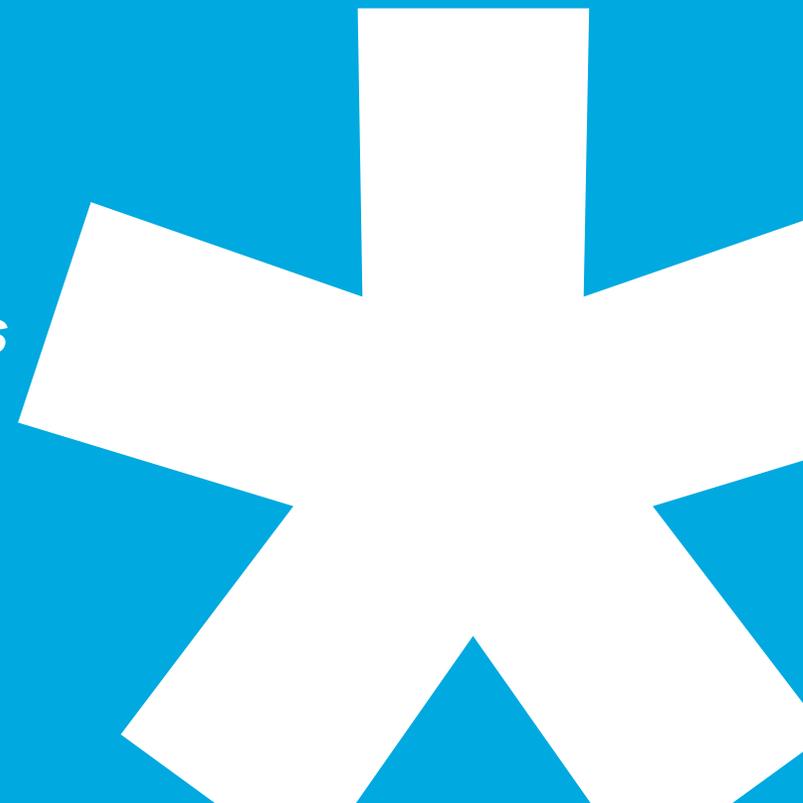


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An Introduction to Axial Strain Characterization of Nb₃Sn Wires

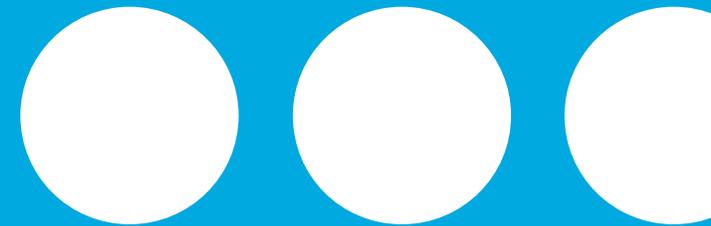
*Workshop on Nb₃Sn Technology for Accelerator Magnets
Paris, October 12, 2018*

Arno Godeke
Varian Medical Systems Particle Therapy GmbH



Agenda

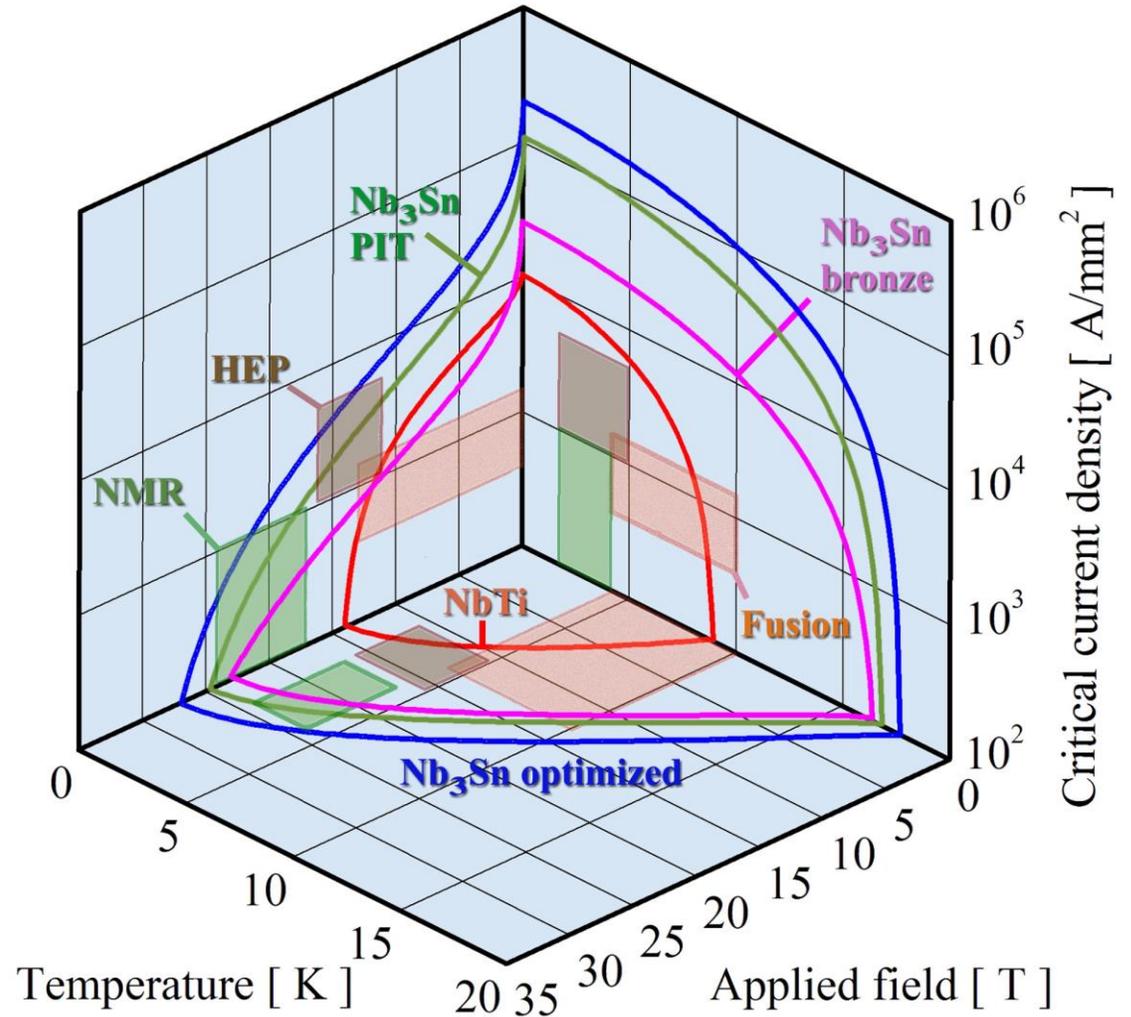
1. High strain sensitivity of Nb₃Sn explained
2. Evolution of axial strain experiments



Nb₃Sn: Limits on T , H , and J

Limits on T and H are affected by strain, leading to a change in the maximum J

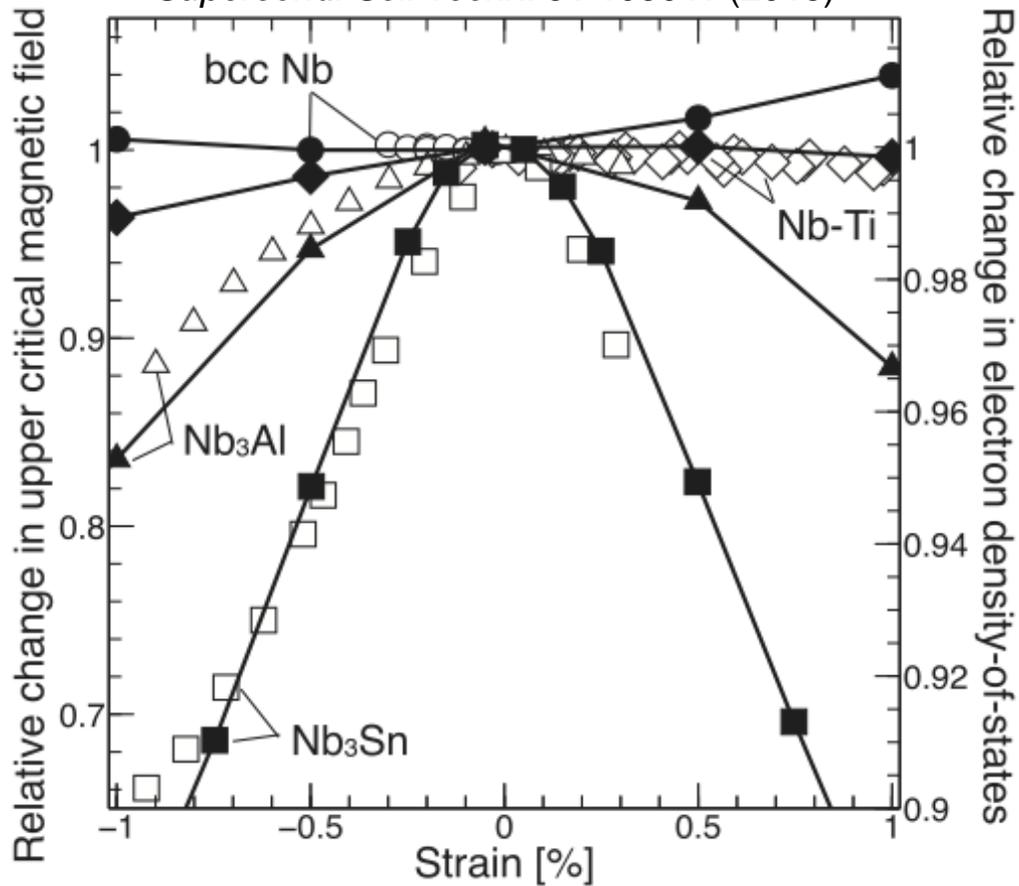
- Maximum J
 - Critical current density J_c
- Maximum H
 - Critical magnetic field H_{c2}
- Maximum T
 - Critical temperature T_c
- Critical surface
 - $J_c \rightarrow J_c(H, T, \varepsilon)$
 - Determines performance envelope for applications



Probing $H_{c2}(\epsilon)$ or $I_c(\epsilon)$

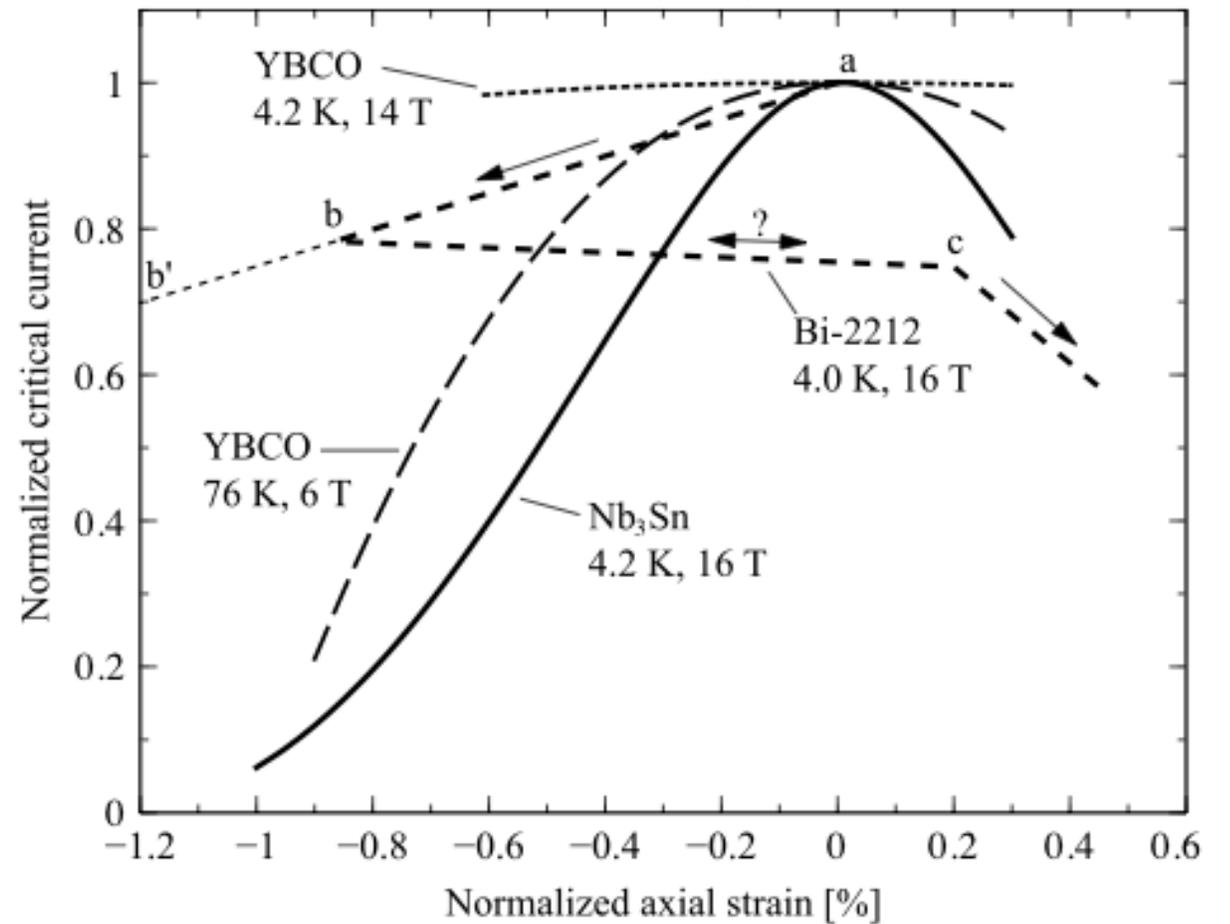
Nb_3Sn has *due to sub-lattice instability* a relatively high sensitivity to strain

Godeke, Hellman, ten Kate, Mentink
Supercond. Sci. Techn. **31** 105011 (2018)



Compared to other LTS

Bottura, Godeke
Rev. Acc. Sci. Techn. **5** 25 (2012)



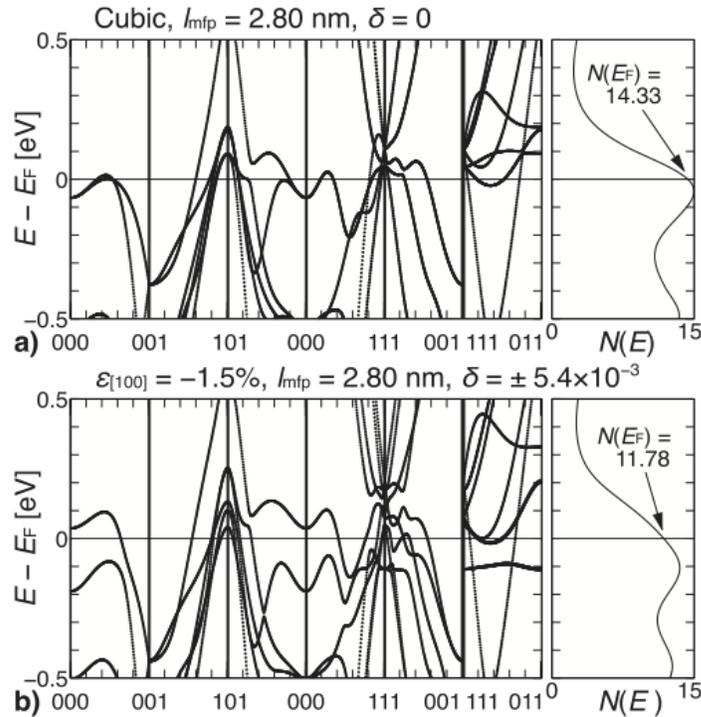
Compared to HTS

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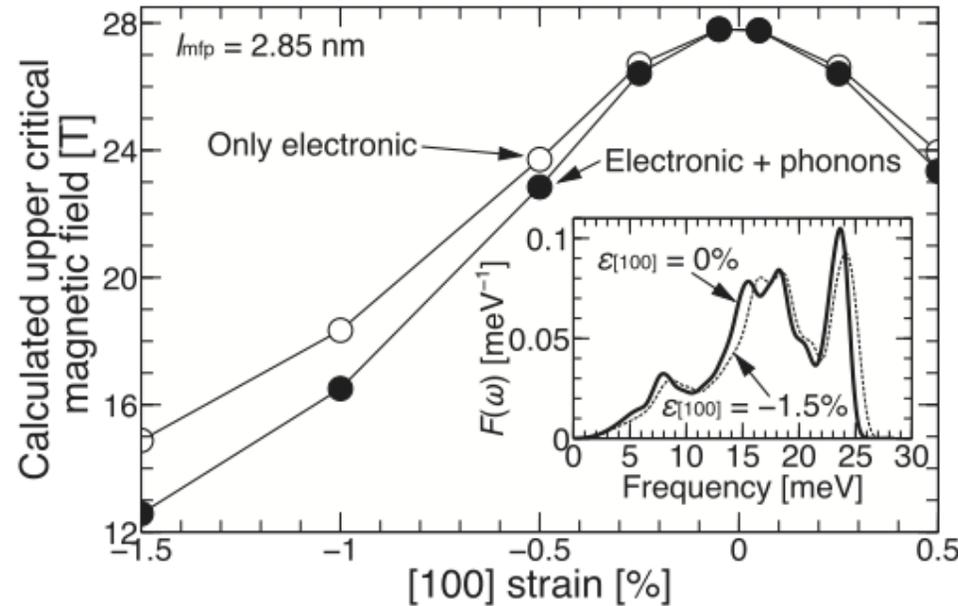
Fundamental origin of high strain sensitivity of Nb₃Sn

Ab-initio calculations + GLAG microscopic theory + experiments (Mentink PhD)

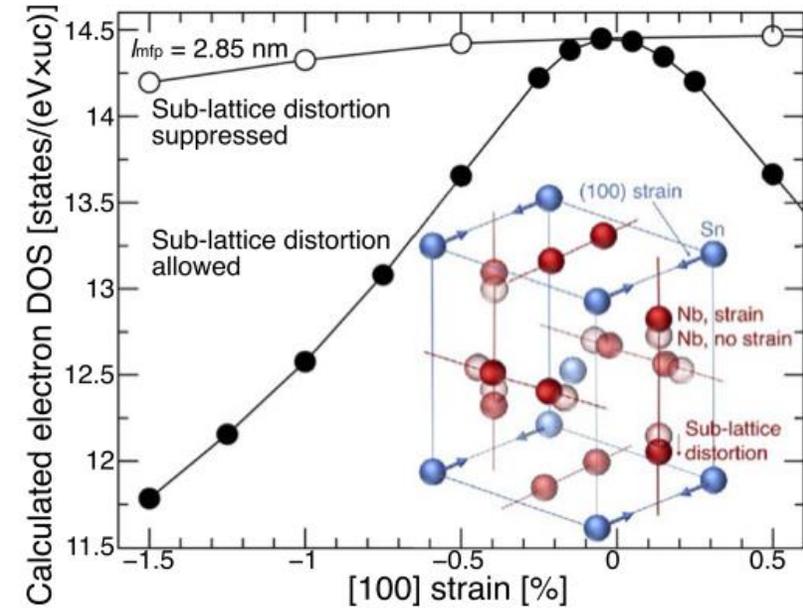
Godeke, Hellman, ten Kate, Mentink
Supercond. Sci. Techn. **31** 105011 (2018)



Electron DOS collapses causing reduced SC properties



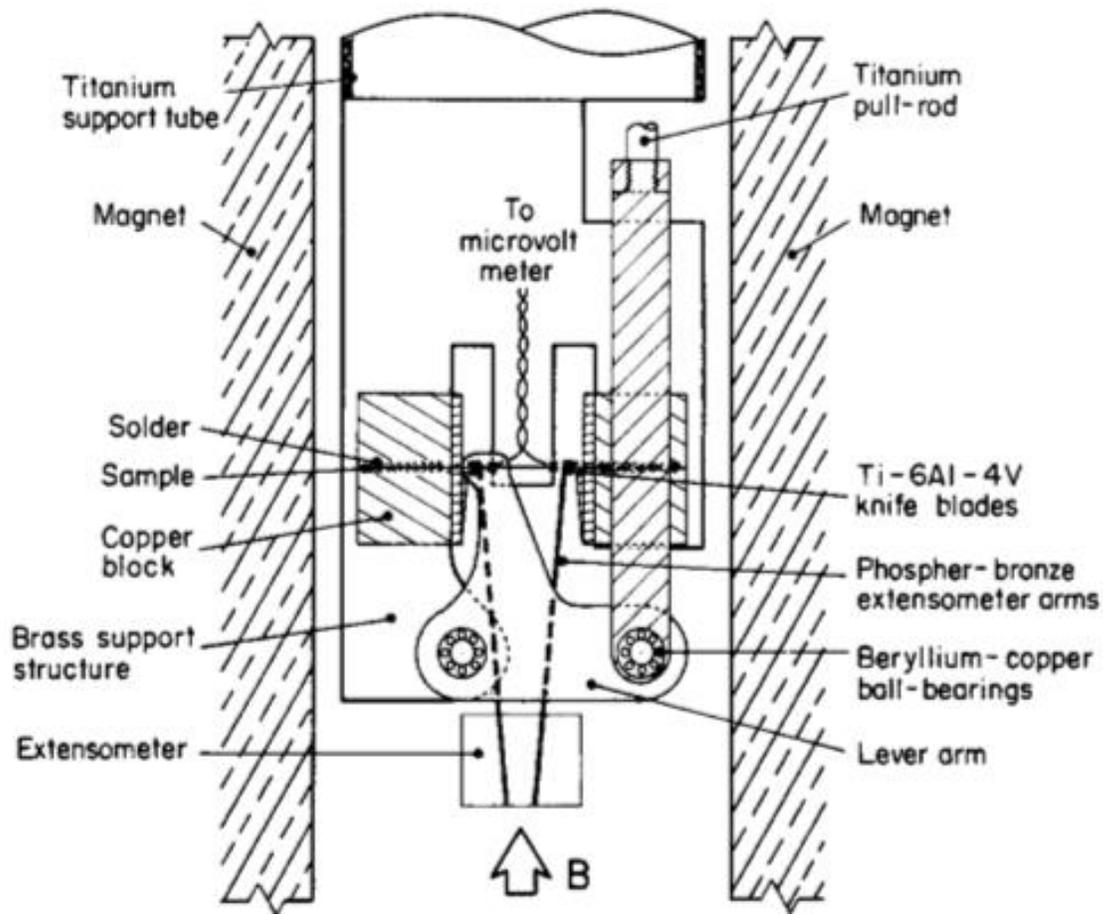
Strain sensitivity is for 80% caused by electronic properties
 20% is caused by phonons



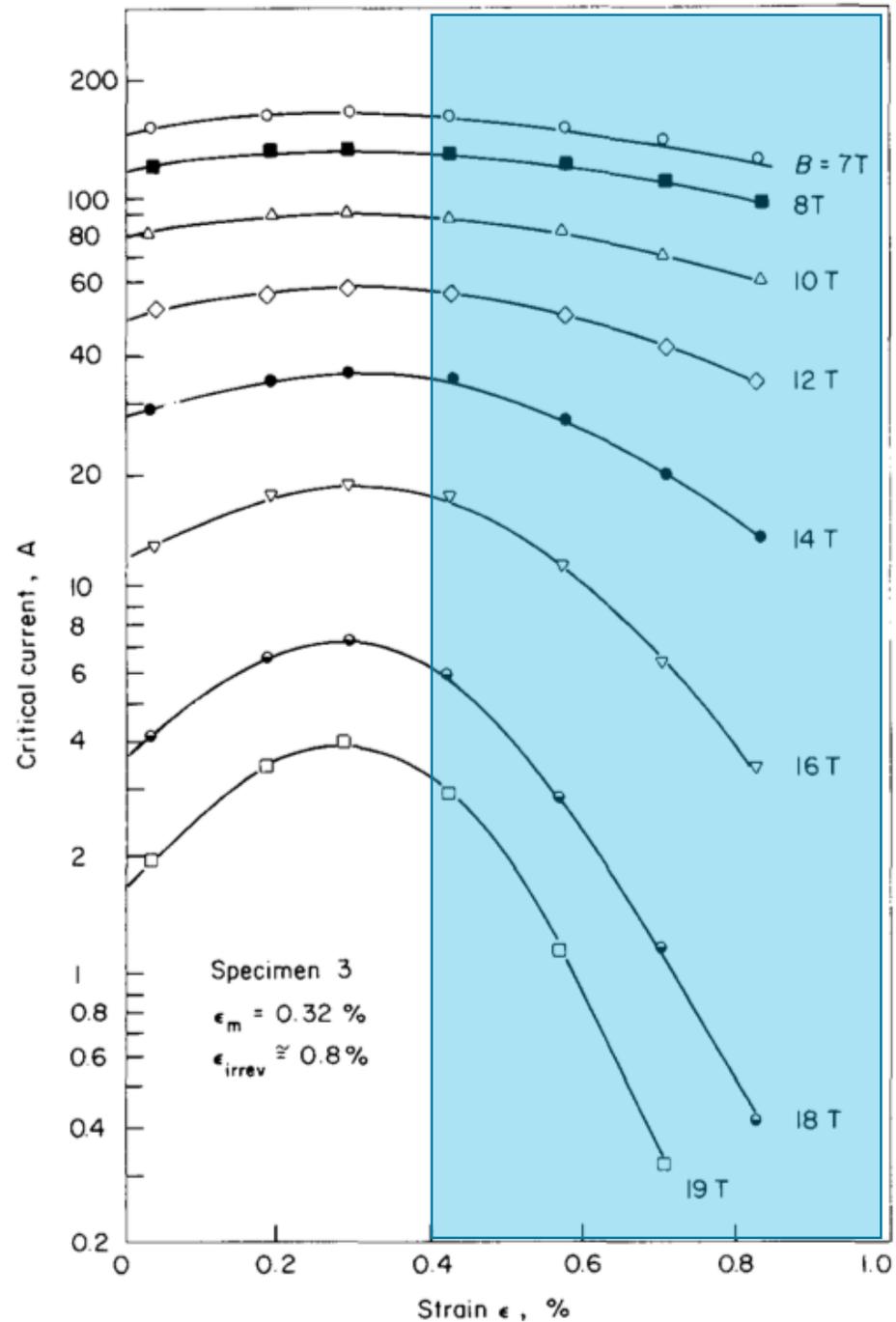
Electron DOS as proxy for sensitivity:
 Sub-lattice distortion causes large strain sensitivity

Early $I_c(\epsilon)$ results

Tensile tests on short wire sections



Ekin
Cryogenics 20 611 (1980)

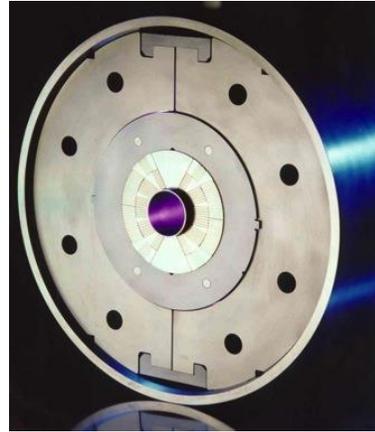


OK for fine-filament bronze, but modern high- J_c wires break in this region

University of Twente, early 1990's

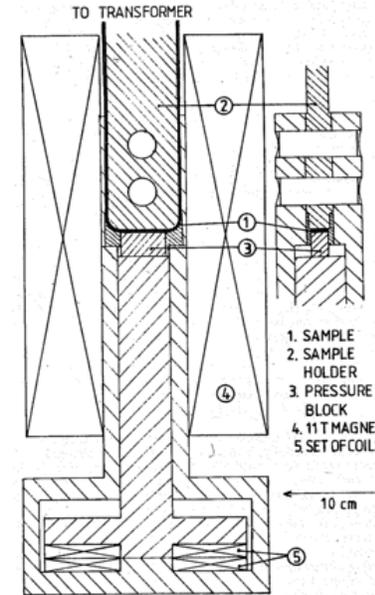
MSUT: An 11 T Nb₃Sn dipole magnet

den Ouden, *et al.*,
IEEE Trans. Appl. Supercond. **7** 733 (1997)



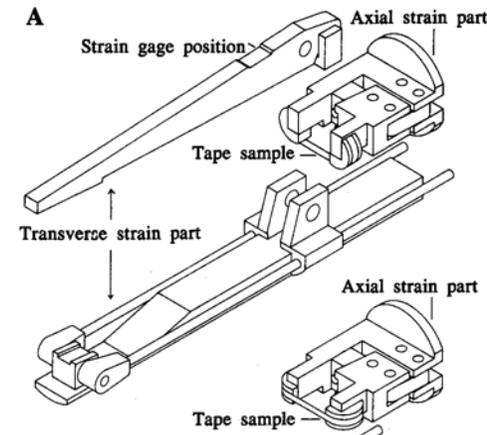
• Supporting R&D: I_c (strain, stress)

• Nb₃Sn cables under load: $I_c(H, F_{\perp})$

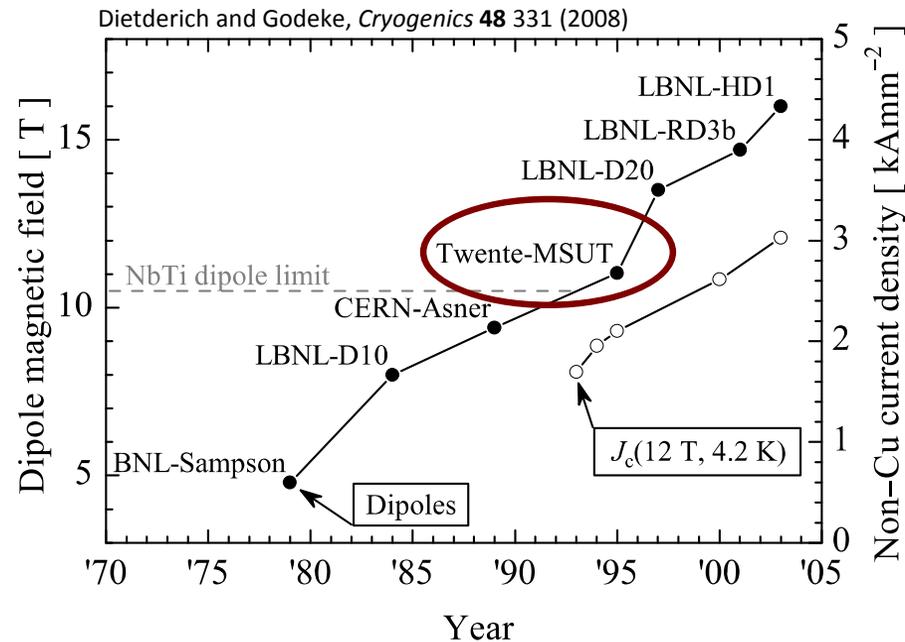


Boschman, *et al.*
IEEE Trans. Magn. **27** 1829 (1991)

• Nb₃Sn tapes under load: $I_c(H, F_{\perp}, \epsilon_{axial})$



ten Haken, Godeke, ten Kate,
IEEE Trans Appl. Supercond. **3** 1273 (1993)

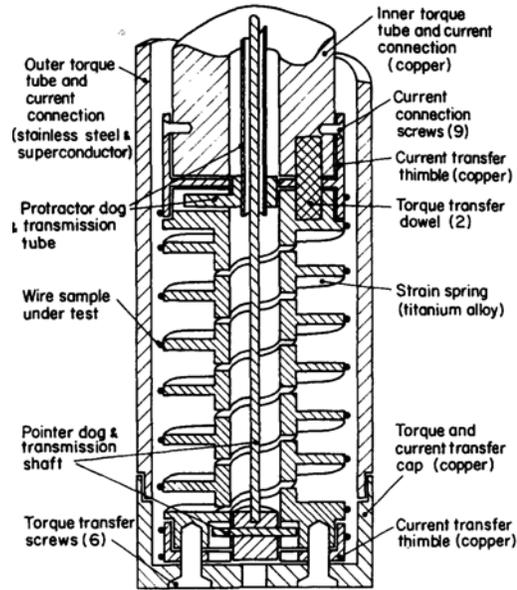


1992: U-shaped bending springs

CTE Nb_3Sn is low: Wires in compression

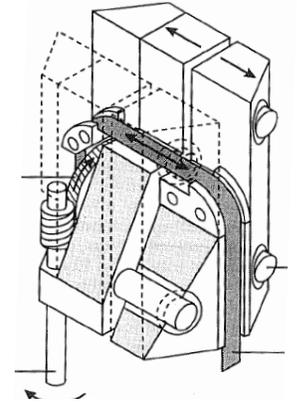
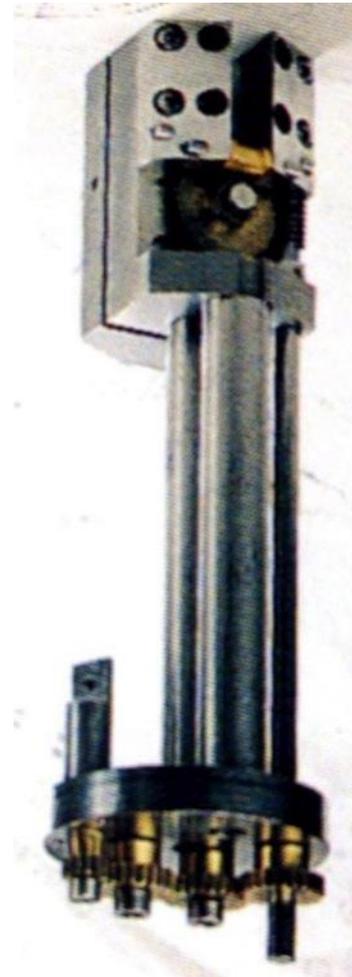
Look at compressive axial strain

- Novel variable temperature
 - Flow cryostats have large time constants
 - Helium gas bubble under Kapton cup

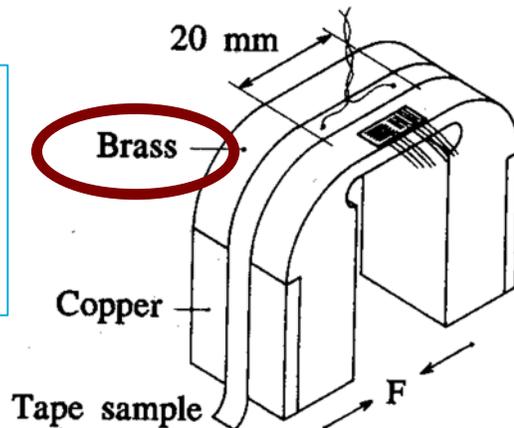


Walters, Davidson, Tuck, *Cryogenics* **26** 406 (1986)

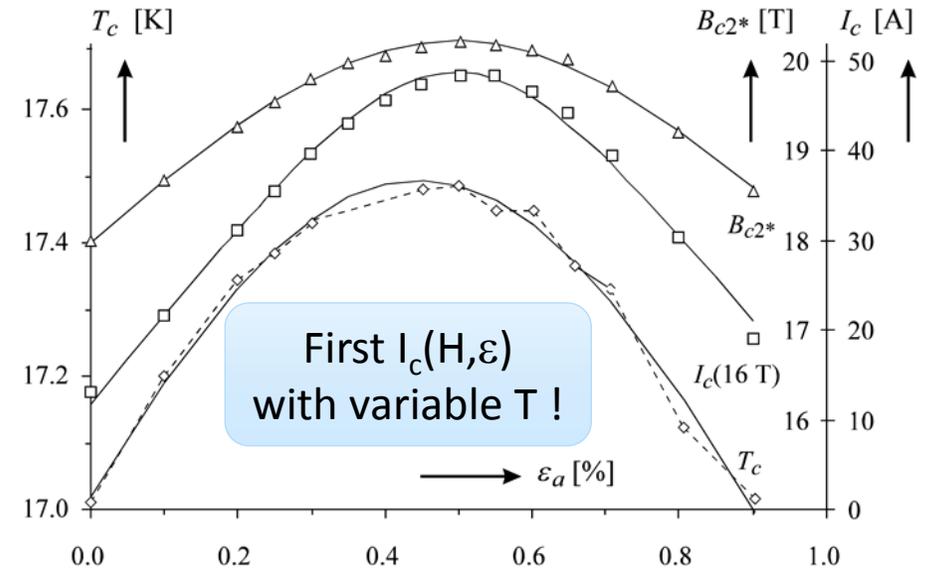
Godeke, *Graduation Report* (1992)



Soldering a sample on a substrate enables compression and homogenizes strain



ten Haken, Godeke, ten Kate, *IEEE Trans Appl. Supercond.* **3** 1273 (1993)

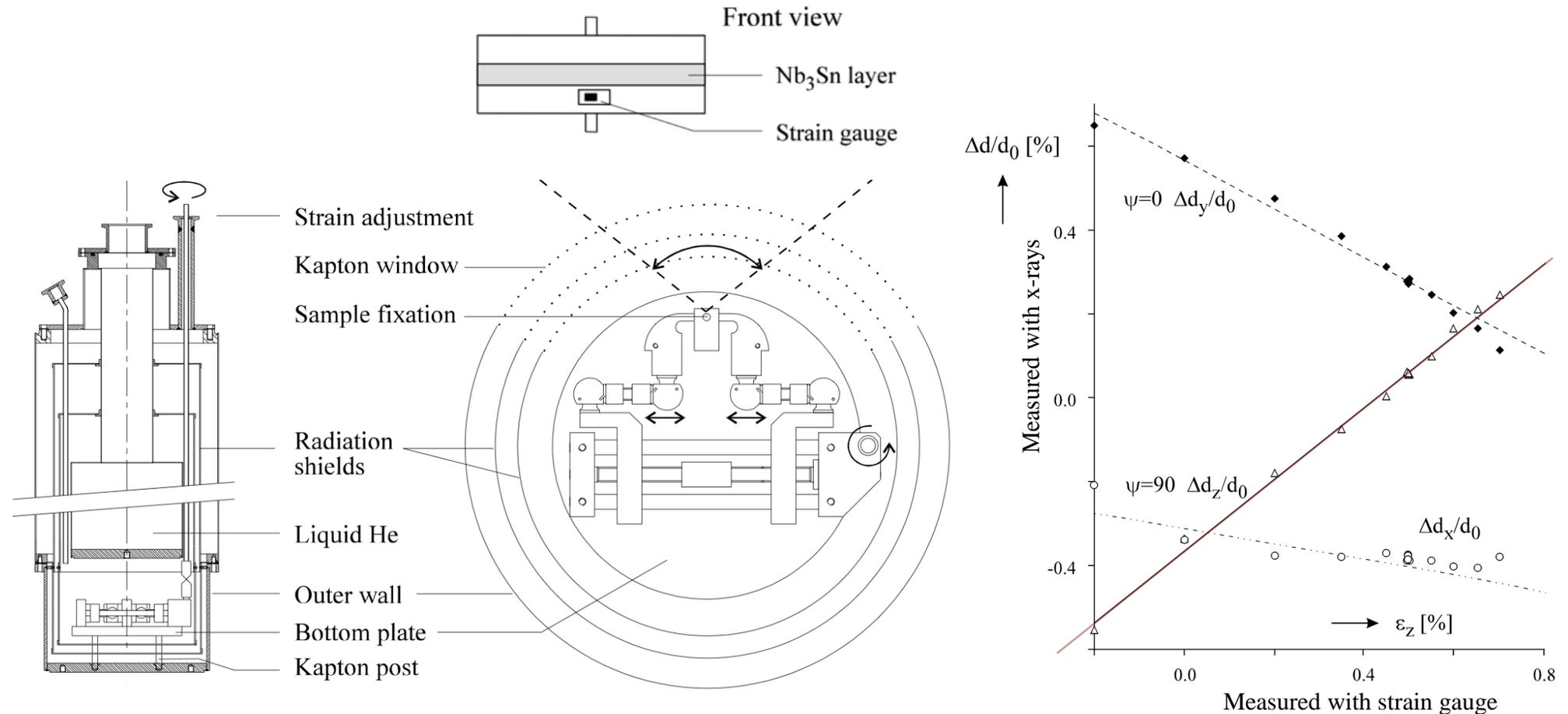


ten Haken, Godeke, ten Kate, *IEEE Trans Appl. Supercond.* **5** 1909 (1995)

1996: Does the lattice strain follow externally applied strain?

Is solder strong enough to transfer close to 1% longitudinal strain?

Low temperature X-ray diffraction experiment on tape with exposed Nb_3Sn



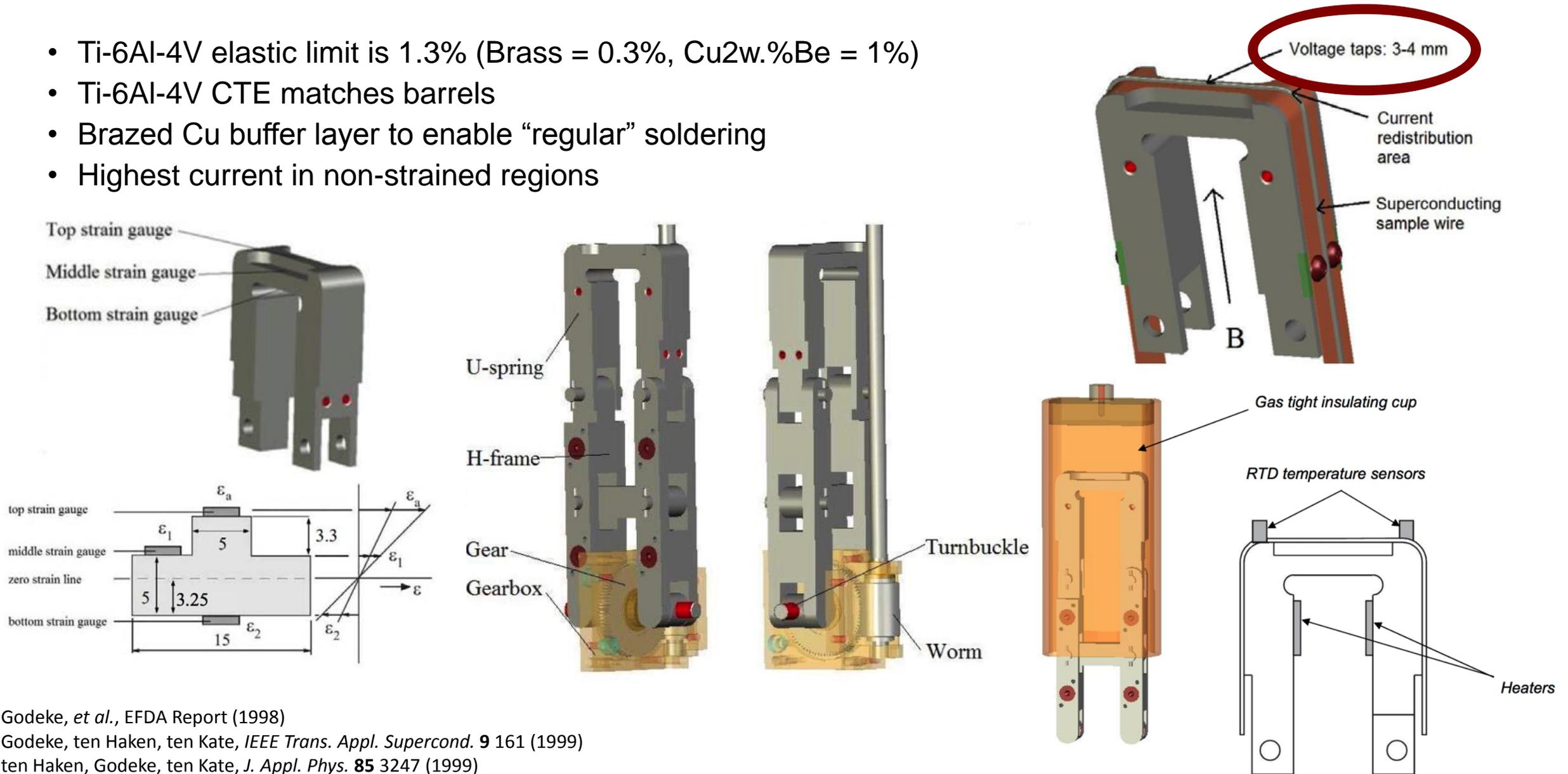
ten Haken, Godeke, ten Kate,
Adv. Cryo. Eng. **42B** 1463 (1997)

Lattice strain follows externally applied strain

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1997: Variable temperature, Ti-6Al-4V U-spring for wires

- Ti-6Al-4V elastic limit is 1.3% (Brass = 0.3%, Cu2w.%Be = 1%)
- Ti-6Al-4V CTE matches barrels
- Brazed Cu buffer layer to enable “regular” soldering
- Highest current in non-strained regions



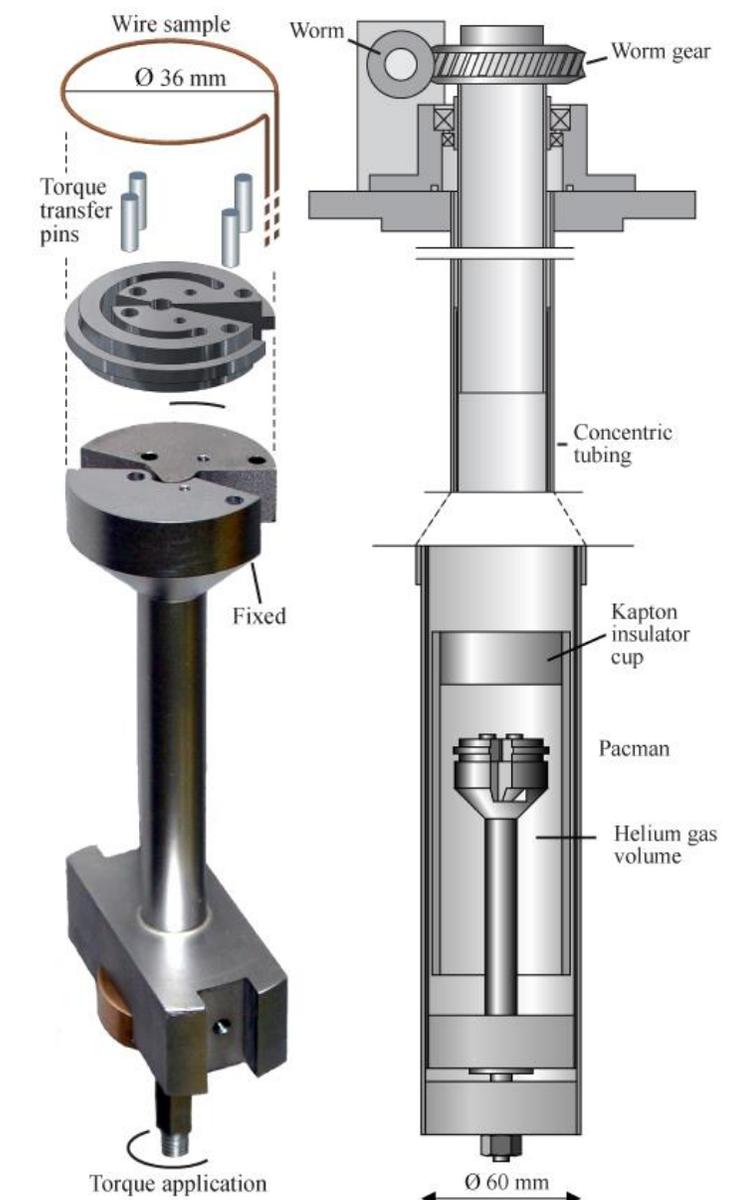
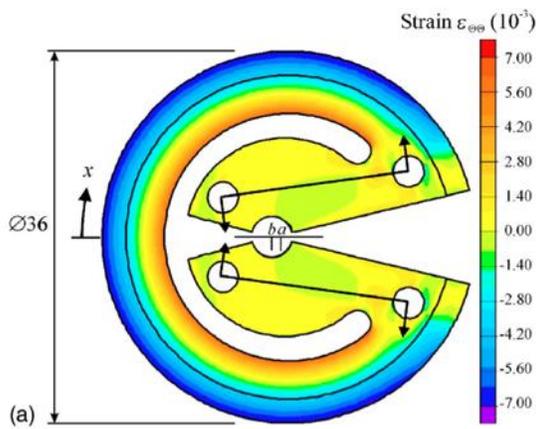
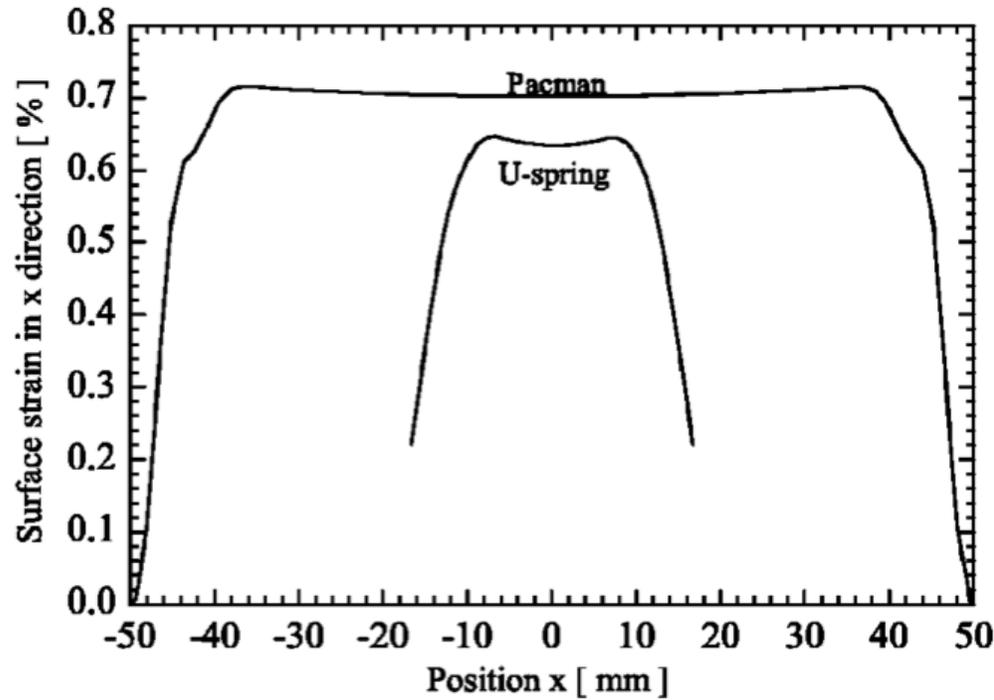
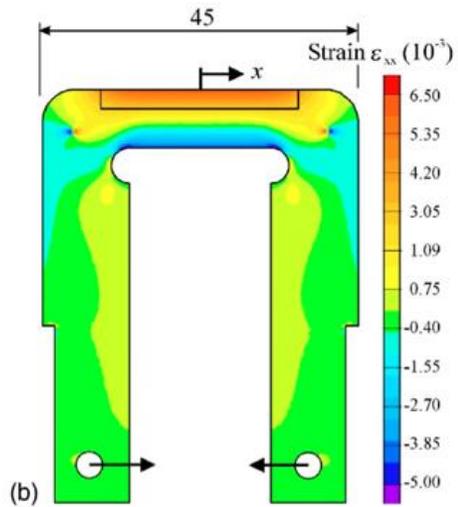
Godeke, *et al.*, EFDA Report (1998)

Godeke, ten Haken, ten Kate, *IEEE Trans. Appl. Supercond.* **9** 161 (1999)

ten Haken, Godeke, ten Kate, *J. Appl. Phys.* **85** 3247 (1999)

2002: Longer length strain experiments: “Pacman”

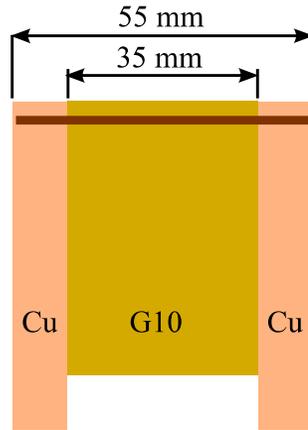
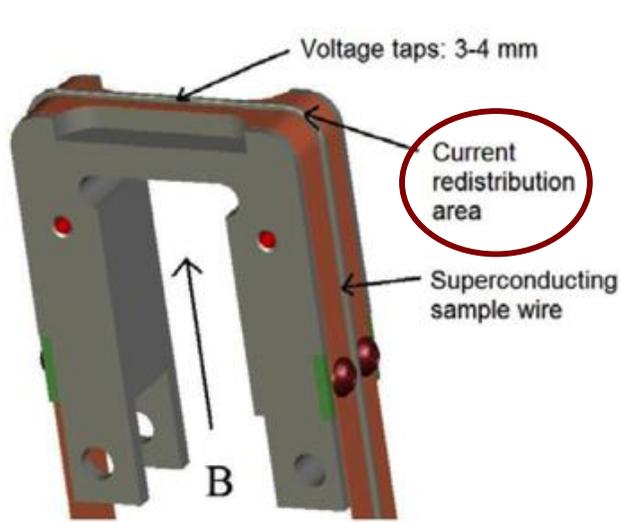
- From U-spring to Pacman
 - 10 x sample length (> 50 mm vs. < 5 mm)
 - 10 x voltage resolution (0.1 $\mu\text{V}/\text{cm}$ vs. 1 $\mu\text{V}/\text{cm}$)
 - Thermodynamically optimized



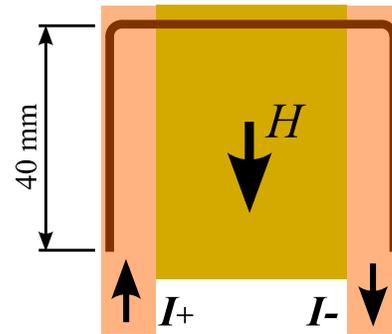
Godeke, et al., Rev. Sci. Instr. 75 5112 (2004)

2011: 0.1 $\mu\text{V}/\text{cm}$ resolution possible on U-shaped springs

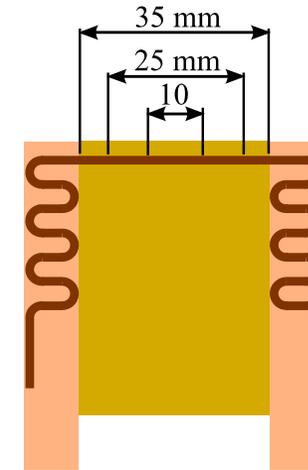
Going from $I \parallel B$ to $I \perp B$ causes current redistributions that can be done earlier



a) Straight wire



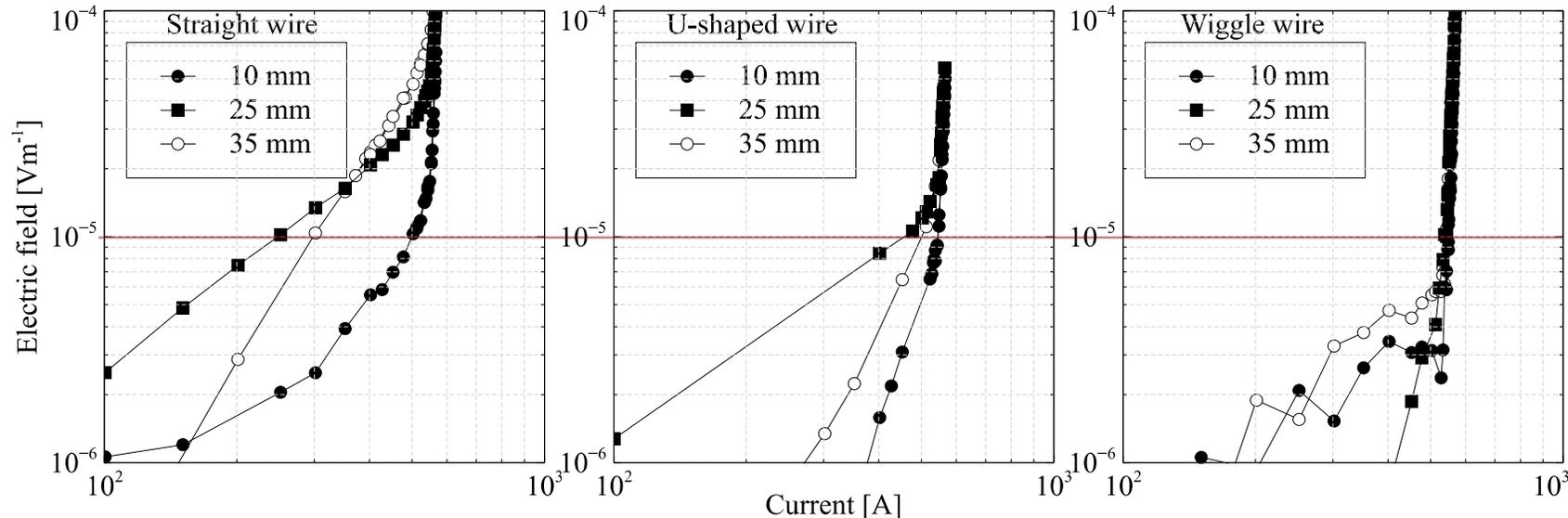
b) U-shaped wire



c) Wiggle wire

Entrance voltages

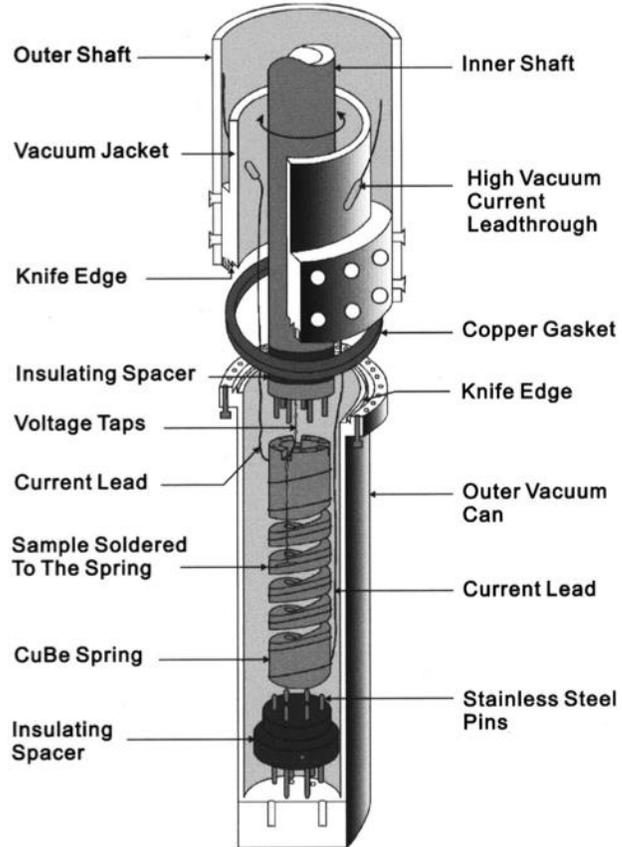
Redistribution voltages



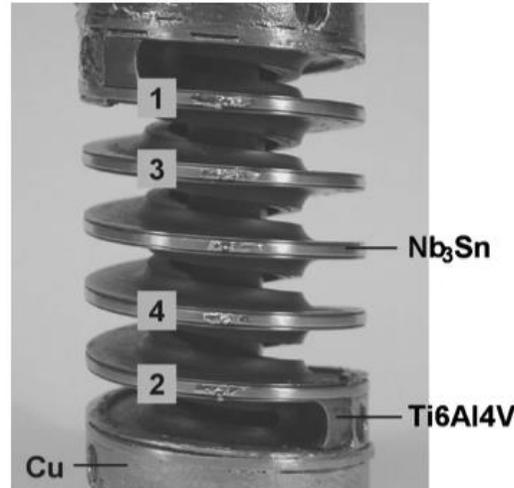
Selected Axial Strain Devices

Twente setups already mostly shown

Cheggour, Hampshire
Rev. Sci. Instr. **71** 4521 (200)

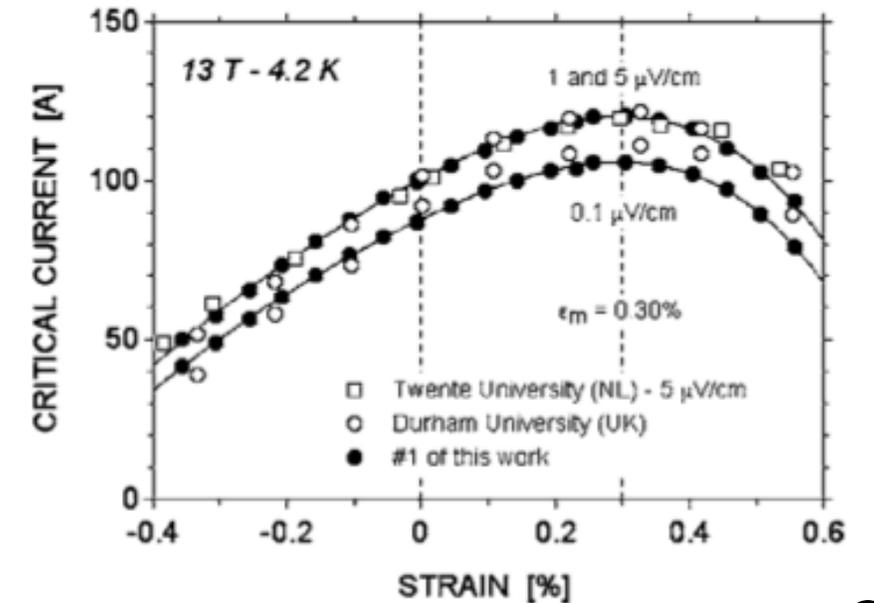
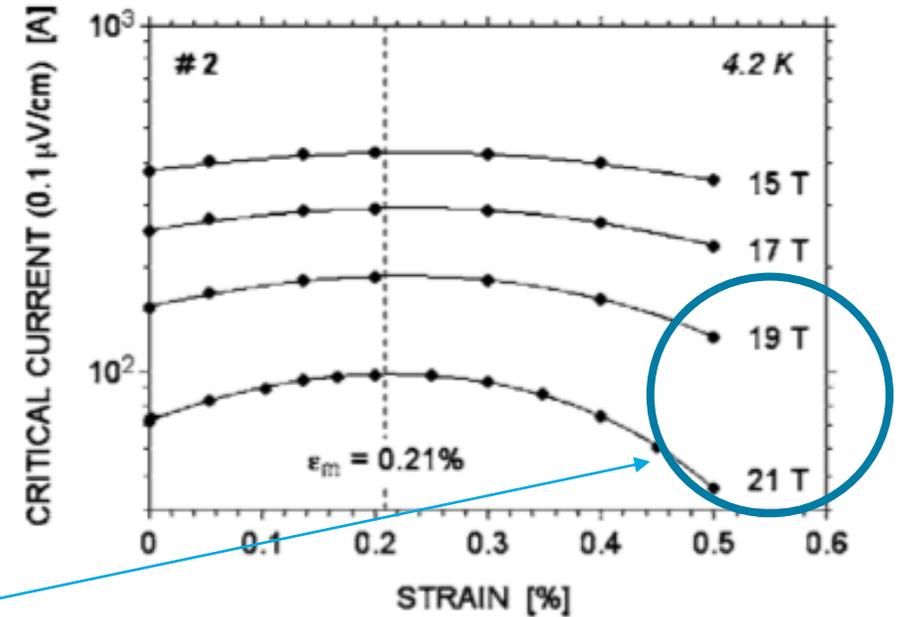


Seeber, et al.
Rev. Sci. Instr. **76** 093901 (2005)



Geneva Walters spring
 Extended to transverse pressure

“Bending” springs at:
 NIMS Tsukuba, Kyoto Univ., ...



Durham Walters spring
 Reproduced at NIST,
 now at NHMFL

(Thank You)