

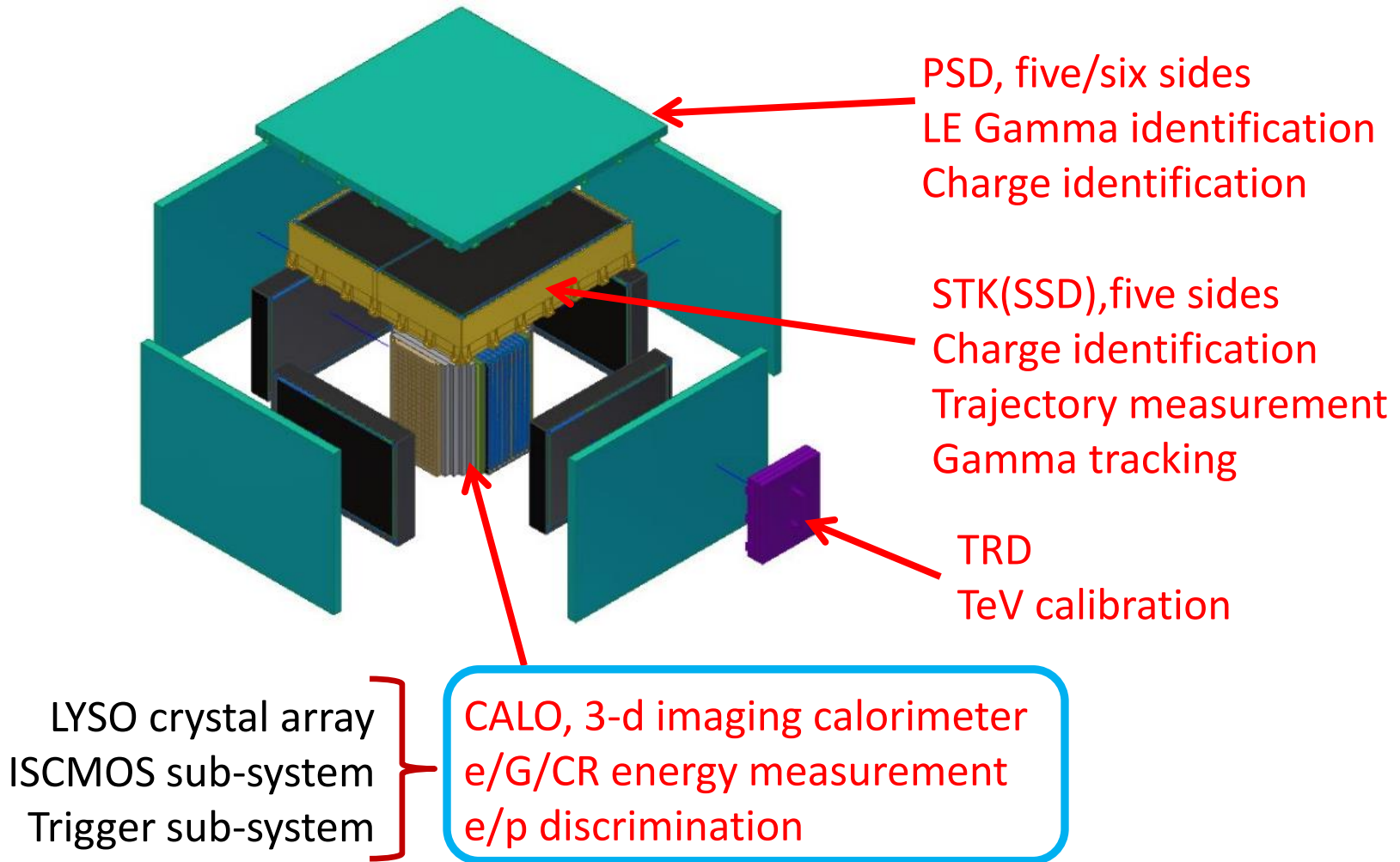
# Crystal array of CALO

Xin Liu

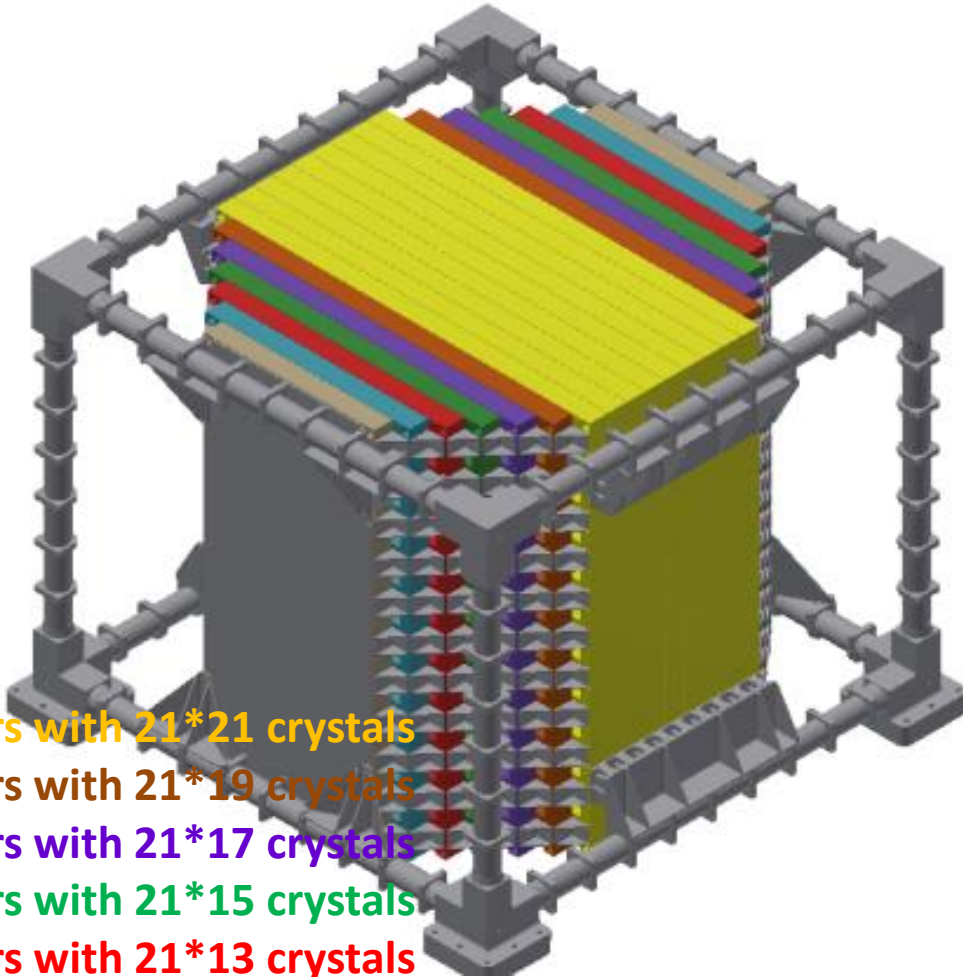
2018-11-06

The 7th HERD workshop, CERN

# HERD payload



# Calorimeter specifications

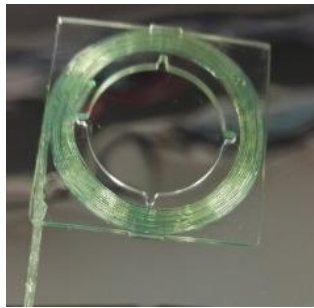


layers with 21\*21 crystals  
 layers with 21\*19 crystals  
 layers with 21\*17 crystals  
 layers with 21\*15 crystals  
 layers with 21\*13 crystals  
 layers with 21\*11 crystals  
 layers with 21\*9 crystals

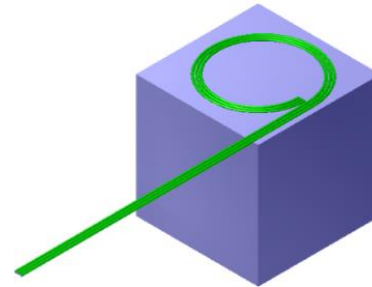
Item	Value	Note
Type of crystal	LYSO	
Crystal dimension	3cm*3cm*3cm	
Number of crystals	~7500	
Radiation Length	55	~ 21 LYSO crystals
Nuclear Interaction Length	3	
Fiber readout	3 WLSF/crystal	Low range, high range & trigger
Energy resolution(e)	1%@200 GeV	
Energy resolution(p)	20%@100 GeV-PeV	
e/p discrimination	~10 <sup>-6</sup>	3-d crystal array

# CALO-LYSO array

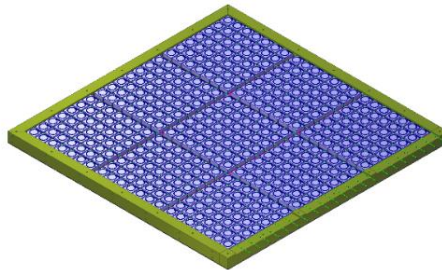
- ~7500 LYSO/WLSF units
- LYSO: Convert energy deposition of incident high energy particles
- WLSF: Read out crystal signals



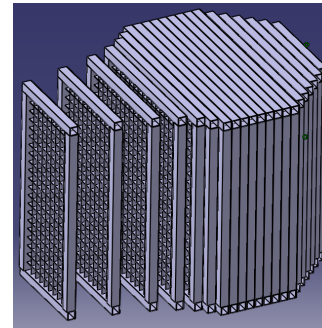
**Encapsulation of WLSF  
with optical cement**



**WLSF coupled to LYSO  
and covered by reflector**



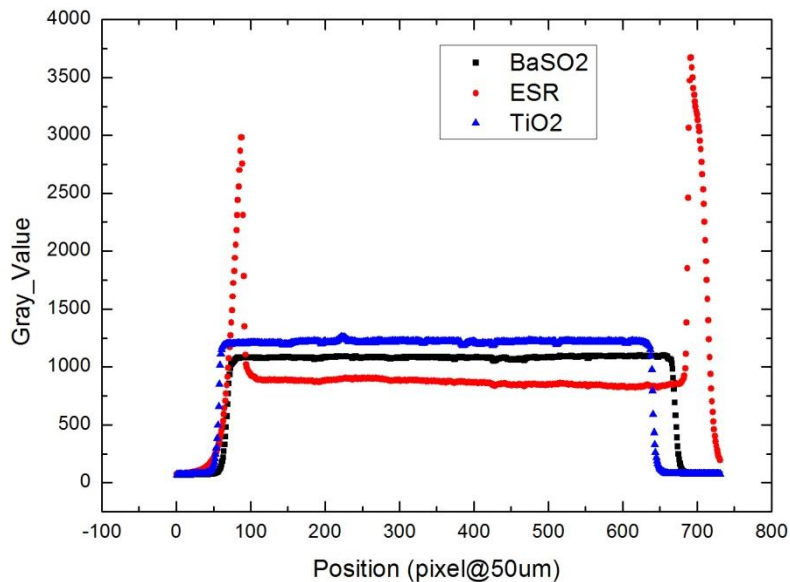
**LYSO/WLSF inserted in CFRP**



**Construction of CALO by  
21 modules**

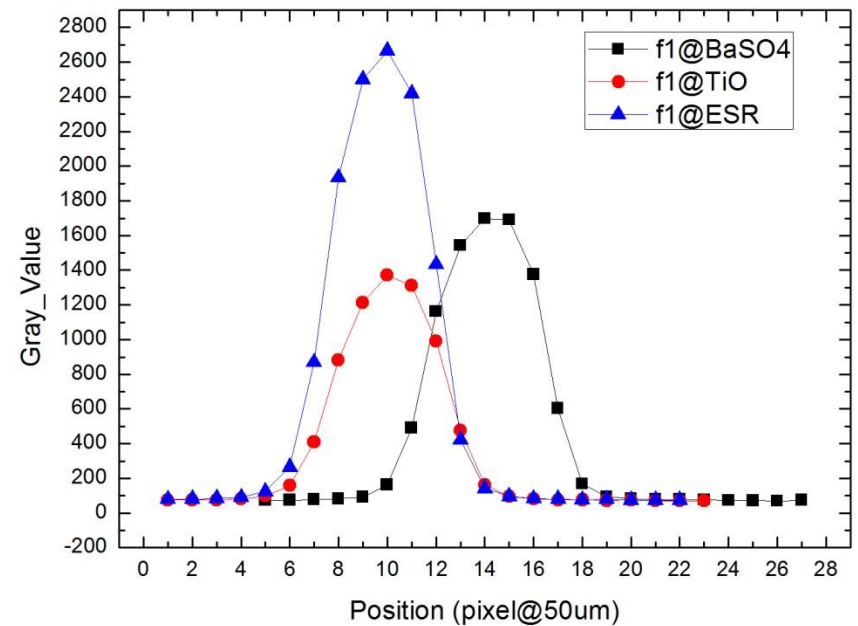
# Light-collection optimization

- The intensity output of LYSO and LYSO+WLSF are irrelevant



	BaSO2	ESR	TiO2
integral	663355.8	666254.6	722456.6

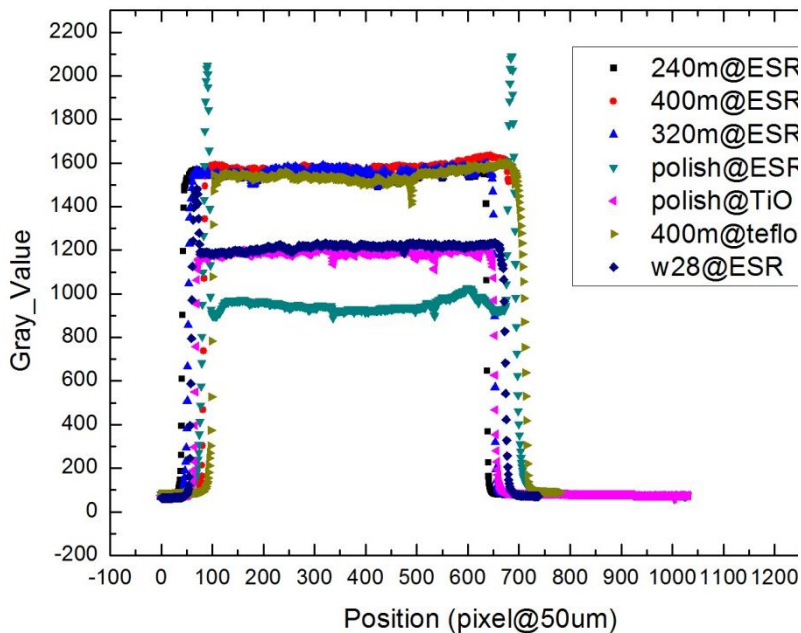
LYSO irradiated by MXS and readout by PD



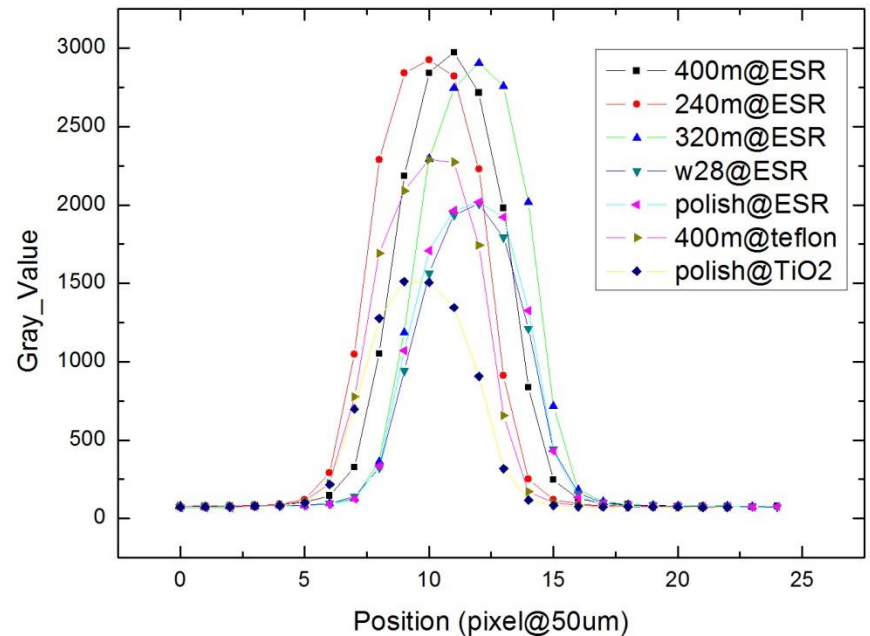
LYSO+WLSF irradiated by MXS and readout by PD

# Light-collection optimization

- The output of LYSO highly relies on surface grinding method.

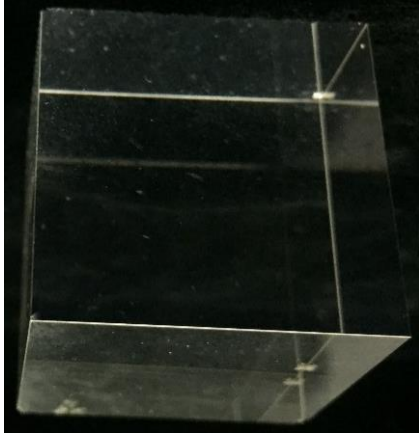


LYSO irradiated by MXS and readout by PD



LYSO+WLSF irradiated by MXS and readout by PD

# Light-collection optimization



LYSO cube polished on all six sides



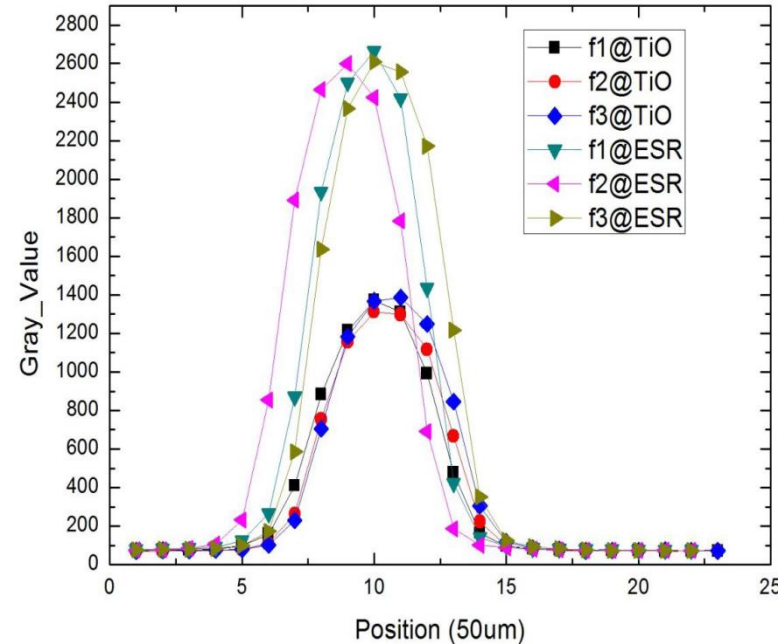
LYSO cube grinded on 5 sides and polished on 1 side



Titanium dioxide (TiO<sub>2</sub>) coating



ESR film reflector



LYSO+WLSF irradiated by MXS and readout by PD

**Intensity of LYSO+WLSF cell output is increased by ~100%.**

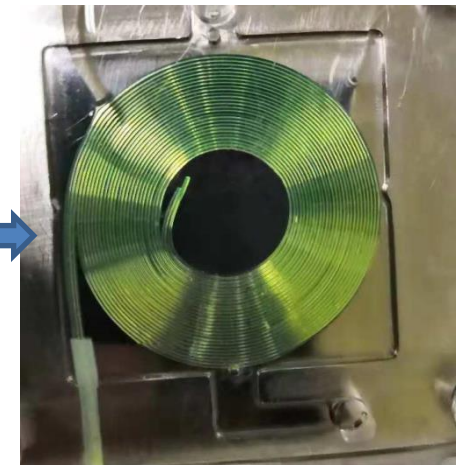
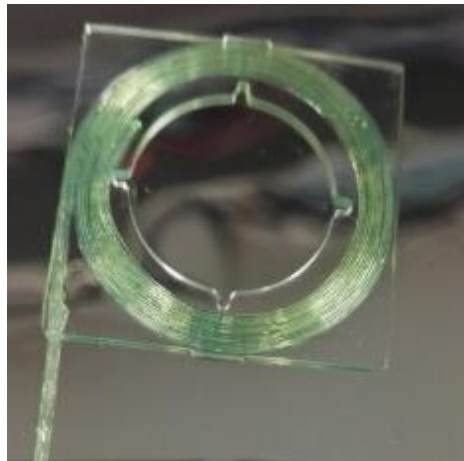
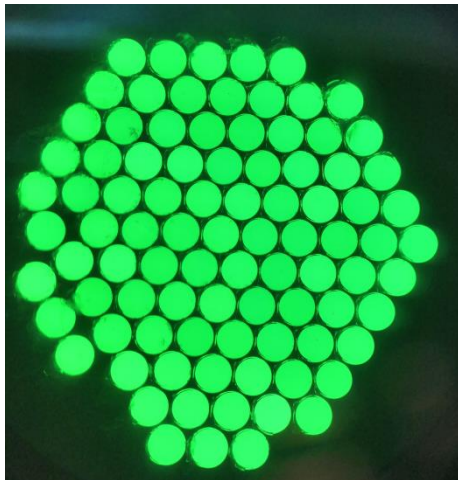
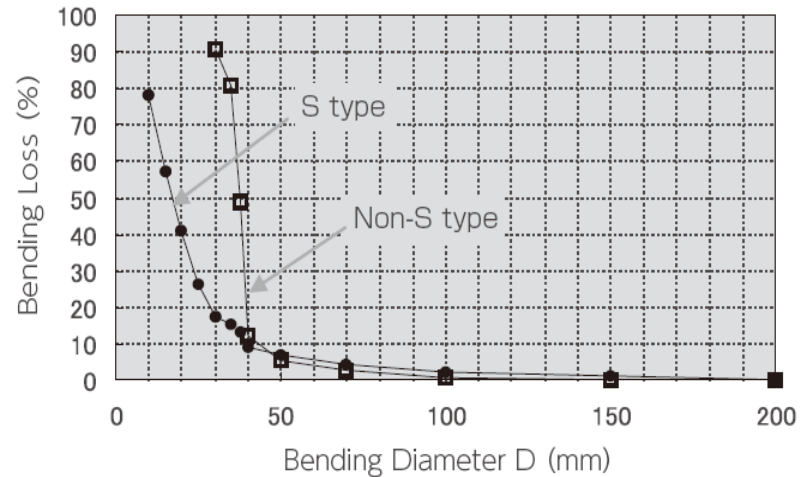
# Wavelength shifting fiber

Y11(200)M,0.3mmD



Y11(200)MS,0.3mmD

S type (S) is mechanically stronger .  
The attenuation length of this type is nearly 10% shorter than standard type.



Fiber polishing before making spirals

3 circles

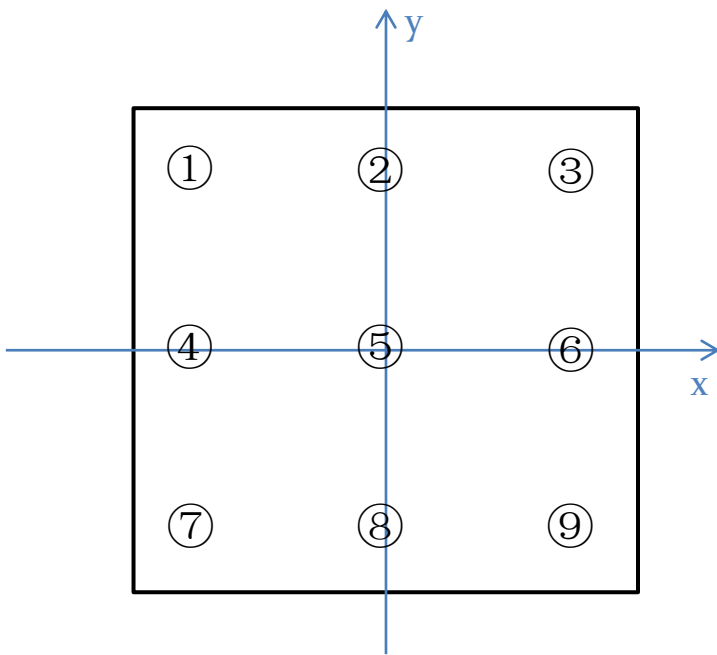
9 circles

In our test, significant drop of L.O. in S type is found. So number of spiral circles is increased to 9 to guarantee high L.O. in the new prototype. Final decision will be made with further tests and comparison

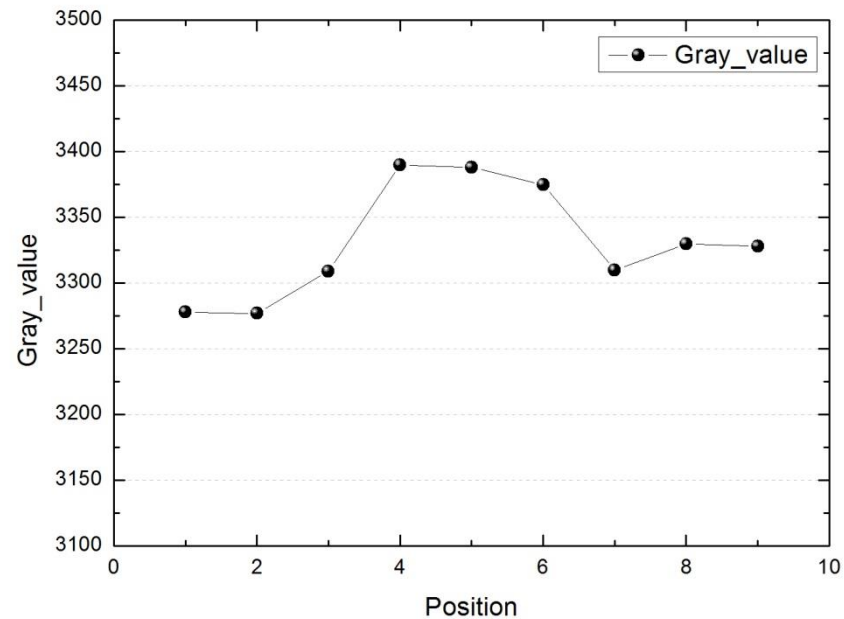


# The uniformity inside LYSO

- The ratio of maximum to minimum output is 1.034:1



From crystal bottom view

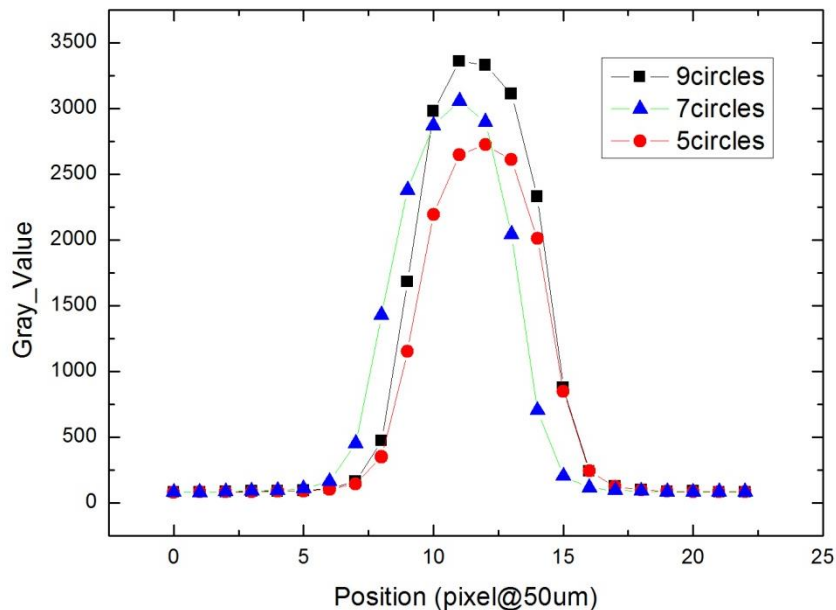


LYSO+WLSF irradiated by MXS and readout by PD

Irradiated from the bottom of crystal

# The uniformity of LYSO+WLSF(1)

- The uniformity of the LYSO+WLSF may be controlled under  $\pm 15\%$ 
  - Making WLSF to different circles
  - LYSO surface treatment
  - The crystal and WLSF can complement each other
  - Reduce WLSF wear

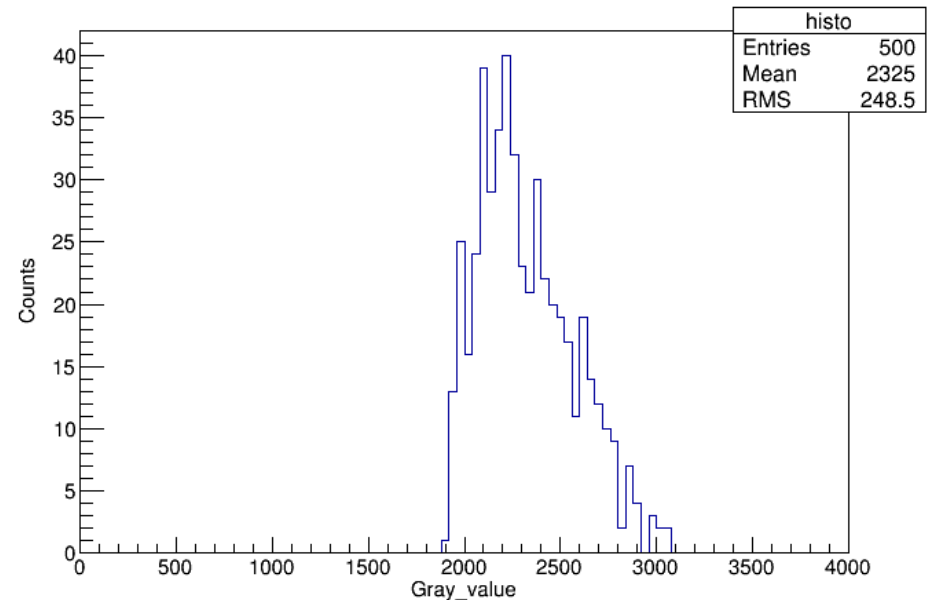
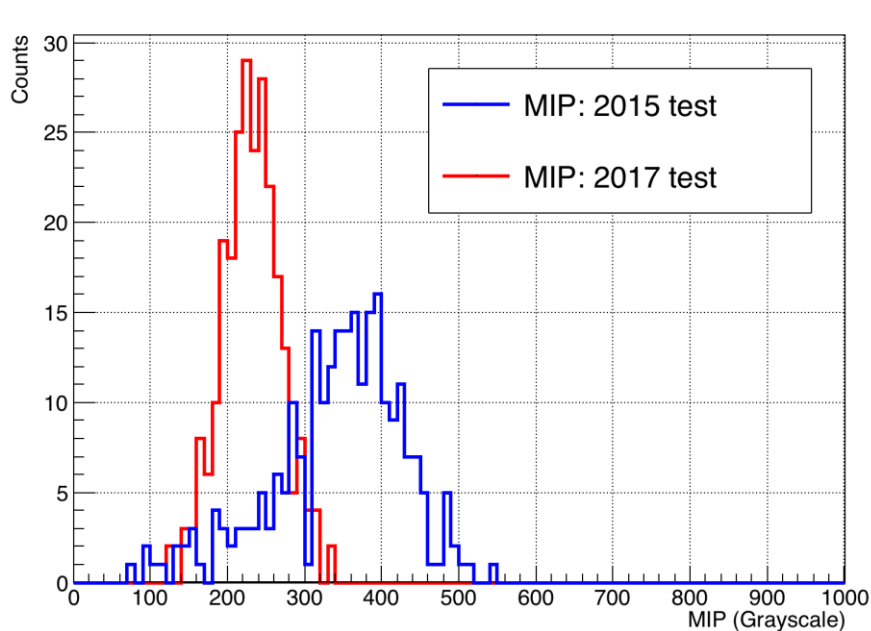


New mold for WLSF spirals

LYSO+WLSF irradiated by MXS and readout by PD

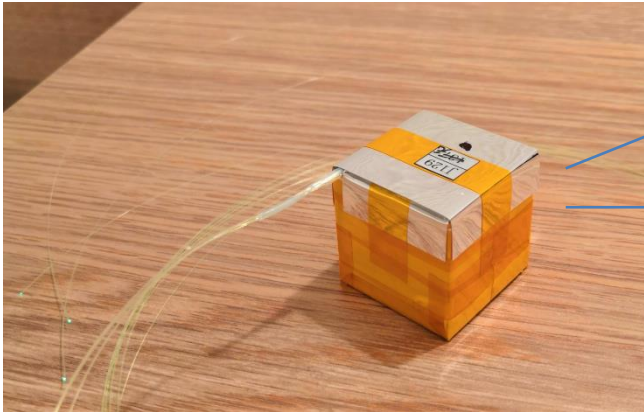
# The uniformity of LYSO+WLSF(2)

- 2017:strict selection criteria of fiber spirals(500 ps.)
- 2018:no screening, removed damaged fiber(600 ps.)
- Uniformity between crystals can be easily verified by a MXS scanning on the surface of one crystal layer during AIT.



500 LYSO+WLSF cells irradiated by MXS and readout by PD

# LYSO encapsulation



One cell of LYSO array

- **inner layer** : 0.065mm thickness ESR film and 0.02mm 3M tape
- **outer layer** : 0.08mm thickness, BC-642 PTFE Reflector Tape and 0.02mm 3M tape

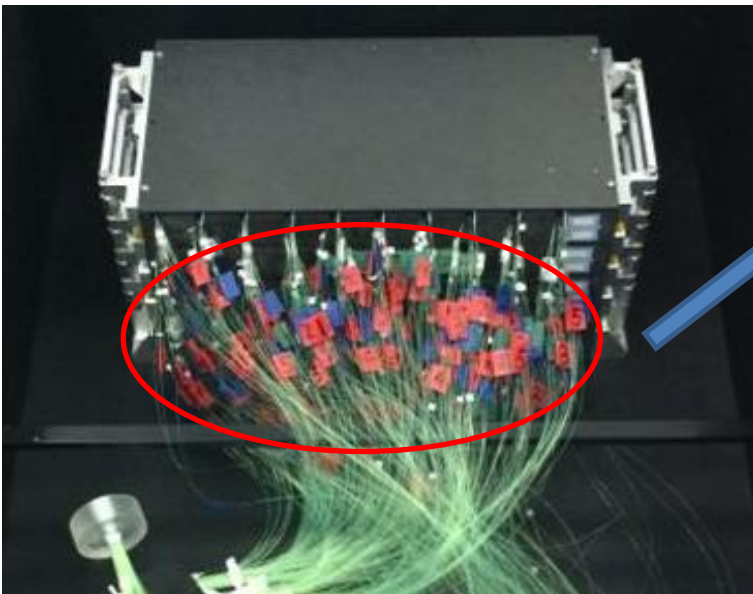


One layer of crystals in prototype

- Avoid infiltration of Silicone Elastomer which is filled in gaps
- Reduce friction between ESR and LYSO roughed surface.

# Fiber tag

- The capillaries with mark are placed on three fibers of a LYSO cell.
- The three fibers are cut into different fixed lengths.
- The fiber can be identified by the mark combined with the lengths



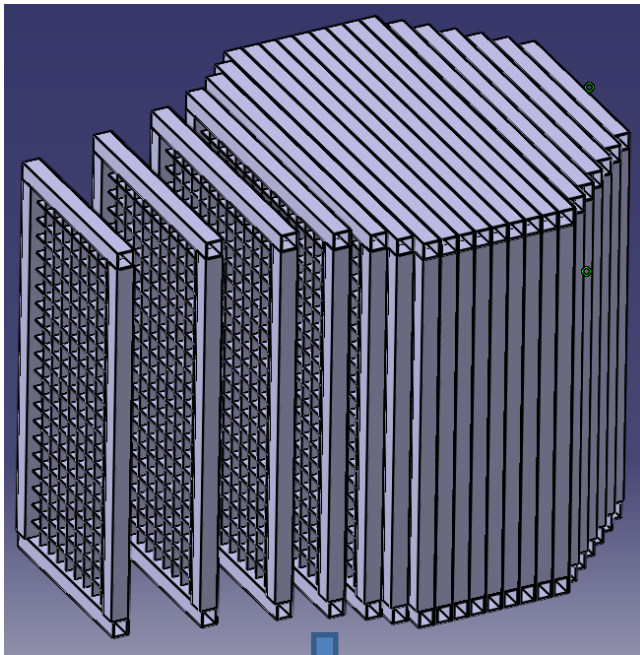
2017 beam test prototype



The capillaries with mark over the fiber<sup>13</sup>

# The crystal array assembly

- All fibers routed below the crystal array



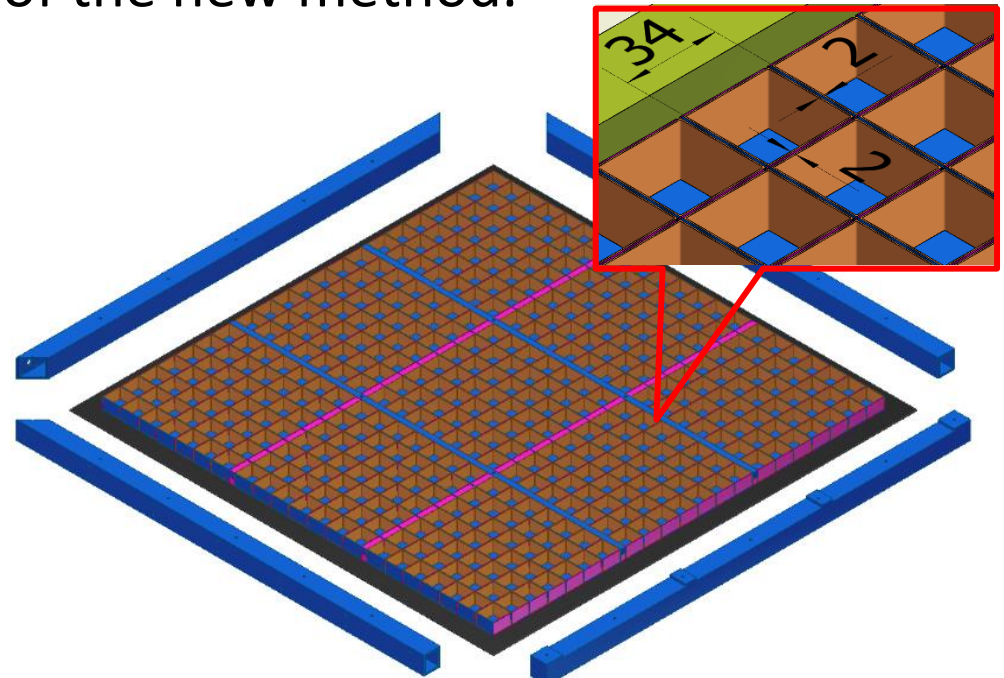
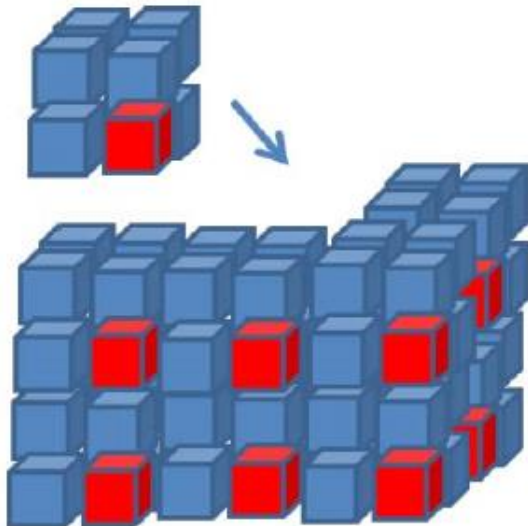
Fiber routing direction



2018 beam test prototype

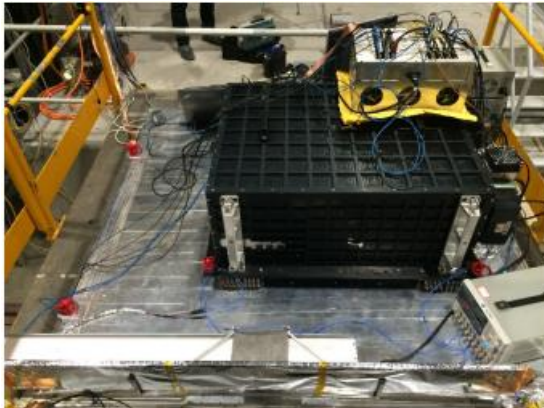
# Hybrid readout with photodiode and WLSFs

- Gap: In layers  $\leq 4\text{mm}$ ; Between layers  $\leq 8\text{mm}$ ; Depth of grid =  $20\text{mm}$
- PD may be coupled on one of the lateral sides.
- Hybrid readout of LYSO crystal has been proposed by Oscar. IHEP will help providing  $\sim 30$  crystals encapsulated with ESR films for the verification of the new method.

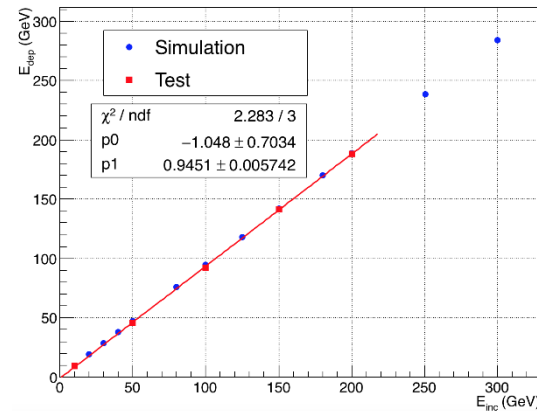


The structure of one layer of CFRP for crystal array

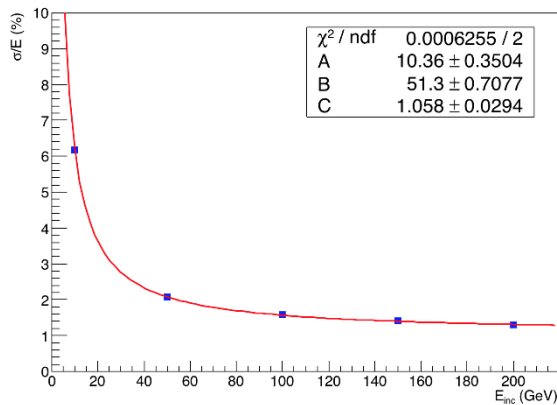
# 2017 CERN SPS beam test



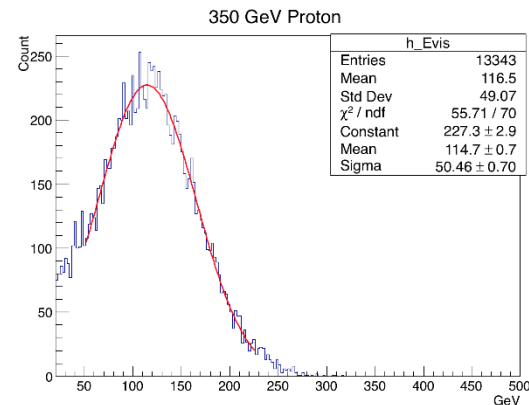
Beam test setup



Energy linearity of electron



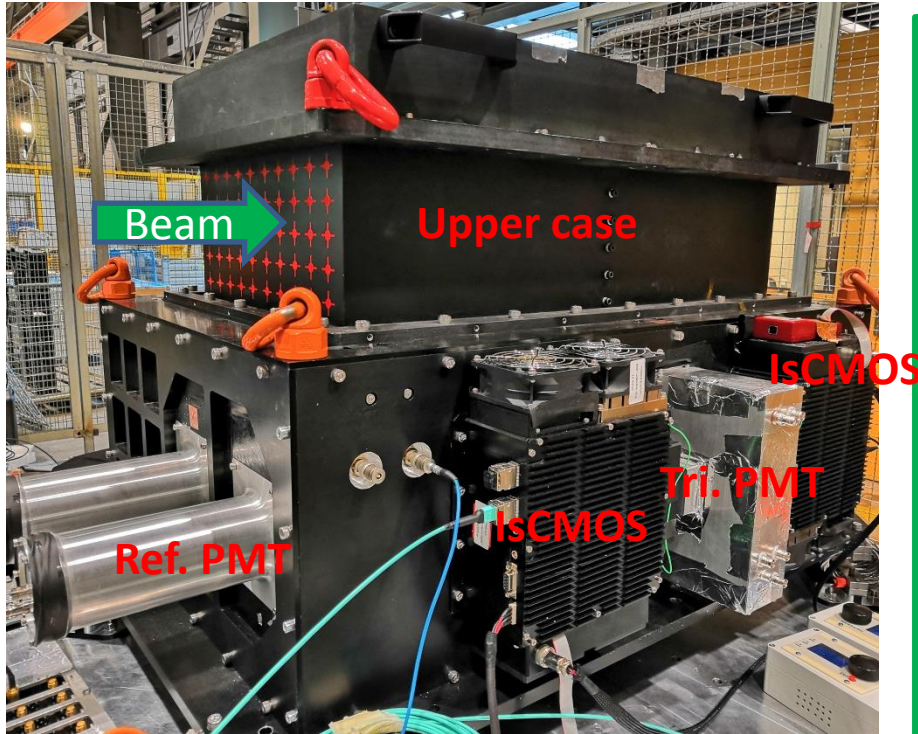
Energy resolution of electron,  
**1.3% @ 200 GeV**



Energy resolution of proton,  
**44% @ 350 GeV**



# 2018 CERN SPS beam test



- ✓ Verify the energy resolution of proton
- ✓ Verify effect of light-collection optimization
- ✓ Verify some technical improvements and schemes about LYSO encapsulation, WLSF coupling, fiber tag, array assembly, etc.

The third CALO prototype

# Summary

- ✓ Detailed design on crystal encapsulation and fiber routing is undergoing and being verified in prototype.
- ✓ Various test method during development and AIT has been proposed.
- ✓ Verification of fiber routing and labelling will be implemented in the next months on a 1:1 scale prototype.
- ✓ New hybrid readout method is being proposed.