

FCC-ee design overview

Geneva

FCC - 100km

LHC

Frank Zimmermann
for the FCC collaboration and the FCC-ee study teams,
FCC Week 2019 Brussels, 24 June 2019

The European Physical Journal

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Special Topics

FCC-ee: The Lepton Collider

Future Circular Collider Conceptual Design Report Volume 2

Michael Benedikt et al. (Eds.)

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 SpringerEur. Phys. J. Special Topics **228**, 261–623 (2019)

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<https://doi.org/10.1140/epjst/e2019-900045-4>

THE EUROPEAN
PHYSICAL JOURNAL
SPECIAL TOPICS

Regular Article

FCC-ee: The Lepton Collider

Future Circular Collider Conceptual Design Report Volume 2

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**1364 contributors
from 351 institutes**

double ring e^+e^- collider ~ 100 km

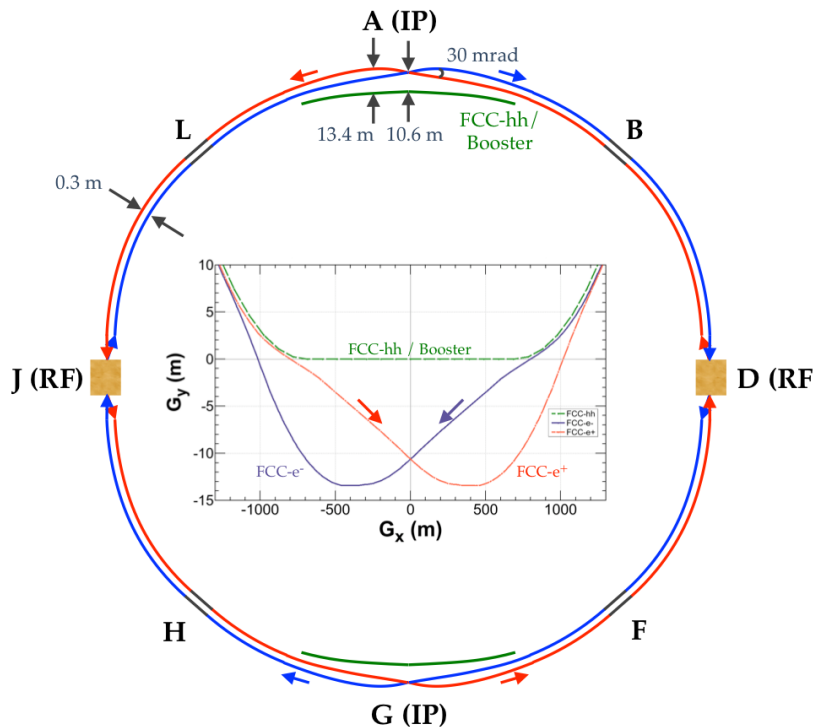
follows footprint of FCC-hh,
except around IPs

asymmetric IR layout & optics
to limit synchrotron radiation
towards the detector

presently 2 IPs (alternative
layouts with 3 or 4 IPs under
study), **large** horizontal crossing
angle **30 mrad**, **crab-waist**
optics

synchrotron radiation power 50
MW/beam at all beam energies;
tapering of arc magnet strengths
to match local energy

top-up injection scheme;
requires **booster synchrotron** in
collider tunnel

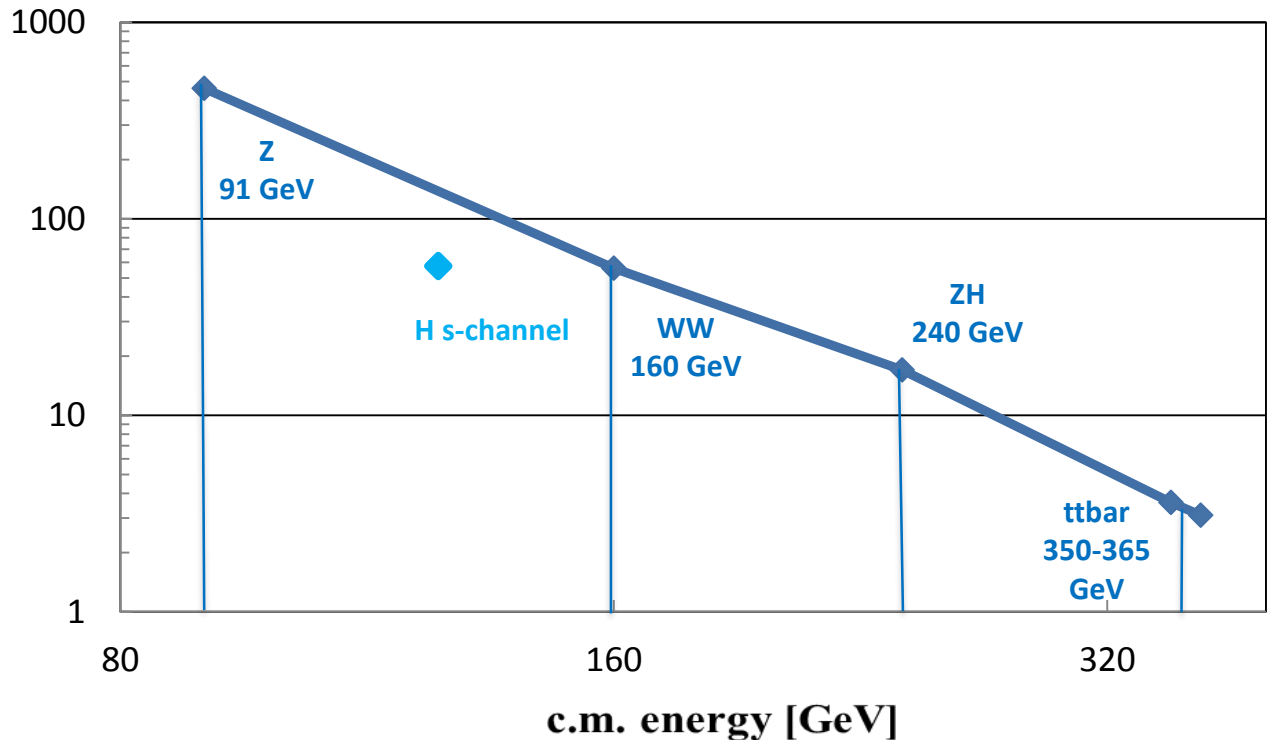




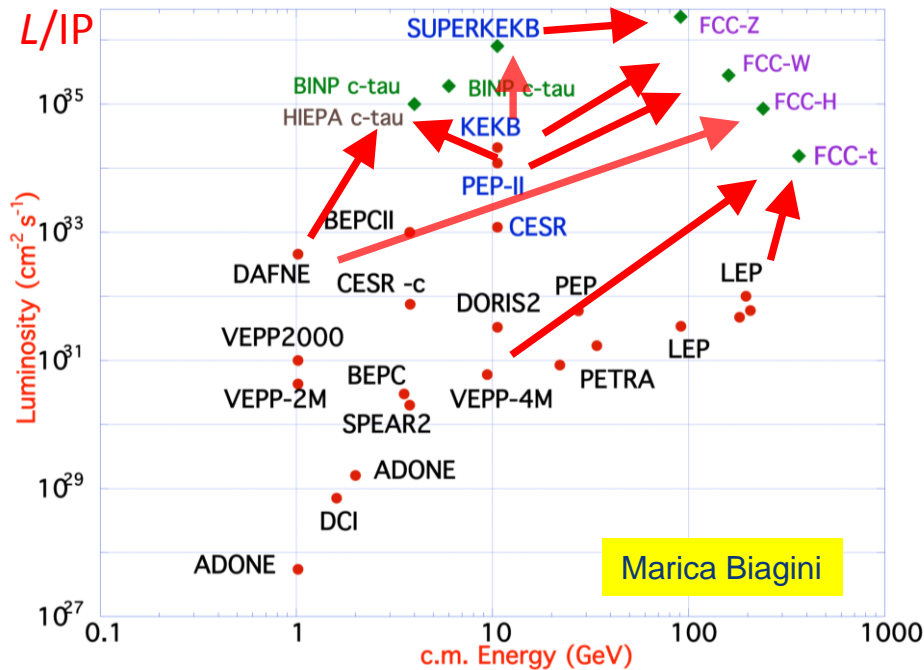
FCC-ee collider parameters

parameter	Z	WW	H (ZH)	ttbar
beam energy [GeV]	45	80	120	182.5
beam current [mA]	1390	147	29	5.4
no. bunches/beam	16640	2000	393	48
bunch intensity [10^{11}]	1.7	1.5	1.5	2.3
SR energy loss / turn [GeV]	0.036	0.34	1.72	9.21
total RF voltage [GV]	0.1	0.44	2.0	10.9
long. damping time [turns]	1281	235	70	20
horizontal beta* [m]	0.15	0.2	0.3	1
vertical beta* [mm]	0.8	1	1	1.6
horiz. geometric emittance [nm]	0.27	0.28	0.63	1.46
vert. geom. emittance [pm]	1.0	1.7	1.3	2.9
bunch length with SR / BS [mm]	3.5 / 12.1	3.0 / 6.0	3.3 / 5.3	2.0 / 2.5
luminosity per IP [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$]	230	28	8.5	1.55
beam lifetime rad Bhabha / BS [min]	68 / >200	49 / >1000	38 / 18	40 / 18

luminosity [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$] (2 IPs)



FCC-ee exploits lessons from past & present colliders



LEP: **high energy**, SR effects

B-factories: KEKB & PEP-II:
double-ring colliders,
high beam currents,
top-up injection

DAFNE: **crab waist**, **double ring**

SuperKEKB: **low β_y^***

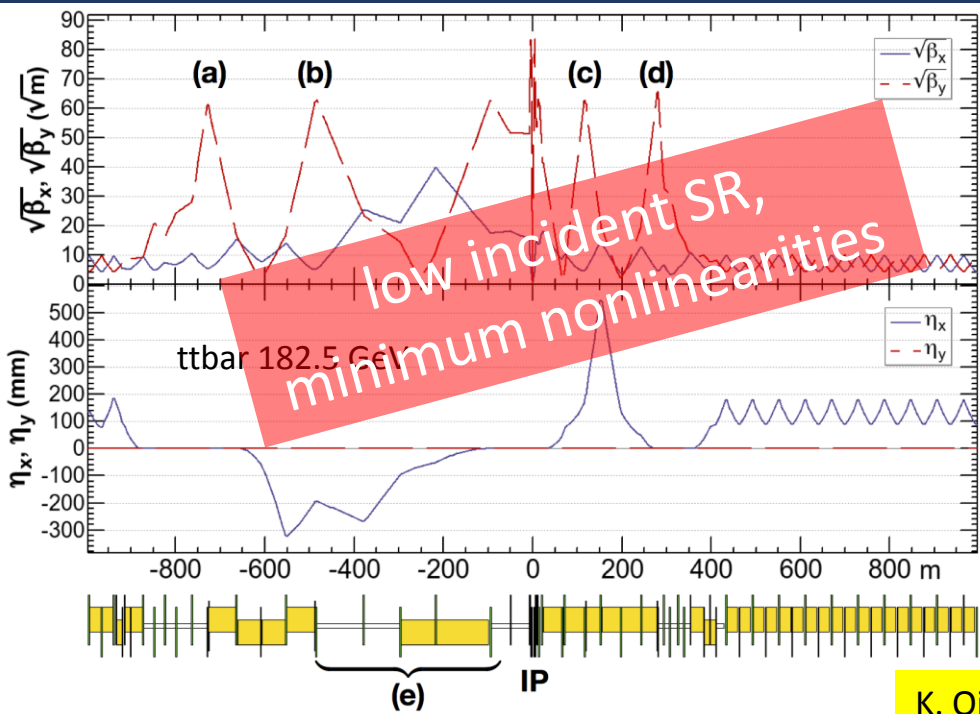
VEPP-4M, LEP: **precision energy calibration**

KEKB, SuperKEKB: **e^+ source**

combining successful ingredients of several recent colliders
→ **extremely high luminosity at high energies**



FCC-ee asymmetric crab-waist IR optics



Novel asymmetric IR optics to suppress synchrotron radiation toward the IP, $E_{critical} < 100$ keV from 450 m from IP (e) – **lesson from LEP**

H. Burkhardt, K. Oide, et al.

yellow boxes:
dipole magnets

4 sextupoles (a – d) for local vertical chromaticity correction combined with crab waist, optimized for each working point – novel “virtual crab waist”, standard crab waist demonstrated at DAFNE

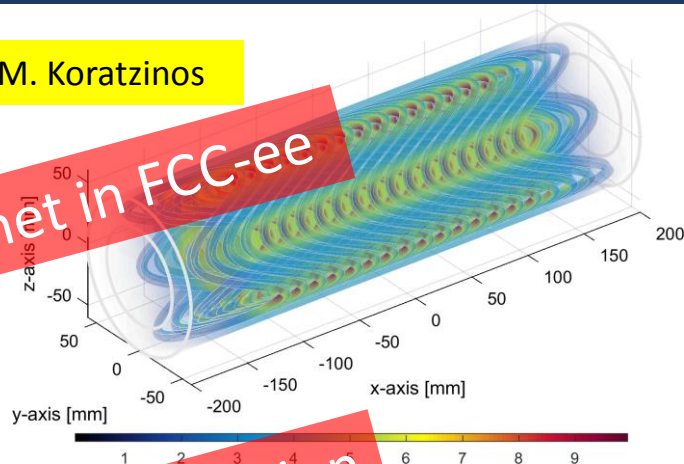
K. Oide et al., Design of beam optics for the future circular collider e^+e^- collider rings, **Phys. Rev. Accel. Beams** **19**, 111005 (2016).

advanced SC final-focus magnets

final-focus sextupole:
7350 T/m²; 30 cm long;
canted-cosine-theta
concept; 10-11 T on
surface; HTS wires

M. Koratzinos

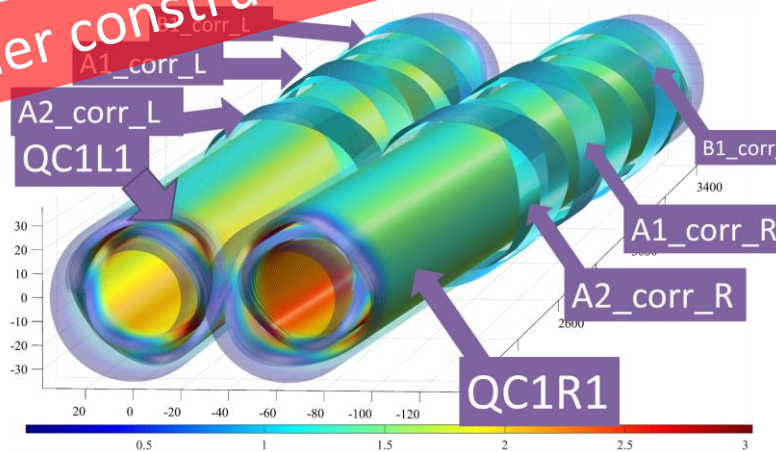
the strongest magnet in FCC-ee



final quadrupole pair
near IP; canted-cosine-
theta concept;
with orbit corrector &
skew quadrupole ;
to be built with
Nb-Ti or HTS wires

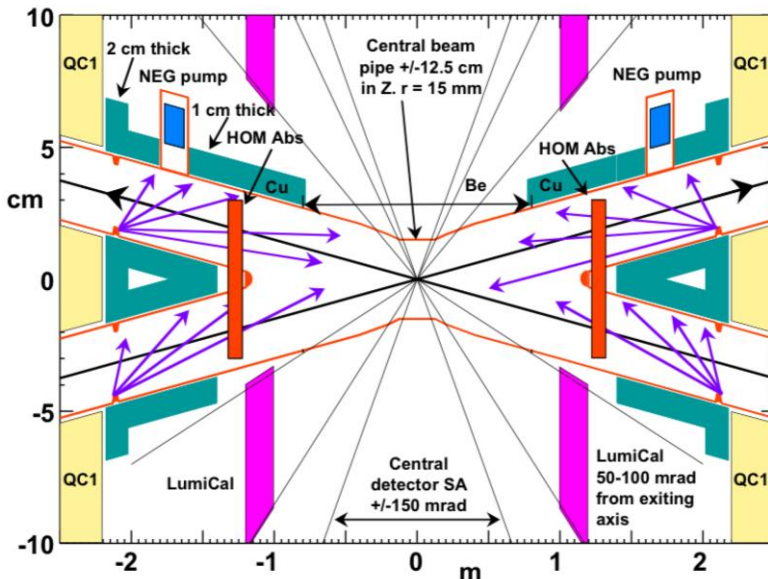
M. Koratzinos

prototype under construction



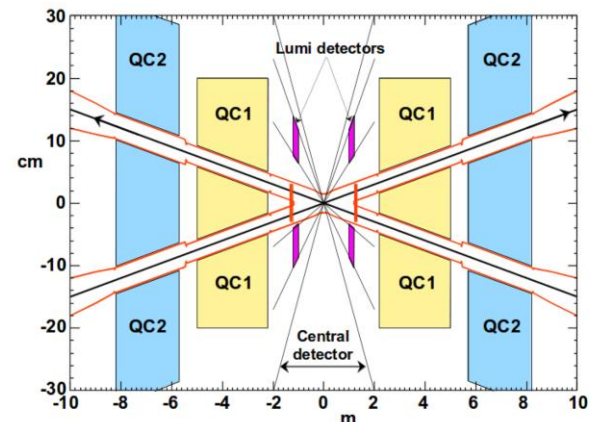
FCC-ee interaction region

A. Novokhatski, M. Sullivan, E. Belli, M. Gil Costa, and R. Kersevan, *Unavoidable trapped mode in the interaction region of colliding beams*, **Phys. Rev. Accel. Beams** **20**, 111005 (2017)

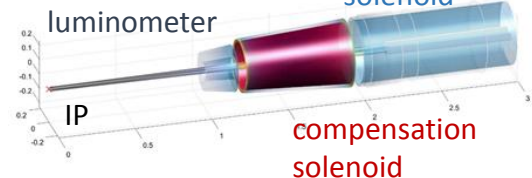


3D sketch of key IR systems over first 3 m from IP

M. Boscolo, H. Burkhardt, and M. Sullivan, *Machine detector interface studies: Layout and synchrotron radiation estimate in the future circular collider interaction region*, **Phys. Rev. Accel. Beams** **20**, 011008 (2017)



Q1 with shielding solenoid

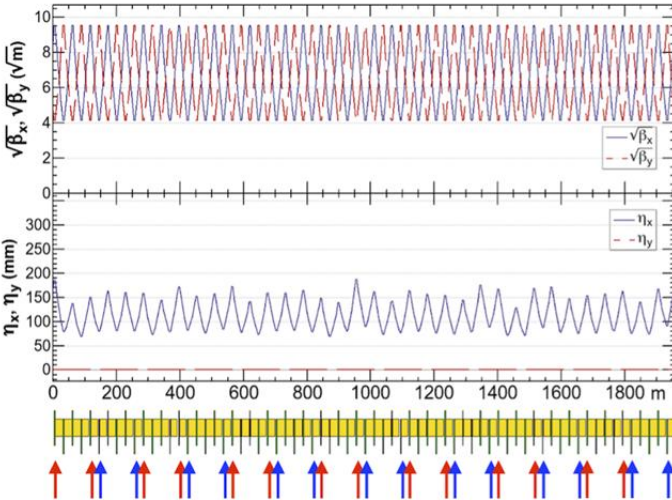


M. Boscolo, N. Bacchetta, A. Bogomyagkov, H. Burkhardt, M. Dam, D. El Khechen, M. Koratzinos, E. Levichev, M. Luckhof, A. Novokhatski, M. Sullivan, et al.

arc optics with -/ sextupole pairs

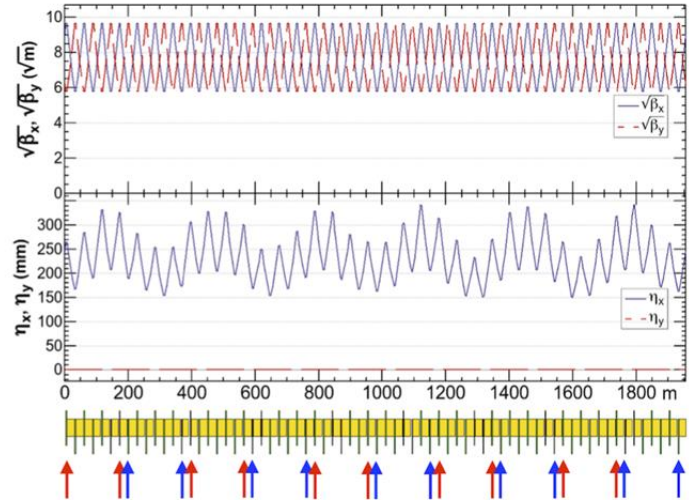
90°/90° (for **ZH** and **$t\bar{t}$**)

588 independent sextupole pairs



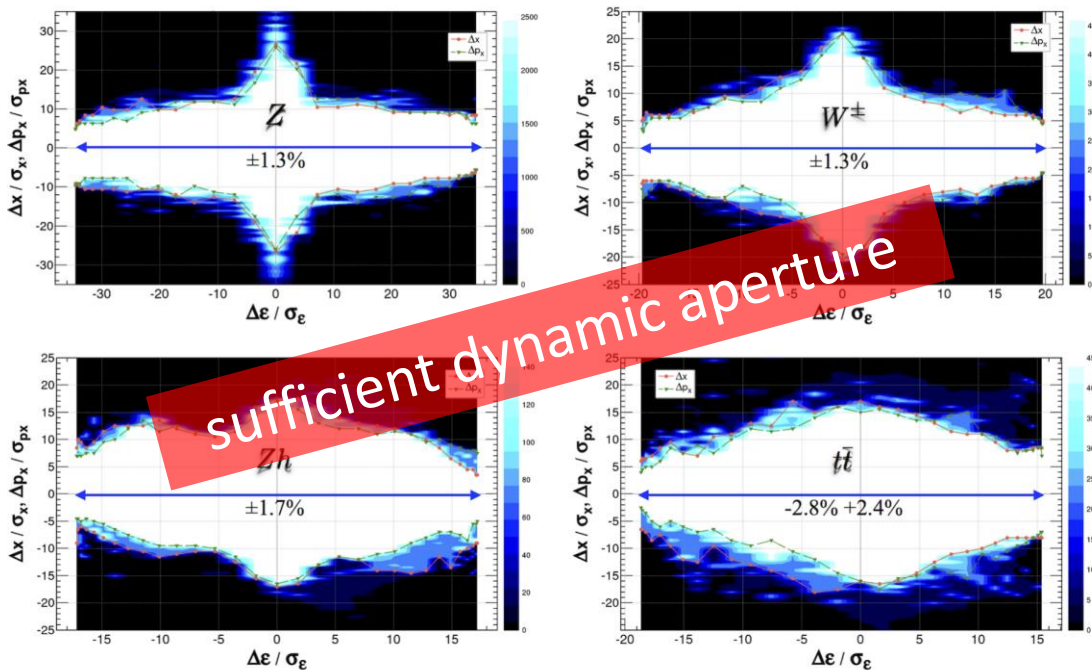
60°/60° (for **Z** and **WW**), 416

independent sextupole pairs



The beam optics of the arc super cell. The upper and lower rows show $\sqrt{\beta_{x,y}}$ and dispersions, respectively. The locations of the focusing and defocusing sextupoles, SF and SD, are indicated by red and blue arrows, respectively, for each phase advance. Every two sextupoles are paired with a $-I$ transformation in between. KEKB had 52 non-interleaved sextupole pairs per ring.

off-energy dynamic aperture



Dynamic apertures in z-x plane after sextupole optimisation with particle tracking for each energy.

The initial vertical amplitude for the tracking is always set to $J_y/J_x = \epsilon_y/\epsilon_x$. Number of turns ~ 2 longitudinal damping times.

K. Oide

important for top-up injection and for beam lifetime with beamstrahlung

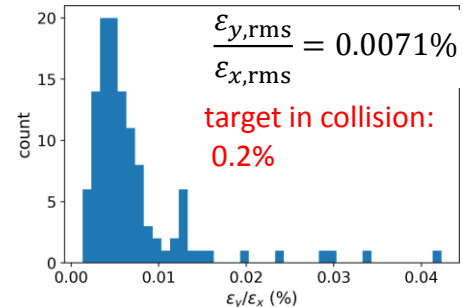
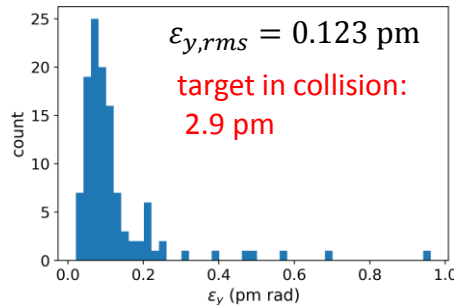
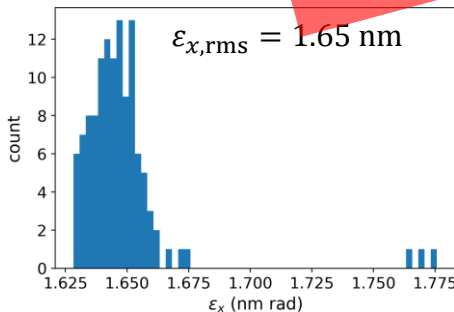
vertical emittance with errors

T. Charles, S. Aumon, T. Tydecks,....

		$\sigma_x (\mu\text{m})$	$\sigma_y (\mu\text{m})$	$\sigma_\theta (\mu\text{rad})$
realistic misalignments and roll angles	arc quads	100	100	100
	IP quads	100	100	100
	sextupoles	100	100	100
	dipoles	100	100	100
	BPMs	20	20	150

*BPM error relative to quadrupole position

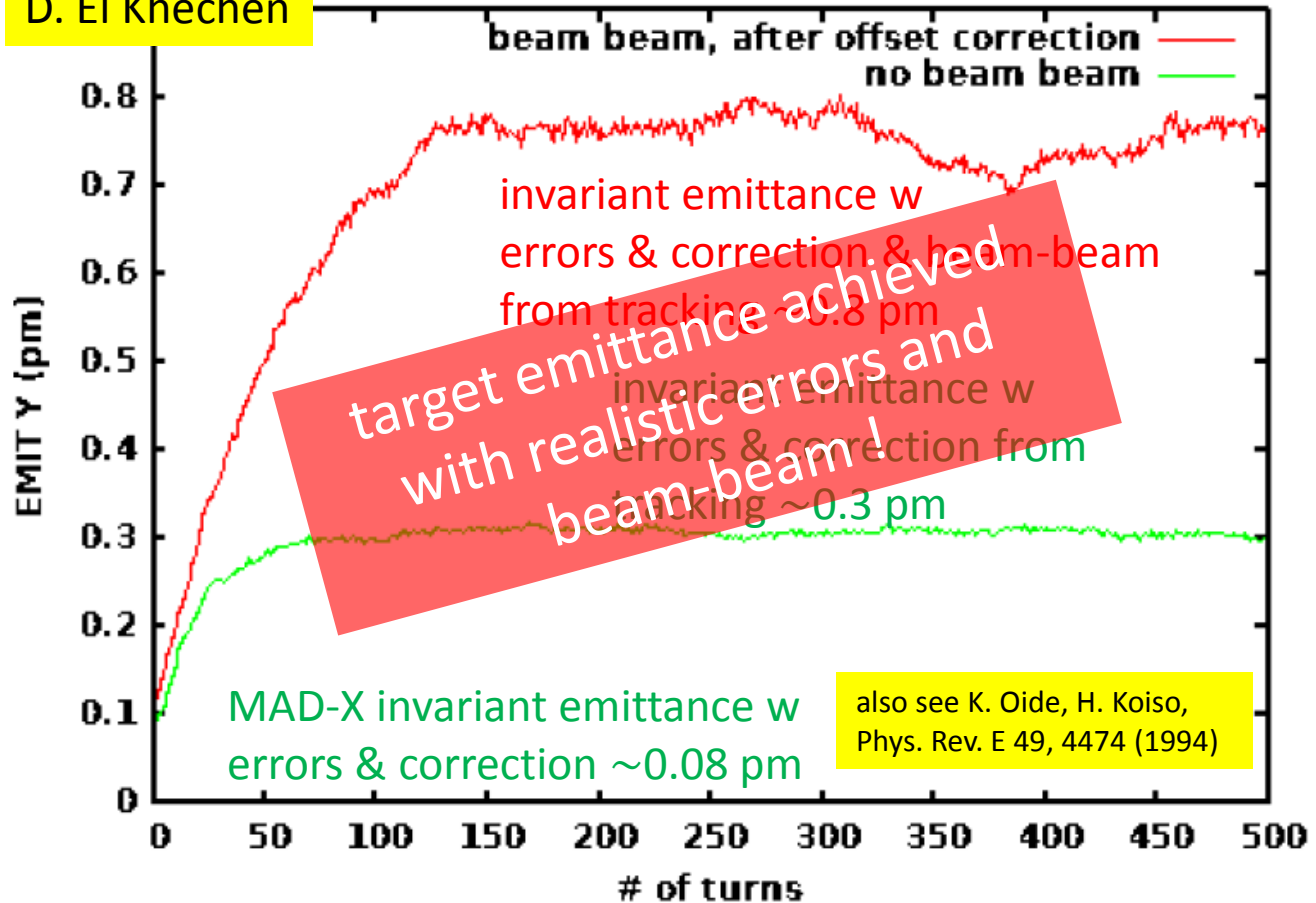
after iterative optics corrections:



simulated vertical emittance much smaller than needed

vertical emittance blow up

D. El Khechen

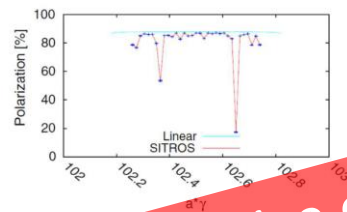
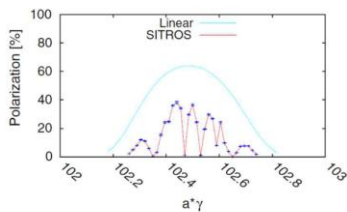


energy calibration at Z & W via resonant depolarisation

Z pole with polarisation wigglers

E. Gianfelice-Wendt, *Investigation of beam self-polarization in the future e^+e^- circular collider*, **Phys. Rev. Accel. Beams** **19**, 101005 (2016).

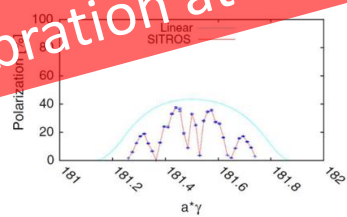
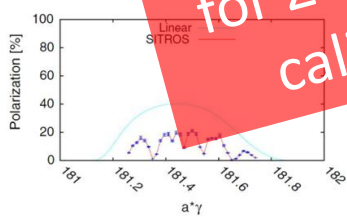
orbit correction + harmonic bumps



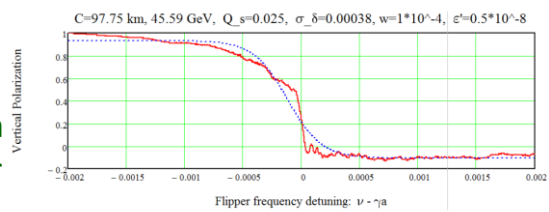
Z pole: 8 asymmetric wigglers per beam lower the polarisation rise time to 12 hours allowing a level of 10% (5%) beam polarisation, sufficient for the energy calibration by RDP, to be obtained in 90 (45) minutes.
W pair threshold: spontaneous polarisation with a rise time of around 10 hours without wigglers.

WW threshold

orbit correction + harmonic bumps



simulated frequency sweep with depolariser



for Z and W: precise energy calibration at 10^{-6} level

Estimated in one point!
Largest remaining systematic error: vertical closed-orbit distortions - at the Z, 300 μ m error will induce a possible systematic shift of around 45 keV.

~200 non-colliding 'pilot' bunches injected at start of fill and polarised using wigglers

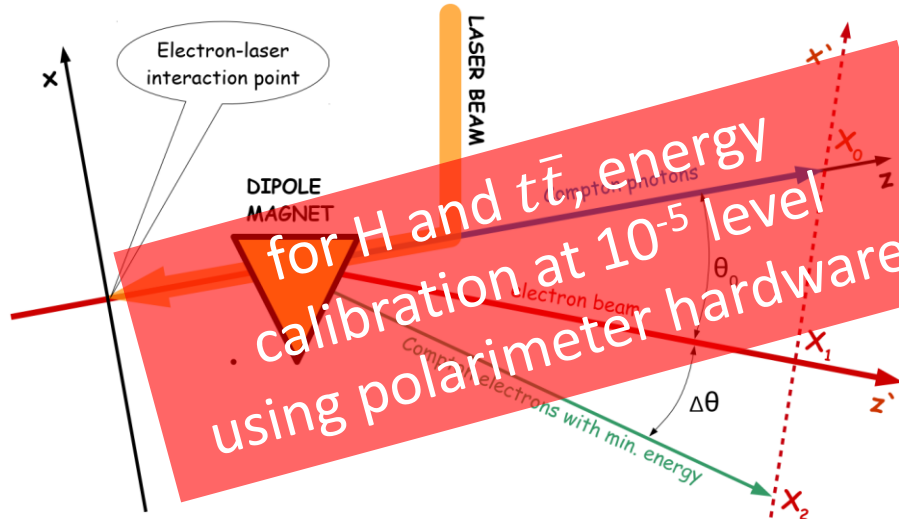
depolarisation technique used at LEP

luminosity-averaged centre-of-mass uncertainty:

~100 keV at Z pole

~300 keV at W pair threshold

energy calibration using Compton polarimeter & E spread



end point of recoil e^- :
independent
continuous beam
energy monitoring at
 $\sim 10^{-5}$ level

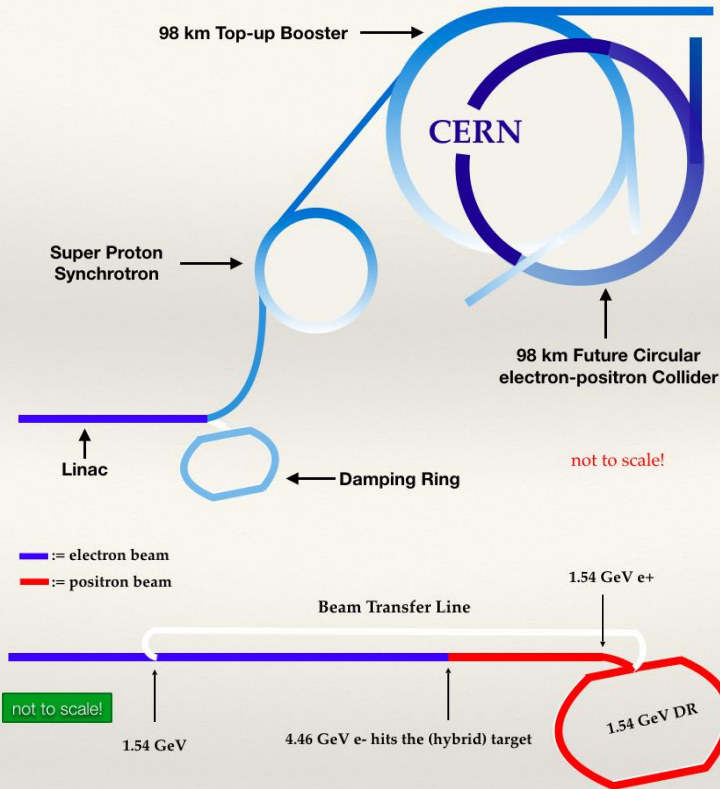
luminosity-
averaged centre-
of-mass
uncertainty for H
and $t\bar{t}$ running:
a few MeV

N. Muchnoi, arXiv:1803.09595 (2018).

at Z pole **beam energy spread** determined with a relative precision of $<0.2\%$, every 5 minutes by the experiments from acollinearity of the 10^6 muon pairs recorded; this acollinearity also measures the average energy difference between the two beams

injector complex

FCC-ee



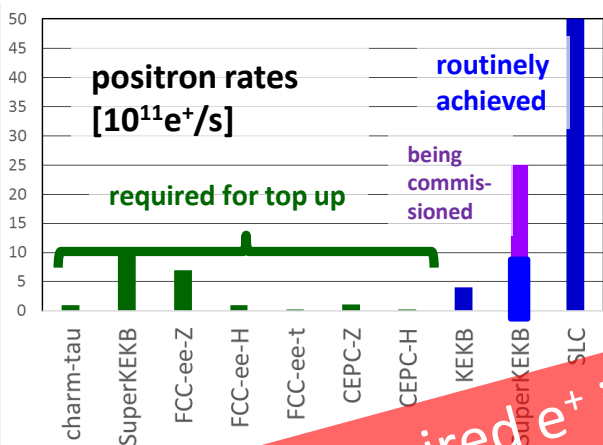
SLC/SuperKEKB-like 6 GeV linac accelerating; **1 or 2** bunches with repetition rate of **100-200 Hz**

same linac used for e^+ production @ **4.46 GeV** e^+ beam emittances reduced in DR @ **1.54 GeV**

injection @ **6 GeV** into Pre-Booster Ring (SPS or new ring) & acceleration to 20 GeV - or alternatively 20 GeV linac

injection to main Booster @ **20 GeV** and interleaved filling of e^+/e^- (**<20 min for full filling**) and continuous top-up

positron source requirements



SuperKEKB injector



Routinely achieved positron rates:

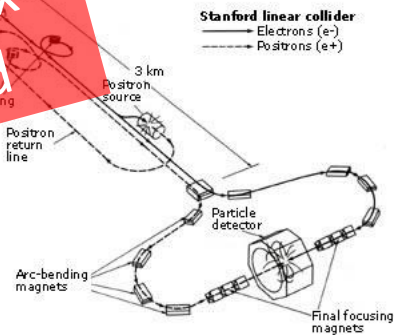
SLC, 1 bunch/pulse, 65 Hz, 120 Hz, $5 \times 10^{12} e^+/s$

KEKB, 2 bunches/pulse 2×0.6 nC, 50 Hz, $4 \times 10^{11} e^+/s$

Under commissioning:

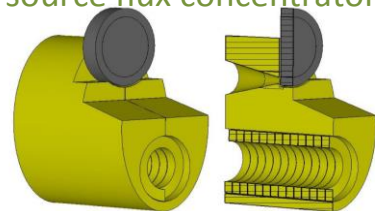
SuperKEKB, 2 bunches/pulse 2×4 nC, 50 Hz, $2.5 \times 10^{12} e^+/s$, $\sim 1.0 \times 10^{12} e^+/s$ already achieved

required e^+ intensity $\sim 10 \times$
lower than world record



	FCC-ee	S-KEKB	SLC	CLIC380	ILC250
e^+ / s	7×10^{11} on Z pole	3×10^{12}	6×10^{12}	10^{14}	$> 2 \times 10^{14}$

e^+ source flux concentrator



FCC-ee physics operation model

working point	assumed typical luminosity/IP [$10^{34} \text{ cm}^{-2}\text{s}^{-1}$] = design value minus 15(10)%	total luminosity (2 IPs)/ yr; half of typical luminosity assumed in 1st two years (Z) and 1st year ($t\bar{t}$)	physics goal	run time [yr]
Z first 2 years	100	26 $\text{ab}^{-1}/\text{year}$	150 ab^{-1}	4
Z later	200	48 $\text{ab}^{-1}/\text{year}$		
W	25	6 $\text{ab}^{-1}/\text{year}$	10 ab^{-1}	1-2
H	7.0	1.7 $\text{ab}^{-1}/\text{year}$	5 ab^{-1}	3
machine modification for RF installation & rearrangement: 1 year				
top 1st year (350 GeV)	0.8	0.2 $\text{ab}^{-1}/\text{year}$	0.2 ab^{-1}	1
top later (365 GeV)	1.4	0.34 $\text{ab}^{-1}/\text{year}$	1.5 ab^{-1}	4

total program duration: 15 years – *incl. machine modifications*
phase 1 (Z, W, H): 9 years, phase 2 (top): 6 years

FCC-ee integrated luminosity estimate

$$L_{\text{int}}/\text{year} \approx T E L_{\text{nominal}}$$

number of days
scheduled for
physics per year

“efficiency”

nominal = design
luminosity
minus 10 to 15%

FCC-ee assumptions:

$T=185$ days, $E=75\%$ (w. top-up)

effectively 10^7 s / yr

“ E ” value based on operational performance of KEKB, PEP-II, LEP-2, BEPCII, DAFNE, LHC, SPS, LHC injector complex, etc., including top-up injection (see eeFACT2018)

FCC-ee days scheduled for physics per year

$T =$

365 days

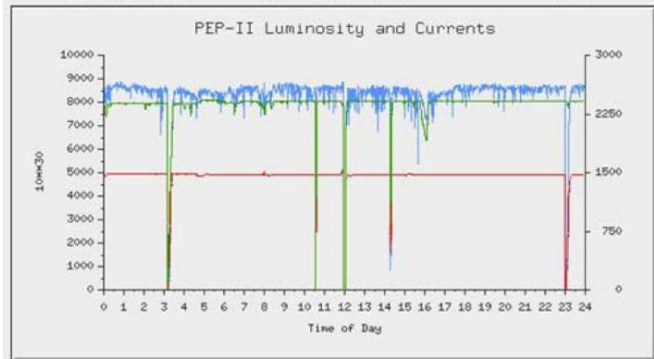
- **17 weeks (119 days) winter shutdown**
~2x more than estimated minimum
- 30 days commissioning
- **20 days for MDs**
- 11 days for technical stops

= 185 days

efficiency E with top-up injection – example PEP-II

2004

I HER	I LER	Luminosity	Spec Lum	E HER	E LER	E CM
1478.62	2419.39	8726	3.87	8991	3119	10691
mA	mA	10**30/Sec	N*10**30 / mA**2/Sec	MeV	MeV	MeV
HER N Buckets / Pattern		LER N Buckets / Pattern				
1588 by2_t66_her_f		1588 by2_t66_ler_f				
Last Owl/Dw/Swins/24hr		235.5	233.6	238.1	707.2	Shift: 0.52 /pb
Peak Luminosities		8940	8911	8878	8839	

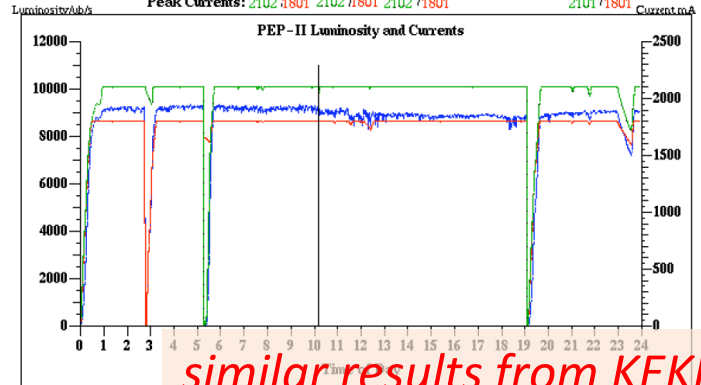


05/25/2004 00:00:57

2008

J. Seeman

I HER	I LER	Luminosity	Spec Lum	E HER	E LER	E CM
1800.38 mA	2099.04 mA	9237 nb/sec	4.21 /nb/s/mA^2	8597 MeV	3120 MeV	10359 MeV
N Bunches/HER Pattern		N Bunches/LER Pattern				
1722 0.3442.2		1722 0.3442.2				
Last Owl/Dw/Swing/24 Hr:		230.0	256.8	238.2	725.0	Shift: 72.10 /pb
Peak Luminosities:		9376	9271	9137	9386	
Stable Beams in Hours:		7.12	8.00	7.53	2.17	
Peak Currents:		2102 /1801	2102 /1801	2102 /1801	2101 /1801	



01/29/2008 10:10:15

similar results from KEKB

average luminosity \approx peak luminosity

Example evolutions of PEP-II beam currents and luminosity. Stored beam current of HER (red curve), LER (green), and luminosity (blue) of PEP-II over 24 h.

FCC-ee RF staging scenario

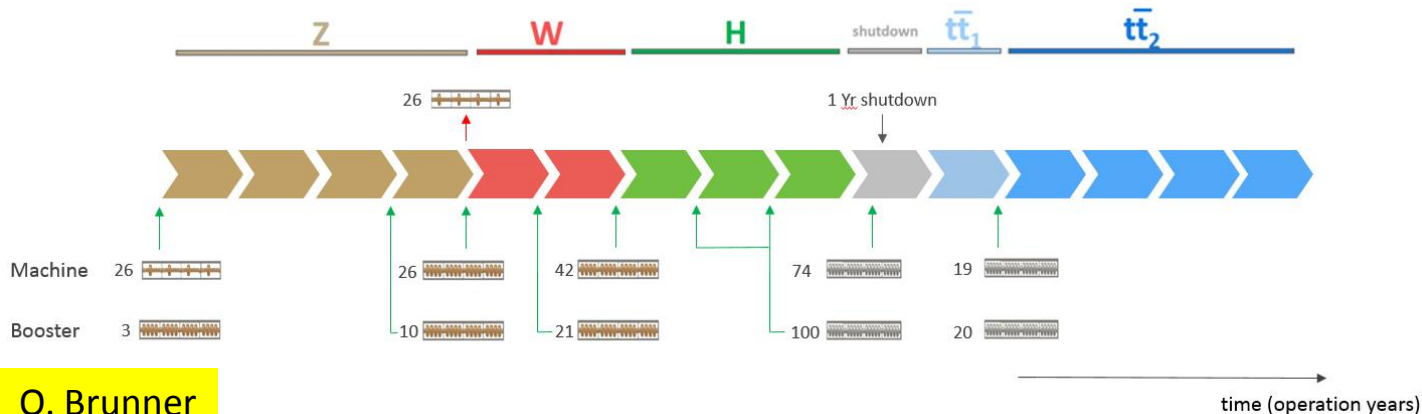
“Ampere-class” machine

WP	V_{rf} [GV]	#bunches	I_{beam} [mA]
Z	0.1	16640	1390
W	0.44	2000	147
H	2.0	393	29
ttbar	10.9	48	5.4

“high-gradient” machine

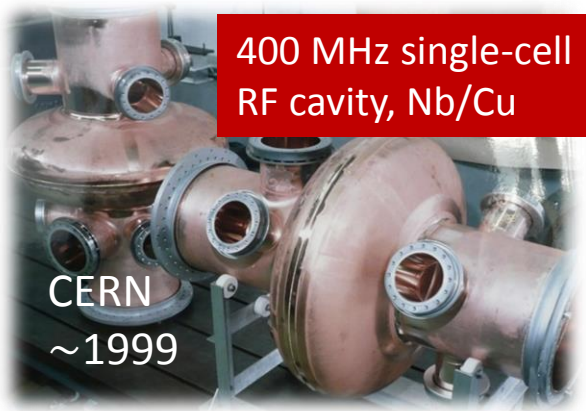
three sets of RF cavities:

- high intensity (Z, FCC-hh): **400 MHz mono-cell cavities (4/cryom.), Nb/Cu, 4.5 K**
- higher energy (W, H, t): **400 MHz four-cell cavities (4/cryomodule), Nb/Cu, 4.5 K**
- $t\bar{t}$ machine complement: **800 MHz five-cell cavities (4/cryom.), bulk Nb, 2 K**
- installation sequence comparable to LEP (≈ 30 CM/shutdown)



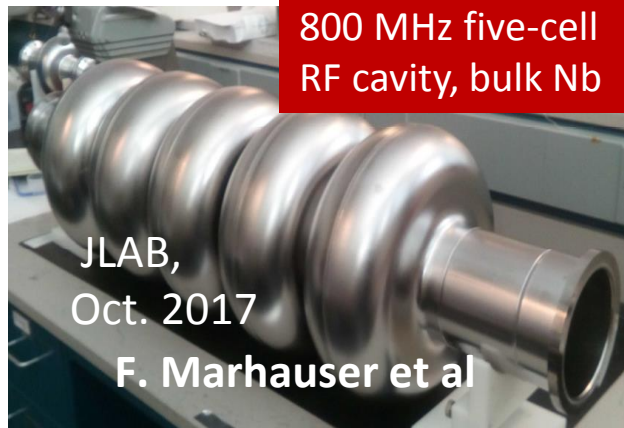
FCC-ee RF cavities – optimized for each running mode

Z running:
single-cell cavities,
400 MHz, Nb/Cu at
4.5 K,
like LHC cavities



Z-pole FCC-ee:
116 single-cell
cavities (collider
+ booster)

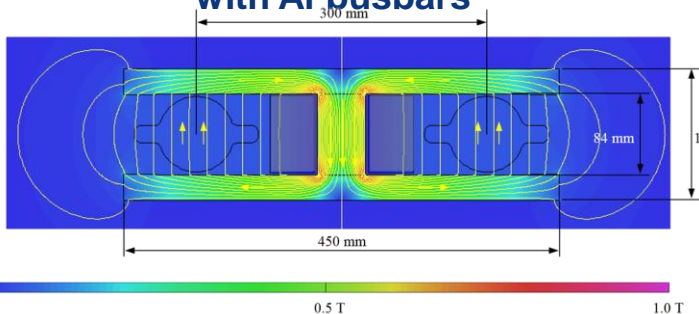
$t\bar{t}$ running:
five-cell cavities,
800 MHz bulk Nb at 2 K,
prototyped at JLAB,
added to 400 MHz
Nb/Cu four-cell cavities
at 4.5 K,
similar to LEP-2 cavities



$t\bar{t}$ FCC-ee: 396
four-cell 400
MHz + 852
five-cell 800
MHz cavities
(collider +
booster)

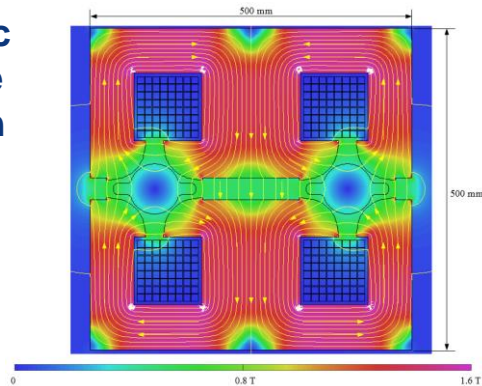
FCC-ee cost-effective, energy-efficient arc magnets

twin-dipole magnet design with 2x
power saving 16 MW (at 175 GeV),
with Al busbars

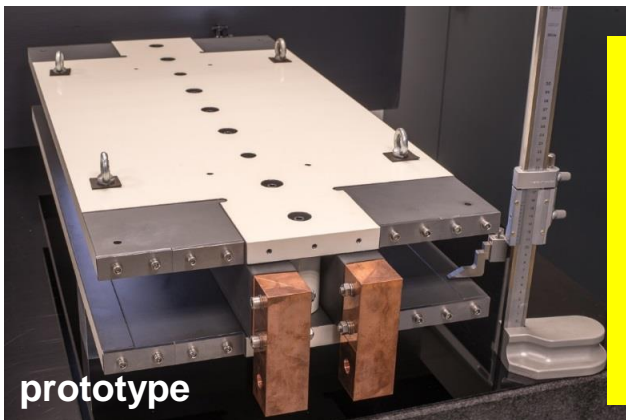


2900 units, 0.057 T, ~22 m

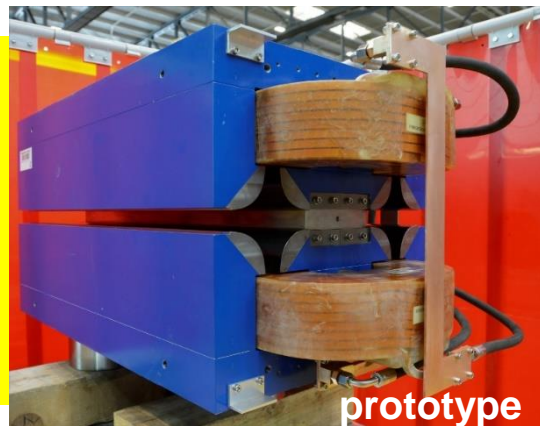
twin F/D arc
quadrupole
design with
2x power
saving; 25
MW (at 175
GeV), with
Cu
conductor



2900 units, 10 T/m, 3.1 m

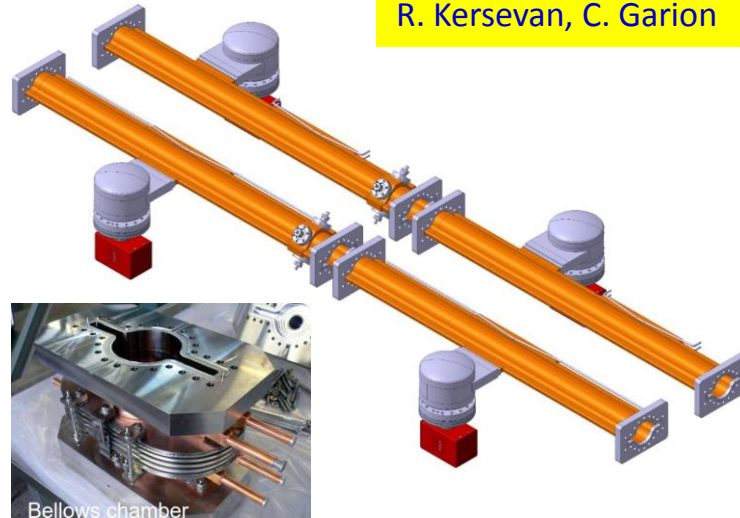
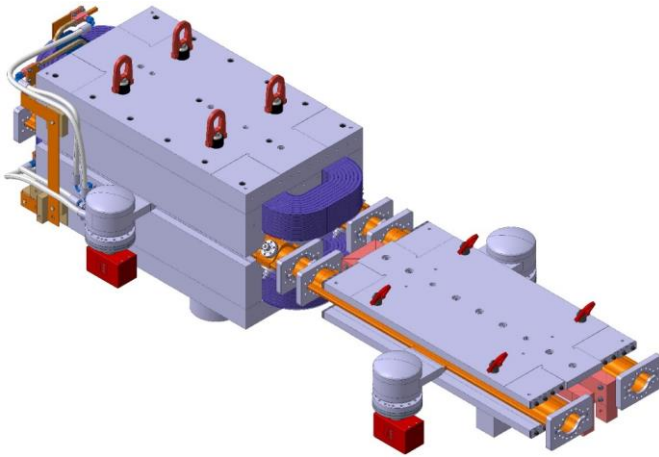


A. Milanese,
*Efficient twin
aperture magnets
for the future
circular e^+/e^-
collider*,
Phys. Rev. Accel.
Beams **19**, 112401
(2016)



FCC-ee arc vacuum chambers and integration

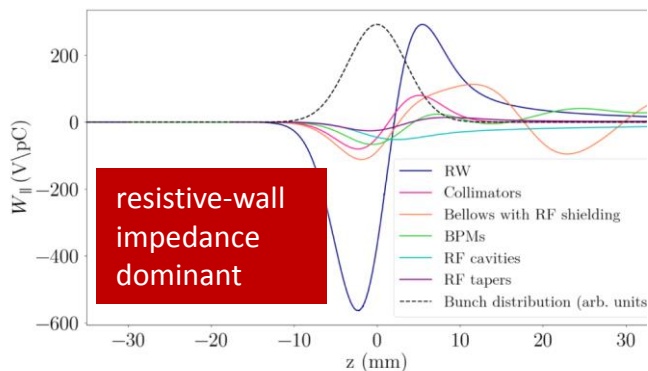
R. Kersevan, C. Garion



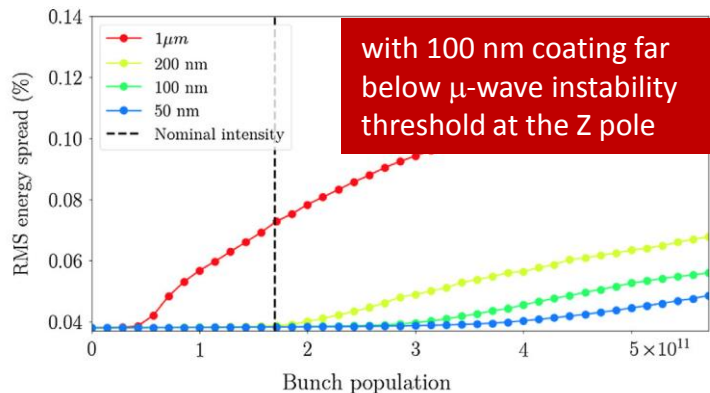
vacuum chamber cross section: 70 mm ID with "winglets" in the plane of the orbit (SuperKEKB-like)

chambers feature **lumped SR absorbers with NEG-pumps** placed next to them, **construction of chamber prototypes and integration with twin magnets**

avoiding μ -wave & e-cloud instability \rightarrow ultrathin NEG coating

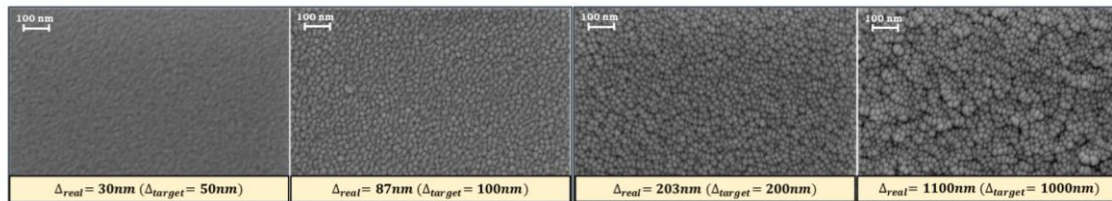


longitudinal wake potentials for a Gaussian bunch with nominal bunch length $\sigma_z = 3.5$ mm due to the main FCC-ee components compared with the RW contribution



RMS energy spread vs bunch population, at the Z, considering the RW impedance for NEG films with different thicknesses

NEG coatings with thicknesses from 30 nm to 1.1 μ m



morphology of NEG thin films analyzed by scanning electron microscope

E. Belli et al.,
Phys. Rev. Accel. Beams
21, 111002
(2018)

Eleonora Belli

Coupling Impedance and Single Beam Collective Effects for the Future Circular Collider (Lepton Option)



Editorial Series on ACCELERATOR SCIENCE



Institute of Electronic Systems
Warsaw University of Technology



COLLECTIVE EFFECTS FOR THE FUTURE CIRCULAR COLLIDER (LEPTON OPTION)

ELEONORA BELLÌ



SAPIENZA
UNIVERSITÀ DI ROMA

Dipartimento di Fisica

Ph.D. School on Accelerator Physics, Cycle XXXI

Supervisor: Prof. Mauro Migliorati



European Organization for Nuclear Research, Geneva, Switzerland

Beams Department, Accelerators and Beam Physics Group

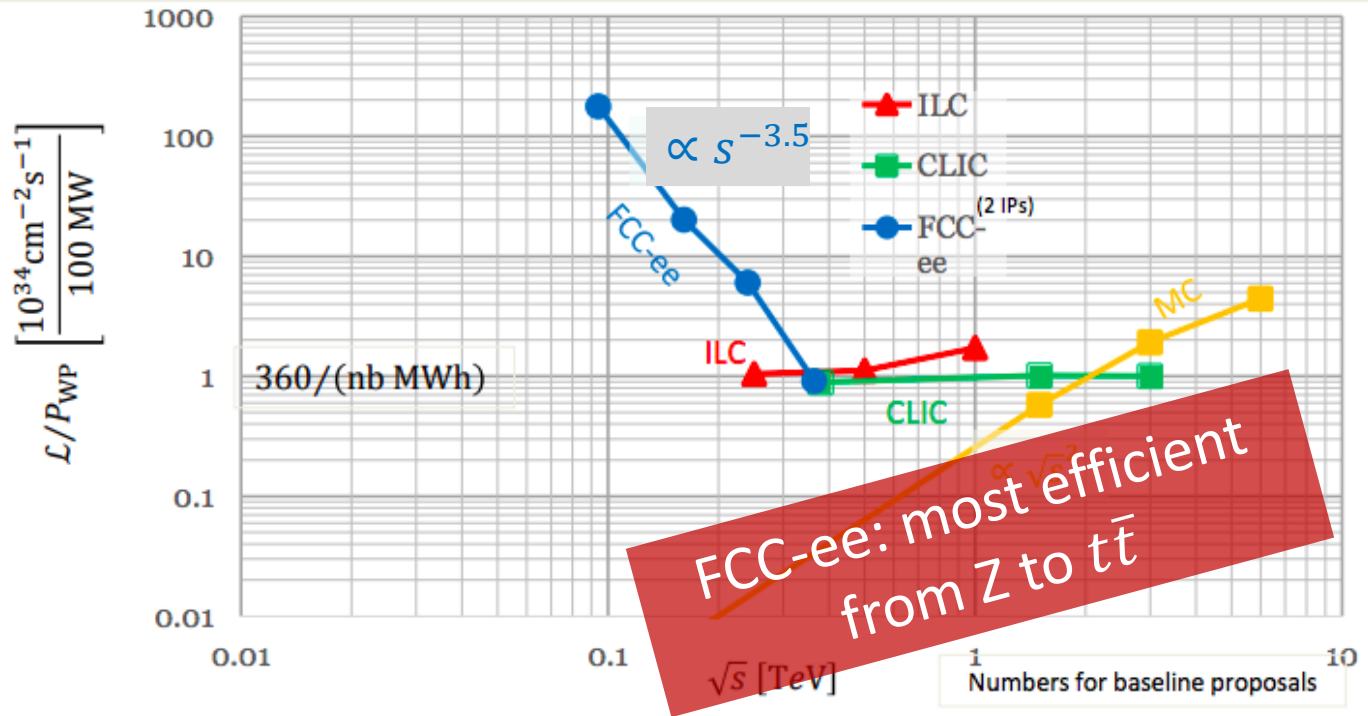
Supervisor: Dr. Giovanni Rumolo

This project was supported in part by the European Commission Horizon 2020
Research and Innovation programme under Grant Agreement No. 730871.

FCC-ee el. power consumption [MW]

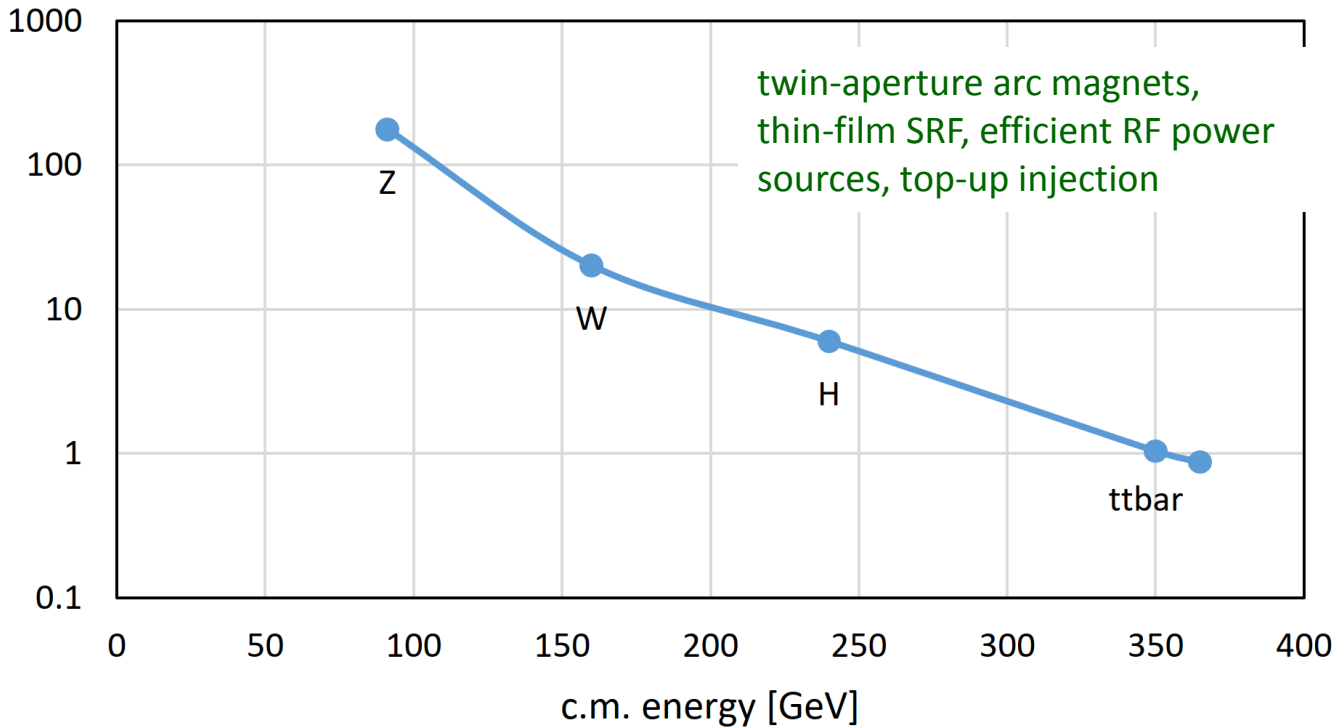
Beam energy (GeV)	45.6 Z	80 W	120 ZH	182.5 ttbar
RF (SR = 100)	163	163	145	145
Collider cryo	1	9	14	46
Collider magnets	4	12	26	60
Booster RF & cryo	3	4	6	8
Booster magnets	0	1	2	5
Pre injector	10	10	10	10
Physics detector	8	8	8	8
Data center	4	4	4	4
Cooling & ventilation	30	31	31	37
General services	36	36	36	36
Total	259	278	282	359

figure of merit for lepton colliders



FCC-ee: a sustainable accelerator

luminosity per wall plug power [$10^{34} \text{ cm}^{-2} \text{ s}^{-1} / 100 \text{ MW}$]



electricity cost ~200 euro per Higgs boson

integrated luminosity per construction cost

for the H running, **with 5 ab^{-1} accumulated over 3 years**, total investment cost corresponds to **10 kCHF per produced Higgs boson**

for the Z running with **150 ab^{-1} accumulated over 4 years** total capital investment cost corresponds to **10 kCHF per 5×10^6 Z bosons**

= the number of Z bosons collected by each experiment during the entire LEP programme !

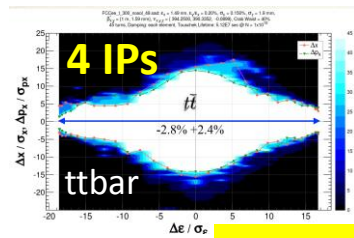
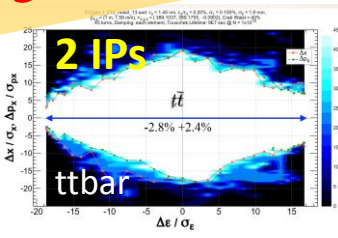
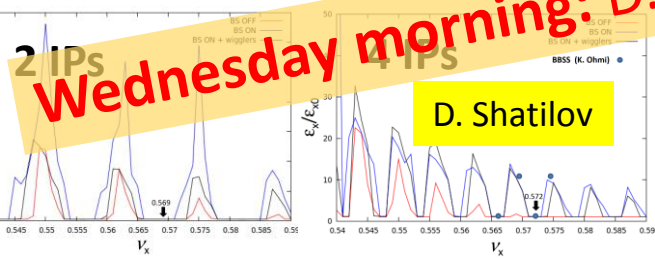
construction cost per luminosity dramatically decreased compared with LEP !

options to further boost FCC-ee performance

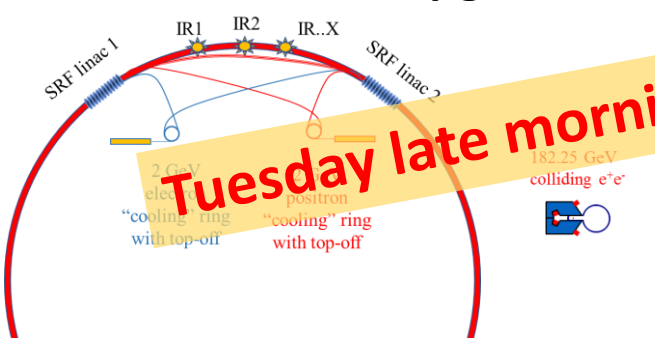
shorter beam lifetime → higher luminosity

4 interactions points

ϵ_x blow up due to coherent instability vs off-mom. dynamic aperture



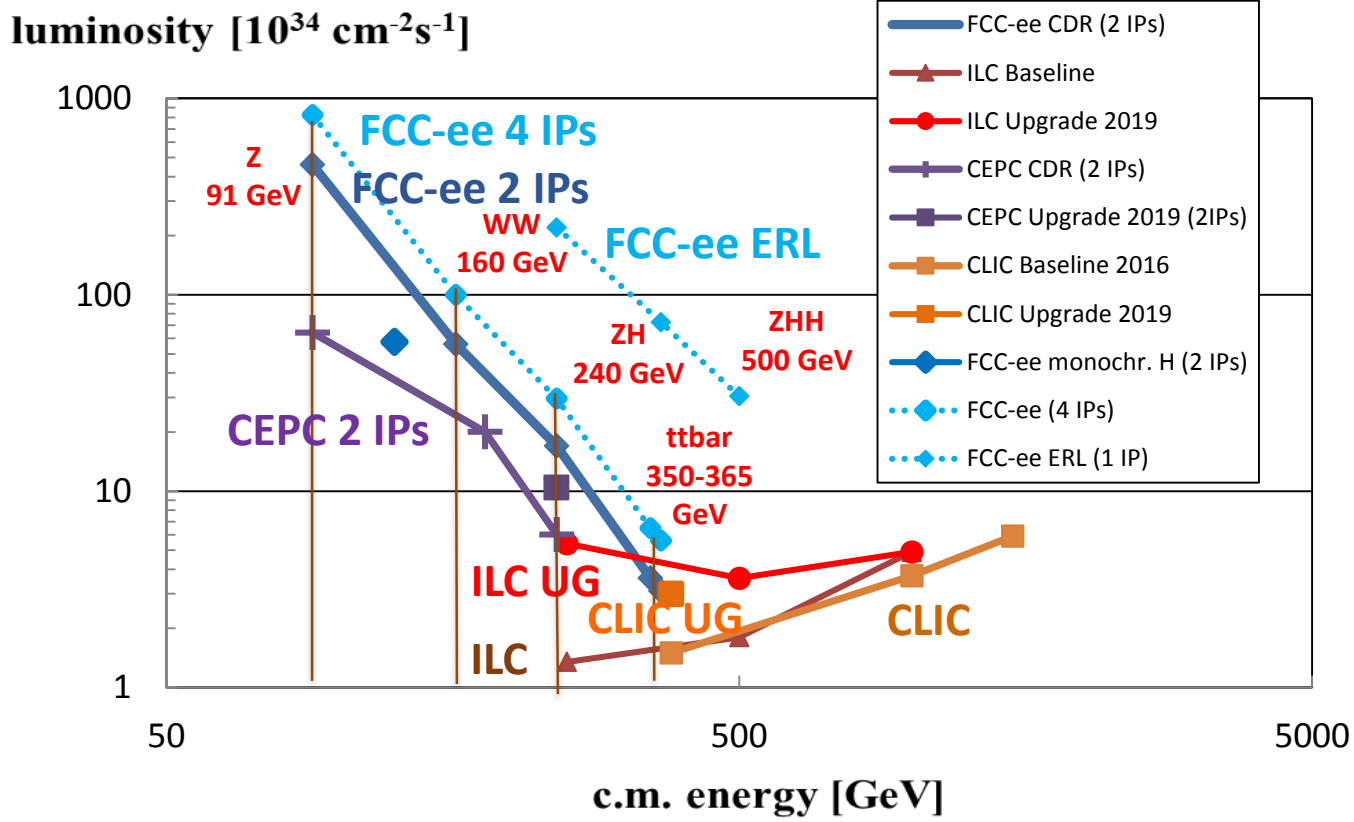
ERL based FCC-ee upgrade for higher luminosity & energy



Energy (GeV)	Mode
25.25	accelerating
61.02	decelerating
71.74	accelerating
108.28	decelerating
118.02	accelerating
158.33	decelerating
163.12	accelerating



V. Litvinenko,
T. Roser





conclusions

FCC-ee design incorporates **many lessons from recent & present e^+e^- colliders**, and goes further! - **excellent off-momentum dynamic aperture** required & achieved ; small vertical emittance expected

technology for high-energy/luminosity circular collider exists today, warm & SC magnets & RF systems, vacuum system with SR/ e^- -cloud/impedance mitigation, linac, e^+/e^- prod./inj./damping devices

FCC-ee design includes: **power-saving twin-aperture arc magnets, high-efficiency RF power sources (klystrons, IOTs or SSAs), energy staging with optimized RF system at each energy, top-up injection, and maximum integrated luminosity**

FCC-ee = **efficient and sustainable collider at the e^+e^- energy frontier: highest luminosity per input power, highest luminosity per construction cost, most precise energy calibration, and ultimate upgrade potentials (ERL-based FCC-ee, 100 TeV FCC-hh, ...)**

FCC-ee accelerator session Tuesday afternoon

16:30-18:00 FCC-ee Injector Linacs, chair Lenny Rivkin, PSI

16:30-16:48	John Seeman, SLAC	SLAC/SLC 2-mile S-band Linac
16:48-17:06	Kazuro Furukawa, KEK	SuperKEKB S-band/C-band Linac
17:06-17:24	Heung-Sik Kang, PAL	IR PAL-XFEL S-band Linac
17:24-17:42	Takahiro Inagaki, SPring-8	The SACLA C-band Linac
17:42-18:00	Hans Braun, PSI	SwissFEL C-band Linac & S-band Linac for FERMI

FCC-ee accelerator session Wednesday morning

hot topics!

08:30-10:00 FCC-ee Machine Design (1), chair Ralph Assmann, DESY

08:30-08:48	Katsunobu Oide, KEK	Issues for the next step
08:48-09:06	Dmitry Shatilov, BINP	Beam-beam effects for 4 IPs
09:06-09:24	Tessa Charles, U. Melbourne	Low emittance tuning of FCC-ee
09:24-09:42	Eliana Gianfelice, FNAL	Beam polarization for energy calibration in FCCee
09:42-10:00	Klaus Heinemann, U. NMex.	Bloch equation for Spin-Orbit Dynamics

10:30-12:00 FCC-ee Machine Design (2), chair Jie Gao, IHEP

10:30-10:48	Mauro Migliorati, Sapienza	Collective effects with ttbar configuration
10:48-11:06	Dmitry Teytelman, Dimtel	Feedback scenarios
11:06-11:24	Toshiyuki Mitsuhashi, KEK	X-ray interferometer & SuperKEKB test
11:24-11:42	Arto Niemi, CERN	FCC-ee machine availability
11:42-12:00	Kazuhito Ohmi, KEK	SuperKEKB status and LPA collisions

FCC-ee accelerator session Wednesday afternoon

13:30-15:00 FCC-ee Injector Design, chair John Seeman, SLAC

13:30-13:48	Katsunobu Oide, KEK	Baseline scheme
13:48-14:06	Daniel Schulte, CERN	Alternatives
14:06-14:24	Mauro Migliorati, Sapienza	Collective effects in the booster synchrotron
14:24-14:42	Iryna Chaikowska, LAL	Positron source for FCC-ee
14:42-15:00	Frank Zimmermann, CERN	Injection damping and transverse stability in PBR

FCC-ee accelerator session Thursday morning

08:30-10:00 FCC-ee Machine Detector Interface (1), chair Maria Chamizo, BNL

08:30-08:48	Manuela Boscolo, INFN	Overview of MDI issues toward the TDR
08:48-09:06	Eugene Levichev, BINP	Mechanical design of the interaction region
09:06-09:24	Mike Koratzinos, MIT	Final-focus quadrupoles and solenoids
09:24-09:42	Dima El Khechen, CERN	Beam-beam blow-up issues
09:42-10:00	Emmanuel Perez, CERN	Beam-beam effects on luminosity measurement

10:30-12:00 FCC-ee Machine Detector Interface (2), chair Eugene Levichev, BINP

10:30-10:48	Marian Luckhof, Hamburg U.	Synchrotron radiation background studies
10:48-11:06	Helmut Burkhardt, CERN	Beam losses at IR
11:06-11:24	Emilia Leogrande, CERN	Detector performance with smaller IP beam pipe
11:24-11:42	Alexander Novokhatski, SLAC	HOM and heating with smaller IP beam pipe
11:42-12:00	Manuela Boscolo, INFN & Mike Sullivan, SLAC	Synchrotron radiation with smaller IP beam

“An e^+e^- storage ring ... of a few hundred GeV in the centre of mass can be built with present technology.

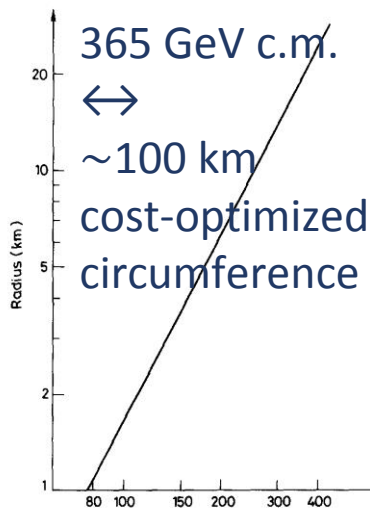
...would seem to be ... most useful project on the horizon.” Burt Richter 1976

“Of course, it should not be the size of an accelerator, but its costs which must be minimized.”

Gus Voss, builder of PETRA
IEEE PAC, Dallas, 1995



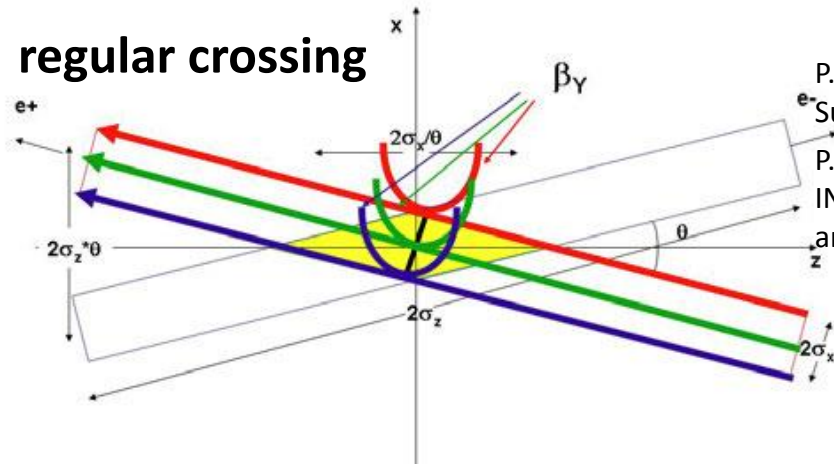
B. Richter, *Very High Energy Electron-Positron Colliding Beams for the Study of Weak Interactions*, NIM 136 (1976) 47



spare slides

crab-waist crossing for flat beams

regular crossing



P. Raimondi, Proceedings of the 2nd SuperB Workshop, Frascati, March 2006.

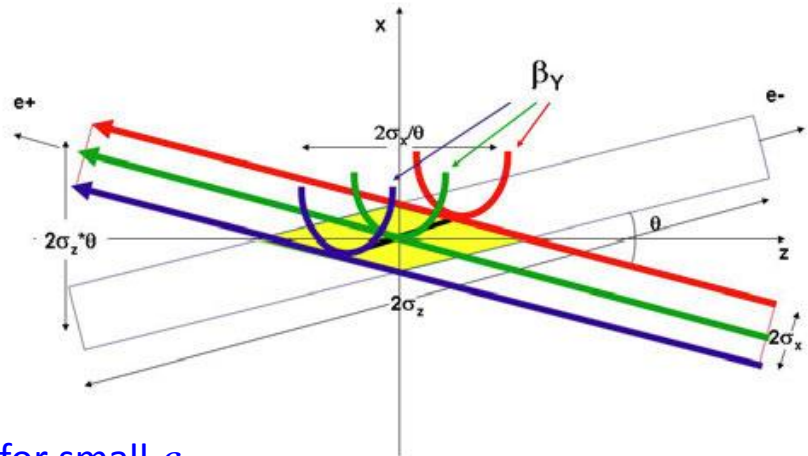
P. Raimondi, D. Shatilov, and M. Zobov, INFN Report No. LNF07/003;

arXiv:physics/0702033

crab waist crossing

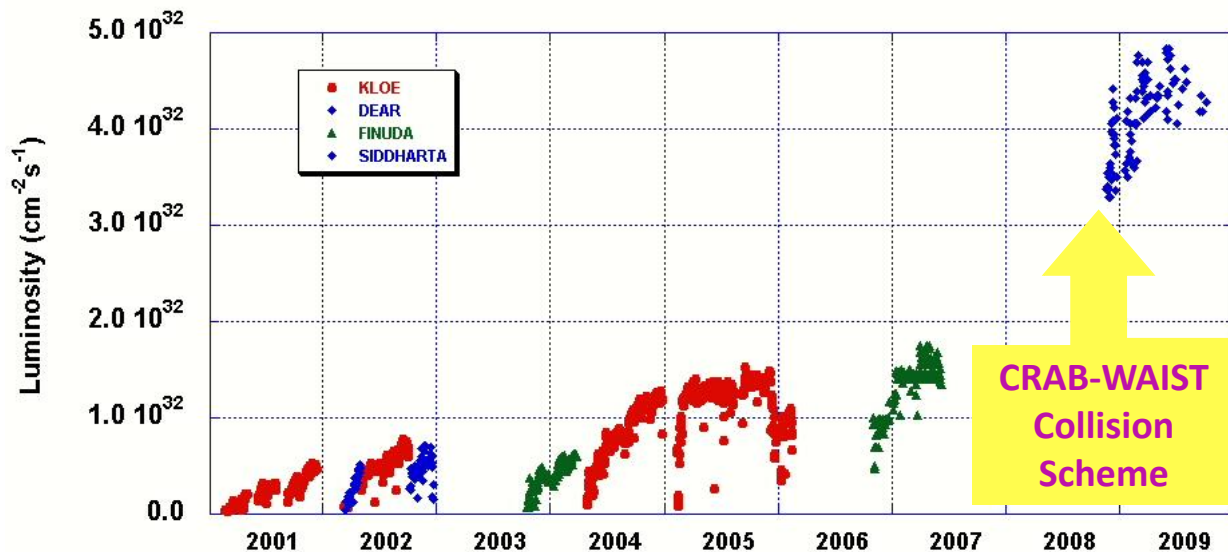
vertical waist position
in s varies with horizontal
position x

- allows for small β_y^* and for small $\varepsilon_{x,y}$
- avoids betatron resonances (\rightarrow higher beam-beam tune shift)



DAΦNE: “crab waist” collisions, est. 2008/09

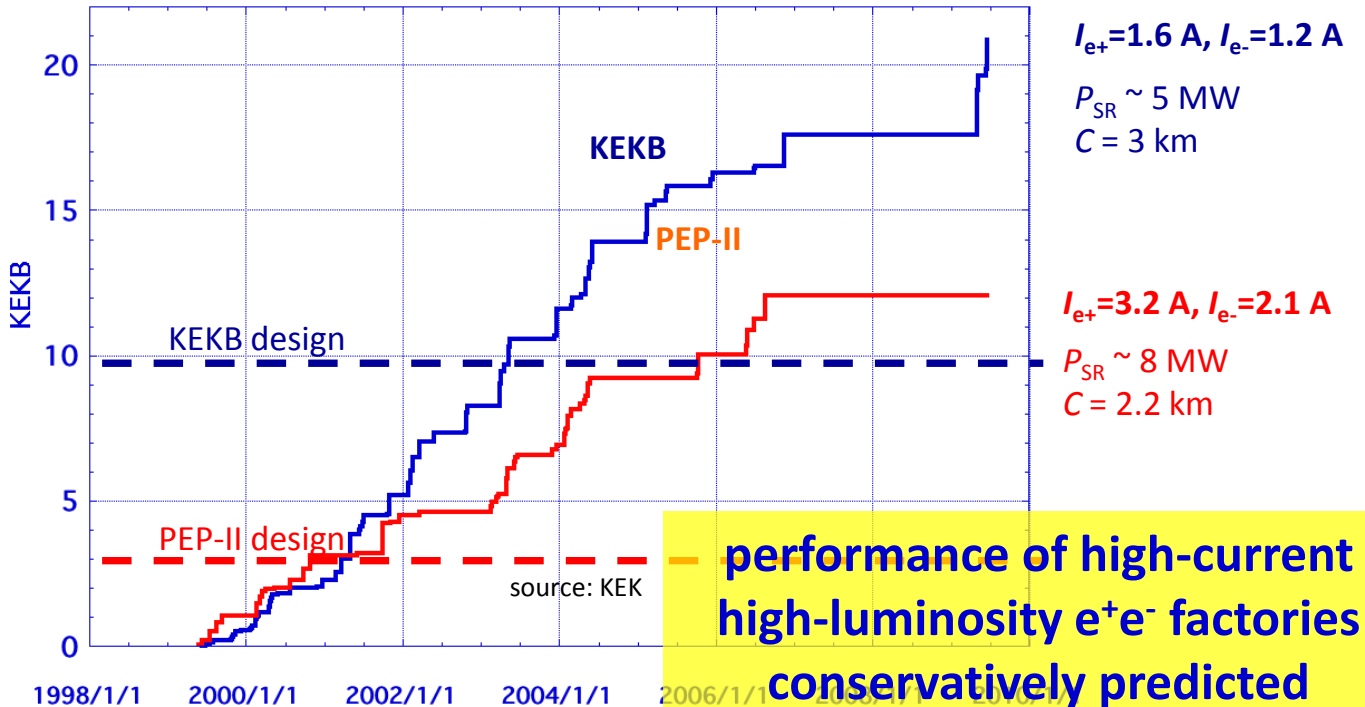
DAΦNE Peak Luminosity



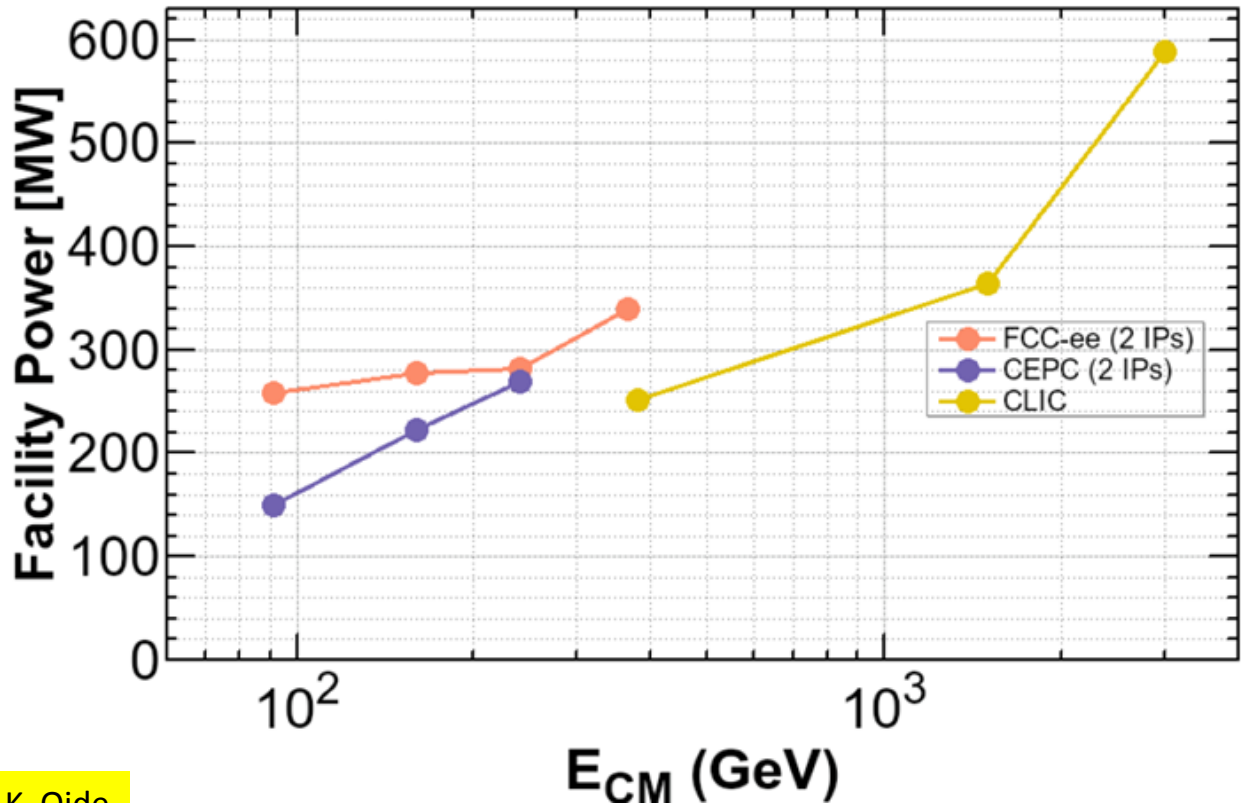
M. Zobov et al., *Test of “Crab-Waist” Collisions at the DAΦNE Φ Factory*, **Phys. Rev. Lett.** **104**, 174801 (2010)

KEKB & PEP-II: high current, high L

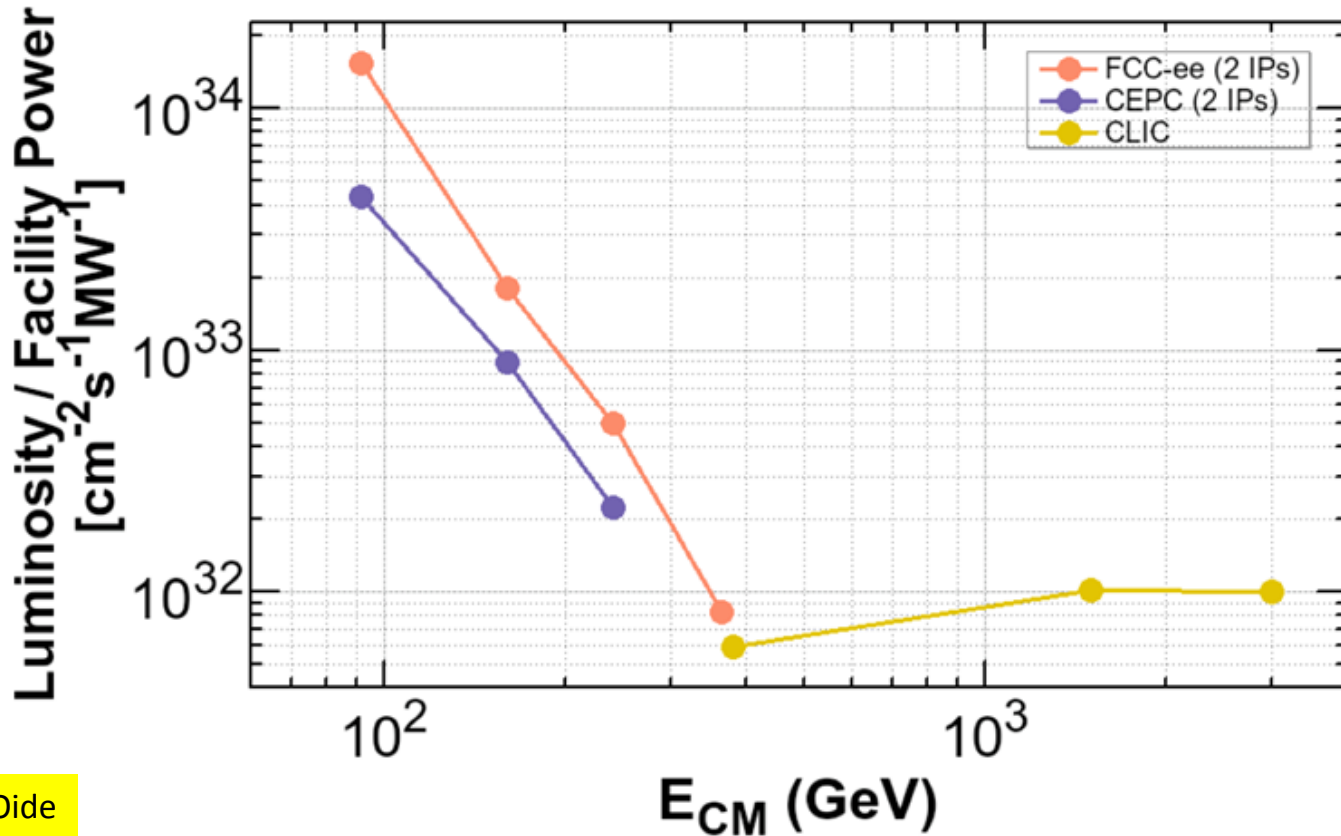
Trend of Peak Luminosity



facility power versus c.m. energy

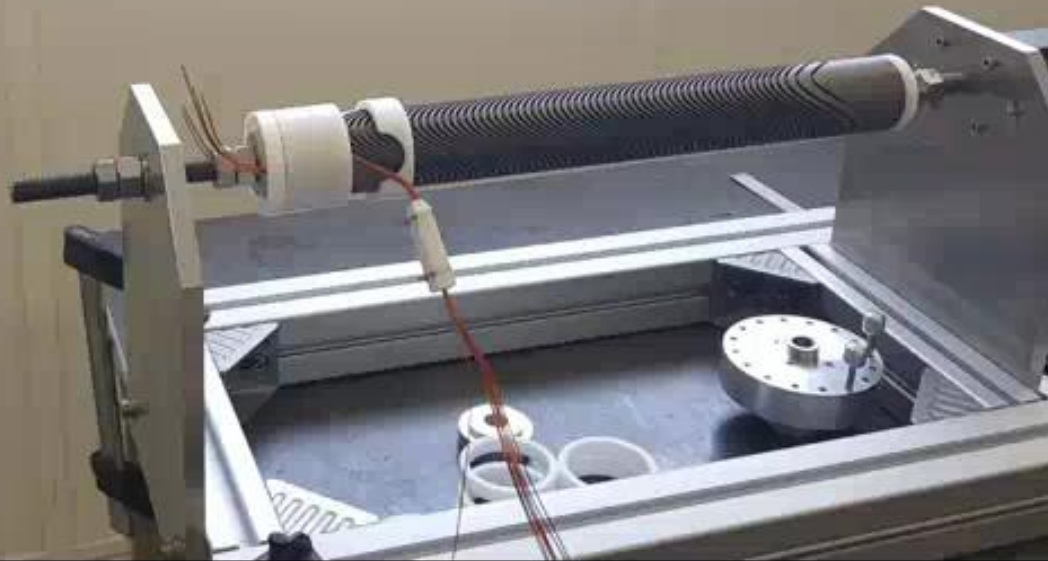


luminosity per facility power

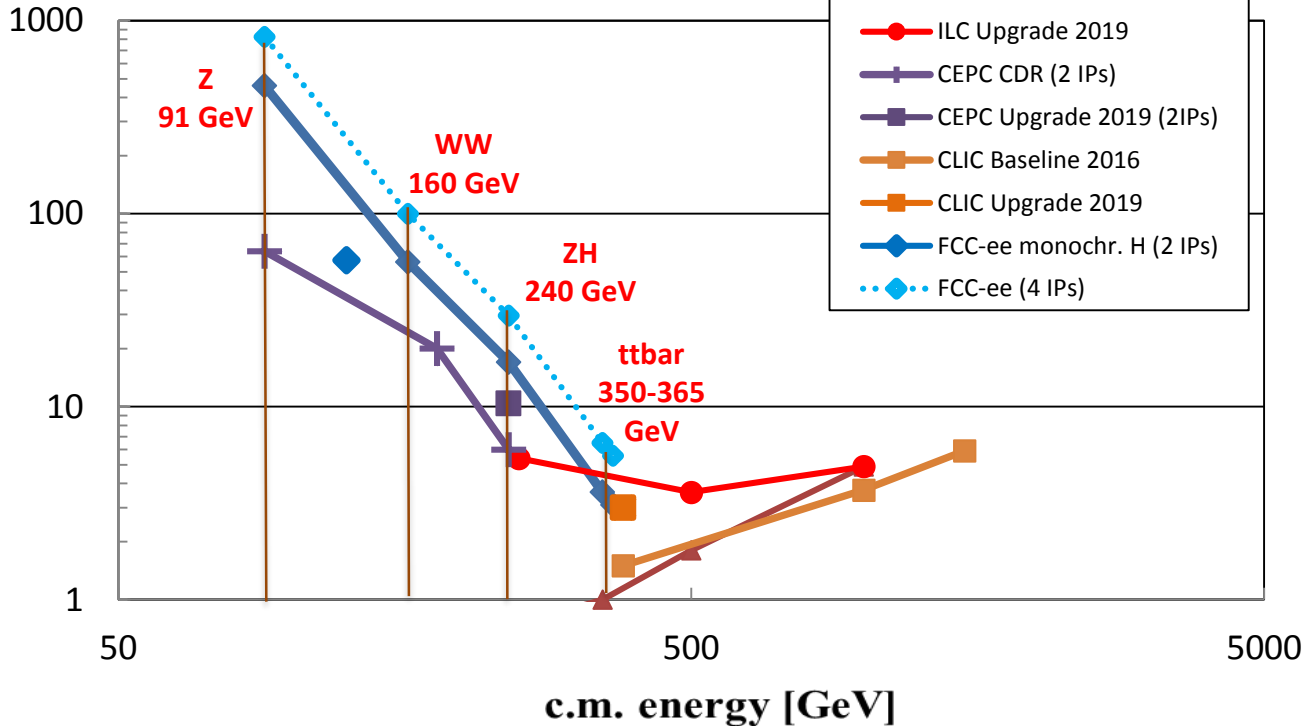


winding the final quadrupole, jig in action

M. Koratzinos



luminosity [$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$]





“The 100 km tunnel is essential”
Thomas Roser, BNL, June 2019