



# Charge collection and annealing studies on 800 MeV proton irradiated AMS H18 HV-CMOS sensors

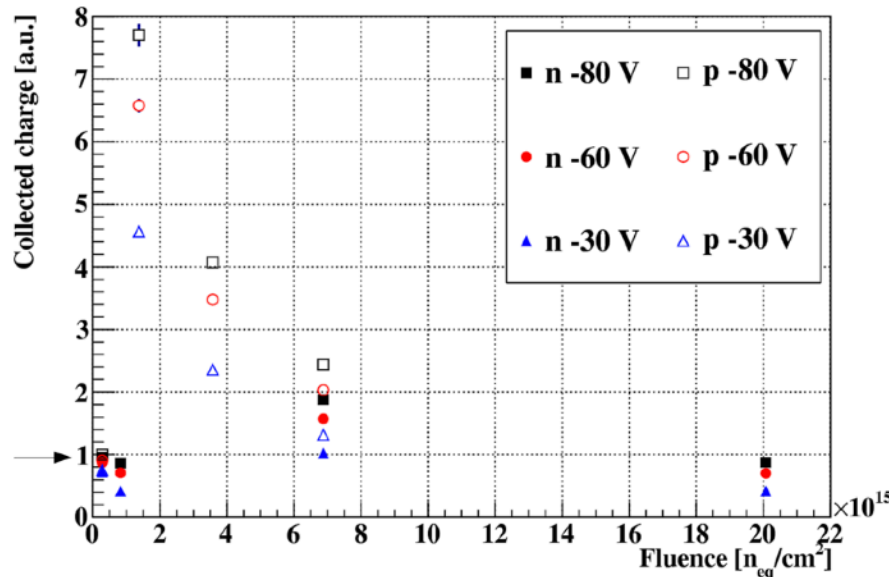
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Marcos Fernandez Garcia<sup>2,3</sup>, Michael Moll<sup>2</sup>**

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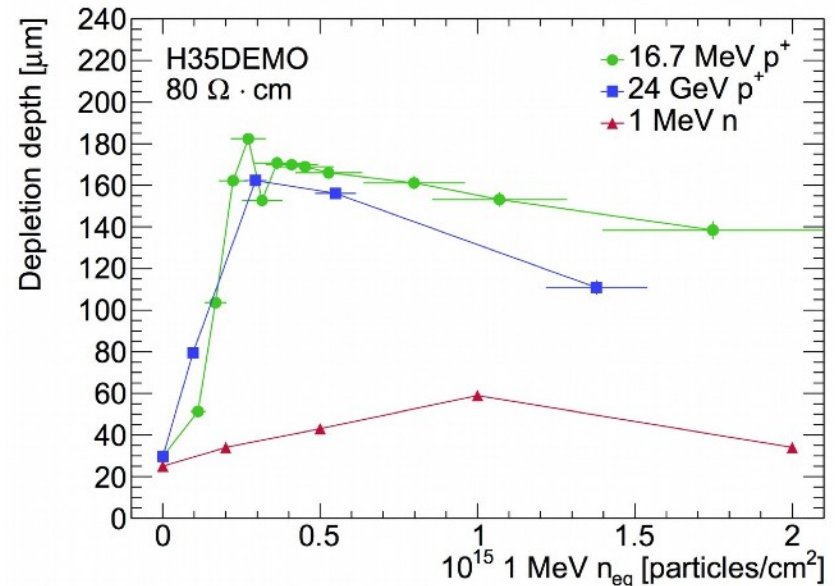
32<sup>nd</sup> RD50 Workshop, Hamburg, 5<sup>th</sup> June 2018

# Motivation

- (Monolithic) HV-CMOS proposed for the 5<sup>th</sup> layer in HL-LHC ATLAS pixel detector
- CMOS foundry standard substrate uses 10 - 20  $\Omega\text{cm}$  silicon
  - Initial small depletion volume, low charge collection -> challenge
  - Mitigated through medium/high resistivity substrates (not always accepted, potentially expensive)
  - Standard substrate available for prototyping at an affordable price through MPWs
  - Differing irradiation behaviour from high resistivity samples
- Previous reactor neutron and 24 GeV/c proton results good, but few fluences
- 800 MeV protons closer to simulated background radiation in HL-LHC (pixel)



M. Fernandez Garcia, 26<sup>th</sup> RD50 workshop

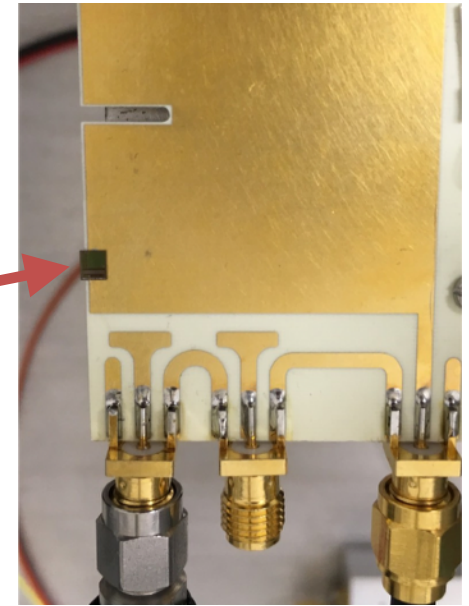
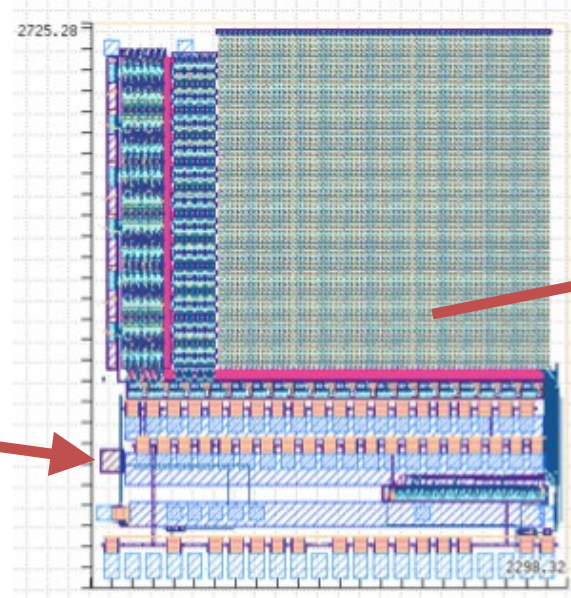
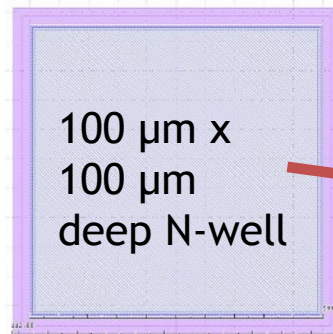
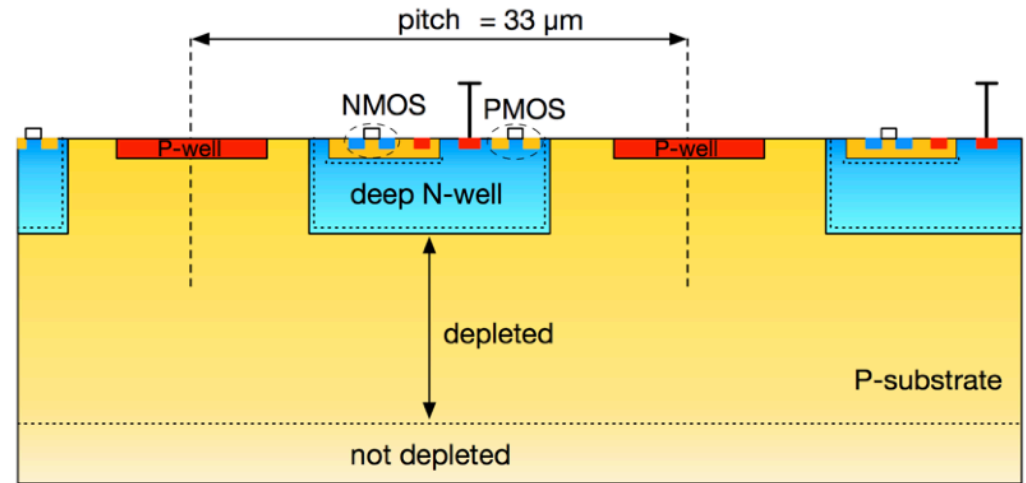


A. Fehr, 13<sup>th</sup> Trento workshop

# Samples



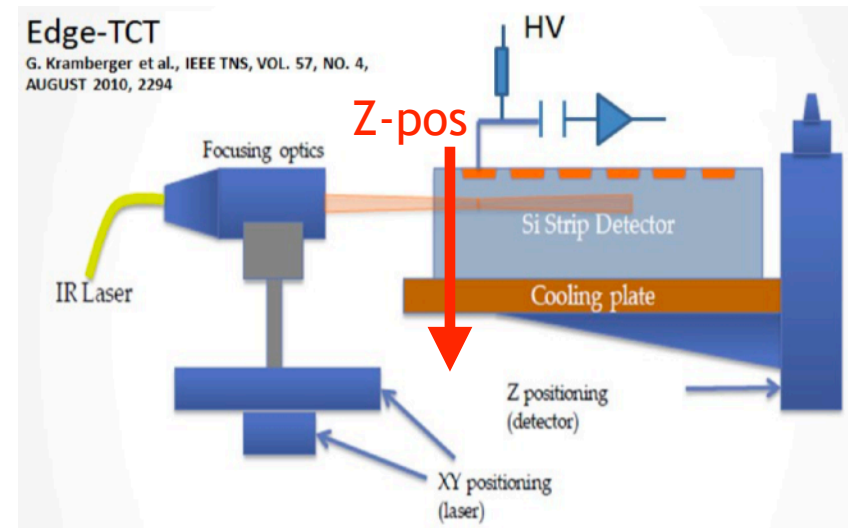
- CCPDv3 chip (AMS H18 HV-CMOS) from an MPW (I. Peric)
- 10  $\Omega$ cm substrate, 250  $\mu$ m thickness
- All tests done on passive diode
  - 100 x 100  $\mu$ m<sup>2</sup> n-well without active circuit
- Irradiated with 800 MeV protons at LANSCE (thanks to S. Seidel and M. Hoferkamp)
- Attached to PCB with Wolbring LS200N
- Wire bonded at Lancaster, digital and analog ground connected and shorted to common ground.



# TCT+ setup at CERN



- Edge-TCT performed with TCT+ at CERN
  - 200 Hz pulsed IR laser
  - Ref. diode used for normalising all signals
  - All measurements at  $-15 \pm 0.6 \text{ }^\circ\text{C}$
  - Position scan and focus scan done for each measurement
- 
- First annealing step done at  $22 \text{ }^\circ\text{C}$  to bring all samples to equal conditions
  - Subsequent annealing done at  $60 \text{ }^\circ\text{C}$
  - Temperature logged with Pt1000 on separate bare PCB

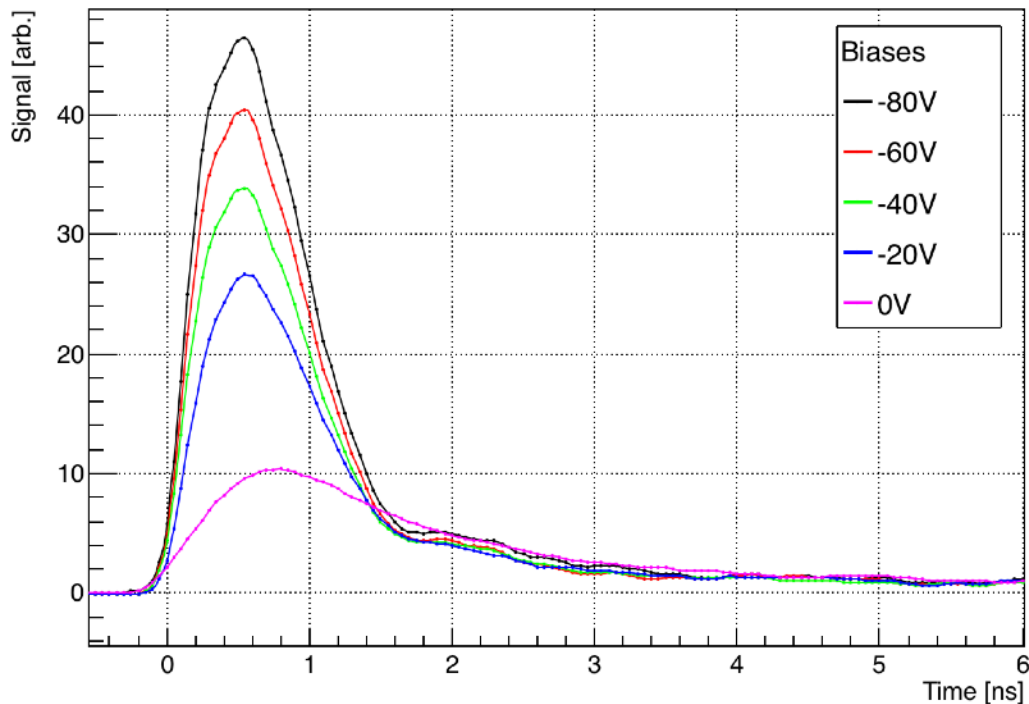


# Waveforms

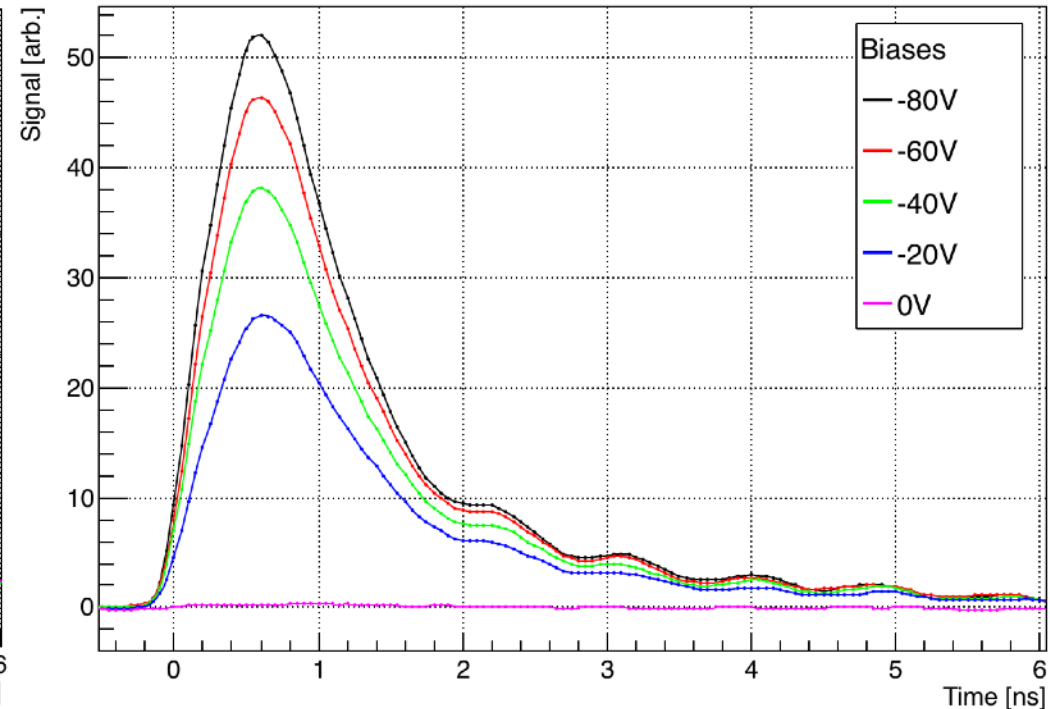


- Waveforms taken at peak CC
- Signal at  $V=0$  vanishes after  $3e14$   $n_{eq}/cm^2$
- Fast ( $<2$  ns) charge collection at all fluences
- Rise time negligibly reduced

Waveform of unirradiated HV-CMOS (CCPDv3)



Waveform of  $1.28e16$   $n_{eq}/cm^2$  p-irrad CCPDv3

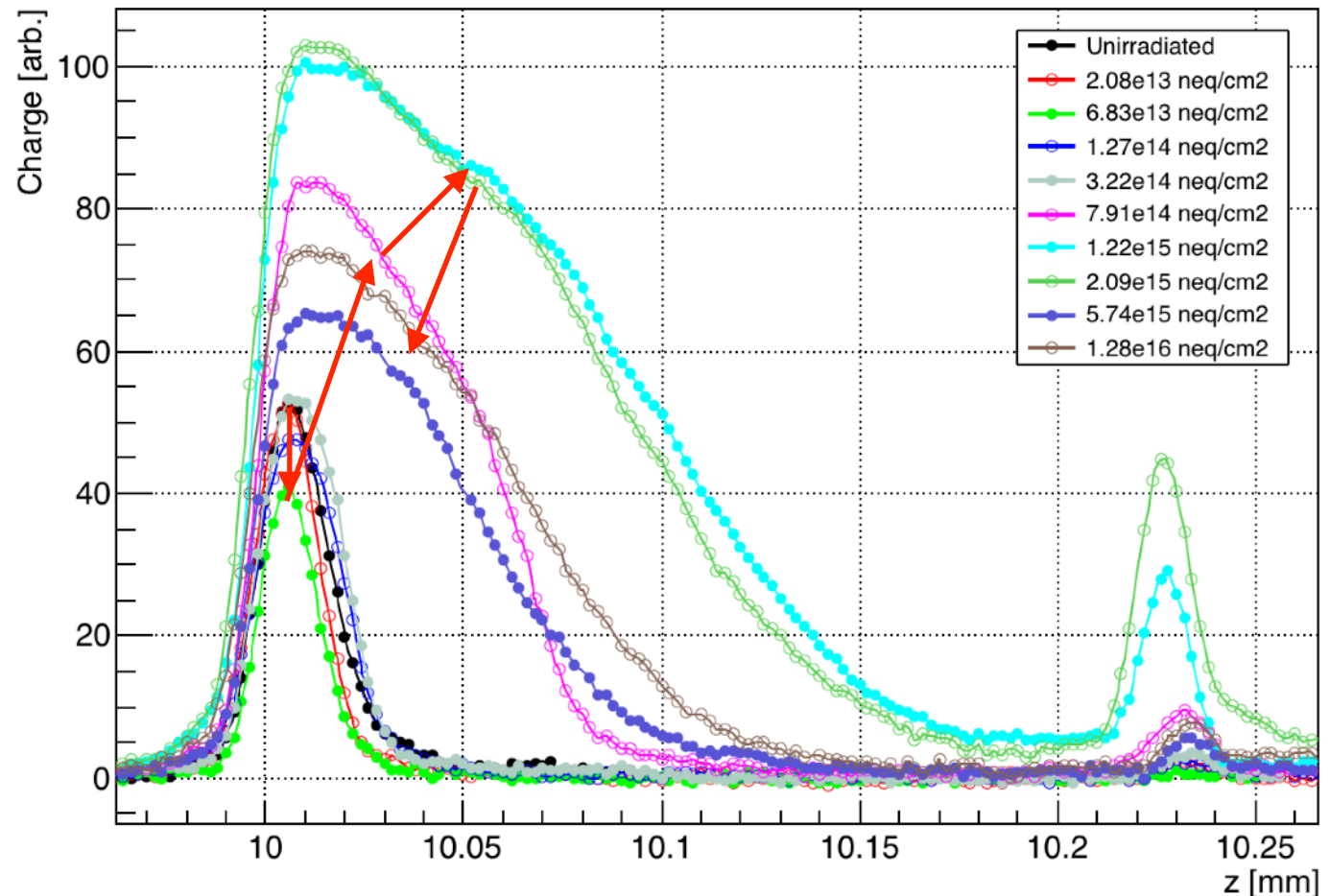


# Charge collection



- Charge collection peaking at around 1 - 2e15 neq/cm<sup>2</sup>
- Slight decrease for low fluences
- Note: sides unpolished
- Electric field visible on the backside
- CC profile unchanged with temp.
- Backside collection possibly due to light diffraction or Schottky junction

CC in 8 ns in 800 MeV p-irrad CCPDv3 at -80 V

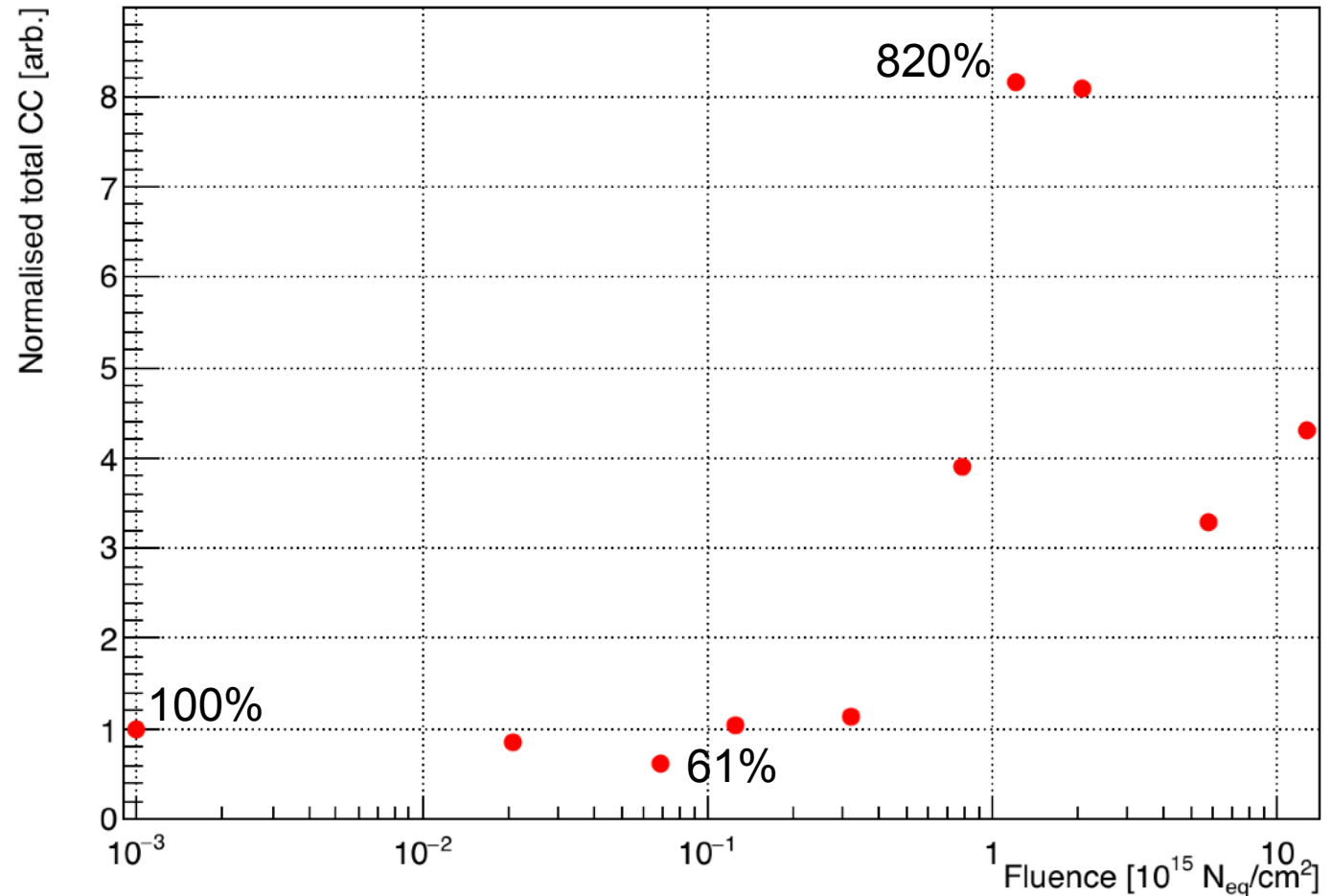


# Total collected charge



- Calculated through integration over the charge collection
- Charge collection at backside not included
- Lowest fluence represents unirradiated sample
- Increase up to over 800% of initial value
- Slight decrease at lower fluences can pose a challenge

Total CC in 8 ns, normalised to unirradiated sample



# Depletion depth

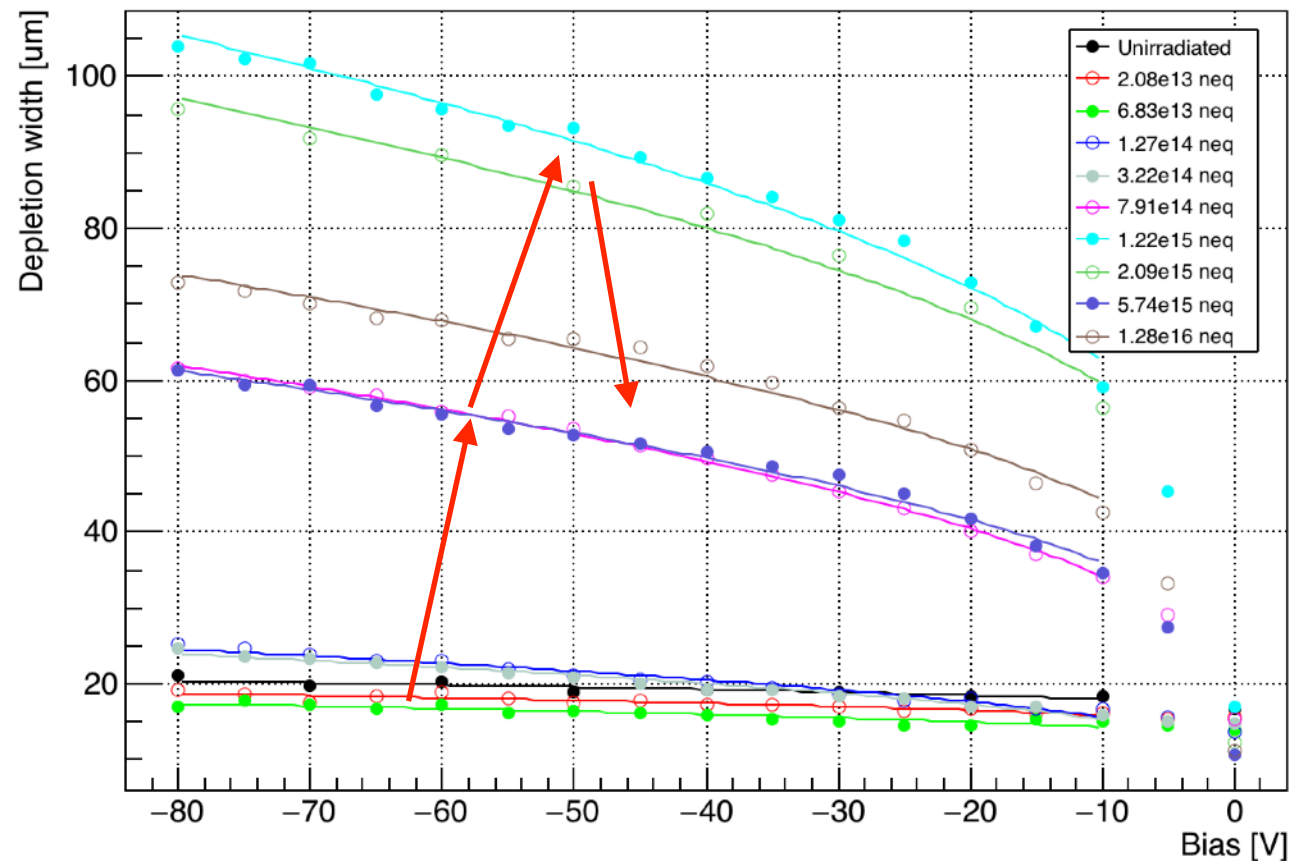


- Depletion depth defined as FWHM of charge collection curve
- Fit eq.:

$$d = d_0 + \sqrt{\frac{2 \epsilon_{Si}}{e_0 N_{eff}} V_{sub}}$$

- $d_0$  and  $N_{eff}$  are fitting parameters.
- Low voltages not included in the fit due to large uncertainty of FWHM

Depletion width calculated from FWHM of CC in 8 ns





# Effective doping concentration

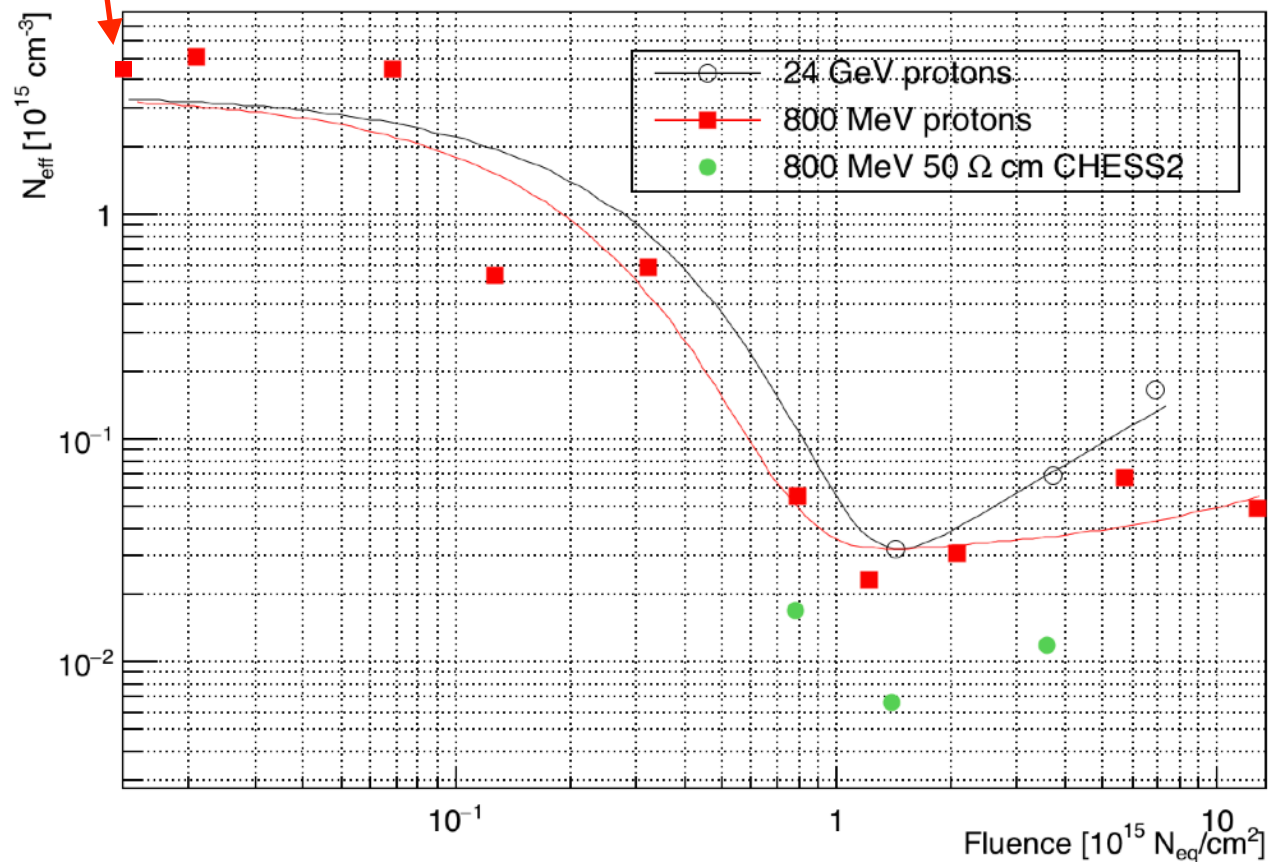


- $N_{eff}$  acquired from fitting parameter on previous slide.
- Nominal  $N_{eff}$  is  $1.32e15/cm^3$  for  $10 \Omega cm$ , measured  $3.51e15/cm^3$  ( $\sim 4 \Omega cm$ ) in unirradiated sample.
- Incomplete acceptor removal formula fit to  $N_{eff}$ ,  $N_{eff,0}$  fixed to  $3.51e15$
- $N_A = 3.48e15$ ,  $c = 6.62e-15$ ,  $g_c = 2e-3$
- 24 GeV data for comparison, CCPDv3  $10 \Omega cm$ , M. Fernandez Garcia, 27th RD workshop
- Green data points for comparison,  $50 \Omega cm$ . B. Hiti, 31st RD50 workshop, 12/2017

$$N_{eff} = N_{eff,0} - N_A (1 - \exp(-c \cdot \Phi_{eq})) + g_c \Phi_{eq}$$

0  $n_{eq}/cm^2$

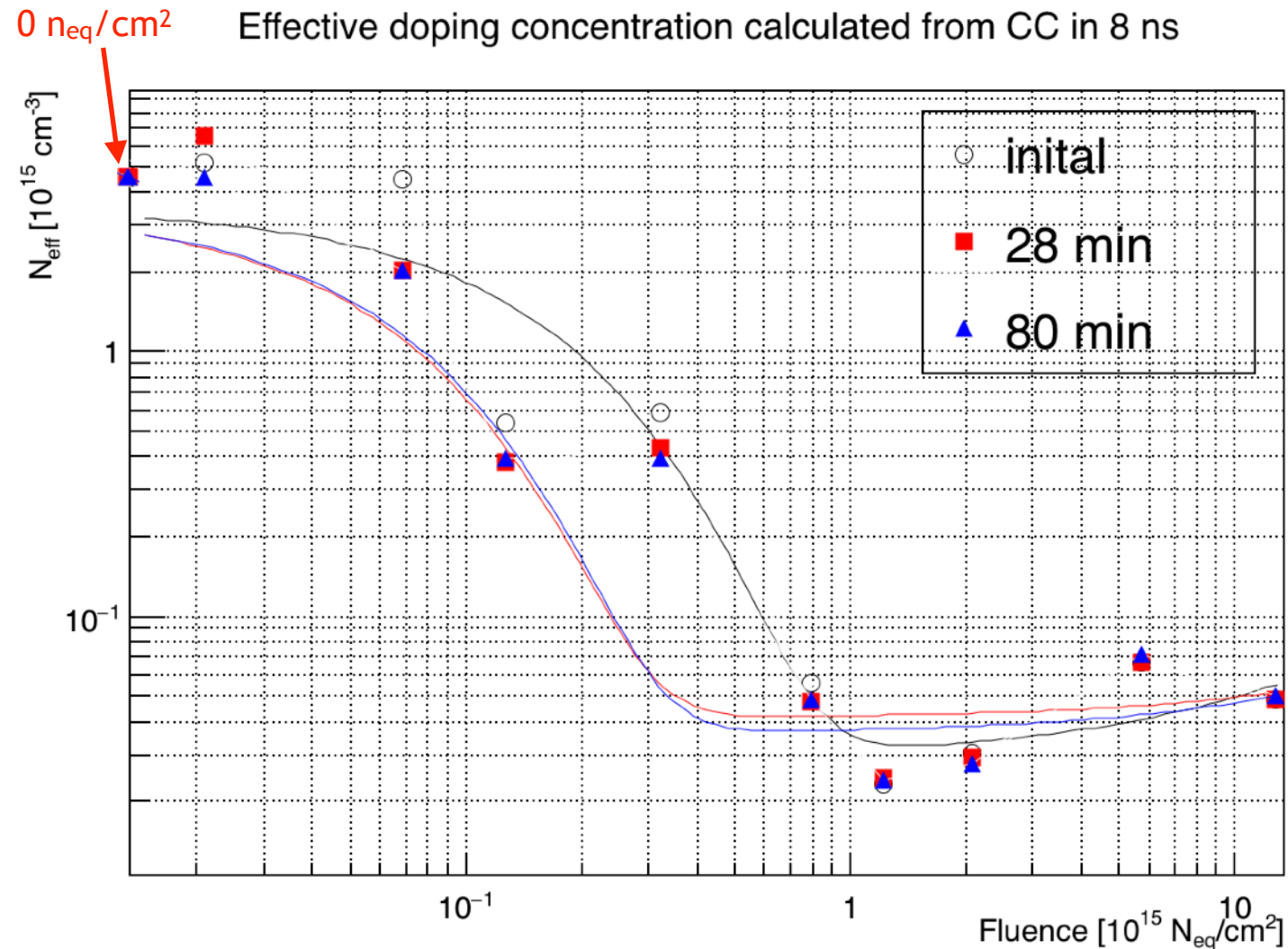
Effective doping concentration calculated from CC in 8 ns



# $N_{\text{eff}}$ after annealing



- Samples with two highest fluences had initially 6300 min at RT
- First annealing step at RT to 6300 min for all samples. (eq. 28 min at 60 °C, Hamburg model)
- Small increase for lower fluences
- Negligible change for higher fluences



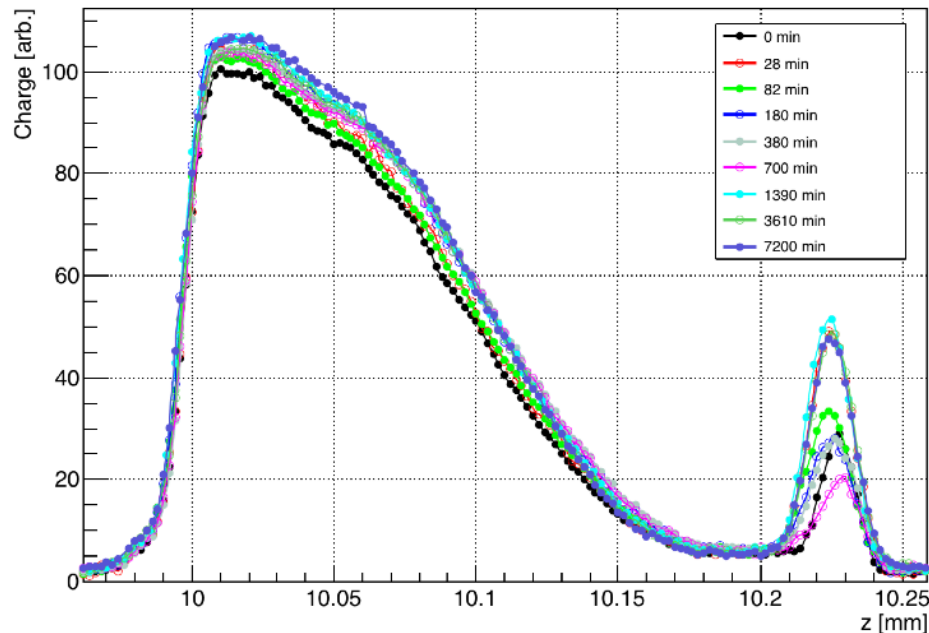
# $N_{\text{eff}}$ after annealing



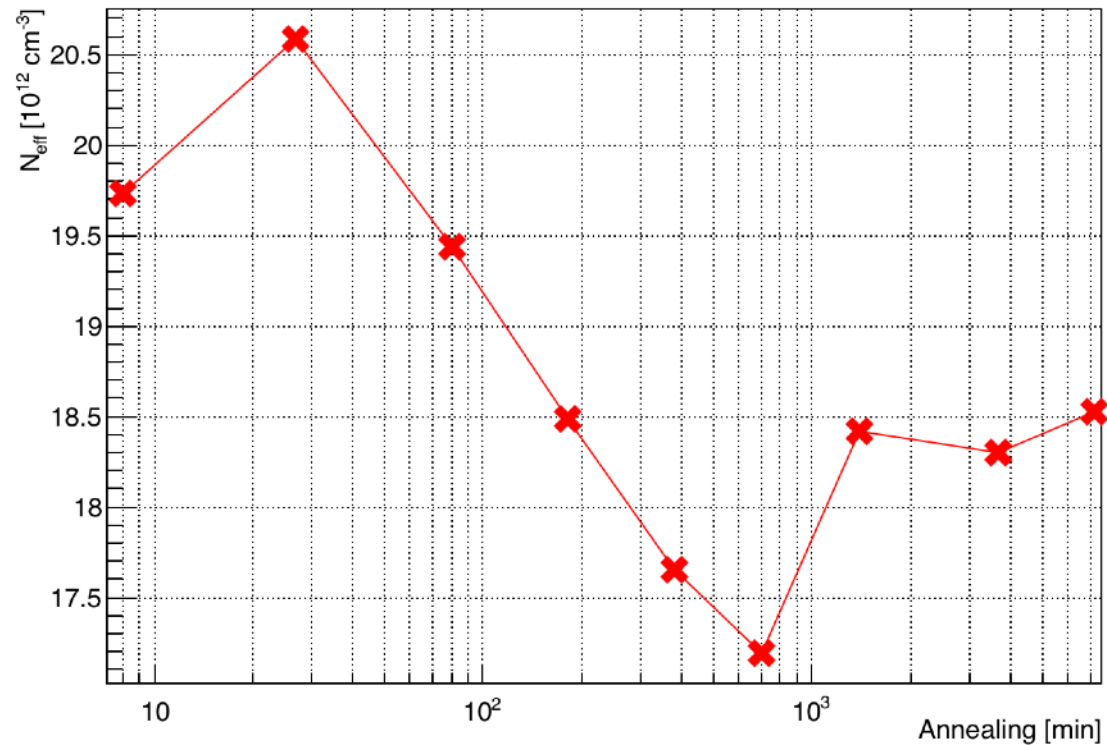
- 10~15% Increase in CC after ~ 700 min at 60 °C
- No reverse annealing observed
- Change in CC at backside possibly due to slight change in laser focus

- Similar to epitaxial 10  $\Omega\text{cm}$  p-type pad diode results. P. Almeida, 31<sup>st</sup> RD50 workshop

CC in 8 ns for annealed  $1.22 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$  sample at -80V

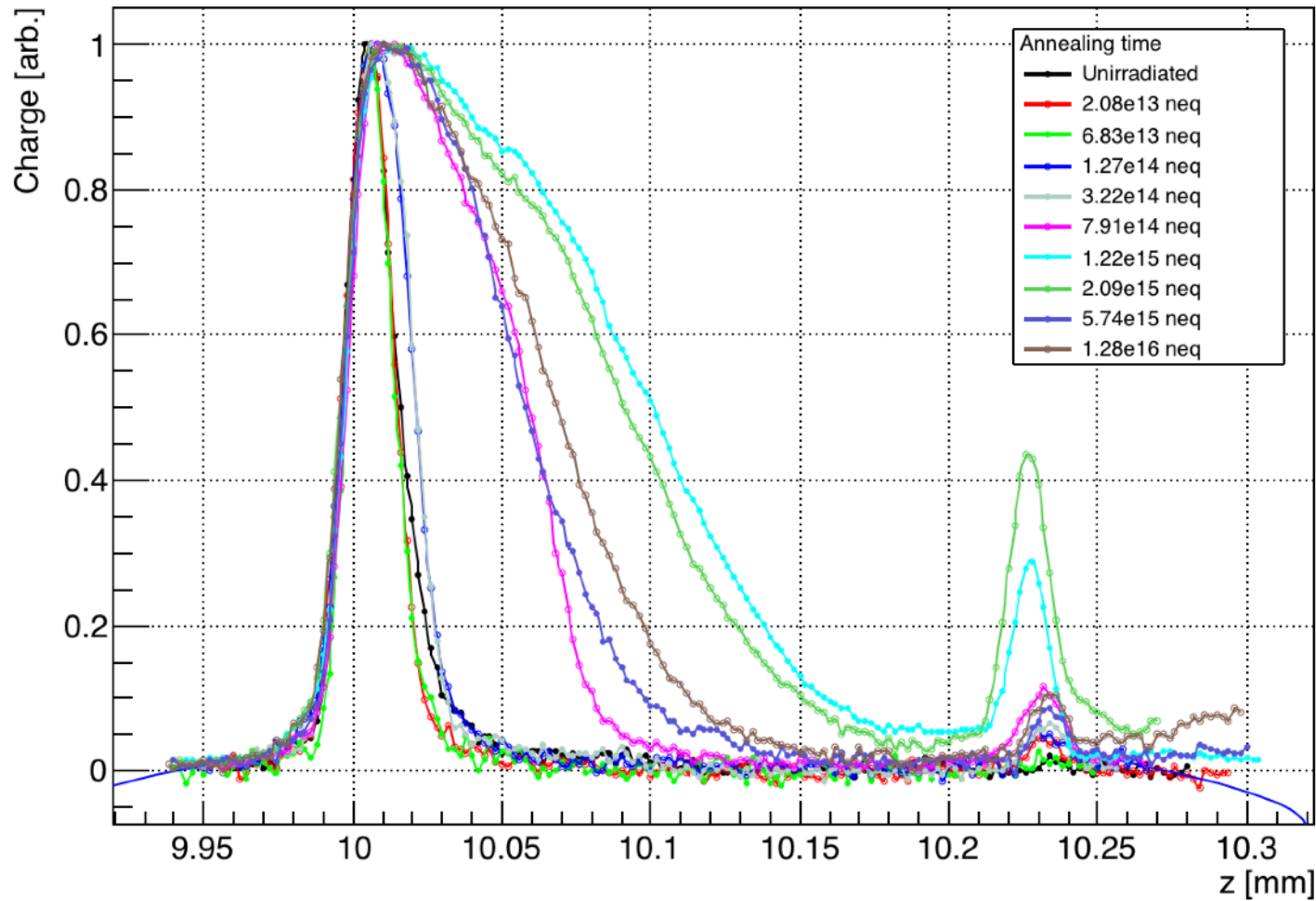


$N_{\text{eff}}$  calculated from CC in 8 ns for annealed  $1.22 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$  sample



- Results in agreement with 24 GeV and 16.7 MeV proton irradiated. Charged hadrons show much stronger acceptor removal.
- Decrease in charge collection at low fluences ( $\sim 7 \times 10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$ ) for low resistivity a challenge.
- 800 MeV irradiated 10  $\Omega\text{cm}$  HV-CMOS:
  - Depletion region grows after  $\sim 5 \times 10^{14} \text{ n}_{\text{eq}}/\text{cm}^2$
  - Maximum reached around  $\sim 1\text{-}2 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
  - Still substantial signal and large depletion region after  $1.3 \times 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$
  - Slight increase in charge collection after annealing
  - No reverse annealing visible up until  $\sim 7000$  min at 60 °C
- Mixed irradiations similar to simulated HL-LHC background radiation to follow

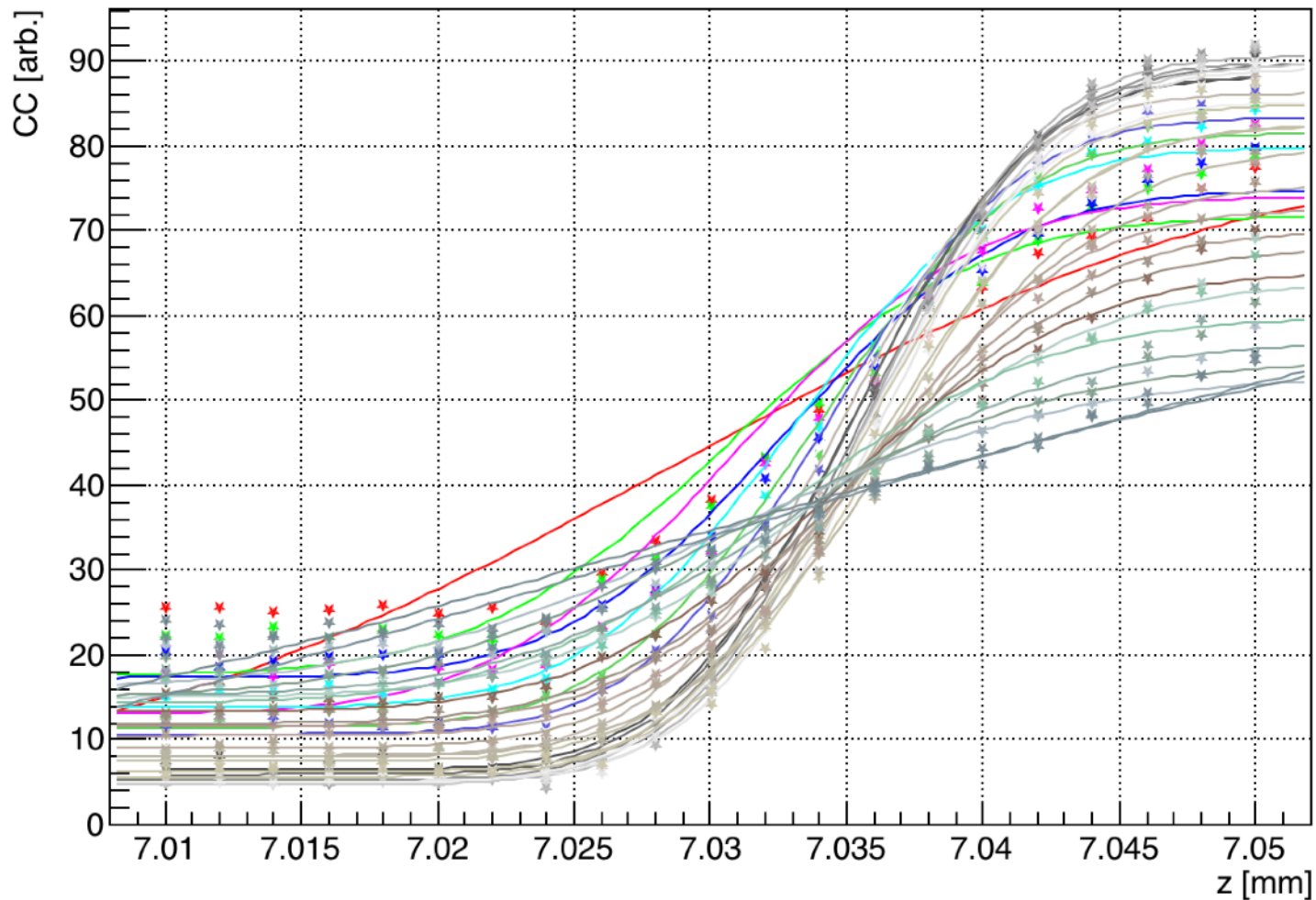
Normalised charge collection in 8 ns at -80 V bias



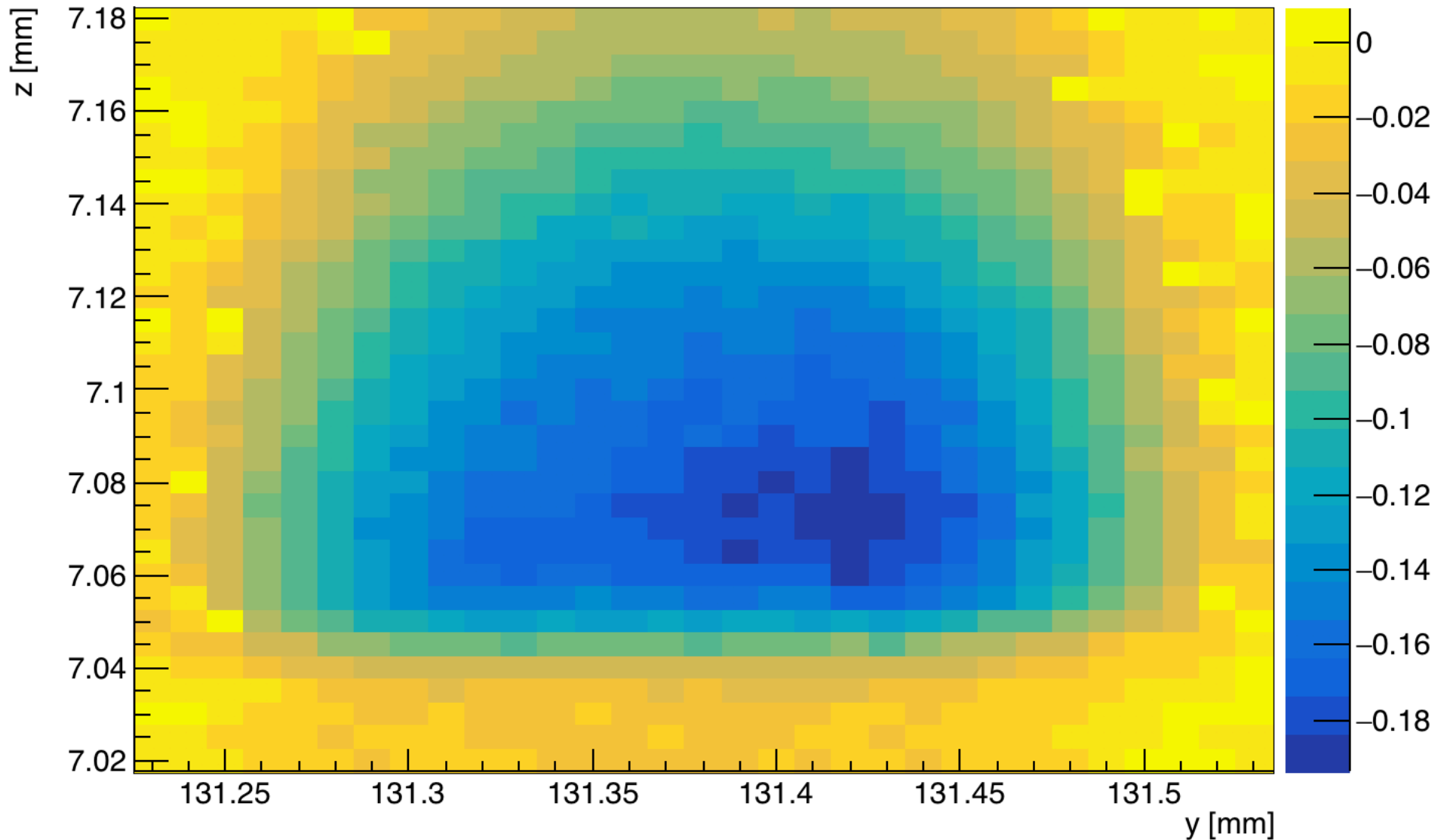
# Calculation of beam waist



Beam waist calculated from fit to  $(\text{FWHM}, 2\sqrt{2\ln 2}\sigma)$ : 0.011885



# YZ plot of $2.09 \times 10^{15}$ neq/cm<sup>2</sup>



# Waveform for all fluences



Waveform at peak CC in proton irradiated HV-CMOS at -80 V bias

