

Russia – BINP for HL-LHC



Budker Institute of Nuclear Physics, Novosibirsk, RUSSIA

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8th HL-LHC Collaboration Meeting,
CERN, 15-18 October 2018

Outline

- BINP
- Opportunities for in-kind contribution
- 30 kA energy extraction system
- CCDTL for LINAC 4
- Hollow electron lens
- Vacuum chamber test facility
- Conclusion

BINP



Budker Institute of Nuclear Physics
established in 1958

Total staff ~2800 (~1000 scientists
and engineers, ~1000 workshop
personnel, ...)

Main activities: accelerators and
colliders, HEP, synchrotron radiation,
thermonuclear research

Large, experienced and well-
equipped workshop (60,000 m², 150
departments)

ISO9001:2015 Quality Management

Opportunities for in-kind contributions

BINP

Item	Estimated contribution value	Required delivery	Collaborator
D2 dipole orbit corrector magnets	5 MCHF	2023; in time for installation in LS3 (2024-2025)	BINP
Magnets and CC jacks and controls	0.3-0.5 MCHF	2021-2022; in time for equipping magnets, CC, pre-series	BINP
Superconducting link feedboxes package	5.6 MCHF		
DFH 10 units	2.8 MCHF	2023; in time for installation in LS3 (2024-2025)	BINP
DFX 10 units	2.8 MCHF	2023; in time for installation in LS3 (2024-2025)	BINP
TAXN (in progress, Krasnov, Zolotarev)	2.8 MCHF	2023; in time for installation in LS3 (2024-2025)	BINP
TAXS (in progress, Krasnov, Zolotarev)	1.2 MCHF	2023; in time for installation in LS3 (2024-2025)	BINP
Current leads matching section 5 units	1.55 MCHF	2023; in time for installation in LS3	BINP
Current leads Inner Triplets 5 units	5.1 MCHF	2023; in time for installation in LS3	BINP
Collimation Package	20 MCHF		
Part of secondary collimators (baseline)	1.5 MCHF	2023; in time for installation in LS3	BINP
TCLX Collimators (next to TAXN)	2 MCHF	2023; in time for installation in LS3	
Hollow electron lens for beam halo removal (A. Levichev)	7-20 MCHF	2023; in time for installation in LS3 (2024-2025)	BINP
Second half of Crab Cavities	24 MCHF	2029; in time for installation in LS4	BINP?

B. Di Girolamo

Red – work is close to the contract signing

Blue – BINP potentially is ready to take

Main problem is who pays? Russia through in-kind or CERN directly?

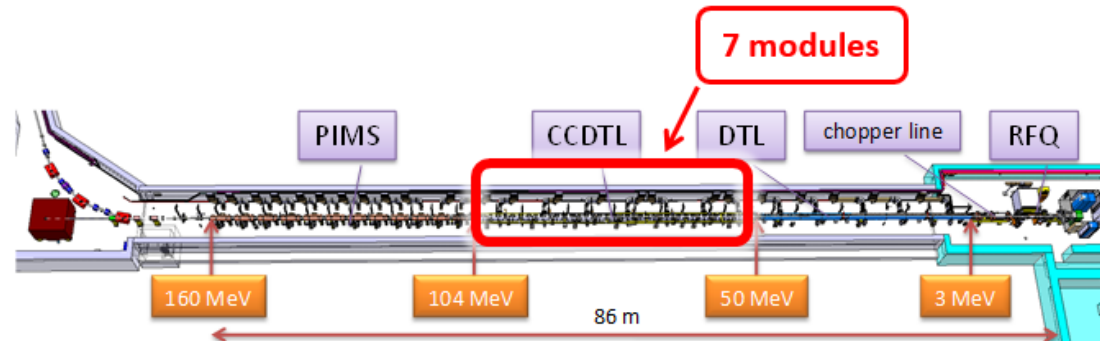
30 kA energy extraction

30 kA energy extraction semiconductor switch designed and produced for cluster SM-18 (pre-series sample manufactured and successfully tested). Modular structure from 7.5 kA to 30 kA. We hope for the series production.



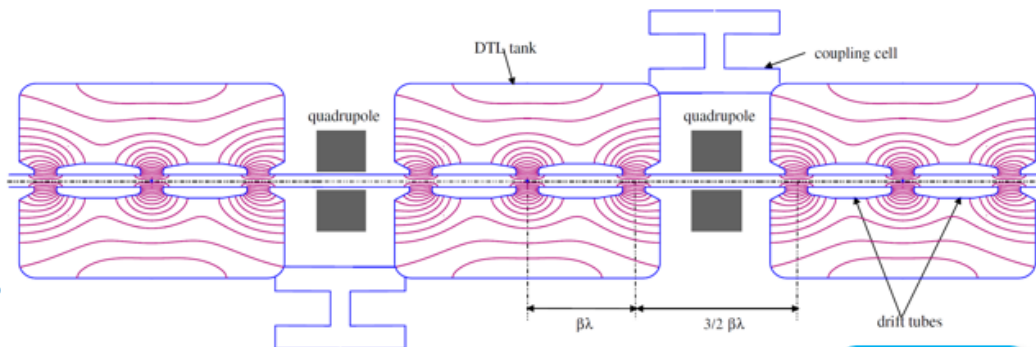
CCDTL for LINAC 4

Linac4, a new **160 MeV H-** accelerator will replace the **50 MeV proton Linac2** as an injector to the PS Booster.



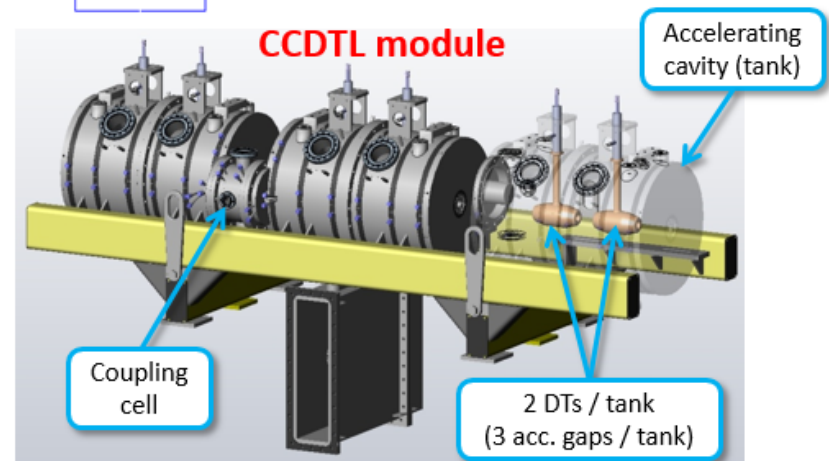
CCDTL features:

1. Separate accelerating cavities (tanks) with **2 drift tubes / tank**,
2. single cell off-axis coupling cavities (cells),
3. operates in the stable $\pi/2$ mode,
4. **Quads placed between the tanks.**



CCDTL advantages:

1. Small drift tube diameter \Rightarrow **high RF efficiency.**
2. EMQs between the modules \Rightarrow **flexibility for transverse beam dynamics.**
3. Quads can be aligned on the supports independently from the cavities \Rightarrow **relaxed tolerances of the drift tube positioning.**



CCDTL for LINAC 4



During 2004-2014 BINP (Budker Institute of Nuclear Physics of Siberian Branch of Russian Academy of Sciences, Novosibirsk) and VNIITF (Russian Federal Nuclear Center – Russian Scientific Research Institute of Technical Physics, Snezhinsk) built 7 CCDTL modules for Linac4.

All modules were tested above the Linac4 specifications: ≥ 700 kW (which corresponds to 3.6 MV gap voltage per tank and peak surface field $E_{Spk} = 34$ MV/m that is 1.85 Kilpatrick) at 0.16% duty cycle (0.8 ms pulse length, 2 Hz repetition rate) and installed in the tunnel in 2016.

On 25 October 2016, Linac 4 reached its design beam energy of 160 MeV.



A.Tribendis, A.Skrinsky, G.Rykovarov

09/05/2017 Linac4 inauguration ceremony.

TAXN & TAXS: scope

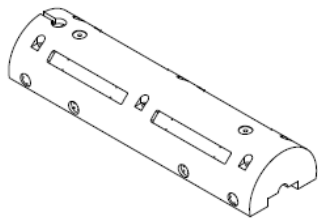
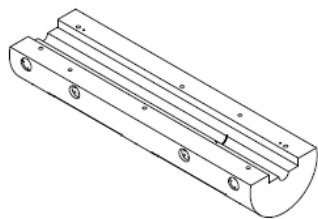
Item	Mass x No	Slabs dims	Work (wh)
TAXS lower part	1720 x 4	1800 x 500 \emptyset	180
TAXS upper part	1276 x 4	1800 x 500 \emptyset	180
TAXN (absorber block) bot	1600 x 4	3819 x 400 x 170	180
TAXN (absorber block) top	1600 x 4	3819 x 400 x 170	180
TAXS vacuum chamber	... x 4		200
Y chamber	... x 4		800

1 working hour (wh) \approx 15 €

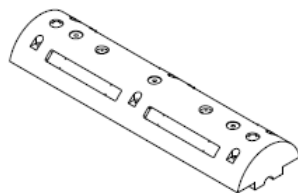
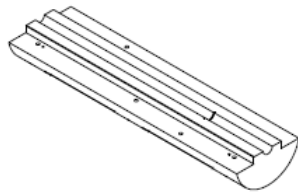
Total weight of row copper slabs about 45 tons

Row copper price about 10 €/kg

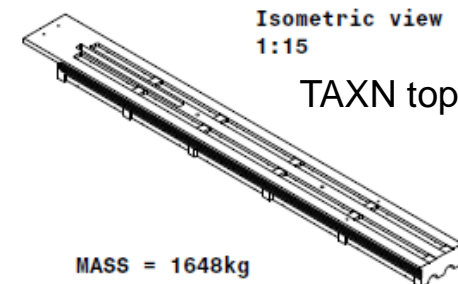
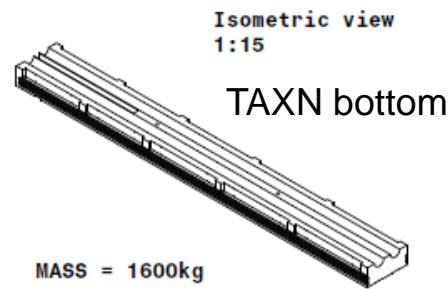
For vacuum chambers (and Y chambers) CERN provides copper tubes



TAXS lower part



TAXS upper part



Isometric view
1:15

TAXN bottom

MASS = 1600kg

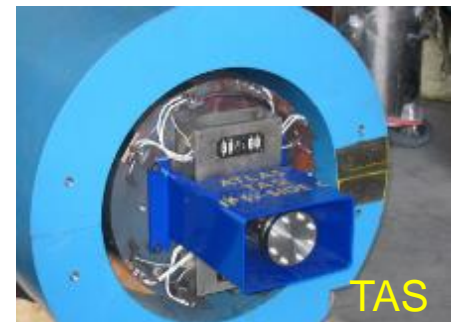
Isometric view
1:15

TAXN top

MASS = 1648kg



TAXN



TAXS

TAXN & TAXS: questions/problems

Qs:

- Mechanical tolerance 100 μm seem excessive, is it possible to change it to 300-500 μm ?
- Surface roughness 3 μm seems excessive.

No decision:

- TAXN grooves for cooling tubes. Who install the tubes, BINP?
- Who install the baking heaters, BINP?
- Who responsible for adjustment mechanics?
- Who responsible for assembling?

Ps:

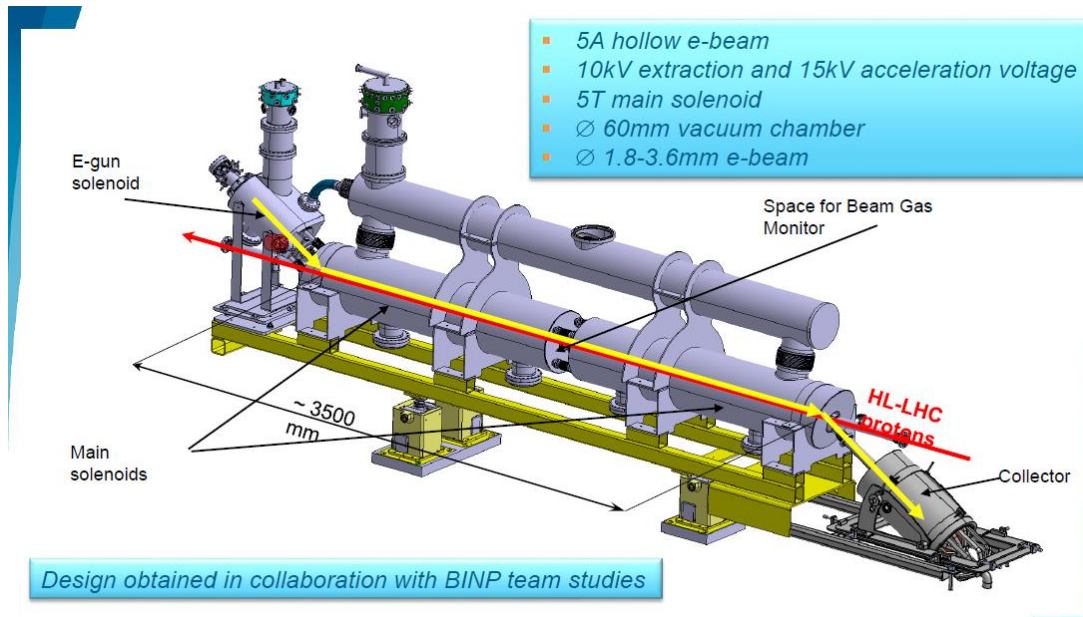
- The production of every half of every absorber take about one working moth on the BINP milling machine, it can create problem for other BINP contracts.
- The procedure for purchasing of the long cupper slabs is not clear now.
- The technology for TAXS production isn't clear now.

For transportation 4 trucks are necessary.
Total transportation cost is about 28 000 €.

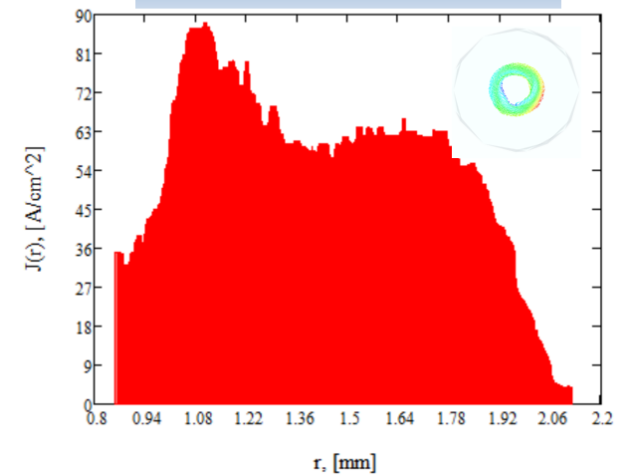
The total cost of the contract about 1 350 000 CHF.

Hollow electron lens

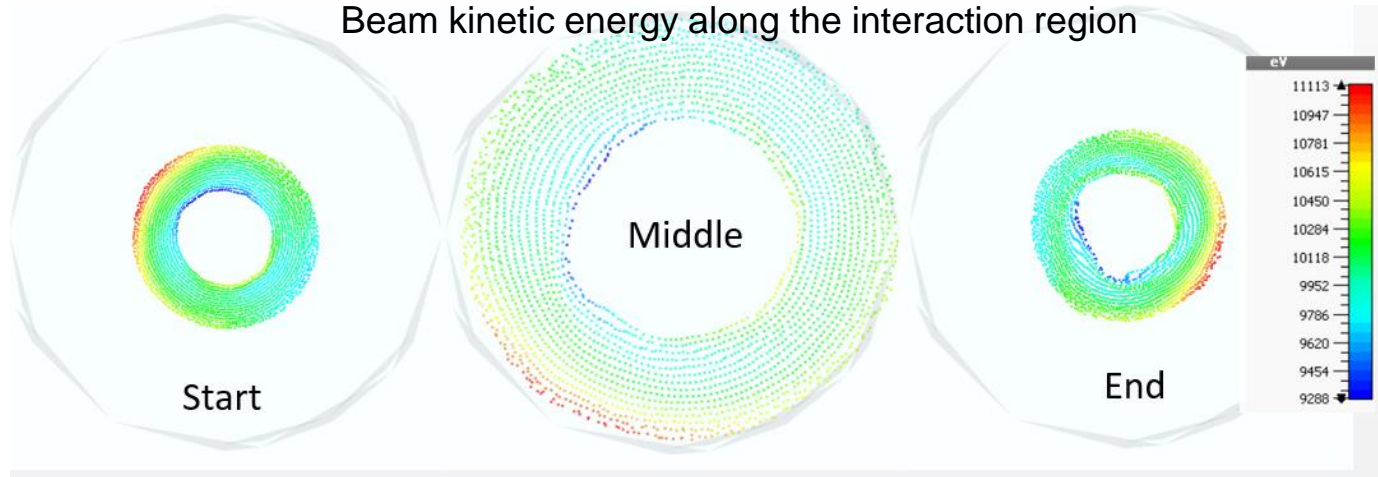
Study and simulation of the HEL e-beam dynamics.



Current density at the end of the interaction space, total current is 5 A



Beam kinetic energy along the interaction region



Hollow electron lens

1. HEL parameters were studied for a stable electron beam.
2. The aperture of vacuum tube of 60 mm and magnetic field of the main solenoid of 5 T are OK.
3. 5 A beam current with 15 kV with voltage are OK. The virtual cathode is not a problem.
4. The beam shape slightly changes in time but the field variation inside the beam is less than 5%.

All critical HEL parameters seem fixed.

Vacuum surface coating

Addendum P110/A2

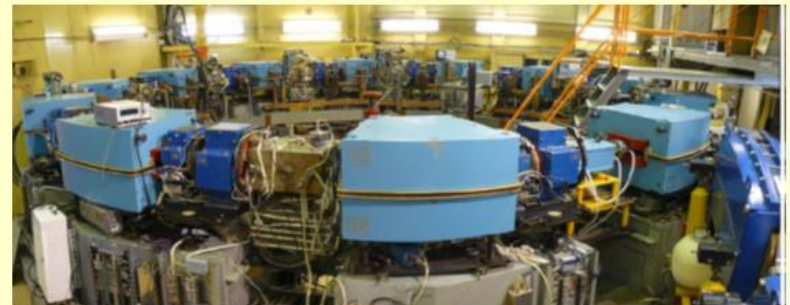
Study of photo-stimulated desorption and photoelectron emission of HL-LHC inner vacuum chamber surface under SR flux at room/cryo temperatures. A test beamline was developed at BEP storage ring (~ 10 -1300 eV of critical energy, $\sim 5 \cdot 10^{16}$ ph/m/s). In the first experimental set Cu and a-C (anti-multipactor) coating were compared.

Experimental set up at BEP



Details in A.Krasnov's talk (Thursday)

BEP storage ring



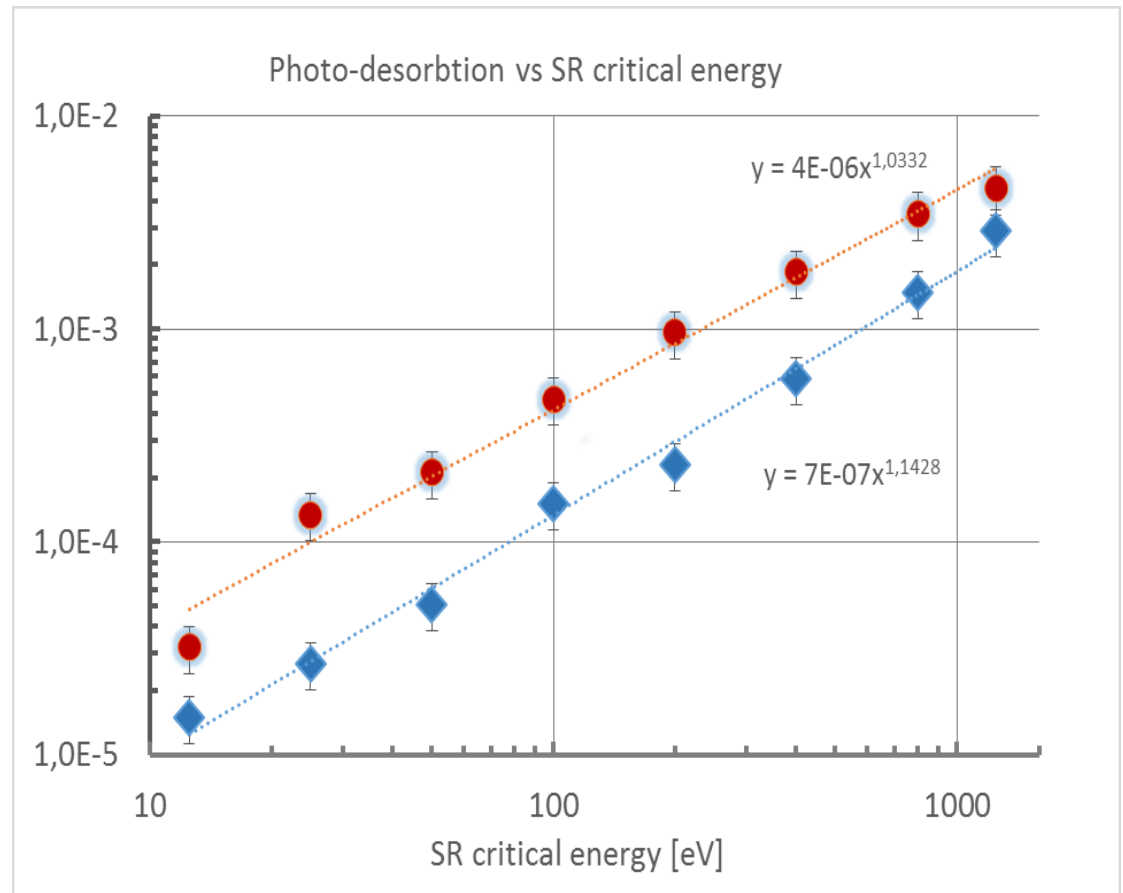
BEP after reconstruction. Maximum energy increased up to 1 GeV at circumference 22m. Max dipole field 2.6 T.

Parameter	min	nominal	max
E [MeV]	200	300	900
Beam current [A]	0.5	0.5	0.5
Bending magnet radii [mm]	1280		
SR critical energy [eV]	14	47	1260
SR flux [ph/mrad/s]	1.1E15	1.8E16	5.6E16
SR power [W/mrad]	0.009	0.045	3.6
SR vertical divergence [mrad] at Ec	2.5	1.7	0.56

Results (example)

Photo-desorption:
amorphous carbon vs
copper

Ec eV	α -C η [mol/ph]	Cu η [mol/ph]	$\eta(\text{Cu1})/\eta(\alpha\text{-C})$
12,5	< 1,5E-5	3,2E-5	-
25	2,7E-5	1,3E-4	5,0
50	5,1E-5	2,1E-4	4,2
100	1,5E-4	4,7E-4	3,1
200	2,3E-4	9,6E-4	4,1
400	5,8E-4	1,9E-3	3,2
800	1,5E-3	3,5E-3	2,3
1250	2,9E-3	4,6E-3	1,6



Conclusion

- BINP actively participates in the HL-LHC program
- BINP has potential to increase efforts
- The main question is...

