



FCC-hh beam vacuum concept: design, tests and feasibility

Francis Perez (ALBA)
on behalf of **EuroCirCol WP4**



EuroCirCol: 'The European Circular Energy-Frontier Collider Study (EuroCirCol) project has received funding from the European Union's Horizon 2020 research and innovation programme under grant No 654305. The information herein only reflects the views of its authors and the European Commission is not responsible for any use that may be made of the information.'





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Outline

1. FCC-hh cryogenic beam-vacuum requirement in the arcs
2. FCC-hh beam screen design
3. Gas Density profile
4. Measurements of Prototypes
5. Progress with laser treatment for ecloud mitigation
6. Gas adsorption/desorption dynamics and SEY
7. Conclusions



FCC-hh cryogenic beam-vacuum requirement in the arcs

The challenge:

x100+ higher synchrotron radiation power density

	FCC-hh	Present LHC
Proton energy [TeV]	50	7
Temperature of cold mass [K]	1.9	1.9
Number of bunches at 25 ns	10600	2808
Bunch population [10^{11}]	1	1.15
SR photon flux [$\text{ph s}^{-1}\text{m}^{-1}$] above cut-off at 4 eV	1.34×10^{17}	2.02×10^{16}
Arc SR heat load per beam [W m^{-1}] * Bending synchrotron emission power	28.4*	0.17
SR critical energy [eV]	4300	44

E-cloud expected

Main issue

Required gas density in the arcs $< 1 \times 10^{15} \text{ H}_2/\text{m}^3$
(equivalent to 100 hrs nuclear beam-gas scattering lifetime)



Progress with the FCC-hh beam screen design



As a consequence of the **higher SR power density**:

- The **mass flow of gas** in the cooling channel must be increased. The diameter of the channel has to be increased to avoid too high pressure drop.
- The **beam screen temperature** must be increased in the range **40 to 60 K**, as compared to the 5 to 20 K in LHC, to reduce the needed cryogenic power. The higher temperatures have large repercussions on the vacuum due to higher ***equilibrium vapour pressures***.
- There is an increased photo-desorption due to an higher number of photons (x6 above cut-off at 4 eV). **Higher effective pumping** is needed.

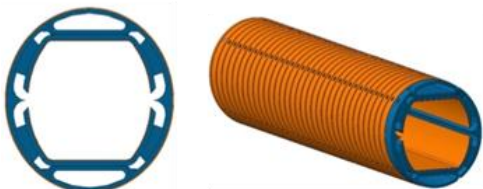
Consequence: The present LHC beam is not adapted for the FCC-hh.

Progress with the FCC-hh beam screen design

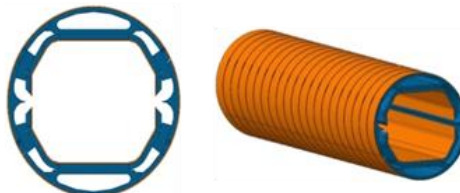
In the last three years, the beam screen design has been modified several times to attain:

- Improved **heat transfer** (*as cold spray copper ring in the outer surface*)
- **Reduced transverse impedance** (*symmetric cross section*)
- **Higher pumping efficiency** (*larger pumping holes*)
- **Easier manufacturing** (*polygonal shape*)

Orsay 09/2015
3th WP4 meeting



Geneva 06/2016
4th WP4 meeting



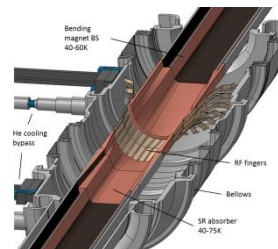
Barcelona 11/2016
5th WP4 meeting



Progress with the FCC-hh beam screen design

Last year a conceptual change was done, by going from **Reflection** to **Absortion** concept, in order to in order **reduce the undesired SR scattering** and in addition, **reduce the head load in the interconnection section**.

- **Remove the deflector**
- **Introduce Saw-tooth**
- **Re-design for simplification** (*remove rips, thickness*)



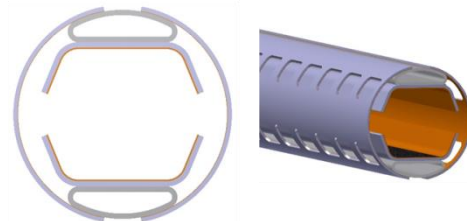
Berlin 05/2017
FCC week



Geneva 10/2017
8th WP4 meeting



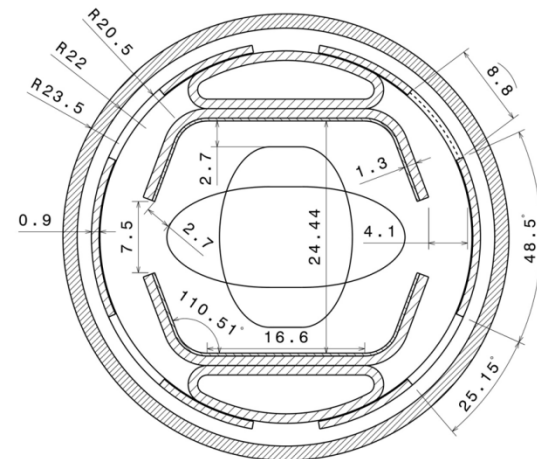
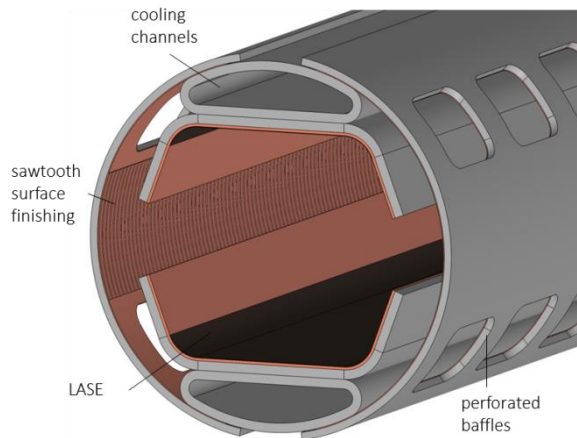
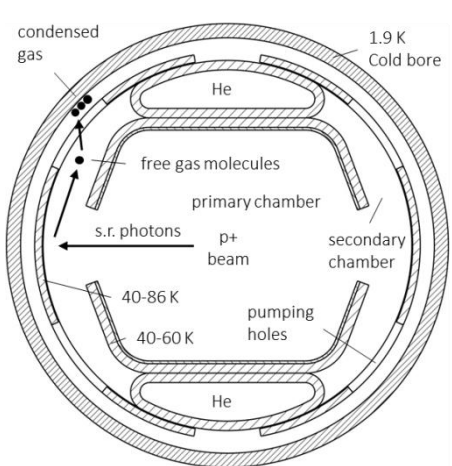
Frascati 3/2018
9th WP4 meeting





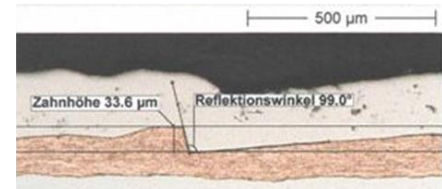
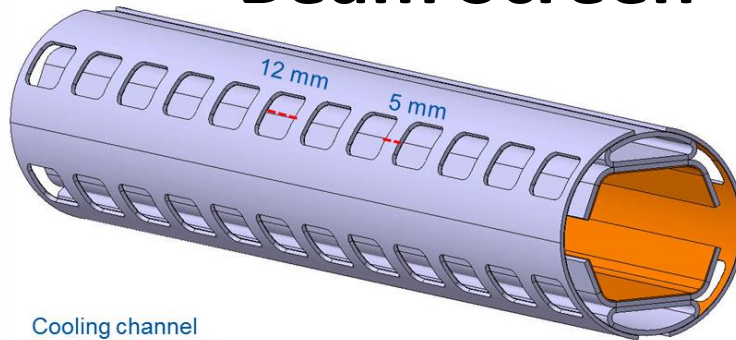
Amsterdam – April 2018

Beam Screen Design



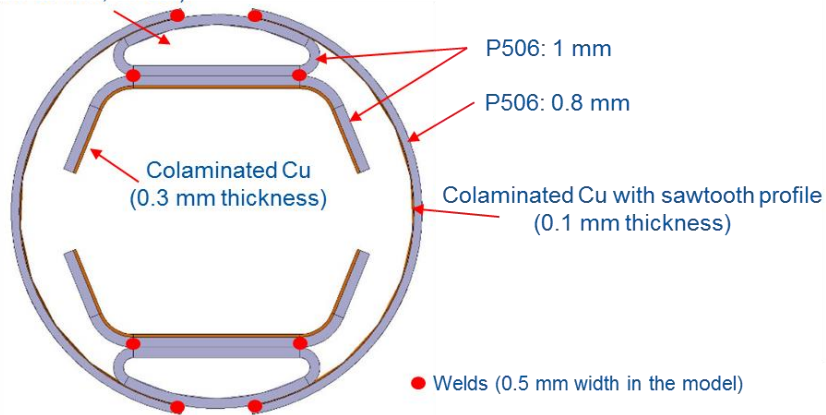
Amsterdam – April 2018

Beam Screen Design

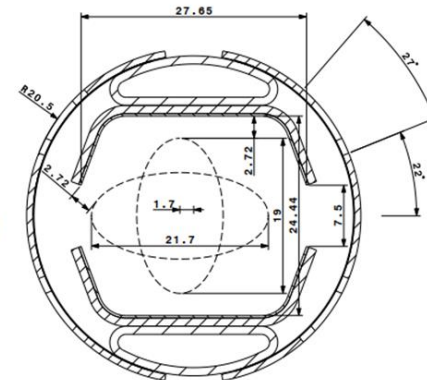


Sawtooth profile

Cooling channel
(He at 40K, 50 bar)



P506: High-Mn High-N Stainless steel

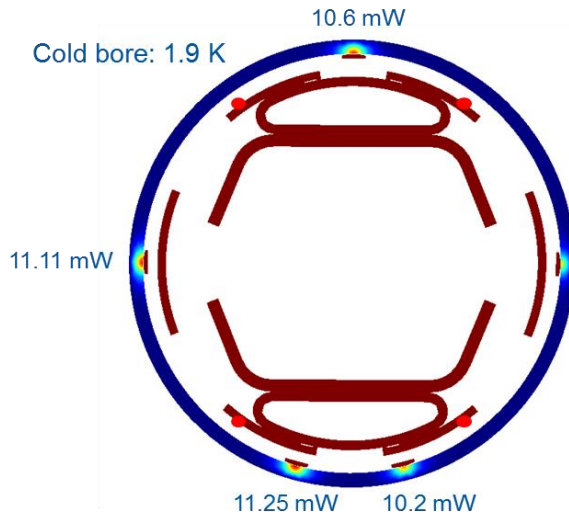
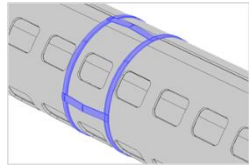


C. Garion, J. Fernandez Topham & C. Duclos

Progress with the FCC-hh beam screen design

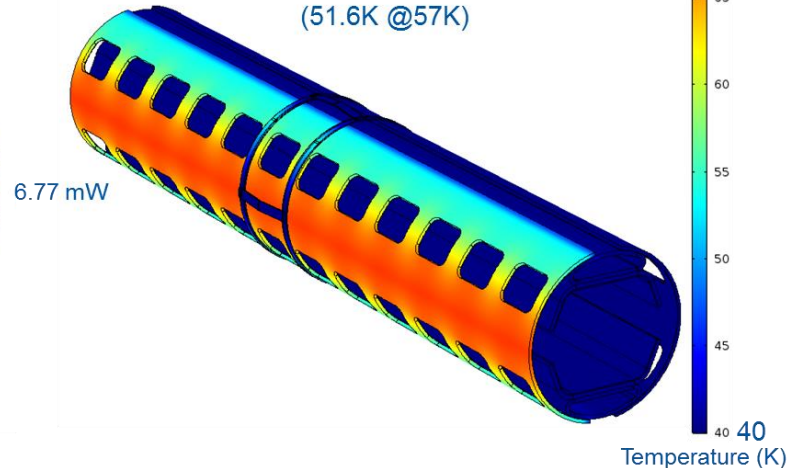
Optimisation of thermal load to the cold bore

Beam screen supports



Total heat load transferred: 49.9 mW/set

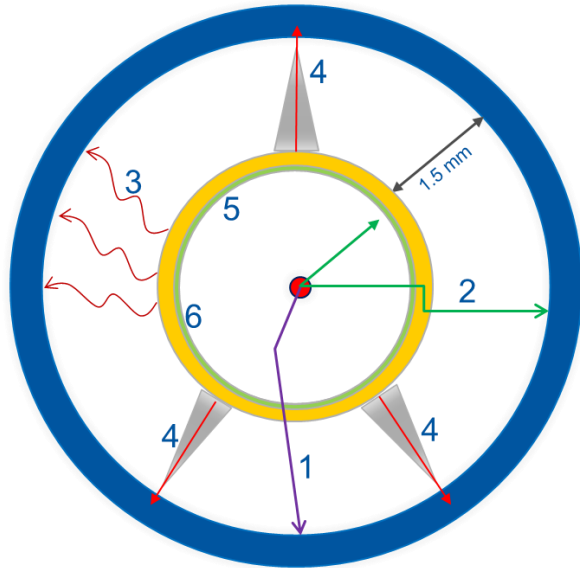
Average temperature on the whole support: 35.2 K
(51.6K @57K)



Assuming one set per 0.6 meter: 83.2 mW/m

Progress with the FCC-hh beam screen design

Heat transfer to the cold bore



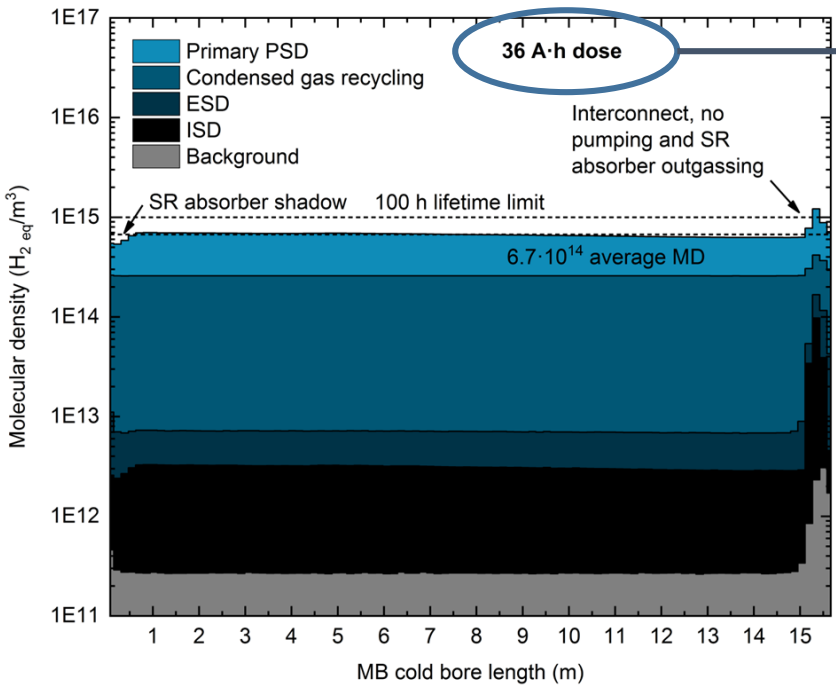
- 1 • Nuclear scattering: 191 mW/m
- 2 • Synchrotron radiation: 0.5 mW/m
- 3 • Thermal radiation: 2.3 mW/m
- 4 • Beam screen supports: 83.2 mW/m
- 5 • ~~Image currents~~
- 6 • ~~Electron cloud effect~~

Max power allowed: 300 mW/m

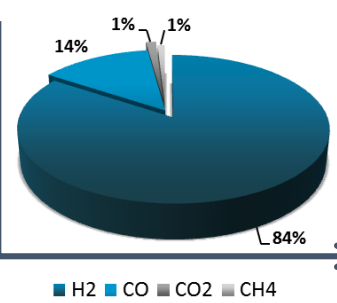
Total thermal load transferred to cold bore: 277 mW/m



MB MOLECULAR DENSITY PROFILE

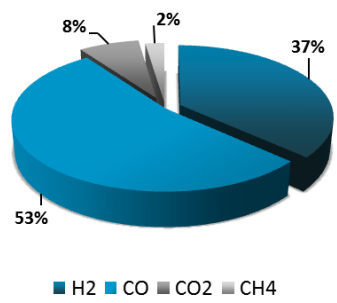


Gas expected composition, absolute



~ 3-4 months commissioning

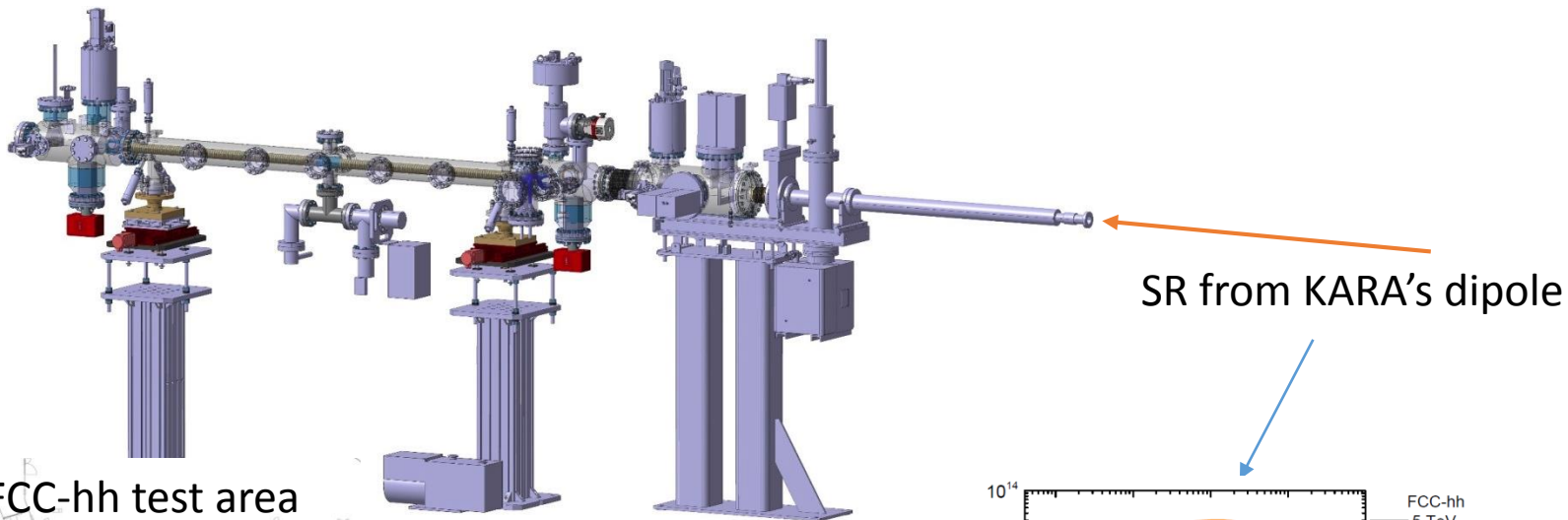
Gas expected composition, H₂ eq



See Poster:
Photon tracing and gas-density profiles in the FCC-hh - Ignasi Bellafont



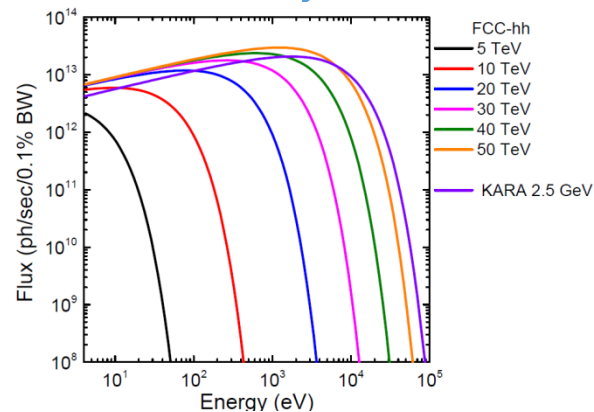
Prototypes measurements at KIT



FCC-hh test area



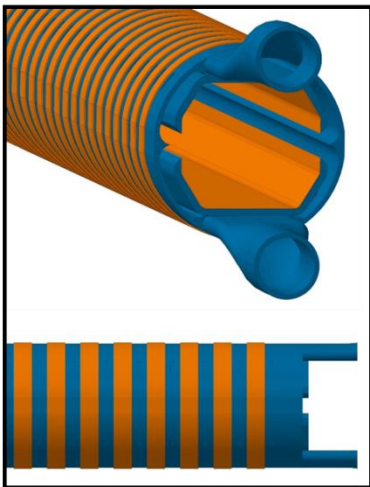
FCC-hh & KARA set-up:
- Identical power
- Similar ph. Spectrum



Prototypes measurements at KIT

Prototype #1

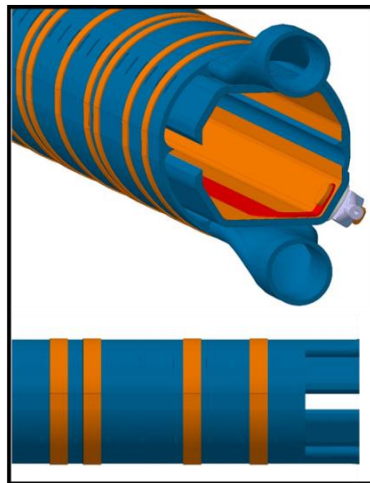
July- Oct '17



#1: Validation of temperature profile and validity of photon reflector

Prototype #2

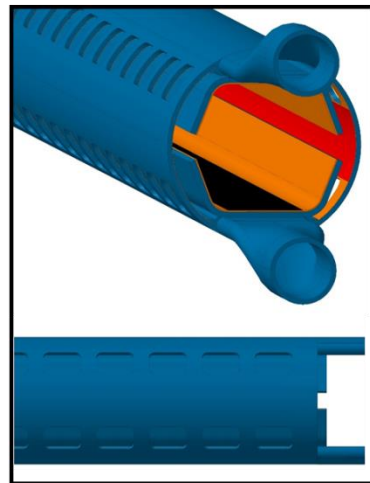
Jan- May '18



#2: #1 + Electrode for photoelectron current measurements

Prototype #3

June-Aug'18



#3: Surface treatments as for baseline. Updated internal screen and pumping slots. Substitution Reflector for Sawtooth

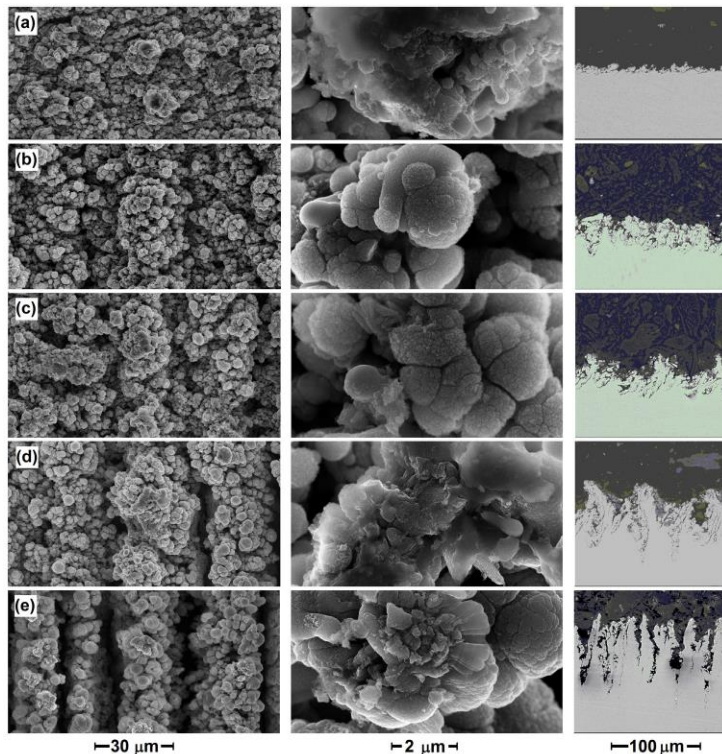
Attend Presentation, today at 8:50:

FCC-hh beam vacuum: Test results at KARA - Luis Antonio Gonzalez Gomez

Progress with NEG and laser treatment for e-cloud mitigation

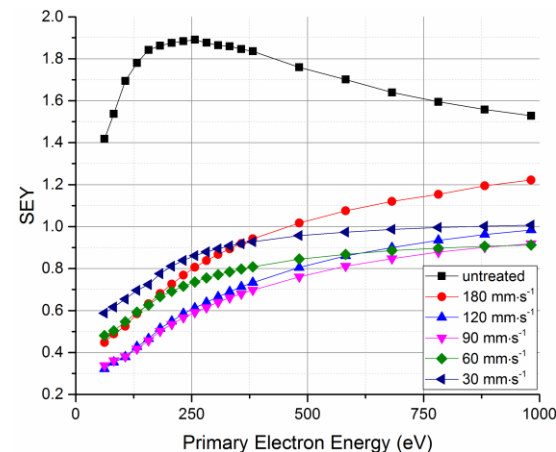
fastest

slowest



Investigation at **STFC** includes:

- Laser scan speed
- Laser wavelength



Attend Presentation, today at 10:50:

NEG Coatings LASE electron cloud mitigation techniques - Oleg Malyshev

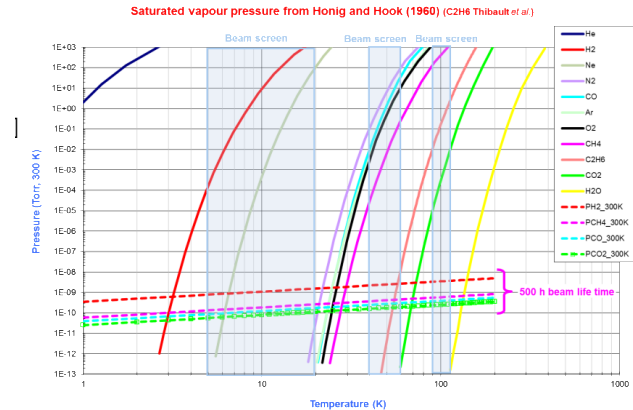
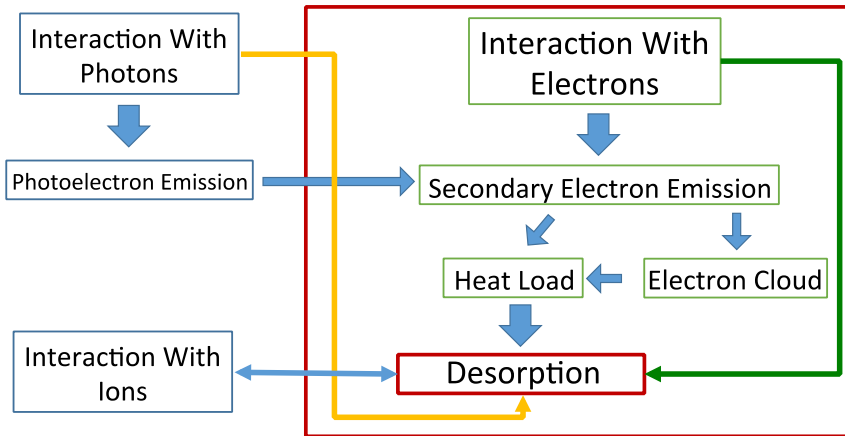


Progress with NEG and laser treatment for e-cloud mitigation



And see posters:

- A facility for studying SEY from LASE surfaces at cryogenic temperatures - Sian Taaj
- A progress with further developing of laser ablating surface engineering (LASE) for e-cloud eradication in particle accelerator - Reza Valizadeh
- NEG coating: associated problems and solutions - Oleg Malyshev
- New LASE surfaces obtained with various lasers and their parameters for e-cloud mitigation - Sian Taaj
- Vacuum Properties of Single Metal Zirconium Non-Evaporable Getter Coating - Ruta Sirvinskaite



Attend Presentation, today at 9:30:

Beam Screen surface characterisation for high energy beams: test results at Frascati - Roberto Cimino

And see Poster:

Study of Vacuum stability and desorption processes at low temperature for various FCC-hh candidate materials - Luisa Spallino



Conclusions

1. Design of the beam screen concept changed from Reflection (Deflector) to **Absortion (Saw-Tooth)**.
2. The optimisation of the **beam screen is completed**; thermal, mechanical and vacuum behaviours are fully simulated.
3. The **dipole-end photon absorber** has been optimised and engineering design is in progress.
4. At the **KARA's set-up**, two prototypes have been measured and a third one will be tested in few months.
5. The optimisation of the **laser treatment** for the mitigation of electron cloud is ongoing. First samples have been produced. A beam screen prototype is being tested in the KARA's setup. **Impedance issues are under investigation**.
6. Study of **gas adsorption effects on SEY is progressing**. The laser treated surfaces are being measured.



Thanks for your attention!

