



PETERSBURG NUCLEAR PHYSICS INSTITUTE NAMED BY B.P. KONSTANTINOV  
OF NATIONAL RESEARCH CENTRE «KURCHATOV INSTITUTE»



# Crystal technology at PNPI



Yury M. Ivanov and Yury A. Gavrikov

HiLumi LHC - Crystal Collimation Day, CERN

October 19, 2018

# Crystal facilities were founded to support basic researches at PNPI



## Facility founders:

Yu.P. Platonov - fine mechanics and astronomic optics

A.I. Smirnov - particle masses, beam focusing with crystals

O.I. Sumbaev – quasi-mosaic (QM) effect, volume capture (VC) effect

# Bent quartz crystals to measure particle masses

## REVIEW OF PARTICLE PHYSICS



Best measurement up to now

Best measurement up to now

Crystals 1x120x120 mm<sup>3</sup>, QM cuts

Bending 5 meters

### $K^\pm$ MASS

VALUE (MeV)	DOCUMENT ID	TECN	CHG	COMMENT
<b>493.677 ± 0.016 OUR FIT</b>	Error includes scale factor of 2.8.			
<b>493.677 ± 0.013 OUR AVERAGE</b>	Error includes scale factor of 2.4. See the ideogram below.			
493.696 ± 0.007	<sup>1</sup> DENISOV	91	CNTR	- Kaonic atoms
493.636 ± 0.011	<sup>2</sup> GALL	88	CNTR	- Kaonic atoms
493.640 ± 0.054	LUM	81	CNTR	- Kaonic atoms
493.670 ± 0.029	BARKOV	79	EMUL	± $e^+e^- \rightarrow K^+K^-$
493.657 ± 0.020	<sup>2</sup> CHENG	75	CNTR	- Kaonic atoms
493.691 ± 0.040	BACKENSTO...73	CNTR	-	Kaonic atoms
• • • We do not use the following data for averages, fits, limits, etc. • • •				
493.631 ± 0.007	GALL	88	CNTR	- $K^-Pb$ (9 → 8)
493.675 ± 0.026	GALL	88	CNTR	- $K^-Pb$ (11 → 10)
493.709 ± 0.073	GALL	88	CNTR	- $K^-W$ (9 → 8)
493.806 ± 0.095	GALL	88	CNTR	- $K^-W$ (11 → 10)
493.640 ± 0.022 ± 0.008	<sup>3</sup> CHENG	75	CNTR	- $K^-Pb$ (9 → 8)
493.658 ± 0.019 ± 0.012	<sup>3</sup> CHENG	75	CNTR	- $K^-Pb$ (10 → 9)
493.638 ± 0.035 ± 0.016	<sup>3</sup> CHENG	75	CNTR	- $K^-Pb$ (11 → 10)
493.753 ± 0.042 ± 0.021	<sup>3</sup> CHENG	75	CNTR	- $K^-Pb$ (12 → 11)
493.742 ± 0.081 ± 0.027	<sup>3</sup> CHENG	75	CNTR	- $K^-Pb$ (13 → 12)

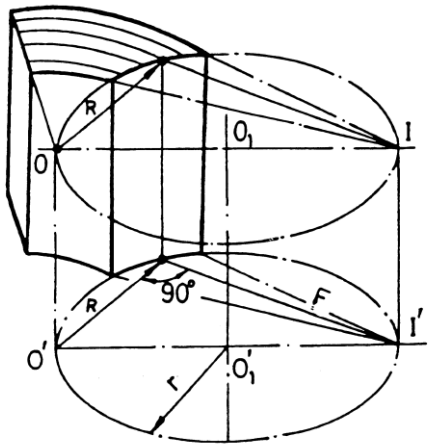
### $\Sigma^-$ MASS

The fit uses  $\Sigma^+$ ,  $\Sigma^0$ ,  $\Sigma^-$ , and  $\Lambda$  mass and mass-difference measurements.

VALUE (MeV)	EVTS	DOCUMENT ID	TECN	COMMENT
<b>1197.449 ± 0.030 OUR FIT</b>	Error includes scale factor of 1.2.			
<b>1197.45 ± 0.04 OUR AVERAGE</b>	Error includes scale factor of 1.2.			
1197.417 ± 0.040		GUREV	93	SPEC $\Sigma^-C$ atom, crystal
1197.532 ± 0.057		GALL	88	CNTR $\Sigma^-Pb$ , $\Sigma^-W$ atoms
1197.43 ± 0.08	3000	SCHMIDT	65	HBC See note with $\Lambda$ mass
• • • We do not use the following data for averages, fits, limits, etc. • • •				
1197.24 ± 0.15		<sup>1</sup> DUGAN	75	CNTR Exotic atoms
<sup>1</sup> GALL 88 concludes that the DUGAN 75 mass needs to be reevaluated. 3				

# Bent silicon focusing crystals

A.I.Smirnov



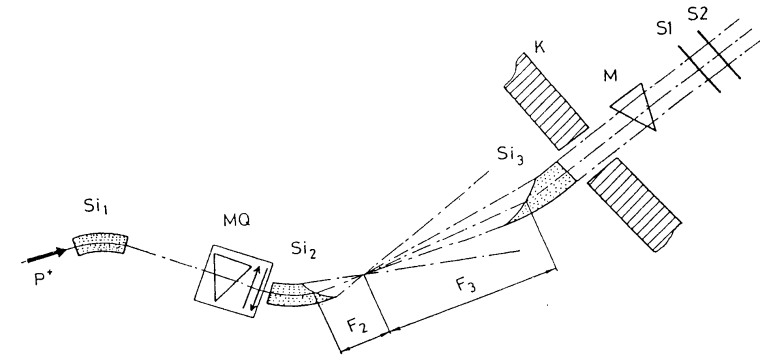
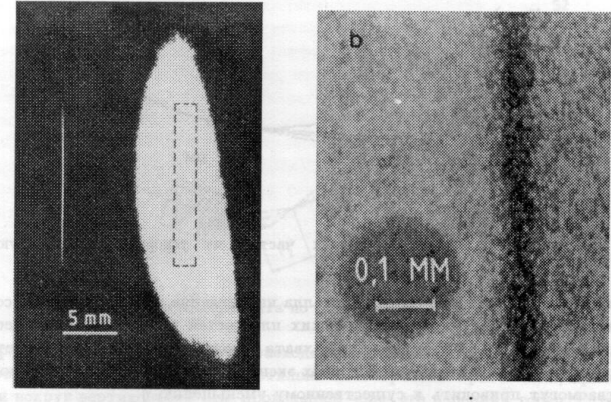
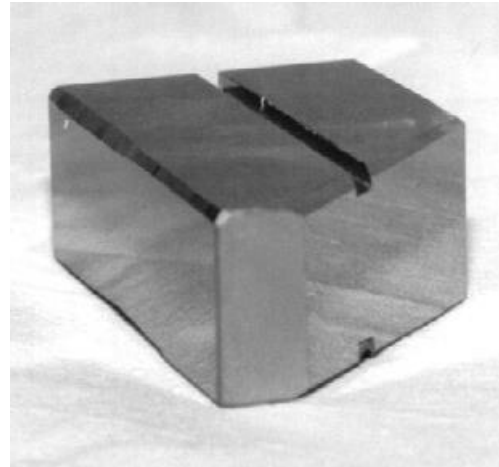
$$F^2 = 4r^2 - R^2$$

F - focal distance

R - bending radius of the crystal

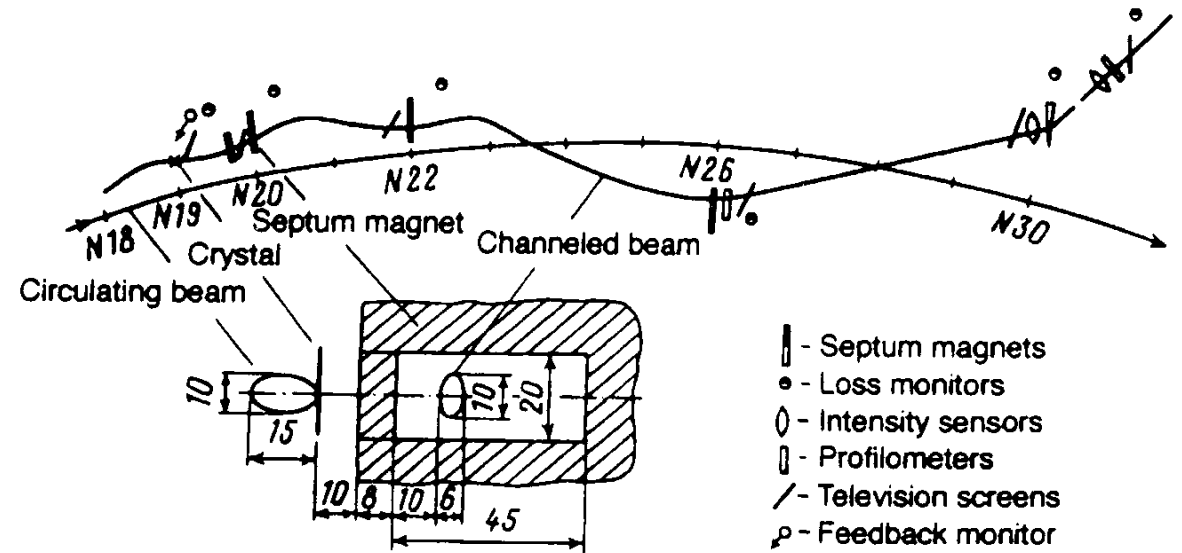
r - radius of the exit crystal face

Experiments at U-70

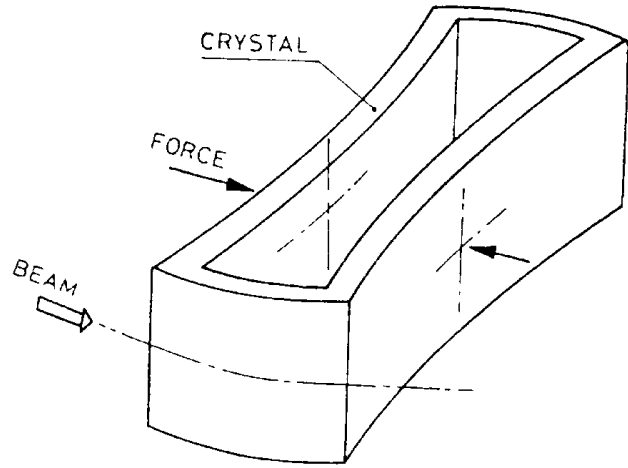


# Short bent silicon crystals for multi-pass extraction of proton beam from U-70

- Bent crystal to deflect beam into septum aperture
- Magnet system to extract beam

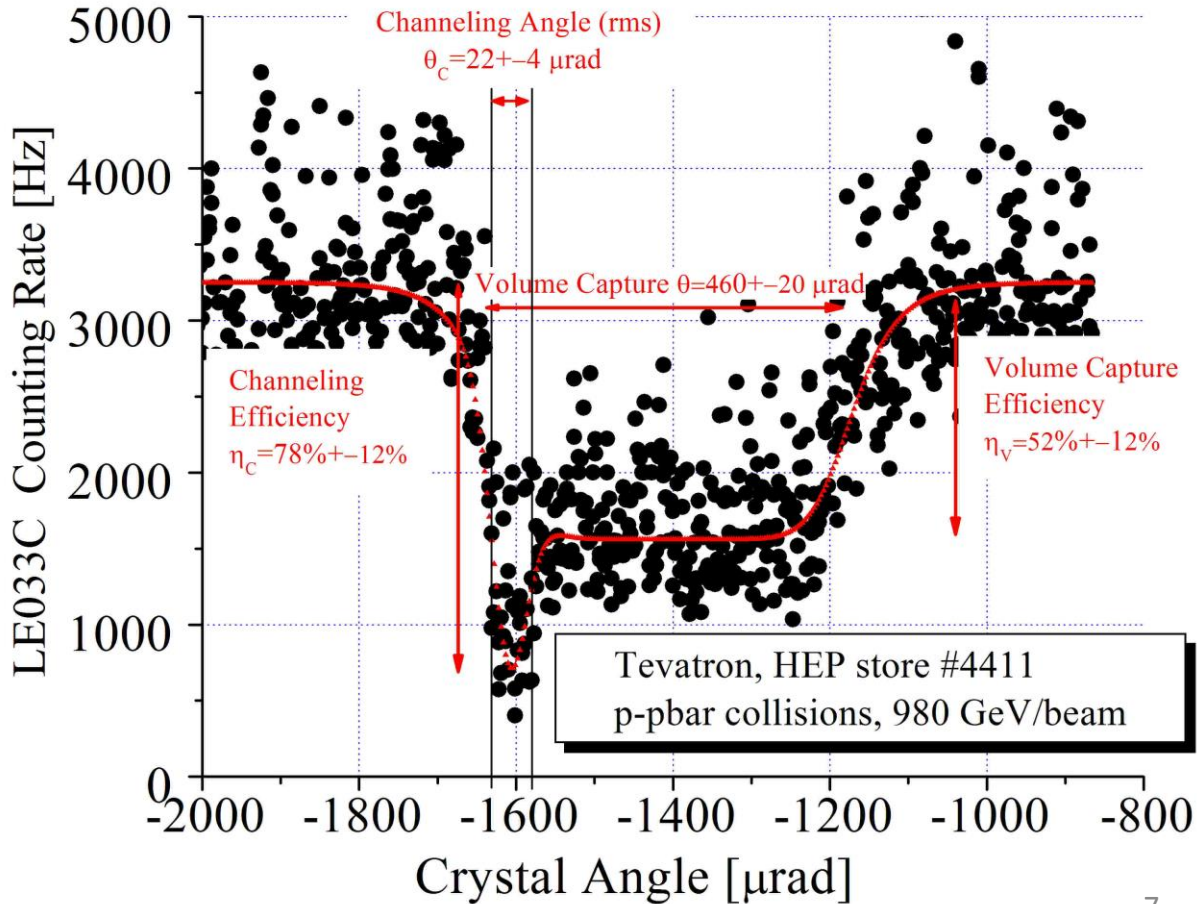
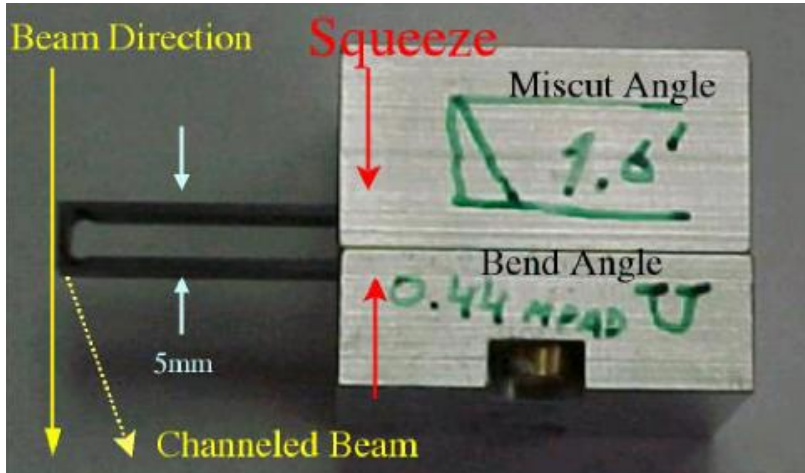


# Bent silicon O-crystals. Beam extraction at U-70.

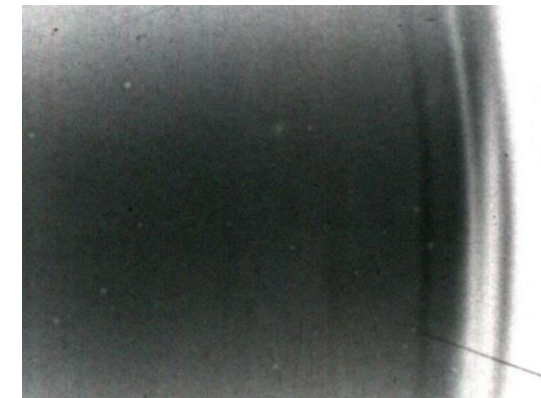
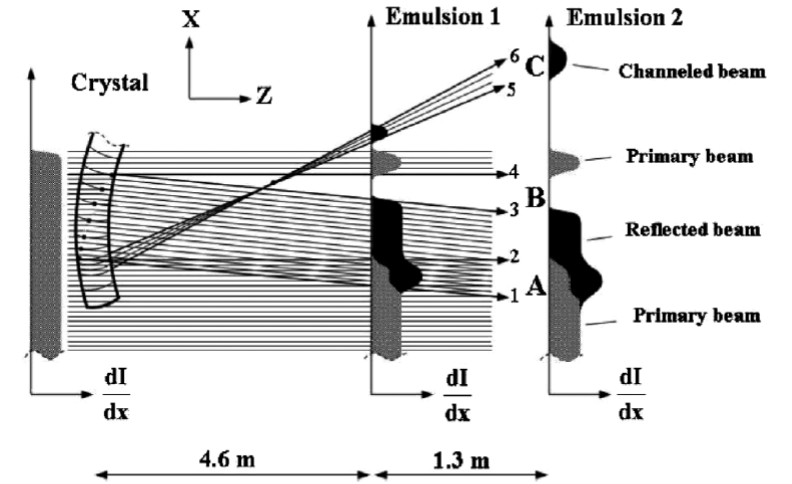
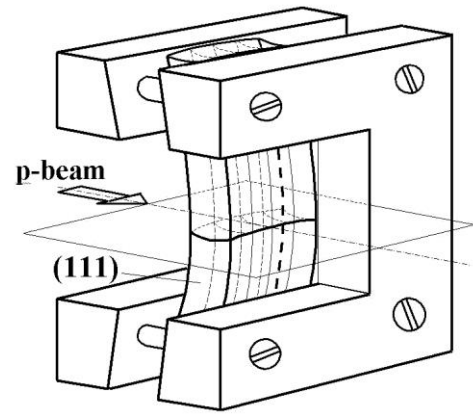


# Bent silicon O-crystals. Collimation at RHIC and Tevatron.

## 1 TeV Channeling, October 5, 2005

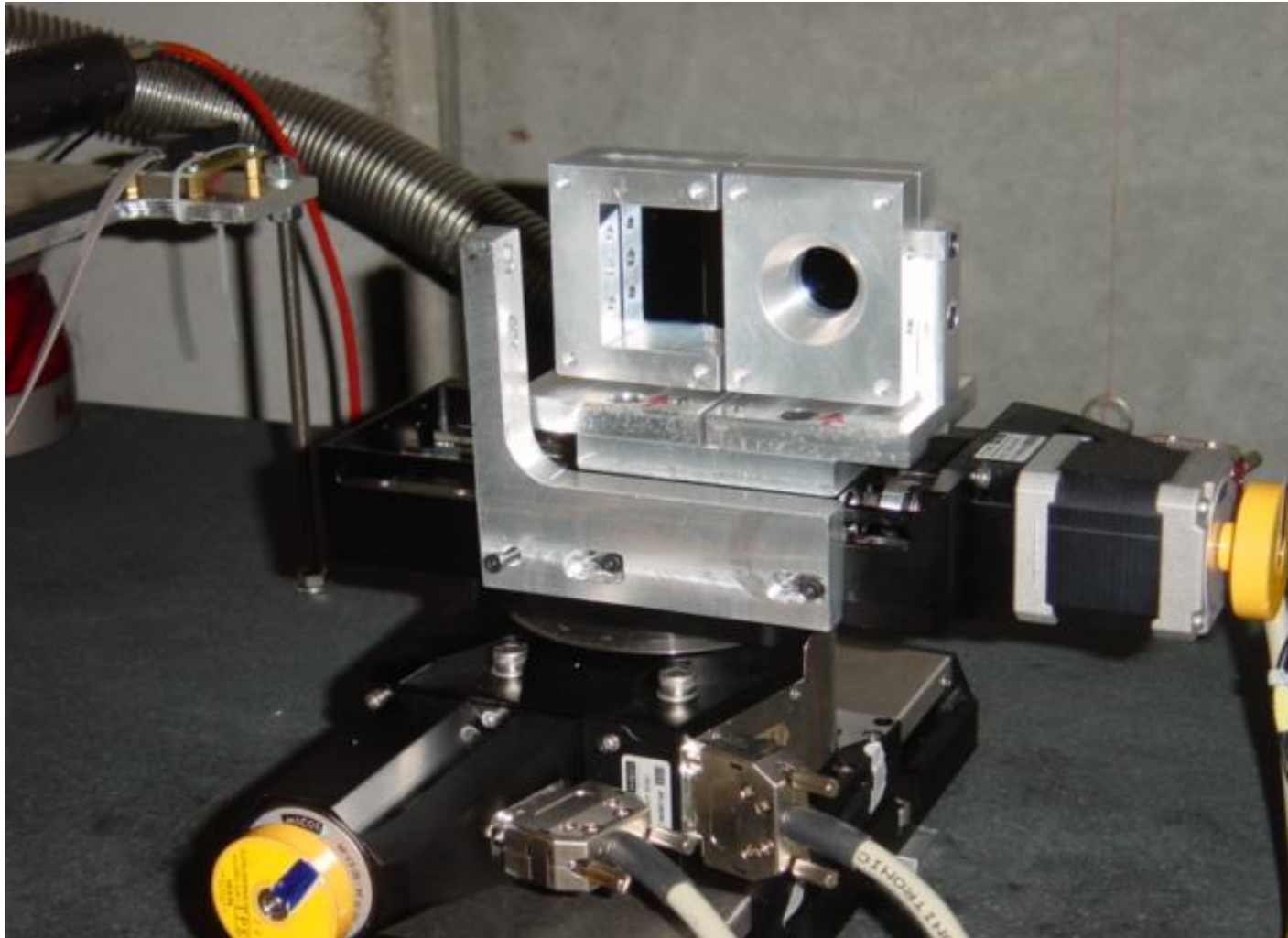


# Silicon crystals with Quasi-Mosaic (QM) bending. First observation of Volume Reflection (VR) effect at U-70.





Silicon crystals with Quasi-Mosaic (QM) bending. The H8RD22 and UA9 studies at CERN. Feasibility of crystal collimation.



**QM1 and QM2 crystals at H8, 2006**

# LHC-type Quasimosaic crystals tested in 2015 - 2017

**QMP52 – installed into LHC in February, 2017  
changed for ACP76 in February, 2018**

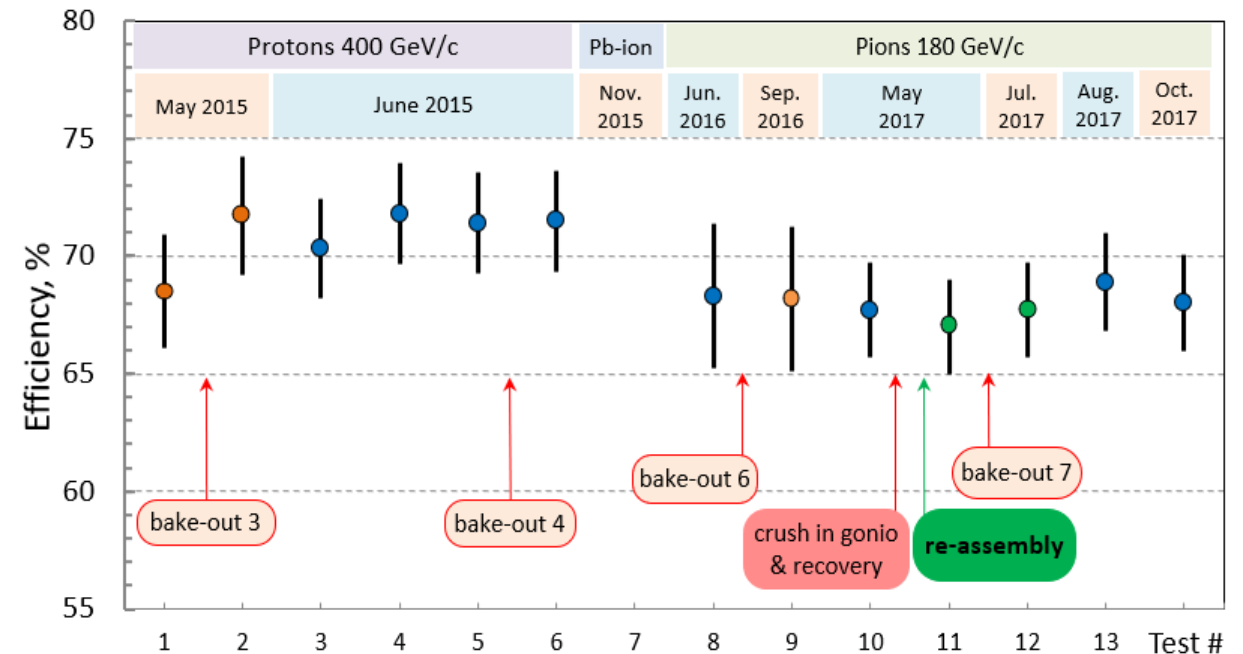
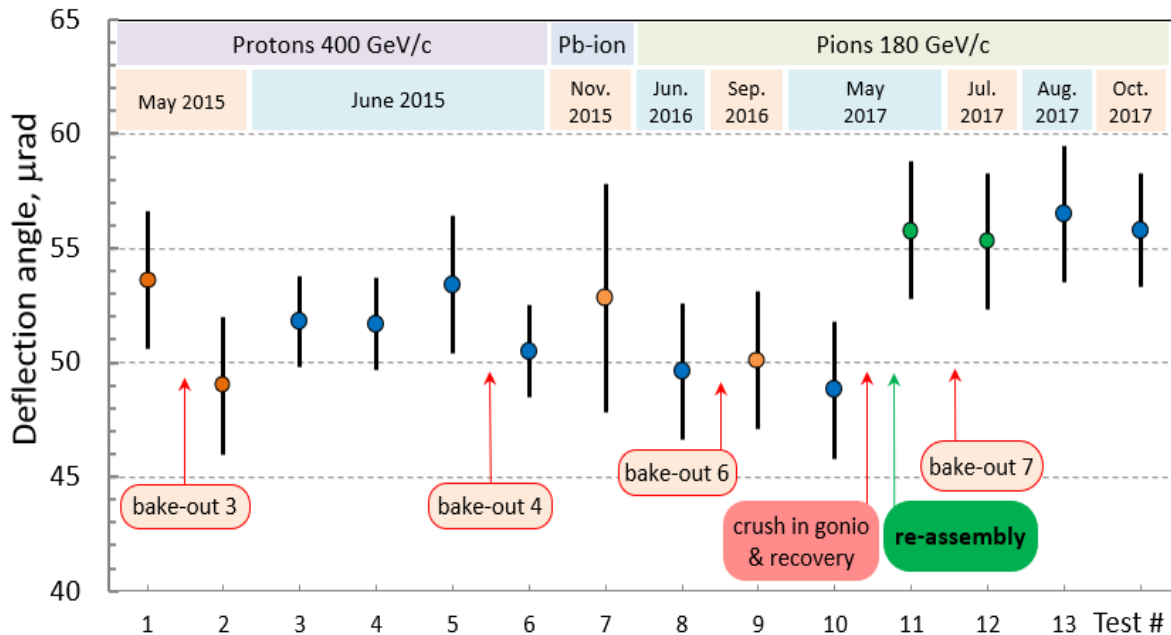
**QMP53 – installed into LHC in February, 2017**



	Crystal	Runs	Deflection angle, urad $\pm 1$ urad	Efficiency, % $\pm 3$ mm Y pos. cut $\pm 8$ urad X ang. cut		Torsion urad/mm $\pm 1$ urad/mm	Stability at 250 °C
				Protons 400 GeV/c	Pions 180 GeV/c		
QM QuasiMosaic	QMP46	2018-2017	56	71	68	0	OK
	QMP54	2015-2017	56	70	68	0	OK
	QMP52	2015-2016	55	70	65	0	OK
	QMP53	2015-2016	55	69	66	0	OK

# Stability of QMP46 in time and after bake-out at 250 °C

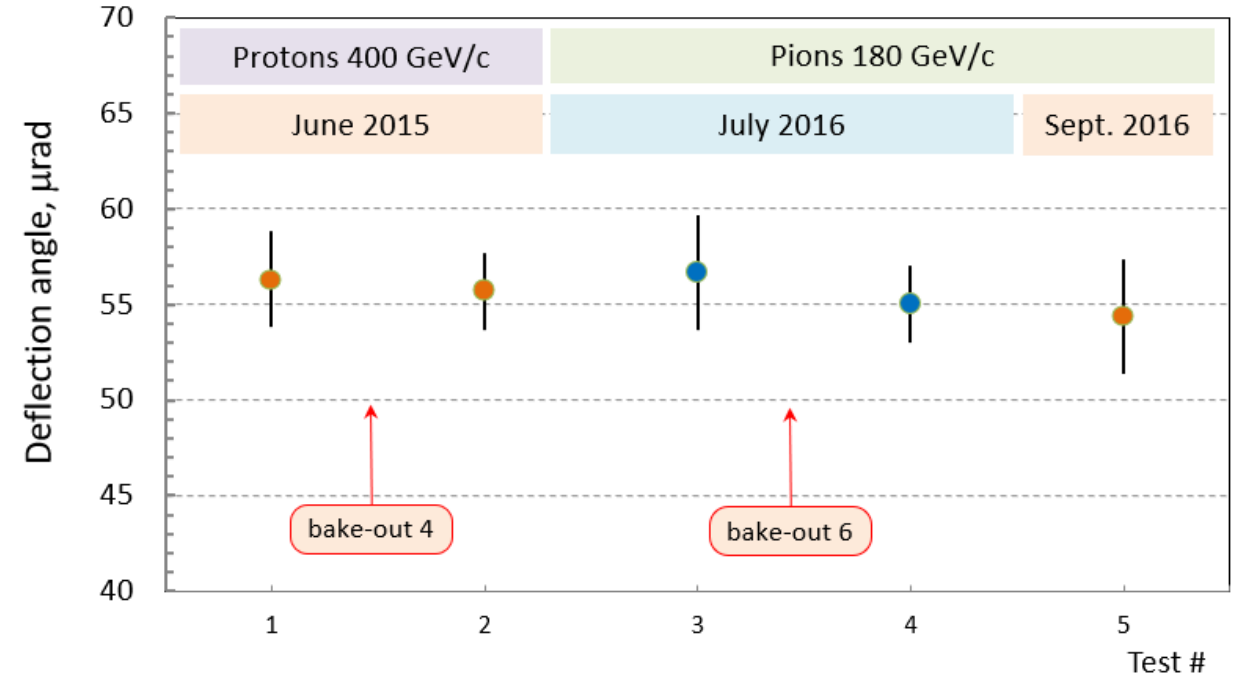
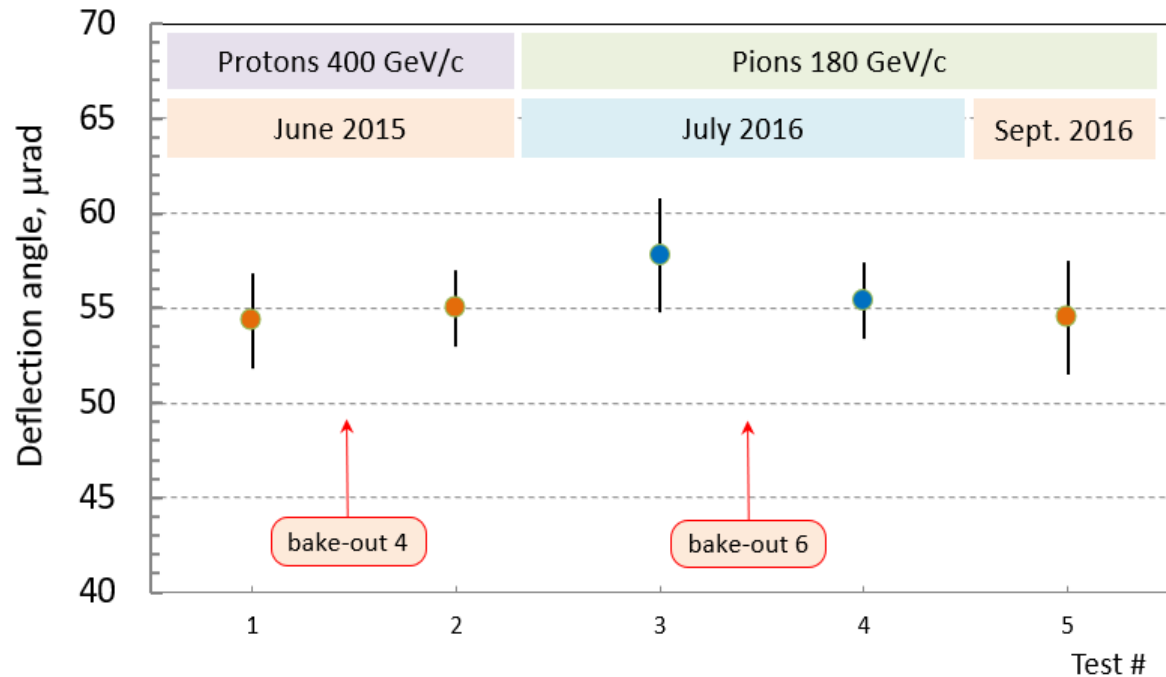
- The stability of QMP46 was confirmed with 4 bake-outs at 250°C
- The stability in time is confirmed during period 2015-2017
- Crystal was experienced a crash inside of LHC goniometer while motion tested
- Crystal was successfully restored and confirmed stability of parameters



# Stability of QMP52, QMP53 in time and after bake-out at 250 °C

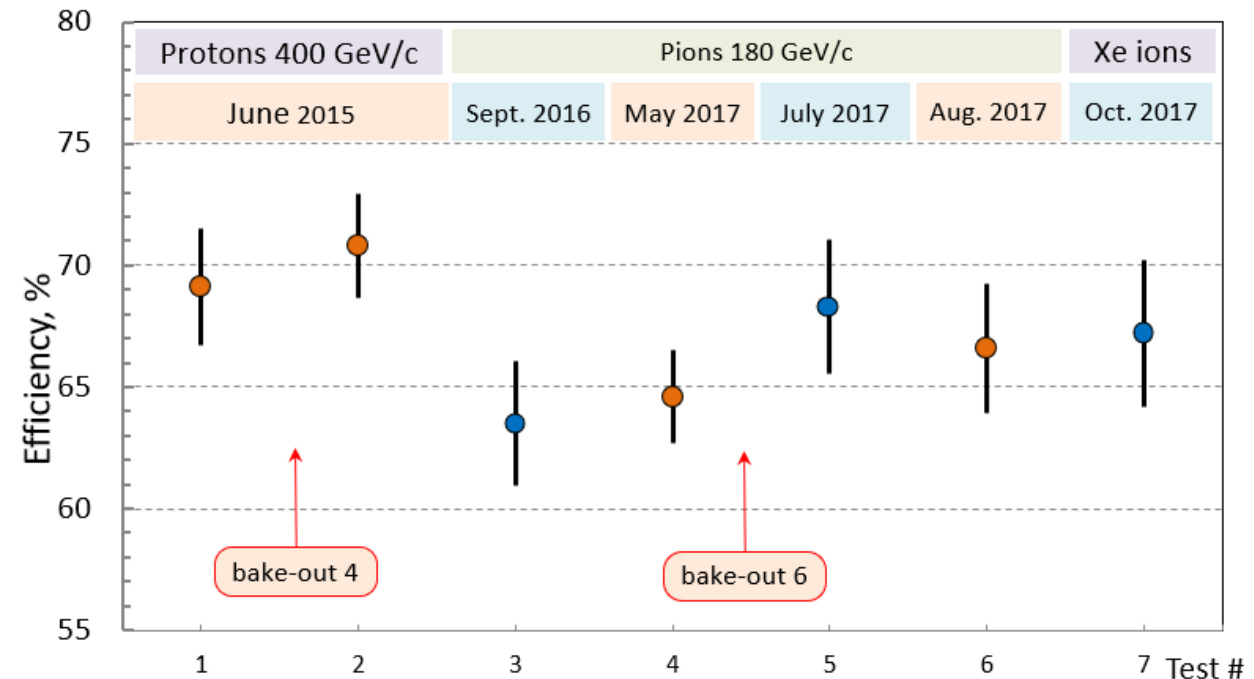
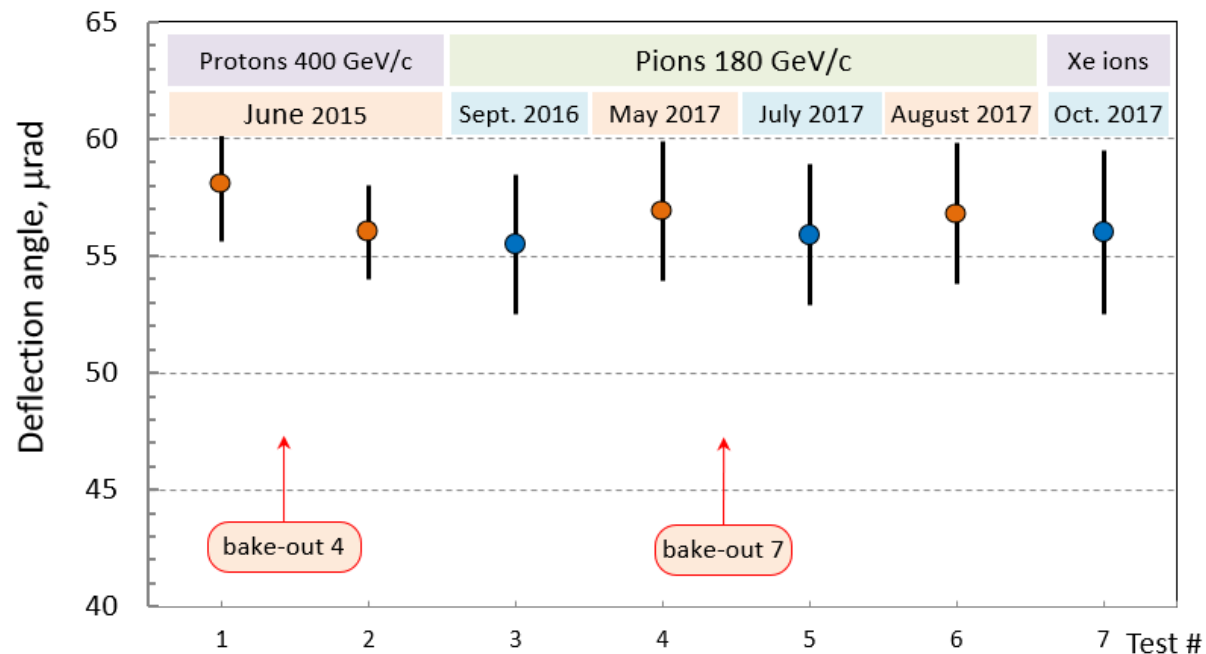


- The stability of QMP52, QMP53 was confirmed with 2 bake-outs at 250°C
- The stability in time is confirmed during period 2015-2016
- Both crystals were installed in LHC



# Stability of QMP54 in time and after bake-out at 250 °C

- The stability of QMP54 was confirmed with 2 bake-outs at 250°C
- The stability in time is confirmed during period 2015-2017



# LHC-type Anticlastic crystals tested in October 2017 – September 2018

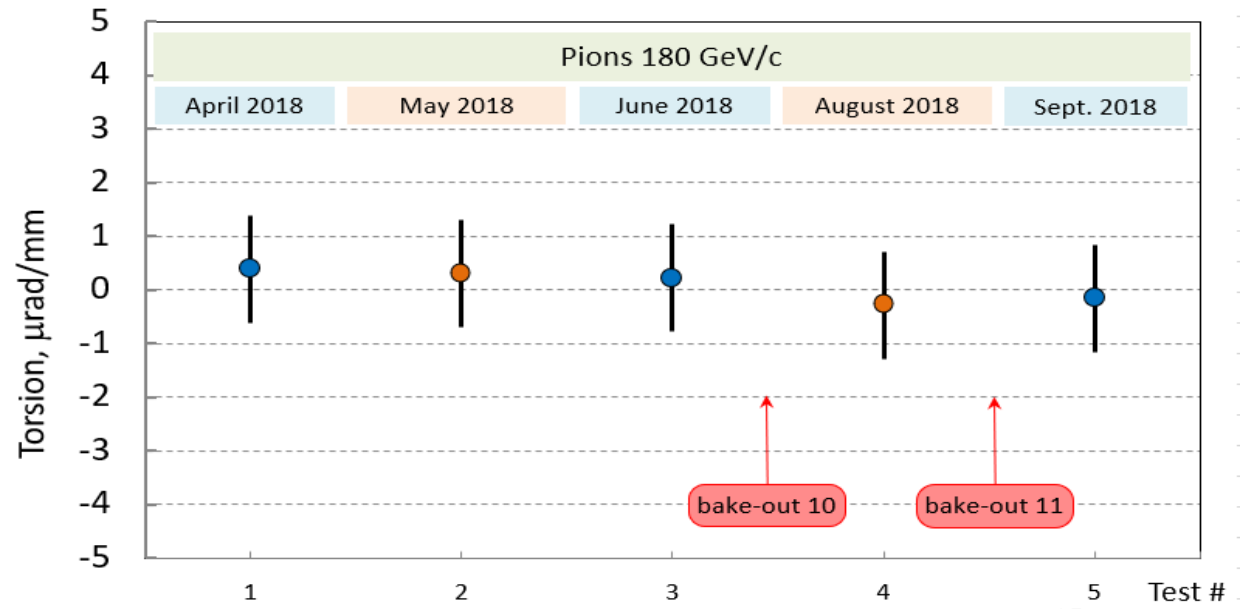
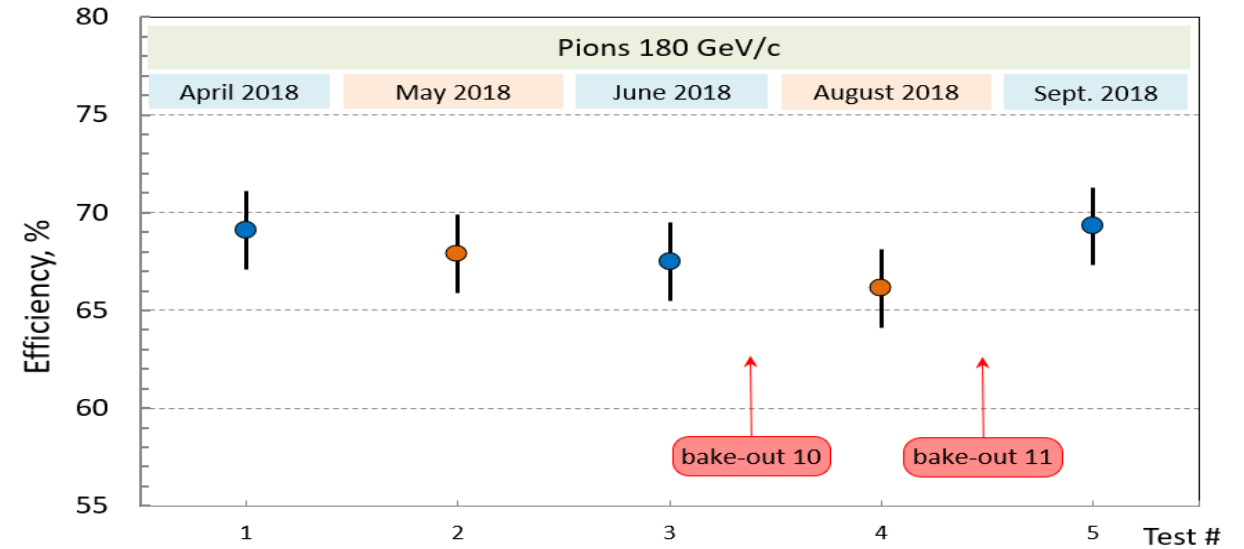
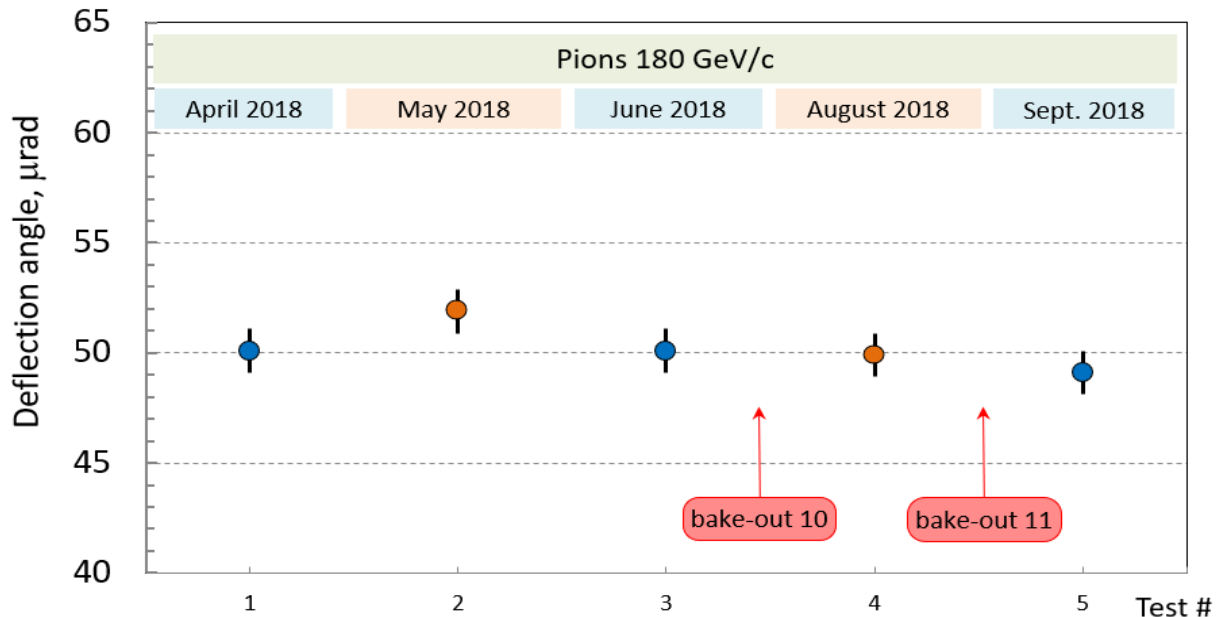
- **TCP76 – installed into LHC in February, 2018**



	Crystal	Runs	Deflection angle, urad $\pm 1$ urad	Efficiency, % $\pm 3$ mm Y pos. cut $\pm 8$ urad X ang. cut	Torsion urad/mm $\pm 1$ urad/mm	Stability at 250 °C
				Pions 180 GeV/c		
ACP AntiClastic PNPI crystal	TCP76	Oct.-Dec. 2017	50 $\pm$ 2	70	0	OK
	TCP77	Oct.2017-May 2018	50	70	5	OK
	ACP79	April-May 2018	49	69	0	OK
	ACP80	Sept. 2018	57	67	0	OK
	ACP84	Aug.-Sept. 2018	52	68	0	OK
	ACP85	Aug.-Sept. 2018	49	68	0	OK
	ACP86	Aug.-Sept. 2018	56	66	0	OK

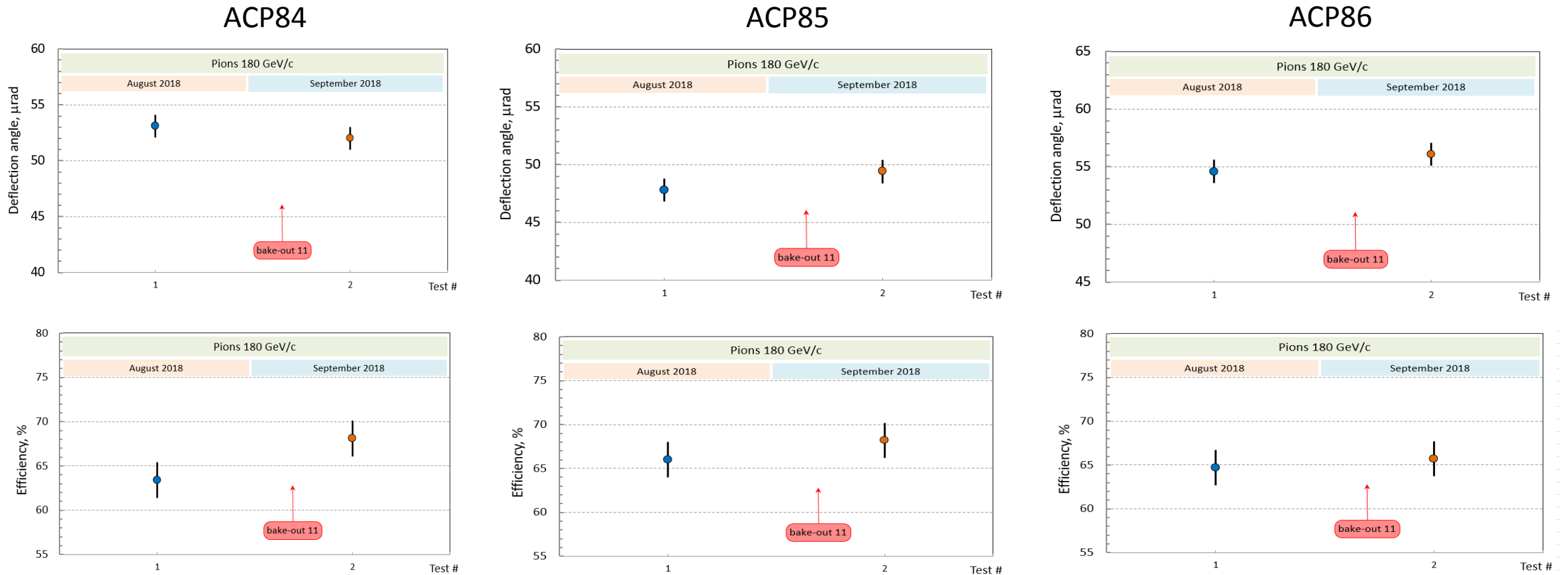
# Stability of TCP79 in time and after bake-out at 250 °C

- The stability of TCP79 was confirmed with 2 bake-outs at 250°C
- The stability in time is confirmed during April-September 2018



# Stability in time and after bake-out at 250 °C

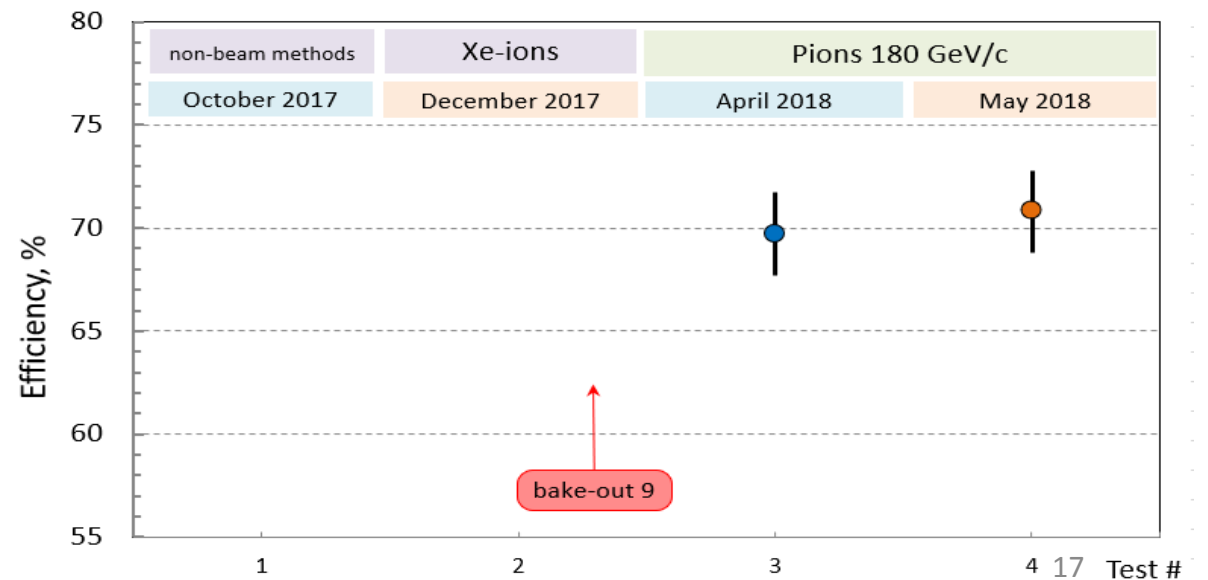
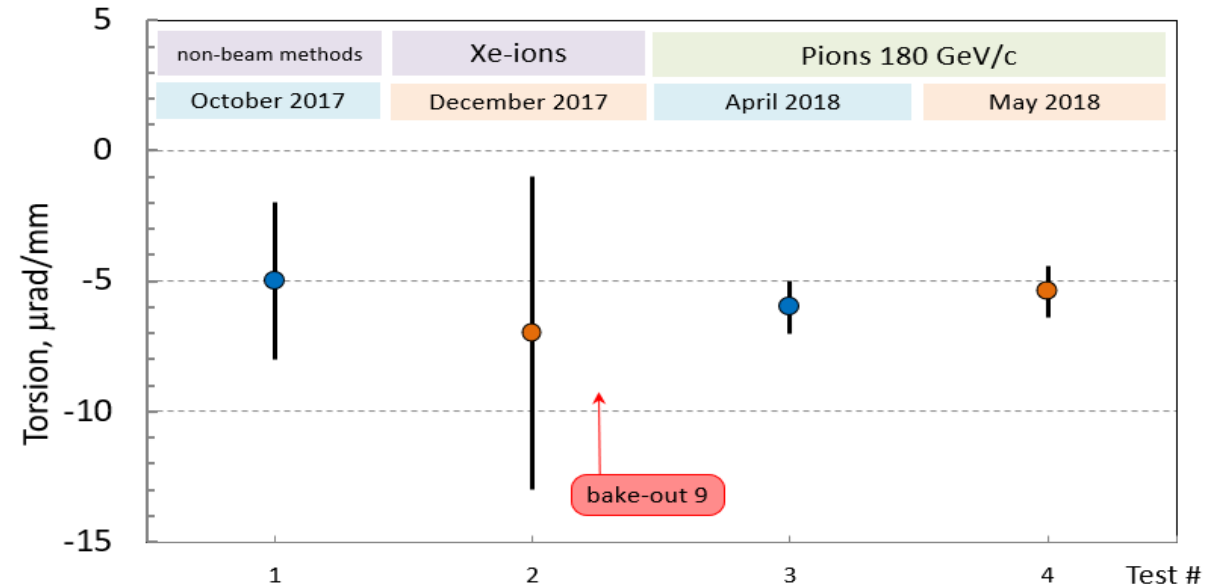
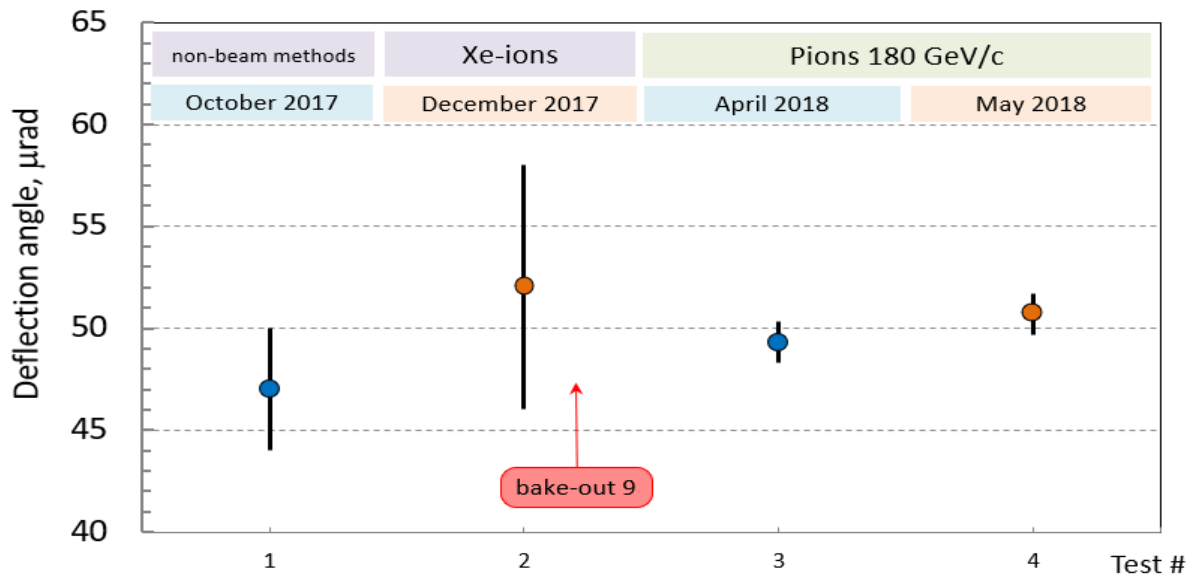
- The stability of ACP84, ACP85, APC86 was confirmed with 1 bake-out at 250°C during August-September 2018





# Stability of TCP77 in time and after bake-out at 250 °C

- Despite non-zero torsion TCP77 was tested with Xe-ion and pion beam in H8 for stability study



# Production Review with Alessandro Masi in 2017

Crystal orienting with X-rays



Crystal cutting



Grinding



Polishing



Titanium holder production



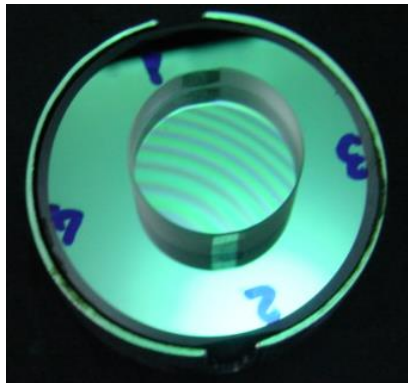
Visual check



Surface check



Shape check



# Production Review with Alessandro Masi in 2017

Angle\_between\_crystal\_faces check



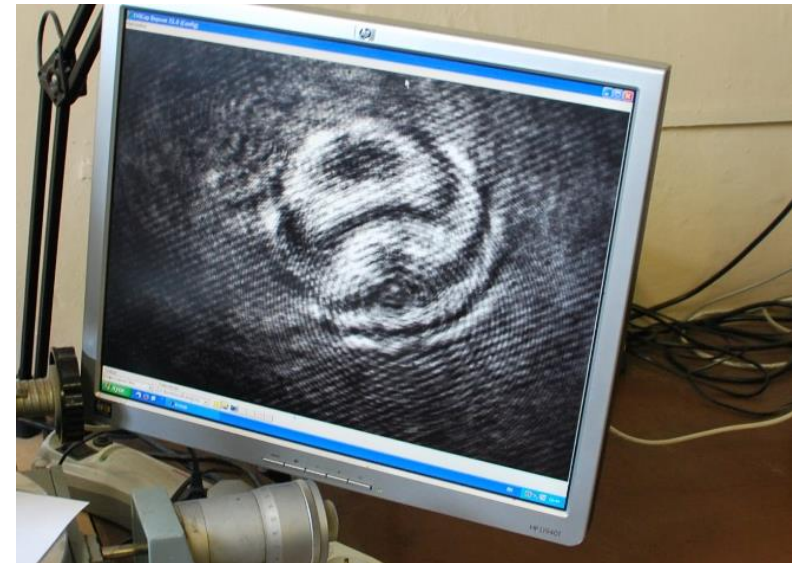
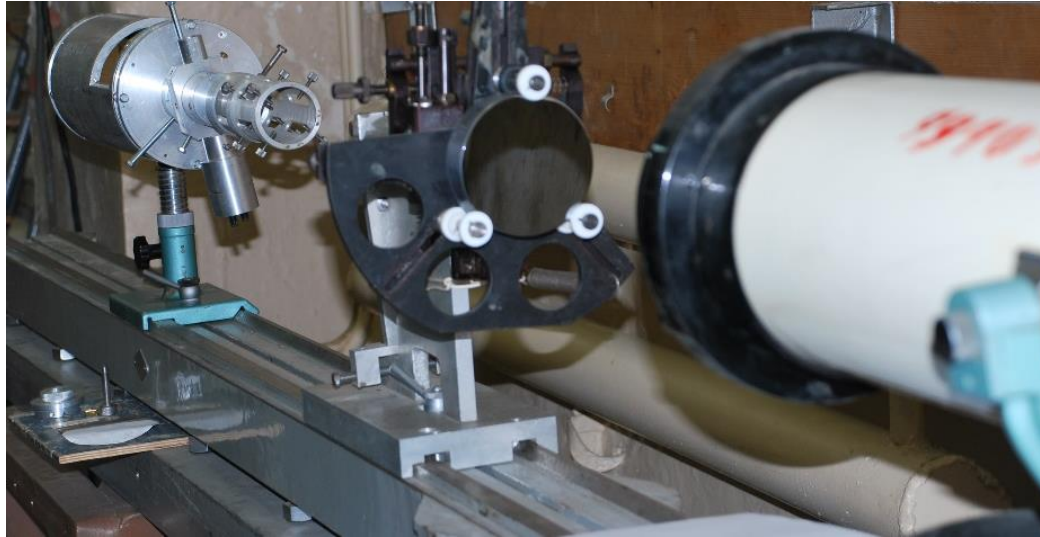
# Production Review with Alessandro Masi in 2017

Miscut check



# Production Review with Alessandro Masi in 2017

Flatness check



# Production Review with Alessandro Masi in 2017

X-test station



# Thank you for attention !

