

# Options for Joint Developments

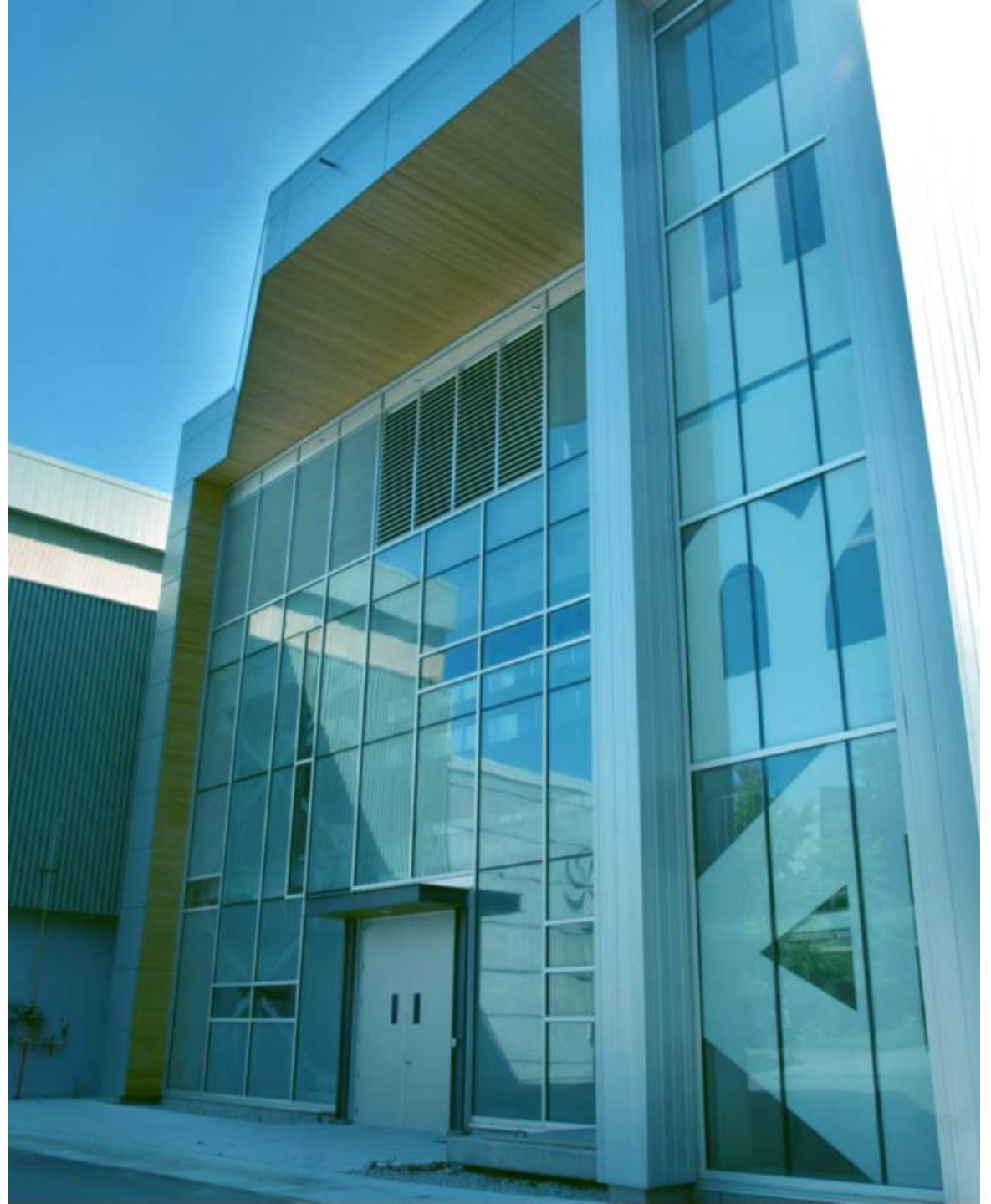
## TRIUMF – CERN

Alexander Gottberg

GUI

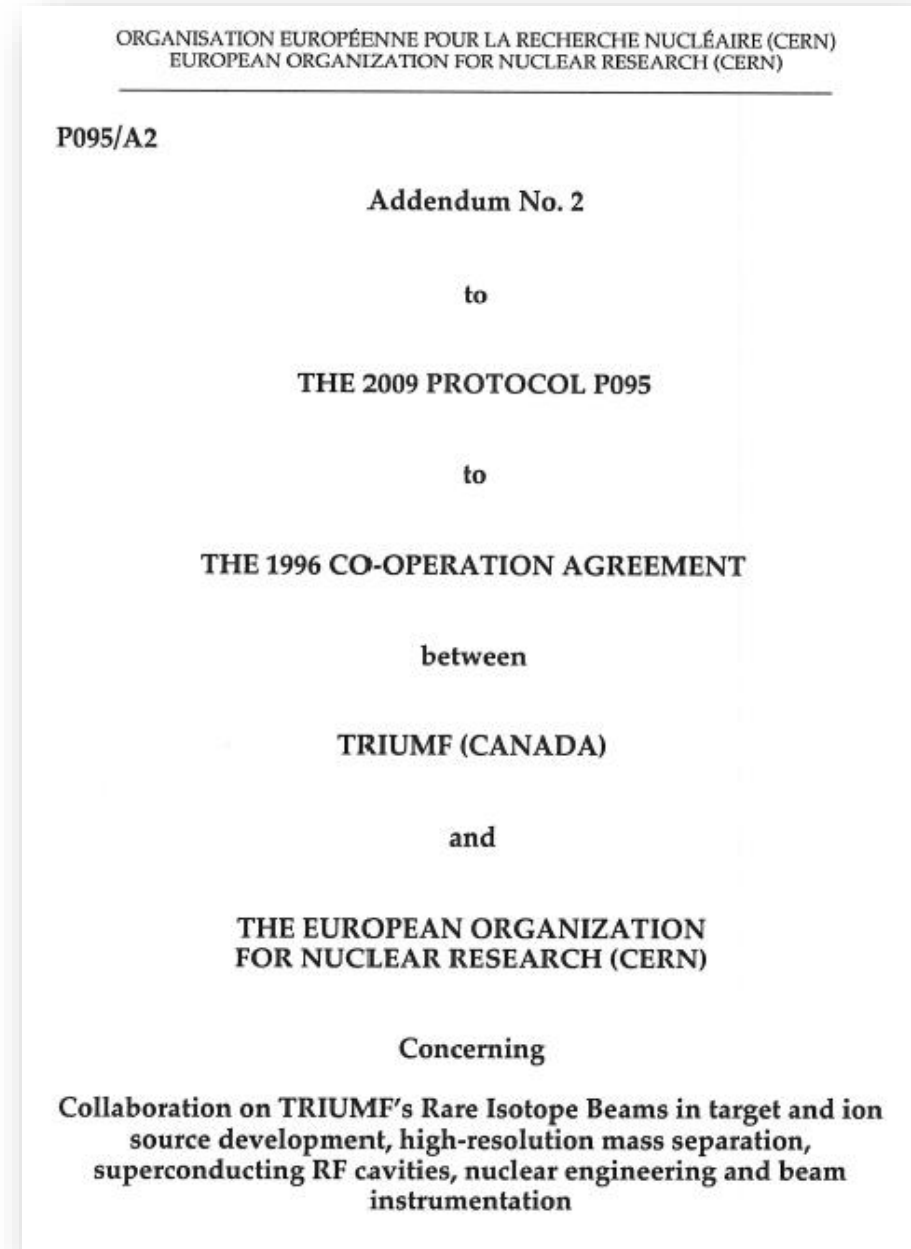
May 03, 2018

2018-05-03



### **Areas of collaborations as defined by P095/A2:**

- Operational experience
  - Target material synthesis and development
  - Ion source and transfer line development
  - Target station infrastructure
  - Remote handling
- 
- Proton-to-neutron converter and online beamtime
  - Ion optical extraction system
  - Hermetic target vessel (vacuum feedthroughs, sealing technology, target oven, heat shields, ...)
- 
- Heavy-ion SRF technology (cryomodules, ancillaries, operation and beam diagnostics)



## Target Materials

- Nano-fibrous target materials \*
- $UC_x$  ramp-up \*

## Ion Sources

- Multiphysics end-to-end simulations \*
- IG-LIS, LIST improvements
- laser ionization scheme development
- Fundamental molecular beam formation studies
- Multi-stage electrostatic ion extraction
- Ion sources operated in cathode bias-mode

## Infrastructure and Reliability under Irradiation

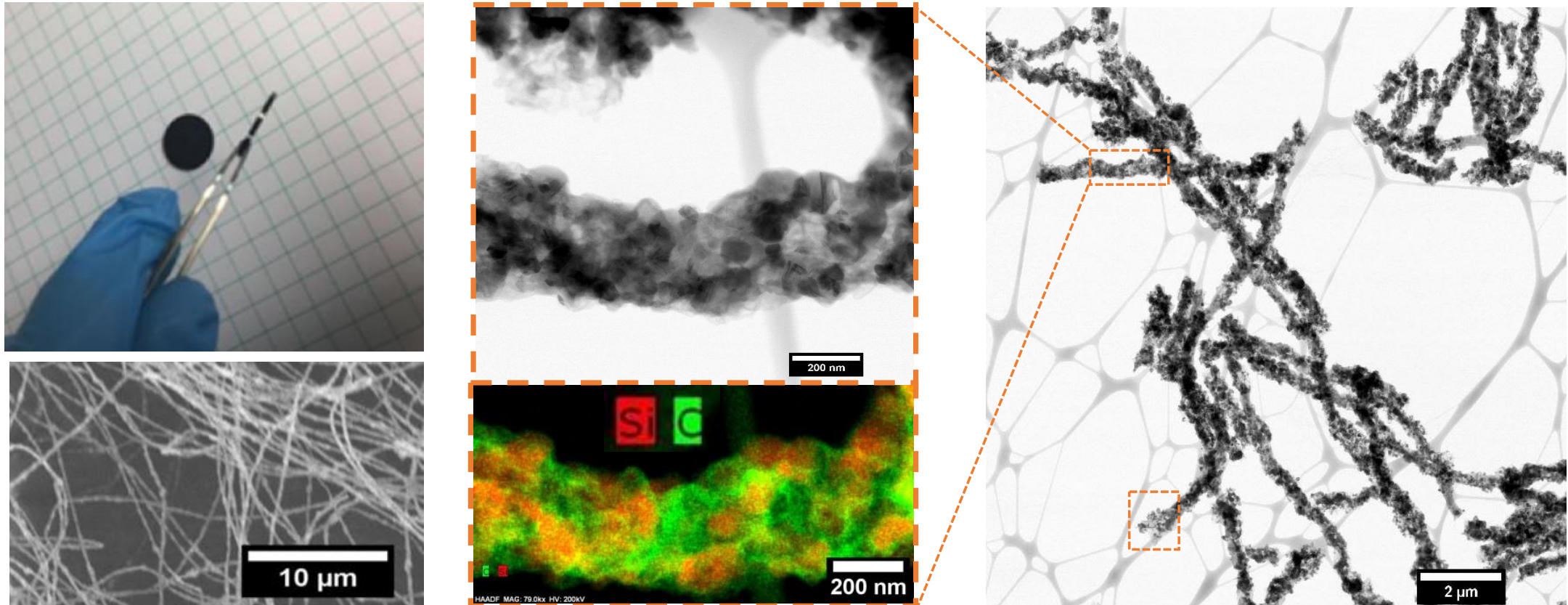
- TIS front end development \*
- Rad-hard target vessel seals \*
- 2400 A aluminum connectors \*
- Remote handling (hot cell training, mockups) \*
- Removal of water-to-vacuum interfaces
- High-voltage delivery systems (Boris tube)

## Novel Target Concepts

- Proton-to-neutron converter \*
- High-emissivity coatings \*
- Protective TaC coatings \*

## Join offline development capabilities to mitigate overbooking

- Offline separator \*
- Thermal test stands
- Chemistry test stands
- Joint access to online test beams during CERN LSX
- Collection of medically or industrially relevant isotopes
- Isotope release studies using MEDICIS separator



- Offline SiC material development done
- Material production ongoing
- Tests schedule September 25 to October 01



- **Previous material synthesis:**
  - Two-step production
  - UC<sub>x</sub> in direct contact with Ta container
  - Demanding in terms of infrastructure, manpower, schedule
  - 10 weeks per target load
- **New production method:**
  - One-step production
  - Use of graphite intermediate container
  - Less than one week per target load
- **Material development to be concluded**
- **Online Tests in 2018**

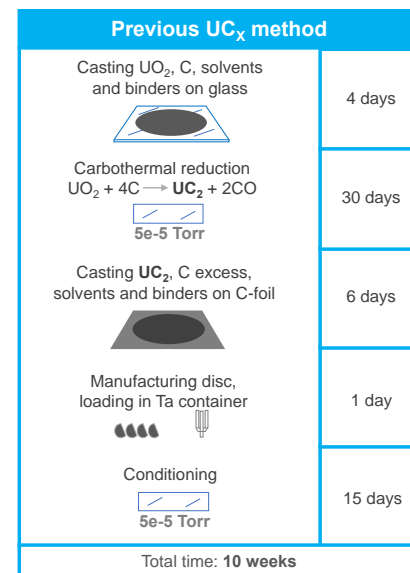


Fig. 3 Previous two-steps UC<sub>x</sub> production method [1].

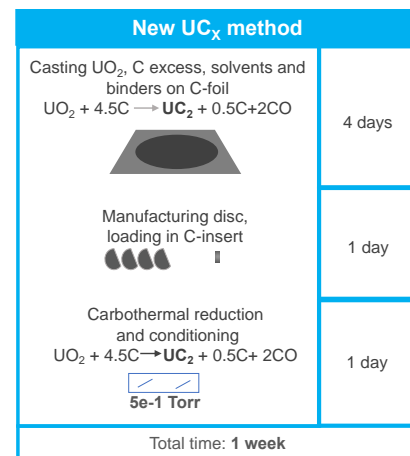


Fig. 4 New one-step UC<sub>x</sub> production method, adopted from [2].

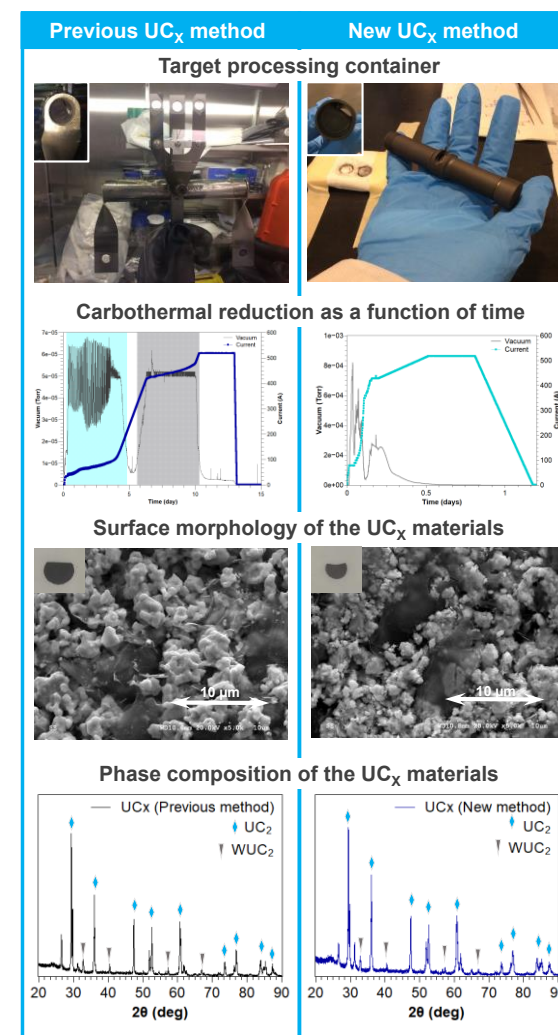
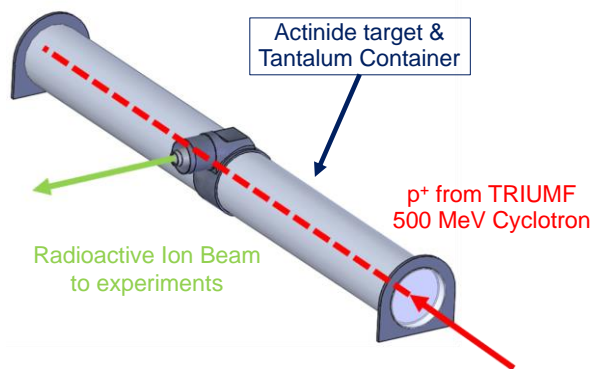
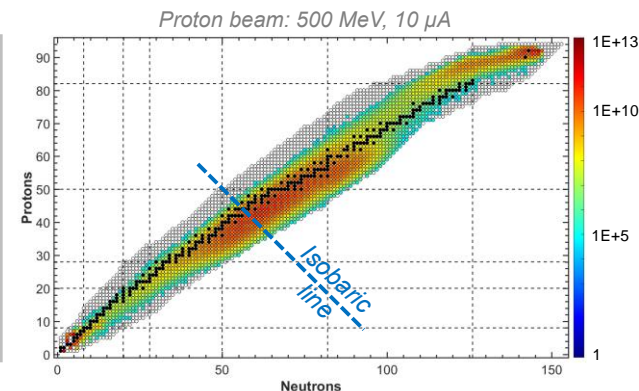


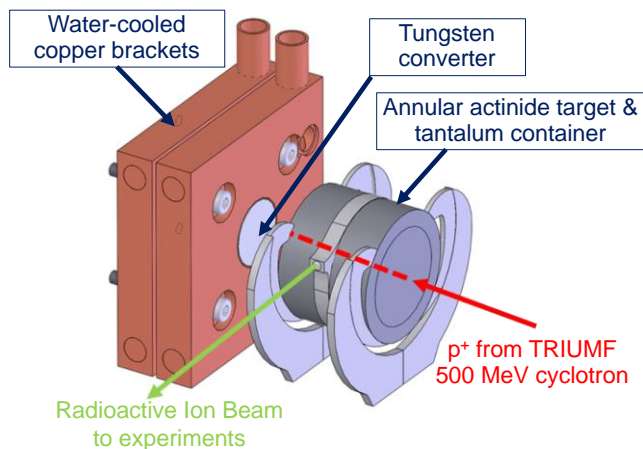
Fig. 5 Comparison of the previous (two-step) and new (one-step) UC<sub>x</sub> target containers, carbothermal reduction, and morphological and crystallographic characteristics observed using SEM and XRD.



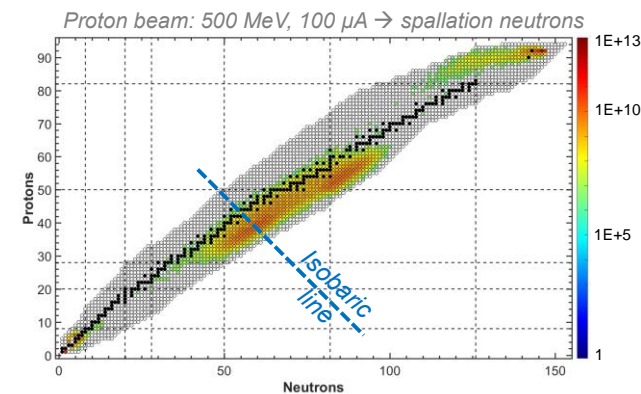
- Many nuclides are produced from the same actinide target ✓
- Experiments often suffer from **isobaric contamination** ✗  
Selective production is needed.
- Direct proton beam on target creates **cold spots** detrimental for isotope extraction ✗



## New proton-to-neutron converter target



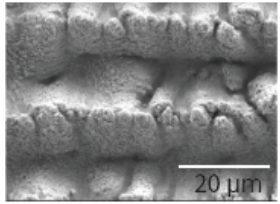
- Match or increase the standard production of neutron-rich fission fragments ✓
- Reduce by a factor 100 the contamination from neutron deficient isobaric nuclides ✓
- Avoid proton beam induced cold spots for more efficient isotope extraction ✓



- Development in collaboration with ISODE and SCK-CEN
- Offline development advanced but ongoing
- Online tests in 2018, beamtime approved, schedule to be release

## High-emissivity coatings

### Laser micro-machining

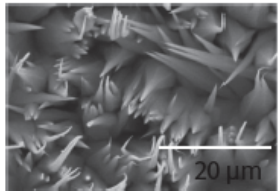


SEM view of a copper surface following micro-machining [5].

Pulsed lasers have proven capable of micro-machining metals to increase their effective emissivity [5].

Work is ongoing to assess the applicability of the technique to tantalum and the survival of the micro-structures at >2000 °C

### Black rhenium coating

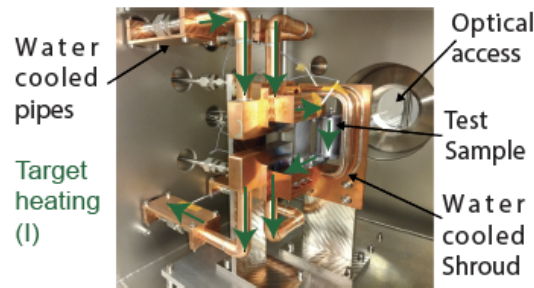


SEM view of a black rhenium coating [6].

Black rhenium coatings have been tested for solar probes with an emissivity of 0.8 at 1400 °C [6].

Work is ongoing to assess the durability of the structures at >2000 °C

### The ARIEL thermal test stand

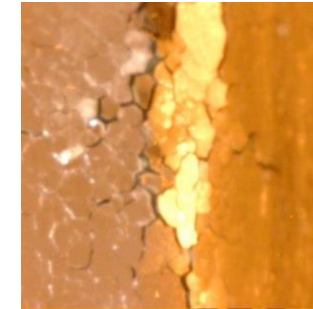


A thermal test stand capable of delivering 2400 A (12.5 V) to test components has been commissioned.

There is optical access from two sides and 12 thermocouple feedthroughs.

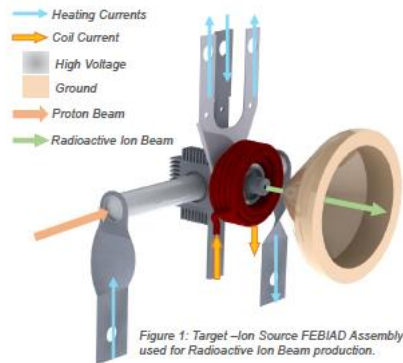
Results are used to validate simulations and for component testing.

## Protective coatings

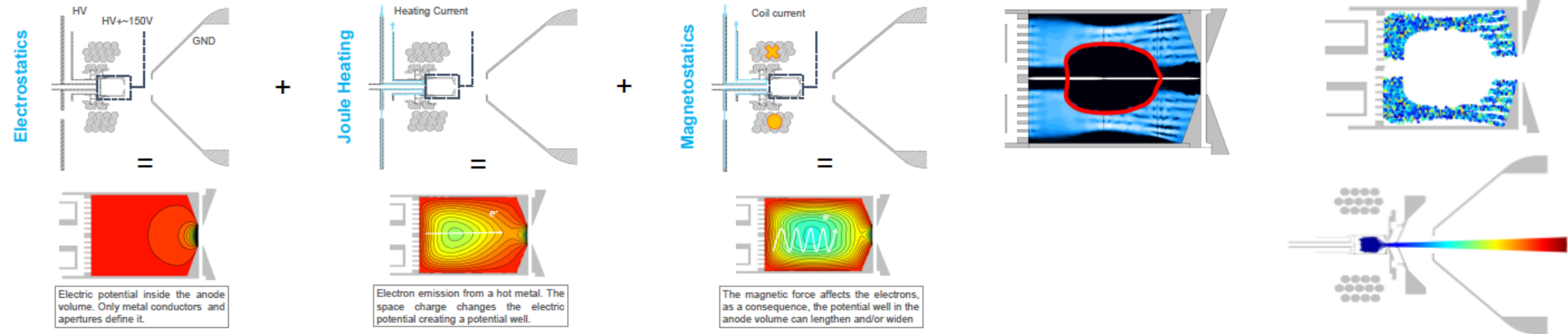


- ISAC container material thickness is only 350 μm to allow sufficient cooling
- Chemistry and formation of brittle TaC has been the dominant failure mode for all carbon-container targets (UC<sub>x</sub>, SiC, TaC)
- Protective coating of TaC has been developed and mitigated this failure mode

## ISAC FEBIAD



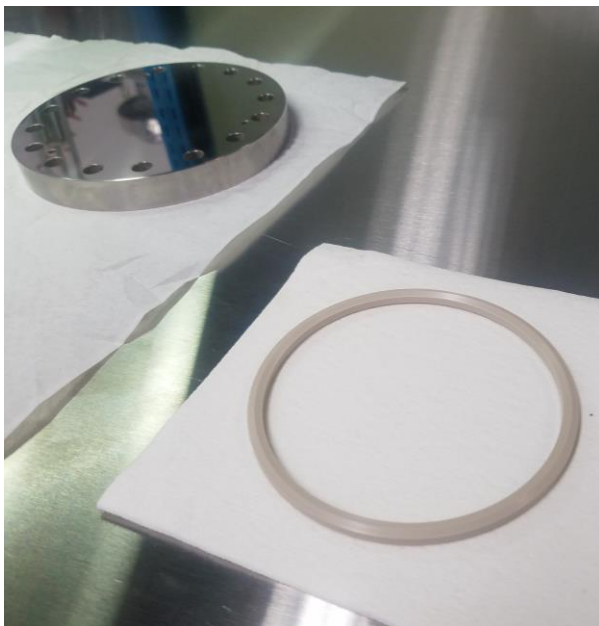
## Input parameters



- Input: current (cathode heating, magnet), voltage (cathode, extraction electrode, ground electrode), influx of atomic species
- Output: ionization maps, ion beam (emittance, intensity, time structure, shape)
- Development ongoing, in qualitative agreement with experimental data



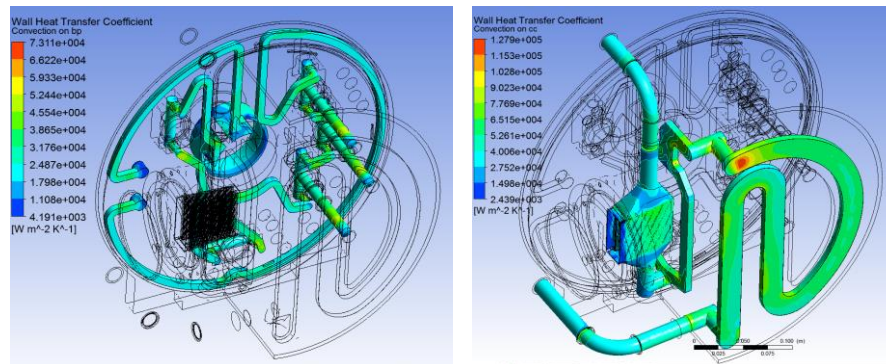
## Rad-hard vacuum seals



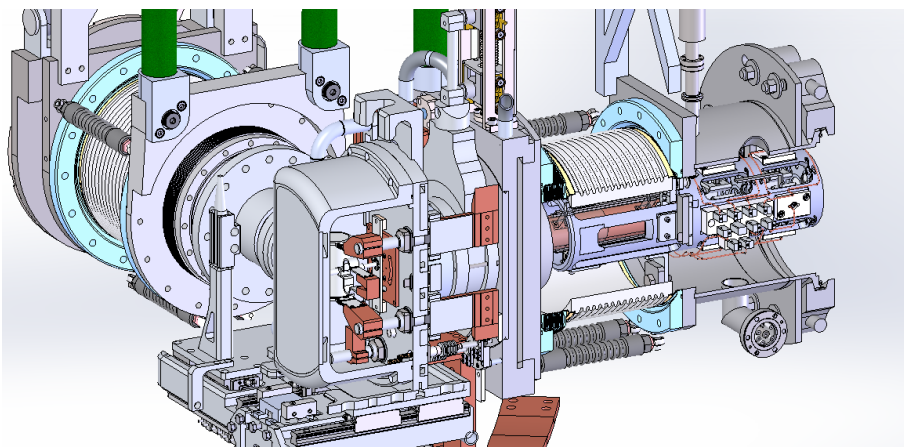
- EPDM ( $RH_{EPDM}$ ) acceptable for low-power ramp up
- At 100 kW, ARIEL requires 20x  $RH_{EPDM}$
- PEEK seals being tested now (comparable forces, 50x  $RH_{EPDM}$ )
- Polyimide (600  $RH_{EPDM}$ ) and metal seals under consideration

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## ARIEL front end and target development



## Cooling water architecture & welding technology

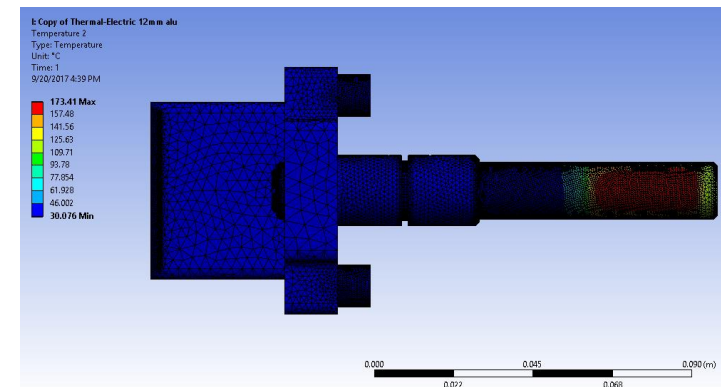
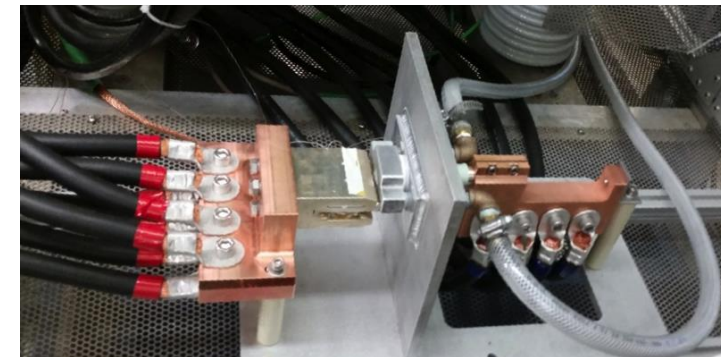


- Novel rad-hard materials
- Further development on:
  - Extraction electrode mechanism
  - Pneumatic all-metal piston
  - ...
- Fully compliant to remote handling standards
- Vacuum and services remote quick disconnects

Group of the Upgrade of ISOLDE, May 2018

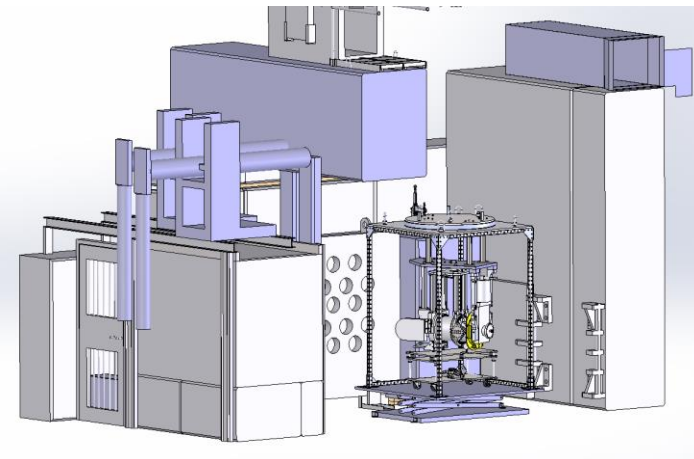
## Infrastructure

### 2400 A Al connectors



- All Al design to limit waste rad inventory and weigh
- Reliable up to 2400 A, 100 coupling repetitions
- Removal of all water to vacuum interfaces

- Hot cell technology
- Remote handling practice
- Nuclear waste handling
- Operator training
- RH friendly design and validations





- Lots of great ideas on all sides but manpower, infrastructure, skill and beam time limits
- Collaboration where interests overlap significantly AND where above limits are detrimental to conduct development
- What was presented are ideas where TRIUMF has significant interest and/or is significantly engaged
- Foster open communication on all levels
- Mutual benefit and fairness is absolutely required

**The problems in all ISOL systems are widely identical, so are most of the solutions**

**Thank you!**  
**Merci!**

