



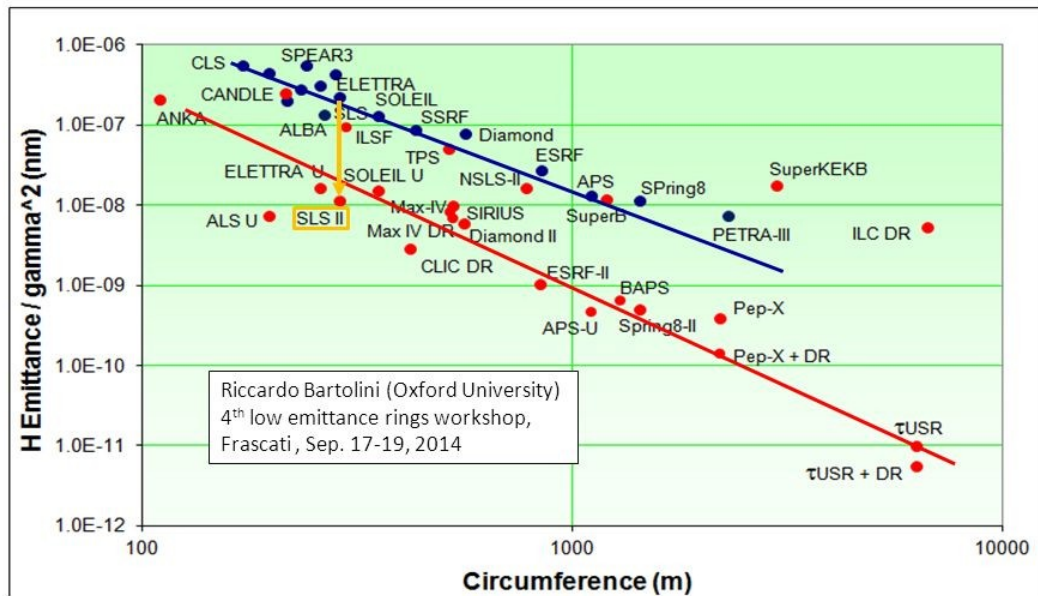
**C. Calzolaio, A. Gabard, P. Lerch, G. Montenero, M. Negrazus, S. Sidorov, V. Vrankovic and S. Sanfilippo**

Longitudinal gradient bend magnets  
for the upgrade  
of the Swiss Light Source storage ring

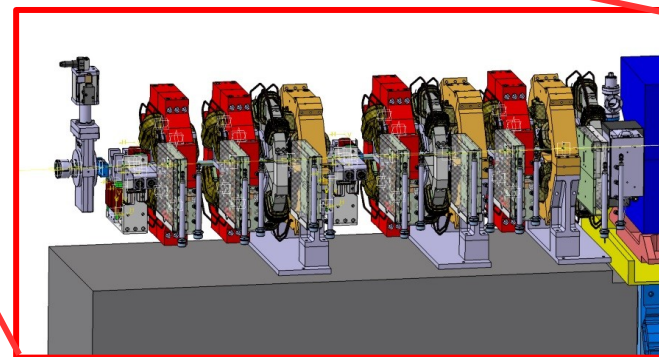
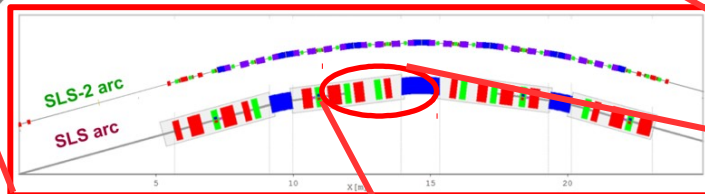
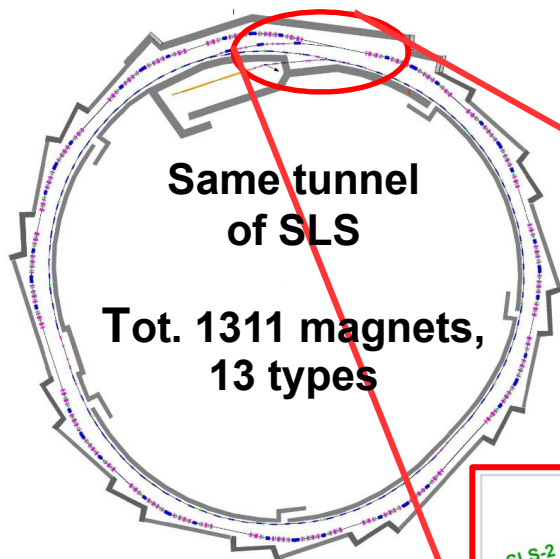
# Why do we need an upgrade?

In order to stay competitive in future, the new storage ring has to provide a factor > 30 lower emittance at the same circumference and beam energy.

## The storage ring generational change



# SLS upgrade: magnets zoo



- 888 Combined function room temperature electro-magnets;
- 420 permanent magnets
  - 60 longitudinal gradient bend (LGB);
- 3 Superbend magnets:
  - 2x4T, Nb-Ti
  - 1x5T, Nb-Ti

# SLS upgrade: magnets zoo

Space in the tunnel is very tight

Energy consumption

Reduced operational cost

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- 420 permanent magnets
  - 60 longitudinal gradient bend (LGB);
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  - 2x4T, Nb-Ti
  - 1x5T, Nb-Ti

# SLS upgrade: magnets zoo



Hard X-ray source  
~80-100 keV

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  - 2x4T, Nb-Ti
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# Outline

- Longitudinal gradient bend (**LGB**) magnets based on permanent magnet (PM): **PM-LGB**
  - Magnets assembly procedure;
  - Variable gap to produce the longitudinal gradient;
  - Segmented pole to produce the variable gap.
- Superconducting longitudinal gradient bend magnet: **SC-LGB**
  - Open geometry;
  - Integrated vacuum chamber.
- Conclusions and further developments.

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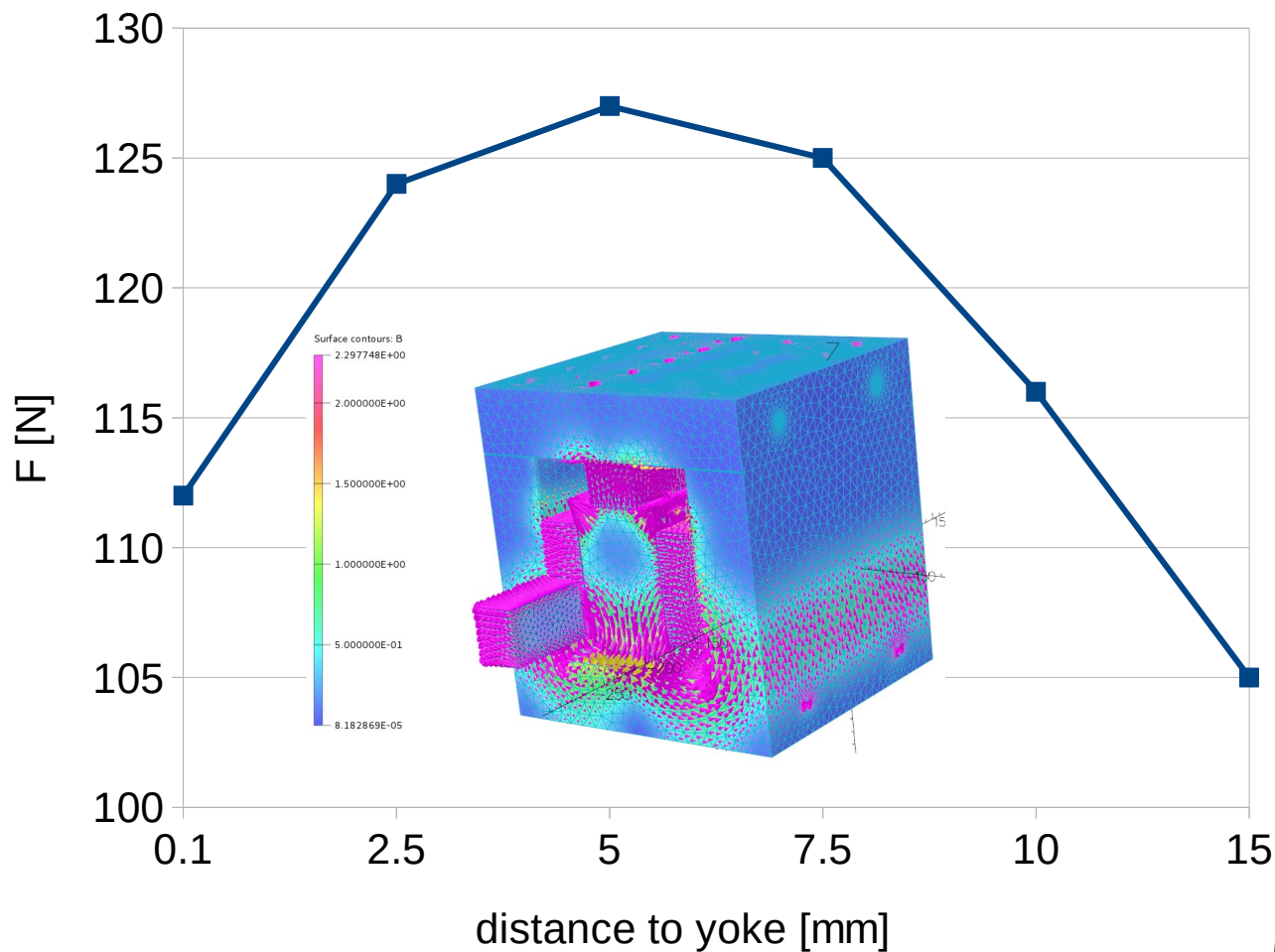
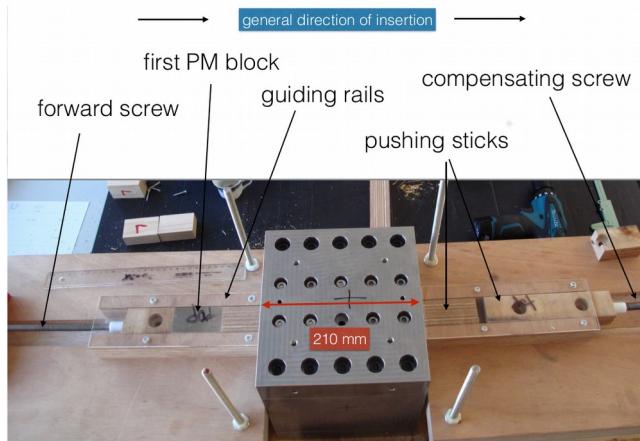
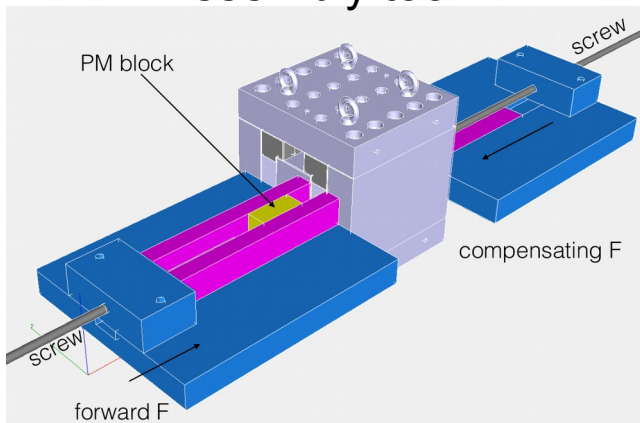
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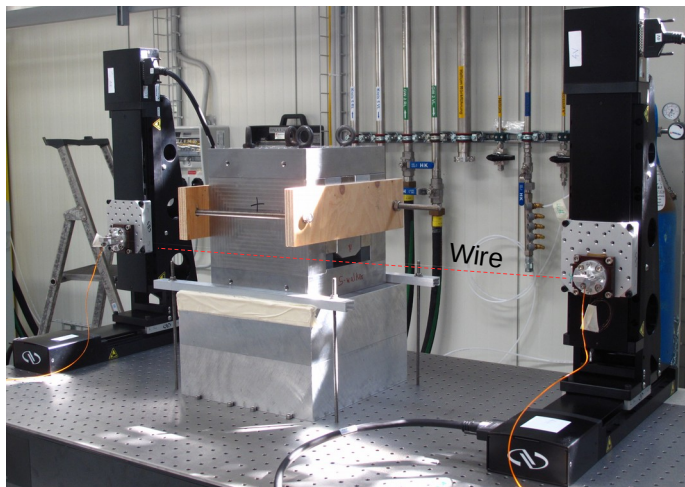
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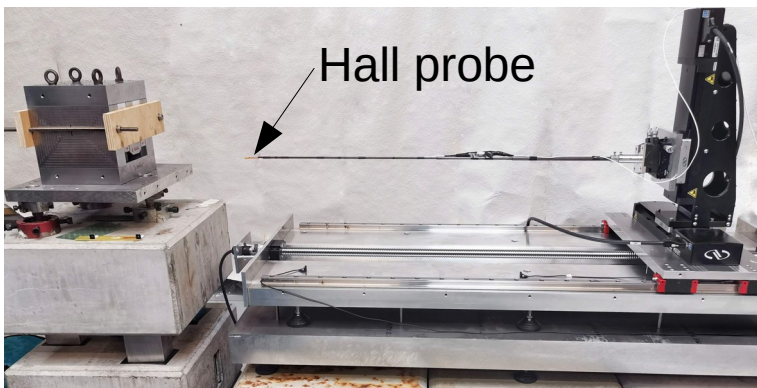
# PM-LGB: assembly procedure

## Assembly tool

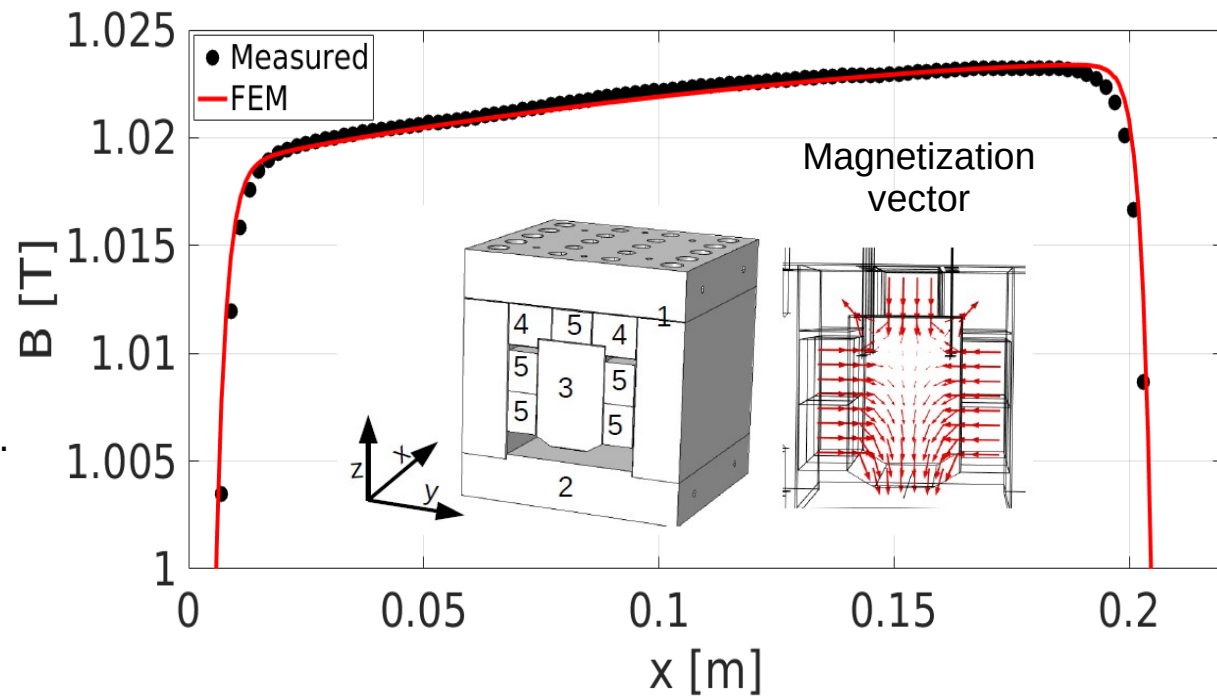


PM-LGB: 1<sup>st</sup> prototype

Moving wire: field integral (G. Montenero).



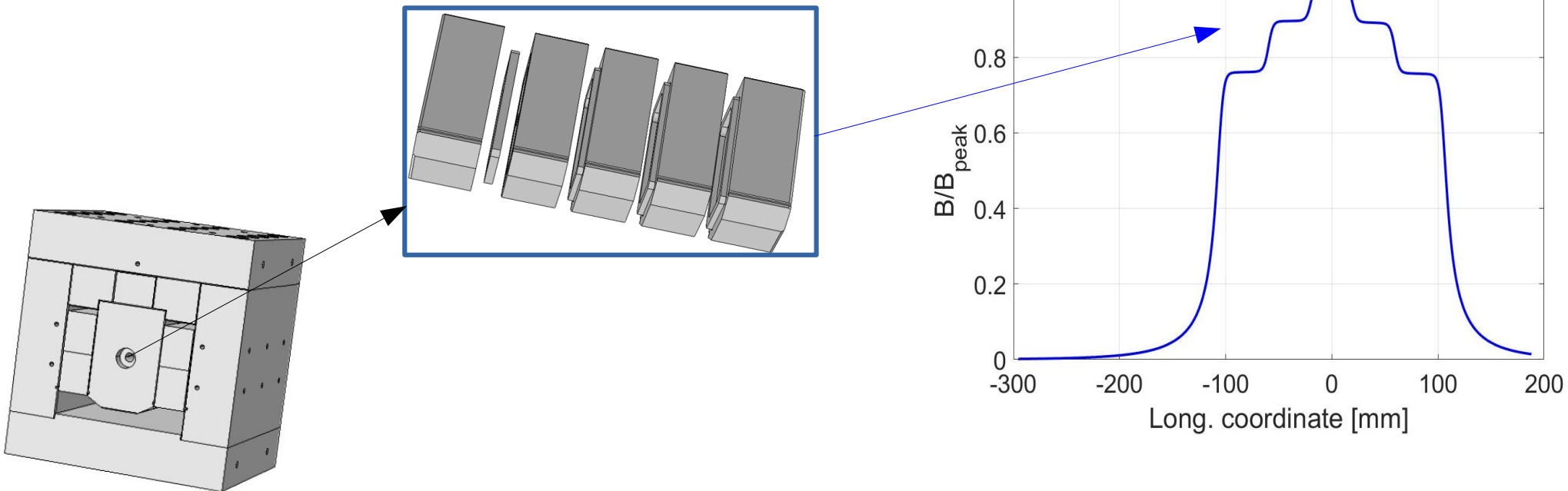
Field mapper (P. La Marca).



1: return yoke; 2: mirror plate; 3: pole; 4: Al pole supports; 5: PM blocks.

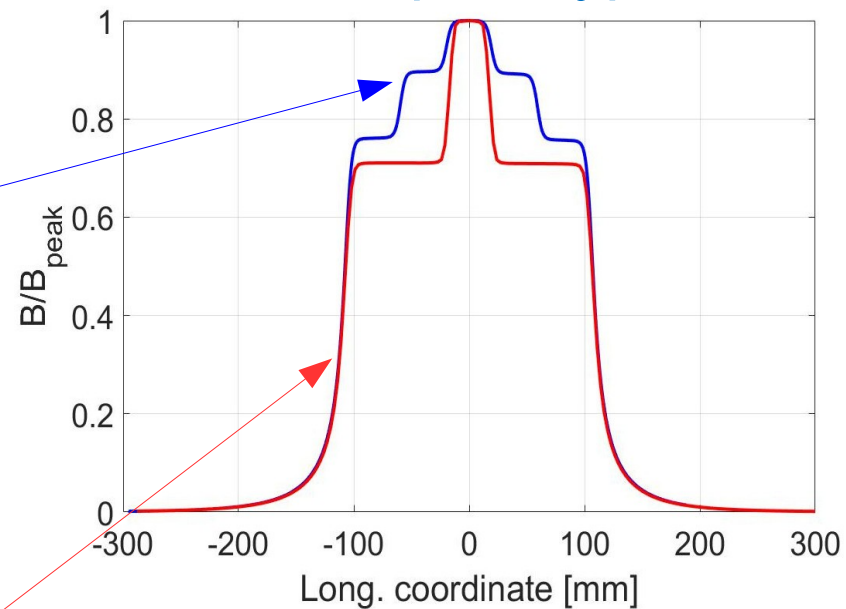
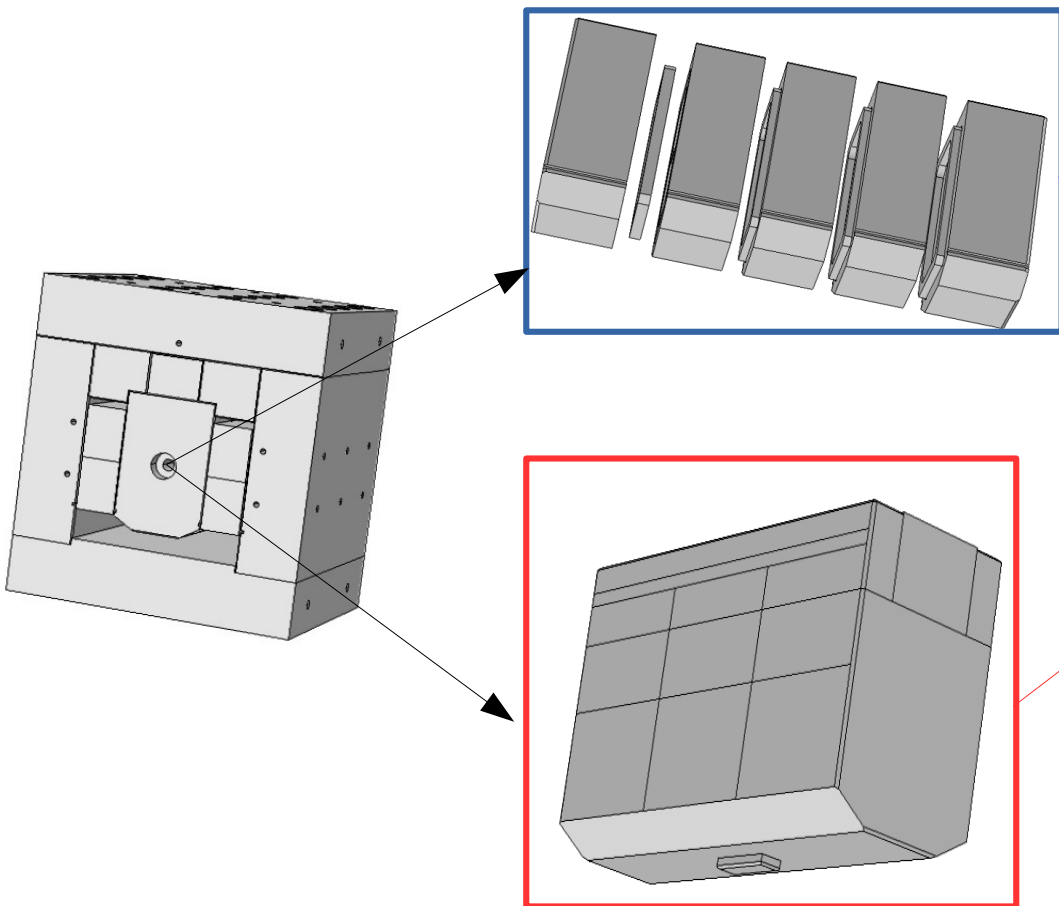
## PM-LGB:

two approaches to produce the gradient: scale prototypes



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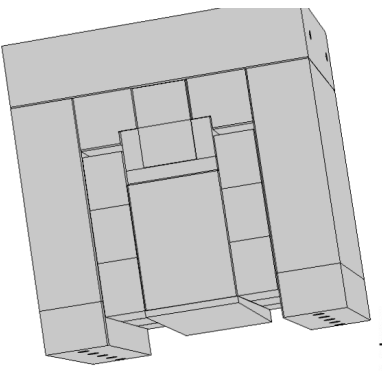


	Segmented pole	Variable gap
gap [mm]	13.0	10.0 (to 13.0)
Tot. PMs mass [kg]	9.42	4.40
N. of PMs/size[mm]	7/30x40x70	15/30x40x70
Average B field at PMs [T]	1.0	0.8
Tot. Fe mass [kg]	68.0	69.0
Peak field [T]	0.56	1.44
$\int B dl$ [Tm]	0.10	0.23

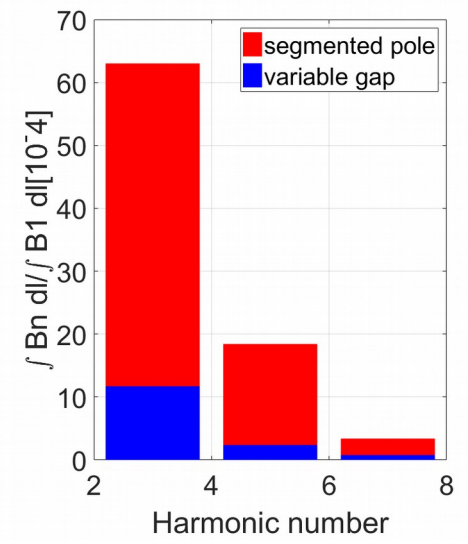
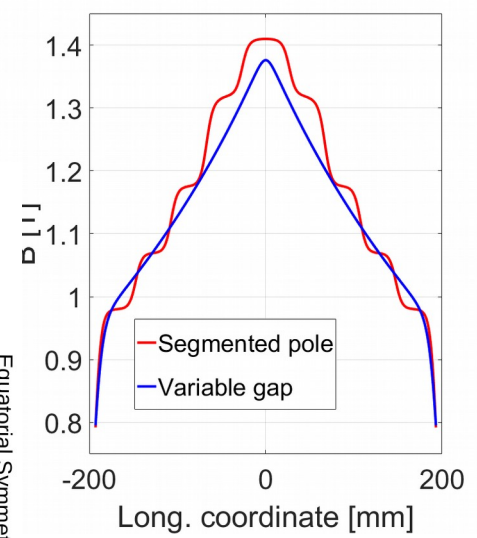
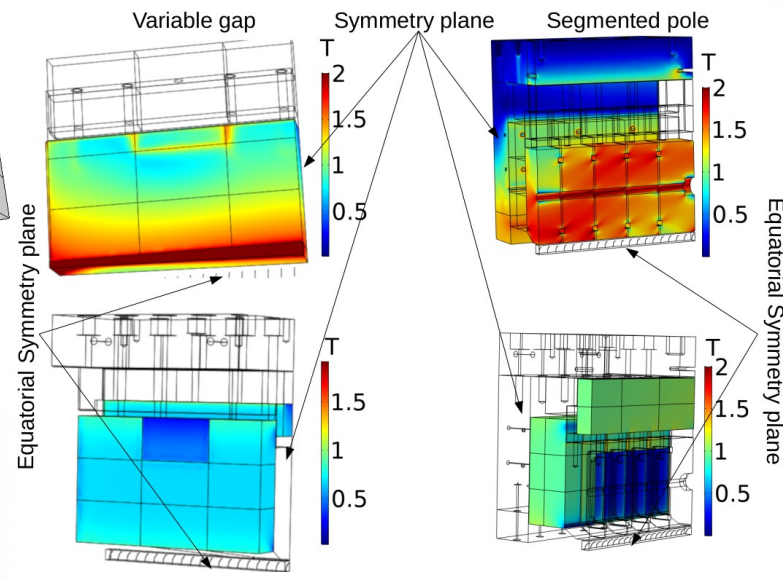
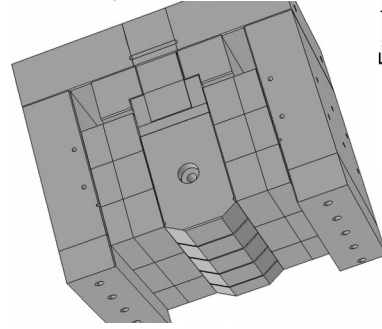
# PM-LGB:

## two approaches to produce the gradient: full scale models

Variable gap

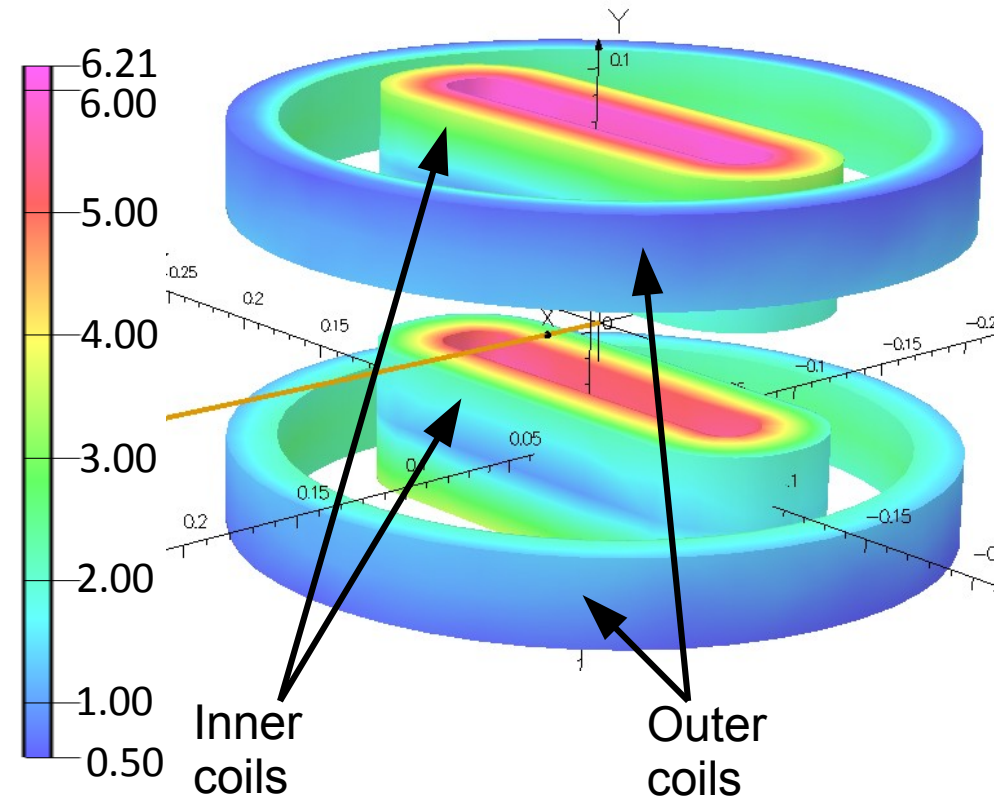
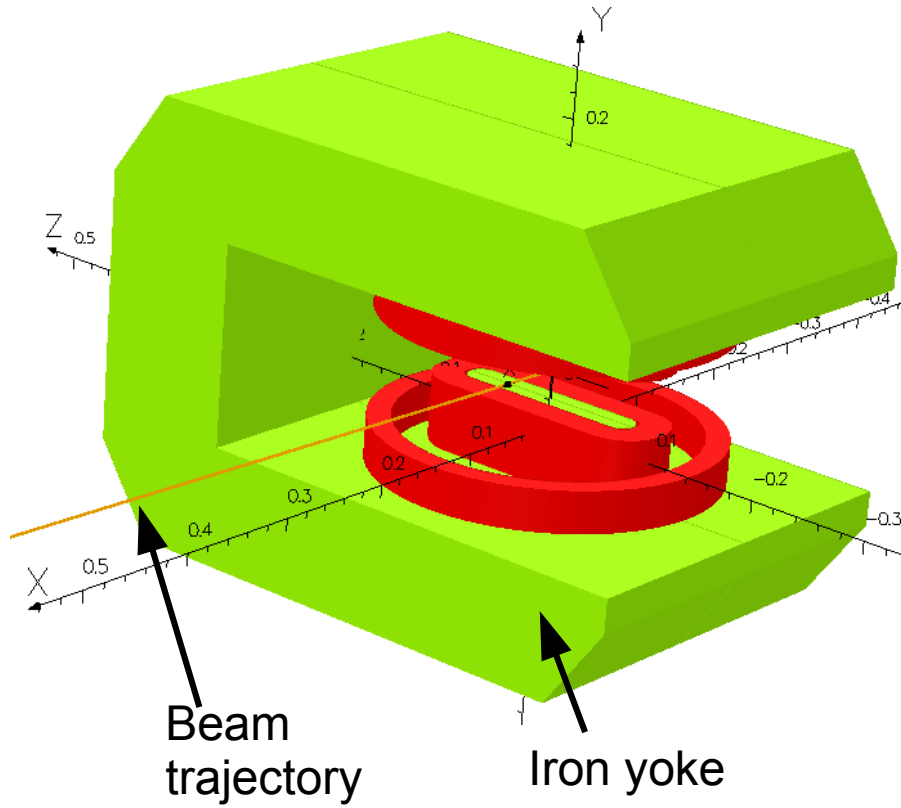


Segmented pole

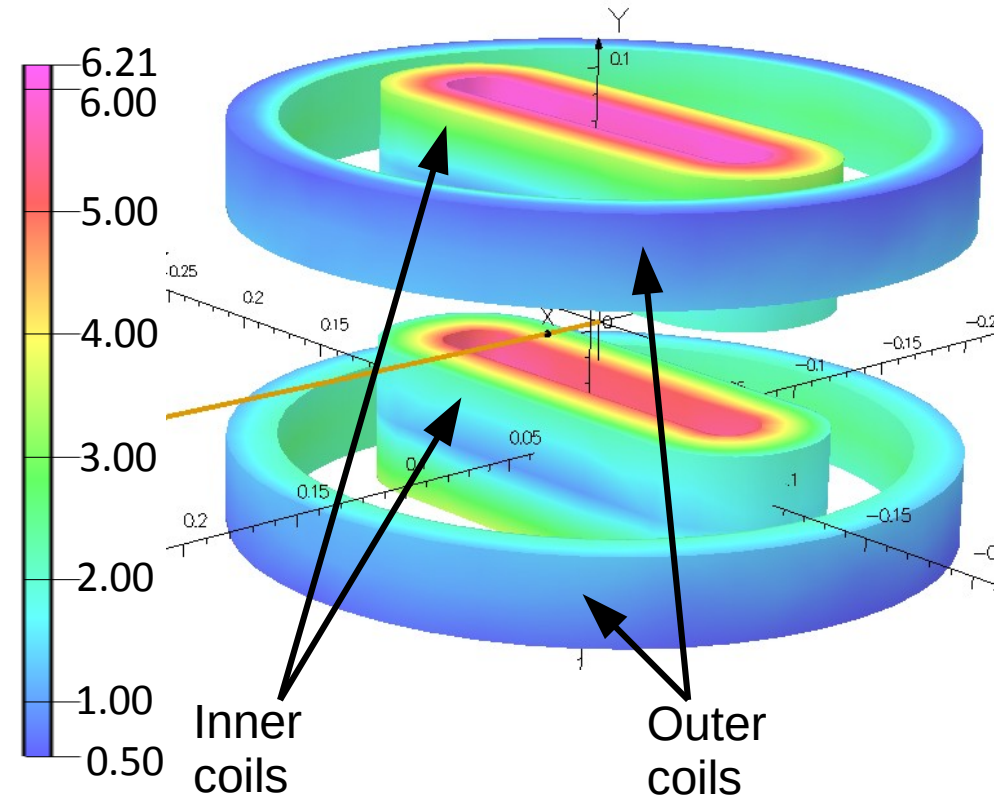
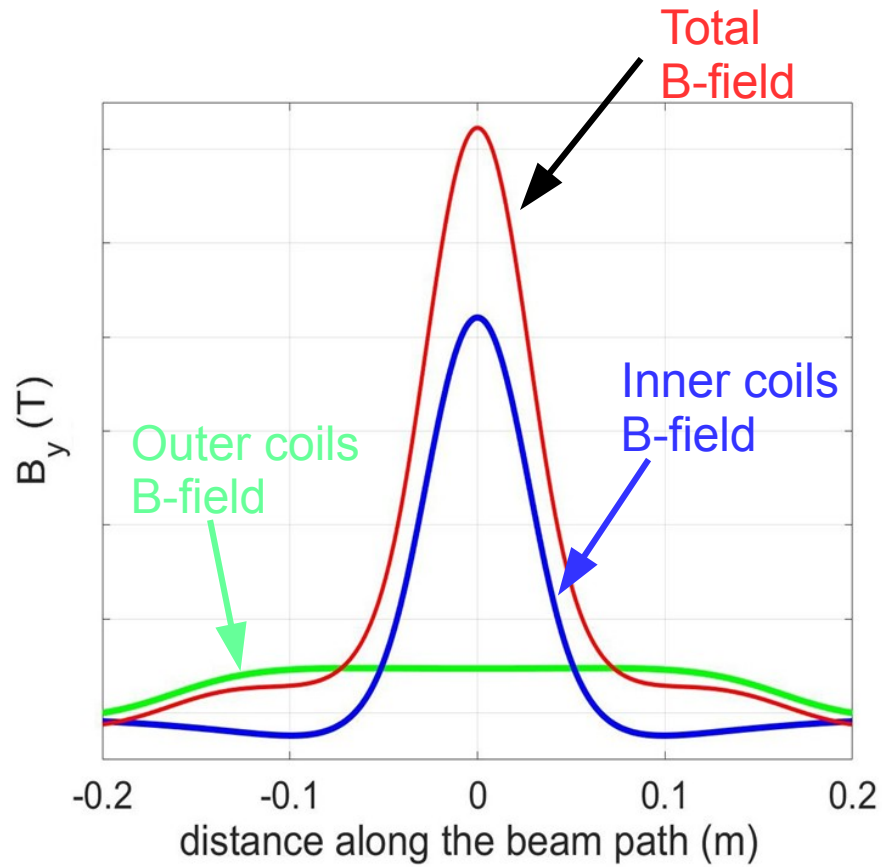


	Segmented pole	Variable gap
gap [mm]	22.0	22.0 (to 42.0)
Tot. PMs mass [kg]	25.45	24.20
N. of PMs/size[mm]	11/30x40x70	12/30x40x70
	+	
	5/22x40x70	
Average B field at PMs [T]	0.98	0.67
Tot. Fe mass [kg]	106.5	102.0
$\int B dl$ [Tm]	0.48	0.48

# SC-LGB



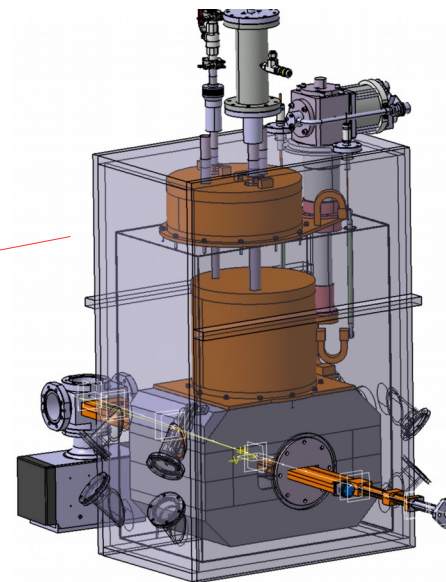
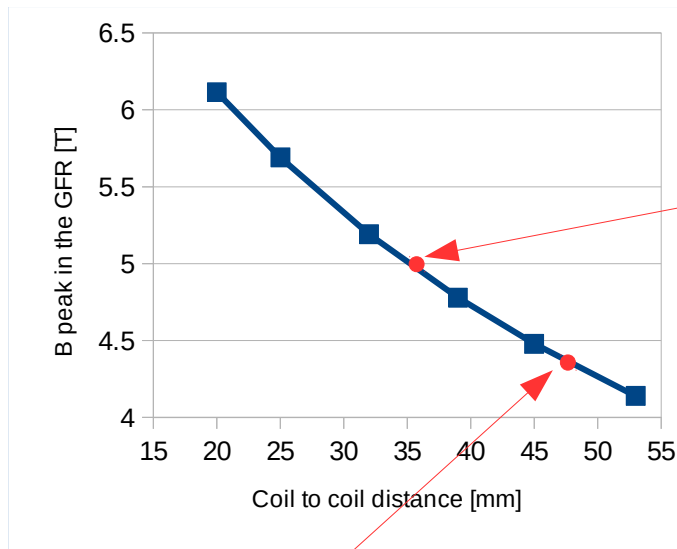
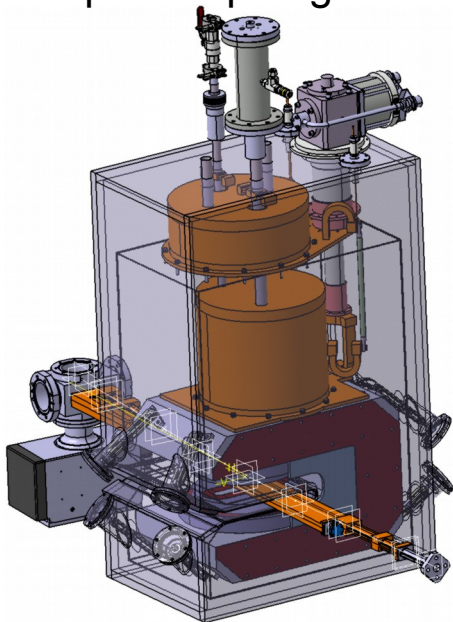
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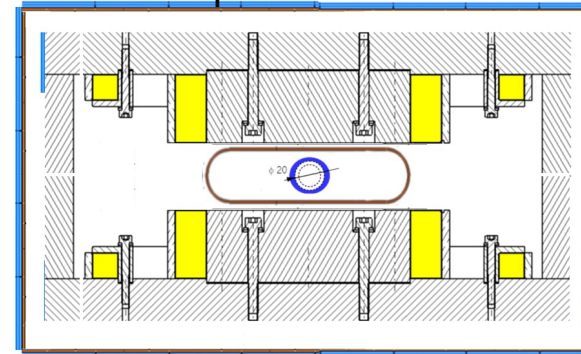
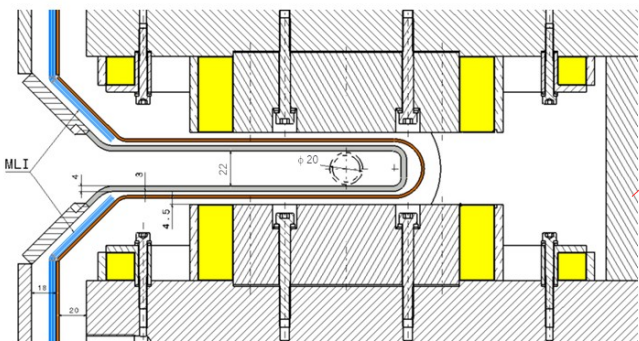
C-shaped – open geometry

Integrated vacuum chamber



Vertical Gap: 46 mm

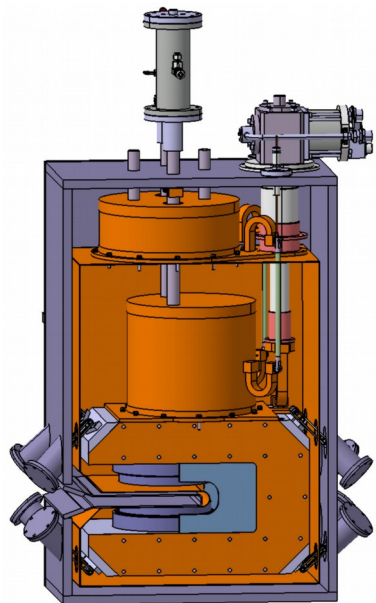
Vertical Gap: 35 mm





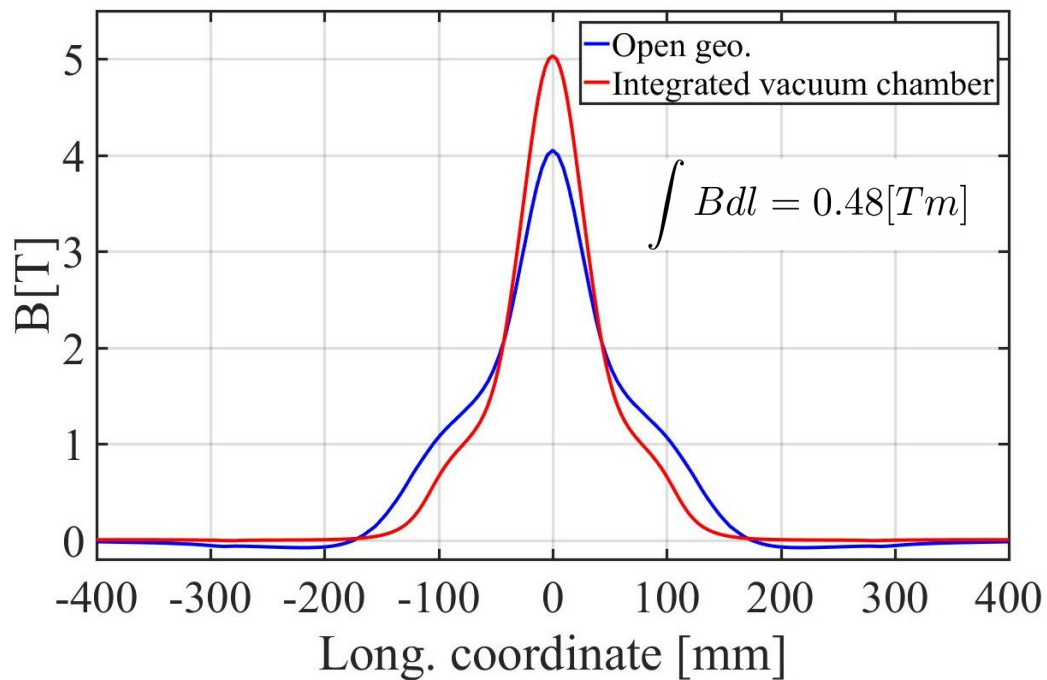
## SC-LGB

C-shaped – open geometry

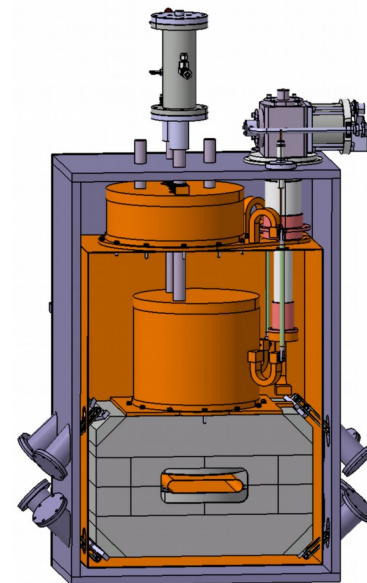


Rico Hübscher

	Open geometry	Integrated vacuum chamber
gap [mm]	46.0	35.0
$B_{peak}[T]$	$\leq 4$	$> 4$
Installation	easier	more difficult



Integrated vacuum chamber



## Conclusions

- The SLS2 requires Longitudinal Gradient Bend Magnets;
- We explored two technologies:  
Permanent magnet ( $B \sim 1.3\text{T}$ ) & Superconducting magnets ( $4\text{T} < B < 5\text{T}$ );
- A procedure to assemble permanent magnets has been validated;
- The FEM tools were benchmarked against the measurements of the prototypes;
- The FEM tools show we can reach the requirements in terms of peak field and field integral;
- At three locations around the storage ring the permanent magnets will be substituted with superconducting magnets;
- Two concepts have been developed:  
open geometry ( $B < 4\text{T}$ ) and integrated vacuum chamber ( $B > 4\text{T}$ );
- Next step: technical review and call for tenders.

Thanks for your attention.



[Additional slides](#)

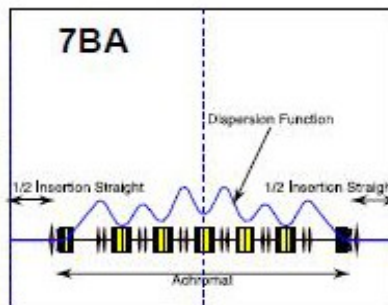
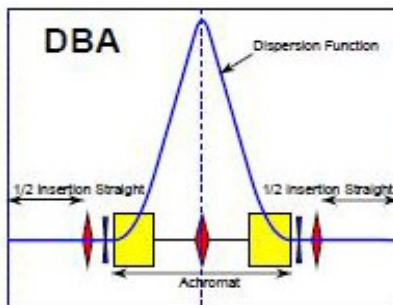
## SLS upgrade task

In order to stay competitive in future, the new storage ring has to provide a factor > 30 lower emittance at the same circumference and beam energy.

$$B_{\text{average}}(\lambda) \sim \frac{N_{\text{photon}}(\lambda)}{\varepsilon_x \cdot \varepsilon_y}$$

Lattice design evolution from double- and triple-bend achromats (DBA, TBA) to multi-bend achromats: increase  $N_D$ .

$$\varepsilon_x = C_L \frac{E^2}{N_D^3}, \quad \varepsilon_x \underbrace{\propto}_{\text{Fixed } E} \frac{1}{C^3} \quad \begin{array}{l} C_L = \text{lattice constant} \\ N_D = \# \text{ dipoles} \\ C = \text{Circumference} \end{array}$$

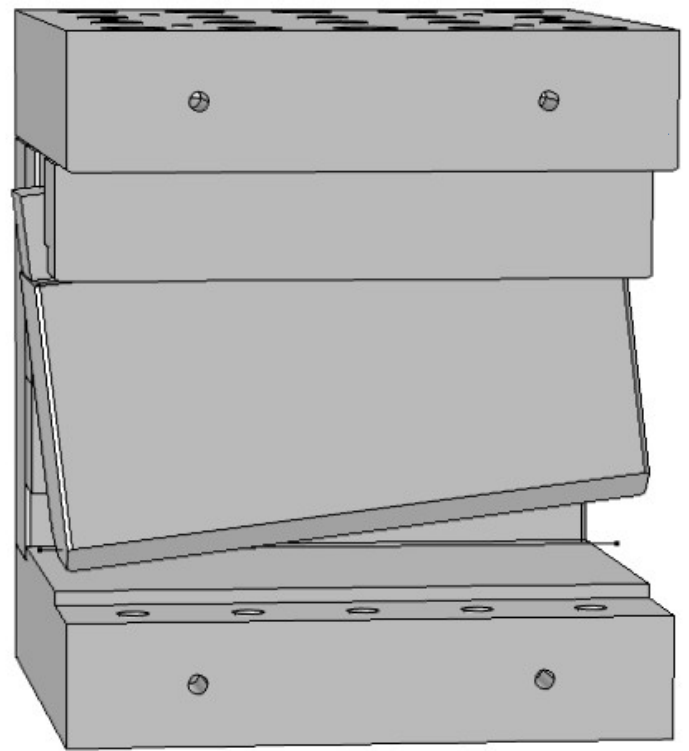


*Strong Focusing and Low Dispersion*

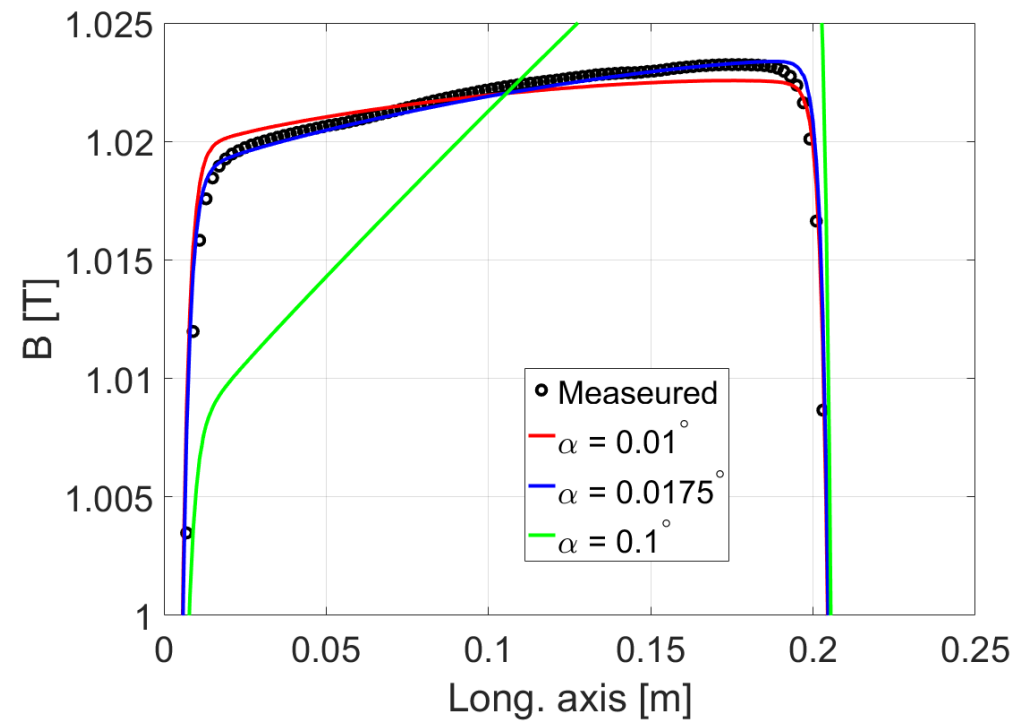
*First used for MAX-IV.*

D. Einfeld et al., Proc. PAC 95,  
Dallas TX

# Pitch rotation



Pitch angle



## SC-LGB

