



Characterization of CERN Scandia doped hollow electron gun (CHG-16-sc) at Fermilab electron-lens test stand

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8th HL-LHC Collaboration Meeting

17/10/2018

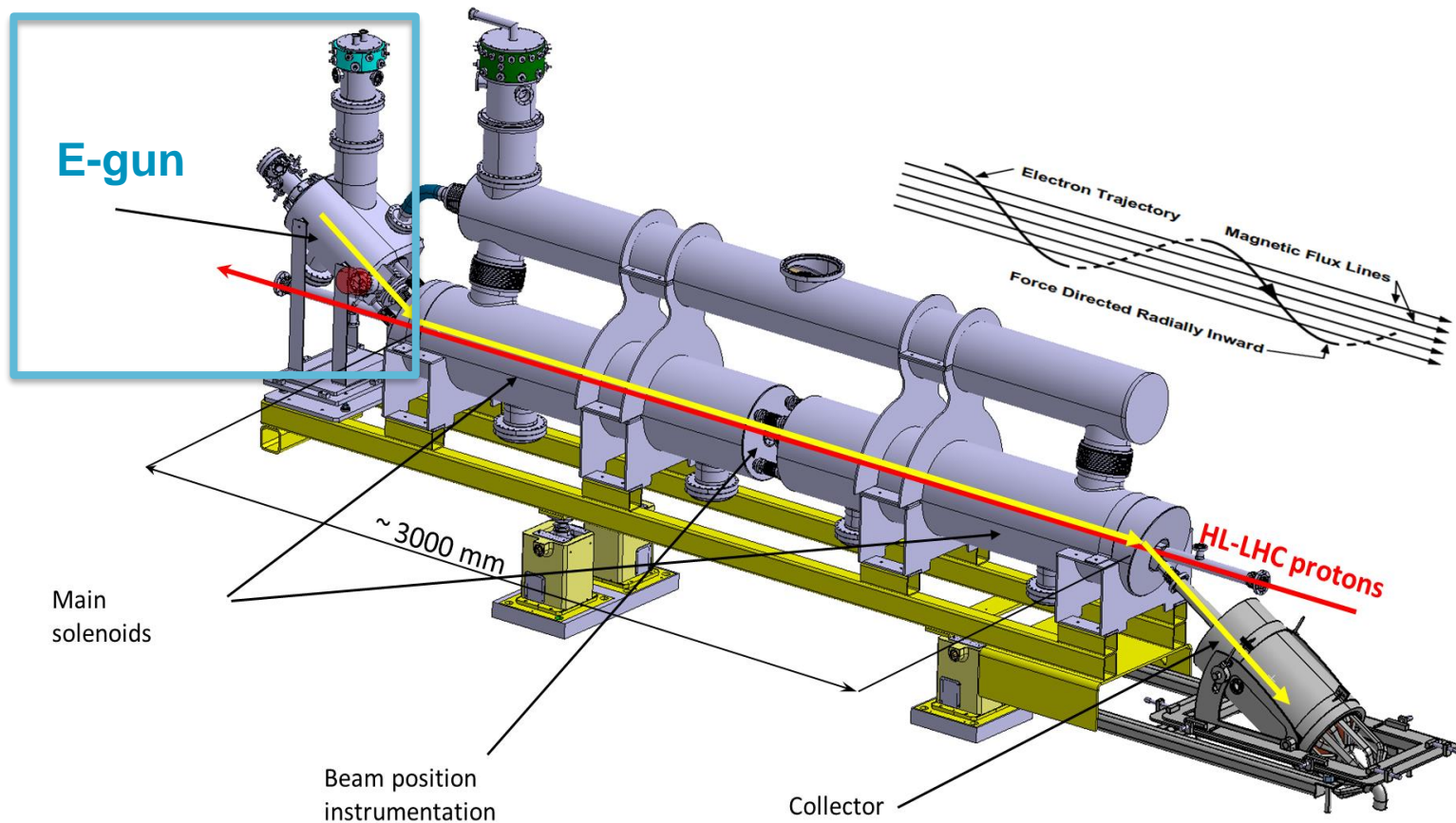


Outline

- Introduction
 - Cathode
 - E-gun design development
- Installation of Scandia-doped cathode e-gun (CHG-16-sc) at FNAL
- Tests of Scandia-doped cathode e-gun (CHG-16-sc) at FNAL
- Next steps
- Conclusions

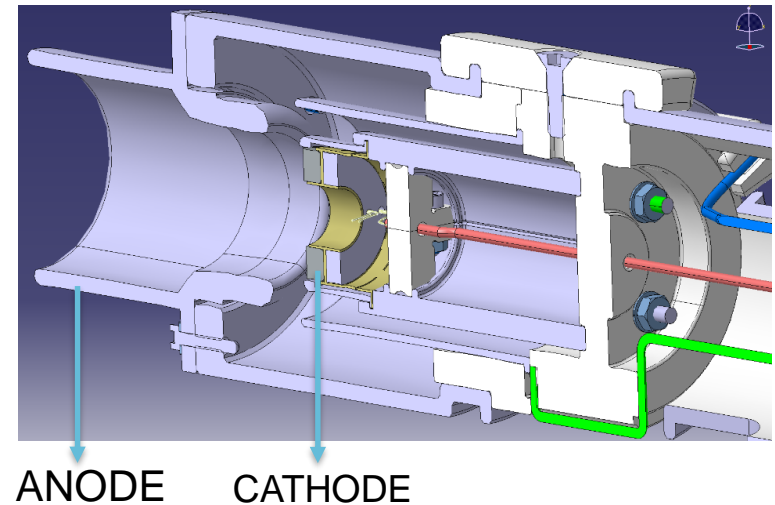
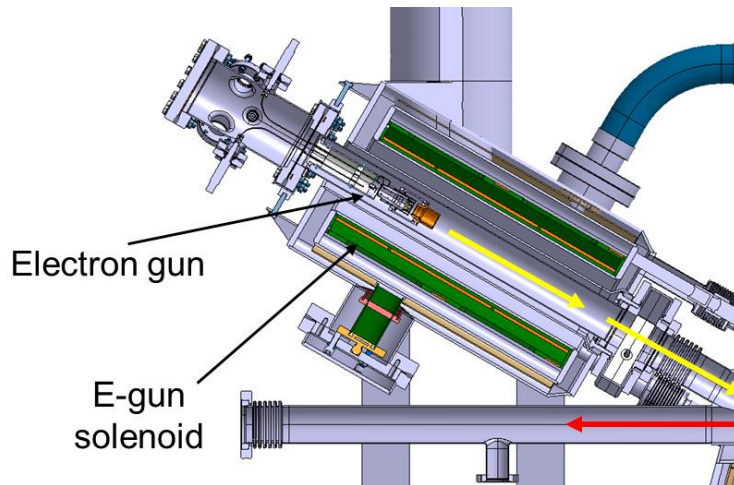
Introduction

- Electrons are produced by a cathode installed in an e-gun
- A system of superconducting solenoids cooled at 4.5K generates the magnetic field to tune the size and steer the trajectory of the electron ring

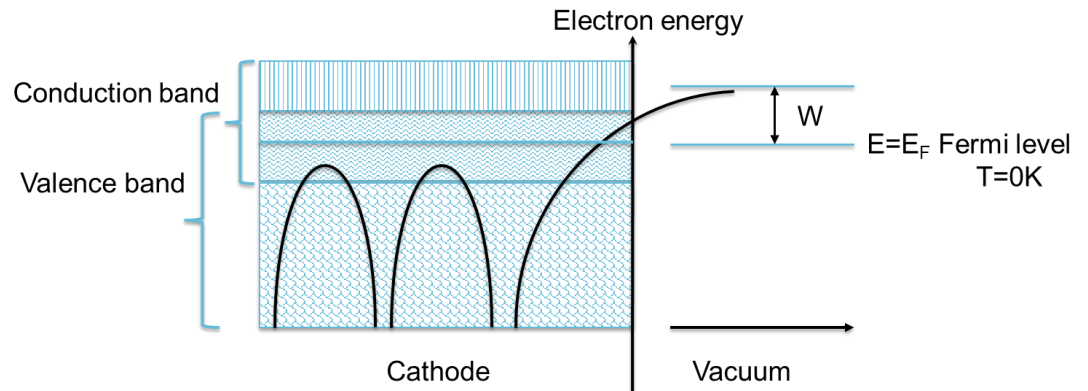


Cathode

- Electron beam generated by hollow cathode
- Thermionic cathode → electron emission T - activated



Porous tungsten matrix impregnated with oxides



HEL cathode

Target: minimize cathode dimensions fulfilling the HEL requirements

HEL parameter	
Magnetic field of the main solenoid B_{MS}	5 T
Magnetic field in the e-gun B_{GS}	0.25 T
Inner radius of hollow electron beam	0.9 mm
Outer radius of hollow electron beam	1.8 mm
Cathode - Anode voltage difference V	10 kV
Current at cathode I	5 A

Dimensions

A small cathode allows decreasing the field in main solenoid

$$\frac{R_{\text{beam,cathode}}}{R_{\text{beam,MS}}} = \sqrt{\frac{B_{MS}}{B_{GS}}}$$

Performance

Small cathode means **high current density** → material play a key role

- Barium aluminate dispenser $\varnothing_o = 25$ mm
 $J < 2$ A/cm²
- Scandia doped dispenser $\varnothing_o = 8$ mm
 $J > 20$ A/cm²

minimize field compression factor

HEL cathode parameters
 $\varnothing_o = 16.10$ mm $\varnothing_i = 8.05$ mm
 $J = 3.3$ A/cm²

B_{GS}

Scandia-doped cathode

Scandia-doped W cathode

$$\varnothing_o = 16.10 \text{ mm} \quad \varnothing_i = 8.05 \text{ mm}$$

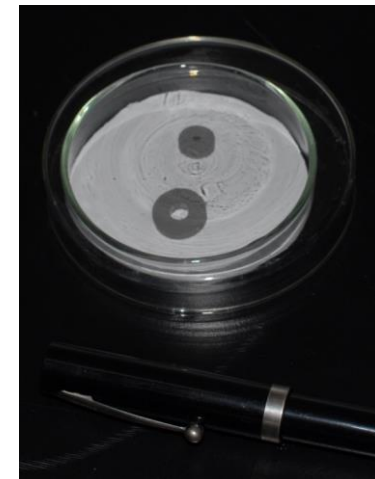
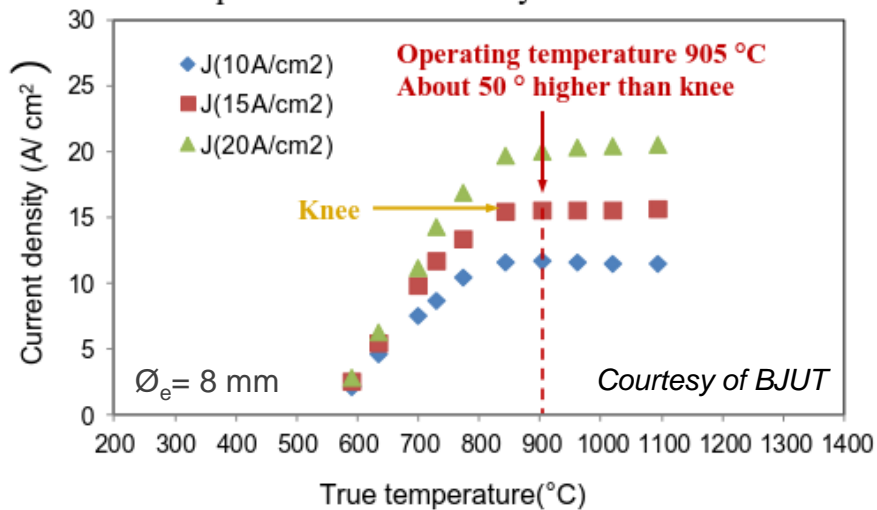
$$J = 3.3 \text{ A/cm}^2$$

BVERI (Beijing Vacuum Electronics
Research Institute)

BJUT (Beijing University of Technology)



Required current density = 13.6 A/cm^2



Courtesy of BJUT

FNAL e-gun design

Beginning 2017

Manufacturing and tests

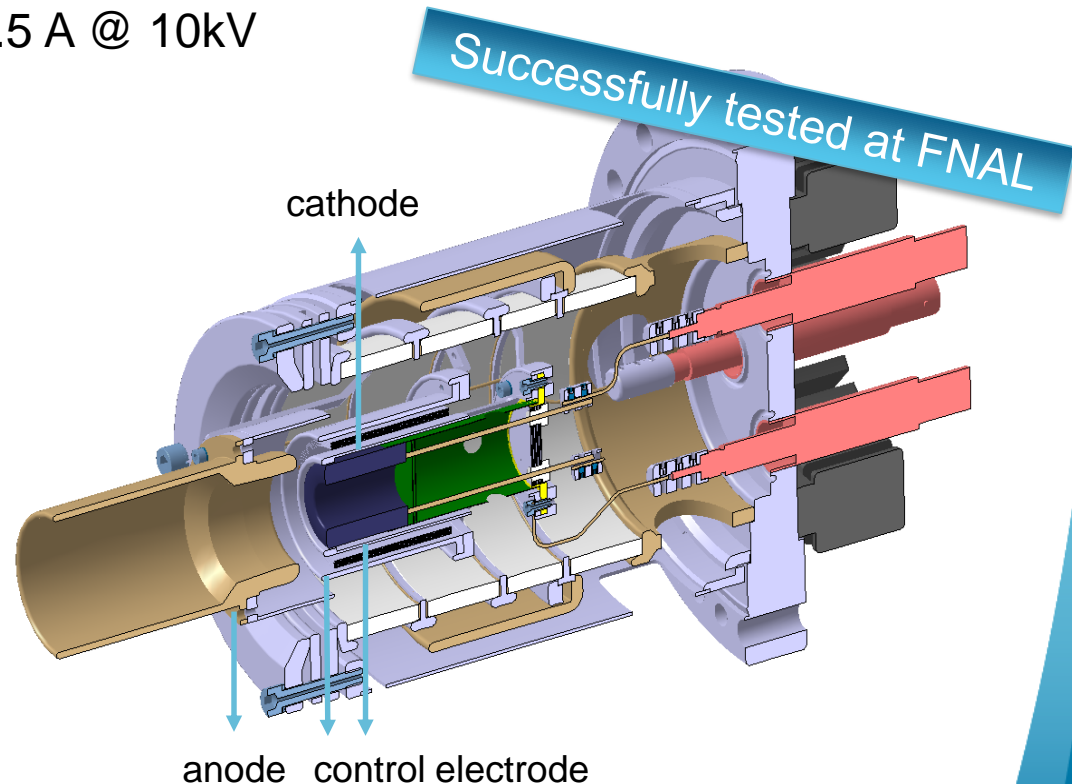
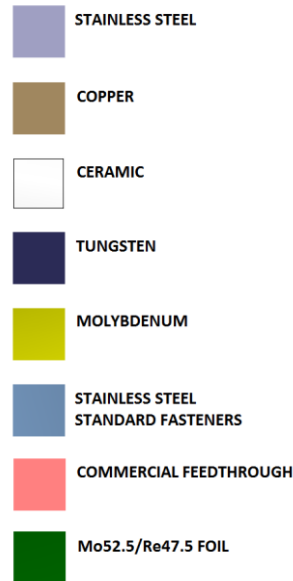
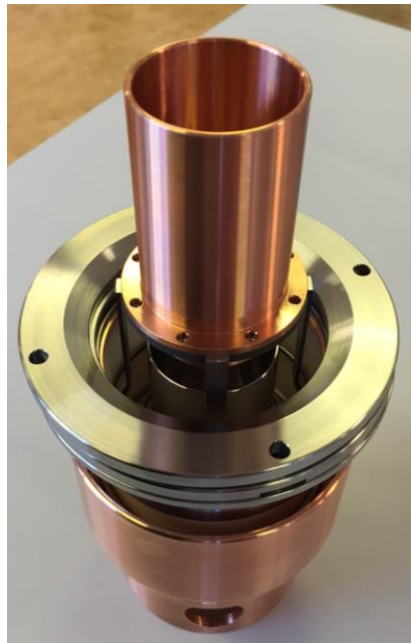
June 2018

1

First e-gun manufactured at CERN (EN-MME workshop)

- E-gun design: FNAL → few modifications added (different standards)
- HeatWave Labs (US) dispenser cathode - $\varnothing_o = 25 \text{ mm}$ $\varnothing_i = 12.5 \text{ mm}$
- $P = 6.14 \mu\text{perv} \rightarrow 5.5 \text{ A @ } 10\text{kV}$

Know-how
development



Scandia-doped cathode in FNAL e-gun design

February 2018

Manufacturing and first tests

October 2018

2

To test HEL
size cathode

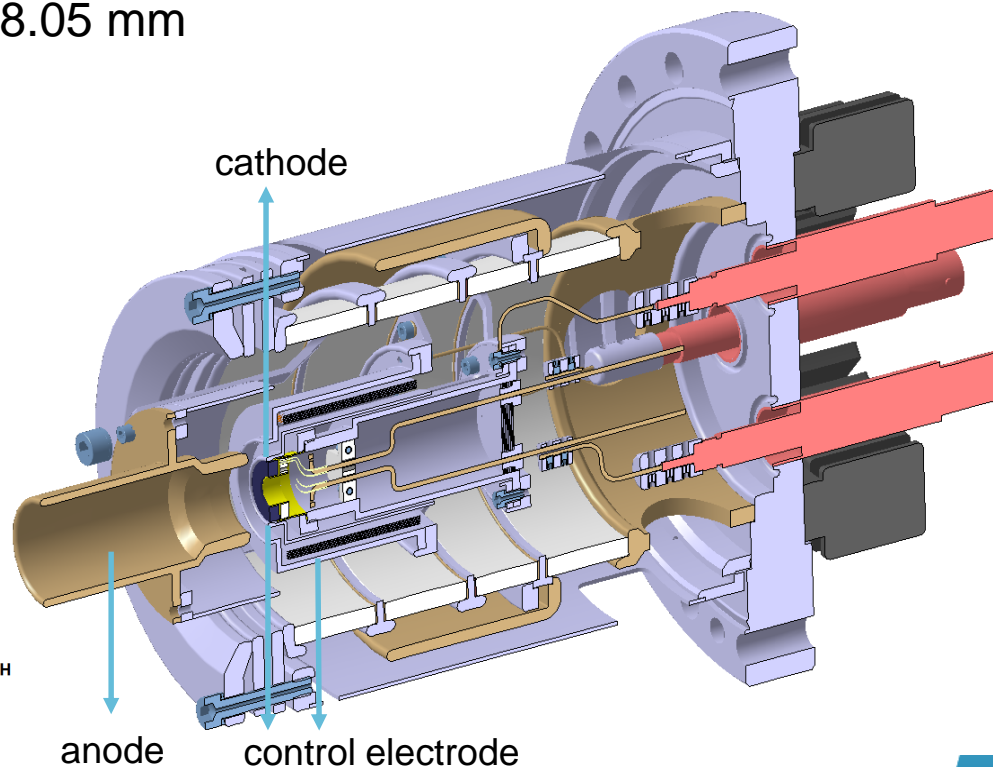
Second e-gun: design modifications minimized to allow to fit in the HEL nominal dimension cathode

- FNAL e-gun design with scaled electrode dimensions
- BJUT & BVERI Scandia-doped cathode

$$\varnothing_o = 16.10 \text{ mm} \quad \varnothing_i = 8.05 \text{ mm}$$

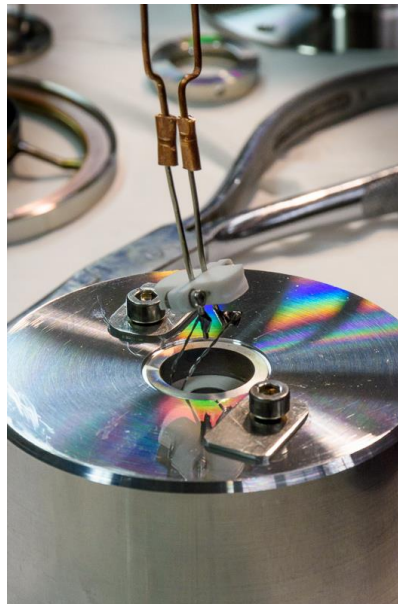


	STAINLESS STEEL
	COPPER
	CERAMIC
	TUNGSTEN
	MOLYBDENUM
	STAINLESS STEEL STANDARD FASTENERS
	COMMERCIAL FEEDTHROUGH



E-gun installation at FNAL

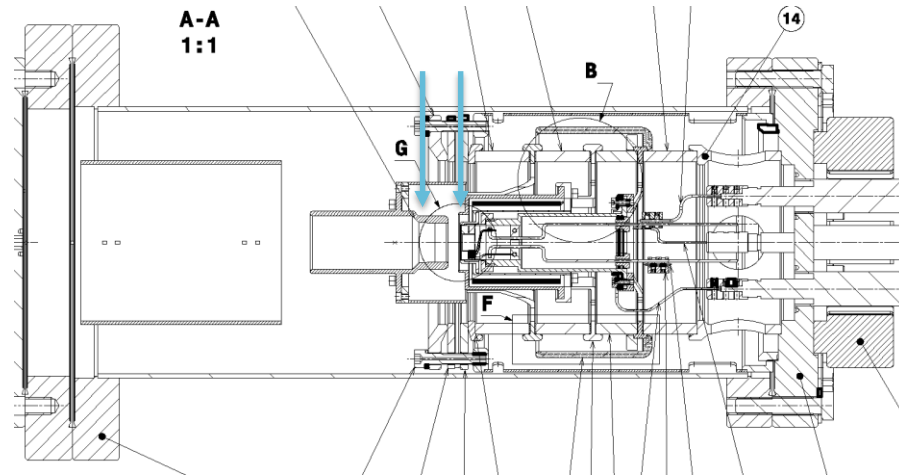
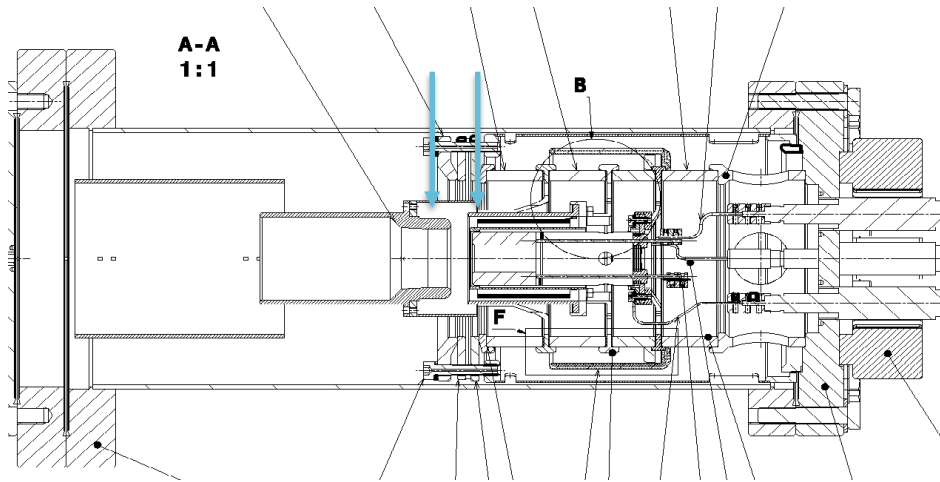
- **June 5, 2018** → Scandia-doped cathode installed in CHG1b electron gun body at FNAL electron-lens test stand (Coiffet, Gobbi, Stancari and Crawford)
 - CHG1 disassembling – insert HEL cathode with scaled electrodes – electrical connections – e-gun installation in the test stand – pump down
- New e-gun assembly → **CHG-16-sc** (CERN hollow gun, 16 mm diameter, Scandia-doped cathode)



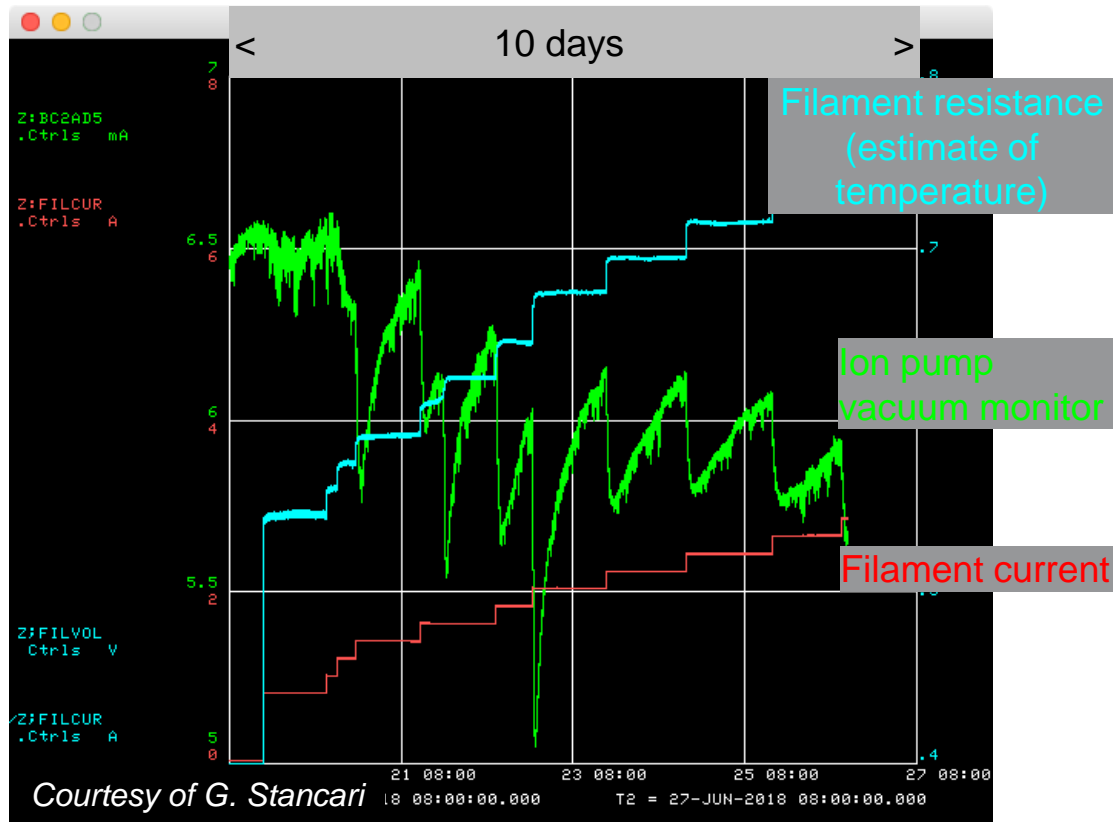
FNAL Test - first objectives

Scandia-doped cathodes first test objectives:

- Small cathode can deliver 5 A needed for HEL?
- Scaled electrode distance and dimensions match perveance of CHG1 e-gun?



Tests at FNAL – first cathode heating



Example of first heating procedure

Possible factors:

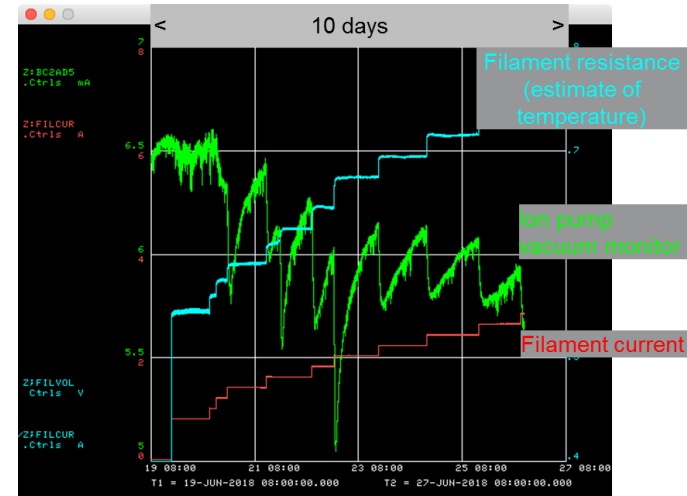
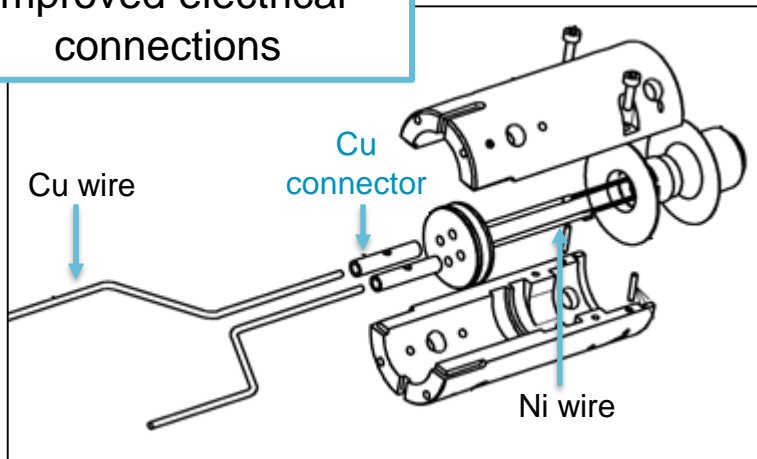
- aging of one ion-getter pump → improved after high-voltage conditioning
- one faulty HV ion-pump controller → replaced
- outgassing of e-gun

Tests at FNAL – first cathode heating

Possible factor:

- Outgassing of the e-gun

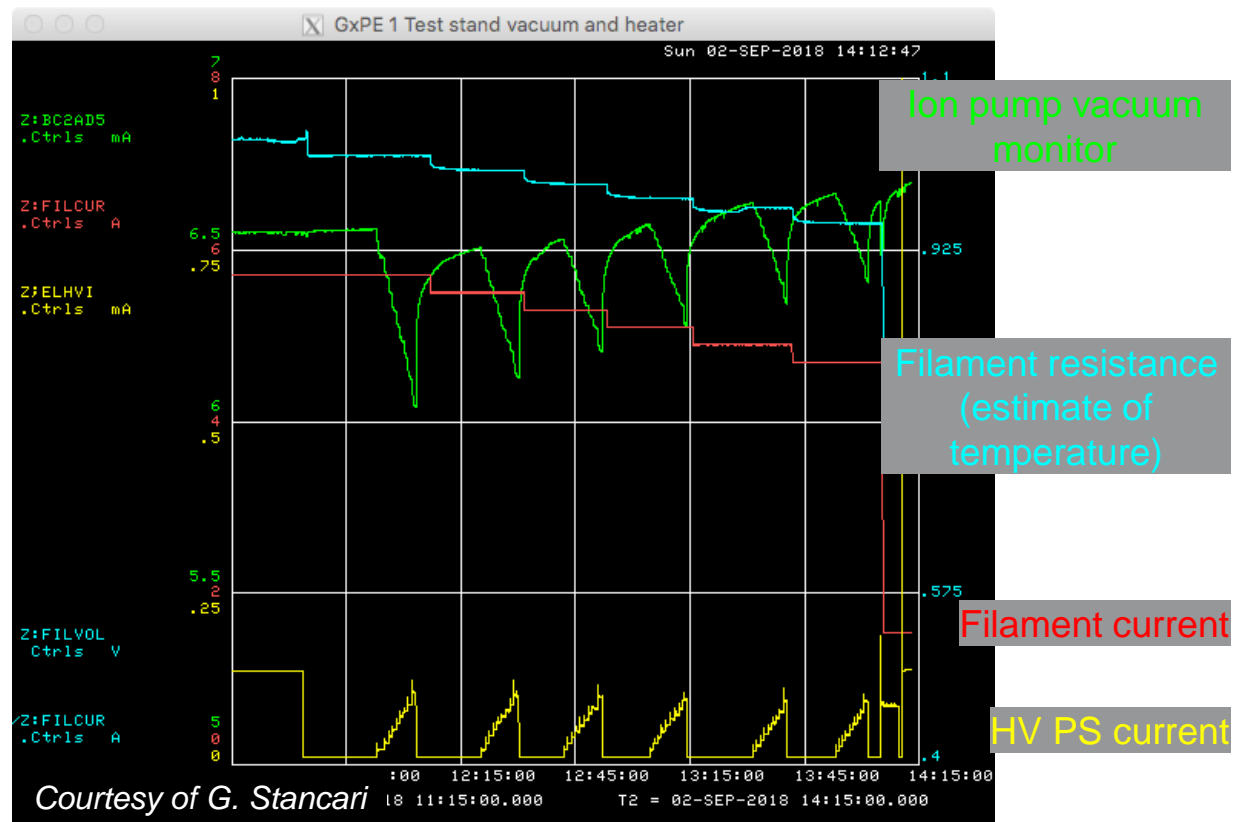
Improved electrical connections



Tool to minimize cathode contamination during e-gun assembly



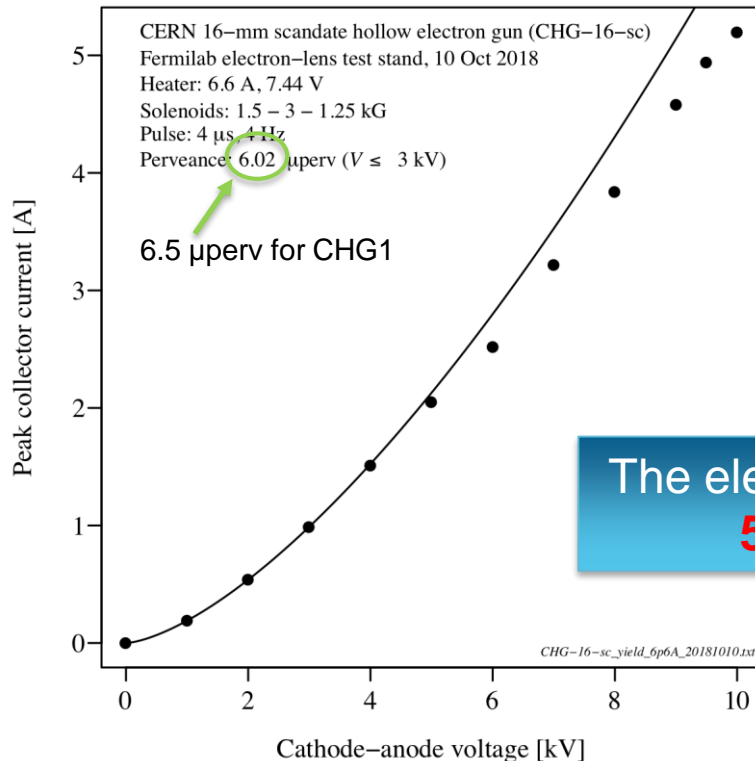
Tests at FNAL – first cathode heating



Second and third heating ramps were faster and smoother

Tests at FNAL - Yield vs. voltage

Courtesy of G. Stancari



- Small cathode can ensure 5 A needed for HEL?

YES

- Scaled electrode dimensions match perveance of CHG1 e-gun?

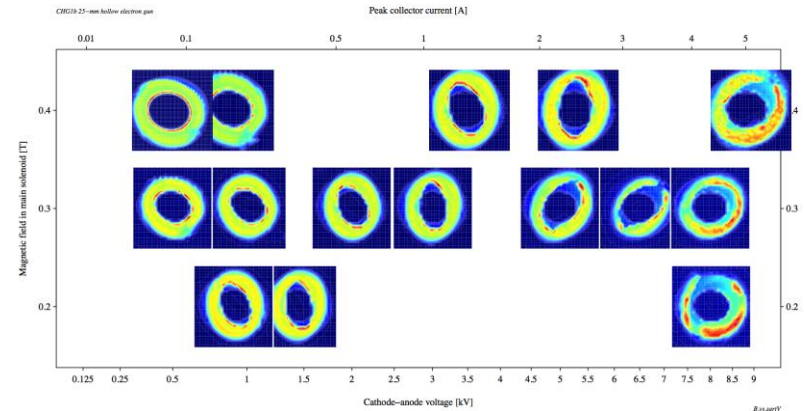
YES

The electron gun delivered
5.2 A at 10 kV

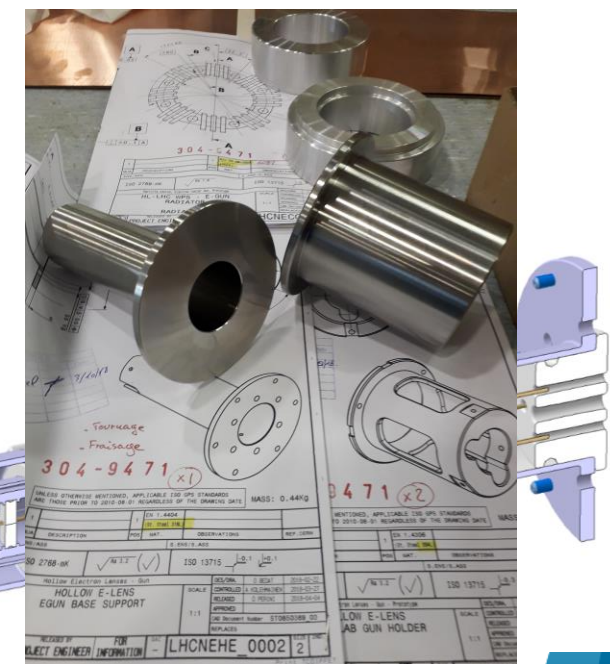
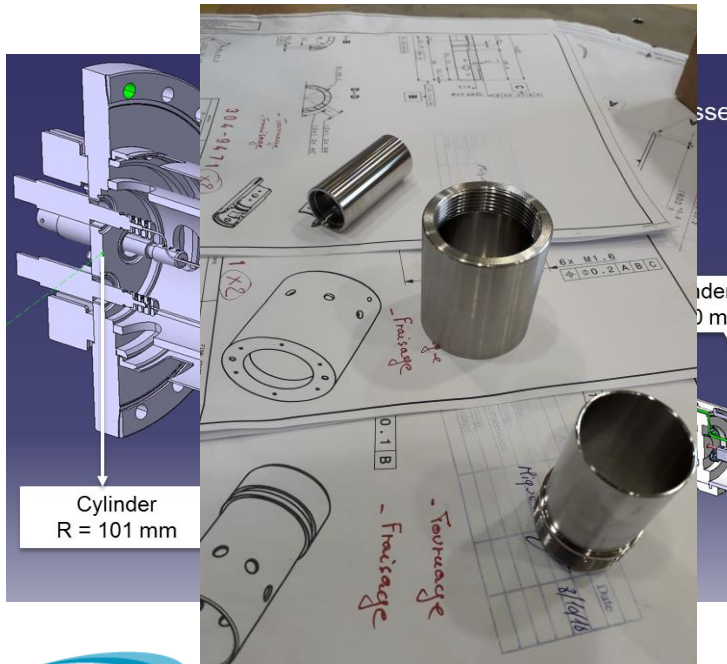
At high voltage, cathode still temperature limited → Further conditioning is under way to extend space-charge-limited emission up to 10 kV

Next steps?

- Complete the tests on CHG-16-sc
 - Emission uniformity
 - Profile measurements
 - Long term reproducibility
- E-gun design optimization



Courtesy of G. Stancari – CHG1B 25 mm cathode



Conclusions

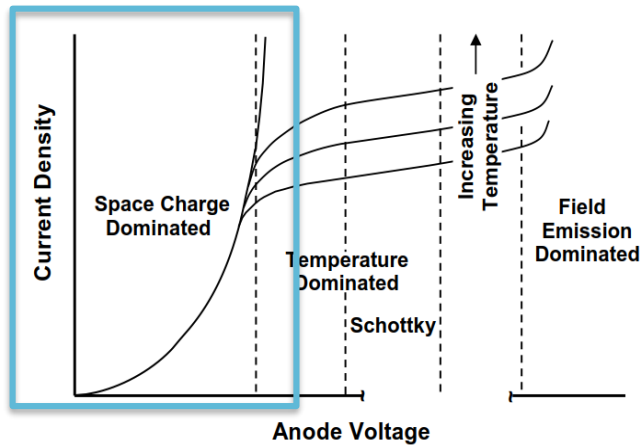
- Scandia doped cathode (BVERI & BJUT) for HL-LHC HEL was successfully tested at FNAL
- The first results, 5.2 A at 10 kV, prove that the cathode fulfills the HEL requirements!
- Next tests to measure the profile and to assess the long-term performance of the cathode foreseen for the next months at FNAL



Thank you for your attention



Perveance



Child-Langmuir law:

$$I = PV^{3/2}$$

$$I = JA \quad P = \text{const} \cdot \frac{A}{d^2}$$

A cathode area

d cathode-anode distance

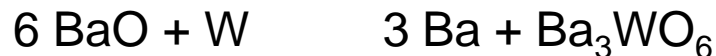
Impregnated tungsten dispenser cathode

It is possible to combine the two favourable properties of tungsten and barium to obtain a cathode with low work function at high temperature.

Produce a Tungsten matrix containing Barium compound.

- Barium Calcium aluminate $\text{BaO} : \text{CaO} : \text{Al}_2\text{O}_3$
- Porous tungsten $\rho < 0.8\rho_{\text{theor}}$

During operation free Barium is 'dispensed'.



The released Barium diffuses to the surface and forms a low work function monolayer.

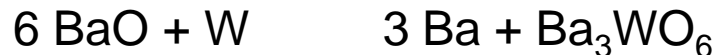
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