

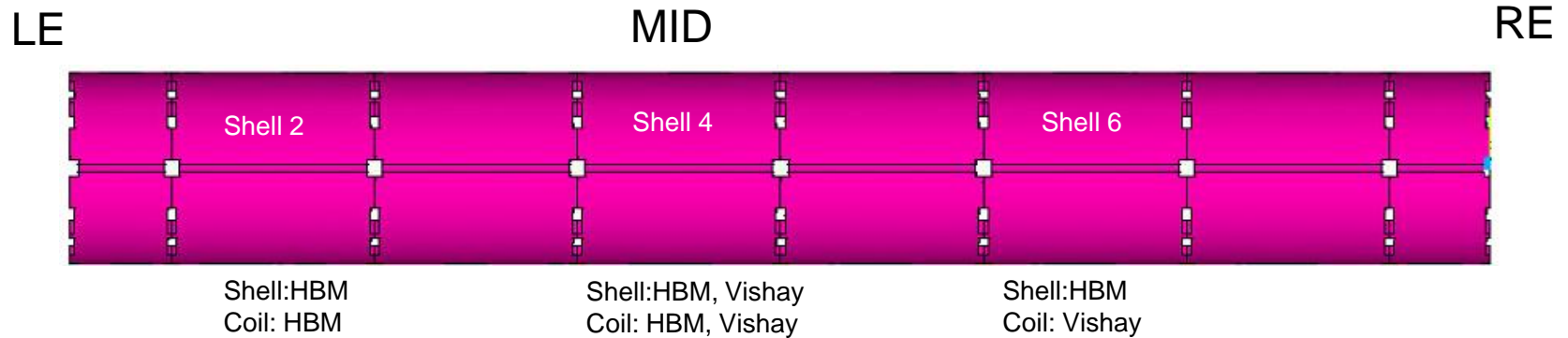


MQXFAP2 SG Readings ---Update (up to quench #13)

H. Pan
10/18/2018
LBNL



MQXFAP2 SG Gauges Overview

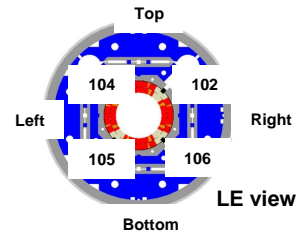


- Three axial locations:
 - Shell gauges (T & Z): on shell 2, 4 & 6
 - HBM gauges: Shell 2,4,6
 - Vishay gauges: Shell 4
 - Coil gauges (T & Z): on axial location of 740 mm (LE), 1940 mm (MID) and 3140 mm (RE) from LE.
 - HBM gauges: Coil LE and MID
 - Vishay gauges: Coil MID and RE
- Most of the strain gauges stay alive in the quench tests.
 - HBM shell 6 Top axial, Coil 102 azimuthal LE initially were found wire broken before cool-down.

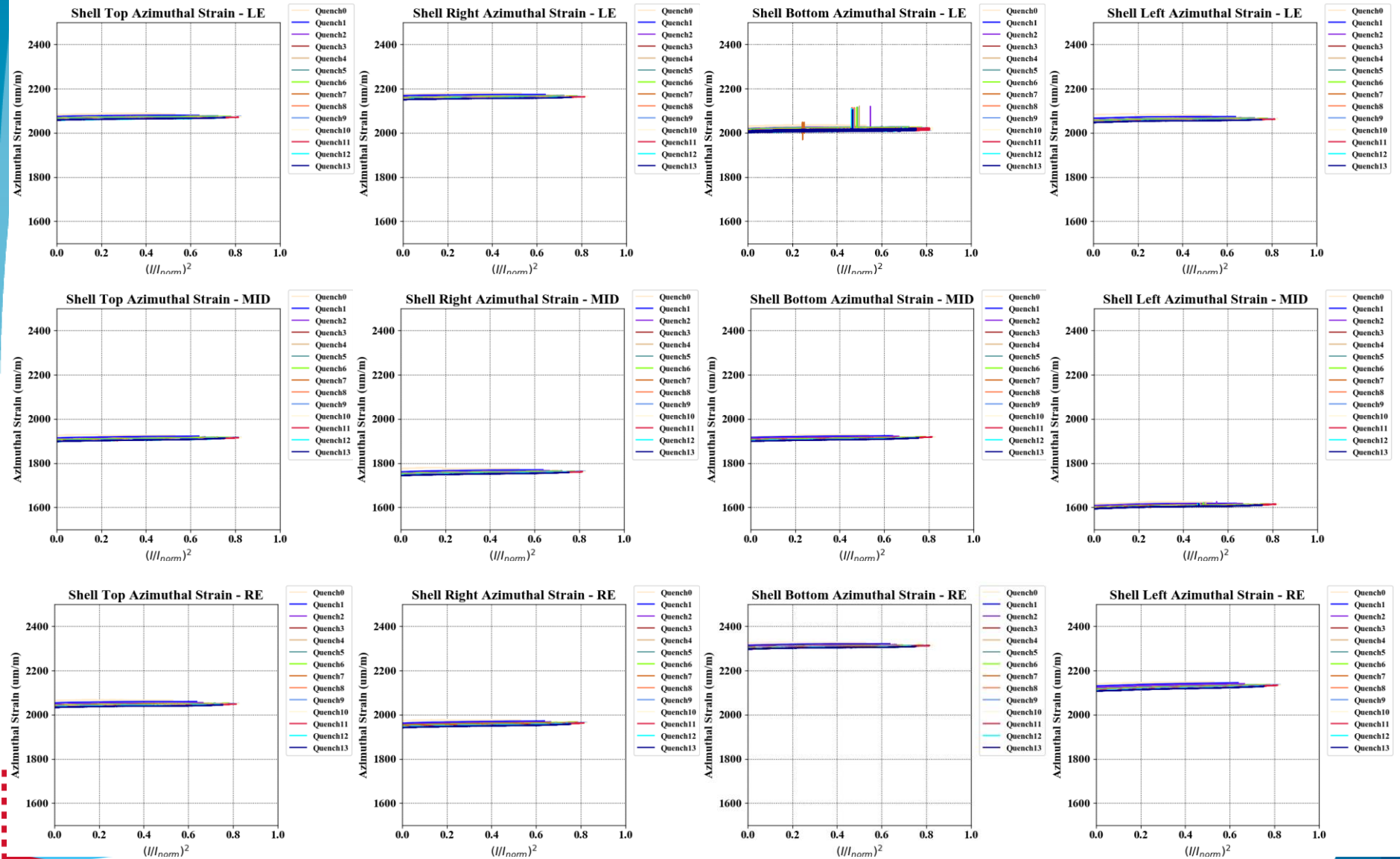
HBM Gauge Readings---Shell Azimuthal

Note: "Quench 0" = 12 kA ramp prior to training

HBM Shell Azimuthal Strain



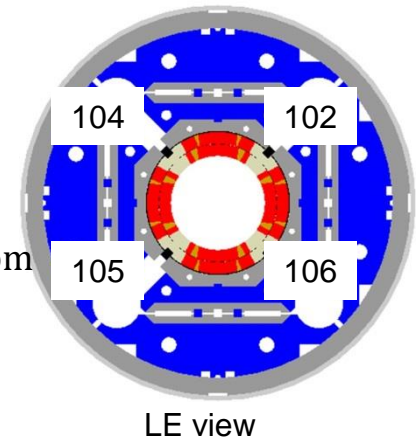
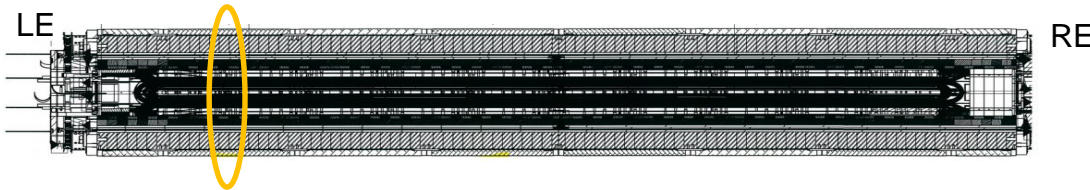
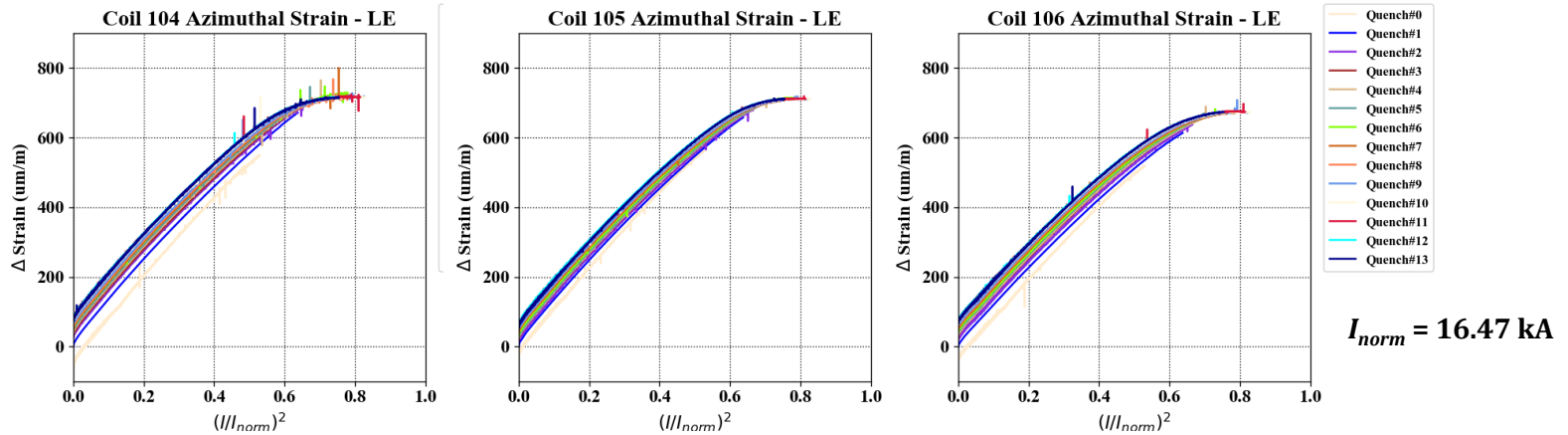
- Quench#0 is the 12 kA ramp. (The name is not easily changed because the legend is made in a loop.)



HBM Gauge Readings---Coil Azimuthal

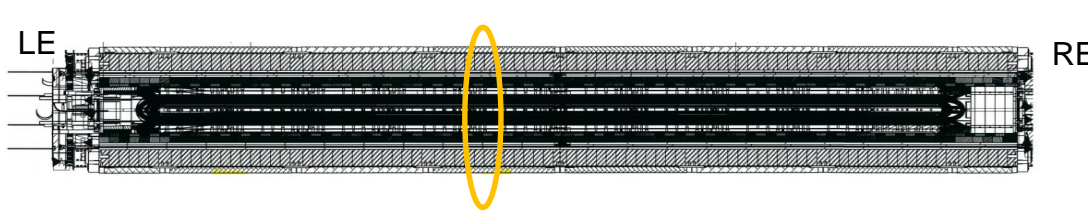
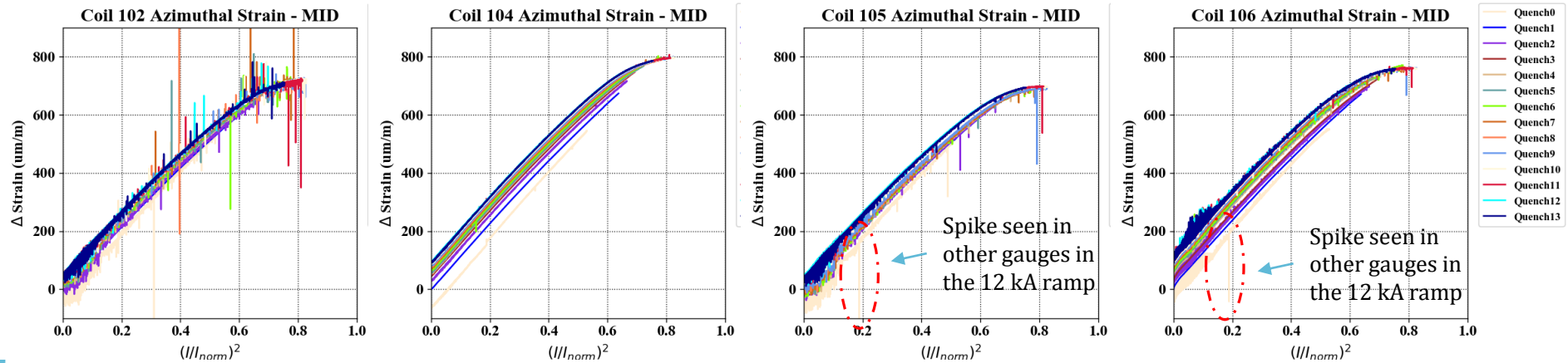
Note: “Quench 0” = 12 kA ramp prior to training

HBM Gauge Readings---Coil Azimuthal LE

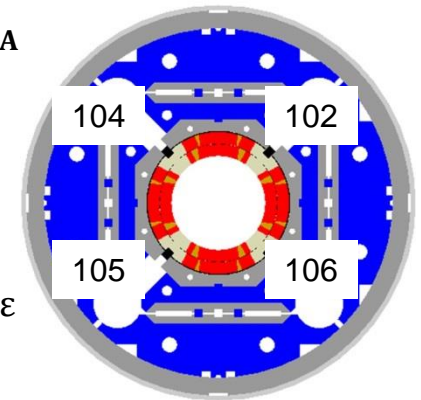


- Coil 102 LE is gone before cooldown
- The slope of the available gauges are similar which is about 1000 $\mu\epsilon$ from 0A to nominal current.
- Coil 104 LE seems to be the 1st one to show slope change.
- Ratchet effect is observed: coil azimuthal strain without current creeps towards less loading over quench tests.

HBM Gauge Readings---Coil Azimuthal MID



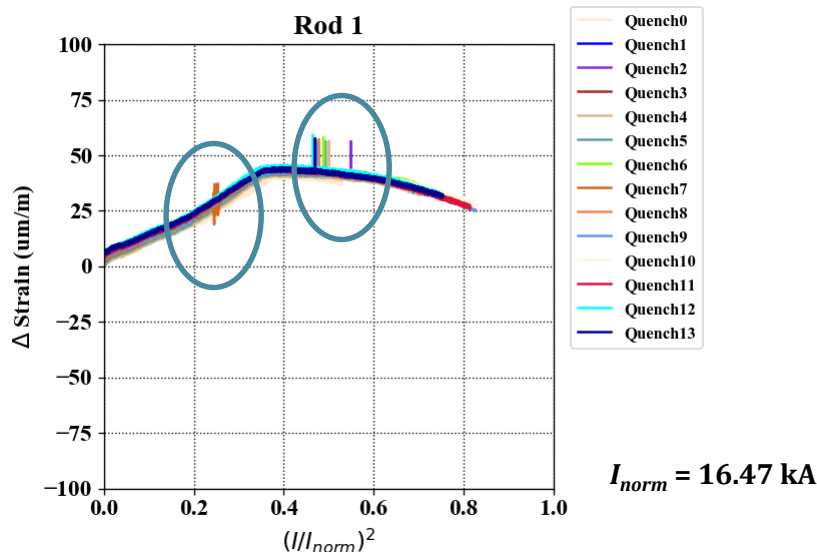
$I_{norm} = 16.47 \text{ kA}$



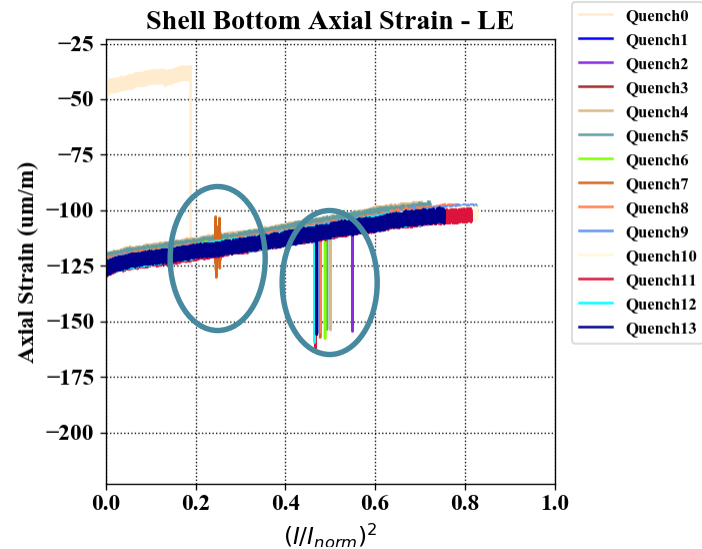
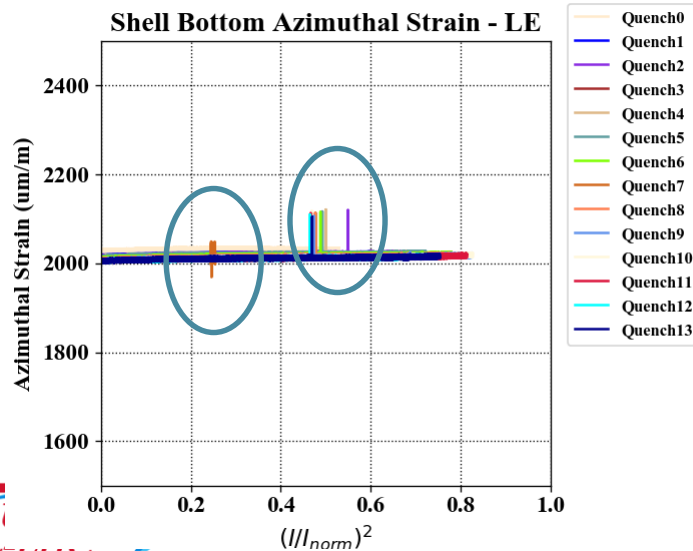
LE view

- The slope of the middle coil gauges are close, which is about $1000 \mu\epsilon$ from 0A to nominal current.
- Unstable signals were observed in C102, C105 and C106.
- Ratchet effect is observed: coil azimuthal strain without current creeps towards less loading over quench tests.

Some Suspicious Phenomenon-spikes



- Quench #0 represents the 12 kA ramp.
- Those spikes are clearly correlated;
- The other signals do have those spikes;
- The connectors of those signals are not close.



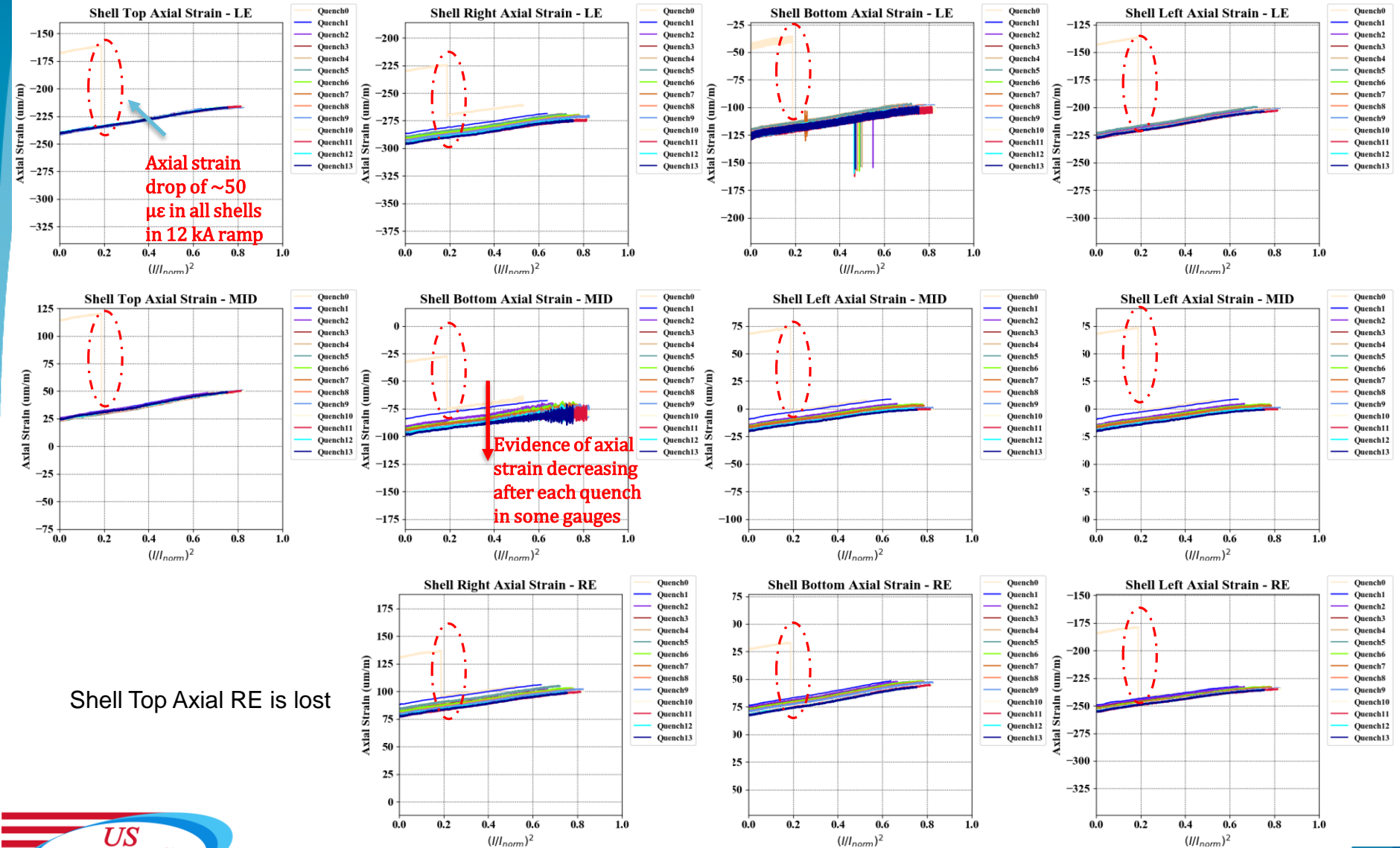
A “global” event seen during the 12 kA ramp

“Quench 0” prior to training

Some Suspicious Phenomenon--axial strain drop at 12kA ramp

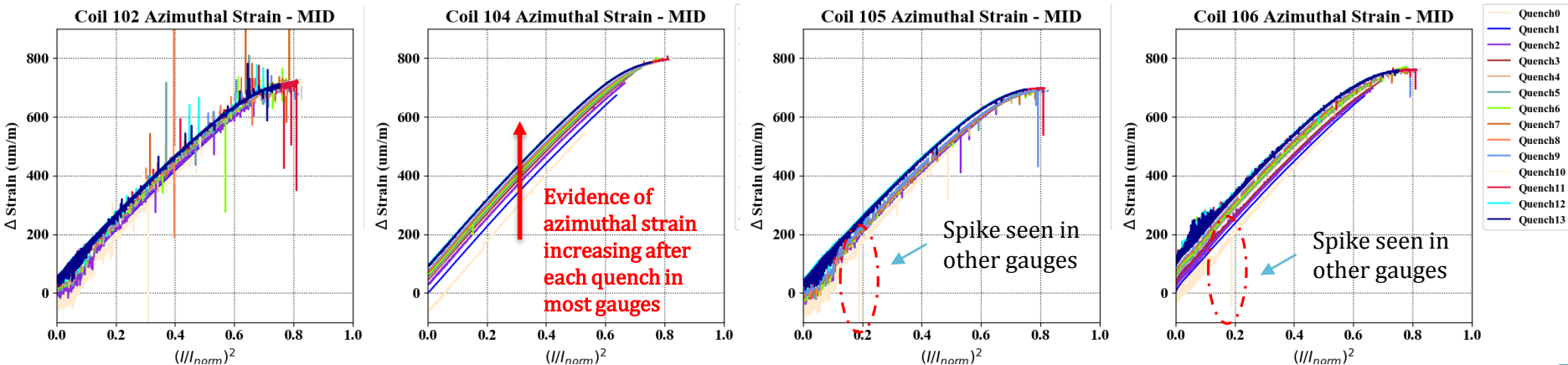
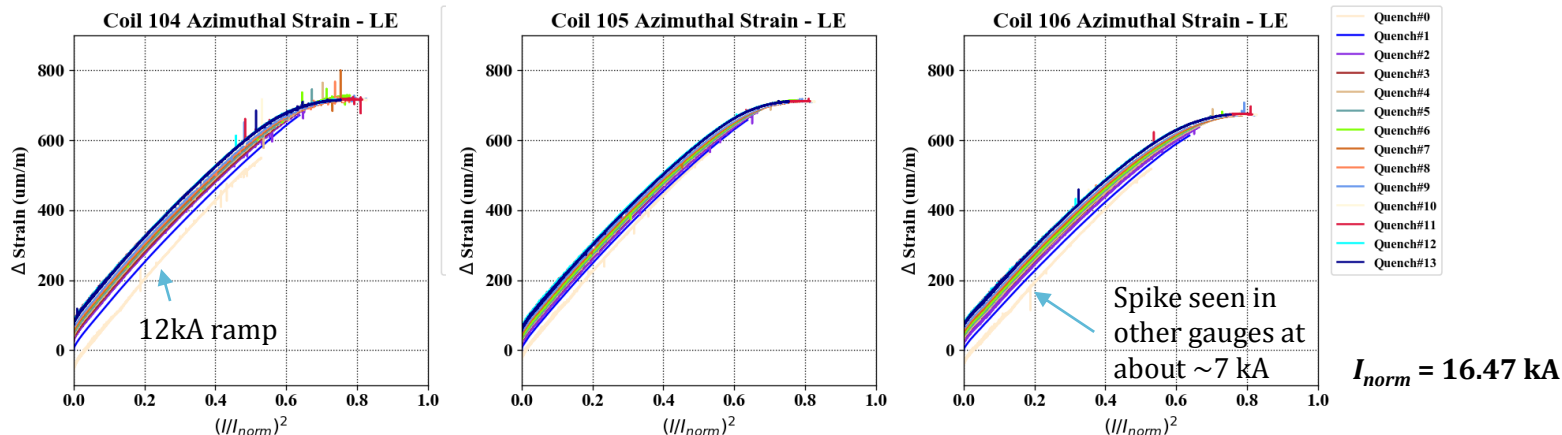
Shell Axial Strains

$I_{norm} = 16.47 \text{ kA}$



Some Suspicious Phenomenon--axial strain drop at 12kA ramp

Coil Azimuthal Strains

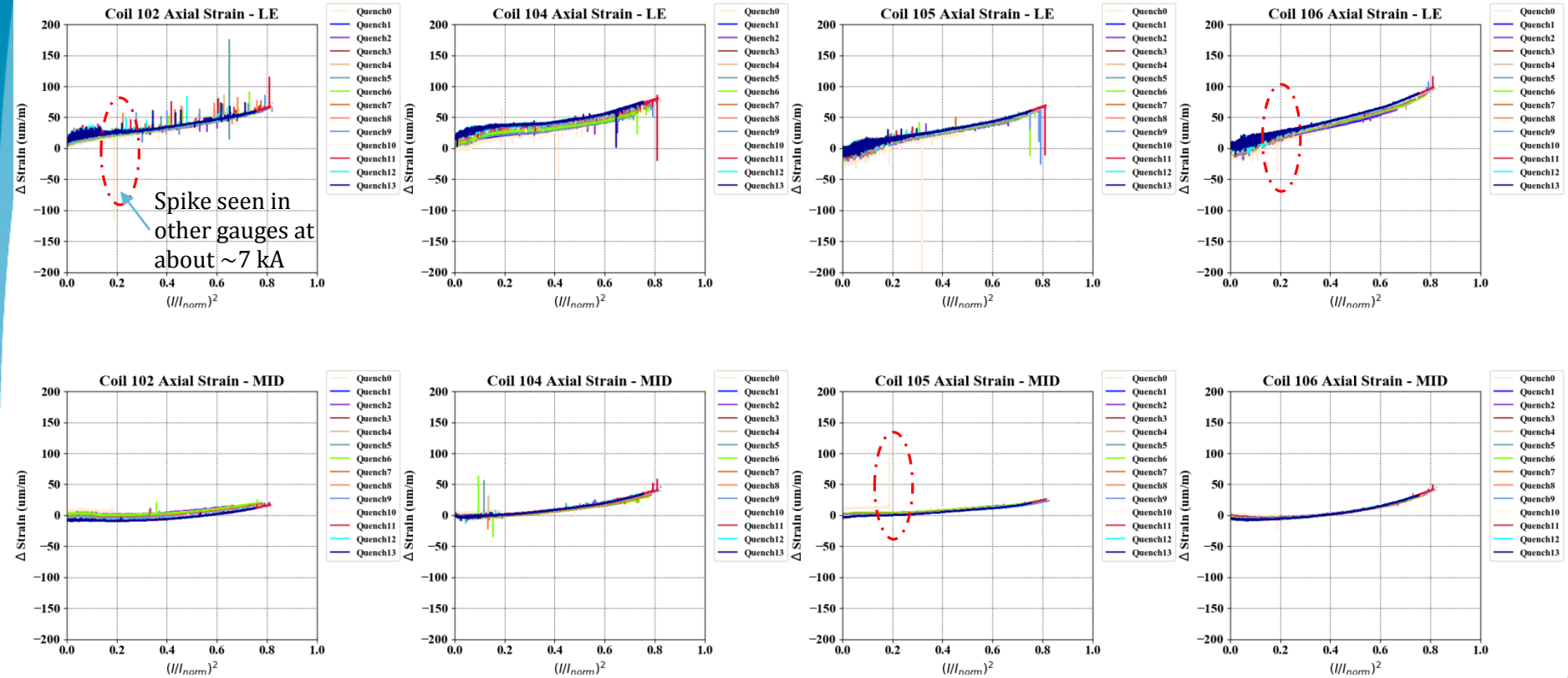


- There seems to be a global event in the 12 kA ramp

Some Suspicious Phenomenon--axial strain drop at 12kA ramp

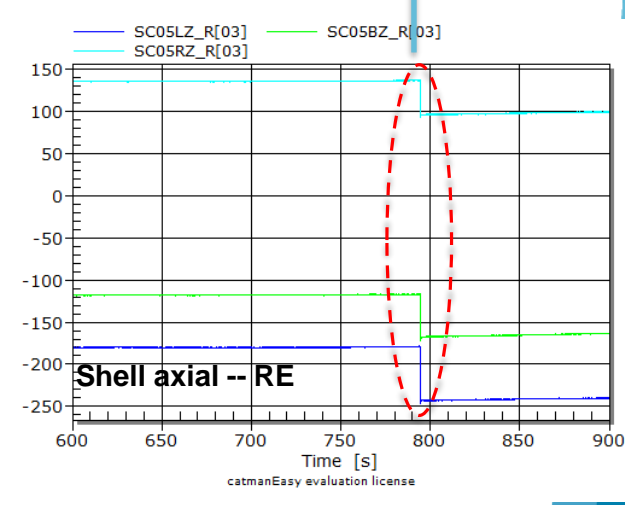
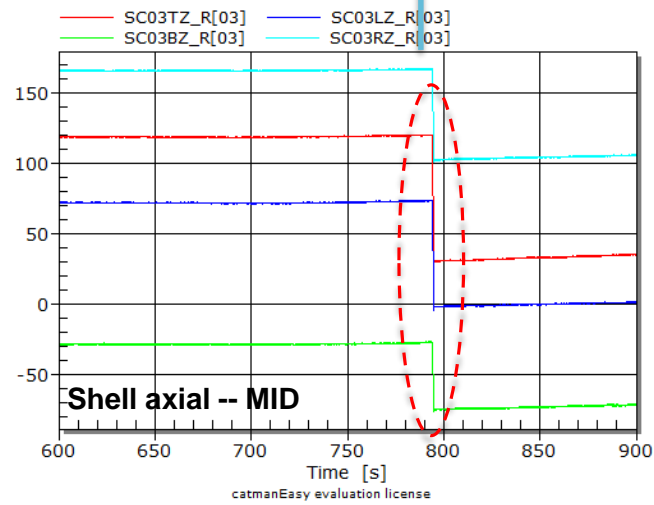
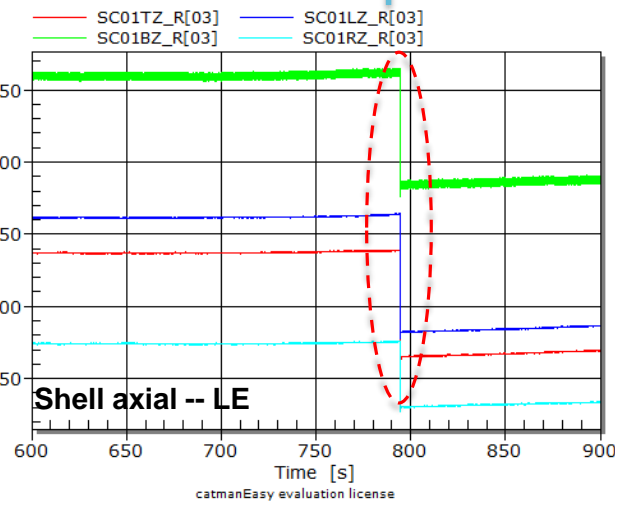
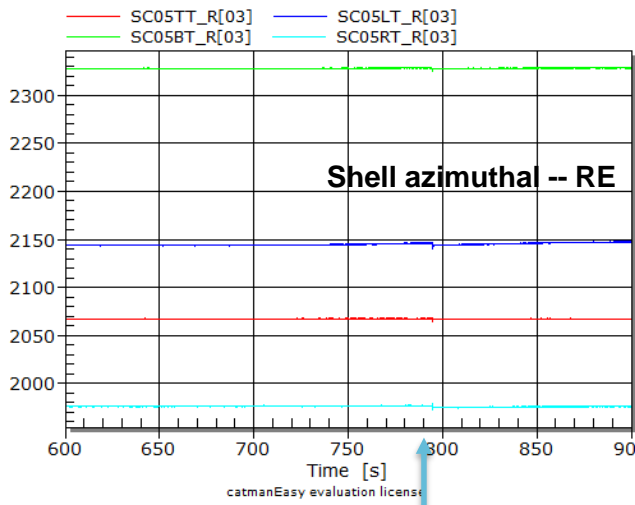
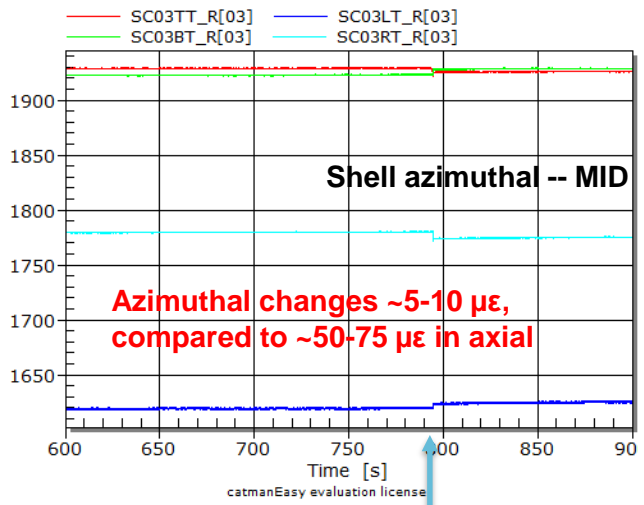
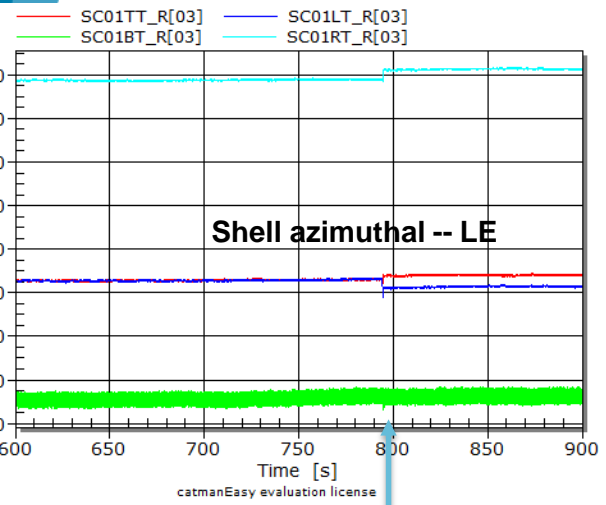
Coil Axial Strains

$I_{norm} = 16.47$ kA



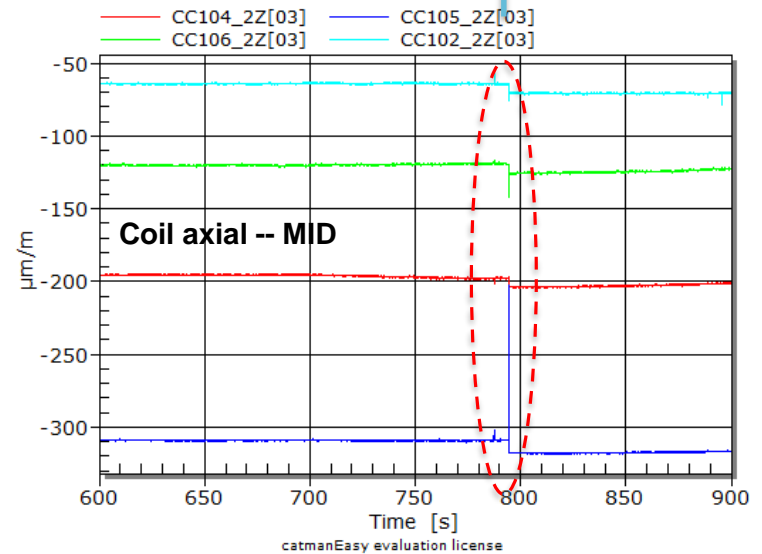
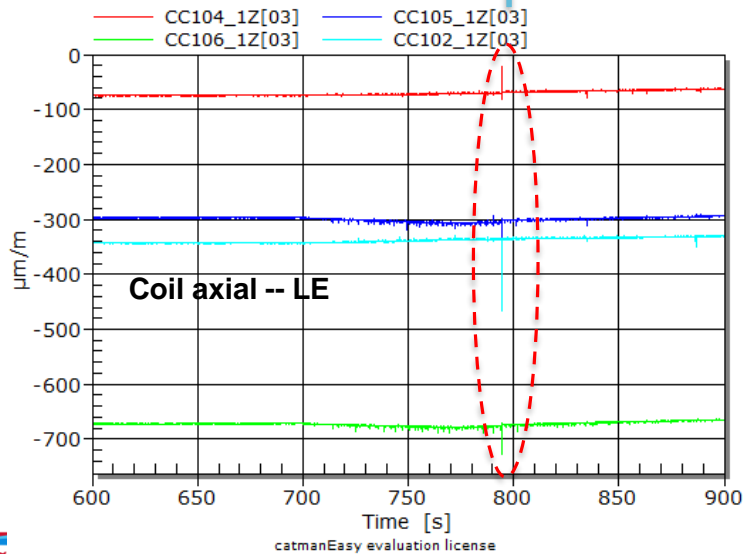
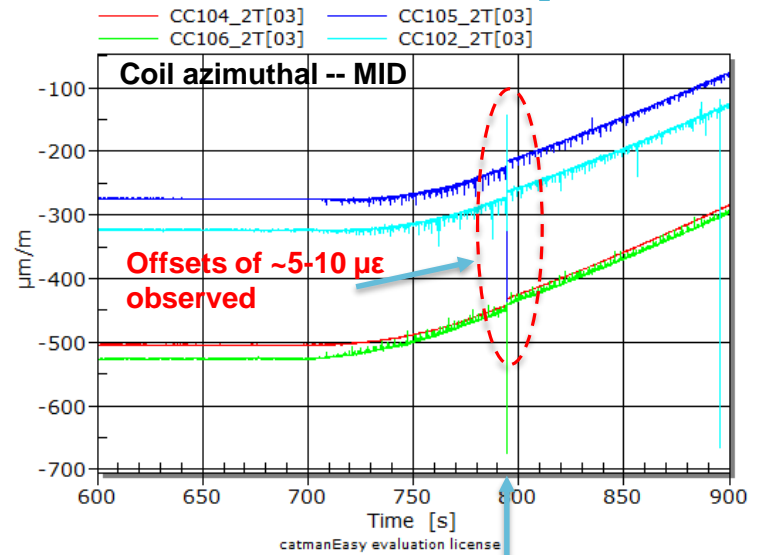
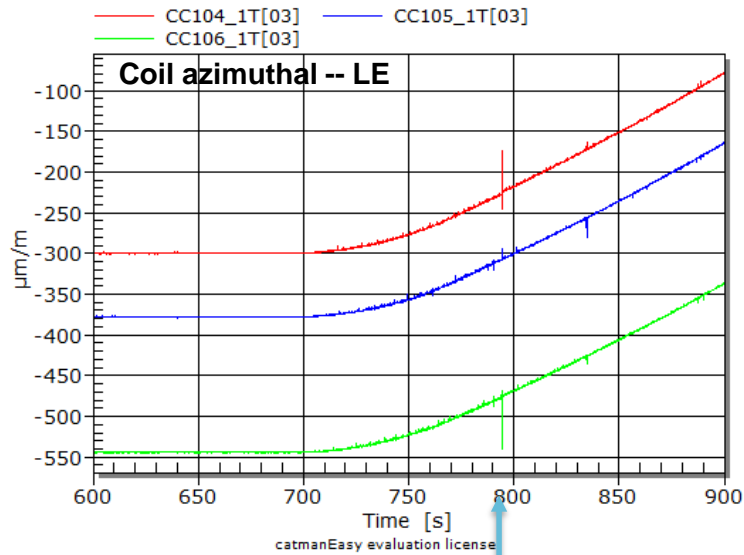
- There seems to be a global event in the 12 kA ramp

Additional Shell Strain during 12 kA ramp



- Both LE and MID shells have the signs of “slip”

Additional Coil Strain at 12 kA ramp

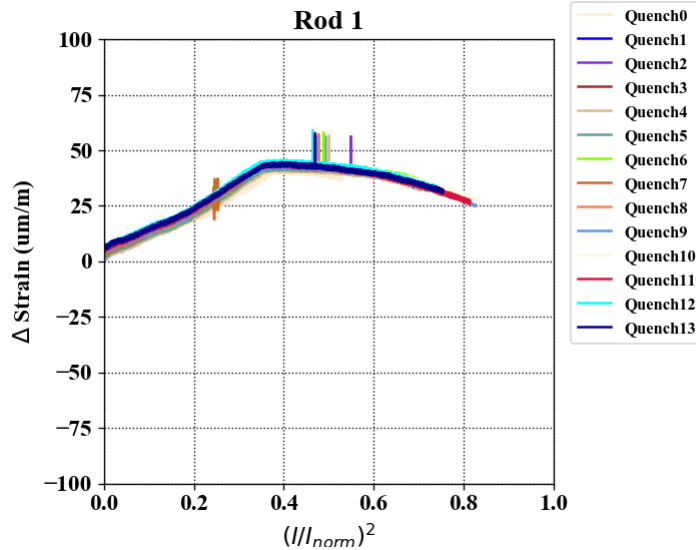


- Both LE and MID Coils show signs of event; only MID gauges showed offsets

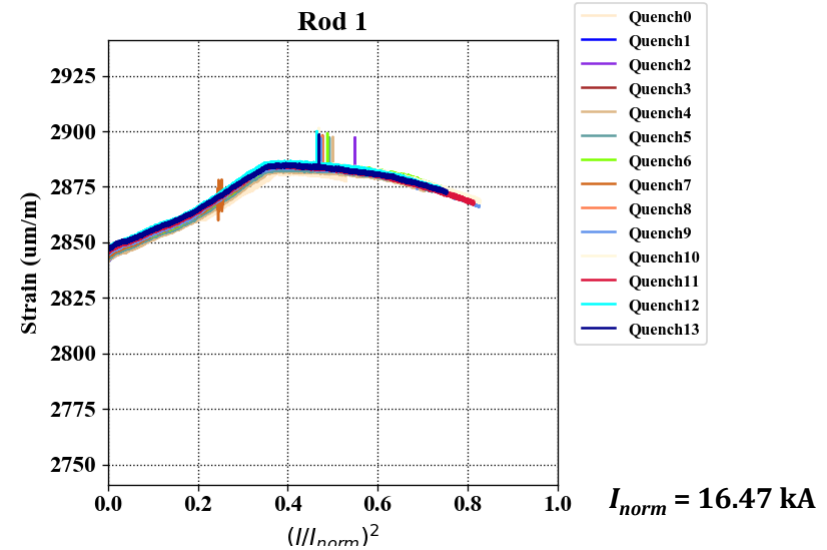
HBM Rod Strain

- Quench #0 represents the 12 kA ramp.
- The absolute strain is much offset from the value it's ought to be.
- The delta strain in ramps is close to the magnitude of FEA predictions.
- The kink is not explainable at this moment.

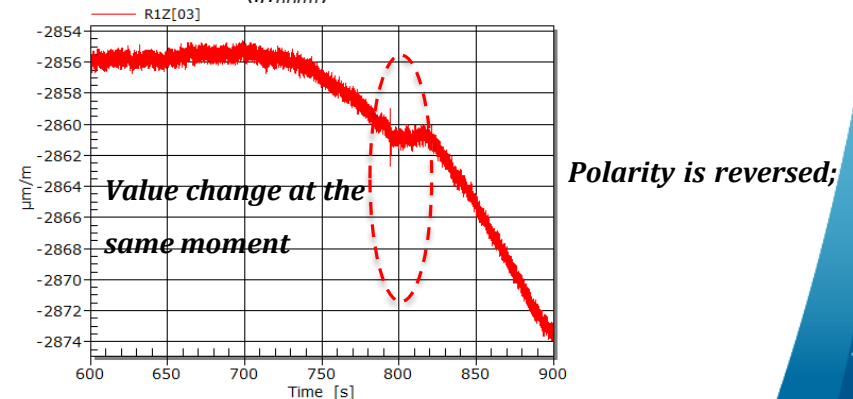
Delta Strain



Actual Strain



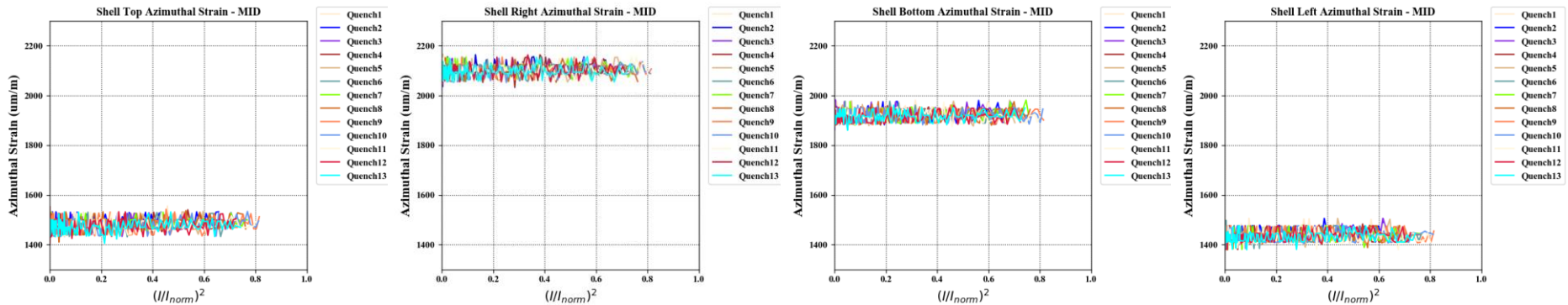
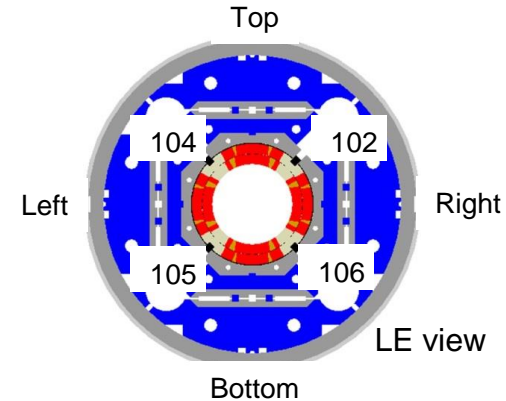
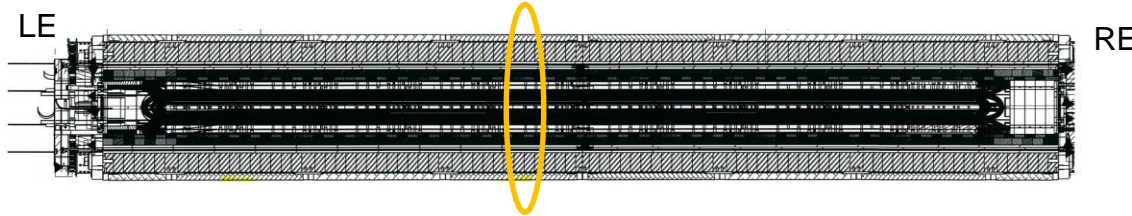
Raw data from 12kA ramp



Vishay Gauge Readings---Shell Azimuthal

Note: No “Quench 0” shown here

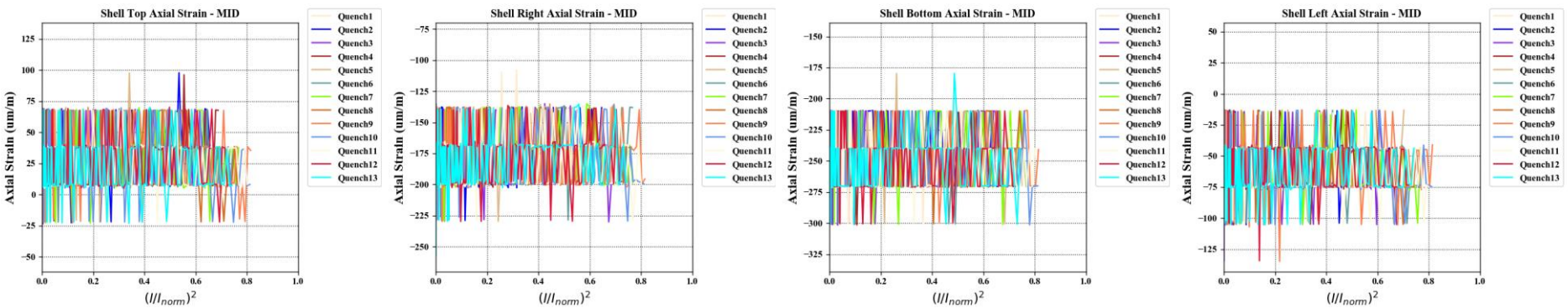
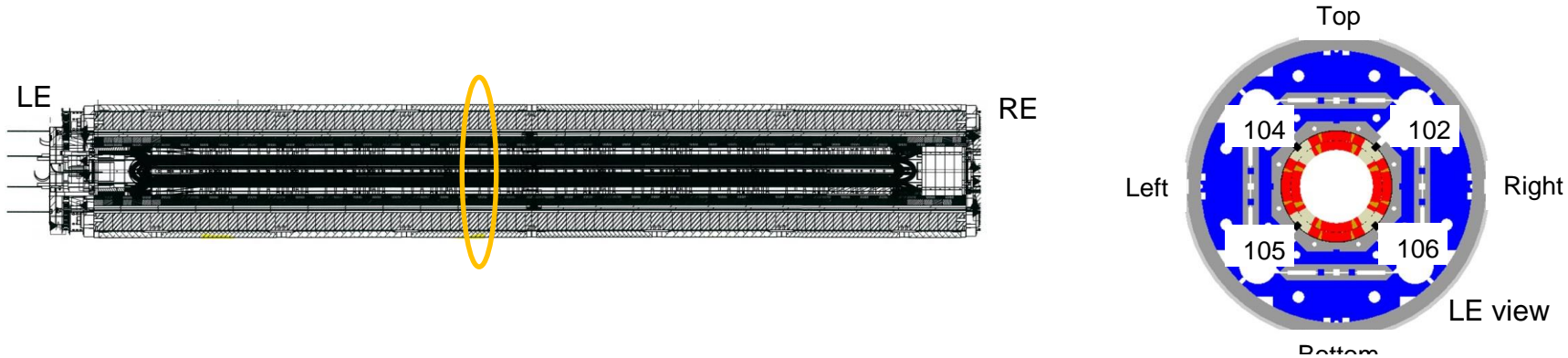
Vishay Gauge Readings---Shell Azimuthal MID



$I_{norm} = 16.47 \text{ kA}$

- MID shell azimuthal gauges behave as expected in trainings.
- No obvious slope change or offsets observed.

Vishay Gauge Readings---Shell Axial MID



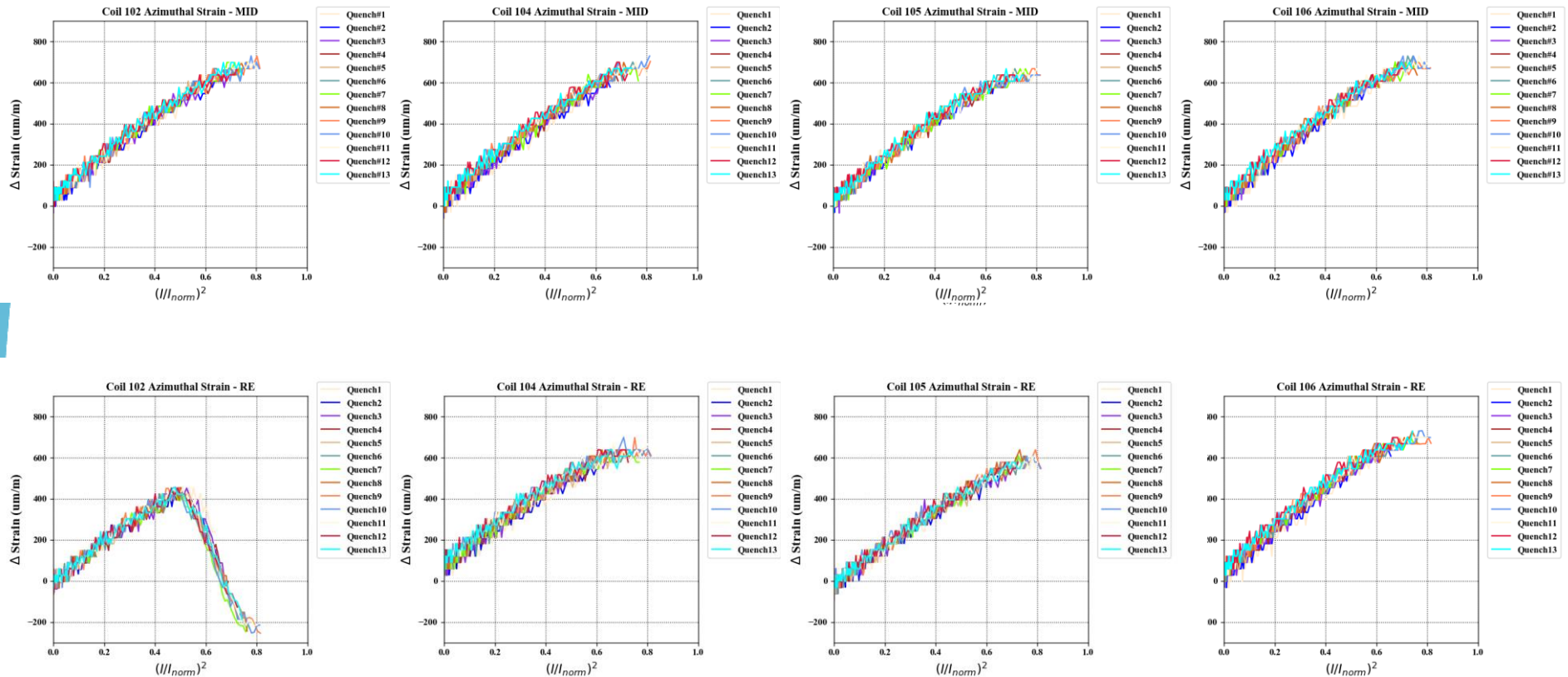
$I_{norm} = 16.47 \text{ kA}$

- MID shell azimuthal gauges behave as expected in trainings.
- No obvious slope change observed.

Vishay Gauge Readings---Coil Azimuthal

Note: No “Quench 0” shown here

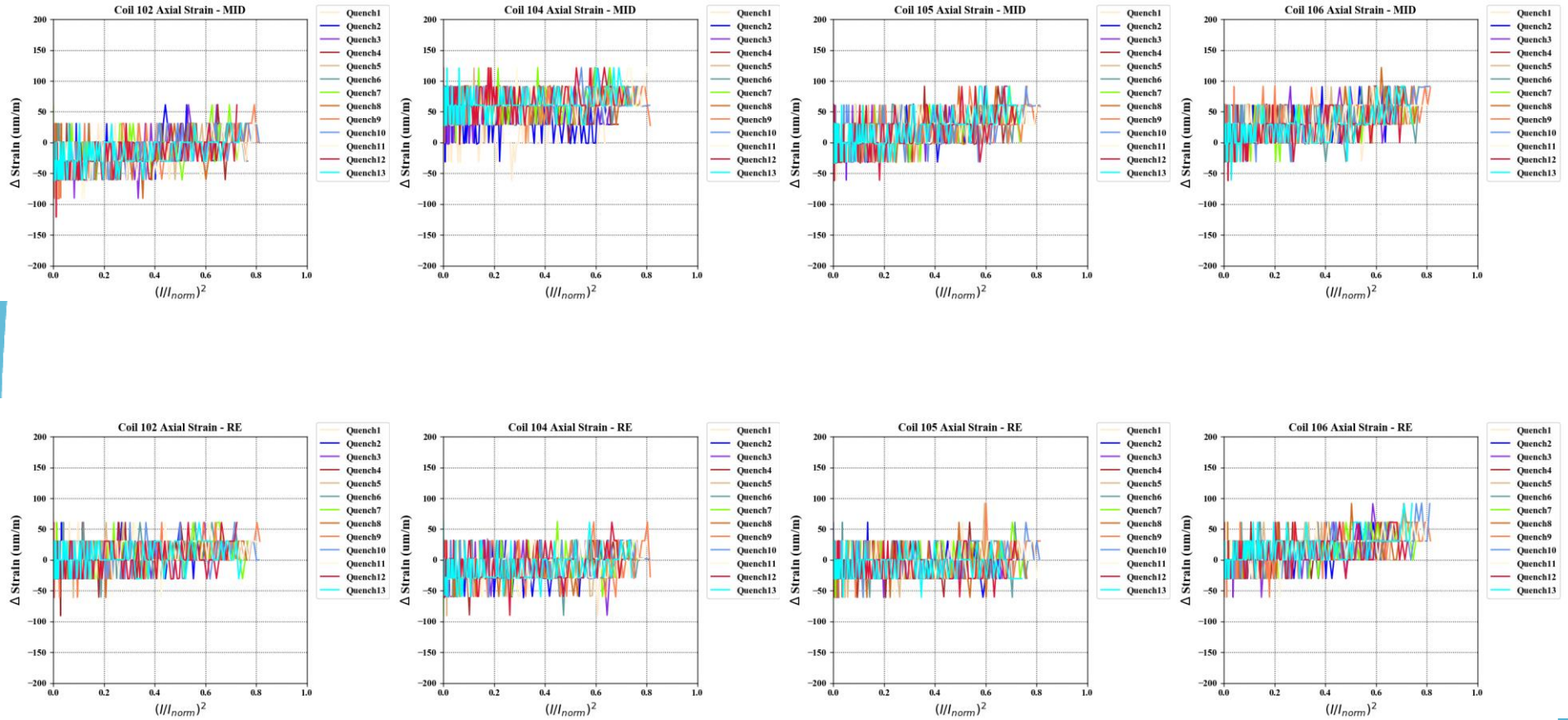
Vishay Gauge Readings---Coil Azimuthal



$I_{norm} = 16.47$ kA

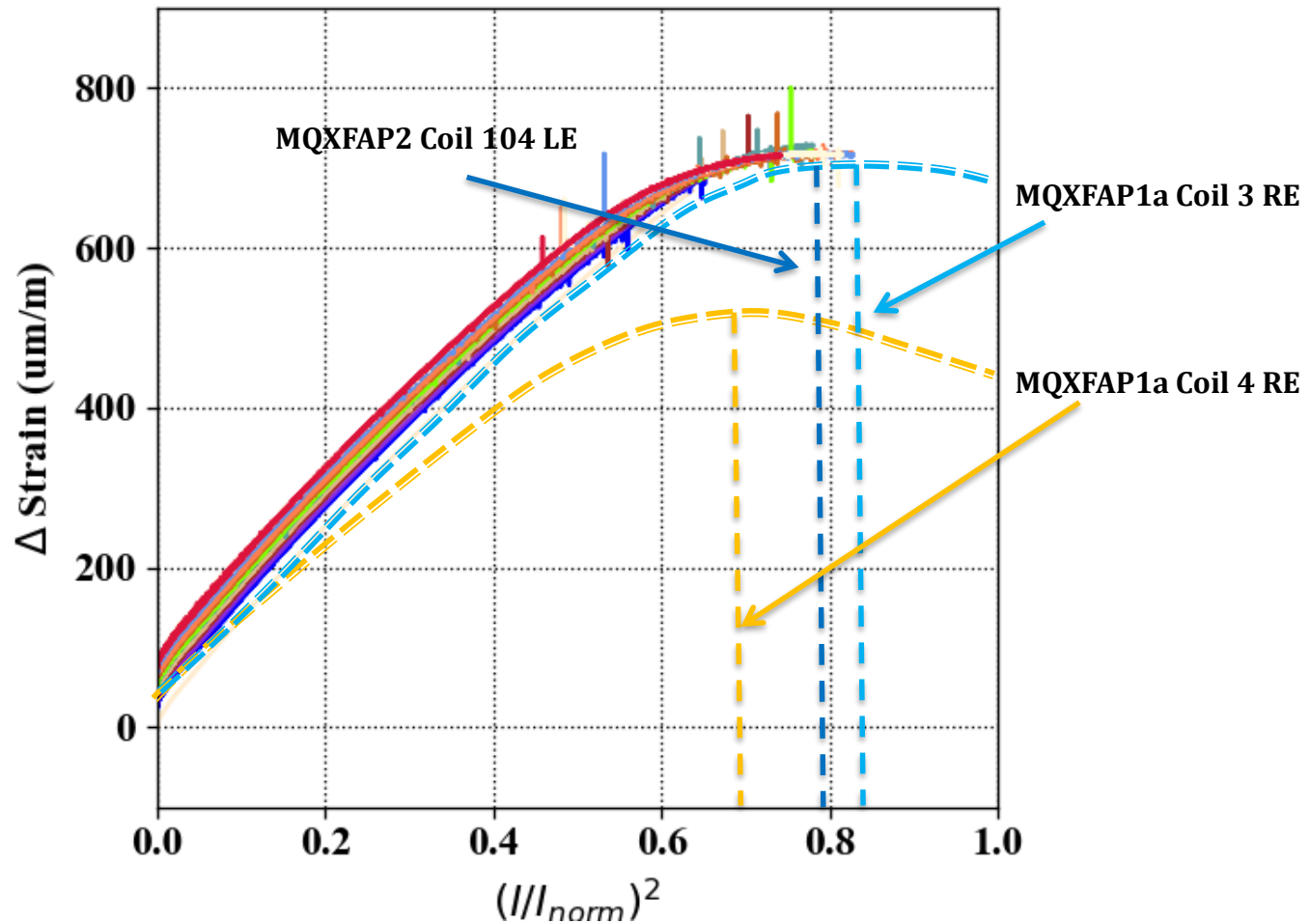
- The linear slope of the middle coil gauges are close, which is about $1000 \mu\epsilon$ from 0A to nominal current.
- Slope change is observed.

Vishay Gauge Readings---Coil Axial



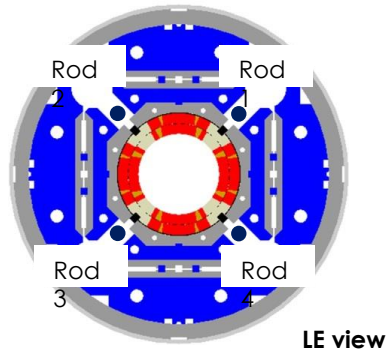
Compare with MQXFAP1 Coil Strain

- Coil 104 LE seems to be the 1st one to show slope change.
- The pre-stress of MQXFAP2 seems to be slightly higher than MQXFAP1a.

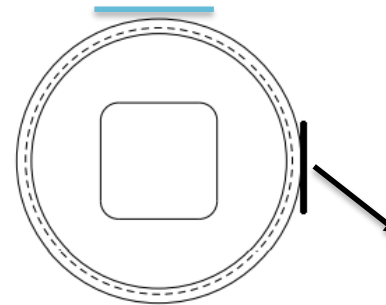


Rod Gauge Readings

Rod Gauge Readings

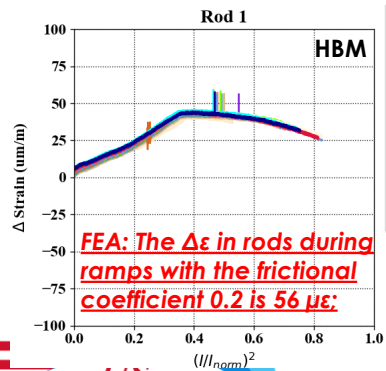
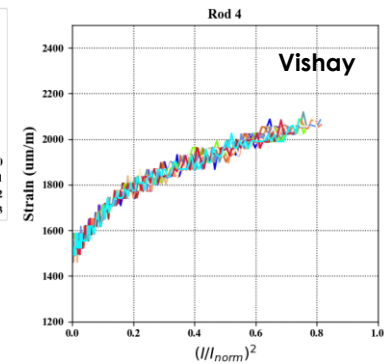
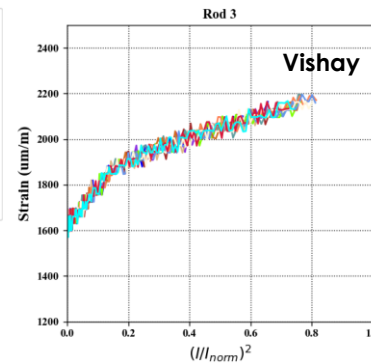
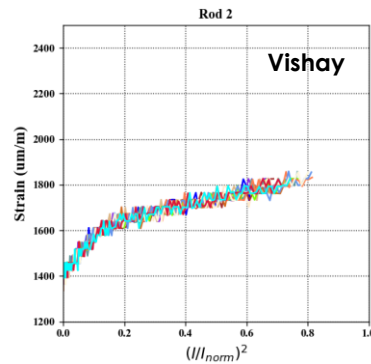
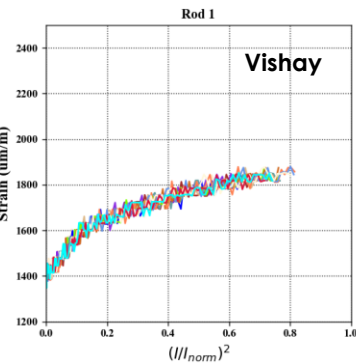


HBM gauges --- only available on Rod 1



• 5.1" from the rod end (lead end)

Vishay gauge --- always facing radially outward in the magnet

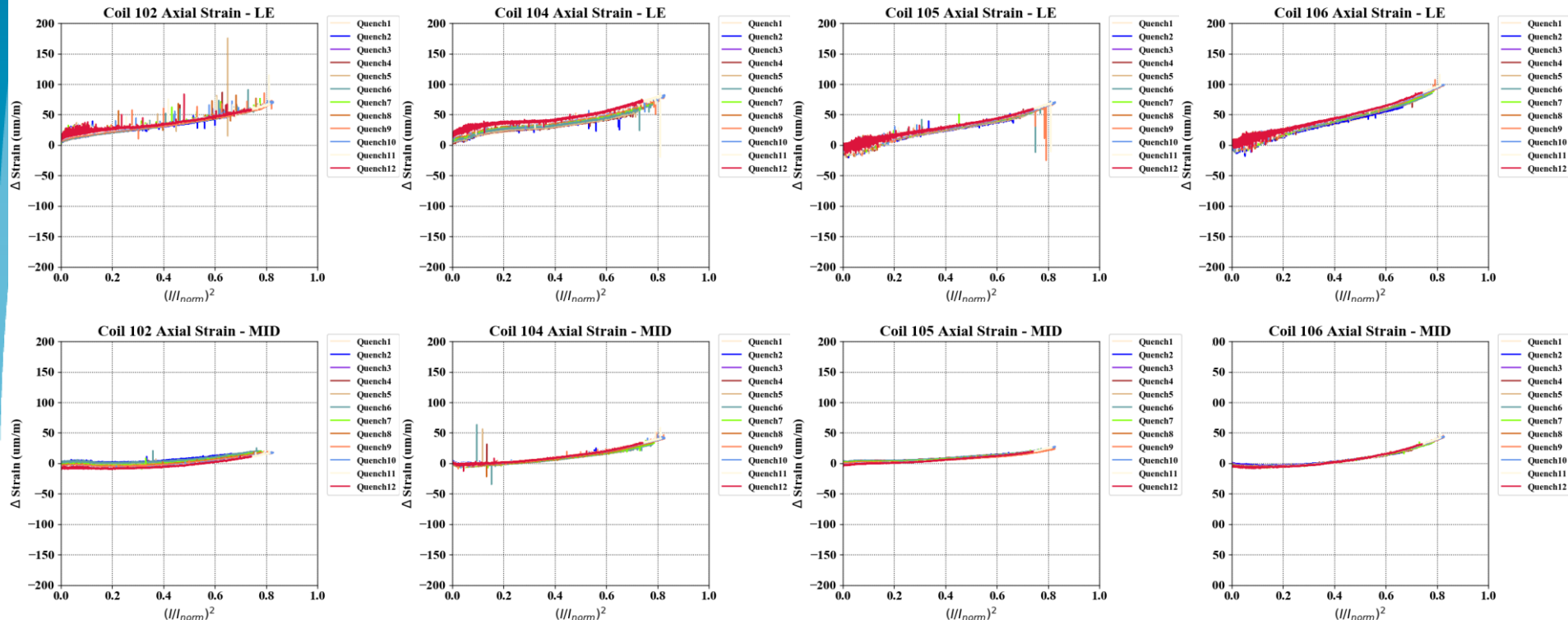


- The HBM gauge are 90 degree with respect to the Vishay gauge on the same rod.
 - HBM gauge is on the natural position if there is bending or end effect on the rod.
- The HBM reading is close to the FE prediction.
- Slope changes were observed in both type of gauges. However, the slope changes did not take place at the same moment on the two positions.

Extra



HBM Coil Axial Strain



- To verify the magnet axial stretch in ramps, the coil axial strain in all stations is close to the calculation.
- The magnet axial stiffness is as predicted.
 - ▣ The measured rods' strain is likely to be very local according to the magnet axial stretch in the trainings.
 - ▣ Detail analysis is underway on the rod behavior.