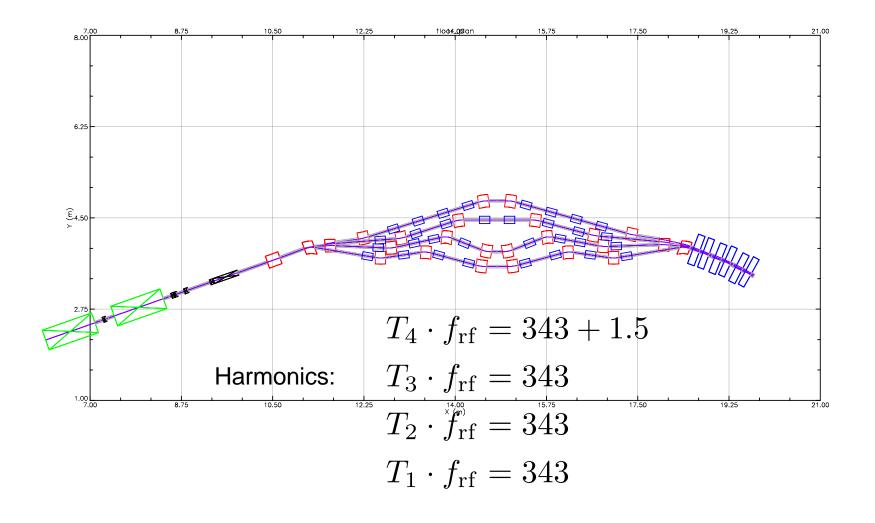
## Path length: 3-pass ERL





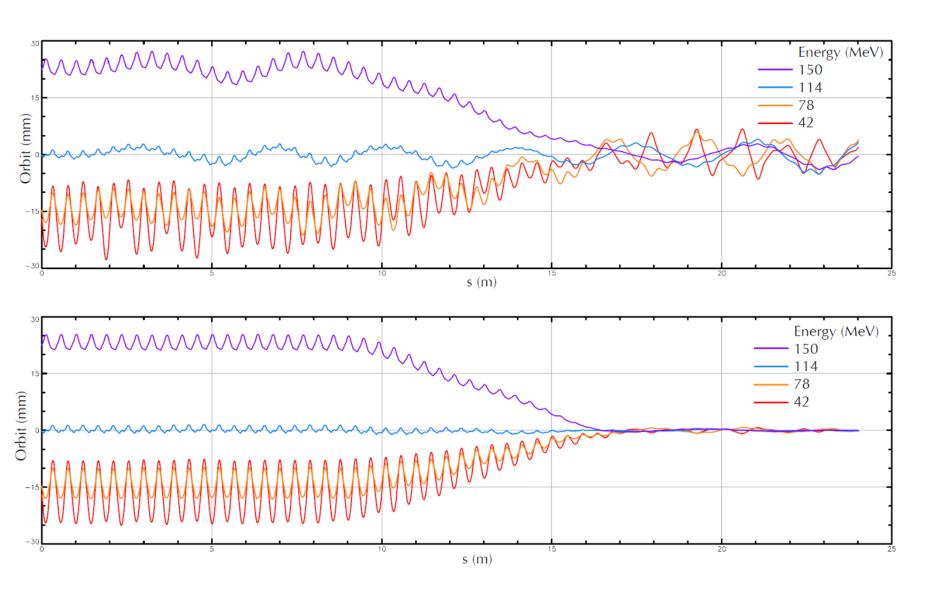
## Path length: 4-pass ERL





### Cornell Laboratory for Accelerator-based Science orbit Correction of 4 Energies in FFA Recelerator (CLASCE) and Education (CLASSE)







12 proof-of-principle magnets (6 QF, 6 BD) have been built as part of CBETA R&D.

Iron wire shimming has been done on 3 QFs and 6 BDs with good results.







### Multipole tolerances in the FFA



### Individual Multipole limits (for < 10% emittance and beam-size growth)

b2₽	37.	a2₊	140.
b3 <sub>e</sub>	30.	a3.	90.
b4.	26.	a4.	80.
b5₽	21.	a5 <i>₊</i>	65₽
b6₽	21.	a6 <i>₊</i>	63.
b7₽	19.	a7.	58.
b8₽	21.	a8.	56.
b9₽	18.	a9.	53.

$$B_x + iB_y = \frac{b_n + ia_n}{L} (x + iy)^n$$

$$b_n = \left[10^{-4} \frac{GL}{r_0^{n-1}}\right] u_0$$

### Multipole limits:

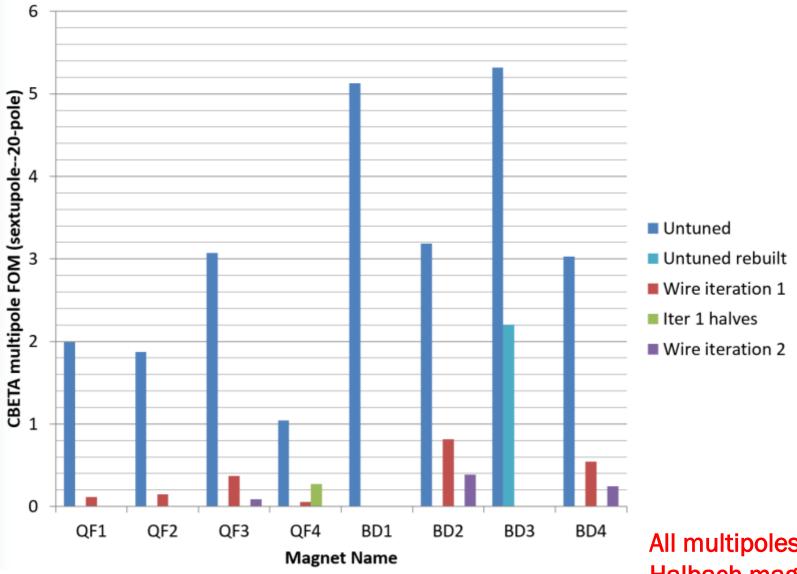
For < 10% emittance and beam-size growth

$$\sqrt{\Sigma_n \left(\frac{b_n}{lim\_b_n}\right)^2 + \left(\frac{a_n}{lim\_a_n}\right)^2} < 0.75$$



## Iron Wire Shimming Improvement CRE





All multipoles of the Halbach magnets can be corrected as required.









### International interest in CBETA



We are forming a collaboration interested in ERLs for EICs, e.g. coolers.

As a first step, collaborators from 4 labs are participating in the current commissioning run: 3 from HZB/Germany, 2 from Darebury/UK, 3 from JLAB, 5 CBETA members from



1<sup>st</sup> set of international visitors for Commissioning (r to I): D. Kelliher & J. Jones (Daresbury), B. Kuske & J. Völker (HZB).

Cornell's CBETA team with collaborators from BNL in the back: S. Peggs & S. Berg.



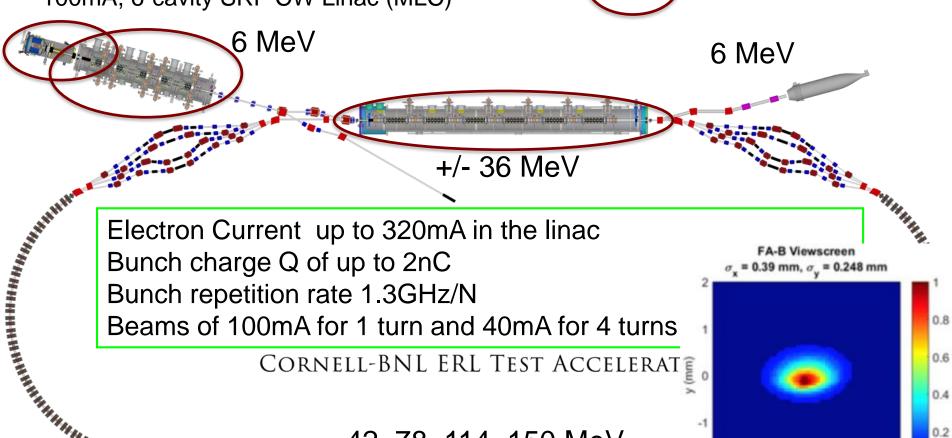
# April 18: Beam through the fractional arc!

estec



x (mm)

- Cornell DC gun
- 100mA, 6MeV SRF injector (ICM)
- 600kW beam dump
- 100mA, 6-cavity SRF CW Linac (MLC)



42, 78, 114, 150 MeV



## The path is free for CBETA

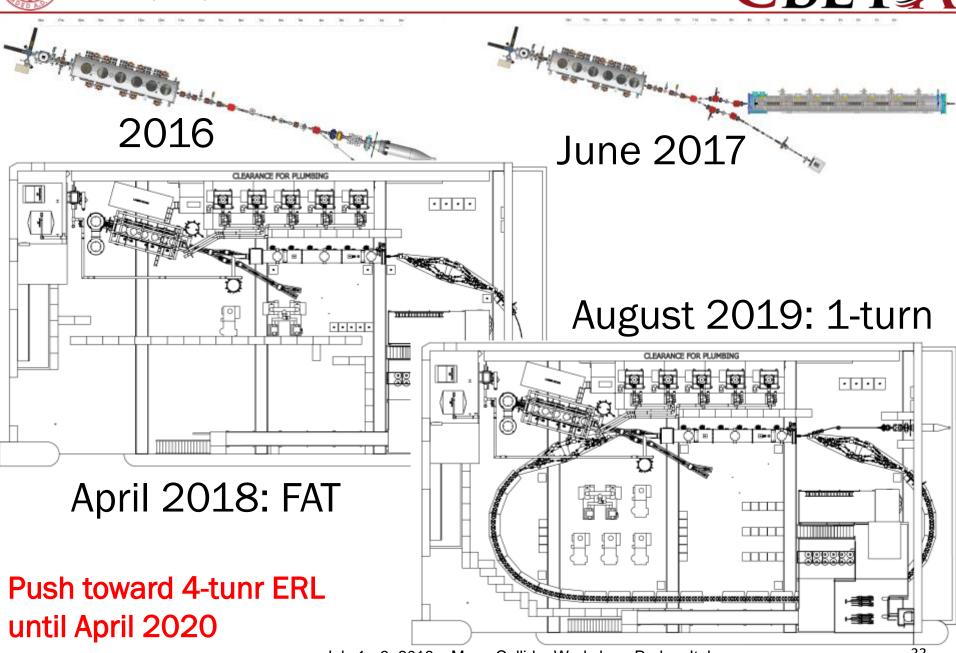


#	Milestone (at the end of months)	Baseline	Actual
	Funding start date		Oct-16
1	Engineering design documentation complete	Jan-17	
2	Prototype girder assembled	Apr-17	
3	Magnet production approved	Jun-17	
4	Beam through Main Linac Cryomodule	Aug-17	
5	First production hybrid magnet tested	Dec-17	
6	Fractional Arc Test: beam through MLC & girder	Apr-18	
7	Girder production run complete	Nov-18	
8	Final assembly & pre-beam commissioning complete	Feb-19	
9	Single pass beam with factor of 2 energy scan	Jun-19	
10	Single pass beam with energy recovery	Oct-19	
11	Four pass beam with energy recovery (low current)	Dec-19	
12	Project complete	Apr-20	



## **Beam Commissioning**









# Thank you for your attention!

# Questions?