

Status of TSC Measurements at Hamburg

- I. Nitrogen enriched versus standard FZ material
- II. Acceptor removal after irradiation with 5.5 MeV electrons

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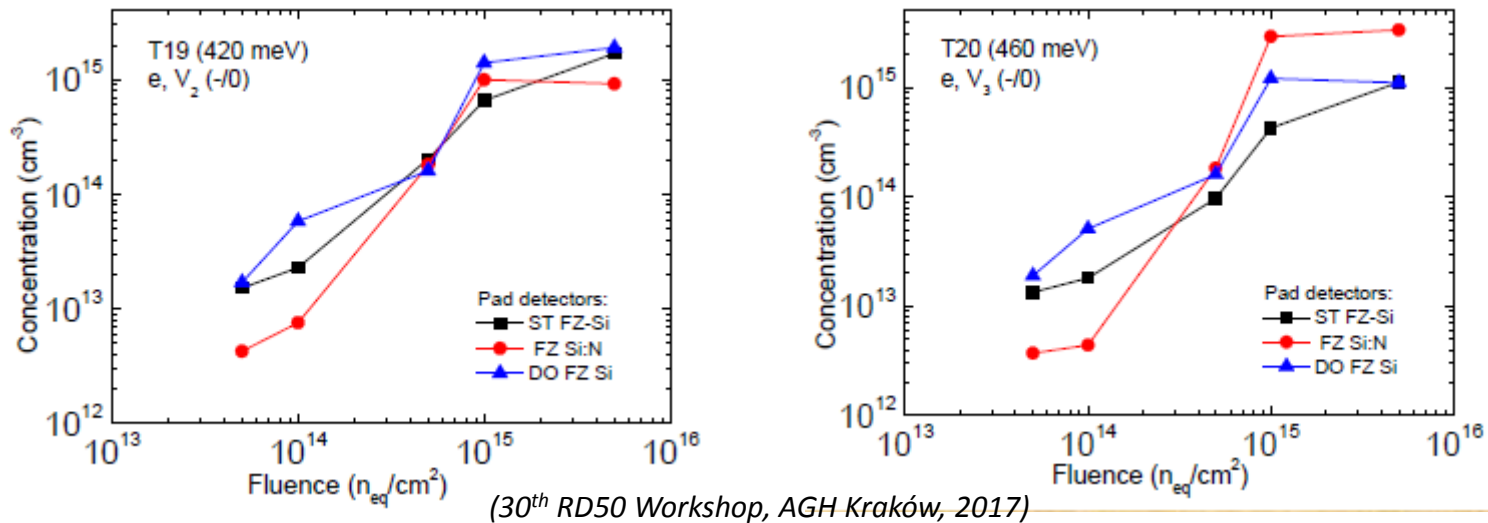
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Introduction I

- Microscopic studies by Pawel Kaminski:
Introduction of vacancy related cluster defects reduced in N enriched FZ samples
Examples: PITS-measurements after 23 MeV proton irradiation

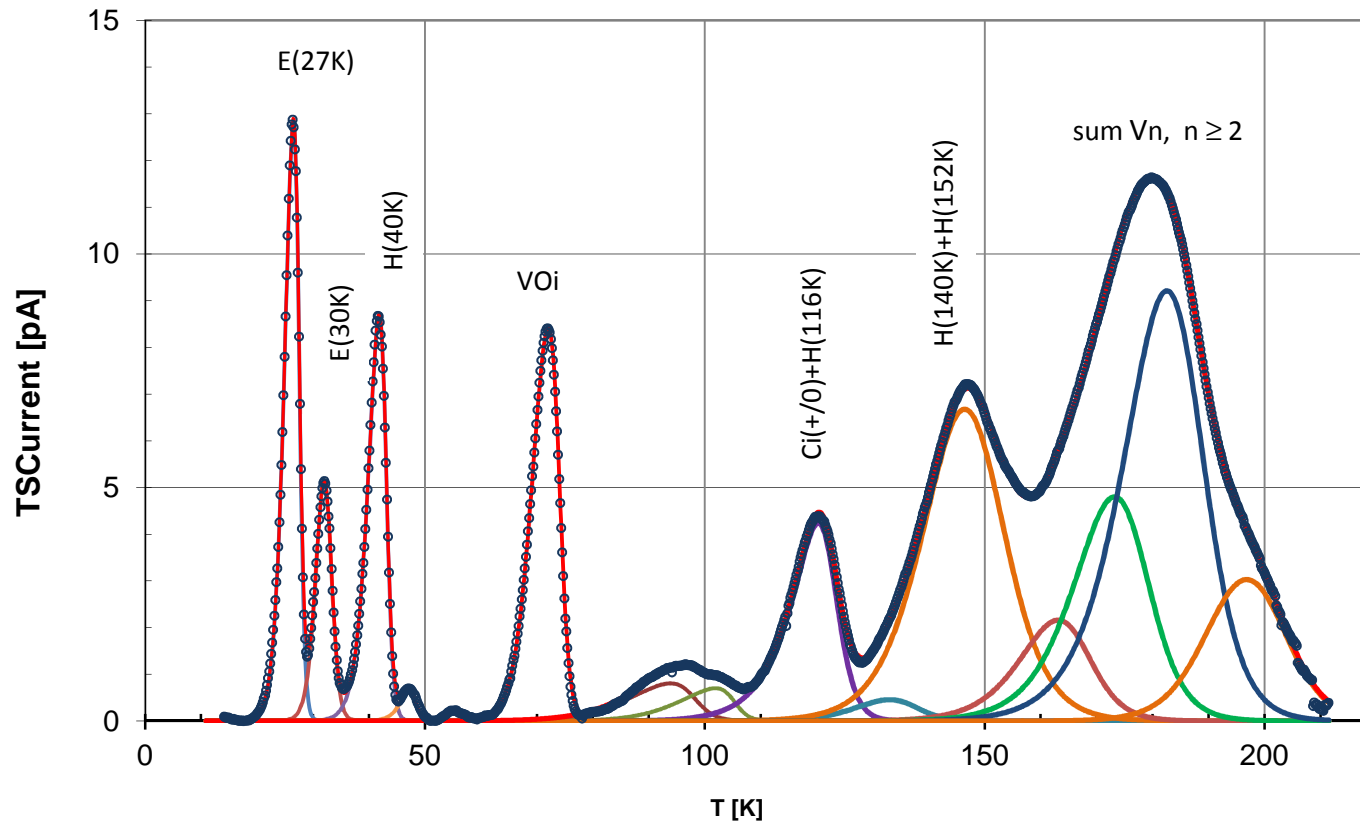


- Are these results reproducible by the TSC- technique?
 - Such measurements can only be performed on diodes
 - Fluence range limited to some 10^{14} n_{eq}/cm², due to
 - needed bias voltage for total depletion

Experimental Details

- Investigated material:
Nitrogen enriched FZ, $[N] \approx (1.3-1.6) \times 10^{15} \text{ cm}^{-3}$
Standard FZ, $[N] < 2 \times 10^{14} \text{ cm}^{-3}$
Oxygen enriched FZ, $[N] < 2 \times 10^{14} \text{ cm}^{-3}$
Resistivity $\rho \approx 2 \text{ k}\Omega\text{cm}$
- Pad diodes fabricated at CNM:
Pad area $A_{\text{pad}} : 0.18801 \text{ cm}^2$
Optical window $A_w : 2.25 \times 10^{-2} \text{ cm}^2$
Active thickness $d : \sim 280 \text{ }\mu\text{m}$
- Irradiation:
CERN PS protons: fluence range $8 \times 10^{12} - 1.78 \times 10^{14} \text{ p/cm}^2$ (TSC: $1.4 \times 10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$)
Reactor neutrons (Ljubljana): fluence range $2 \times 10^{11} - 1 \times 10^{14} \text{ cm}^{-2}$ (TSC: $1 \times 10^{13} \text{ n}_{\text{eq}}/\text{cm}^2$)
23 MeV protons (KIT): fluence range: $10^{13} - 10^{14} \text{ cm}^{-2}$ (TSC: not done so far)
- Macroscopic measurements: I-V, C-V at $20 \text{ }^\circ\text{C}$ and $-20 \text{ }^\circ\text{C}$, always guard ring connected to ground
- Microscopic measurements: Thermally Stimulated Current (TSC) method, cooling under 0 bias, trap filling either by forward current (1mA) or by light (520 nm) on p+ electrode (electron injection), heating up under reverse bias with rate $\beta = 0.183 \text{ K/s}$

TSC – Spectrum, 23 GeV protons

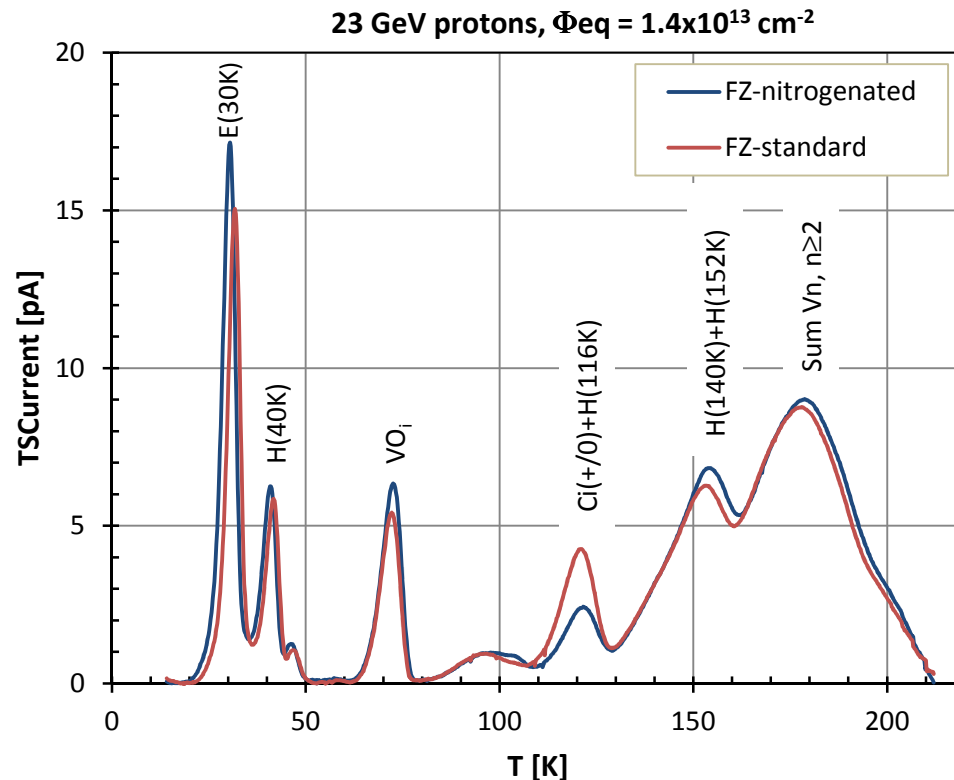


Example of a TSC-spectrum for a nitrogen enriched sample:

$\Phi_{eq} = 1.4 \times 10^{13} \text{ cm}^{-2}$, as irradiated, trap filling with 1mA forward current

Spectrum fitted assuming 14 defect levels

TSC – Spectra, 23 GeV protons



Annealing: 80 min @ 60 °C

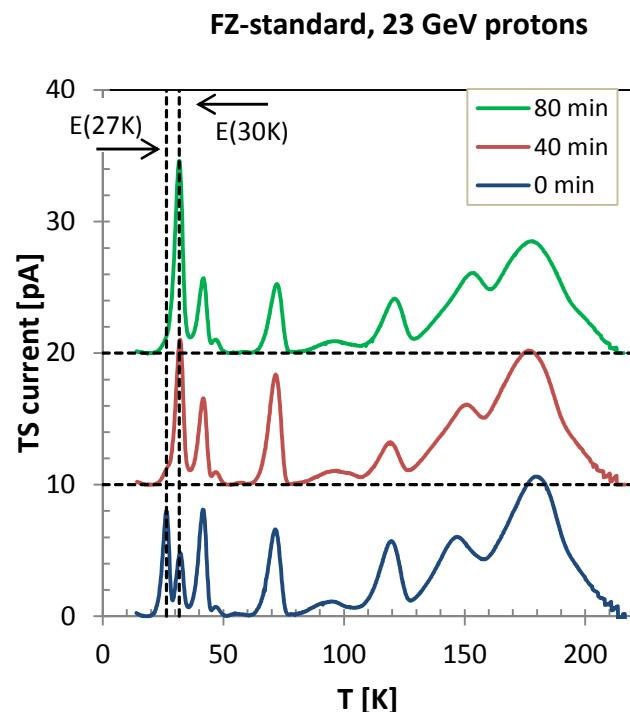
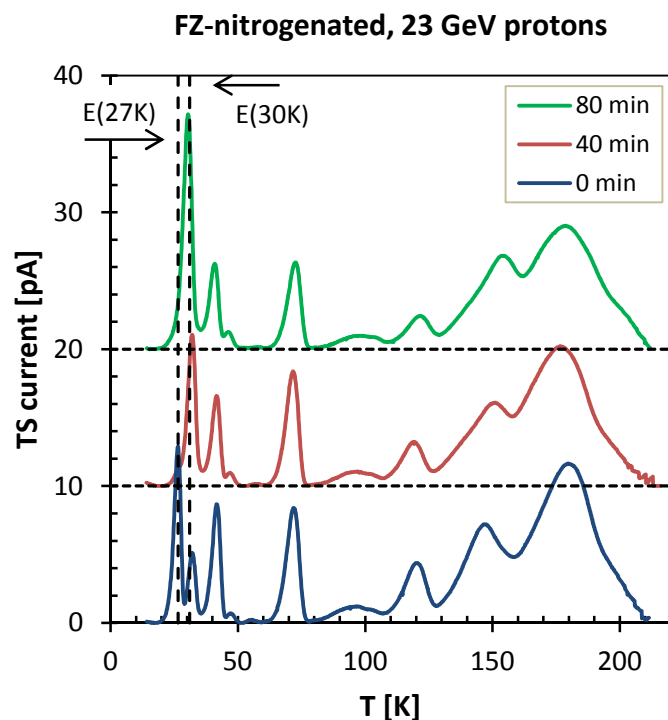
Defect	FZ-NIT	FZ-STD
E(30K)	9.5×10^{11}	7.7×10^{11}
H(40K)	4.0×10^{11}	3.4×10^{11}
VO	5.2×10^{11}	4.2×10^{11}
Ci+H(116K)	3.4×10^{11}	5.9×10^{11}
Sum(H)	1.6×10^{12}	1.4×10^{12}
Sum(Vn)	3.7×10^{12}	3.6×10^{12}

Comparison of a nitrogen enriched with a standard FZ sample:

- Sum V_n , $n \geq 2$ (E205a, V_2 , V_3 , H(220K)) cluster peak for both materials nearly identical
- Higher $C_i(+/0)+H(116K)$ for FZ-STD
- E(30K) and VO_i higher for FZ-NIT

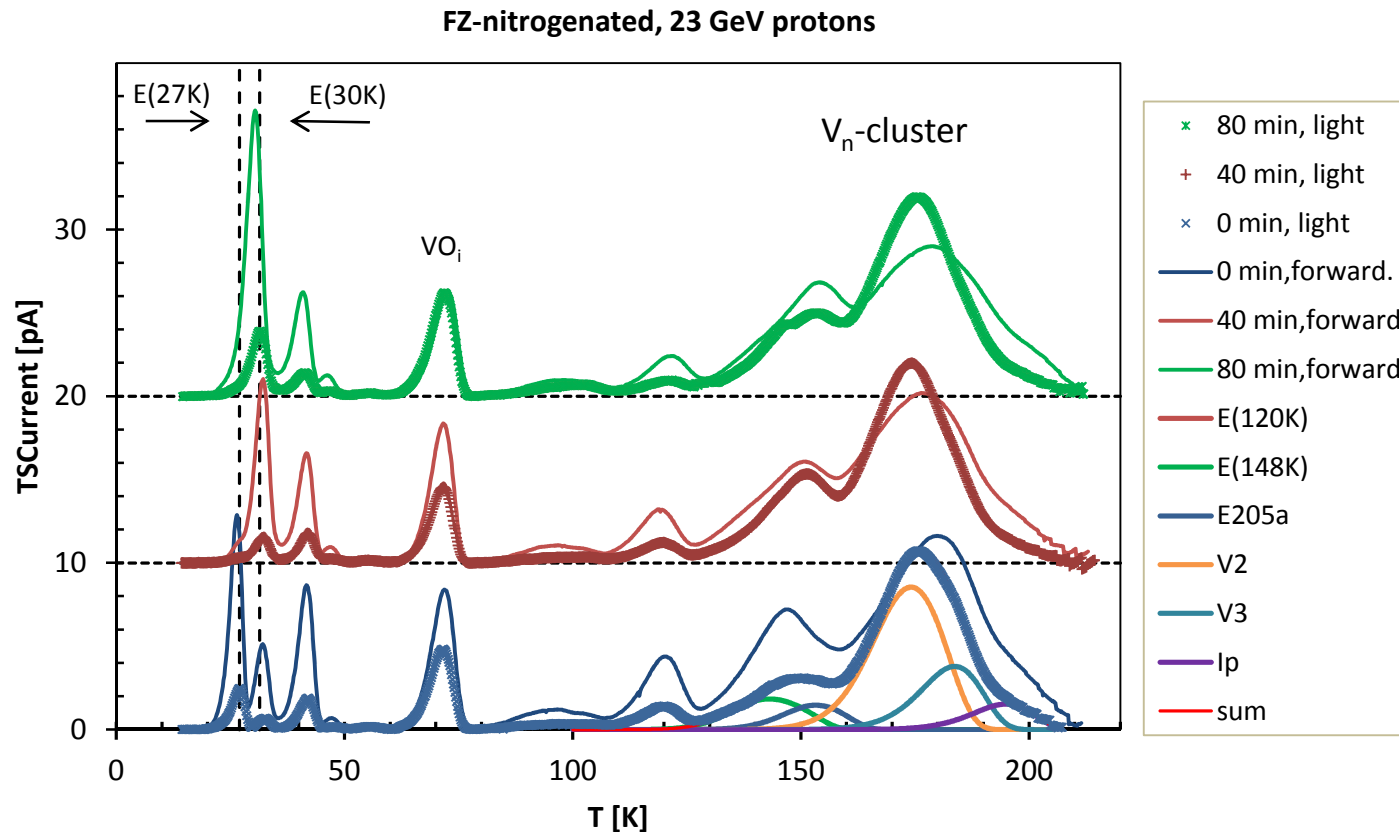
The last 2 points indicate a larger oxygen concentration in FZ-NIT material

TSC – Spectra, annealing at 60 °C



- Comparison of the annealing for nitrogen enriched and standard FZ sample:
- fast decrease of E(27K) peak → increase of E(30K) defect in both materials
 - E(27K) and E(30K) larger in FZ-NIT material
 - similar annealing of sum(V_n) cluster peak

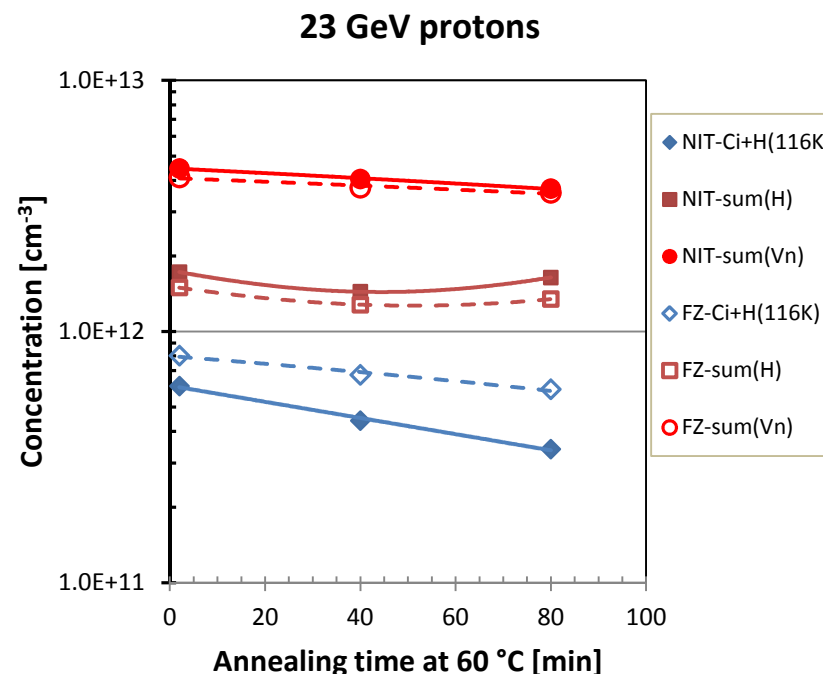
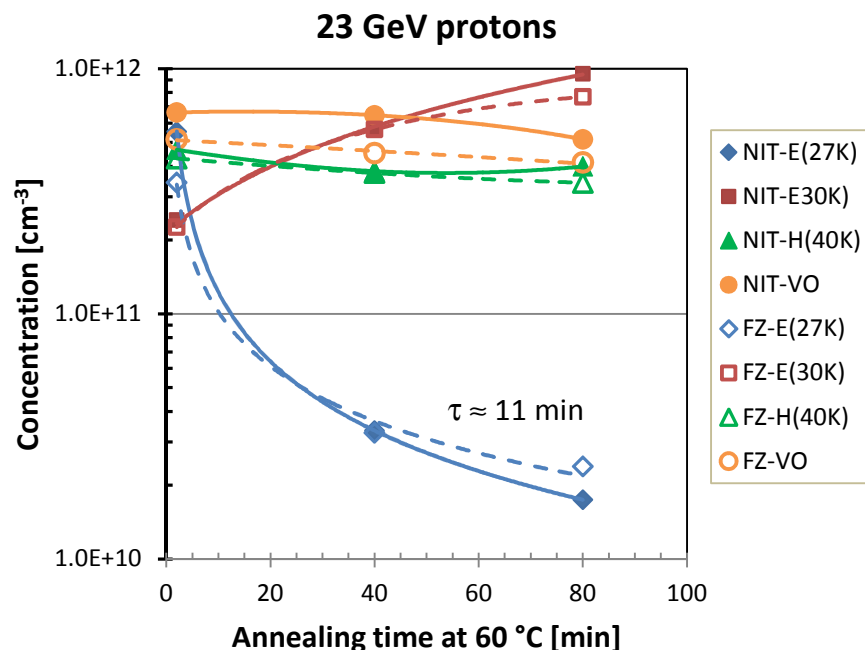
TSC – Spectra, different trap filling



Comparison of spectra for trap filling with light (520 nm) on p⁺-electrode (symbols) and forward current (solid lines):

- Cluster peak width smaller for light (only e⁻ traps filled) than for forward current injection (e+h)
- Shallow traps much smaller peak height for light injection

Annealing at 60 °C, 23 GeV protons



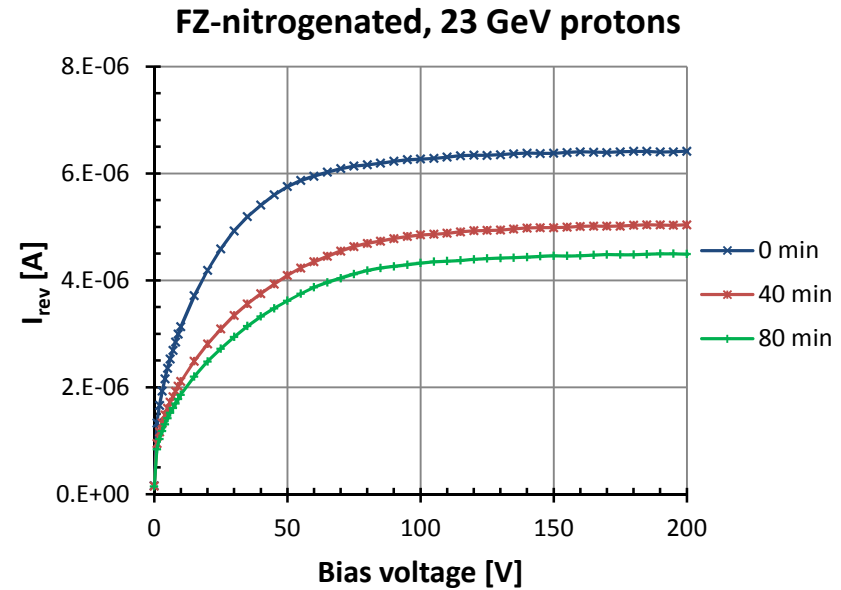
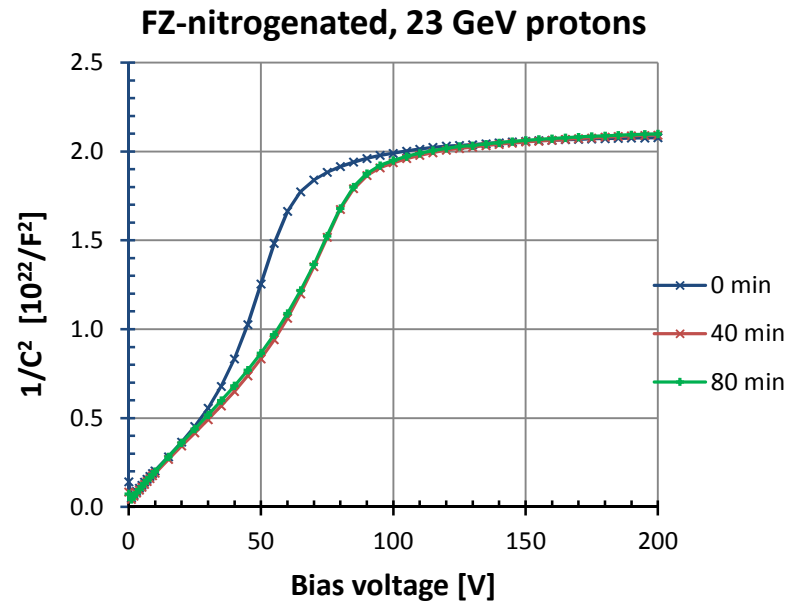
Comparison of 'shallow' defects:

- fast decay of E(27K) for both materials,
- similar increase of E(30K) for both
- H(40K) development the same for both
- VO larger in NIT sample, slight decrease

Comparison of 'deep' defects:

- sum(V_n) nearly identical for both materials, very small decrease
- sum(H) defects similar development for both
- $C_i(+/0)+H(116K)$ larger in FZ-STD sample, decrease with time

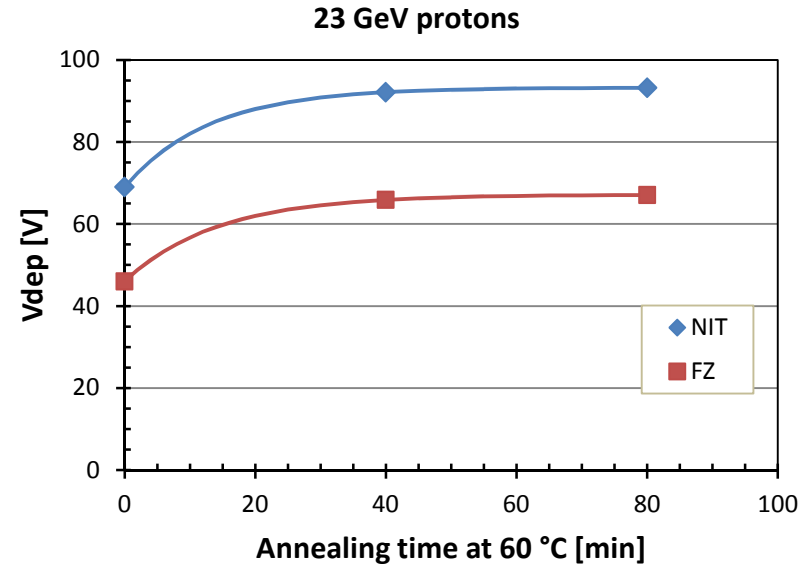
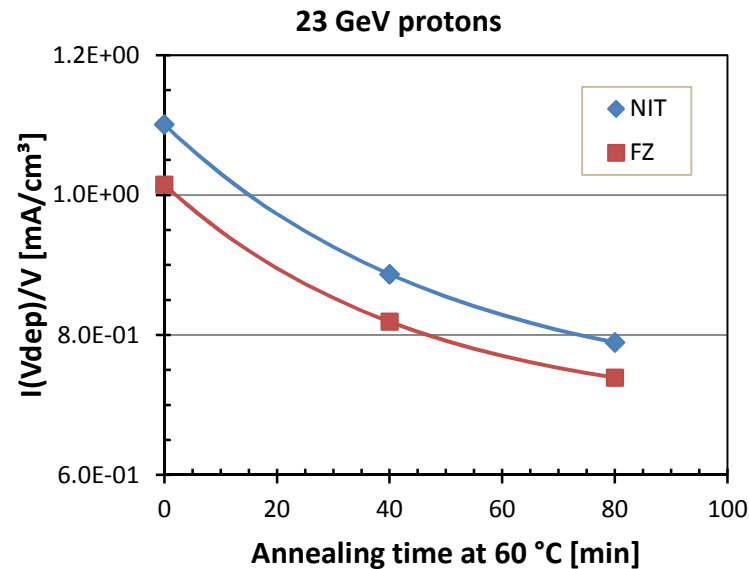
Macroscopic data, 23 GeV protons



C-V and I-V characteristics for nitrogen enriched FZ sample (annealing at 60 °C):

- Shift of $1/C^2$ curve with annealing \rightarrow increase of V_{dep} (see next page)
- Shape indicates non-uniform space charge \rightarrow “double junction” effect
- I-V shape $\sim V^{1/2}$ up to V_{dep}
- Current annealing see next page
- For FZ standard material the same behavior, only V_{dep} smaller

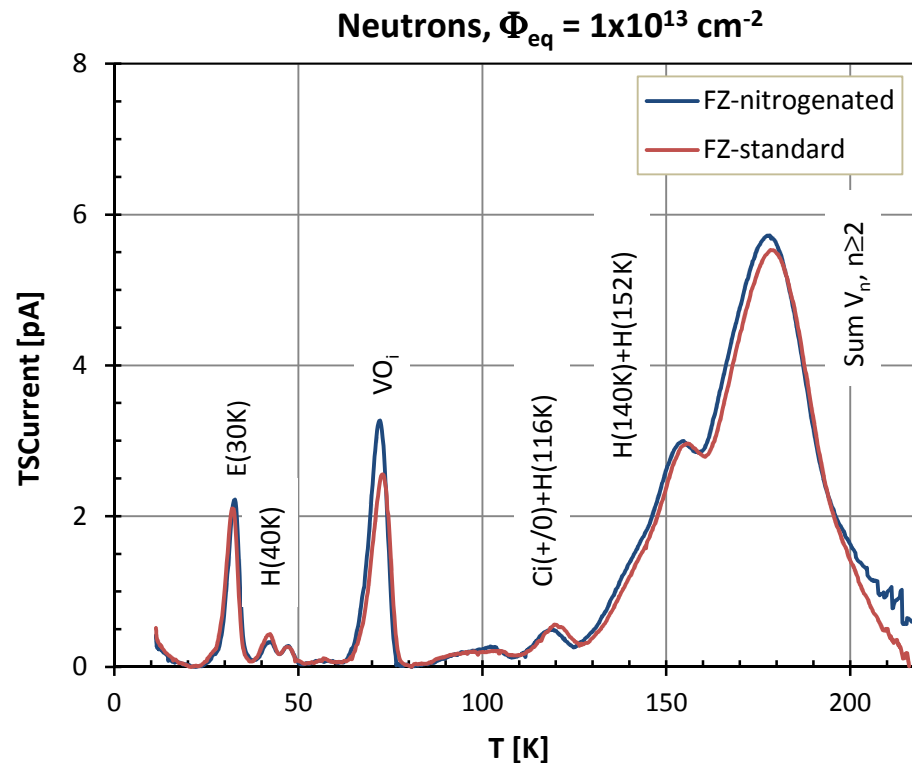
Macroscopic data, 23 GeV protons



Comparison of dark current and V_{dep} annealing at 60 °C for nitrogen enriched and standard FZ sample:

- Time constant for dark current $\tau \approx (45/50)$ min for FZ-STD/FZ-NIT
- Time constant for V_{dep} $\tau \approx (14/13)$ min for FZ-STD/FZ-NIT

TSC – Spectra, Neutrons



Annealing: 80 min @ 60 °C

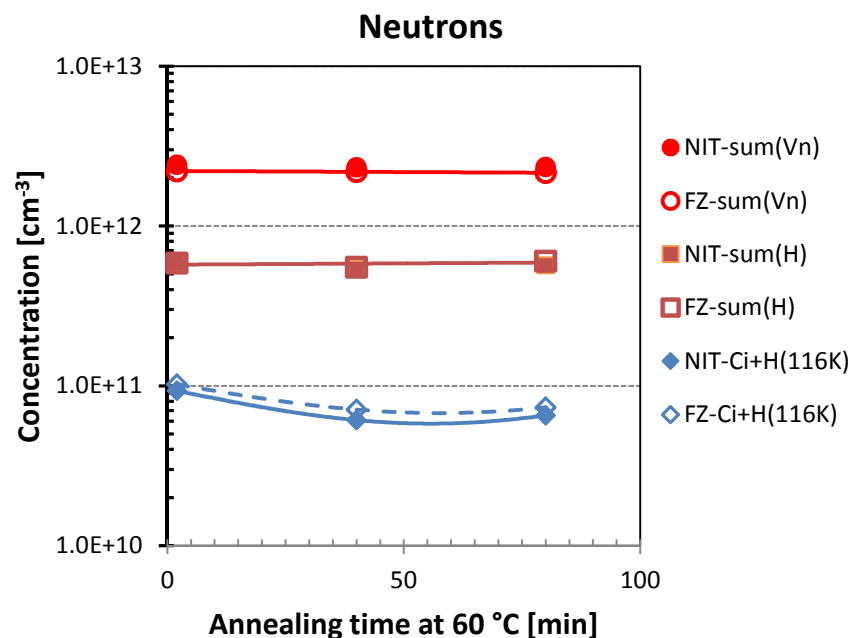
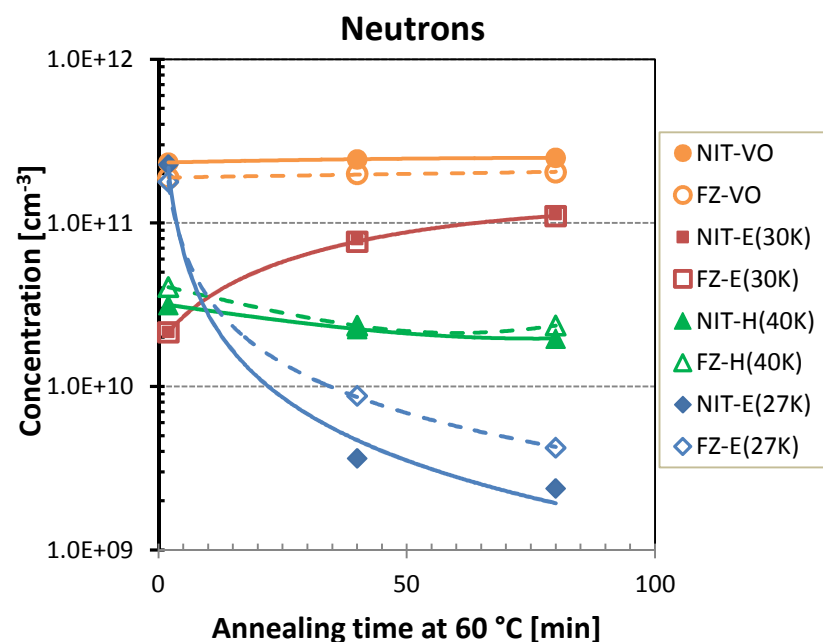
Defect	FZ-NIT	FZ-STD
E(30K)	1.1×10^{11}	1.1×10^{11}
H(40K)	2.0×10^{10}	2.4×10^{10}
VO	2.5×10^{11}	2.0×10^{11}
Ci+H(116K)	6.5×10^{10}	7.3×10^{10}
Sum(H)	5.7×10^{11}	6.0×10^{11}
Sum(V_n)	2.3×10^{12}	2.2×10^{12}

Comparison of a nitrogen enriched with a standard FZ sample:

- Sum $V_n, n \geq 2$ (E205a, $V_2, V_3, H(220K)$) cluster peak for both materials nearly identical
- Higher Ci+H(116K) for FZ-STD, small effect
- VO_i higher for FZ-NIT

Main difference to proton irradiation: introduction of shallow defects much smaller

Annealing at 60 °C, Neutrons



Annealing behavior similar to 23 GeV proton damage

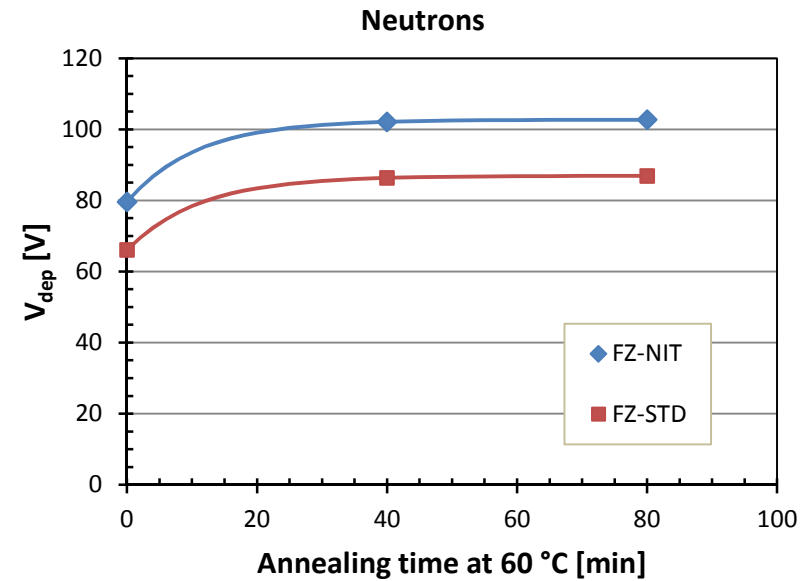
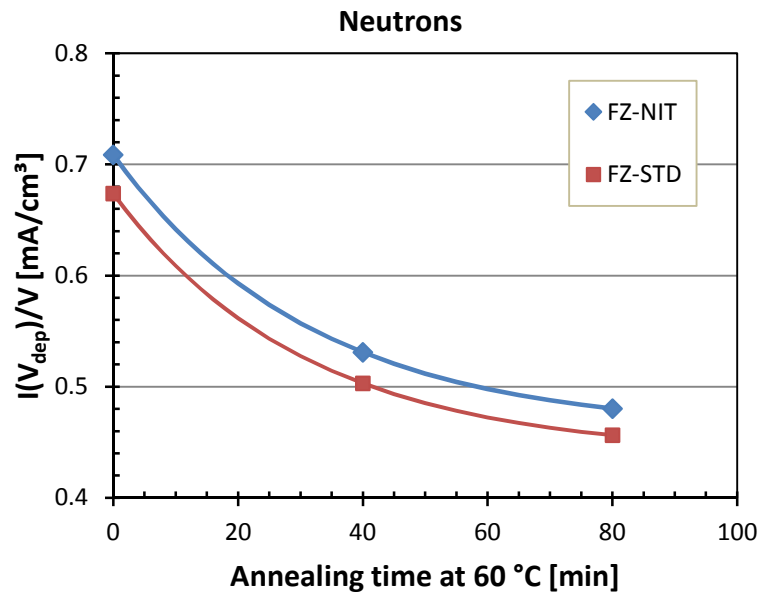
Comparison of 'shallow' defects:

- fast decay of E(27K) for both materials
- similar increase of E(30K) for both
- H(40K) the same development for both
- VO larger in NIT sample

Comparison of 'deep' defects:

- sum(V_n) nearly identical for both materials,
- sum(H) defects nearly constant, similar development for both
- $C_i(+/0)+H(116K)$ larger in FZ-STD sample

Macroscopic data, Neutrons



Comparison of annealing at 60 °C for nitrogen enriched with standard FZ sample:

- Dark current decay: $\tau \approx (31/32)$ min for FZ-STD/FZ-NIT
- V_{dep} increase: $\tau \approx (11/11)$ min for FZ-STD/FZ-NIT

Conclusions and Outlook I

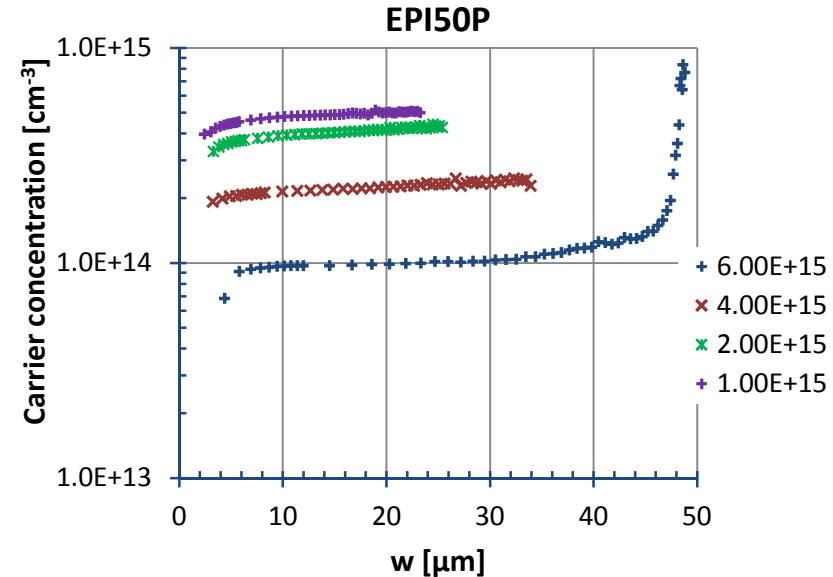
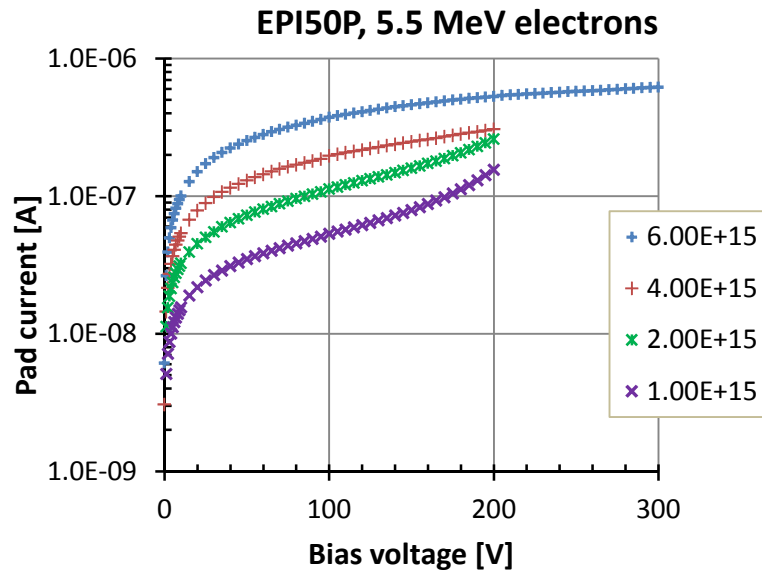
- No difference between nitrogen enriched and standard n-type FZ devices with respect to the deep cluster defects is observed by TSC measurements. This holds for irradiation with 23 GeV protons as well as reactor neutrons.
- Also the annealing show no difference between both materials (for the clusters)
- Only differences are observed in the introduction of shallow defects (E(27K) and E(30K)) which is larger in nitrogen enriched material and the introduction of the $C_i(+/0)+H(116K)$ signal is larger in the standard FZ material
- Outlook:
 - The annealing will be continued
 - Measurements for more fluence values have to be performed
 - Special parameters of the TSC will be changed systematically, i.e. filling temperature, filling time, heating rate β

Introduction II

Acceptor removal in highly Boron doped EPI silicon:

- Boron removal is of outmost interest for the radiation hardness of LGAD- and HV-CMOS- sensors for application in HEP-experiments
- Irradiation with 5.5 MeV electrons at Minsk, $\Phi_e = (1-6) \times 10^{15} \text{ cm}^{-2}$
- First preliminary results presented on:
 - I-V and C-V characteristics of 10 Ωcm p-type EPI-Material (50 μm thickness) after irradiation
 - TSC measurements:
 - Introduction of the B_iO_i defect
 - Fluence values between $1 \times 10^{15} \text{ cm}^{-2}$ and $6 \times 10^{15} \text{ cm}^{-2}$
 - Preliminary results on fluence dependence

Macroscopic Results



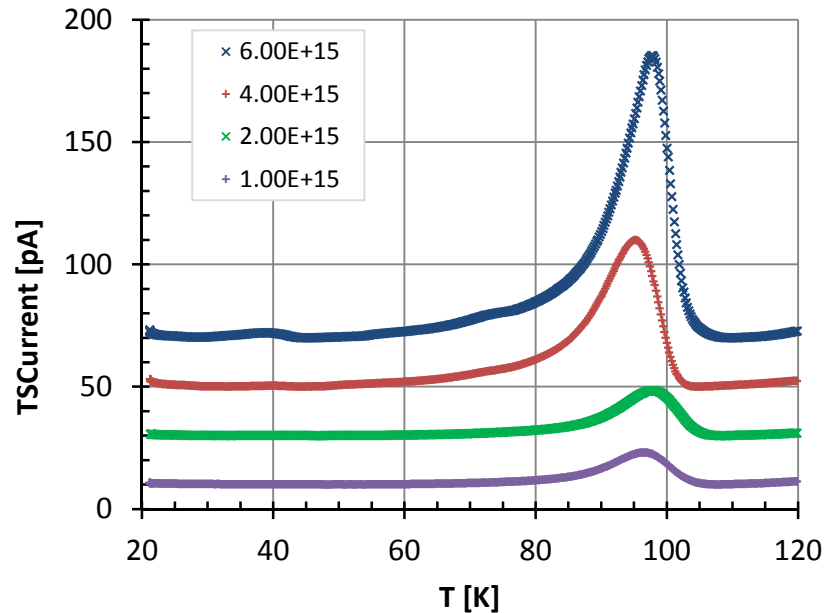
I-V for as irradiated diodes:

- Soft break down for 1 and $2 \times 10^{15} \text{ cm}^{-2}$
 → limitation of bias voltage in TSC
- Full depletion only for $6 \times 10^{15} \text{ cm}^{-2}$
- Problem: Volume only estimated from C-V data
- C-V measurements down to $\sim 60 \text{ K}$ difficult (reliable?)

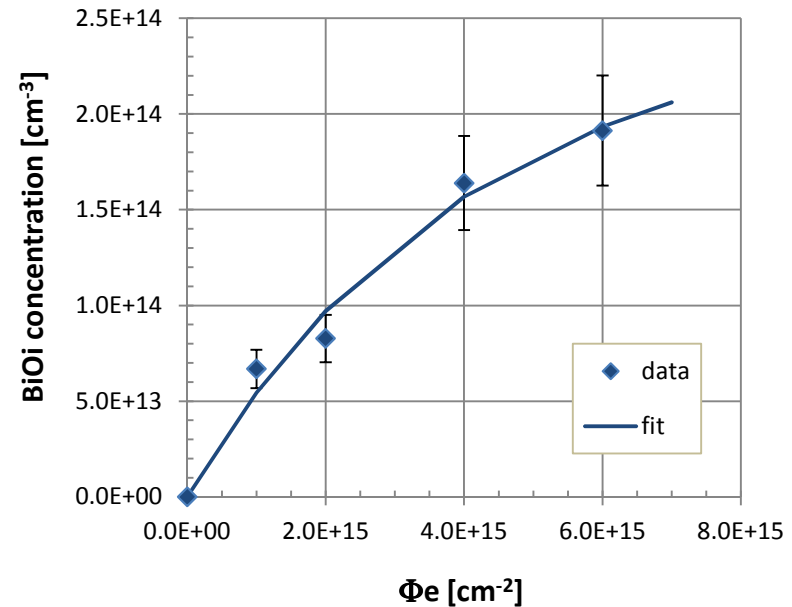
Free charge carrier concentration profiles:

- Concentration decreases with Φ_e
- Depletion width increases with Φ_e
- Total depletion for $6 \times 10^{15} \text{ cm}^{-2}$

TSC Results



- TSC spectra for $\Phi_e = (1, 2, 4, 6) \times 10^{15} \text{ cm}^{-2}$
- Temperature shift of peak positions due to different bias voltages
→ Poole-Frenkel effect



- BiO_i concentration versus Φ_e
- Boron removal parameter
 $c_e \approx 2.4 \times 10^{-16} \text{ cm}^2$,
 - For a hardness factor of
 $\kappa_{\text{neq}}(5.5 \text{ MeV, e}) = 3.98 \times 10^{-2}$ *
 $c_{\text{neq}} \approx 6.1 \times 10^{-15} \text{ cm}^2$

* (I. Jun et al., IEEE TS Nucl. Sci. Vol.56, No.6, 2009)

Summary and Outlook II

- Boron removal was studied via the introduction of B_iO_i in high doped EPI diodes irradiated with 5.5 MeV electrons using the TSC method
- The analysis of the measured TSC spectra versus electron fluence result in a removal parameter of $c_e \approx 2.4 \times 10^{-16} \text{ cm}^2$ for 5.5 MeV electrons
- Taking the NIEL value from Jun et al. a hardness factor of $\kappa_{eq} = 3.98 \times 10^{-2}$ is calculated leading to removal parameter of $c_{eq} \approx 6.1 \times 10^{-15} \text{ cm}^2$ which is in the same order as given by G. Kramberger for neutrons ($\sim 4 \times 10^{-15} \text{ cm}^2$)
- Outlook:
 - The problem of TSC measurements for non fully depleted devices will be studied
 - TSC data on new p-type devices irradiated with GeV protons will start soon.

Thanks for your attention