# Some LHeC IR Magnet Options Part 2

Brett Parker, BNL/SMD

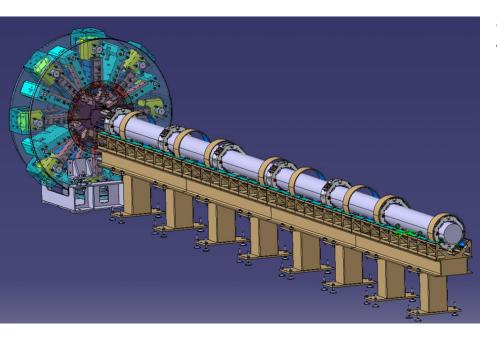
#### Electron Ion Collider – eRHIC

BROOKHAVEN



## How to make a self-contained coil.

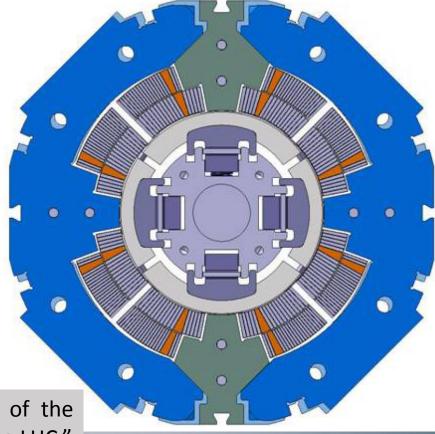
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Artist's view of the horizontal collaring press with a coil-support bench.

S. Russenschuck, for WP-6 project team, "Design of the Inner Triplet Magnets for a Luminosity Upgrade of the LHC."

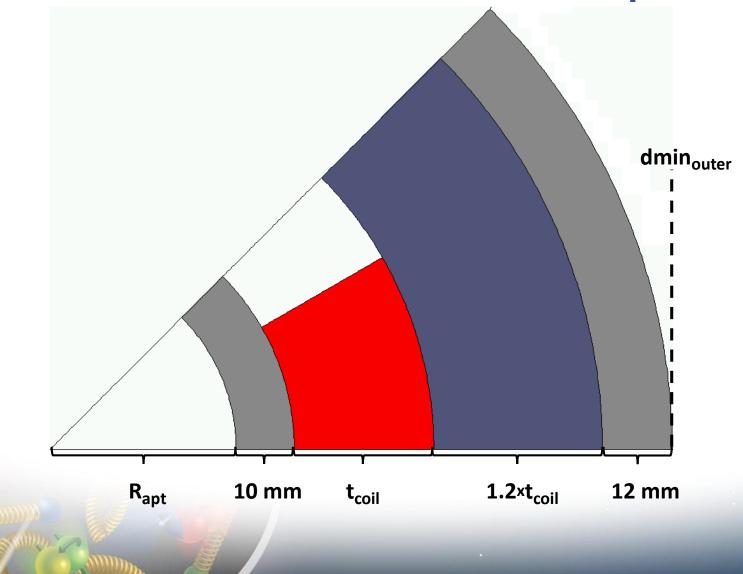
Spring-loaded, collapsible assembly mandrel with collar pack position prior to collaring.



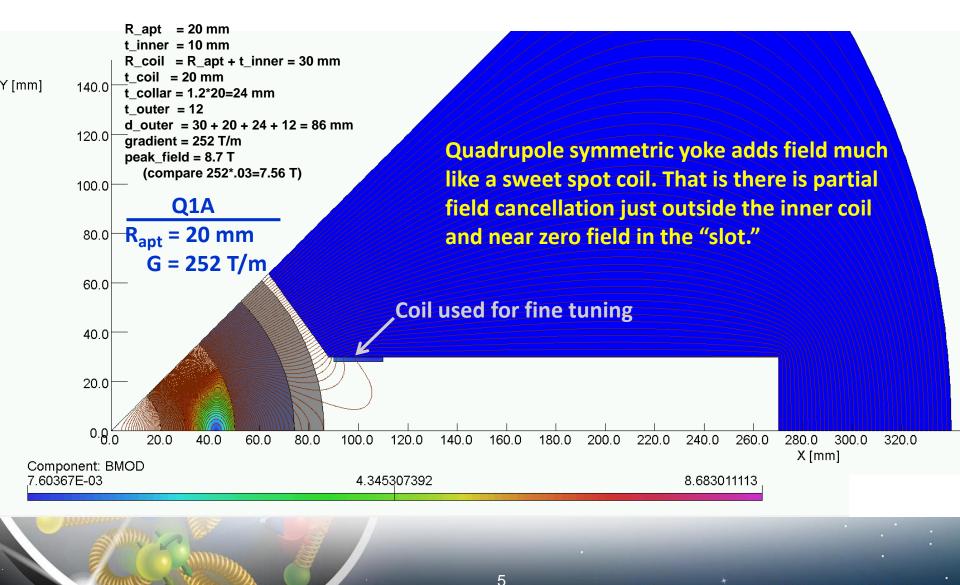
#### How to make a self-contained coil.



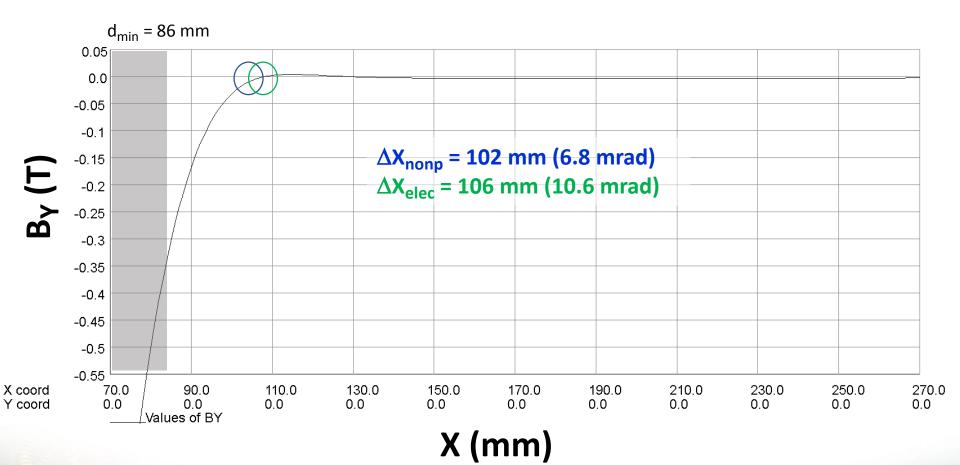
#### Self-contained coil assumptions.



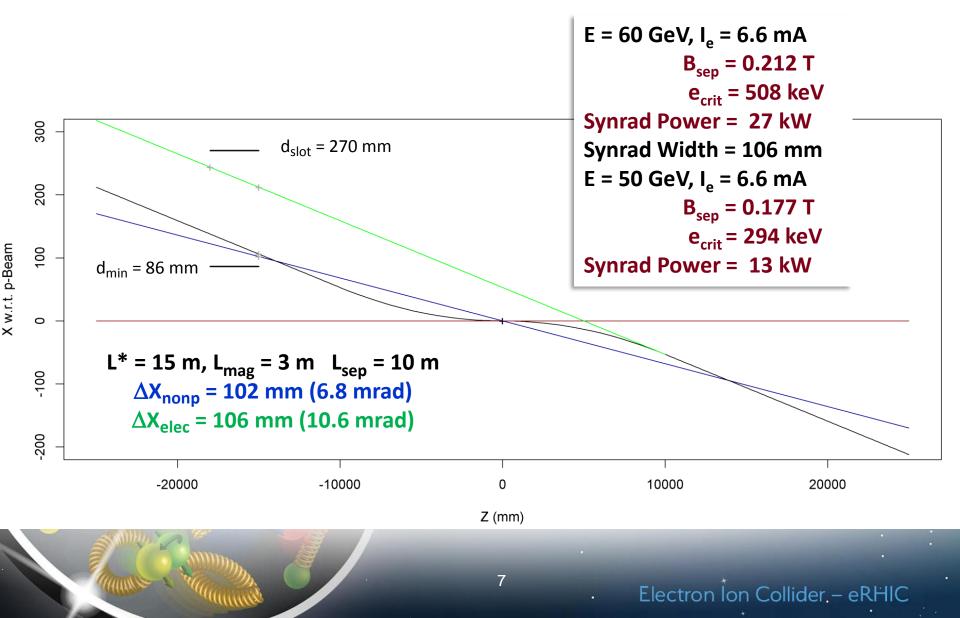
#### Self-contained coil plus quad yoke.



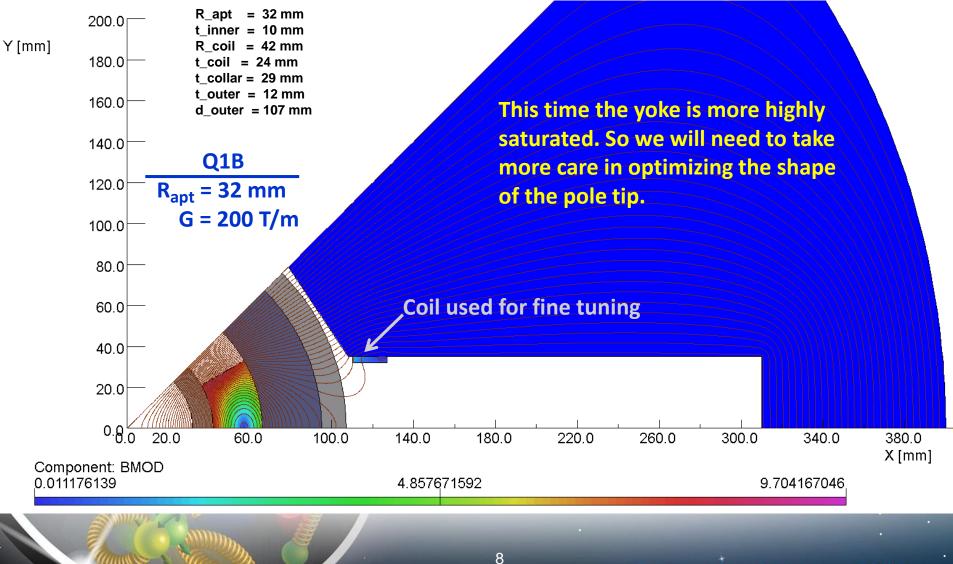
#### 20 mm slot quadrupole field profile.



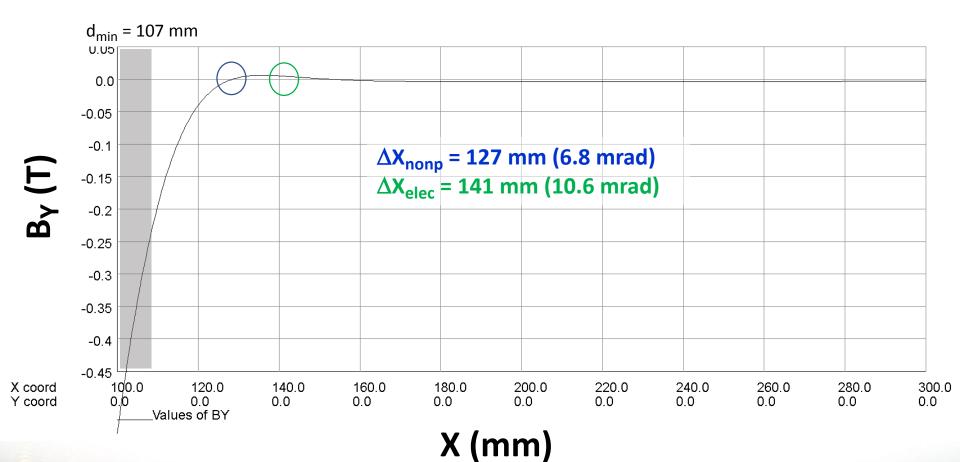
#### 20 mm slot quadrupole IR geometry.



#### 32 mm slot quadrupole parameters.



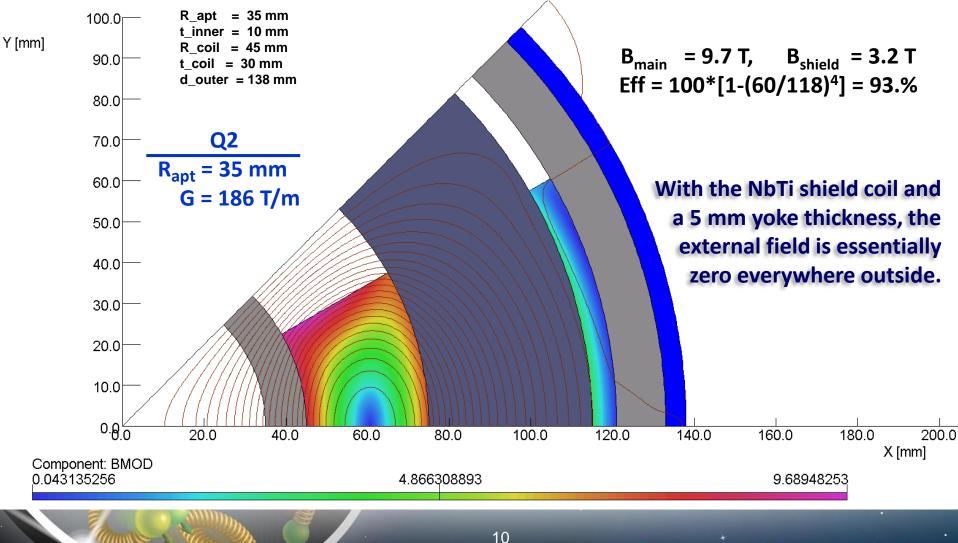
### 32 mm slot quadrupole field profile.



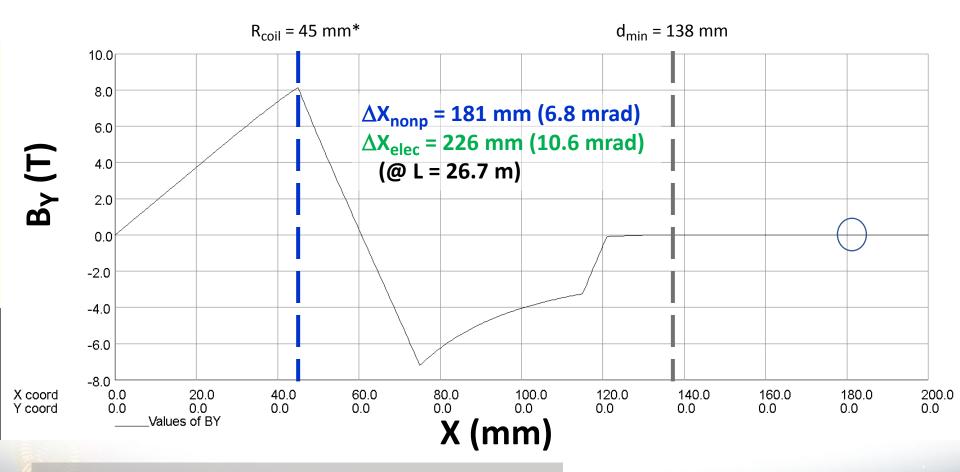
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#### 35 mm actively shielded quad.



## 35 mm actively shielded field profile.



\*Early LARP coil prototypes had 45 mm coil radius.

#### Some further layout thoughts.

