

# Summary from Magnetic shielding session

S. Chandrasekaran & M. Masuzawa

(1) Measurement of magnetic shielding performance and permeability of soft magnetic alloys for SRF

*Mitsuru Sakakibara (Ohtama Co., LTD)*

(2) Small magnetic field measurements and control at CERN

*Marco Buzio (CERN)*

(3) Magnetic field management in cryomodules and vertical cryostats at CEA-Saclay

*Juliette Plouin (CEA, Saclay)*

(4) Magnetic field management for SRF

*Saravan Chandrasekaran (FNAL)*

(5) Characterization of the magnetic shield efficiency for the ESS double spoke cavities

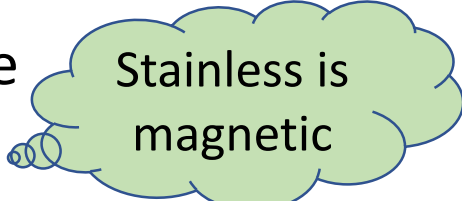
*Vateanui Sansine (IPN, Orsay)*



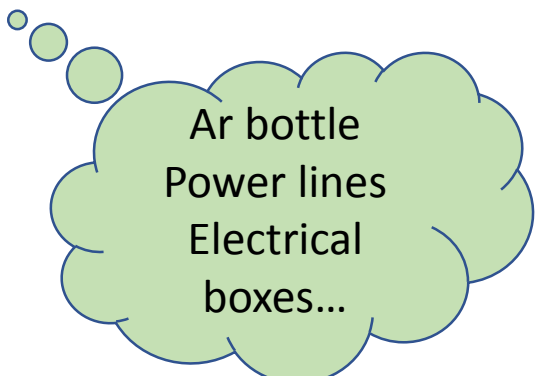
# What we learned/got reminded of/understood

## Understand the environment

- Ambient magnetic field comes not only from the Earth but also from anything magnetic ( $\mu_r > 1$ ) around you.
- And it needs to be shielded down to a certain level( usually a few hundred nT) (Marco, Juliette, Saravan,,,) )

A light green thought bubble with a blue outline and three small circles leading to it from the left. It contains the text "Stainless is magnetic".

Stainless is magnetic

A light green thought bubble with a blue outline and three small circles leading to it from the left. It contains the text "Ar bottle", "Power lines", and "Electrical boxes...".

Ar bottle  
Power lines  
Electrical boxes...

## Attention should be paid to

- Material
  - Just buying (more expensive) Cryophy/Cryoperm does not automatically guarantee you the performance
  - For example, pay attention to the annealing temperature (Sakakibara: from manufacturer's point of view)
- Heat treatment
  - Higher temp is better though deformation may occur (package deal)
- Design

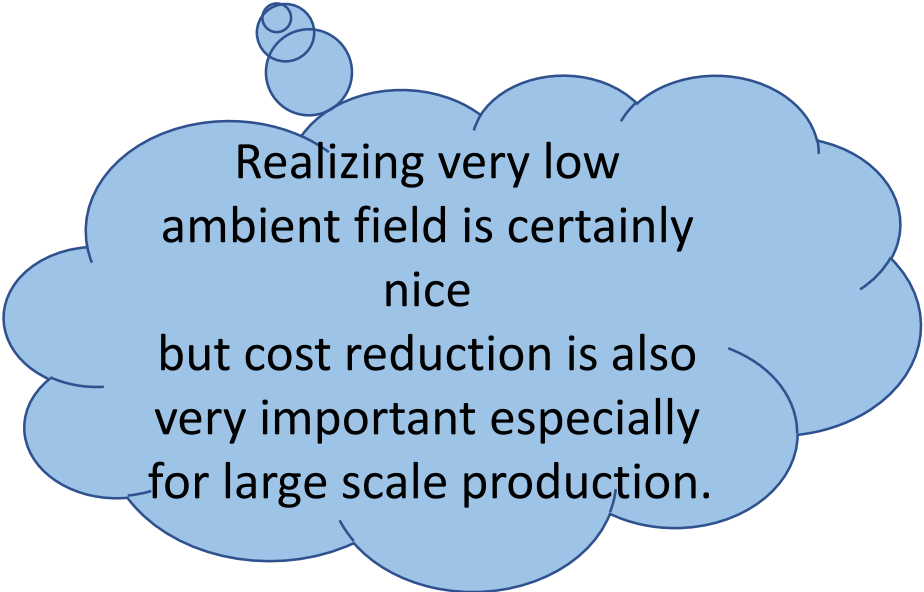
# What we learned/got reminded of/understood

## Cost

- Cryophy/Cryoperm (material for cryogenic use, by Aperam/Vacuumschmelze) seems like everyone's favorite
  - No degradation at cryogenic temperature (Vateanui )
  - But it is more expensive than permalloy/mumetal
  - FRIB chose permalloy, after various study and obtained good results (Saravan, Kenji)

## Active shield and demagnetization

- Worked well for LCLS-II  
(Saravan)



Realizing very low ambient field is certainly nice but cost reduction is also very important especially for large scale production.

# What we learned/got reminded of/understood

Evaluation (field measurement)

Sensor : Fluxgate is most commonly used for low field measurements

- “Absolute” calibration is hard (Marco) though good for relative measurements, stable (Vateanui et al.)
- Sensor volume large
- Not cheap
- Other sensors (not my session but see Julia’s talk)

## Needs more work on

- Evaluation of the effects of the (not non-magnetic) elements used around the cavity is needed.
- How to use the B-H data of the sample ?
- Effects of thermal (cool down/warm up) cycle?
- Absolute calibration of the sensor
- Improvements of the shielding performance by increasing the annealing temperature.
- Welding matters (our experience, also Saravan's) or does not matter (Juliette talk)? Type of welding?
- De/Re-magnetization can happen.
- More thorough mapping of the magnetic field (smaller/cheaper sensors?) is helpful for observing flux expulsion, for example.
- System integration
  - Integrating the magnetic shield and cavity system without having them interfering (physically & magnetically) with each other is important.