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**Development and charging test of a compact 1 GHz (23.5 T)-class NMR magnet with Bi-2223 inner coils**  
**- Charging test to 800 MHz (18.8 T) -**

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# 1.02 GHz (24.0 T)



*54 mm RT  
bore for  
high-  
resolution  
NMR*

K. Hashi et al.,  
*J. Mag. Res.*  
**256** (2015) 30-33

# Compact 1 GHz (23.5 T)-class



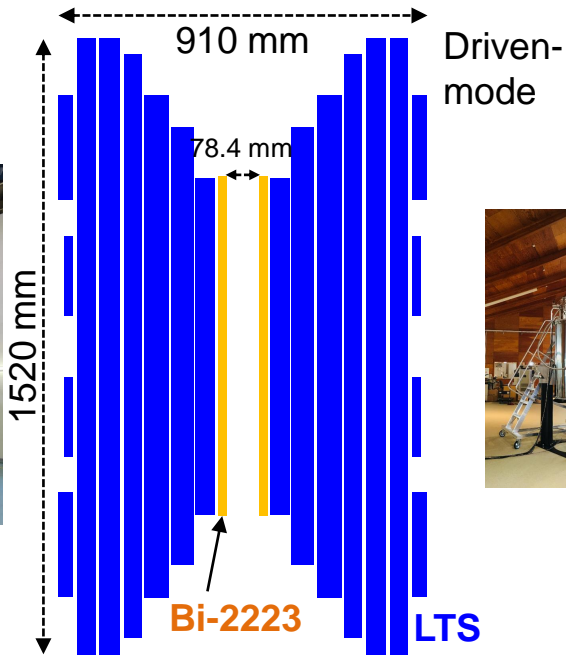
R. Piao et al., *IEEE  
Trans. Appl.  
Supercond.* **29**  
(2019) 4300407

# Contents

- 1. Development strategy of >1 GHz NMR magnets***
- 2. Technical features of a compact 1 GHz-class NMR magnet***
- 3. Results of a first charging test to 800 MHz (18.8 T)***

# Development strategy for >1 GHz NMR magnets (54 mm RT bore)

JST SENTAN  
1.02 GHz (24.0 T)

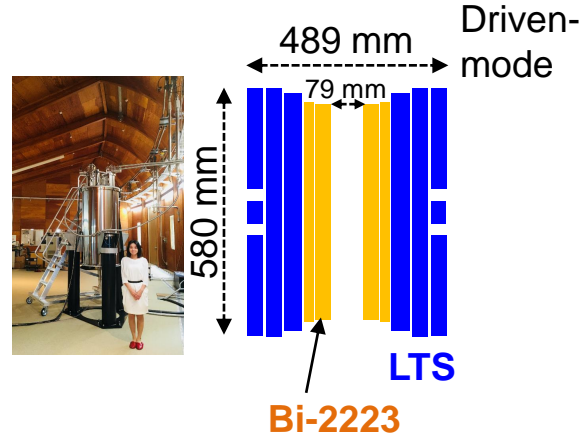


$B_0$ (HTS)  $B_0$ (LTS)

156 MHz / 864 MHz

The 1st >1 GHz  
by small  $B_0$ (HTS)

JST S-innovation / Mirai  
Compact 1 GHz  
(23.5 T)-class



R. Piao et al., *IEEE Trans. Appl. Supercond.* **29** (2019) 4300407

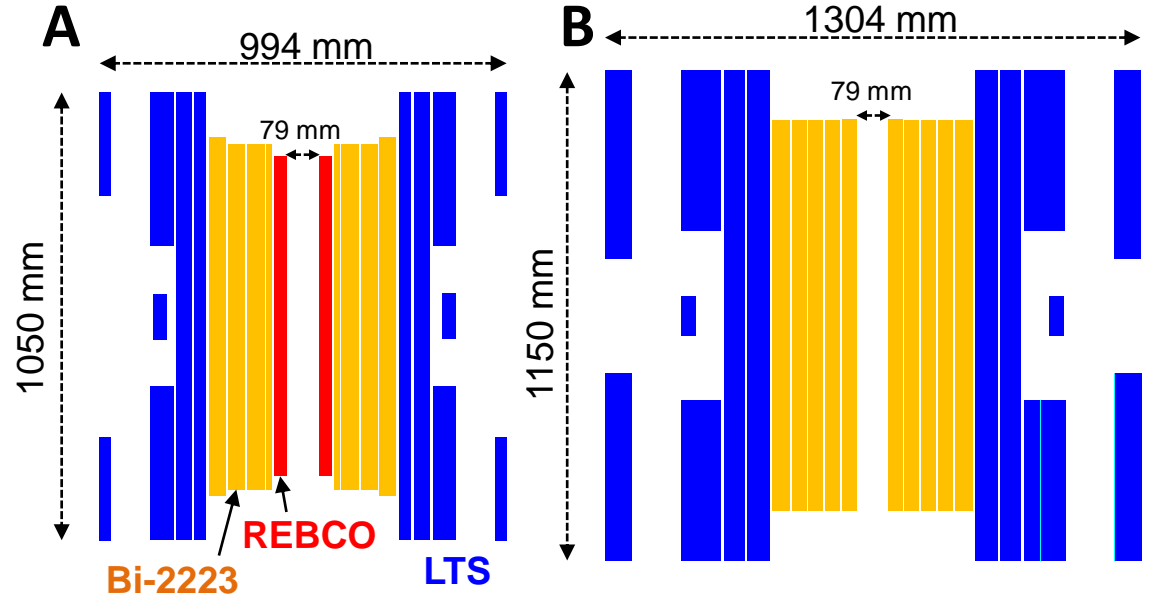
$B_0$ (HTS)  $B_0$ (LTS)

559 MHz / 501 MHz

Model development for  
a highly HTS-dependent  
compact NMR magnet

JST-Mirai  
1.3 GHz (30.5 T) Persistent-mode

(Preliminary designs under optimization)



$B_0$ (HTS)  $B_0$ (LTS)

1041 MHz / 274 MHz

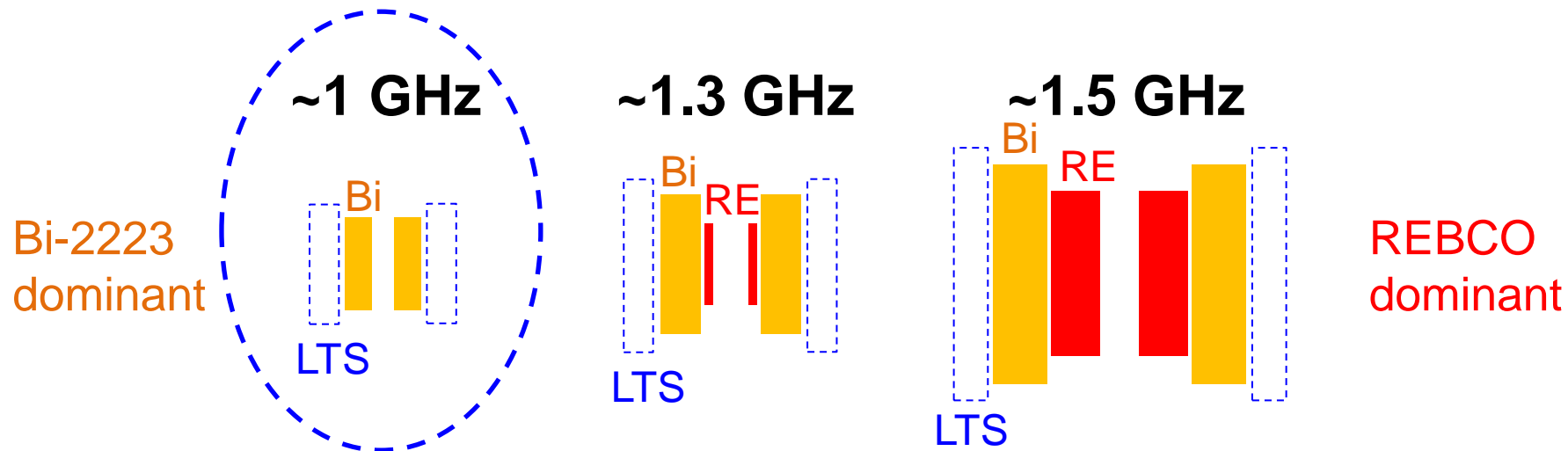
Highly HTS-dependent NMR magnet

H. Maeda et al., *IEEE Trans. Appl. Supercond.* **29** (2019) 4602409

# A view-point: Which tape is better, REBCO or Bi-2223?

	REBCO	Bi-2223
Hoop stress tolerance for high $J$ operation	Very high (e.g. 469 MPa)	High (e.g. 370 MPa)
Screening current-induced field	Large (e.g. 1.51 ppm/h*)	Relatively small (e.g. 0.05 ppm/h*)
Degradation due to electromagnetic force	Frequently (in our experiments)	Rare

\*Magnetic field drift rate after 100 h elapsed from the excitation of a 500 MHz LTS/HTS NMR magnet.



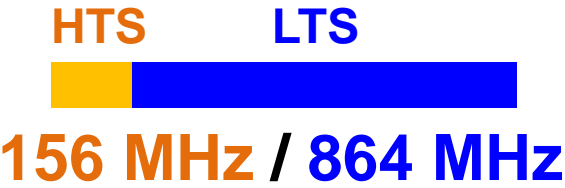
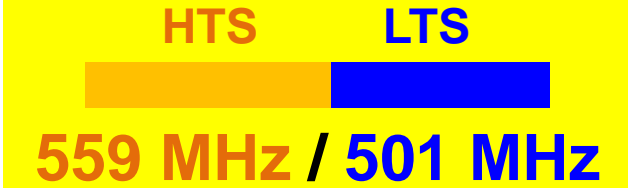
# Contents

***1. Development strategy of >1 GHz NMR magnets***

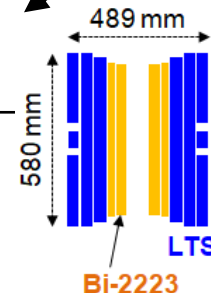
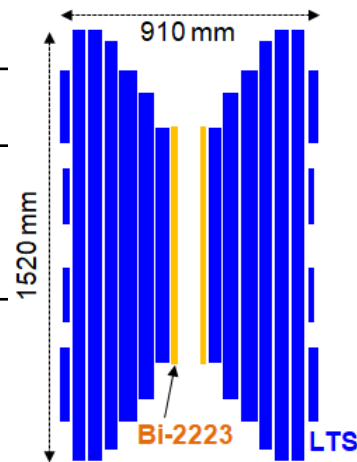
***2. Technical features of a compact 1 GHz-class NMR magnet***

***3. Results of a first charging test to 800 MHz (18.8 T)***

# Coil parameters of the compact 1 GHz-class NMR magnet

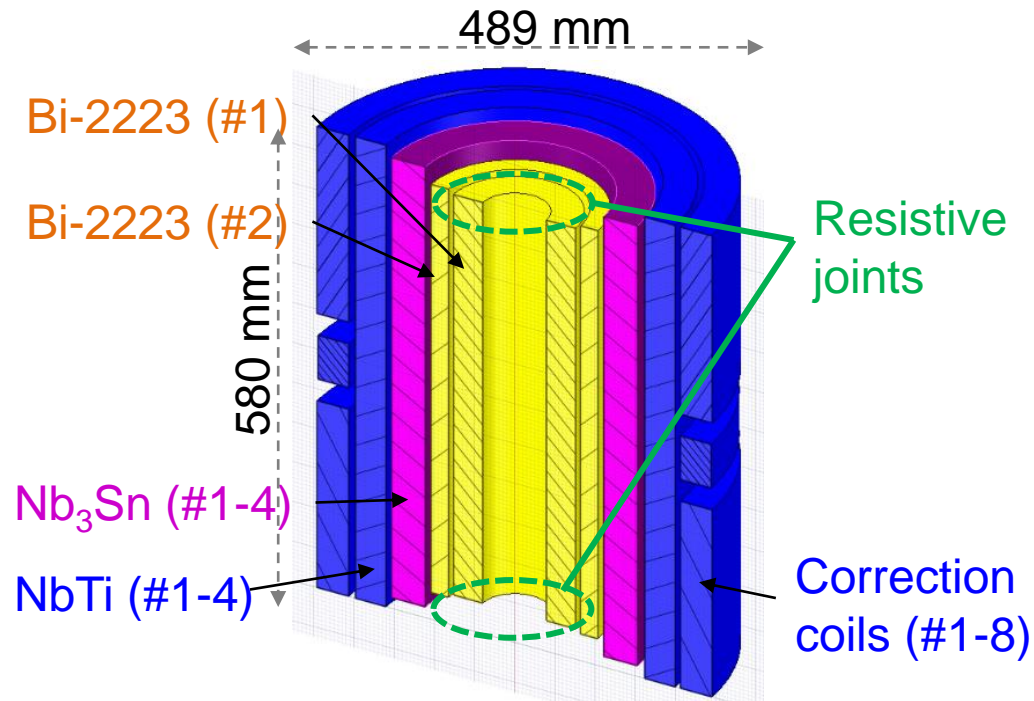
	1.02 GHz	Compact 1 GHz-class (at 1.06 GHz)
HTS	Bi-2223 (CA)	Bi-2223 (NX)
Operation mode	Driven	Driven
$I_{op}$ (A)	240.5	245.5 A
$B_0$ (T)	 156 MHz / 864 MHz	 559 MHz / 501 MHz
$E$ (MJ)	33	4.54
$J_{cond}$ of HTS ( $A/mm^2$ )	148	236 High
$BJR_{max}$ in HTS coils (MPa)	189	320.5
$\sigma_{z,max}$ in HTS coils (MPa)	-13	-60.9
Total weight of the superconductors (ton)	4.7	0.6

Large  $B_0$  contribution

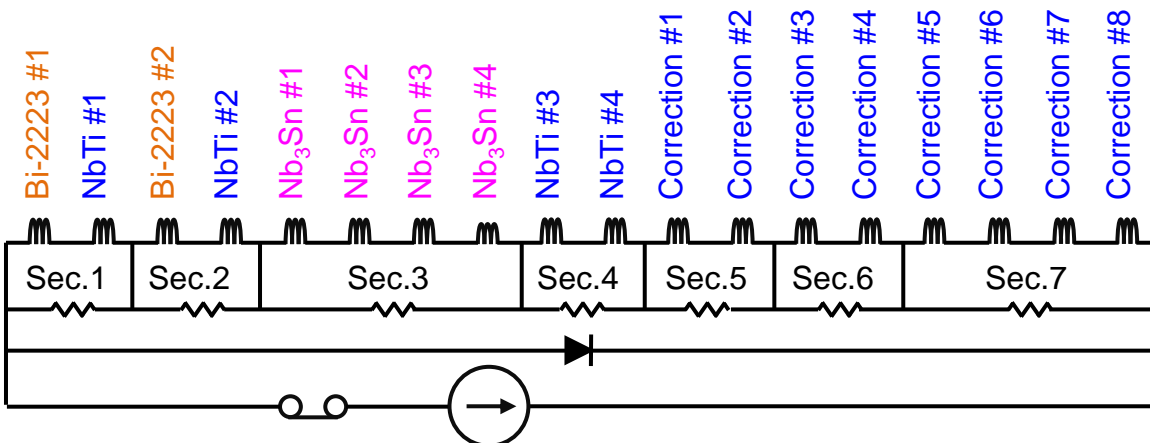


# Technical features and issues of the magnet

R. Piao et al., *IEEE Trans. Appl. Supercond.* **29** (2019) 4300407



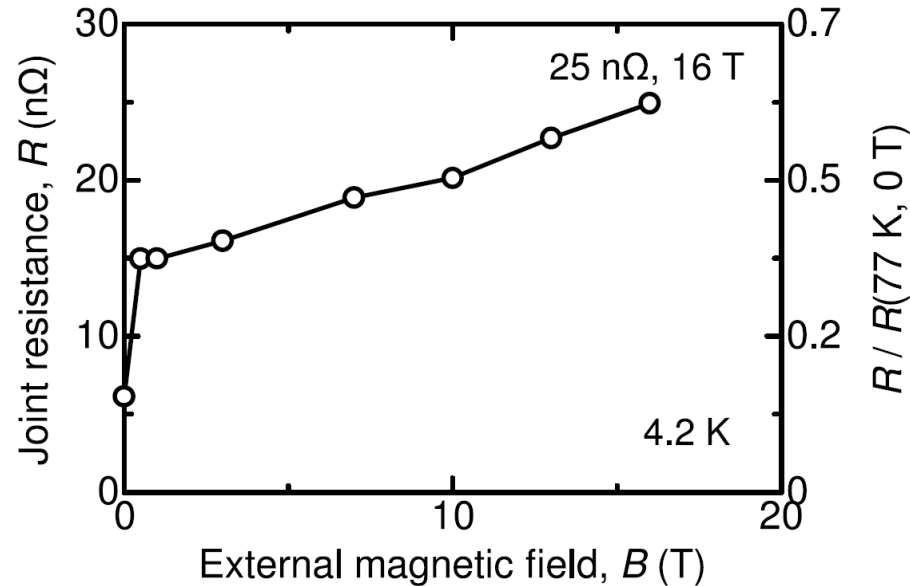
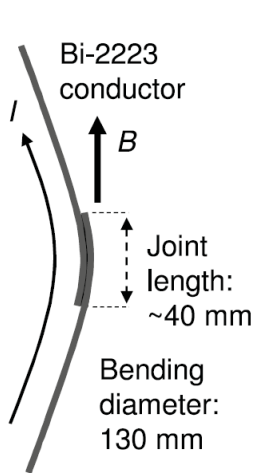
- LTS-HTS series connected coil circuit operated in the power supply-driven mode
- LHe (4.2 K) cooling with two pulse-tube cryocoolers for zero boiloff of LHe
- Thick Bi-2223 inner coils (182 layers)
  - High  $BJR$  (320 MPa) and  $\sigma_z$  (-61 MPa) at 1.06 GHz
  - 24 splice joints inside the winding under 11-16 T and hoop stress of 150-245 MPa
  - Stability and homogeneity of the magnetic field under screening currents



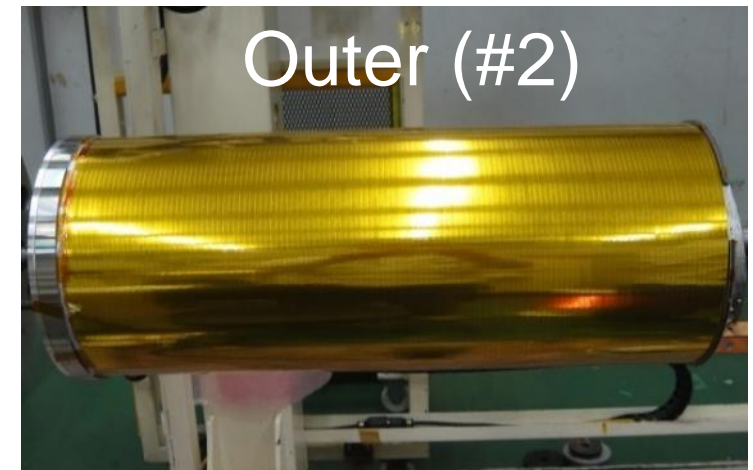


# Manufacturing of the Bi-2223 inner coils

The most challenging issue:  
splice joint for the Ni-alloy reinforced Bi-2223 conductor



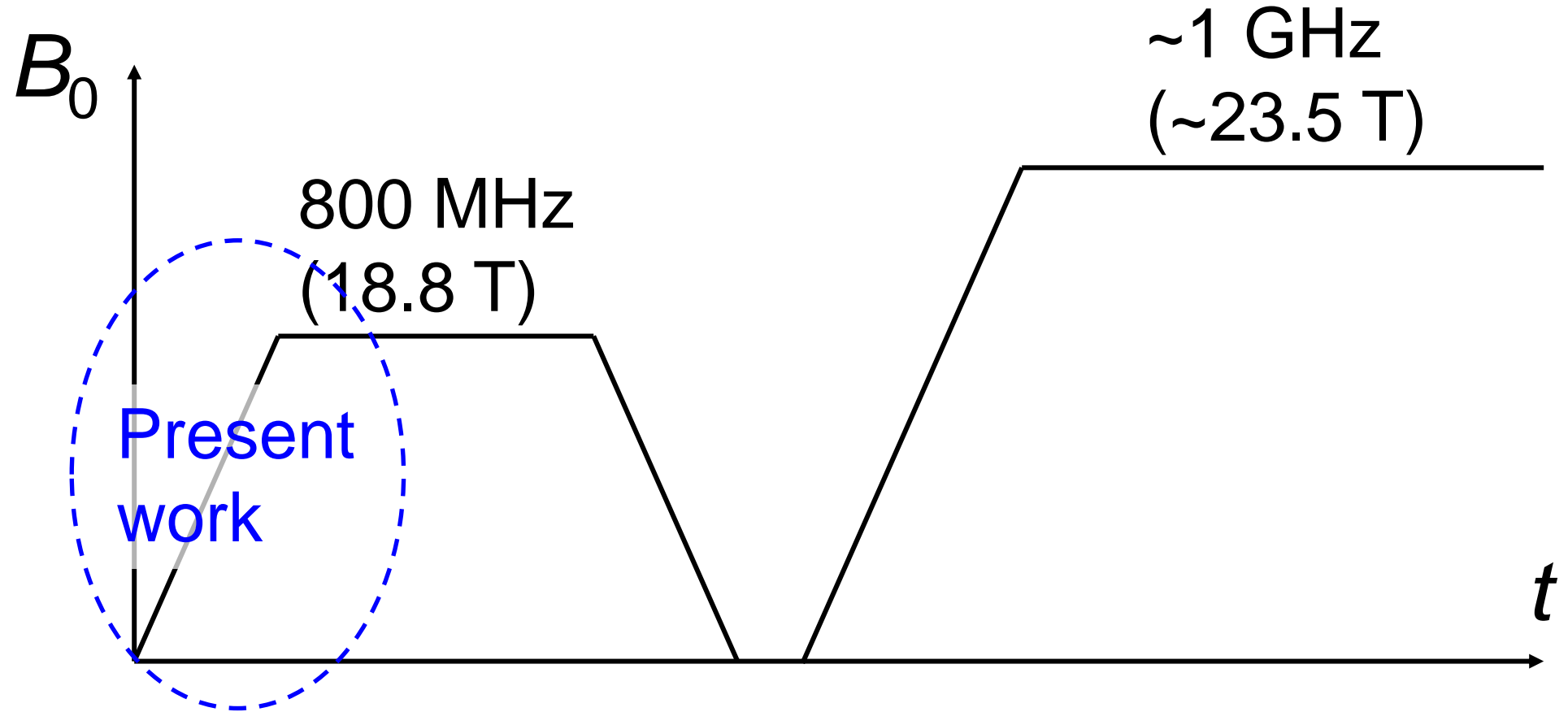
24 splice joints inside the winding made of 10 km conductor in total



Combination of small joint resistance and high strength

- Several tens of n $\Omega$  at 4.2 K in 16 T
- 99%  $I_c$  recovery stress >300 MPa at  $D = 120$  mm

# Test procedure



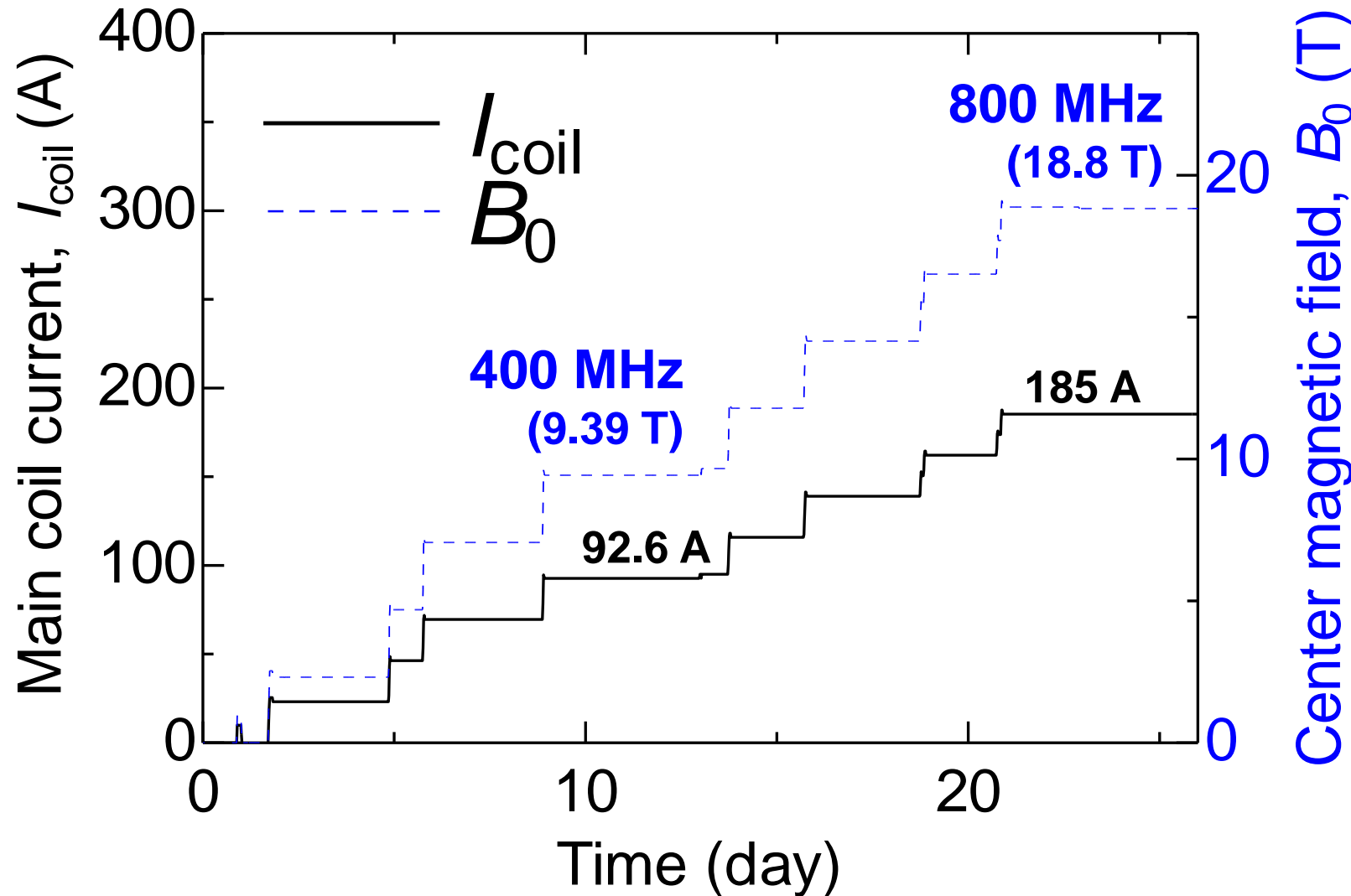
Basic evaluation on the magnet,  
shimming and NMR measurements

NMR measurement  
for proteins

# Contents

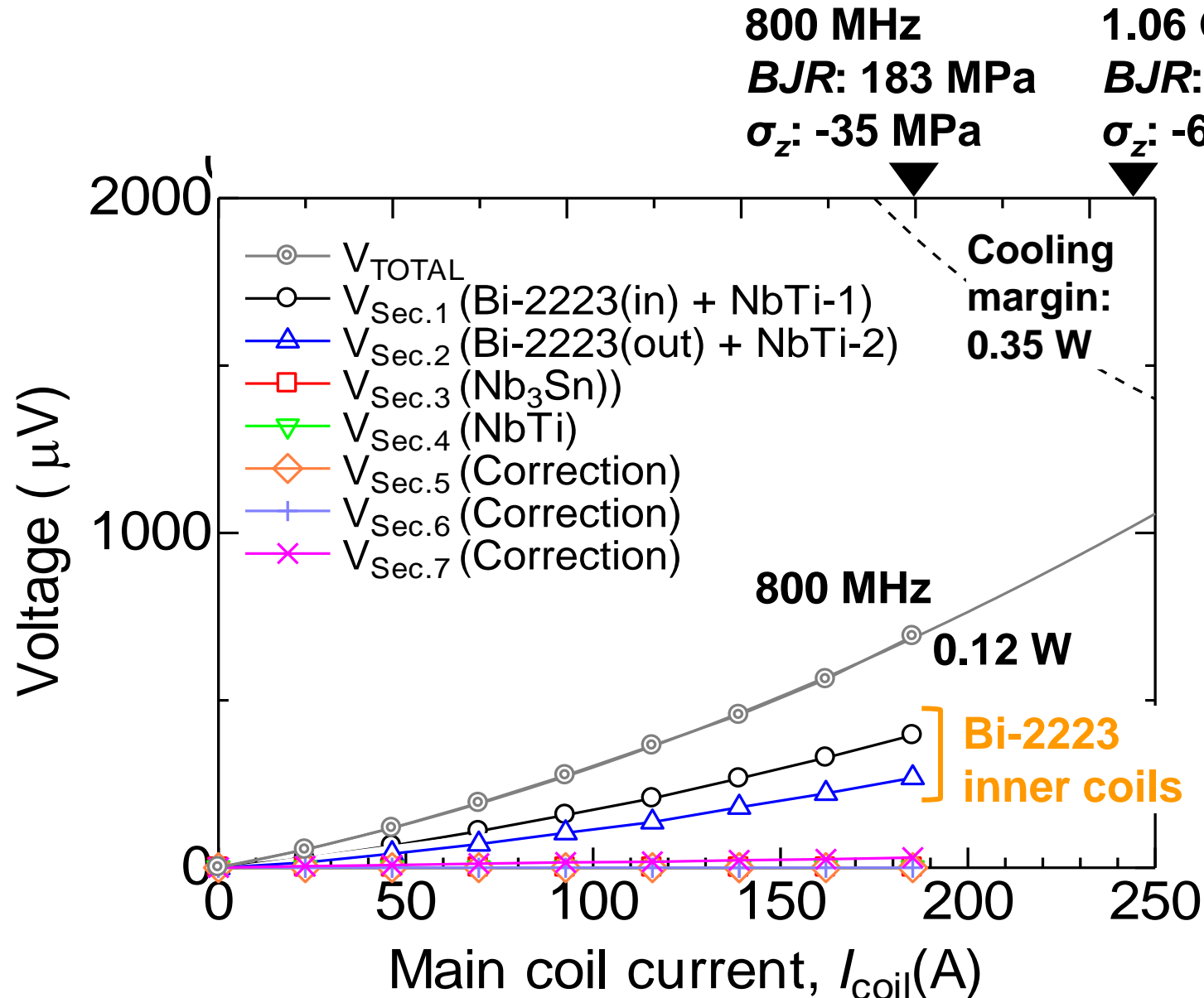
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# Overview of the charging test to 800 MHz (18.8 T)



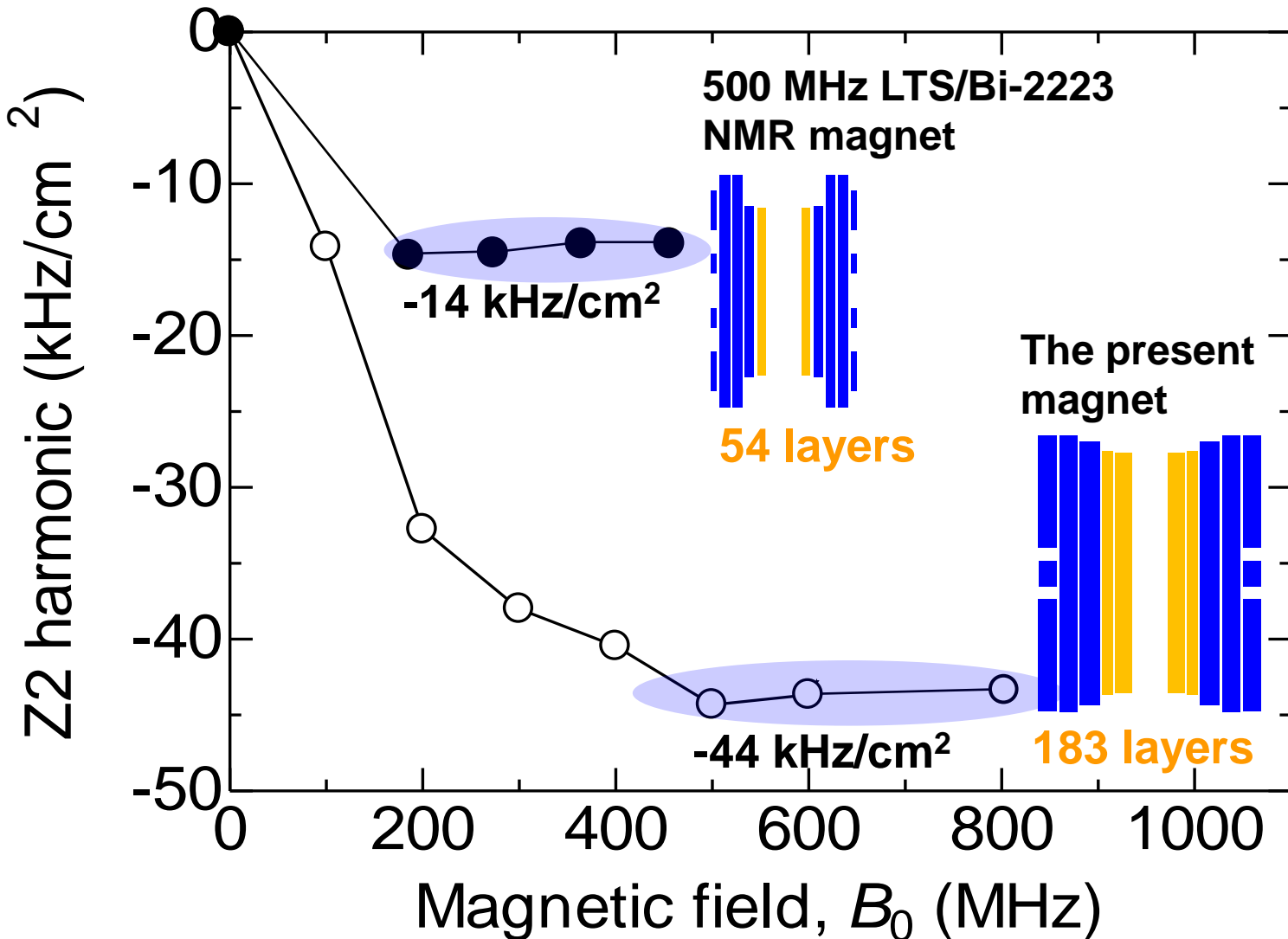
- Step by step charge to 800 MHz (18.8 T) for ~1 month
- No LHe level reduction in the charging process (zero boiloff)

# V-I characteristics of the Bi-2223 inner coils



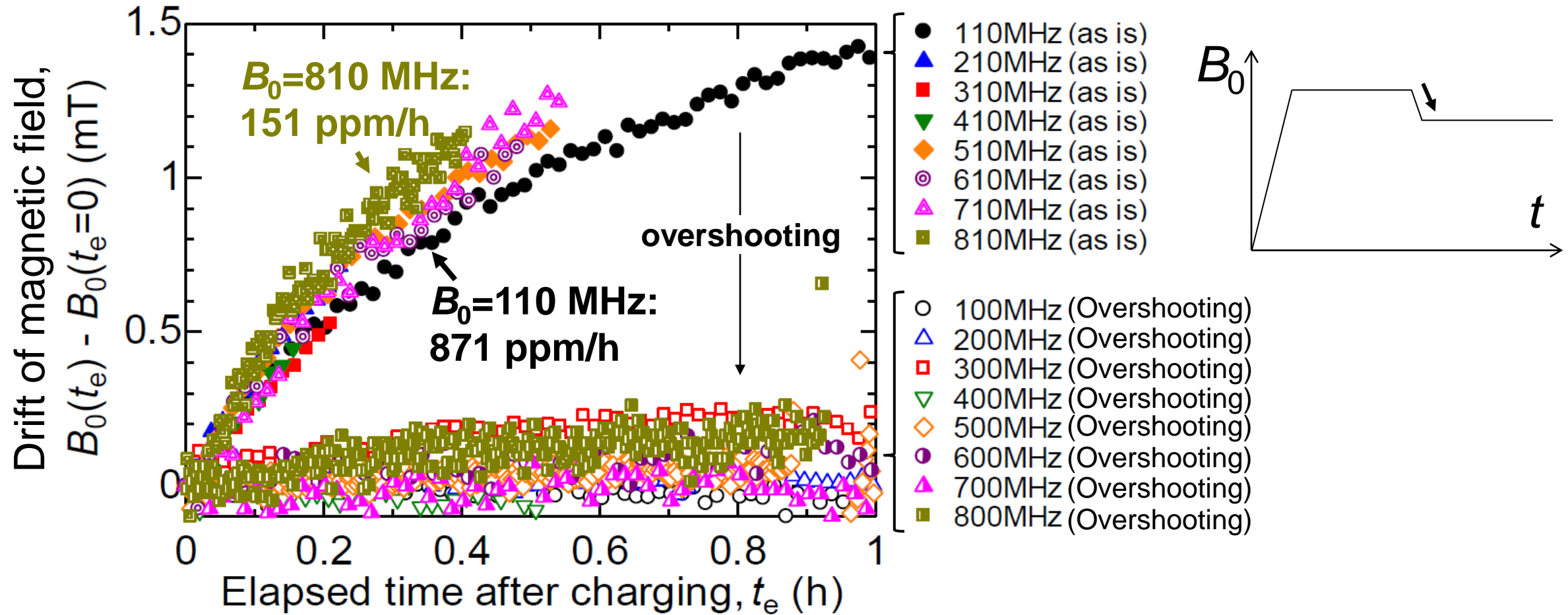
- Splice joints work well.
- Joule heating from the joints is sufficiently small under the cooling margin.
- 1 GHz-class operation seems feasible.

# Magnetic field inhomogeneity due to screening currents



- Z2 harmonic caused by the screening currents **saturates** at  $-44 \text{ kHz/cm}^2$ , which can be compensated with ferro. shim.
- Z2 is proportional to the **number of layers** of the Bi-2223 inner coil(s).
- The **saturation behavior is advantageous** compared to an REBCO inner coil.

# Magnetic field instability due to screening currents



- Amplitudes of the magnetic field drifts are almost constant regardless of  $B_0$ .  
⇒ **The drift rate reduced with  $B_0$ .**
- **Overshooting (current sweep reversal) suppresses the drifts.**

# Summary

- **A compact 1 GHz (23.5 T)-class NMR magnet (*highly HTS-dependent NMR magnet*)**
- **Successful charge to 800 MHz (18.8 T)**
  - **Good V-I performance with 24 joints**
  - **No LHe level reduction**
  - **The effect of screening currents was moderate and manageable.**
- **We will continue the magnet test and make NMR evaluation.**

