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Fri-Mo-Or26-01 [Invited]: Progress of ITER TF coil fabrication in Japan

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QST, as Japan Domestic Agency in ITER, has responsibility to procure 9 ITER Toroidal Field (TF) coils and all 19 TF Coil Cases (CC). The 9 TF coils are procured by two suppliers to accelerate their production. The series production of Double-Pancakes (DPs) and Winding Pack (WP) are in progress in both two manufacturing lines. 1st WP have been completed and net three WPs are in fabrication. In addition, 6 CC have been completed. Assembly of the WP and CC started from beginning of 2019. The details of the progress of these activities are presented.

Author: KOIZUMI, Norikiyo (QST)

Co-authors: NAKAMOTO, Mio; IGUCHI, Masahide (National Institutes for Quantum and Radiological Science and Te); KAJITANI, Hideki (National Institutes for Quantum and Radiological Science and Te); NAKAHIRA, Masataka (QST)

Presenters: KOIZUMI, Norikiyo (QST); NAKAMOTO, Mio; KAJITANI, Hideki (National Institutes for Quantum and Radiological Science and Te)

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