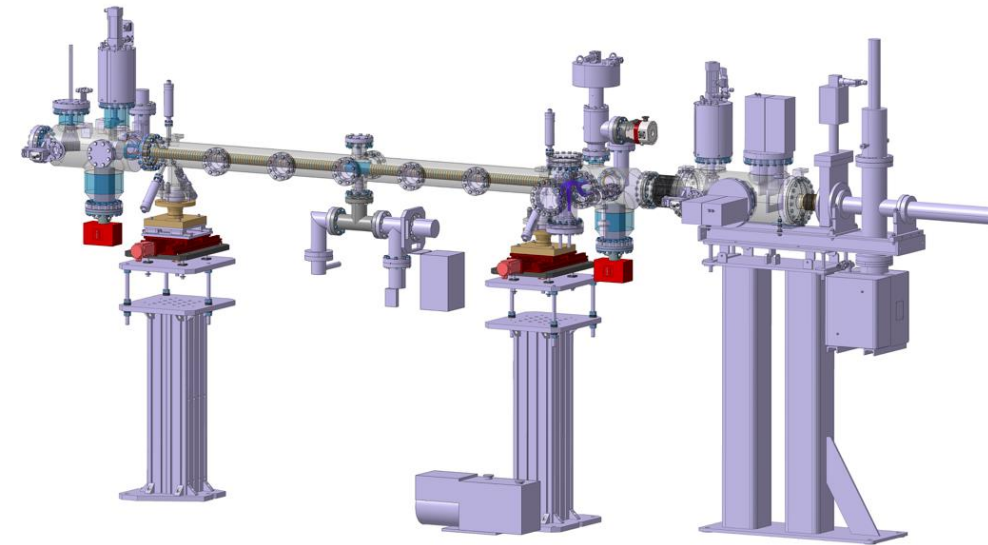
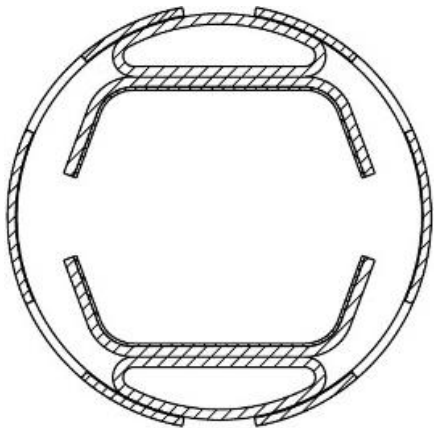


Photodesorption studies on FCC-hh Beam Screen Prototypes at KARA

L.A. Gonzalez,^{1,2} M. Gil Costa,^{3,2} P. Chiggiato,² V. Baglin,² C. Garion,² R.Kersevan,² S. Casalbuoni,⁴ E. Huttel,⁴ I. Bellafont^{2,5} and F. Perez⁵

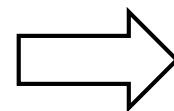


FCC-hh Beam Screen

Synchrotron radiation (SR) parameters at FCC-hh bending magnets

	FCC-hh	LHC
Energy collision [TeV]	100	14
Perimeter [km]	100	28
Dipole field [T]	16	8.3
Arc SR Photon Flux (E above 4 eV)* [ph/s/m]	1.48×10^{17}	4.8×10^{16}
Arc SR Photon Flux [ph/s/m]	1.7×10^{17}	1.0×10^{17}
SR Heat load [W/m]	35.4	0.22
SR Critical Energy [eV]	4269	44

	FCC-hh	LHC
BS Working temperature[TeV]	20-40	4-20



FCC-hh BS has been redesigned in order to fulfill:

- Higher cooling capacity
- Higher pumping speed

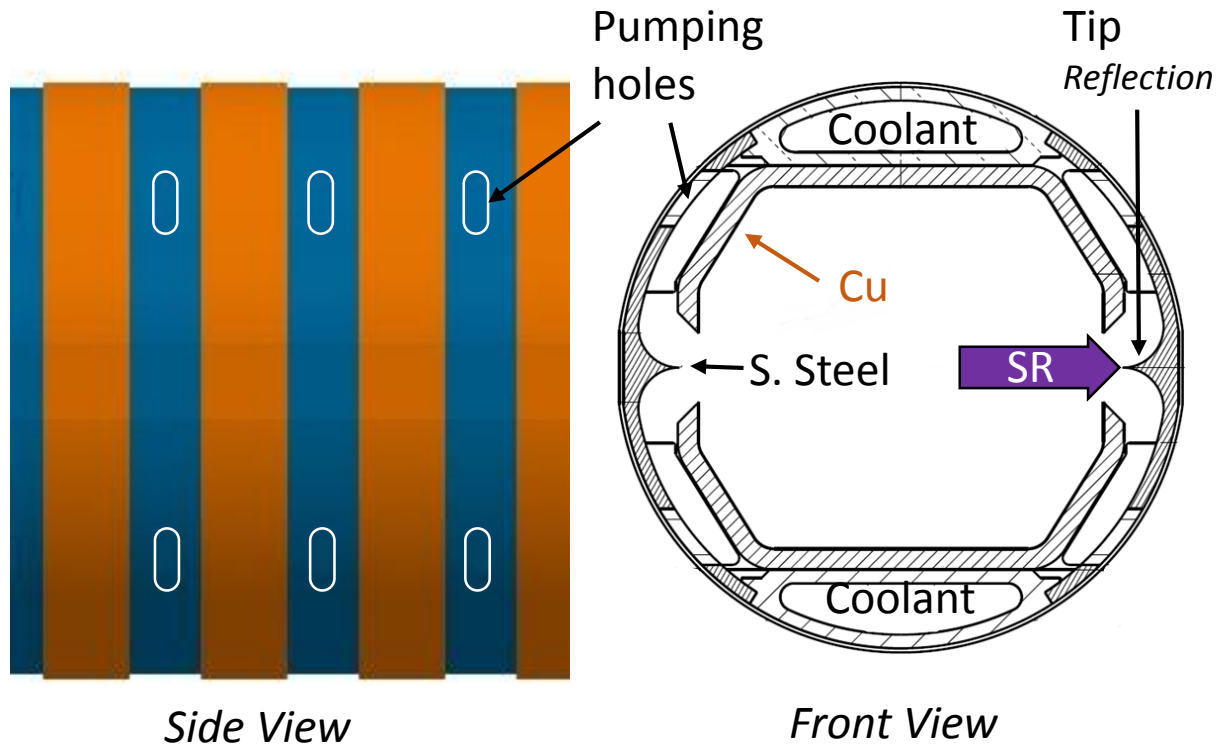
also

-Due to the high SR power power deposited on it, the working temperature needs to be rised in the range 20-40K (FCC-hh arcs) vs 4-20K (LHC arcs)

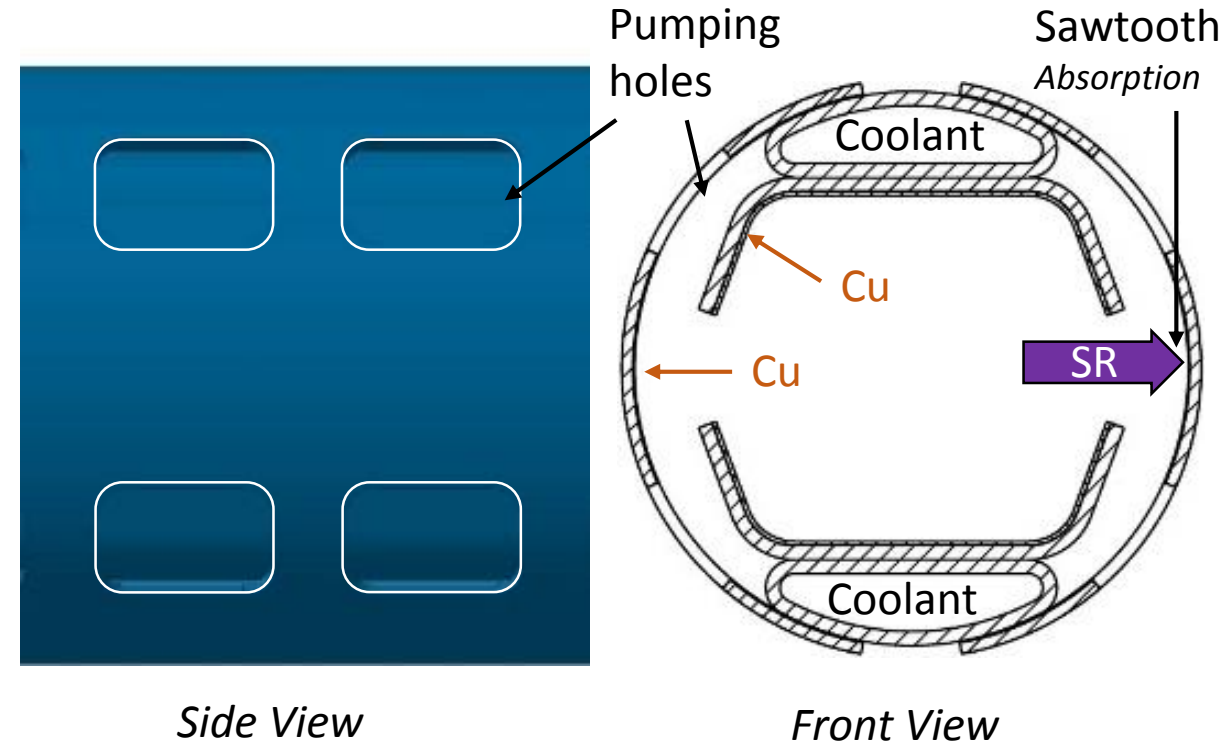
*FCC Conceptual Design Report. Volume 3: The Hadron Collider

FCC-hh Beam Screen

First Design



Baseline Design



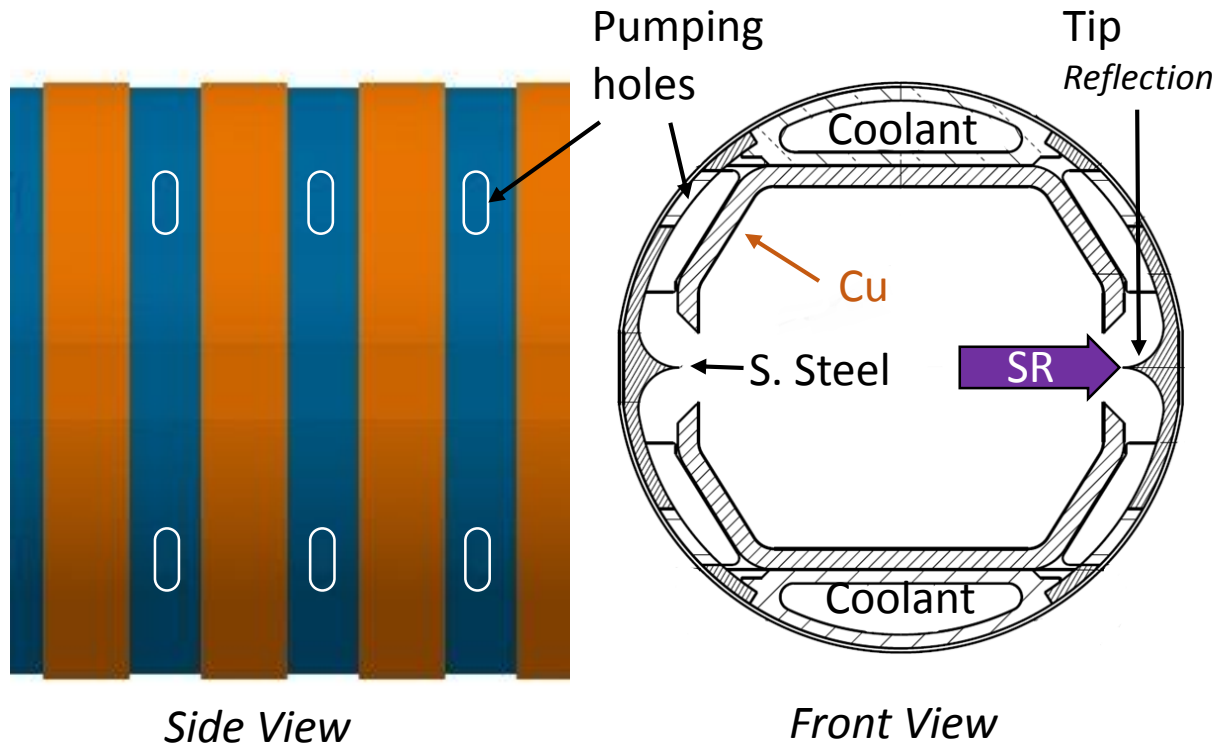
For full description of BS evolution and functionality please review:

Francis Perez - 24 jun. 2019 11:30

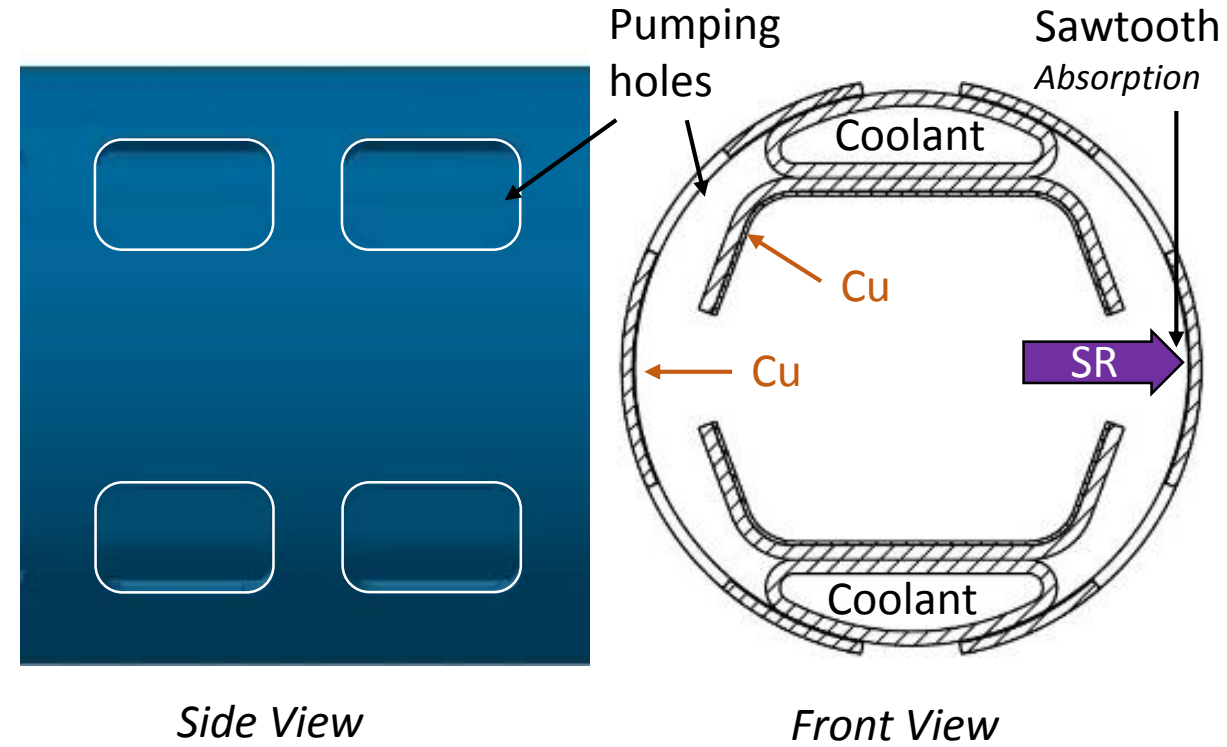
Ignasi Bellafont - 26 jun. 2019 8:30

Experimental Samples

First Design



Baseline Design



2 m long FCC-hh BS prototypes have been manufactured in faithful compliance with such designs.

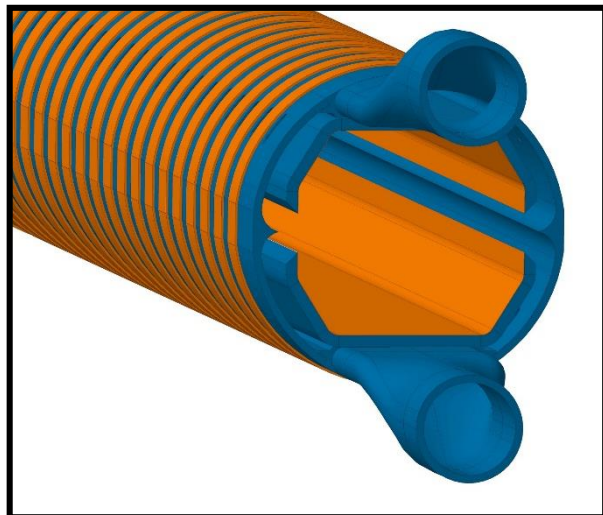
The samples were irradiated to validate their performance under significant levels of SR flux and power and benchmark simulations techniques.

As a first step of the experimental campaign, the experiments were performed at RT on baked samples.

Experimental Samples

Prototype #1

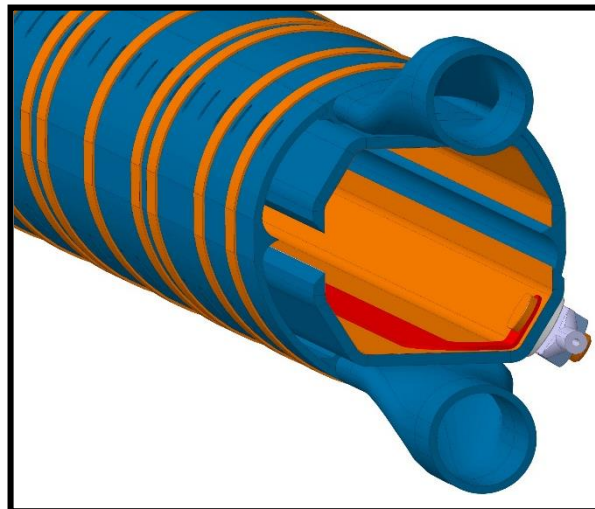
July- Oct '17



#1: Validation of temperature profile and **validity of photon reflector**.

Prototype #2

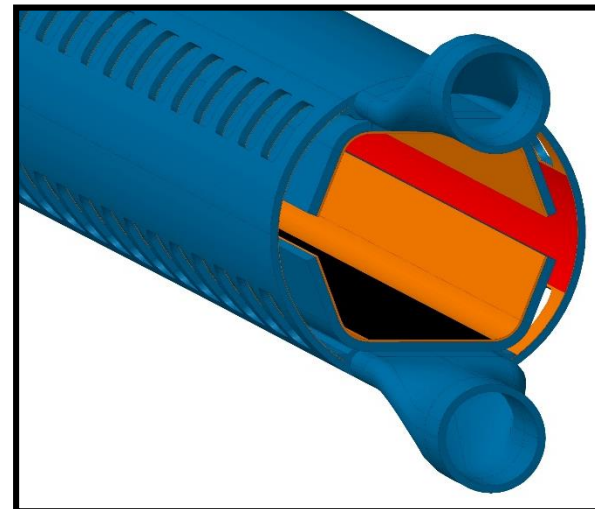
Jan- May '18



#2: #1 + Cold sprayed electrode for **photoelectron current measurements***. Isolation to sample performed by ceramic layer.

Prototype #3

June-Aug'18



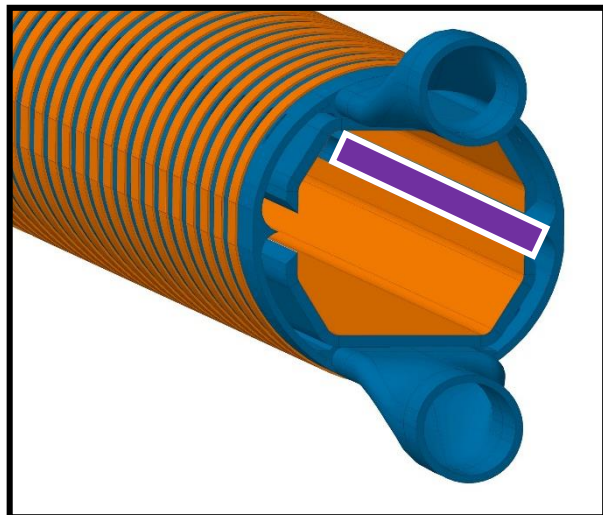
#3: Surface treatments **as for baseline**. Updated internal screen and pumping slots. **Sawtooth profile substituted reflector**. **LASE surface at top and bottom**.

*Luis Gonzalez- 10 April. 2018

Experimental Samples

Prototype #1

July- Oct '17

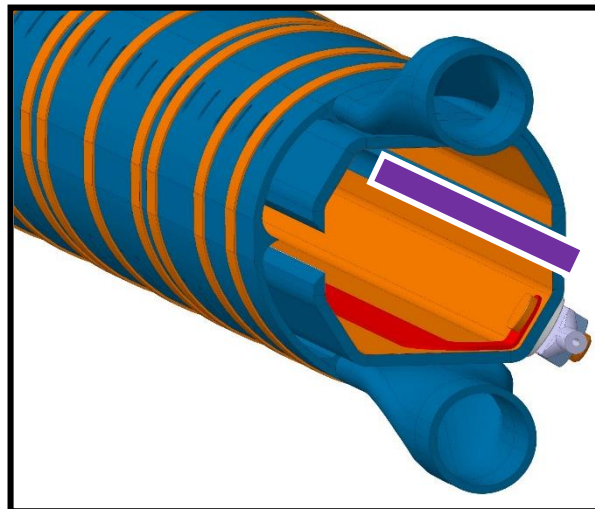


#1: Validation of temperature profile and **validity of photon reflector**.

- Irradiation on Tip

Prototype #2

Jan- May '18

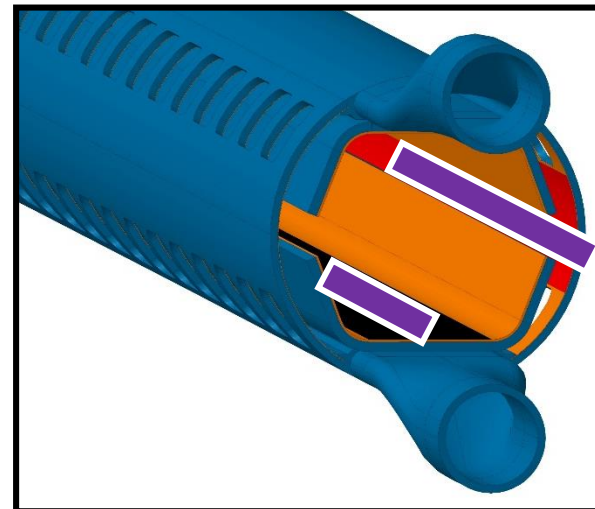


#2: #1 + Cold sprayed electrode for **photoelectron current measurements***. Isolation to sample performed by ceramic layer.

- Irradiation on Tip

Prototype #3

June-Aug'18



#3: Surface treatments **as for baseline**. Updated internal screen and pumping slots. **Substitution Reflector for Sawtooth**. **LASE surface at top and bottom**.

-Irradiation on Sawtooth
-Irradiation on LASE

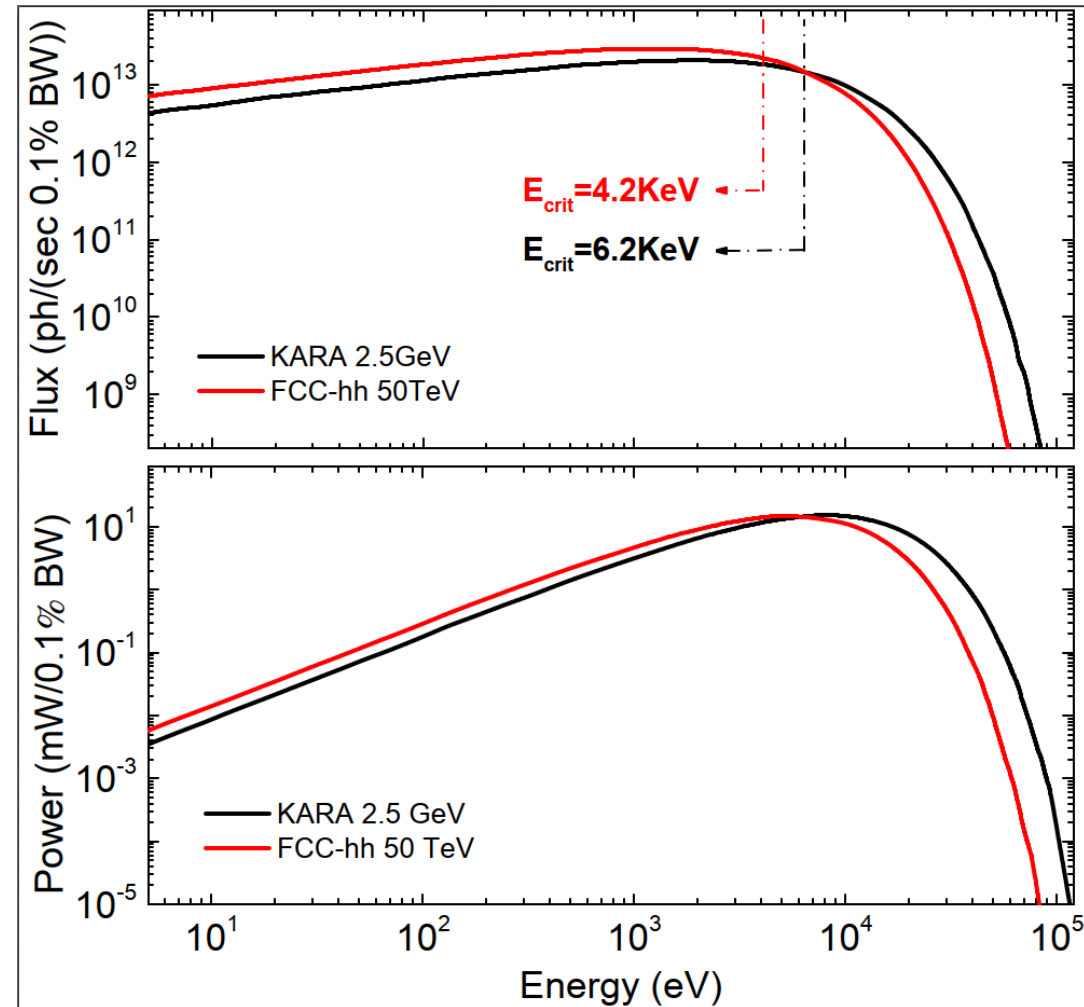
*Luis Gonzalez- 10 April. 2018

Experiment at KARA

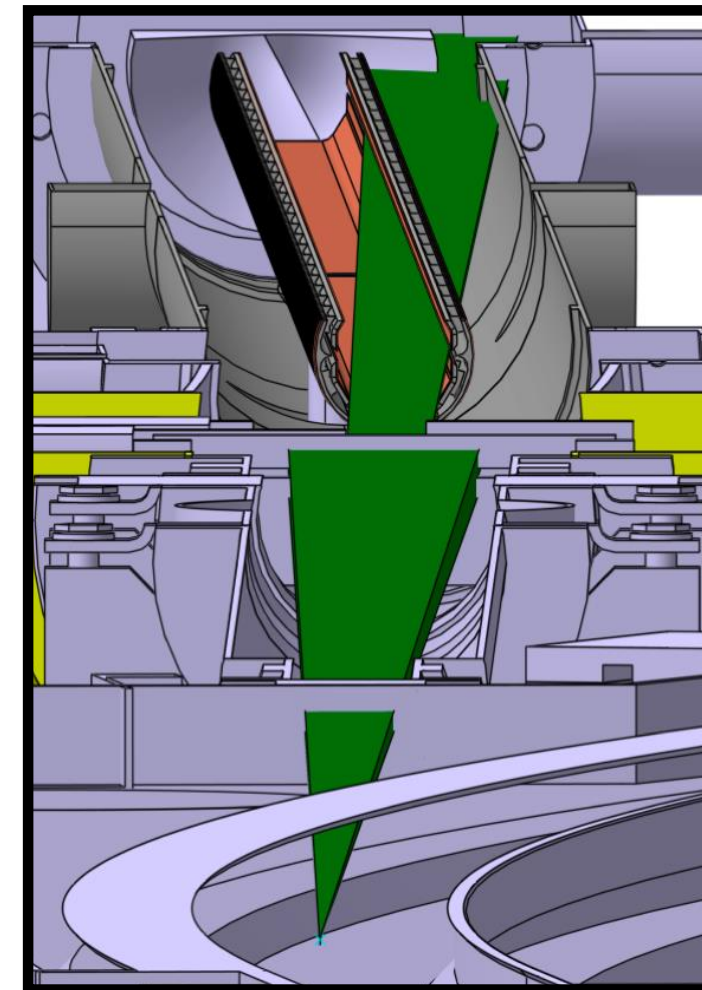
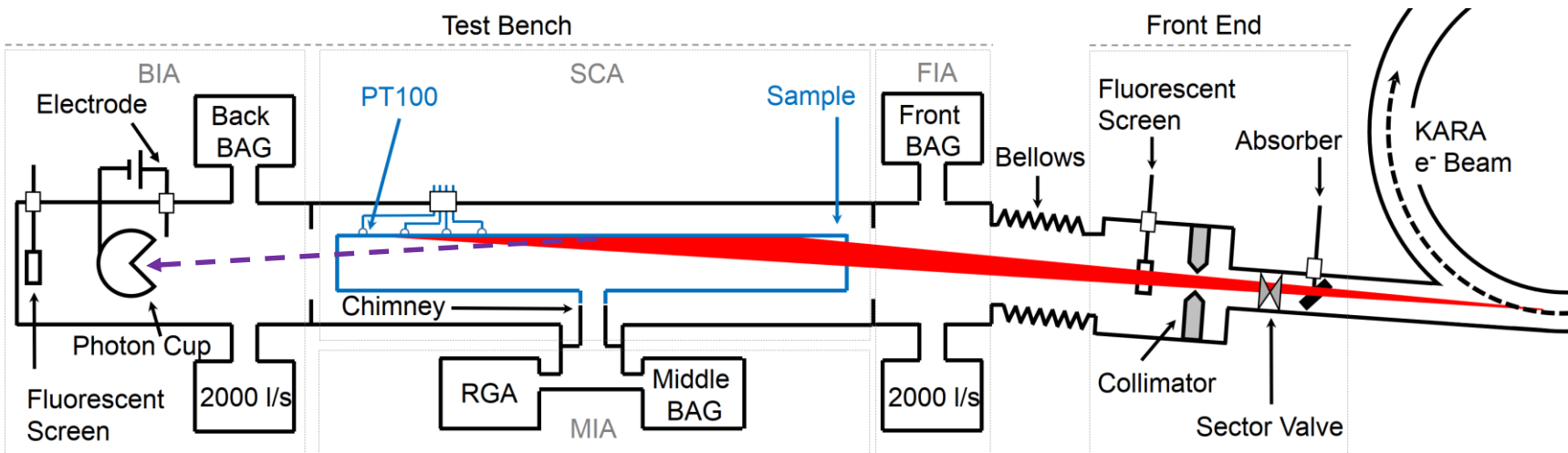
KARA
(KARlsruhe Research Accelerator)



The FCC-hh's photon spectrum and linear power are reasonably reproduced in KARA, even at nominal beam energy



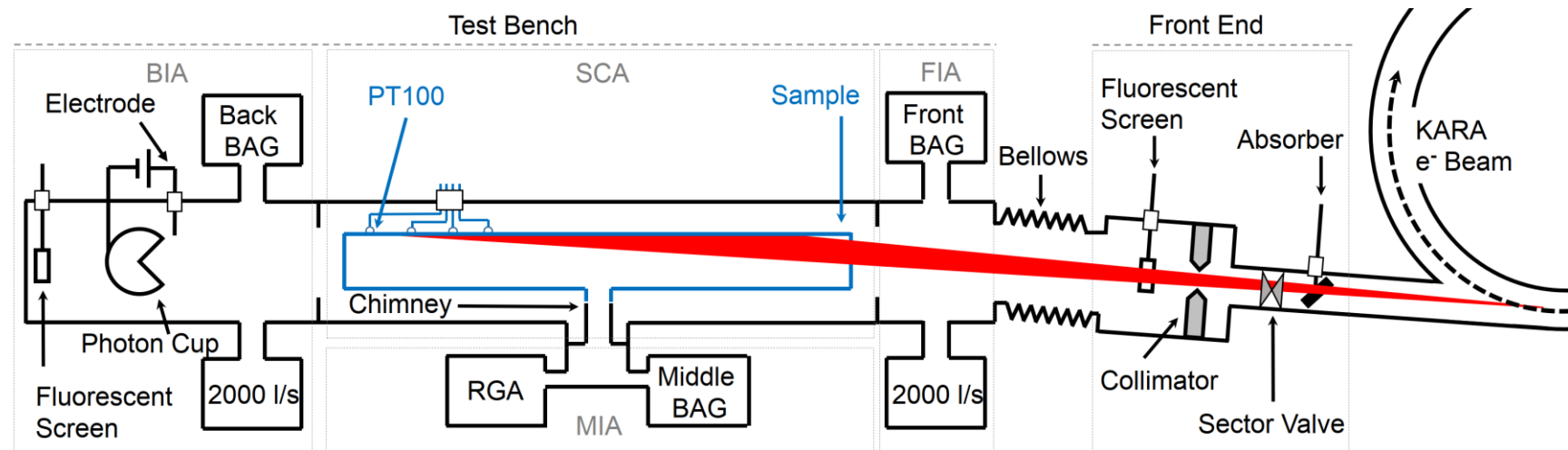
Experiment at KARA-BESTEX



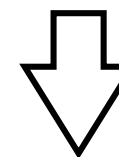
BESTEX (Beam Screen Testbench Experiment) is an experimental instrument designed to study SR related effects on non-leak tight samples under UHV.

The SR photon beam originated at KARA's bending magnet is collimated so as to irradiate the samples on the selected region.

Experiment at KARA-BESTEX



After collimation :
 83% of Photon Flux Cropped
 69% of Photon Power Cropped

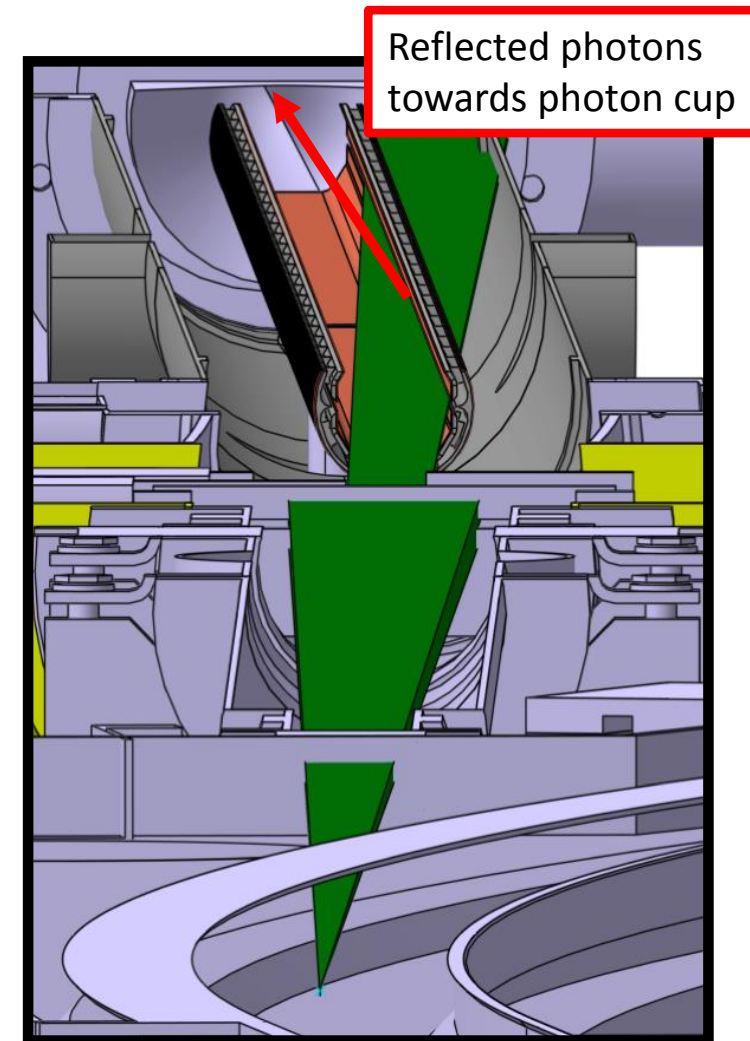
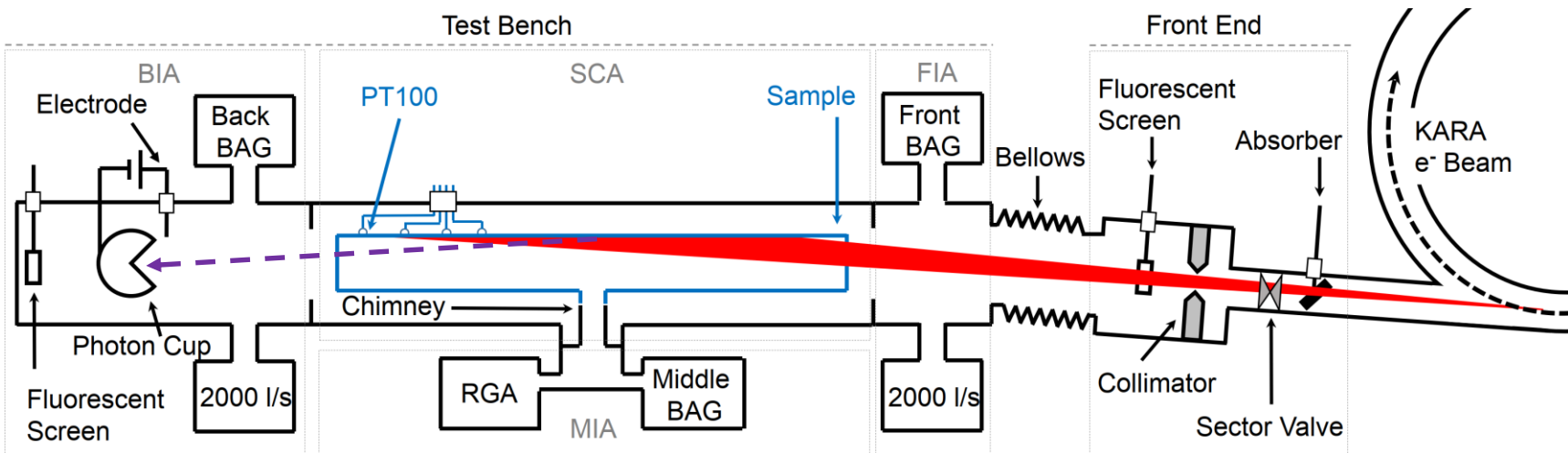


BESTEX (Beam Screen Testbench Experiment) is an experimental instrument designed to study SR related effects on non-leak tight samples under UHV

The SR photon beam originated at KARA's bending magnet is collimated so as to irradiate the samples on the selected region.

	KARA	FCC-hh
SR Flux	8.7E+16ph/s	1.7E+17 ph/s
SR Power	32W/m	35.4 W/m
Angle	18mrad	<2 mrad
Ec	6.2KeV	4.2KeV

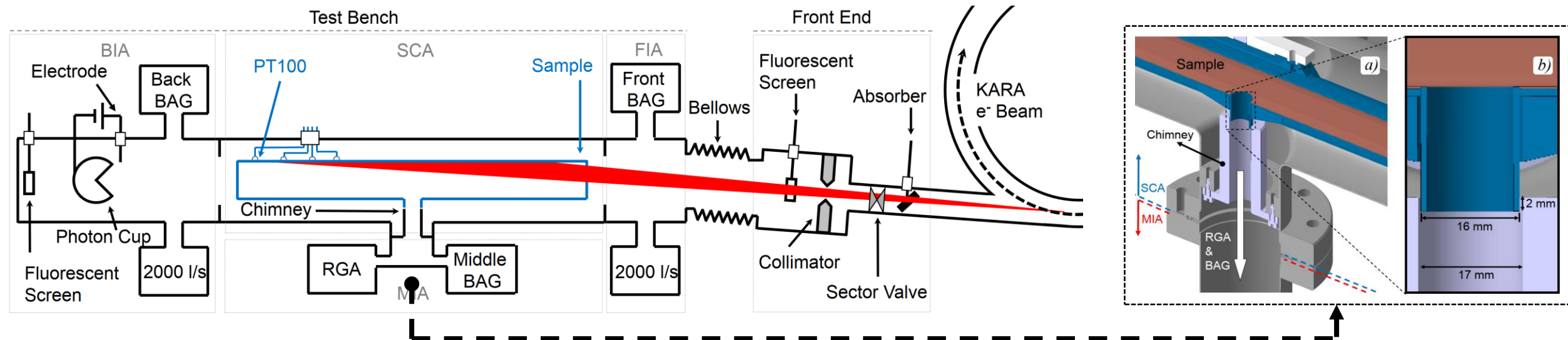
Experiment at KARA-BESTEX



Several gauges allow to obtain relevant data on PSD, reflectivity, heat loads and photoelectron generation.

A photon cup equipped with a biased electrode and placed downstream the photon direction allows to perform **reflectivity studies**.

Experiment at KARA-BESTEX

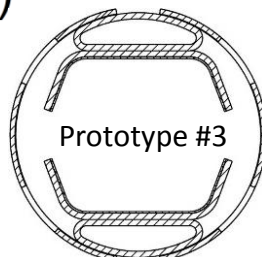
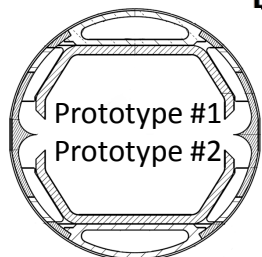
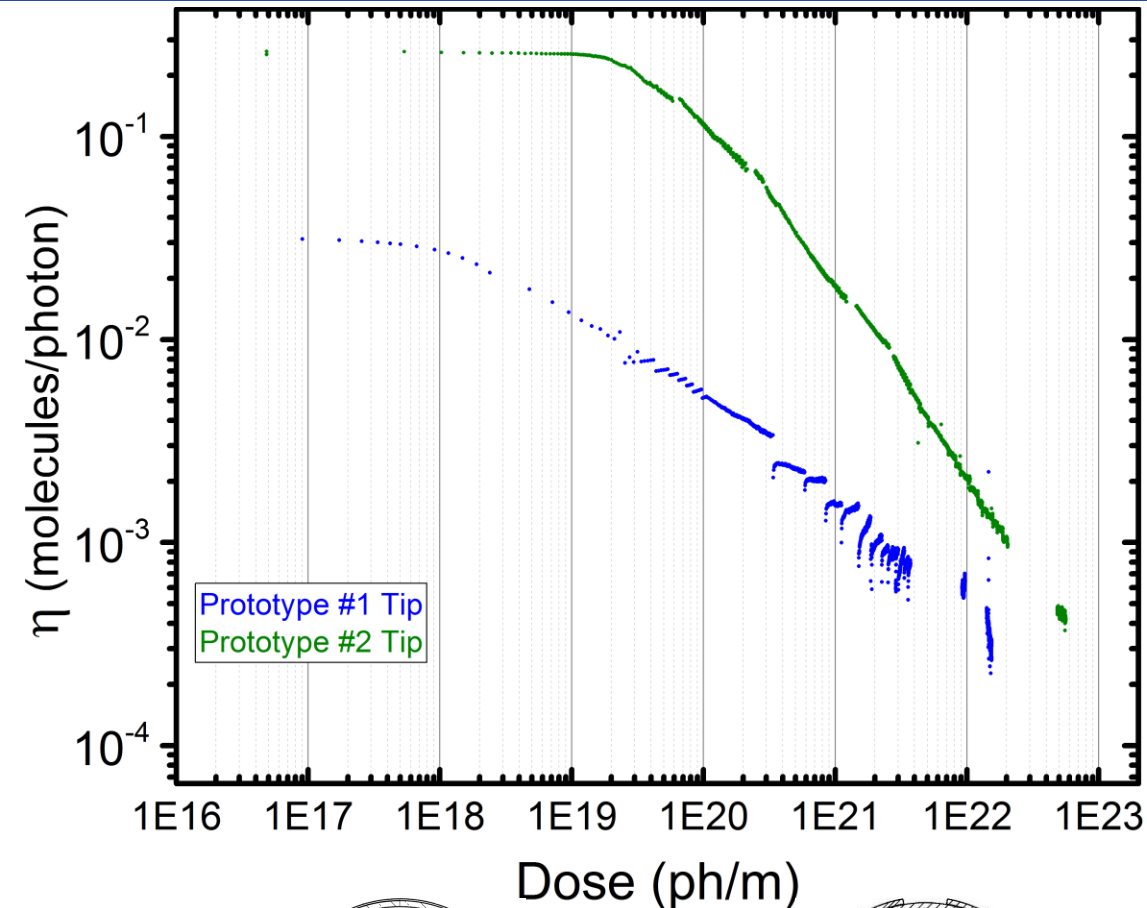


Several gauges allow to obtain relevant data on PSD, reflectivity, heat loads and photoelectron generation.

A photon cup equipped with a biased electrode and placed downstream the photon direction allows to perform **reflectivity studies**.

A chimney connection allows to explore the molecular desorption yields from the inner walls of the samples as they are irradiated (**PSD studies**).

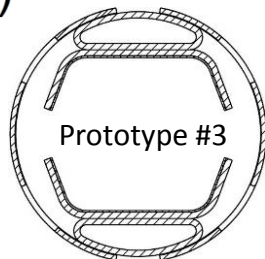
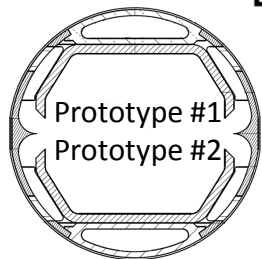
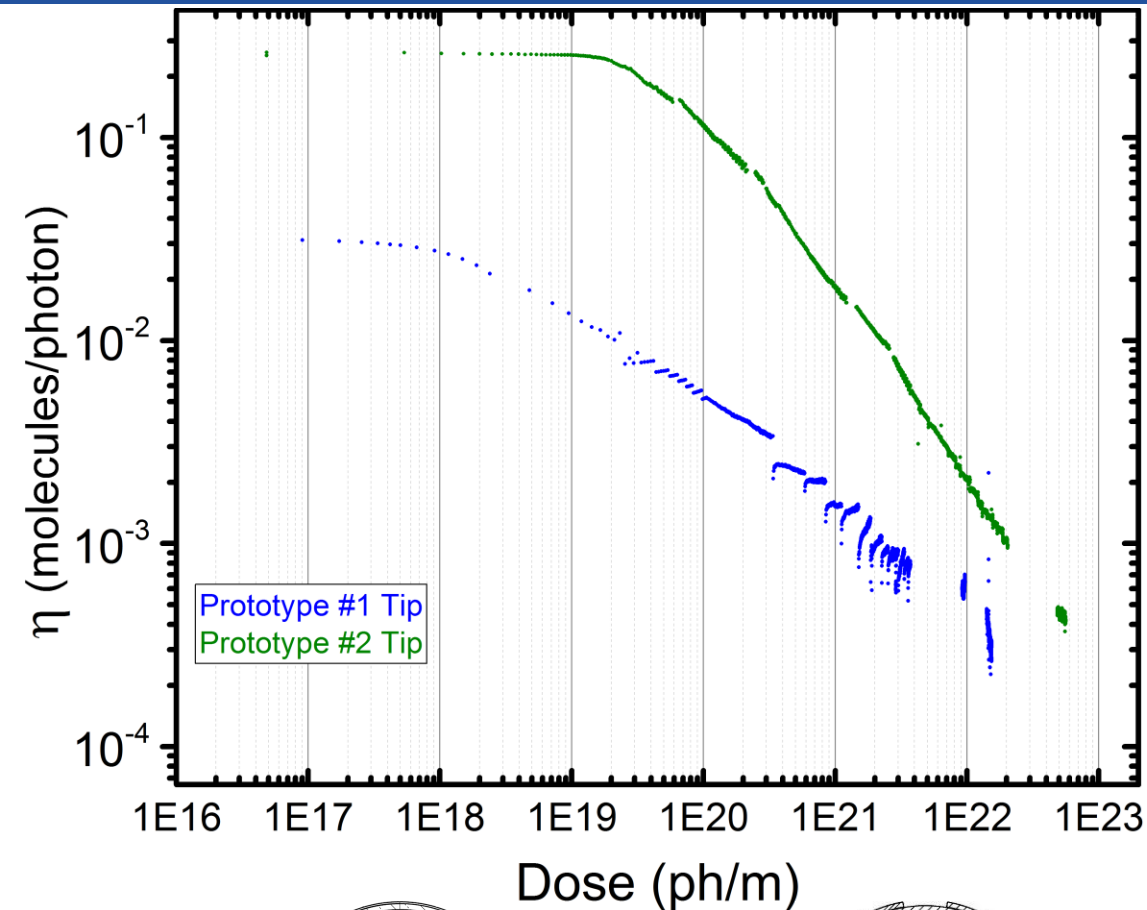
PSD Results



- At low doses, the molecular yield of Prototype #2 is one order of magnitude higher than for Prototype #1.
- At higher doses the values for prototype #2 remain always higher than for prototype #1 (x3 at 2E22 ph/m).
- Such effect is ascribed to the high PSD yields of cold sprayed Cu and ceramics in Prototype #2.
- A large amount of photons are reflected towards the inner chamber of the BS. For prototype #2, those reflected photons play an extremely relevant role. This effect was previously foreseen by simulations.*
- The large photon reflectivity towards the inner chamber is due to the limitations to manufacture a perfectly shrap tip.
- Large photon reflectivity enhances electron cloud developement.

*FCC Week'19. I. Bellafont et al

PSD Results

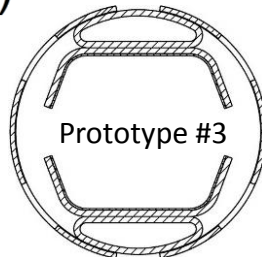
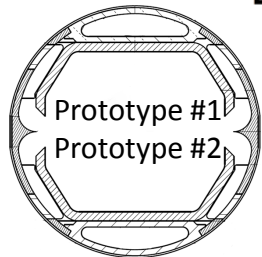
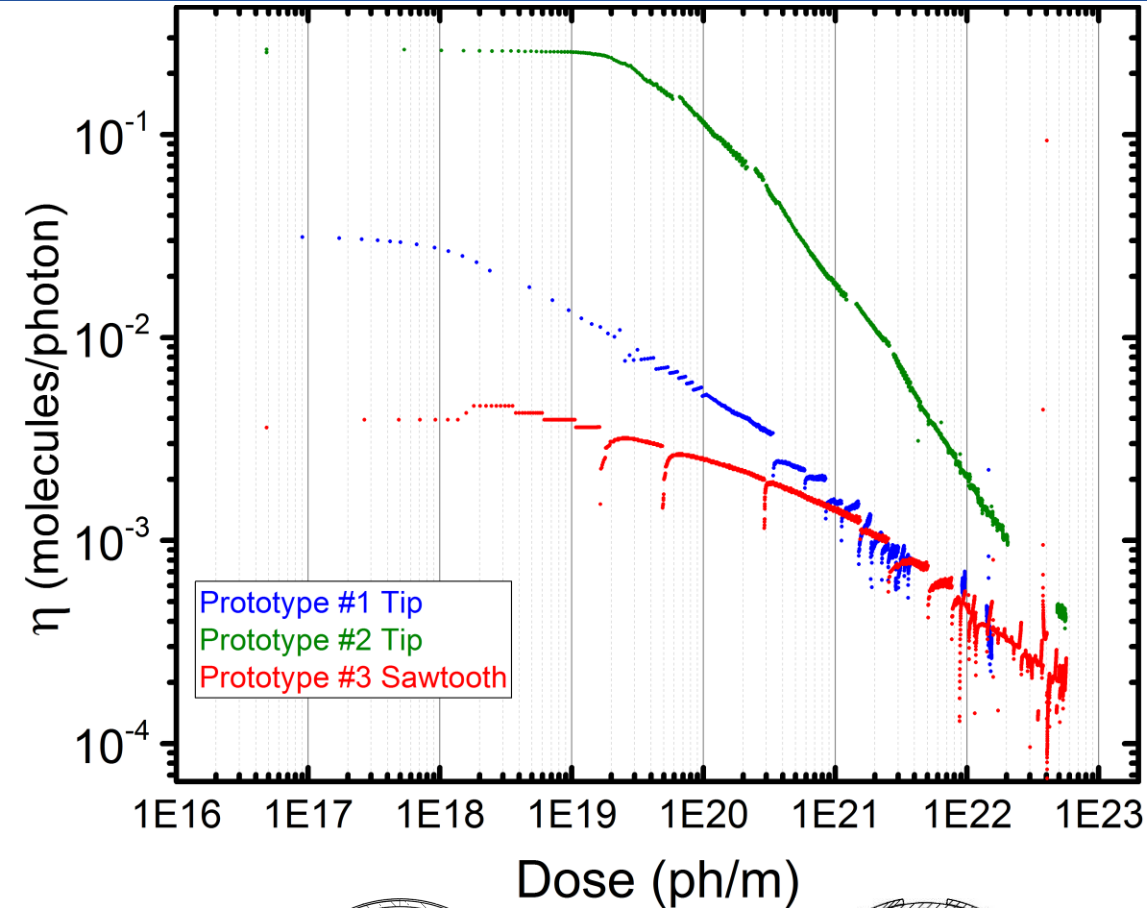


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- Large photon reflectivity enhances electron cloud development.



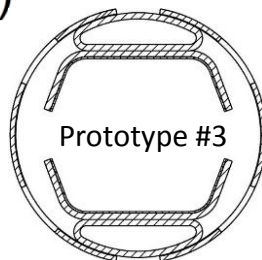
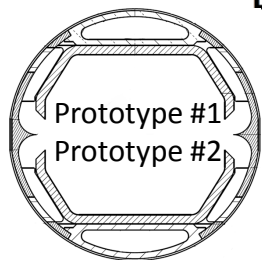
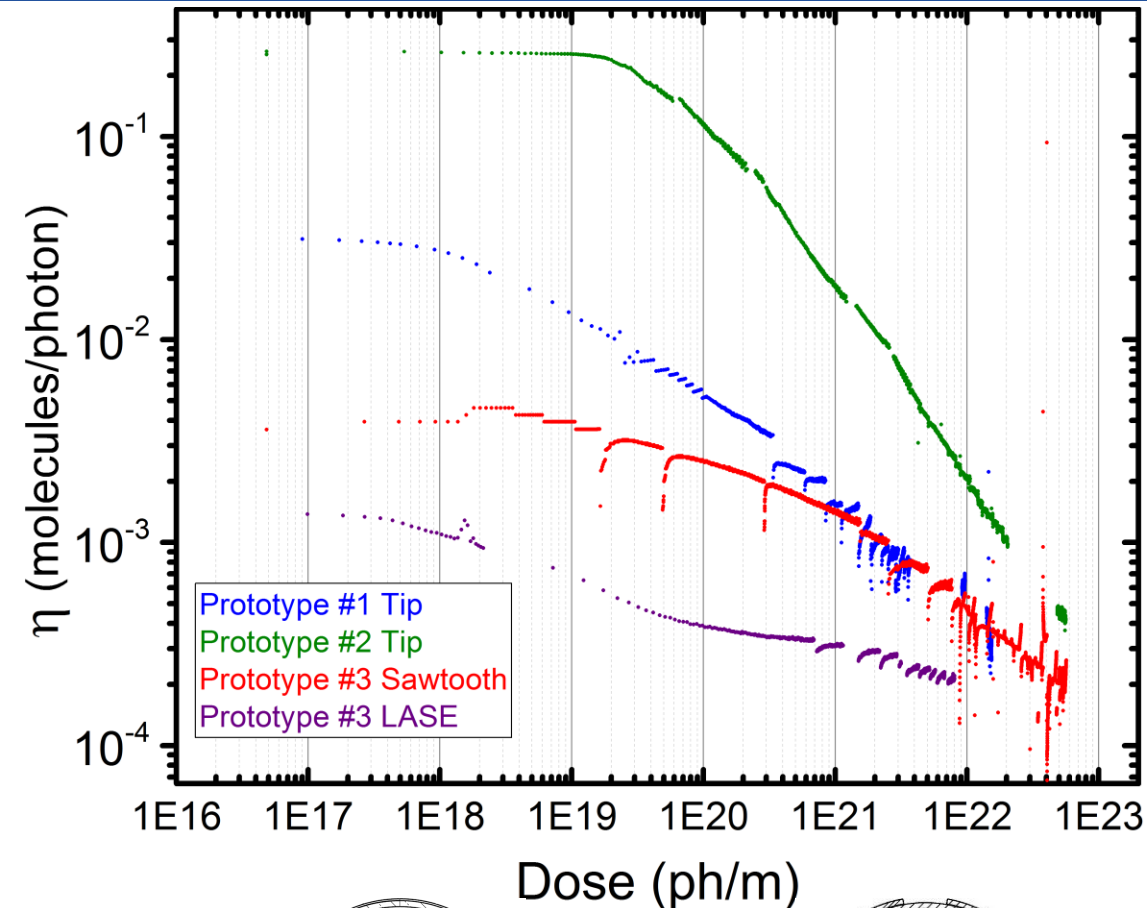
*FCC Week'19. I. Bellafont et al

PSD Results



- At low doses, the molecular desorption yields of Prototype #3, when irradiating the sawtooth profile, is one order of magnitude lower than for prototype #1.
- Such effect is ascribed to the high photon absorption capacity of the sawtooth profile.
- At doses higher than $E20$ ph/m the molecular desorption yield of prototype #1 and prototype #3 are similar.
- Such result has an important effect on the reduction of the conditioning time.

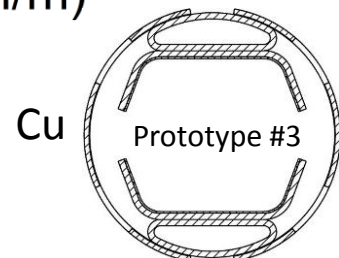
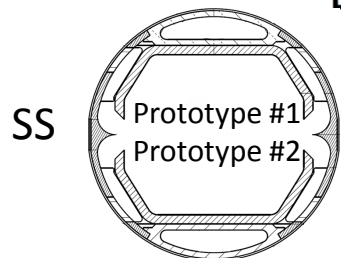
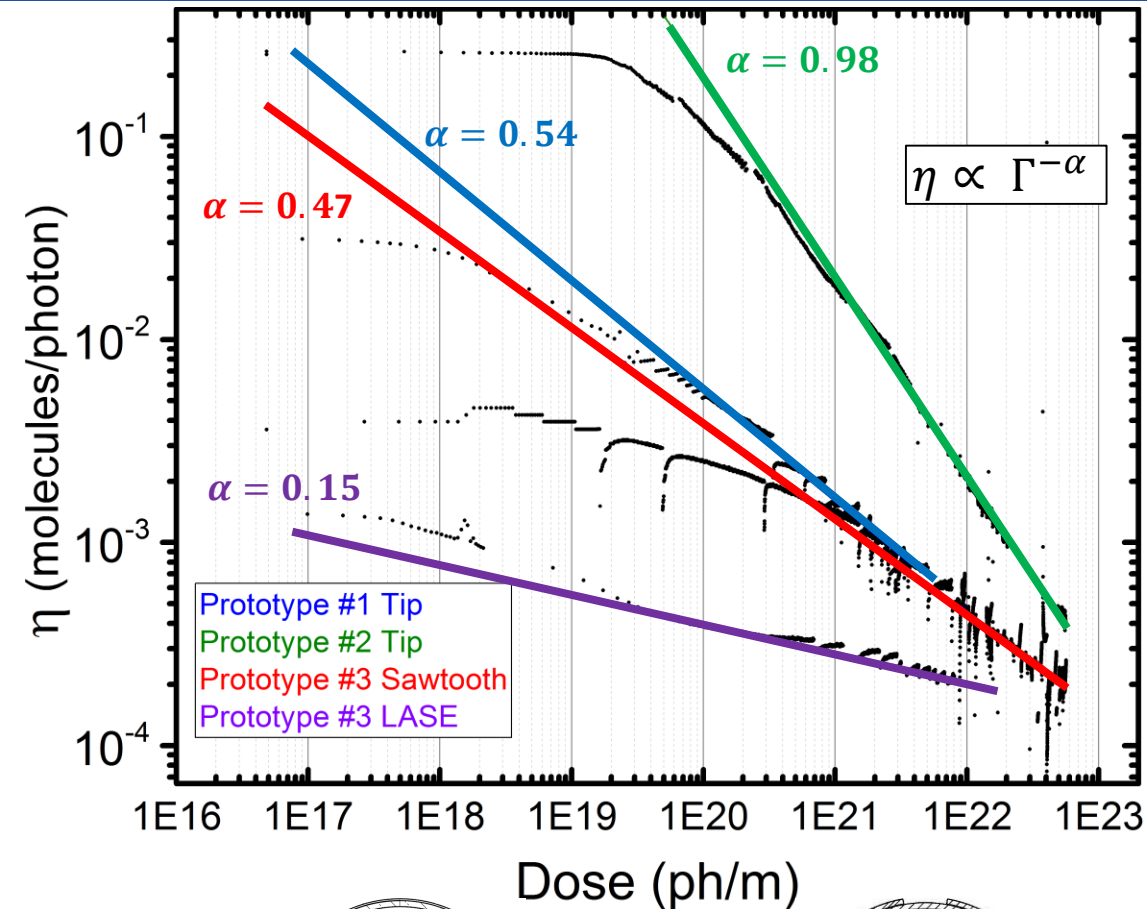
PSD Results



- The molecular desorption yield of Prototype #3, when irradiating the LASE surface, is considerably lower than for the rest of the irradiated surfaces
- Such effect is in good agreement with the low reflectivity and low photoelectron yields associate to the very rough LASE surfaces*
- Due to the low reflectivity associated to the previously irradiated sawtooth structure, preconditioning of the LASE surface has been assumed to be negligible.
- Such assumption is confirmed by the flat part of the curve at low doses, typical of newly irradiated surfaces.
- LASE treatment provides both low PSD yields and low SEY, with respect to standard Cu surfaces

*PRST- Photo Reflectivity and Photoelectron Yield from Copper Technical Surfaces.
E. La Francesca et al - Submitted

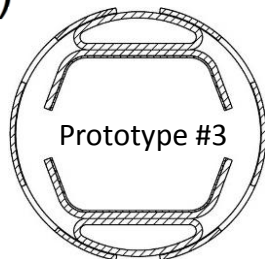
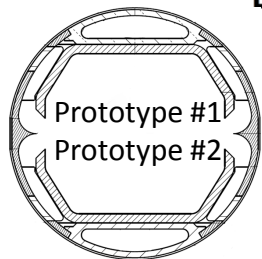
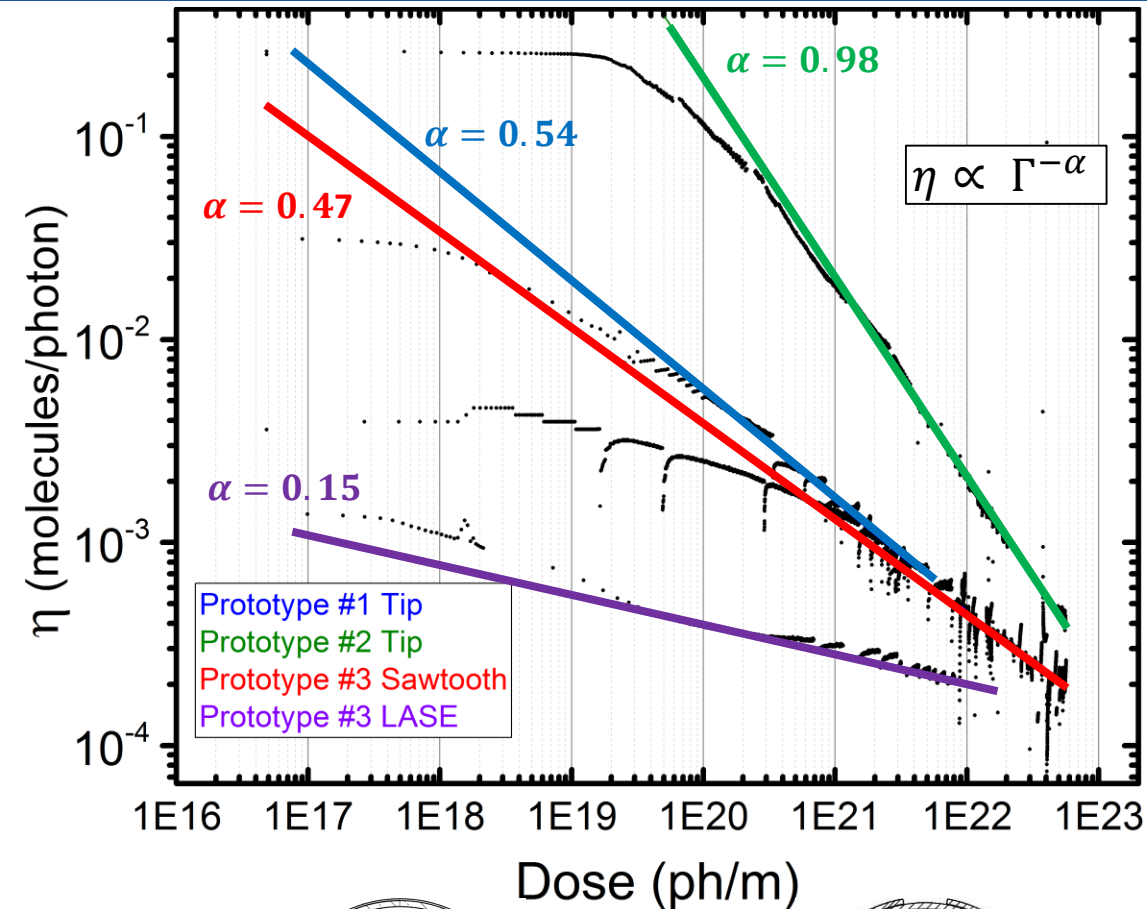
PSD Results



SS			Cu		
α	Surface	[ref]	α	Surface	[ref]
0.99	Unbaked/RT Ec=3.75 KeV	[4]	0.88	Baked/RT Ec=26.3 KeV	[1]
0.54	Baked/RT Ec=4 KeV	[5]	0.61	Unbaked/RT Ec=486 eV	[2]
			0.32	Unbaked/77K Ec=50 eV	[3]
			0.88	Baked/RT Ec=3.75 KeV	[6]

- [1] Yusuke Suetsugu et al; Test Fabrication of a Copper Beam Duct for KEK B-Factory
- [2] D. Brandt et al; CAS CERN Accelerator School
- [3] R. Calder et al; Synchrotron Radiation induced gas desorption from a prototype of the LHC beam screen prototype at cryogenic temperatures
- [4] Herbeaux et al; Photon stimulated desorption of an unbaked stainless steel chamber by 3.75 KeV critical energy photons
- [5] M. Ady; PhD Thesis
- [6] O. Grobner et al; Gas desorption form an OFHC copper Vacuum chamber by synchrotron radiation photons

PSD Results



SS			Cu		
α	Surface	[ref]	α	Surface	[ref]
0.99	Unbaked/RT Ec=3.75 KeV	[4]	0.88	Baked/RT Ec=26.3 KeV	[1]
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			0.32	Unbaked/77K Ec=50 eV	[3]
			0.88	Baked/RT Ec=3.75 KeV	[6]

η of Prototype #1 decreases with the same rate as SS at similar E_c under the same surface conditions

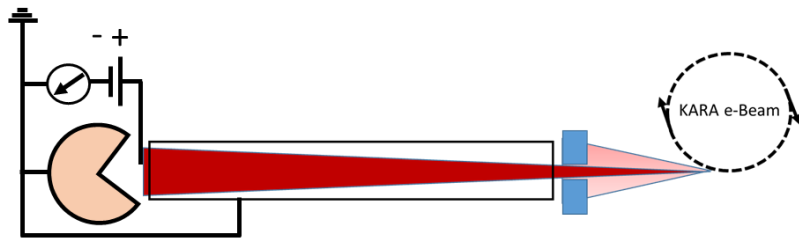
η of Prototype #3 (sawtooth) decreases with a rate much lower than for Cu at the same surface conditions and similar E_c . Closer to Cu at 77K and $E_c = 50\text{eV}$

η of Prototype #3 (LASE) decreases with an extremely low rate.

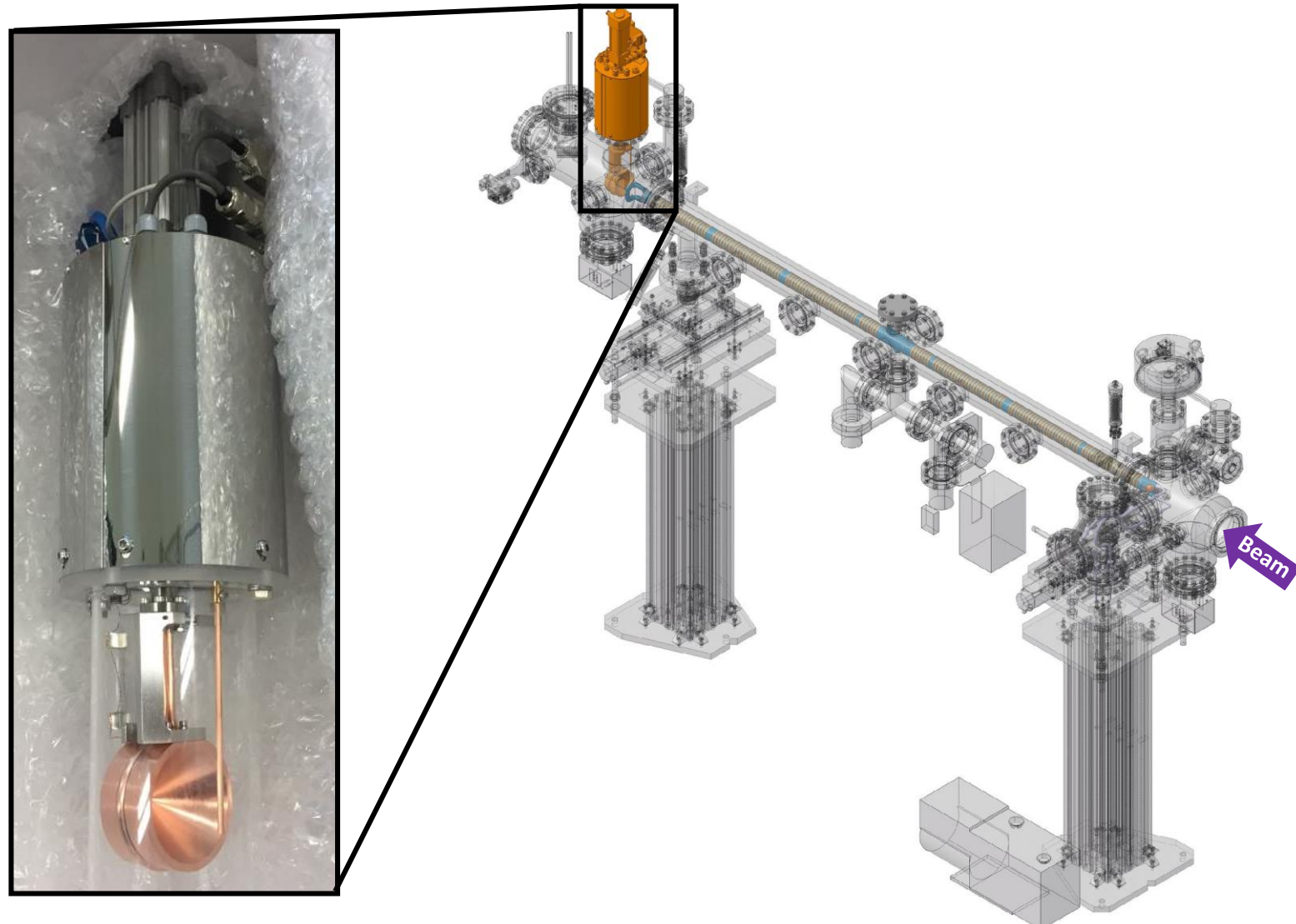
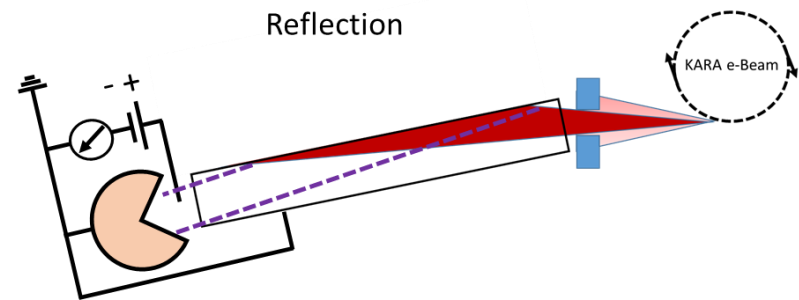
Reflectivity Results

$$RI = \frac{I_{Reflection}}{I_{Straight\ Through}} \times 100$$

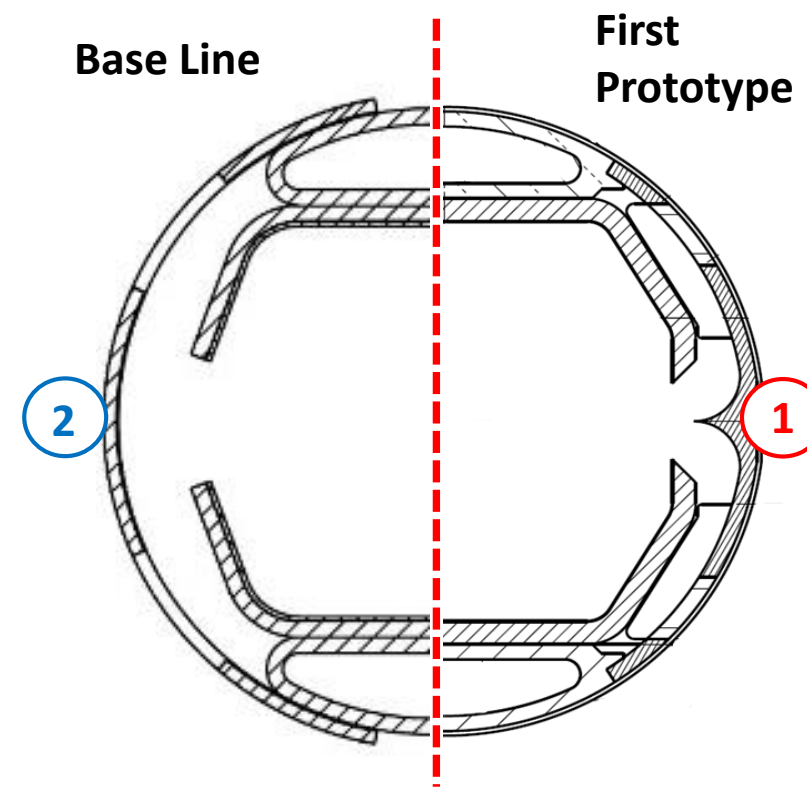
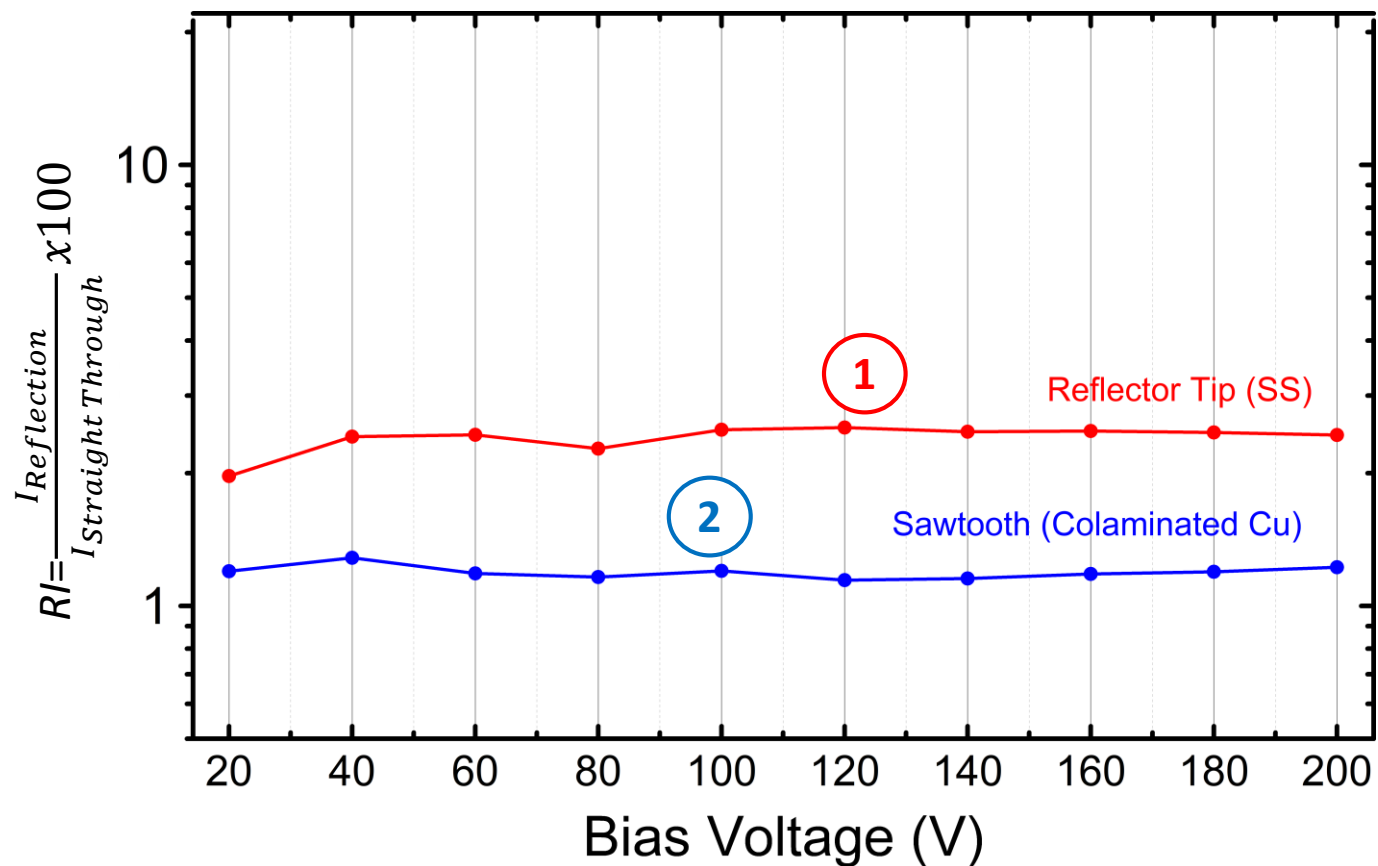
Straight Through



Reflection



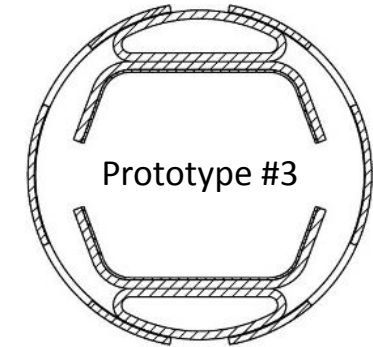
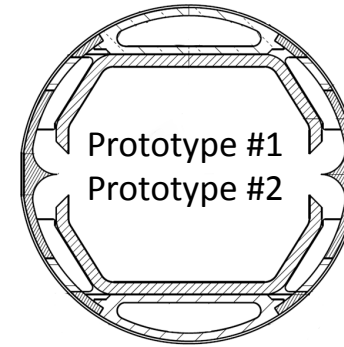
Reflectivity Results



Reflectivity measurements show a reduction of photons reflected downstream the sample in good agreement with a reduction of PSD yield due to photon absorption

Summary and Conclusions

- Molecular desorption yields have been measured for:
 - Stainless steel reflector tip on prototype #1
 - Stainless steel reflector tip on prototype #2
 - Cu Sawtooth profile on prototype #3
 - Cu LASE Surface on prototype #3
- The decreasing rate of molecular desorption yield with the dose accumulated on prototype #1 is similar to that previously measured at similar E_c on leak tight vacuum chambers
- Molecular yields on prototype #2 (cold sprayed electrode and ceramics). have been found to be considerably higher than for Prototype #1. This suggests that a large amount of photons are reflected towards the inner chamber of the BS when irradiating the tip. Such experimental results are in good agreement with previous simulation results.
- Sample #3 shows a satisfactory behavior under SR in terms of vacuum when irradiating the sawtooth profile and confirms the strategy of changing from reflection to absorption of photons.
- Photon cup measurements showed a lower reflectivity for the sawtooth profile than for the reflector tip. Such a result is in good agreement with the reduction of the molecular desorption yield due to an increase of photon absorption by the sawtooth profile.
- The molecular desorption yield of LASE, in the geometry of prototype #3, shows a drastic reduction with respect to the sawtooth profile.
- Measurements on samples at LN2 temperature are to be performed in the near future.



Thank You