

Electromechanical Properties Evaluation of Multifilamentary MgB₂ Wires with Different Reinforcements

Mark Angelo Diaz¹, Madelene Velasco¹, and Hyung-Seop Shin^{1*}, Hidetoshi Oguro², and Satoshi Awaji³

¹Department of Mechanical Design Engineering, Andong National University, Andong, 36729 Korea

²Tokai University, Hiratsuka 259-1292, Japan

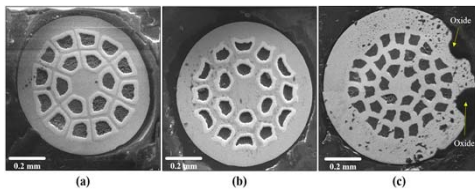
³Institute for Materials Research, Tohoku University, Sendai 980-8577, Japan

Introduction

- Magnesium diboride (MgB₂) wires are highly attractive for various device applications, due to advantages during fabrication, given their high critical transition temperatures.
- The strong reinforcing material adaption increases the density of MgB₂ filaments and enhances their grain connectivity, eventually enhancing their stress tolerance rendering them promising alternatives to HTS wires.
- The strength of the metallic sheath is not the only determinant of the high irreversible strain/stress limits; filament quality (grain connectivity) which results from the various powders (ex-situ, in situ, and mechanically alloyed) also plays an important role.
- The aim of this contribution is to present and compare the mechanical and electromechanical behaviors of differently fabricated filamentary MgB₂ wires with various metallic reinforcements by uniaxial tension tests at the condition of 20 K and 2 T.

Experimental procedure

□ Sample specifications

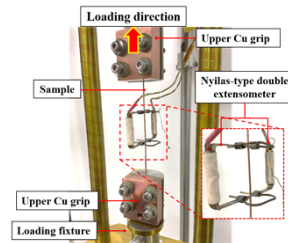


- ✓ Cross-sectional images of the MgB₂ wires: (a) Sample 1, (b) Sample 2, and (c) Sample 3.

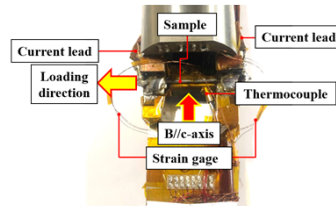
MgB ₂ wire parameter	Sample 1	Sample 2	Sample 3
No. of filaments	18	18(+1)	36
Wire diameter (mm)	1.03	0.80	1.3
Filament material		MgB ₂	
Barrier material	Nb	-	-
Sheath matrix	Monel	SUS	Iron
Additional treatment	HIP (600 °C, 1 hr)	-	-
<i>I_c</i> (A) at 20 K, 2 T	73	69	41

- The mechanical properties of the MgB₂ wires were obtained at 77 K using samples having 120 mm in total length and 60 mm in gauge length.
- At 20 K under magnetic fields, the Katagiri-type tension test rig was used to evaluate the electro-mechanical properties of the MgB₂ wires.
- The 10 T superconducting magnet at HFLSM, IMR, Tohoku University was used in this study.

□ Uniaxial tension test setup for mechanical properties measurement at 77 K and self-field



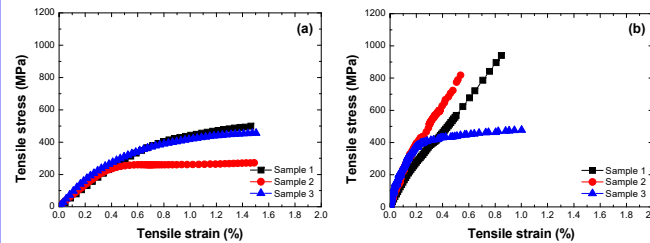
□ Set-up for *I_c* measurement of MgB₂ wires during uniaxial tension at 20 K and 2 T



✓ Voltage tap separation: 10 mm

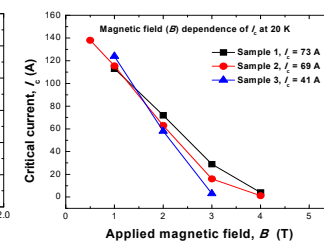
Results and Discussion

□ Mechanical properties of differently reinforced multifilamentary MgB₂ wires at cryogenic temperatures



- ✓ Stress-strain curves of various MgB₂ wire samples at (a) 77 K, 0 T and (b) 20 K, 2 T.

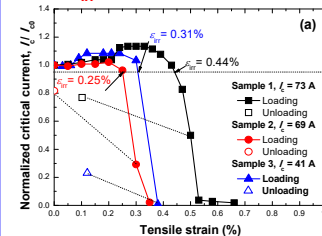
□ Magnetic field dependence of *I_c* in various multifilamentary MgB₂ wires at 20 K.



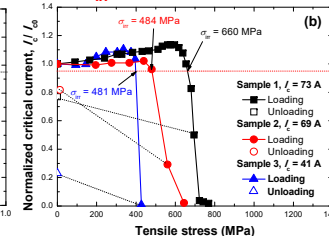
- ✓ *I_c* decreased significantly as the applied *B* increased regardless of the metallic reinforcing material or additional treatment.

□ Electromechanical properties of differently reinforced MgB₂ wires at 20 K and 2 T

I_c(ϵ) behaviors and Irreversible strain limit, ϵ_{irr}



I_c(σ) behaviors and Irreversible stress limit, σ_{irr}



- ✓ All MgB₂ samples exhibited an *I_c* peak, showing a behavior that *I_c* increased gradually with the applied tensile strain. Sample 1 exhibited the greatest *I_c* peak and irreversible strain limit. Once the peak was reached, then *I_c* decreased significantly with further increase of applied strain and did not show a complete recovery of *I_c* once returned to the unloaded state.
- ✓ At 20 K and 2 T, all MgB₂ wire samples showed much lower σ_{irr} as compared to its σ_y . σ_{irr} was significantly influenced depending on the metallic sheath adopted.

□ Mechanical and electromechanical properties of various MgB₂ wires obtained.

Sample No.	Mechanical properties				Electromechanical properties		
	Elastic modulus, <i>E</i> (GPa)	Yield strength, σ_y (MPa)	Elastic modulus, <i>E</i> (GPa)	Yield strength, σ_y (MPa)	Irreversible strain limit, ϵ_{irr} (%)	Irreversible stress limit, σ_{irr} (MPa)	Strain at <i>I_c</i> peak, ϵ_{Icpeak} (%)
	77 K, 0 T				20 K, 2 T		
1	64	417	142	941	0.44	660	0.33
2	92	333	172	885	0.25	484	0.20
3	74	250	178	513	0.31	481	0.24

- ✓ As the test temperature decreased from 77 K to 20 K, all samples exhibited a significant increase in σ_y and *E* due to low-temperature induced hardening.

Conclusions

- All tested MgB₂ wires exhibited a significant increase in yield strength when the test temperature decreased from 77 K to 20 K, the result of a low-temperature hardening effect.
- At 20 K, MgB₂ wires exhibited similar *I_c*(*B*) behaviors, regardless of sample configuration and reinforcement.
- Reinforcing MgB₂ wires with strong sheath materials and adopting additional treatments such as HIP could enhance the irreversible strain and stress limits for *I_c* degradation.