

14 April 2010



# About the design of the FRESCA2 dipole (WP 7.3)

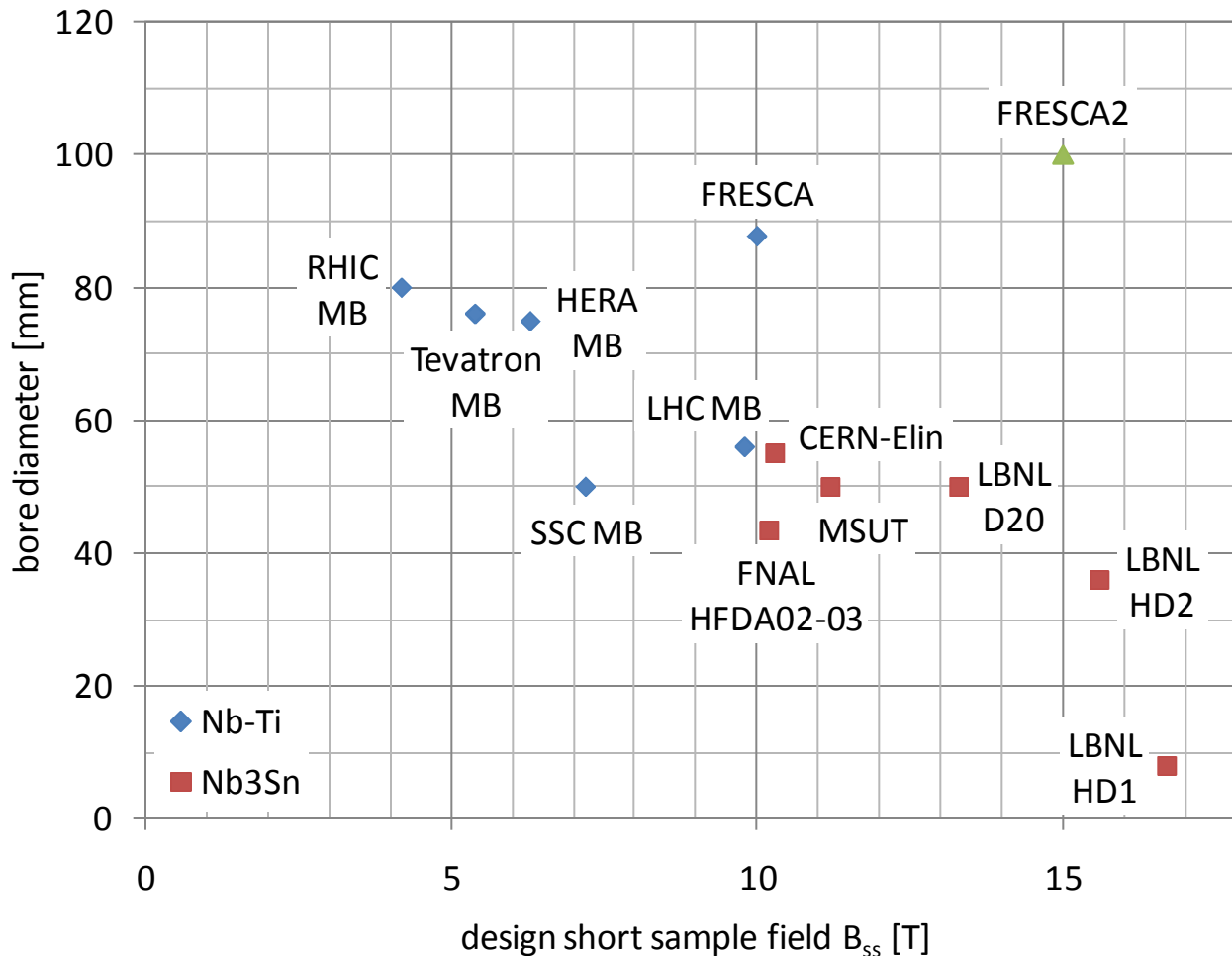


Attilio Milanese

Acknowledgements:

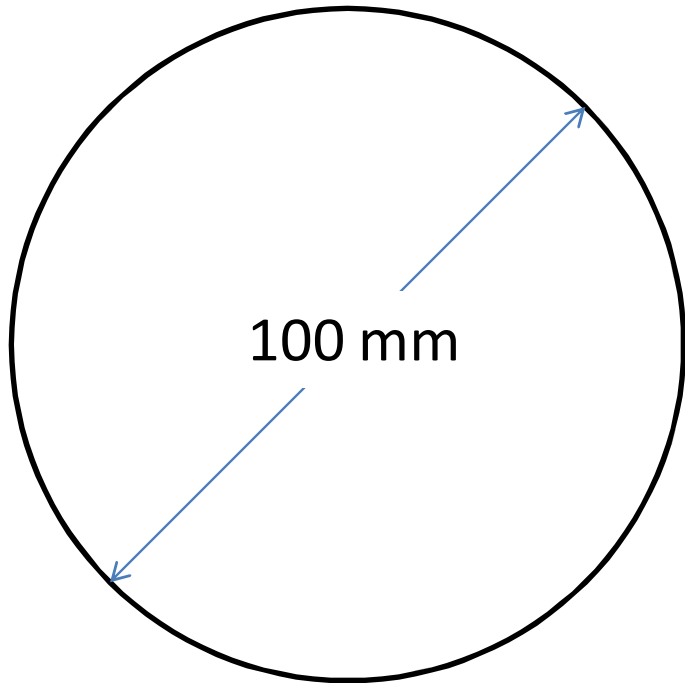
Gijs de Rijk, Ezio Todesco & other colleagues @ CERN  
Paolo Ferracin, Shlomo Caspi @ LBNL  
Pierre Manil & others @ CEA/Saclay

# A map of dipoles



FRESCA = Facility for the Reception of Superconducting Cables

# Conductor properties



Nb<sub>3</sub>Sn strand, 1 mm diameter

$J_c = 2500 \text{ A/mm}^2 @ 12 \text{ T}, 4.2 \text{ K}$

$J_c = 1250 \text{ A/mm}^2 @ 15 \text{ T}, 4.2 \text{ K}$

Cu / non-Cu ratio = 1.25

Rutherford cable 

40 strands, no keystoneing

21.4 x 1.82 mm (bare)

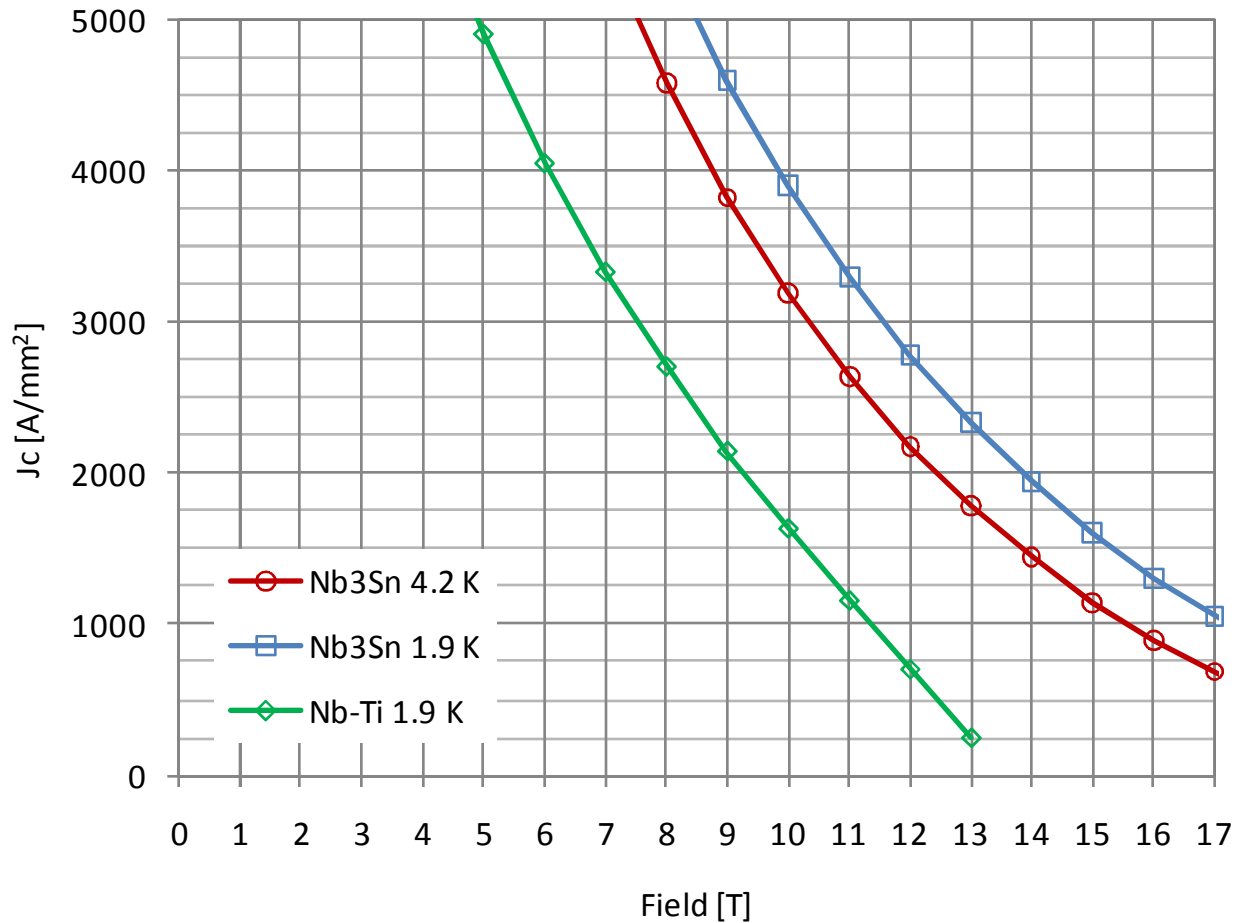
21.8 x 2.22 mm (with 0.2 mm insul.)

filling factor  $\kappa = 0.289$

# Critical surface fit

$$J_c = 2500 * 0.90 = 2250 \text{ A/mm}^2 \text{ @ } 12 \text{ T, } 4.2 \text{ K}$$

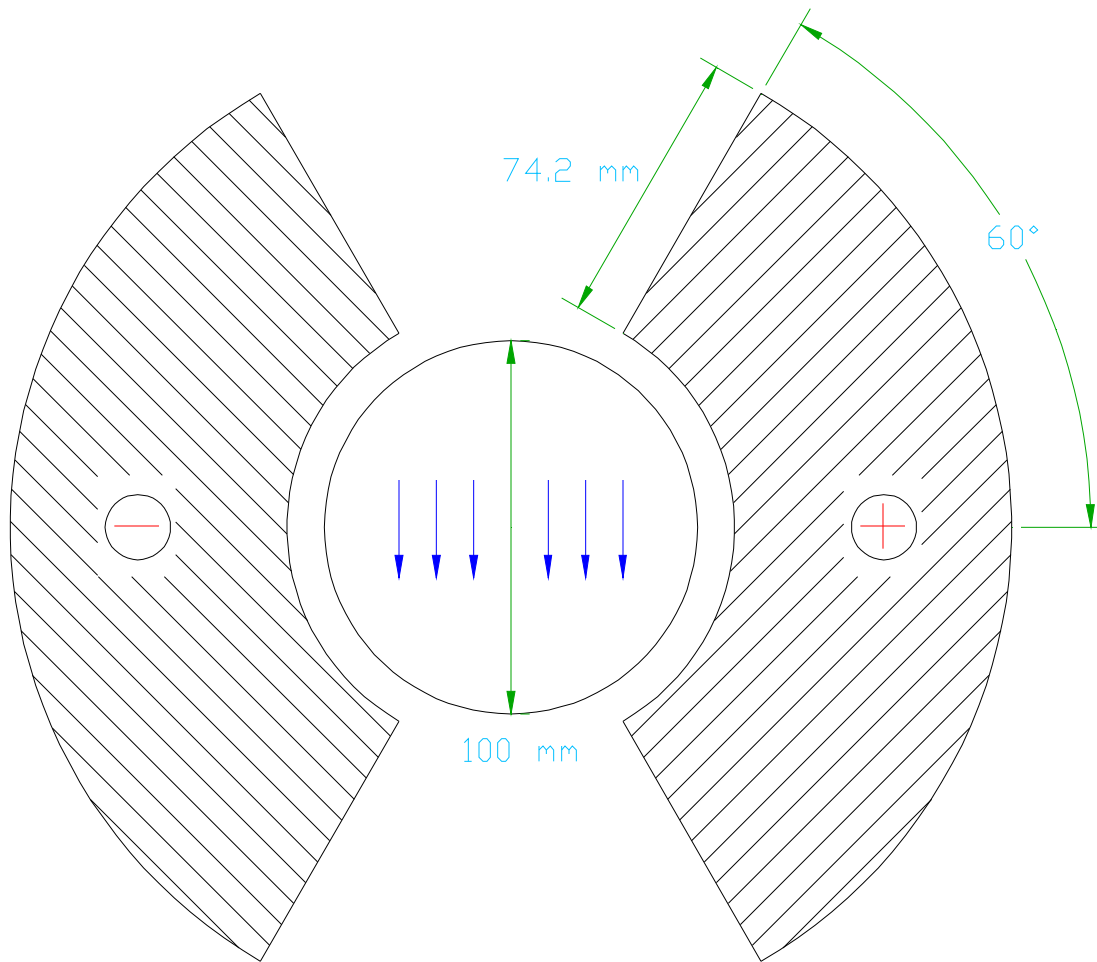
$$J_c = 1250 * 0.90 = 1125 \text{ A/mm}^2 \text{ @ } 15 \text{ T, } 4.2 \text{ K}$$



“extracted strand”  
 $J_c$ -fit with 10%  
 degradation

Going from 4.2 K to  
 1.9 K in Nb<sub>3</sub>Sn  
 increases  $B_{ss}$  of  
 about 8% or 1.1 T  
 (in our case).

# How much cable do we need?

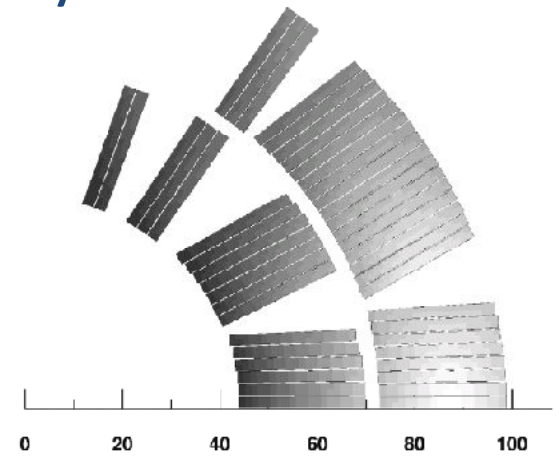


Using analytical scaling laws for the design of dipoles based on sector coils, we need about 150 turns (per pole).

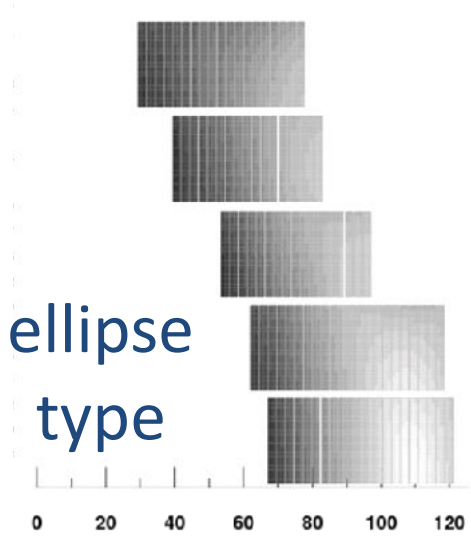
156 turns (per pole) have been chosen to start with.

# How to use the cable?

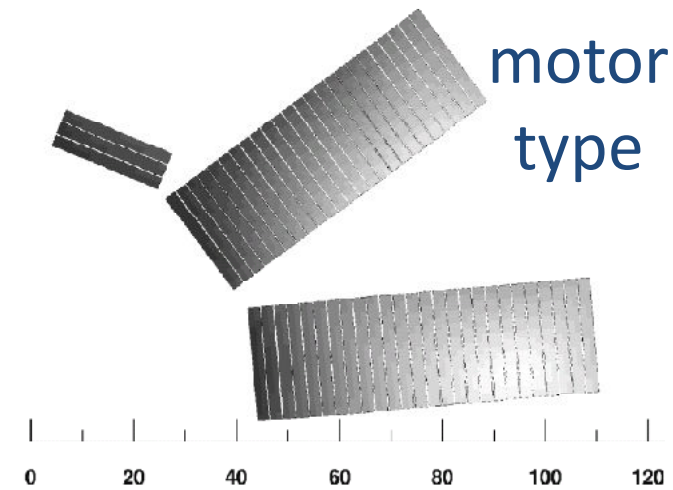
layered cos- $\theta$



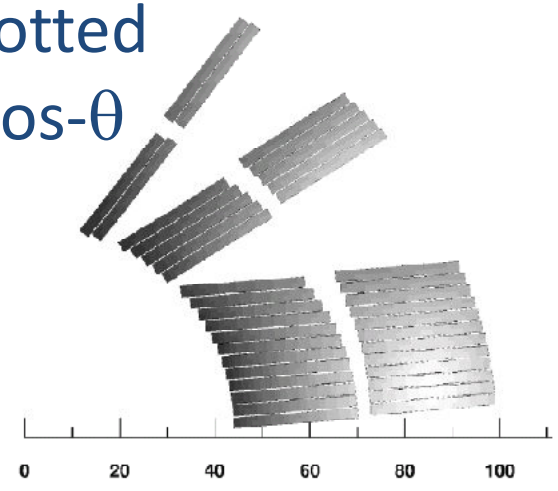
ellipse type



slotted motor type



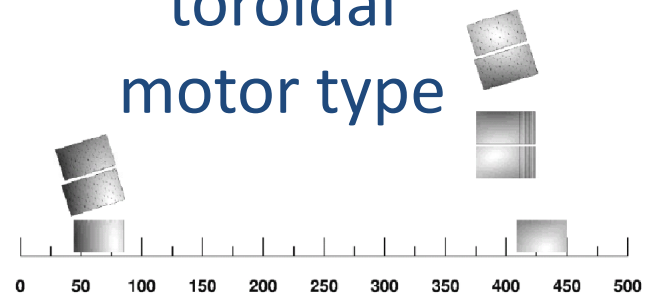
slotted cos- $\theta$



common coil



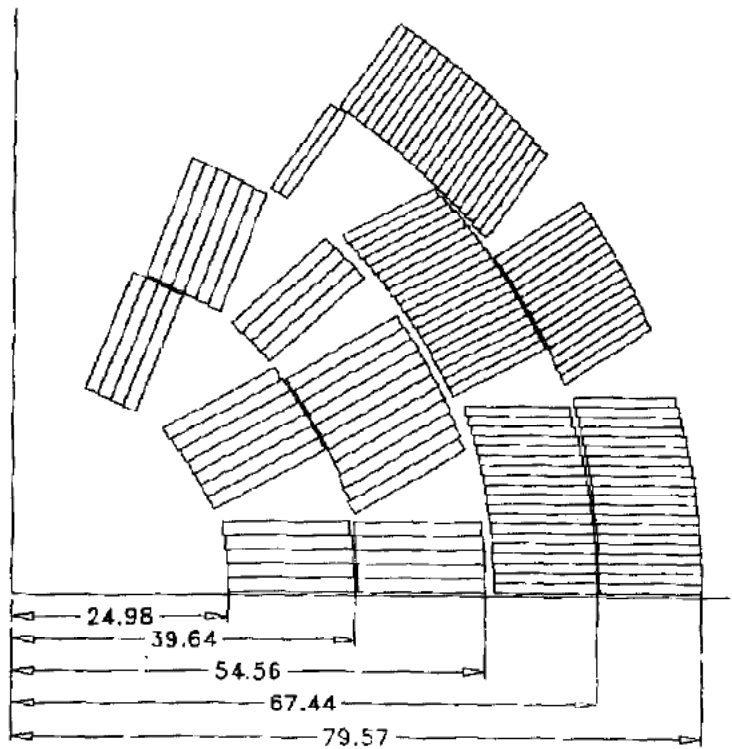
toroidal motor type



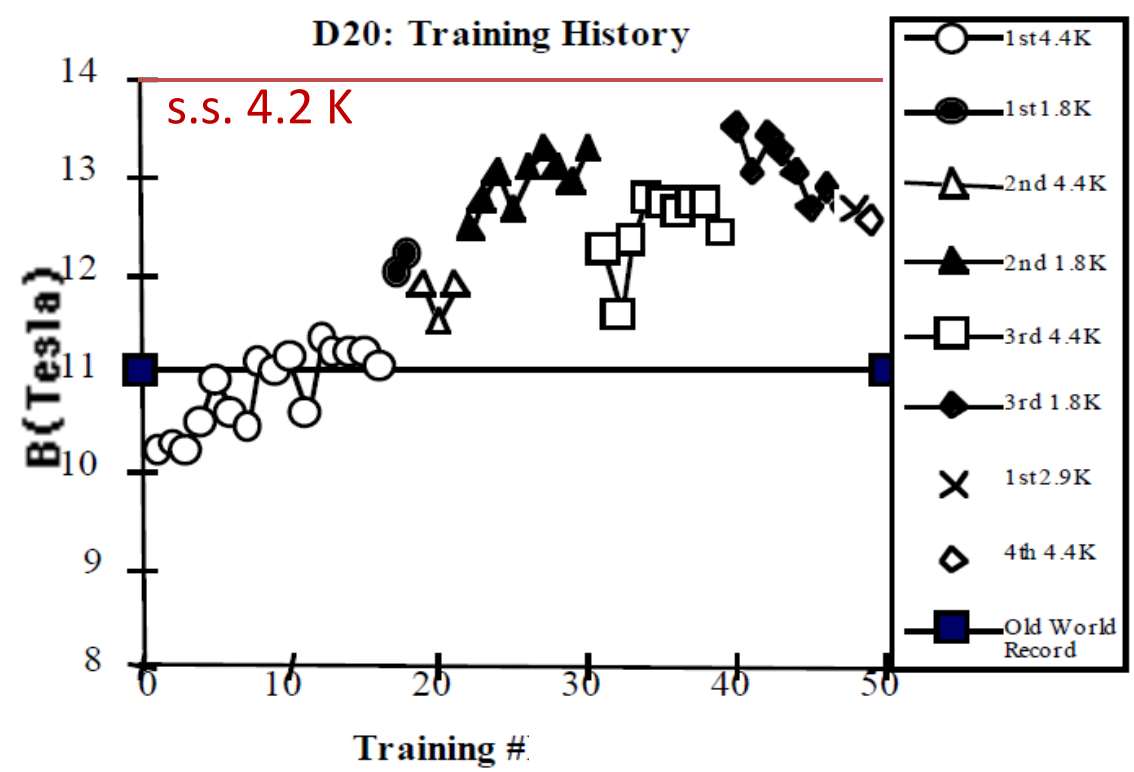
[Toral et al., NED, 2006]

# The cos- $\theta$ option

## LBNL D20 (138 turns per pole)



12.5 T / 14 T = 89%

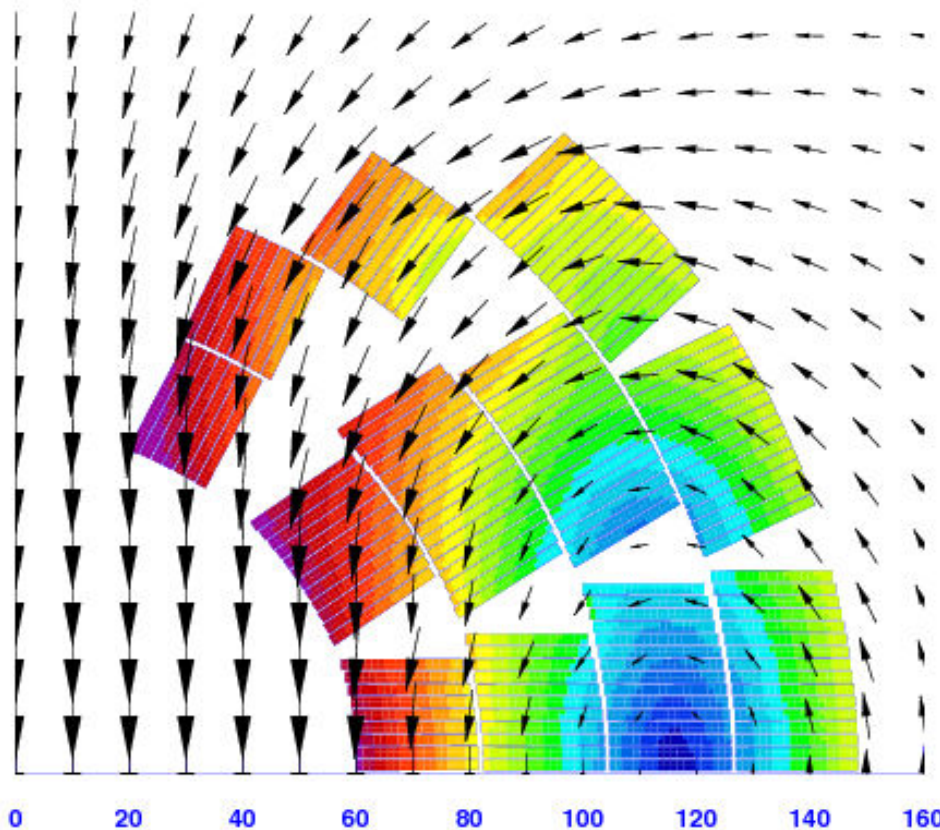
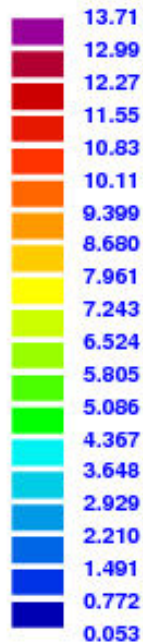


# The $\cos\theta$ option: a cross section

Baseline  $\cos\theta$  with 4 layers (3-3-3-3)

156 turns

$|B|$  (T)



$$B_{ss, 4.2 \text{ K}} = 14.57 \text{ T}$$

$$B_{ss, 1.9 \text{ K}} = 15.79 \text{ T}$$

$$I_{ss, 4.2 \text{ K}} = 14.6 \text{ kA}$$

peak field / central field = 1.055

$$b_3 = 0.0$$

$$b_5 = 0.0$$

$$b_7 = 0.0$$

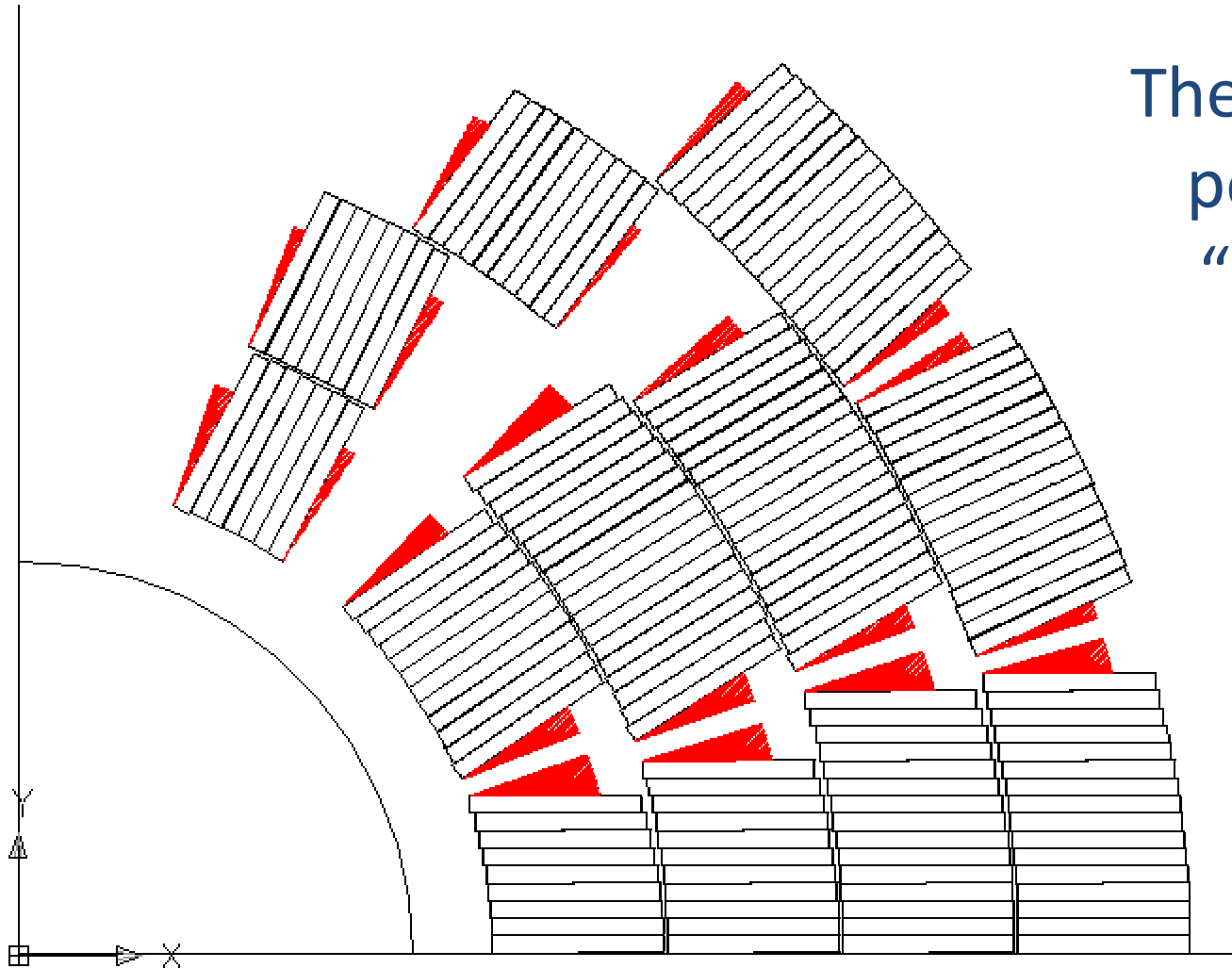
$$L = 41.7 \text{ mH/m}$$

$$E_{BC = 13 \text{ T}} = 3.6 \text{ MJ/m}$$

$$(E_{LHC-MB} = 0.5 \text{ MJ/m})$$



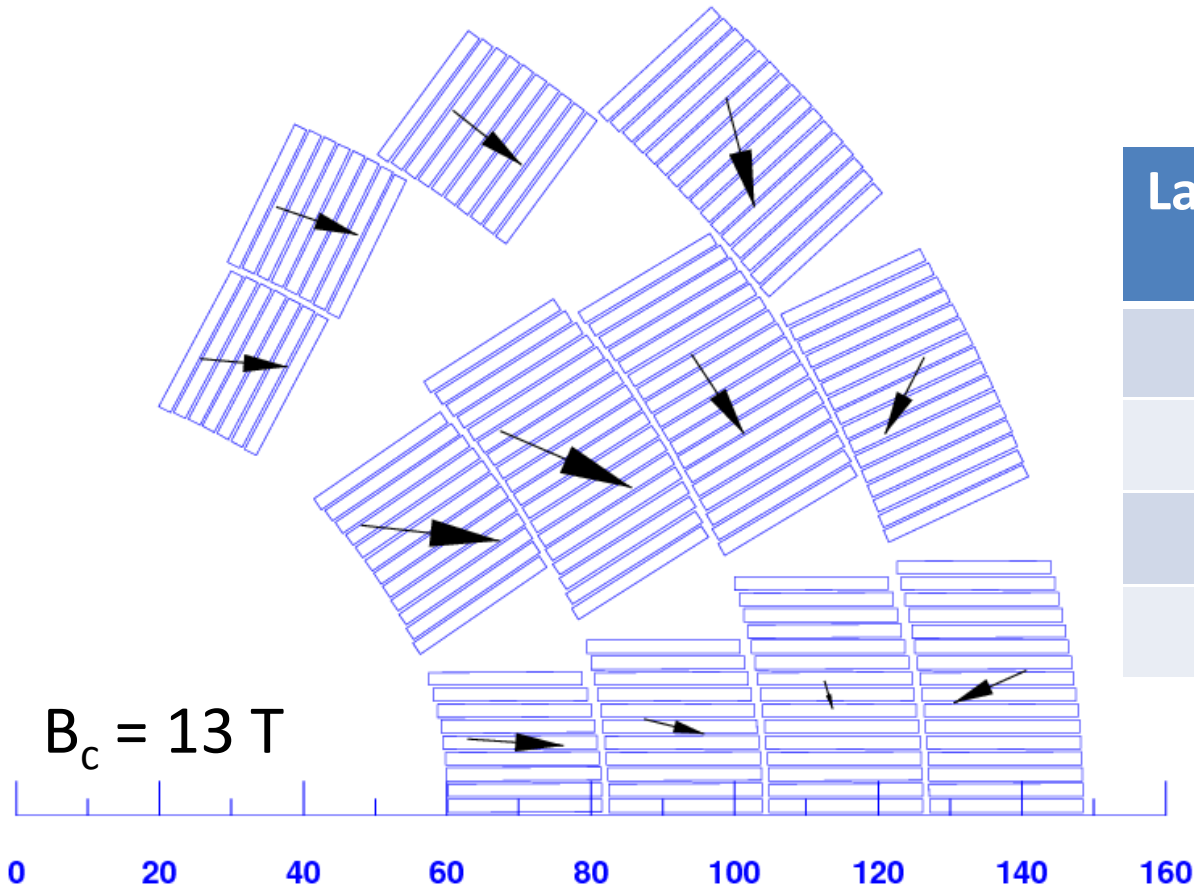
# The $\cos\theta$ option: a cross section



The blocks are positioned “radially”.

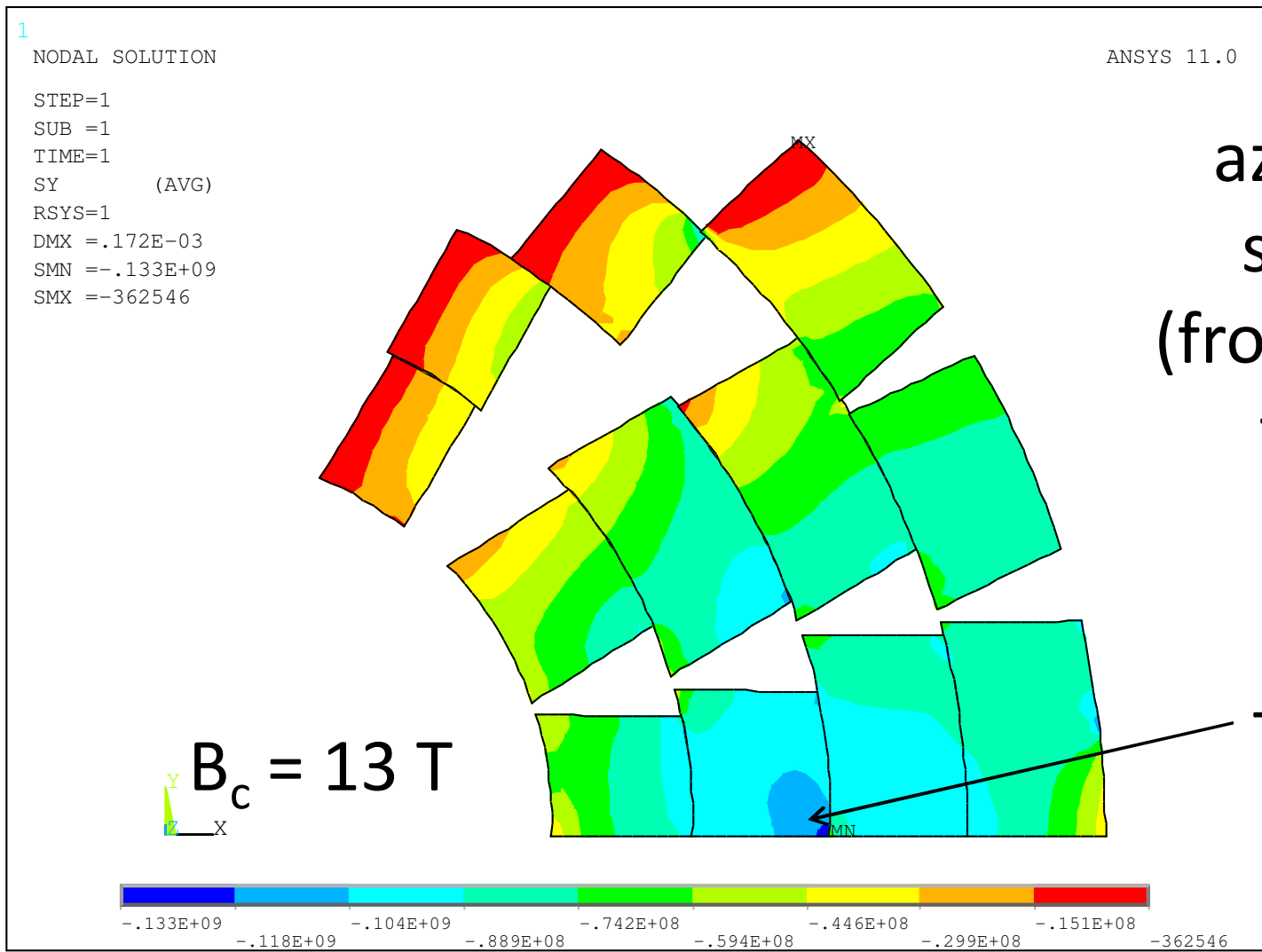
# Cos- $\theta$ : Lorentz forces and stresses

For the azimuthal stresses on the midplane  
 mean  $\sigma_{\theta} \sim \Sigma F_{\theta} / w$



Layer	$\Sigma F_{\theta}$ [MN/m]	mean $\sigma_{\theta}$ [MPa]
1	2.40	110
2	2.85	131
3	2.66	122
4	2.19	101

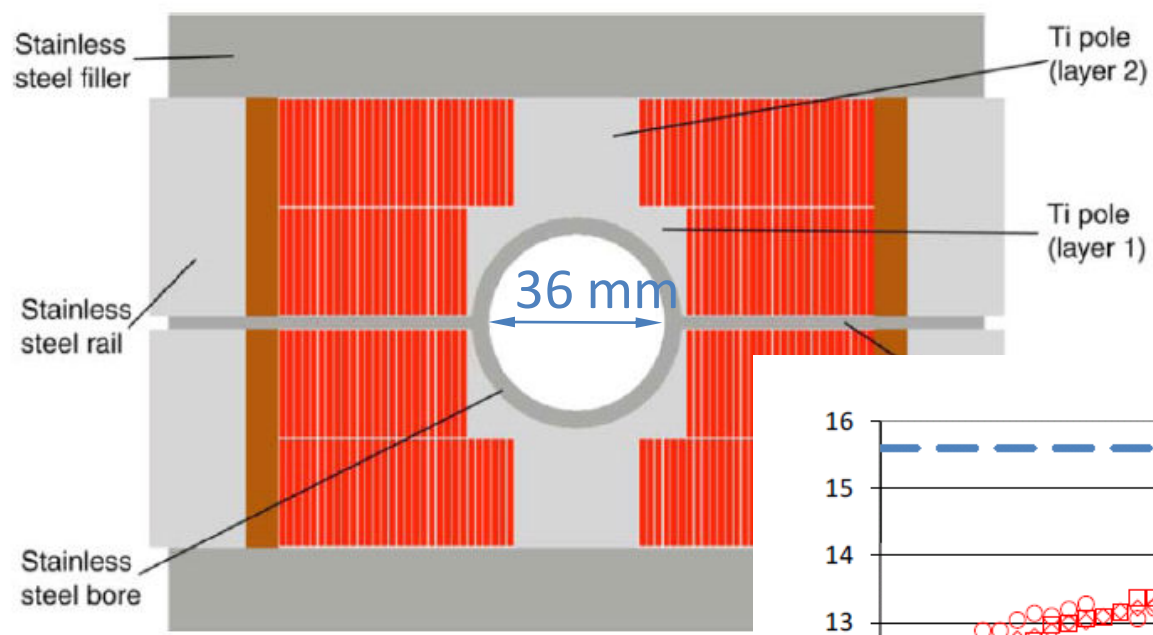
# Cos- $\theta$ : preliminary FEM for stresses



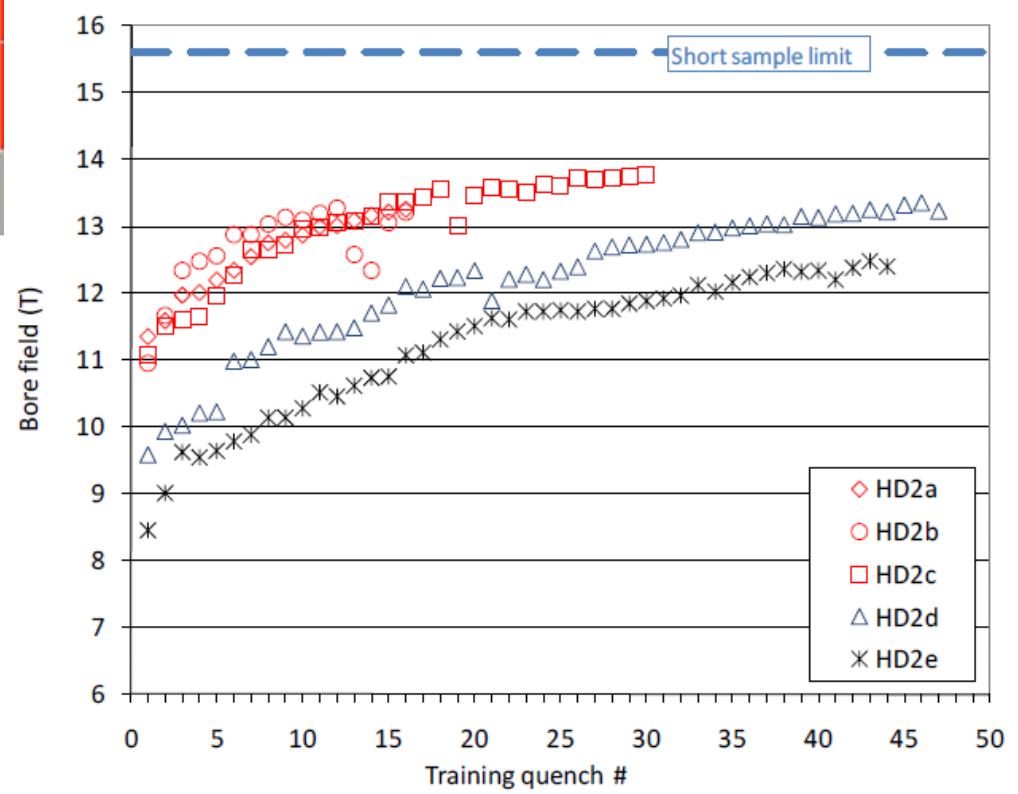
azimuthal stresses  
(from Lorentz forces)

# The blocks option

## LBNL HD2 (61 turns per pole)



$$13.8 \text{ T} / 15.6 \text{ T} = 88\%$$

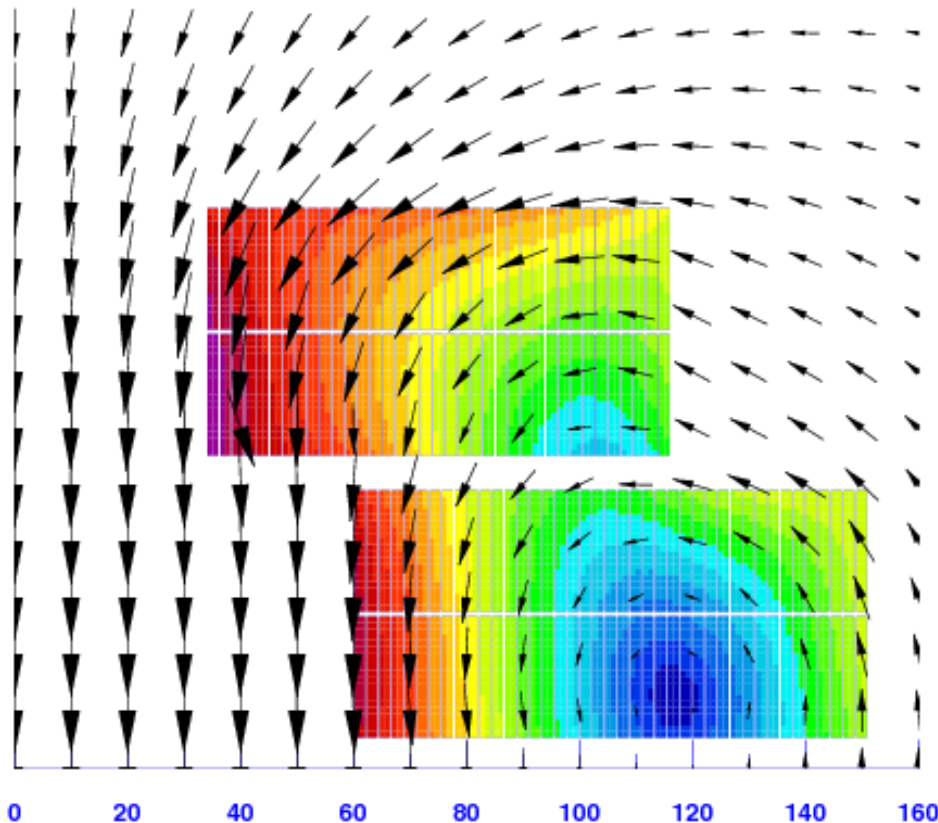
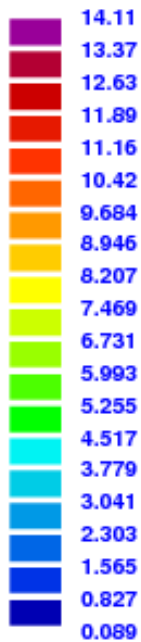


# Blocks: a cross section

baseline 41-41-37-37

156 turns

$|B|$  (T)



$$B_{ss, 4.2 K} = 14.18 T$$

$$B_{ss, 1.9 K} = 15.37 T$$

$$I_{ss, 4.2 K} = 14.6 kA$$

Peak field / central field = 1.086

$$b_3 = 0.0$$

$$b_5 = 0.0$$

$$b_7 = 1.8$$

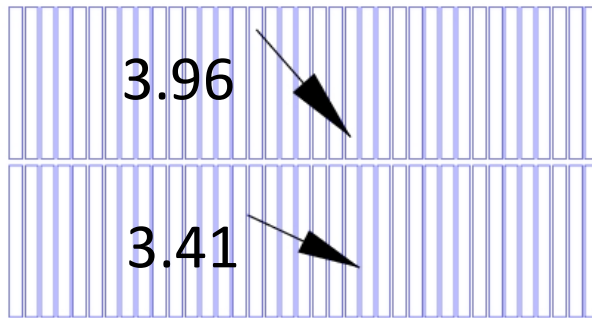
$$L = 42.2 mH/m$$

$$E_{BC = 13 T} = 3.8 MJ/m$$

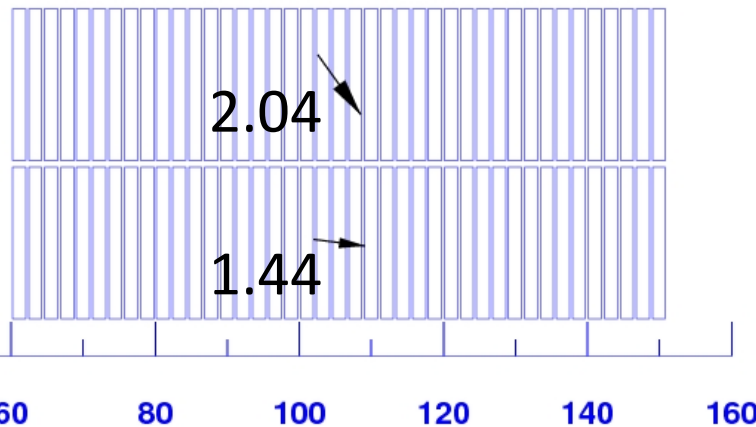
$$(E_{LHC-MB} = 0.5 MJ/m)$$

# Blocks: Lorentz forces and stresses

baseline 41-41-37-37



forces in MN/m  
 $B_c = 13 \text{ T}$

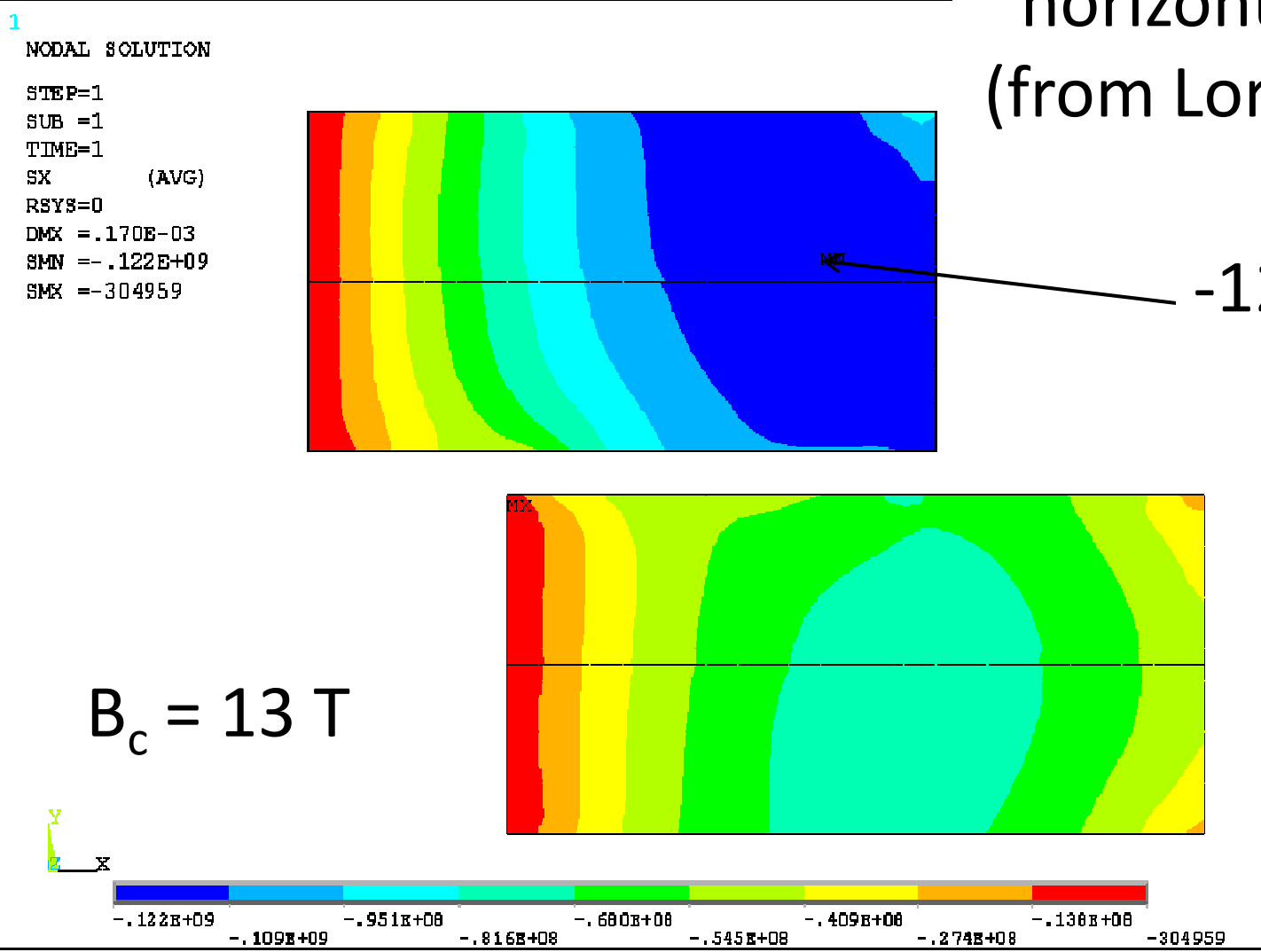


Block	$F_x$ [MN/m]	$\sigma_{hor, ave} =$ $F_x/w$ [MPa]
1	1.43	65
2	1.19	54
3	3.08	141
4	2.60	119

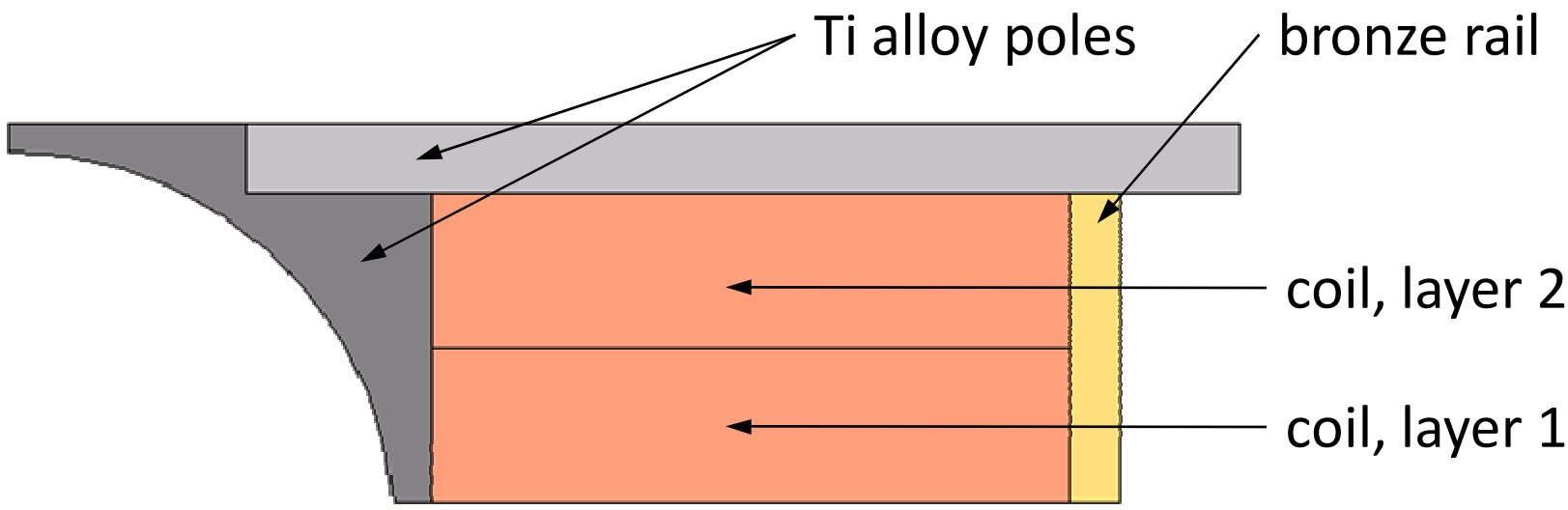
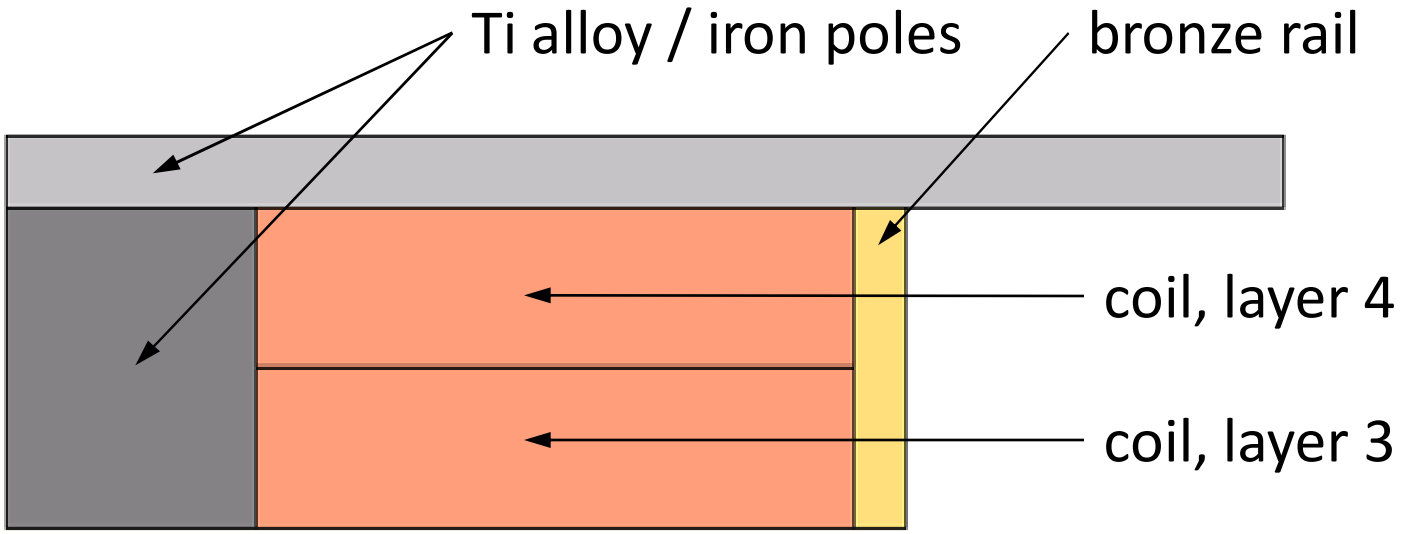
HD2 @ short sample  
 (4.2 K)  
 ( $B_{ss} = 15.0 \text{ T}, 17.3 \text{ kA}$ )

Bl	$F_x$ [MN/m]	$F_y$ [MN/m]
1	2.30	-0.40
2	3.30	-2.20

# Blocks: preliminary FEM for stresses

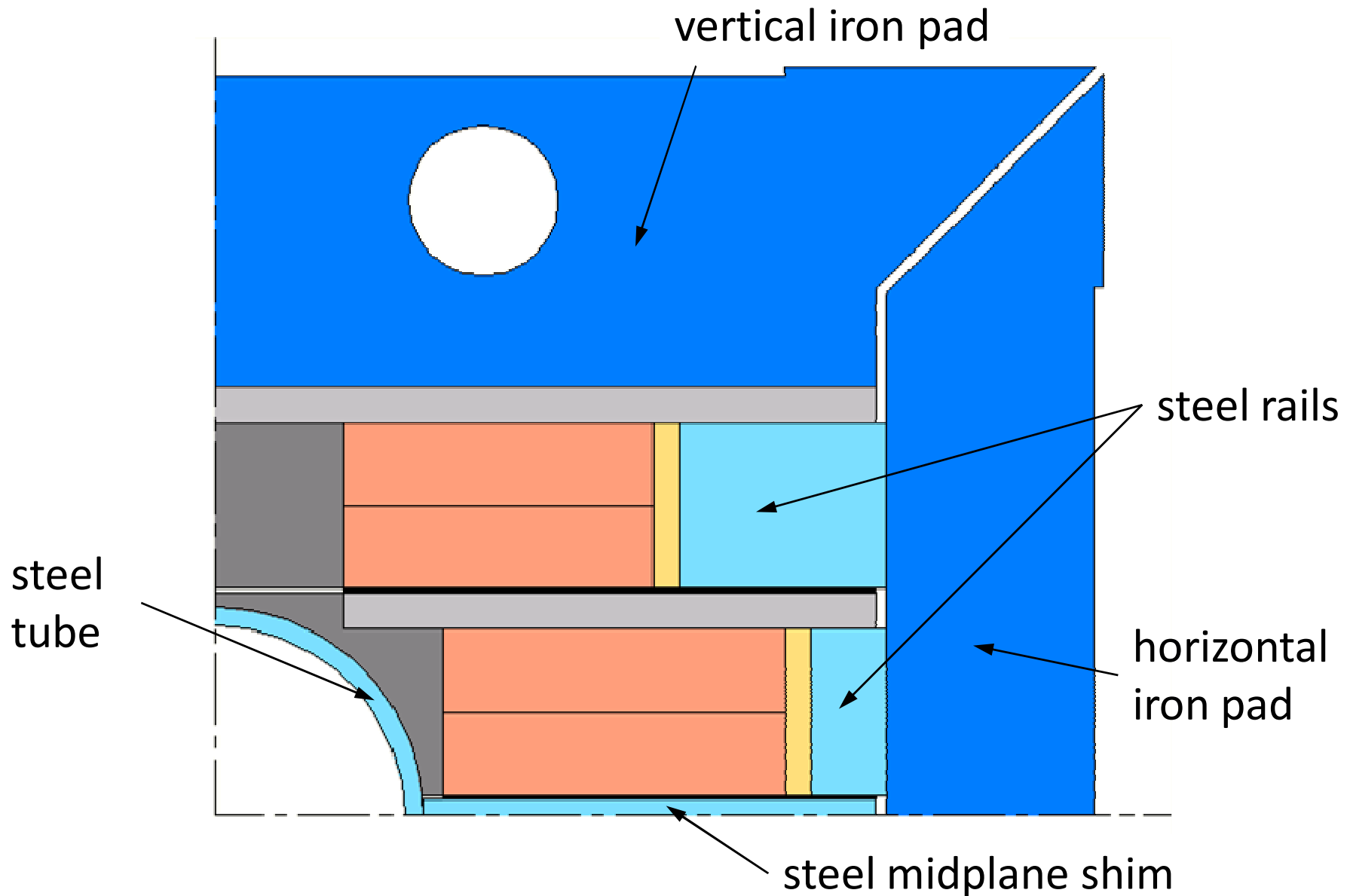


# Blocks: ideas for the structure (2d)

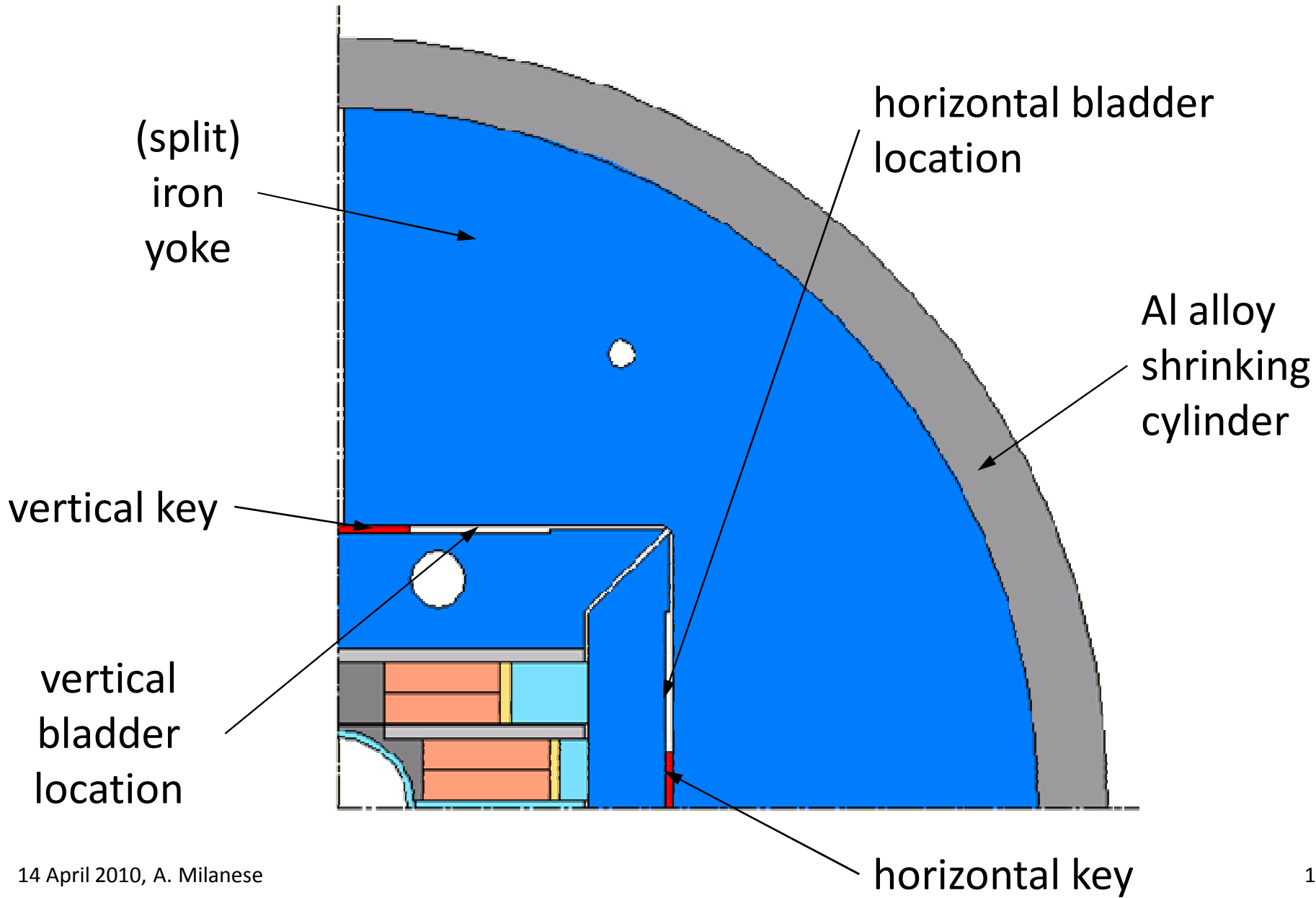




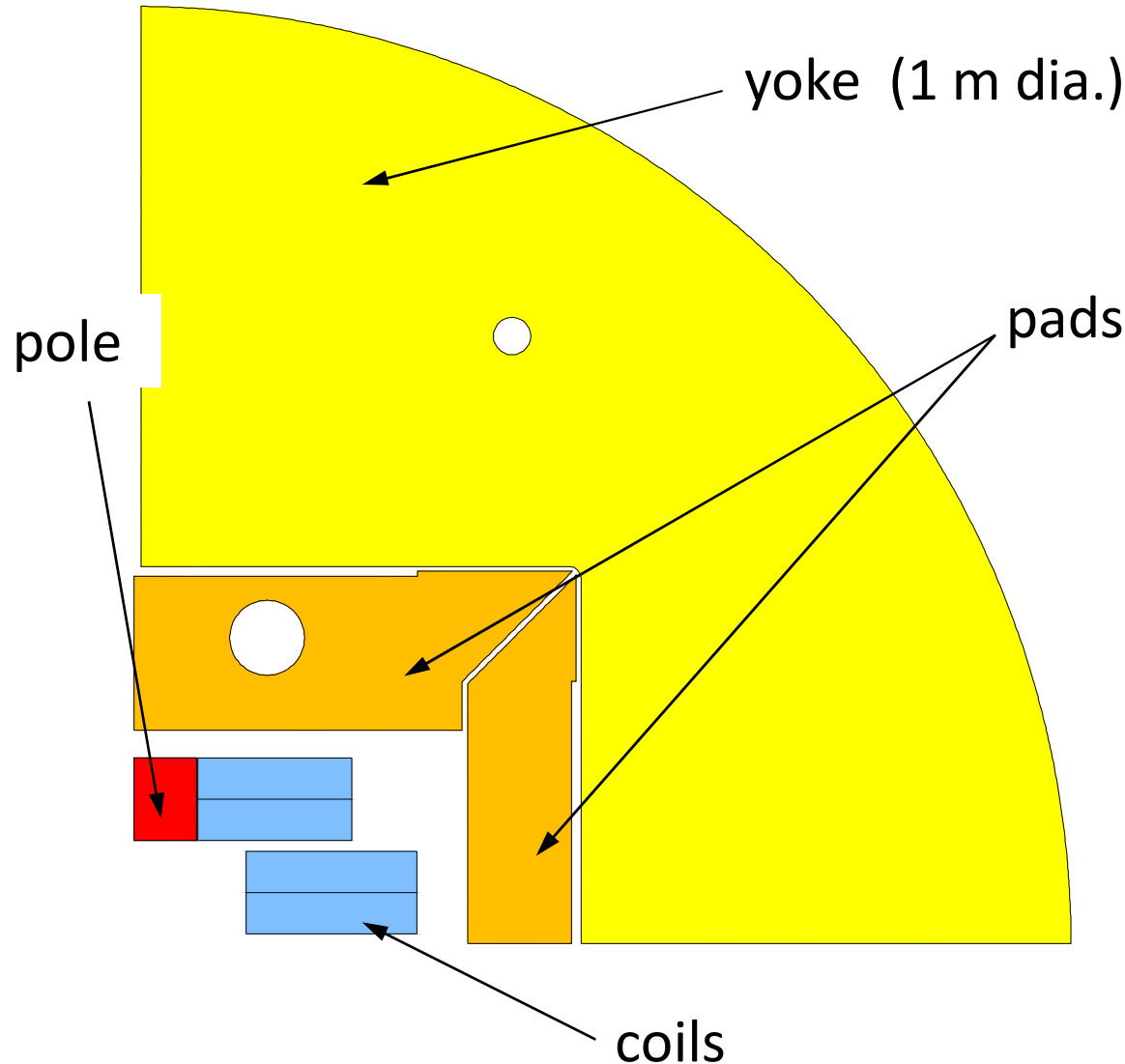
# Blocks: ideas for the structure (2d)



# Blocks: ideas for the structure (2d)



# Iron effect in blocks design



BEM-FEM, LHC iron  
(with saturation)

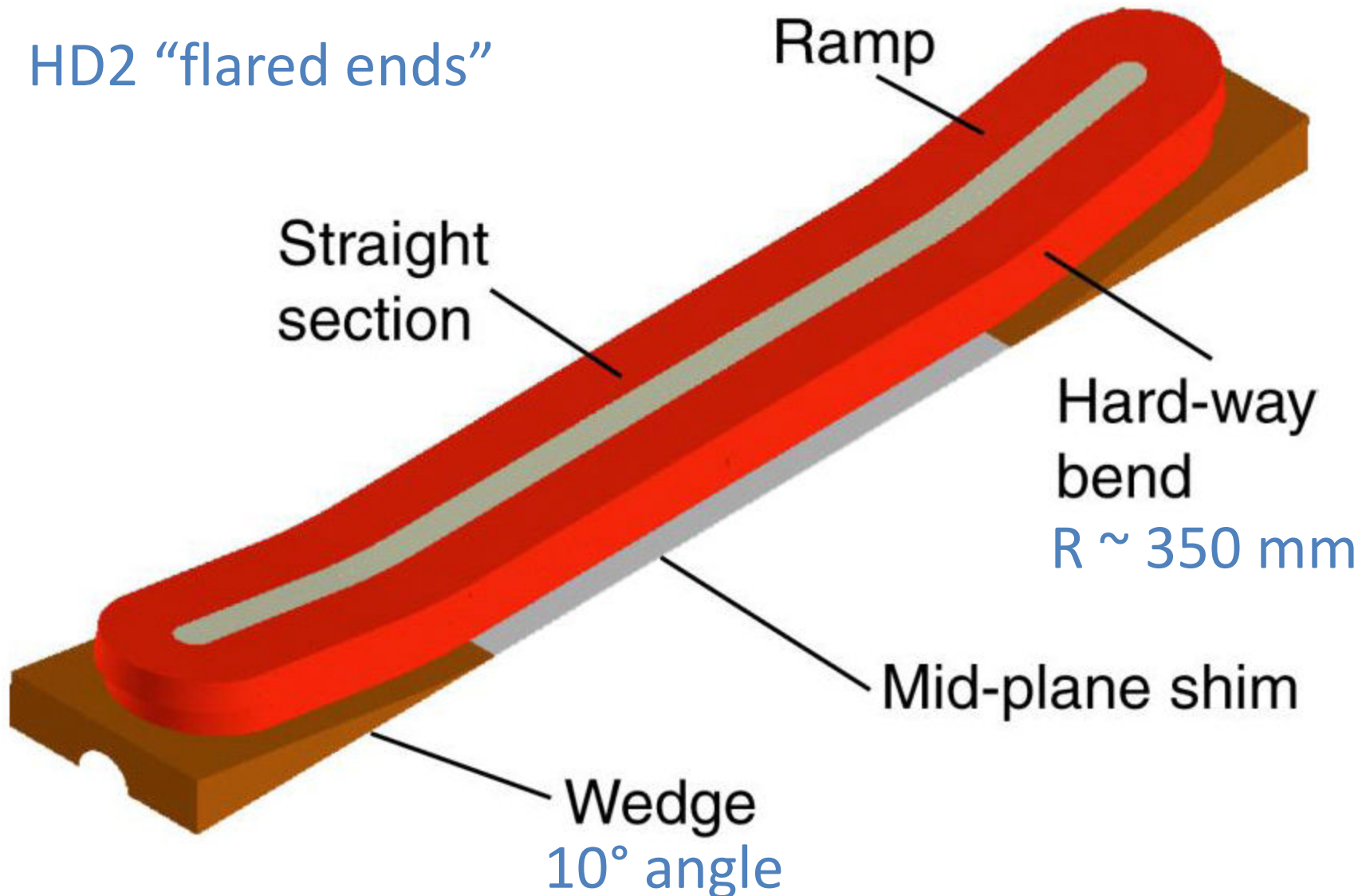
Short sample @ 4.2 K

- no iron: 14.2 T
- pads: 14.4 T
- pads and yoke: 14.8 T
- pole: 15.1 T
- pole, pads  
& yoke: 15.7 T

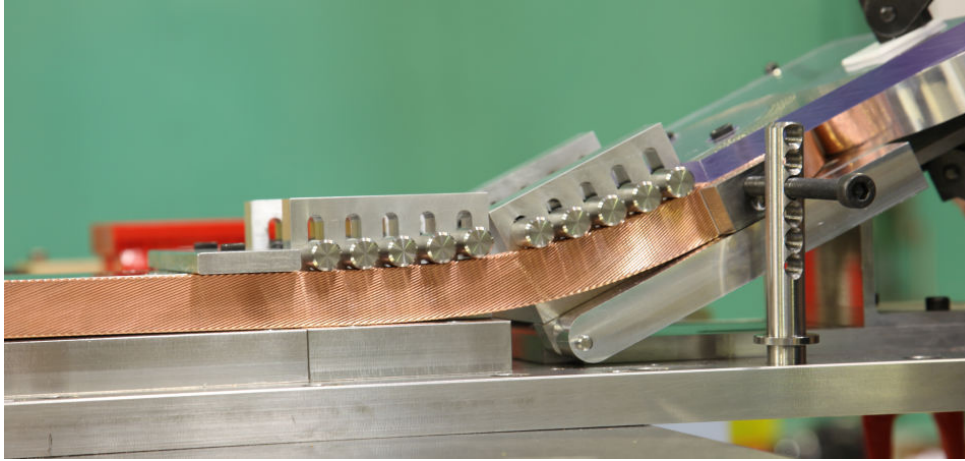
Stray field with no iron  
is about 150 mT at 1 m  
from the bore ( $B_c = 15$ ).

# Blocks: ideas for the ends

HD2 “flared ends”

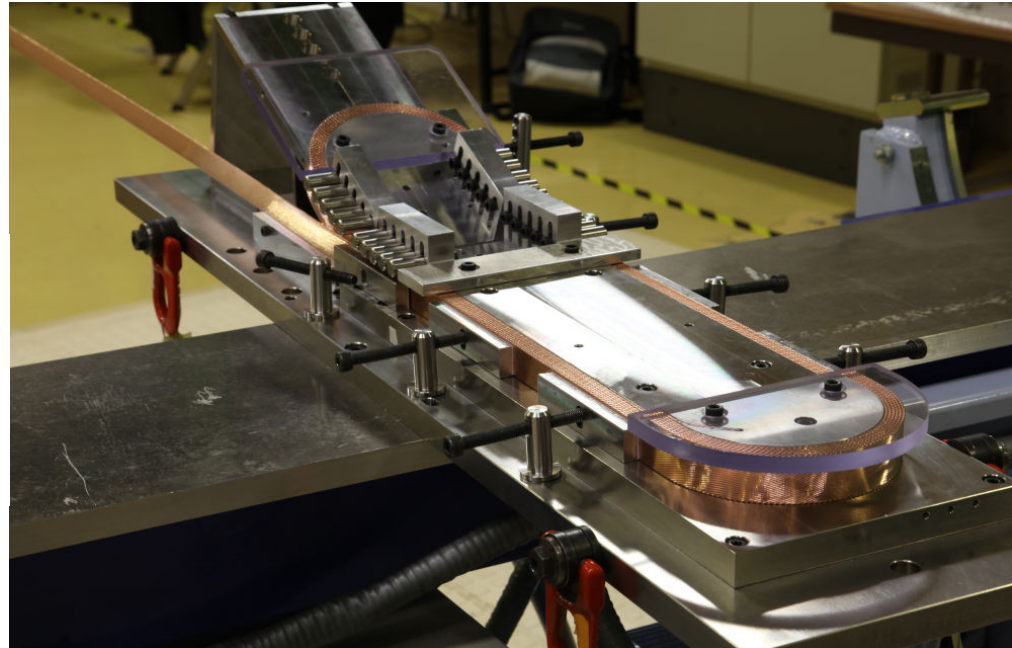


# Blocks: ideas for the ends



A first proof-of-concept winding test has been performed with copper cable in March 2010.

The result is that such an end design looks feasible.



# Conclusion

- preliminary analyses for a 13 T, 100 mm bore Nb<sub>3</sub>Sn dipole magnet have been concluded
- two layouts have been proposed:  
cos- $\theta$  and blocks
- proof-of-concept winding tests for flared ends (blocks design) have been performed
- the choice of the layout is planned for beginning of May
- detail magnetic and mechanical design will then follow (2d and 3d)

Thank you.