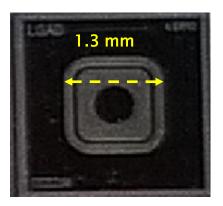
Performance of thin LGADs after long term annealing

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Motivation & Sensors used

- Annealing is important in detector operation
 - almost all detector properties change with annealing for LGADs these changes can be less important than for standard silicon detectors
 - annealing can potentially influence initial acceptor removal
 - annealing studies are required to plan the operation scenario
 - required to predict operations in case of unplanned situations/events
- Most of the studies done so far with LGADs were either not-annealed (as irradiated whatever that means) or more often after 80 min annealing at 60°C.
- Samples from CNM R10478 were measured with ⁹⁰Sr and TCT:
 - 1.3x1.3 mm² single pads (gain 1x1 mm²)
 - $\circ~~50~\mu m$ thick
 - W4 samples
 - samples irradiated 6e14 and 3e15 cm⁻² of reactor neutrons
- Measurements were performed with triggered ⁹⁰Sr electrons (25 ns electronics)



Annealing of LGADs (N_{eff})

$$\Delta N_{eff} = g_a \Phi_{eq} \exp(-\frac{t}{\tau_a}) + N_c + g_Y \Phi_{eq} (1 - \exp(-\frac{t}{\tau_{ra}})) \qquad V_{fd} = \frac{e_0 |N_{eff}| W^2}{2\epsilon_0 \epsilon}$$

$$N_c = \int \pm N_{id} (1 - \eta (1 - \exp(-c \cdot \Phi_{eq}))) + g_c \Phi_{eq} ,$$
short term annealing
• removal
• deep acceptors

$$V_{fd} = \frac{e_0 |N_{eff}| W^2}{2\epsilon_0 \epsilon}$$

$$V_{fd} = \frac{e_0 |N_{eff}| W^2}{2\epsilon_0 \epsilon}$$

- What is the impact of short and long term annealing?
 - on bulk (low initial doping)
 - multiplication layer (large initial doping)
- Does c change in time (not "constant")? In principle it can (I,V reactions with B_s).
- If activation energy for reverse annealing is used E_a=1.31eV then multiplication t(60°C)/t(20°C)~510 -> 1 day @ 20°C ~ 3 min @ 60°C

What can we expect?

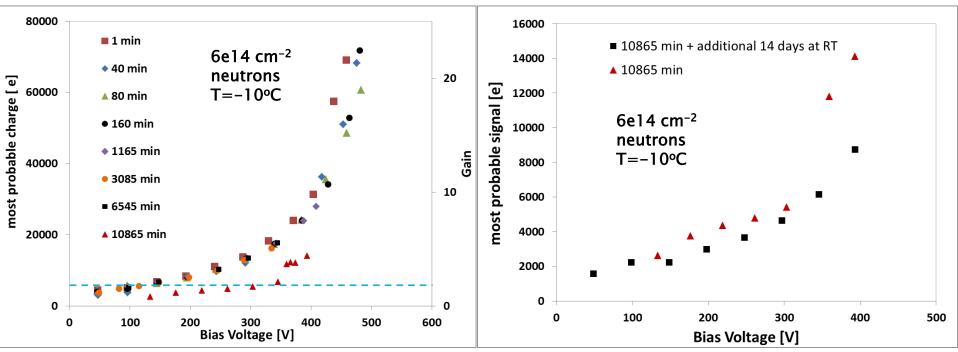
- Bulk will be affected : $g_{\gamma} \sim 0.05 \text{ cm}^{-1}$ around 2.5x larger than g_c :
 - at 6e14 cm⁻² -> N_{Y} =3e13 cm⁻³ and N_{C} =1.2e13 cm⁻³
 - $_{\circ}~$ at 3e15 cm^-2 -> $N_Y{=}1.5e14~cm^{-3}$ and $N_C{=}6e13~cm^{-3}$
 - $V_{fd,max}$ ~370 V (for 3e15 cm⁻²) << 600 V required for operation:
 - we expect fully active detector
 - saturated drift velocities
 - more bulk multiplication ??
- Gain layer for c=7e-16 cm⁻²:
 at 6e14 cm⁻² -> 35% of acceptors are removed
 - at $3e15 \text{ cm}^{-2} \rightarrow 87\%$ of acceptors are removed
 - N_{B} ~1e16 cm⁻³ -> can not be much influenced by annealing

bulk will be affected, but at operation point changes will be small

multiplication layer will not be affected significantly

- We should see a decrease of leakage current with annealing there is no reverse annealing of leakage current. The leakage current should scale with $I = M_I \cdot I_{gen}$ in all stages.
- Annealing of trapping times should have a minor impact (if, then positive) on operation.

Gain measurements for 6e14 cm⁻² (I)



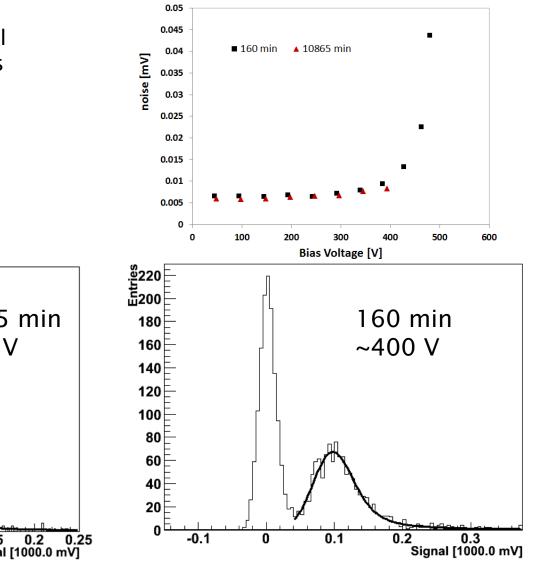
Several observations:

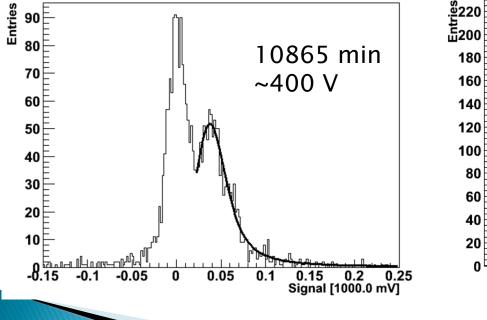
- annealing doesn't influence charge collection gain up to ~ 6000 min @ 60°C (as expected)
- after 10000 min the CC is significantly smaller not clear how??
- at larger annealing times the spurious events ("micro-discharges") at rapid increase of gain reduce the reach of bias voltage:

~500 V after 160 min @ 60C, ~430 V after 1165 min @ 60C , ~340 V after 3085 min @ 60C, ~400 V after 10965 min @ 60C

Gain measurements for 6e14 cm⁻² (II)

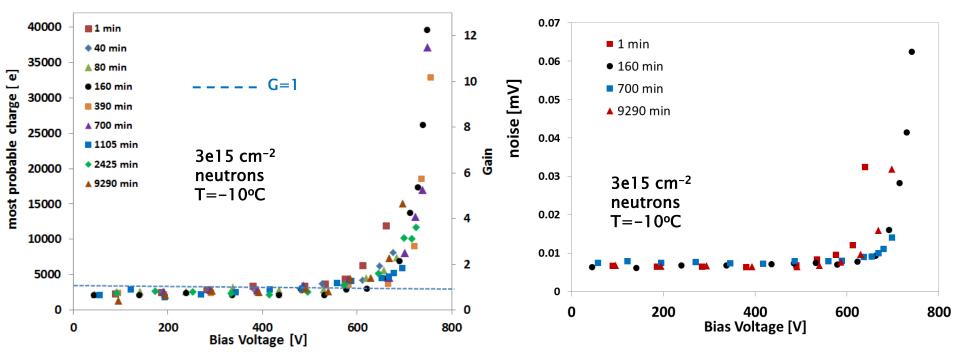
- A clear difference in signal spectrum at the same bias voltage
- Noise stays similar





G. Kramberger, 32nd RD50 Workshop, Hamburg

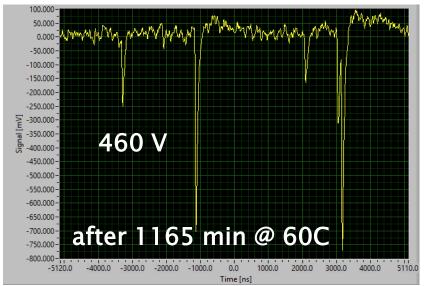
Gain measurements for 3e15 cm⁻² (I)



- The annealing doesn't influence much the collected charge possibly somewhat better performance before annealing in terms of smaller voltage required for a given gain.
- Further steps are required to see more detailed impact of annealing.
- Noise depends on gain:
 - no the difference in noise between different annealing points with no gain and different leakage/generation current
 - large difference when gain appears.

Spurious ("Self-trigger") events (6e14 cm⁻²)

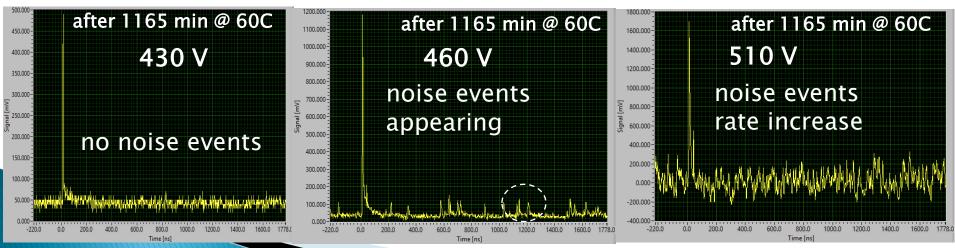
⁹⁰Sr setup with 25 ns shaping electronics



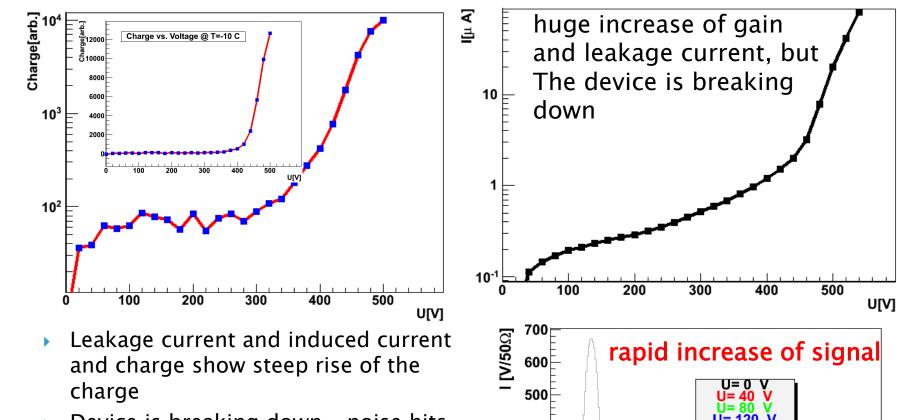
Occasional large signals - spurious events:

- the higher the voltage the larger the rate
- they look like regular hits appear even without source (thermally triggered -SiPM like events?)
- appear in ⁹⁰Sr and TCT setups not a feature of setup
- could be development of a hot spot with annealing around JTE or humidity related (not controlled in our setups) surface charge re-distributions or simply a much steeper rise of gain.

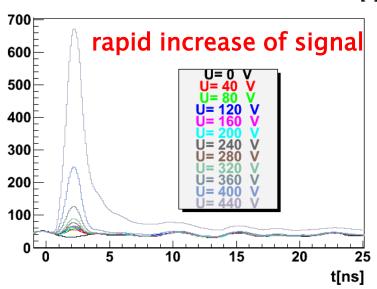
TCT measurements with red 660 nm laser



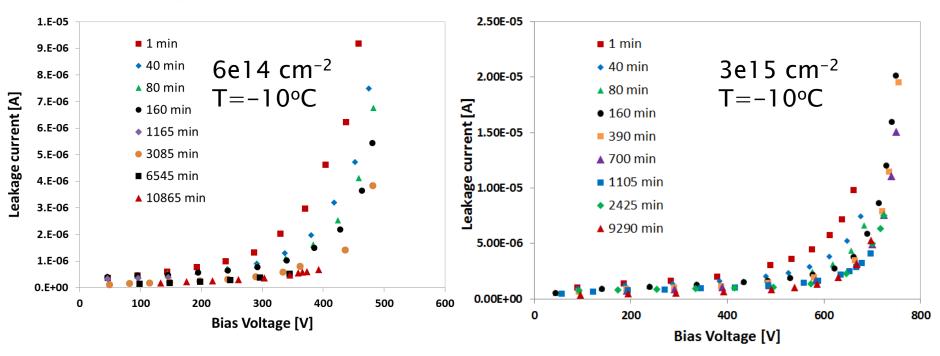
Spurious events with TCT (6e14 cm⁻²)



Device is breaking down - noise hits
 after 1165 min @ 60C



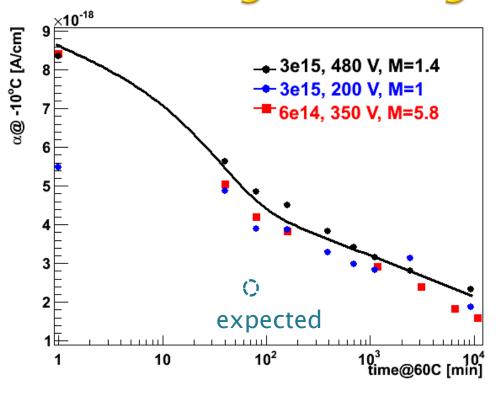
Leakage current



- Expected decrease of leakage current larger for low fluence that for high fluence, due to larger multuplication factor
- Decrease of gain with fluence...

$$I = M_I \cdot I_{gen}$$

Annealing of leakage current



$$I = MI \cdot Ig_{en}$$

$$I_{gen} = \alpha \phi_{eq} \text{Sd}$$

$$\alpha = \frac{I}{M_{I} \phi_{eq} \text{Sd}}$$

$$\alpha(t) = \alpha_{1} \exp\left(-\frac{t}{t_{\alpha}}\right) + \alpha_{0} - \alpha_{2} \ln(-\frac{t}{1min})$$

$$\alpha_{0} = (2.3 \pm 1)\text{e} \cdot 18 \text{ A/cm } (5.4\text{e} \cdot 19)$$

$$\alpha_{1} = (6.3 \pm 0.8)\text{e} \cdot 18 \text{ A/cm } (2.7\text{e} \cdot 18)$$

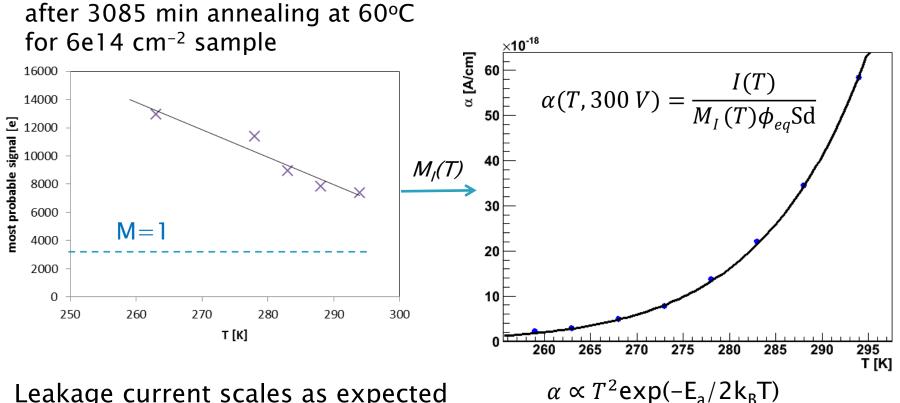
$$\alpha_{2} = (4.6 \pm 1.15)\text{e} \cdot 19\text{A/cm } (1.79\text{e} \cdot 19)$$

$$t_{\alpha} = 37 \pm 28 \min(93 \min)$$
From NIM A 426 (1999) 87.

and scaled to -10C

- Leakage current damage constant around a factor of two higher than calculated: guard current, systematic shift in T, $M_I \neq M_Q$?
- The annealing function works well
- If multiplication is accounted for the agreement at different bias points is acceptable.
- Clearly much more studies are needed to get/confirm the parametrization important for both ATLAS and CMS

Temperature dependence of *I*_{gen}



Leakage current scales as expected with T – determined by $M_{I}(T)$ and $I_{gen}(T)$.

There is no reason that wouldn't hold at all annealing stages.

 E_a =1.21 eV – compatible with previous measurements!

Conclusions

- Annealing has little effect on operation of LGADs apart from beneficial large decrease of current (as expected) up to around 6000 min at 60°C
- There is an indication that short term annealing pushes the operation point (at given gain) to somewhat higher voltages
- After long term annealing we noticed:
 - "spurious events" observed both in TCT and ⁹⁰Sr measurements
 - appear close to break down of the device
 - look like regular hits (thermally generated carriers?)
 - should be further studied!
 - drop in charge collection after ~10000 min@60°C for detector irradiated to low fluence
- Leakage current

- behaves as expected during long term annealing, but model parameters should be confirmed
- scales with temperature if $E_a = 1.21 eV$