



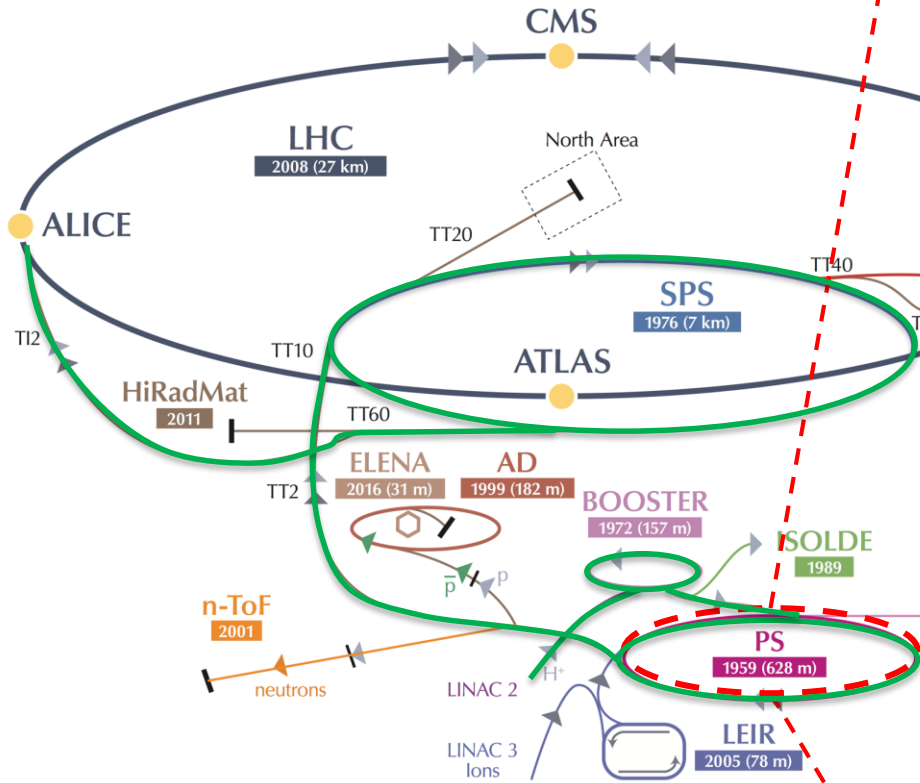
# LHC Overview, Commissioning and HL-LHC Upgrade

**O. Brüning**  
**CERN, Geneva, Switzerland**

# An extra boost from the injectors

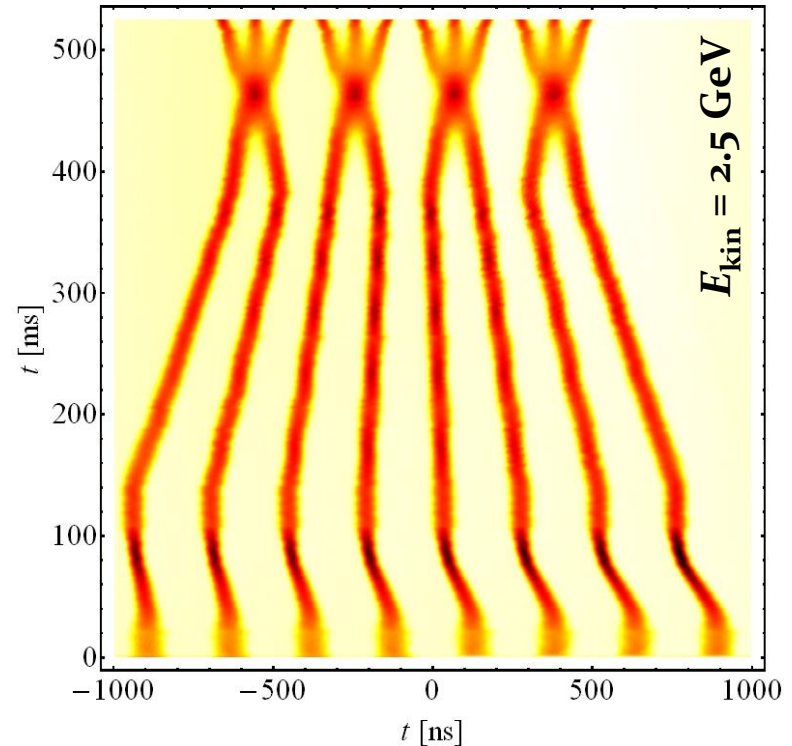
The LHC performance fully relies on the p

- By itself **one of the largest accelerators** diverse and, for many aspects, unique



A **new production scheme** – the “**BCMS**” – was put in place in the PS

- RF cavities tuned at different frequencies play together to **compress merge and split bunches**
- Beams **~30% brighter** than standard scheme



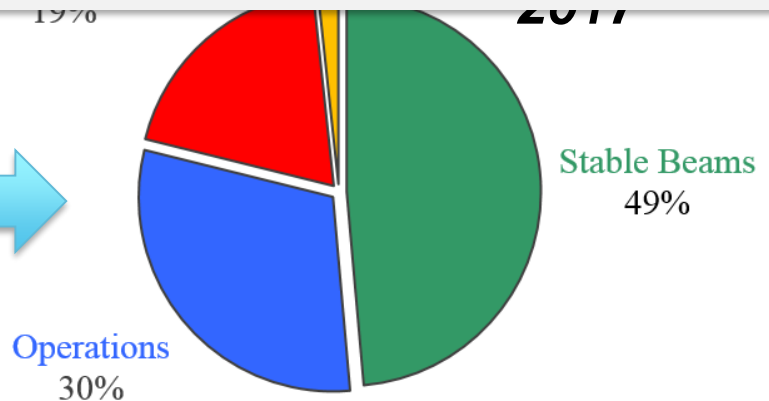
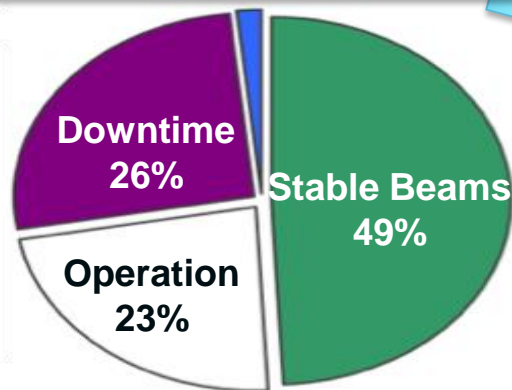
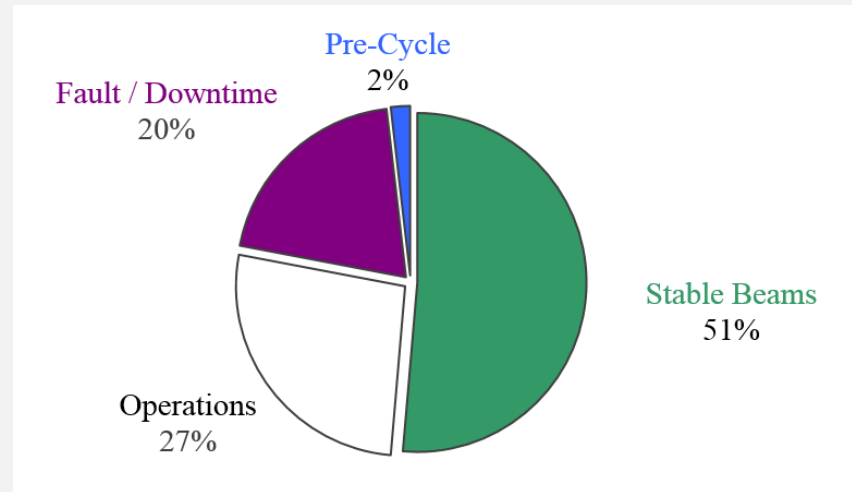
$$L \approx 2 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$$

# Impressive Machine Efficiency with 25ns

2018 up to Technical Stop in June:

≈55 days physics ≈ 1308.7 hours

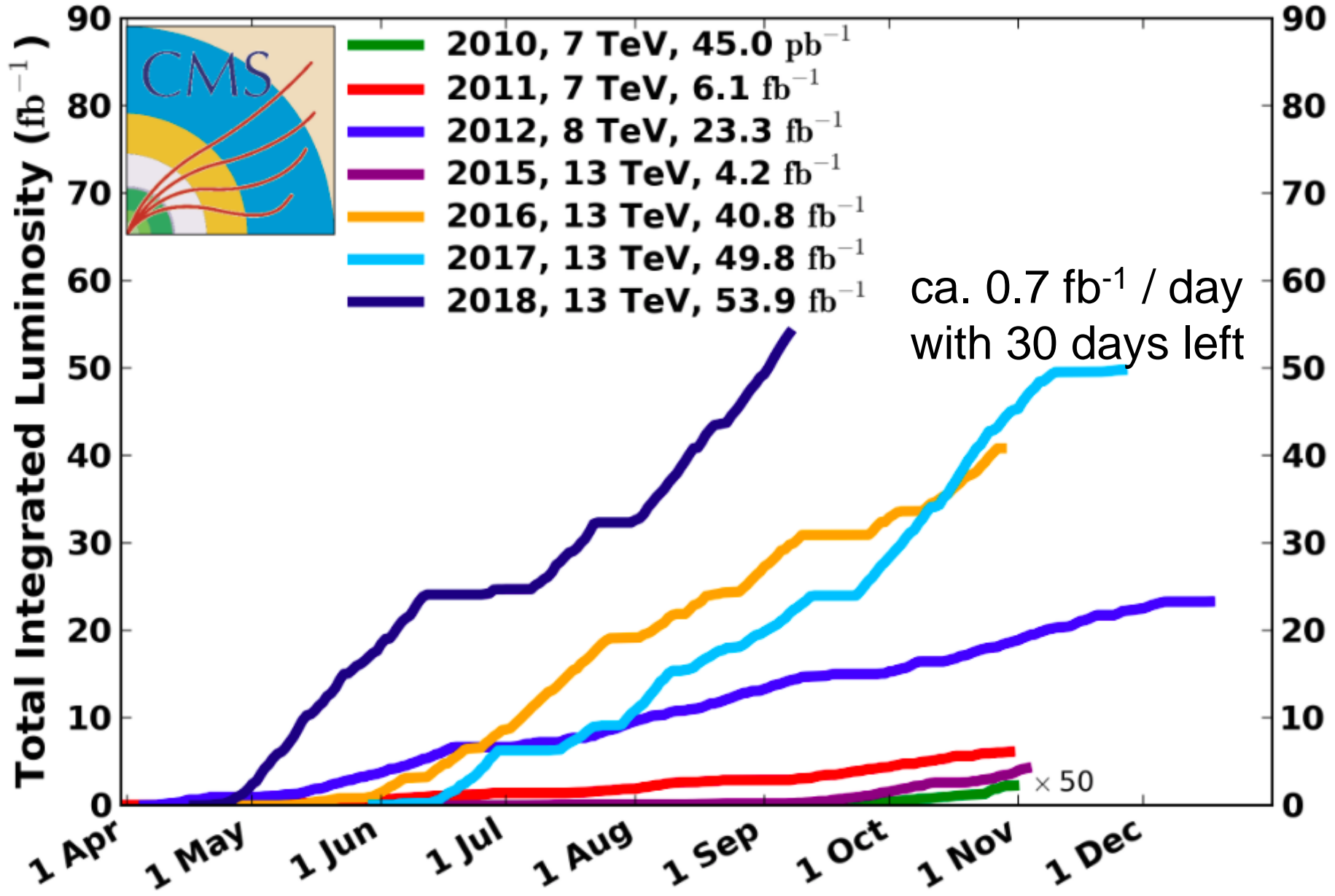
	Duration [h]
Stable Beams	672.2
Operations	348.4
Fault / Downtime	264.1
Pre-Cycle	24.0
= 1308.7	



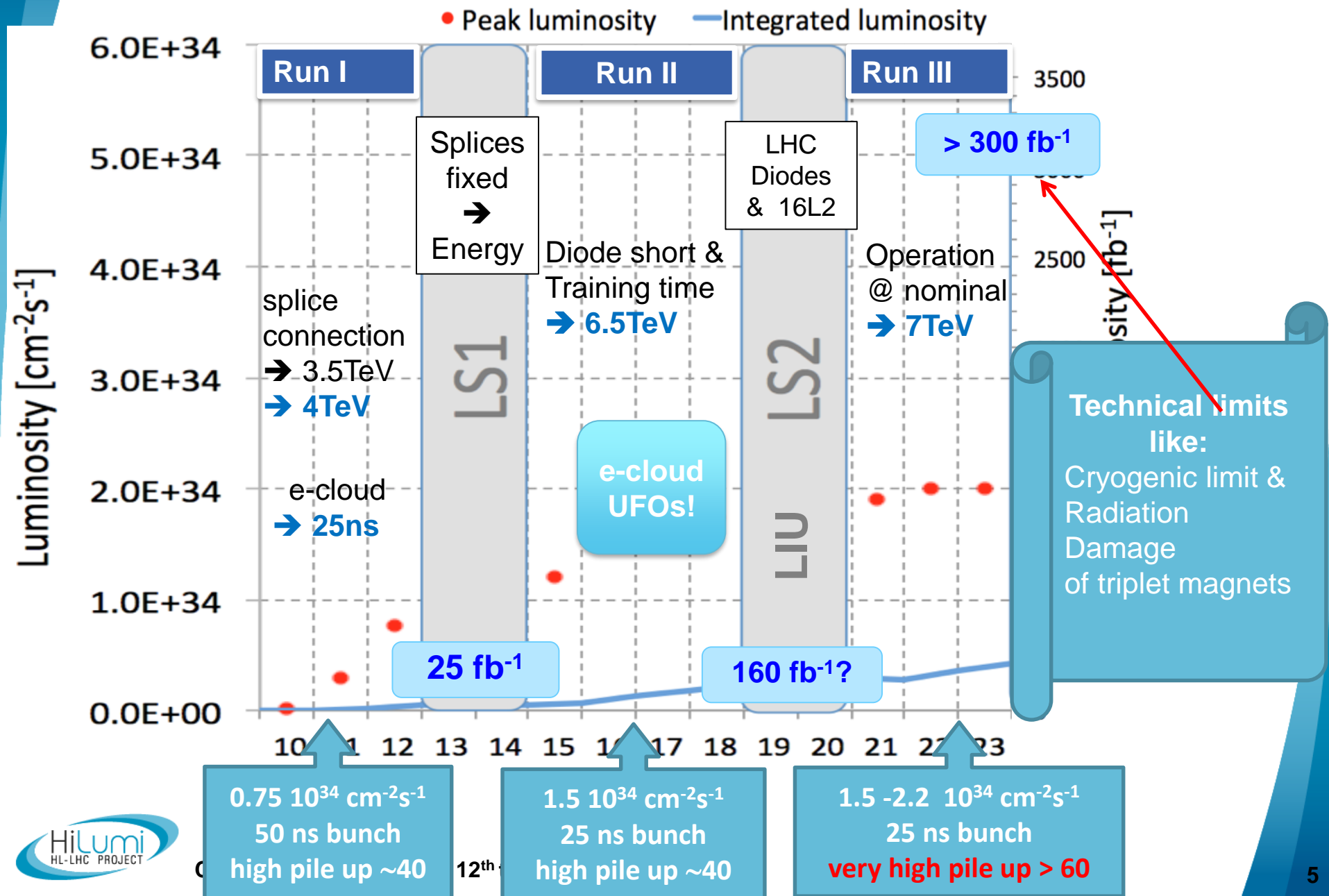


# CMS Integrated Luminosity, pp

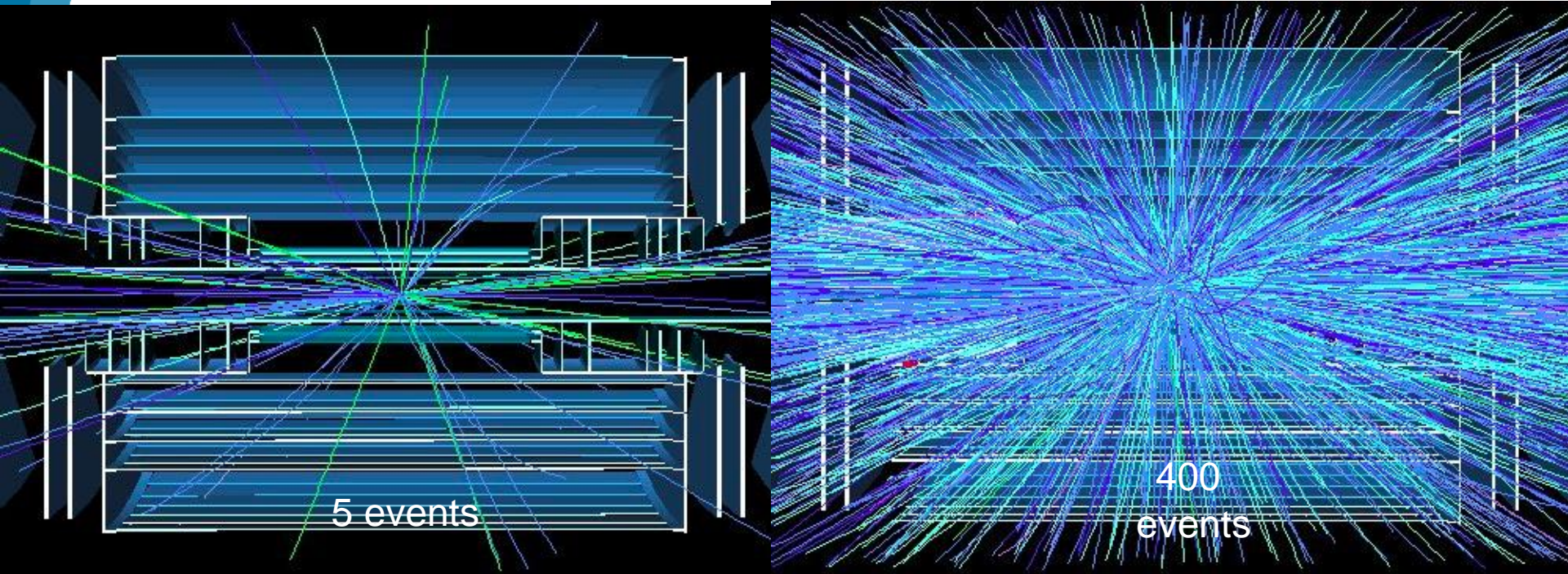
Data included from 2010-03-30 11:22 to 2018-09-07 21:19 UTC



# Performance Projections up to HL-LHC:



# Goal of High Luminosity LHC (HL-LHC):



# implying an integrated luminosity of  **$250 \text{ fb}^{-1}$**  per year,

# design oper. for  $\mu \delta$  **140** ( $\rightarrow$  peak luminosity  **$5 \cdot 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$** )

$\rightarrow$  Operation with levelled luminosity!

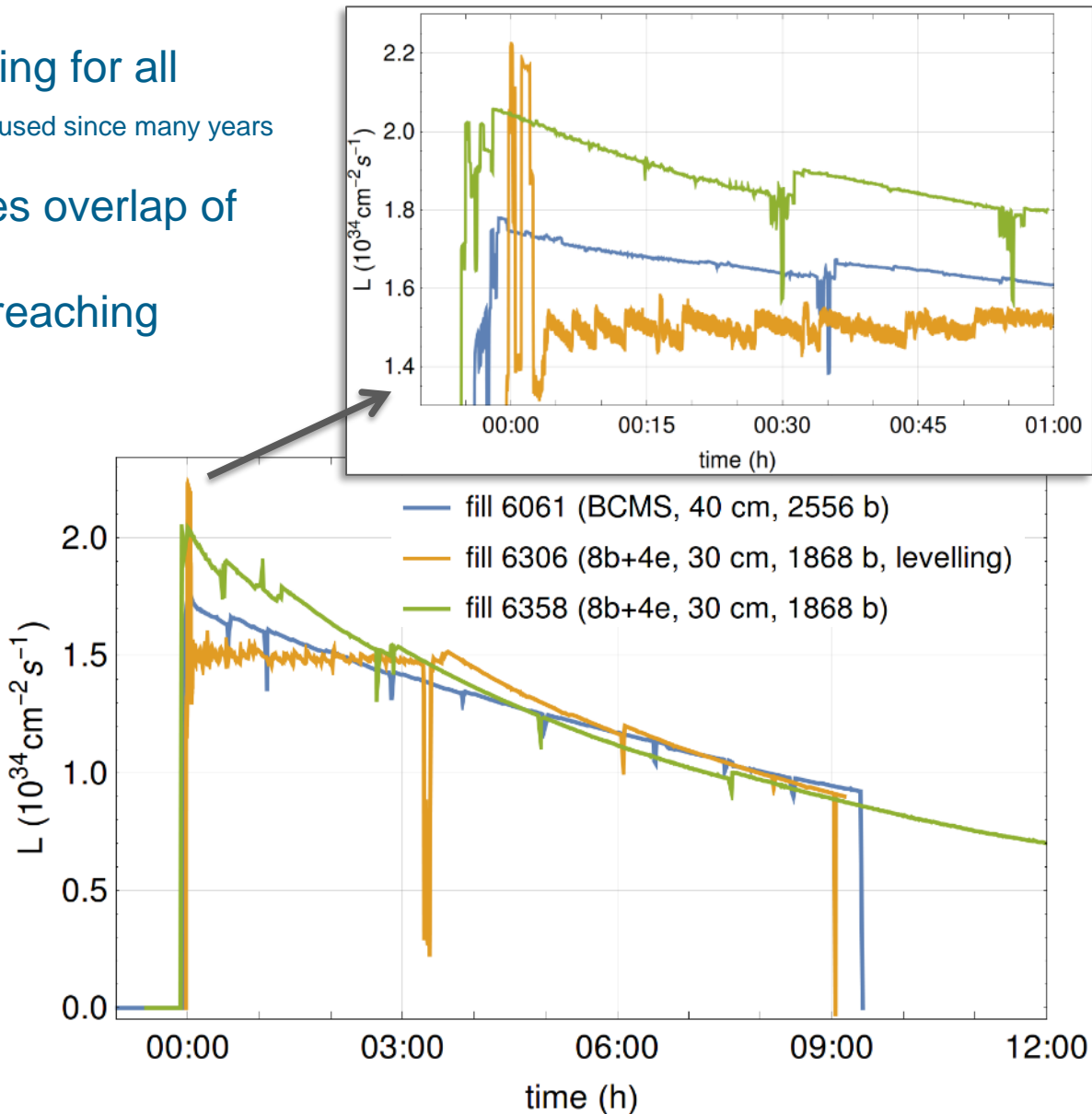
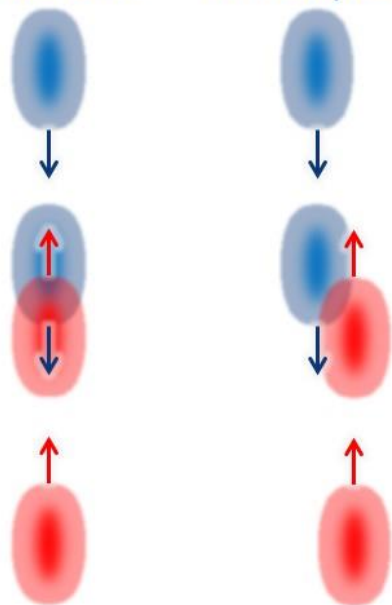
$\rightarrow$  10x the luminosity reach of first 10 years of LHC operation!!



# LHC 2017 : separation levelling

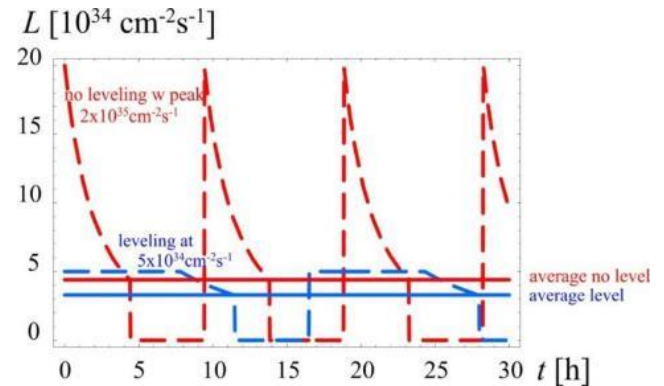
- Introduced separation levelling for all experiments (Separation levelling is used since many years for ALICE and LHCb)
- Dynamic orbit bump changes overlap of colliding bunches
- Initial spike before leveling reaching  $2.2 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$

Max. lumi      With separation

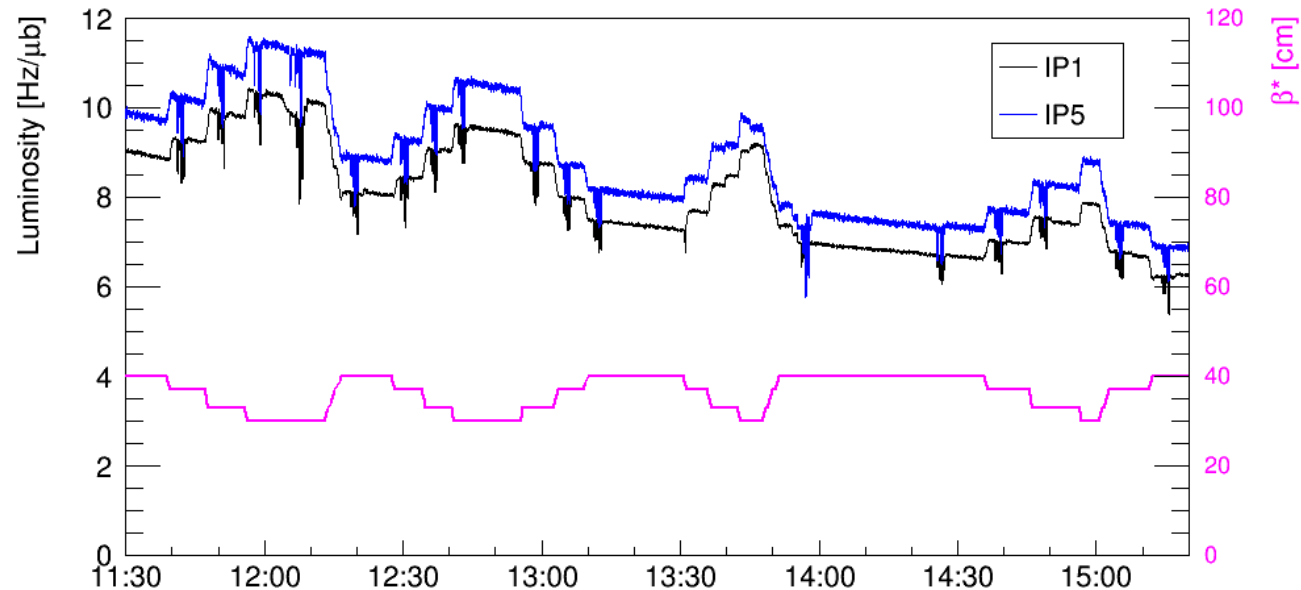


# MDs on $\beta^*$ levelling

Levelling luminosity by  $\beta^*$  should be the main levelling technique for HL-LHC



$\beta^*$  levelling in  
**LHC MD:**  
a possible tool for  
2018 operation



*Luminosity evolution during  $\beta^*$  levelling, moving back and forth between 30 cm and 40 cm. The beams remained head-on **within  $\sim 2 \mu\text{m}$**  !*



# Upgrade Considerations: Beam Lifetime

F. Zimmermann, Chamonix 2011

For given luminosity  $\tau_{\text{eff}}$  scales with total beam current

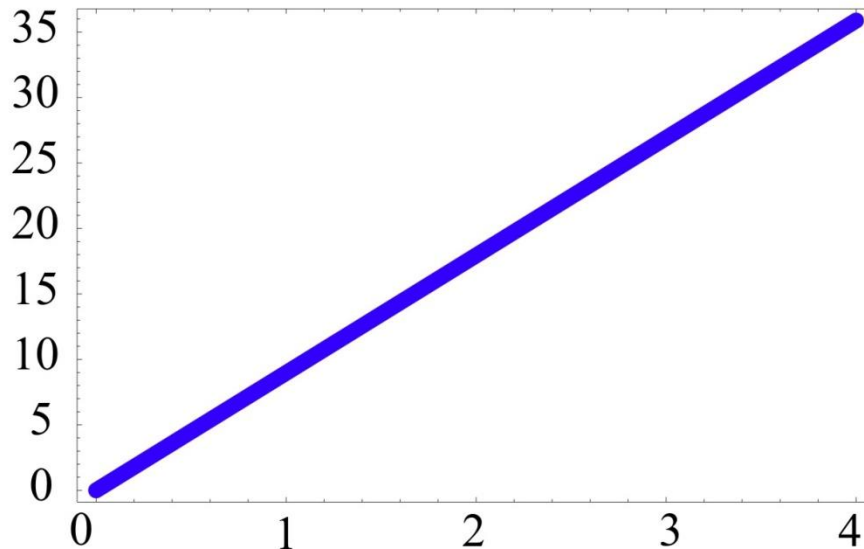
$$\frac{dN_{\text{tot}}}{dt} = -\frac{N_{\text{tot}}}{\tau_{\text{eff}}} = -n_{\text{IP}}\sigma L_{\text{lev}} \tau_{\text{eff}} \text{ [h]}$$

$$L_{\text{level}} = 5 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$$

$$N(t) = (1 - t/\tau_{\text{eff}}) N_{\text{tot}}$$

$$\tau_{\text{eff}} = \frac{N_{\text{tot}}}{n_{\text{IP}}\sigma L_{\text{lev}}}$$

( $\sigma = 100$  mbarn)



$N/N_{\text{nominal}}$

→ argument for HL-LHC scenarios with maximum beam current

→  $\tau_{\text{eff}} = 13.9$  hours for  $5 \cdot 10^{14}$  p/beam

→ LIU Project for LS2!!!

# HL-LHC Key Beam Parameters

## Increased Beam Brightness thanks to LIU upgrade

- Ca. 2800 bunches with  $2.2 \cdot 10^{11}$  ppb and a normalized transverse emittance of ca.  $2.5 \mu\text{m}$
- ca. 3 times the nominal LHC beam brightness
  - ca. 50% higher brightness as the one achieved during LHC Run2 with BCMS beams
  - Beam current above 1A as compared to ca. 0.5A during LHC Run2 → more than 500MJ stored energy per beam

# LHC Challenges: Beam Power

Unprecedented beam power:

Work

Failure

Lifetime

- New collimators and absorbers for the HL-LHC
- Remove all active components from the LHC tunnel [requiring new space underground]

→ R2E and SEU

→ Machine efficiency



# HL-LHC Key Beam Parameters

## Increased Beam Brightness thanks to LIU upgrade

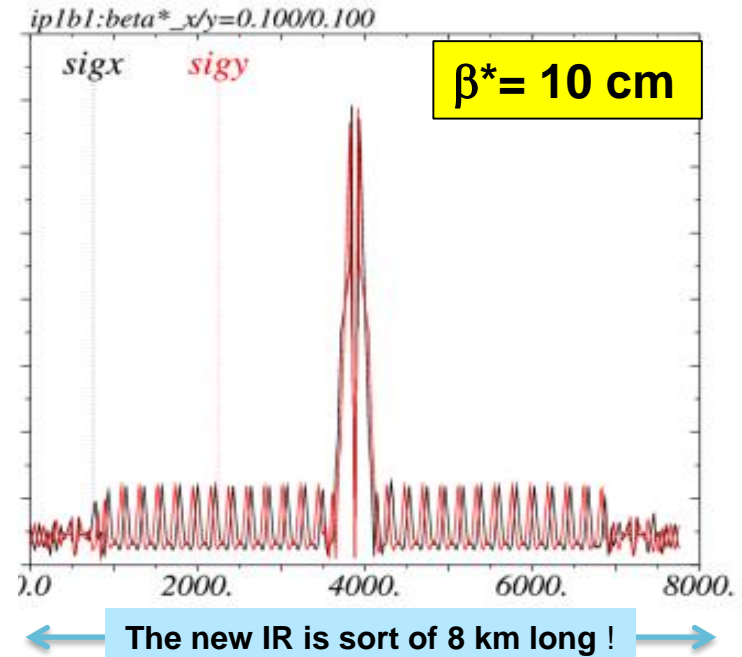
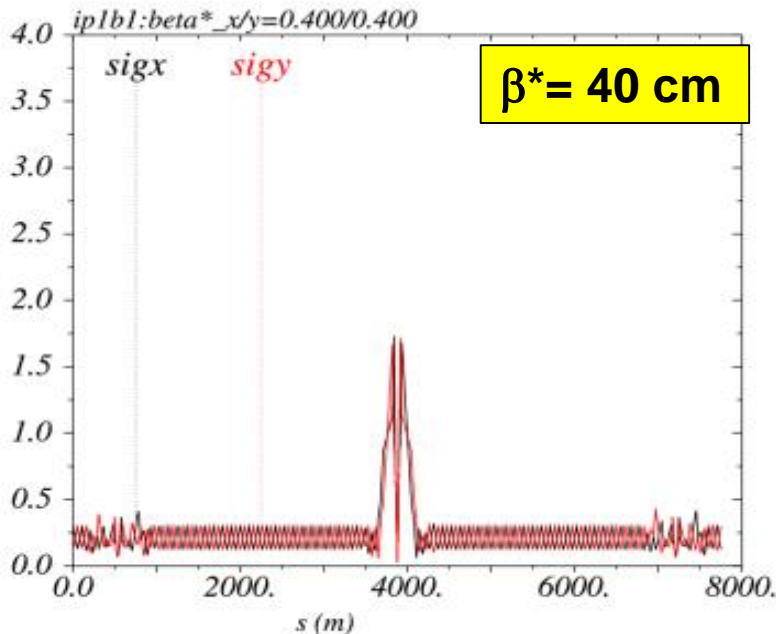
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## Reduced $\beta^*$ due to larger triplet aperture

- $\beta^* = 15\text{cm}$  [perhaps down to 10cm] → Chromatic aberrations
- Operation with novel ATS optics scheme

# HL-LHC ATS Optics

Generalized Squeeze using 50% of the machine

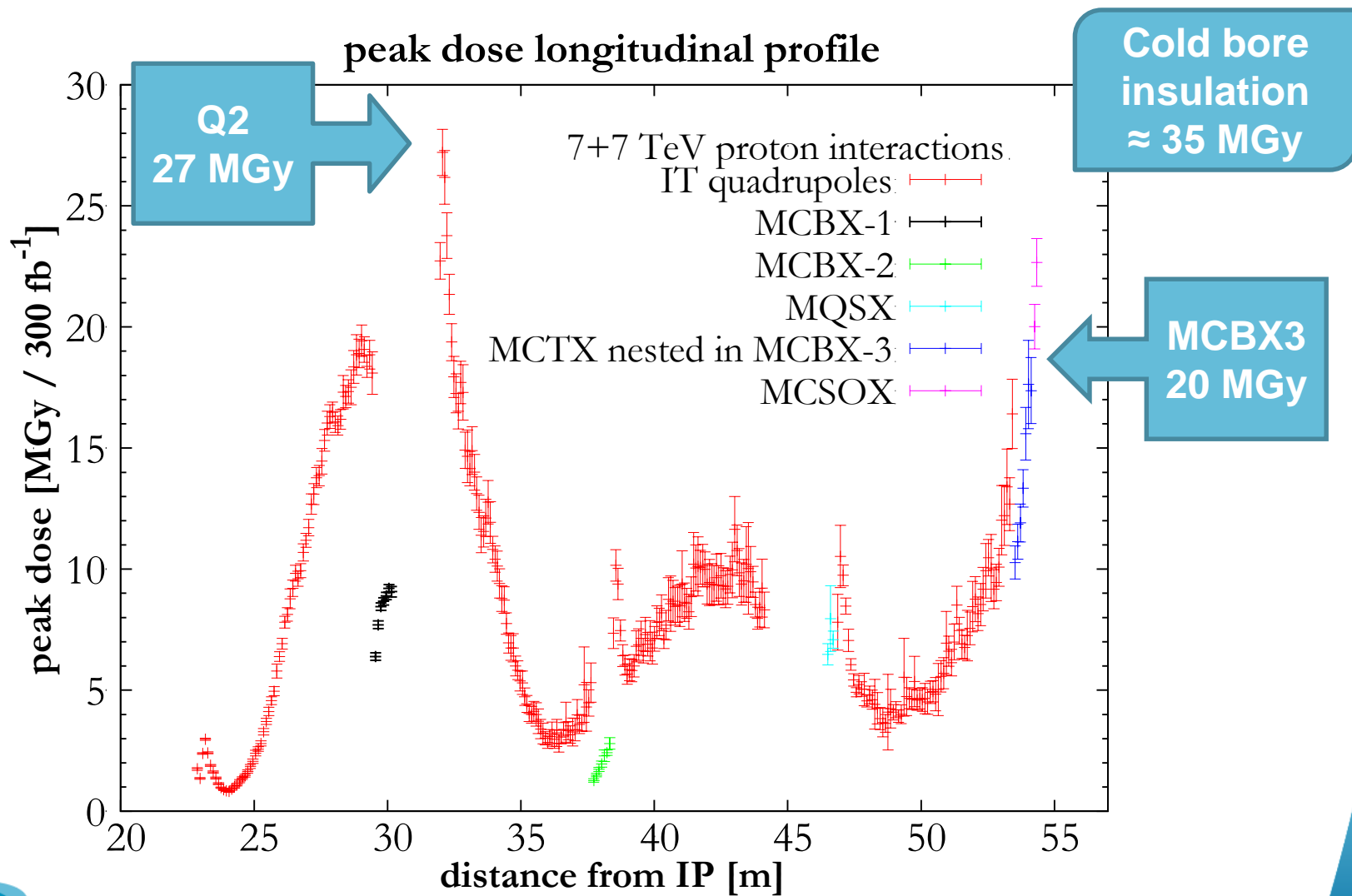


S. Fartoukh @ Chamonix 2018

- Increased efficiency of the arc correctors magnets [octupoles!!!]
- Optics 'machability' to the arcs
- Intrinsic correction of Chromatic aberrations from the triplets

# HL-LHC technical bottleneck:

## Radiation damage to triplet magnets at $300 \text{ fb}^{-1}$





# HL-LHC technical bottleneck: Radiation damage to triplet magnets

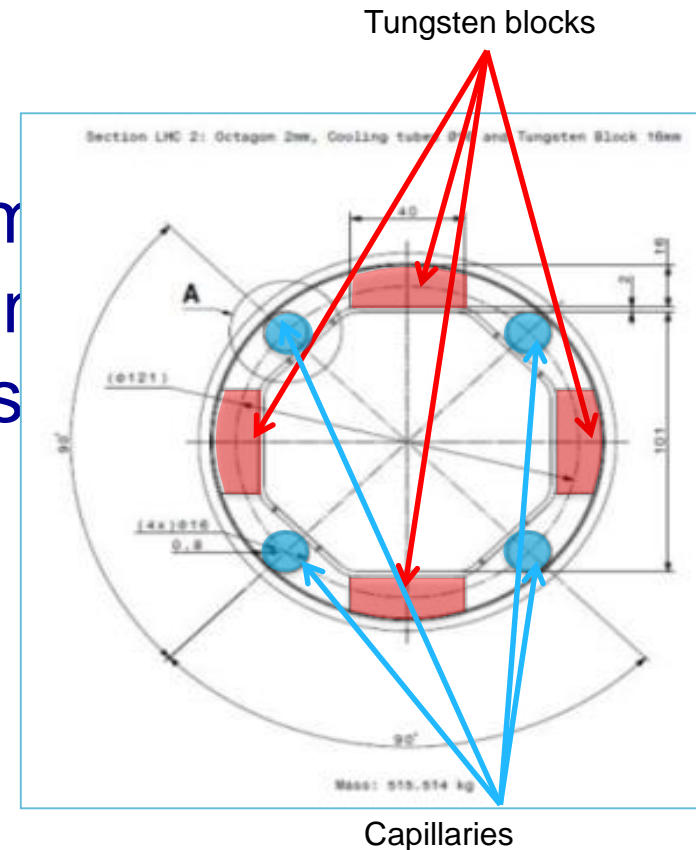
Need to replace existing triplet magnets with radiation hard system (shielding!) such that the new magnet coils receive a similar radiation dose @ 10 times higher integrated luminosity!!!! → Shielding!

→ Requires larger aperture!

→ New magnet technology

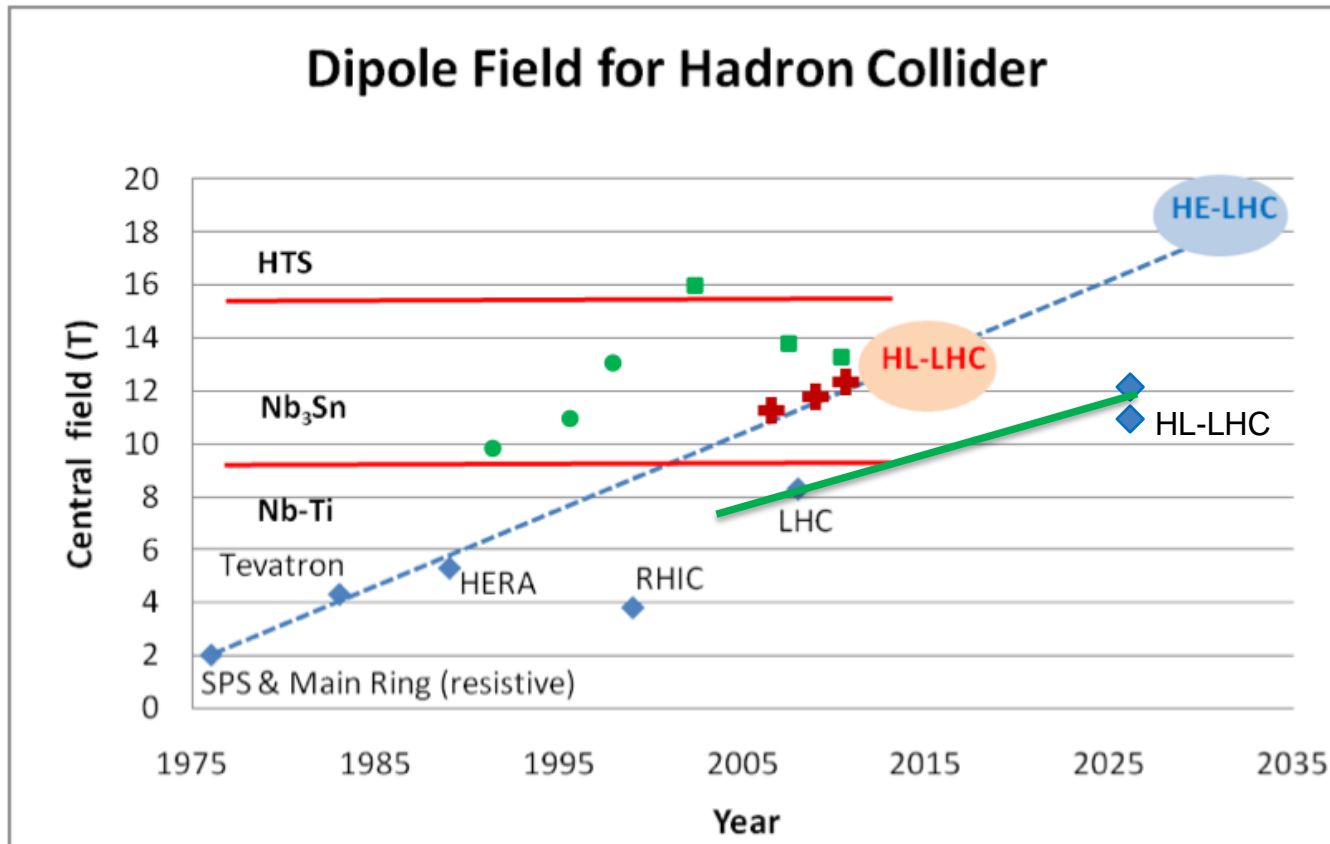
→ 70mm at 210 T/m → 150mm diameter 140 T/m

8T peak field at coils → 12T field at coils ( $\text{Nb}_3\text{Sn}$ )!!!



# pp colliders – High Field SC Magnets

How High can we go? Livingston plot revisited:



Transition from NbTi to Nb<sub>3</sub>Sn:

HL-LH lead the R&D for 11-12T magnets based on Nb<sub>3</sub>Sn technology:

Started in earnest in 2004:

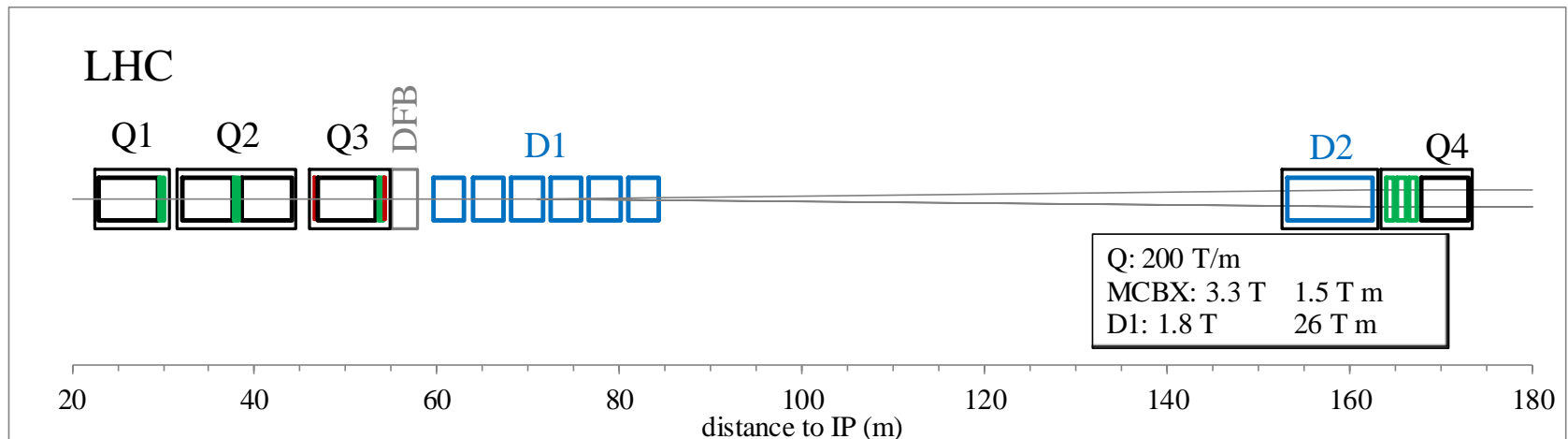
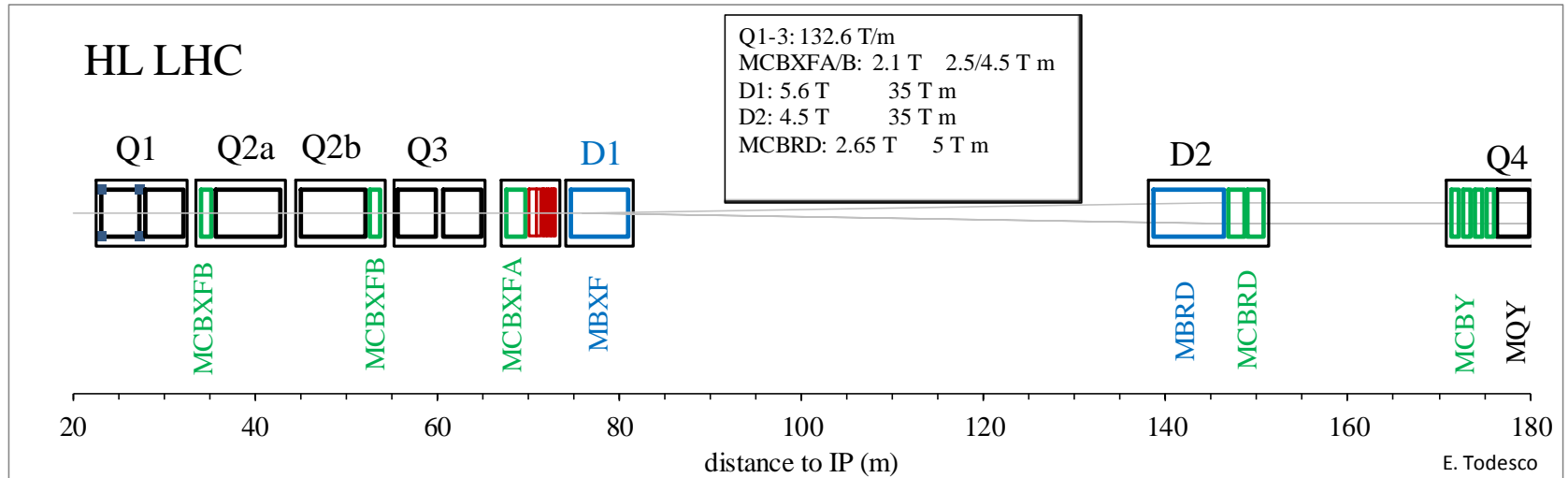
→ 15-25 years R&D program

◆ Nb-Ti operating dipoles; ● Nb3Sn cos $\theta$  test dipoles ■ Nb3Sn block test dipoles + Nb3Sn cos $\theta$  LARP QUADS

courtesy: L. Rossi (CERN) from 2011-2012

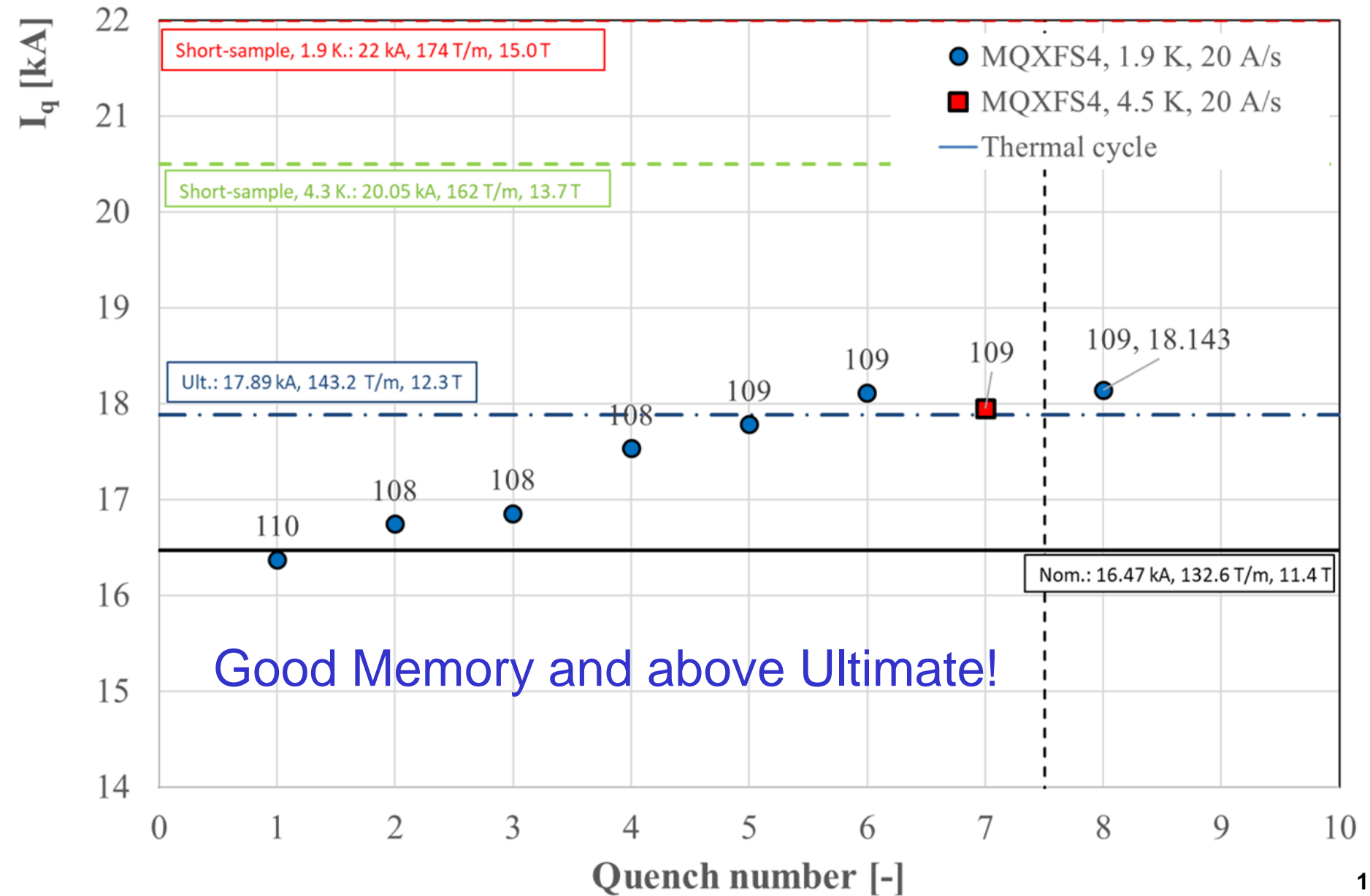
# HL-LHC Triplet Layout

E. Todesco @ Chamonix 2018





# Triplet Magnet Model Tests



# HL-LHC Upgrade Ingredients: Crab Cavities

## Crab Cavities: Luminosity

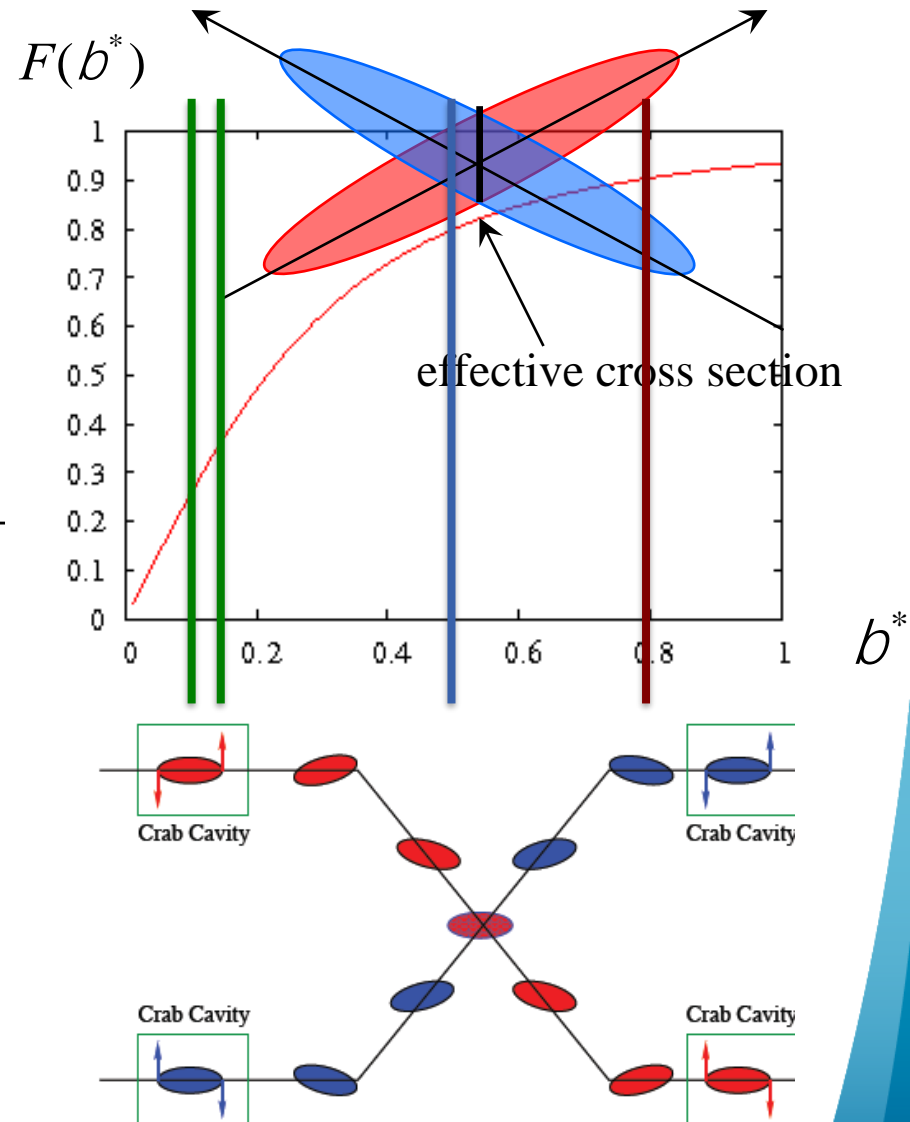
### Reduction Factor:

- Reduces the effect of geometrical reduction factor
- Independent for each IP

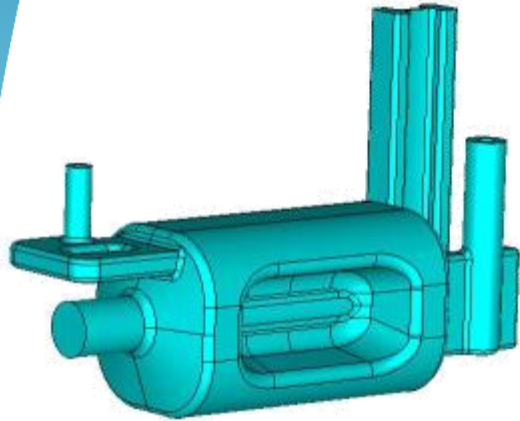
$$F = \frac{1}{\sqrt{1+Q^2}}; \quad Q \propto \frac{q_c S_z}{2S_x}$$

- Noise from cavities to beam & failure modes?!?
- Challenging space constraints:

→ requires novel compact cavity design

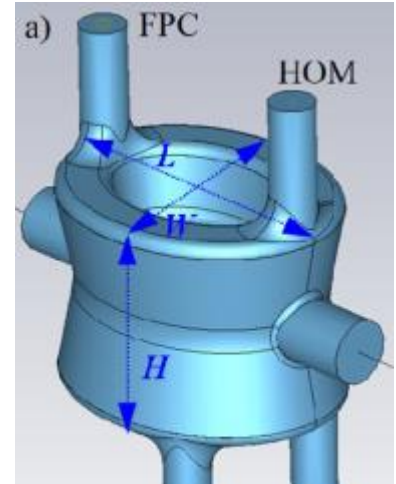


# HL-LHC cavity designs



2 Designs with  
Different Coupler concepts and  
Deflection planes

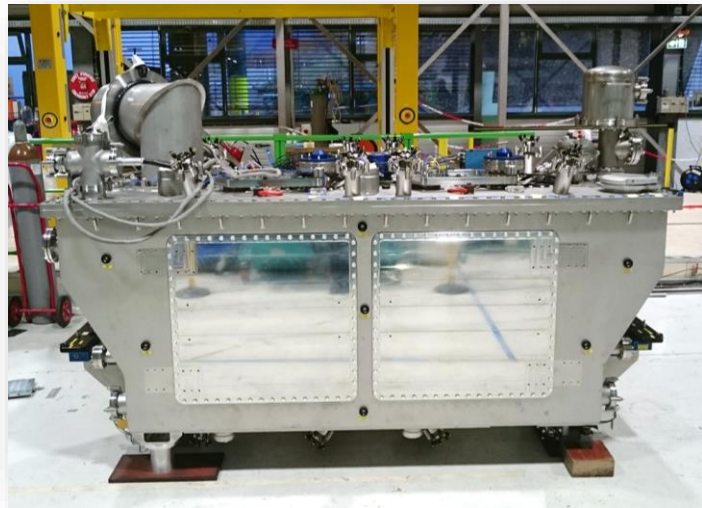
RF Dipole: Waveguide or  
waveguide-coax couplers



DQW crab-cavity  
Cryomodule for  
SPS tests



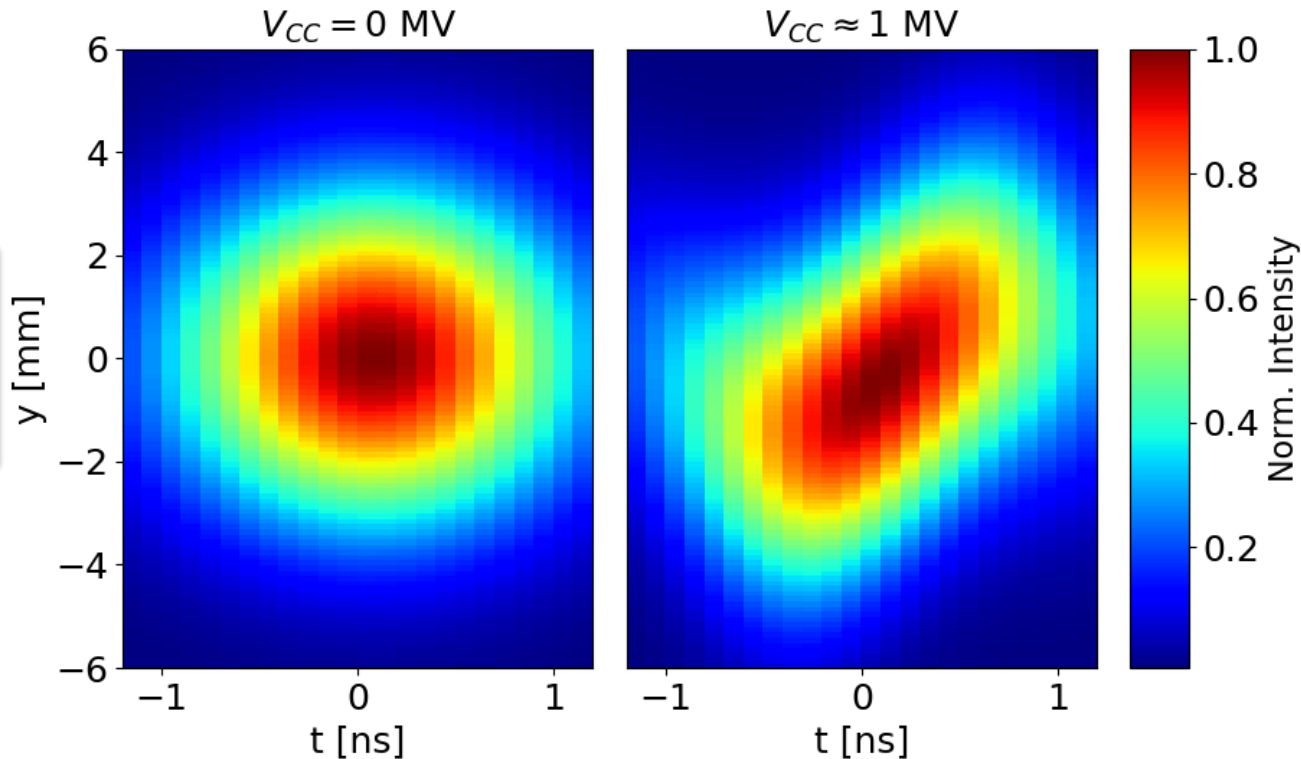
Present baseline: 4 cavities / IP / side → 16 total  
**TEST in SPS ongoing in 2018 before LS2**





# First proton crabbing ever!

Crabbing Voltage from Head-Tail Monitor  
2018-05-23 17:02:39



Study and R&D  
has been very  
useful to obtain  
this result

# LHC Challenges: Beam Power

Unprecedented beam power:

Worry about beam losses:

Failure S

→ New collimators and absorbers

for the HL-LHC ✓

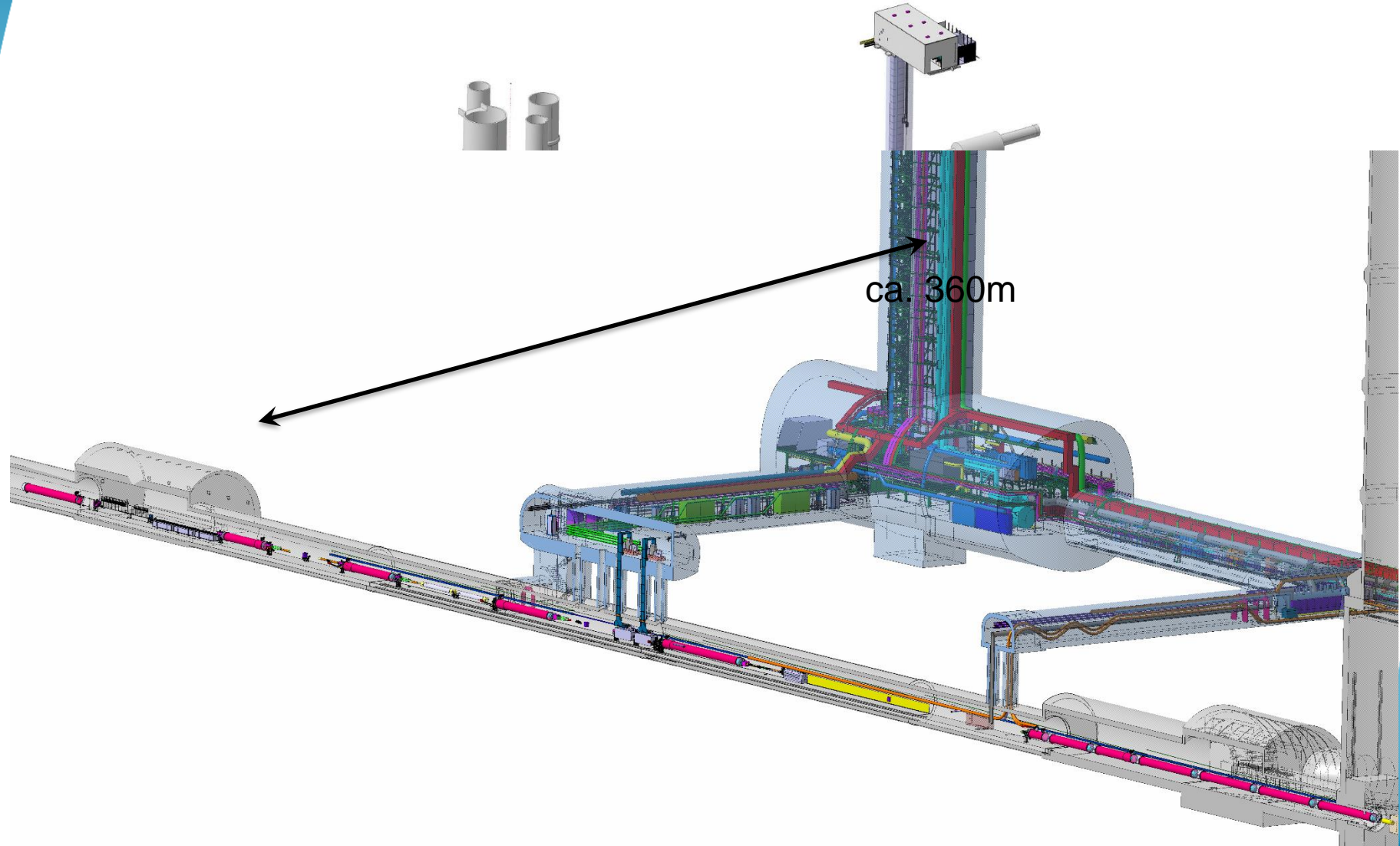
Lifetime &

→ Remove all active components from the

LHC tunnel

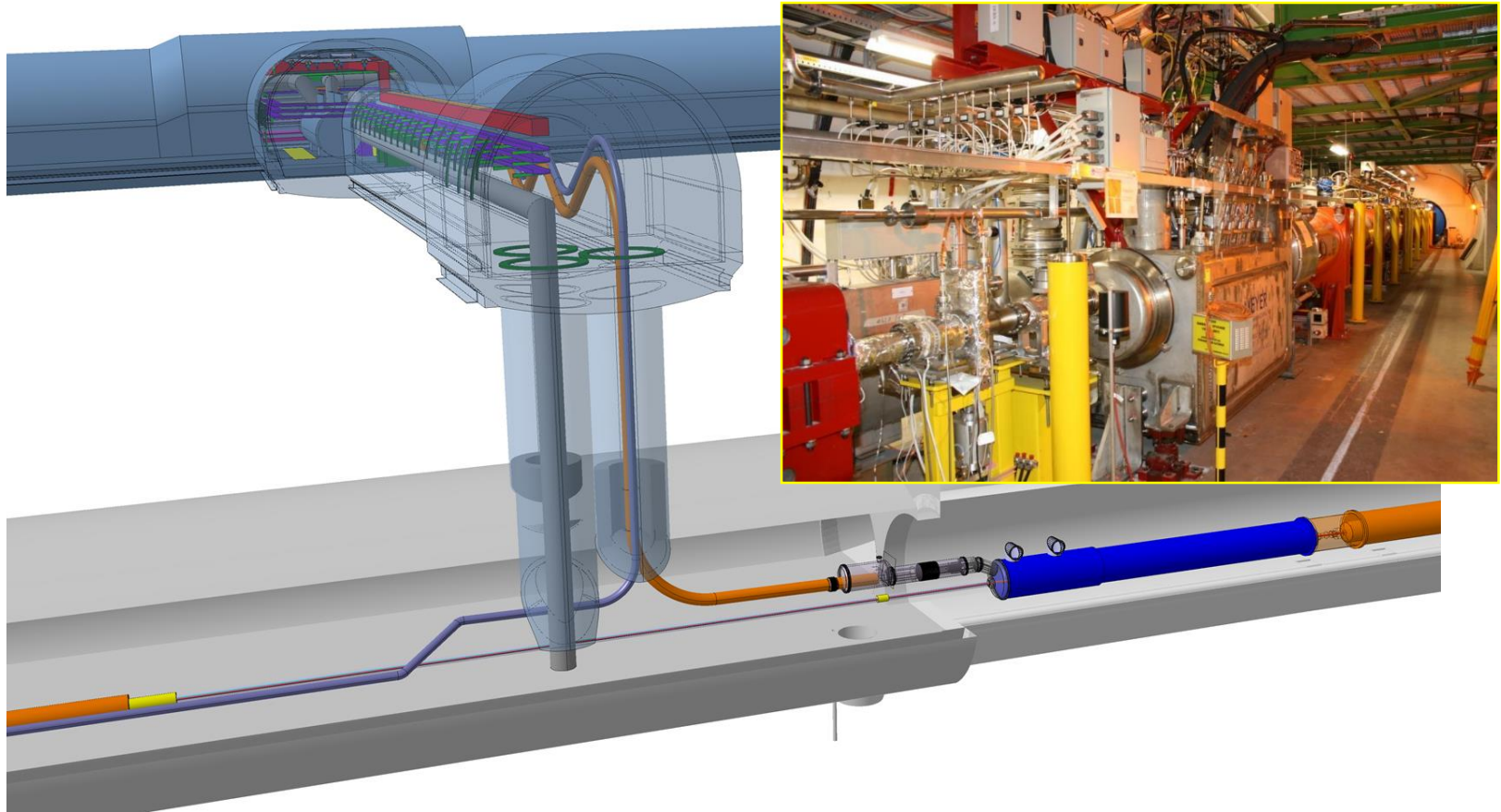
→ Machine efficiency

# IR1 & IR5 Civil Engineering:



# Superconducting Link Technology

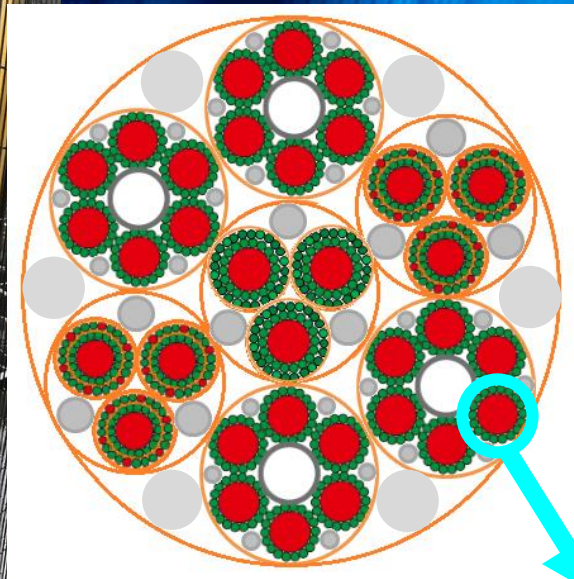
Mg<sub>2</sub>B cable technology:





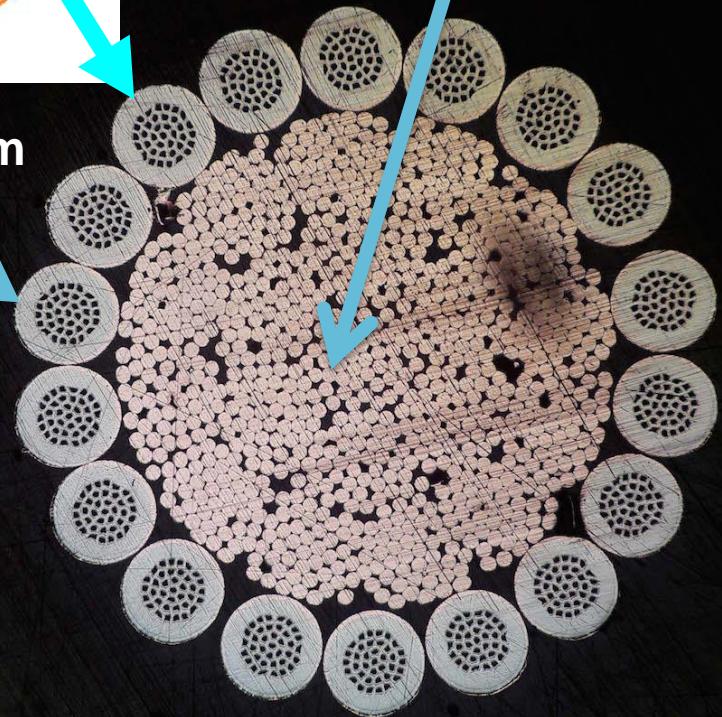
# Production of CERN SC-Links MgB<sub>2</sub> cable

A. Ballarino @ Chamonix 2018



Core: 12 mm<sup>2</sup> Cu  
 $\Phi_{\text{wire}}=0.15$  mm  
46×19 wires  
Tw=15/45 mm

$\Phi_{\text{cable}}=6.5$  mm



$\Phi=6.5$  mm



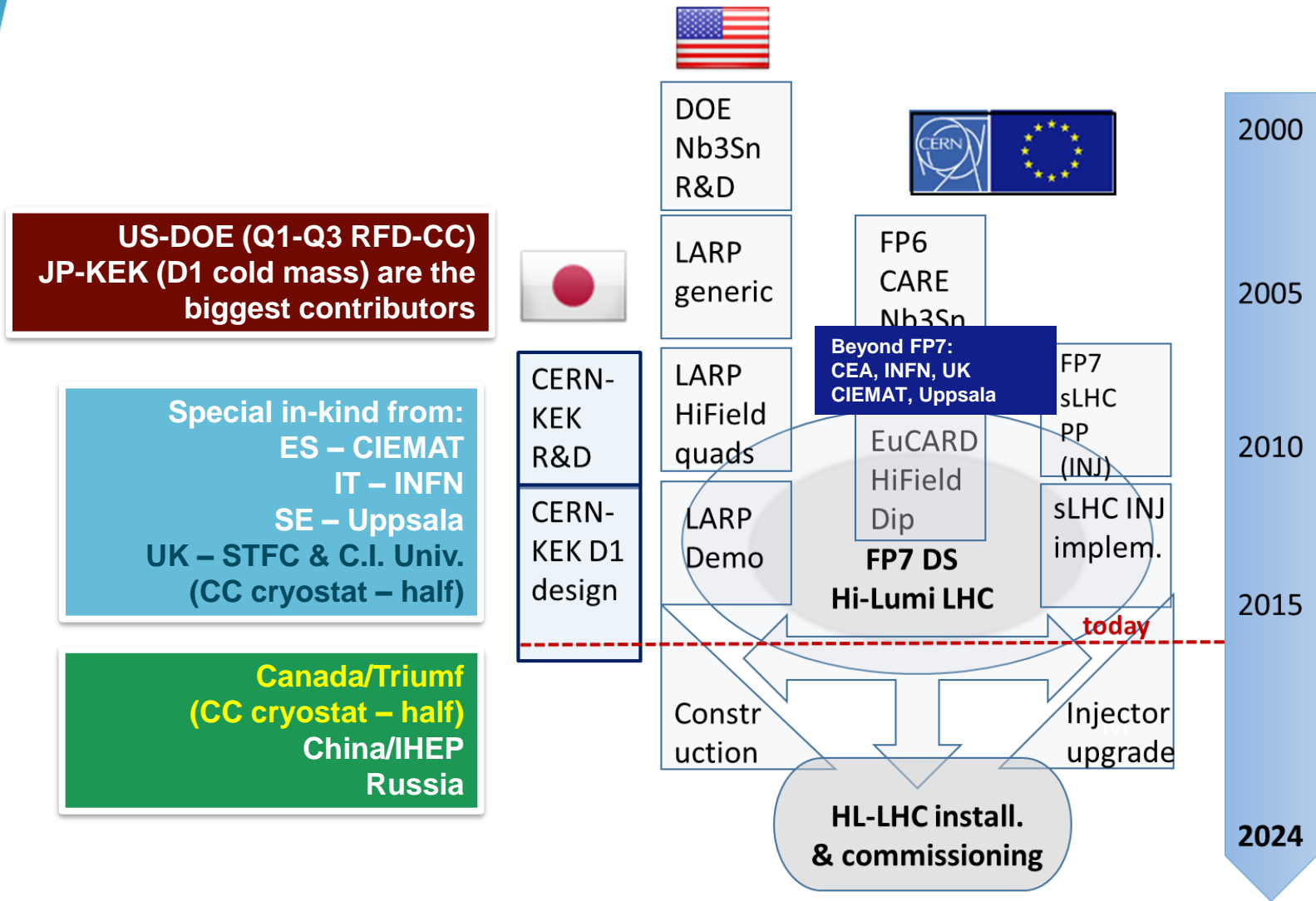


# Flexible SC Link Test Station in SM18

In 2017, adapted test station in the SM-18 for measuring the 60 m long cryostats – and for future system qualifications



# HiLumi & Collaborations: a strong effort



# IR1 & IR5 Civil Engineering:

Vibrations of Civil Engineering Work affects operation!!!

- CE work needs to be done when LHC is not operating
- main work needs to be carried out during LS2 in order to finish work in time for LS3



# 15 June 2015 : Groudbreaking Ceremony



# Work is progressing fast...



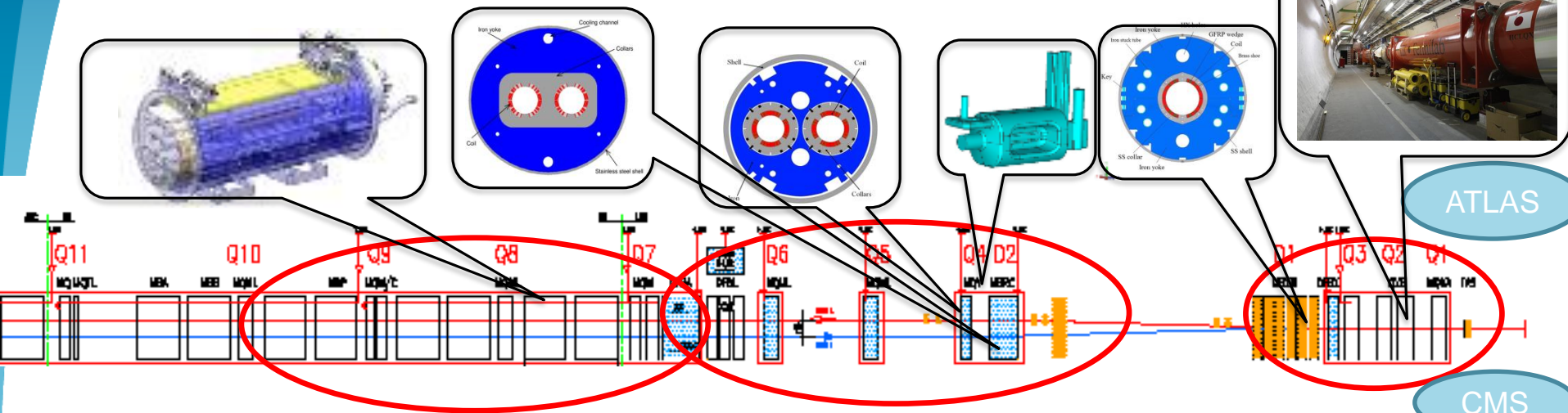
P5: capping beam



Temporary building above the shaft



# The critical zones around IP1 and IP5



3. For collimation we also need to change the DS in the continuous cryostat:  
 11T Nb<sub>3</sub>Sn dipole

2. We also need to modify a large part of the matching section e.g. Crab Cavities & D1, D2, Q4 & corrector

1. New triplet Nb<sub>3</sub>Sn required due to:  
 -Radiation damage  
 -Need for more aperture

Changing the triplet region is not enough for reaching the HL-LHC goal!

→ More than 1.2 km of LHC !!  
 → Plus technical infrastructure (e.g. Cryo and Powering)!!

# Schedule: → HL-LHC CE during LS2



# Reserve Transparencies

# LHC Beam Energy during Run 2

## Unforeseen Obstacles:

Short in the diode box following a training quench:

## Earth Fault Burner:

Solution exists and could remove twice a short in the machine

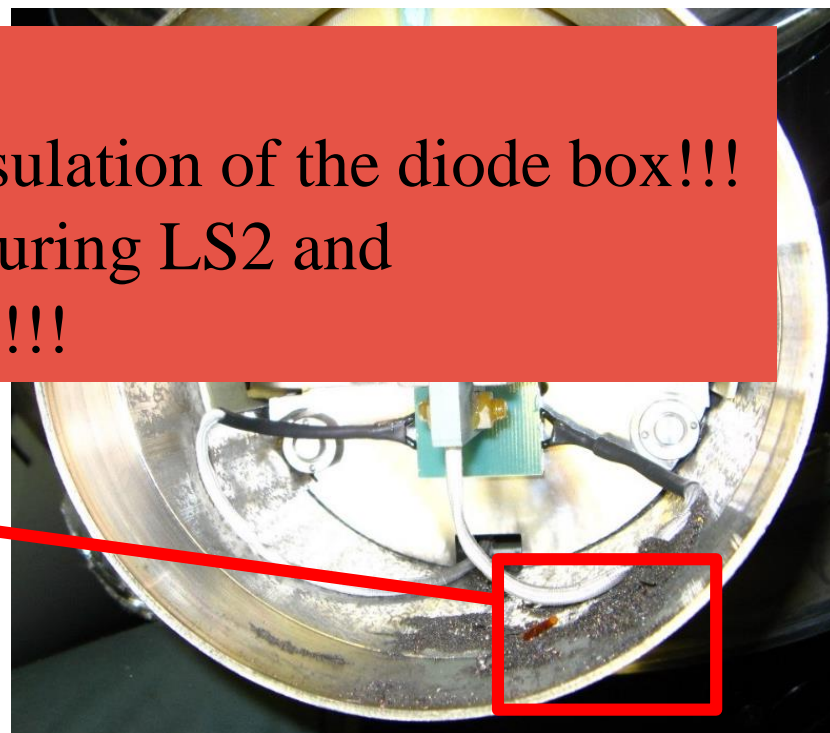
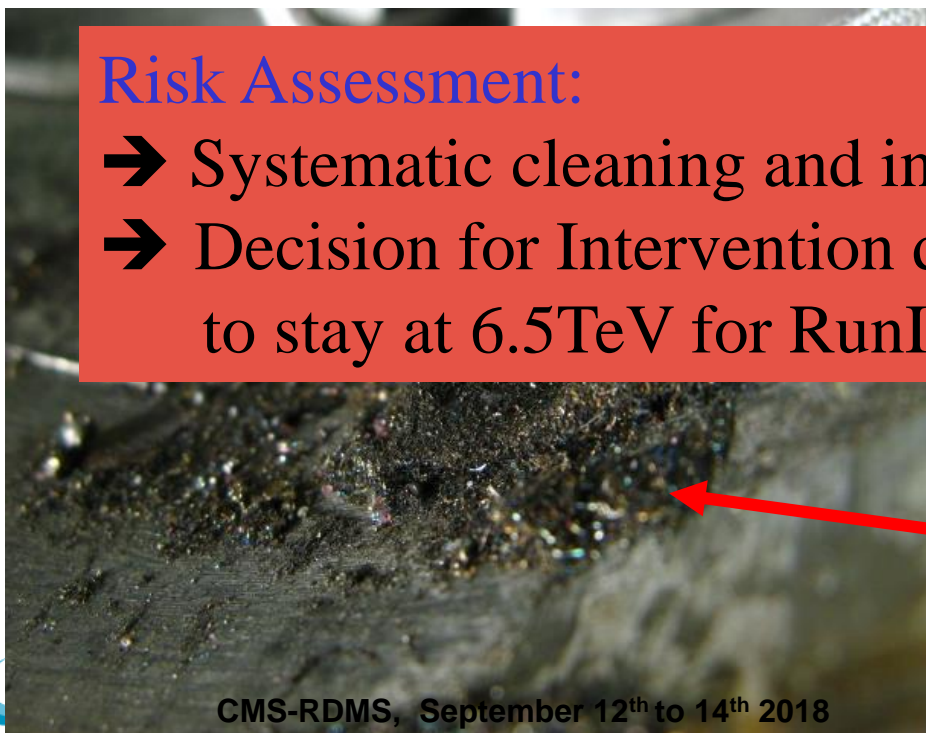
But there is no guarantee that this method will always work!!!

Possibility of a double short on a given magnet!!!!

(but also had 3-0 shorts before LS1)

## Risk Assessment:

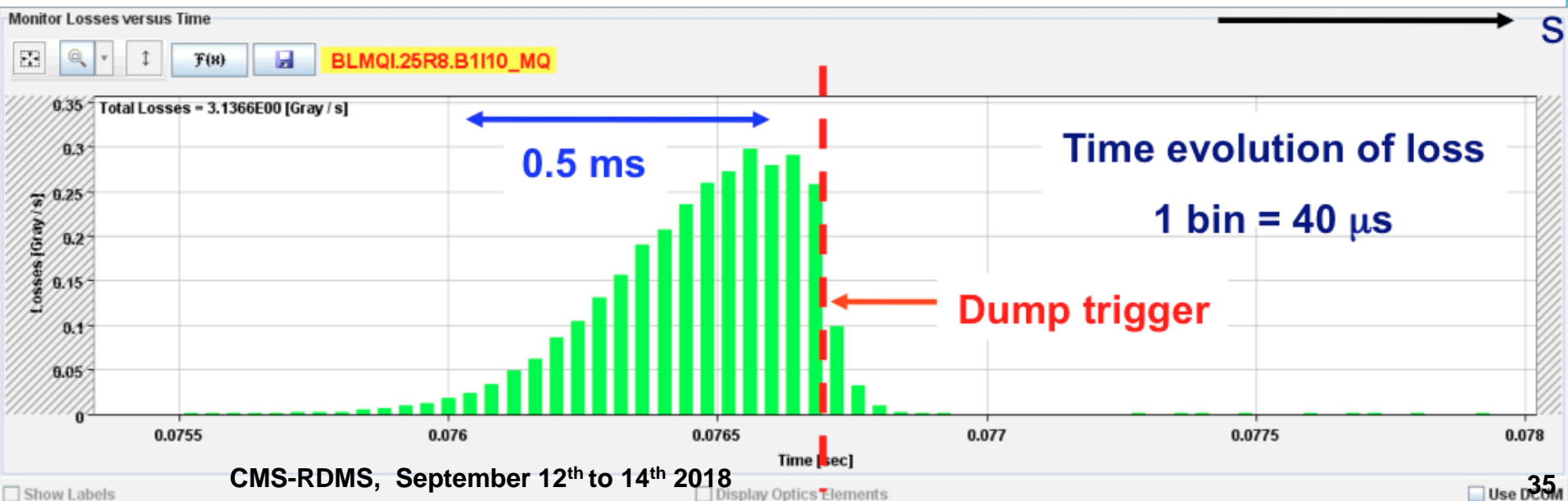
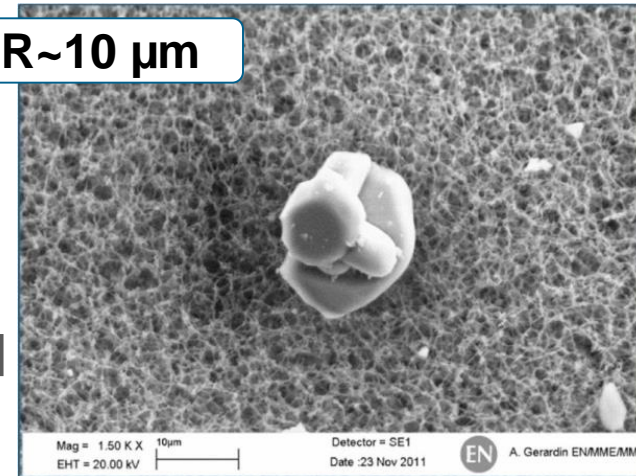
- Systematic cleaning and insulation of the diode box!!!
- Decision for Intervention during LS2 and to stay at 6.5TeV for RunII!!!



# UFOs – Unidentified Falling Objects:

- Sudden local losses
- Rise time of the order of 1 ms.
- Potential explanation: dust particles falling into beam creating scatter losses and showers propagating downstream
- Distributed around the ring – arcs, inner triplets, IRs
- Even without quench, preventive dumps by QPS

R~10  $\mu\text{m}$

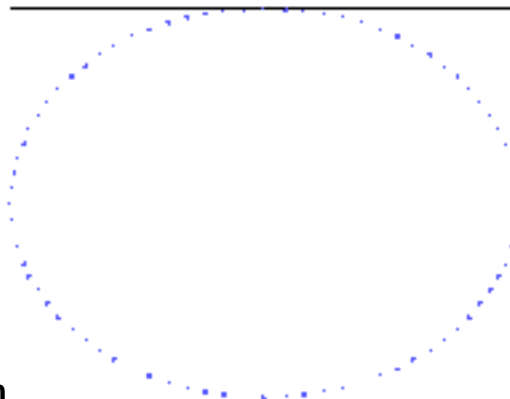
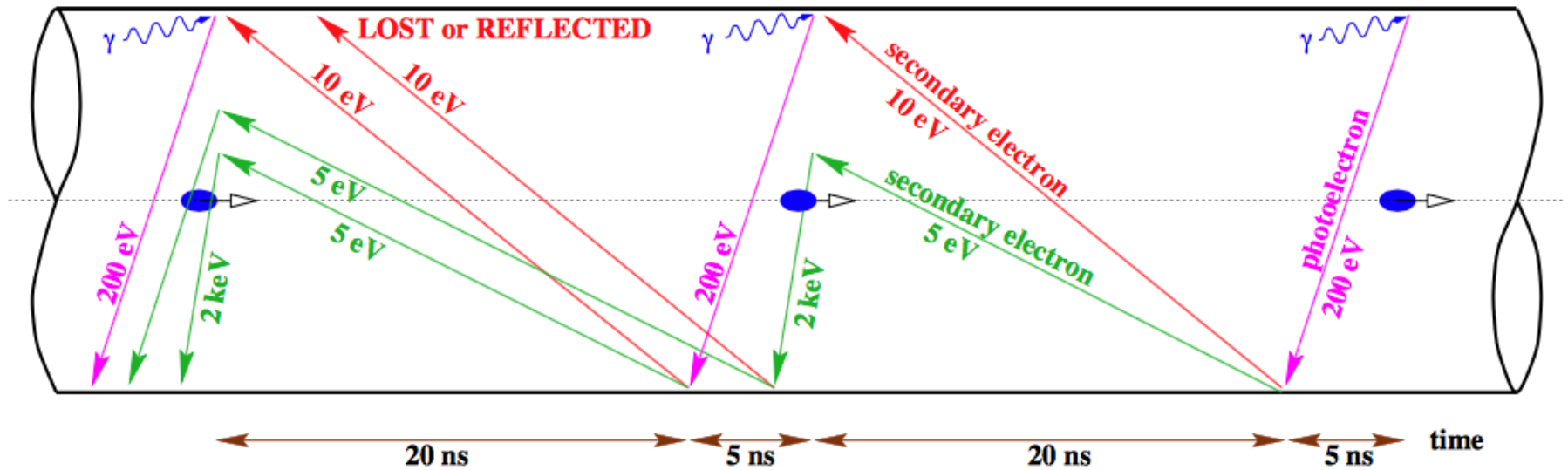




# Run 2 operation: 25ns bunch spacing

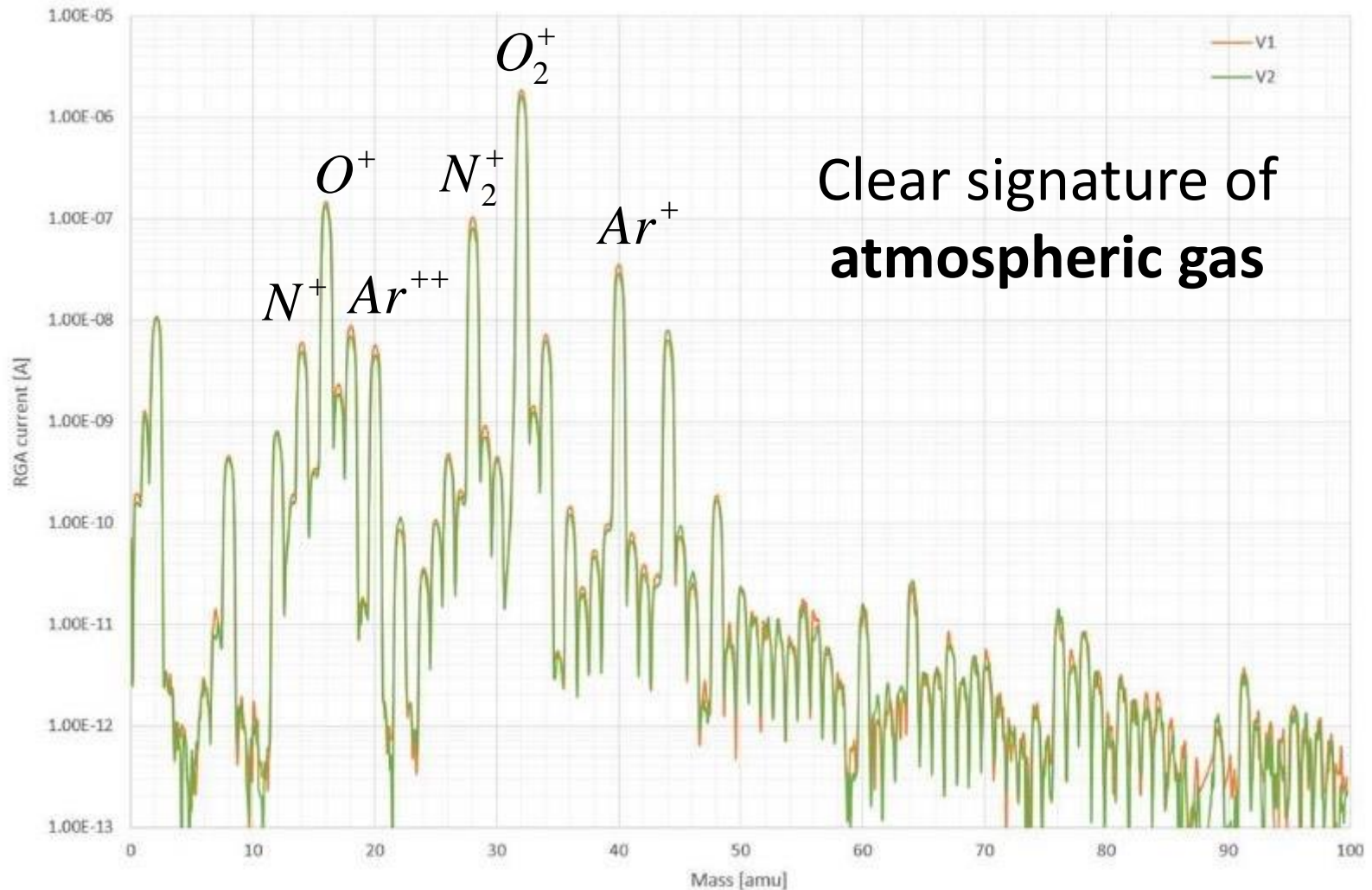
Electron Cloud: strong suppresses of electron cloud effects!

→ reduced beam conditioning times



# 16L2: Main Machine Limitation in 2017

- Sudden increase of losses in the half-cell **16L2** represented “**The machine limitation**” in 2017
- **67 dumps** induced: only two at injection, one quench induced at high energy



# LHC Performance optimization

Luminosity recipe (round beams):

$$L = \frac{n_b \times N_1 \times N_2 \times g \times f_{rev}}{4\rho \times b^* \times e_n} \times F(f, b^*, e, S_s)$$

- 1) maximize bunch intensities
- 2) minimize the beam emittance
- 3) minimize beam size (constant beam power); → triplet aperture
- 4) maximize number of bunches (beam power); → 25ns
- 5) compensate for 'F'; → Crab Cavities
- 6) Improve machine 'Efficiency'; → minimize beam aborts and facilitate access to equipment

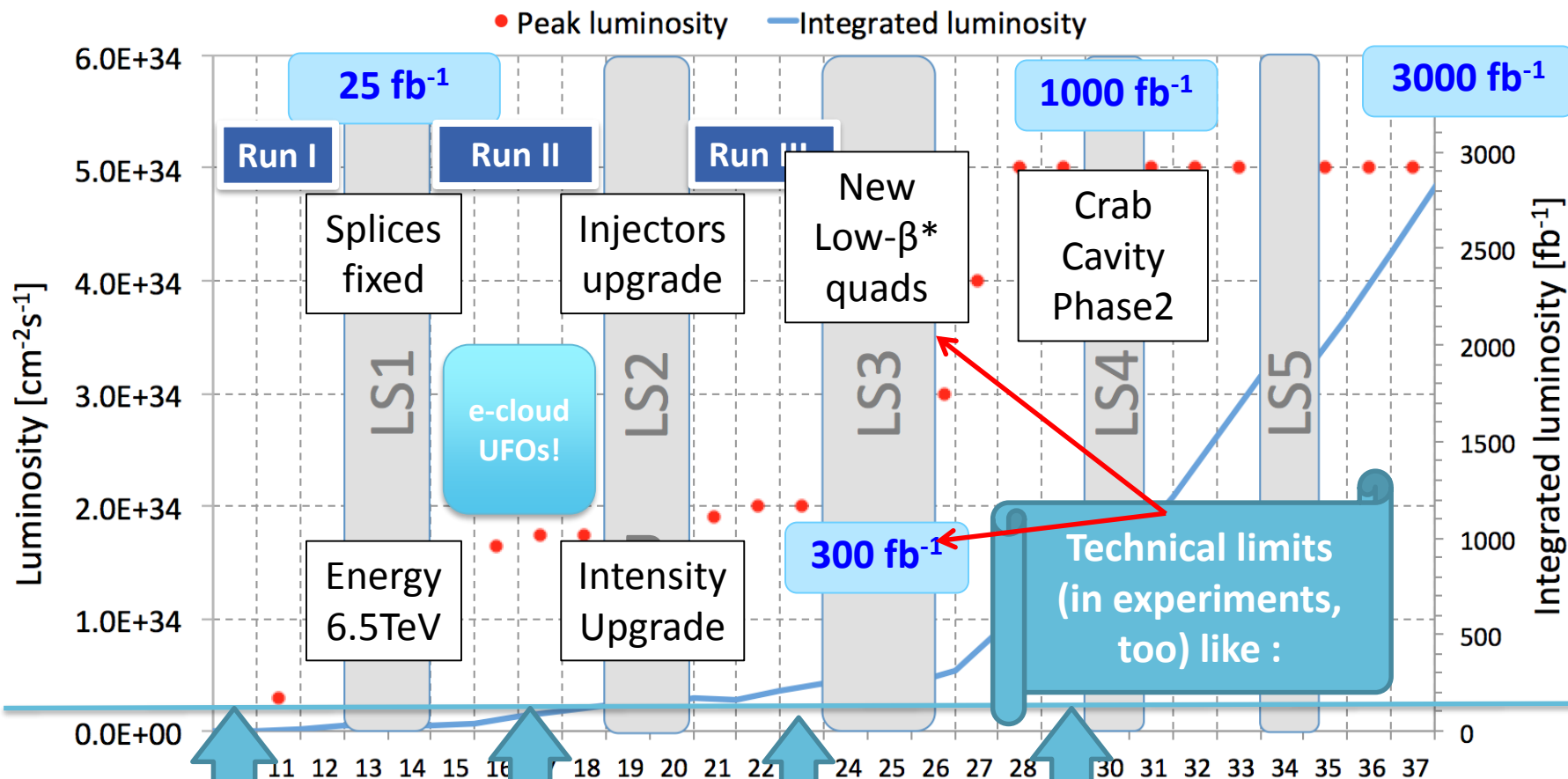
→ Injector complex

Upgrade LIU

→ Crab Cavities

→ minimize beam aborts and facilitate access to equipment

# Performance Projections up to HL-LHC:



Technical limits (in experiments, too) like :

0.75 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup>  
50 ns bunch  
high pile up ~40

1.5 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup>  
25 ns bunch  
high pile up ~40

1.5 - 2.2 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup>  
25 ns bunch  
**very high pile up > 60**

5 10<sup>34</sup> cm<sup>-2</sup>s<sup>-1</sup>  
levelled  
25 ns bunch  
very high pile up ~140

limit, Radiation & triplet magnets

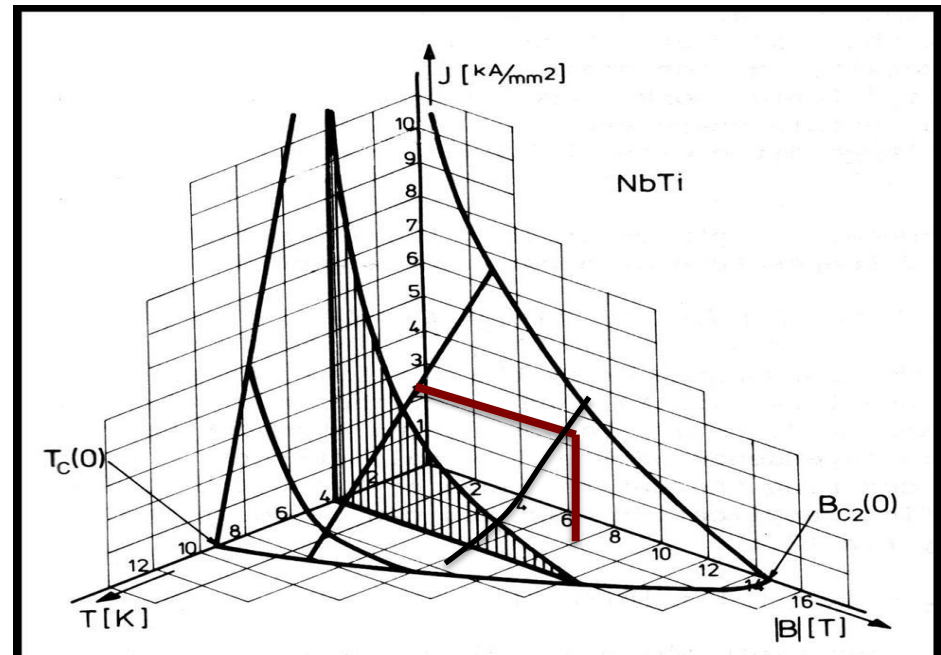
# Technology Challenge: Triplet Magnets

- Nominal LHC triplet: 210 T/m, 70 mm coil aperture
  - ➔ ca. 8 T @ coil
  - ➔ 1.8 K cooling with superfluid He (thermal conductivity)
  - ➔ current density of 2.75 kA / mm<sup>2</sup>
- **At the limit of NbTi technology** (HERA & Tevatron ca. 5 T @ 2kA/mm<sup>2</sup>)!!!

LHC Production in collaboration with USA and KEK



Critical Surface for NbTi



Oliver Brüning, CERN

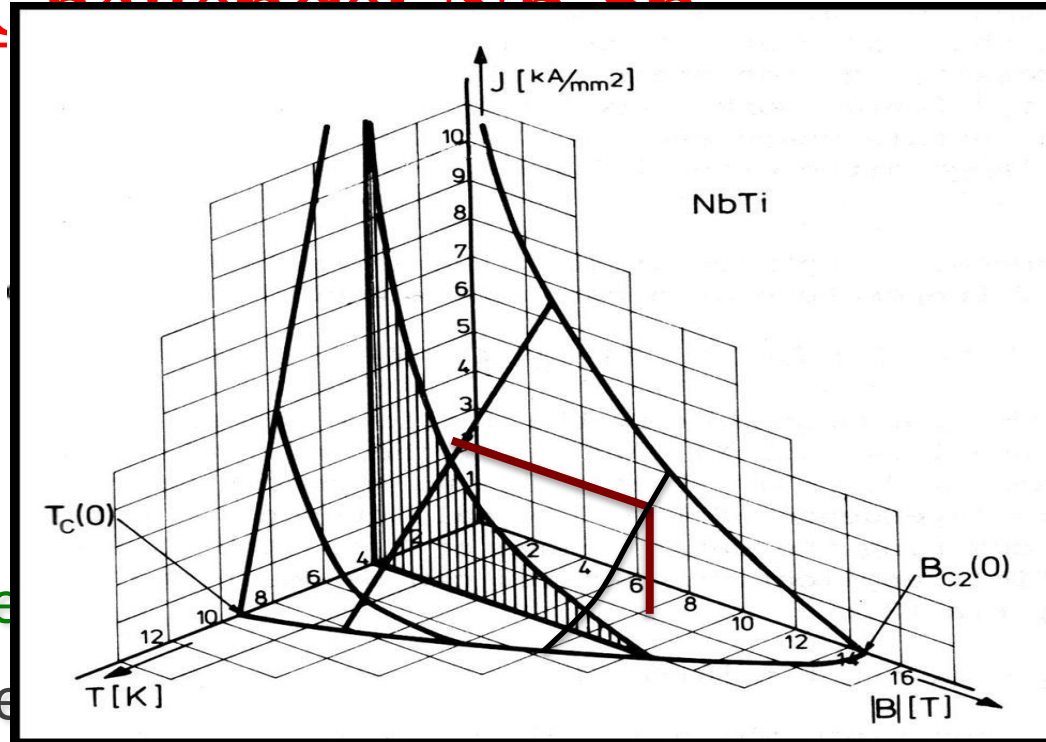


# Technology Challenges: Nb<sub>3</sub>Sn

- LHC triplet: NbTi technology  
210 T/m, 70 mm bore aperture  
→ 8 T at coil with 2.75 kA/mm<sup>2</sup>  
@ 1.8K → limit of NbTi tech
- **HL-LHC triplet:**  
140 T/m, 150 mm coil aperture  
(shielding,  $\beta^*$  and crossing angle)

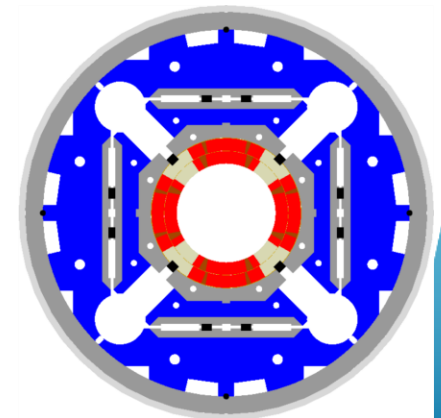
→ ca. 12 T @ coil → 30% longer

- Requires Nb<sub>3</sub>Sn technology  
→ brittle material (fragile)  
→ ca. 25 year development for this new magnet technology!
- US-LARP – CERN collaboration



Magnetic field (T)

US-LARP MQXF  
magnet design  
Based on  
Nb<sub>3</sub>Sn  
technology



# Technology Challenge: Nb<sub>3</sub>Sn

- LHC triplet: NbTi technology  
210 T/m, 70 mm bore aperture  
→ 8 T at coil with 2.75 kA/mm<sup>2</sup>  
@ 1.8K → limit of NbTi tech

- HL-LHC triplet:**

  - 140 T/m, 150 mm coil aperture

  - (shielding,  $\beta^*$  and crossing angle)

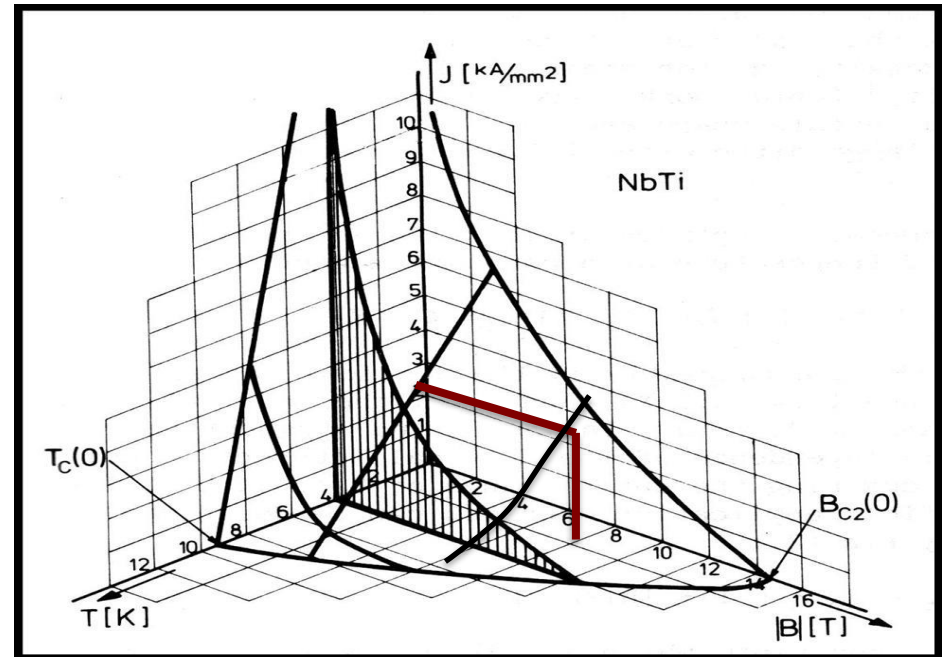
    - ca. 12 T @ coil → 30% longer

    - Requires Nb<sub>3</sub>Sn technology

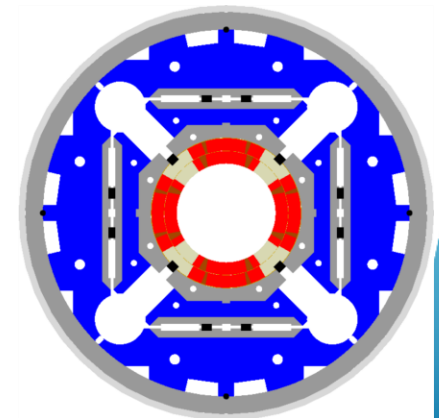
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US-LARP MQXF  
magnet design  
Based on  
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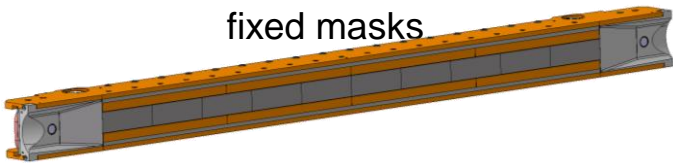
# HL-LHC Collimation Upgrades



Completely new layouts  
Novel materials.

IR1+IR5, per beam:

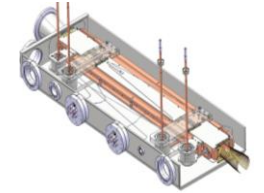
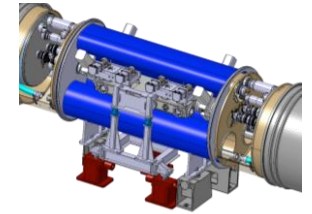
- 4 tertiary collimators
- 3 physics debris collimators
- fixed masks



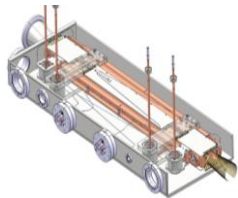
*56 new collimators to be produced by LS3 in the present baseline!*

S. Redaelli  
@ Chamonix 2018

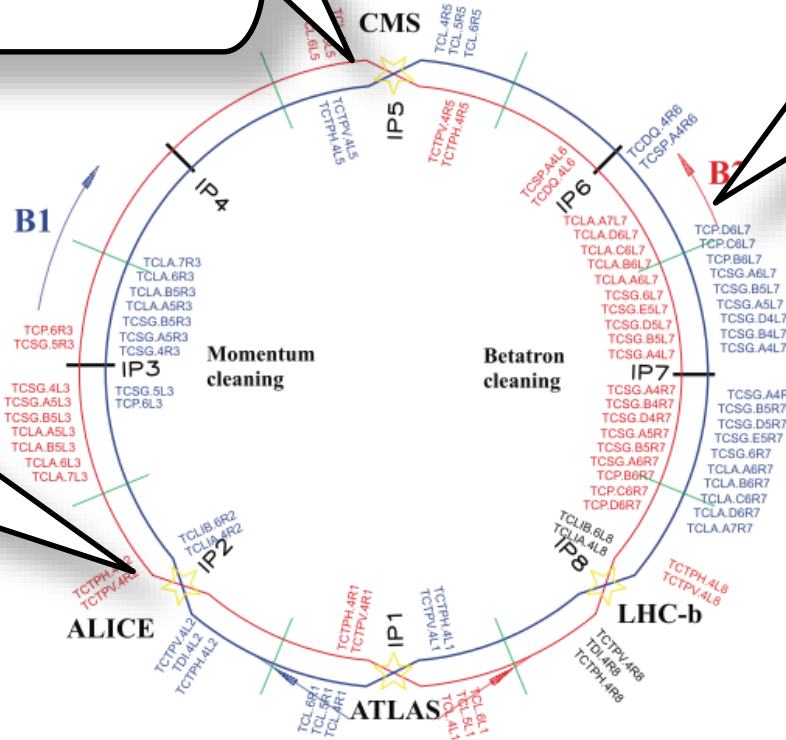
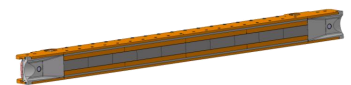
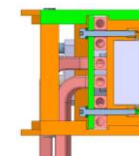
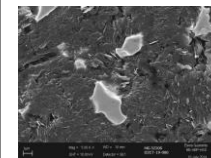
Cleaning: DS coll. + 11T dipoles, 2 units per beam



Ion physics debris:  
DS collimation



Low-impedance, high robustness secondary collimators



S. Redaelli,  
Chamonix 2016, 28-01-2016



# HL-LHC 11T Dipole Magnets

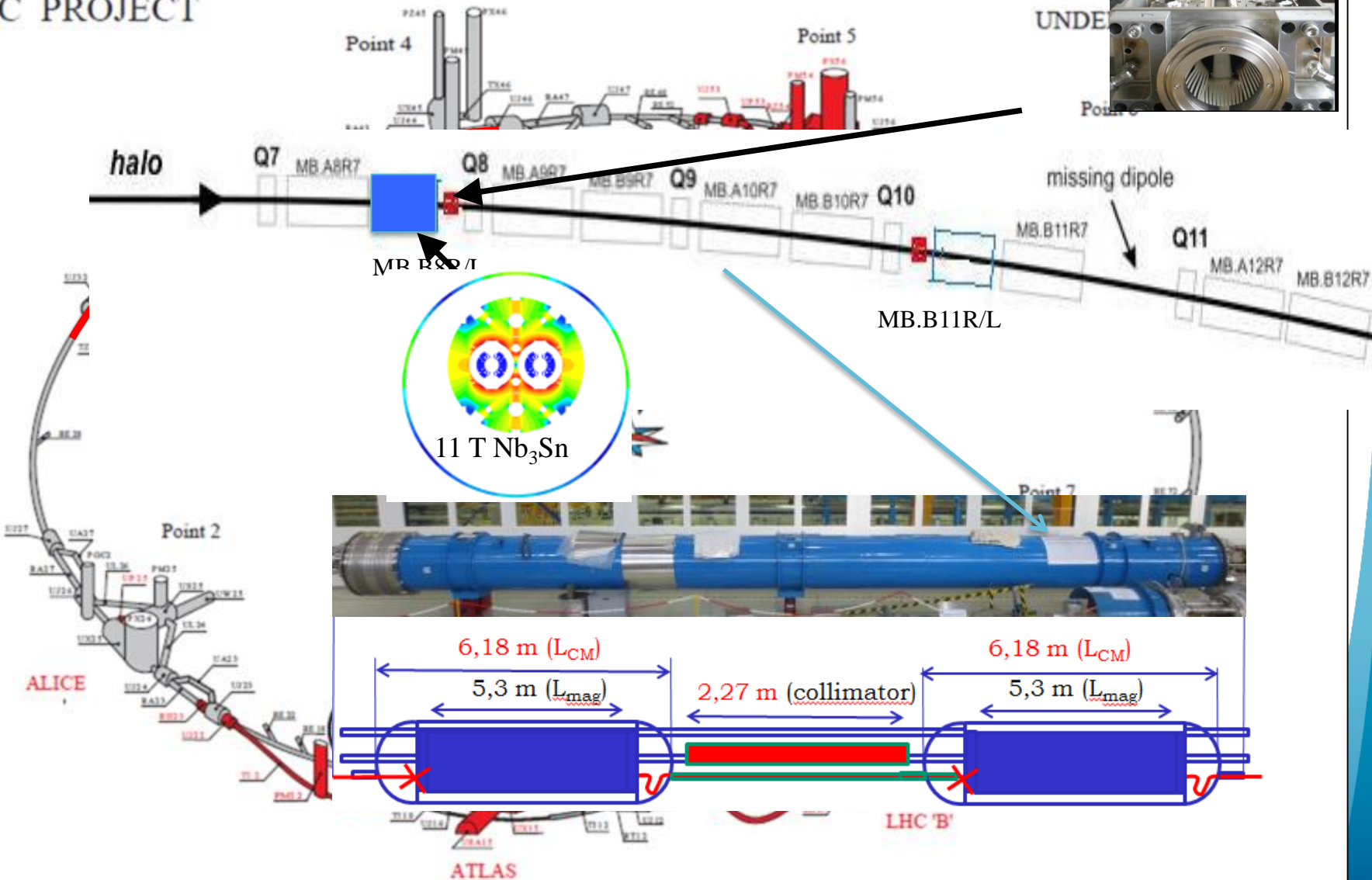
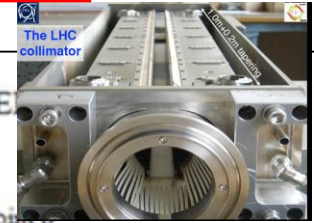


Prototyping of the by-pass cryostat (QTC) and 11T dipole for the installation of a warm collimator in the cold dispersion suppressors.

Magnet: prototypes reached 11 T field in March 2013!

# HL-LHC 11T Dipole Magnets

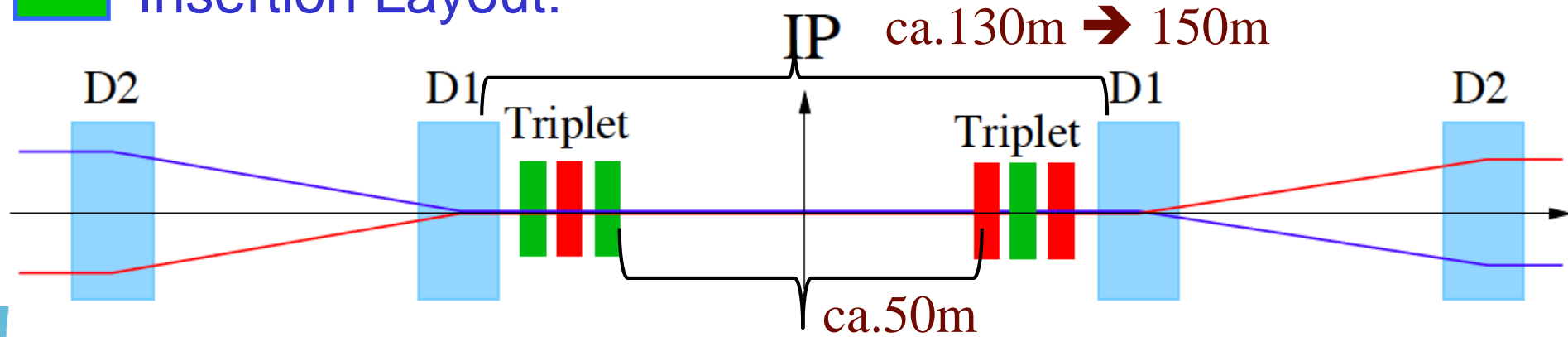
LHC PROJECT





# HL-LHC Challenges: Crossing Angle

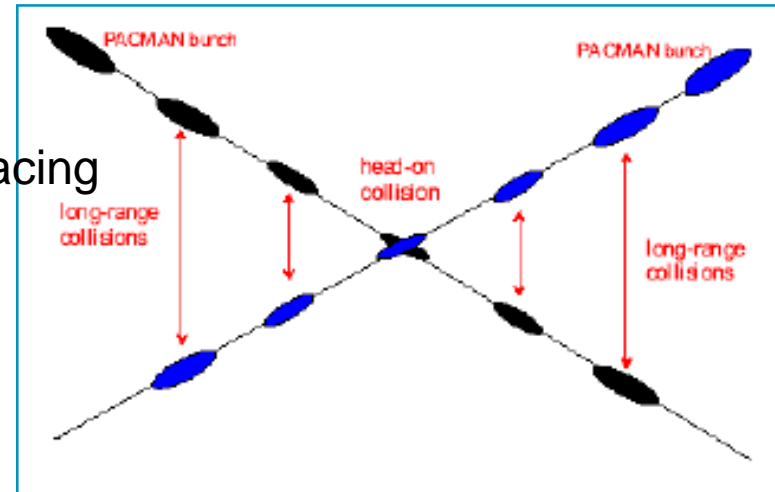
## Insertion Layout:



## Parasitic bunch encounters:

Operation with ca. 2800 bunches @ 25ns spacing  
→ approximately 30 unwanted collision per Interaction Region (IR).

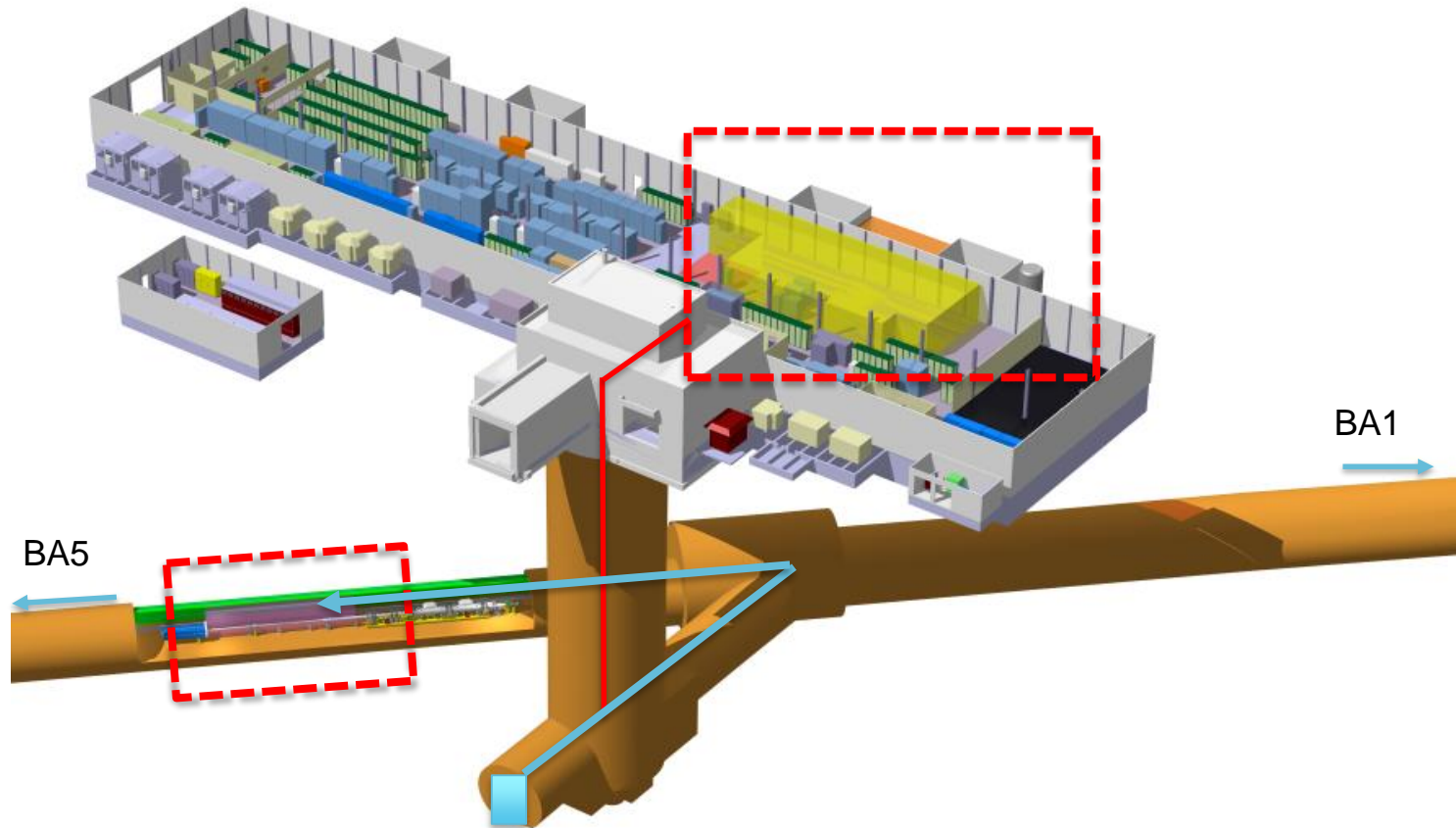
→ Operation requires crossing angle



## non-linear fields from long-range beam-beam interaction:

efficient operation requires large beam separation at unwanted collision points → Separation of 10 -12  $\sigma$  → large triplet apertures for HL-LHC!!

# Crab Cavity Test Stand in the SPS



# Crab Cavity Test Stand in the SPS



# LHC Overview

## Design Goals:

7TeV beam energy,  $L = 1 \cdot 10^{34} \text{ cm}^{-2}\text{s}^{-1}$ ;  $300\text{fb}^{-1}$  in 10 years

→ 2008 'incident' limited beam energy to 3.5 / 4 TeV

→ Got fixed during LS1

→ After LS1 energy limited by: training time & shorts in diodes

→ estimated 1000 magnet quenches for 7TeV [ $> 2$  month]

→ risk of double shorts and another 'incident'

→ Apart from energy, LHC surpassed all design goals!!!

UFOs conditioned away and e-cloud scrubbing still ongoing  
[with 8b4e as backup]