



HL-LHC

WP3 Documentation

MCBXF Correctors

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June 6th, 2018

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Which magnets are today in MTF, and which data?

MTF structures for MCBXFA & MCBXFB orbit correctors have been generated.

MTF
Equipment Management Folder

Home | Help | EDMS Portal | News | Login

User: JPerez

Actions : Show NCR Report

Search : Equipment | Location | Slot | System

Assembly Tree

Equipment Folder : Made Of

Equipment Identifier: HCMCBXFB001-E9000001
Other Identifier: None
Description: Dipole Orbit Corrector Q2

Main	Made of	Equipment data	Manufacturing	Operation	Documents	History	Map
Actions : Attach child Suffix child Detach child							
ABS Comparison : Show							
Order	Id	Type	Id/Missing Part Number				
10		Equipment	HCMCBXFB002-E9000001				
			Yoke-Stacks				
20		Equipment	HCMCBXFB003-E9000001				
			End-Plates				
30		Equipment	HCMCBXFB001-E9000001				
			Inner Collared Coil				
40		Equipment	HCMCBXFB005-E9000001				
			Outer Collared Coil				


HCMCBXFB001-E9000001 - Dipole Orbit Corrector Q2

- HCMCBXFB002-E9000001 - Yoke-Stacks
- HCMCBXFB003-E9000001 - End-Plates
- HCMCBXFB001-E9000001 - Inner Collared Coil
 - HCMCBXF_C001-E9000003 - Cable
 - HCMCBXF_C002-E9000002 - Inner Wedges
 - HCMCBXF_C003-E9000002 - Inner End spacers
 - HCMCBXFB002-E9000001 - Inner Coil
 - HCMCBXFB003-E9000001 - Inner Ground Insulat
 - HCMCBXFB004-E9000001 - Inner Collaring Shoe
 - HCMCBXF_C004-E9000002 - Inner Coil collars
 - HCMCBXF_C005-E9000002 - Inner Collaring rods
 - HCMCBXF_C010-E9000003 - Fiber Glass Insulation
 - HCMCBXF_C011-E9000003 - Interlayer Insulation
- HCMCBXFB005-E9000001 - Outer Collared Coil
 - HCMCBXF_C001-E9000004 - Cable
 - HCMCBXF_C006-E9000002 - Outer Wedges
 - HCMCBXF_C007-E9000002 - Outer End spacers
 - HCMCBXFB006-E9000001 - Outer Coil
 - HCMCBXFB007-E9000001 - Outer Ground Insulat
 - HCMCBXFB008-E9000001 - Outer Collaring Shoe
 - HCMCBXF_C008-E9000002 - Outer Coil collars
 - HCMCBXF_C009-E9000002 - Outer Collaring keys
 - HCMCBXF_C010-E9000004 - Fiber Glass Insulation
 - HCMCBXF_C011-E9000004 - Interlayer Insulation

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Almost no data has been uploaded to MTF. The priority was given to fabrication drawings production and first prototype fabrication. Most of the MOP exist and are being corrected to get a final version to be uploaded to EDMS. From July on, all existing data generated during the first MCBXFB magnet fabrication will be uploaded on MTF and EDMS.

	Section TE/MSC/MDT	N° EDMS : 000000	Ref. : MDP-00000-007 Version : 00 Date : 05/06/2006 Page : 1 / 123
<h2 style="margin: 0;">PROCEDURE</h2>			
PROYECT	MCBFB		
<h3 style="margin: 0;">WINDING AND BINDING PROCESS FOR MCBFB INNER DIPOLE COILS</h3>			
<h3 style="margin: 0;">Abstract</h3>			
<p> This document depicts the sequence of operations to be performed for the winding and binding operation of the MCBFB inner dipole coil. All materials and tools necessary are here described. The operations include winding and binding of the inner layer, interlayer installation and finally, winding and binding of the outer layer. The coil ends ready to be transferred to the impregnation mould assembly table. </p>			
Written by	Verified by	Approved by	
Jesús A. García Matos	Fernando Toral Jesús Calero	Juan Carlos Pérez	

What is the situation for the drawings - are they in CDD?

The equipment codes have been generated and CIEMAT has been informed on the required drawing layout to include CERN stamp. The full batch of MCBXFB drawings will be uploaded on their final fabrication version. We expect to have all drawings in CDD by end of summer.

MCBFB	Dipole Orbit Corrector Q2	MAGNET						HCMCBFB001	1
			Yoke-Stacks					HCMCBFB002	Batch
			End-Plates					HCMCBFB003	Batch
MCBFB			Inner Collared Coil					HCMCBFB001	1
MCBFB			Inner Coil					HCMCBFB002	1
MCBFB_C			Cable					HCMCBFB_C001	Batch
MCBFB_C			Inner Wedges					HCMCBFB_C002	Batch
MCBFB_C			Inner End spacers					HCMCBFB_C003	Batch
MCBFB_C			Inner Quench Heaters					HCMCBFB009	Batch
MCBFB			Fiber Glass Insulation					HCMCBFB_C010	Batch
MCBFB			Interlayer Insulation					HCMCBFB_C011	Batch
MCBFB_C			Inner Collaring Shoe					HCMCBFB004	Batch
MCBFB_C			Inner Coil collars					HCMCBFB_C004	Batch
MCBFB_C			Inner Collaring rods					HCMCBFB_C005	Batch
MCBFB			Inner Ground Insulation					HCMCBFB003	Batch
MCBFB			Outer Collared Coil					HCMCBFB005	1
MCBFB			Outer Coil					HCMCBFB006	1
MCBFB_C			Cable					HCMCBFB_C001	Batch
MCBFB_C			Inner Wedges					HCMCBFB_C006	Batch
MCBFB_C			Inner End spacers					HCMCBFB_C007	Batch
MCBFB			Inner Quench Heaters					HCMCBFB010	Batch
MCBFB			Fiber Glass Insulation					HCMCBFB_C010	Batch
MCBFB			Interlayer Insulation					HCMCBFB_C011	Batch
MCBFB_C			Inner Collaring Shoe					HCMCBFB008	Batch
MCBFB_C			Inner Coil collars					HCMCBFB_C008	Batch
MCBFB_C			Inner Collaring rods					HCMCBFB_C009	Batch
MCBFB_C			Inner Ground Insulation					HCMCBFB007	Batch

* See the tab Assets Breakdown to see the number of assets of each item

- OneDrive
- Este equipo
- Descargas
- Documentos
- Escritorio
- Imágenes
- Música
- Objetos 3D

Nombre	Fecha de modifica...
1601-01 iman	31/05/2018 18:43
1605-12 mandrino bobinado DI	02/02/2018 13:34
1605-13 mandrino bobinado DE	12/03/2018 15:42
1605-14 utillaje bobinado DI	13/02/2018 12:50
1605-15 utillaje bobinado DE	05/03/2018 18:41
1605-16 molde binder DI	20/02/2018 13:33
1605-17 molde binder DE	23/05/2018 19:32
1605-18 molde impregnacion DI	09/05/2018 13:50
1605-19 molde impregnacion DE	09/05/2018 16:10
1605-21 mesa montaje molde impregnacion	01/03/2018 10:34
1605-22 utillaje doblado kapton iman	15/03/2018 7:19
1605-23 moldes silicona DI	09/05/2018 15:58
1605-24 mandrinos para espaciadores	21/02/2018 17:47
1605-25 soporte carrete cable capa superior	06/02/2018 17:07
1605-26 utillaje collaring DI	18/04/2018 12:22
1605-30 utillaje doblado collaring shoe iman	11/03/2018 19:27
1605-31 estañado cables	20/01/2018 21:06
1605-32 util soporte control dimensional bobina	07/02/2018 12:38

Did we have already NC and were they circulated?

We have a geometric non conformity on the first MCBXFB coil produced. The coil will not be used on the first magnet assembly. No NCR has been created yet.

Conclusions

- Which magnets are today in MTF, and which data?

The MTF structure has been created for MCBXFA & MCBXFB orbit correctors. NO data has been upload yet.

- Is the collaboration systematically loading data, and in which stage?

Not yet

- What is the situation for the drawings - are they in CDD?

Equipment codes have been generated and around 750 drawings are ready. By end of summer, around 950 drawings will be uploaded to CDD.

- Did we have already NC and were they circulated?

We have a non conformity on the first MCBXFB coil still to be documented and circulated.

Thank you